Form Number 3361-108 Rev A

XL 320 Lawn Tractor

Model No. 71257 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

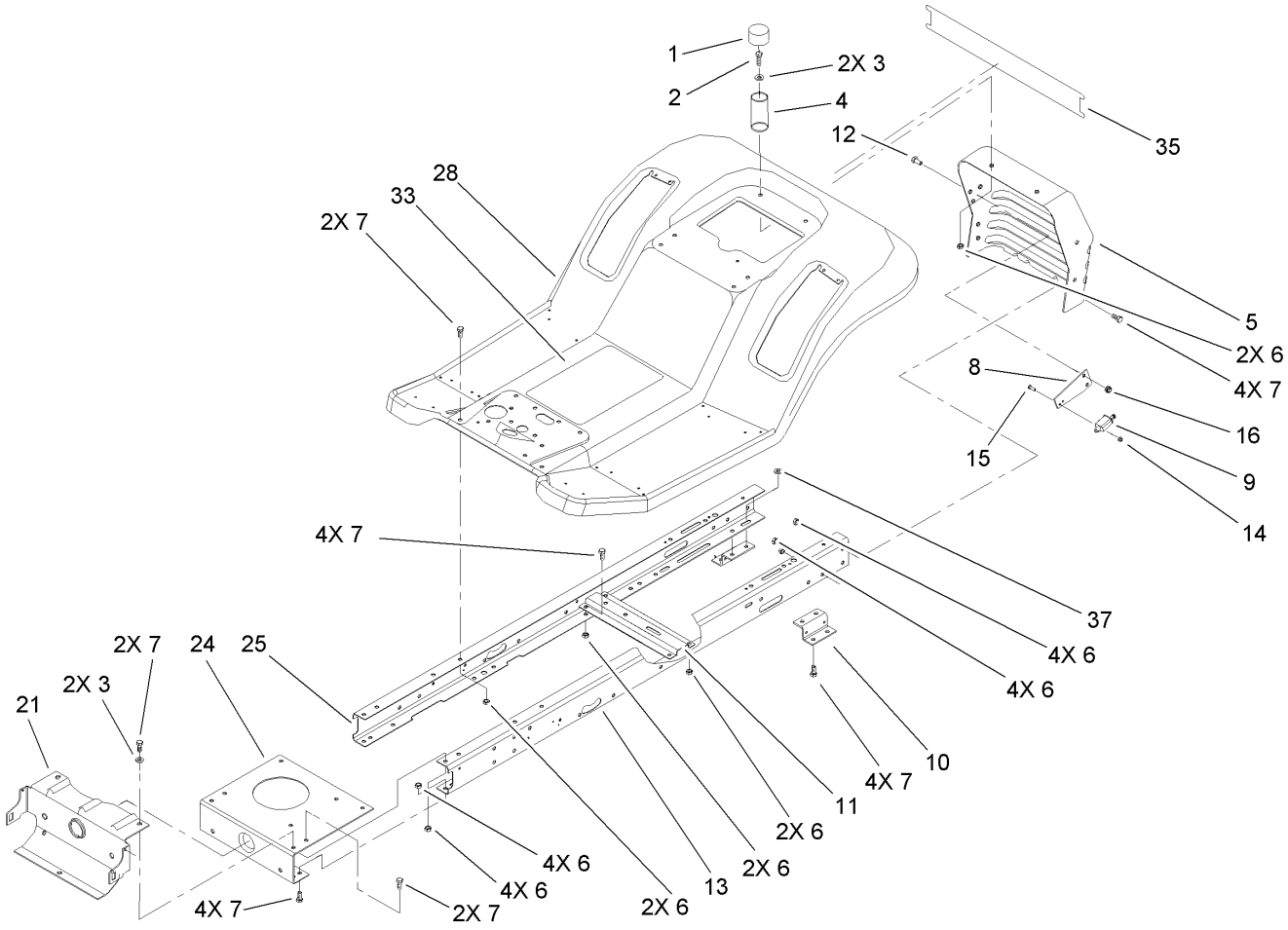
Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

Footnotes

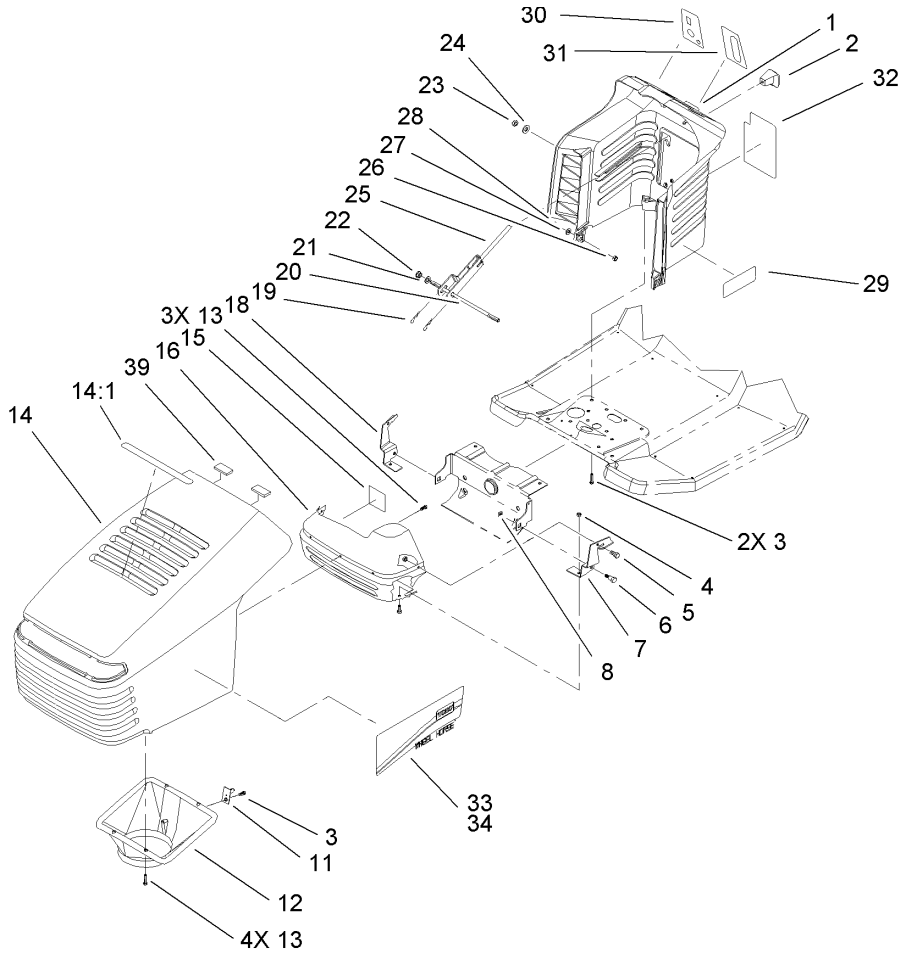
❶ Not serviced separately

❷ Obtain from your local Briggs & Stratton dealer



Frame and Body Assembly

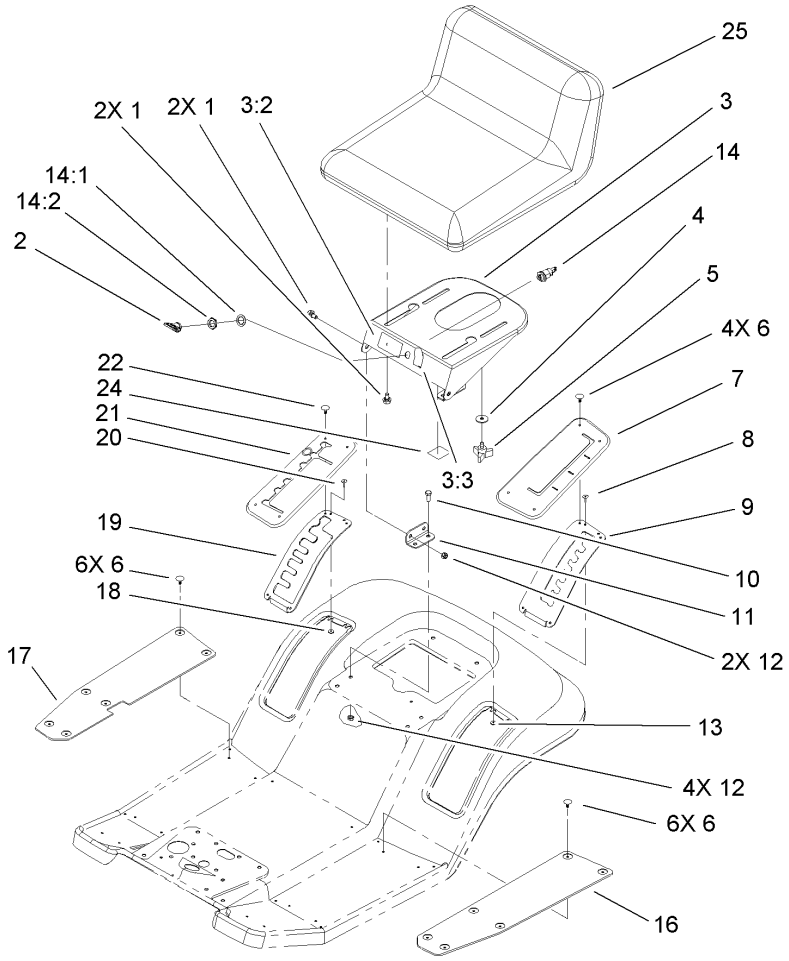
Ref	Part No.	Qty.	Description
1	701178	2	Cap-Protector
2	322-5	2	Screw-HH
3	3256-23	4	Washer-Flat
4	88-6220	2	Spring-Compression
5	99-2957-03	1	Support-Seat/Rear Hitch
6	3296-29	24	Nut-Lock, NI
7	322-3	22	Screw-HH
8	99-2953-03	1	Plate-Switch
9	95-1653	1	Switch-Pole, Single
10	94-1967-03	2	Bracket-Mounting, Transmission
11	88-4620-03	1	Bracket-Idler Pivot
12	322-3	2	Screw-HH
13	99-2958-03	1	Rail-Frame, LH
14	3296-1	2	Nut-Lock
15	3290-392	2	Screw-SHH
16	3296-29	2	Nut-Lock, NI
21	110-8636-03	1	Support-Axle, Front
24	88-4630-03	1	Plate-Mounting, Engine
25	99-2959-03	1	Rail-Frame, RH
28	99-2971	1	Rear Body ASM
33	93-6675	1	Decal-Gear
35	105-2498	1	Decal-Rear Fender, Lawn Tractors
37	3256-23	2	Washer-Flat



