



Count on it.

Form No. 3361-603 Rev A

Parts Catalog

Combination Deck

Versa Vac

Model No. 07082—Serial No. 290000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake clutch

CARR: carriage

CCW: counter clock wise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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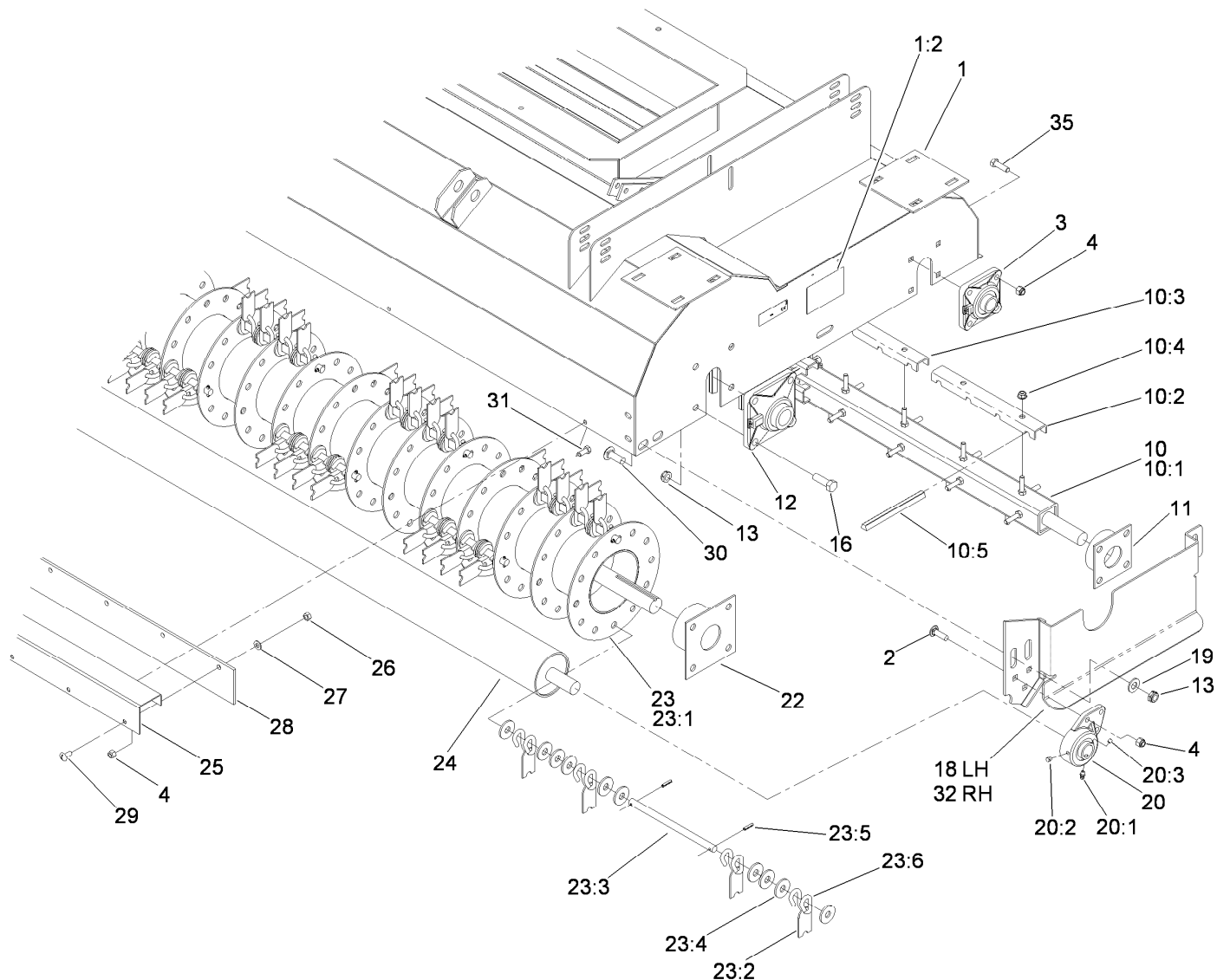
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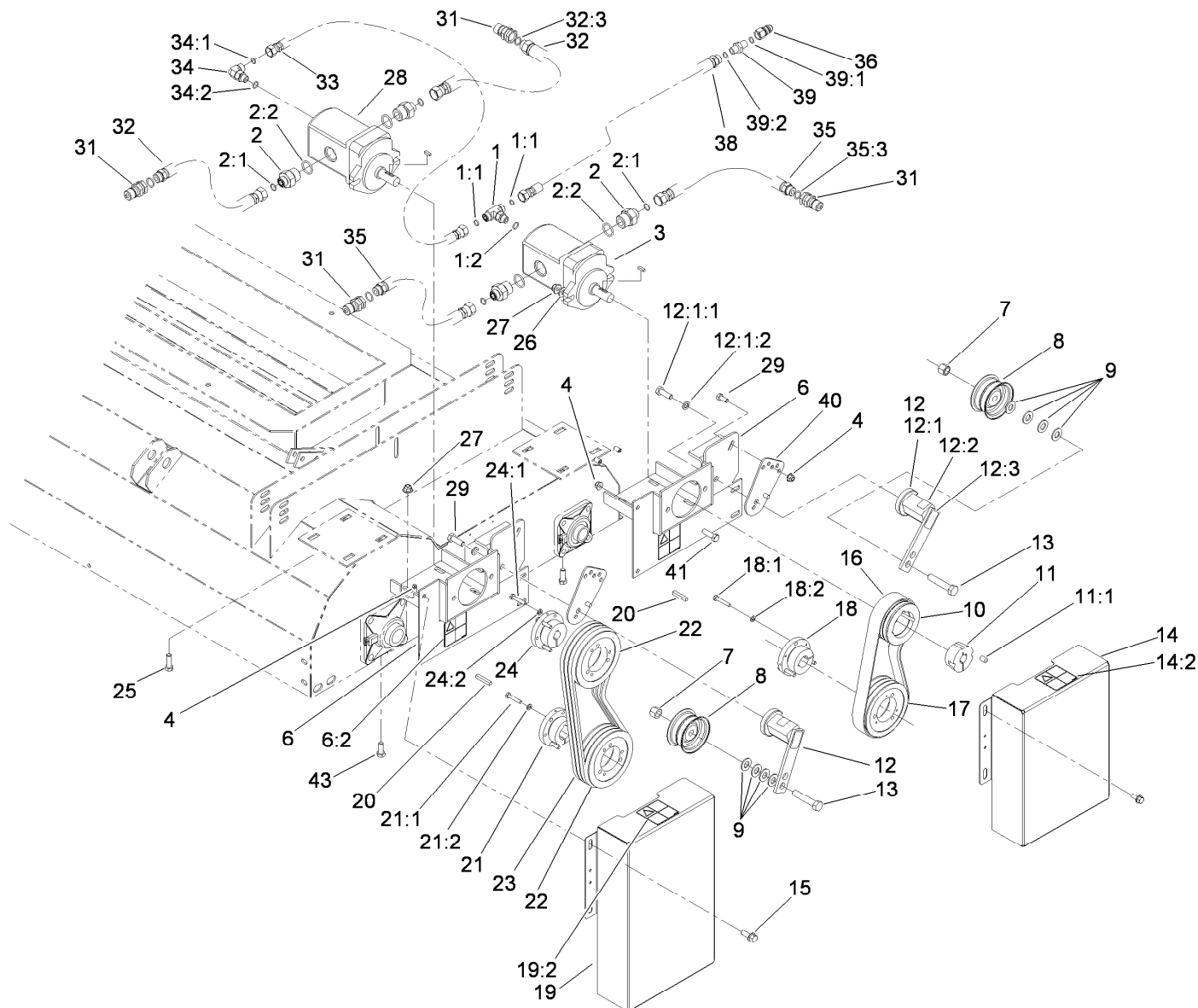
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Rotor and Skirt Assembly

