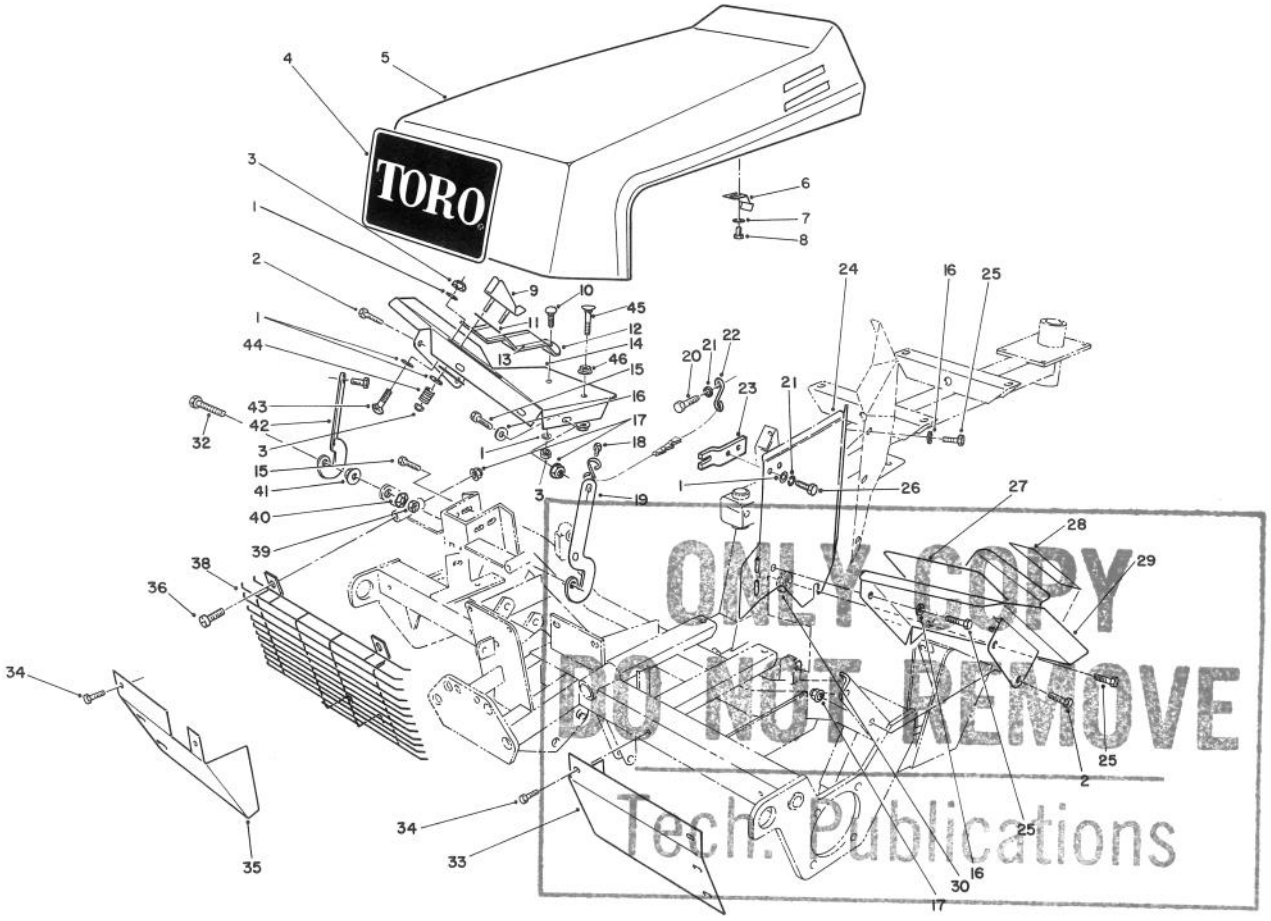
FORM NO. 3316–356

TORO®

MODEL NO. 03430–40001 & UP

PARTS CATALOG

REELMASTER® 216G – 3WD
Traction Unit



T–0881

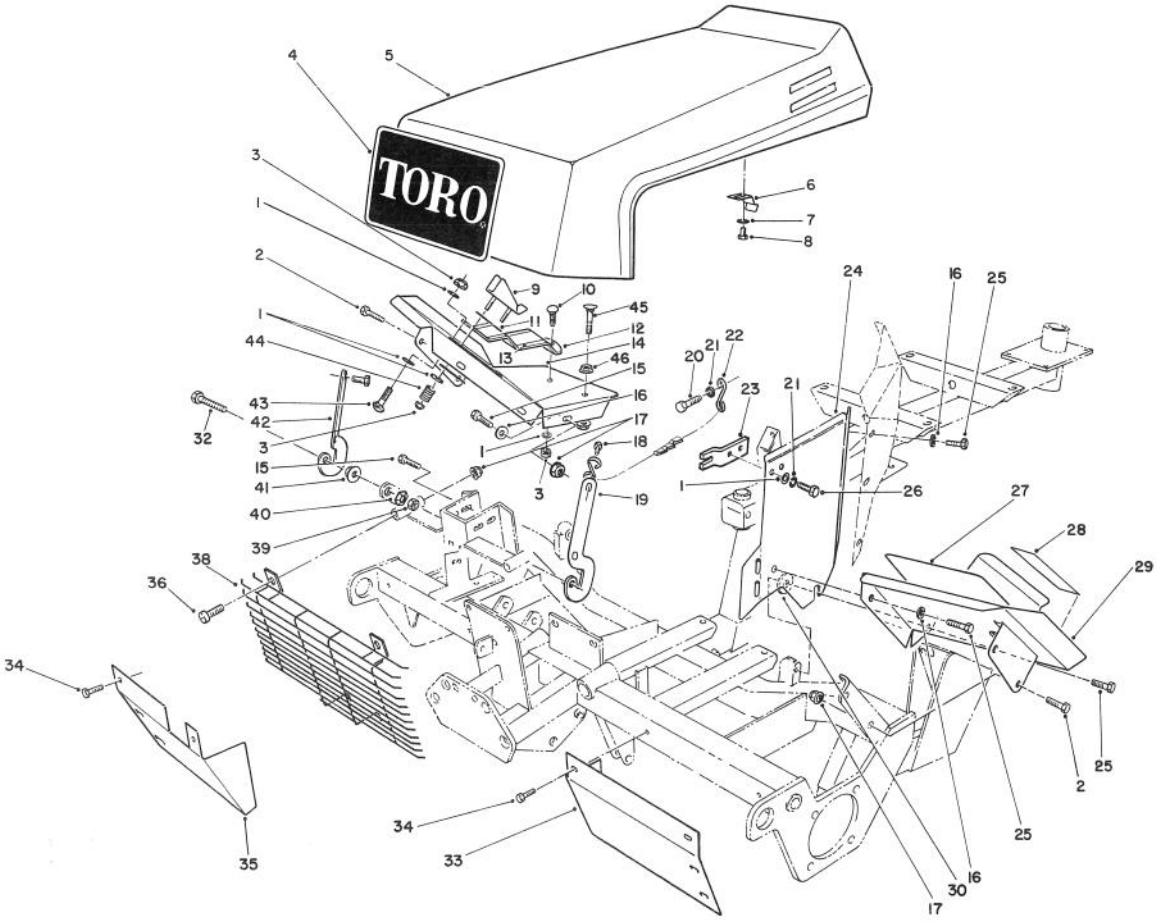
HOOD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3256–22	Washer – Flat	8
2	3234–17	Screw– Cap Hex. Hd.	10
3	3296–16	Nut – Lock	5
4	62–7400	Decal – Toro Logo	1
5	62–5400	Hood Assembly	1
6	75–9310	Latch – Hood	1
7	3256–21	Washer – Flat	2
8	32104–77	Screw – Hex. Hd. Self–Tap	2
9	62–7320	Stop – Traction Pedal	1
10	3229–1	Bolt – Carriage	2
11	62–7350	Slide – Pedal Stop	2
12	76–2200	Footrest – Traction	1
13	76–2260	Pad – Footrest	1
14	80–4240	Footrest R.H.	1
15	3234–17	Screw – Cap Hex. Hd.	6
16	3256–23	Washer – Flat	1

Ref. No.	Part No.	Description	No. Used
17	32128–25	Nut – Flange Lock	6
18	32144–22	Screw – Hex. Hd. Self–Tap	4
19	28–0120	Bracket – Hinge L.H.	1
20	321–5	Screw – Cap Hex. Hd.	1
21	3253–3	Washer – Lock	3
22	76–0130	Hood Stop Chain Assembly	1
23	72–9540	Bracket – Heat Shield	1
24	72–4150	Shield – Heat	1
25	322–3	Screw – Cap Hex. Hd.	31
26	321–2	Screw	2
27	66–6120	Pad–Foot	1
28	84–1650	Decal – Brake	1
29	72–4360	Footrest – L.H.	1
30	62–7190	Spacer	1
32	57–3210	Screw – Hex. Washer Hd.	2
33	83–9800	Shield – Front Grass L.H.	1

TPS

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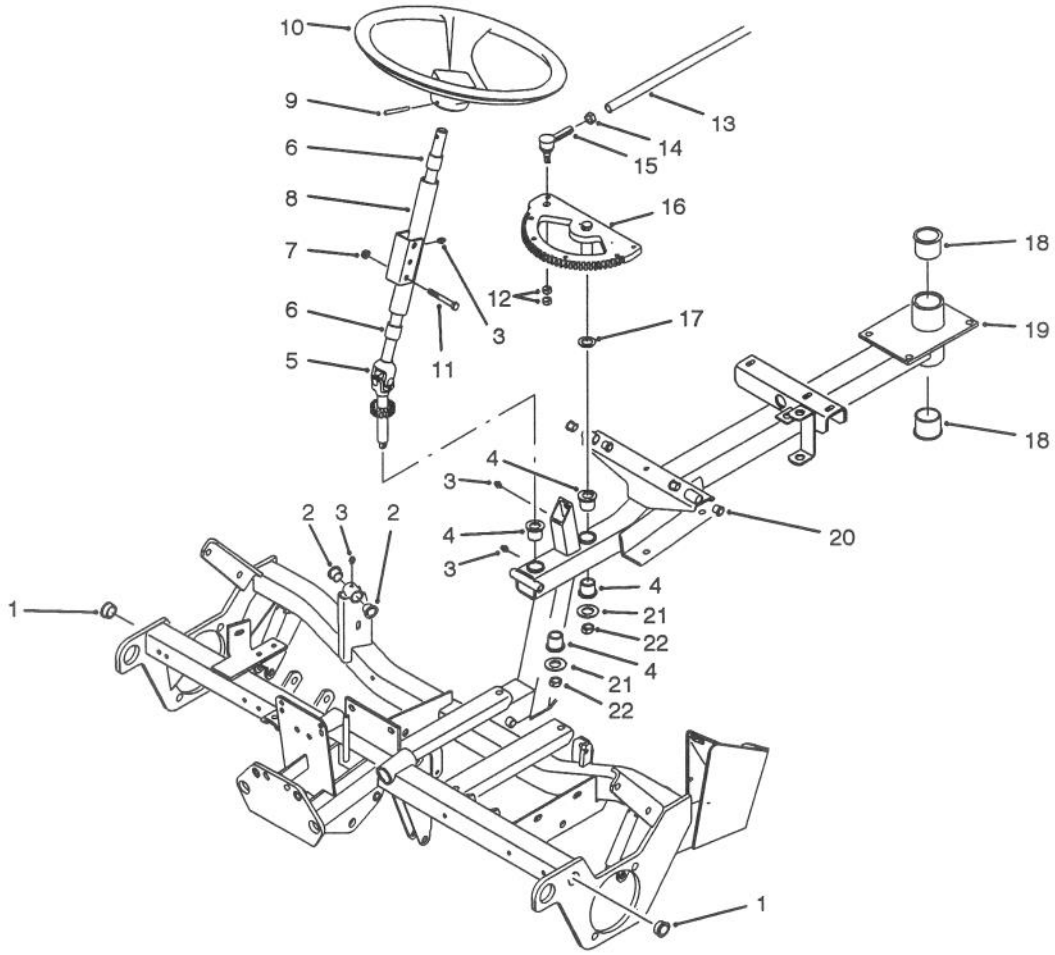


T–0881

HOOD ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
34	32104–82	Screw – Hex. Hd. Self–Tap	4
35	83–8860	Shield – Front R.H.	1
36	3250–50	Screw – Pan Hd.	2
38	66–5340	Grille – Front	1
39	3217–7	Nut – Hex.	2
40	3290–224	Washer – Lock Pyramidal	2

Ref. No.	Part No.	Description	No. Used
41	92–1841	Nut – Hood Pivot	2
42	28–0130	Bracket – Hinge R.H.	1
43	3229–22	Bolt – Carriage	1
44	10–4850	Spring – Compression	2
45	77–0480	Screw – Traction Stop	1
46	32128–20	Nut – Flange	2

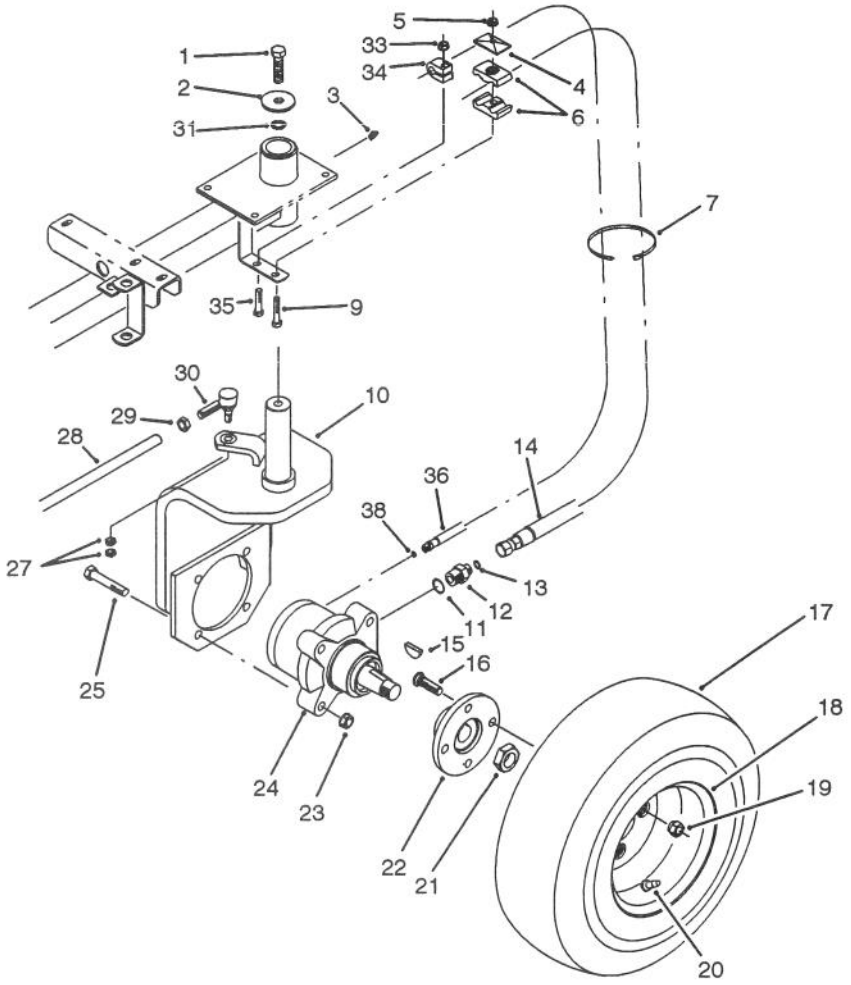


T–1415

FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	256–247	Bushing – Flange	2
2	256–287	Bushing – Flange	2
3	302–5	Fitting – Grease	4
4	92–3162	Bushing – Flange	4
5	92–3165	Steering Shaft & Gear	1
6	256–27	Bushing – Sleeve	2
7	3296–29	Nut – Flange Lock	1
8	61–2090	Steering Column Assembly (Incl. Ref. #6)	1
9	32121–10	Pin – Roll	1
10	76–1420	Wheel – Steering	1
11	322–12	Screw – Cap Hex. Hd.	1
12	3220–3	Nut – Jam	2

Ref. No.	Part No.	Description	No. Used
13	61–2070	Rod – Steering	1
14	3220–5	Nut – Jam	1
15	21–0141	Rod End Assembly (Incl. Ref. #12)	1
16	92–3172	Rack – Steering	1
17	3–6498	Washer – Thrust	A/R
18	256–245	Bushing – Flange	2
19	92–1820	Frame Assembly (Incl. Ref. #1, 2, 4, 19 & 20)	1
20	256–321	Bushing – Flange	4
21	3256–26	Washer – Flat	2
22	3296–28	Nut – Lock	2

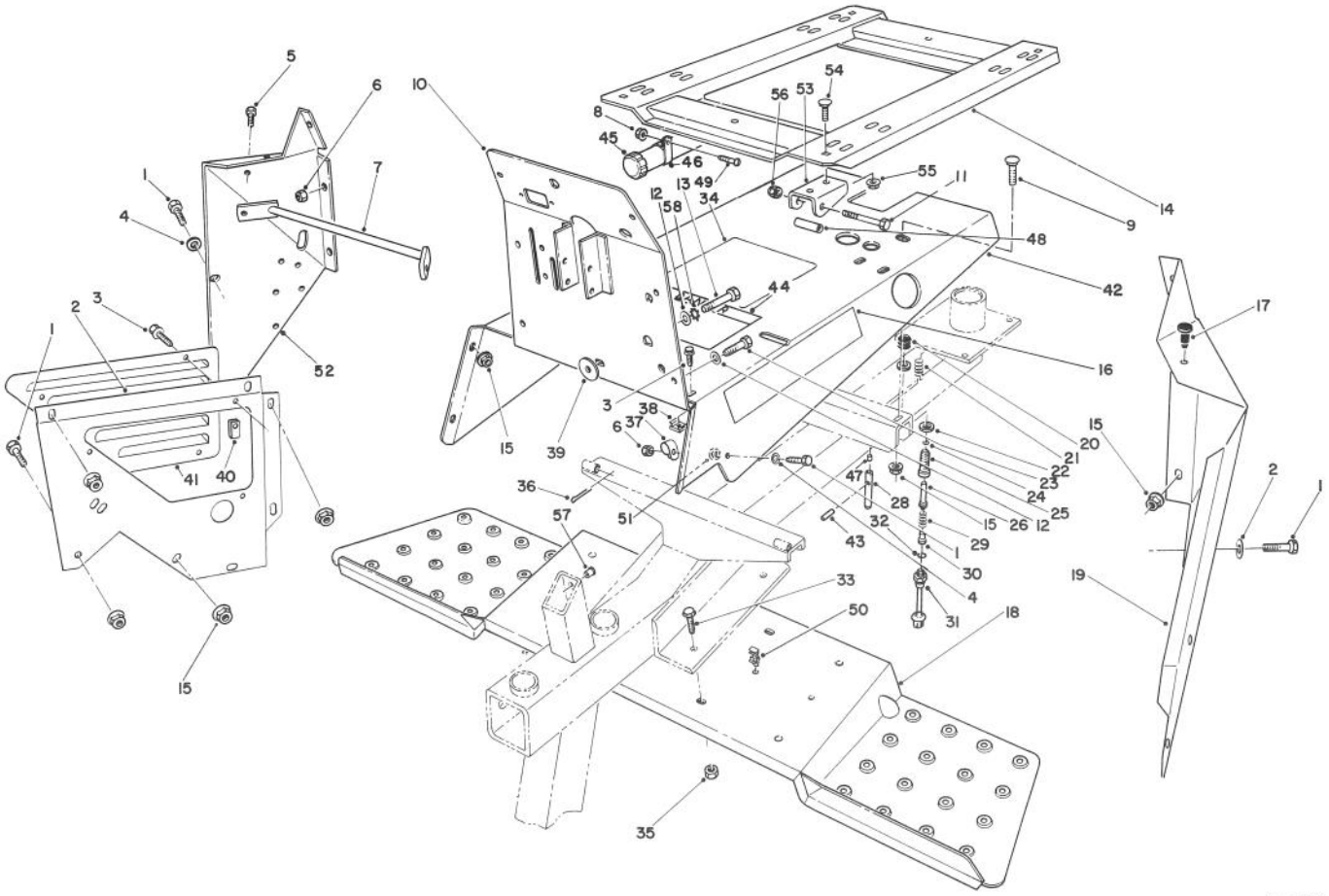


T–1428

REAR WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	325–6	Screw – Cap Hex. Hd.	1
2	75–7730	Spacer	1
3	302–5	Fitting – Grease	1
4	69–9760	Plate – Cover	1
5	3296–29	Nut – Lock	1
6	56–7976	Clamp – Hose	2
7	3290–378	Tie – Cable	1
9	322–9	Screw – Cap Hex. Hd.	1
10	83–7270	Fork – Caster	1
11	237–80	Seal – O–Ring	2
12	340–141	Fitting – Hydraulic Straight (Incl. Ref. #11 & 13)	2
13	237–22	Seal – O–Ring	2
14	80–4090	Hose – Hydraulic	2
15	65–4640	Key – Woodruff	1
16	85–6540	Stud – Drive	4
17	231–127	Tire	1
18	242–76	Rim	1
19	242–50	Nut – Lug	4

Ref. No.	Part No.	Description	No. Used
20	232–47	Tube – Inner	1
21	26–3790	Nut – Lock	1
22	10–6870	Hub – Wheel	1
23	3296–23	Nut – Flange Lock	4
24	66–5291	Hydraulic Motor Assembly (Incl. Ref. #15)	1
25	325–11	Screw – Cap Hex. Hd.	4
27	3220–3	Nut – Jam	2
28	61–2070	Rod – Steering	1
29	3220–12	Nut – Jam	1
30	21–0151	Rod End Assembly (Incl. Ref. #27)	1
31	3255–2	Washer – Lock	1
33	3296–42	Nut – Lock	1
34	2412–114	Clamp	1
35	321–8	Screw – Cap Hex. Hd.	1
36	80–4080	Hydraulic Hose Assembly (Incl. Ref. #38)	1
38	237–78	Seal – O–Ring	1

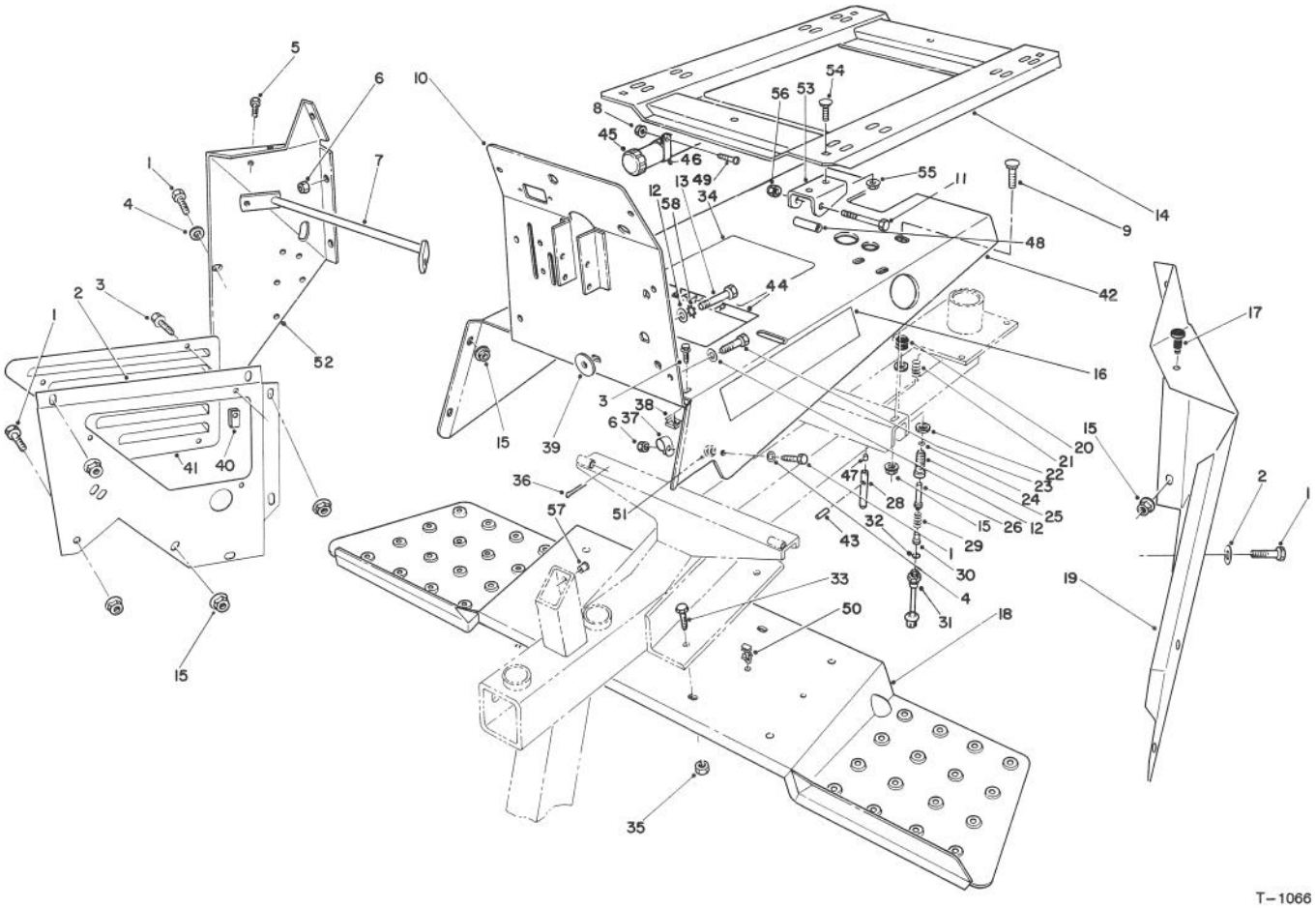


T–1066

SEAT SUPPORT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	322–3	Screw – Hex. Hd. Cap	9
2	75–9260	Support – Hydraulic Tank	1
3	3234–13	Screw – Hex. Flange Hd.	6
4	3256–23	Washer – Flat	9
5	3234–14	Screw – Hex. Hd. Cap	2
6	3296–29	Nut – Lock	2
7	62–5330	Bracket – Side Panel	1
8	32128–44	Nut – Flange	2
9	3230–15	Bolt – Carriage	2
10	92–3189	Panel – Instrument	1
11	321–11	Screw – Cap Hex. Hd.	2
12	3256–70	Washer – Flat	7
13	322–45	Screw – Hex. Hd. Cap	1
14	85–5330	Plate – Seat	1
15	32128–25	Nut – Flange Lock	17
16	61–3840	Decal – Reelmaster 216	2
17	237–37	Bumper – Rubber	2
18	83–9730	Step – Foot	1
19	72–4350	Panel – Access L.H.	1
20	43–8870	Boot – Switch	1
21	37–9590	Spring	1
22	218–461	Nut – Jam	2
23	322–43	Screw – Cap Hex. Hd.	1
24	237–7	Seal – O–Ring	1
25	43–8620	Guide – Switch Pin	1
26	43–8860	Plunger – Switch	1

Ref. No.	Part No.	Description	No. Used
27	3234–17	Screw – Hex. Flange Hd.	2
28	27–9870	Pin – Seat Spring	1
29	43–8600	Spring – Compression	1
30	43–8610	Guide – Spring & Ball Seat	1
31	72–4320	Switch – Neutral	1
32	237–30	Seal – O–Ring	1
33	3255–8	Screw – Hex. Flange Hd.	4
34	88–9550	Decal – Service Information	1
35	32128–43	Nut – Flange Lock	4
36	3272–4	Pin – Cotter	2
37	2412–71	Clamp – R	1
38	3290–196	Nut – Retainer	3
39	62–7170	Spacer	1
40	3290–199	Nut – Speed	3
41	76–0500	Cover – Reservoir Support	1
42	92–3180	Panel	1
43	32121–6	Pin – Roll	1
44	83–9550	Decal – Warning	1
45	74–0720	Tube – Manual	1
46	2412–133	Clamp – R	2
47	28–6180	Pin	1
48	85–5340	Tube – Pivot	2
49	32122–14	Screw – Truss Hd.	2
50	80–3940	Clip – Rosebud	1
51	237–88	Grommet	1
52	61–3880	Panel – Access R.H.	1

