FORM NO. 3316–266 Rev. A

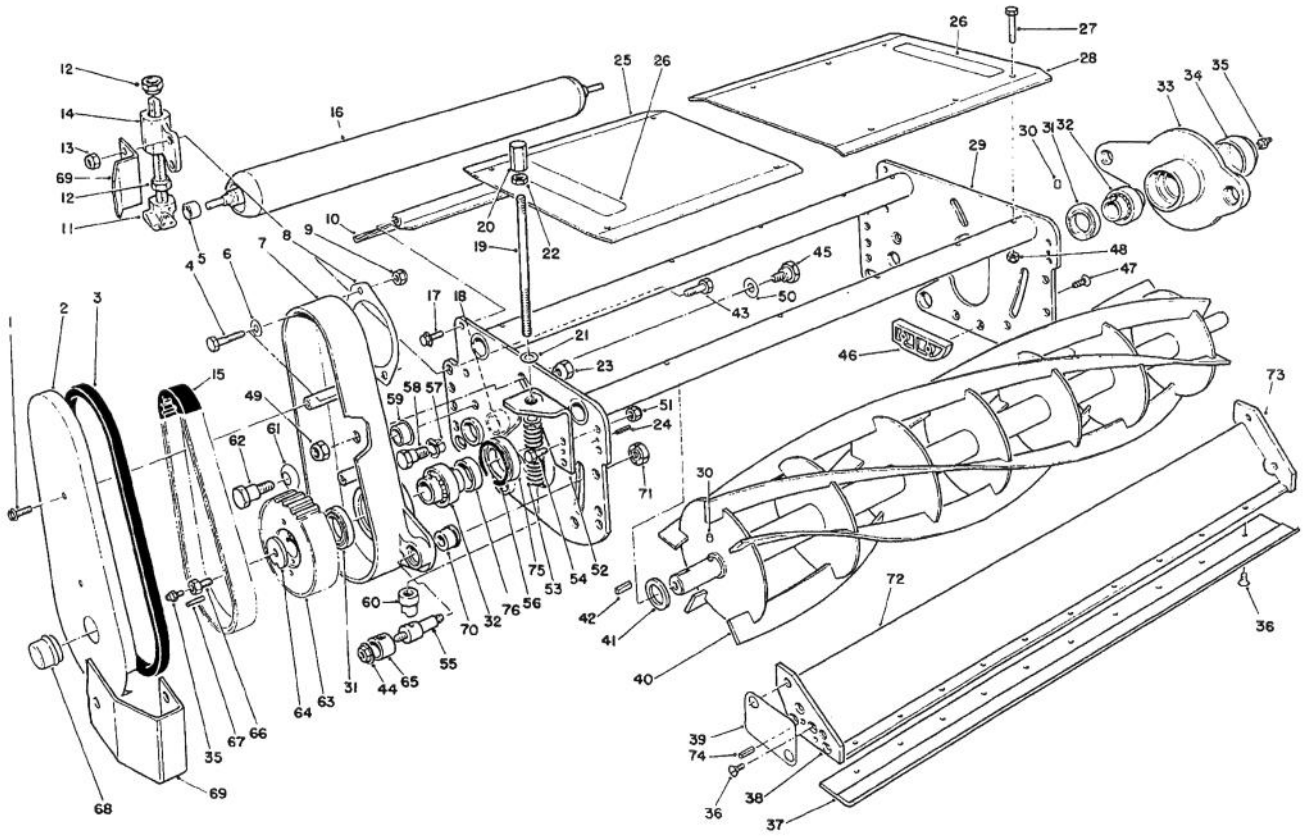
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MODEL NO. 03753–50001 & UP
MODEL NO. 03756–50001 & UP
MODEL NO. 03751–50001 & UP
MODEL NO. 03752–50001 & UP
MODEL NO. 03754–50001 & UP
MODEL NO. 03741–50001 & UP

