



TimeCutter™ Z5060 Riding Mower

Model No. 74375 - 280000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Frame Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV730-0025	 20
Deck Lift and Seat Support Assembly	 4	Head, Valve and Breather Assembly Kohler SV730-0025	 21
Seat Assembly	 5	Ignition and Electrical Assembly Kohler SV730-0025	 22
Control Assembly	 6	Blower Housing Assembly Kohler SV730-0025	 23
Hydro Drive Assembly	 7	Starter Assembly Kohler SV730-0025	 24
RH Hydro Assembly No. 110-6771	 8	Fuel System Assembly Kohler SV730-0025	 25
LH Hydro Assembly No. 110-6770	 10	Engine Control Assembly Kohler SV730-0025	 26
Engine and Clutch Assembly	 12	Air Intake and Filtration Assembly Kohler SV730-0025	 27
Styling and Fuel System Assembly	 13	Exhaust Assembly Kohler SV730-0025	 28
50 Inch Deck and Side Discharge Assembly	 14	Decal Set Kohler SV730-0025	 29
50 Inch Deck Decal Assembly No. 112-9798	 15	Attachments and Accessories List	 30
50 Inch Deck Spindle and Belt Drive Assembly	 16		
Electrical Assembly	 17		
Crankshaft Assembly Kohler SV730-0025	 18		
Crankcase Assembly Kohler SV730-0025	 19		

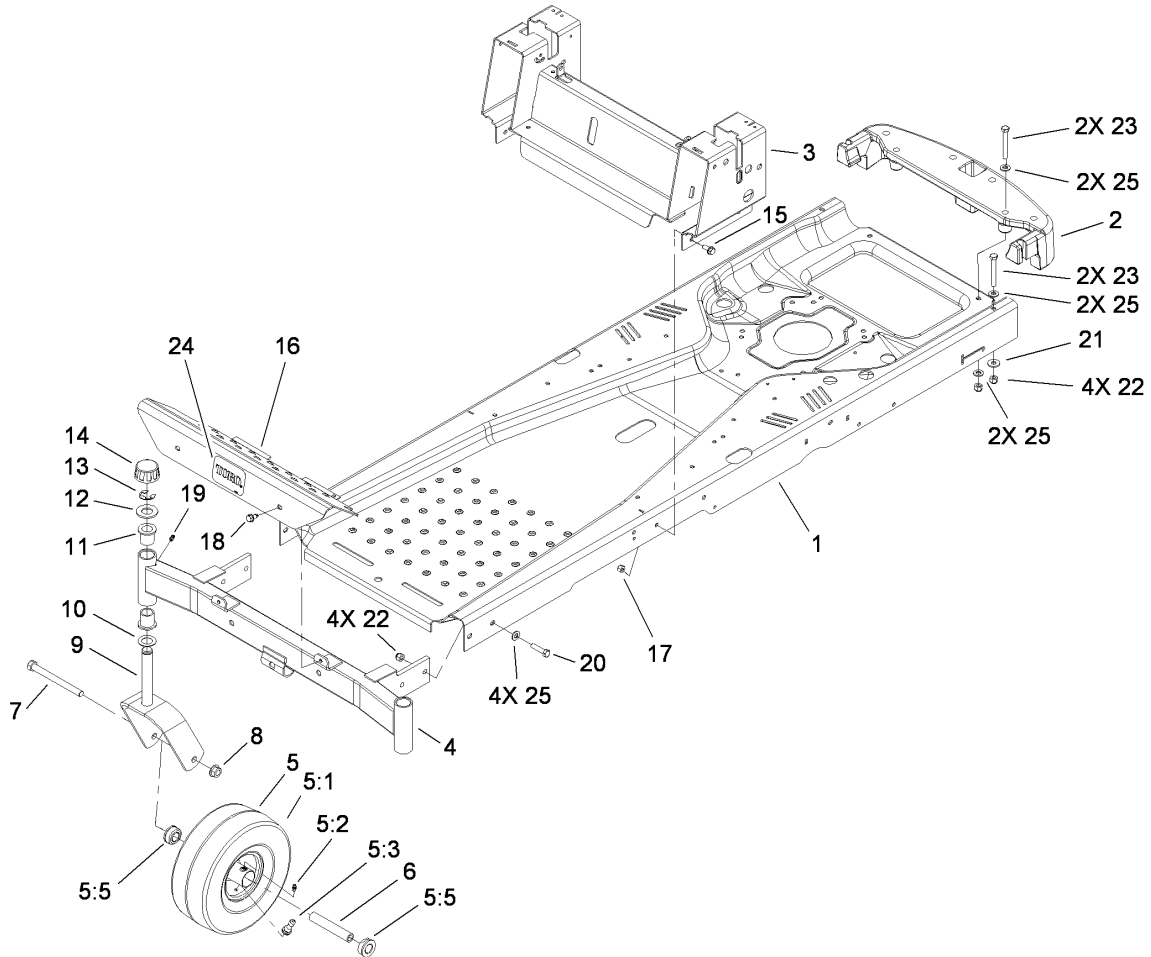
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

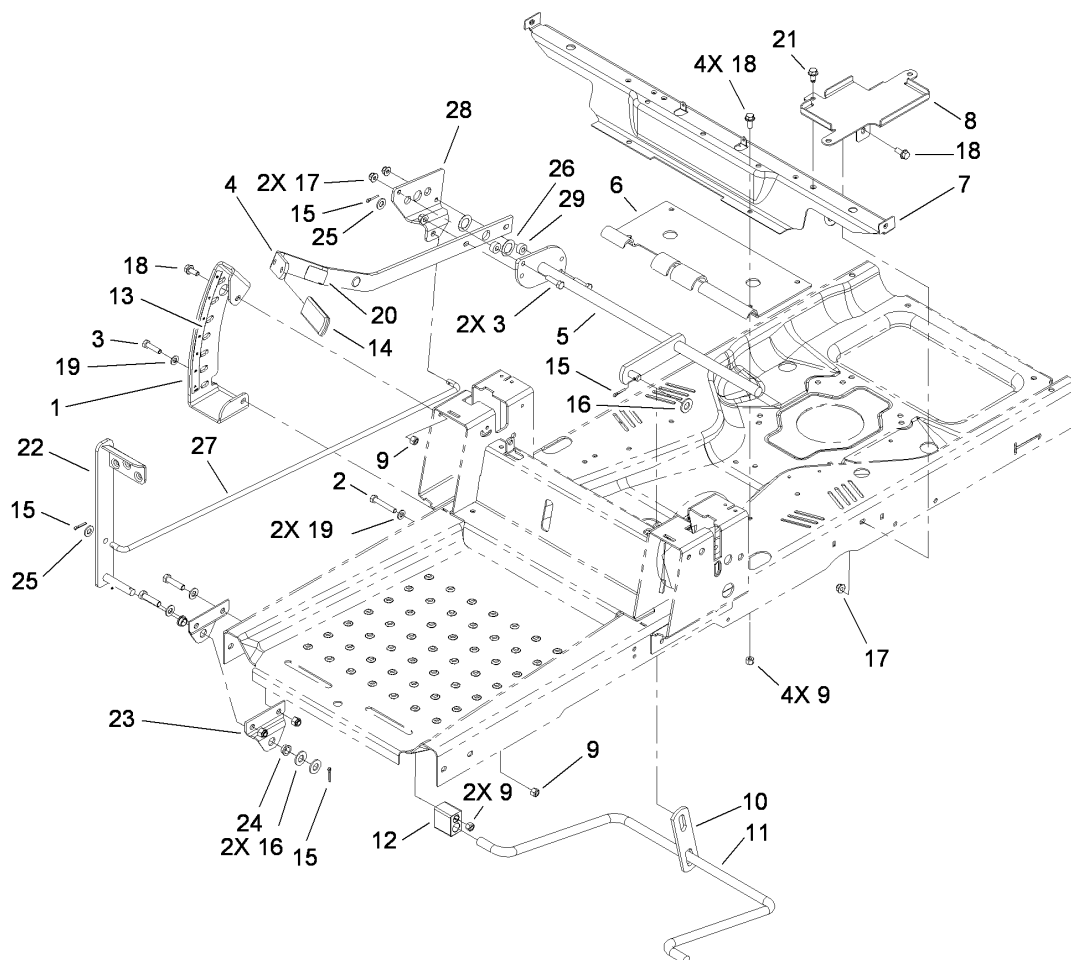
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Frame Assembly

Ref	Part No.	Qty.	Description
1	115-2464-01	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-2468-03	1	Seat And Control ASM
4	108-7882-01	1	Front Axle ASM
5	110-6785	2	Castor Wheel ASM
5:1	110-6791	1	Tire-Smooth
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	32128-23	2	Nut-HF
9	108-7851-01	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

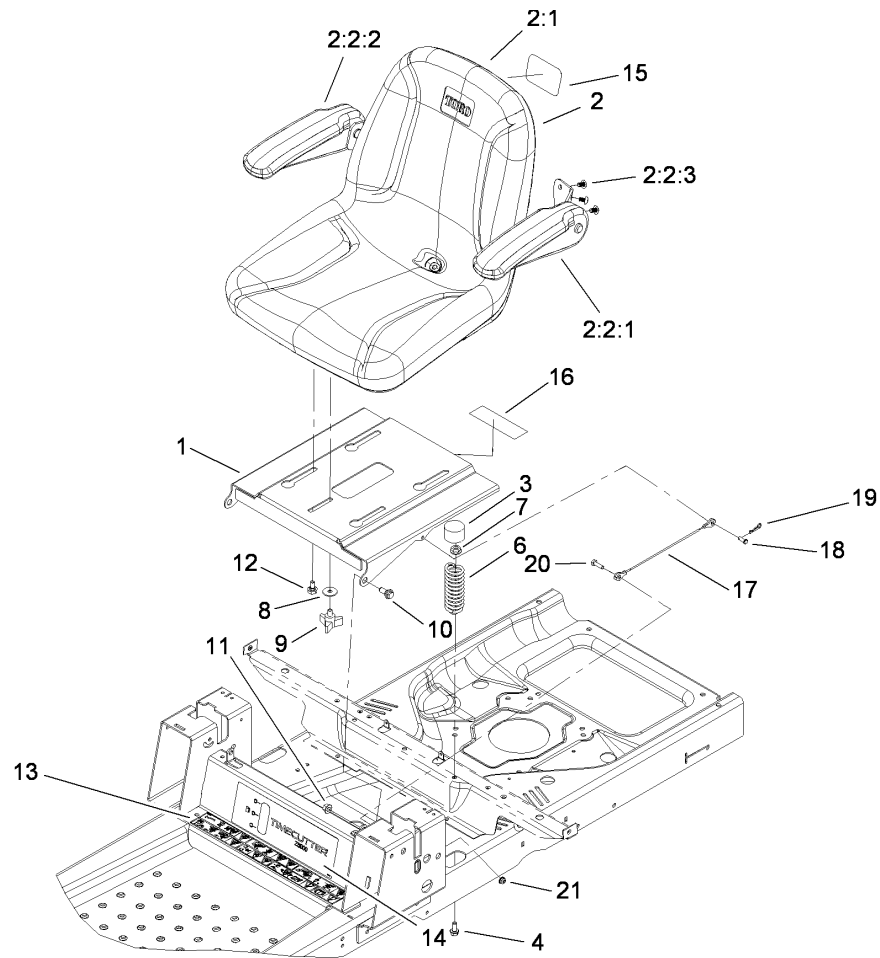
Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	99-2385	1	Decal
25	3256-24	10	Washer-Flat



Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description
1	112-4027-03	1	Sector-HOC
2	322-10	2	Screw-HH
3	322-6	3	Screw-HH
4	112-3960-03	1	Lift Arm ASM
5	108-7841-03	1	Lift Lever ASM
6	110-6800-03	1	Plate-Lift
7	110-6805-03	1	Bracket-Seat/Pods
8	110-1937-03	1	Tray-Battery
9	3296-29	8	Nut-Lock, NI
10	108-7840	1	Link-Lift
11	108-7839	1	Arm-Lift, Rear
12	108-7845	2	Block-Pivot
13	112-9802	1	Decal-HOC
14	105-3450	1	Grip-Lever, Lift
15	3272-10	4	Pin-Cotter
16	3256-26	3	Washer-Flat
17	104-8300	3	Nut-Flange, NI
18	3234-47	6	Screw-HHF
19	3256-23	3	Washer-Flat
20	106-8743	1	Decal
21	32104-32	1	Screw-HWH
22	112-4018-03	1	Pedal ASM
23	112-3954-03	2	Bracket-Footlift
24	256-156	2	Bushing-Flange

