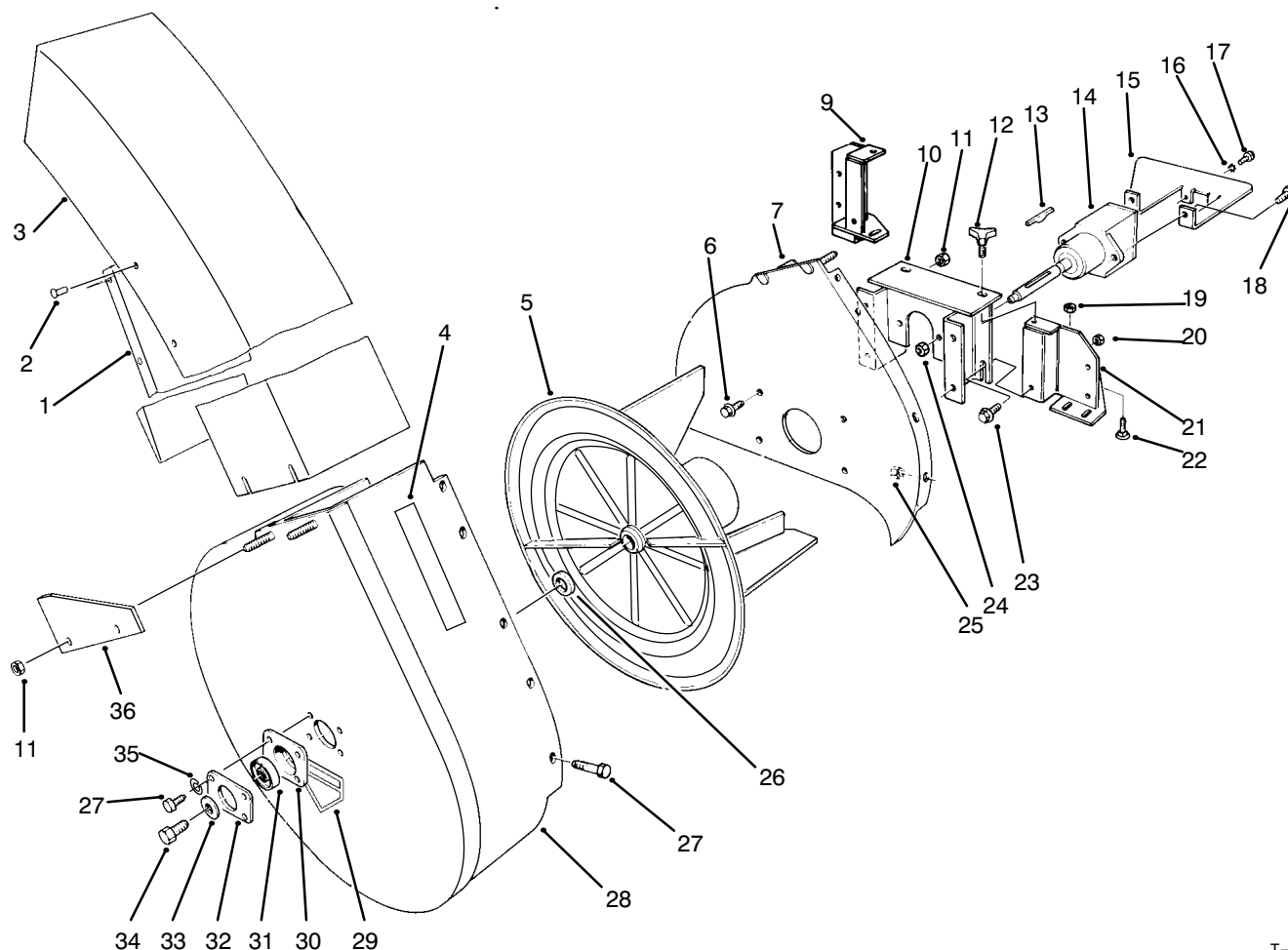


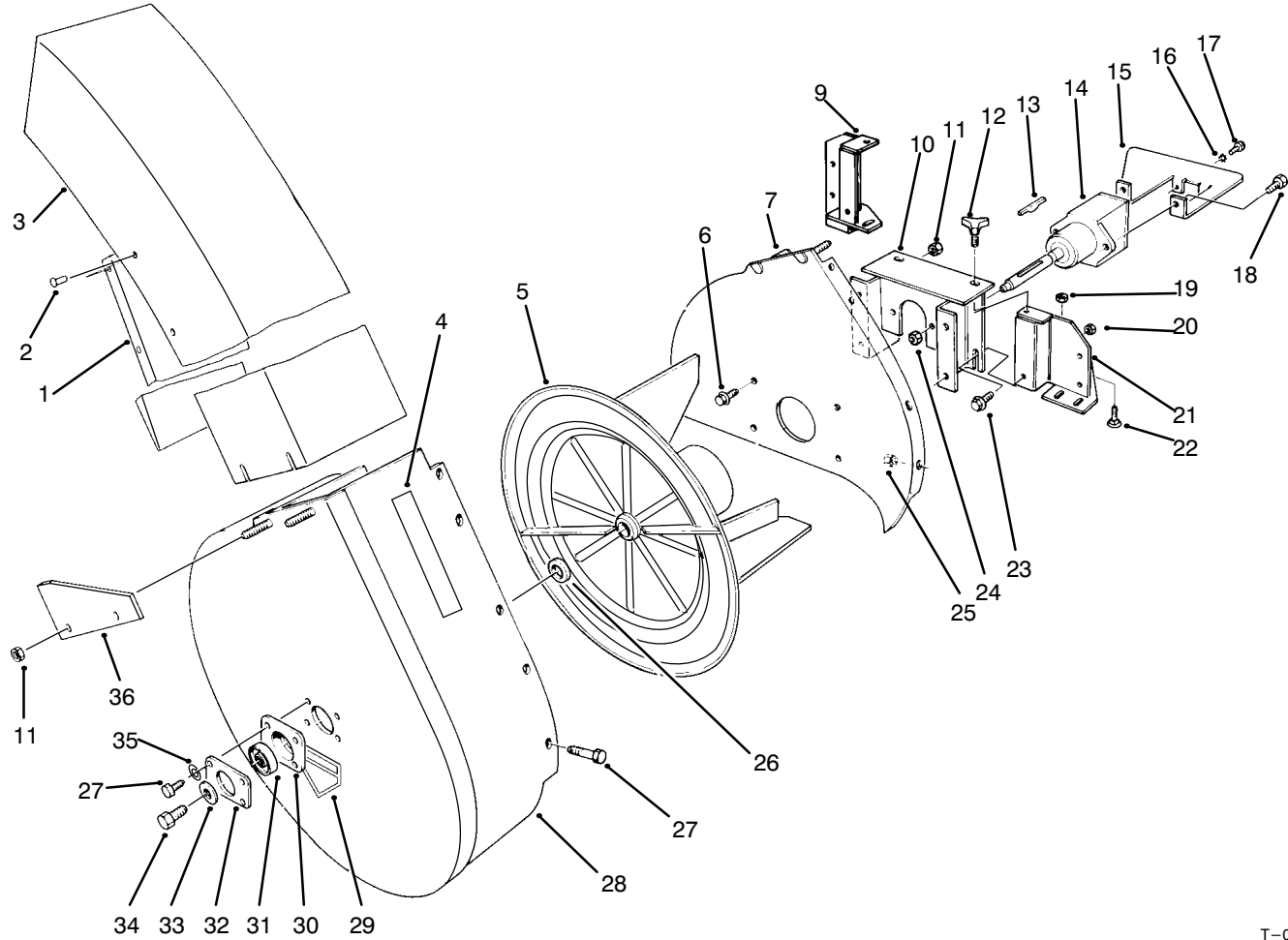

**MODEL NO. 30751-490001 Thru
690001 & UP**
**PARTS
CATALOG**
**44" GRASS COLLECTION SYSTEM
120 Groundsmaster**


T-0068

BLOWER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	56-4630	Deflector	1
2	3290-409	Rivet - Pop	6
3	56-5220	Chute Assembly (Incl. Ref. #1 & 2)	1
4	82-5510	Decal - Warning	1
5	56-4780	Impeller	1
6	3234-14	Screw - Hex. Flange Hd.	4
7	56-4760	Plate - Mounting	1
9	62-4360	Mount - Blower LH	1
10	62-4430	Mount - Blower Ctr.	1
11	3296-29	Nut - Hex.	8
12	62-6520	Knob	2
13	3257-40	Key	1

Ref. No.	Part No.	Description	No. Used
14	53-4530	Gear Box Assembly	1
15	56-5260	Cover - Gear Box	1
16	3255-17	Washer - Lock	2
17	3290-134	Screw - Hex. Hd.	2
18	323-7	Screw - Hex. Hd.	2
19	32149-1	Nut - Hex.	5
20	3218-3	Nut - Jam	4
21	56-5040	Mount - Blower RH	1
22	3234-11	Screw - Hex. Flange Hd.	4
23	3230-18	Bolt - Carriage	2
24	3296-44	Nut - Hex.	2
25	3296-42	Nut - Hex.	9
26	63-9710	Spacer - Bearing	1

