



Visual Differences Between Flex and DPA Bedbars

Product: Flex 21 & Triplex Cutting Units

September 29, 2008

Affected Units:

Models:

Serial Numbers:

Flex 21	04021	210000101-270009999
Flex 21 Cutting Unit	04200	210000101-270009999
Flex 21 DPA Cutting Unit	04202	260000101-280009999
Triplex DPA Cutting Unit	04610	230000101-280009999
Triplex DPA Cutting Unit	04611	230000101-280009999

Situation:

Visual characteristics have been designed into the bedbars used in Flex 21 cutting units and newer DPA applications. Attached to this bulletin, a diagram indicates the visual differences. In some cutting applications, the bedbar may have been changed to address cutting after appearance concerns. This bulletin identifies the differentiating features designed into these parts for the purpose of easy visual recognition.

[Aggressive Bedbar \(99-3794-03\)](#) used in Flex 21 cutting units built between 2001 and 2006 (serial numbers 210000101-260009999) were painted red until serial 270009999. After that serial number, all factory installed Aggressive Bedbars are painted black. A crescent shaped portion of the left ear was removed to further visually differentiate it from the Standard Bedbar. (see attached diagram)

[Standard Bedbar \(106-2648-01\)](#) used in all DPA cutting unit applications (230000101 & newer) are painted Toro red. A drill point hole appears in all right ear locations in factory installed bedbars prior to 280000101. All Standard Bedbars produced in 2008 and newer will not have this drill point feature. All Standard Bedbars produced from 2008 and up will be identified solely by red paint.

The last two digits in the part number indicate the paint code color - in this example, -01 indicates Toro Red and -03 signifies black paint.

Please contact your local Toro Commercial Products Distributor for additional information and to order these replacement parts.