PARTS CATALOG

5, 7 & 11 BLADE CUTTING UNITS

For Reelmaster 335D, 450D & 4500D



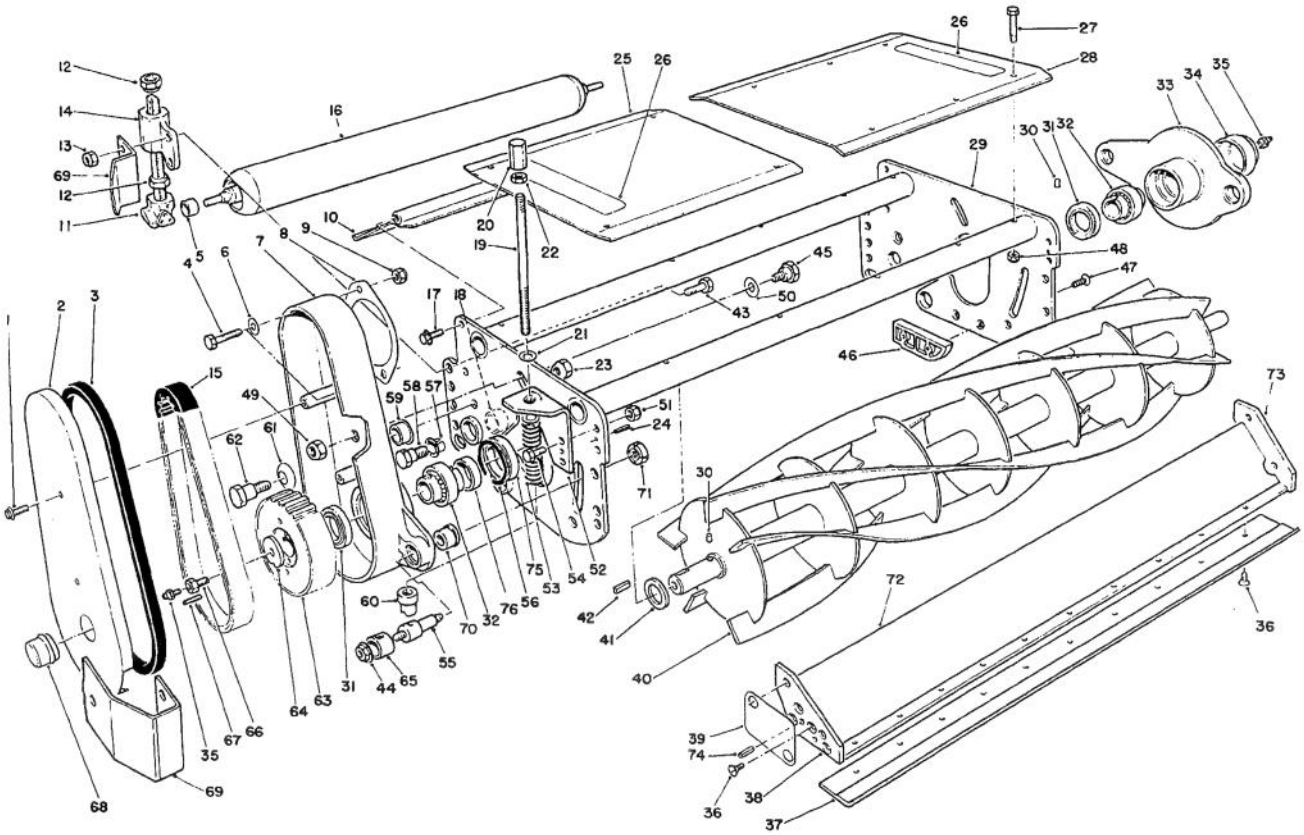
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CUTTING UNIT ASSEMBLY – R.H. & CENTER

