



62in Side Discharge Mower Groundsmaster® 200, 3320 and 3280-D Series Traction Unit

Model No. 30551 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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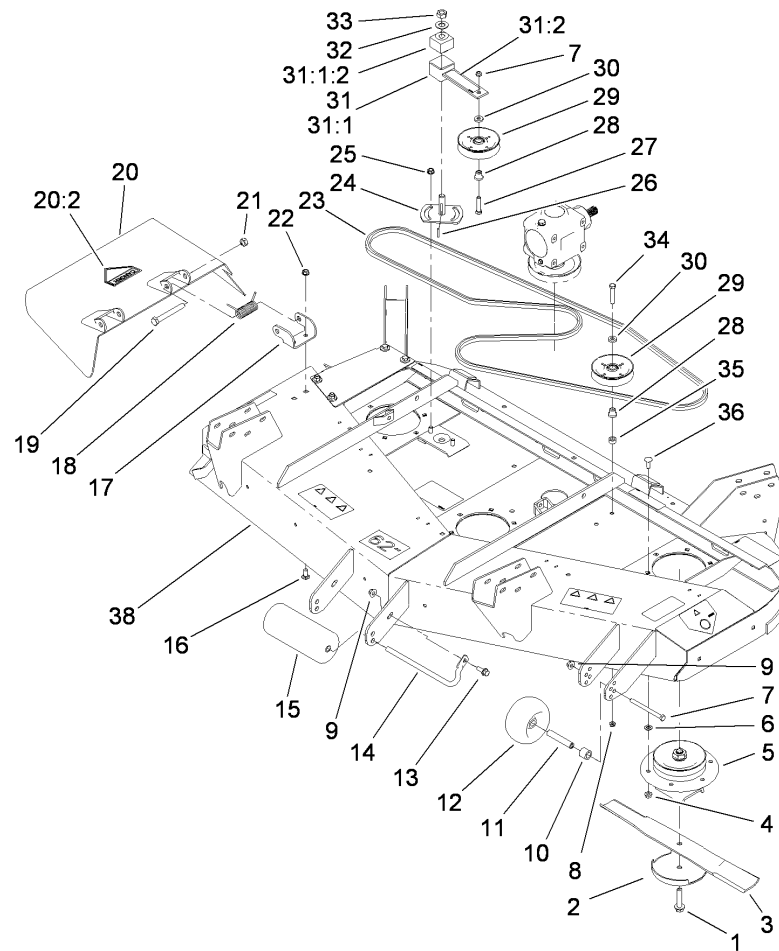
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHF. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