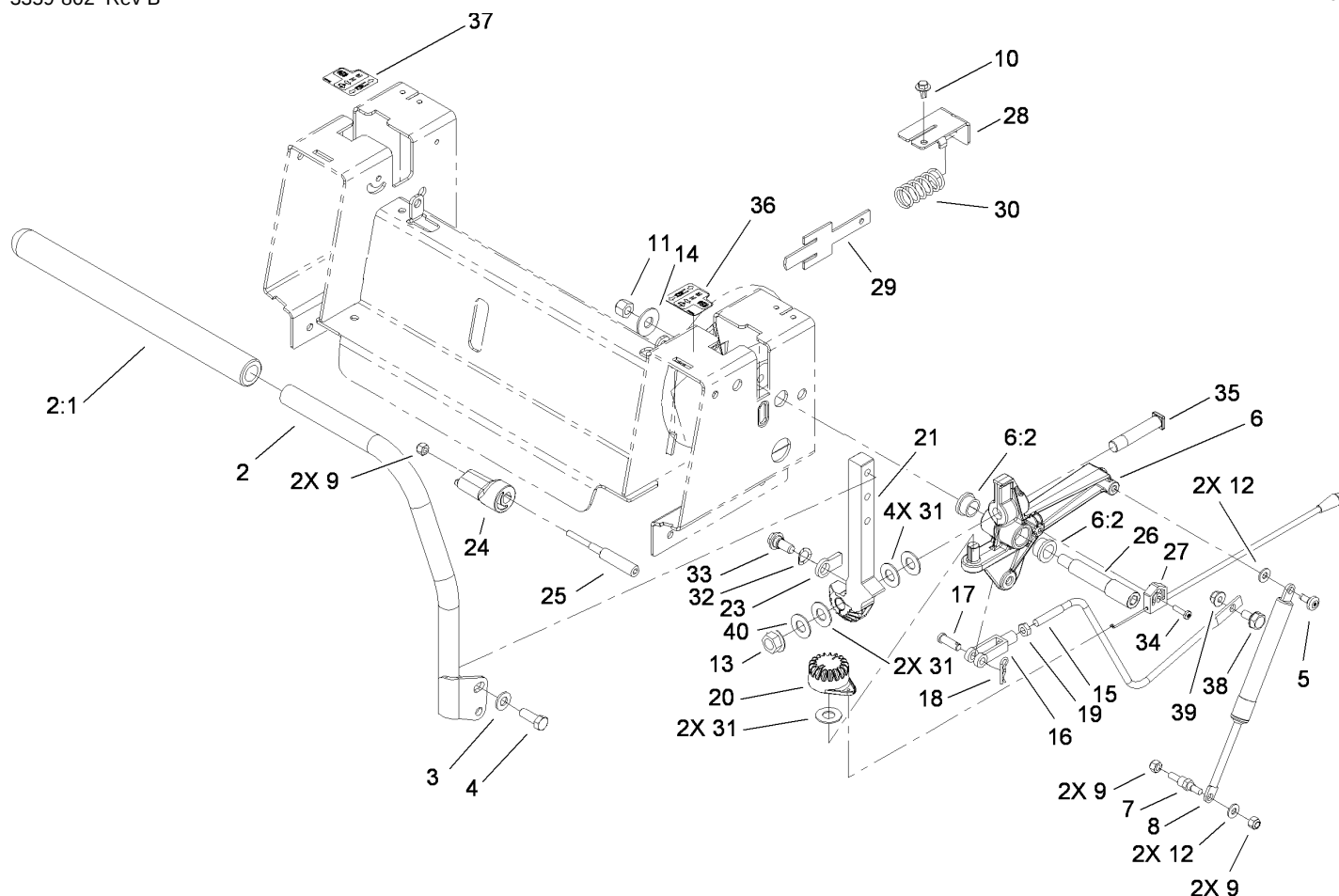
Ref	Part No.	Qty.	Description
25	3256-24	2	Washer-Flat
26	3-6498	2	Washer-Thrust
27	112-3958	1	Rod-Lift
28	112-3959	1	Plate-Footlift
29	112-3961	2	Spacer



Seat Assembly

Ref	Part No.	Qty.	Description
1	115-2465-03	1	Base-Seat
2	110-6776	1	18 Inch Seat ASM
2:1	110-6772	1	Seat-18 Inch
2:2		1	Armrest Kit
2:2:1	110-6569	1	LH Armrest Kit
2:2:2	110-6570	1	RH Armrest Kit
2:2:3	108-6179	6	Screw-HSBH
3	701178	2	Cap-Protector
4	3234-47	2	Screw-HHF
6	92-7054	2	Spring-Compression
7	104-8300	2	Nut-Flange, NI
8	5-4460	1	Washer-Pivot
9	92-9674	1	Knob
10	94-7582	2	Bolt-Shoulder
11	32128-21	2	Nut-HF
12	37-8771	4	Bolt-Shoulder
13	115-2469	1	Decal-Danger
14	115-2488	1	Decal-Timecutter
15	99-2385	1	Decal
16	106-8717	1	Decal-Service
17	109-2628	1	Cable-Stop, Seat
18	60-1730	1	Pin-Clevis
19	1-806003	1	Pin-Hair
20	321-5	1	Screw-HH

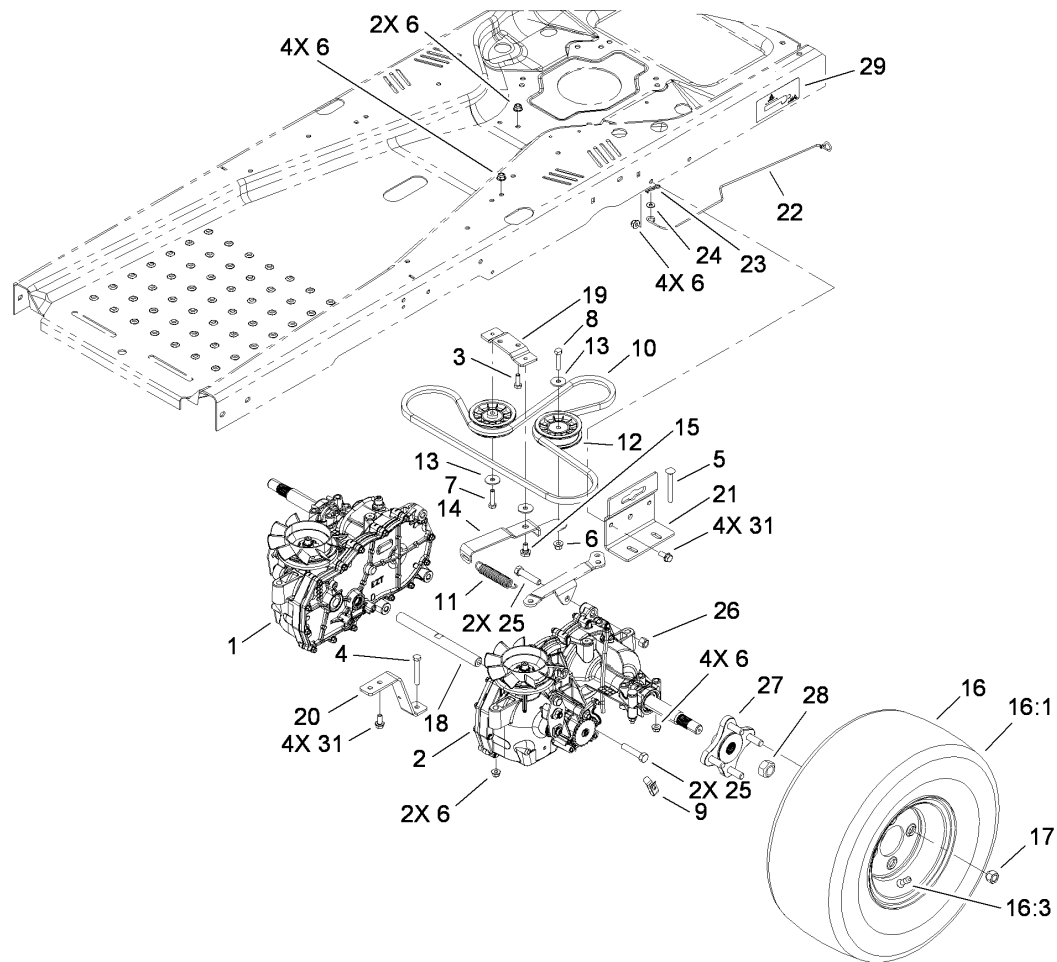
Ref	Part No.	Qty.	Description
21	104-7201	1	Nut-HF



Control Assembly

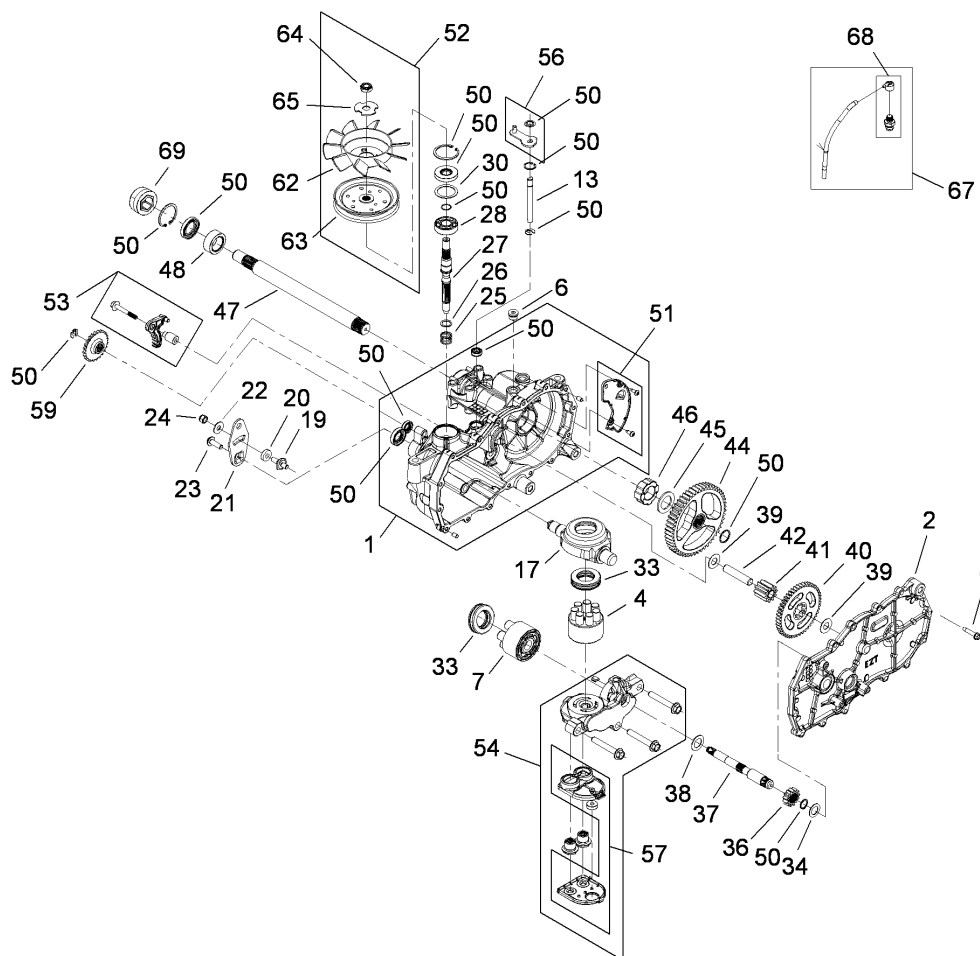
Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-03	1	Arm-Actuator, LH

Ref	Part No.	Qty.	Description
❶22	110-6782-03	1	Arm-Actuator, RH
23	110-6856	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
32	3290-221	2	Washer-Spring
33	94-7582	2	Bolt-Shoulder
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