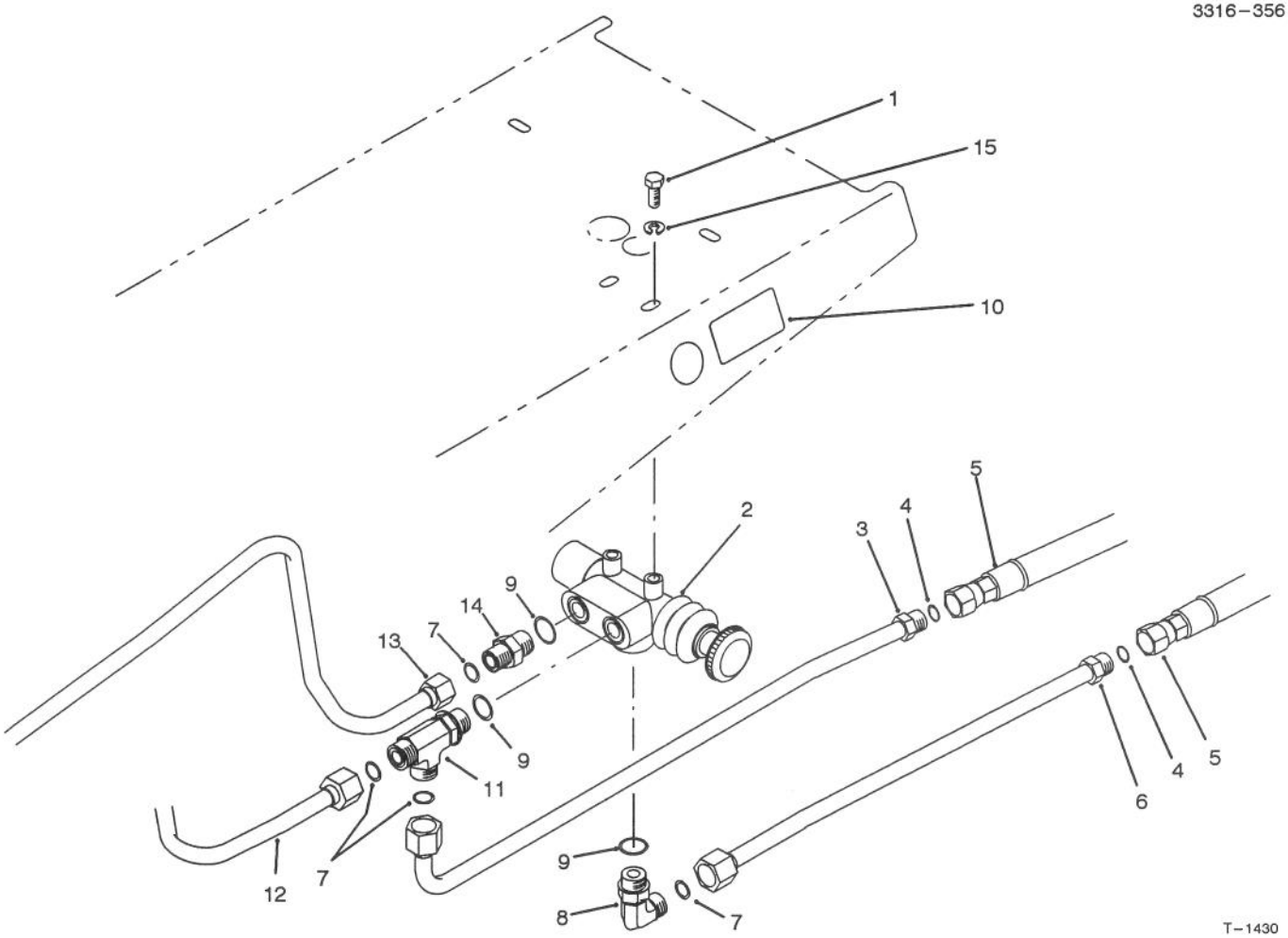


T–1066

SEAT SUPPORT ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
53	85–5230	Bracket – Seat Pivot	2
54	3229–22	Bolt – Carriage	2
55	32128–33	Nut – Flange Lock	2

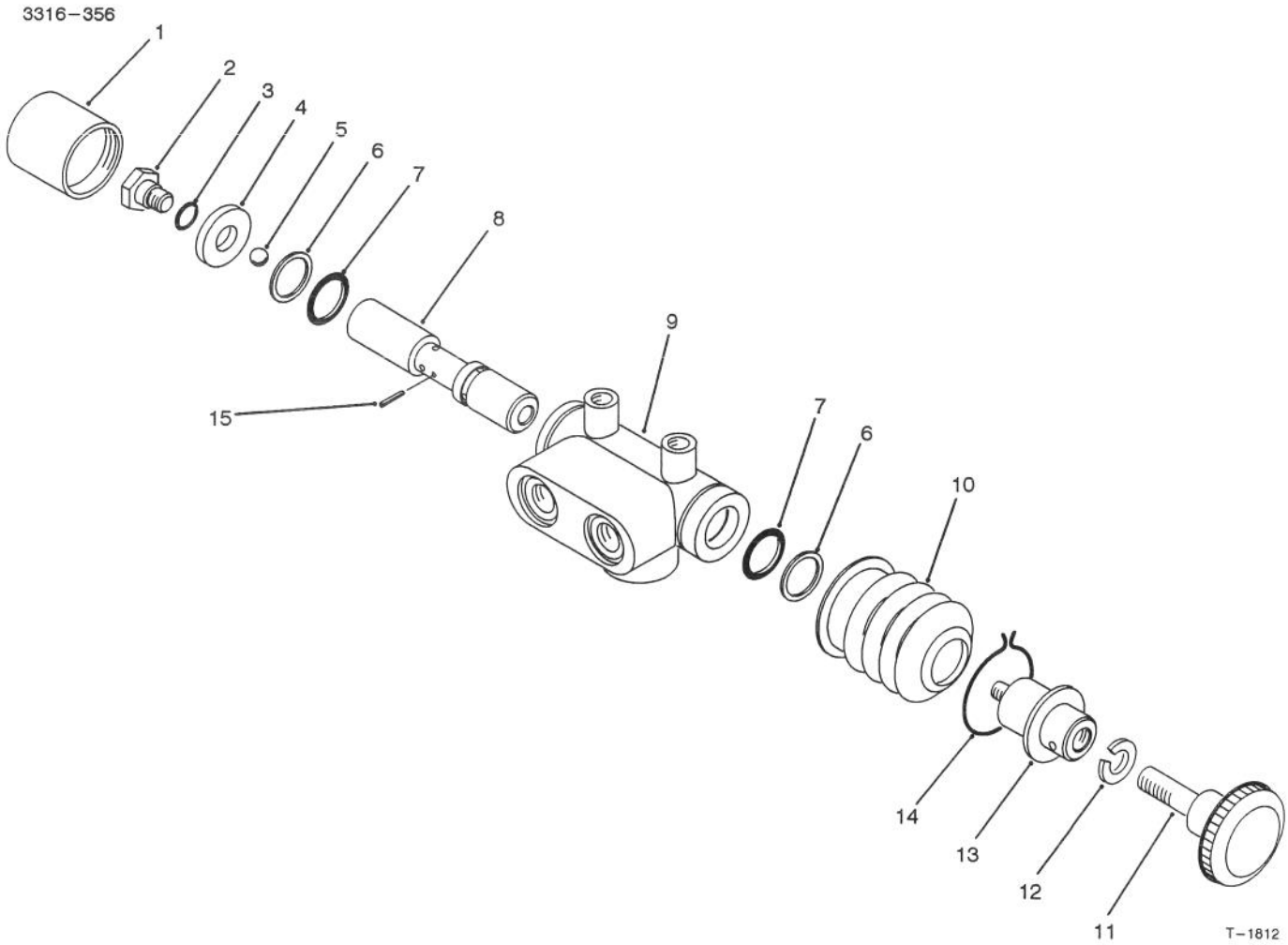
Ref. No.	Part No.	Description	No. Used
56	3296–42	Nut – Lock	2
57	32148–8	Insert – Threaded	1
58	3255–8	Washer – Lock E.T.L.W.	1



T–1430

REAR WHEEL DRIVE VALVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	322–1	Screw – Cap Hex. Hd.	2
2	92–3196	2 Position Valve Assembly	1
3	71–0710	Hydraulic Tube Assembly (Incl. Ref. #4)	1
4	237–22	Seal – O–Ring	2
5	80–4090	Hose – Hydraulic	2
6	71–0840	Hydraulic Tube Assembly (Incl. Ref. #4)	1
7	237–30	Seal – O–Ring	4
8	340–98	Fitting – Hydraulic 90° (Incl. Ref. #7 & 9)	1
9	237–79	Seal – O–Ring	3
10	92–3179	Decal – Control	1
11	340–109	Fitting – Hydraulic Tee (Incl. Ref. #7 & 9)	1
12	83–9500	Tube – Hydraulic	1
13	83–9460	Tube – Hydraulic	1
14	3253–4	Washer – Lock	2
15	340–4	Fitting – Hydraulic Straight (Incl. Ref. #7 & 9)	1

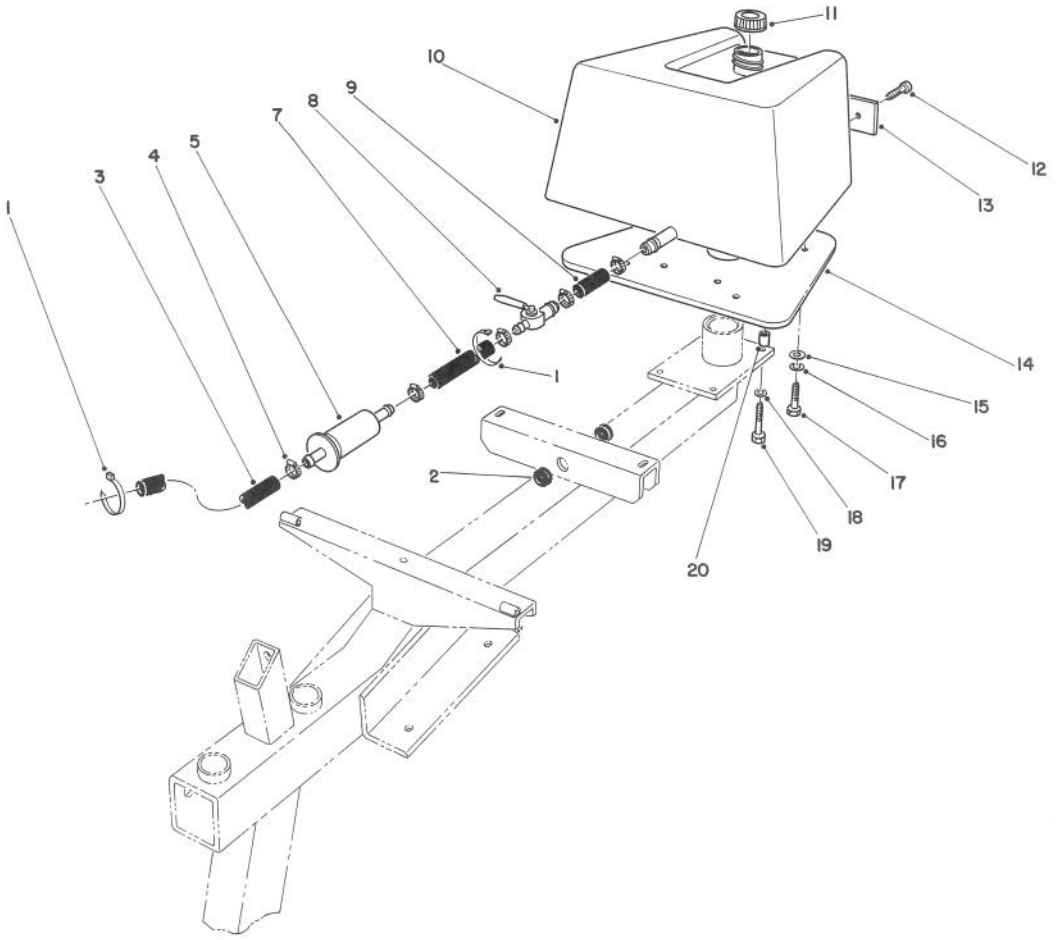


TWO POSITION VALVE ASSEMBLY NO. 92–3196

Ref. No.	Part No.	Description	No. Used
1	92–7904	Cap – Valve	1
2	92–7907	Plug Assembly (Incl. Ref. #3)	1
3	237–22	Seal – O–Ring	1
4	92–7908	Washer – Valve	1
5	354–23	Ball	1
6		Ring – Back–Up	2
7		Seal – O–Ring	2
8		Spool – Valve	1
9		Housing – Valve	1

Ref. No.	Part No.	Description	No. Used
10	92–7911	Boot	1
11	233–46	Knob	1
12	3253–5	Washer – Lock	1
13	92–7909	Stop – Valve	1
14	92–7912	Retainer – Boot	1
15	32121–38	Pin – Spring	1
*	92–7913	Seal Repair Kit (Incl. Ref. #1, 3, 6, 7, 10 & 14)	1

*Not Illustrated



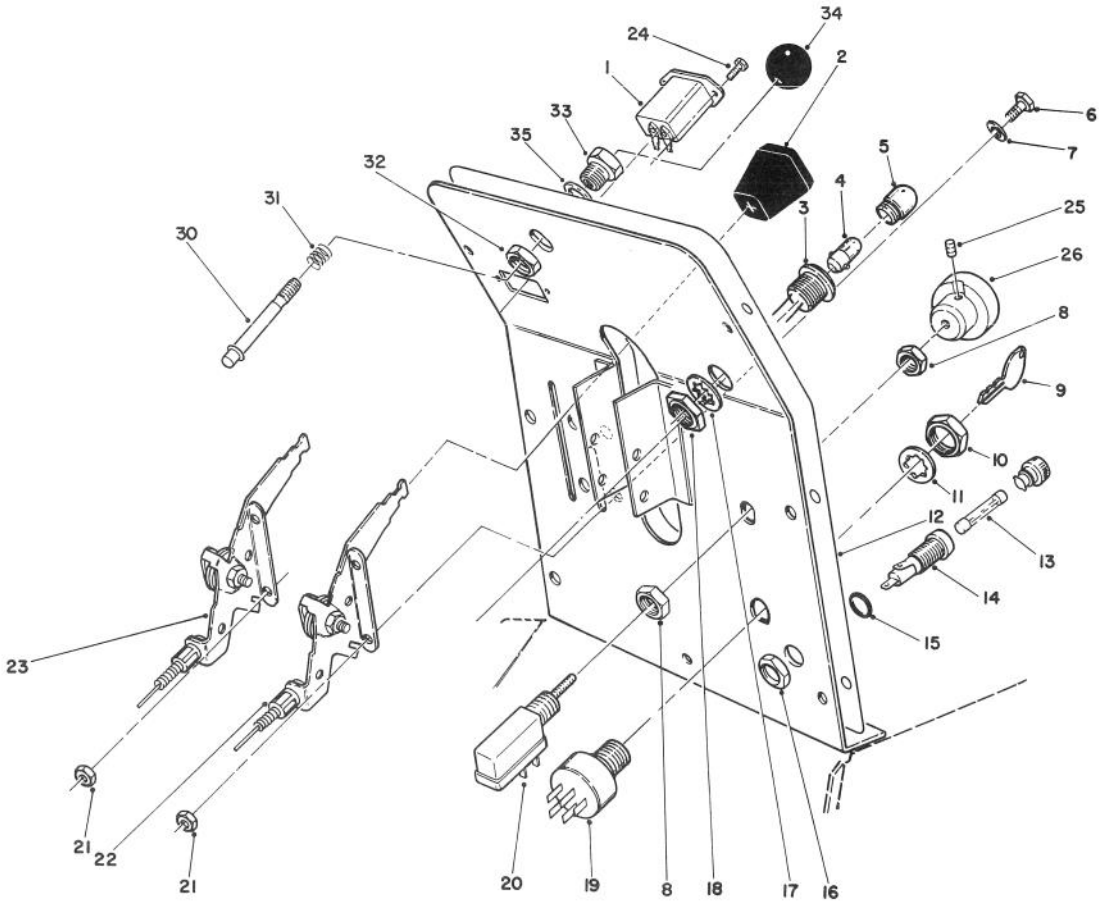
T–1067

FUEL TANK ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3290–379	Tie – Cable	2
2	237–125	Grommet	2
3	47–2980	Hose – Fuel	1
4	2412–36	Clamp – Hose	6
5	38–8000	Filter – Fuel	1
7	47–2988	Hose – Fuel	1
8	61–3550	Valve – Ball	1
9	56–2230	Hose – Fuel	1
10	61–0030	Tank–Fuel	1
11	55–3570	Cap–Fuel	1
12	3290–470	Screw – Machine	2

Ref. No.	Part No.	Description	No. Used
13	61–3310	Plate – Toro Logo	1
14	61–2680	Weight – Standard	1
	62–5140	Weight – 8 Blade (Optional)	1
15	3256–23	Washer – Flat	4
16	3253–4	Washer – Lock	4
17	322–3	Capscrew – Hex. Hd.	4
18	3253–21	Washer – Lock	4
19	323–9	Capscrew – Hex. Hd.	4
†20	61–2220	Spacer	4

*Not Illustrated
†Use with 5 blade cutting units only.



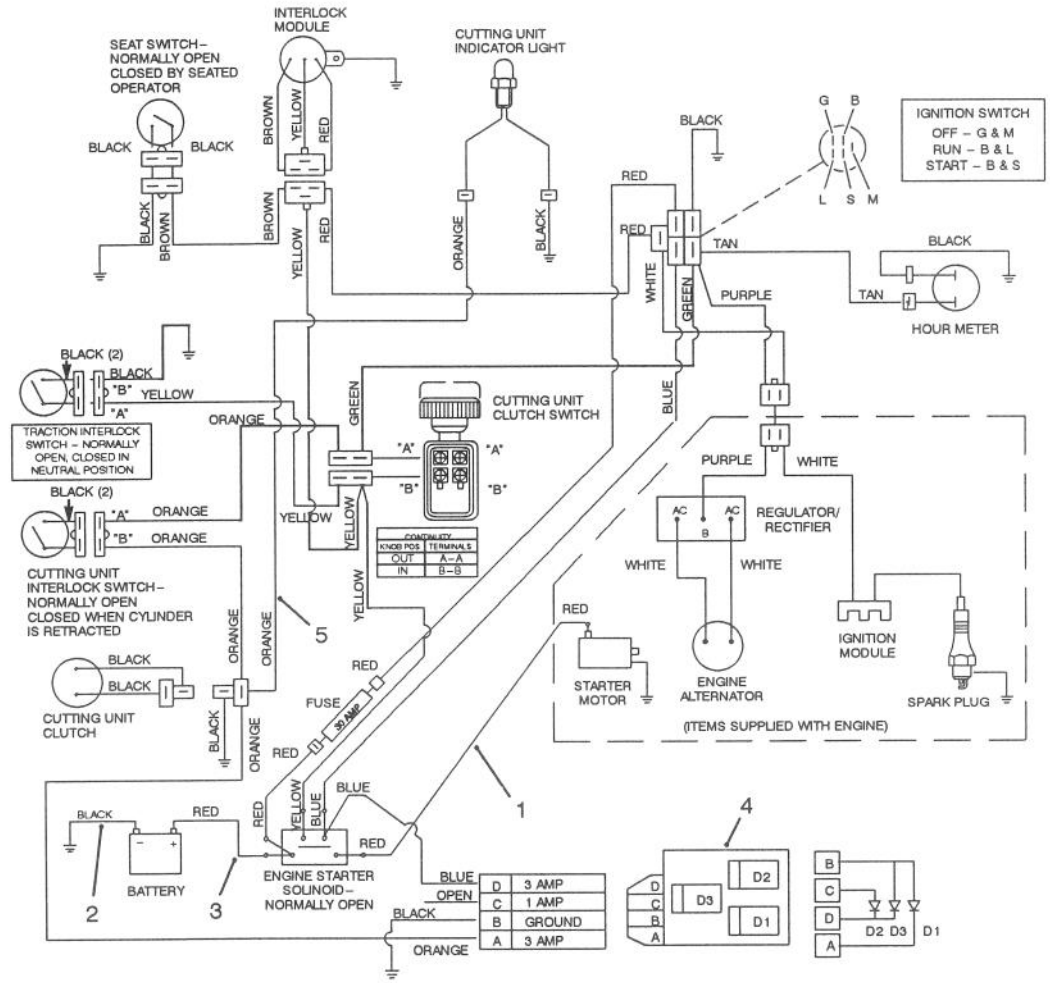
T–0264

INSTRUMENT PANEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	75–6820	Meter – Hour	1
2	66–0120	Knob	2
3	44–2212	Lamp – Pilot (Incl. Ref. #4, 5 & 17–18)	1
†4	219–18	Bulb– Light (GE #1893)	1
5	218–562	Lens	1
6	321–39	Screw – Cap Hex. Hd.	4
7	3256–1	Washer – Flat	4
8	3218–19	Nut – Hex.	2
9	63–8360	Key	1
10	218–461	Nut	1
11	3254–5	Washer – Lock	1
12	92–3177	Decal – Instrument Panel	1
†13		Fuse – 30 Amp.	1
14	218–489	Fuse Holder Assembly (Incl. Ref. #15–16)	1
15		Seal – O–Ring	1
16		Nut – Hex.	1

Ref. No.	Part No.	Description	No. Used
17	218–536	Washer – Lock	1
18	218–535	Nut	1
19	23–0660	Switch – Key (Incl. Ref. #9–11)	1
20	92–3194	Switch – Clutch (Incl. Ref. #8, 25 & 26)	1
21	3296–42	Nut – Lock	4
22	80–4120	Control – Choke	1
23	80–4110	Control – Throttle	1
24	32144–18	Screw – Cap Hex. Hd.	2
25	3298–8	Screw – Set	1
26	92–3195	Knob	1
30	75–9330	Pin – Hood Latch	1
31	5–4723	Spring – Compression	1
32	3218–5	Nut – Hex. Jam	1
33	75–9320	Bushing – Hood Latch	1
34	233–17	Knob	1
35	3256–26	Washer – Flat	1

†Obtain Locally



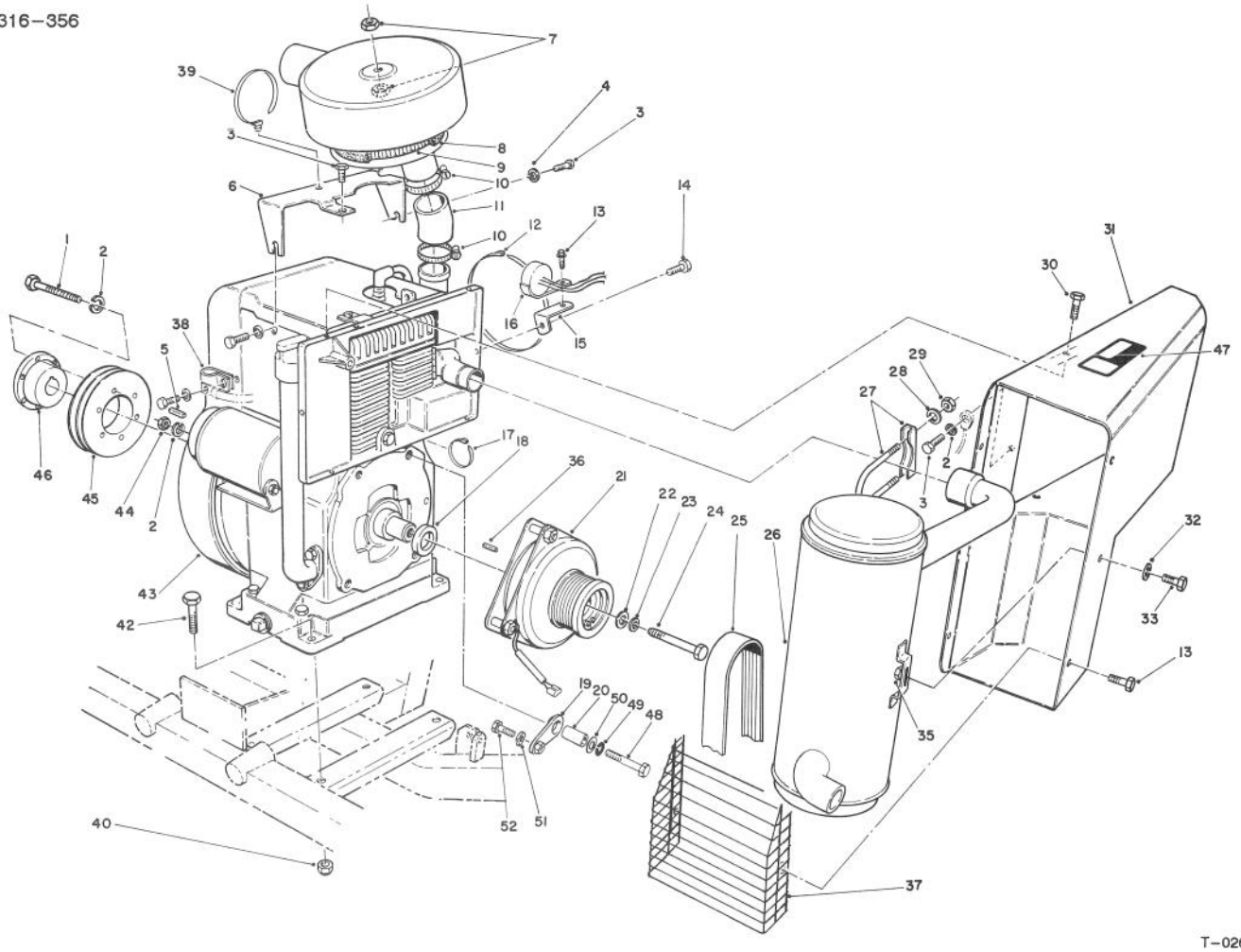
T–1068

ELECTRICAL SCHEMATIC

Ref. No.	Part No.	Description	No. Used
1	61–2660	Wire – Solenoid/Starter	1
2	61–2670	Wire – Ground	1
3	10–7130	Wire – Battery/Solenoid	1

Ref. No.	Part No.	Description	No. Used
4	92–3191	Diode – Circuit Board	1
5	92–7901	Wire Harness Assembly	1

3316–356

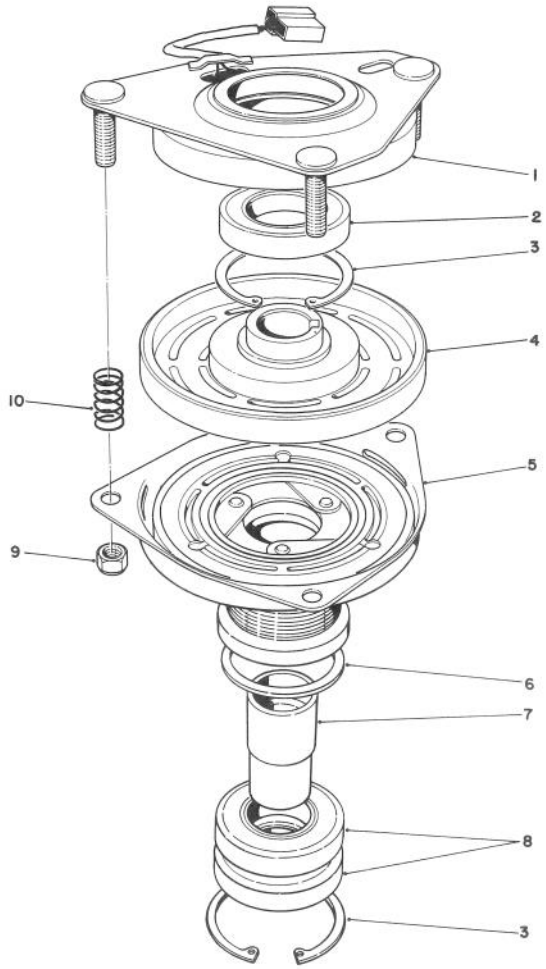


T–0266

ENGINE & CLUTCH ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	321–13	Screw– Cap Hex. Hd.	3
2	3253–3	Washer – Lock	3
3	3234–4	Screw – Cap Hex. Hd.	3
4	3255–7	Washer – Lock	1
5	10–7070	Key–Square	1
6	61–2120	Bracket – Air Cleaner	1
7	3296–56	Nut – Lock	2
8		Precleaner – Air Cleaner	1
9		Element – Air Cleaner	1
10	2412–92	Clamp – Hose	2
11	61–3470	Hose	1
12	3333–975	Tie – Cable	1
13	49–2040	Screw – Tapping	5
14	3234–4	Screw – Cap Hex. Hd.	1
15	76–0070	Bracket – Interlock Module	1
16	59–9810	Module – Ignition	1
17	3290–378	Tie – Cable	1
18	70–7080	Spacer – Clutch	1
19	92–1810	Arm – Torque	1
20	92–1813	Spacer – Torque Arm	1
21	70–8020	Clutch Assembly	1
22	70–8040	Washer – Flat	1
23	3253–27	Washer – Lock	1
24	3213–9	Capscrew – Hex. Hd.	1
25	61–3390	Belt – Poly–V	1
26	84–1850	Muffler	1