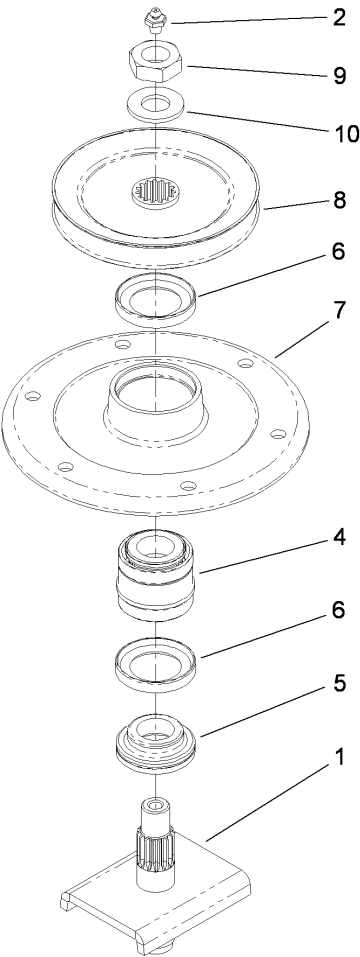
Footnotes

- ❶ Not serviced separately



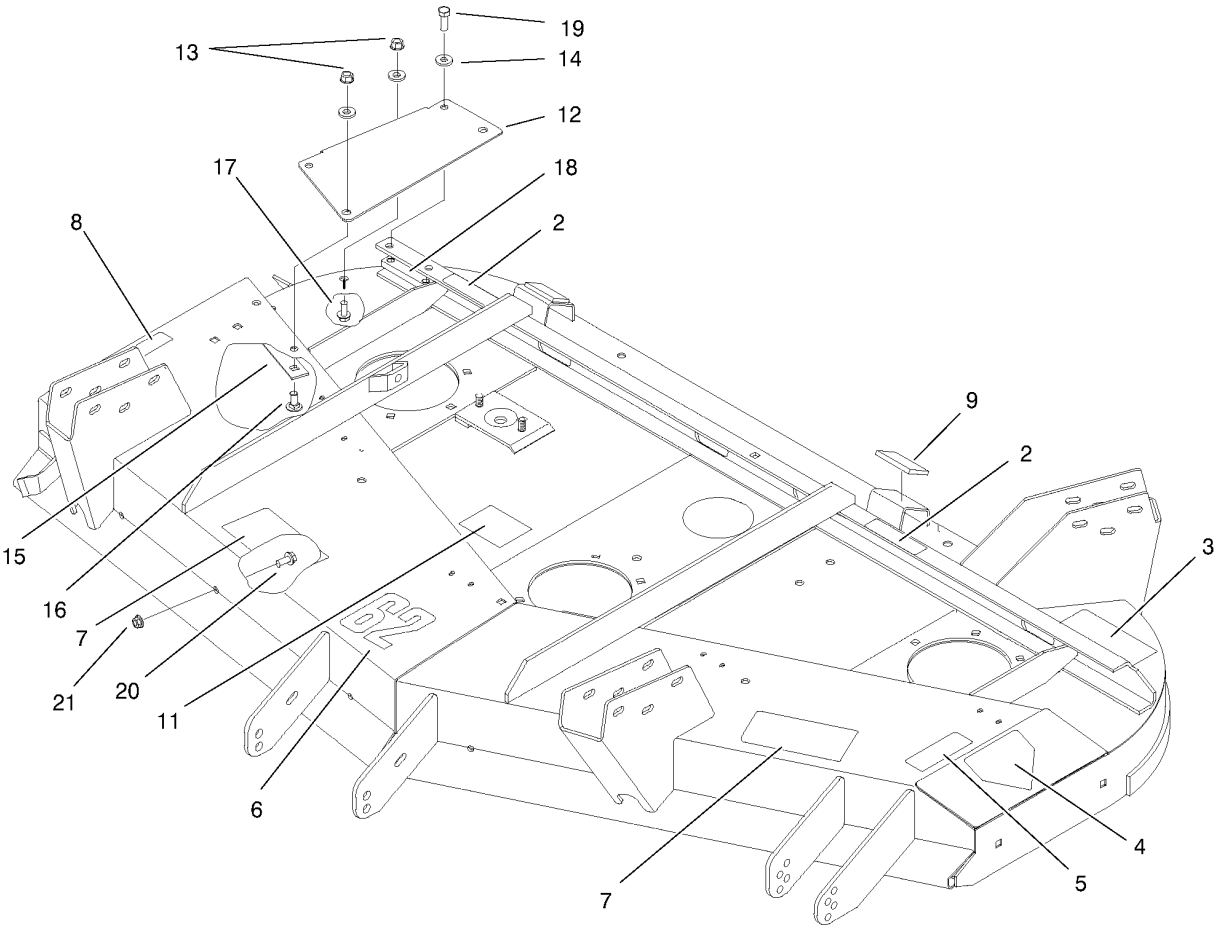
Deck and Spindle Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	92-5816	3	Bolt-Blade	22	3290-357	4	Nut-HHF, Whiz
2	72-9361	3	Cup-Scalp, Anti	23	44-6260	1	V-Belt
3	44-6250-03	3	Blade-21.5 Inch	24	44-6300	1	Plate-Idler
4	32128-21	18	Nut-HF	25	3290-357	2	Nut-HHF, Whiz
5	44-6370	3	Spindle ASM	26	5-1077	1	Key-Square
6	3256-24	2	Washer-Flat	27	3211-8	1	Screw-HH
7	323-23	1	Screw-HH	28	65-5950	2	Bushing-Pulley
8	3296-5	2	Nut-Lock	29	65-5940	2	Pulley-Idler
9	32128-19	2	Nut-HF	30	7-0081	2	Washer-Flat
10	98-7913	1	Tube-Spacer	31	100-6178	1	Idler Arm ASM
11	98-7912	1	Tube-Spanner	31:1		1	Arm-Idler
12	1-603299	1	Roller-Scalp, Anti	31:1:2	27-8490	1	Bushing-Rubber
13	3234-11	1	Screw-HHF	31:2	100-6578	1	Decal-Danger
14	68-6840	1	Shaft-Roller	32	3256-27	1	Washer-Flat
15	68-6710	1	Roller	33	3296-33	1	Nut-Lock, NI
16	3231-27	4	Screw-CARR	34	3211-9	1	Screw-HH
17	51-1530-01	2	Hinge Bracket ASM	35	44-6390	1	Spacer
18	51-1550	2	Spring	36	3231-22	18	Screw-CARR
19	325-17	2	Screw-HH	38	100-6550	1	Deck ASM
20	14-0909	1	Deflector ASM				
20	100-6181	1	Deflector ASM (Ce)				
20:2	43-8480	1	Decal-Danger				
20:2	106-6753	1	Decal-Danger, Ce				
21	32153-5	2	Nut-Lock, Side				