Hood and Tower Assembly

Ref	Part No.	Qty.	Description
1	99-1947	1	Tower-Steering
2	94-5565	1	Knob-Shift
3	46-8091	3	Screw-HWH
4	3296-42	4	Nut-Lock, NI
5	321-2	4	Screw-HH
6	28-0540	2	Bolt-Shoulder
7	88-6050-03	1	Bracket-Pivot, LH Hood
8	3290-496	2	Nut-Retainer
11	94-1984	1	Latch-Pin
12	93-3891	1	Duct-Air, Hood
13	46-8090	7	Screw-Plastite
14	92-8650	1	Hood ASM
14:1	92-5748	1	Decal
15	92-5782	3	Tape-Foil
16	93-3864-03	1	Shield-Heat
18	88-6040-03	1	Bracket-Pivot, RH Hood
19	3290-307	2	Pin-Hair
20	100-7401	1	Rod-Tower, Pivot
21	3256-24	2	Washer-Flat
22	3218-3	2	Nut-Jam
23	100-7402	2	Nut-Cap
24	100-7403	2	Washer-Flat
25	88-5190-03	1	Lever-Deck, Engage
26	3296-29	2	Nut-Lock, NI

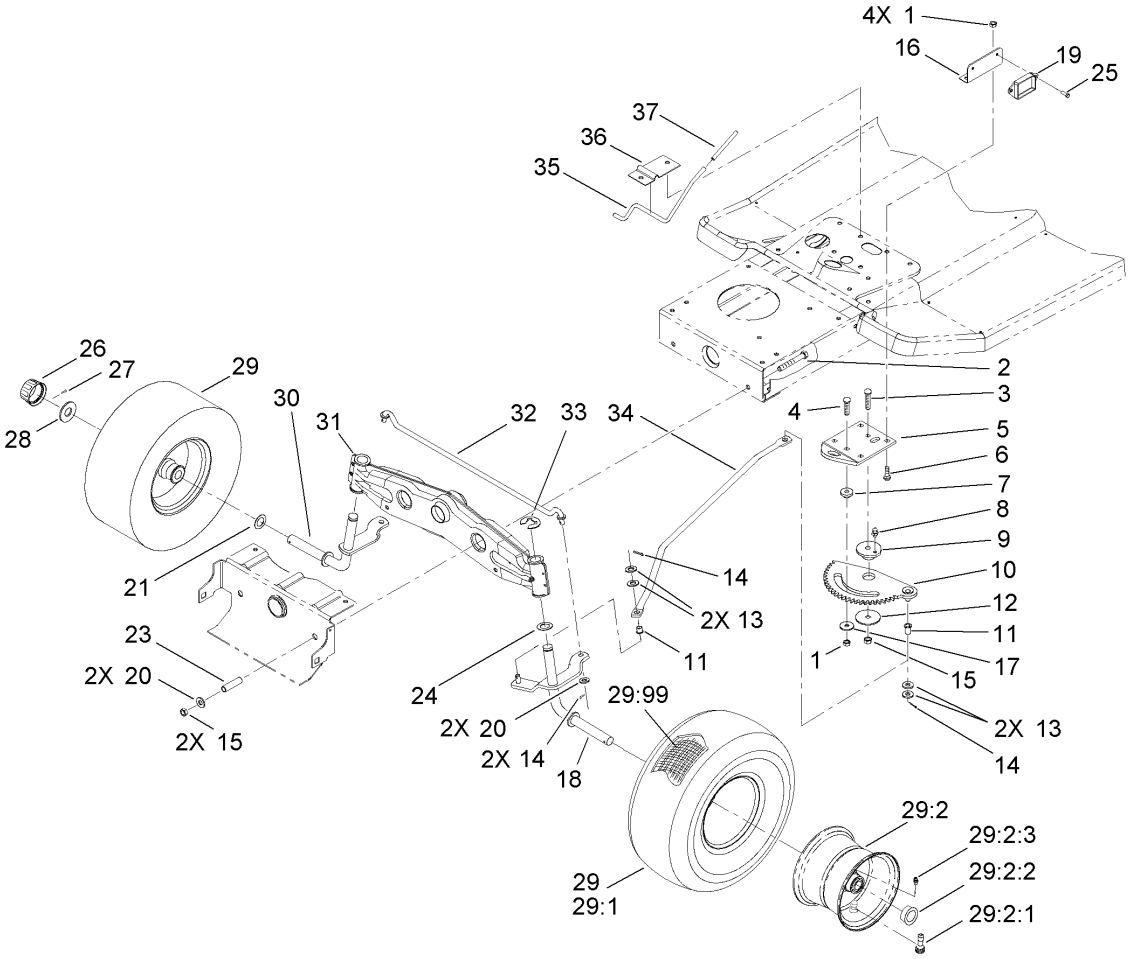
Ref	Part No.	Qty.	Description
27	3256-23	2	Washer-Flat
28	322-3	2	Screw-HH
29	108-7802	2	Decal-Tower
30	99-8142	1	Decal-Ignition
31	92-5730	1	Decal-Throttle/Choke
32	93-6673	1	Decal-Deck, Engage
33	105-2497	1	Decal-Hood
34	105-2496	1	Decal-Hood
39	94-1980	2	Foam-Hood



Rear Body and Seat Assembly

Ref	Part No.	Qty.	Description
1	37-8770	4	Bolt-Shoulder
2	63-8360	1	Key-Ignition
3	106-6437	1	Seat Support ASM
3:2	99-2986	1	Decal-Danger
3:3	99-5340	1	Decal-Switch
4	5-4460	2	Washer-Pivot
5	92-9674	2	Knob
6	3290-479	16	Fastener-Panel
7	93-7657	1	Cover-HOC
8	3290-282	2	Rivet-Pop
9	88-5030-03	1	Gate-HOC
10	322-3	4	Screw-HH
11	88-4820-03	2	Bracket-Pivot, Seat
12	3296-29	6	Nut-Lock, NI
13	3269-26	2	Washer-Flat
14	46-5780	1	Starter Switch ASM
14:1	3254-5	1	Washer-Tooth
14:2	218-461	1	Nut-HH
16	88-5240	1	Mat-Foot, LH
17	88-5220	1	Mat-Foot, RH
18	3269-26	2	Washer-Flat
19	88-5020-03	1	Plate-Gate, Shift
20	3290-282	2	Rivet-Pop
21	93-7656	1	Cover-Shift