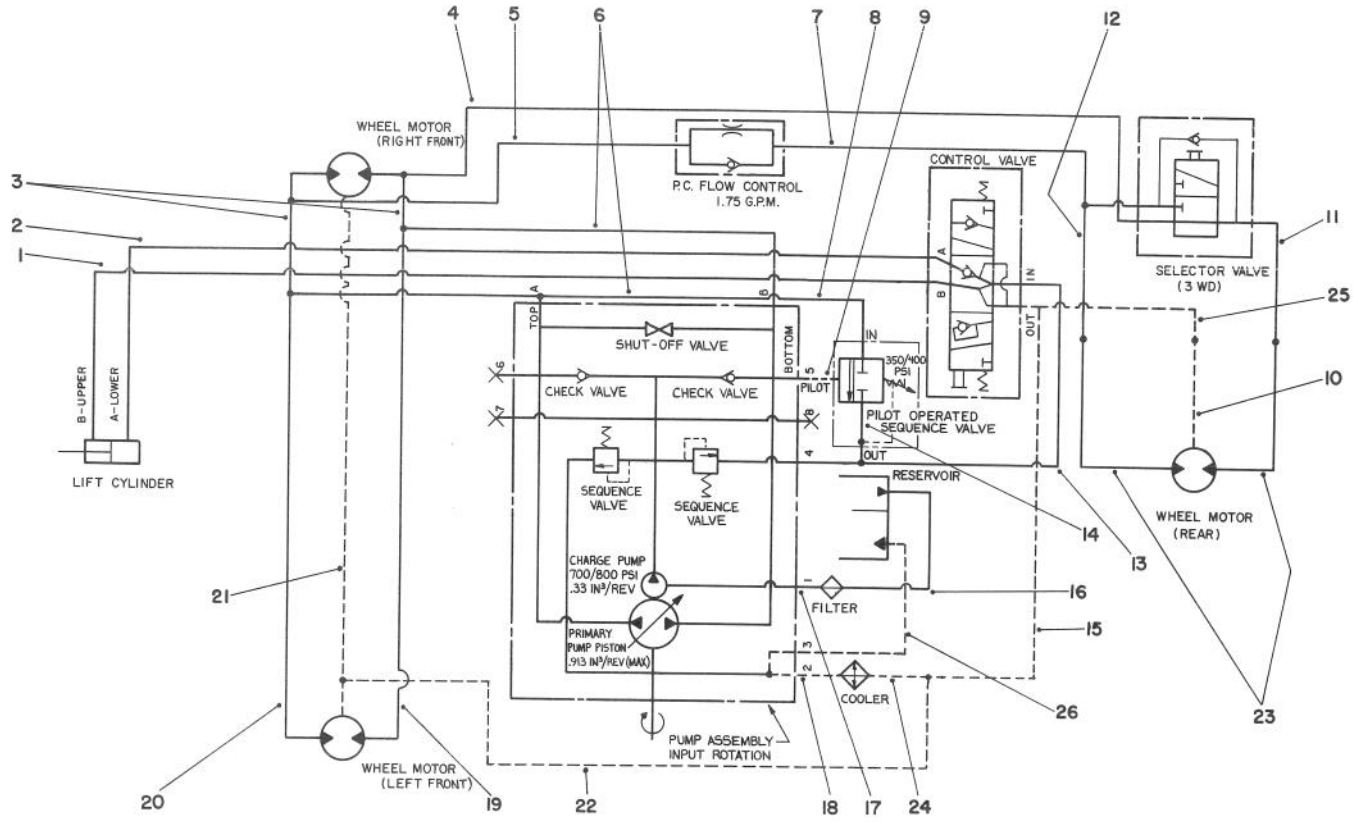
Ref. No.	Part No.	Description	No. Used
27	2112–9	Clamp – Muffler (Incl. Ref. #28–29)	1
28	3253–4	Washer – Lock	2
29	3217–6	Nut – Hex.	2
30	12–3270	Screw – Cap Hex. Hd.	4
31	61–0020	Shroud – Muffler	1
32	3256–70	Washer – Flat	2
33	322–46	Screw – Cap Hex. Hd.	2
35	32128–25	Nut – Lock	2
36	70–8030	Key	1
37	84–1840	Grille – Muffler	1
38	2412–41	Clamp – R	1
39	3290–410	Tie – Push Mount	1
40	3296–39	Nut – Lock	4
42	323–8	Screw – Cap Hex. Hd.	4
43		Engine – Kohler Model No. M16 Spec. No. 711563	1
44	3218–1	Nut – Hex.	1
45	92–1819	Pulley – Engine	1
46	61–3340	Bushing – Taper (Incl. Ref. #1–2)	1
47	66–6840	Decal – Hot	1
48	324–7	Screw – Cap Hex. Hd.	1
49	3253–6	Washer – Lock	1
50	3256–25	Washer – Flat	1
51	92–1814	Spacer – Torque Arm	1
52	322–3	Screw – Cap Hex. Hd.	1



T–0267

ELECTRIC CLUTCH ASSEMBLY NO. 70–8020

Ref. No.	Part No.	Description	No. Used
1	44–8350	Field Assembly (Incl. Ref. #2 & 3)	1
2	251–292	Bearing – Field	1
3	44–8310	Ring – Retaining	2
4	44–8360	Field Coil, Rotor & Bearing Assembly (Incl. Ref. #1)	1
5	62–5250	Armature & Pulley Assembly (Incl. Ref. #3, 6, 7 & 8)	1
6	44–8330	Spacer – Pulley Bearing	1
7	76–0080	Collar – Bearing	1
8	251–291	Bearing – Pulley	2
9	3296–6	Nut – Lock	3
10	44–8320	Spring – Compression	3

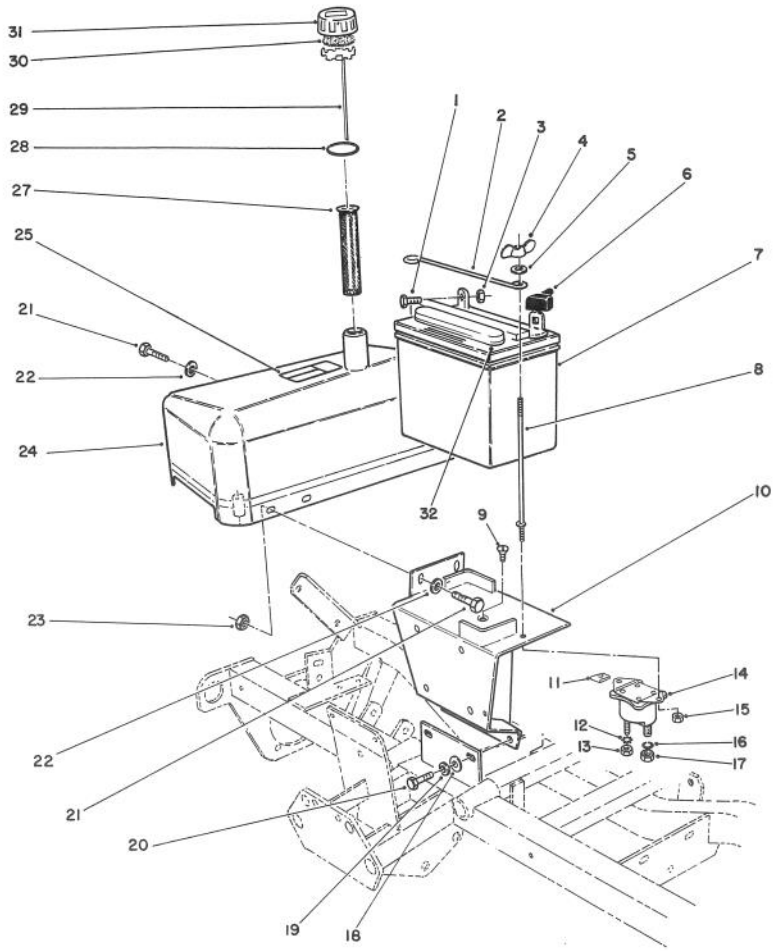


T–0891

HYDRAULIC SCHEMATIC

Ref. No.	Part No.	Description	No. Used
1	61–2500	Hose Assembly	1
2	61–2490	Hose Assembly	1
3	71–0870	Tube Assembly	2
4	71–0910	Tube Assembly	1
5	71–0880	Tube Assembly	1
6	76–2520	Hose Assembly	2
7	71–0850	Tube Assembly	1
8	76–2530	Hose Assembly	1
9	63–4890	Hose Assembly	1
10	80–4080	Tube Assembly	1
11	71–0840	Tube Assembly	1
12	71–0710	Tube Assembly	1
13	61–2520	Hose Assembly	1

Ref. No.	Part No.	Description	No. Used
14	63–4880	Hose Assembly	1
15	61–2510	Hose Assembly	1
16	61–2550	Hose Assembly	1
17	61–2540	Hose Assembly	1
18	92–2407	Hose Assembly	1
19	61–3070	Tube Assembly	1
20	61–3080	Tube Assembly	1
21	76–2550	Hose Assembly	1
22	76–2540	Hose Assembly	1
23	80–4090	Hose Assembly	2
24	92–2406	Hose Assembly	1
25	71–0860	Tube Assembly	1
26	92–2408	Hose Assembly	1



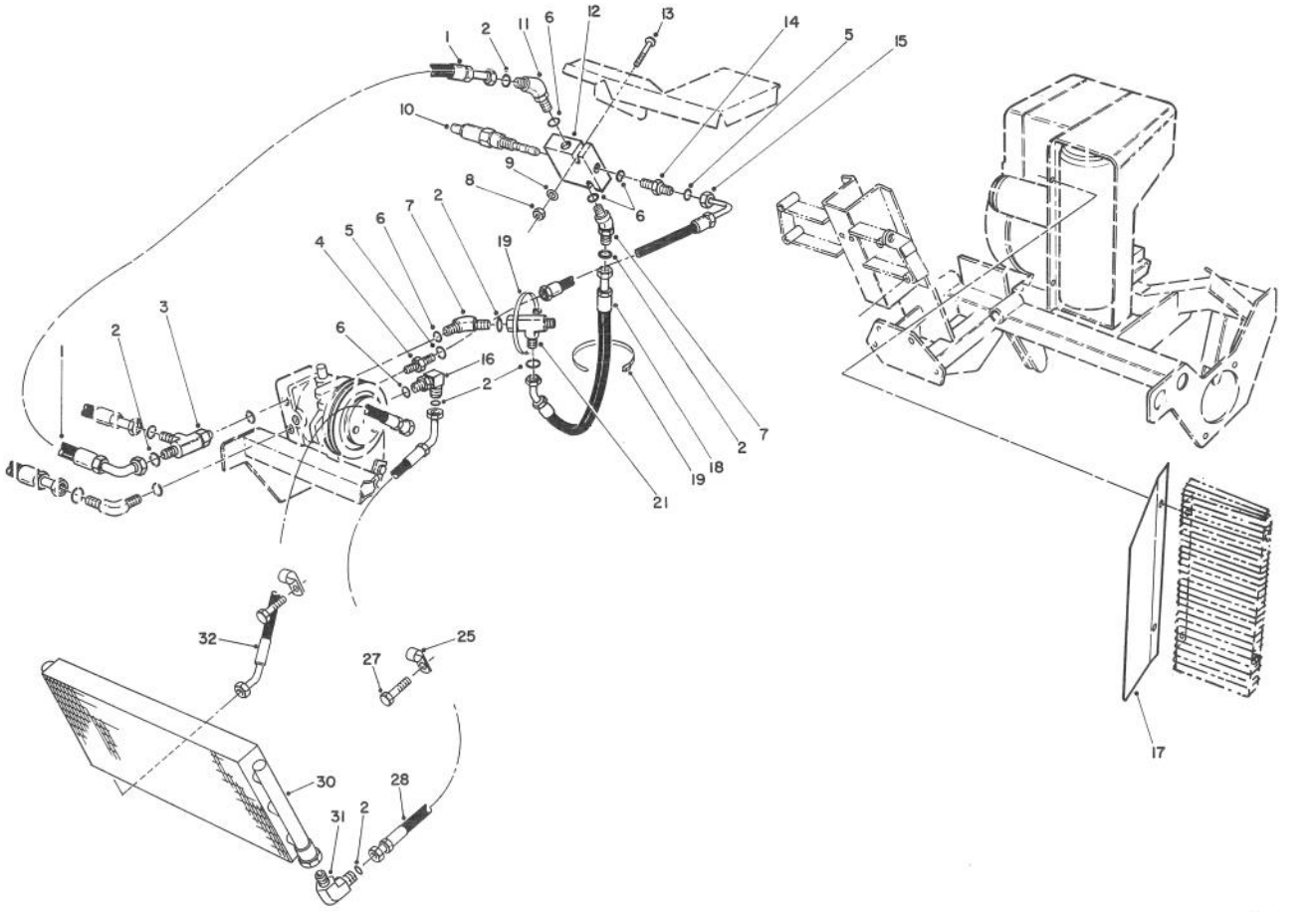
T–0885

HYDRAULIC TANK & BATTERY ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	322–3	Screw – Cap Hex. Hd.	2
2	72–4790	Clamp – Battery	1
3	3217–6	Nut – Hex.	2
4	32103–12	Nut – Wing	2
5	3256–1	Washer – Flat	2
6	28–8080	Boot – Battery Terminal	1
7	82–4640	Battery – 12 Volt	1
8	10–8120	Bolt – Battery	2
9	32108–101	Screw – Flathead	1
10	76–0440	Battery Support W.A.	1
11	3290–199	Nut – Speed	1
12	3254–1	Washer – Lock	2
13	3219–14	Nut – Hex.	2
14	28–4210	Solenoid – Starter	1
15	32149–2	Nut – Hex.	2
16	3253–4	Washer – Lock	2
17	3218–13	Nut–Lock	2

Ref. No.	Part No.	Description	No. Used
18	3256–24	Washer – Flat	2
19	3253–21	Washer – Lock	2
20	11–0590	Screw– Cap Hex. Hd.	2
21	322–43	Screw – Cap Hex. Hd.	4
22	3256–70	Washer – Flat	4
23	32128–25	Nut– Lock	2
24	61–0100	Tank – Hydraulic	1
25	66–6840	Decal – Hot	1
27	61–2790	Screen – Filler	1
28	237–71	O–Ring	1
29	76–0240	Dipstick Assembly	1
30	76–0220	Foam – Oil Filter	1
31	76–0190	Cap–Oil	1
32	84–1830	Cap – Battery Vent	1
*	76–0200	Oil Cap Assembly (Incl. Ref. #28–31)	1

*Not Illustrated



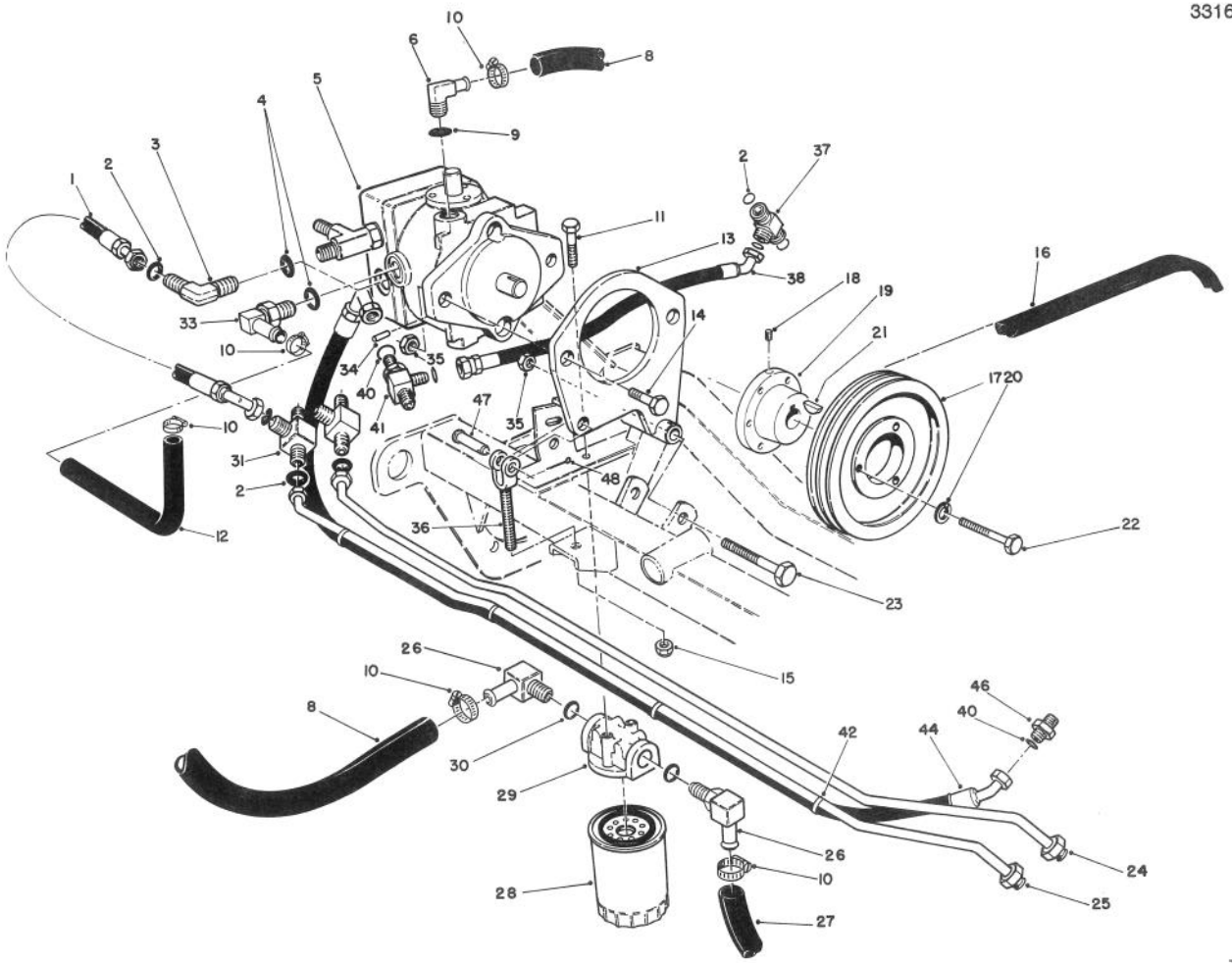
T–0886

HYDRAULIC OIL COOLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76–2530	Hydraulic Hose Assembly	1
2	237–30	Seal – O–Ring	8
3	340–109	Fitting – Male Tee (Incl. Ref. #2)	1
4	340–107	Fitting – Straight (Incl. Ref. #5)	1
5	237–150	Seal – O–Ring	2
6	237–22	Seal – O–Ring	5
7	340–96	Fitting – 45° Elbow (Incl. Ref. #2 & 6)	2
8	32128–32	Nut – Hex. Flange	2
9	3256–22	Washer – Flat	2
10	63–8790	Cartridge Valve Assembly	1
11	63–8770	Fitting – 45° Orifice (Incl. Ref. #2 & 6)	1
12	63–5080	Pressure Sequence Valve (Incl. Ref. #10)	1
13	321–11	Screw – Cap Hex. Hd.	2
14	340–1	Fitting – Straight (Incl. Ref. #5 & 6)	1

Ref. No.	Part No.	Description	No. Used
15	63–4890	Hydraulic Hose Assembly	1
16	340–99	Fitting – Hydraulic 90° (Incl. Ref. #2)	1
17	63–8940	Shield – Cooler	1
18	63–4880	Hydraulic Hose Assembly	1
19	3290–379	Tie – Cable	2
21	340–104	Fitting – Male/Female Tee (Incl. Ref. #2)	1
25	2412–81	Clamp – R	2
27	32144–69	Screw – Self Tapping	2
28	92–2407	Hydraulic Hose Assembly	1
30	63–5400	Exchanger – Heat	1
31	340–168	Fitting – 90° Male Elbow (Incl. Ref. #2)	2
32	92–2406	Hydraulic Hose Assembly	1
*	63–8800	Seal Kit Pressure Sequence Valve (For Ref. #10 & 12)	1
*	56–7982	Sleeve – Protective	1

*Not Illustrated



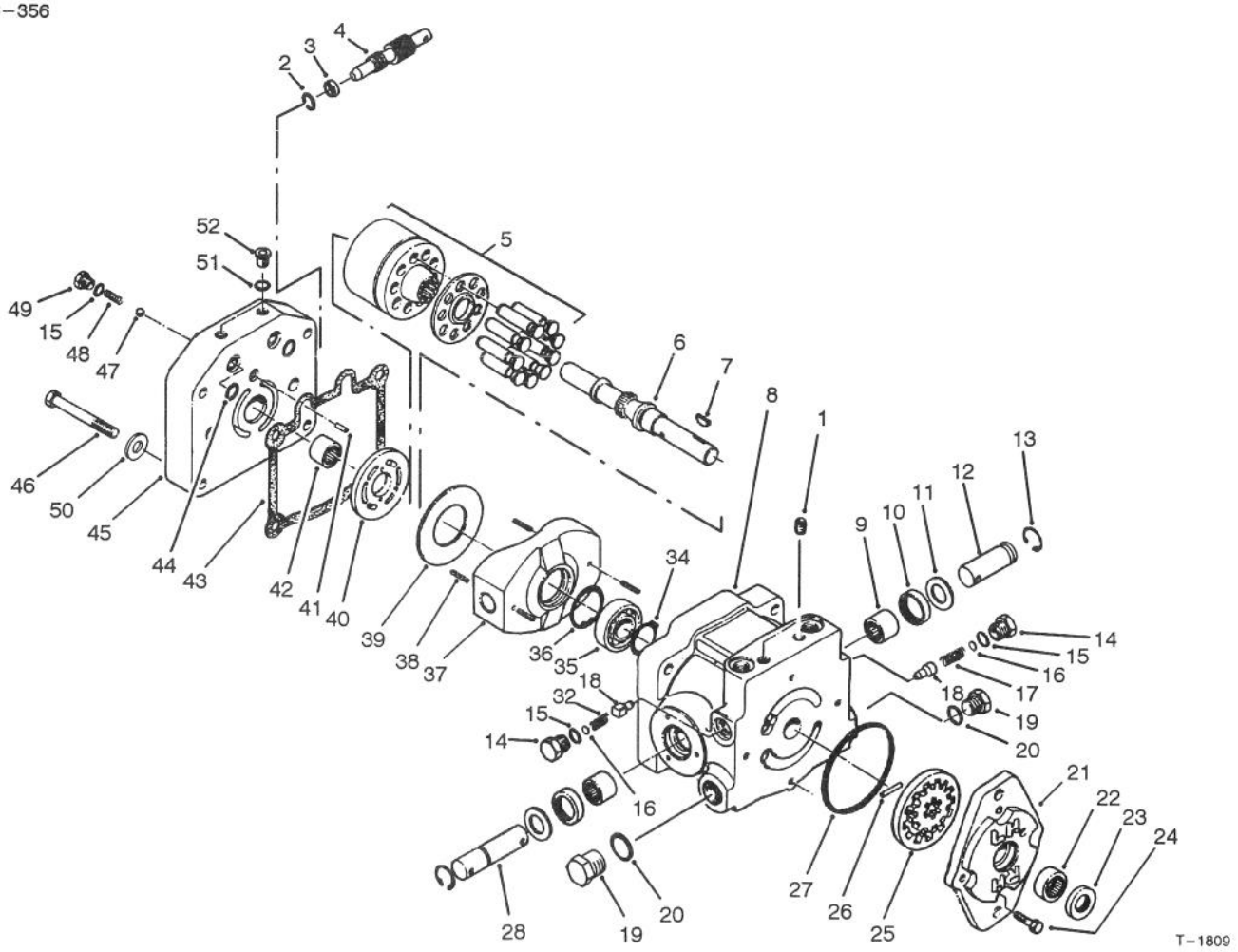
T–0887

HYDRAULIC DRIVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	76–2520	Hydraulic Hose	2
2	237–30	O–Ring	12
3	340–98	Fitting – 90° Elbow (Incl. Ref. #2 & 4)	1
4	237–79	O–Ring	2
5	92–9023	Pump Assembly (Incl. Ref. #21)	1
6	61–2710	Fitting – 90° Hose Elbow (Incl. Ref. #9)	1
8	61–2540	Hose – Hydraulic	1
9	237–80	O–Ring	1
10	2412–24	Clamp – Hose	6
11	3234–4	Screw – Hex Washer Hd.	2
12	92–2408	Hose – Hydraulic	1
13	61–2230	Plate – Pump Mount	1
14	325–7	Screw – Cap Hex Hd.	2
15	3296–6	Nut – Lock	1
16	92–1821	V–Belt – Pump	1
17	61–3320	Pulley– Pump	1
18	3245–9	Screw– Set	1
19	61–3350	Bushing – Taper (Incl. Ref. #12,18 & 22)	1
20	3253–3	Washer – Lock	3
21	3257–32	Key – Woodruff	1
22	321–13	Screw– Cap Hex Hd.	3

Ref. No.	Part No.	Description	No. Used
23	325–18	Screw – Cap Hex Hd.	1
24	61–3080	Tube – Hyd. L.H. (Front)	1
25	61–3070	Tube – Hyd. L.H. (Rear)	1
26	23–8910	Fitting – 90° Hose Elbow (incl. Ref. #30)	2
27	61–2550	Hose – Hydraulic	1
28	54–0110	Filter – Oil	1
29	61–3770	Head – Filter	1
30	237–117	O–Ring	2
31	340–102	Fitting – Tee (Incl. Ref. #2)	2
33	353–954	Fitting – 90° Elbow (Incl. Ref. #4)	1
34	32121–34	Pin – Roll	1
35	3296–23	Nut – Lock	3
36	76–2220	Adjustment Yoke Assembly	1
37	340–102	T–Fitting	1
38	76–2540	Hose Assembly – Hyd.	1
40	237–30	O–Ring	3
41	340–140	Fitting – Tee	1
42	3290–379	Cable Tie	4
44	76–2550	Hose Assembly	1
46	340–92	Fitting	1
47	283–2	Pin – Yoke	1
48	3272–6	Pin – Cotter	1