Ref.	Part Number	Qty.	Description
1	105-8452	1	Deck-Rake And Finger
1:2	106-0188	2	Decal-Caution
2	3231-28	6	Screw-CARR
3	BD733-00	2	Bearing-Flange
4	3296-39	14	Nut-Lock, NI
10	115-8950	1	Rubber Finger ASM
10:1	SV161-00-03	1	Rotor-Finger, Rubber
10:2	115-8948-03	16	Pincher-Belt, Short
10:3	115-8949-03	4	Pincher-Belt, Long
10:4	104-8300	44	Nut-Flange, NI
10:5	SV166-00	88	Finger-Belt
11	RS205-00-01	2	Guard-Bearing, Shaft
12	RS250-00	2	Bearing-Flange
13	3296-45	14	Nut-Lock, NI
16	325-6	8	Screw-HH
18	106-0124-01	1	LH Guard ASM
19	3256-6	6	Washer-Flat
20	106-0326	2	Bearing-Flange
20:1	302-5	1	Fitting-Grease
20:2	302-59	1	Plug-Threaded

Ref.	Part Number	Qty.	Description
20:3	3245-35	2	Screw-Set
22	RS206-00-01	2	Guard-Bearing, Rotor Shaft
23	106-0224	1	Rotor-Flail, Vert. Cut
23:1	106-0324-03	1	Rotor-Flail
23:2	106-0221	72	Knife-Flail
23:3	106-0213	18	Pin-Flail Mount
23:4	63-3340	180	Washer-Support
23:5	32121-4	36	Pin-Roll, Slotted
23:6	110-7500	72	Hanger-Flail, Pivot
24	RS322-00-01	1	Roller-Scalp, Anti
25	RS224-00-01	1	Shield-Front
26	3296-29	12	Nut-Lock, NI
27	3256-23	12	Washer-Flat
28	RS224-01	1	Skirt-Shield, Front
29	105-8460	12	Screw-Sth
30	3233-26	6	Screw-CARR
31	322-3	4	Screw-HH
32	106-0125-01	1	RH Guard ASM
35	323-7	8	Screw-HH