Ref. No.	Part No.	Description	No. Used
1	3234–14	Screw – Flange Hd.	2
2	75–7580	Cover – Drive Housing R.H.	1
3	47–7170	Gasket	1
4	324–6	Bolt	2
5	59–5780	Bushing – Roller	2
6	3256–25	Washer – Flat	1
7	92–6098	Housing – Drive, R.H.	1
8	48–9050	Plate – Shield, Drive	1
9	3296–48	Nut – Lock	2
10	75–7680	Deflector – Grass	1
11	84–6100	Assembly – Collar	2
12	59–5820	Nut – Cone	4
13	3296–25	Nut – Lock	4
14	59–5770	Housing – Roller, Adj.	2
15	47–7160	Belt	1
16	59–5630	Assembly – Roller, Rear	1
17	3234–12	Screw – Flange Hd.	2
18	62–6110	Assembly – Bushing	4
19	72–0390	Rod – Bedknife, Adj.	2
20	72–0380	Knob – Hex.	2
21	257–5	Washer – Thrust	4
22	3218–5	Nut – Jam	2
23	242–50	Nut – Cone	2
24	32121–2	Pin – Roll	2
25	59–5840	Cover – Outboard	1
26	76–8760	Decal	2
27	3234–34	Screw	10
28	59–5830	Cover – Inboard	1
29	14–0829	Frame (Incl. Ref. #18)	1
30	48–8880	Pin – Dowel	2
31	93–1414	Seal	2
32	59–6140	Bearing	2
33	59–5550	Housing – Bearing	1

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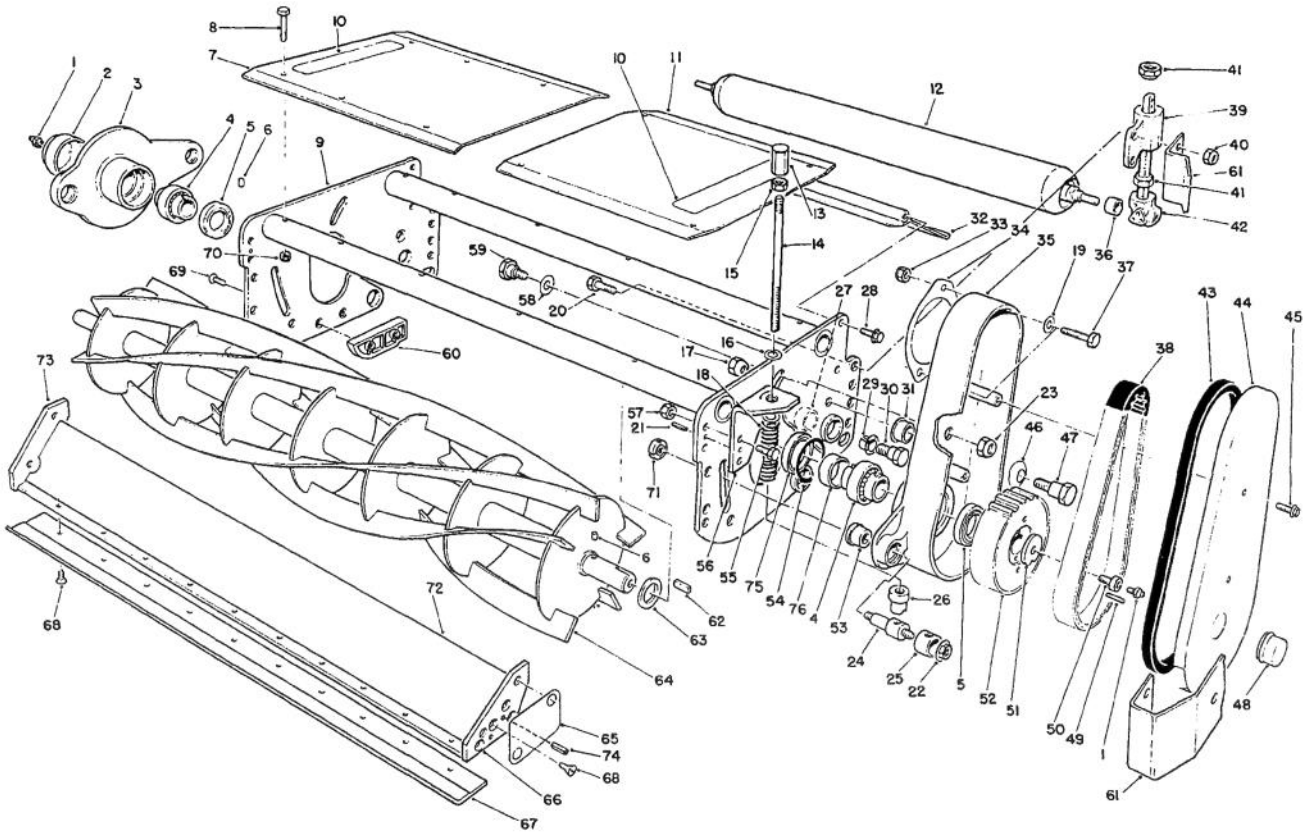
CUTTING UNIT ASSEMBLY – R.H. & CENTER (Continued)