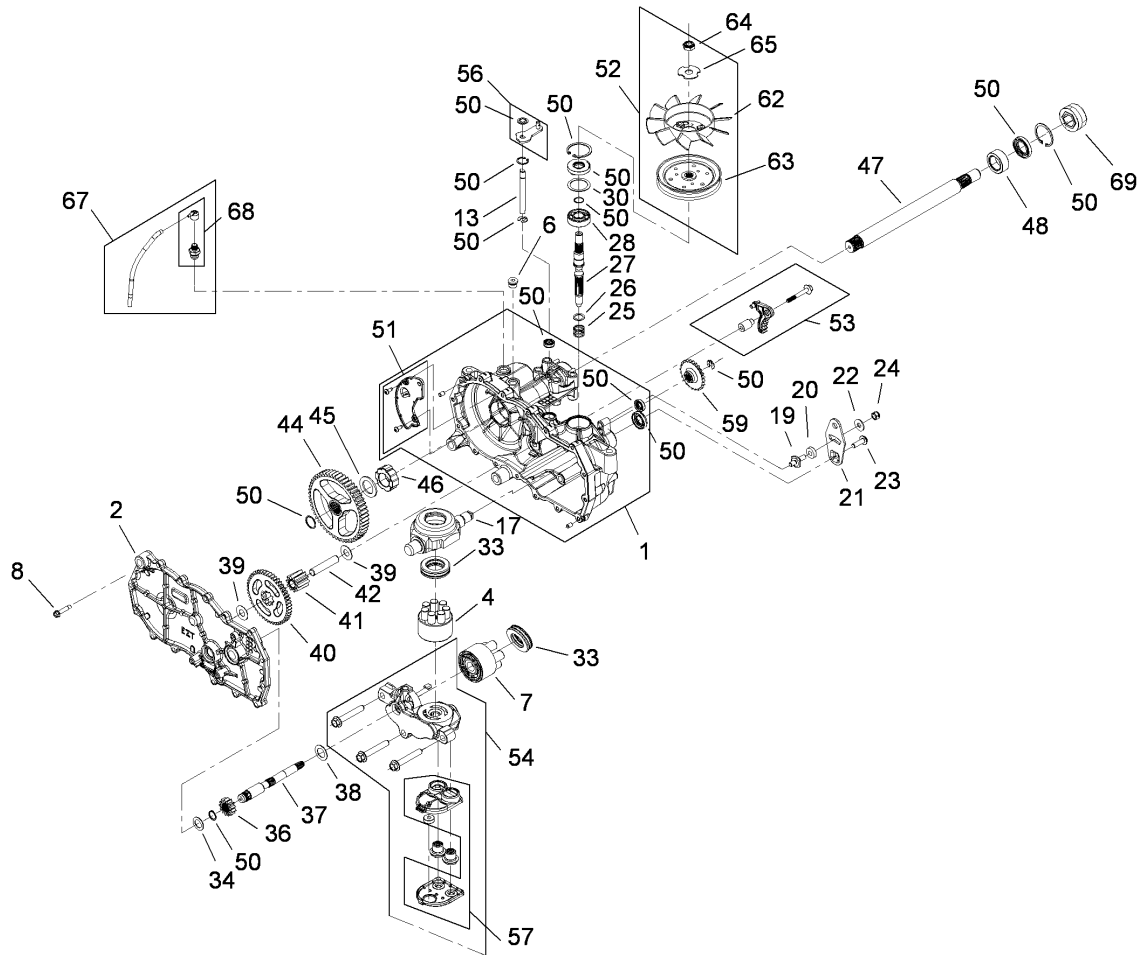
Hydro Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH	22	110-6787	2	Rod-Bypass
2	110-6770	1	Hydro-LH	23	1-806003	2	Pin-Hair
3	322-4	2	Screw-HH	24	3256-22	2	Washer-Flat
4	322-11	2	Screw-HH	25	324-8	4	Screw-HH
5	3230-9	4	Screw-CARR	26	3296-48	2	Nut-Lock, NI
6	104-8300	17	Nut-Flange, NI	27	112-3979	2	Hub ASM
7	322-6	1	Screw-HH	28	112-3982	2	Nut-Lock
8	322-7	1	Screw-HH	29	114-8532	1	Decal-Transport, LH
9	110-6677	2	Clip-Spring	30	114-8531	1	Decal-Transport, RH
10	110-6774	1	V-Belt	31	3234-47	8	Screw-HHF
11	63-1590	1	Spring-Idler				
12	110-6775	2	Pulley-Idler				
13	5-4460	3	Washer-Pivot				
14	110-1925	1	Arm-Idler				
15	37-8771	1	Bolt-Shoulder				
16	110-6883	2	Wheel And Tire ASM				
16:1	110-6887	1	Tire				
16:3	232-27	1	Stem-Valve				
16:99	232-37	1	Tube				
17	242-50	8	Nut-Lug				
18	110-6807	1	Shaft-Cross				
19	110-1926	1	Plate-Pivot				
20	110-6806-03	2	Strap-Torque				
21	110-6878-03	2	Support-Hydro				



RH Hydro Assembly No. 110-6771

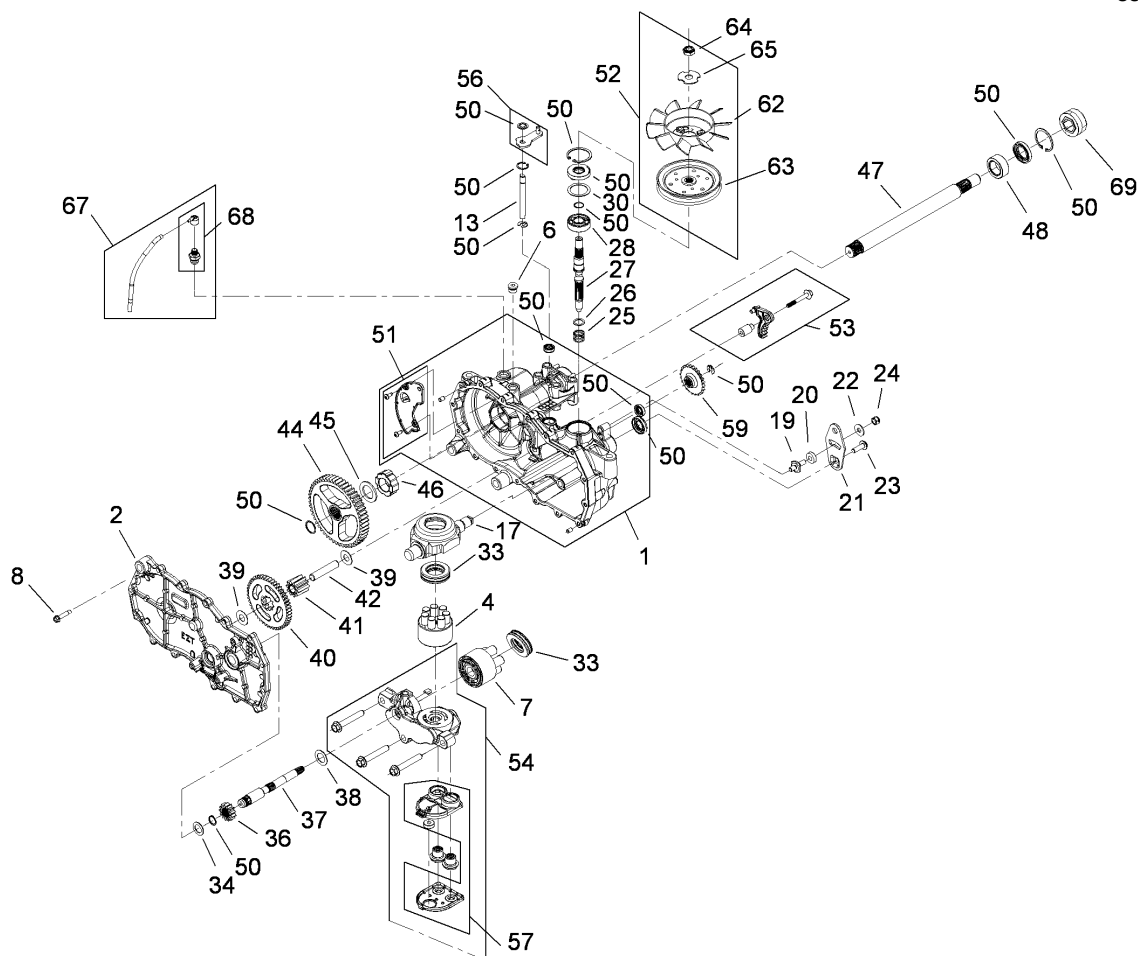
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Thrust, Block	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



LH Hydro Assembly No. 110-6770

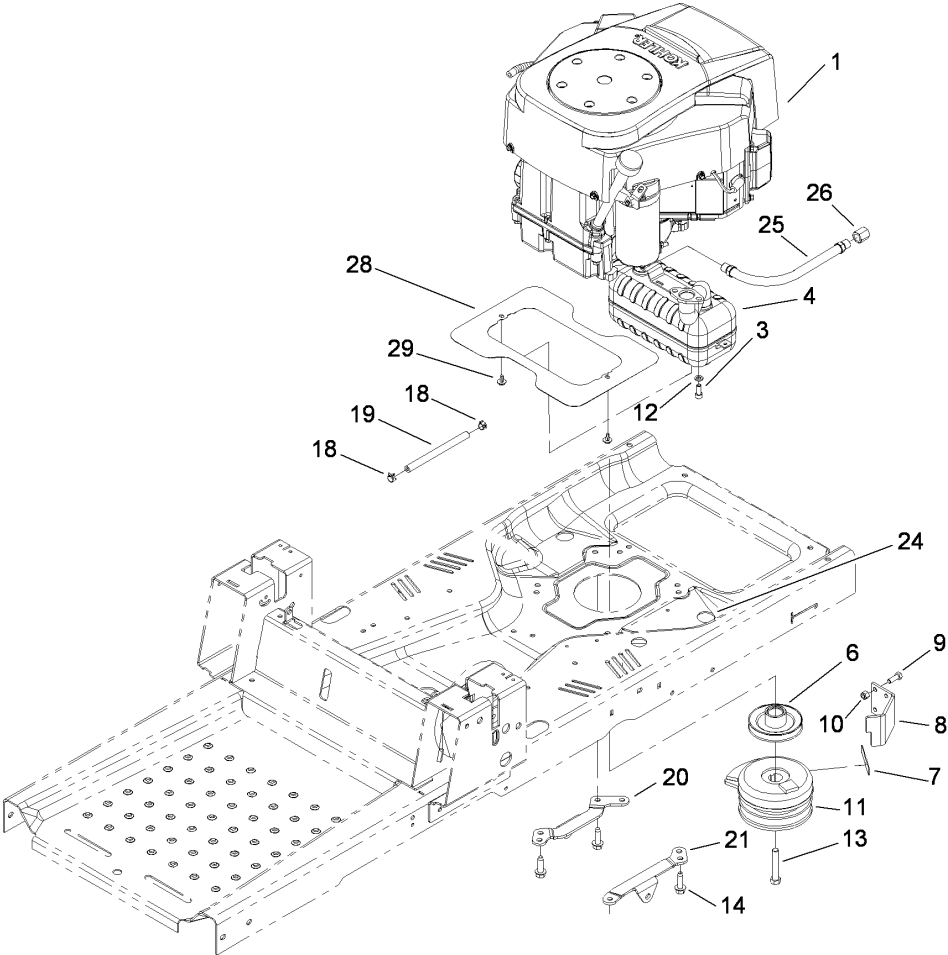
Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM
2	114-1637	1	LH Side ASM
4	110-8561	1	Pump Block ASM
6	112-9850	1	Plug
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft, Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



