



TimeCutter™ Z4202 Riding Mower

Model No. 74381 - 280000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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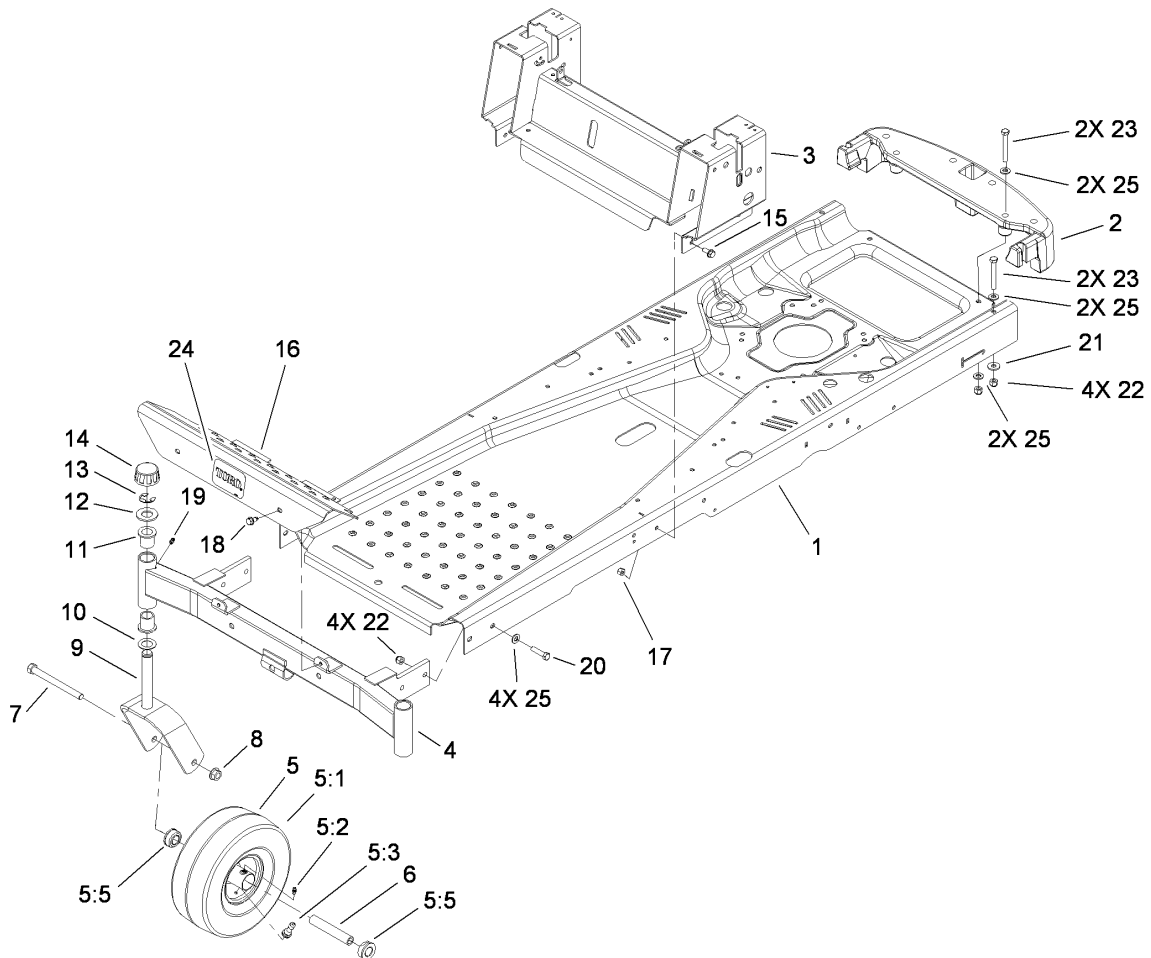
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

Footnotes

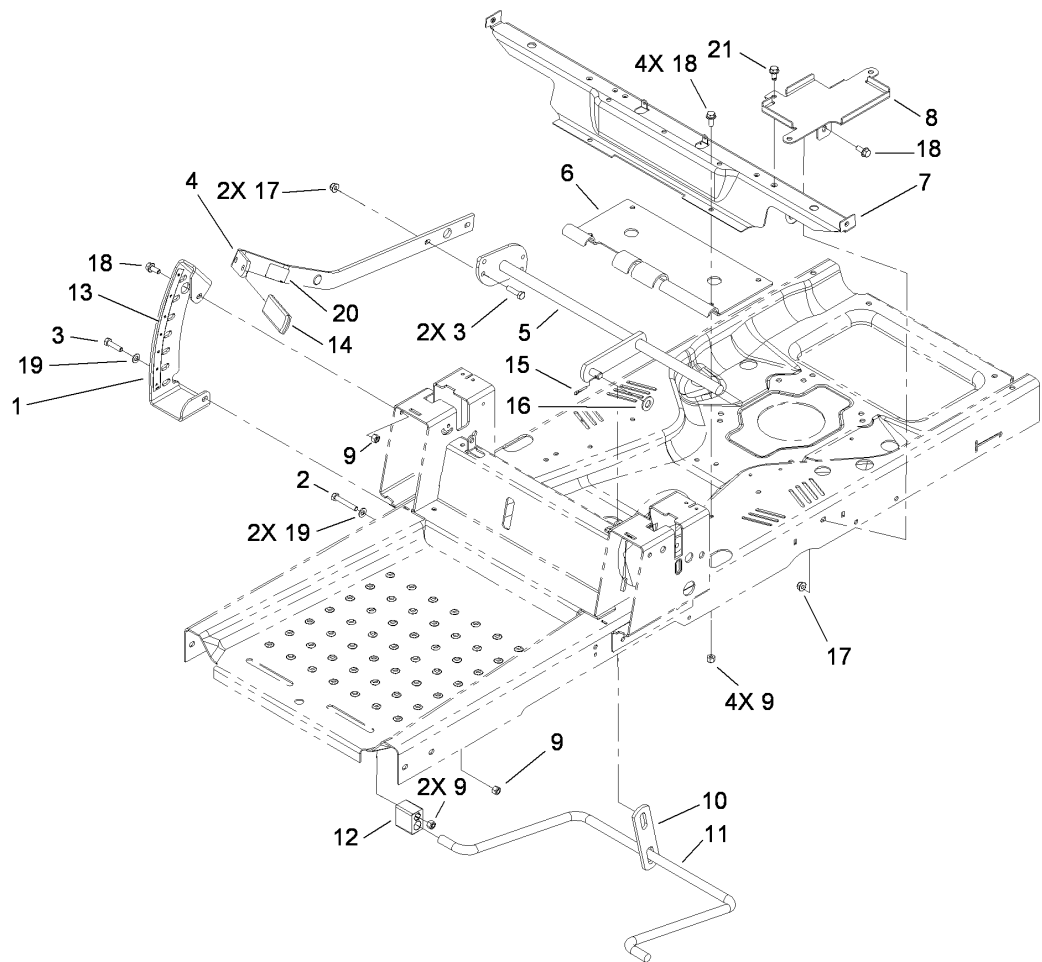
- ❶ Not illustrated
- ❷ Not serviced separately
- ❸ Obtain from your local Kohler dealer



Frame Assembly

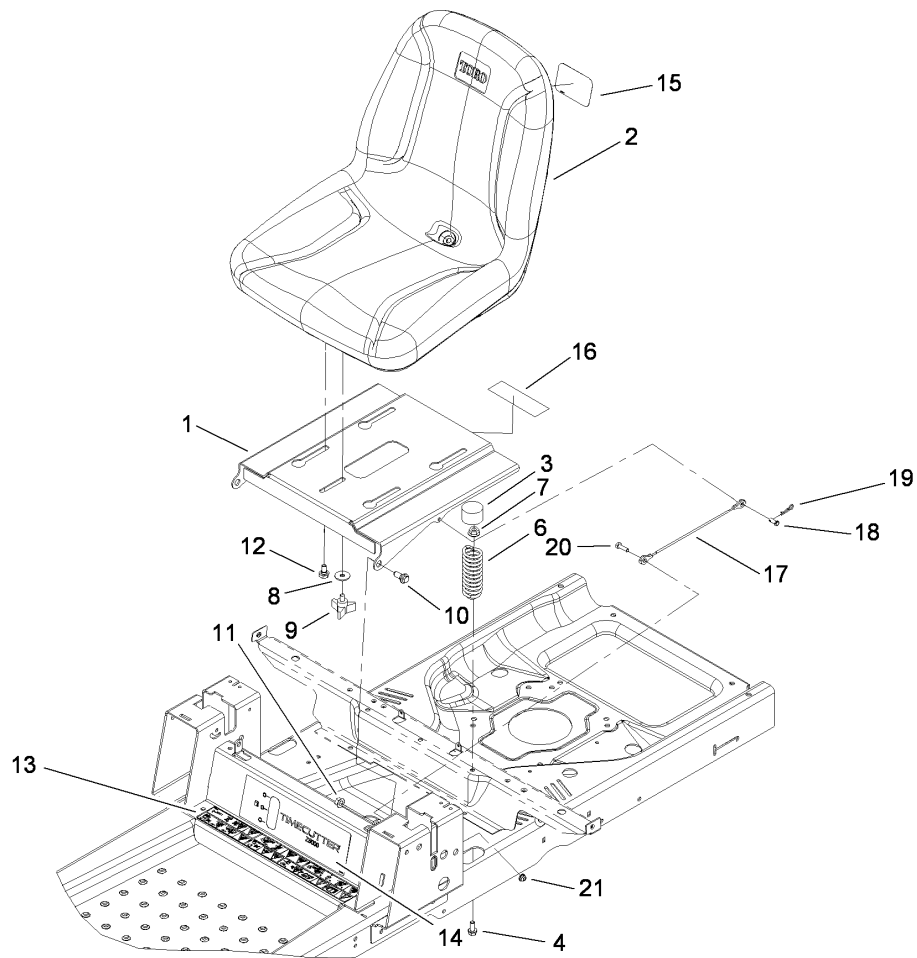
Ref	Part No.	Qty.	Description
1	115-2464-01	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-2468-03	1	Seat And Control ASM
4	108-7882-01	1	Front Axle ASM
5	105-3471	2	Front Wheel And Tire ASM
5:1	105-1943	1	Tire
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	32128-23	2	Nut-HF
9	108-7851-01	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	99-2385	1	Decal
25	3256-24	10	Washer-Flat