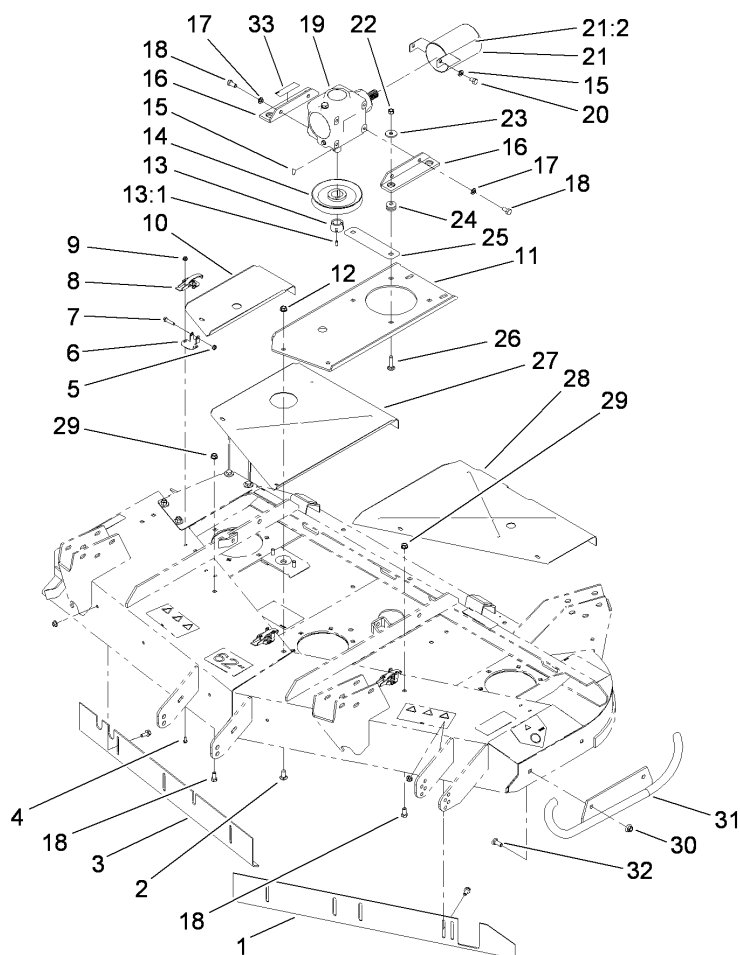
Spindle Assembly No. 44-6370

Ref	Part No.	Qty.	Description				
1	27-0920	1	Shaft				
2	302-2	1	Fitting-Grease				
4	46-8530	1	Bearing ASM				
5	27-0950	1	Spacer				
6	253-139	2	Seal-Oil				
7	61-4160	1	Housing-Spindle				
8	44-6340	1	Pulley And Hub ASM				
9	32146-20	1	Nut-Jam				
10	7-4150	1	Washer				



