

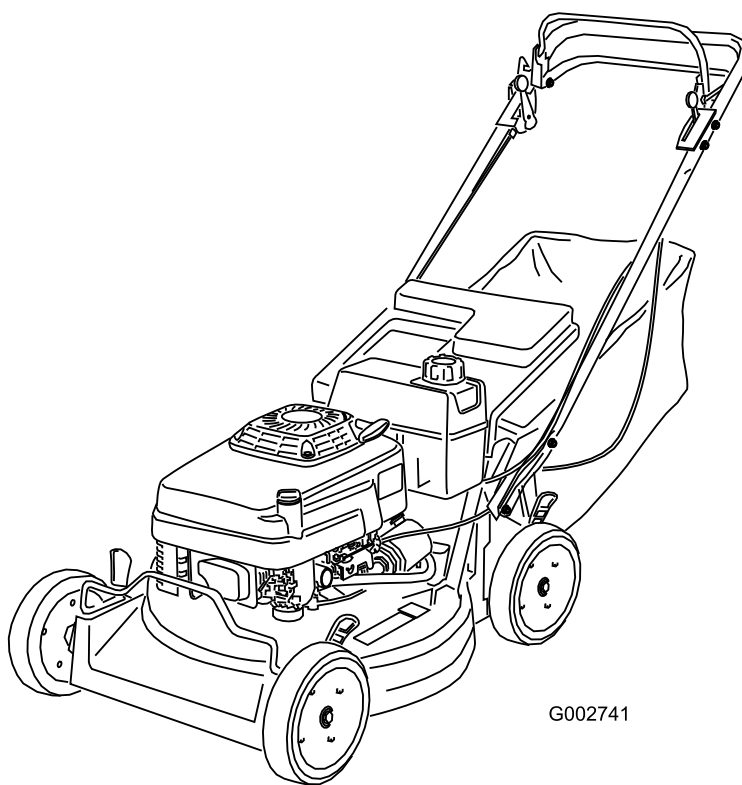


# HAYTER

MAKERS OF THE FINEST MOWERS

# Parts Catalogue

## 21in Heavy-Duty Walk Behind Rotary Mower



G002741

Code 455E

Serial No. 290000001

Manual Part No. 3361-483 Rev A

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## Part Description Abbreviations

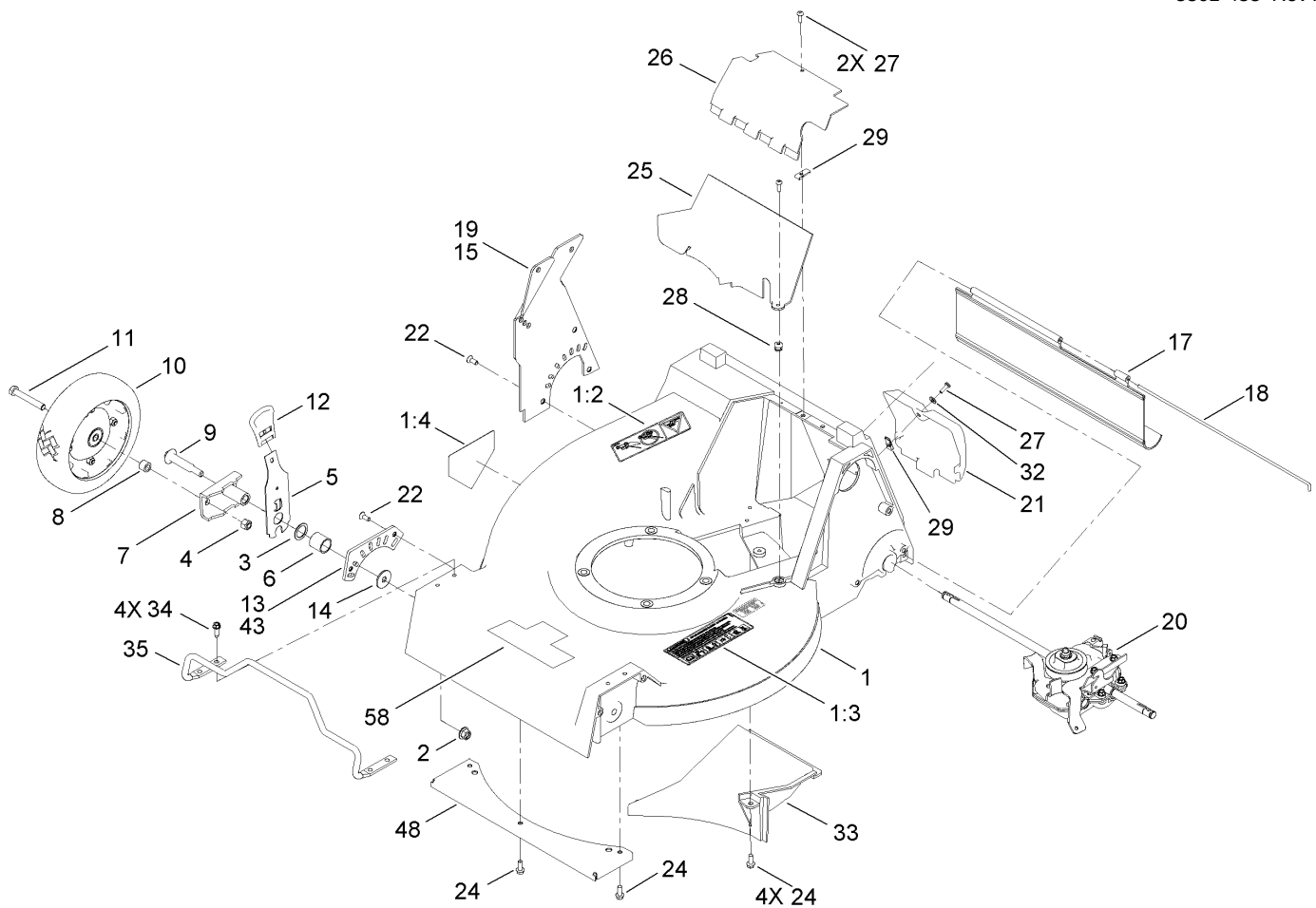
Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HYD. .... hydraulic                          |
| ASM. .... assembly                         | LH. .... left hand                           |
| BBC. .... blade brake clutch               | NI. .... nylon insert                        |
| CARR. .... carriage                        | NPTF. .... national pipe thread fine         |
| DEG. .... degrees                          | PFH. .... phillips flat head                 |
| EXT. .... external                         | PPH. .... phillips pan head                  |
| FH. .... flat head                         | PPHTF. .... phillips pan head thread forming |
| GA. .... gauge                             | PRH. .... phillips round head                |
| HD. .... heavy-duty                        | PTH. .... phillips truss head                |
| HF. .... hex flange                        | PTO. .... power-take-off                     |
| HH. .... hex head                          | RH. .... right hand                          |
| HHF. .... hex head flange                  | ROPS. .... roll-over protection system       |
| HHFTF. .... hex head flange thread forming | SFH. .... slotted fillister head             |
| HJ. .... hex jam                           | SHH. .... slotted hex head                   |
| HLH. .... hex lag head                     | SHWH. .... slotted hex washer head           |
| HOC. .... height-of-cut                    | SPH. .... slotted pan head                   |
| HSBH. .... hex socket button head          | SQH. .... square head                        |
| HSFH. .... hex socket flat head            | SRH. .... slotted round head                 |
| HS. .... hex socket head                   | STD. .... standard                           |
| HWH. .... hex washer head                  | TAP. .... self tapping                       |
| HWHTF. .... hex washer head thread forming | TTH. .... torx truss head                    |