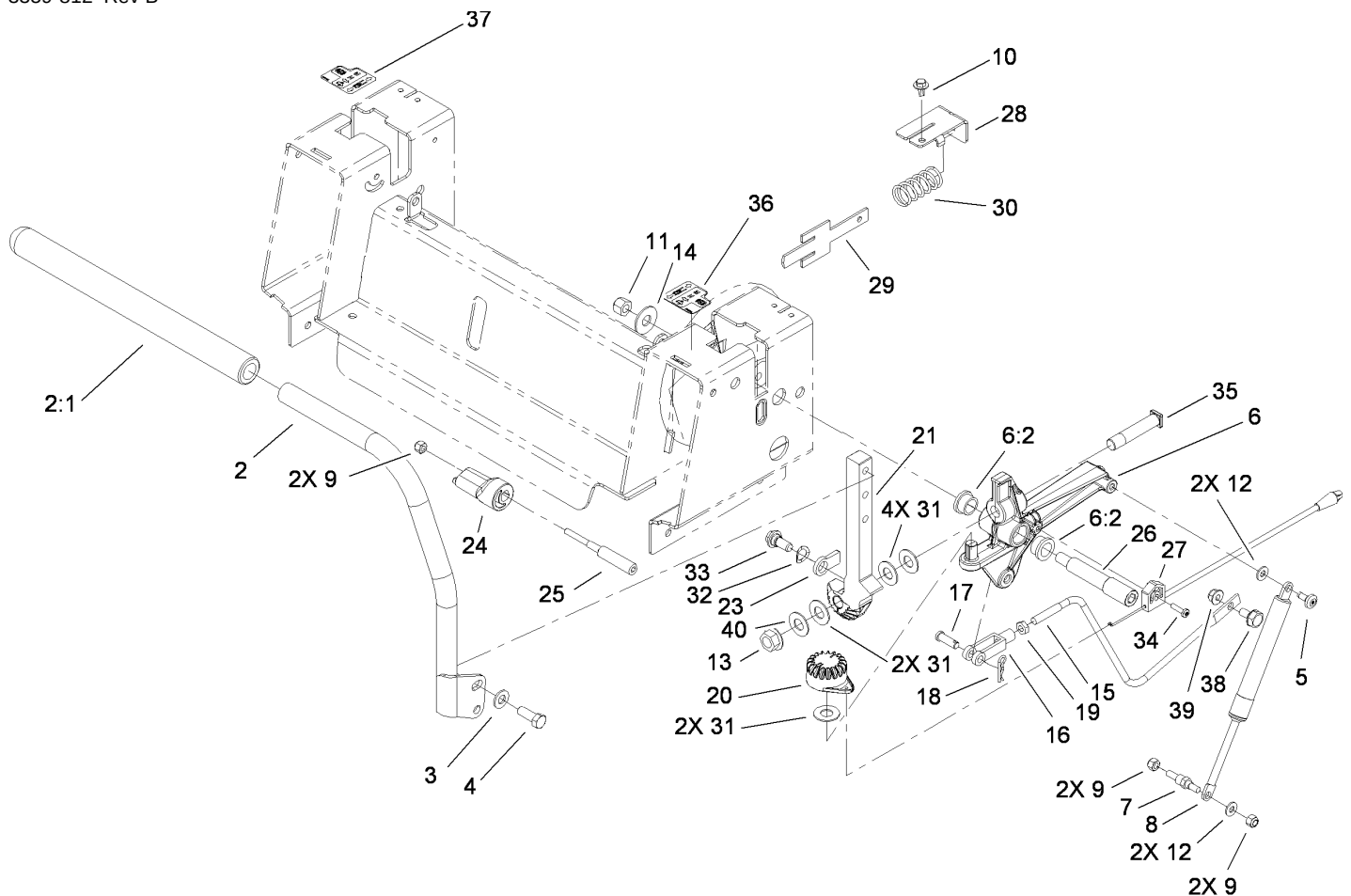
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	110-6824	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	104-8300	3	Nut-Flange, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



Seat Assembly

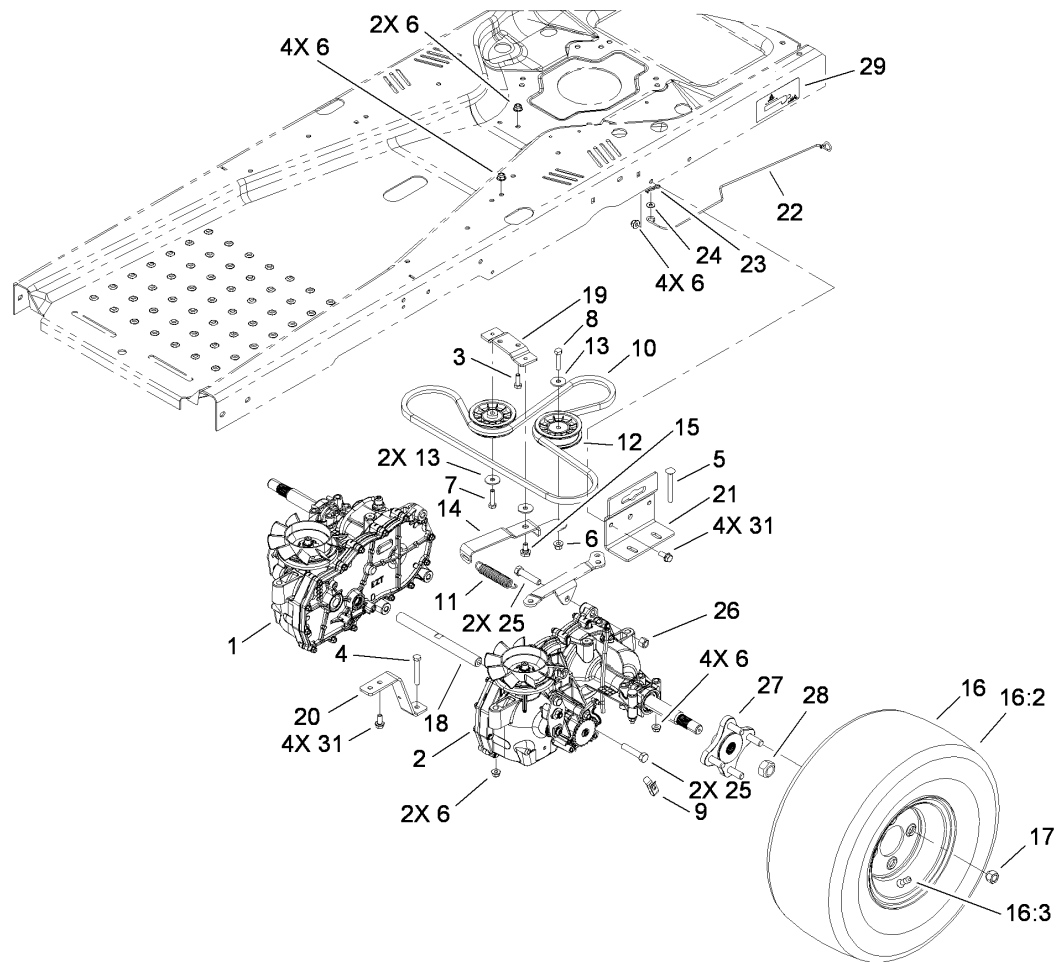
Ref	Part No.	Qty.	Description				
1	115-2465-03	1	Base-Seat				
2	110-6772	1	Seat-18 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	104-8300	2	Nut-Flange, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	115-2469	1	Decal-Danger				
14	115-2490	1	Decal-Timecutter				
15	99-2385	1	Decal				
16	106-8717	1	Decal-Service				
17	109-2628	1	Cable-Stop, Seat				
18	60-1730	1	Pin-Clevis				
19	1-806003	1	Pin-Hair				
20	321-5	1	Screw-HH				
21	104-7201	1	Nut-HF				



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-03	1	Arm-Actuator, LH

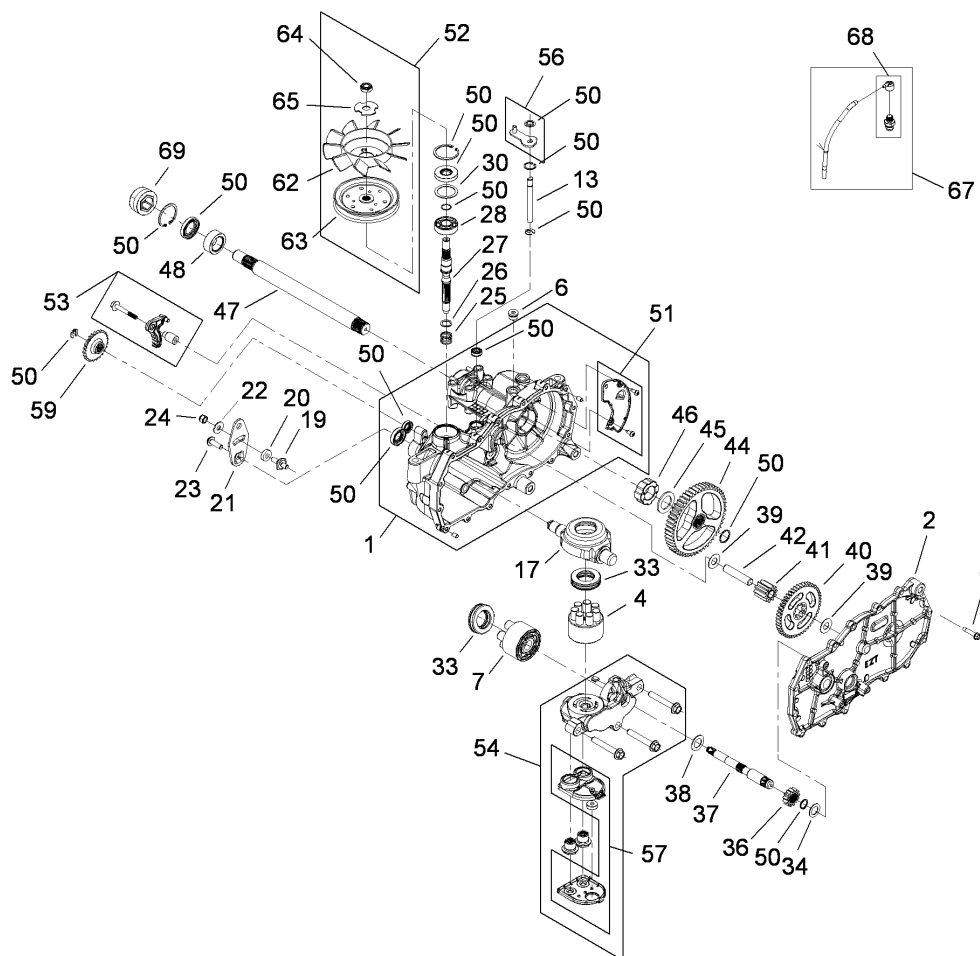
Ref	Part No.	Qty.	Description
❶22	110-6782-03	1	Arm-Actuator, RH
23	110-6856	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
32	3290-221	2	Washer-Spring
33	94-7582	2	Bolt-Shoulder
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

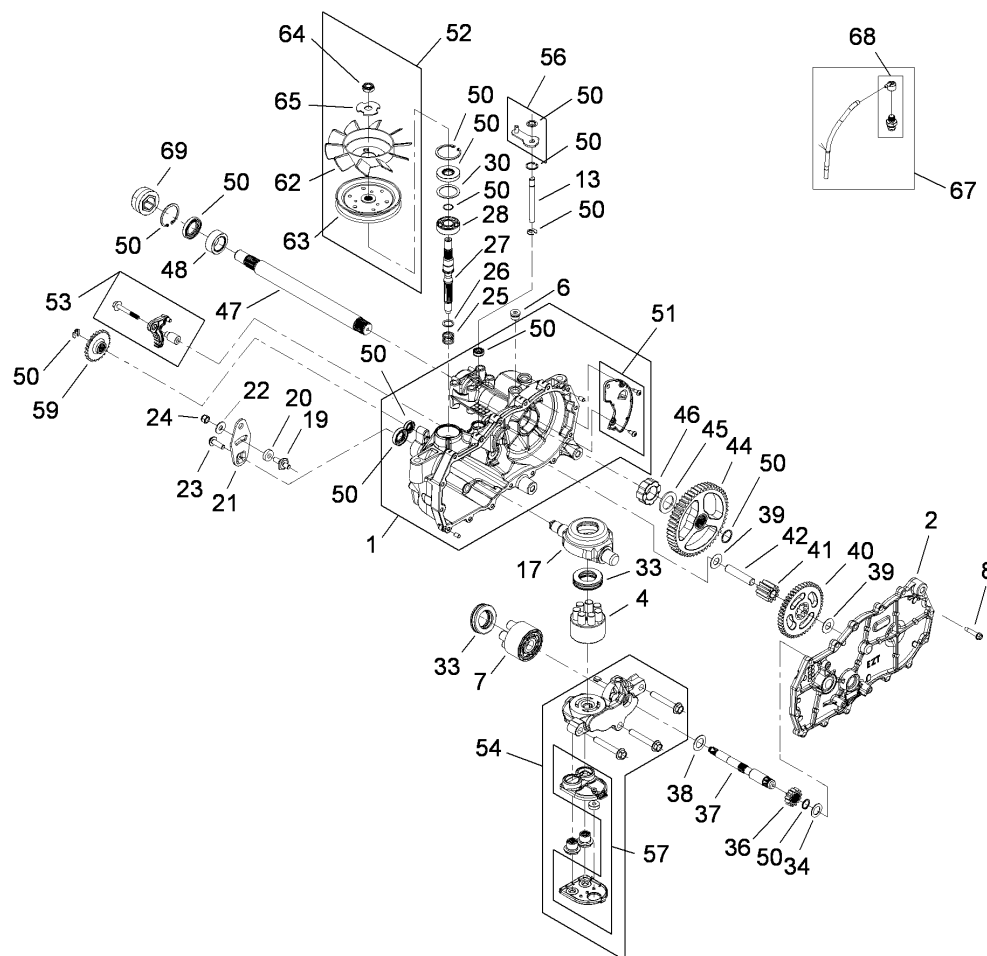
Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	104-8300	17	Nut-Flange, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	110-6881	2	Wheel And Tire ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
● 16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	114-8532	1	Decal-Transport, LH
● 30	114-8531	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF