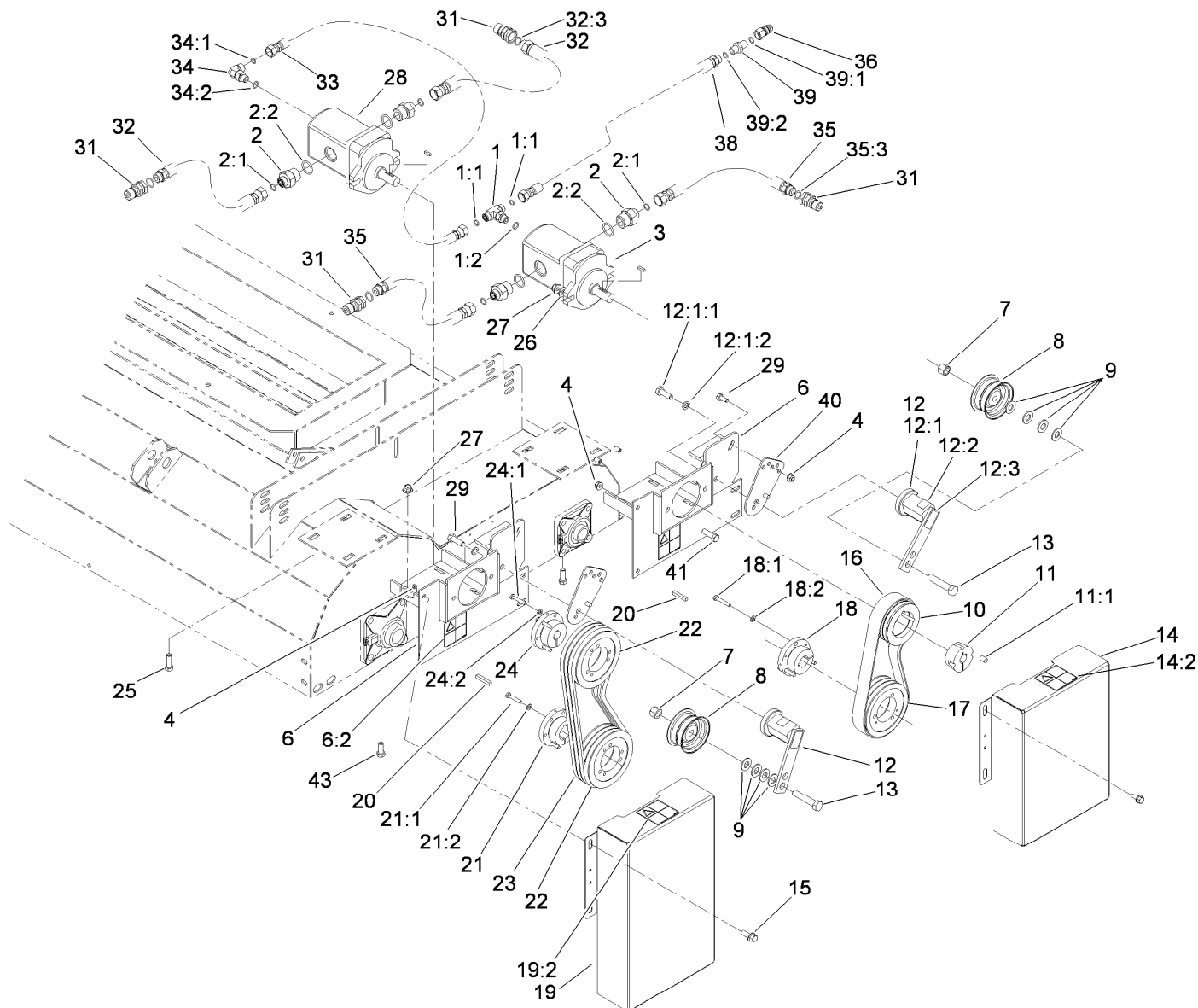


Drive Assembly

Ref.	Part Number	Qty.	Description
1	340-94	1	Adapter
1:1	237-22	2	O-Ring
1:2	237-42	1	O-Ring
2	100-4240	4	Fitting-Adapter
2:1	237-30	1	O-Ring
2:2	237-81	1	O-Ring
3	SVA18400	1	Motor-HYD
4	104-8300	10	Nut-Flange, NI
6	119-3032	2	Mount-Motor
6:2	105-4586	1	Decal-Shield
7	3296-23	2	Nut-Lock, NI
8	GF251-00	2	Pulley-Idler
9	3256-26	9	Washer-Flat
10	GB504-00	1	Pulley-Lock, Taper
11	SVA19300	1	Bushing-Taper Lock
11:1	3247-4	2	Screw-Set
12	106-0179	2	Tensioner-Idler ASM
12:1		1	Tensioner-Idler ●
12:1:1	33115-030	1	Screw-HH

Ref.	Part Number	Qty.	Description
12:1:2	48-9590	1	Washer-Lock
12:2	106-0177	1	Decal-Angle
12:3	106-0178	1	Decal-Align
13	325-10	2	Screw-HH
14	119-3036	1	Motor Shield ASM
14:2	105-4586	1	Decal-Shield
15	3234-5	8	Screw-HHF
16	SVA19100	1	Belt
17	105-7854	1	Pulley
18	105-7856	1	Hub
18:1	321-9	3	Screw-HH
18:2	3253-3	3	Washer-Lock
19	119-3038	1	Motor Shield ASM
19:2	105-4586	1	Decal-Shield
20	67-7490	2	Key-Square
21	105-8458	1	Bushing-Grip, Full
21:1	32104-96	3	Screw-HH
21:2	3253-3	3	Washer-Lock
22	105-8457	2	Pulley