## Footnotes

❶ Not illustrated

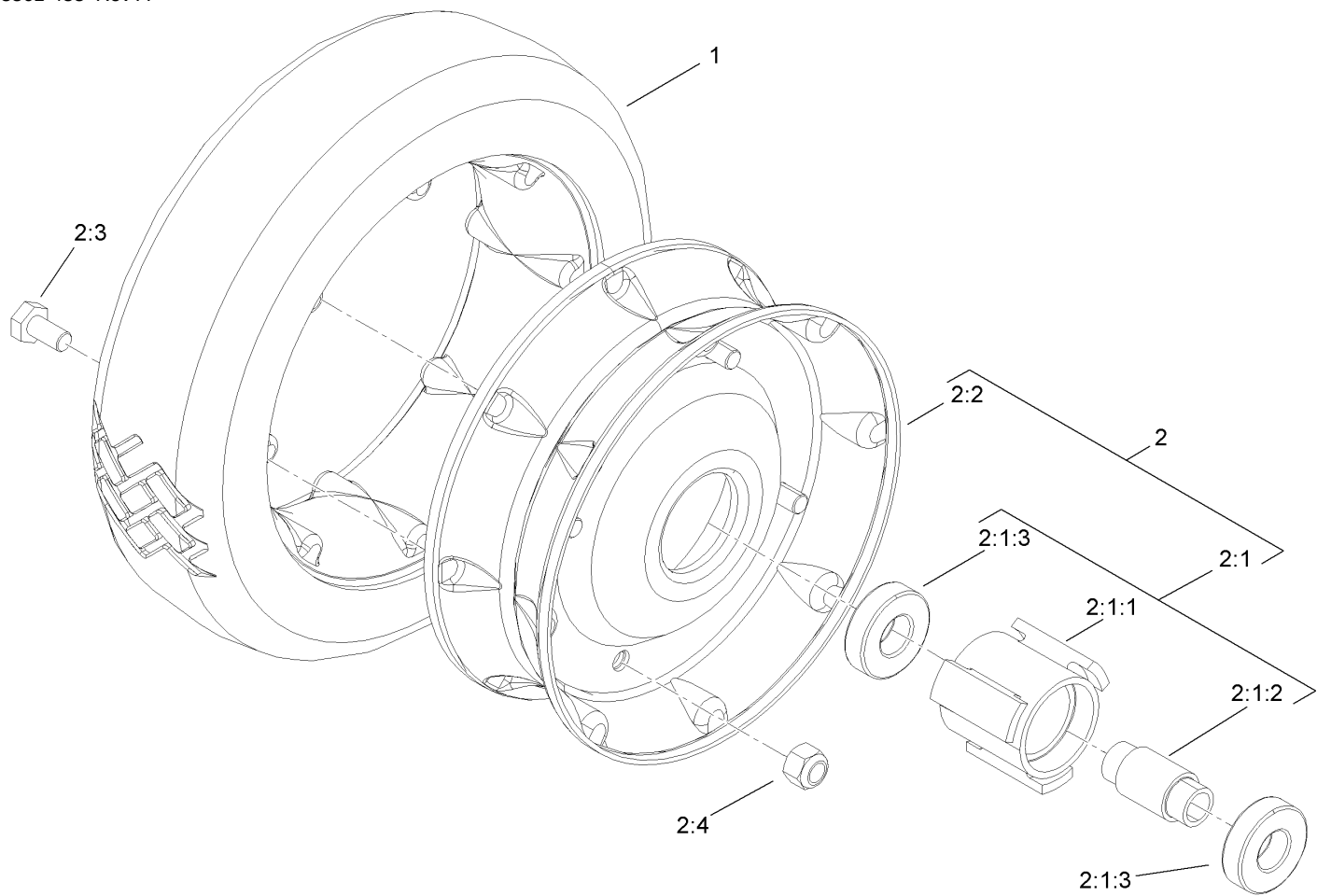
❷ Not serviced separately



## Housing Component Assembly

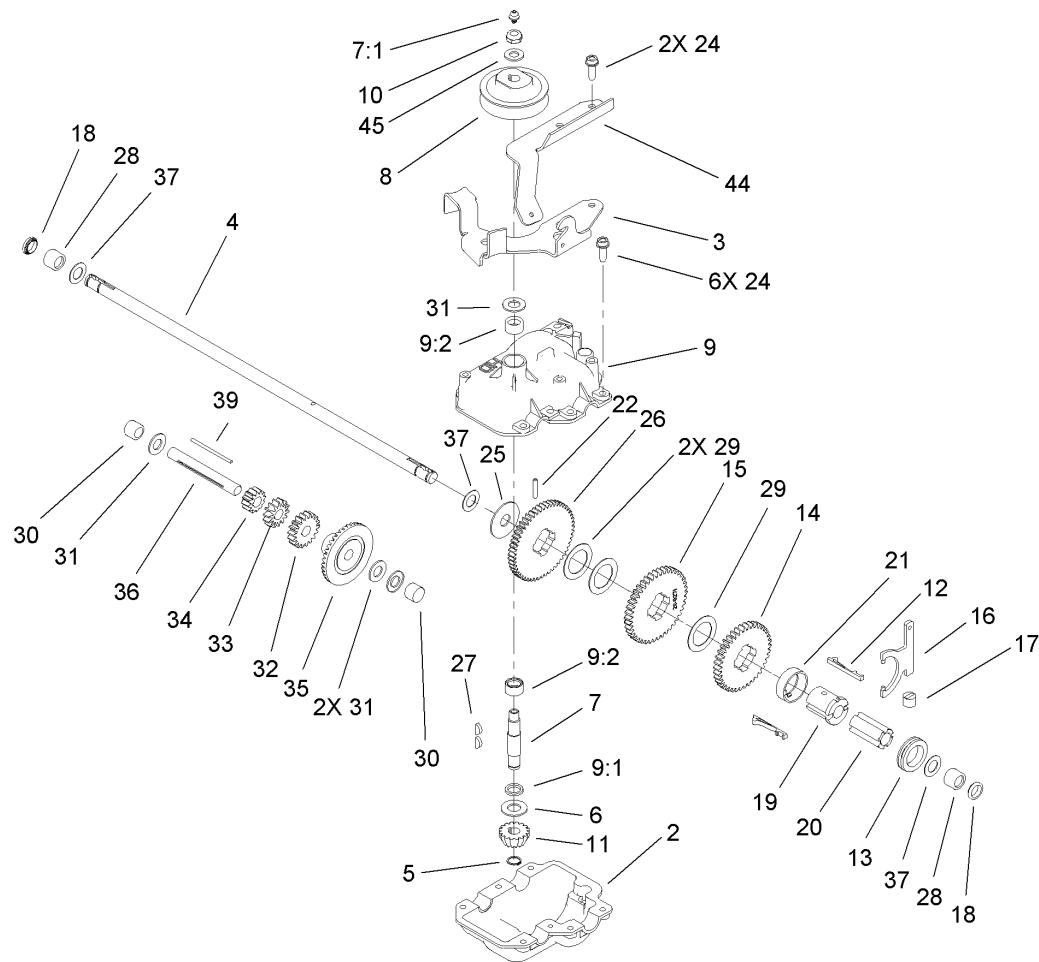
| Ref | Part No.    | Qty. | Description          |
|-----|-------------|------|----------------------|
| 1   | 115-3810    | 1    | Deck ASM             |
| 1:2 | 110-4977    | 1    | Decal-Danger         |
| 1:3 | 110-4978    | 1    | Decal-Danger         |
| 1:4 | 112-8760    | 1    | Decal-Danger         |
| 2   | 54-9190     | 2    | Nut-Lock             |
| 3   | 115-0972    | 2    | Washer               |
| 4   | 32152-2     | 2    | Nut-Lock, Cone       |
| 5   | 115-0980    | 2    | Front Spring Arm ASM |
| 6   | 75-5310     | 2    | Spacer-Bearing       |
| 7   | 61-8300     | 2    | Arm-Pivot, Front     |
| 8   | 52-2480     | 2    | Spacer-Wheel         |
| 9   | 114-3468    | 2    | Screw-Shoulder       |
| 10  | 115-3849    | 2    | Wheel And Tire ASM   |
| 11  | 323-12      | 2    | Screw-HH             |
| 12  | 110-0549    | 2    | Knob-HOC             |
| 13  | 115-4495    | 1    | Plate-Front HOC, LH  |
| 14  | 115-0956    | 2    | Washer               |
| 15  | 115-4498-08 | 1    | Plate-Rear HOC, RH   |
| 17  | 110-0509    | 1    | Shield-Trailing      |
| 18  | 33-3202     | 1    | Rod-Shield           |
| 19  | 115-4497-08 | 1    | Plate-Rear HOC, LH   |
| 20  | 110-2100    | 1    | Gear Case ASM        |
| 21  | 107-4288    | 1    | Door-Access, Rear    |
| 22  | 32144-17    | 10   | Screw-HH             |

| Ref | Part No.    | Qty. | Description          |
|-----|-------------|------|----------------------|
| 24  | 32144-85    | 7    | Screw-HWH            |
| 25  | 107-4297    | 1    | Cover-Belt, Lower    |
| 26  | 107-4298    | 1    | Cover-Belt, Upper    |
| 27  | 32144-32    | 3    | Screw                |
| 28  | 611380      | 1    | Nut-Clip             |
| 29  | 3290-171    | 2    | Nut-Type J           |
| 32  | 3256-14     | 1    | Washer-Flat          |
| 33  | 115-0973    | 1    | Baffle-Chute, Floor  |
| 34  | 49-2040     | 4    | Screw-HWHTF          |
| 35  | 110-4876    | 1    | Guard-Engine         |
| 43  | 115-4496    | 1    | Plate-Front HOC, RH  |
| 48  | 115-4476-03 | 1    | Shield-Front, Hi-Vac |
| 58  | 410087      | 1    | Decal-Hayter         |



Wheel and Tire Assembly No. 115-3849

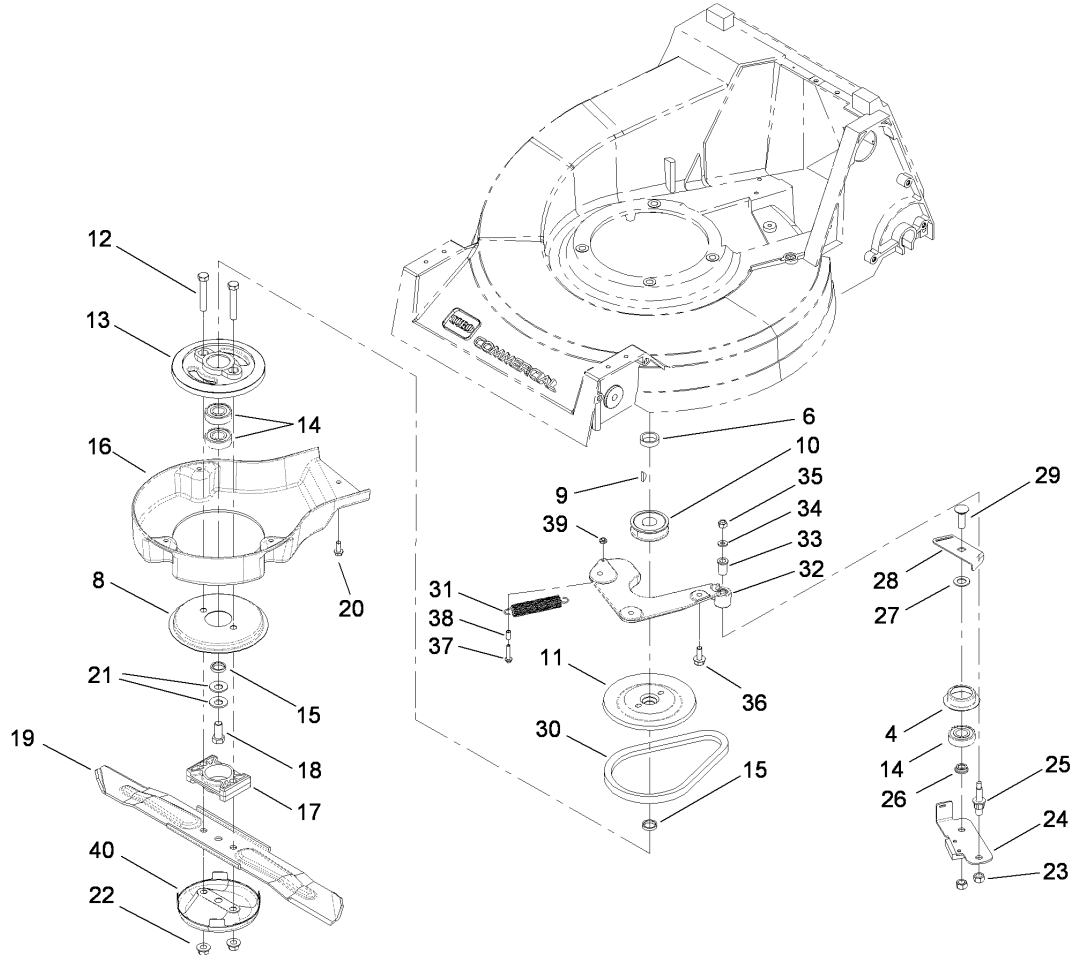
| Ref   | Part No. | Qty. | Description         |  |  |  |  |
|-------|----------|------|---------------------|--|--|--|--|
| 1     | 53-7740  | 1    | Tire                |  |  |  |  |
| 2     |          | 1    | Wheel ASM           |  |  |  |  |
| 2:1   |          | 1    | Hub And Bearing ASM |  |  |  |  |
| 2:1:1 | 52-2410  | 1    | Hub-Bearing         |  |  |  |  |
| 2:1:2 | 52-2440  | 1    | Spacer-Bearing      |  |  |  |  |
| 2:1:3 | 52-2450  | 2    | Bearing-Wheel       |  |  |  |  |
| 2:2   | 115-3806 | 2    | Plate-Wheel, Half   |  |  |  |  |
| 2:3   | 321-2    | 4    | Screw-HH            |  |  |  |  |
| 2:4   | 3296-42  | 4    | Nut-Lock, NI        |  |  |  |  |