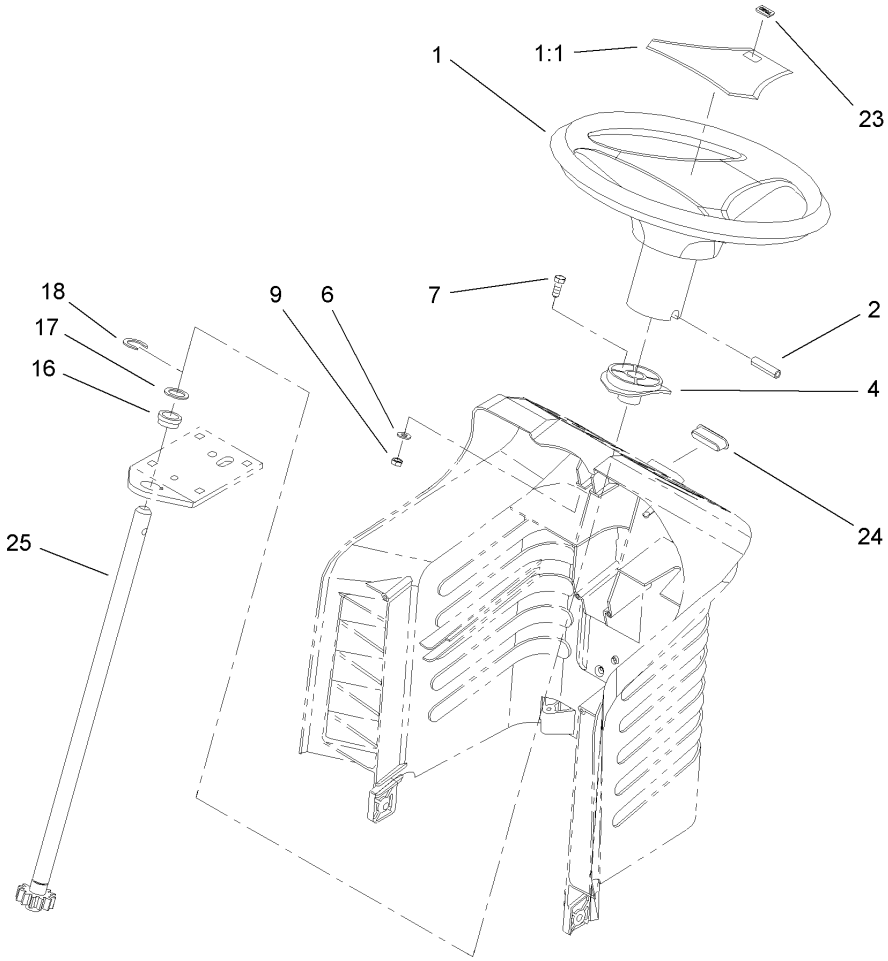
Ref	Part No.	Qty.	Description
22	3290-479	4	Fastener-Panel
24	105-2699	1	Decal-Noise
25	106-6439	1	Seat-11 Inch



Steering Component Assembly

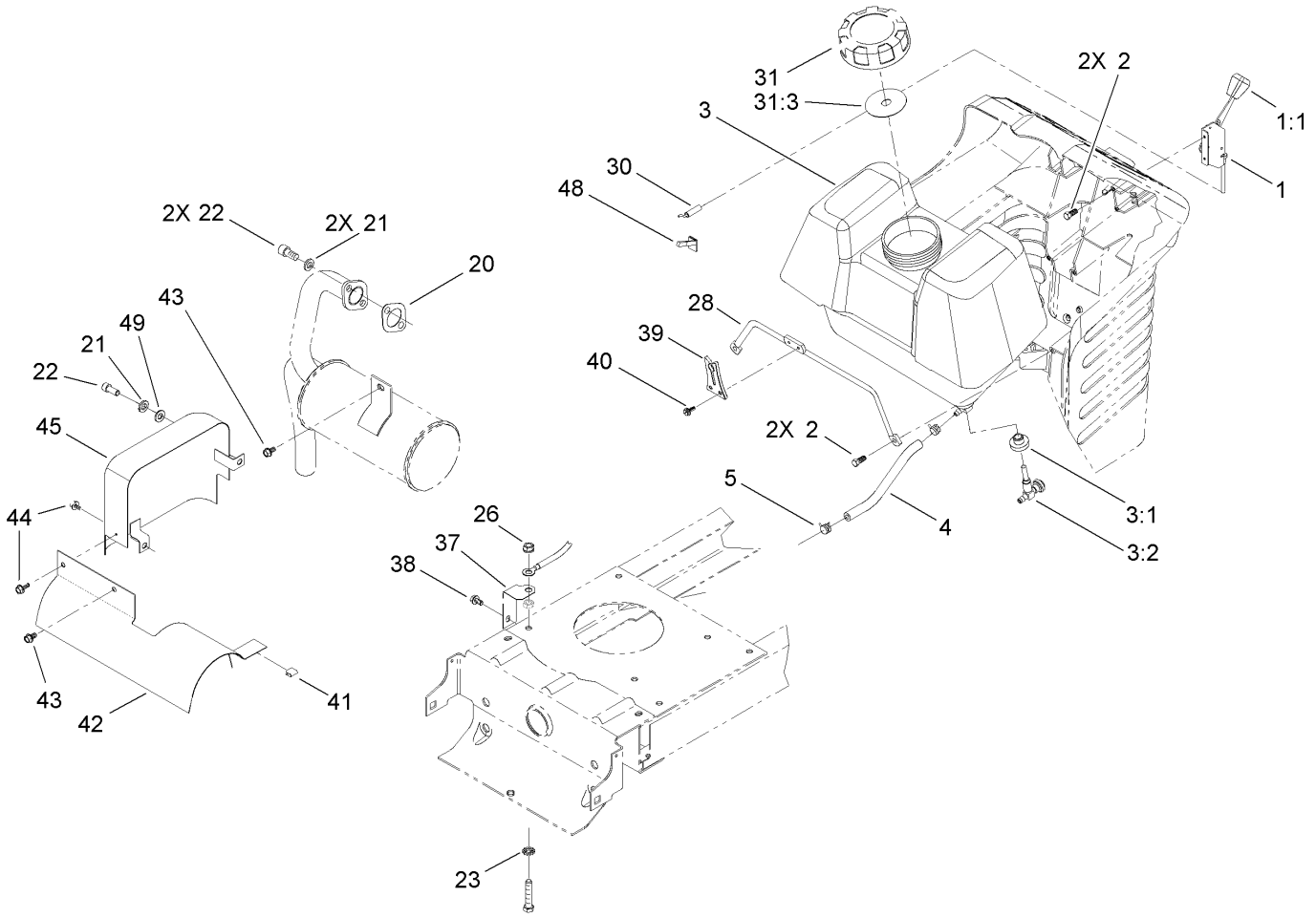
Ref	Part No.	Qty.	Description
1	3296-29	5	Nut-Lock, NI
2	323-13	2	Screw-HH
3	3231-4	1	Screw-CARR
4	3230-3	1	Screw-CARR
5	88-5130-03	1	Bracket-Rack, Steering
6	3230-2	4	Bolt-CARR
7	88-5010	1	Spacer-Rack, Steering
8	302-26	1	Fitting-Grease
9	88-4670	1	Bushing-Eccentric
10	88-5200	1	Rack-Steering
11	52-2891	2	Bushing-Flanged, Nylon
12	111419	1	Washer-Bearing
13	3256-25	4	Washer-Flat
14	3272-10	4	Pin-Cotter
15	3296-39	3	Nut-Lock, NI
16	99-2956-03	1	Bracket-Module
17	5-4460	1	Washer-Pivot
18	92-7890-03	1	LH Spindle ASM
19	99-3700	1	Module
20	3256-24	4	Washer-Flat
21	3-6498	4	Washer-Thrust
23	88-5470	2	Spacer
24	3-6498	2	Washer-Thrust
25	9266714	2	Screw-HWH

Ref	Part No.	Qty.	Description
26	61-9780	2	Cap-Hub
27	3272-12	2	Pin-Cotter
28	28-2480	2	Washer-Plain
❶29		2	Front Wheel And Tire ASM
29:1	99-2992	1	Tire
29:2	88-4360	1	Rim ASM
29:2:1	232-27	1	Stem-Valve
29:2:2	110513	2	Bearing-Wheel
29:2:3	302-5	1	Fitting-Grease
29:99	232-38	1	Tube
30	92-7889-03	1	RH Spindle ASM
31	94-1962-03	1	Front Axle ASM
32	88-5380	1	Tie Rod-Steering
33	32151-48	2	E-Ring
34	88-4830	1	Link-Drag
35	88-5510	1	Rod-Brake, Parking
36	88-5520-03	1	Bracket-Parking Brake
37	88-0890	1	Grip-Brake, Parking



