



Model 30823 Debris Blower Mounting Kit

for Groundsmaster® 3280-D and 3320 Traction Units

Model No. 115-4929

Installation Instructions

Loose Parts

Use the chart below to verify that all parts have been shipped.

Description	Qty.	Use
Arm	2	
Stop	1	
Bolts (7/16 x 3 inches)	10	
Locknut (7/16 inch)	12	
Washer	24	Install the debris blower.
Bolt (7/16 x 3-1/4 inches)	2	
Drive shaft	1	
Roll pin	1	
Bolt (5/16 x 1-1/2 inches)	2	
Locknut (5/16 inch)	2	

Note: The traction unit must be equipped with the Attachment Frame Kit, Toro Part No. 110-8540 before installing the Debris Blower Mounting Kit.

the stop), 3 locknuts (7/16 inch), and 6 washers (Figure 2).

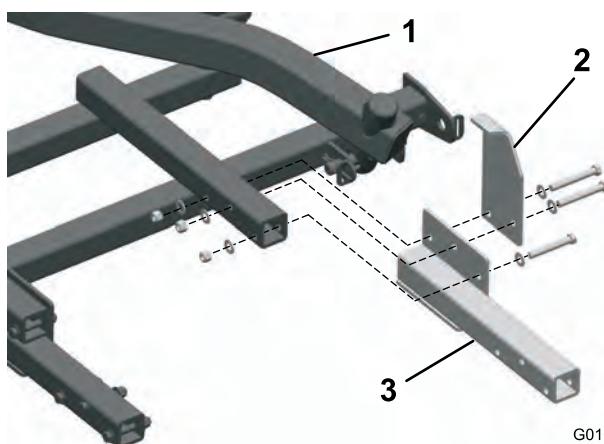


Figure 2

1. Attachment frame 3. Right arm
2. Stop

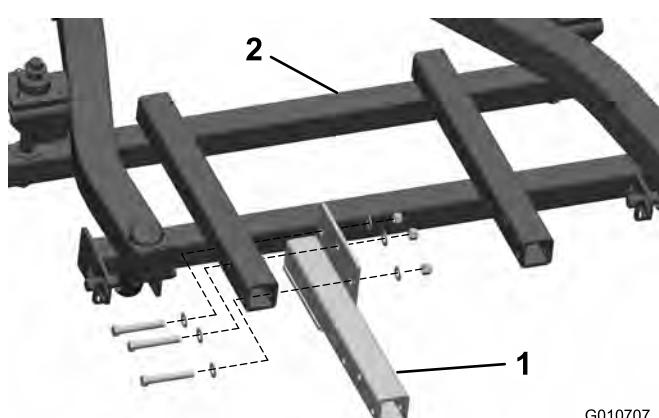


Figure 1

1. Left arm 2. Attachment frame

3. Loosely install the right arm and the stop to the attachment frame using 1 bolt (7/16 x 3 inches), 2 bolts (7/16 x 3-1/4 inches)—installed through

4. Slide the blower into the attachment frame arms and loosely secure it using 6 bolts (7/16 x 3 inches), 6 locknuts (7/16 inch), and 12 washers (Figure 3).

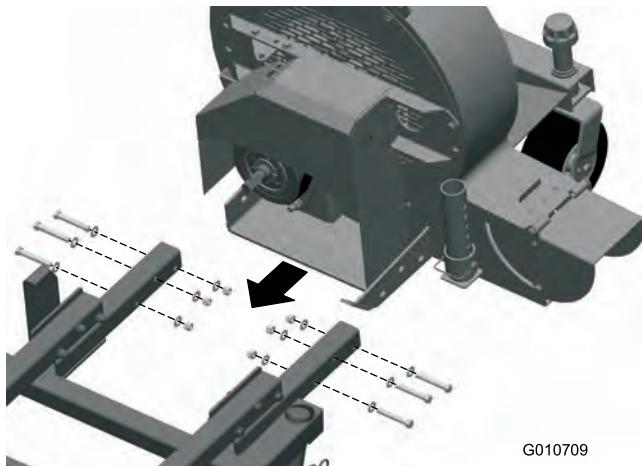


Figure 3

5. Tighten all fasteners securely.
6. Install the shaft onto the traction unit PTO.
7. Install the end of the shaft onto the drive shaft of the blower, securing it with a roll pin and 2 bolts (5/16 x 1-1/2 inches) and locknuts (5/16 inch) (Figure 4). Torque the bolts and nuts to 200 in-lb (22.5 N-m).

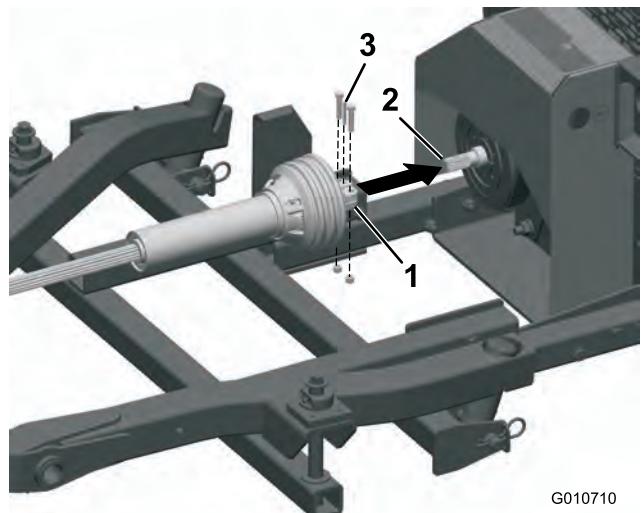


Figure 4

1. End of the shaft
2. Blower drive shaft
3. Roll pin