Form Number 3358-664 Rev B

Left-Hand Transaxle Kit
Zero-Turn-Radius Riding Mower

Model No. 114-8521

Parts Catalog

Ordering Replacement Parts
To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers
Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers
Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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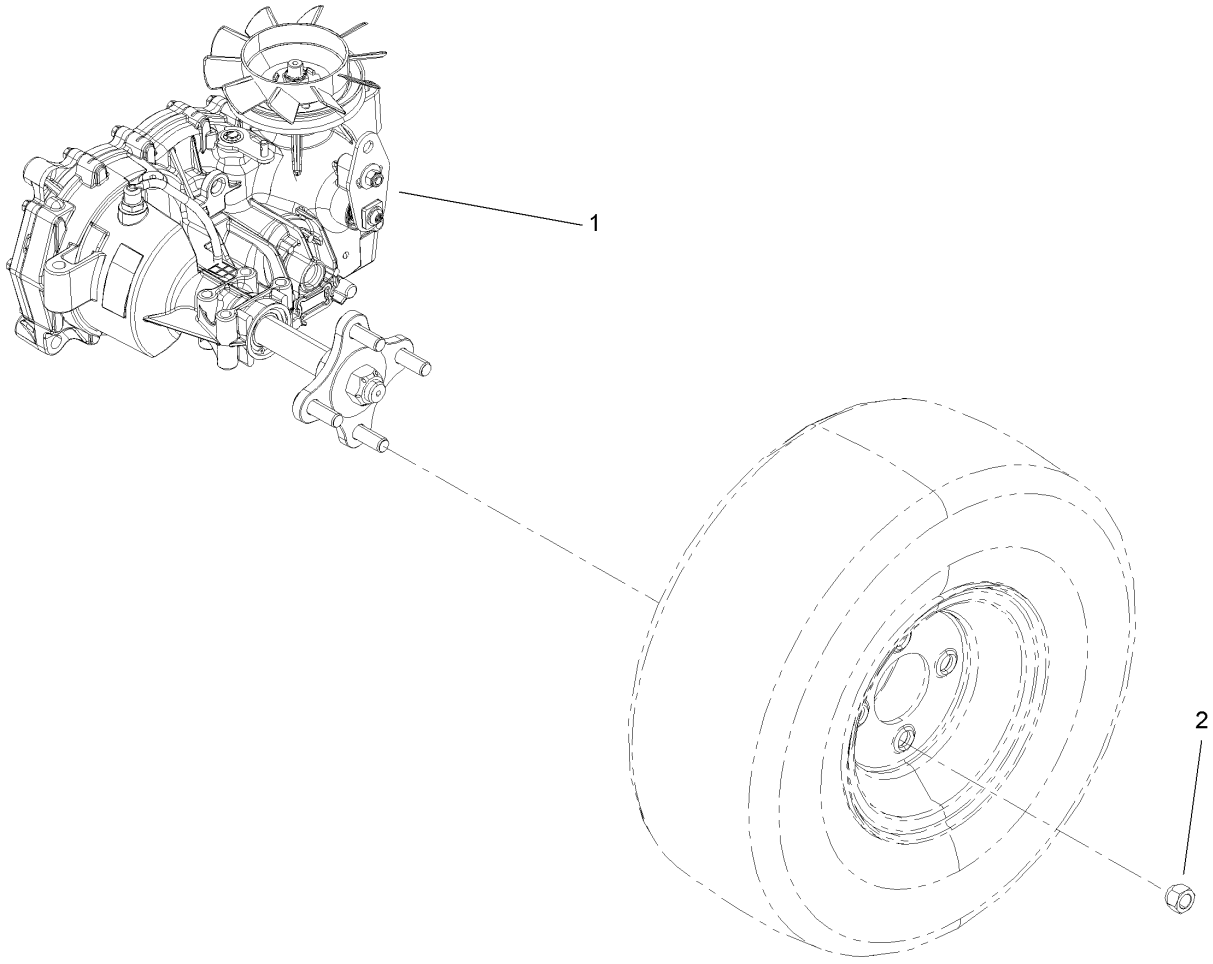
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
DEG	degrees
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