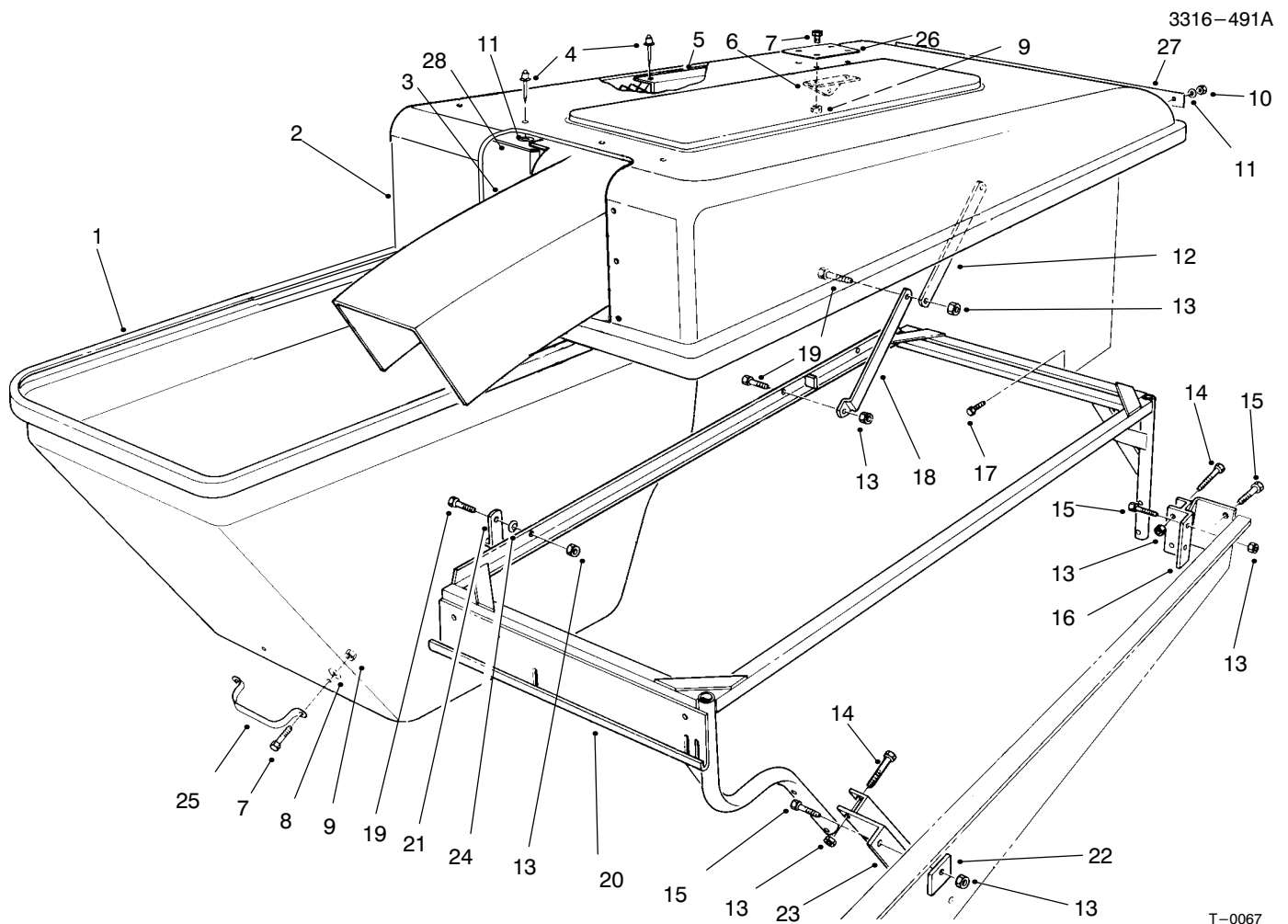


T-0068

BLOWER ASSEMBLY (Continued)

Ref. No.	Part No.	Description	No. Used
27	321-3	Screw - Hex. Hd.	13
28	13-0269	Housing - Blower (Incl. Ref. #4 & 29)	1
29	54-9220	Decal - Danger	1
30	37-6730	Cup - Bearing	1
31	38-7820	Bearing - Ball	1

Ref. No.	Part No.	Description	No. Used
32	63-9700	Plate - Cover	1
33	43-0940	Spacer	1
34	3235-22	Screw - Hex. Hd.	1
35	3253-3	Washer - Lock	4
36	43-0960	Bracket	2