Ref. No.	Part No.	Description	No. Used
34	59–5560	Cap – Dust	1
35	302–5	Fitting – Grease	2
36	57–4910	Screw (5 & 7 Blade)	10
36	57–4910	Screw (11 Blade)	19
37	59–5890	Bedknife (7 Blade)	1
*	72–0480	Bedknife (5 Blade)	1
*	76–3620	Bedknife (11 Blade)	1
38	76–3610	Plate – End, R.H. (11 Blade)	1
39	76–3580	Spacer	2
40	14–7419	Reel (5–Blade)	1
*	13–8219	Reel (7–Blade)	1
*	14–0919	Reel (11–Blade)	1
41	38–7330	Shield – Grass	2
42	75–7570	Key – Rectangular	1
43	325–7	Screw – Cap Hex. Hd.	4
44	32128–15	Nut – Flange	2
45	62–6080	Bolt – Shoulder	2
46	77–4810	Block – Deflector	2
47	32108–101	Screw – Flat Hd. (7 & 11 Blade)	4
48	3296–42	Nut – Lock	10
49	3296–28	Nut – Lock	1
50	3256–69	Washer – Flat	1
51	3296–26	Nut – Lock	4
52	72–0460	Bracket – L.H. Bedknife Adj.	1
*	72–0450	Bracket – R.H. Bedknife Adj.	1
53	92–9231	Spring	2
54	323–7	Screw – Cap Hex. Hd.	4

Ref. No.	Part No.	Description	No. Used
55	72–0440	Pin – Pivot	2
56	32151–71	Ring – Retaining	1
57	256–292	Bushing – Nyliner	4
58	84–6090	Bolt – Shoulder	4
59	256–252	Bushing – Flange	2
60	72–0410	Stand Off	2
61	3290–440	Washer – Belleville	2
62	48–9020	Bolt	2
63	47–7140	Pulley – Driven	1
64	59–6150	Washer – Pulley	1
65	72–0420	Clamp Tube	2
66	59–6190	Screw – Cap, Reel	1
67	32121–50	Pin – Roll	1
68	59–7490	Plug – Grease Fitting	1
69	72–0470	Guard	2
70	92–9252	Bushing – Flange	2
71	82–9390	Nut – Special	2
72	59–5470	Bedbar, Welded Assembly (5 & 7 Blade)	1
*72	77–4340	Bedbar (11 Blade)	1
73	76–3600	Plate – End, L.H. (11 Blade)	1
74	32121–11	Pin – Roll	4
75	92–9250	Seal – Grease	1
76	92–9251	Sleeve – Wear	1
*	14–2099	Kit – Overhaul (Incl. Ref. #18, 30–32, 36, 39, 42, 56, 57, 59 & 70)	1