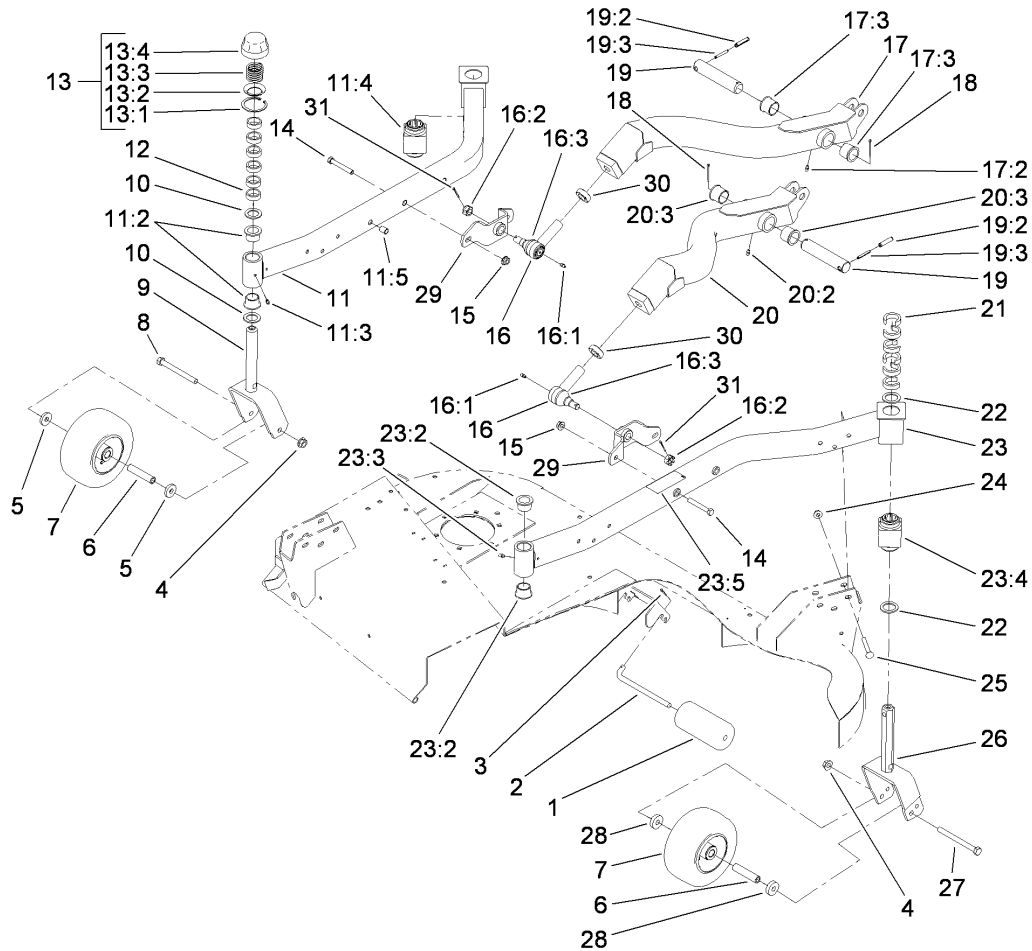
Deck Assembly No. 100-6550

Ref	Part No.	Qty.	Description				
2	100-6578	2	Decal-Danger				
3	105-9553	1	Decal-Warning				
4	106-6753	1	Decal-Danger, Ce				
5	93-7818	1	Decal-Torque, Blade Bolt				
6	66-1630	1	Decal				
7	107-2908	2	Decal-Danger, Combination				
8	107-2916	1	Decal-Warning				
9	74-0340	2	Cushion-Rubber				
11	99-5172	1	Decal-Routing, Belt				
12	99-5161-01	1	Plate-Stiffener				
13	3296-39	4	Nut-Lock, NI				
14	5-0838	6	Washer				
15	99-5157	1	Plate-Reinforcement				
16	3231-22	2	Screw-CARR				
17	3234-11	2	Screw-HHF				
18	99-5158	1	Block-Tapped				
19	323-6	2	Screw-HH				
20	3234-5	6	Screw-HHF				
21	32128-20	6	Nut-HF				