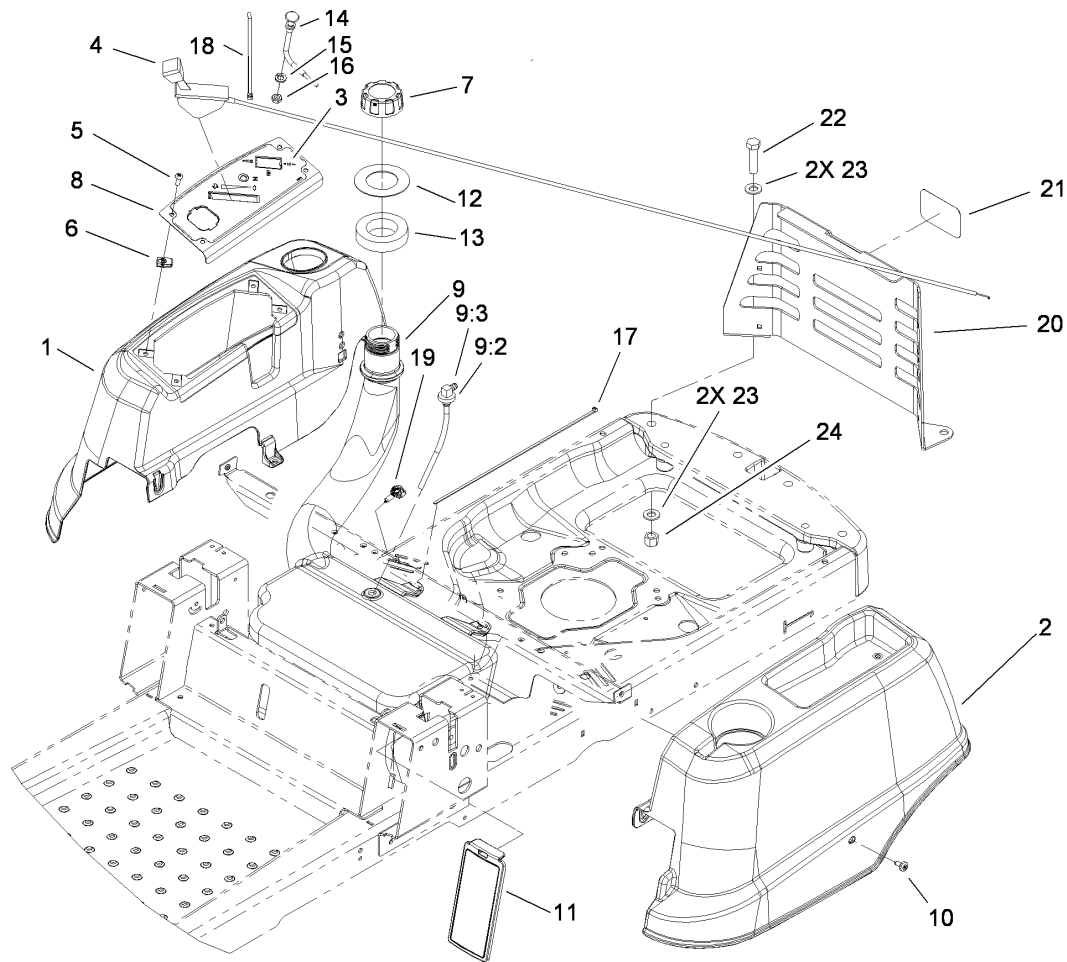
LH Hydro Assembly No. 110-6770 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



Engine and Clutch Assembly

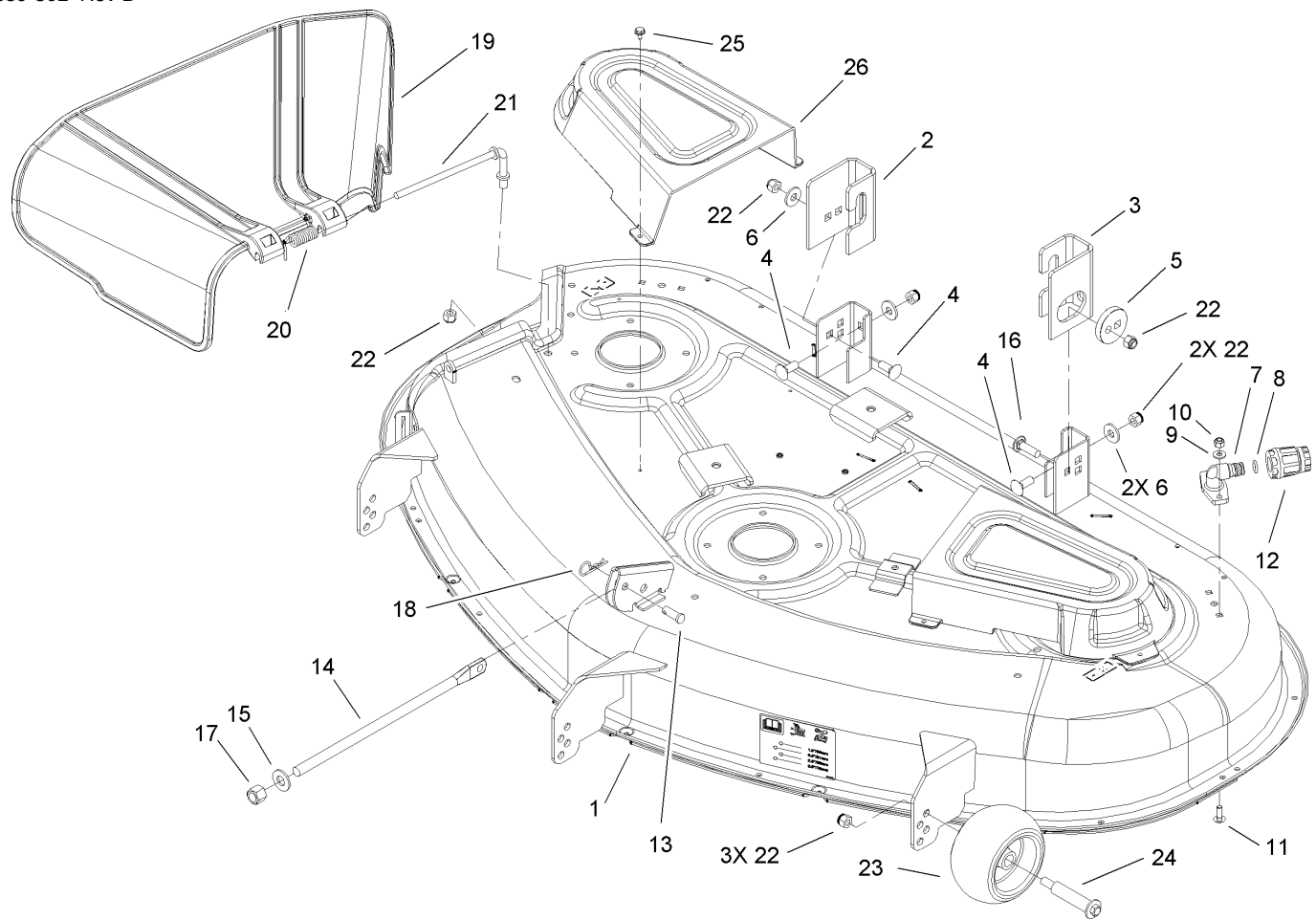
Ref	Part No.	Qty.	Description				
1		1	Engine-Kohler, Sv730-0025				
3	3274-10	4	Screw-HSH				
4	112-4025	1	Muffler-Kohler Twin				
6	114-1622	1	Pulley-Engine				
7	112-4033	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	110-6766	1	Clutch-Electric, PTO				
12	3253-4	4	Washer-Lock				
13	3212-11	1	Screw-HH				
14	32144-109	4	Screw				
18	2412-98	2	Clamp				
19	107-0589	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
24	112-9849	1	Tubing-Convoluted				
25	82-4201	1	HYD Hose ASM				
26	288-10	1	Cap-Pipe				
28	114-8544	1	Shield-Heat				
29	46-8560	2	Screw-HHF				



Styling and Fuel System Assembly

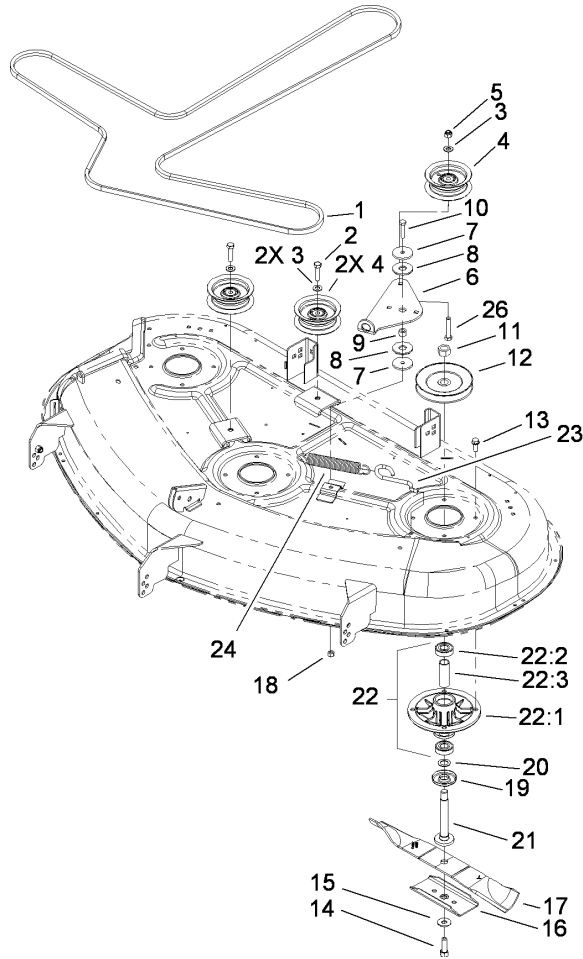
Ref	Part No.	Qty.	Description
1	110-1901	1	Pod-RH
2	110-1902	1	Pod-LH
3	115-2501	1	Decal
4	110-6653	1	Cable-Throttle
5	3258-166	4	Screw-PRH
6	107069	4	Clip
7	93-7198	1	Gas Cap ASM
8	110-1927-03	1	Panel-Control
9	110-6890	1	Fuel Tank ASM
9:2	46-6560	1	Bushing
9:3	95-3970	1	Fitting-90 Degree
10	112-4004	6	Screw-Shoulder
11	110-6786	2	Cover-Control
12	112-9760	1	Washer-Rubber
13	55-9310	1	Seal-Foam
14	110-6754	1	Cable-Choke
15	3253-21	1	Washer-Lock
16	3220-3	1	Nut-HJ
17	100-9064	1	Tie-Cable
18	614249	1	Strap-Tie
19	32180-037	1	Clip-Harness
20	110-6685-03	1	Support-Cover, Rear
21	99-2385	1	Decal
22	325-8	2	Screw-HH