*Not Illustrated

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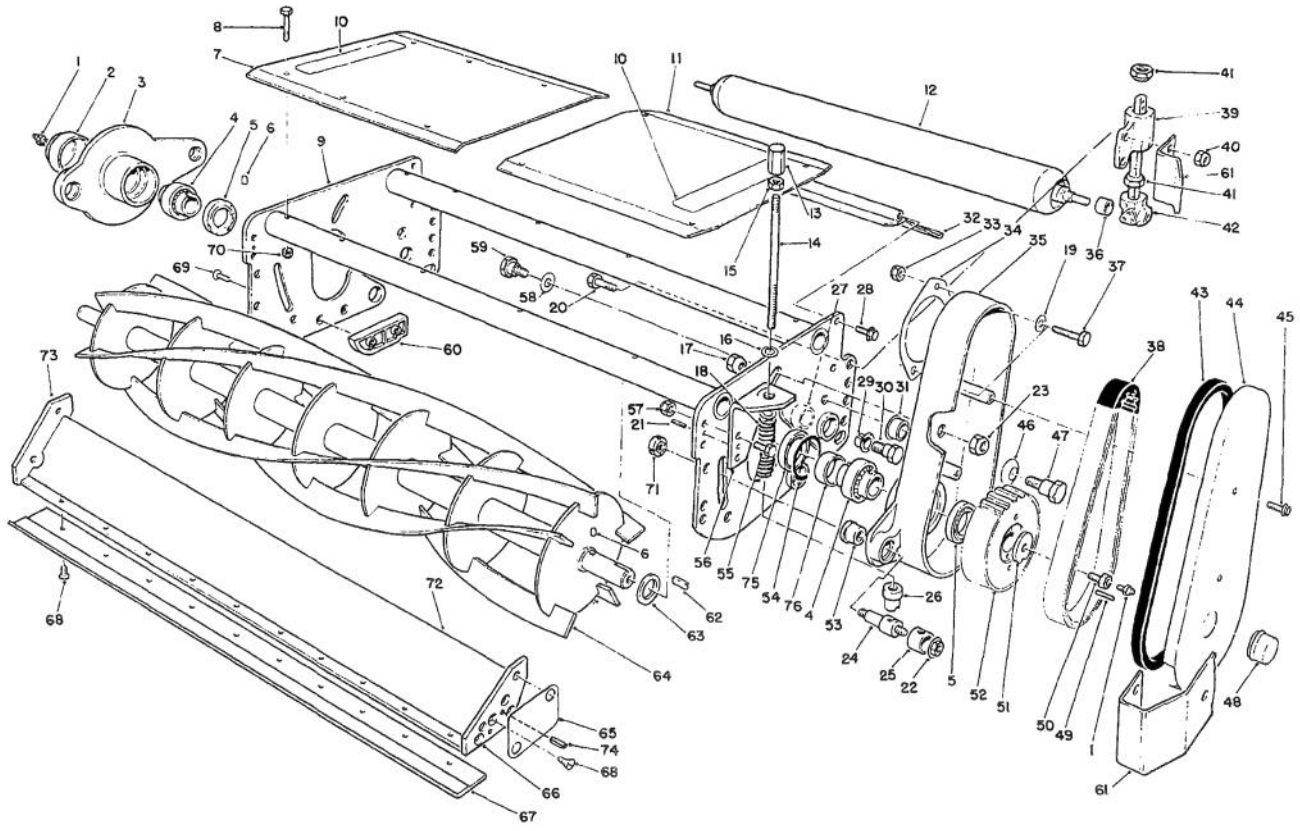
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CUTTING UNIT ASSEMBLY – L.H.