## Gear Case Assembly No. 110-2100

| Ref | Part No.   | Qty. | Description         |
|-----|------------|------|---------------------|
| 2   | 74-1920    | 1    | Case-Gear, Lower    |
| 3   | 49-8461-03 | 1    | Bracket-Guide, Belt |
| 4   | 74-1890    | 1    | Shaft-Output        |
| 5   | 32151-57   | 1    | Ring-Retaining      |
| 6   | 47-2910    | 1    | Washer-Thrust       |
| 7   | 13-5149    | 1    | Input Shaft ASM     |
| 7:1 | 302-63     | 1    | Zerk                |
| 8   | 39-6740    | 1    | Pulley              |
| 9   | 13-9739    | 1    | Upper Gearcase ASM  |
| 9:1 | 47-7260    | 1    | Seal                |
| 9:2 | 47-7270    | 2    | Bearing             |
| 10  | 3296-5     | 1    | Nut-Lock            |
| 11  | 39-6660    | 1    | Pinion-Bevel        |
| 12  | 29-9330    | 2    | Key-Shift           |
| 13  | 29-9340    | 1    | Collar-Shift        |
| 14  | 42-4740    | 1    | Gear-38T            |
| 15  | 29-9271    | 1    | Gear-42T            |
| 16  | 60-8870    | 1    | Yoke-Shift          |
| 17  | 29-9570    | 1    | Bushing-Yoke        |
| 18  | 47-6730    | 2    | Seal-Oil            |
| 19  | 55-8010    | 1    | Sleeve-Gear         |
| 20  | 39-6720    | 1    | Sleeve              |
| 21  | 55-8020    | 1    | Retainer-Key        |
| 22  | 3285-19    | 1    | Pin-Groove          |

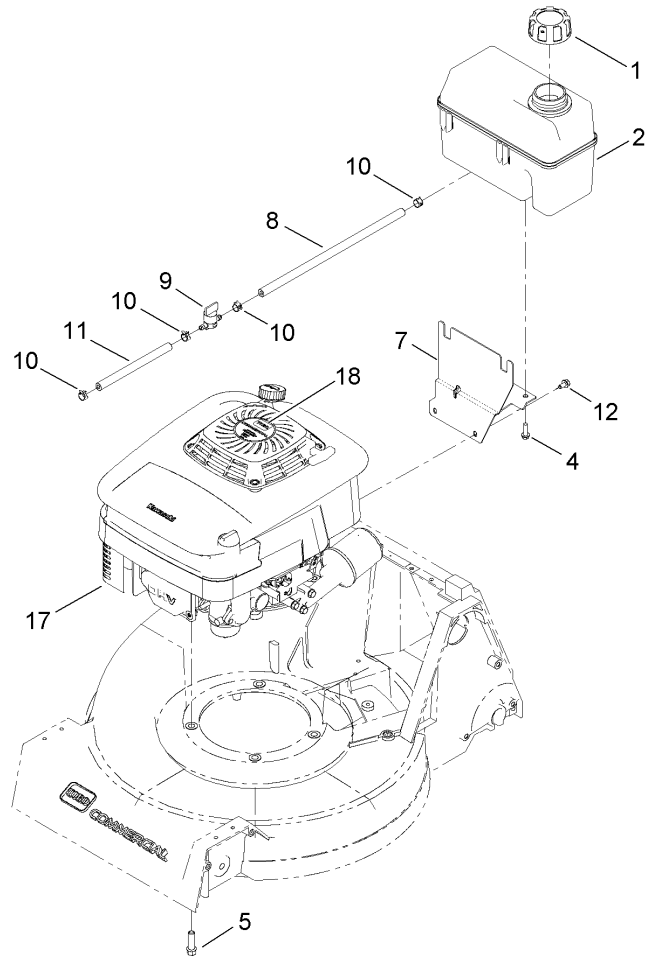
| Ref | Part No.    | Qty. | Description              |
|-----|-------------|------|--------------------------|
| 24  | 49-2040     | 8    | Screw-HWHTF              |
| 25  | 29-9690     | 1    | Washer                   |
| 26  | 46-3560     | 1    | Gear                     |
| 27  | 3257-1      | 2    | Key-Woodruff             |
| 28  | 48-2060     | 2    | Bearing-Roller           |
| 29  | 36-4770     | 3    | Washer                   |
| 30  | 252-103     | 2    | Bearing-Closed           |
| 31  | 36-4792     | 4    | Washer-Thrust            |
| 32  | 39-6650     | 1    | Gear-18T                 |
| 33  | 46-3550     | 1    | Gear-14T                 |
| 34  | 46-3540     | 1    | Gear-12T                 |
| 35  | 74-1760     | 1    | Gear-Bevel               |
| 36  | 53-7950     | 1    | Shaft-Intermediate       |
| 37  | 36-4780     | 3    | Washer-Plain             |
| 39  | 39-7842     | 1    | Key                      |
| 44  | 108-2648-03 | 1    | Arm-Actuating, Gear Case |
| 45  | 3256-45     | 1    | Washer-Flat              |



Blade Brake Clutch Assembly

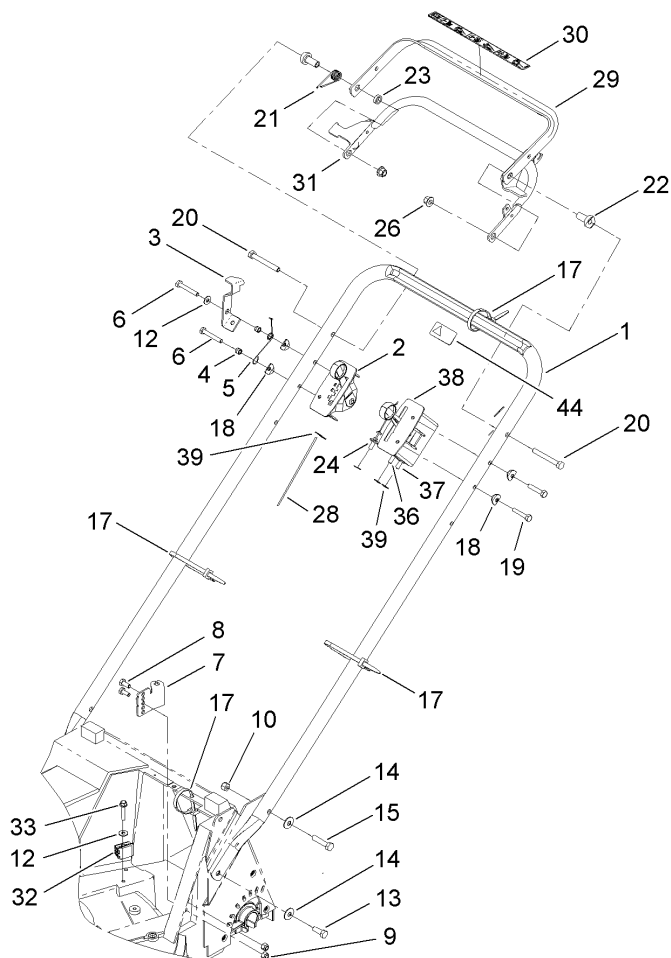
| Ref | Part No.    | Qty. | Description          |
|-----|-------------|------|----------------------|
| 4   | 108-3790    | 1    | Retainer-Belt        |
| 6   | 110-2142    | 1    | Spacer-Pulley        |
| 8   | 108-3787    | 1    | Disc                 |
| 9   | 3257-17     | 1    | Key-Woodruff         |
| 10  | 56-6180     | 1    | Pulley-Driver        |
| 11  | 107-4277-03 | 1    | Pulley-Driver, Upper |
| 12  | 104-5936    | 2    | Screw-HH             |
| 13  | 107-0754    | 1    | Drum                 |
| 14  | 100-1048    | 3    | Bearing-Ball         |
| 15  | 107-4293    | 2    | Spacer-Plate, BBC    |
| 16  | 110-0508    | 1    | Shield-BBC           |
| 17  | 107-4275    | 1    | Spacer-Blade         |
| 18  | 3212-4      | 1    | Screw-HH             |
| 19  | 91-2256-03  | 1    | Blade-21 Inch        |
| 20  | 32144-85    | 4    | Screw-HWH            |
| 21  | 1-603610    | 2    | Washer-Spring        |
| 22  | 54-9190     | 2    | Nut-Lock             |
| 23  | 603773      | 2    | Nut                  |
| 24  | 107-7477    | 1    | Brake Arm ASM        |
| 25  | 107-0759    | 1    | Bolt-Shoulder        |
| 26  | 107-0758    | 1    | Spacer-Bearing       |
| 27  | 605256      | 1    | Washer               |
| 28  | 107-7471    | 1    | Plate-Guide          |
| 29  | 3231-25     | 1    | Screw-CARR           |

