



Finger Deck Versa Vac

Model No. 07081 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Rotor and Skirt Assembly	 3	Hydraulic Motor Assembly No. SVA18400	 5
Drive Assembly	 4	Castor Wheel Assembly	 6

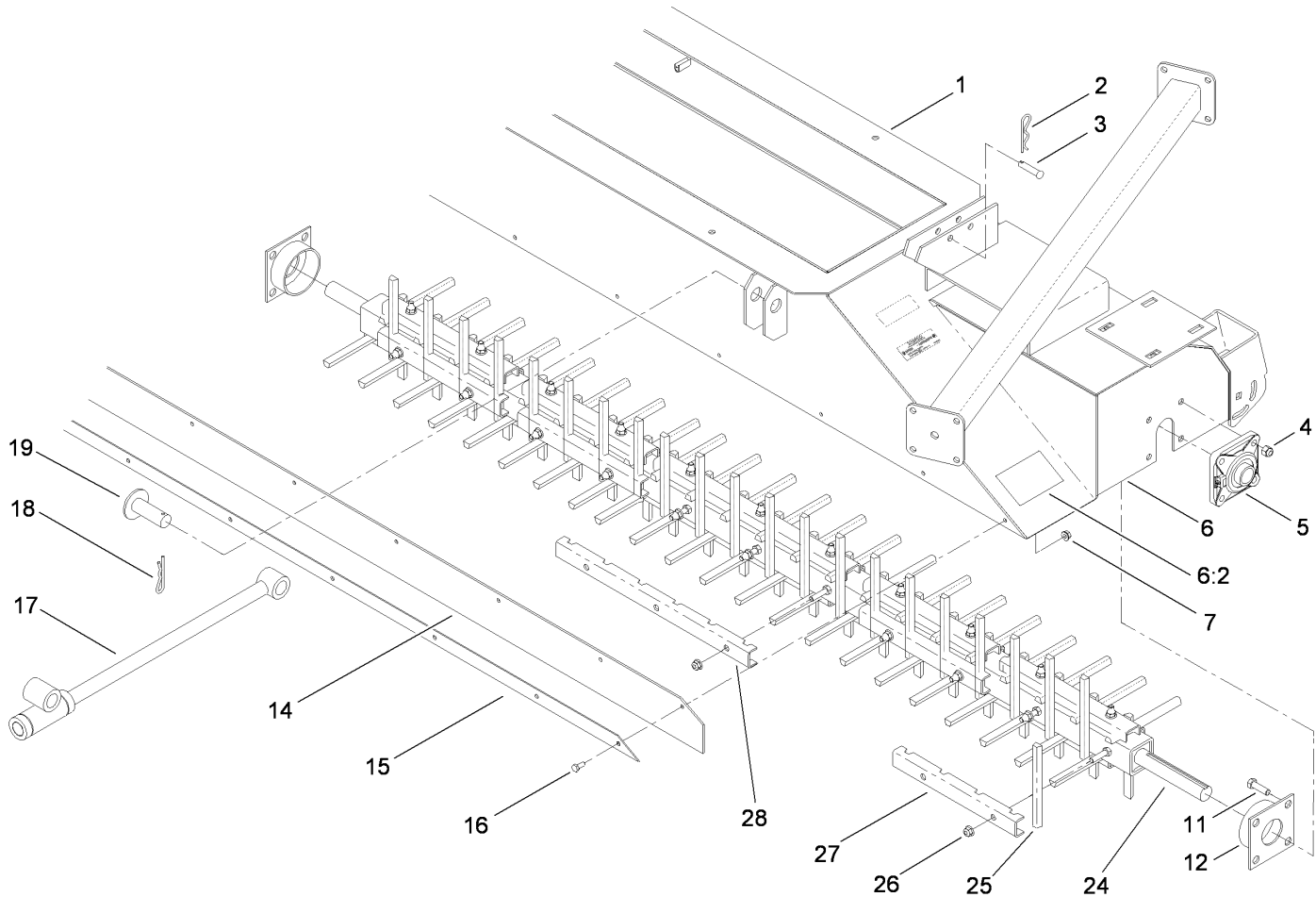
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR.	as required	HYD.	hydraulic
ASM.	assembly	LH.	left hand
BBC.	blade brake clutch	NI.	nylon insert
CARR.	carriage	NPTF.	national pipe thread fine
DEG.	degrees	PFH.	phillips flat head
EXT.	external	PPH.	phillips pan head
FH.	flat head	PPHTF.	phillips pan head thread forming
GA.	gauge	PRH.	phillips round head
HD.	heavy-duty	PTH.	phillips truss head
HF.	hex flange	PTO.	power-take-off
HH.	hex head	RH.	right hand
HHF.	hex head flange	ROPS.	roll-over protection system
HHFTF.	hex head flange thread forming	SFH.	slotted fillister head
HJ.	hex jam	SHH.	slotted hex head
HLH.	hex lag head	SHWH.	slotted hex washer head
HOC.	height-of-cut	SPH.	slotted pan head
HSBH.	hex socket button head	SQH.	square head
HSFH.	hex socket flat head	SRH.	slotted round head
HS.	hex socket head	STD.	standard
HWH.	hex washer head	TAP.	self tapping
HWHTF.	hex washer head thread forming	TTH.	torx truss head