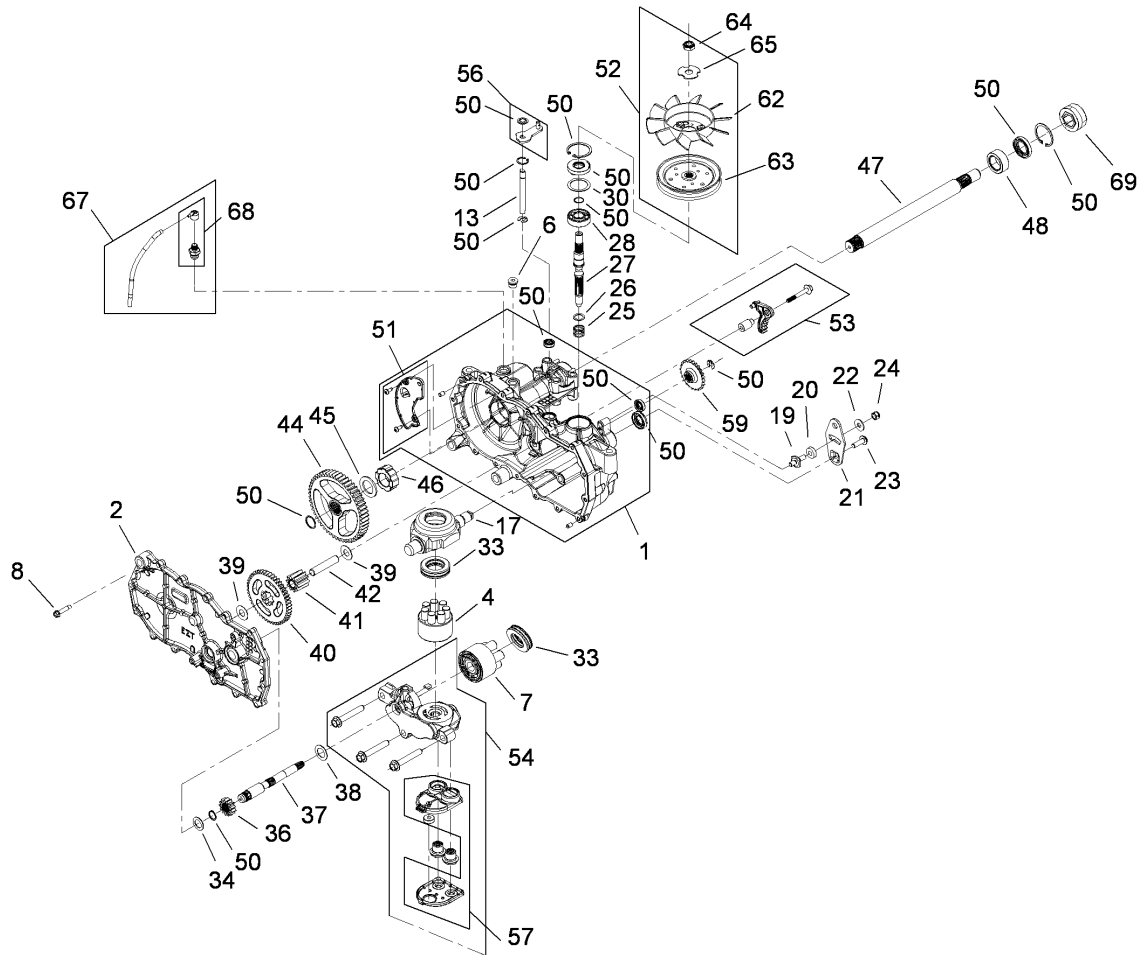
RH Hydro Assembly No. 110-6771

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	112-9850	1	Plug	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Thrust, Block	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft, Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



RH Hydro Assembly No. 110-6771 (continued)

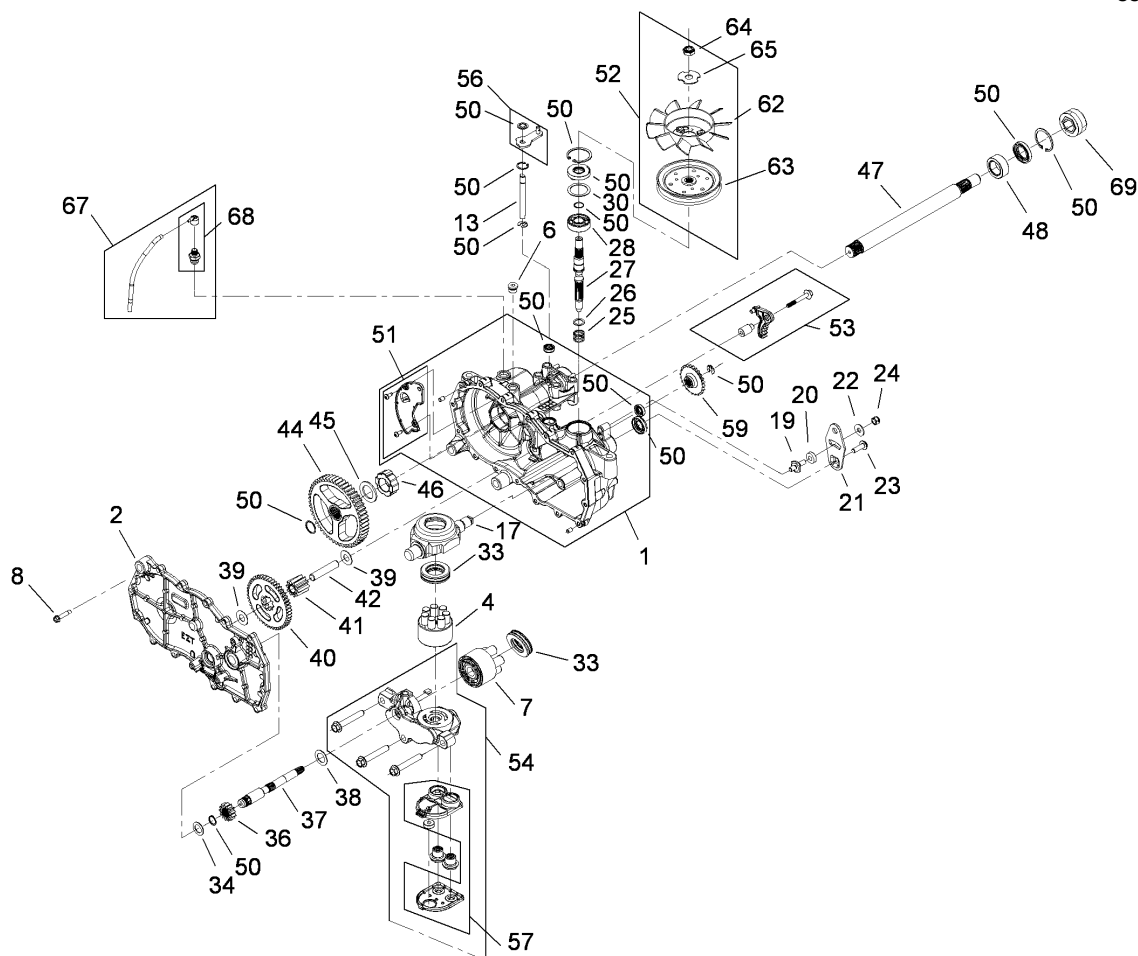
Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



LH Hydro Assembly No. 110-6770

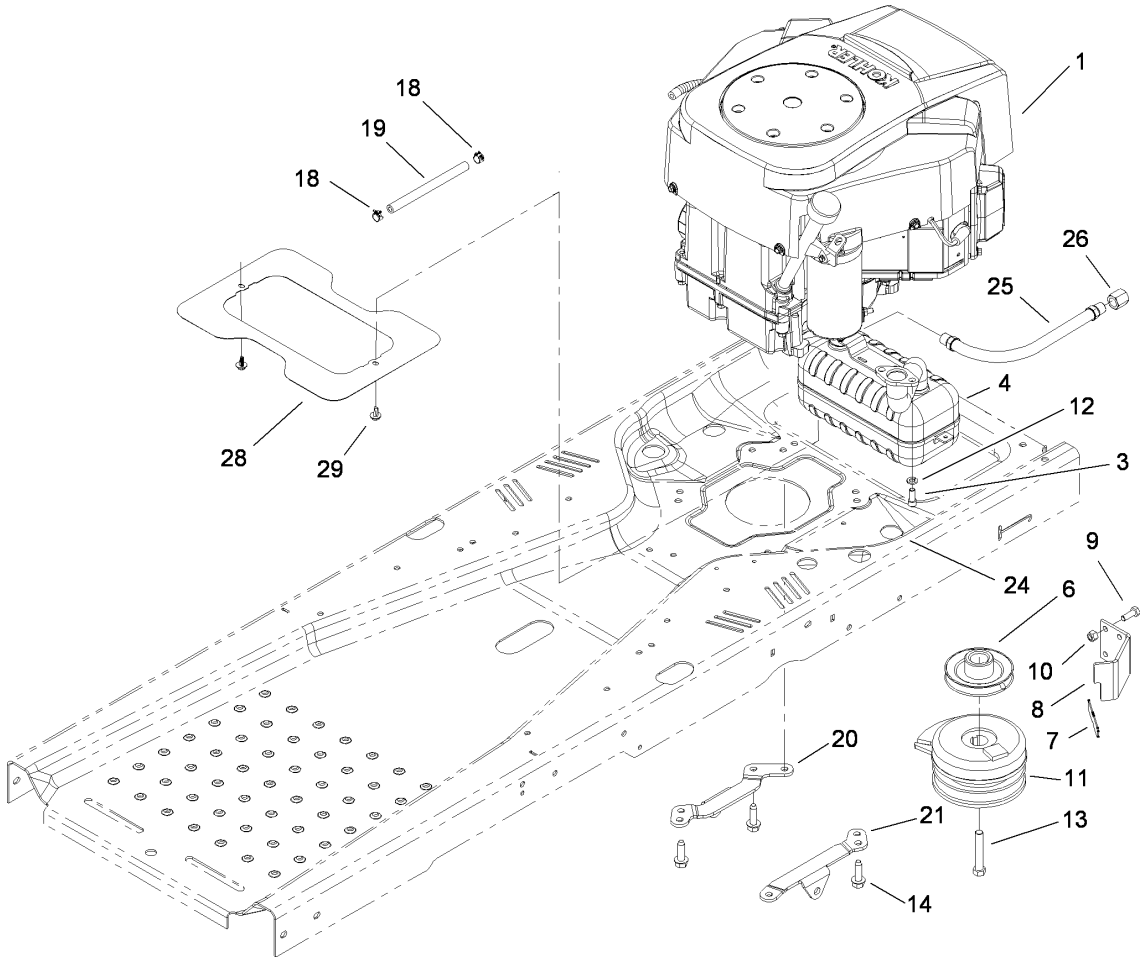
Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM
2	114-1637	1	LH Side ASM
4	110-8561	1	Pump Block ASM
6	112-9850	1	Plug
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft, Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