Cover and Gearbox Assembly

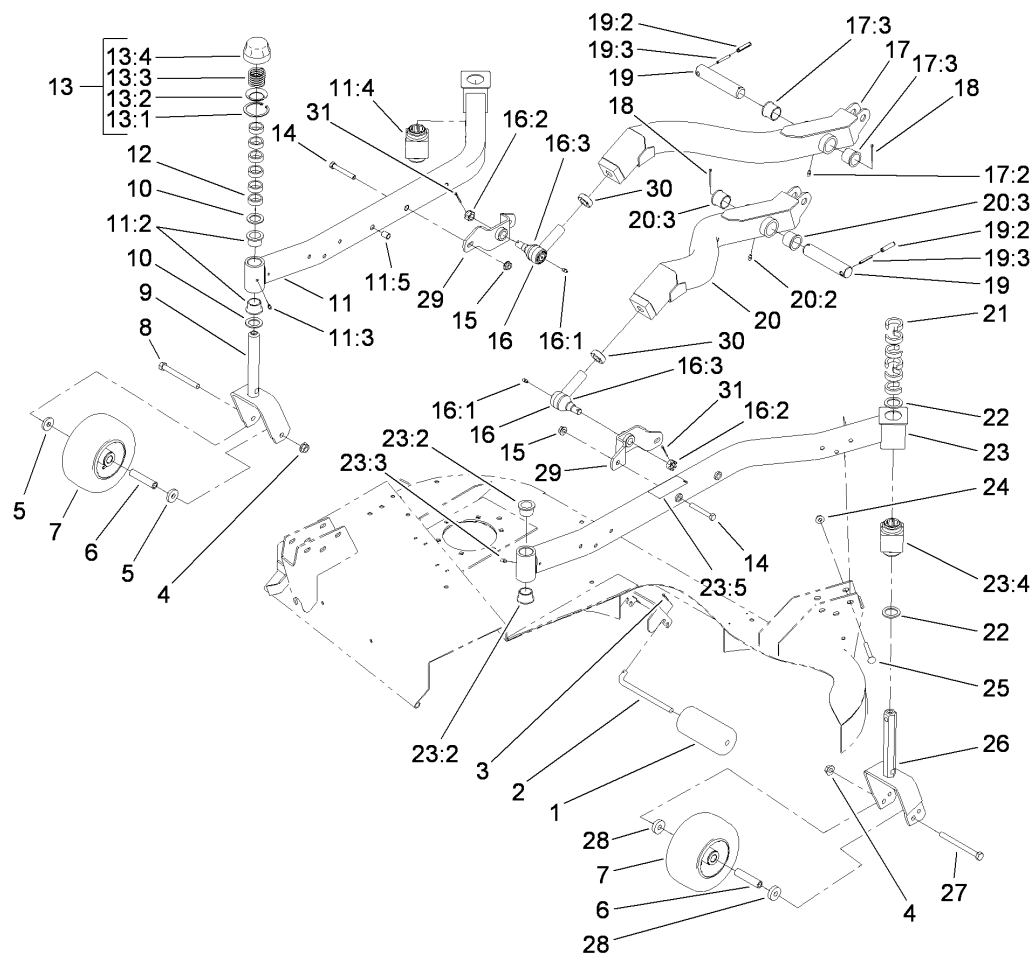
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	99-5152-01	1	Baffle-Front, LH	23	63-8410	4	Washer
2	3231-27	4	Screw-CARR	24	63-9750	4	Mount
3	82-8820-01	1	Baffle-Front, RH	25	68-9890-01	1	Cover-Gearbox, Front
4	3290-321	10	Screw-HWH	26	3231-26	4	Screw-CARR
5	3296-56	3	Nut-Lock, NI	27	72-9320-01	1	Cover-Deck, Center
6	93-7043	3	Retainer-Latch	28	99-1294-01	1	Cover-Belt, LH
7	321-8	3	Screw-HH	29	3290-357	2	Nut-HHF, Whiz
8	249-21	5	Clamp-Slotted	30	32128-19	2	Nut-HF
9	32128-17	10	Nut-Lock, Flange	31	99-1252-01	1	Skid ASM
10	99-5163-01	1	Cover-Belt, RH	32	3231-22	2	Screw-CARR
11	72-9310-01	1	Base-Gearbox	33	93-6697	1	Decal-Lube
12	3290-357	4	Nut-HHF, Whiz				
13	27-6140	1	Bushing-Lock, Taper				
13:1	3245-9	2	Screw-Set				
14	63-9900-03	1	Gearbox Pulley ASM				
15	3257-5	1	Key-Woodruff				
16	68-8560-03	2	Bracket-Gearbox				
17	3253-21	6	Washer-Lock				
18	323-4	6	Screw-HH				
19	108-1370	1	Gearbox Replacement Kit				
20	323-2	2	Screw-HH				
21	107-2904	1	PTO Guard ASM				
21:2	107-2915	1	Decal-Danger				
22	32153-2	4	Nut-Lock, Side				