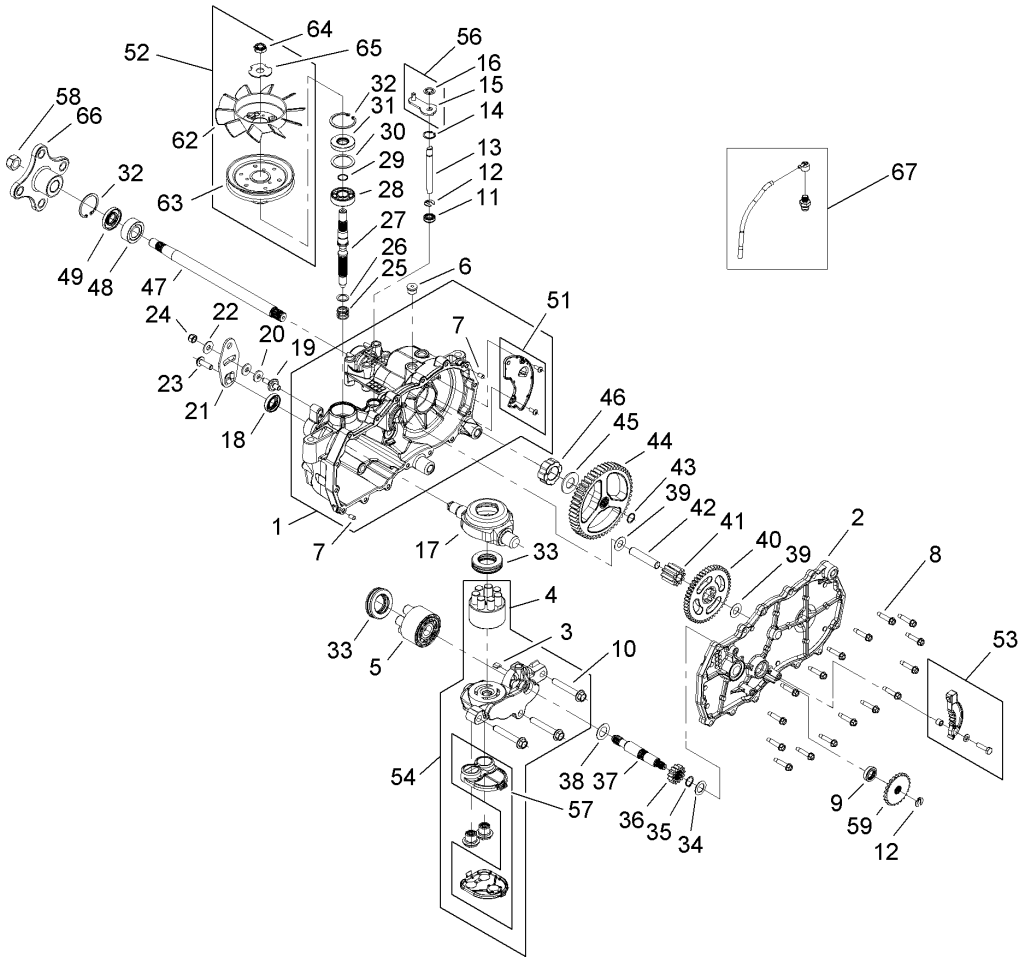
Footnotes

❶ Not illustrated



Transaxle and Nut Assembly

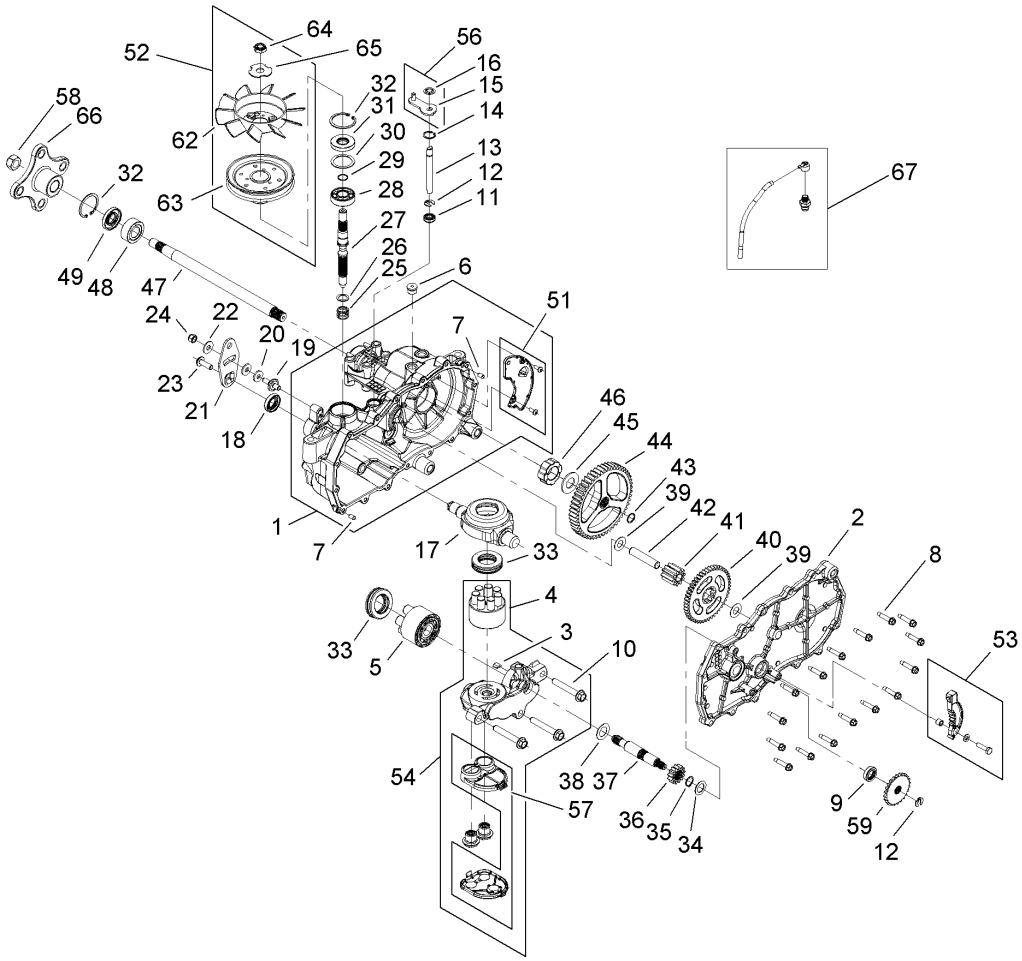
Ref	Part No.	Qty.	Description
1	114-8521	1	Transaxle-Hydro, LH
2	242-50	4	Nut-Lug



LH Hydro Transaxle Assembly No. 114-8521

Ref	Part No.	Qty.	Description
1	106-8674	1	LH Main Housing ASM
2	106-8675	1	LH Side ASM
3	110-8560	1	Plate-Bypass
4	110-8561	1	Pump Block ASM
5	103-2666	1	Cylinder Block Kit
6	104-2189	1	Plug-Thread, Straight
7	104-2170	2	Pin
8	104-5305	16	Screw-HHF
9	112-9851	1	Brake Seal Kit
10	94-6926	3	Bolt
11	106-8676	1	Seal-Lip
12	106-8677	2	Ring-Retaining, EXT
13	106-8678	1	Rod-Bypass
14	106-8679	1	Ring-Retaining, Int
15	112-9852	1	Arm-Bypass
16	106-8681	1	Ring-Retaining, EXT
17	104-5304	1	Swashplate-Trunnion
18	104-5313	1	Seal-Lip
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut

Ref	Part No.	Qty.	Description
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
29	104-5307	1	Ring-Retaining
30	104-5308	1	Spacer
31	104-5310	1	Seal-Lip
32	104-5309	2	Ring-Retaining
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
35	104-5340	1	Ring-Retaining
36	104-5316	1	Gear-Pinnion, 13T
37	106-8683	1	Shaft-Motor
38	104-5360	1	Washer-Shaft, Motor
39	94-1933	1	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
43	112-9854	1	Ring-Spiral, Retaining
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle



LH Hydro Transaxle Assembly No. 114-8521 (continued)

Ref	Part No.	Qty.	Description
49	112-9860	1	Seal-Lip
❶50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	105-1928	1	Fan Pulley Kit
53	106-8688	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
❶55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	106-8693	1	Filter Kit
58	105-1895	1	Nut
59	106-8694	1	Disc-Brake, Cog
❶60	112-9865	1	Hose
❶61	108-8562	1	Pinch-Clamp, Single Ear
62	105-1927	1	Fan
63	105-1896	1	Pulley
64	105-1875	1	Nut-Lock
65	104-2120	3	Screw
66	105-1894	1	Hub ASM
67	112-9866	1	Breather Kit

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