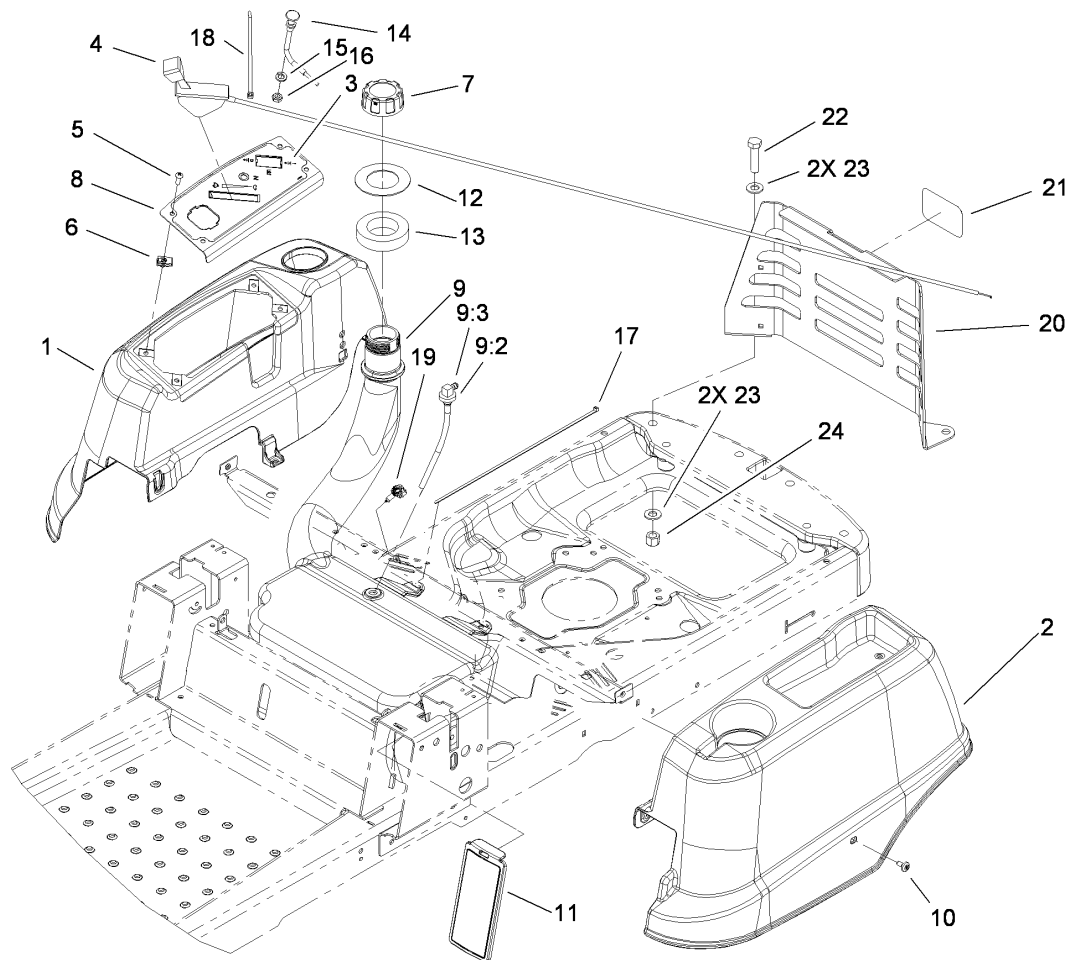
LH Hydro Assembly No. 110-6770 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



Engine and Clutch Assembly

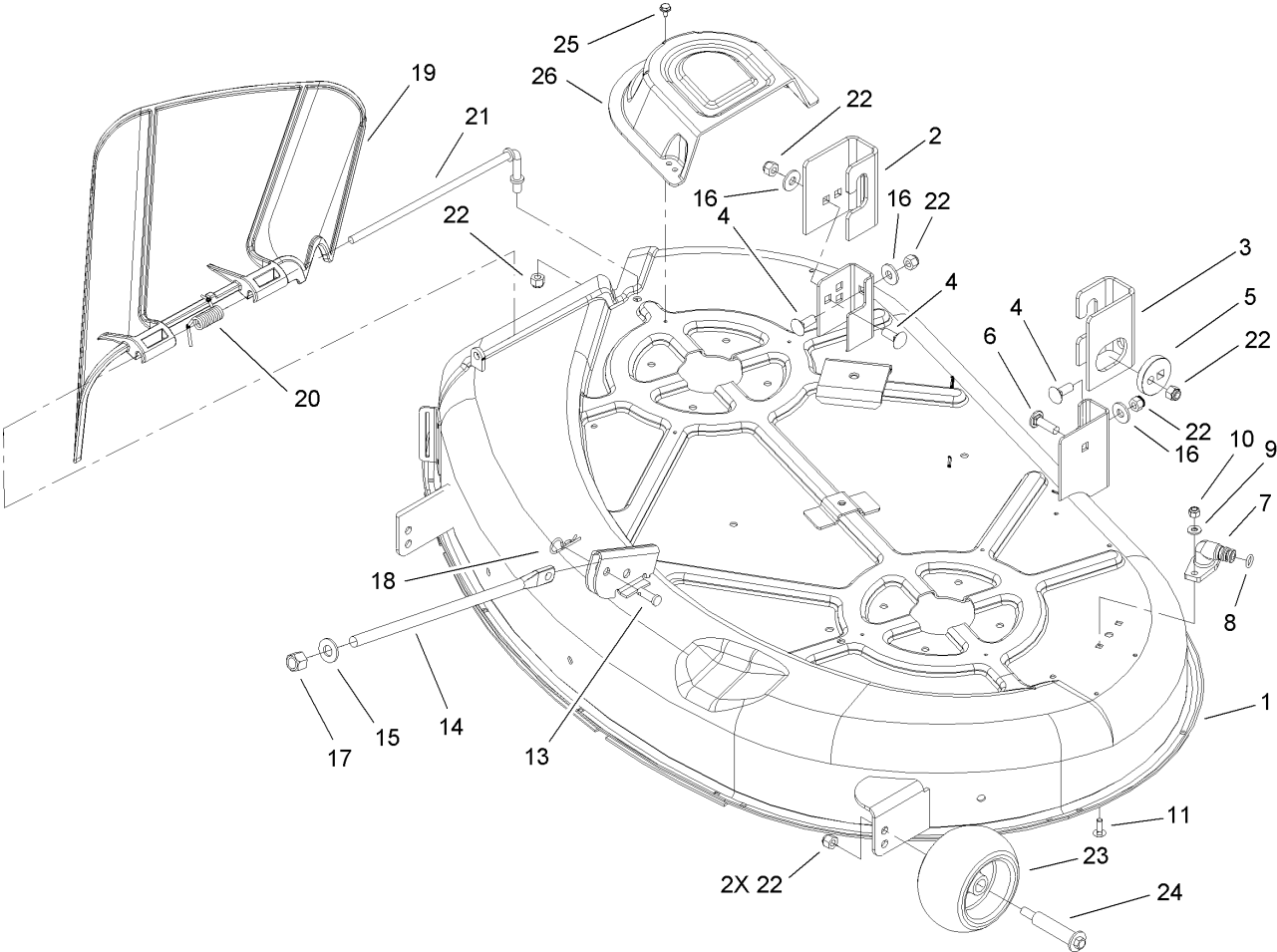
Ref	Part No.	Qty.	Description				
1		1	Engine-Kohler, Sv710-0027				
3	3274-10	4	Screw-HSH				
4	112-4025	1	Muffler-Kohler Twin				
6	114-1622	1	Pulley-Engine				
7	112-4033	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	104-3334	1	Clutch-Electric				
12	3253-4	4	Washer-Lock				
13	3212-10	1	Screw-HH				
14	32144-109	4	Screw				
18	2412-98	2	Clamp				
19	107-0589	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
24	112-9849	1	Tubing-Convoluted				
25	82-4201	1	HYD Hose ASM				
26	288-10	1	Cap-Pipe				
28	114-8544	1	Shield-Heat				
29	46-8560	2	Screw-HHF				



Styling and Fuel System Assembly

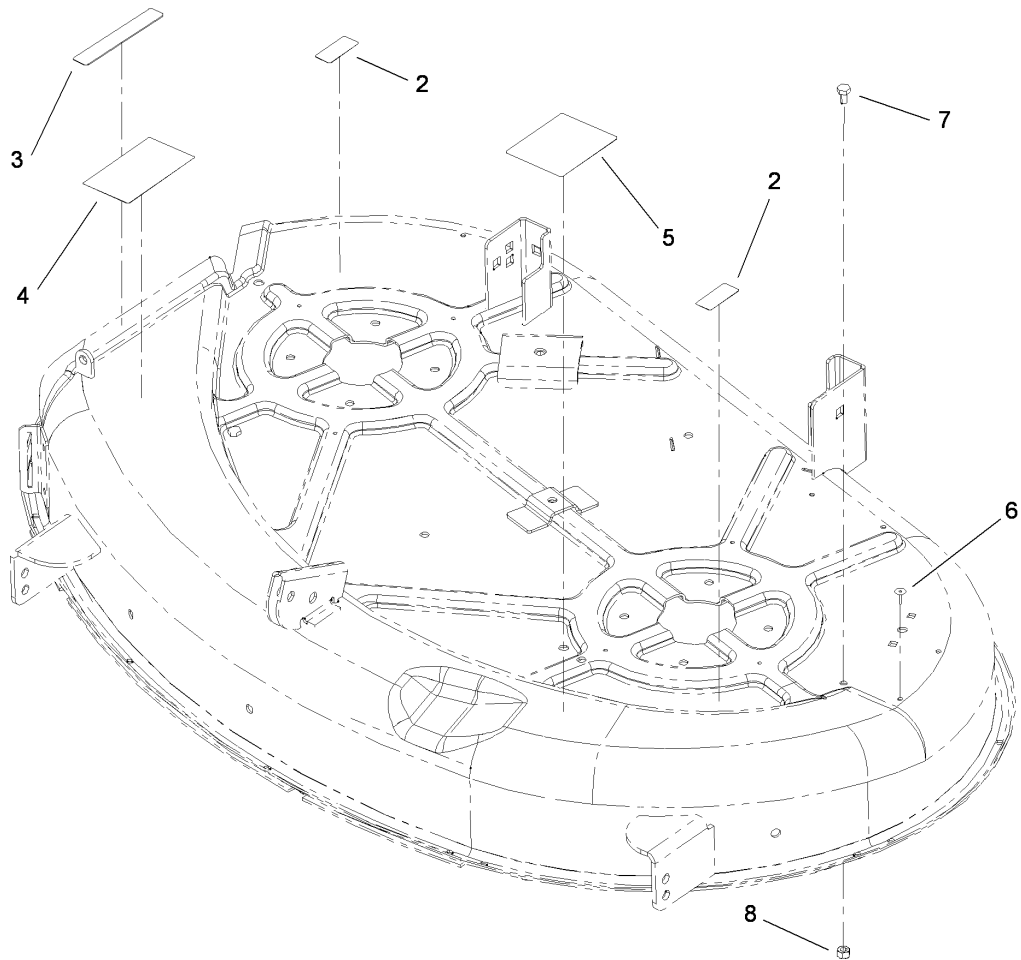
Ref	Part No.	Qty.	Description
1	110-1901	1	Pod-RH
2	110-1902	1	Pod-LH
3	115-2501	1	Decal
4	110-6653	1	Cable-Throttle
5	3258-166	4	Screw-PRH
6	107069	4	Clip
7	93-7198	1	Gas Cap ASM
8	110-1927-03	1	Panel-Control
9	110-6890	1	Fuel Tank ASM
9:2	46-6560	1	Bushing
9:3	95-3970	1	Fitting-90 Degree
10	112-4004	6	Screw-Shoulder
11	110-6786	2	Cover-Control
12	112-9760	1	Washer-Rubber
13	55-9310	1	Seal-Foam
14	110-6754	1	Cable-Choke
15	3253-21	1	Washer-Lock
16	3220-3	1	Nut-HJ
17	100-9064	1	Tie-Cable
18	614249	1	Strap-Tie
19	32180-037	1	Clip-Harness
20	110-6685-03	1	Support-Cover, Rear
21	99-2385	1	Decal
22	325-8	2	Screw-HH