| Ref | Part No.  | Qty. | Description         |
|-----|-----------|------|---------------------|
| 30  | 110-1790  | 1    | Belt-BBC            |
| 31  | 115-4471  | 1    | Spring-Extension    |
| 32  | 107-4280  | 1    | Plate-Mounting, BBC |
| 33  | 107-0797  | 1    | Bushing             |
| 34  | 3256-16   | 1    | Washer-Flat         |
| 35  | 3296-42   | 1    | Nut-Lock, NI        |
| 36  | 33104-020 | 3    | Screw-HHF           |
| 37  | 32144-9   | 1    | Screw-TAP           |
| 38  | 107-4292  | 1    | Spacer-BBC          |
| 39  | 3296-27   | 1    | Nut-Lock, NI        |
| 40  | 80-2770   | 1    | Cup-Scalp, Anti     |



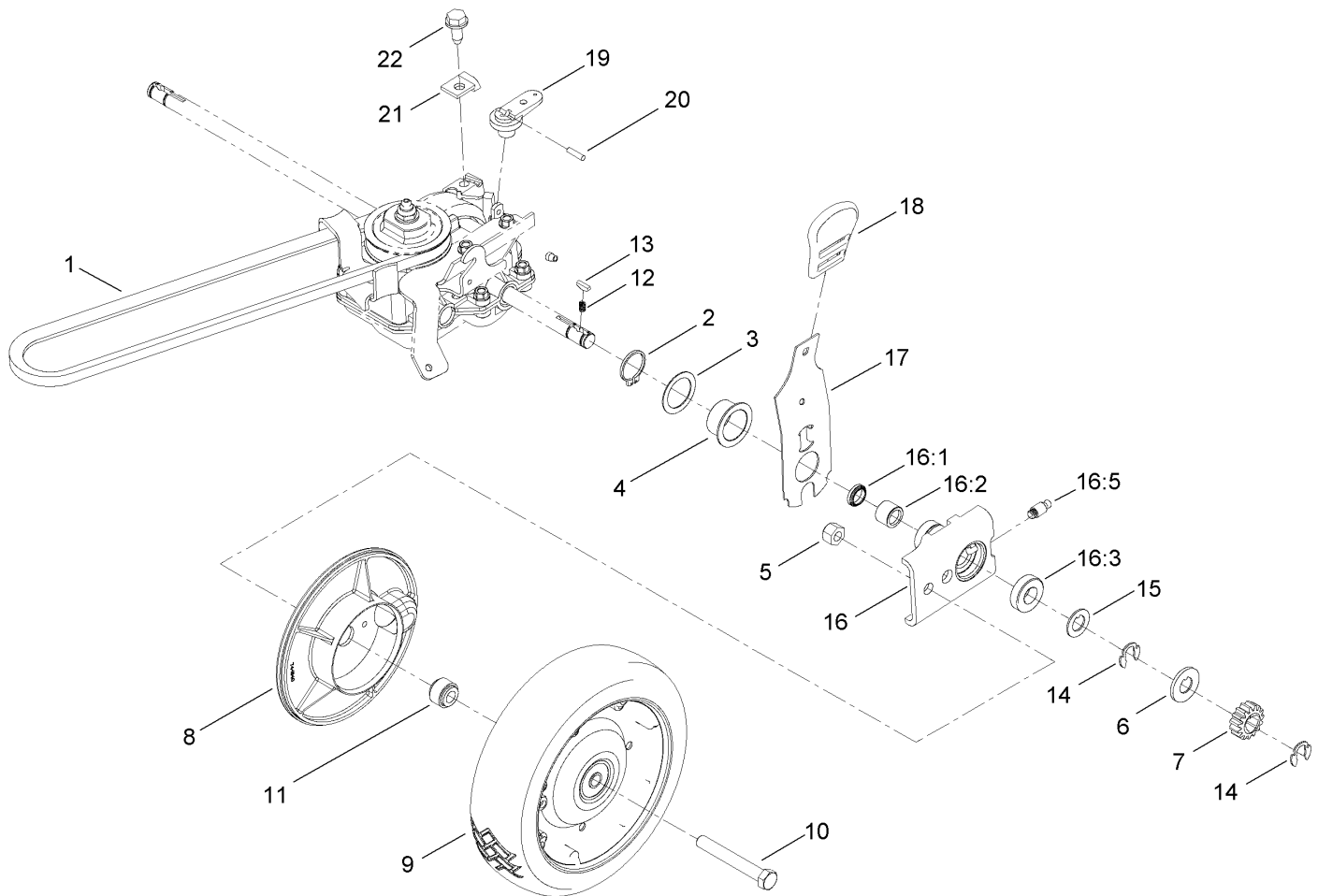
Engine and Fuel Tank Assembly

| Ref | Part No.    | Qty. | Description    |  |  |  |  |
|-----|-------------|------|----------------|--|--|--|--|
| 1   | 93-7198     | 1    | Gas Cap ASM    |  |  |  |  |
| 2   | 106-0625    | 1    | Tank-Fuel      |  |  |  |  |
| 4   | 46-8091     | 2    | Screw-HWH      |  |  |  |  |
| 5   | 95-1727     | 4    | Screw-Taptite  |  |  |  |  |
| 7   | 115-0954-03 | 1    | Tank Mount ASM |  |  |  |  |
| 8   | 114-3766    | 1    | Hose-Fuel      |  |  |  |  |
| 9   | 1-603770    | 1    | Valve-Fuel     |  |  |  |  |
| 10  | 2412-98     | 4    | Clamp          |  |  |  |  |
| 11  | 107-0588    | 1    | Hose-Fuel      |  |  |  |  |
| 12  | 104-2628    | 3    | Screw-HWH      |  |  |  |  |
| 17  | 106-0845    | 1    | Engine ASM     |  |  |  |  |
| 18  | 111-1918    | 1    | Decal          |  |  |  |  |



## Handle Assembly

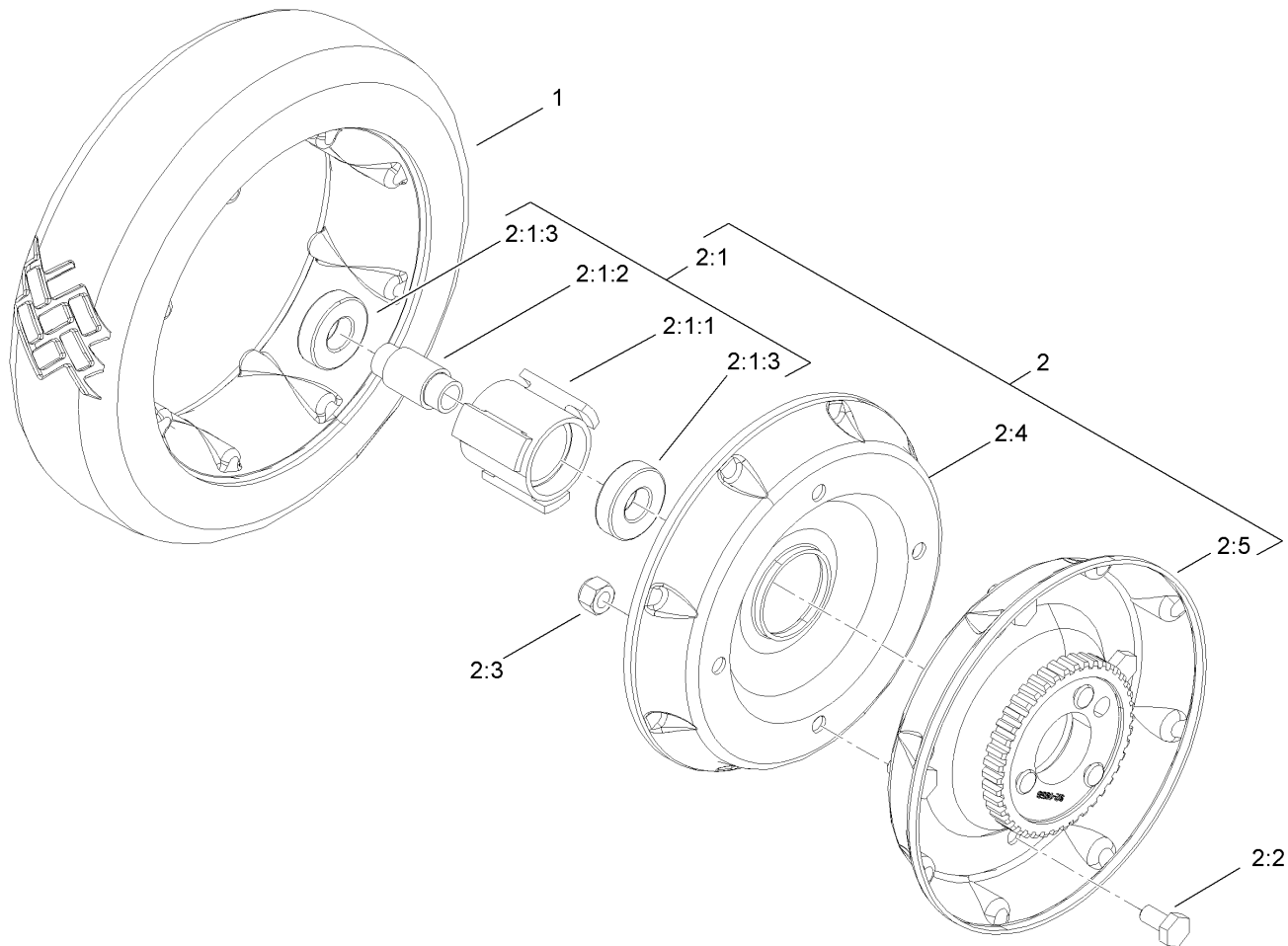
| Ref | Part No.    | Qty. | Description           | Ref | Part No.    | Qty. | Description           |
|-----|-------------|------|-----------------------|-----|-------------|------|-----------------------|
| 1   | 107-4162-03 | 1    | Handle                | 29  | 115-4454-03 | 1    | Traction Bail ASM     |
| 2   | 116-0504    | 1    | Control-Shift         | 30  | 110-2115    | 1    | Decal-Control         |
| 3   | 115-0999-01 | 1    | Latch-Lever, BBC      | 31  | 115-4452-03 | 1    | BBC Bail ASM          |
| 4   | 110-0542    | 2    | Spacer-Flange         | 32  | 92-7729     | 1    | Anchor-Cable, Upper   |
| 5   | 115-0996    | 1    | Spring-Torsion, Latch | 33  | 32144-110   | 1    | Screw-HWH             |
| 6   | 321-10      | 2    | Screw-HH              | 36  | 107-4294    | 1    | Cable-Traction        |
| 7   | 115-4453    | 1    | Anchor-Cable          | 37  | 110-4923    | 1    | Throttle Cable ASM    |
| 8   | 321-3       | 2    | Screw-HH              | 38  | 117-3544    | 1    | Control Head          |
| 9   | 3296-42     | 2    | Nut-Lock, NI          | 39  | 32151-86    | 4    | E-Ring                |
| 10  | 3296-29     | 4    | Nut-Lock, NI          | 44  | 98-4387     | 1    | Decal-Protection, Ear |
| 12  | 3256-1      | 2    | Washer-Flat           |     |             |      |                       |
| 13  | 322-4       | 2    | Screw-HH              |     |             |      |                       |
| 14  | 3290-456    | 4    | Washer-Belleville     |     |             |      |                       |
| 15  | 322-7       | 2    | Screw-HH              |     |             |      |                       |
| 17  | 3290-378    | 4    | Tie-Cable             |     |             |      |                       |
| 18  | 115-0995    | 4    | Washer                |     |             |      |                       |
| 19  | 321-13      | 2    | Screw-HH              |     |             |      |                       |
| 20  | 322-12      | 2    | Screw-HH              |     |             |      |                       |
| 21  | 115-0993    | 1    | Spring-Torsion        |     |             |      |                       |
| 22  | 49-1631     | 2    | Spacer-Support        |     |             |      |                       |
| 23  | 59-4310     | 1    | Spacer                |     |             |      |                       |
| 24  | 107-4296    | 1    | Cable-BBC             |     |             |      |                       |
| 26  | 3296-58     | 2    | Nut-Lock, NI          |     |             |      |                       |
| 28  | 107-4295    | 1    | Cable-Shift           |     |             |      |                       |