● Not serviced separately

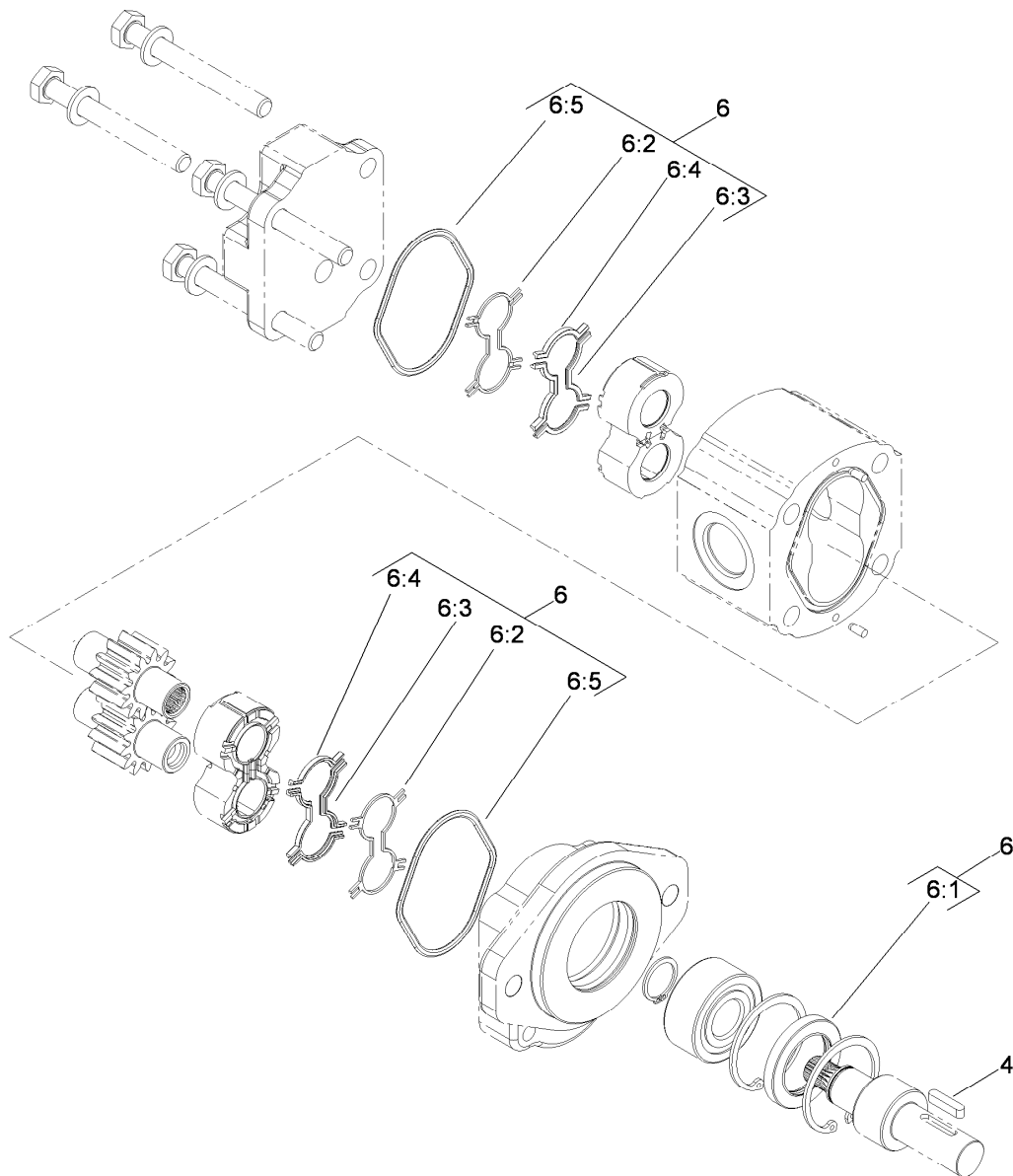


Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
23	SVB17500	3	V-Belt
24	105-8461	1	Bushing-Lock, Taper
24:1	32104-96	3	Screw-HH
24:2	3253-3	3	Washer-Lock
25	3234-11	6	Screw-HHF
26	3256-24	4	Washer-Flat
27	104-8301	12	Nut-Flange, NI
28	SVA18300	1	Motor-HYD
29	3230-1	2	Bolt-CARR
31	105-4170	4	Coupler-Male
32	105-0643	2	HYD Hose ASM
32:3	237-79	1	O-Ring
33	105-0640	1	HYD Hose ASM

Ref.	Part Number	Qty.	Description
34	340-77	1	Fitting-HYD, 90 DEG
34:1	237-22	1	O-Ring
34:2	237-42	1	O-Ring
35	105-0644	2	Hyd Hose ASM
35:3	237-79	1	O-Ring
36	63-1240	1	Nipple-Disconnect, Quick
38	105-0641	1	Hyd Hose ASM
39	340-2	1	Fitting-HYD, Straight
39:1	237-22	1	O-Ring
39:2	237-42	1	O-Ring
40	106-0232	2	Stabilizer Pin ASM
41	323-7	4	Screw-HH
43	323-6	2	Screw-HH