Ref	Part No.	Qty.	Description
23	3256-26	4	Washer-Flat
24	3296-23	2	Nut-Lock, NI



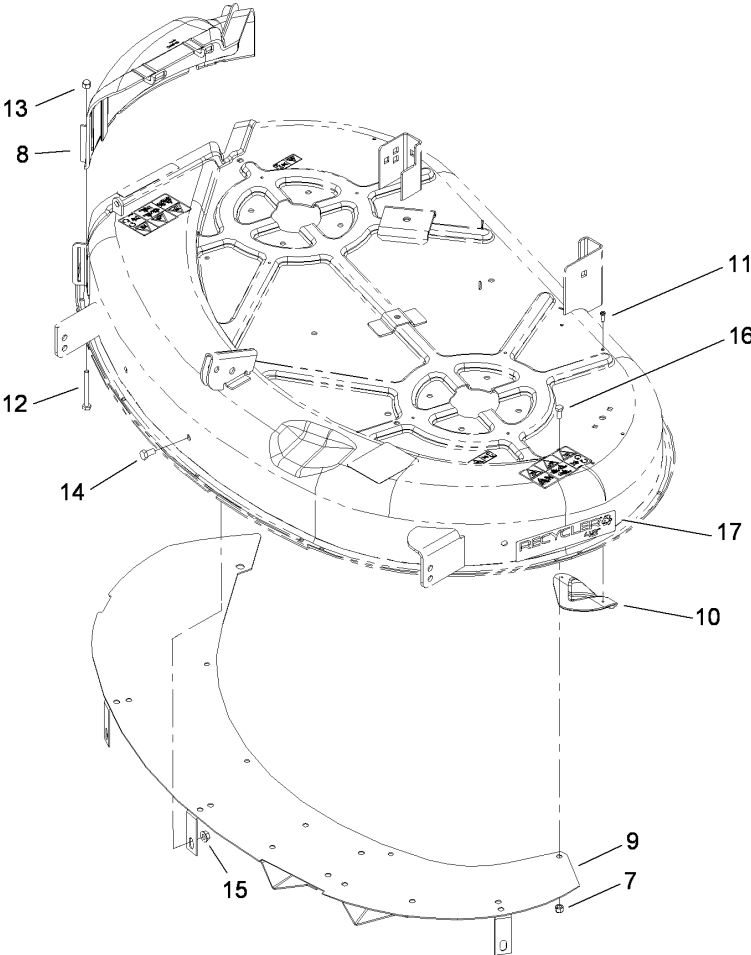
42 Inch Deck Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6831	1	42 Inch Deck ASM	26	108-7889	2	Cover-Belt
2	108-7836	1	Bracket-Hanger, Right Rear				
3	108-7838	1	Bracket-Hanger, Left Rear				
4	3231-2	3	Screw-CARR				
5	112-3980	1	Eccentric				
6	3231-28	1	Screw-CARR				
7	95-2747	1	Fitting-Washout				
8	46-6290	1	O-Ring				
9	3256-22	2	Washer-Flat				
10	3296-42	2	Nut-Lock, NI				
11	3229-1	2	Screw-CARR				
13	1-808284	1	Pin-Clevis				
14	108-7847	1	Rod-Lift				
15	87-7270	1	Washer-Thrust				
16	80-6990	3	Washer-Hardened				
17	3296-23	1	Nut-Lock, NI				
18	9335054	1	Pin-Hair				
19	112-3951	1	Deflector-42 Inch				
20	110-6694	1	Spring-Torsion				
21	112-4026	1	Rod-Pivot				
22	3296-39	7	Nut-Lock, NI				
23	1-603299	2	Roller-Scalp, Anti				
24	112-3977	2	Bolt-Shoulder				
25	32104-76	6	Screw				



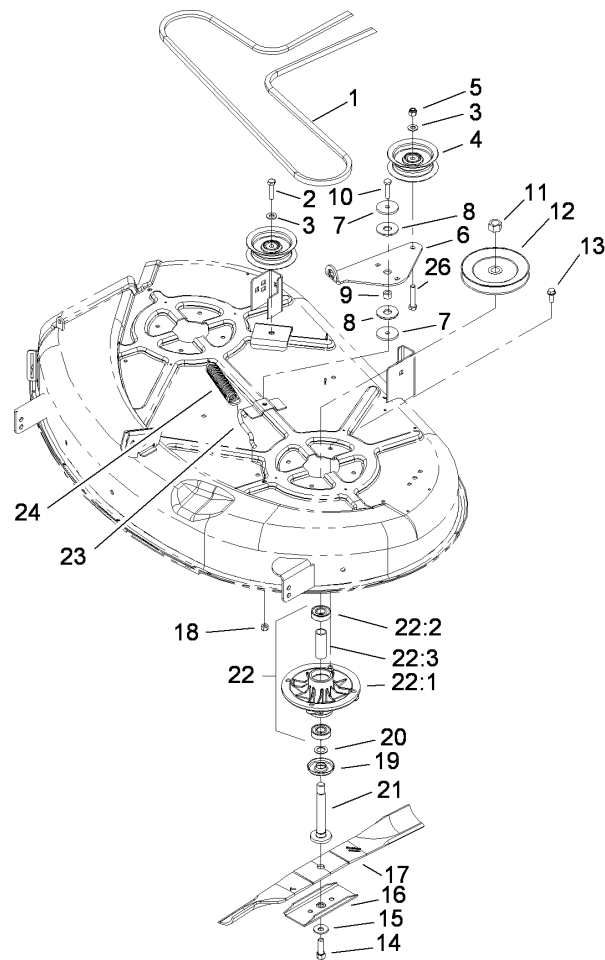
42 Inch Deck Assembly No. 110-6831

Ref	Part No.	Qty.	Description				
2	114-1606	2	Decal-Danger, Pulley				
3	93-7009	1	Decal-Danger				
4	110-6691	2	Decal-Danger				
5	105-7015	1	Decal-Routing, Belt				
6	3290-282	2	Rivet-Pop				
7	321-2	3	Screw-HH				
8	3296-42	3	Nut-Lock, NI				



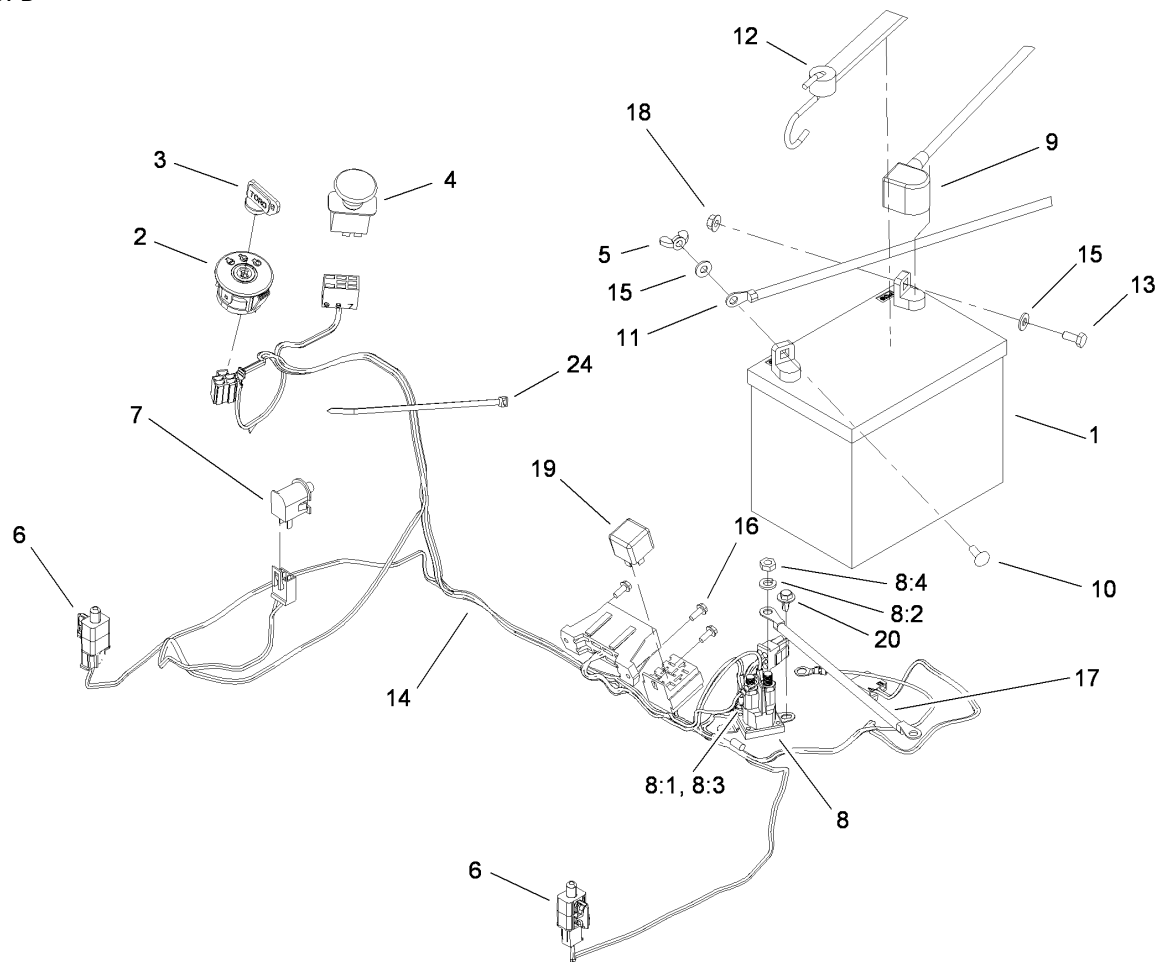
42 Inch Deck Decal and Recycler Assembly

Ref	Part No.	Qty.	Description				
7	3296-42	4	Nut-Lock, NI				
8	110-6682	1	Cover-Discharge				
9	107-7316-03	1	Baffle Upper ASM				
10	76-2160	3	Plate-Kicker				
11	32144-111	6	Screw-PPH				
12	321-15	2	Screw-HH				
13	32111-7	2	Nut-Cap				
14	322-2	3	Screw-HH				
15	32128-25	3	Nut-HF				
16	321-3	4	Screw-HH				
17	106-8735	1	Decal				



42 Inch Deck Spindle and Belt Drive Assembly

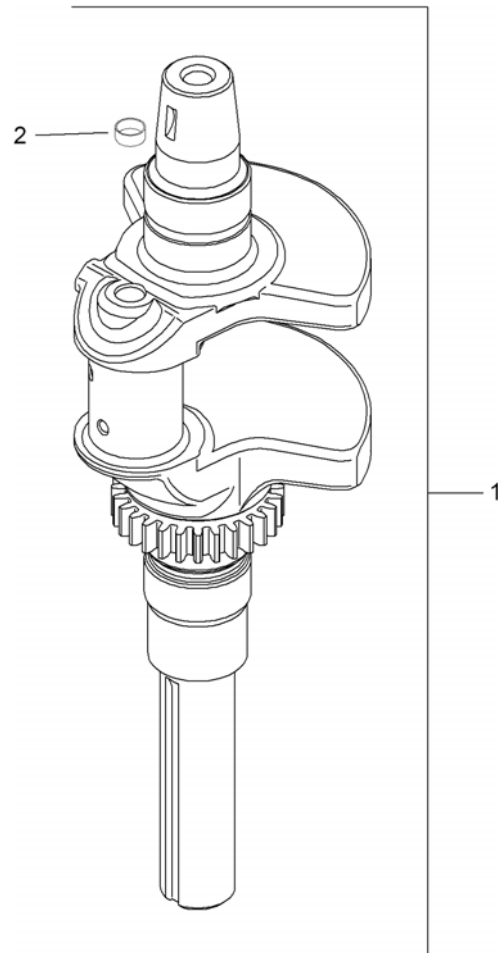
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt	22:3	62-3661	1	Spacer-Bearing
2	323-8	1	Screw-HH	23	88-5970	1	Hook-Return, Spring
3	3256-24	2	Washer-Flat	24	106-2177	1	Spring-Extension
4	106-2175	2	Pulley-Idler, Flat	26	323-10	1	Screw-HH
5	3296-39	1	Nut-Lock, NI				
6	114-8540	1	Arm-Idler				
7	115-2455	2	Spacer				
8	114-0463	2	Washer-Friction, Composite				
9	114-8549	1	Bushing				
10	322-7	1	Screw-HH				
11	3219-6	2	Nut-Hex				
12	110-6864	2	Pulley				
13	32144-41	8	Screw-Taptite				
14	26-0671	2	Screw-Blade				
15	3290-465	2	Washer-Belleville				
16	106-2248-03	2	Stiffener-Blade				
17	106-2247-03	2	Blade				
18	3296-29	1	Nut-Lock, NI				
19	80-4360	2	Shield-Bearing				
20	80-4380	2	Spacer				
21	110-6866	2	Shaft-Spindle				
22		2	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				