3316–356

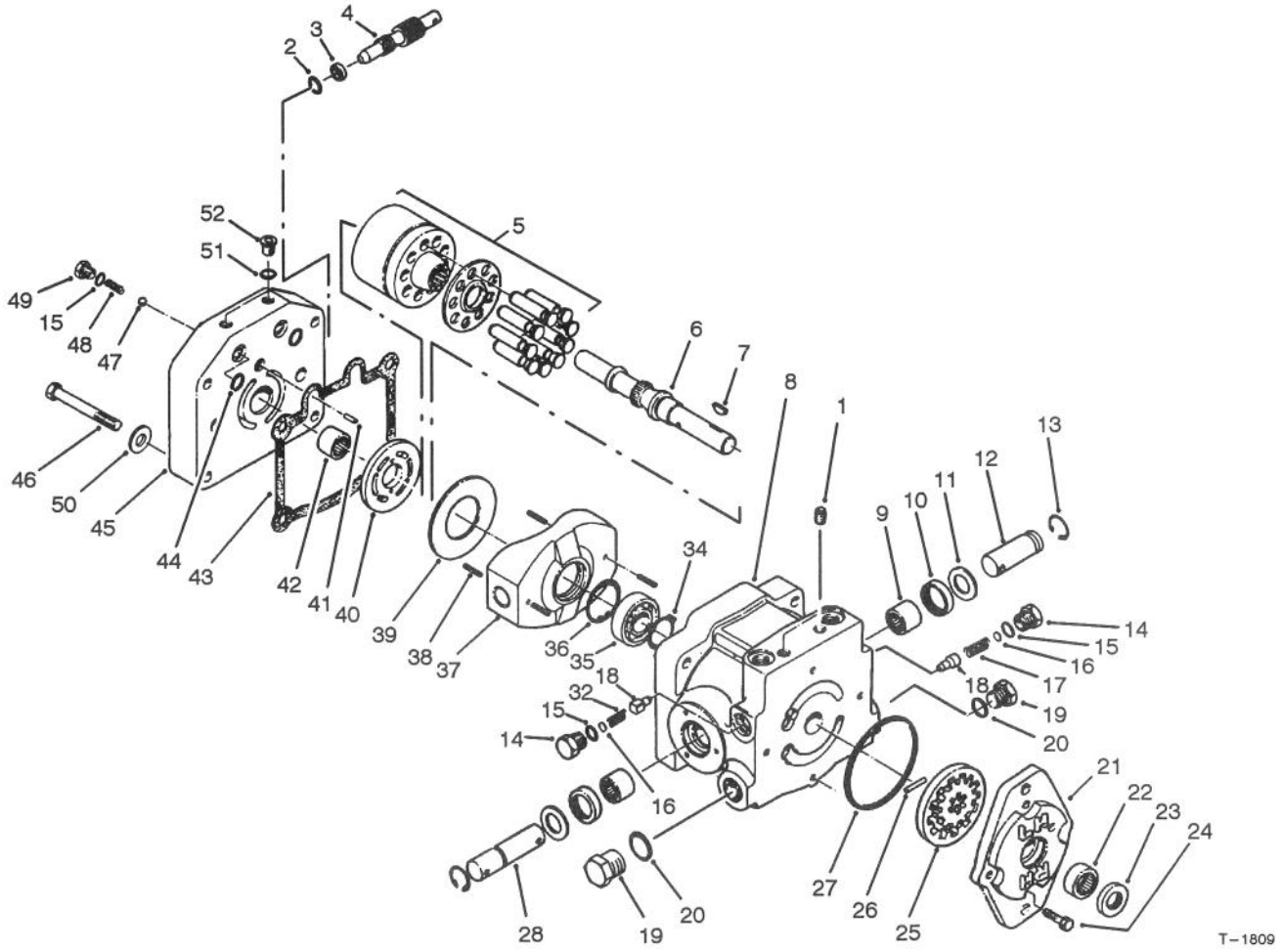


HYDRAULIC PUMP ASSEMBLY NO. 92–9023

Ref. No.	Part No.	Description	No. Used
1	285–17	Plug – Pipe	2
2	237–22	O–Ring	1
3	25–2630	Ring	1
4	88–8220	Valve – By–Pass	1
5	48–1800	Cylinder Block Kit	1
6	67–8020	Shaft – Pump	1
7	3257–32	Key – Woodruff	1
8	92–9023	Hydraulic Pump Assembly (Complete)	1
9	252–82	Bearing – Needle	2
10	25–3210	Seal – Lip	2
11	25–2510	Washer	2
12	49–8480	Shaft – Trunion	1
13	32151–46	Ring – Retaining	2
14	25–2460	Plug	2
15	237–86	O–Ring	4
16	25–2470	Kit – Shim Pack	2
17	25–2570	Spring – Relief Valve	1
18	83–7260	Cone – Relief Valve	2
19	67–8030	Plug Assembly (Incl. Ref. #20)	2
20	67–8040	O–Ring	2
21	92–7940	Housing – Charge Pump	1
22	67–8050	Bearing – Needle	1
23	67–8060	Seal – Lip	1

Ref. No.	Part No.	Description	No. Used
24	322–4	Screw – Cap Hex. Hd.	4
25	25–2680	Gerotor Assembly	1
26	25–2530	Pin – Straight	1
27	237–95	O–Ring	1
28	28–3670	Shaft – Trunion	1
32	25–2480	Spring – Charge Relief	1
34	32120–15	Ring – Retaining	1
35	251–8	Bearing – Ball	1
36	32120–11	Ring – Retaining	1
37	25–2450	Swash/Plate	1
38	32121–91	Pin – Coiled Spring	3
39	25–2380	Plate – Thrust	1
40	25–2390	Plate – Valve	1
41	25–2430	Pin – Straight	1
42	46–8400	Bearing – Needle	1
43	25–2400	Gasket	1
44	62–4290	O–Ring	2
45		Cap – Pump End	1
46	323–11	Screw – Cap Hex. Hd.	4
47	25–2490	Ball – Check Valve	2
48	25–2640	Spring – Check Valve	2
49	25–2650	Plug – Check Valve	2
50	3256–24	Washer	1
51	92–8777	Seal – O–Ring	2

*Not Illustrated



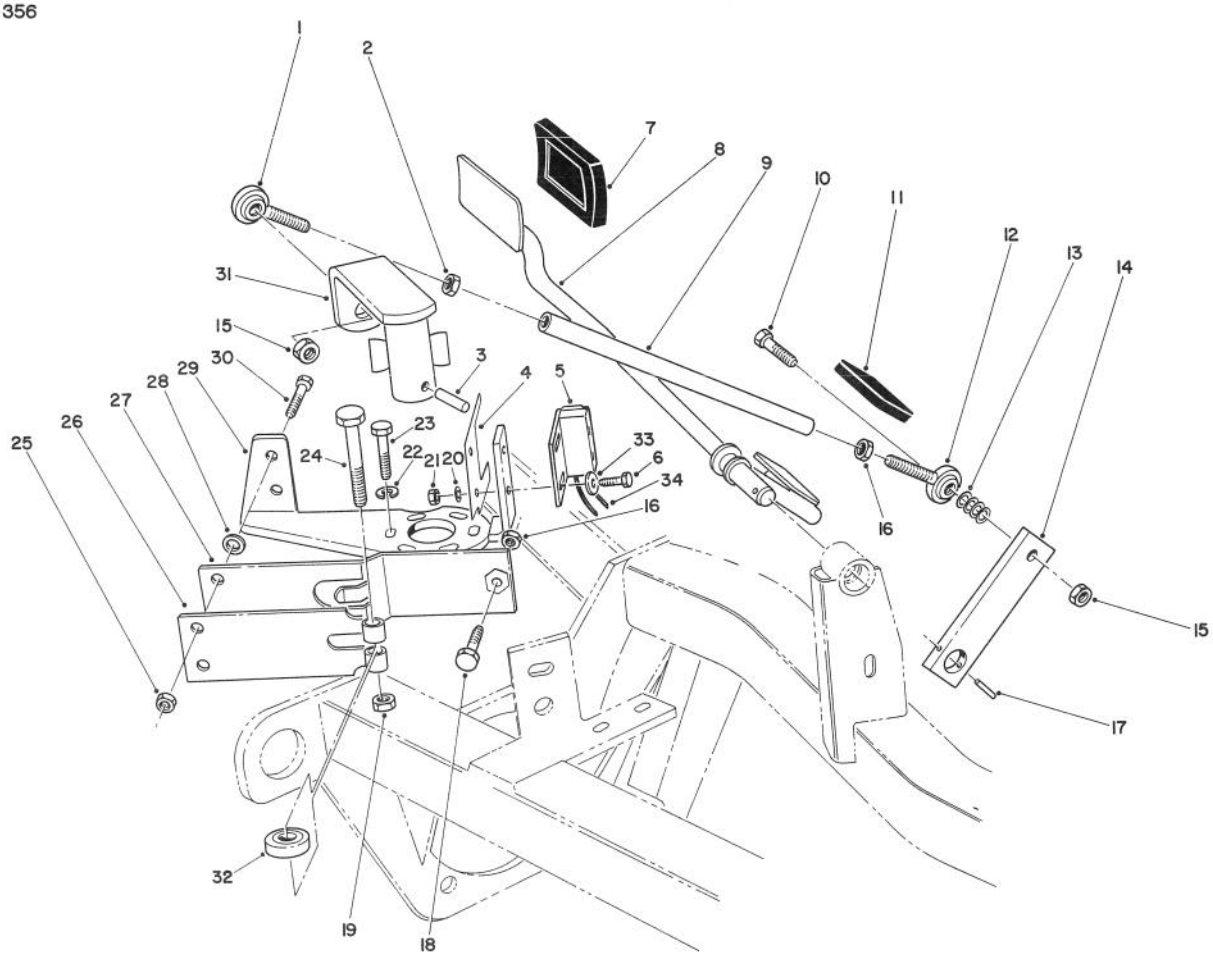
HYDRAULIC PUMP ASSEMBLY NO. 92–9023 (Continued)

Ref. No.	Part No.	Description	No. Used
52	92–8776	Plug Assembly (Incl. Ref. #51)	2
*	49–8510	Kit – Charge Relief (Incl. Ref. #14–16, 18 & 32)	1

Ref. No.	Part No.	Description	No. Used
*	25–3180	Kit – Check Valve (Incl. Ref. #15, 47–49)	1
*	49–8520	Kit – Implement Relief (Incl. Ref. #14–18)	1

*Not Illustrated

3316–356

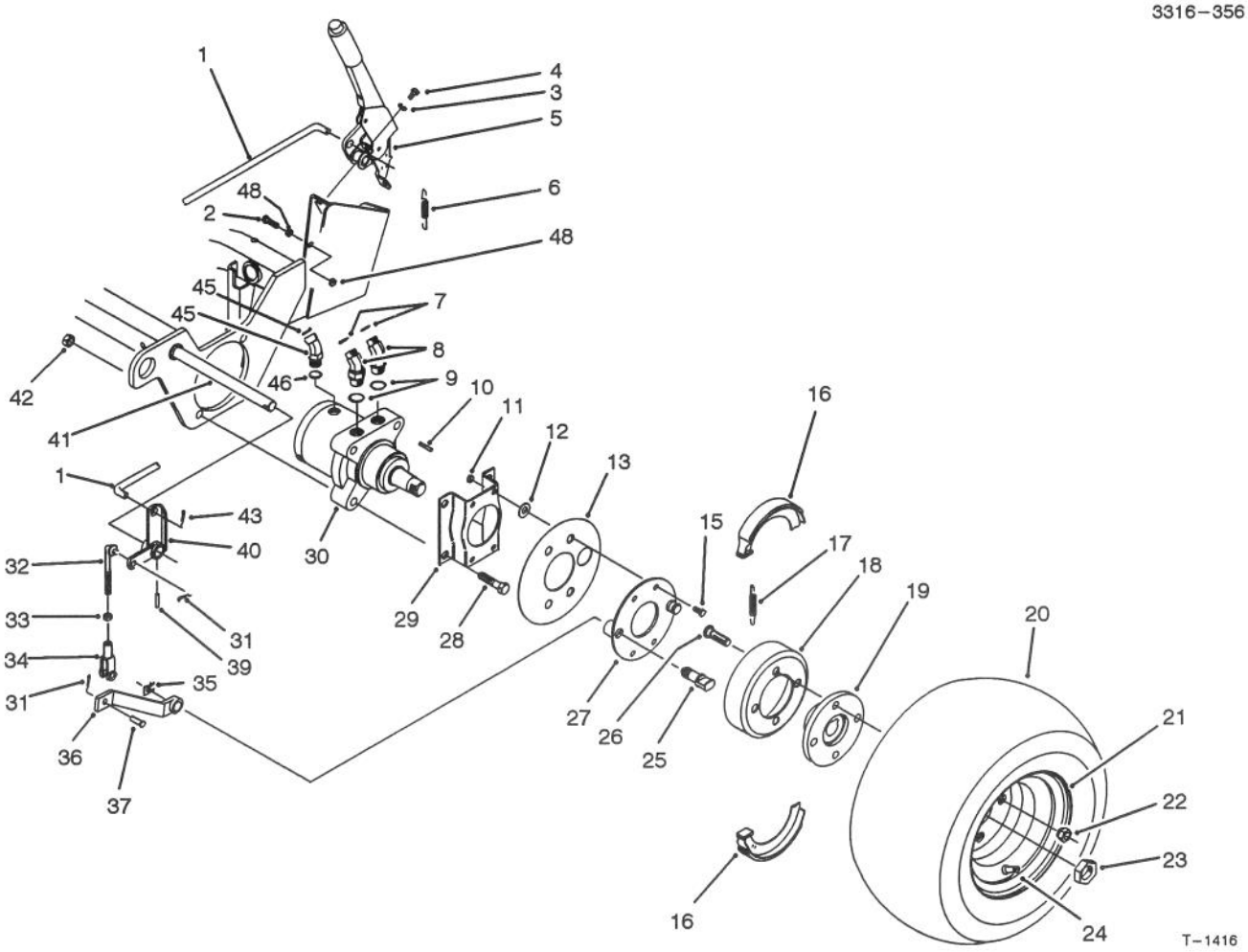


T–1069

TRACTION CONTROLS ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	2411–53	Bearing – Rod End L.H.	1
2	3220–20	Nut – Jam L.H.	1
3	32121–24	Pin – Roll	1
4	46–8810	Stop – Spring	1
5	92–7905	Neutral Switch Assembly (Incl. Ref. #34)	1
6	3249–3	Screw – Rd. Hd. Machine	2
7	74–9100	Pad – Pedal Forward	1
8	76–2170	Pedal – Traction	1
9	76–0420	Rod – Pump Control	1
10	322–7	Capscrew – Hex. Nd.	2
11	74–9110	Pad – Pedal Reverse	1
12	2411–52	Bear – Rod End R.H.	1
13	3256–74	Washer – Flat	8
14	61–2610	Arm – Traction	1
15	32153–3	Nut – Lock	2
16	3220–2	Nut – Jam R.H.	1
17	32121–6	Pin – Roll	1

Ref. No.	Part No.	Description	No. Used
18	3210–7	Capscrew – Hex. Hd.	1
19	3296–29	Nut – Lock	1
20	3254–9	Washer – Lock	2
21	3217–29	Nut–Lock	2
22	3255–7	Washer – Lock	3
23	42–2040	Screw – Hex. Hd. Self Tap	3
24	322–17	Capscrew– Hex. Hd.	1
25	3296–16	Nut– Lock	2
26	29–6150	Spring – Leaf	1
27	29–6170	Spring – Extended Leaf	1
28	51–3150	Shim – Spring Arm	1
29	29–6120	Plate – Pump	1
30	321–6	Screw – Cap Hex. Hd.	2
31	61–2940	Lever–Pump	1
32	251–259	Bearing – Ball	1
33	3256–53	Washer – Flat	2
34	92–7906	Switch – Neutral	1



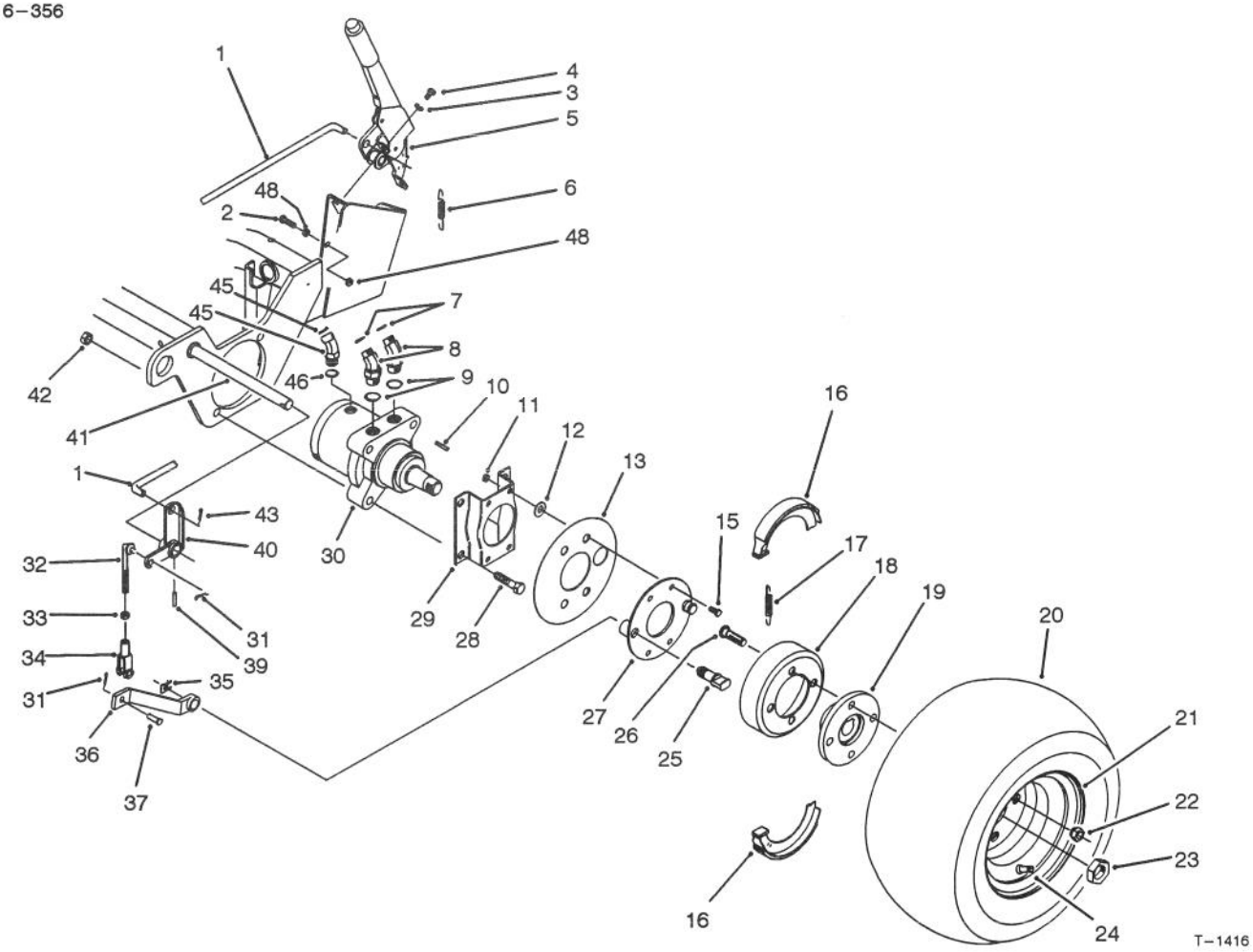
FRONT WHEEL ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	83–9350	Rod – Parking Brake	1
2	322–17	Screw – Cap Hex. Hd.	1
3	3253–4	Washer – Lock	2
4	322–4	Screw – Hex. Washer Hd.	2
5	61–3990	Parking Brake Assembly	1
6	5–7290	Spring – Extension	1
7	237–30	Seal – O–Ring	4
8	340–89	Fitting – Hydraulic 45° (Incl. Ref. 7 & 9)	4
9	237–80	Seal – O–Ring	4
10	65–4640	Key – Square	2
11	3296–42	Nut – Lock	8
12	3256–16	Washer – Flat	8
13	83–9340	Shield – Grass	2
15	321–5	Screw – Cap Hex. Hd.	8
16	70–9840	Shoe – Brake	4
17	70–9880	Spring – Extension	4
18	10–6821	Brake Drum Assembly (Incl. Ref. #19 & 26)	2
19	10–6870	Hub – Wheel	2
20	231–127	Tire	2
21	217–60	Rim	2
22	242–50	Nut – Lug	8

Ref. No.	Part No.	Description	No. Used
23	26–3790	Nut – Lock	2
24	232–27	Valve – Stem	2
25	70–9860	Pin – Pivot Brake	2
26	85–6540	Stud – Drive	8
27	70–9870	Plate – Brake	2
28	325–11	Screw – Cap Hex. Hd.	8
29	84–2000	Bracket – Brake	2
30	66–5291	Hydraulic Motor Assembly (Incl. Ref. #10)	2
31	3272–6	Pin – Cotter	4
32	84–1990	Rod – Adjusting	2
33	3220–2	Nut – Jam	2
34	282–2	Clevis	2
35	70–9850	Clip – Retaining	2
36	83–9250	Lever – Brake	2
37	283–1	Pin – Clevis	2
39	32121–79	Pin – Roll	2
40	83–9270	Pivot – Brake L.H.	1
*	83–9310	Pivot – Brake R.H.	1
41	83–9330	Shaft – Brake	1
42	3296–23	Nut – Lock	8
43	3272–7	Pin – Cotter	1

*Not Illustrated

3316–356

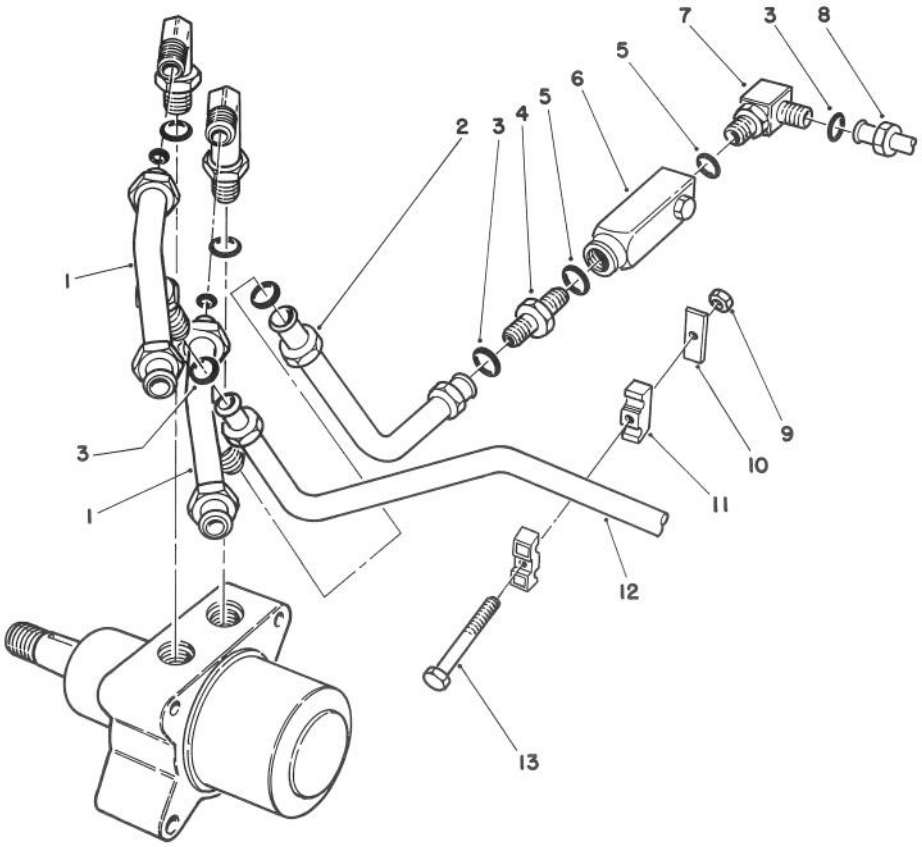


FRONT WHEEL ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
45	340–103	Fitting – Hydraulic 45° (Incl. Ref. #46 & 47) (For Left Wheel Motor)	1
*	340–140	Fitting – Hydraulic Tee (Incl. Ref. #46 & 47) (For Right Wheel Motor)	1

Ref. No.	Part No.	Description	No. Used
46	237–78	Seal – O–Ring	2
47	237–21	Seal – O–Ring	3
48	32128–20	Nut – Lock	2
*	71–1500	Brake Assembly (Incl. Ref. #16, 17, 25, 27 & 35)	2

*Not Illustrated

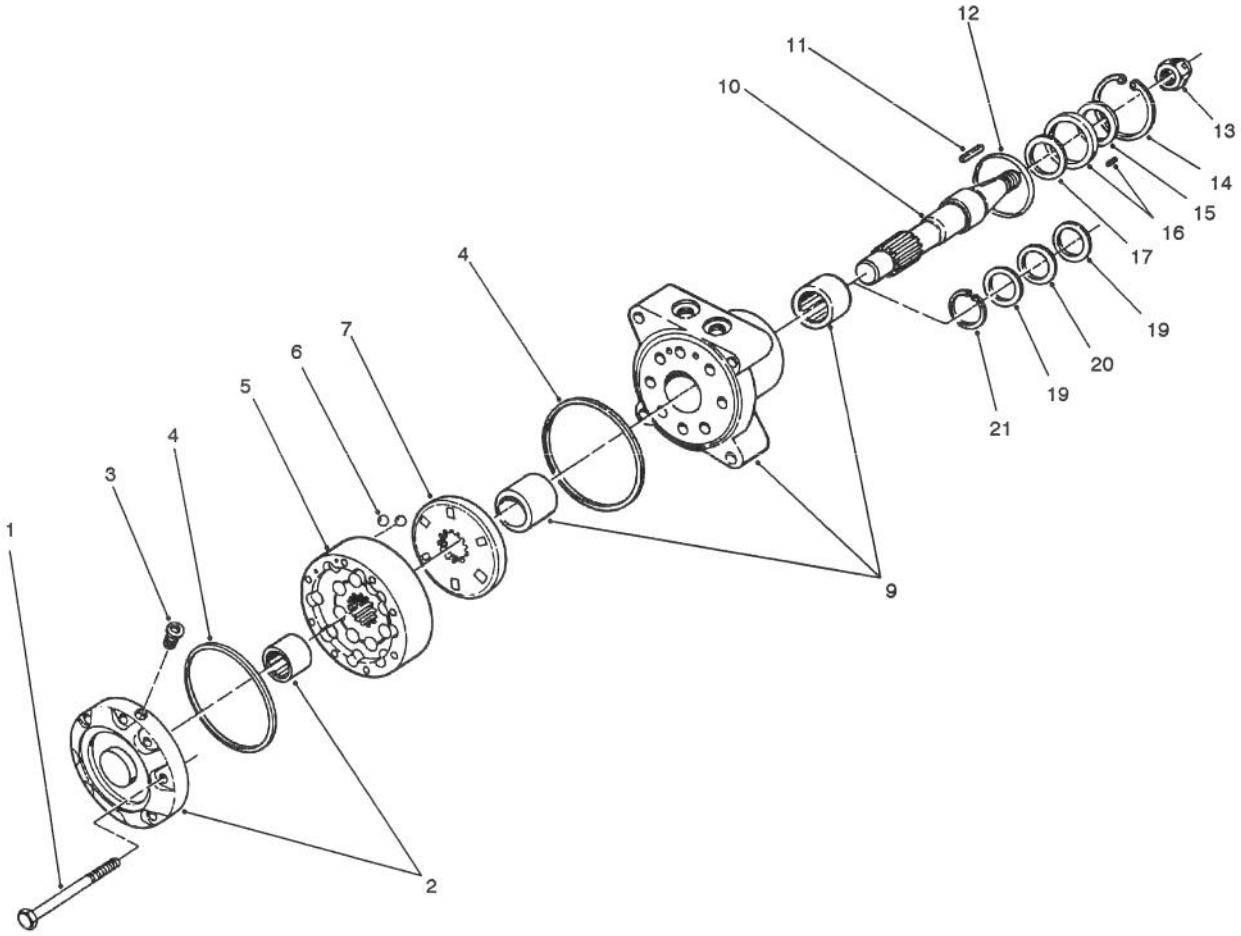


T–0889

RIGHT FRONT WHEEL PLUMBING ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	71–0870	Tee – Tube Assembly (Incl. Ref. #3)	2
2	71–0880	Tube Assembly	1
3	237–30	O–Ring	4
4	340–5	Fitting (Incl. Ref. #3 & 5)	1
5	237–42	O–Ring	2
6	71–2960	Valve – Flow Control	1

Ref. No.	Part No.	Description	No. Used
7	340–99	Fitting (Incl. Ref. #3 & 5)	1
8	71–0850	Tube Assembly	1
9	32128–14	Flange Locknut	1
10	69–9760	Cover – Plate	1
11	56–7976	Clamp – Tube	2
12	71–0910	Tube Assembly	1
13	321–28	Screw – Cap Hex Hd.	1