Lift Arm and Caster Arm Assembly

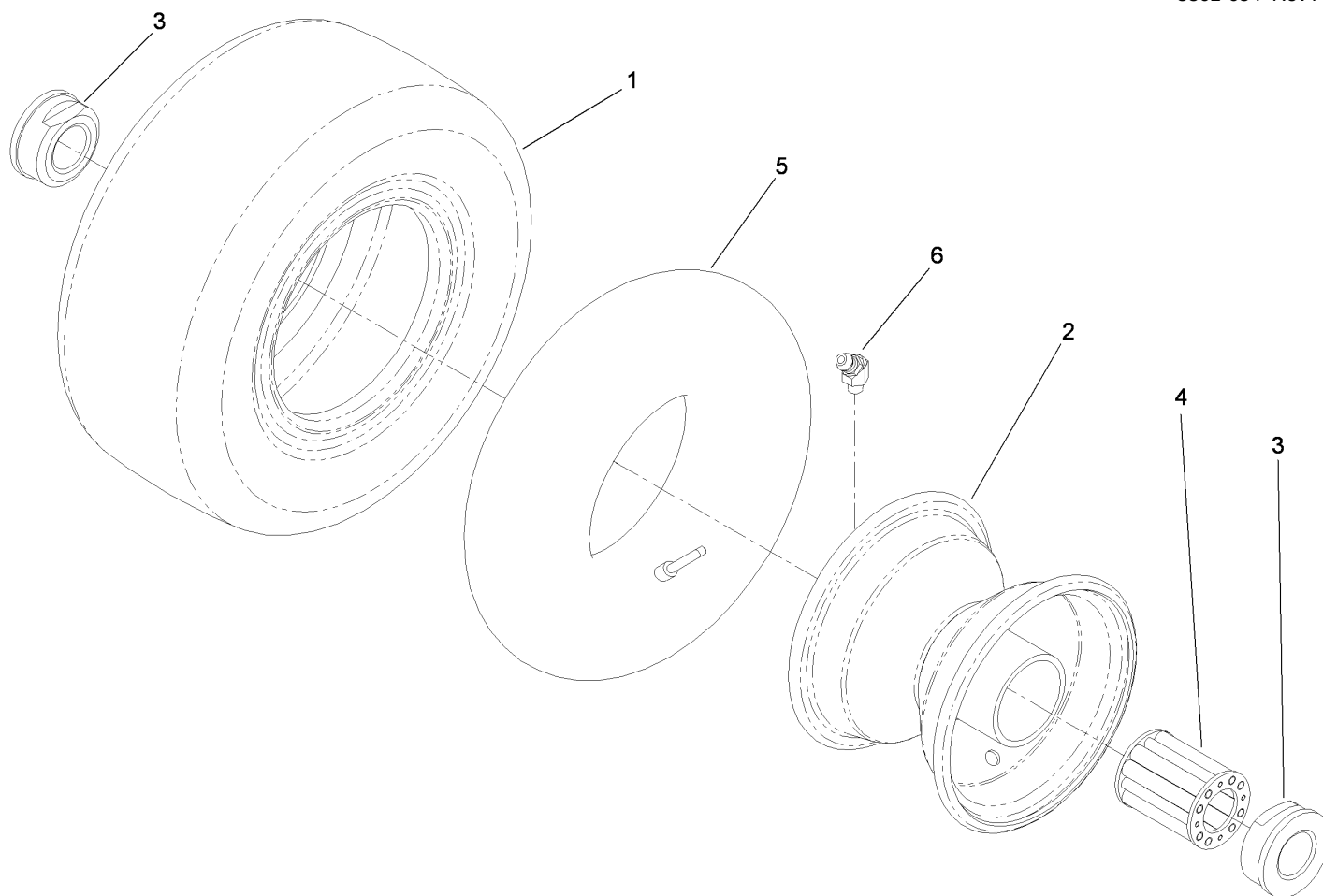
Ref	Part No.	Qty.	Description
1	36-1740	2	Roller-Deck
2	40-0340	2	Shaft-Roller, Rear
3	3272-11	2	Pin-Cotter
4	32128-23	4	Nut-HF
5	70-8040	4	Washer
6	68-8980	4	Spanner-Tire
7	99-1268	2	Castor Wheel ASM
8	325-19	2	Screw-HH
9	98-7921-01	2	Fork-Caster ASM
10	3-6781	4	Washer-Thrust
11	99-1262	1	RH Castor Arm ASM
11:2	94-1291	2	Bushing
11:3	302-5	1	Fitting-Grease
11:4	93-8471	1	Bushing-Rubber, Square
11:5	3290-469	1	Nut-Clinch
12	63-0070	12	Spacer
13	92-8862	4	HOC Cap ASM
13:1	92-5581	1	Ring-Retaining
13:2	92-5583	1	Washer-Cap
13:3	92-5584	1	Spring-Compression
13:4	92-8861	1	Cap-HOC
14	324-12	4	Screw-HH
15	32128-42	4	Nut-HF
16	86-8100	2	Joint-Ball