Ref	Part No.	Qty.	Description
23	3256-26	4	Washer-Flat
24	3296-23	2	Nut-Lock, NI



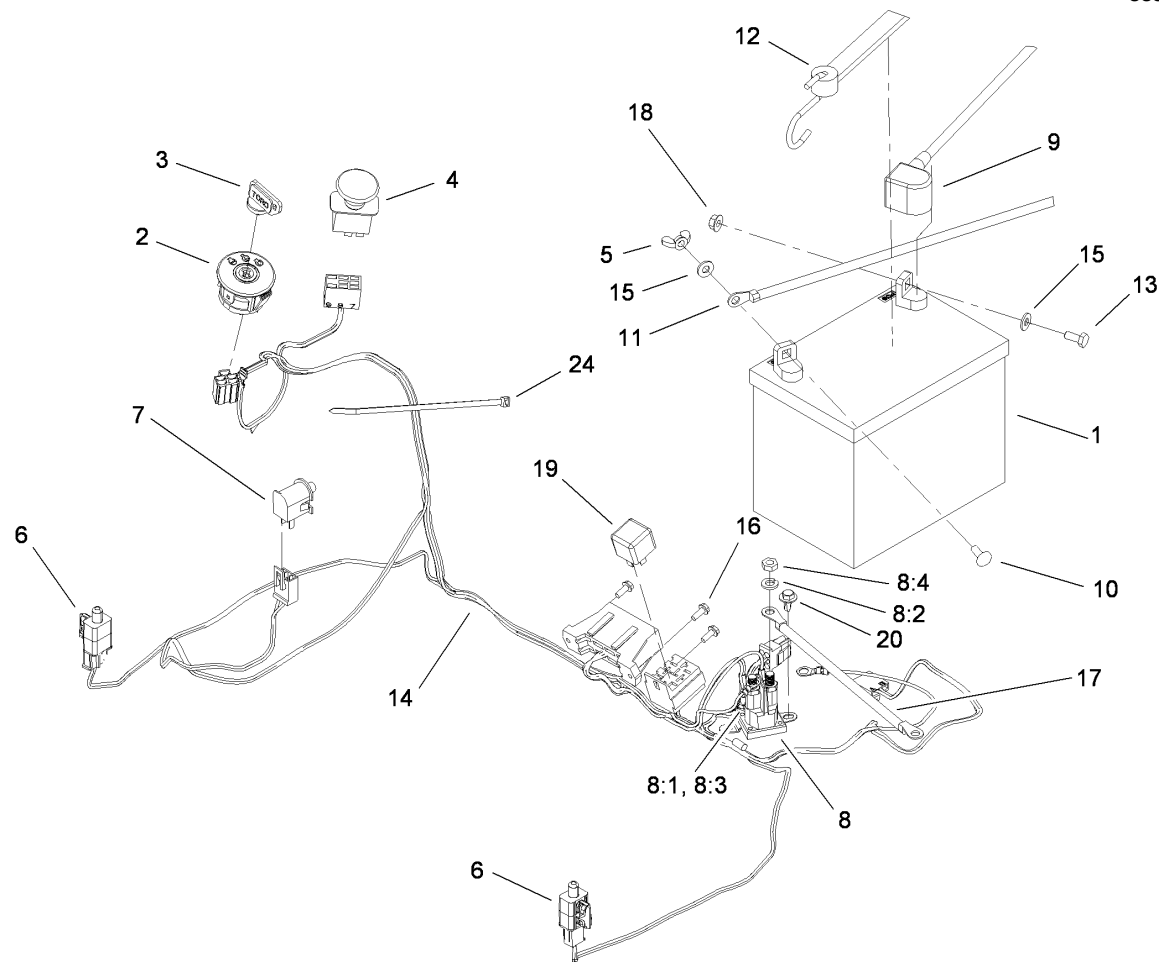
50 Inch Deck and Side Discharge Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6790	1	50 Inch Deck ASM	25	32104-76	6	Screw
2	108-7836	1	Bracket-Hanger, Right Rear	26	108-7890	2	Cover-Belt
3	108-7838	1	Bracket-Hanger, Left Rear				
4	3231-2	3	Screw-CARR				
5	112-3980	1	Eccentric				
6	80-6990	3	Washer-Hardened				
7	95-2747	2	Fitting-Washout				
8	46-6290	2	O-Ring				
9	3256-22	4	Washer-Flat				
10	3296-42	4	Nut-Lock, NI				
11	3229-1	4	Screw-CARR				
12	95-3270	1	Connector-Hose				
13	1-808284	1	Pin-Clevis				
14	108-7847	1	Rod-Lift				
15	87-7270	1	Washer-Thrust				
16	3231-28	1	Screw-CARR				
17	3296-23	1	Nut-Lock, NI				
18	9335054	1	Pin-Hair				
19	108-7895	1	Deflector-50 Inch				
20	110-6694	1	Spring-Torsion				
21	112-3950	1	Rod-Pivot				
22	3296-39	8	Nut-Lock, NI				
23	1-603299	3	Roller-Scalp, Anti				
24	112-3977	3	Bolt-Shoulder				



50 Inch Deck Spindle and Belt Drive Assembly

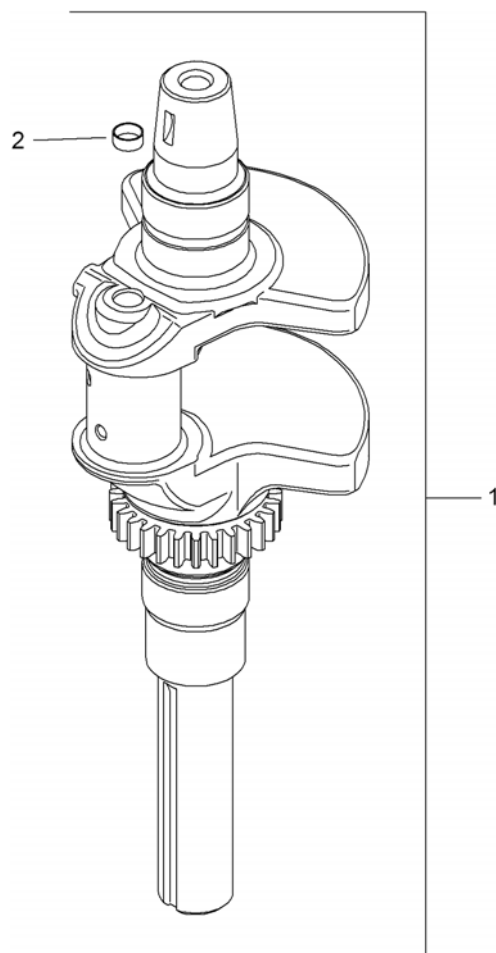
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6892	1	V-Belt	22:3	62-3661	1	Spacer-Bearing
2	323-8	2	Screw-HH	23	112-3973	1	Hook-Return, Spring
3	3256-24	3	Washer-Flat	24	1-603414	1	Spring-Extension
4	106-2175	3	Pulley-Idler, Flat	26	323-10	1	Screw-HH
5	3296-39	1	Nut-Lock, NI				
6	114-8540	1	Arm-Idler				
7	115-2455	2	Spacer				
8	114-0463	2	Washer-Friction, Composite				
9	114-8549	1	Bushing				
10	322-7	1	Screw-HH				
11	3219-6	3	Nut-Hex				
12	110-6865	3	Pulley				
13	32144-41	12	Screw-Taptite				
14	26-0671	3	Screw-Blade				
15	3290-465	3	Washer-Belleville				
16	106-2248-03	3	Stiffener-Blade				
17	110-6837-03	3	Blade-17.5 Inch, High Lift				
18	3296-29	1	Nut-Lock, NI				
19	80-4360	3	Shield-Bearing				
20	80-4380	3	Spacer				
21	110-6866	3	Shaft-Spindle				
22		3	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				



Electrical Assembly

Ref	Part No.	Qty.	Description
1	104-2493	1	Battery
2	110-6764	1	Switch-Ignition
3	63-8360	1	Key-Ignition
4	93-9998	1	Switch-PTO
5	32103-22	1	Nut-Wing
6	110-6765	2	Switch-Single Pole No
7	82-2190	1	Switch-Bail
8	1-513075	1	Switch-Solenoid
8:1	3253-17	2	Washer-Lock
8:2	3253-4	2	Washer-Lock
8:3	3219-14	2	Nut-Hex
8:4	3220-2	2	Nut-Jam
9	110-6794	1	Cable-Battery, Red
10	3229-1	1	Screw-CARR
11	110-6793	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH
14	114-8533	1	Harness-Wire
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	110-6792	1	Cable-Battery, Red
18	32128-33	2	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF

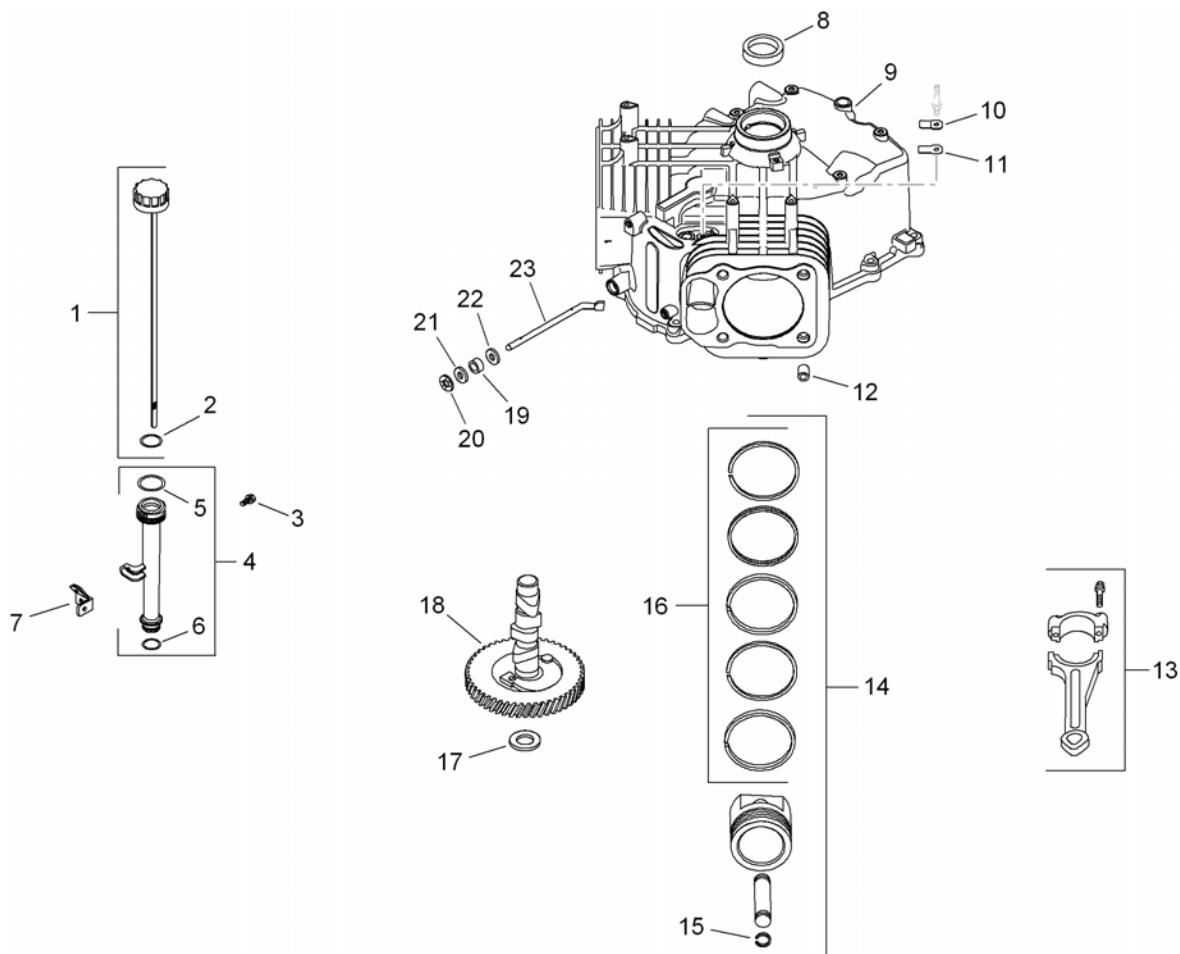
Ref	Part No.	Qty.	Description
24	614249	1	Strap-Tie



Crankshaft Assembly

Kohler SV730-0025

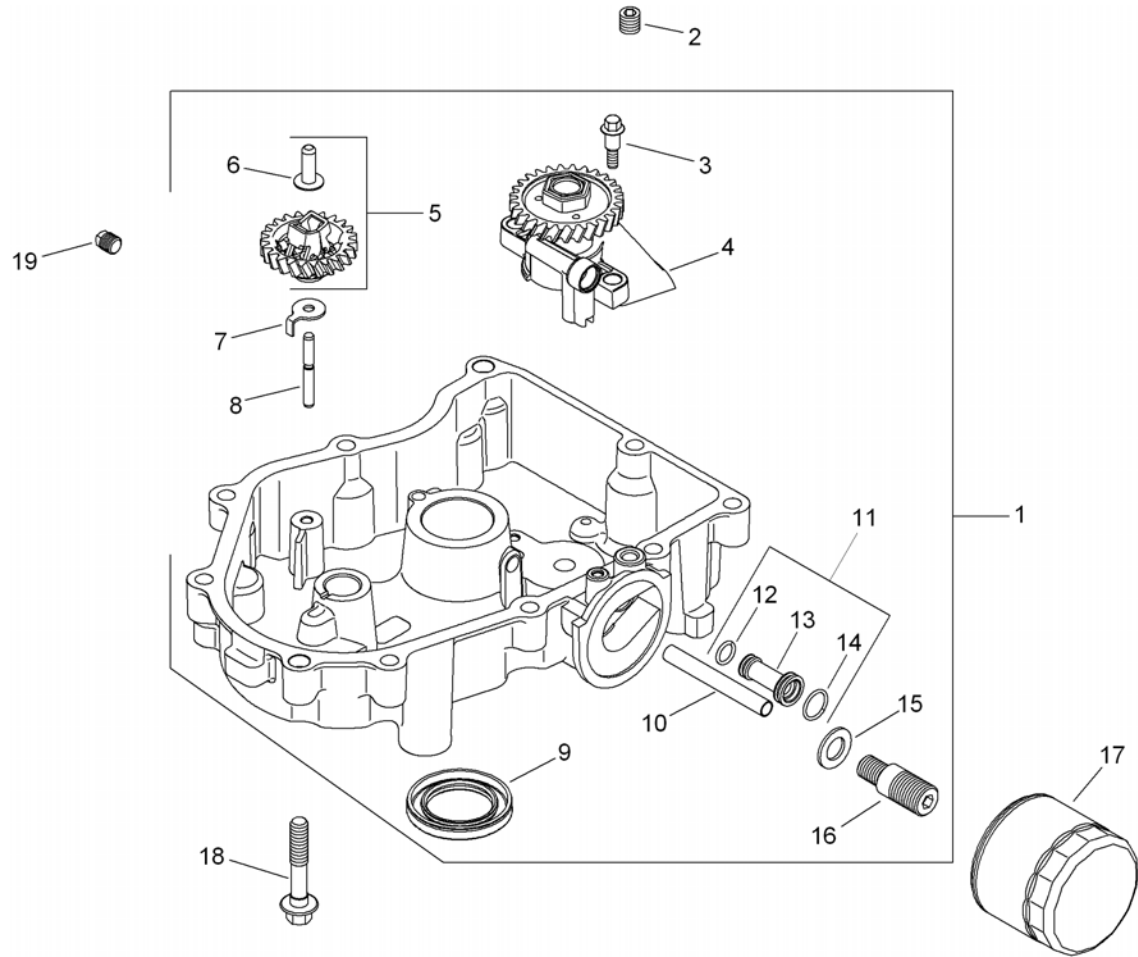
Ref	Part No.	Qty.	Description
❸1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler SV730-0025