## Height-of-Cut and Rear Wheel Assembly

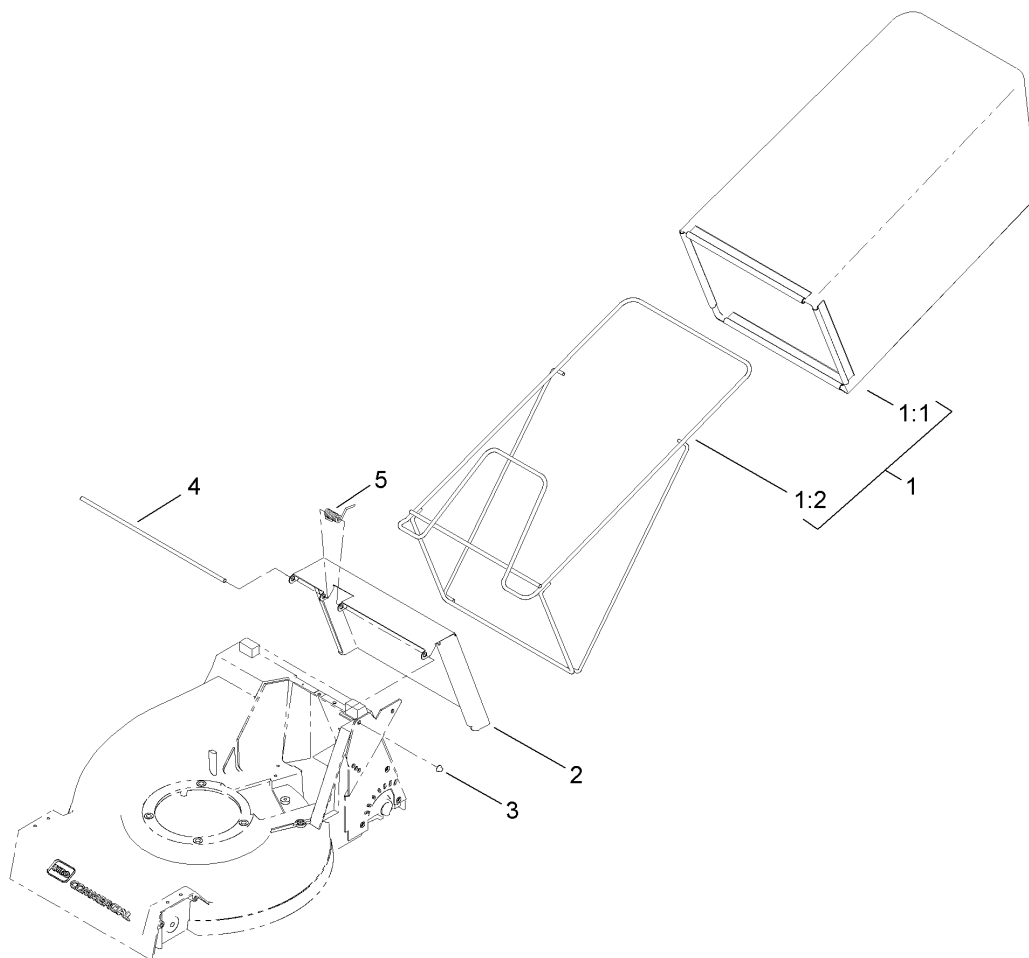
| Ref  | Part No. | Qty. | Description          |
|------|----------|------|----------------------|
| 1    | 612652   | 1    | V-Belt               |
| 2    | 32151-36 | 2    | Ring-Retaining       |
| 3    | 74-1810  | 2    | Washer               |
| 4    | 115-0966 | 2    | Bushing-Flange       |
| 5    | 32152-2  | 2    | Nut-Lock, Cone       |
| 6    | 62-3830  | 2    | Washer-Thrust, Outer |
| 7    | 39-9160  | 2    | Gear-Pinion          |
| 8    | 74-1640  | 2    | Cover-Wheel          |
| 9    | 115-3813 | 2    | Wheel And Tire ASM   |
| 10   | 323-13   | 2    | Screw-HH             |
| 11   | 74-1650  | 2    | Spacer-Cover, Wheel  |
| 12   | 39-9650  | 2    | Spring-Compression   |
| 13   | 612066   | 2    | Key                  |
| 14   | 32151-68 | 4    | Ring-Retaining       |
| 15   | 49-7700  | 2    | Washer-Thrust, Outer |
| 16   | 74-1851  | 2    | Pivot Arm ASM        |
| 16:1 | 47-6730  | 1    | Seal-Oil             |
| 16:2 | 48-2060  | 1    | Bearing-Roller       |
| 16:3 | 52-2450  | 1    | Bearing-Wheel        |
| 16:5 | 92-6316  | 1    | Zerk                 |
| 17   | 115-0979 | 2    | Rear Spring Arm ASM  |
| 18   | 110-0549 | 2    | Knob-HOC             |
| 19   | 29-9560  | 1    | Lever-Shift          |
| 20   | 32121-99 | 1    | Pin-Coil             |

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 21  | 62-3720  | 1    | Clamp-Cable |
| 22  | 32144-70 | 1    | Screw-HWHTF |