Fixed Steering Assembly

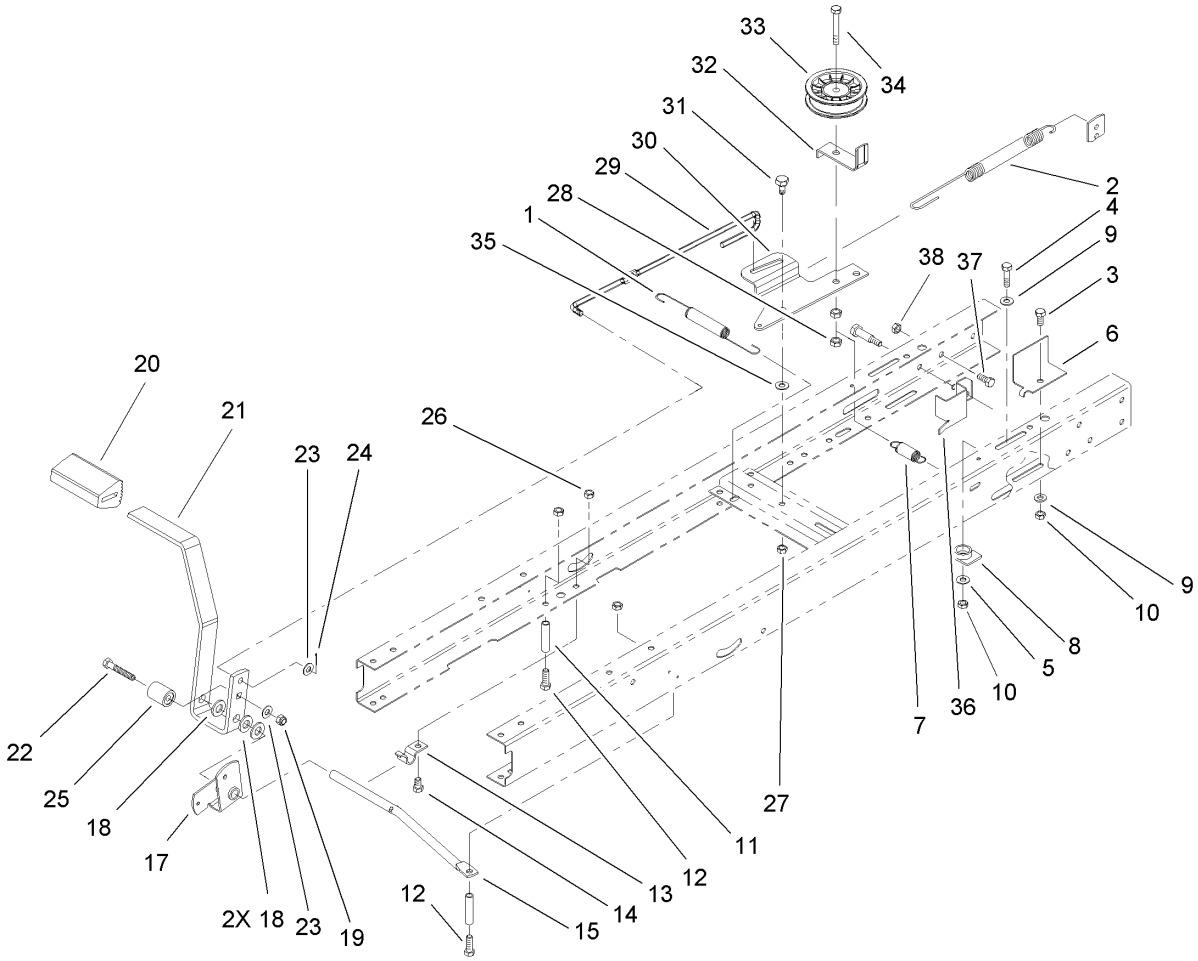
Ref	Part No.	Qty.	Description
1	98-1467	1	Steering Wheel ASM
1:1	98-1468	1	Cover-Wheel, Steering
2	32121-111	1	Pin-Roll
4	88-4190	1	Bushing-Sliding
6	3256-22	2	Washer-Flat
7	321-4	2	Screw-HH
9	3296-42	2	Nut-Lock, NI
16	88-5150	1	Bearing-Flange
17	3-6498	1	Washer-Thrust
18	32151-48	1	E-Ring
23	98-1459	1	Decal
24	88-4150	1	Plug
25	88-6380	1	Shaft-Steering, Long



Fuel Tank Assembly

Ref	Part No.	Qty.	Description
1	88-4340	1	Throttle Control ASM
1:1	66-0120	1	Knob
2	27-0220	4	Screw-Special
3	88-3880	1	Gas Tank ASM
3:1	46-6560	1	Bushing
3:2	104048	1	Valve-Fuel
4	107-9297	1	Hose-Fuel
5	2412-98	2	Clamp
20	88-4410	1	Gasket-Exhaust
21	3253-4	3	Washer-Lock
22	3274-10	3	Screw-HSH
23	3255-8	1	Washer-Lock
26	32149-1	2	Nut-Keps
28	94-1952	1	Rod-Tank, Gas
30	88-4350	1	Throttle Cable ASM
31	88-3980	1	Gas Cap ASM
31:3	88-4010	1	Gasket-Cap, Gas
37	93-3809	1	Bracket-Ground
38	9266714	1	Screw-HWH
39	94-1951	1	Latch-Hood
40	32144-112	2	Screw-HWH
41	93-3882	1	Clip-Tinnerman
42	117-3901-03	1	Shield-Muffler
43	9266714	2	Screw-HWH

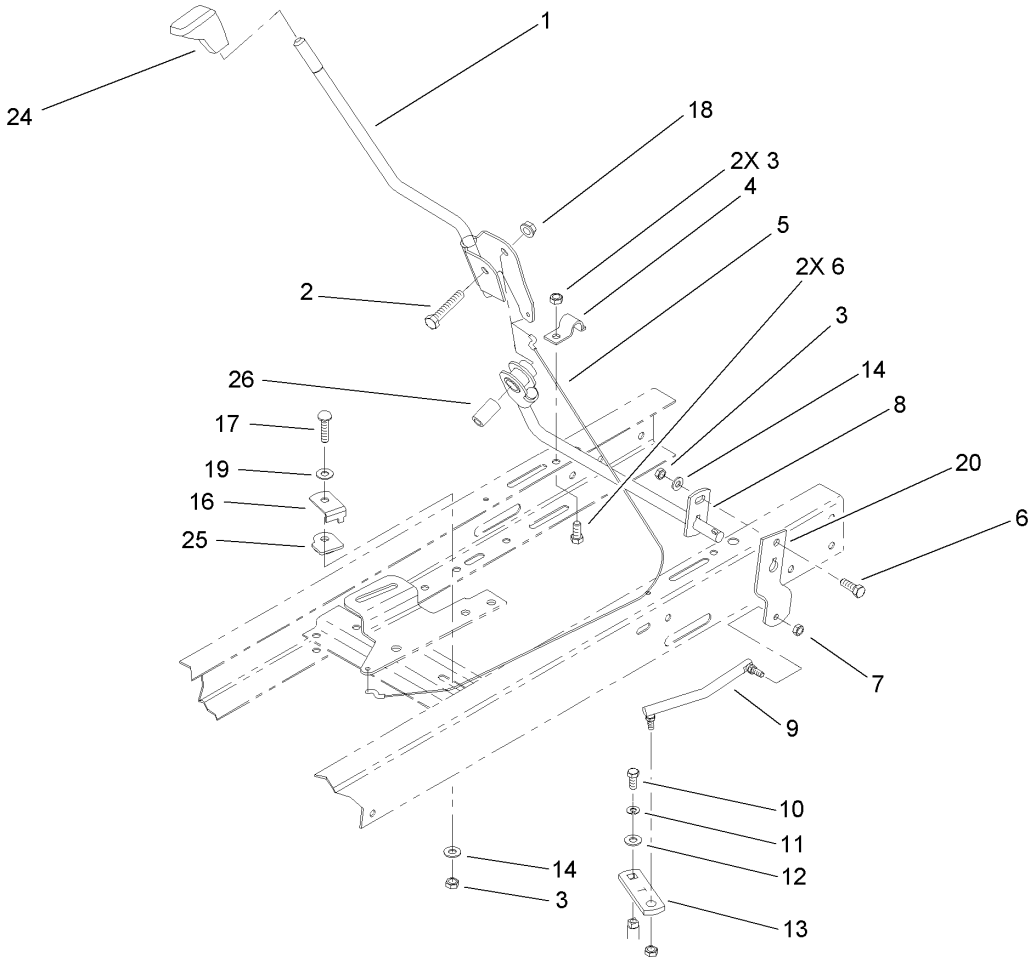
Ref	Part No.	Qty.	Description
44	32104-76	2	Screw
45	93-8450-03	1	Heat Shield ASM
48	88-4490	1	Reducer-Throttle, Rpm
49	3256-23	1	Washer-Flat