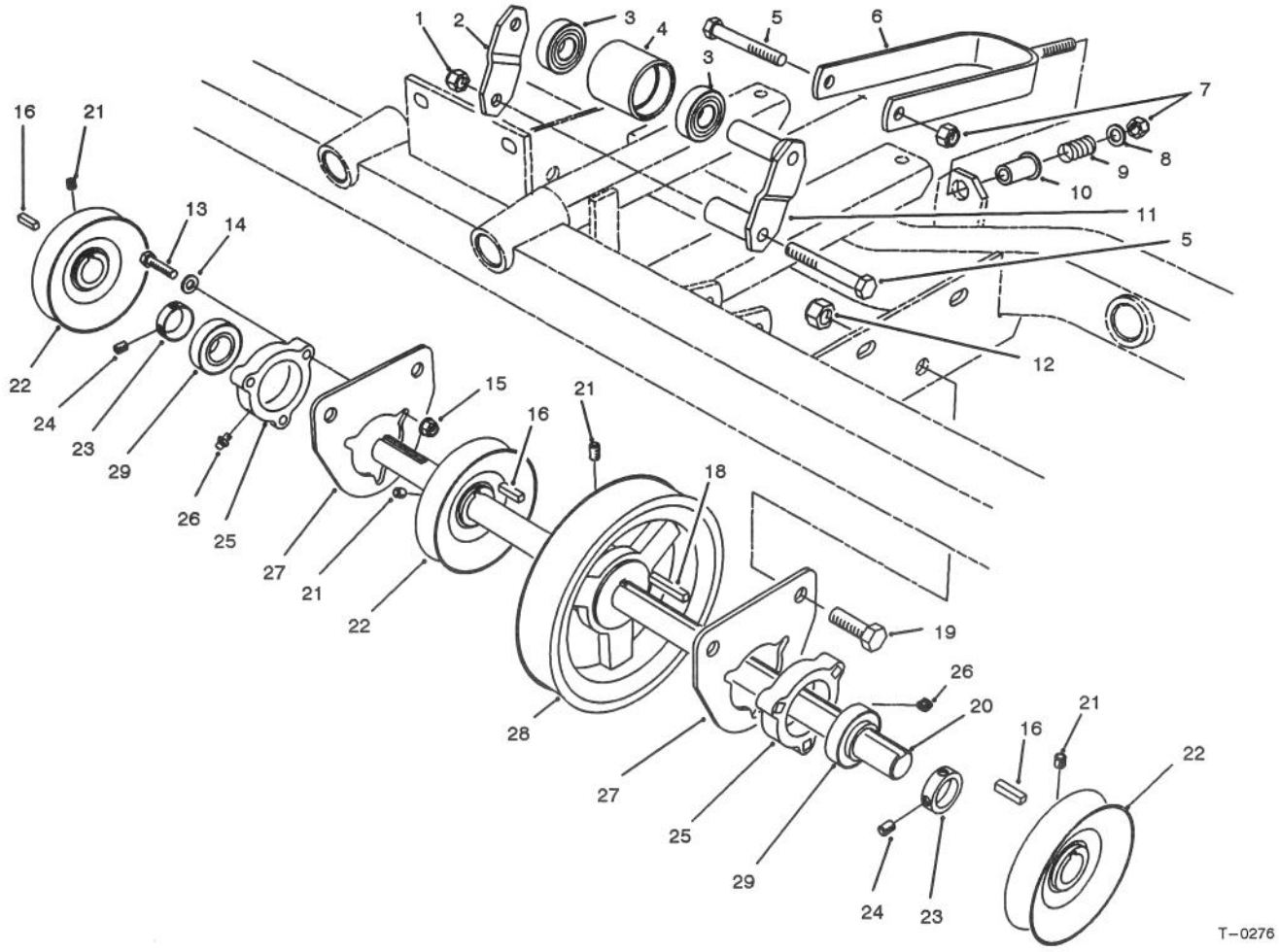
T–0274

HYDRAULIC DRIVE MOTOR ASSEMBLY NO. 66–5291

Ref. No.	Part No.	Description	No. Used
1	65–4580	Screw – Cap Hex Hd.	8
2	65–4680	Cover & Bearing Assembly	1
3	65–4560	Plug – Hex (Hollow)	1
4	65–4570	Seal – Square Ring	2
5	66–6110	IGR Assembly	1
6	65–4550	Valve – Check Ball	2
7	70–8150	Plate – Valve	1
9	65–4670	Body & Bearing Assembly	1
10	92–1157	Shaft	1
11	3257–15	Key – Square	1
12	65–4620	Seal – O–Ring	1

Ref. No.	Part No.	Description	No. Used
14	65–4500	Seal – Snap Ring	1
†15		Seal–Dust	1
†16		Retainer/Pin	1
†17		Seal–Lip	1
*	76–2350	Seal/Retainer Assembly (Incl. Ref. #15–17)	1
19	65–4600	Washer – Thrust	2
20	65–4610	Bearing – Thrust	1
21	65–4590	Ring – Snap	1
*	76–2360	Body Seal Kit (Incl. Ref. #4,12 & 15–17)	1

*Not Illustrated
†Not available from Toro as a replacement part.



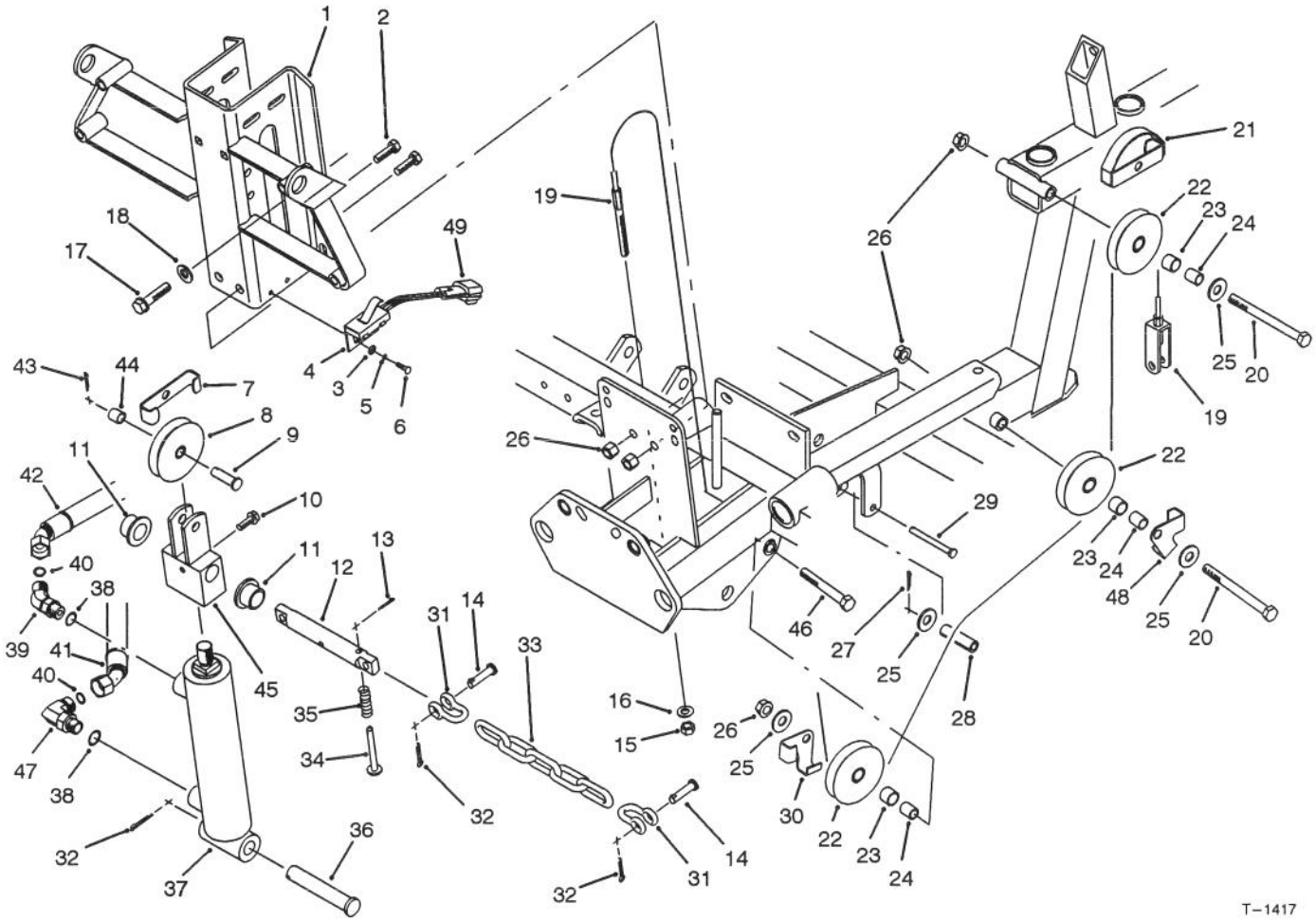
JACKSHAFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3296–39	Nut – Lock	2
2	67–7911	Strap – Idler Bracket	1
3	38–7820	Bearing – Idler	2
4	67–7750	Pulley – Idler	1
5	323–15	Screw – Cap Hex. Hd.	2
6	67–7890	Belt Tensioner W.A.	1
7	3296–59	Nut – Lock	1
8	3256–24	Washer – Flat	1
9	83–9690	Spring – Compression	1
10	83–9810	Bushing – Flange	1
11	67–7870	Idler Bracket W.A.	1
12	3296–23	Nut – Lock	4
13	322–17	Screw – Cap Hex. Hd.	6
14	3256–23	Washer – Flat	6
15	32128–25	Nut – Flange Lock	6
16	5–7280	Key – Square (Short)	3

Ref. No.	Part No.	Description	No. Used
18	67–7490	Key – Square (Long)	1
19	325–4	Screw – Cap Hex. Hd.	4
20	83–7820	Shaft – Drive	1
21	3242–4	Screw – Set	8
22	61–0140	Pulley – Jackshaft	3
23	251 –77	Collar – Locking (Incl. Ref. #24)	2
24	3245–35	Screw – Set	4
25	76–2460	Bearing Assembly (Incl. Ref. #23, 26 & 29)	2
26	302–5	Fitting – Grease	2
27	61–2350	Mount – Bearing	2
28	61–0070	Pulley – Poly V	1
29	251–337	Bearing	2
*	13–1279	Idler Pulley Assembly (Incl. Ref. #3, 4 & 11)	1

*Not Illustrated

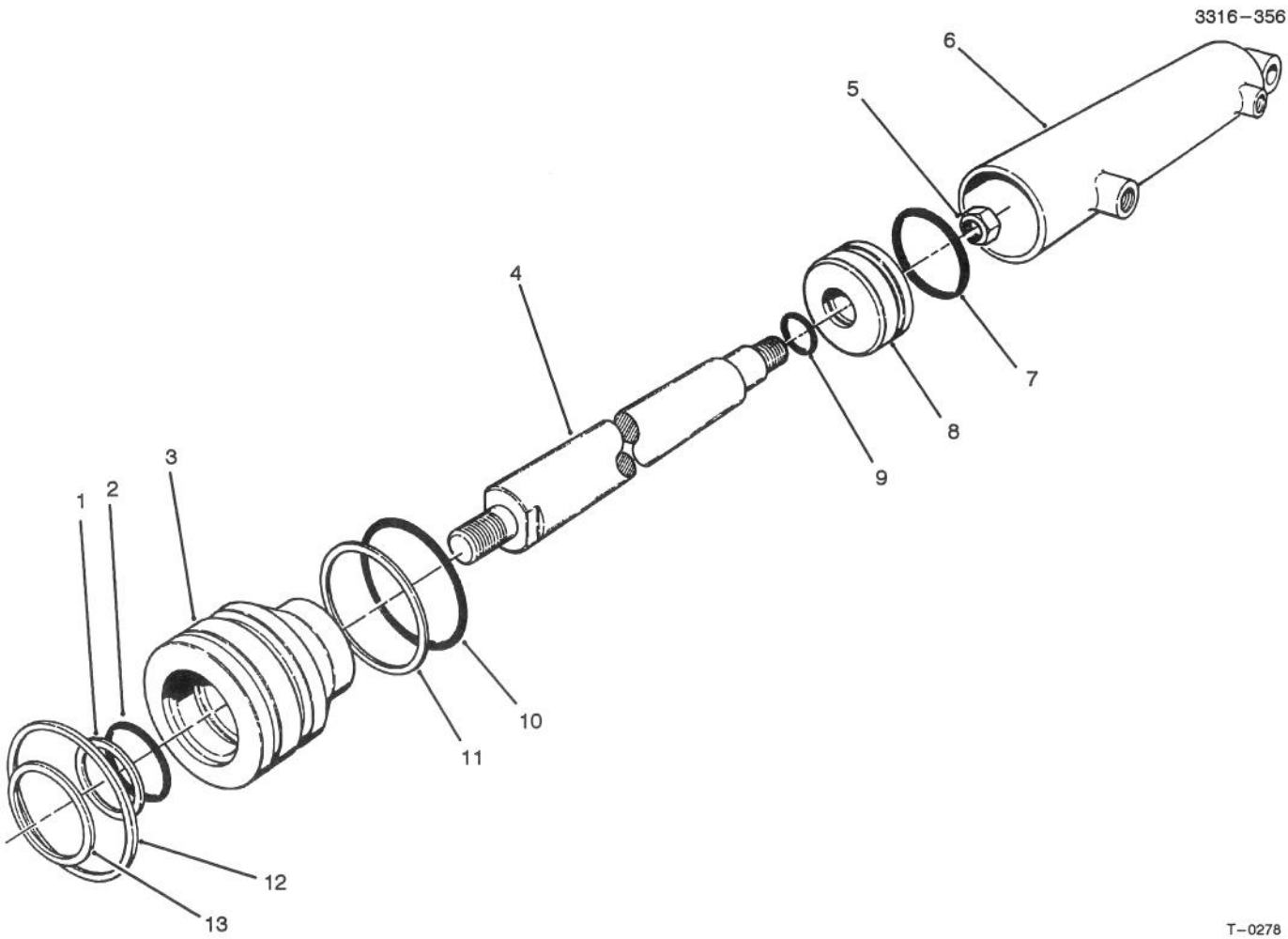
3316–356



CUTTING UNIT LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	92–1840	Bracket – Cylinder & Cooler	1
2	323–6	Screw – Cap Hex. Hd.	2
3	3256–53	Washer – Flat	2
4	92–7905	Lift Switch Assembly (Incl. Ref. #49)	1
5	3254–9	Washer – Lock Internal	2
6	3249–5	Screw – Round Hd.	2
7	5–2655	Keeper – Cable	1
8	5–2653	Cable Pulley Assembly (Incl. Ref. #44)	1
9	283–42	Pin – Clevis	1
10	3234–4	Screw – Hex. Washer Hd.	1
11	84–8440	Bushing – Flange	2
12	72–4190	Pin – Cylinder Guide	1
13	3272–4	Pin – Cotter	1
14	283–6	Pin – Clevis	4
15	3296–4	Nut – Lock	1
16	3256–23	Washer – Flat	1
17	11–0590	Screw – Thread Forming	4
18	3256–24	Washer – Flat	4
19	61–3260	Cable – Lift	1
20	323–23	Screw – Cap Hex. Hd.	2
21	61–3240	Keeper – Cable	1
22	61–3210	Cable Pulley Assembly (Incl. Ref. #23)	3
23	256–1	Bushing – Sleeve	3
24	61–3230	Spacer	3

Ref. No.	Part No.	Description	No. Used
25	3256–4	Washer – Flat	4
26	3296–39	Nut – Flange Lock	5
27	3272–4	Pin – Cotter	1
28	32121–124	Pin – Roll	1
29	283–79	Pin – Clevis	1
30	5–2656	Keeper – Cable	1
31	282–4	Clevis	4
32	3272–11	Pin – Cotter	5
33	61–3830	Chain – Lift	2
34	71–1380	Pin – Spring	1
35	71–1370	Spring – Compression	1
36	283–78	Pin – Clevis	1
37	76–0020	Hydraulic Cylinder Assembly	1
38	237–42	Seal – O–Ring	2
39	340–87	Fitting – Hydraulic 45° (Incl. Ref. #38 & 40)	1
40	237–22	Seal – O–Ring	2
41	61–2500	Hose – Hydraulic	1
42	61–2490	Hose – Hydraulic	1
43	3272–6	Pin – Cotter	1
45	61–2430	Hub – Lift	1
44	256–2	Bushing – Sleeve	1
46	323–13	Screw – Cap Hex. Hd.	1
47	340–77	Fitting – Hydraulic 90° (Incl. Ref. #38 & 40)	1
48	83–9130	Keeper – Cable	1
49	92–7906	Switch – Lift	1



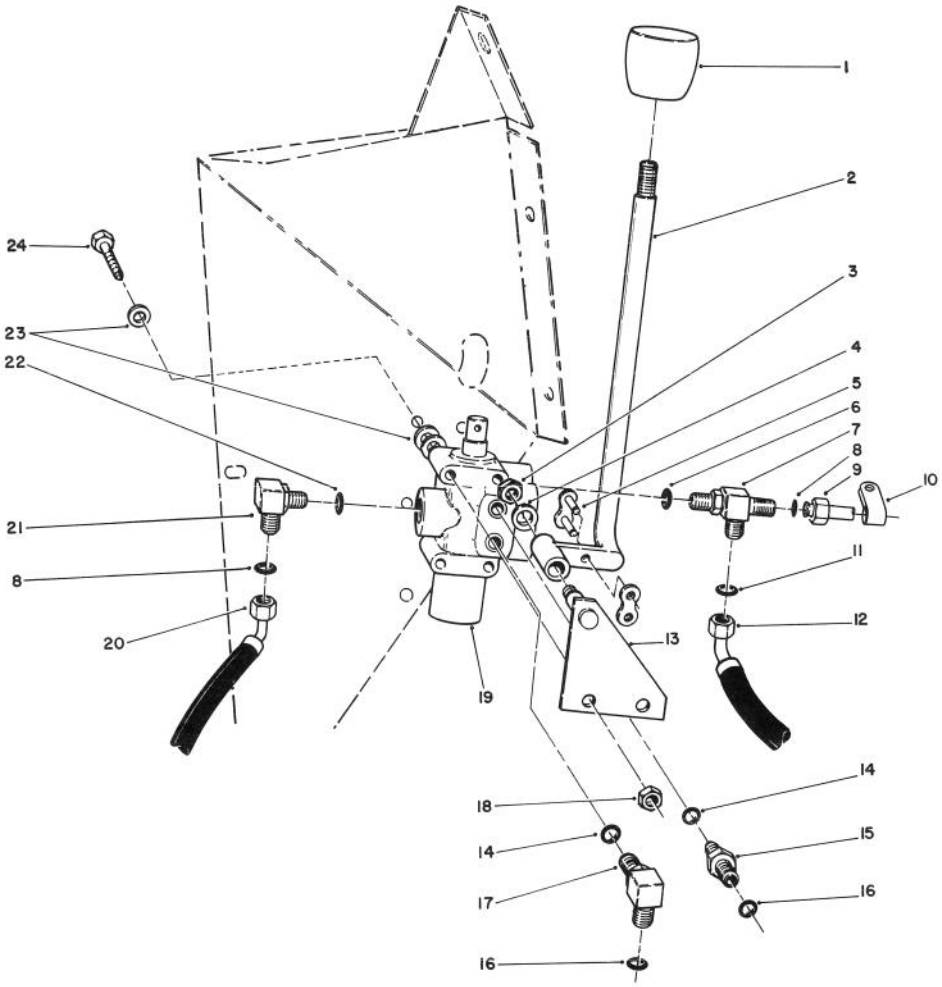
HYDRAULIC CYLINDER ASSEMBLY NO. 76–0020

Ref. No.	Part No.	Description	No. Used
1		Washer – Backup	1
2		O–Ring	1
3	76–0090	Head	1
4	76–2320	Shaft	1
5	76–2330	Nut – Lock	1
6		Barrel	1
7		Uniring	1
8	76–0040	Piston	1

Ref. No.	Part No.	Description	No. Used
9		O–Ring	1
10		O–Ring	1
11		Washer – Backup	1
12	76–0050	Ring – Retaining	1
13		Seal–Dust	1
*	76–0030	Repair Kit (Incl. Ref. #1–2, 7, 9–11 &13)	1

*Not Illustrated

3316–356

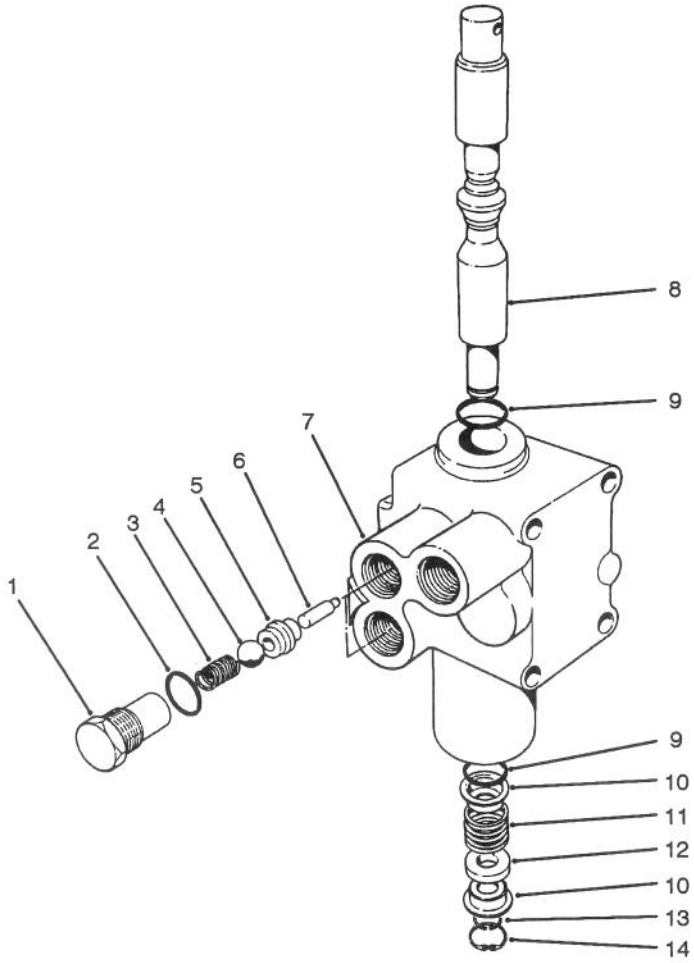


T–0890

CUTTING UNIT LIFT CONTROL VALVE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	233–37	Knob	1
2	85–5160	Lever – Valve	1
3	3296–39	Nut Lock	1
4	3256–24	Washer	1
5	2710–16	Link – Chain	1
6	237–42	O–Ring	1
7	71–0770	Fitting (Incl. Ref. #6, 8 & 11)	
8	237–22	O–Ring	2
9	71–0860	Tube Assembly	1
10	2412–113	Clamp–R	1
11	237–30	O–Ring	1
12	61–2520	Hydraulic Hose Assy. (Up)	1
13	61–2720	Bracket – Lever	1

Ref. No.	Part No.	Description	No. Used
14	237–78	O–Ring	2
15	340–88	Fitting – Straight (Incl. Ref. #14 & 16)	1
16	237–21	O–Ring	2
17	340–97	Fitting – 90° Elbow (Incl. Ref. #14 & 16)	1
18	3296–16	Nut – Lock	3
19	43–1950	Valve – Hydraulic	1
20	61–2510	Hydraulic Hose Assy. (Low)	1
21	340–99	Fitting – 90° Elbow (Incl. Ref. #8 & 22)	1
22	237–79	O–Ring	1
23	3256–22	Washer – Flat	9
24	321–23	Screw – Cap Hex.Hd.	3

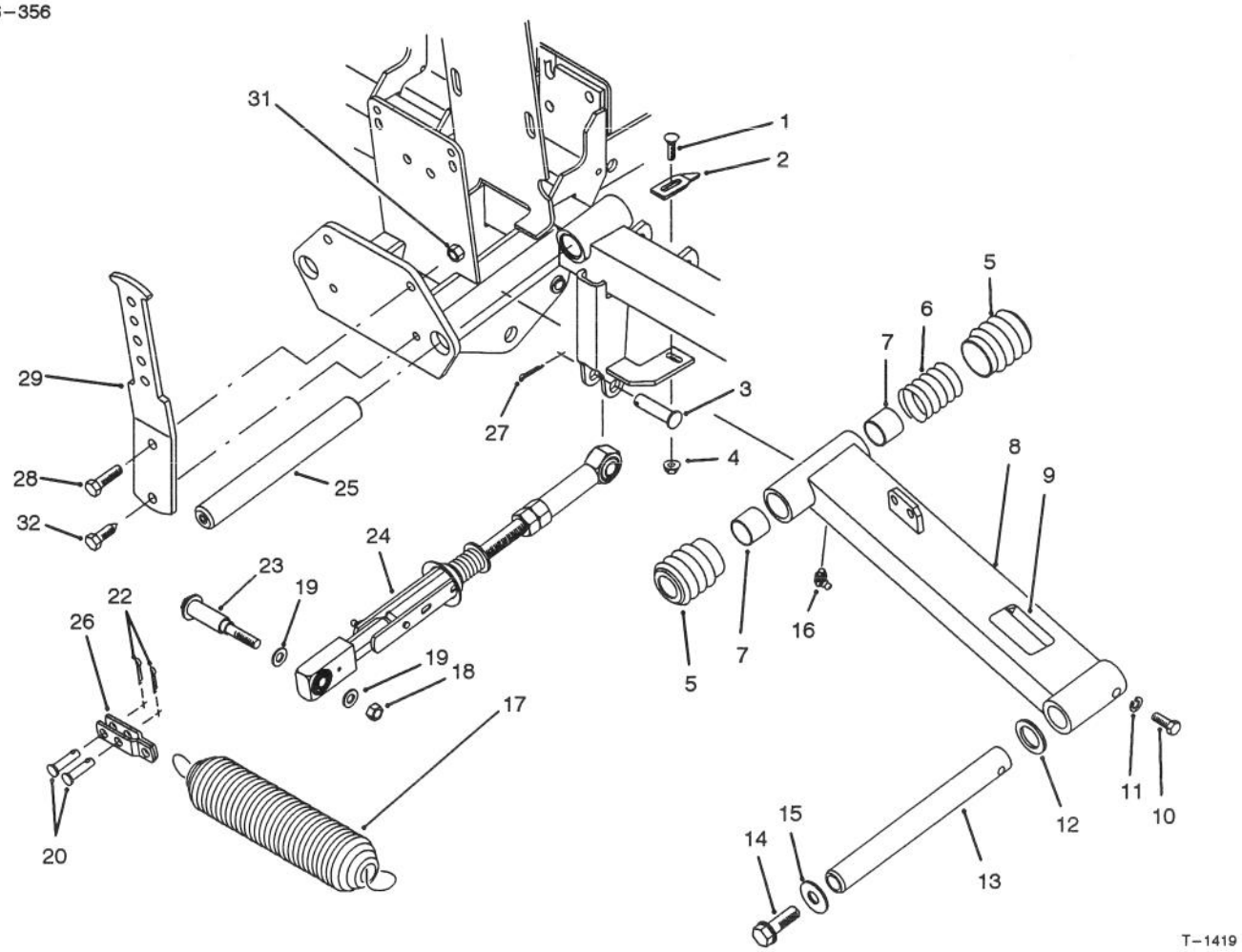


T–0280

CONTROL VALVE ASSEMBLY NO. 43–1950

Ref. No.	Part No.	Description	No. Used
1	22–8330	Plug	2
2	237–42	O–Ring	2
3	22–8340	Spring	2
4	22–8350	Ball	2
5	22–8370	Seat – Check Valve	2
6	22–8360	Pin – Cam	2
7		Body	1