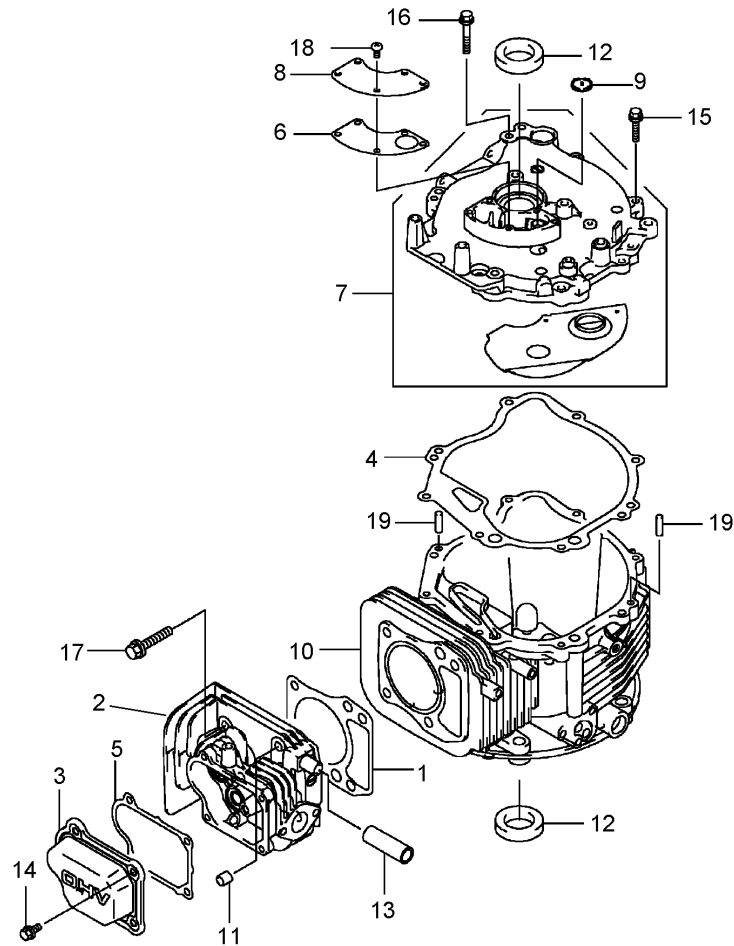
**Rear Wheel Assembly No. 115-3813**

| Ref   | Part No. | Qty. | Description                       |  |  |  |  |
|-------|----------|------|-----------------------------------|--|--|--|--|
| 1     | 53-7740  | 1    | Tire                              |  |  |  |  |
| 2     |          | 1    | Wheel ASM                         |  |  |  |  |
| 2:1   |          | 1    | Hub And Bearing ASM               |  |  |  |  |
| 2:1:1 | 52-2410  | 1    | Hub-Bearing                       |  |  |  |  |
| 2:1:2 | 52-2440  | 1    | Spacer-Bearing                    |  |  |  |  |
| 2:1:3 | 52-2450  | 2    | Bearing-Wheel                     |  |  |  |  |
| 2:2   | 321-2    | 4    | Screw-HH                          |  |  |  |  |
| 2:3   | 3296-42  | 4    | Nut-Lock, NI                      |  |  |  |  |
| 2:4   | 115-3806 | 1    | Plate-Wheel, Half                 |  |  |  |  |
| 2:5   | 115-3848 | 1    | Wheel Half And Gear ASM {92-4957} |  |  |  |  |



## Grass Bag Assembly

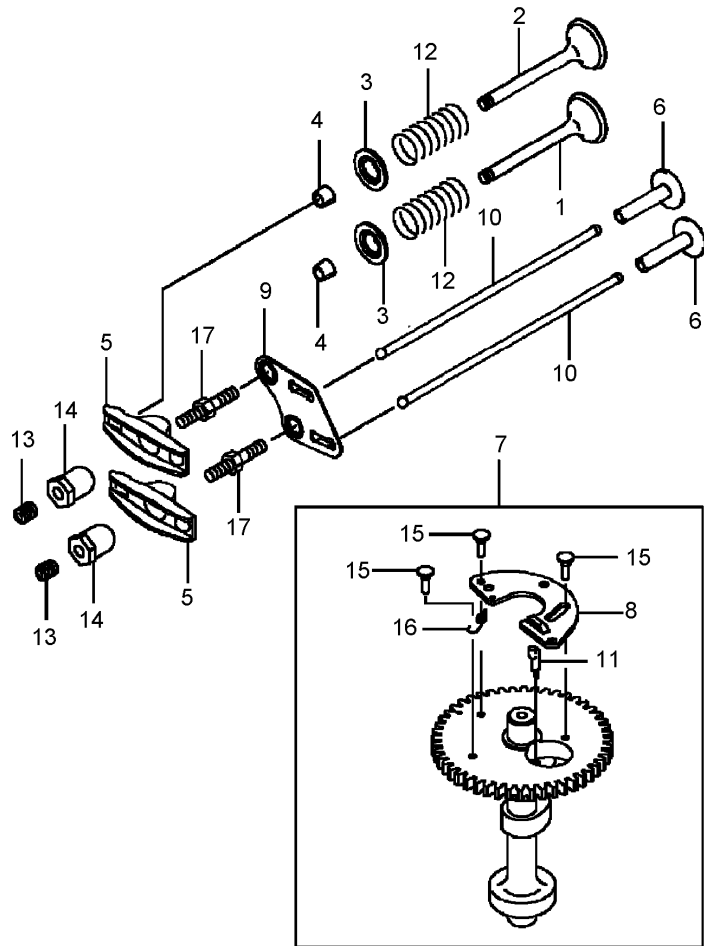
| Ref | Part No.    | Qty. | Description          |  |  |  |  |
|-----|-------------|------|----------------------|--|--|--|--|
| 1   | 115-3815    | 1    | Grass Bag ASM        |  |  |  |  |
| 1:1 | 110-0510-03 | 1    | Frame ASM            |  |  |  |  |
| 1:2 | 115-3817    | 1    | Grass Bag ASM        |  |  |  |  |
| 2   | 114-3445-03 | 1    | Door-Discharge, Rear |  |  |  |  |
| 3   | 32112-1     | 2    | Pushnut-Cap, Washer  |  |  |  |  |
| 4   | 107-4286    | 1    | Rod-Door             |  |  |  |  |
| 5   | 110-5005    | 1    | Spring-Torsion, Door |  |  |  |  |



Cylinder and Crankcase Assembly

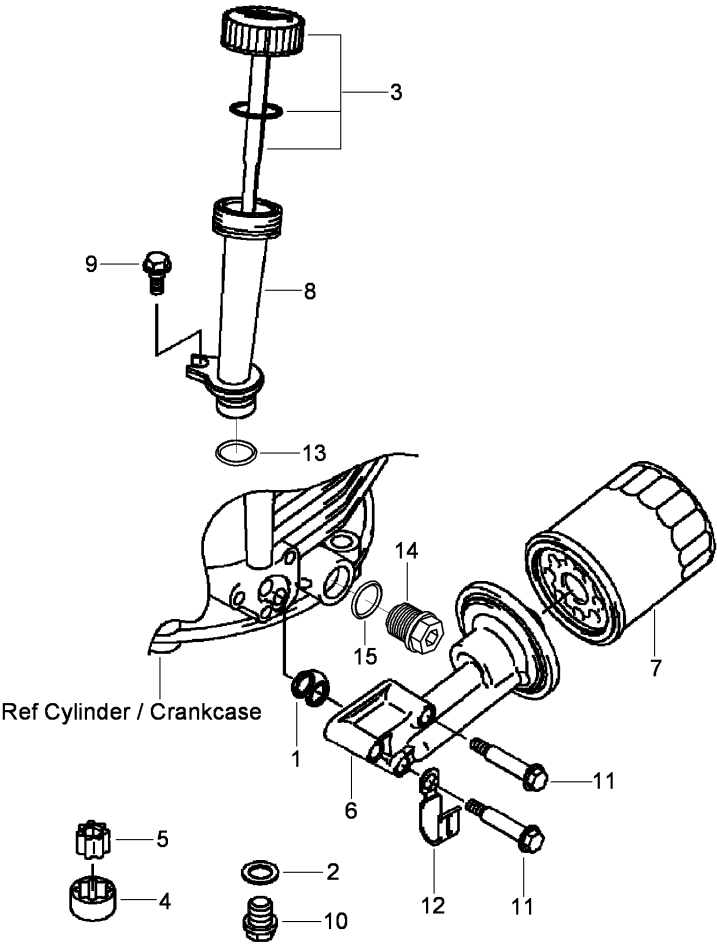
| Ref | Part No. | Qty. | Description            |  |  |  |  |
|-----|----------|------|------------------------|--|--|--|--|
| 1   | 108-2627 | 1    | Gasket-Head            |  |  |  |  |
| 2   | 108-2501 | 1    | Head-Cylinder          |  |  |  |  |
| 3   | 108-2502 | 1    | Case-Rocker            |  |  |  |  |
| 4   | 108-2503 | 1    | Gasket                 |  |  |  |  |
| 5   | 108-2504 | 1    | Gasket-Case, Rocker    |  |  |  |  |
| 6   | 108-2505 | 1    | Gasket-Breather        |  |  |  |  |
| 7   | 108-2506 | 1    | Cover                  |  |  |  |  |
| 8   | 108-2507 | 1    | Cover-Breather         |  |  |  |  |
| 9   | 108-2508 | 1    | Valve-Breather         |  |  |  |  |
| 10  | 108-2509 | 1    | Crankcase-Complete     |  |  |  |  |
| 11  | 108-2510 | 2    | Pin                    |  |  |  |  |
| 12  | 108-2511 | 2    | Seal-Oil, Tc (28-44-9) |  |  |  |  |
| 13  | 108-2512 | 1    | Tube (12X16X49)        |  |  |  |  |
| 14  | 100-2804 | 4    | Bolt-Flanged           |  |  |  |  |
| 15  | 100-2610 | 7    | Bolt-Flanged (6X25)    |  |  |  |  |
| 16  | 108-2513 | 1    | Bolt-Flange            |  |  |  |  |
| 17  | 108-2514 | 4    | Bolt-Flange            |  |  |  |  |
| 18  | 100-2763 | 5    | Screw-Pan              |  |  |  |  |
| 19  | 108-2515 | 2    | Pin-Dowel (6X12)       |  |  |  |  |