Traction Clutch Assembly

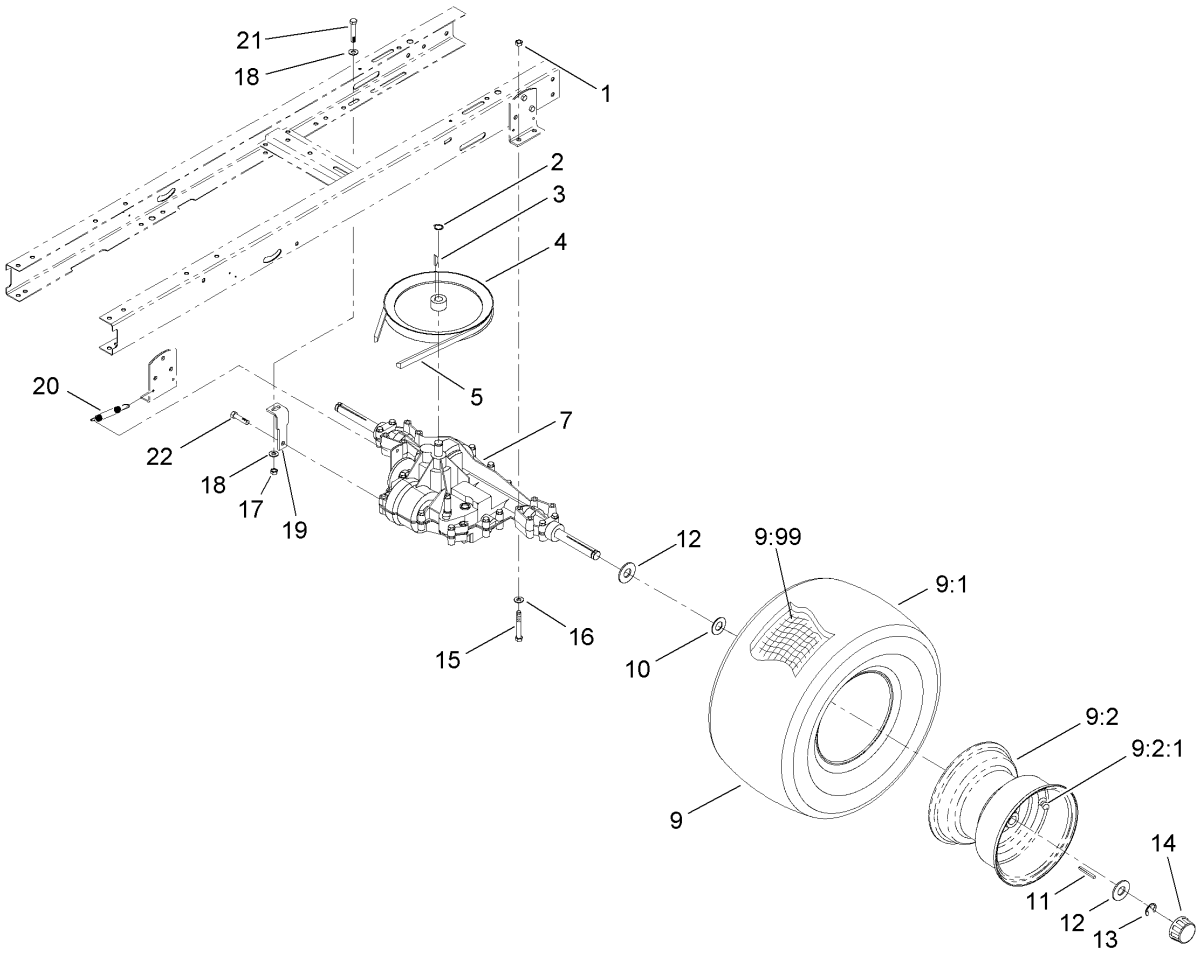
Ref	Part No.	Qty.	Description
1	27-8890	1	Spring-Return
2	94-4295	1	Spring-Brake
3	322-3	1	Screw-HH
4	322-6	1	Screw-HH
5	5-4460	1	Washer-Pivot
6	94-5433	1	Bracket-Belt, Guide
7	88-6330	1	Spring-Extension
8	84-5610	1	Guide-Cable
9	3256-23	2	Washer-Flat
10	3296-29	2	Nut-Lock, NI
11	46-5590	2	Tubing-Spacer
12	322-12	2	Screw-HH
13	88-4810	1	Clamp-Pivot, Shift
14	322-3	1	Screw-HH
15	88-5500	1	Rod-Pivot, Pedal
17	88-4800-03	1	Bellcrank
18	3256-26	3	Washer-Flat
19	3296-47	1	Nut-Lock, NI
20	65-2920	1	Pad-Pedal
21	88-5000-03	1	Pedal-Clutch/Brake, Hydro
22	322-9	1	Screw-HH
23	3256-23	2	Washer-Flat
24	3272-10	1	Pin-Cotter
25	99-6836	1	Spacer

Ref	Part No.	Qty.	Description
26	3296-29	3	Nut-Lock, NI
27	3296-29	1	Nut-Lock, NI
28	3296-59	2	Nut-Lock, NI
29	88-5270	1	Rod-Clutch/Brake
30	88-6070	1	Arm-Idler
31	37-8770	1	Bolt-Shoulder
32	88-5560	1	Guide-Idler, Belt
33	104-4160	1	Pulley-Idler
34	323-10	1	Screw-HH
35	5-4460	1	Washer-Pivot
36	94-4926	1	Bracket-Belt, Guide
37	322-3	1	Screw-HH
38	3296-29	1	Nut-Lock, NI



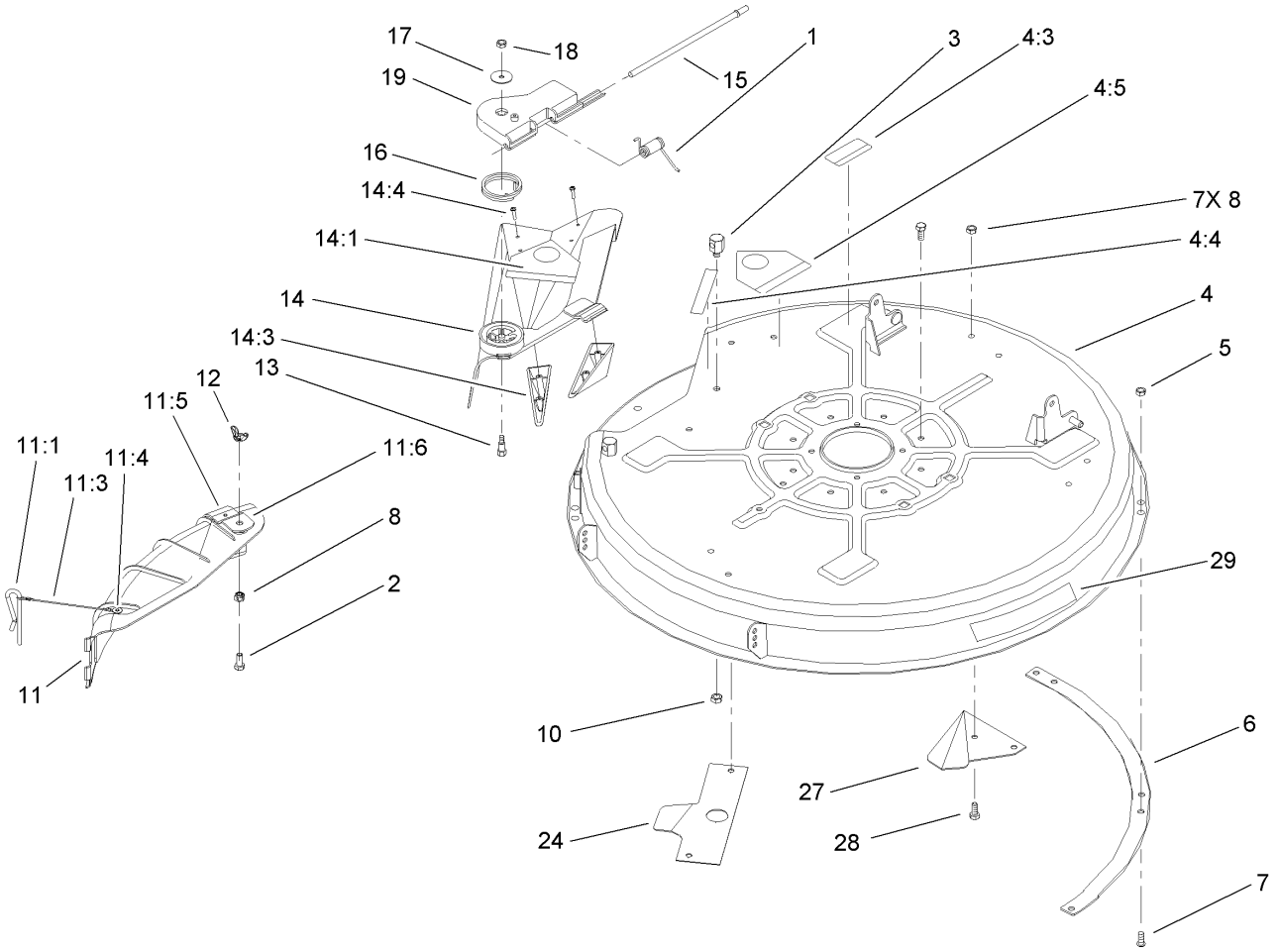
Shifter Assembly

Ref	Part No.	Qty.	Description
1	94-1991-03	1	Lever-Shift ASM
2	323-10	1	Screw-HH
3	3296-29	4	Nut-Lock, NI
4	88-4810	2	Clamp-Pivot, Shift
5	55-9321	1	Cable-Clutch
6	322-3	3	Screw-HH
7	3296-3	2	Nut-Lock
8	94-1993-03	1	Shift Pivot ASM
9	94-5432	1	Link-Shift
10	329-23	1	Screw-HH
11	3253-3	1	Washer-Lock
12	7-5461	1	Spacer
13	88-5340	1	Lever-Shift
14	3256-23	2	Washer-Flat
16	88-5930	1	Keeper-Cable
17	3230-3	1	Screw-CARR
18	3296-39	1	Nut-Lock, NI
19	3256-25	1	Washer-Flat
20	94-1968	1	Lever-Pivot, Shift
24	94-5565	1	Knob-Shift
25	84-5610	1	Guide-Cable
26	94-1997	1	Bushing-Shift, Lever