Electrical Assembly

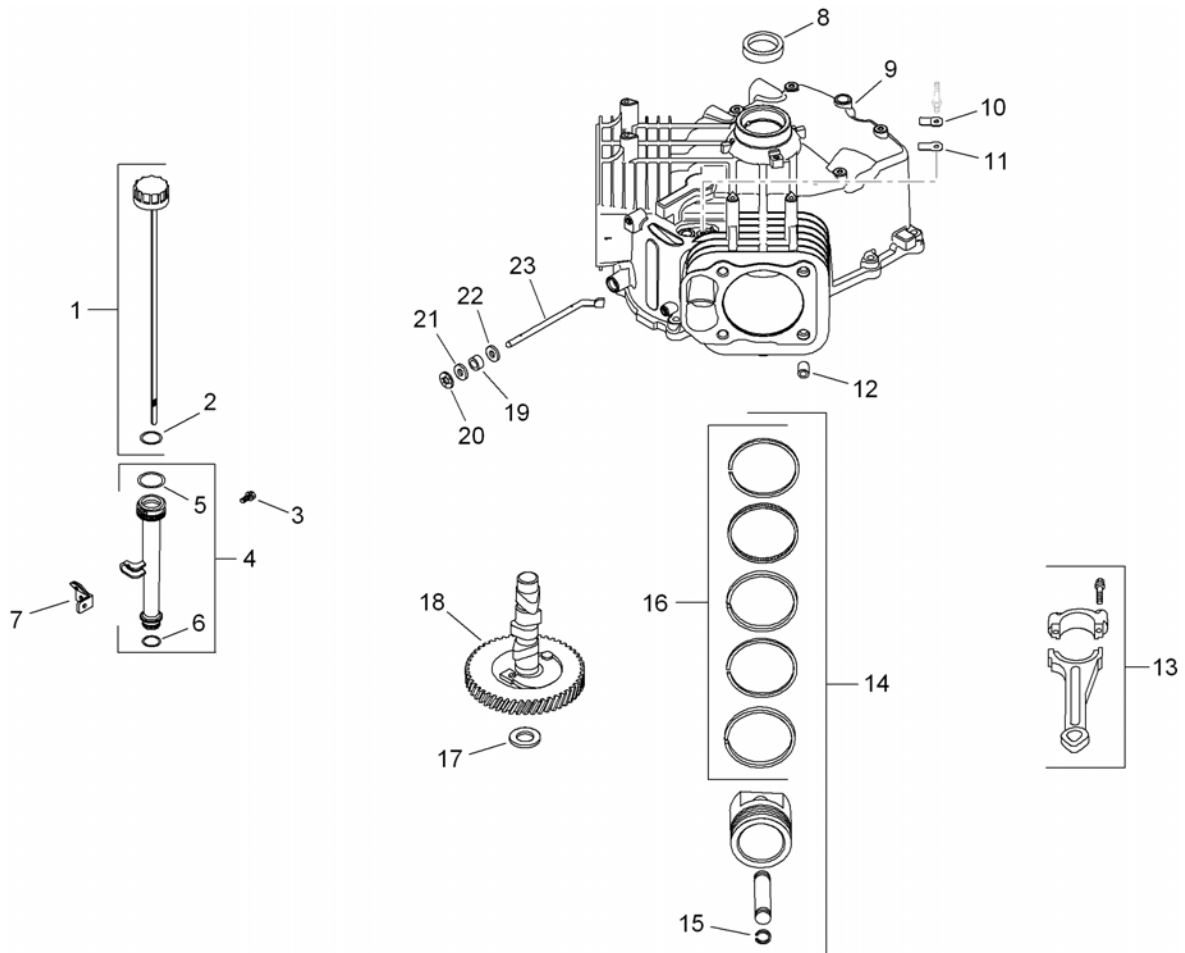
Ref	Part No.	Qty.	Description
1	104-2493	1	Battery
2	110-6764	1	Switch-Ignition
3	63-8360	1	Key-Ignition
4	93-9998	1	Switch-PTO
5	32103-22	1	Nut-Wing
6	110-6765	2	Switch-Single Pole No
7	82-2190	1	Switch-Bail
8	1-513075	1	Switch-Solenoid
8:1	3253-17	2	Washer-Lock
8:2	3253-4	2	Washer-Lock
8:3	3219-14	2	Nut-Hex
8:4	3220-2	2	Nut-Jam
9	110-6794	1	Cable-Battery, Red
10	3229-1	1	Screw-CARR
11	110-6793	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH
14	114-8533	1	Harness-Wire
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	110-6792	1	Cable-Battery, Red
18	32128-33	2	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF

Ref	Part No.	Qty.	Description
24	614249	1	Strap-Tie



Crankshaft Assembly Kohler SV710-0027

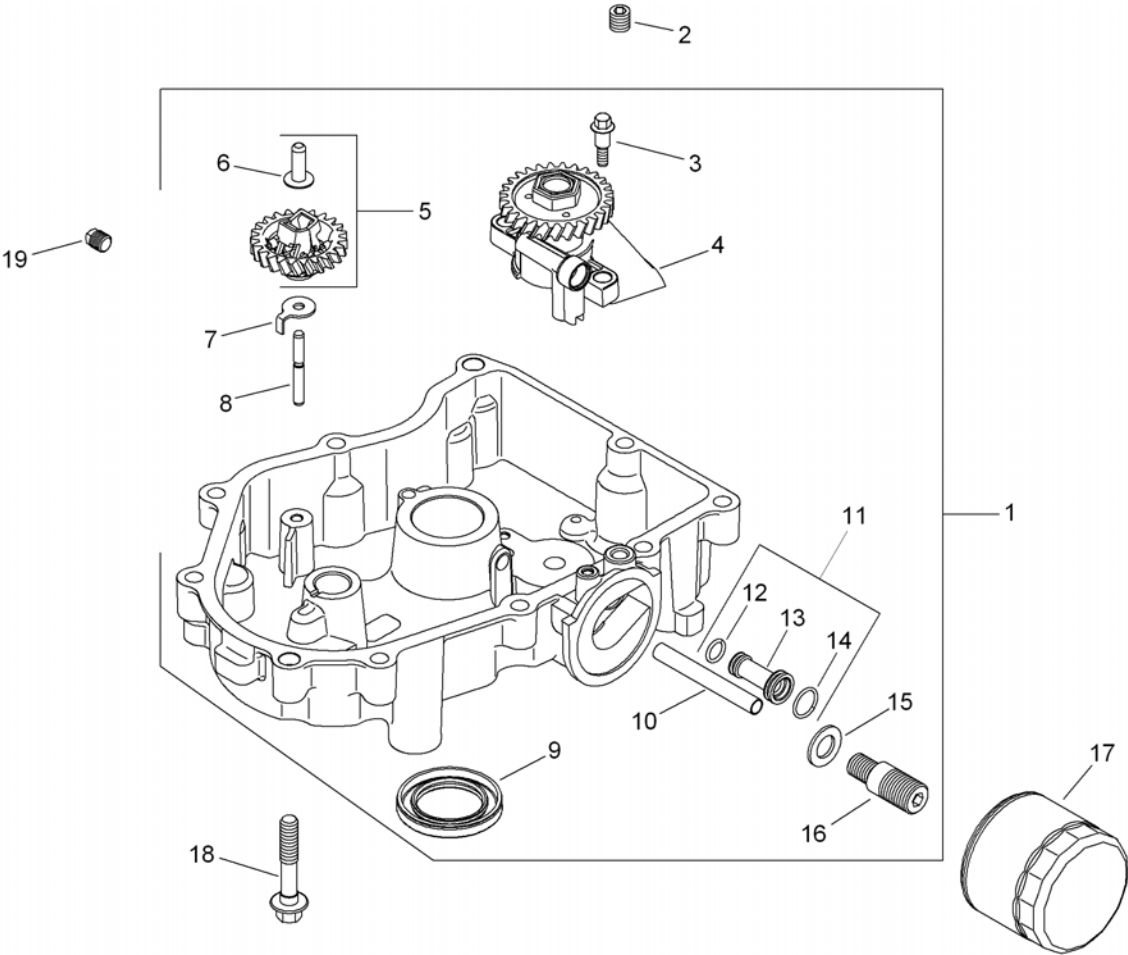
Ref	Part No.	Qty.	Description
❶1	32 014 04-S	1	Crankshaft ASM (Includes 2)
❶2	52 139 09-S	1	Plug-Cup



Crankcase Assembly Kohler SV710-0027

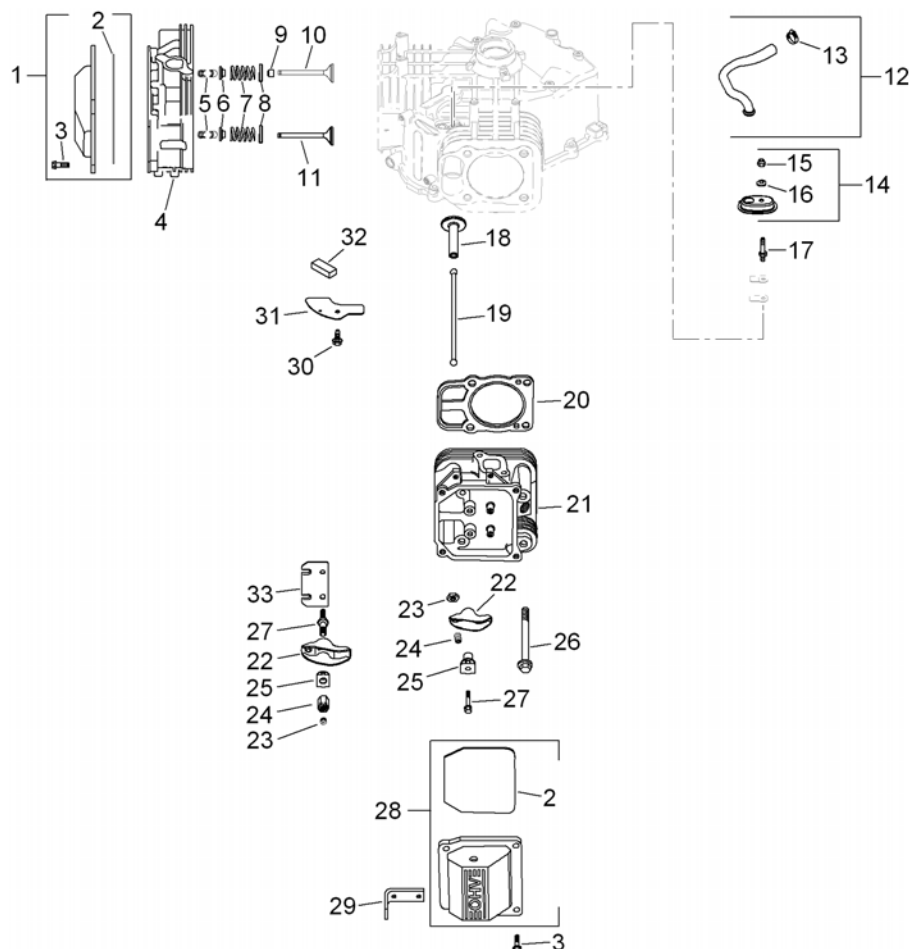
Ref	Part No.	Qty.	Description
❶1	24 038 04-S	1	Dipstick ASM
❶2	25 153 02-S	1	O-Ring (Dipstick)
❶3	M-545013-S	1	Screw-Flg, Thd Frm (M5X0.8X13)
❶4	12 123 35-S	1	Tube, Oil Fill Assembly (Includes 5, 6)
❶5	12 153 02-S	1	O-Ring (Upper Oil Fill Tube)
❶6	12 153 01-S	1	O-Ring (Lower Oil Fill Tube)
❶7	24 126 19-S	1	Bracket-Tube, Oil Fill
❶8	24 032 19-S	1	Seal-Oil (Helix Lip)
❶9	32 522 03	1	Shortblock (Sv710-740 Replacement)
❶10	24 018 04-S	1	Retainer-Reed, Breather
❶11	12 402 02-S	1	Reed-Breather
❶12	24 380 16-S	6	Pin-Locating
❶13	24 067 24-S	2	Rod-Connecting (STD)
❶14	25 874 01-S	2	Piston W/Ring Set (STD)
❶14	24 874 27-S	1	Piston W/Ring Set (.08)
❶14	24 874 28-S	1	Piston W/Ring Set (.25)
❶15	24 018 01-S	4	Retainer-Pin, Piston
❶16	24 108 14-S	1	Ring Set (STD)
❶16	24 108 16-S	1	Ring Set (.25)
❶17	12 422 07-S	1	Shim-Camshaft (White .028)
❶17	12 422 08-S	1	Shim-Camshaft (Blue .03)
❶17	12 422 09-S	1	Shim-Camshaft (Red .032)