13



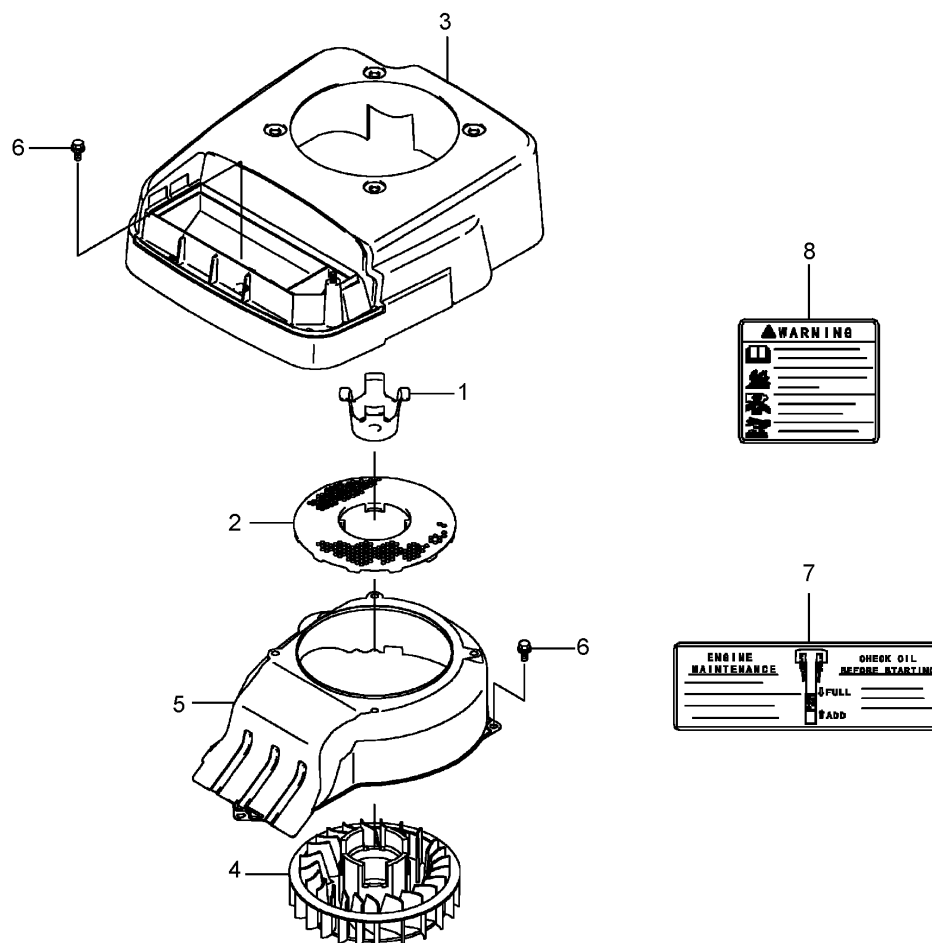
Valve and Camshaft Assembly

| Ref | Part No. | Qty. | Description            |  |  |  |  |
|-----|----------|------|------------------------|--|--|--|--|
| 1   | 108-2523 | 1    | Valve-Intake           |  |  |  |  |
| 2   | 108-2524 | 1    | Valve-Exhaust          |  |  |  |  |
| 3   | 108-2525 | 2    | Retainer-Spring, Valve |  |  |  |  |
| 4   | 95-9744  | 4    | Collet                 |  |  |  |  |
| 5   | 108-2526 | 2    | Arm-Rocker             |  |  |  |  |
| 6   | 108-2527 | 2    | Tappet                 |  |  |  |  |
| 7   | 108-2528 | 1    | Camshaft Valve ASM     |  |  |  |  |
| 8   | 108-2529 | 1    | Weight                 |  |  |  |  |
| 9   | 108-2530 | 1    | Guide                  |  |  |  |  |
| 10  | 108-2531 | 2    | Rod-Push               |  |  |  |  |
| 11  | 108-2532 | 1    | Arm                    |  |  |  |  |
| 12  | 108-2533 | 2    | Spring-Valve, Engine   |  |  |  |  |
| 13  | 108-2534 | 2    | Screw                  |  |  |  |  |
| 14  | 93-8534  | 2    | Nut                    |  |  |  |  |
| 15  | 108-2535 | 3    | Pin                    |  |  |  |  |
| 16  | 108-2536 | 1    | Spring                 |  |  |  |  |
| 17  | 108-2537 | 2    | Bolt                   |  |  |  |  |



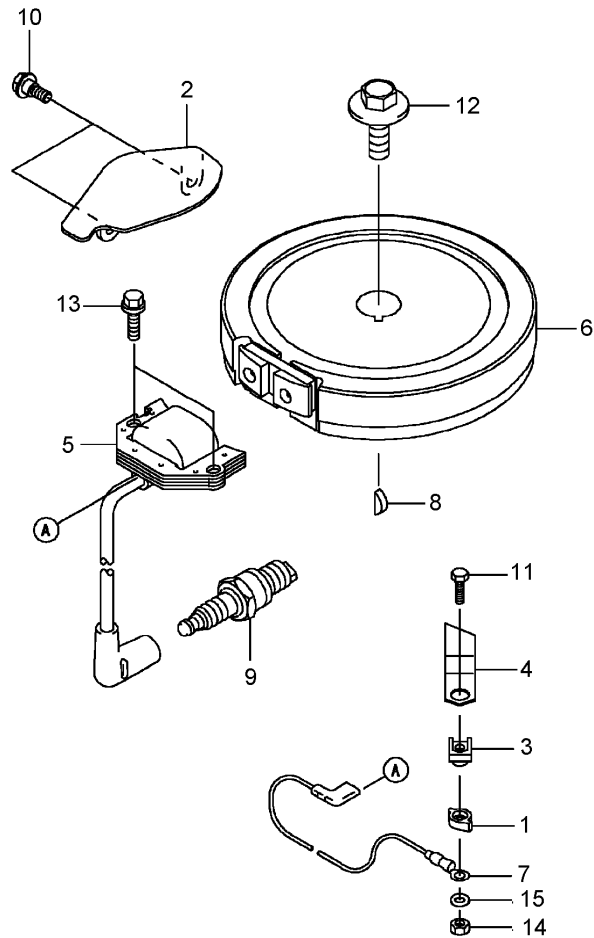
Lubrication Equipment Assembly

| Ref | Part No. | Qty. | Description     |  |  |  |  |
|-----|----------|------|-----------------|--|--|--|--|
| 1   | 100-2644 | 1    | Gasket          |  |  |  |  |
| 2   | 108-2538 | 1    | Gasket          |  |  |  |  |
| 3   | 108-2539 | 1    | Cap ASM         |  |  |  |  |
| 4   | 108-2540 | 1    | Rotor-Pump      |  |  |  |  |
| 5   | 108-2541 | 1    | Rotor-Pump      |  |  |  |  |
| 6   | 108-2542 | 1    | Pipe            |  |  |  |  |
| 7   | KW10761  | 1    | Filter-Oil      |  |  |  |  |
| 8   | 108-2543 | 1    | Filler          |  |  |  |  |
| 9   | 108-2544 | 1    | Bolt            |  |  |  |  |
| 10  | 108-2545 | 1    | Bolt            |  |  |  |  |
| 11  | 108-2546 | 3    | Bolt            |  |  |  |  |
| 12  | 108-2547 | 1    | Clamp           |  |  |  |  |
| 13  | 100-2690 | 1    | O-Ring (16Mm)   |  |  |  |  |
| 14  | 112-9991 | 1    | Plug-Drain, Oil |  |  |  |  |
| 15  | 100-2690 | 1    | O-Ring (16Mm)   |  |  |  |  |



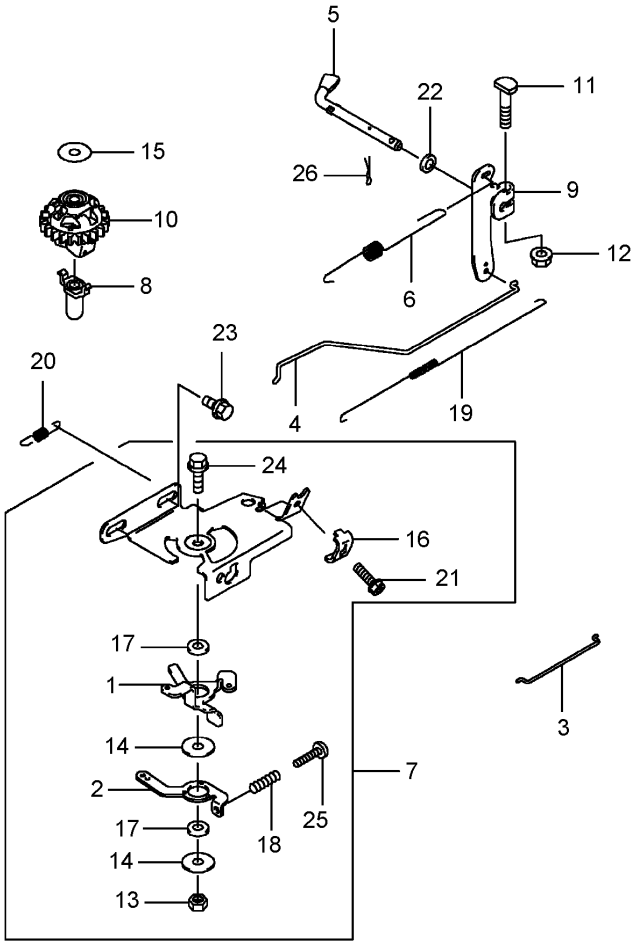
## Cooling Equipment Assembly

| Ref | Part No. | Qty. | Description   |  |  |  |  |
|-----|----------|------|---------------|--|--|--|--|
| 1   | 108-2548 | 1    | Bracket-Fan   |  |  |  |  |
| 2   | 108-2549 | 1    | Screen        |  |  |  |  |
| 3   | 108-2550 | 1    | Cover         |  |  |  |  |
| 4   | 108-2551 | 1    | Fan           |  |  |  |  |
| 5   | 108-2552 | 1    | Housing-Fan   |  |  |  |  |
| 6   | 100-2804 | 2    | Bolt-Flanged  |  |  |  |  |
| 7   | 108-2624 | 1    | Label-Manual  |  |  |  |  |
| 8   | 108-2625 | 1    | Label-Warning |  |  |  |  |