5 Speed Transaxle Assembly

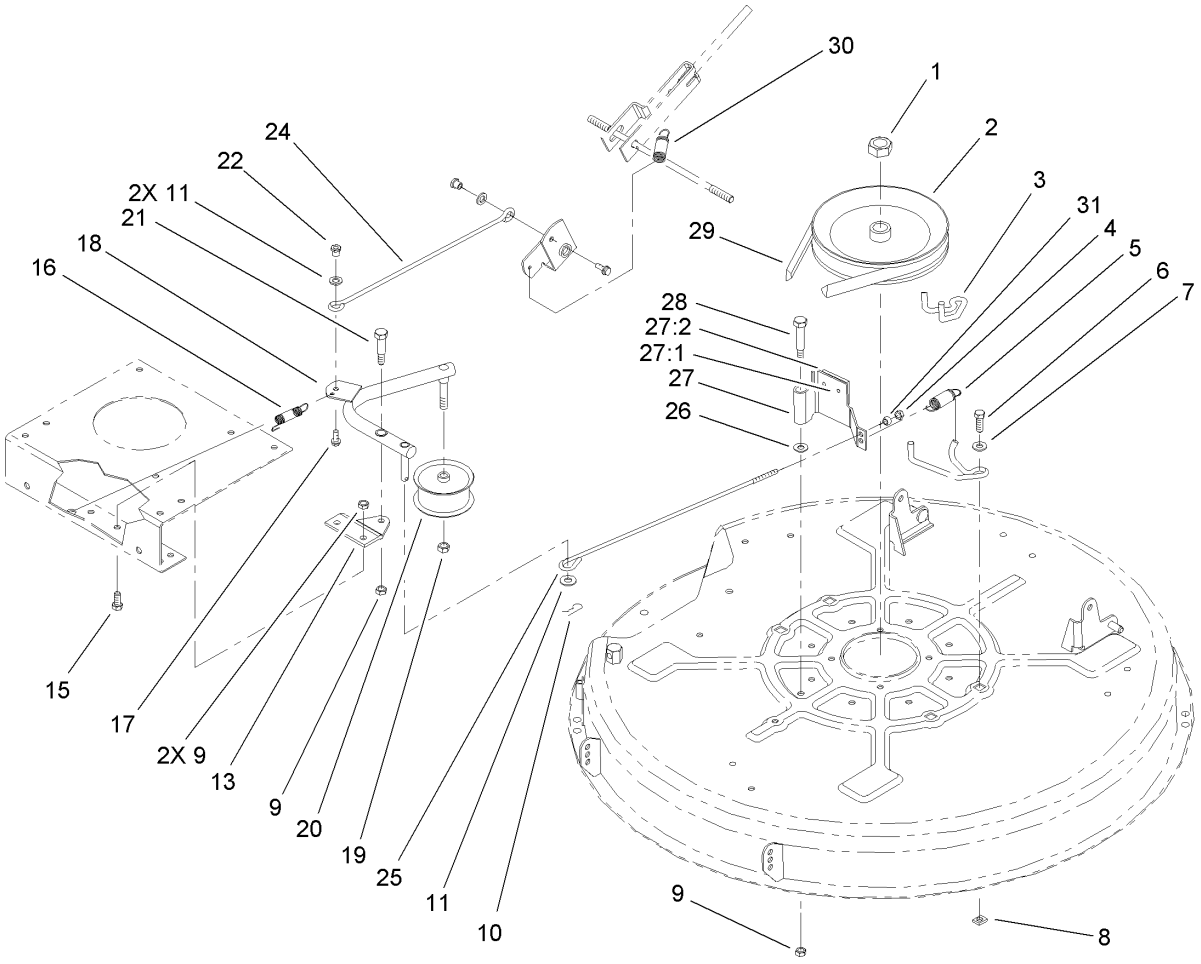
Ref	Part No.	Qty.	Description
1	3296-29	4	Nut-Lock, NI
2	32120-64	1	Ring-Snap, External
3	3257-23	1	Key-Woodruff
4	88-4840	1	Pulley-Transmission
5	94-4291	1	V Belt-Traction
7	94-6022	1	Transaxle ASM
❶9		2	Rear Wheel And Tire ASM
9:1	99-2336	1	Tire
9:2	88-4380	1	Rim ASM
9:2:1	232-27	1	Stem-Valve
9:99	231-91	1	Tube
10	3-6498	2	Washer-Thrust
11	7-0036	2	Key-Square
12	28-2480	2	Washer-Plain
13	32151-48	2	E-Ring
14	61-9780	2	Cap-Hub
15	322-12	4	Screw-HH
16	3256-23	4	Washer-Flat
17	3296-29	2	Nut-Lock, NI
18	3256-23	4	Washer-Flat
19	94-1969	2	Strap-Torque
20	26-6701	1	Spring-Return, Brake
21	322-3	2	Screw-HH
22	32144-14	2	Screw-HWHTF



32 Inch Deck Assembly

Ref	Part No.	Qty.	Description
1	92-2493	1	Spring
2	322-6	1	Screw-HH
3	28-7350	1	Post-Pivot
4	95-7483	1	Deck ASM
4:3	93-6674	2	Decal-Warning
4:4	93-7009	1	Decal-Danger, Deflector
4:5	93-7010	2	Decal-Danger
5	3296-29	8	Nut-Lock, NI
6	80-4490-03	4	Ring-Deck
7	322-3	8	Screw-HH
8	3296-29	8	Nut-Lock, NI
10	3296-59	1	Nut-Lock, NI
11	82-6151	1	Discharge Cover ASM
11:1	28-8130	1	Pin-Locking, Chute
11:3	28-8070	1	Lanyard
11:4	3290-282	2	Rivet-Pop
11:5	3256-49	1	Washer-Flat
11:6	83-7010-03	1	Brace
12	32103-2	1	Nut-Wing
13	92-8916	1	Bolt-Shoulder
14	93-7694	1	32 Inch Deflector ASM
14:1	93-7010	1	Decal-Danger
14:3	93-7696	2	Kicker
14:4	93-0231	4	Screw-PPH