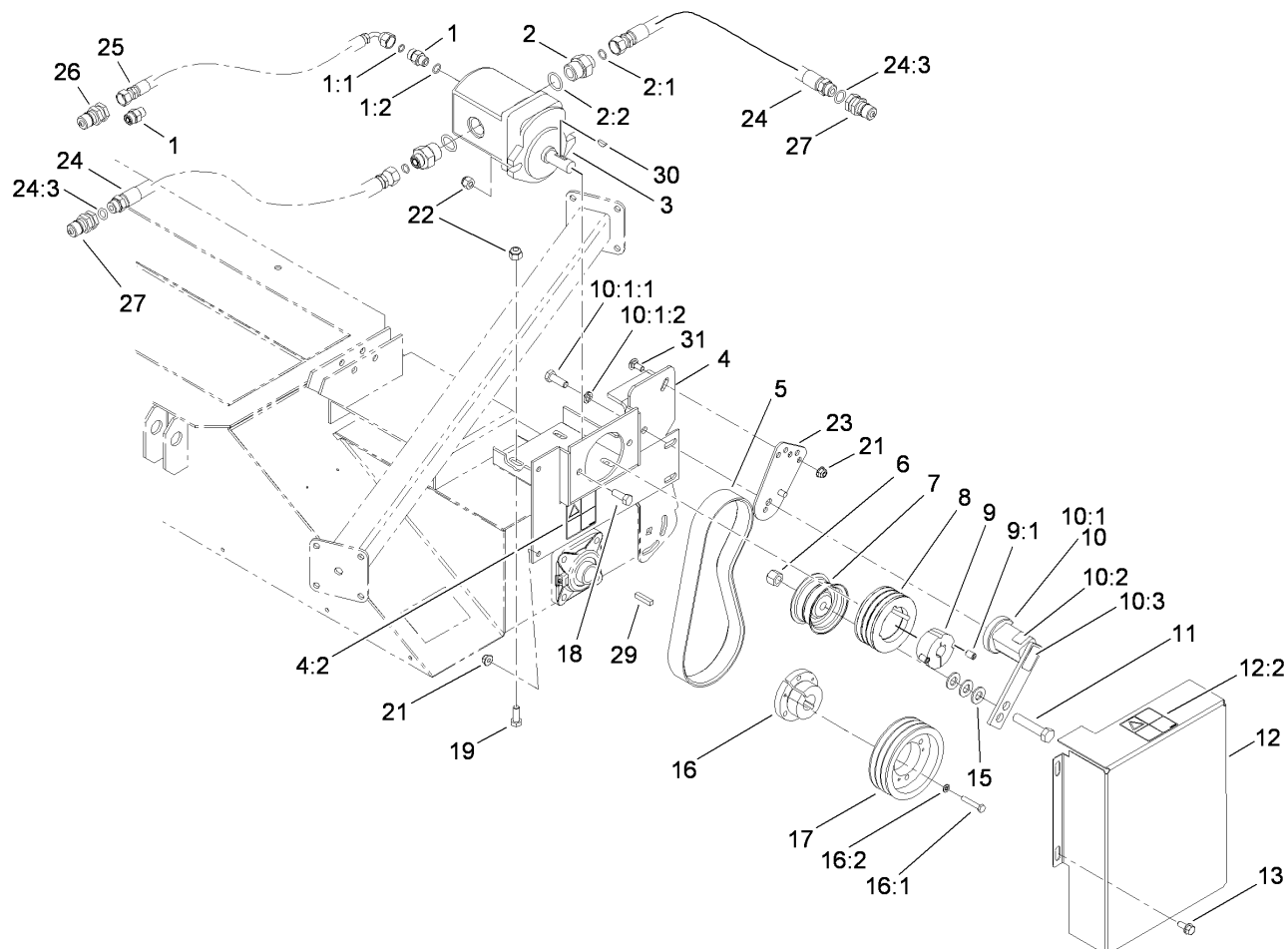
Footnotes

- ❶ Not serviced separately



Rotor and Skirt Assembly

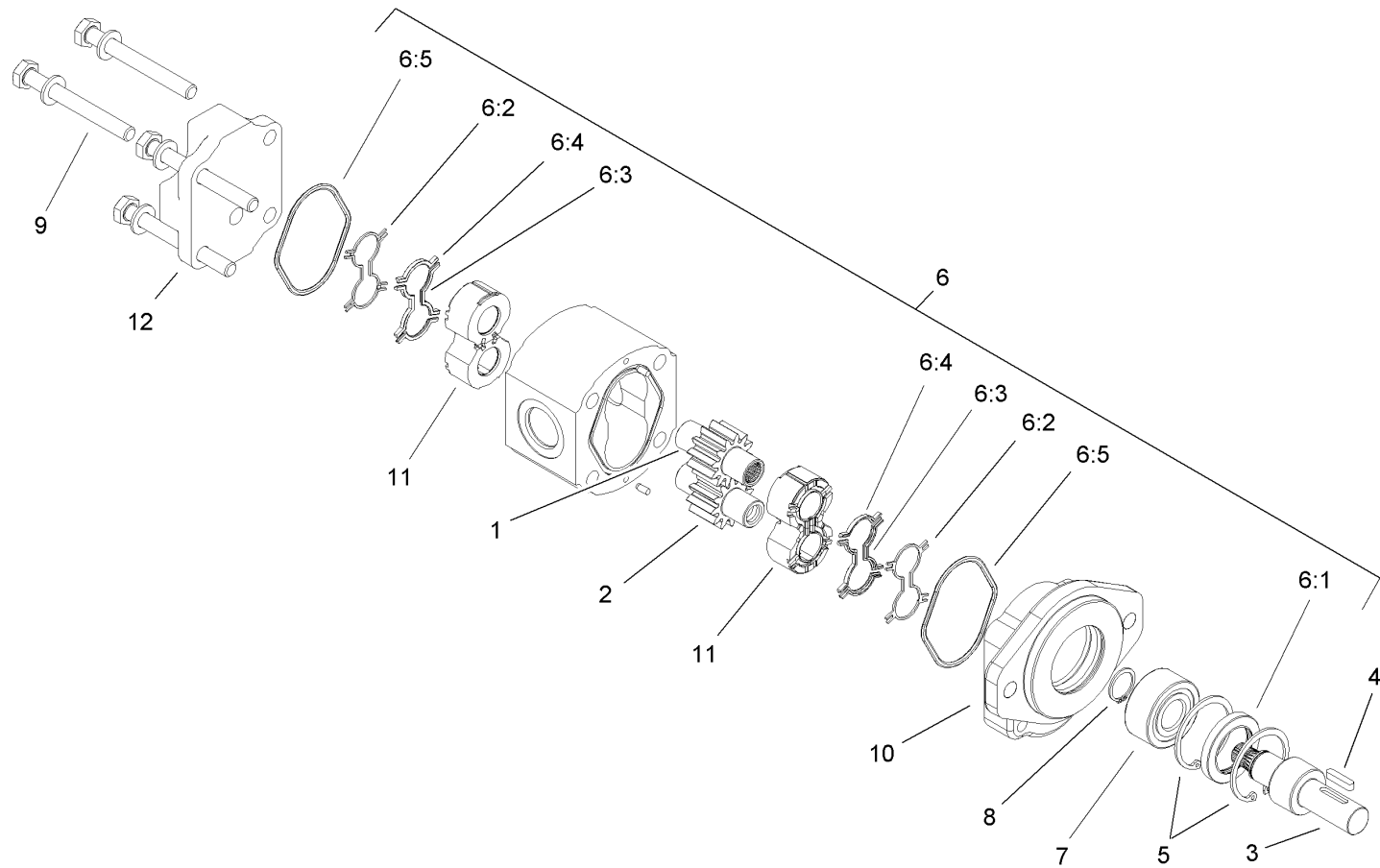
Ref	Part No.	Qty.	Description				
1	105-4843	1	Trim				
2	3290-355	2	Pin-Hair				
3	283-15	2	Pin-Clevis				
4	3296-39	8	Nut-Lock, NI				
5	BD733-00	2	Bearing-Flange				
6	105-7857	1	Deck ASM				
6:2	106-0188	2	Decal-Caution				
7	3296-42	9	Nut-Lock, NI				
11	323-7	8	Screw-HH				
12	RS205-00-01	2	Guard-Bearing, Shaft				
14	SVP14300	1	Skirt-Deck, Brush				
15	SV145-00-01	1	Plate-Skirt				
16	321-3	9	Screw-HH				
17	SV122-00-01	2	Rod-Radius, Long				
18	9335064	2	Pin-Cotter, Hair				
19	RS218-00	2	Pin-Clevis				
24	SV161-00-03	1	Rotor-Finger, Rubber				
25	SV166-00	88	Finger-Belt				
26	104-8300	44	Nut-Flange, NI				
27	115-8948-03	16	Pincher-Belt, Short				
28	115-8949-03	4	Pincher-Belt, Long				