Ref	Part No.	Qty.	Description
16:1	302-5	1	Fitting-Grease
16:2	32136-2	1	Nut-SHH
16:3	114-2874	1	Seal-Ball Joint
17	99-1254	1	RH Lift Arm ASM
17:2	302-5	1	Fitting-Grease
17:3	256-268	2	Bushing
18	3272-19	2	Pin-Cotter
19	98-2330	2	Pivot Pin ASM
19:2	32121-67	1	Pin-Spring
19:3	32121-61	1	Pin-Roll
20	99-1257	1	LH Lift Arm ASM
20:2	302-5	1	Fitting-Grease
20:3	256-268	2	Bushing
21	92-8866	12	Spacer
22	92-1765	4	Washer-Thrust
23	99-1265	1	LH Castor Arm ASM
23:2	94-1291	2	Bushing
23:3	302-5	1	Fitting-Grease
23:4	93-8471	1	Bushing-Rubber, Square
23:5	92-3035	1	Decal-HOC
24	32128-19	12	Nut-HF
25	3231-10	12	Screw-CARR
26	92-5578-01	2	Fork-Caster, Rear ASM
27	325-22	2	Screw-HH



Lift Arm and Caster Arm Assembly (continued)

Ref	Part No.	Qty.	Description
28	99-1291	4	Spacer
29	98-7944-01	2	Balljoint Mount ASM
30	21-3000	2	Nut-HJ
31	3272-17	2	Pin-Cotter



Caster Wheel Assembly No. 99-1268

Ref	Part No.	Qty.	Description
1	93-9939	1	Tire
2	100-2348	1	Rim ASM
3	62-5580	2	Bearing-Outside
4	62-5570	1	Bearing-Roller
5	100-5832	1	Tube
6	302-11	1	Fitting-Lube, 45 DEG

Attachments and Accessories

For 30551 - 62in Side Discharge Mower, Groundsmaster 200, 3320 and 3280-D Series
Traction Unit

Product Name	Model/Part
62in Z Recycler Kit	100-9600
Blade-Atomic	104-1303
Blade Service Pack	106-0631
Castor Wheel	27-1050
62in and 72in Rotary Mower Striping Kit	30163
Blower Kit	30506
Mulcher-Cost, Low	57-0700
Blade-Sail, High	77-6710
Blade and Belt Kit	95-3071
Spindle Kit	95-3079
62in Front Baffle Kit	99-5151

NOTES