Ref. No.	Part No.	Description	No. Used
8	22–8420	Spool	1
9	22–8500	O–Ring	2
10	22–8380	Retainer –Spring	2
11	22–8410	Spring	1
12	23–3030	Spacer	1
13	22–8480	Snap Ring– Spool	1
14	22–8490	Snap Ring	1



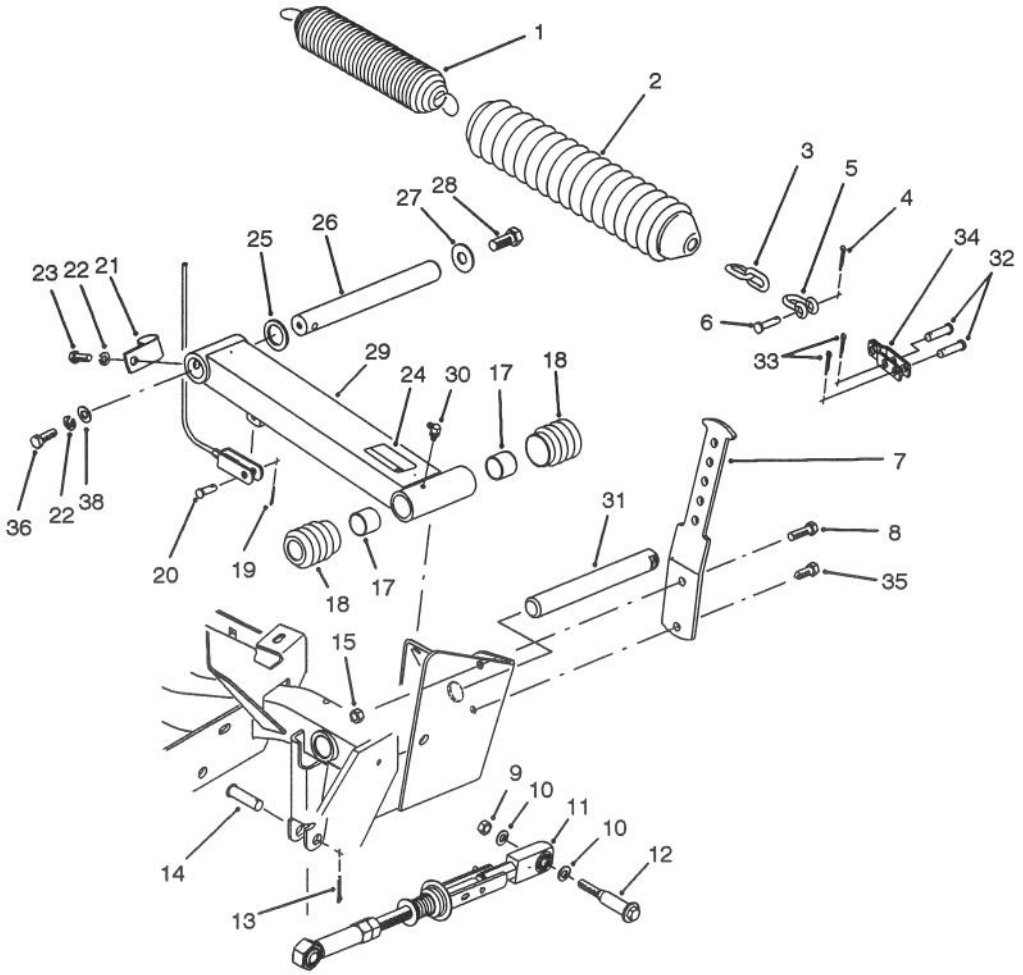
T–1419

FRONT CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	3229–1	Bolt – Carriage	2
2	76–2430	Scraper – Pulley	2
3	283–40	Pin – Clevis	2
4	32128–33	Nut – Flange Lock	2
5	61–7250	Boot	4
6	61–3270	Spring – Compression	2
7	3–0348	Bushing – Sleeve	4
8	16–1159	Lift Arm Assembly L.H. (Incl. Ref. #7, 9 & 16)	1
*	16–1169	Lift Arm Assembly R.H. (Incl. Ref. #7, 9 & 16)	1
9	55–4300	Decal – Warning	2
10	322–4	Screw – Cap Hex. Hd.	2
11	3253–4	Washer – Lock	2
12	256–115	Washer – Thrust	2
13	92–1815	Rod – Pivot	2
14	3234–32	Screw – Hex. Flange Hd.	2

Ref. No.	Part No.	Description	No. Used
15	3256–6	Washer – Flat	2
16	302–60	Fitting – Grease	2
17	5–0743	Spring – Extension	2
18	3296–59	Nut – Lock	2
19	3256–45	Washer – Flat	4
20	283–75	Pin – Clevis	4
22	3272–10	Pin – Cotter	4
23	76–0370	Bolt – Shoulder	2
24	83–7900	Belt Tensioner Assembly	2
25	92–1812	Shaft – Lift Pivot	2
26	92–1822	Shackle	2
27	3272–13	Pin – Cotter	2
28	323–7	Screw – Cap Hex. Hd.	2
29	92–1818	Arm – Tension	2
31	3296–39	Nut – Lock	2
32	32104–6	Screw – Cap Hex. Hd.	2

*Not Illustrated

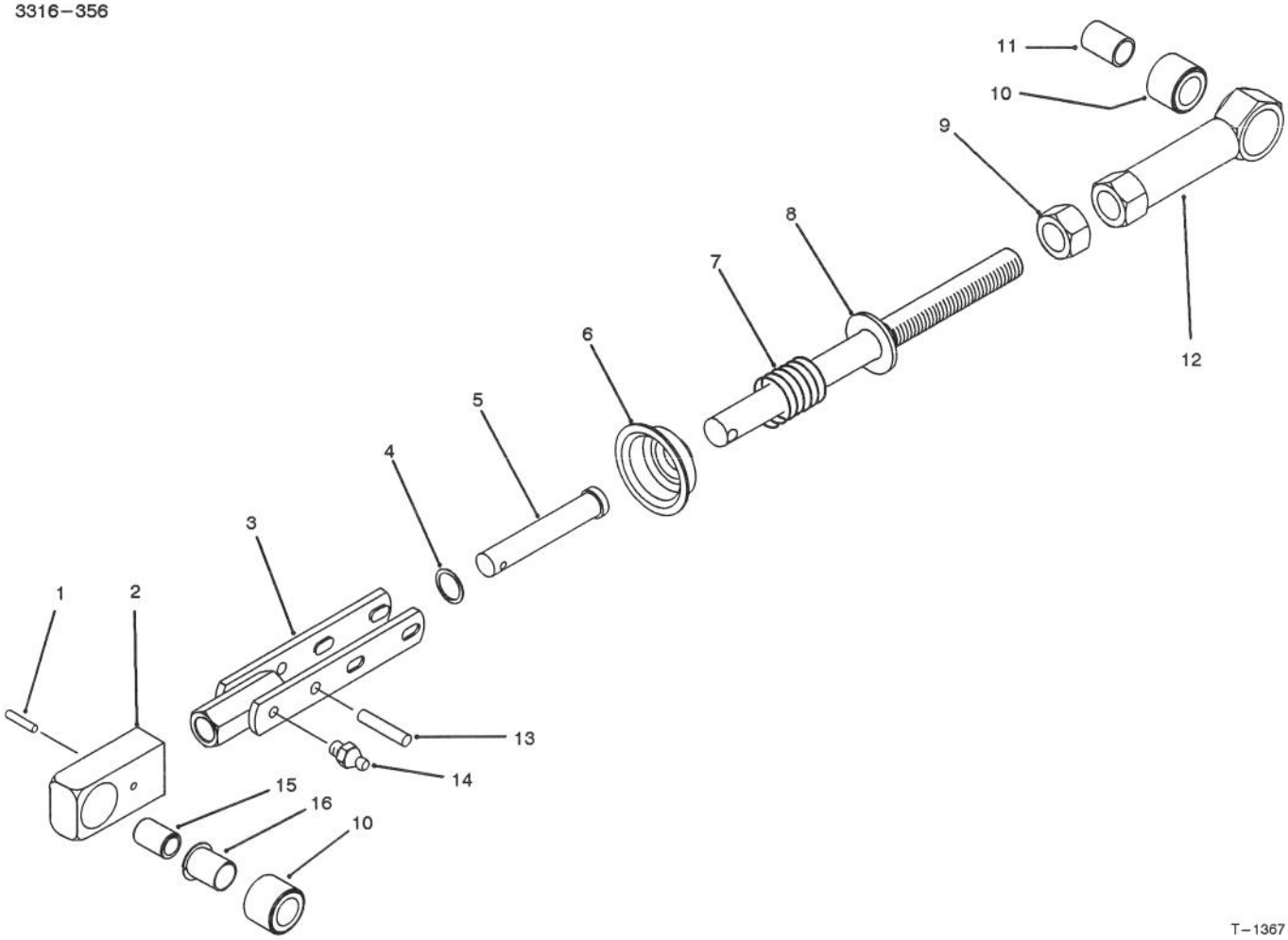


T–1366A

REAR CUTTING UNIT LIFT ARM ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5–0743	Spring – Extension	1
2	62–7240	Cover – Spring	1
3	62–7300	Chain	1
4	3272–11	Pin – Cotter	1
5	282–4	Clevis	1
6	283–6	Pin – Clevis	1
7	92–1818	Arm – Tension	1
8	323–7	Screw – Cap Hex. Hd.	1
9	3296–59	Nut – Lock	2
10	3256–45	Washer – Flat	4
11	83–7900	Belt Tensioner Assembly	2
12	76–0370	Bolt – Shoulder	2
13	3272–13	Pin – Cotter	2
14	283–40	Pin – Clevis	2
15	3296–39	Nut – Lock	1
17	3–0348	Bushing – Sleeve	2
18	62–7250	Boot	2
19	3272–6	Pin – Cotter	1
20	283–1	Pin – Clevis	1

Ref. No.	Part No.	Description	No. Used
21	18–2970	Clamp – R	1
22	3253–4	Washer – Lock	2
23	322–4	Screw – Cap Hex. Hd.	1
24	55–4300	Decal – Warning	1
25	256–115	Washer – Thrust	1
26	92–1815	Rod – Pivot	1
27	3256–6	Washer – Flat	1
28	3234–32	Screw – Cap Hex. Hd.	1
29	16–1089	Lift Arm Assembly (Incl. Ref. #17, 24 & 30)	1
30	302–60	Fitting – Grease	1
31	92–1812	Shaft – Lift Pivot	1
32	283–75	Pin – Clevis	2
33	3272–10	Pin – Cotter	2
34	92–1822	Shackle	1
35	32104–6	Screw – Cap Hex. Hd.	1
36	322–26	Screw – Cap Hex. Hd.	1
38	3256–57	Washer – Flat	1



T–1367

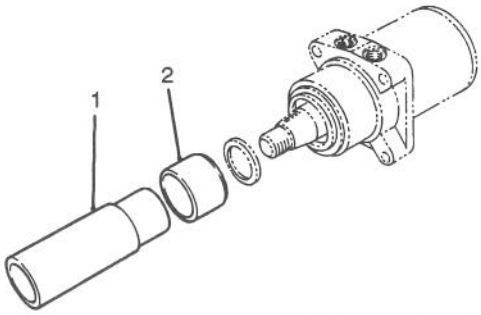
BELT TENSIONER ASSEMBLY NO. 83–7900

Ref. No.	Part No.	Description	No. Used
1	32121–23	Pin – Roll	1
2	76–0350	Housing – Bushing	1
3	83–7930	Yoke	1
4	3256–54	Washer – Flat	1
5	283–55	Pin – Clevis	1
6	76–0360	Cup – Retainer	1
7	76–0410	Spring – Compression	1
8	83–7910	Rod	1

Ref. No.	Part No.	Description	No. Used
9	3218–6	Nut – Jam	1
10	56–9510	Bushing Assembly	2
11	256–173	Bushing – Sleeve	1
12	76–0300	Housing – Bushing	1
13	32121–9	Pin – Roll	1
14	302–5	Fitting – Grease	1
15	76–0390	Spacer	1
16	56–9520	Bushing – Nyliner	1

SPECIAL TOOLS

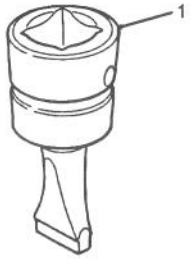
DRIVE MOTOR SEAL INSTALLATION TOOL NO. *19–2660



T–0728

Ref. No.	Part No.	Description	No. Used
1		Driver – Seal	1
2		Holder – Seal	1

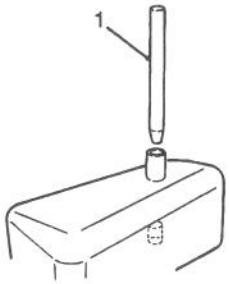
BEDKNIFE SCREW TOOL NO. *TOR510880



T–0729

Ref. No.	Part No.	Description	No. Used
1		Tool – Bedknife Screw	1

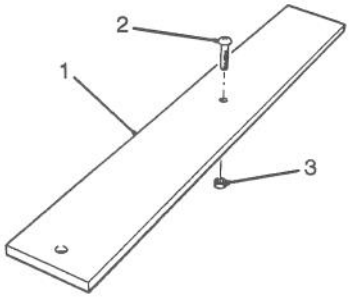
HYDRAULIC OIL RESERVOIR PLUG NO. *88–9220



T–1213

Ref. No.	Part No.	Description	No. Used
1		Plug – Reservoir	1

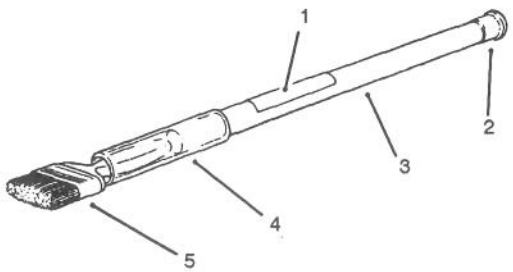
GAUGE BAR ASSEMBLY NO. *TOR138199



T–1151

Ref. No.	Part No.	Description	No. Used
1	65–8320	Bar – Height–Of–Cut	1
2	32122–2	Screw – Round Hd.	1
3	3219–14	Nut – Hex.	1

BACKLAPPING BRUSH ASSEMBLY NO. *TOR299100



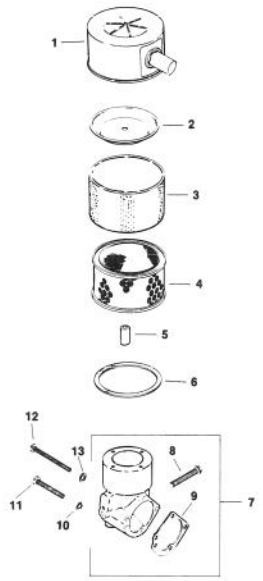
T–0731

Ref. No.	Part No.	Description	No. Used
1	12–9140	Decal	1
2	2410–18	Plug	1
3	29–9080	Handle	1
4	29–9090	Hose – Handle	1
5	36–4310	Brush	1

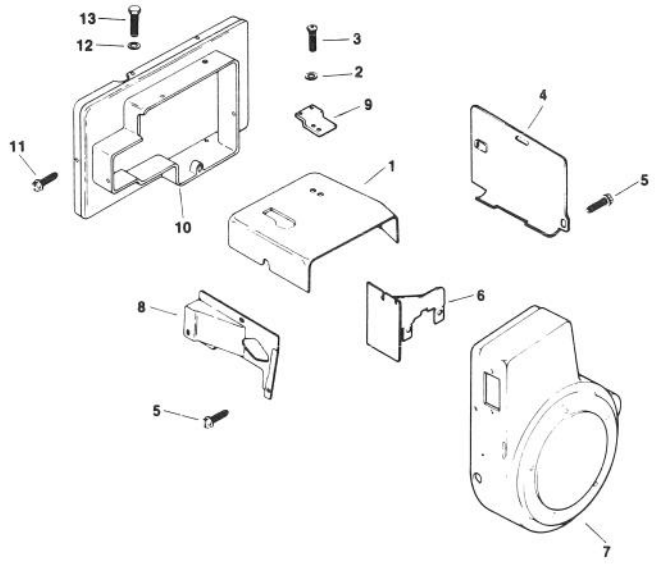
*Obtain these items directly from OTC 2013 4th St. Owatonna, MN. 55060 1–800–533–0492 (in Minnesota and Canada 1–507–455–7050) Fax. 507–455–7011.

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

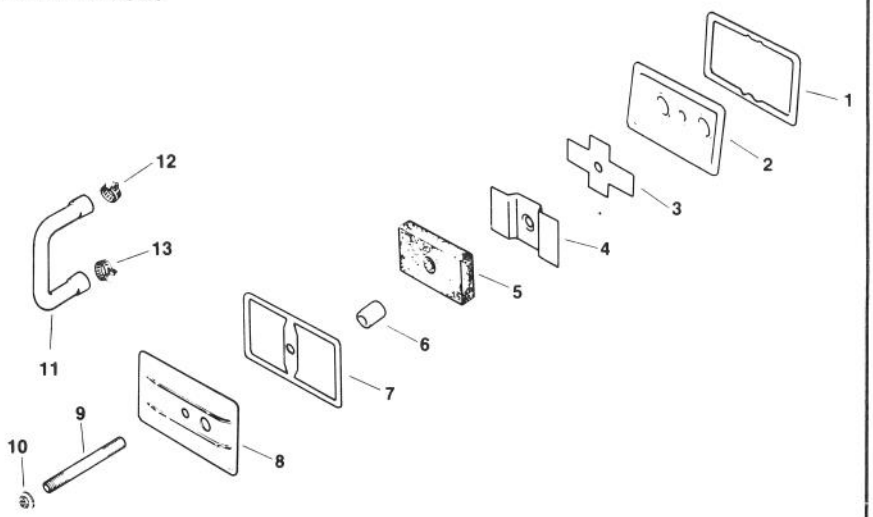
Air Intake



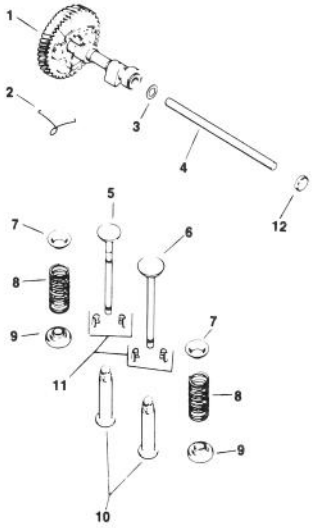
Baffles & Shroud



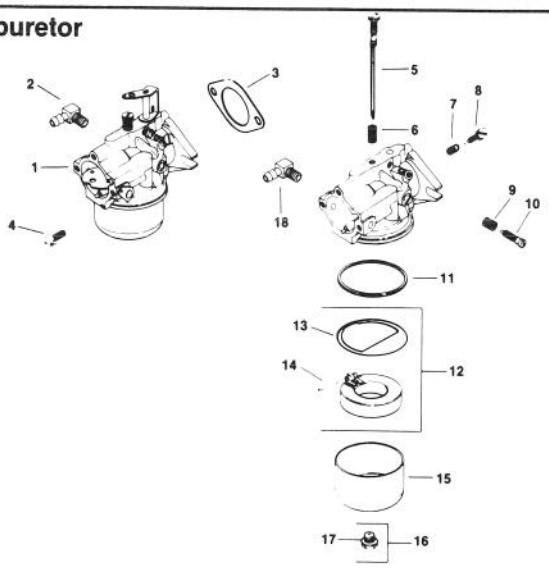
Breather & Vent



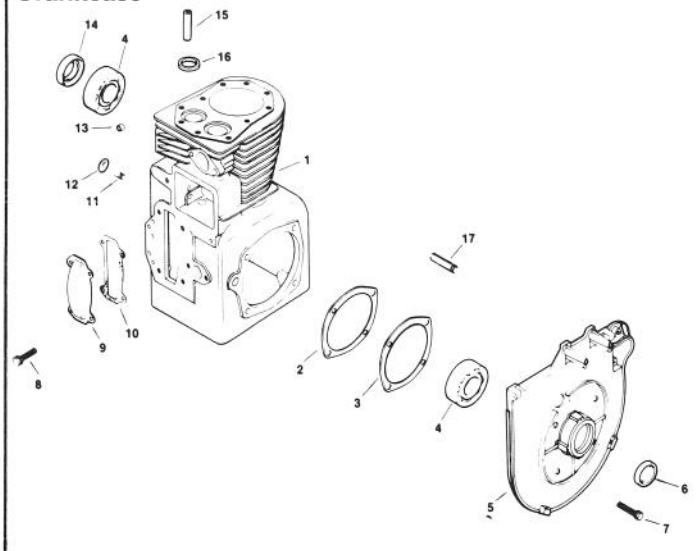
Camshaft & Valves



Carburetor



Crankcase



T–1214

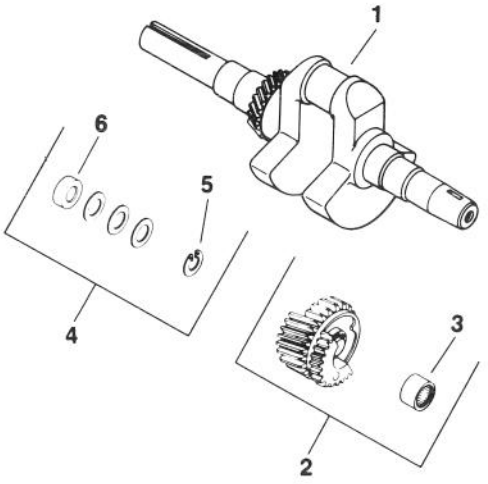
ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

Ref. No.	Part No.	Description	No. Used
		Air Intake	
1	52 096 26	Cover – Air Cleaner	1
2	52 082 04	Cover – Element	1
3	45 083 01	Precleaner	1
4	45 083 02	Element – Air Cleaner	1
5	231032	Seal	1
6	47 041 11	Gasket – Base	1
7	48 754 03	Kit – Air Cleaner Elbow (Incl. Ref. #8 & 9)	1
8	52 086 11	Screw – Self Tap	1
9	25 041 06	Gasket – Air Cleaner Elbow	1
10	X–22–9	Washer – I.T.L.W.	2
11	X–50–57	Screw – Pan Hd. Mach.	2
12	X–50–37	Screw – Pan Hd. Mach.	1
13	X–25–79	Washer – Plain	1
		Baffles & Shroud	
1	45 063 08	Baffle – Head	1
2	X–25–53	Washer – Plain	1
3	47 086 08	Screw – Pozidriv T.H.	1
4	47 063 10	Baffle – Cylinder	1
5	52 086 11	Screw– Hex Wash. Hd.	6
6	47 063 07	Baffle – Inner	1
7	47 027 42	Housing – Blower	1
8	47 063 06	Baffle – Side Air	1
9	47 126 23	Bracket – Duct	1
10	47 755 33	Kit – Air Duct	1
11	X–67–64	Screw – Hex Wash. Hd.	3
12	X–25–20	Washer – Plain	1
13	X–154A	Screw – H.C.	1
		Breather & Vent	
1	235048	Gasket – Breather Plate	1
2	235631	Plate – Breather	1
3	235047	Reed – Breather	1
4	235117	Baffle – Breather	1
5	235118	Filter – Breather	1
6	231032	Seal – Breather	1
7	275144	Gasket – Valve Cover	1
8	275839	Cover – Valve	1
9	275220	Stud – Valve Cover	1
10	X–799–1	Palnut	1
11	47 326 02	Hose	1
12	X–426–3	Clamp – Hose	1
13	X–426–9	Clamp – Hose	1
		Camshaft & Valves	
1	47 010 11	Camshaft Assembly	1
2	47 089 01	Spring – Actuating	1
3	275066	Spacer .005	A/R
	275067	Spacer.010	A/R
4	47 380 09	Pin – Camshaft	1
5	237672	Valve – Exhaust	1
6	235582	Valve – Intake	1
7	235011	Retainer – Upper Spring	2
8	235168	Spring – Valve	2
9	52 413 01	Rotator – Valve	2
10	D–235327	Tappet	2
11	41 755 10	Kit – Retainer	2
12	X–702–3	Plug – Cup	1

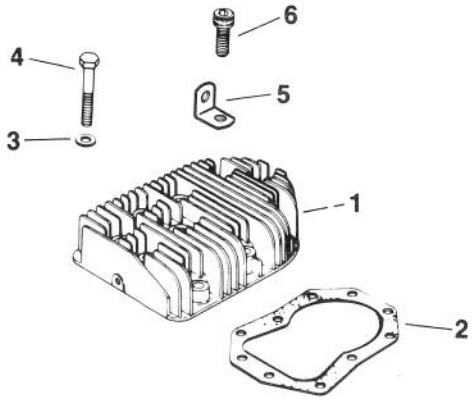
Ref. No.	Part No.	Description	No. Used
		Carburetor	
1	45 053 76	Carburetor Assembly (Incl. Ref. #5–18)	1
2	25 155 02	Connector – Hose	1
3	47 049 01	Gasket – Carburetor	1
4	X–770–1	Screw – Sltd. Hd.	2
5	45 103 01	Needle – Main Fuel Adj.	1
6	200383	Spring – Main Fuel	1
7	200380	Spring – Idle Fuel	1
8	275231	Needle – Idle Fuel Adj.	1
9	232555	Spring – Idle Speed	1
10	232556	Screw– Idle Speed Adj.	1
11	200375	Gasket – Bowl	1
12	25 757 03	Kit – Float (Incl. Ref. #13)	1
13	25 041 02	Gasket – Bowl Baffle	1
14	200376	Pin – Float Hinge	1
15	235448	Bowl – Fuel	1
16	47 100 06	Screw– Bowl Retainer (Incl. Ref. #17)	1
17	200372	Gasket – Bowl Screw	1
18	X–391–10	Connector – Hose	1
	25 757 02	Kit – Carburetor Repair	1
	25 757 05	Kit – Choke/Throttle Repair	1
		Crankcase	
1		Block Cylinder Assembly (Incl. Ref. #13,15,16) (USE: Miniblock 4578233)	1
2	47 422 05	Gasket – Shim	A/R
3	47 041 09	Gasket – Bearing Plate	1
4	235376	Bearing – Ball	2
5	47 146 11	Plate – Bearing	1
6	47 032 06	Seal – Front Oil	1
7	X–159–2	Screw – H.C.	4
8	X–132–6	Screw – H.C.	4
9	235026	Cover–Camshaft	1
10	235025	Gasket – Camshaft Cover	1
11	235125–5	Shaft – Governor Gear	1
12	X–230–11	Plug – Expansion	1
13	234866	Bearing – Gov. Cross Shaft	1
14	47 032 07	Seal – Rear Oil	1
15	230265	Insert – Valve	2
16	235007–5	Guide – Valve	2
17	236559	Shaft – Balance Gear Stub	3