Ref	Part No.	Qty.	Description
❶17	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❶17	12 422 11-S	1	Shim-Camshaft (Green .036)
❶17	12 422 12-S	1	Shim-Camshaft (Gray .038)
❶17	12 422 13-S	1	Shim-Camshaft (Black .04)
❶18	32 012 01-S	1	Camshaft Kit
❶19	28 032 09-S	1	Seal-Cross Shaft, Governor
❶20	24 018 09-S	1	Retainer-Ring
❶21	M-931010-S	1	Washer-Flat (9Mm)
❶22	24 468 15-S	1	Washer-Flat (11/32)
❶23	24 144 38-S	1	Shaft-Cross, Governor
❶❶	25 357 14-S	1	Lubricant-Camshaft



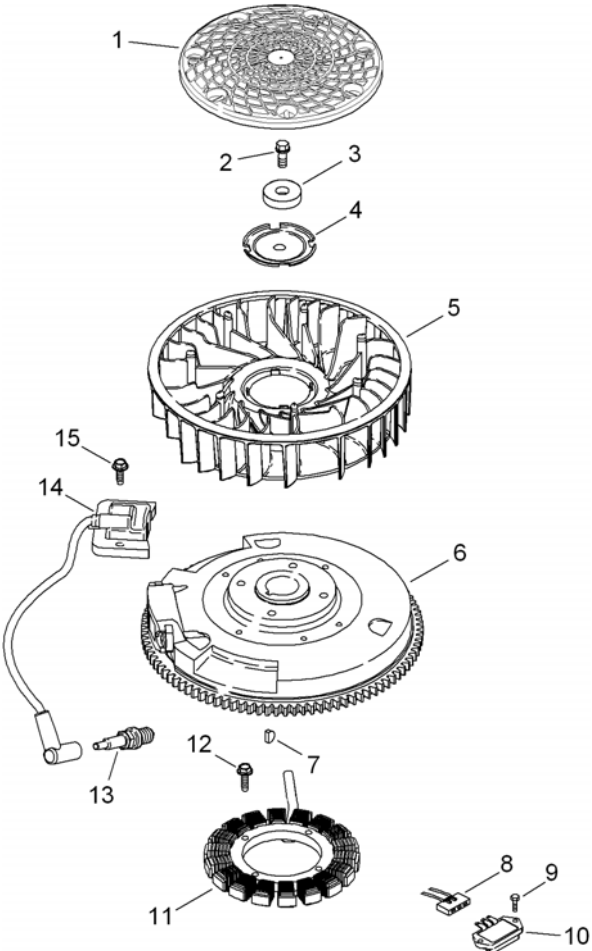
Oil Pan and Lubrication Assembly
Kohler SV710-0027

Ref	Part No.	Qty.	Description				
❶1	32 199 07-S	1	Oil Pan ASM (Includes 3-16)				
❷2	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)				
❸3	32 086 01-S	2	Screw-Shoulder, Thd Frm (M6X1.0X26.5)				
❹4	32 393 10-S	1	Oil Pump ASM				
❺5	24 043 12-S	1	Governor Gear W/Pin Kit				
❻6	12 380 01-S	1	Pin-Regulating, Governor				
❼7	24 448 02-S	1	Tab-Locking				
❽8	12 144 02-S	1	Shaft-Gear, Governor				
❾9	25 032 06-S	1	Seal-Oil				
❿10	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)				
❾11	32 123 09-S	1	Oil Feed Tube ASM (Includes 12-14)				
❿12	24 153 01-S	1	O-Ring				
❿13	32 123 06-S	1	Tube, Oil Feed				
❿14	32 153 05-S	1	O-Ring (Oil Filter Adapter)				
❿15	32 468 02-S	1	Washer, Flat				
❿16	32 136 05-S	1	Nipple, Oil Filter				
❿17	12 050 01-S	1	Filter-Oil				
❿18	24 086 17-S	10	Screw-Flange (M8X1.25X45)				
❿19	25 139 57-S	1	Plug-Pipe, Sq HD (3/8)				



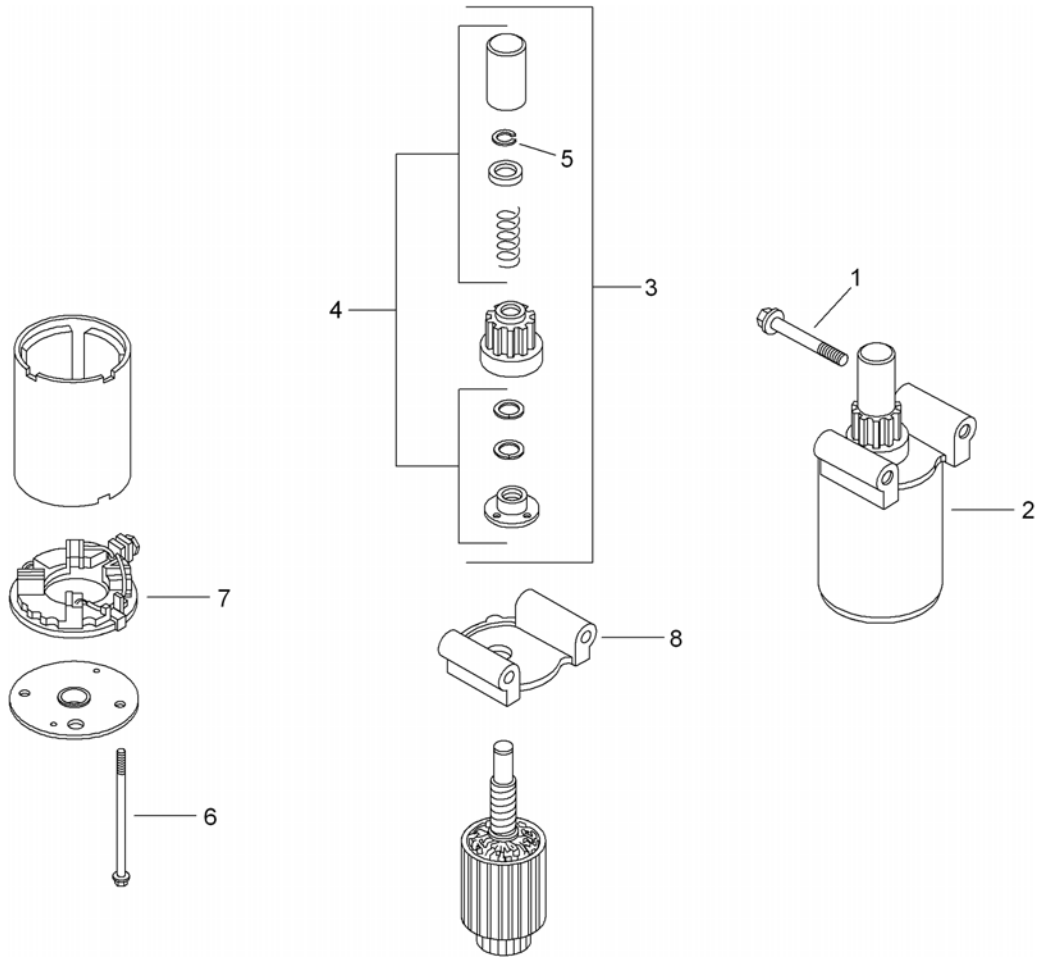
Head, Valve and Breather Assembly Kohler SV710-0027

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	24 755 141-S	1	Plain Rocker Cover Kit (Includes 2 [qty 1], 3 [qty 4])	❶23	25 100 33-S	4	Nut (M10X0.75)
❶2	24 153 30-S	2	O-Ring (Valve Cover)	❶24	25 086 128-S	4	Screw-Set
❶3	M-651030-S	8	Screw-Flange (M6X1.0X30)	❶25	25 599 01-S	4	Pivot-Arm, Rocker
❶4	32 318 13-S	1	Cylinder Head No.1 ASM (Includes 26 [qty 4], 20)	❶26	12 086 16-S	8	Screw-Flange (M10X1.5X90)
❶5	12 755 03-S	4	Retainer Kit	❶27	32 072 04-S	4	Stud-Rocker
❶6	12 173 01-S	4	Cap-Spring, Valve	❶28	32 096 06-S	1	Breather Valve Cover Kit (Includes 2 [qty 1])
❶7	24 089 02-S	4	Spring-Valve	❶29	25 445 01-S	1	Strap-Lifting
❶8	235011-S	4	Retainer-Spring	❶30	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16)
❶9	66 032 05-S	2	Seal-Stem, Valve	❶31	32 096 04-S	1	Breather Cover Kit
❶10	24 017 01-S	2	Intake Kit (STD)	❶32	32 050 01-S	1	Filter-Breather
❶11	24 016 01-S	2	Valve-Exhaust (STD)	❶33	32 146 09-S	2	Plate-Guide
❶12	32 326 06-S	1	Breather Hose Kit	❶❶	32 755 03-S	2	Cylinder Head Hardware Kit (Services 1 Head-Qty Listed For Both Heads)
❶13	25 237 14-S	5	Clamp-Hose, Spring (1/2)				
❶14	32 081 02-S	1	Breather Housing Kit				
❶15	M-547050-S	1	Nut-Lock (M5X.8)				
❶16	32 468 01-S	1	Washer-Sealing				
❶17	32 072 03-S	1	Stud-Cover, Breather				
❶18	32 019 02-S	4	Tappet Kit				
❶19	32 411 04-S	4	Rod-Push				
❶20	24 841 03-S	2	Cylinder Head Gasket Kit				
❶21	32 318 14-S	1	Cylinder Head No.2 ASM (Includes 26 [qty 4], 20)				
❶22	32 186 03-S	4	Arm-Rocker				



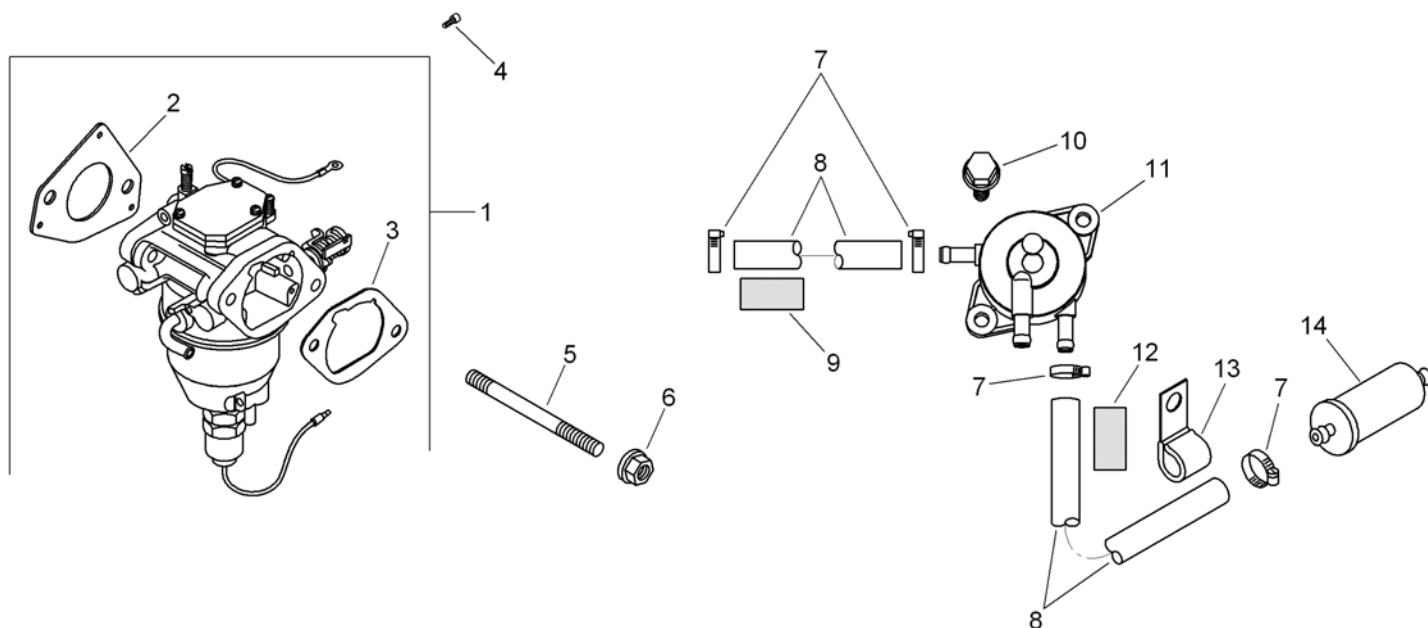
Ignition and Electrical Assembly
Kohler SV710-0027