Ref	Part No.	Qty.	Description
❶1	24 038 04-S	1	Dipstick ASM
❶2	25 153 02-S	1	O-Ring (Dipstick)
❶3	M-545013-S	1	Screw-Flg, Thd Frm (M5X0.8X13)
❶4	12 123 35-S	1	Tube, Oil Fill Assembly (Includes 5, 6)
❶5	12 153 02-S	1	O-Ring (Upper Oil Fill Tube)
❶6	12 153 01-S	1	O-Ring (Lower Oil Fill Tube)
❶7	24 126 19-S	1	Bracket-Tube, Oil Fill
❶8	24 032 19-S	1	Seal-Oil (Helix Lip)
❶9	32 522 03	1	Shortblock (Sv710-740 Replacement)
❶10	24 018 04-S	1	Retainer-Reed, Breather
❶11	12 402 02-S	1	Reed-Breather
❶12	24 380 16-S	6	Pin-Locating
❶13	24 067 24-S	2	Rod-Connecting (STD)
❶14	25 874 01-S	2	Piston W/Ring Set (STD)
❶14	24 874 27-S	1	Piston W/Ring Set (.08)
❶14	24 874 28-S	1	Piston W/Ring Set (.25)
❶15	24 018 01-S	4	Retainer-Pin, Piston
❶16	24 108 14-S	1	Ring Set (STD)
❶16	24 108 16-S	1	Ring Set (.25)
❶17	12 422 07-S	1	Shim-Camshaft (White .028)
❶17	12 422 08-S	1	Shim-Camshaft (Blue .03)
❶17	12 422 09-S	1	Shim-Camshaft (Red .032)

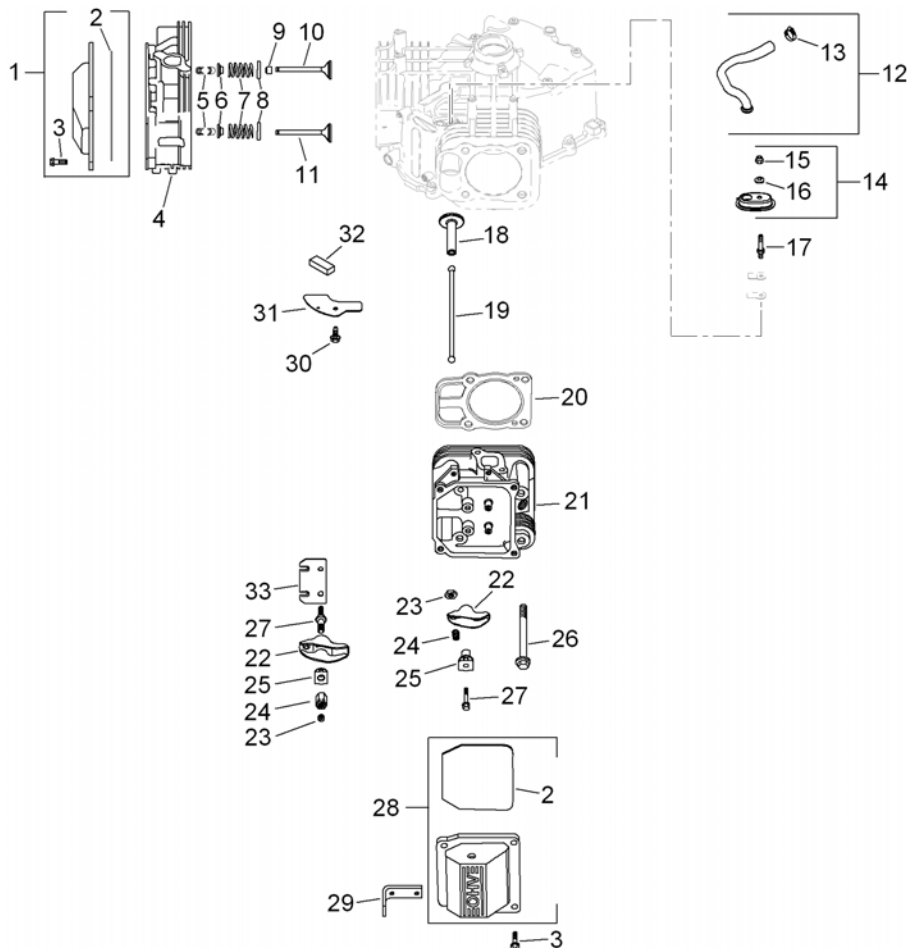
Ref	Part No.	Qty.	Description
❶17	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❶17	12 422 11-S	1	Shim-Camshaft (Green .036)
❶17	12 422 12-S	1	Shim-Camshaft (Gray .038)
❶17	12 422 13-S	1	Shim-Camshaft (Black .04)
❶18	32 012 01-S	1	Camshaft Kit
❶19	28 032 09-S	1	Seal-Cross Shaft, Governor
❶20	24 018 09-S	1	Retainer-Ring
❶21	M-931010-S	1	Washer-Flat (9Mm)
❶22	24 468 15-S	1	Washer-Flat (11/32)
❶23	24 144 38-S	1	Shaft-Cross, Governor
❶❶	25 357 14-S	1	Lubricant-Camshaft



Oil Pan and Lubrication Assembly

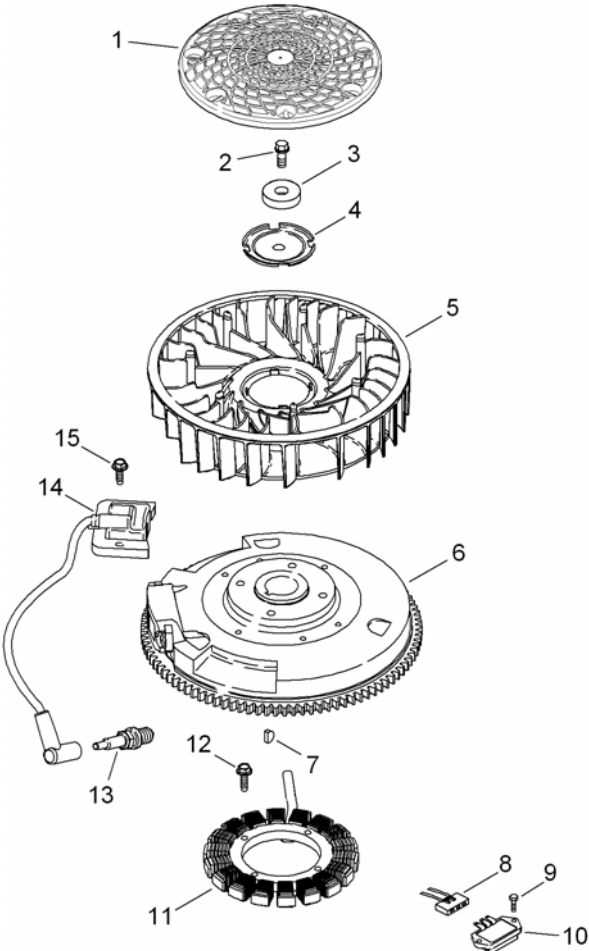
Kohler SV730-0025

Ref	Part No.	Qty.	Description				
❶1	32 199 07-S	1	Oil Pan ASM (Includes 3-16)				
❷2	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)				
❸3	32 086 01-S	2	Screw-Shoulder, Thd Frm (M6X1.0X26.5)				
❹4	32 393 10-S	1	Oil Pump ASM				
❺5	24 043 12-S	1	Governor Gear W/Pin Kit				
❻6	12 380 01-S	1	Pin-Regulating, Governor				
❼7	24 448 02-S	1	Tab-Locking				
❽8	12 144 02-S	1	Shaft-Gear, Governor				
❾9	25 032 06-S	1	Seal-Oil				
❿10	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)				
⓫11	32 123 09-S	1	Oil Feed Tube ASM (Includes 12-14)				
⓬12	24 153 01-S	1	O-Ring				
⓭13	32 123 06-S	1	Tube, Oil Feed				
⓮14	32 153 05-S	1	O-Ring (Oil Filter Adapter)				
⓯15	32 468 02-S	1	Washer, Flat				
⓰16	32 136 05-S	1	Nipple, Oil Filter				
⓱17	12 050 01-S	1	Filter-Oil				
⓲18	24 086 17-S	10	Screw-Flange (M8X1.25X45)				
⓳19	25 139 57-S	1	Plug-Pipe, Sq HD (3/8)				



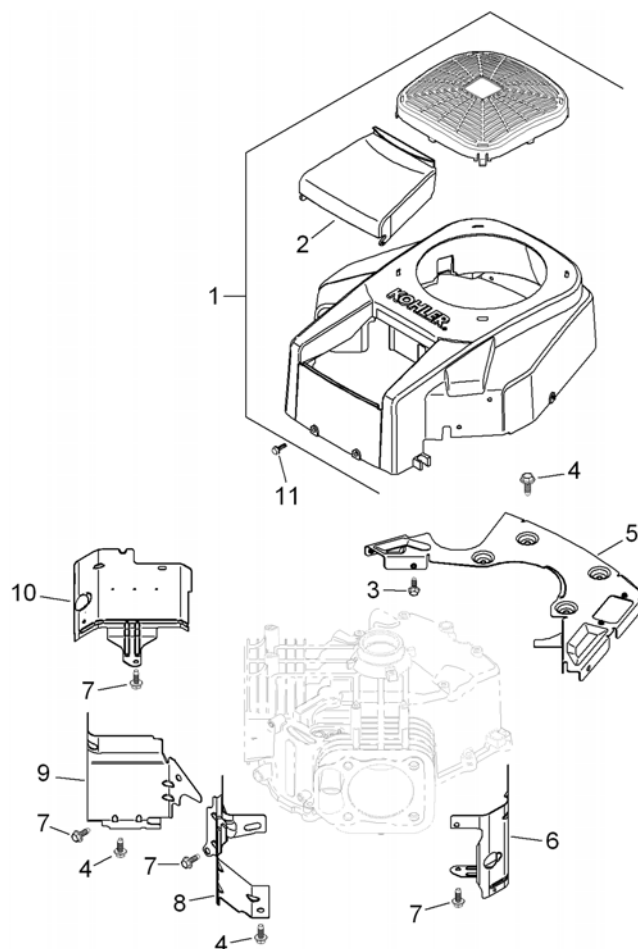
Head, Valve and Breather Assembly Kohler SV730-0025