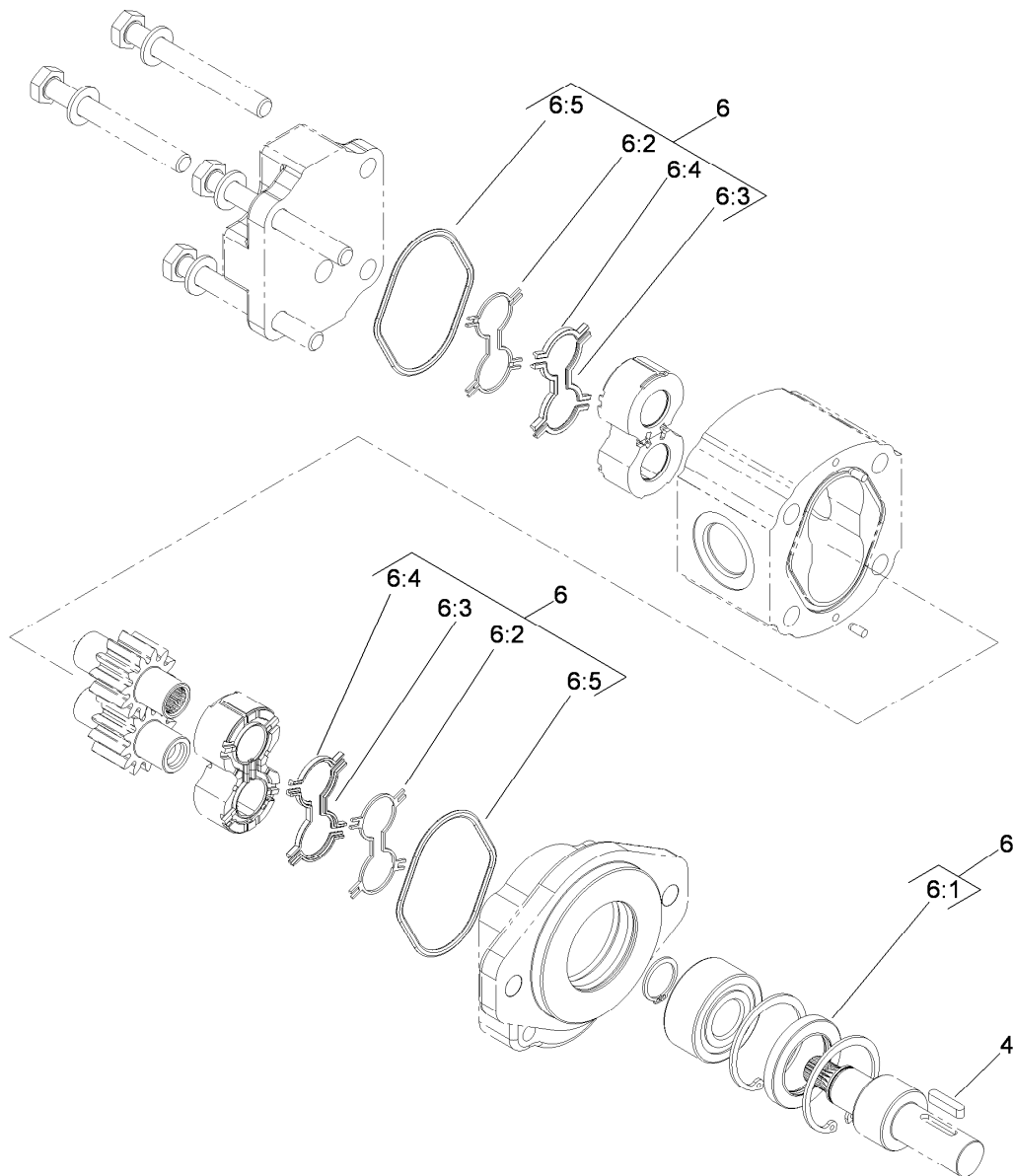
● Not serviced separately



Hydraulic Motor Assembly No. SVA18400

Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