Ref	Part No.	Qty.	Description				
❸1	32 162 03-S	1	Screen-Grass				
❸2	12 086 14-S	1	Screw-Flange (M10X1.5X45)				
❸3	12 468 03-S	1	Washer-Flat (13/32)				
❸4	20 146 05-S	1	Plate-Mounting, Fan				
❸5	32 157 01-S	1	Fan				
❸6	32 025 16-S	1	Flywheel ASM (Sv710/Sv730)				
❸7	X-42-15-S	1	Key (3/16 X 5/8)				
❸8	25 155 41-S	1	Connector (3 Contact)				
❸9	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16)				
❸10	41 403 10-S	1	Rectifier/Regulator				
❸11	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S)				
❸12	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)				
❸13	25 132 14-S	2	Spark Plug (R F I)				
❸14	24 584 45-S	2	Module-Ignition (Cdi Fixed)				
❸15	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)				
❶❸	25 454 03-S	2	Tie-Wire				
❶❸	25 454 05-S	1	Tie				
❶❸	32 176 14-S	1	Wire Harness Kit				
❶❸	25 454 05-S	1	Tie				
❶❸	25 452 01-S	2	Terminal				



Starter Assembly
Kohler SV710-0027

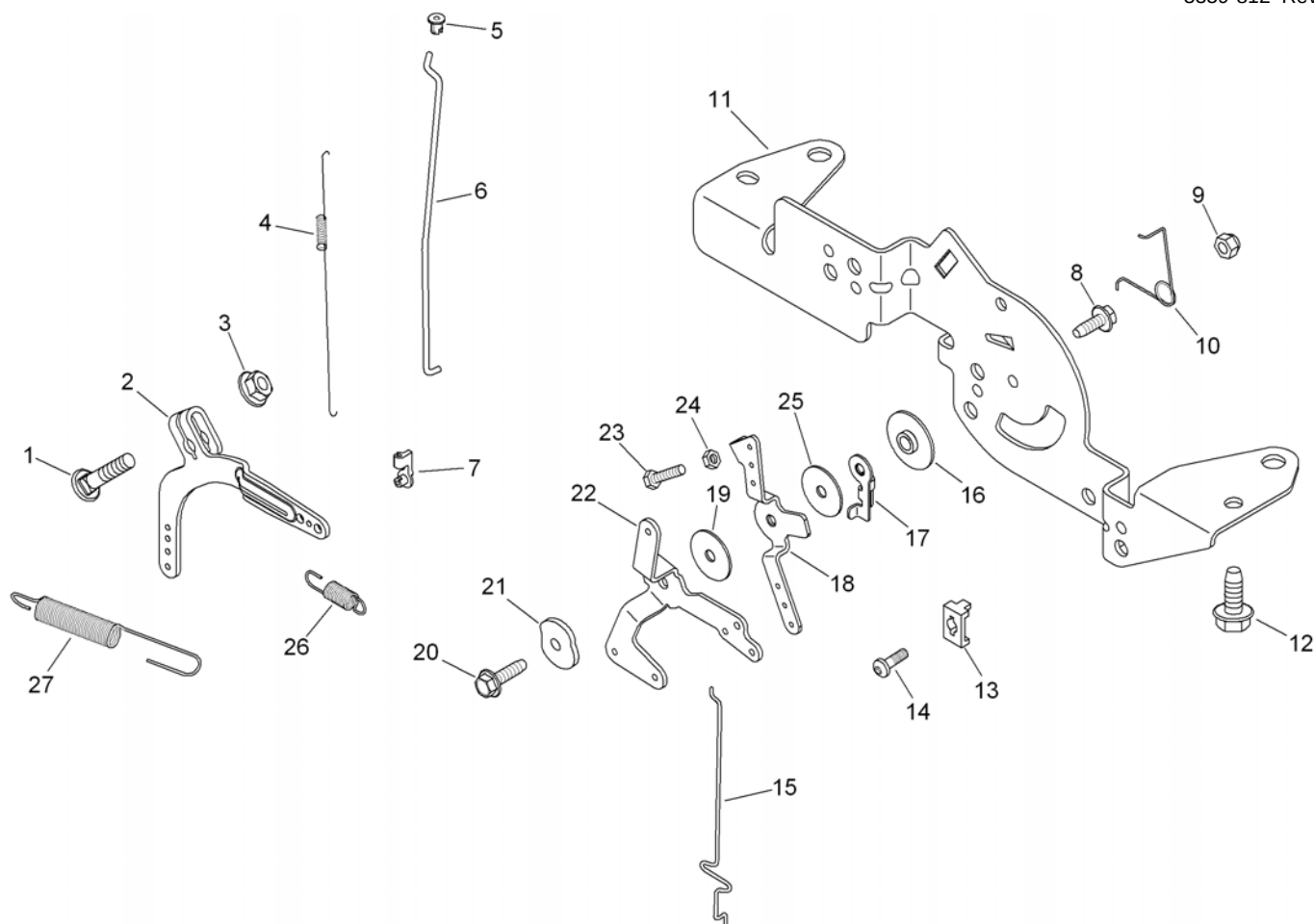
Ref	Part No.	Qty.	Description				
❶1	M-851080-S	2	Screw-Flange (M8X1.25X80)				
❶2	32 098 01-S	1	Starter ASM				
❶3	12 755 39-S	1	Drive Kit				
❶4	12 755 38-S	1	Drive Parts Kit (Includes 5)				
❶5	32 141 01-S	1	Ring-Retaining				
❶6	32 211 01-S	2	Bolt-Thru				
❶7	12 243 04-S	1	Commutator-Cap, End				
❶8	32 227 01-S	1	Cap-End, Drive				
❷6	32 211 01-S	2	Bolt-Thru				
❷7	12 243 04-S	1	Commutator-Cap, End				
❷8	32 227 01-S	1	Cap-End, Drive				



Fuel System Assembly

Kohler SV710-0027

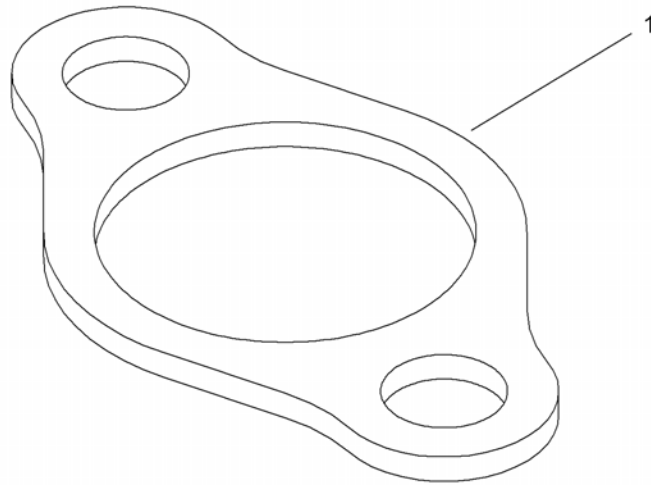
Ref	Part No.	Qty.	Description				
❸1	32 853 11-S	1	Carburetor Kit-19Mm Keihin (Includes 2, 3)				
❸2	24 041 14-S	1	Gasket-Base, Air Cleaner				
❸3	24 041 52-S	1	Gasket-Carburetor				
❸4	24 086 05-S	1	Screw-Throttle Stop				
❸5	M-629105-S	2	Stud (M6X1.0X106)				
❸6	M-641060-S	2	Nut-Flange (M6X1.0)				
❸7	25 237 14-S	2	Clamp-Hose, Spring (1/2)				
❸8	25 111 34-S	1	Line-Fuel (24.0 Cut To Length)				
❸9	25 431 10-S	1	Sleeve-Abrasion, Anti				
❸10	24 086 12-S	2	Screw-TAP (M6X1.7X18)				
❸11	24 393 16-S	1	Pump-Fuel				
❸12	25 431 14-S	1	Sleeve-Abrasion, Anti				
❸13	47 154 01-S	1	Clip-Cable				
❸14	25 050 22-S	1	Filter-Fuel				
❶❸	24 757 36-S	1	Choke Repair/Service Kit				
❶❸	24 757 38-S	1	Gasket Repair/Service Kit				
❶❸	24 757 44-S	1	Float Repair Kit				
❶❸	24 757 45-S	1	Solenoid Valve Repair Kit				
❶❸	24 757 46-S	1	Overhaul Kit W/Gaskets				



Engine Control Assembly Kohler SV710-0027

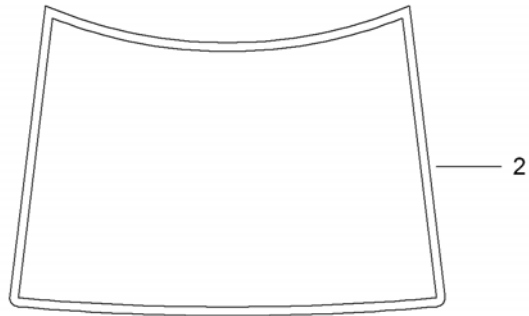
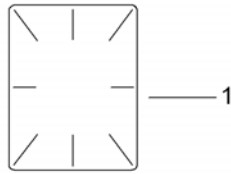
Ref	Part No.	Qty.	Description
❶	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25)
❷	24 090 51-S	1	Lever-Governor
❸	M-641060-S	1	Nut-Flange (M6X1.0)
❹	24 089 01-S	1	Spring-Linkage
❺	25 158 08-S	1	Bushing-Retaining, Linkage
❻	24 079 04-S	1	Linkage-Throttle
❼	25 158 11-S	1	Bushing-Linkage, Throttle
❽	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❾	M-547050-S	1	Nut-Lock (M5X.8)
❿	24 089 03-S	1	Spring-Return, Choke
⓫	24 126 161-S	1	Bracket-Control
⓬	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
⓭	12 237 01-S	2	Clamp-Cable
⓮	24 086 43-S	2	Screw-Lbd, Thd Frm (M5X0.8X16)
⓯	24 079 22-S	1	Linkage-Choke
⓰	24 112 27-S	1	Space-Control ASM
⓱	24 090 47-S	1	Lever-Actuator, Throttle
⓲	24 090 13-S	1	Lever-Control, Throttle
⓳	24 468 01-S	1	Washer-Flat (5.5Mm)
⓴	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20)
⓵	41 468 03-S	1	Washer-Spring (1/4)

Ref	Part No.	Qty.	Description
⓶	24 090 05-S	1	Lever-Choke
⓷	M-403025-S	1	Screw-Slotted Head (M4X0.7X25)
⓸	M-446030-S	1	Nut (M4X0.7)
⓹	24 468 20-S	1	Washer-Flat (5Mm)
⓺	24 089 55-S	1	Spring-Governor
⓻	24 089 56-S	1	Spring-Governor



Exhaust Assembly Kohler SV710-0027

Ref	Part No.	Qty.	Description				
③1	24 041 49-S	2	Gasket-Exhaust				
①③	32 755 01-S	1	Overhaul Gasket Kit				



Artwork is representative
Actual labels may differ depending on model and specification number

Decal Set Kohler SV710-0027

Ref	Part No.	Qty.	Description
①1	25 113 39-S	1	Decal-Laminate, Clear
①2	32 113 06-S	1	Decal-20 Hp

Attachments and Accessories

For 74381 - TimeCutter Z4202 Riding Mower

Product Name	Model/Part
Smooth Tread Front Tire Kit	110-6739
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Armrest Kit	79212
42 Inch Replacement Blade Kit	79220
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
Rear Hitch Kit	79318
42 Inch and 50 Inch Twin Bagger	79324