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Rocker Cover Kit (Includes 2 [qty 1], 3 [qty 4])	❶23	25 100 33-S	4	Nut (M10X0.75)
❶2	24 153 30-S	2	O-Ring (Valve Cover)	❶24	25 086 128-S	4	Screw-Set
❶3	M-651030-S	8	Screw-Flange (M6X1.0X30)	❶25	25 599 01-S	4	Pivot-Arm, Rocker
❶4	32 318 13-S	1	Cylinder Head No.1 ASM (Includes 26 [qty 4], 20)	❶26	12 086 16-S	8	Screw-Flange (M10X1.5X90)
❶5	12 755 03-S	4	Retainer Kit	❶27	32 072 04-S	4	Stud-Rocker
❶6	12 173 01-S	4	Cap-Spring, Valve	❶28	32 096 06-S	1	Breather Valve Cover Kit (Includes 2 [qty 1])
❶7	24 089 02-S	4	Spring-Valve	❶29	25 445 01-S	1	Strap-Lifting
❶8	235011-S	4	Retainer-Spring	❶30	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16)
❶9	66 032 05-S	2	Seal-Stem, Valve	❶31	32 096 04-S	1	Breather Cover Kit
❶10	24 017 01-S	2	Intake Kit (STD)	❶32	32 050 01-S	1	Filter-Breather
❶11	24 016 01-S	2	Valve-Exhaust (STD)	❶33	32 146 09-S	2	Plate-Guide
❶12	32 326 06-S	1	Breather Hose Kit	❶❶	32 755 03-S	2	Cylinder Head Hardware Kit (Services 1 Head-Qty Listed For Both Heads)
❶13	25 237 14-S	5	Clamp-Hose, Spring (1/2)				
❶14	32 081 02-S	1	Breather Housing Kit				
❶15	M-547050-S	1	Nut-Lock (M5X.8)				
❶16	32 468 01-S	1	Washer-Sealing				
❶17	32 072 03-S	1	Stud-Cover, Breather				
❶18	32 019 02-S	4	Tappet Kit				
❶19	32 411 04-S	4	Rod-Push				
❶20	24 841 03-S	2	Cylinder Head Gasket Kit				
❶21	32 318 14-S	1	Cylinder Head No.2 ASM (Includes 26 [qty 4], 20)				
❶22	32 186 03-S	4	Arm-Rocker				



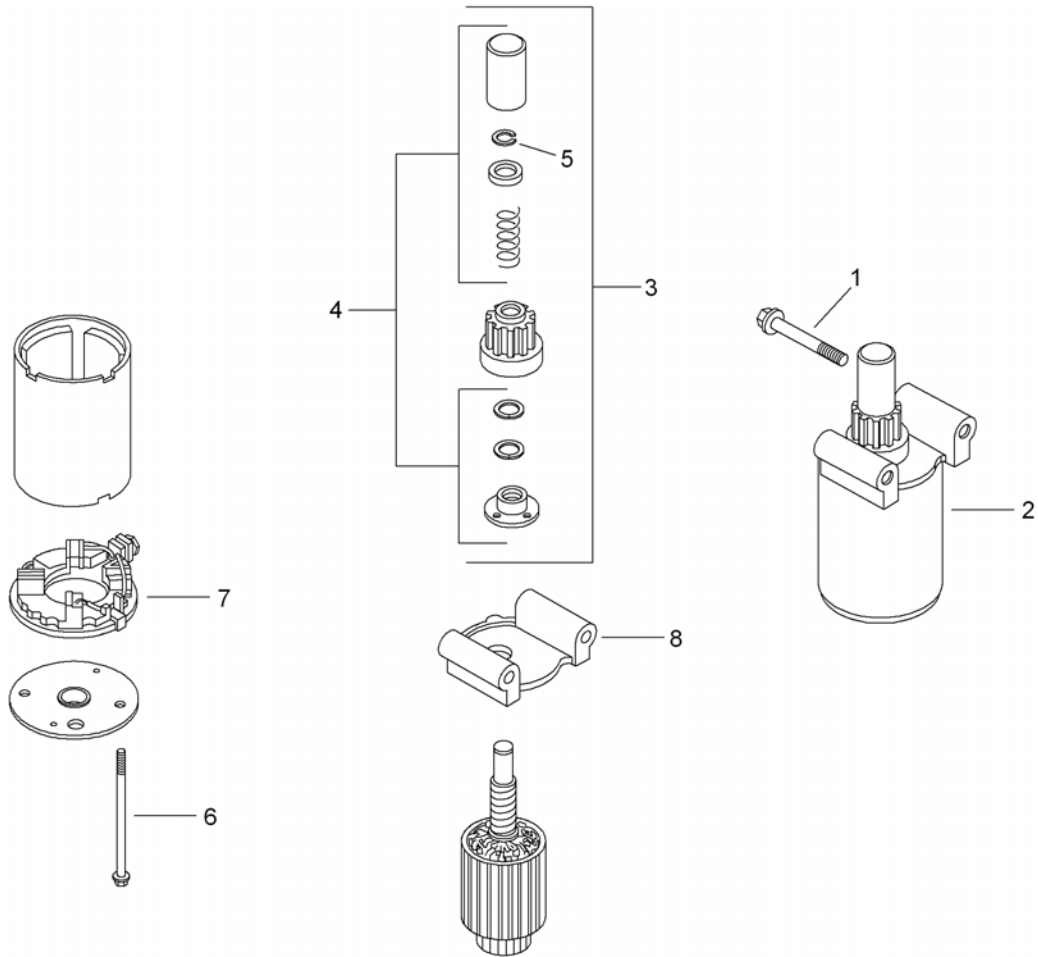
Ignition and Electrical Assembly
Kohler SV730-0025

Ref	Part No.	Qty.	Description				
❸1	32 162 03-S	1	Screen-Grass				
❸2	12 086 14-S	1	Screw-Flange (M10X1.5X45)				
❸3	12 468 03-S	1	Washer-Flat (13/32)				
❸4	20 146 05-S	1	Plate-Mounting, Fan				
❸5	32 157 01-S	1	Fan				
❸6	32 025 16-S	1	Flywheel ASM (Sv710/Sv730)				
❸7	X-42-15-S	1	Key (3/16 X 5/8)				
❸8	25 155 41-S	1	Connector (3 Contact)				
❸9	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16)				
❸10	41 403 10-S	1	Rectifier/Regulator				
❸11	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S)				
❸12	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)				
❸13	25 132 14-S	2	Spark Plug (R F I)				
❸14	24 584 45-S	2	Module-Ignition (Cdi Fixed)				
❸15	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)				
❶❸	25 454 03-S	2	Tie-Wire				
❶❸	25 454 05-S	1	Tie				
❶❸	32 176 14-S	1	Wire Harness Kit				
❶❸	25 454 05-S	1	Tie				
❶❸	25 452 01-S	2	Terminal				



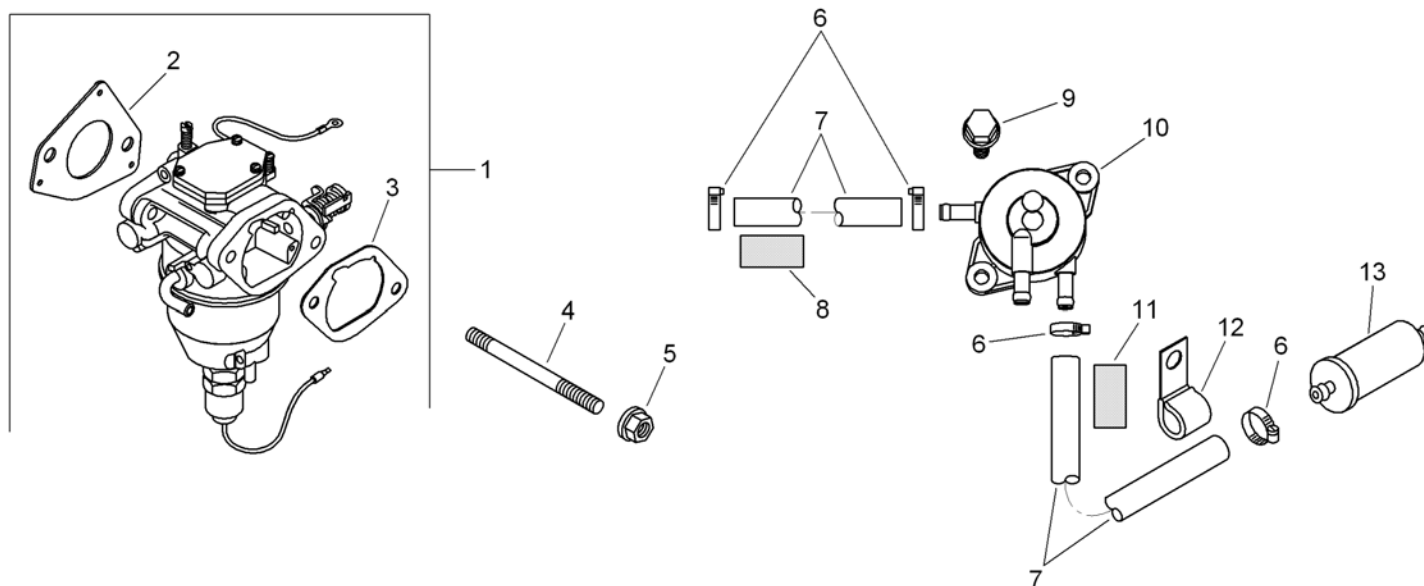
Blower Housing Assembly Kohler SV730-0025

Ref	Part No.	Qty.	Description				
③1	32 027 08-S	1	Blower Housing ASM (Fixed Guard) (Includes 2, 41 037 10-S)				
③2	32 096 08-S	1	Cover-Air Cleaner				
③3	M-545010-S	5	Screw-Flange, Thread Forming (M5X.8X10)				
③4	M-545016-S	6	Screw-Flange, Thread Forming (M5X0.8X16)				
③5	32 146 05-S	1	Plate-Backing				
③6	32 063 12-S	1	Baffle-Barrel, Cylinder (No.2 Side)				
③7	M-645016-S	8	Screw-Flange, Thread Forming (M6X1.0X16)				
③8	32 063 02-S	1	Baffle-Valley (No.2 Side)				
③9	32 063 03-S	1	Baffle-Valley (No.1 Side)				
③10	32 063 10-S	1	Baffle-Barrel, Cylinder (No.1 Side)				
③11	24 086 12-S	2	Screw-TAP (M6X1.7X18)				
①③	32 113 11-S	1	Decal-Guard, Fixed				
①③	41 037 10-S	1	Nameplate-Service				