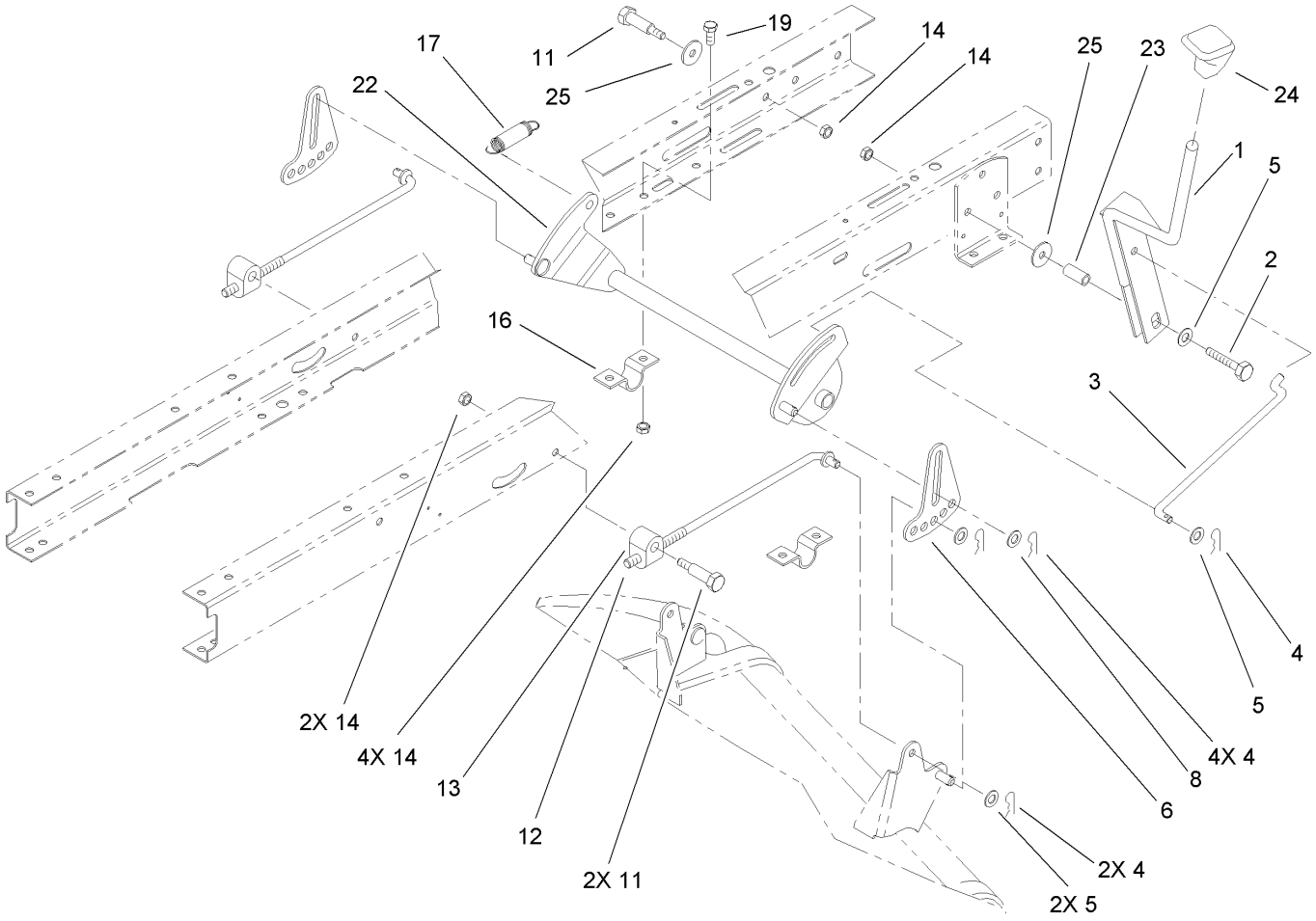
Ref	Part No.	Qty.	Description
15	88-6150	1	Rod-Hinge, Deflector
16	88-6160	1	Spring-Torsion
17	3256-58	1	Washer-Flat
18	3296-42	1	Nut-Lock, NI
19	88-4540	1	Pivot-Hinge, Deflector
24	92-2494-03	1	Ramp-Deflector
27	80-2630-03	4	Kicker
28	322-3	7	Screw-HH
29	106-6406	1	Decal-Recycler



32 Inch Deck Blade Drive and Brake Assembly

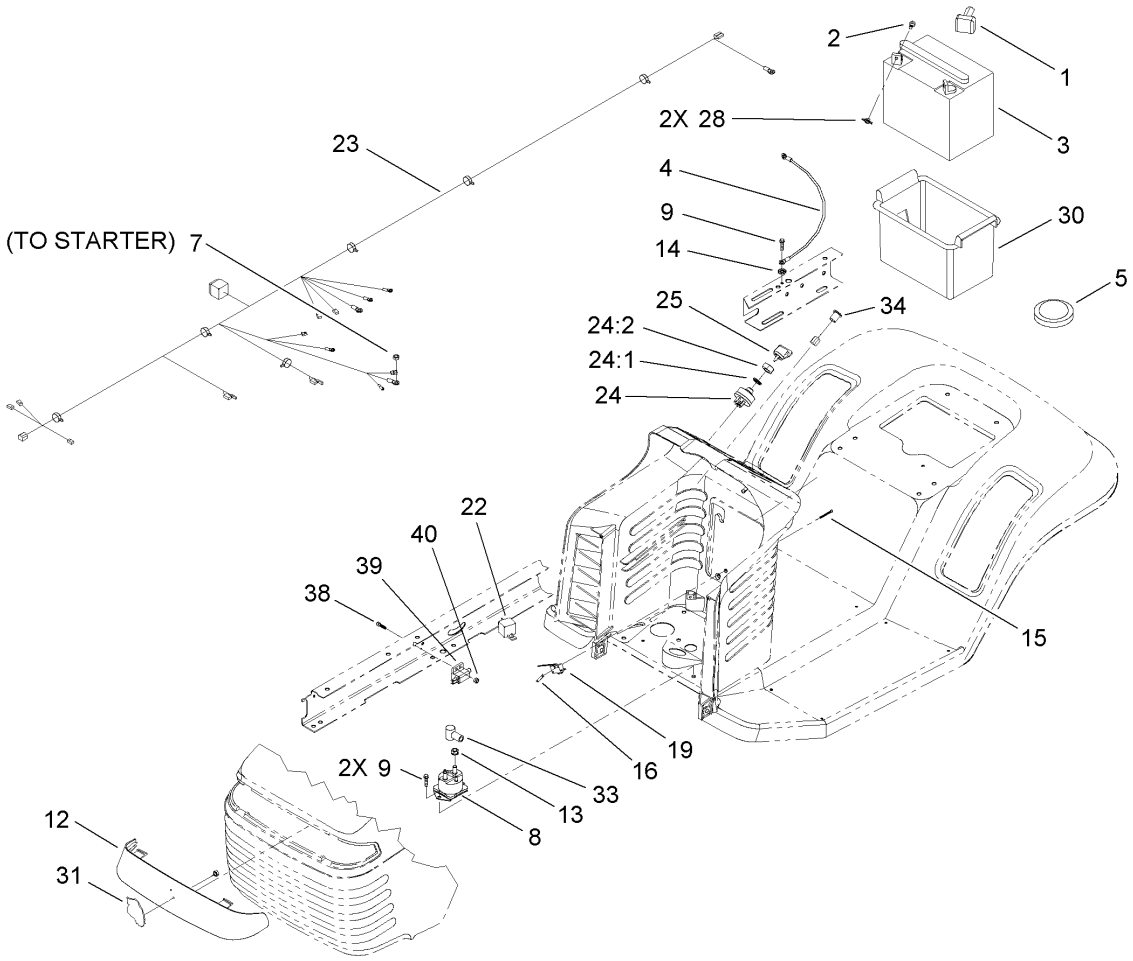
Ref	Part No.	Qty.	Description
1	3219-7	1	Nut-Hex
2	88-5060	1	Pulley-Deck
3	88-5760	2	Guide-Belt, Deck
4	3296-42	1	Nut-Lock, NI
5	88-6330	1	Spring-Extension
6	322-5	2	Screw-HH
7	5-4460	2	Washer-Pivot
8	3290-496	2	Nut-Retainer
9	3296-29	4	Nut-Lock, NI
10	3290-307	1	Pin-Hair
11	3256-24	3	Washer-Flat
13	88-5370-03	1	Plate-Mounting, Idler
15	322-3	2	Screw-HH
16	26-6700	1	Spring-Return, Brake
17	3234-13	2	Screw-HHF
18	88-5850-03	1	Arm-Idler Wa (Black)
19	3296-39	1	Nut-Lock, NI
20	56-9870	1	Pulley-Idler
21	7-0030	1	Screw-Shoulder, HH
22	47-4990	2	Post-Mounting, Linkage
24	88-5980	1	Rod-Engage, Deck
25	88-5690	1	Rod-Brake, Deck
26	3256-23	1	Washer-Flat
27	88-6110	1	Brake Arm ASM

Ref	Part No.	Qty.	Description
27:1	3290-282	2	Rivet-Pop
27:2	56-9830	1	Pad-Brake
28	88-4590	1	Bolt-Shoulder
29	88-6260	1	V-Belt
30	88-6420	1	Cable Spring ASM
31	67-0710	1	Ball-Swivel, Stop