# Electrical Equipment Assembly

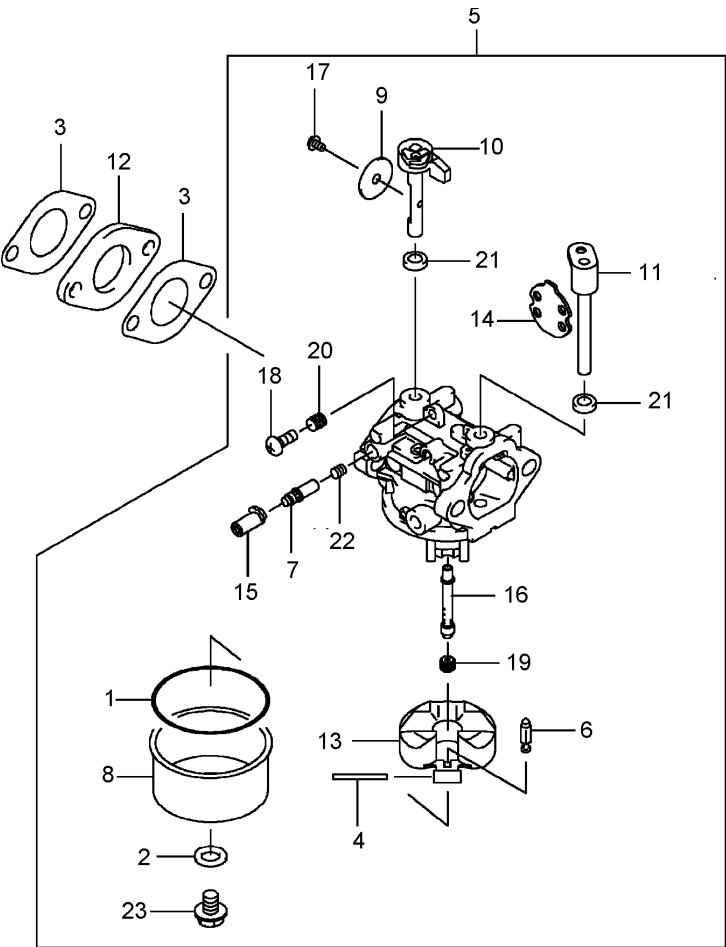
| Ref | Part No. | Qty. | Description         |  |  |  |  |
|-----|----------|------|---------------------|--|--|--|--|
| 1   | 100-2652 | 1    | Cover               |  |  |  |  |
| 2   | 108-2553 | 1    | Cover               |  |  |  |  |
| 3   | 100-2653 | 1    | Insulator           |  |  |  |  |
| 4   | 100-2796 | 1    | Terminal            |  |  |  |  |
| 5   | 108-2554 | 1    | Coil Ignition ASM   |  |  |  |  |
| 6   | 108-2555 | 1    | Flywheel            |  |  |  |  |
| 7   | 108-2556 | 1    | Wire-Lead           |  |  |  |  |
| 8   | 93-8571  | 1    | Key                 |  |  |  |  |
| 9   | KW10676  | 1    | Spark Plug          |  |  |  |  |
| 10  | 108-2544 | 2    | Bolt                |  |  |  |  |
| 11  | 108-2558 | 1    | Bolt                |  |  |  |  |
| 12  | 108-2559 | 1    | Bolt (12X30)        |  |  |  |  |
| 13  | 95-9893  | 2    | Bolt-Flanged (6X20) |  |  |  |  |
| 14  | 100-2668 | 1    | Nut-Hex (4Mm)       |  |  |  |  |
| 15  | 100-2798 | 1    | Washer-Plain        |  |  |  |  |



# Control Equipment Assembly

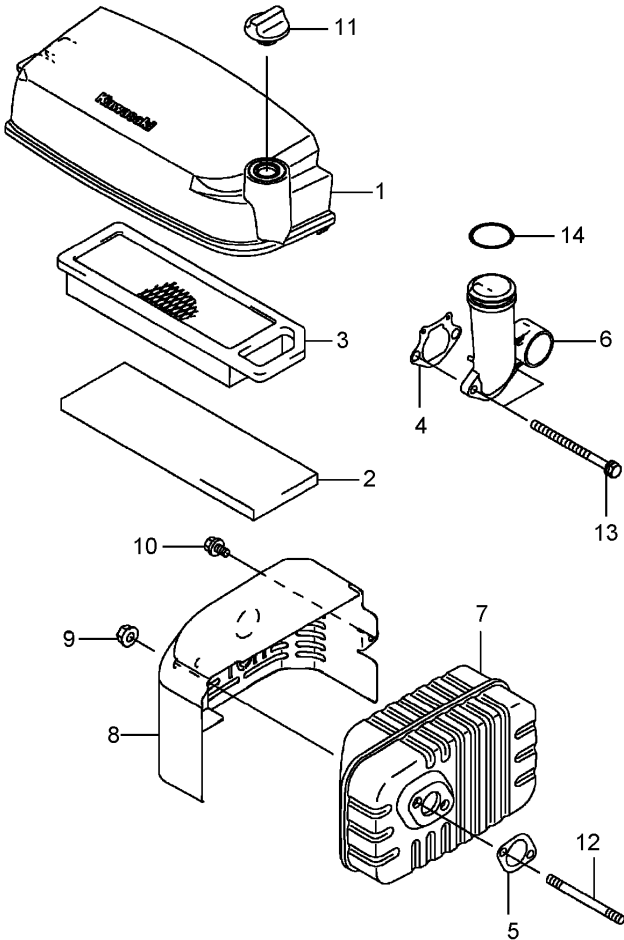
| Ref | Part No. | Qty. | Description           |
|-----|----------|------|-----------------------|
| 1   | 108-2560 | 1    | Lever                 |
| 2   | 108-2561 | 1    | Lever                 |
| 3   | 108-2562 | 1    | Link-Choke            |
| 4   | 108-2563 | 1    | Link-Throttle         |
| 5   | 108-2564 | 1    | Arm-Pivot             |
| 6   | 108-2565 | 1    | Spring-Govenor        |
| 7   | 108-2566 | 1    | Control Panel ASM     |
| 8   | 108-2567 | 1    | Sleeve                |
| 9   | 108-2568 | 1    | Arm-Governor          |
| 10  | 108-2569 | 1    | Governor ASM          |
| 11  | 108-2570 | 1    | Bolt                  |
| 12  | 108-2571 | 1    | Nut                   |
| 13  | 108-2572 | 1    | Nut                   |
| 14  | 100-2715 | 2    | Washer                |
| 15  | 93-8612  | 1    | Washer                |
| 16  | 95-9849  | 1    | Clamp                 |
| 17  | 100-2718 | 2    | Collar                |
| 18  | 93-8588  | 1    | Spring                |
| 19  | 108-2573 | 1    | Spring-Throttle       |
| 20  | 108-2574 | 1    | Spring                |
| 21  | 95-9853  | 1    | Bolt (5X18)           |
| 22  | 108-2575 | 1    | Washer (6.5X11.5X2.0) |
| 23  | 100-2804 | 2    | Bolt-Flanged          |
| 24  | 108-2576 | 1    | Bolt-Flange           |

| Ref | Part No. | Qty. | Description |
|-----|----------|------|-------------|
| 25  | 108-2577 | 1    | Screw-Pan   |
| 26  | 108-2578 | 1    | Pin-Snap    |



Carburetor Assembly

| Ref | Part No. | Qty. | Description      |  |  |  |  |
|-----|----------|------|------------------|--|--|--|--|
| 1   | 108-2579 | 1    | Gasket           |  |  |  |  |
| 2   | 108-2580 | 1    | Gasket-Screw     |  |  |  |  |
| 3   | 108-2581 | 2    | Gasket           |  |  |  |  |
| 4   | 108-2582 | 1    | Shaft            |  |  |  |  |
| 5   | 108-2583 | 1    | Carburetor ASM   |  |  |  |  |
| 6   | 108-2584 | 1    | Needle-Jet       |  |  |  |  |
| 7   | 108-2585 | 1    | Screw-Pilot, Air |  |  |  |  |
| 8   | 108-2586 | 1    | Chamber-Float    |  |  |  |  |
| 9   | 108-2587 | 1    | Valve-Throttle   |  |  |  |  |
| 10  | 108-2588 | 1    | Shaft-Carburetor |  |  |  |  |
| 11  | 108-2589 | 1    | Shaft-Carburetor |  |  |  |  |
| 12  | 108-2590 | 1    | Insulator        |  |  |  |  |
| 13  | 108-2591 | 1    | Float ASM        |  |  |  |  |
| 14  | 108-2592 | 1    | Choke Valve ASM  |  |  |  |  |
| 15  | 108-2593 | 1    | Limiter          |  |  |  |  |
| 16  | 108-2594 | 1    | Nozzle-Main      |  |  |  |  |
| 17  | 108-2595 | 1    | Screw            |  |  |  |  |
| 18  | 108-2596 | 1    | Screw            |  |  |  |  |
| 19  | 108-2597 | 1    | Jet-Main (No.74) |  |  |  |  |
| 20  | 108-2598 | 1    | Spring           |  |  |  |  |
| 21  | 108-2599 | 2    | Seal             |  |  |  |  |
| 22  | 108-2600 | 1    | Spring           |  |  |  |  |
| 23  | 108-2601 | 1    | Screw            |  |  |  |  |



**Air Filter and Muffler Assembly**

| Ref | Part No. | Qty. | Description            |  |  |  |  |
|-----|----------|------|------------------------|--|--|--|--|
| 1   | 108-2602 | 1    | Case-Filter, Air       |  |  |  |  |
| 2   | 108-2603 | 1    | Element-Filter, Air    |  |  |  |  |
| 3   | 108-2604 | 1    | Air Filter Element ASM |  |  |  |  |
| 4   | 108-2605 | 1    | Gasket-Pipe, Intake    |  |  |  |  |
| 5   | 108-2606 | 1    | Gasket-Muffler         |  |  |  |  |
| 6   | 108-2607 | 1    | Pipe-Intake            |  |  |  |  |
| 7   | 108-2608 | 1    | Muffler                |  |  |  |  |
| 8   | 108-2609 | 1    | Cover-Muffler          |  |  |  |  |
| 9   | 108-2610 | 2    | Nut                    |  |  |  |  |
| 10  | 108-2611 | 1    | Bolt (6X10)            |  |  |  |  |
| 11  | 108-2612 | 1    | Nut                    |  |  |  |  |
| 12  | 100-2761 | 2    | Bolt-Stud              |  |  |  |  |
| 13  | 100-2762 | 2    | Bolt                   |  |  |  |  |
| 14  | 108-2613 | 1    | O-Ring (32Mm)          |  |  |  |  |



## NOTES

## NOTES