Drive Assembly

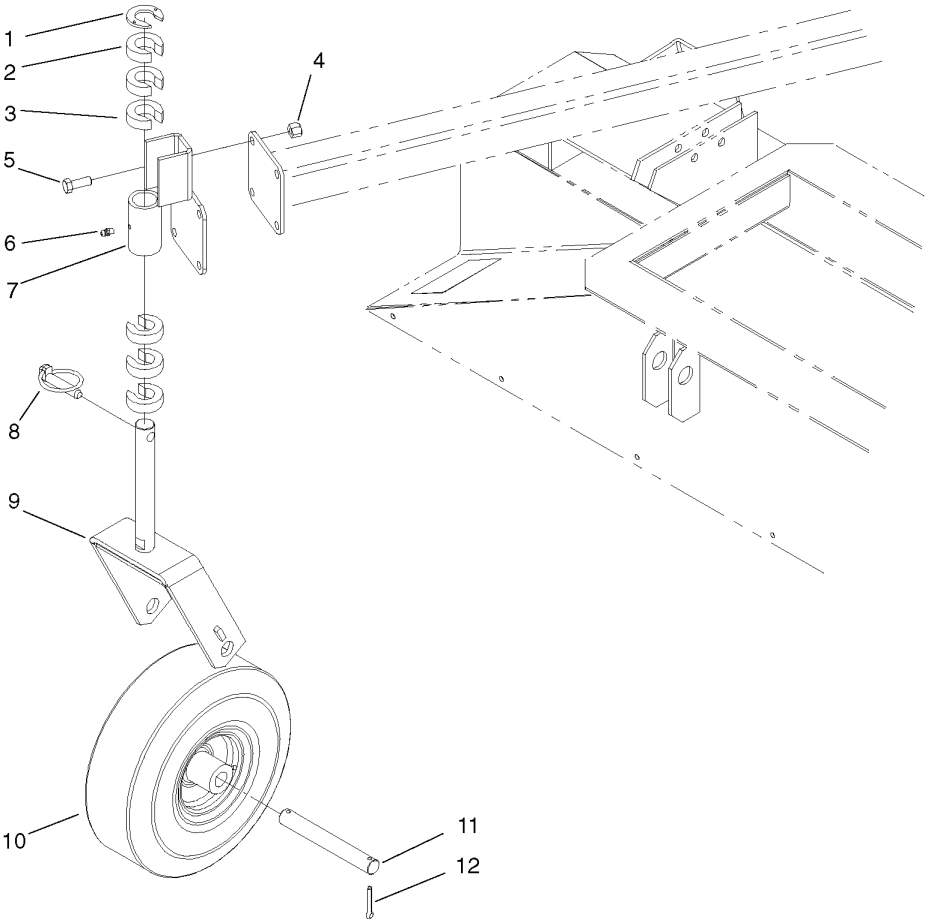
Ref	Part No.	Qty.	Description
1	340-2	2	Fitting-HYD, Straight
1:1	237-22	1	O-Ring
1:2	237-42	1	O-Ring
2	100-4240	2	Fitting-Adapter
2:1	237-30	1	O-Ring
2:2	237-81	1	O-Ring
3	SVA18400	1	Motor-HYD
4	106-0181	1	Mount-Motor
4:2	105-4586	1	Decal-Shield
5	SVA19100	1	Belt
6	3296-23	1	Nut-Lock, NI
7	GF251-00	1	Pulley-Idler
8	GB504-00	1	Pulley-Lock, Taper
9	SVA19300	1	Bushing-Taper Lock
9:1	3247-4	2	Screw-Set
10	106-0179	1	Tensioner Idler ASM
10:1		1	Tensioner-Idler
10:1:1	33115-030	1	Screw-HH
10:1:2	48-9590	1	Washer-Lock
10:2	106-0177	1	Decal-Angle
10:3	106-0178	1	Decal-Align
11	325-10	1	Screw-HH
12	105-7855	1	Motor Shield ASM
12:2	105-4586	1	Decal-Shield