Height-of-Cut Assembly

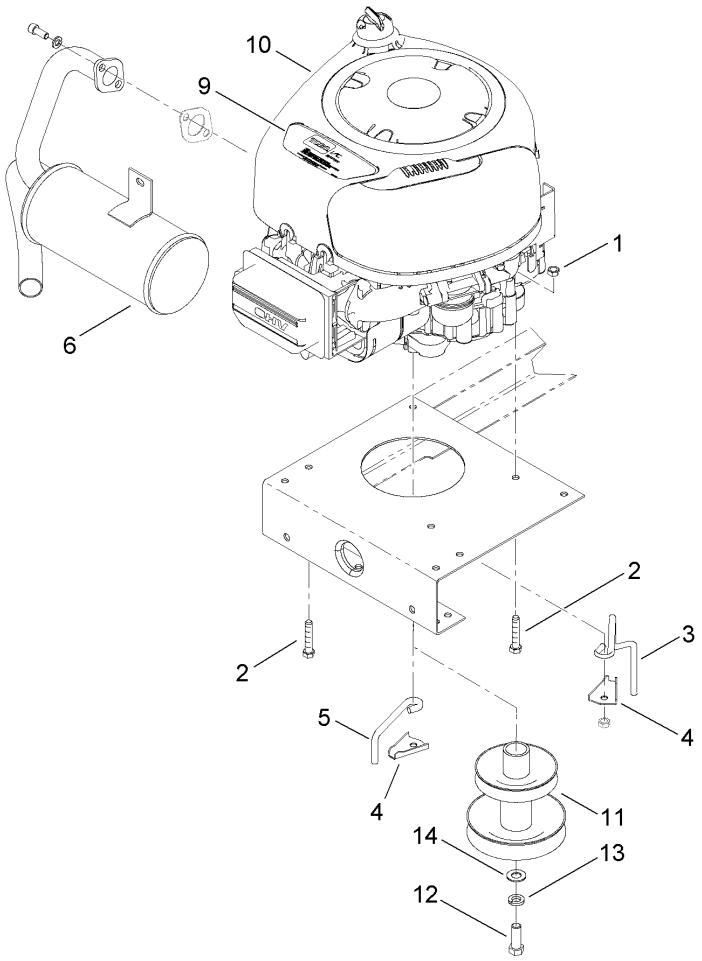
Ref	Part No.	Qty.	Description
1	93-3822-03	1	HOC Lever ASM
2	322-32	1	Screw-HH
3	88-5900	1	Link-HOC
4	3290-307	7	Pin-Hair
5	3256-24	4	Washer-Flat
6	88-5570-03	2	Link-Adjusting, HOC
8	80-6990	4	Washer-Hardened
11	7-0030	3	Screw-Shoulder, HH
12	88-5450	2	Rod-Hanger, Rear
13	88-4230	2	Trunnion-HOC
14	3296-29	8	Nut-Lock, NI
16	88-4730	2	Clamp-Pivot, HOC
17	88-6460	1	Spring-Extension
19	322-3	4	Screw-HH
22	88-5110-03	1	Pivot ASM
23	65-7210	1	Spacer
24	94-5565	1	Knob-Shift
25	5-4460	2	Washer-Pivot



Electrical Assembly

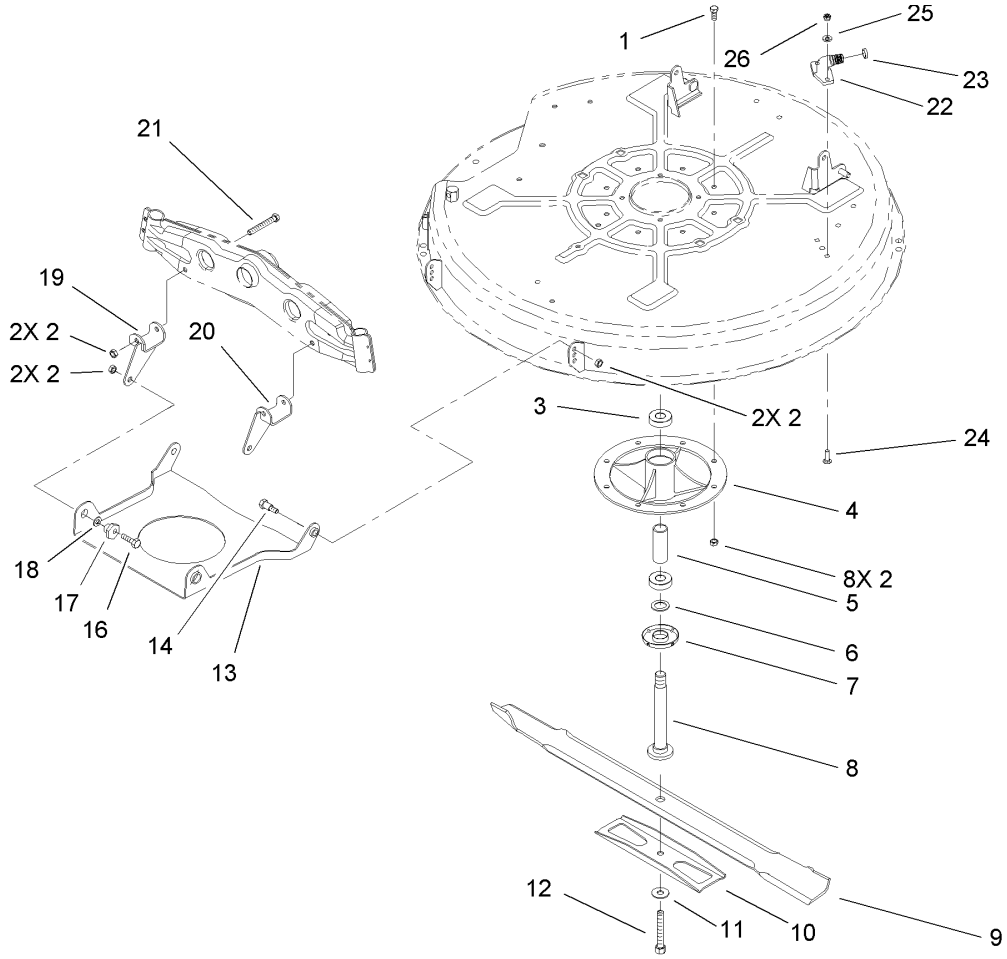
Ref	Part No.	Qty.	Description
1	28-8080	1	Boot-Terminal
2	321-4	2	Screw-HH
3	104-1755	1	Battery
4	44-8110	1	Wire ASM
5	100-3524	1	Switch-Seat
7	32149-2	1	Nut-Keps
8	106-8245	1	Solenoid
9	9266714	3	Screw-HWH
12	88-3960	1	Lens-Headlight
13	32149-2	2	Nut-Keps
14	3255-7	2	Washer-Lock/EXT
15	93-0539	2	Screw-HH
16	3290-354	1	Nut-Speed
19	88-9932	1	Switch-Micro
22	98-7249	1	Relay
23	106-6434	1	Harness-Wire
24	88-9830	1	Key Switch ASM
24:1	3254-5	1	Washer-Tooth
24:2	218-461	1	Nut-HH
25	63-8360	1	Key-Ignition
28	32103-22	2	Nut-Wing
30	88-4040	1	Box-Battery
31	95-4248	1	Decal
33	93-3190	1	Boot-Insulator, Terminal

Ref	Part No.	Qty.	Description
34	95-7652	1	Light-Indicator
38	3274-14	2	Screw-HSH
39	65-7410	1	Switch-Pole, Single
40	3296-2	2	Nut-Lock NI



Engine and Muffler Assembly

Ref	Part No.	Qty.	Description
1	3296-29	3	Nut-Lock, NI
2	322-9	4	Screw-HH
3	88-6060	1	Guide-Belt, LH
4	76-3820	2	Anchor-Guide, Belt
5	88-5490	1	Guide-Belt, RH
6	110-8640	1	Muffler-Exhaust
9	107-4904	1	Decal-Engine, Intek
❶❷10		1	Engine-B & S, 21B907-0159-B1
11	88-5050	1	Pulley-Engine
12	62-3760	1	Screw-HH
13	3253-22	1	Washer-Lock
14	3256-25	1	Washer-Flat



32 Inch Deck Component Assembly

Ref	Part No.	Qty.	Description
1	322-3	8	Screw-HH
2	3296-29	14	Nut-Lock, NI
3	251-297	2	Bearing-Ball
4	56-7030	1	Spindle
5	83-7020	1	Spacer-Bearing
6	80-4390	1	Spacer-Hardned
7	80-4370	1	Shield-Bearing
8	80-4350	1	Shaft-Spindle
9	80-4430	1	Blade-Recycler
10	80-4570-03	1	Stiffener
11	3290-465	1	Washer-Belleville
12	26-0671	1	Screw-HH
13	88-4940-03	1	Suspension-Pan, Front
14	28-0540	2	Bolt-Shoulder
16	322-6	2	Screw-HH
17	106661	2	Cam
18	3256-23	2	Washer-Flat
19	88-5640-03	1	Bracket-RH
20	88-5650-03	1	Bracket-LH
21	322-12	2	Screw-HH
22	95-2747	1	Fitting-Washout
23	46-6290	1	O-Ring Seal
24	3229-1	2	Screw-CARR
25	3256-1	2	Washer-Flat

Ref	Part No.	Qty.	Description
26	3296-16	2	Nut-Lock, NI

Attachments and Accessories

For 71257 - XL 320 Lawn Tractor

Product Name	Model/Part
Blade	33-4750
Tire Chains	47-7220
8 Inch Rear Wheel Weight Kit	59159
9.0 cu. ft. Twin Bagger	79086
6.0 cu. ft. Easy-Empty Grass Catcher	79096
42 Inch Snow Blade	79150
Exhaust Deflector	94-6872

NOTES


TORO®