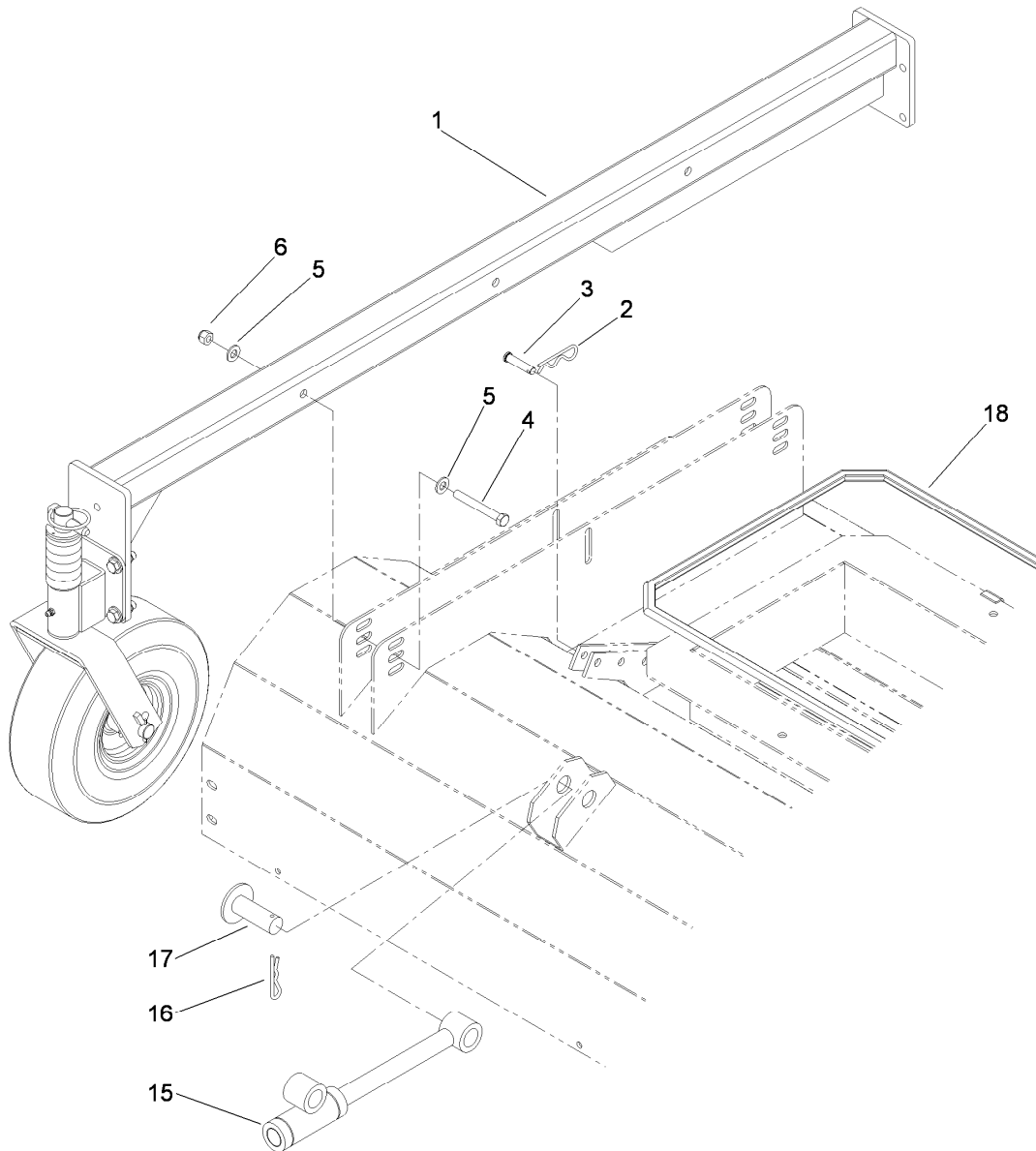
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Hydraulic Motor Assembly No. SVA18300