Ref	Part No.	Qty.	Description
13	3234-5	4	Screw-HHF
15	3256-26	3	Washer-Flat
16	105-7856	1	Hub
16:1	321-9	3	Screw-HH
16:2	3253-3	3	Washer-Lock
17	105-7854	1	Pulley
18	323-7	2	Screw-HH
19	3234-11	4	Screw-HHF
21	104-8300	5	Nut-Flange, NI
22	104-8301	6	Nut-Flange, NI
23	105-4847	1	Stabilizer-Pin, ASM
24	105-0644	2	HYD Hose ASM
24:3	237-79	1	O-Ring
25	105-0641	1	HYD Hose ASM
26	63-1240	1	Nipple-Disconnect, Quick
27	105-4170	2	Coupler-Male
29	79-3370	1	Key
30	3257-32	1	Key-Woodruff
31	3230-1	1	Bolt-CARR



Hydraulic Motor Assembly No. SVA18400

Ref	Part No.	Qty.	Description				
❶1	108-2437	1	Gear-Drive				
❶2		1	Gear-Driven				
❶3		1	Shaft				
❶4		1	Key				
❶5		2	Ring-Retaining				
6		1	Seal Kit				
❶6:1		1	Seal-Lip				
❶6:2		2	Seal-Back Up				
❶6:3		4	Seal-Channel				
❶6:4		4	Seal-Channel				
❶6:5		2	Seal-Section				
❶7		1	Bearing				
❶8		1	Ring-Retaining				
❶9		4	Screw				
❶10		1	Housing-Front				
❶11		4	Block-Bushing				
❶12		1	Housing-Rear				



Castor Wheel Assembly

Ref	Part No.	Qty.	Description				
1	SV170-00	8	Spacer-Slotted, Thin				
2	SV126-01	24	Spacer-Slotted				
3	RS202-09	8	Bushing-Flange				
4	3296-39	16	Nut-Lock, NI				
5	323-6	16	Screw-HH				
6	302-5	4	Fitting-Grease				
7	BL116-00-01	4	Mount-Wheel				
8	283-71	4	Pin-Lynch				
9	SV125-00-01	4	Yoke-Caster, Wheel				
10	RS210-00	4	Wheel-Tire				
11	RS211-00	4	Axle-Wheel, Caster				
12	3272-22	8	Pin-Cotter				

NOTES