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

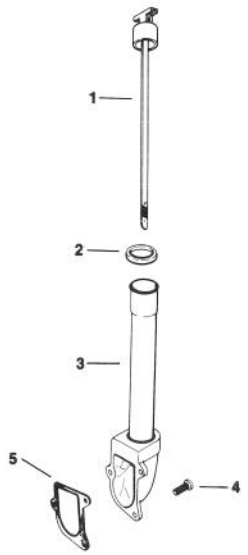
Crankshaft



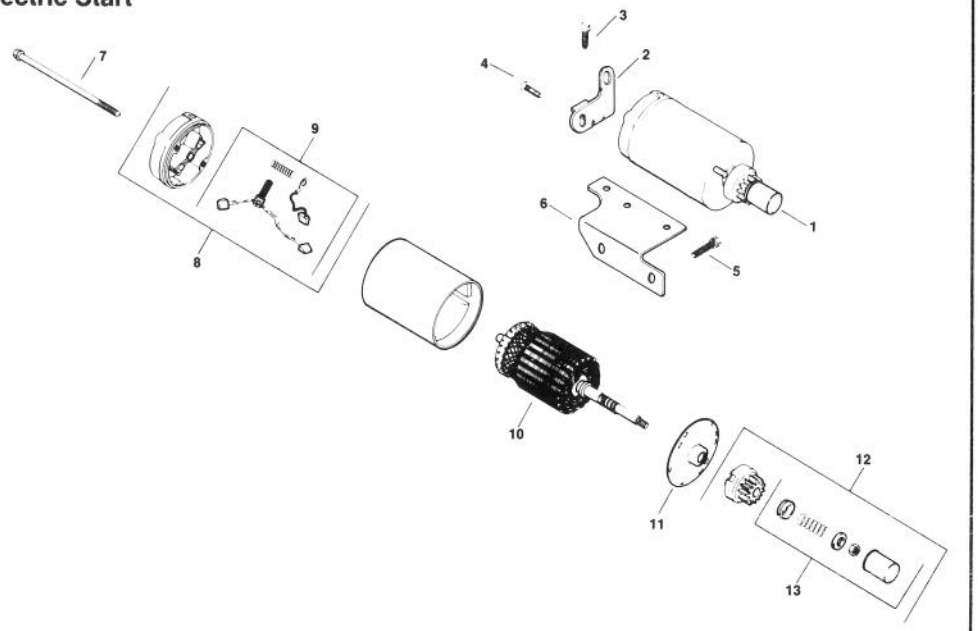
Cylinder Head



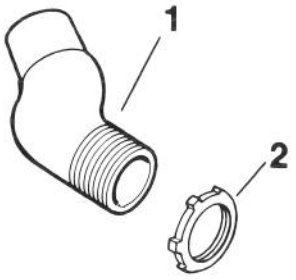
Dipstick



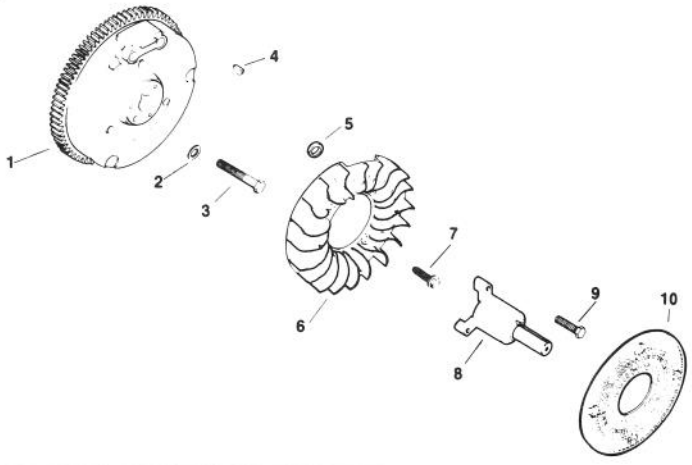
Electric Start



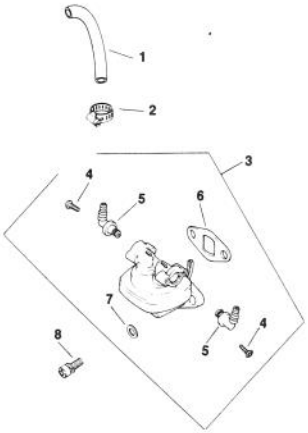
Exhaust



Flywheel



Fuel Pump



T-1215

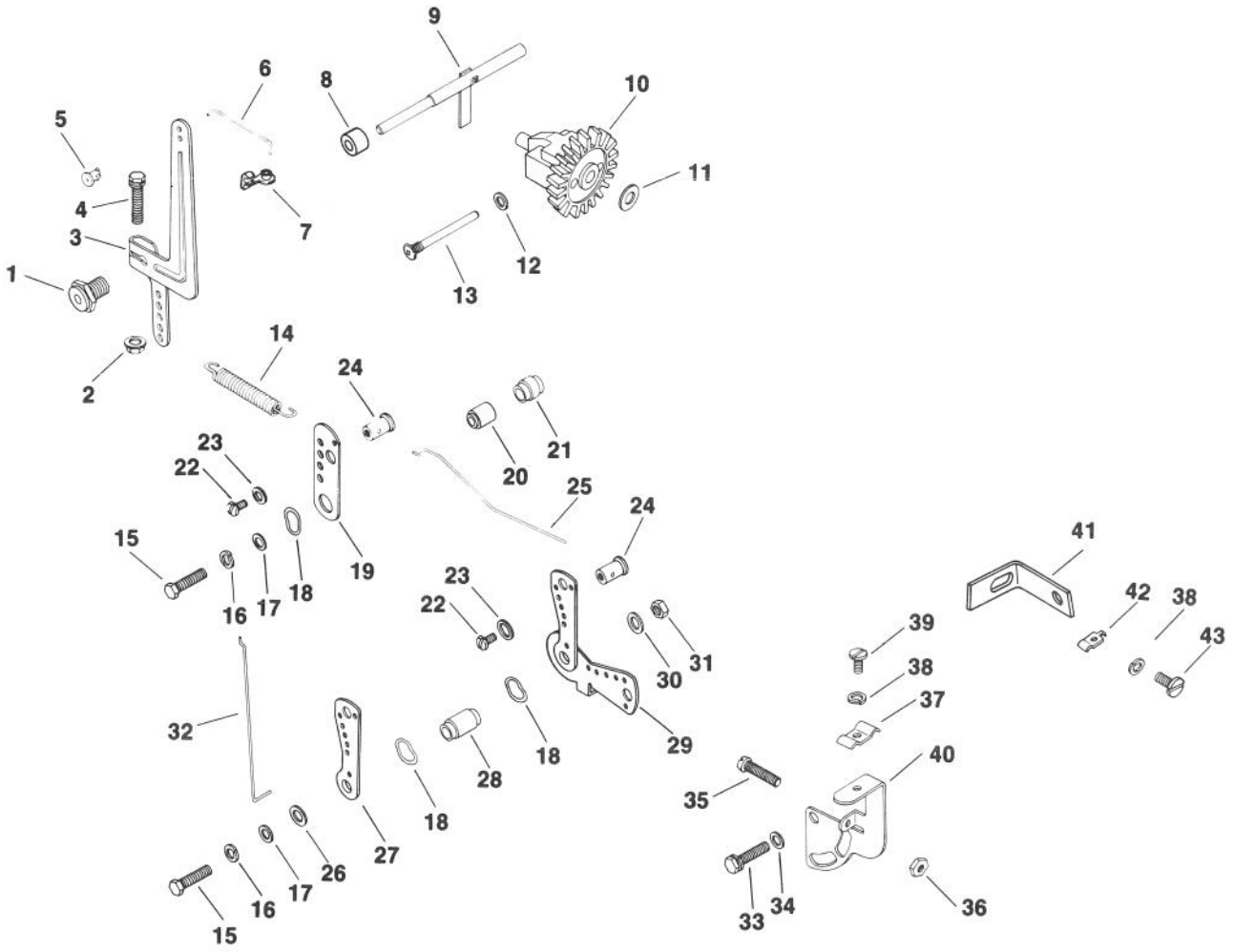
ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

Ref. No.	Part No.	Description	No. Used
		Crankshaft	
1	45 014 86	Crankshaft	
2	45 043 03	Gear Assembly (Incl. Ref. #3)	3
3	47 030 01	Bearing – Needle	3
4	47 755 01	Kit – Spacer (Incl. Ref. #5 & 6)	1
5	X–269–34	Retainer	3
6	237769	Spacer	3
		Cylinder Head	
1	45 015 09	Head – Cylinder	1
2	45 041 17	Gasket – Head	1
3	270889	Washer – Plain	10
4	270158	Screw– H.C.	9
5	47 445 02	Strap – Lifting	1
6	47 086 17	Screw – Hex Socket Hd.	1
		Dipstick	
1	47 038 27	Dipstick	1
2	41 153 01	O–Ring	1
3	47 029 06	Adapter – Oil Fill	1
4	X–131–2	Screw – F.H.	3
5	237064	Gasket	1
		Electric Start	
1	41 098 04	Starter Assembly (Incl. Ref. #7–13)	1
2	45 126 17	Brace – Tail	1
3	X–67–83	Screw – Hex Wash. Hd.	1
4	X–67–62	Screw – Hex Wash. Hd.	1
5	X–159–2	Screw – H.C.	2
6	47 126 29	Bracket – Solenoid	1
7	41 086 19	Bolt –Thru	2
8	41 227 04	Cap – Commutator End (Incl. Ref. #9)	1
9	52 755 15	Kit– Brush	1
10	45 170 02	Armature	1
11	41 227 03	Cap–Drive End	1
12	47 755 07	Kit – Drive (Incl. Ref. #13)	1
13	47 755 13	Kit– Drive Parts	1
	25 450 03	Tag – Caution	1
	52 357 01	Lubricant – Starter	

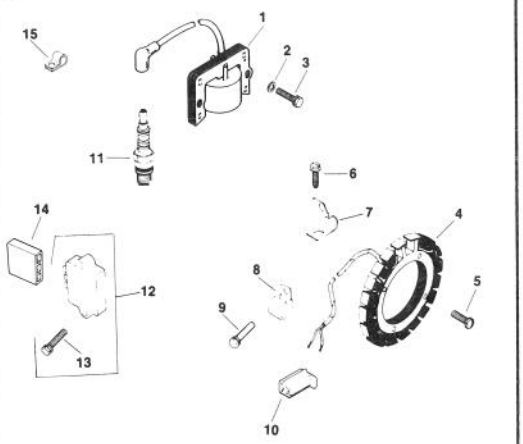
Ref. No.	Part No.	Description	No. Used
		Exhaust	
1	45 054 04	Elbow – Exhaust	1
2	45 100 01	Nut–Lock	1
		Flywheel	
1	47 025 53	Flywheel	1
2	52 468 15	Washer – Plain	1
3	25 086 24	Screw – Hex Mach.	1
4	X–46–3	Key – Woodruff	1
5	25 112 04	Spacer	4
6	25 157 01	Fan	1
7	25 086 21	Screw – Hex Wash. Hd.	4
8	235954	Shaft – Front Drive	1
9	X–159–2	Screw – H.C.	4
10	25 162 03	Screen – Grass	1
		Fuel Pump	
1	25 353 01	Line – Fuel	1
2	X–426–9	Clamp – Hose	2
3	47 559 08	Pump – Fuel Assembly (Incl. Ref. #4–7)	1
4	25 086 35	Screw – Tapping	2
5	25 294 01	Fitting & O–Ring – 90°	2
6	25 041 05	Gasket – Fuel Pump	1
7	X–25–63	Washer – Plain	2
8	X–174–2	Screw – F.H.M.	2

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

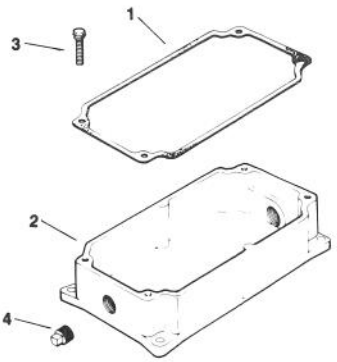
Governor



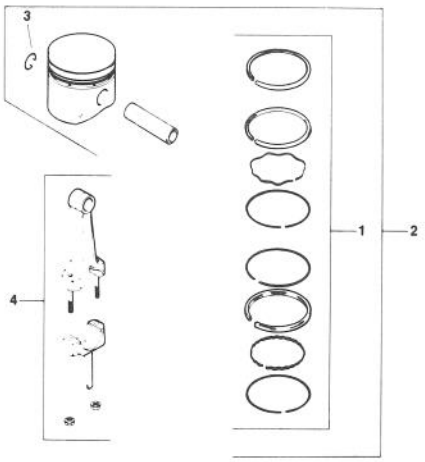
Ignition



Oil Pan



Piston & Rod



T-1216

ENGINE KOHLER MODEL NO. M16QS SPEC NO. 711563

Ref. No.	Part No.	Description	No. Used
		Governor	
1	235476	Bushing – Governor	1
2	X–799–1	Palnut	1
3	47 090 20	Lever – Governor	1
4	X–776–1	Screw – H.C.	1
5	25 158 09	Bushing – Linkage Rtng.	1
6	47 079 05	Linkage – Governor	1
7	47 158 07	Bushing – Linkage Rtng.	1
8	X–400–80	Spacer	1
9	A–235256–S	Kit – Governor Cross Shaft	1
10	A–235743–S	Kit – Governor Gear	1
11	237022	Washer–Thrust	1
12	25 468 01	Washer – Plain	1
13	231355	Pin – Governor Stop	1
14	235496	Spring – Governor	1
15	X–5–26	Screw – H.C.	2
16	X–20–1	Washer – Lock	2
17	X–25–63	Washer – Plain	2
18	275690	Washer – Wave	3
19	235086	Bracket – Speed Control	1
20	235085	Spacer	1
21	X–384–2	Spacer	1
22	X–51–8	Screw – Sltd. Pan Hd.	1
23	X–25–102	Washer – Plain	1
24	48 755 10	Kit – Clamp (Incl. Ref. #22 & 23)	1
25	47 079 08	Linkage – Throttle	1
26	X–25–82	Washer – Plain	1
27	47 090 05	Lever – Choke	1
28	47 112 19	Spacer	1
29	47 090 09	Lever – Throttle	1
30	X–25–95	Washer – Plain	1
31	X–81–1	Nut – Hex	1
32	47 079 01	Linkage – Choke	1
33	X–132–6	Screw– H.C.	1
34	X–25–72	Washer – Plain	1
35	232556	Screw	1
36	X–72–4	Nut – Hex	1
37	1223701	Clamp – Cable	1
38	X–19–1	Washer–Lock	2
39	X–67–38	Screw	1
40	47 126 13	Bracket – Choke	1
41	47 126 36	Bracket – Choke	1
†42	81–1690	Clamp – Cable	1
43	X–15–5	Screw – F.H.M.	1

†Available from your local TORO Distributor

Ref. No.	Part No.	Description	No. Used
		Ignition	
1	47 584 02	Module – Ignition	
2	X–25–79	Washer – Plain	2
3	X–156–1	Screw – H.C.	2
4	237878	Kit – Stator	1
5	X–67–51	Screw – Hex. Wash. Hd.	4
6	X–67–59	Screw – Hex. Wash. Hd.	1
7	X–728–1	Clip (Mounts to Bearing Plate)	1
8	235173	Clip (Mounts to Cylinder Block)	1
9	X–132–6	Screw	1
10	41 155 03	Connector – Male	1
11	235041–5	Spark Plug RH–10	1
12	25 755 03	Kit – Rectifier–Regulator (Incl. Ref. #13)	1
13	X–132–5	Screw – H.C.	2
14	236602	Connector – Female	1
15	210281	Clip – Hi–Tension Lead	1
	47 518 38	Lead – White, Module to Connector (23"–18 g. – insulated push on tab – uninsulated push on tab terminals)	1
	47 518 46	Lead – Violet, Rectifier Regulator to Connector (12.5" – 14–gauge – uninsulated push on tab terminals)	1
		Oil Pan	
1	235057	Gasket – Oil Pan	1
2	47 199 10	Pan–Oil	1
3	X–159–3	Screw – H.C.	4
4	X–75–6	Plug – Sq. Hd. Solid	2
		Piston & Rod	
1	45 108 10	Ring Set (Std. & .003)	1
	45 108 11	Ring Set(.010)	1
	45 108 12	Ring Set (.020)	1
	45 108 13	Ring Set (.030)	1
2	45 874 11	Piston w/Ring Set (Std.)	1
	45 874 12	Piston w/Ring Set (.003)	1
	45 874 13	Piston w/Ring Set (.010)	1
	45 874 14	Piston w/Ring Set (.020)	1
	45 874 15	Piston w/Ring Set (.030)	1
3	47 018 01	Retainer – Piston Pin	2
4	45 067 24	Connecting Rod (Std.)	1
	45 067 25	Connecting Rod (.010)	
	45 782 33	Miniblock	1
	47 004 02	Gasket Set w/o Seals	1
	45 755 12	Gasket Set w/Seals	1

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
3–0348	Bushing – Sleeve	30	7	4
3–0348	Bushing – Sleeve	31	17	2
3–6498	Washer – Thrust	3	17	A/R
5–0743	Spring – Extension	31	1	1
5–0743	Spring – Extension	30	17	2
5–2653	Cable Pulley Assembly	26	8	1
5–2655	Keeper – Cable	26	7	1
5–2656	Keeper – Cable	26	30	1
5–4723	Spring – Compression	10	31	1
5–7280	Key – Square (Short)	25	16	3
5–7290	Spring – Extension	21	6	1
10–4850	Spring – Compression	2	44	2
10–6821	Brake Drum Assembly	21	18	2
10–6870	Hub – Wheel	21	19	2
10–6870	Hub – Wheel	4	22	1
10–7070	Key–Square	12	5	1
10–7130	Wire – Battery/Solenoid	11	3	1
10–8120	Bolt – Battery	15	8	2
11–0590	Screw – Thread Forming	26	17	4
11–0590	Screw– Cap Hex. Hd.	15	20	2
12–3270	Screw – Cap Hex. Hd.	12	30	4
12–9140	Decal	33	1	1
13–1279	Idler Pulley Assembly	25	*	1
16–1089	Lift Arm Assembly	31	29	1
16–1159	Lift Arm Assembly L.H.	30	8	1
16–1169	Lift Arm Assembly R.H.	30	*	1
18–2970	Clamp – R	31	21	1
21–0141	Rod End Assembly	3	15	1
21–0151	Rod End Assembly	4	30	1
22–8330	Plug	29	1	2
22–8340	Spring	29	3	2
22–8350	Ball	29	4	2
22–8360	Pin – Cam	29	6	2
22–8370	Seat – Check Valve	29	5	2
22–8380	Retainer –Spring	29	10	2
22–8410	Spring	29	11	1
22–8420	Spool	29	8	1
22–8480	Snap Ring– Spool	29	13	1
22–8490	Snap Ring	29	14	1
22–8500	O–Ring	29	9	2
23–0660	Switch – Key	10	19	1
23–3030	Spacer	29	12	1
23–8910	Fitting – 90 Hose Elbow	17	26	2
25–2380	Plate – Thrust	18	39	1
25–2390	Plate – Valve	18	40	1
25–2400	Gasket	18	43	1
25–2430	Pin – Straight	18	41	1
25–2450	Swash/Plate	18	37	1
25–2460	Plug	18	14	2
25–2470	Kit – Shim Pack	18	16	2
25–2480	Spring – Charge Relief	18	32	1
25–2490	Ball – Check Valve	18	47	2
25–2510	Washer	18	11	2
25–2530	Pin – Straight	18	26	1
25–2570	Spring – Relief Valve	18	17	1
25–2630	Ring	18	3	1
25–2640	Spring – Check Valve	18	48	2
25–2650	Plug – Check Valve	18	49	2
25–2680	Gerotor Assembly	18	25	1
25–3180	Kit – Check Valve	19	*	1
25–3210	Seal – Lip	18	10	2
26–3790	Nut – Lock	4	21	1
26–3790	Nut – Lock	21	23	2
27–9870	Pin – Seat Spring	5	28	1
28–0120	Bracket – Hinge L.H.	1	19	1
28–0130	Bracket – Hinge R.H.	2	42	1
28–3670	Shaft – Trunion	18	28	1
28–4210	Solenoid – Starter	15	14	1
28–6180	Pin	5	47	1
28–8080	Boot – Battery Terminal	15	6	1
29–6120	Plate – Pump	20	29	1
29–6150	Spring – Leaf	20	26	1
29–6170	Spring – Extended Leaf	20	27	1
29–9080	Handle	33	3	1
29–9090	Hose – Handle	33	4	1
36–4310	Brush	33	5	1
37–9590	Spring	5	21	1
38–7820	Bearing – Idler	25	3	2
38–8000	Filter – Fuel	9	5	1
42–2040	Screw – Hex. Hd. Self Tap	20	23	3
43–1950	Valve – Hydraulic	28	19	1
43–8600	Spring – Compression	5	29	1
43–8610	Guide – Spring & Ball Seat	5	30	1
43–8620	Guide – Switch Pin	5	25	1
43–8860	Plunger – Switch	5	26	1
43–8870	Boot – Switch	5	20	1
44–2212	Lamp – Pilot	10	3	1
44–8310	Ring – Retaining	13	3	2
44–8320	Spring – Compression	13	10	3
44–8330	Spacer – Pulley Bearing	13	6	1
44–8350	Field Assembly	13	1	1
44–8360	Field Coil, Rotor & Bearing	13	4	1
46–8400	Bearing – Needle	18	42	1
46–8810	Stop – Spring	20	4	1
47–2980	Hose – Fuel	9	3	1
47–2988	Hose – Fuel	9	7	1
48–1800	Cylinder Block Kit	18	5	1
49–2040	Screw – Tapping	12	13	5
49–8480	Shaft – Trunion	18	12	1
49–8510	Kit – Charge Relief	19	*	1
49–8520	Kit – Implement Relief	19	*	1
51–3150	Shim – Spring Arm	20	28	1
54–0110	Filter – Oil	17	28	1
55–3570	Cap–Fuel	9	11	1
55–4300	Decal – Warning	30	9	2
55–4300	Decal – Warning	31	24	1
56–2230	Hose – Fuel	9	9	1
56–7976	Clamp – Hose	4	6	2
56–7976	Clamp – Tube	23	11	2
56–7982	Sleeve – Protective	16	*	1
56–9510	Bushing Assembly	32	10	2
56–9520	Bushing – Nyliner	32	16	1
57–3210	Screw – Hex. Washer Hd.	1	32	2
59–9810	Module – Ignition	12	16	1
61–0020	Shroud – Muffler	12	31	1
61–0030	Tank–Fuel	9	10	1
61–0070	Pulley – Poly V	25	28	1
61–0100	Tank – Hydraulic	15	24	1
61–0140	Pulley – Jackshaft	25	22	3
61–2070	Rod – Steering	3	13	1
61–2070	Rod – Steering	4	28	1
61–2090	Steering Column Assembly	3	8	1
61–2120	Bracket – Air Cleaner	12	6	1
61–2220	Spacer	9	20	4
61–2230	Plate – Pump Mount	17	13	1
61–2350	Mount – Bearing	25	27	2
61–2430	Hub – Lift	26	45	1
61–2490	Hose – Hydraulic	26	42	1
61–2490	Hose Assembly	14	2	1
61–2500	Hose – Hydraulic	26	41	1
61–2500	Hose Assembly	14	1	1
61–2510	Hose Assembly	14	15	1
61–2510	Hydraulic Hose Assy. (Low)	28	20	1
61–2520	Hose Assembly	14	13	1

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
61–2520	Hydraulic Hose Assy. (Up)	28	12	1
61–2540	Hose – Hydraulic	17	8	1
61–2540	Hose Assembly	14	17	1
61–2550	Hose – Hydraulic	17	27	1
61–2550	Hose Assembly	14	16	1
61–2610	Arm – Traction	20	14	1
61–2660	Wire – Solenoid/Starter	11	1	1
61–2670	Wire – Ground	11	2	1
61–2680	Weight – Standard	9	14	1
61–2710	Fitting – 90 Hose Elbow	17	6	1
61–2720	Bracket – Lever	28	13	1
61–2790	Screen – Filler	15	27	1
61–2940	Lever–Pump	20	31	1
61–3070	Tube – Hyd. L.H. (Rear)	17	25	1
61–3070	Tube Assembly	14	19	1
61–3080	Tube – Hyd. L.H. (Front)	17	24	1
61–3080	Tube Assembly	14	20	1
61–3210	Cable Pulley Assembly	26	22	3
61–3230	Spacer	26	24	3
61–3240	Keeper – Cable	26	21	1
61–3260	Cable – Lift	26	19	1
61–3270	Spring – Compression	30	6	2
61–3310	Plate – Toro Logo	9	13	1
61–3320	Pulley– Pump	17	17	1
61–3340	Bushing – Taper	12	46	1
61–3350	Bushing – Taper	17	19	1
61–3390	Belt – Poly–V	12	25	1
61–3470	Hose	12	11	1
61–3550	Valve – Ball	9	8	1
61–3770	Head – Filter	17	29	1
61–3830	Chain – Lift	26	33	2
61–3840	Decal – Reelmaster 216	5	16	2
61–3880	Panel – Access R.H.	5	52	1
61–3990	Parking Brake Assembly	21	5	1
61–7250	Boot	30	5	4
62–4290	O–Ring	18	44	2
62–5140	Weight – 8 Blade	9		1
62–5250	Armature & Pulley Assembly	13	5	1
62–5330	Bracket – Side Panel	5	7	1
62–5400	Hood Assembly	1	5	1
62–7170	Spacer	5	39	1
62–7190	Spacer	1	30	1
62–7240	Cover – Spring	31	2	1
62–7250	Boot	31	18	2
62–7300	Chain	31	3	1
62–7320	Stop – Traction Pedal	1	9	1
62–7350	Slide – Pedal Stop	1	11	2
62–7400	Decal – Toro Logo	1	4	1
63–4880	Hose Assembly	14	14	1
63–4880	Hydraulic Hose Assembly	16	18	1
63–4890	Hose Assembly	14	9	1
63–4890	Hydraulic Hose Assembly	16	15	1
63–5080	Pressure Sequence Valve	16	12	1
63–5400	Exchanger – Heat	16	30	1
63–8360	Key	10	9	1
63–8770	Fitting – 45 Orifice	16	11	1
63–8790	Cartridge Valve Assembly	16	10	1
63–8800	Seal Kit	16	*	1
63–8940	Shield – Cooler	16	17	1
65–4500	Seal – Snap Ring	24	14	1
65–4550	Valve – Check Ball	24	6	2
65–4560	Plug – Hex (Hollow)	24	3	1
65–4570	Seal – Square Ring	24	4	2
65–4580	Screw – Cap Hex Hd.	24	1	8
65–4590	Ring – Snap	24	21	1
65–4600	Washer – Thrust	24	19	2
65–4610	Bearing – Thrust	24	20	1
65–4620	Seal – O–Ring	24	12	1
65–4640	Key – Square	21	10	2
65–4640	Key – Woodruff	4	15	1
65–4670	Body & Bearing Assembly	24	9	1
65–4680	Cover & Bearing Assembly	24	2	1
65–8320	Bar – Height–Of–Cut	33	1	1
66–0120	Knob	10	2	2
66–5291	Hydraulic Motor Assembly	4	24	1
66–5291	Hydraulic Motor Assembly	21	30	2
66–5340	Grille – Front	2	38	1
66–6110	IGR Assembly	24	5	1
66–6120	Pad–Foot	1	27	1
66–6840	Decal – Hot	15	25	1
66–6840	Decal – Hot	12	47	1
67–7490	Key – Square (Long)	25	18	1
67–7750	Pulley – Idler	25	4	1
67–7870	Idler Bracket W.A.	25	11	1
67–7890	Belt Tensioner W.A.	25	6	1
67–7911	Strap – Idler Bracket	25	2	1
67–8020	Shaft – Pump	18	6	1
67–8030	Plug Assembly	18	19	2
67–8040	O–Ring	18	20	2
67–8050	Bearing – Needle	18	22	1
67–8060	Seal – Lip	18	23	1
69–9760	Cover – Plate	23	10	1
69–9760	Plate – Cover	4	4	1
70–7080	Spacer – Clutch	12	18	1
70–8020	Clutch Assembly	12	21	1
70–8030	Key	12	36	1
70–8040	Washer – Flat	12	22	1
70–8150	Plate – Valve	24	7	1
70–9840	Shoe – Brake	21	16	4
70–9850	Clip – Retaining	21	35	2
70–9860	Pin – Pivot Brake	21	25	2
70–9870	Plate – Brake	21	27	2
70–9880	Spring – Extension	21	17	4
71–0710	Hydraulic Tube Assembly	7	3	1
71–0710	Tube Assembly	14	12	1
71–0770	Fitting	28	7	
71–0840	Hydraulic Tube Assembly	7	6	1
71–0840	Tube Assembly	14	11	1
71–0850	Tube Assembly	14	7	1
71–0850	Tube Assembly	23	8	1
71–0860	Tube Assembly	28	9	1
71–0860	Tube Assembly	14	25	1
71–0870	Tee – Tube Assembly	23	1	2
71–0870	Tube Assembly	14	3	2
71–0880	Tube Assembly	23	2	1
71–0880	Tube Assembly	14	5	1
71–0910	Tube Assembly	14	4	1
71–0910	Tube Assembly	23	12	1
71–1370	Spring – Compression	26	35	1
71–1380	Pin – Spring	26	34	1
71–1500	Brake Assembly	22	*	2
71–2960	Valve – Flow Control	23	6	1
72–4150	Shield – Heat	1	24	1
72–4190	Pin – Cylinder Guide	26	12	1
72–4320	Switch – Neutral	5	31	1
72–4350	Panel – Access L.H.	5	19	1
72–4360	Footrest – L.H.	1	29	1
72–4790	Clamp – Battery	15	2	1
72–9540	Bracket – Heat Shield	1	23	1
74–0720	Tube – Manual	5	45	1
74–9100	Pad – Pedal Forward	20	7	1
74–9110	Pad – Pedal Reverse	20	11	1
75–6820	Meter – Hour	10	1	1
75–7730	Spacer	4	2	1

*Not Illustrated

TORO PART NUMBER INDEX (Cont.)