Ref. No.	Part No.	Description	No. Used
1	302–5	Fitting – Grease	2
2	59–5560	Cap – Dust	1
3	59–5550	Housing – Bearing	1
4	59–6140	Bearing	2
5	93–1414	Seal	2
6	48–8880	Pin – Dowel	2
7	59–5830	Cover – Inboard	1
8	3234–34	Screw – Cap Hex. Hd.	10
9	14–0829	Frame (Incl. Ref. #27)	1
10	76–8760	Decal	2
11	59–5840	Cover – Outboard	1
12	59–5630	Assembly – Roller, Rear	1
13	72–0380	Knob – Hex.	2
14	72–0390	Rod – Bedknife Adj.	2
15	3218–5	Nut – Jam	2
16	257–5	Washer	4
17	242–50	Nut – Cone	2
18	92–9231	Spring	2
20	325–7	Screw – Cap Hex. Hd.	4
19	3256–25	Washer – Flat	2
21	32121–2	Pin – Roll	2
22	32128–15	Nut – Flange	2
23	3296–28	Nut – Lock	1
24	72–0440	Pin – Pivot	2
25	72–0420	Clamp – Tube	2

Ref. No.	Part No.	Description	No. Used
26	72–0410	Stand Off	2
27	62–6110	Assembly – Bushing	4
28	3234–12	Screw – Flange Hd.	2
29	256–292	Bushing – Nyliner	4
30	84–6090	Bolt – Shoulder	4
31	256–252	Bushing – Flange	2
32	75–7680	Deflector – Grass	1
33	3296–48	Nut – Lock	2
34	48–9050	Plate – Shield , Drive	1
35	92–6099	Housing – Drive, L.H.	1
36	59–5780	Bushing – Roller	2
37	324–6	Screw – Cap Hex. Hd.	2
38	47–7160	Belt	1
39	59–5770	Housing – Roller, Adj.	2
40	3296–25	Nut – Lock	6
41	59–5820	Nut – Cone	4
42	84–6100	Assembly – Collar	2
43	47–7170	Gasket	1
44	75–7590	Cover – Drive Housing L.H.	1
45	3234–14	Screw – Flange Hd.	2
46	3290–440	Washer – Belleville	2
47	48–9020	Bolt	2
48	59–7490	Plug – Grease Fitting	1
49	32121–50	Pin – Roll	1
50	59–6190	Screw – Cap, Reel	1
51	59–6150	Washer – Pulley	1

*Not Illustrated



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CUTTING UNIT ASSEMBLY – L.H. (Continued)

Ref. No.	Part No.	Description	No. Used
52	47–7140	Pulley – Driven	1
53	92–9252	Bushing – Flange	2
54	32151–71	Ring – Retaining	1
55	323–7	Bolt	4
56	72–0460	Bracket – L.H. Bedknife Adj.	1
*	72–0450	Bracket – R.H. Bedknife Adj.	1
57	3296–26	Nut – Lock	4
58	3256–69	Washer – Flat	1
59	62–6080	Bolt – Shoulder	1
60	77–4810	Block – Deflector	2
61	72–0470	Guard	1
62	75–7570	Key – Rectangular	1
63	38–7330	Shield – Grass	2
64	14–7419	Reel (5–Blade)	1
*	13–8219	Reel (7–Blade)	1
*	14–0919	Reel (11 Blade)	1
65	76–3580	Spacer	2
66	76–3600	Plate – End, L.H. (11 Blade)	1
67	59–5890	Bedknife (7 Blade)	1

Ref. No.	Part No.	Description	No. Used
67	72–0480	Bedknife (5 Blade)	1
*	76–3620	Bedknife (11 Blade)	1
68	57–4910	Screw (5 & 7 Blade)	10
68	57–4910	Screw (11 Blade)	19
69	32108–101	Screw – Flat Head (7 & 11 Blade)	4
70	3296–42	Nut – Lock	10
71	82–9390	Nut – Special	2
72	59–5470	Bedbar – Welded Assembly (5 & 7 Blade)	1
*72	77–4340	Bedbar (11 Blade)	1
73	76–3610	Plate – End, R.H. (11 Blade)	1
74	32121–11	Pin – Roll	4
75	92–9250	Seal – Grease	1
76	92–9251	Sleeve – Wear	
*	63–4330	Decal – 5 Blade	1
*	14–2099	Overhaul Kit (Incl. Ref. #4–6, 27, 29, 31, 53, 54, 62, 65 & 68)	1

*Not Illustrated

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