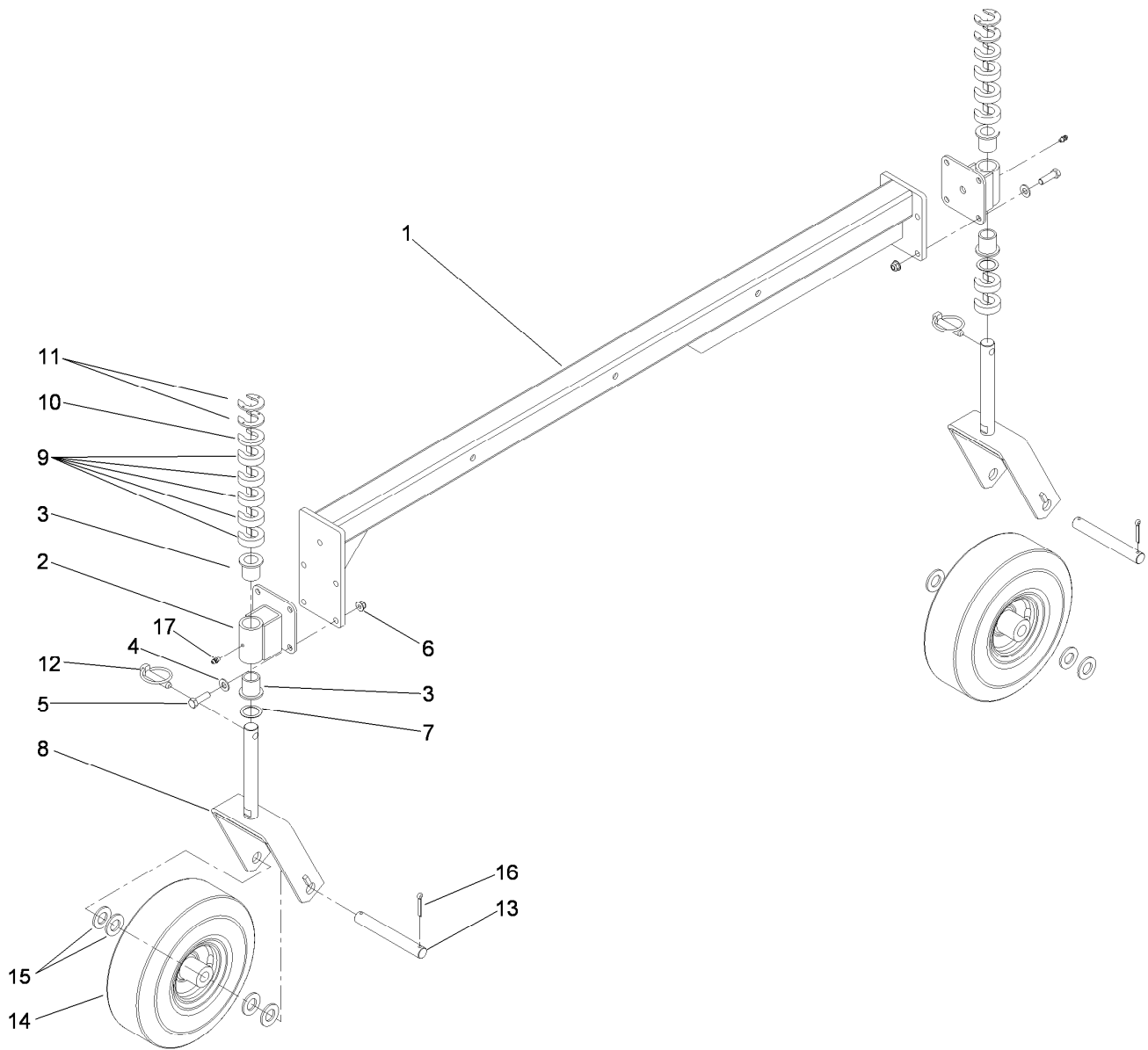
Ref.	Part Number	Qty.	Description
4	94-8850	1	Key-Square
6	108-2437	1	Seal Kit
6:1		1	Seal-Lip ●
6:2		2	Seal-Back Up ●
6:3		4	Seal-Channel ●
6:4		4	Seal-Channel ●
6:5		2	Seal-Section ●

● Not serviced separately



Castor Wheel Assembly

Ref.	Part Number	Qty.	Description
1	117-8282	2	Caster Mount ASM
2	3290-355	2	Pin-Hair
3	283-15	2	Pin-Clevis
4	323-14	6	Screw-HH
5	3256-24	12	Washer-Flat
6	3296-39	6	Nut-Lock, NI
15	SV117-00-01	2	Rod-Radius, Short
16	9335064	2	Pin-Cotter, Hair
17	RS218-00	2	Pin-Clevis
18	105-4843	1	Trim



Caster Mount Assembly

Ref.	Part Number	Qty.	Description
1	105-4940-01	1	Mount-Caster
2	BL116-00-01	2	Mount-Wheel
3	RS202-09	8	Bushing-Flange
4	3256-24	8	Washer-Flat
5	323-7	8	Screw-HH
6	104-8300	8	Nut-Flange, NI
7	74-1810	2	Washer
8	SV125-00-01	2	Yoke-Caster, Wheel
9	SV126-01	10	Spacer-Slotted

Ref.	Part Number	Qty.	Description
10	117-8256	2	Spacer-Slotted
11	SV170-00	4	Spacer-Slotted, Thin
12	283-71	2	Pin-Lynch
13	RS211-00	2	Axle-Wheel, Caster
14	RS210-00	2	Wheel-Tire
15	3256-28	8	Washer-Flat
16	3272-22	4	Pin-Cotter
17	302-5	2	Fitting-Grease

Notes:



Count on it.