Part No.	Description	Pg. No.	Ref. No.	Qty.
75-9260	Support – Hydraulic Tank	5	2	1
75-9310	Latch – Hood	1	6	1
75-9320	Bushing – Hood Latch	10	33	1
75-9330	Pin – Hood Latch	10	30	1
76-0020	Hydraulic Cylinder Assembly	26	37	1
76-0030	Repair Kit	27	*	1
76-0040	Piston	27	8	1
76-0050	Ring – Retaining	27	12	1
76-0070	Bracket – Interlock Module	12	15	1
76-0080	Collar – Bearing	13	7	1
76-0090	Head	27	3	1
76-0130	Hood Stop Chain Assembly	1	22	1
76-0190	Cap-Oil	15	31	1
76-0200	Oil Cap Assembly	15	*	1
76-0220	Foam – Oil Filter	15	30	1
76-0240	Dipstick Assembly	15	29	1
76-0300	Housing – Bushing	32	12	1
76-0350	Housing – Bushing	32	2	1
76-0360	Cup – Retainer	32	6	1
76-0370	Bolt – Shoulder	31	12	2
76-0370	Bolt – Shoulder	30	23	2
76-0390	Spacer	32	15	1
76-0410	Spring – Compression	32	7	1
76-0420	Rod – Pump Control	20	9	1
76-0440	Battery Support W.A.	15	10	1
76-0500	Cover – Reservoir Support	5	41	1
76-1420	Wheel – Steering	3	10	1
76-2170	Pedal – Traction	20	8	1
76-2200	Footrest – Traction	1	12	1
76-2220	Adjustment Yoke Assembly	17	36	1
76-2260	Pad – Footrest	1	13	1
76-2320	Shaft	27	4	1
76-2330	Nut – Lock	27	5	1
76-2350	Seal/Retainer Assembly	24	*	1
76-2360	Body Seal Kit	24	*	1
76-2430	Scraper – Pulley	30	2	2
76-2460	Bearing Assembly	25	25	2
76-2520	Hose Assembly	14	6	2
76-2520	Hydraulic Hose	17	1	2
76-2530	Hose Assembly	14	8	1
76-2530	Hydraulic Hose Assembly	16	1	1
76-2540	Hose Assembly	14	22	1
76-2540	Hose Assembly – Hyd.	17	38	1
76-2550	Hose Assembly	14	21	1
76-2550	Hose Assembly	17	44	1
77-0480	Screw – Traction Stop	2	45	1
80-3940	Clip – Rosebud	5	50	1
80-4080	Hydraulic Hose Assembly	4	36	1
80-4080	Tube Assembly	14	10	1
80-4090	Hose – Hydraulic	7	5	2
80-4090	Hose – Hydraulic	4	14	2
80-4090	Hose Assembly	14	23	2
80-4110	Control – Throttle	10	23	1
80-4120	Control – Choke	10	22	1
80-4240	Footrest R.H.	1	14	1
82-4640	Battery – 12 Volt	15	7	1
83-7260	Cone – Relief Valve	18	18	2
83-7270	Fork – Caster	4	10	1
83-7820	Shaft – Drive	25	20	1
83-7900	Belt Tensioner Assembly	31	11	2
83-7900	Belt Tensioner Assembly	30	24	2
83-7910	Rod	32	8	1
83-7930	Yoke	32	3	1
83-8860	Shield – Front R.H.	2	35	1
83-9130	Keeper – Cable	26	48	1
83-9250	Lever – Brake	21	36	2
83-9270	Pivot – Brake L.H.	21	40	1
83-9310	Pivot – Brake R.H.	21	*	1
83-9330	Shaft – Brake	21	41	1
83-9340	Shield – Grass	21	13	2
83-9350	Rod – Parking Brake	21	1	1
83-9460	Tube – Hydraulic	7	13	1
83-9500	Tube – Hydraulic	7	12	1
83-9550	Decal – Warning	5	44	1
83-9690	Spring – Compression	25	9	1
83-9730	Step – Foot	5	18	1
83-9800	Shield – Front Grass L.H.	1	33	1
83-9810	Bushing – Flange	25	10	1
84-1650	Decal – Brake	1	28	1
84-1830	Cap – Battery Vent	15	32	1
84-1840	Grille – Muffler	12	37	1
84-1850	Muffler	12	26	1
84-1990	Rod – Adjusting	21	32	2
84-2000	Bracket – Brake	21	29	2
84-8440	Bushing – Flange	26	11	2
85-5160	Lever – Valve	28	2	1
85-5230	Bracket – Seat Pivot	6	53	2
85-5330	Plate – Seat	5	14	1
85-5340	Tube – Pivot	5	48	2
85-6540	Stud – Drive	4	16	4
85-6540	Stud – Drive	21	26	8
88-8220	Valve – By-Pass	18	4	1
88-9550	Decal – Service Information	5	34	1
92-1157	Shaft	24	10	1
92-1810	Arm – Torque	12	19	1
92-1812	Shaft – Lift Pivot	30	25	2
92-1812	Shaft – Lift Pivot	31	31	1
92-1813	Spacer – Torque Arm	12	20	1
92-1814	Spacer – Torque Arm	12	51	1
92-1815	Rod – Pivot	30	13	2
92-1815	Rod – Pivot	31	26	1
92-1818	Arm – Tension	31	7	1
92-1818	Arm – Tension	30	29	2
92-1819	Pulley – Engine	12	45	1
92-1820	Frame Assembly	3	19	1
92-1821	V-Belt – Pump	17	16	1
92-1822	Shackle	30	26	2
92-1822	Shackle	31	34	1
92-1840	Bracket – Cylinder & Cooler	26	1	1
92-1841	Nut – Hood Pivot	2	41	2
92-2406	Hose Assembly	14	24	1
92-2406	Hydraulic Hose Assembly	16	32	1
92-2407	Hose Assembly	14	18	1
92-2407	Hydraulic Hose Assembly	16	28	1
92-2408	Hose – Hydraulic	17	12	1
92-2408	Hose Assembly	14	26	1
92-3162	Bushing – Flange	3	4	4
92-3165	Steering Shaft & Gear	3	5	1
92-3172	Rack – Steering	3	16	1
92-3177	Decal – Instrument Panel	10	12	1
92-3179	Decal – Control	7	10	1
92-3180	Panel	5	42	1
92-3189	Panel – Instrument	5	10	1
92-3191	Diode – Circuit Board	11	4	1
92-3194	Switch – Clutch	10	20	1
92-3195	Knob	10	26	1
92-3196	2 Position Valve Assembly	7	2	1
92-7901	Wire Harness Assembly	11	5	1
92-7904	Cap – Valve	8	1	1
92-7905	Lift Switch Assembly	26	4	1
92-7905	Neutral Switch Assembly	20	5	1
92-7906	Switch – Lift	26	49	1
92-7906	Switch – Neutral	20	34	1
92-7907	Plug Assembly	8	2	1

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
92-7908	Washer – Valve	8	4	1
92-7909	Stop – Valve	8	13	1
92-7911	Boot	8	10	1
92-7912	Retainer – Boot	8	14	1
92-7913	Seal Repair Kit	8	*	1
92-7940	Housing – Charge Pump	18	21	1
92-8776	Plug Assembly	19	52	2
92-8777	Seal – O-Ring	18	51	2
92-9023	Hydraulic Pump Assembly	18	8	1
92-9023	Pump Assembly	17	5	1
217-60	Rim	21	21	2
218-461	Nut	10	10	1
218-461	Nut – Jam	5	22	2
218-489	Fuse Holder Assembly	10	14	1
218-535	Nut	10	18	1
218-536	Washer – Lock	10	17	1
218-562	Lens	10	5	1
219-18	Bulb– Light (GE #1893)	10	4	1
2112-9	Clamp – Muffler	12	27	1
231-127	Tire	4	17	1
231-127	Tire	21	20	2
232-27	Valve – Stem	21	24	2
232-47	Tube – Inner	4	20	1
233-17	Knob	10	34	1
233-37	Knob	28	1	1
233-46	Knob	8	11	1
237-7	Seal – O-Ring	5	24	1
237-21	O-Ring	28	16	2
237-21	Seal – O-Ring	22	47	3
237-22	O-Ring	18	2	1
237-22	O-Ring	28	8	2
237-22	Seal – O-Ring	8	3	1
237-22	Seal – O-Ring	7	4	2
237-22	Seal – O-Ring	16	6	5
237-22	Seal – O-Ring	4	13	2
237-22	Seal – O-Ring	26	40	2
237-30	O-Ring	17	2	12
237-30	O-Ring	23	3	4
237-30	O-Ring	28	11	1
237-30	O-Ring	17	40	3
237-30	Seal – O-Ring	16	2	8
237-30	Seal – O-Ring	21	7	4
237-30	Seal – O-Ring	7	7	4
237-30	Seal – O-Ring	5	32	1
237-37	Bumper – Rubber	5	17	2
237-42	O-Ring	29	2	2
237-42	O-Ring	23	5	2
237-42	O-Ring	28	6	1
237-42	Seal – O-Ring	26	38	2
237-71	O-Ring	15	28	1
237-78	O-Ring	28	14	2
237-78	Seal – O-Ring	4	38	1
237-78	Seal – O-Ring	22	46	2
237-79	O-Ring	17	4	2
237-79	O-Ring	28	22	1
237-79	Seal – O-Ring	7	9	3
237-80	O-Ring	17	9	1
237-80	Seal – O-Ring	21	9	4
237-80	Seal – O-Ring	4	11	2
237-86	O-Ring	18	15	4
237-88	Grommet	5	51	1
237-95	O-Ring	18	27	1
237-117	O-Ring	17	30	2
237-125	Grommet	9	2	2
237-150	Seal – O-Ring	16	5	2
242-50	Nut – Lug	4	19	4
242-50	Nut – Lug	21	22	8
242-76	Rim	4	18	1
2410-18	Plug	33	2	1
2411-52	Bear – Rod End R.H.	20	12	1
2411-53	Bearing – Rod End L.H.	20	1	1
2412-24	Clamp – Hose	17	10	6
2412-36	Clamp – Hose	9	4	6
2412-41	Clamp – R	12	38	1
2412-71	Clamp – R	5	37	1
2412-81	Clamp – R	16	25	2
2412-92	Clamp – Hose	12	10	2
2412-113	Clamp–R	28	10	1
2412-114	Clamp	4	34	1
2412-133	Clamp – R	5	46	2
251-8	Bearing – Ball	18	35	1
251 -77	Collar – Locking	25	23	2
251-259	Bearing – Ball	20	32	1
251-291	Bearing – Pulley	13	8	2
251-292	Bearing – Field	13	2	1
251-337	Bearing	25	29	2
252-82	Bearing – Needle	18	9	2
256-1	Bushing – Sleeve	26	23	3
256-2	Bushing – Sleeve	26	44	1
256-27	Bushing – Sleeve	3	6	2
256-115	Washer – Thrust	30	12	2
256-115	Washer – Thrust	31	25	1
256-173	Bushing – Sleeve	32	11	1
256-245	Bushing – Flange	3	18	2
256-247	Bushing – Flange	3	1	2
256-287	Bushing – Flange	3	2	2
256-321	Bushing – Flange	3	20	4
2710-16	Link – Chain	28	5	1
282-2	Clevis	21	34	2
282-4	Clevis	31	5	1
282-4	Clevis	26	31	4
283-1	Pin – Clevis	31	20	1
283-1	Pin – Clevis	21	37	2
283-2	Pin – Yoke	17	47	1
283-6	Pin – Clevis	31	6	1
283-6	Pin – Clevis	26	14	4
283-40	Pin – Clevis	30	3	2
283-40	Pin – Clevis	31	14	2
283-42	Pin – Clevis	26	9	1
283-55	Pin – Clevis	32	5	1
283-75	Pin – Clevis	30	20	4
283-75	Pin – Clevis	31	32	2
283-78	Pin – Clevis	26	36	1
283-79	Pin – Clevis	26	29	1
285-17	Plug – Pipe	18	1	2
302-5	Fitting – Grease	3	3	4
302-5	Fitting – Grease	4	3	1
302-5	Fitting – Grease	32	14	1
302-5	Fitting – Grease	25	26	2
302-60	Fitting – Grease	30	16	2
302-60	Fitting – Grease	31	30	1
321-2	Screw	1	26	2
321-5	Screw – Cap Hex. Hd.	21	15	8
321-5	Screw – Cap Hex. Hd.	1	20	1
321-6	Screw – Cap Hex. Hd.	20	30	2
321-8	Screw – Cap Hex. Hd.	4	35	1
321-11	Screw – Cap Hex. Hd.	5	11	2
321-11	Screw – Cap Hex. Hd.	16	13	2
321-13	Screw– Cap Hex Hd.	17	22	3
321-13	Screw– Cap Hex. Hd.	12	1	3
321-23	Screw – Cap Hex.Hd.	28	24	3
321-28	Screw – Cap Hex Hd.	23	13	1
321-39	Screw – Cap Hex. Hd.	10	6	4
322-1	Screw – Cap Hex. Hd.	7	1	2

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
322-3	Capscrew – Hex. Hd.	9	17	4
322-3	Screw – Cap Hex. Hd.	15	1	2
322-3	Screw – Cap Hex. Hd.	1	25	31
322-3	Screw – Cap Hex. Hd.	12	52	1
322-3	Screw – Hex. Hd. Cap	5	1	9
322-4	Screw – Cap Hex. Hd.	30	10	2
322-4	Screw – Cap Hex. Hd.	31	23	1
322-4	Screw – Cap Hex. Hd.	18	24	4
322-4	Screw – Hex. Washer Hd.	21	4	2
322-7	Capscrew – Hex. Nd.	20	10	2
322-9	Screw – Cap Hex. Hd.	4	9	1
322-12	Screw – Cap Hex. Hd.	3	11	1
322-17	Capscrew– Hex. Hd.	20	24	1
322-17	Screw – Cap Hex. Hd.	21	2	1
322-17	Screw – Cap Hex. Hd.	25	13	6
322-26	Screw – Cap Hex. Hd.	31	36	1
322-43	Screw – Cap Hex. Hd.	15	21	4
322-43	Screw – Cap Hex. Hd.	5	23	1
322-45	Screw – Hex. Hd. Cap	5	13	1
322-46	Screw – Cap Hex. Hd.	12	33	2
323-6	Screw – Cap Hex. Hd.	26	2	2
323-7	Screw – Cap Hex. Hd.	31	8	1
323-7	Screw – Cap Hex. Hd.	30	28	2
323-8	Screw – Cap Hex. Hd.	12	42	4
323-9	Capscrew – Hex. Hd.	9	19	4
323-11	Screw – Cap Hex. Hd.	18	46	4
323-13	Screw – Cap Hex. Hd.	26	46	1
323-15	Screw – Cap Hex. Hd.	25	5	2
323-23	Screw – Cap Hex. Hd.	26	20	2
324-7	Screw – Cap Hex. Hd.	12	48	1
325-4	Screw – Cap Hex. Hd.	25	19	4
325-6	Screw – Cap Hex. Hd.	4	1	1
325-7	Screw – Cap Hex Hd.	17	14	2
325-11	Screw – Cap Hex. Hd.	4	25	4
325-11	Screw – Cap Hex. Hd.	21	28	8
325-18	Screw – Cap Hex Hd.	17	23	1
3210-7	Capscrew – Hex. Hd.	20	18	1
3213-9	Capscrew – Hex. Hd.	12	24	1
3217-6	Nut – Hex.	15	3	2
3217-6	Nut – Hex.	12	29	2
3217-7	Nut – Hex.	2	39	2
3217-29	Nut–Lock	20	21	2
3218-1	Nut – Hex.	12	44	1
3218-5	Nut – Hex. Jam	10	32	1
3218-6	Nut – Jam	32	9	1
3218-13	Nut–Lock	15	17	2
3218-19	Nut – Hex.	10	8	2
3219-14	Nut – Hex.	33	3	1
3219-14	Nut – Hex.	15	13	2
3220-2	Nut – Jam	21	33	2
3220-2	Nut – Jam R.H.	20	16	1
3220-3	Nut – Jam	3	12	2
3220-3	Nut – Jam	4	27	2
3220-5	Nut – Jam	3	14	1
3220-12	Nut – Jam	4	29	1
3220-20	Nut – Jam L.H.	20	2	1
3229-1	Bolt – Carriage	30	1	2
3229-1	Bolt – Carriage	1	10	2
3229-22	Bolt – Carriage	2	43	1
3229-22	Bolt – Carriage	6	54	2
3230-15	Bolt – Carriage	5	9	2
3234-4	Screw – Cap Hex. Hd.	12	3	3
3234-4	Screw – Cap Hex. Hd.	12	14	1
3234-4	Screw – Hex Washer Hd.	17	11	2
3234-4	Screw – Hex. Washer Hd.	26	10	1
3234-13	Screw – Hex. Flange Hd.	5	3	6
3234-14	Screw – Hex. Hd. Cap	5	5	2
3234-17	Screw – Cap Hex. Hd.	1	15	6
3234-17	Screw – Hex. Flange Hd.	5	27	2
3234-17	Screw– Cap Hex. Hd.	1	2	10
3234-32	Screw – Cap Hex. Hd.	31	28	1
3234-32	Screw – Hex. Flange Hd.	30	14	2
3242-4	Screw – Set	25	21	8
3245-9	Screw– Set	17	18	1
3245-35	Screw – Set	25	24	4
3249-3	Screw – Rd. Hd. Machine	20	6	2
3249-5	Screw – Round Hd.	26	6	2
3250-50	Screw – Pan Hd.	2	36	2
3253-3	Washer – Lock	12	2	3
3253-3	Washer – Lock	17	20	3
3253-3	Washer – Lock	1	21	3
3253-4	Washer – Lock	21	3	2
3253-4	Washer – Lock	30	11	2
3253-4	Washer – Lock	7	14	2
3253-4	Washer – Lock	15	16	2
3253-4	Washer – Lock	9	16	4
3253-4	Washer – Lock	31	22	2
3253-4	Washer – Lock	12	28	2
3253-5	Washer – Lock	8	12	1
3253-6	Washer – Lock	12	49	1
3253-21	Washer – Lock	9	18	4
3253-21	Washer – Lock	15	19	2
3253-27	Washer – Lock	12	23	1
3254-1	Washer – Lock	15	12	2
3254-5	Washer – Lock	10	11	1
3254-9	Washer – Lock	20	20	2
3254-9	Washer – Lock Internal	26	5	2
3255-2	Washer – Lock	4	31	1
3255-7	Washer – Lock	12	4	1
3255-7	Washer – Lock	20	22	3
3255-8	Screw – Hex. Flange Hd.	5	33	4
3255-8	Washer – Lock E.T.L.W.	6	58	1
3256-1	Washer – Flat	15	5	2
3256-1	Washer – Flat	10	7	4
3256-4	Washer – Flat	26	25	4
3256-6	Washer – Flat	30	15	2
3256-6	Washer – Flat	31	27	1
3256-16	Washer – Flat	21	12	8
3256-21	Washer – Flat	1	7	2
3256-22	Washer – Flat	1	1	8
3256-22	Washer – Flat	16	9	2
3256-22	Washer – Flat	28	23	9
3256-23	Washer – Flat	5	4	9
3256-23	Washer – Flat	25	14	6
3256-23	Washer – Flat	9	15	4
3256-23	Washer – Flat	1	16	1
3256-23	Washer – Flat	26	16	1
3256-24	Washer	28	4	1
3256-24	Washer	18	50	1
3256-24	Washer – Flat	25	8	1
3256-24	Washer – Flat	15	18	2
3256-24	Washer – Flat	26	18	4
3256-25	Washer – Flat	12	50	1
3256-26	Washer – Flat	3	21	2
3256-26	Washer – Flat	10	35	1
3256-45	Washer – Flat	31	10	4
3256-45	Washer – Flat	30	19	4
3256-53	Washer – Flat	26	3	2
3256-53	Washer – Flat	20	33	2
3256-54	Washer – Flat	32	4	1
3256-57	Washer – Flat	31	38	1
3256-70	Washer – Flat	5	12	7
3256-70	Washer – Flat	15	22	4
3256-70	Washer – Flat	12	32	2

*Not Illustrated

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Part No.	Description	Pg. No.	Ref. No.	Qty.
3256–74	Washer – Flat	20	13	8
3257–15	Key – Square	24	11	1
3257–32	Key – Woodruff	18	7	1
3257–32	Key – Woodruff	17	21	1
3272–4	Pin – Cotter	26	13	1
3272–4	Pin – Cotter	26	27	1
3272–4	Pin – Cotter	5	36	2
3272–6	Pin – Cotter	31	19	1
3272–6	Pin – Cotter	21	31	4
3272–6	Pin – Cotter	26	43	1
3272–6	Pin – Cotter	17	48	1
3272–7	Pin – Cotter	21	43	1
3272–10	Pin – Cotter	30	22	4
3272–10	Pin – Cotter	31	33	2
3272–11	Pin – Cotter	31	4	1
3272–11	Pin – Cotter	26	32	5
3272–13	Pin – Cotter	31	13	2
3272–13	Pin – Cotter	30	27	2
3290–196	Nut – Retainer	5	38	3
3290–199	Nut – Speed	15	11	1
3290–199	Nut – Speed	5	40	3
3290–224	Washer – Lock Pyramidal	2	40	2
3290–378	Tie – Cable	4	7	1
3290–378	Tie – Cable	12	17	1
3290–379	Cable Tie	17	42	4
3290–379	Tie – Cable	9	1	2
3290–379	Tie – Cable	16	19	2
3290–410	Tie – Push Mount	12	39	1
3290–470	Screw – Machine	9	12	2
3296–4	Nut – Lock	26	15	1
3296–6	Nut – Lock	13	9	3
3296–6	Nut – Lock	17	15	1
3296–16	Nut – Lock	1	3	5
3296–16	Nut – Lock	28	18	3
3296–16	Nut– Lock	20	25	2
3296–23	Nut – Flange Lock	4	23	4
3296–23	Nut – Lock	25	12	4
3296–23	Nut – Lock	17	35	3
3296–23	Nut – Lock	21	42	8
3296–28	Nut – Lock	3	22	2
3296–29	Nut – Flange Lock	3	7	1
3296–29	Nut – Lock	4	5	1
3296–29	Nut – Lock	5	6	2
3296–29	Nut – Lock	20	19	1
3296–39	Nut – Flange Lock	26	26	5
3296–39	Nut – Lock	25	1	2
3296–39	Nut – Lock	31	15	1
3296–39	Nut – Lock	30	31	2
3296–39	Nut – Lock	12	40	4
3296–39	Nut Lock	28	3	1
3296–42	Nut – Lock	21	11	8
3296–42	Nut – Lock	10	21	4
3296–42	Nut – Lock	4	33	1
3296–42	Nut – Lock	6	56	2
3296–56	Nut – Lock	12	7	2
3296–59	Nut – Lock	25	7	1
3296–59	Nut – Lock	31	9	2
3296–59	Nut – Lock	30	18	2
3298–8	Screw – Set	10	25	1
32103–12	Nut – Wing	15	4	2
32104–6	Screw – Cap Hex. Hd.	30	32	2
32104–6	Screw – Cap Hex. Hd.	31	35	1
32104–77	Screw – Hex. Hd. Self–Tap	1	8	2
32104–82	Screw – Hex. Hd. Self–Tap	2	34	4
32108–101	Screw – Flathead	15	9	1
32120–11	Ring – Retaining	18	36	1
32120–15	Ring – Retaining	18	34	1
32121–6	Pin – Roll	20	17	1
32121–6	Pin – Roll	5	43	1
32121–9	Pin – Roll	32	13	1
32121–10	Pin – Roll	3	9	1
32121–23	Pin – Roll	32	1	1
32121–24	Pin – Roll	20	3	1
32121–34	Pin – Roll	17	34	1
32121–38	Pin – Spring	8	15	1
32121–79	Pin – Roll	21	39	2
32121–91	Pin – Coiled Spring	18	38	3
32121–124	Pin – Roll	26	28	1
32122–2	Screw – Round Hd.	33	2	1
32122–14	Screw – Truss Hd.	5	49	2
32128–14	Flange Locknut	23	9	1
32128–20	Nut – Flange	2	46	2
32128–20	Nut – Lock	22	48	2
32128–25	Nut – Flange Lock	25	15	6
32128–25	Nut – Flange Lock	5	15	17
32128–25	Nut – Flange Lock	1	17	6
32128–25	Nut – Lock	12	35	2
32128–25	Nut– Lock	15	23	2
32128–32	Nut – Hex. Flange	16	8	2
32128–33	Nut – Flange Lock	30	4	2
32128–33	Nut – Flange Lock	6	55	2
32128–43	Nut – Flange Lock	5	35	4
32128–44	Nut – Flange	5	8	2
32144–18	Screw – Cap Hex. Hd.	10	24	2
32144–22	Screw – Hex. Hd. Self–Tap	1	18	4
32144–69	Screw – Self Tapping	16	27	2
32148–8	Insert – Threaded	6	57	1
32149–2	Nut – Hex.	15	15	2
32151–46	Ring – Retaining	18	13	2
32153–3	Nut – Lock	20	15	2
3333–975	Tie – Cable	12	12	1
340–1	Fitting – Straight	16	14	1
340–4	Fitting – Hydraulic Straight	7	15	1
340–5	Fitting	23	4	1
340–77	Fitting – Hydraulic 90	26	47	1
340–87	Fitting – Hydraulic 45	26	39	1
340–88	Fitting – Straight	28	15	1
340–89	Fitting – Hydraulic 45	21	8	4
340–92	Fitting	17	46	1
340–96	Fitting – 45 Elbow	16	7	2
340–97	Fitting – 90 Elbow	28	17	1
340–98	Fitting – 90 Elbow	17	3	1
340–98	Fitting – Hydraulic 90	7	8	1
340–99	Fitting	23	7	1
340–99	Fitting – 90 Elbow	28	21	1
340–99	Fitting – Hydraulic 90	16	16	1
340–102	Fitting – Tee	17	31	2
340–102	T–Fitting	17	37	1
340–103	Fitting – Hydraulic 45	22	45	1
340–104	Fitting – Male/Female Tee	16	21	1
340–107	Fitting – Straight	16	4	1
340–109	Fitting – Hydraulic Tee	7	11	1
340–109	Fitting – Male Tee	16	3	1
340–140	Fitting – Hydraulic Tee	22	*	1
340–140	Fitting – Tee	17	41	1
340–141	Fitting – Hydraulic Straight	4	12	2
340–168	Fitting – 90 Male Elbow	16	31	2
353–954	Fitting – 90 Elbow	17	33	1
354–23	Ball	8	5	1

*Not Illustrated

PRODUCT CHANGES

In an effort to make improvements available to TORO owners as quickly as possible, minor changes are incorporated into Toro's products from time to time that do not become immediately shown in the Parts Catalog. If such a change has been made in your unit, which is not reflected in your manual, see your TORO Distributor or his Authorized TORO Service Dealer for information and part numbers.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The Reelmaster 216 has two identification numbers; a model number and a serial number. The two numbers are stamped on a plate which is located on the main frame under the seat. In any correspondence concerning the Reelmaster 216, supply model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an Authorized TORO Service Dealer, supply the following information:

1. Model and serial number of the Reelmaster 216.
2. Part number, description, and the quantity of part(s) desired.

NOTE: Do not order by reference number if a parts catalog is being used; use the PART NUMBER.

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MAINTENANCE RECORD

Date								

MAINTENANCE RECORD

Date								