Starter Assembly
Kohler SV730-0025

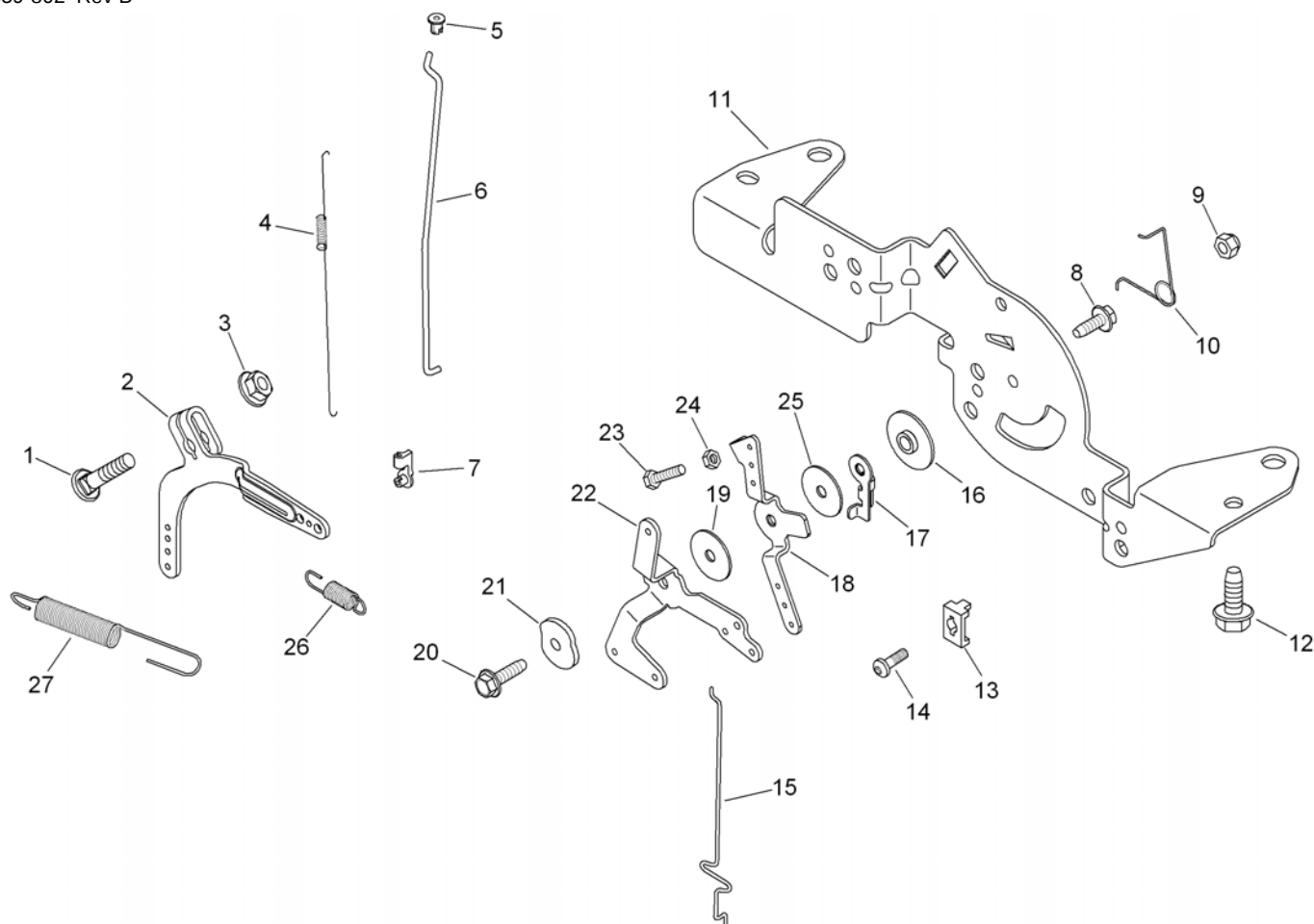
Ref	Part No.	Qty.	Description				
❶1	M-851080-S	2	Screw-Flange (M8X1.25X80)				
❶2	32 098 01-S	1	Starter ASM				
❶3	12 755 39-S	1	Drive Kit				
❶4	12 755 38-S	1	Drive Parts Kit (Includes 5)				
❶5	32 141 01-S	1	Ring-Retaining				
❶6	32 211 01-S	2	Bolt-Thru				
❶7	12 243 04-S	1	Commutator-Cap, End				
❶8	32 227 01-S	1	Cap-End, Drive				
❶6	32 211 01-S	2	Bolt-Thru				
❶7	12 243 04-S	1	Commutator-Cap, End				
❶8	32 227 01-S	1	Cap-End, Drive				



Fuel System Assembly

Kohler SV730-0025

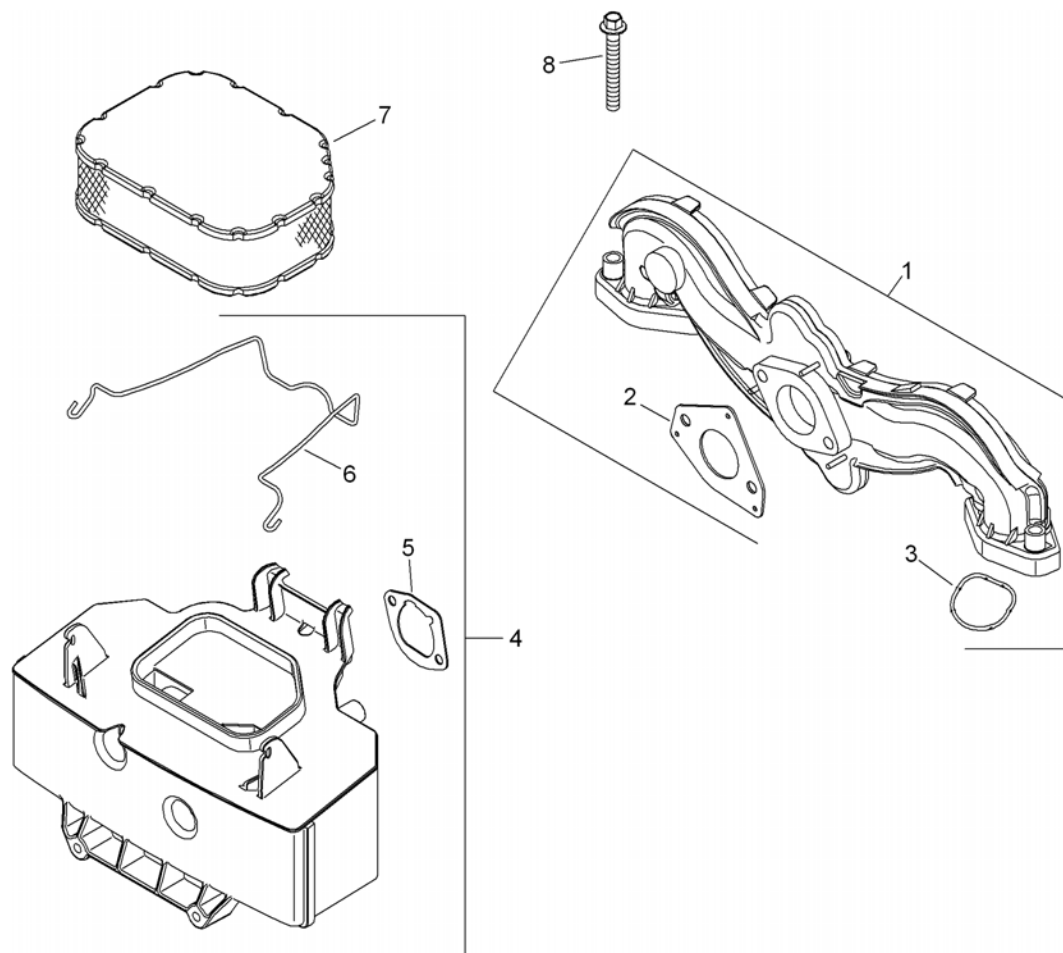
Ref	Part No.	Qty.	Description				
❸1	32 853 12-S	1	Carburetor Kit-22Mm Keihin (Includes 2, 3)				
❸2	24 041 52-S	1	Gasket-Carburetor				
❸3	24 041 14-S	1	Gasket-Base, Air Cleaner				
❸4	M-629105-S	2	Stud (M6X1.0X106)				
❸5	M-641060-S	2	Nut-Flange (M6X1.0)				
❸6	25 237 14-S	4	Clamp-Hose, Spring (1/2)				
❸7	25 111 34-S	1	Line-Fuel (24.0 Cut To Length)				
❸8	25 431 10-S	1	Sleeve-Abrasion, Anti				
❸9	24 086 12-S	2	Screw-TAP (M6X1.7X18)				
❸10	24 393 16-S	1	Pump-Fuel				
❸11	25 431 14-S	1	Sleeve-Abrasion, Anti				
❸12	47 154 01-S	1	Clip-Cable				
❸13	25 050 22-S	1	Filter-Fuel				
❶❸	24 757 36-S	1	Choke Repair/Service Kit				
❶❸	24 757 38-S	1	Gasket Repair/Service Kit				
❶❸	24 757 44-S	1	Float Repair Kit				
❶❸	24 757 45-S	1	Solenoid Valve Repair Kit				
❶❸	24 757 46-S	1	Overhaul Kit W/Gaskets				



Engine Control Assembly Kohler SV730-0025

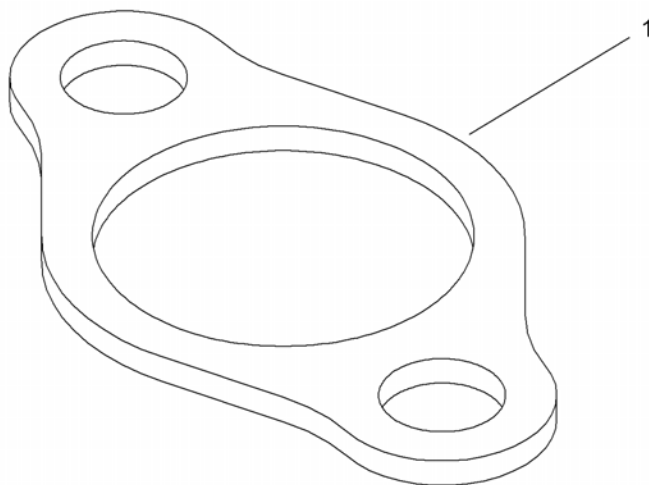
Ref	Part No.	Qty.	Description
❶1	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25)
❶2	24 090 51-S	1	Lever-Governor
❶3	M-641060-S	1	Nut-Flange (M6X1.0)
❶4	24 089 01-S	1	Spring-Linkage
❶5	25 158 08-S	1	Bushing-Retaining, Linkage
❶6	24 079 04-S	1	Linkage-Throttle
❶7	25 158 11-S	1	Bushing-Linkage, Throttle
❶8	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❶9	M-547050-S	1	Nut-Lock (M5X.8)
❶10	24 089 03-S	1	Spring-Return, Choke
❶11	24 126 161-S	1	Bracket-Control
❶12	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
❶13	12 237 01-S	2	Clamp-Cable
❶14	24 086 43-S	2	Screw-Lbd, Thd Frm (M5X0.8X16)
❶15	24 079 22-S	1	Linkage-Choke
❶16	24 112 27-S	1	Space-Control ASM
❶17	24 090 47-S	1	Lever-Actuator, Throttle
❶18	24 090 13-S	1	Lever-Control, Throttle
❶19	24 468 01-S	1	Washer-Flat (5.5Mm)
❶20	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20)
❶21	41 468 03-S	1	Washer-Spring (1/4)

Ref	Part No.	Qty.	Description
❶22	24 090 05-S	1	Lever-Choke
❶23	M-403025-S	1	Screw-Slotted Head (M4X0.7X25)
❶24	M-446030-S	1	Nut (M4X0.7)
❶25	24 468 20-S	1	Washer-Flat (5Mm)
❶26	24 089 55-S	1	Spring-Governor
❶27	24 089 25-S	1	Spring-Governor



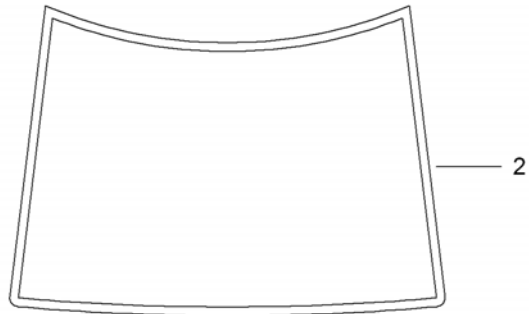
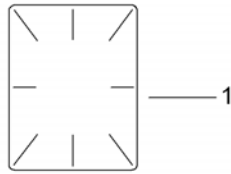
Air Intake and Filtration Assembly Kohler SV730-0025

Ref	Part No.	Qty.	Description
❸1	24 164 91-S	1	Manifold-Intake (Includes 2, 3)
❸2	24 041 52-S	1	Gasket-Carburetor
❸3	24 153 27-S	2	O-Ring
❸4	32 094 04-S	1	Air Cleaner Base Kit (Includes 5, 6)
❸5	24 041 14-S	1	Gasket-Base, Air Cleaner
❸6	32 344 02-S	1	Latch-Element, Air Cleaner
❸7	32 083 03-S	1	Element-Filter, Air
❸8	M-651040-S	4	Screw-Flange (M6X1.0X40)



Exhaust Assembly Kohler SV730-0025

Ref	Part No.	Qty.	Description
③1	24 041 49-S	2	Gasket-Exhaust
①③	32 755 01-S	1	Overhaul Gasket Kit



Artwork is representative
Actual labels may differ depending on model and specification number

Decal Set

Kohler SV730-0025

Ref	Part No.	Qty.	Description
②1	25 113 39-S	1	Decal-Laminate, Clear
②2	32 113 08-S	1	Decal-25 Hp

Attachments and Accessories

For 74375 - TimeCutter Z5060 Riding Mower

Product Name	Model/Part
Hour Meter Kit	112-9763
Deck Ring Kit	114-1608
Striping Kit	114-8545
Replacement Blade Kit	79221
50 Inch Recycler Kit	79312
Engine Cover Kit	79314
Floor Mat Kit	79315
Storage Cover	79317
Rear Hitch Kit	79318
Sunshade	79319
42 Inch and 50 Inch Twin Bagger	79324

NOTES