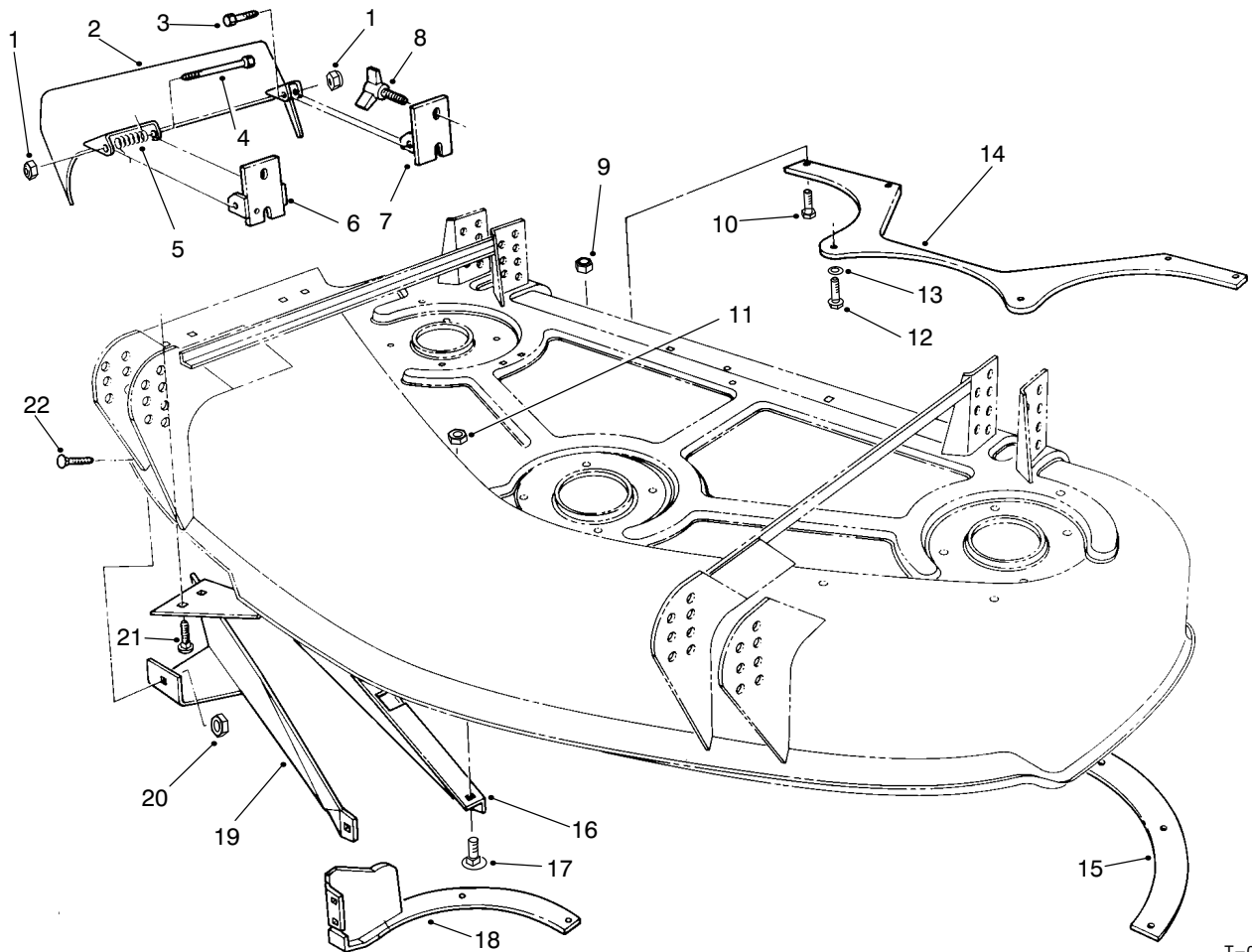


T-0067

HOPPER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	56-4650	Hopper - Bagger	1
2	56-4560	Hood - Bagger	1
3	56-4570	Snout - Bagger	1
4	3296-4	Rivet - Pop	18
5	62-6820	Screen - Bagger	1
6	56-4610	Pivot - Bagger	2
7	321-3	Screw - Hex. Hd.	6
8	3256-55	Washer - Flat	2
9	3296-16	Nut - Hex.	6
10	3296-2	Nut - Hex.	7
11	3256-14	Washer - Flat	6
12	56-4670	Link - Bag	1
13	3296-29	Nut - Hex.	16
14	322-10	Screw - Hex. Hd.	5

Ref. No.	Part No.	Description	No. Used
15	322-5	Screw - Hex. Hd.	6
16	56-4500	Bracket - Rear	1
17	3290-134	Screw - Hex. Hd.	7
18	56-4680	Link - Bag	1
19	322-3	Screw - Hex. Hd.	5
20	56-4400	Frame - Hopper	1
21	56-4660	Latch - Hopper	2
22	56-5350	Plate - Reinforcing	1
23	56-4530	Bracket - Front	1
24	3290-211	Washer - Spring	2
25	3-3468	Handle - Basket	1
26	62-6510	Plate - Hood	1
27	62-6500	Plate - Hinge	1
28	92-4876	Baffle	1



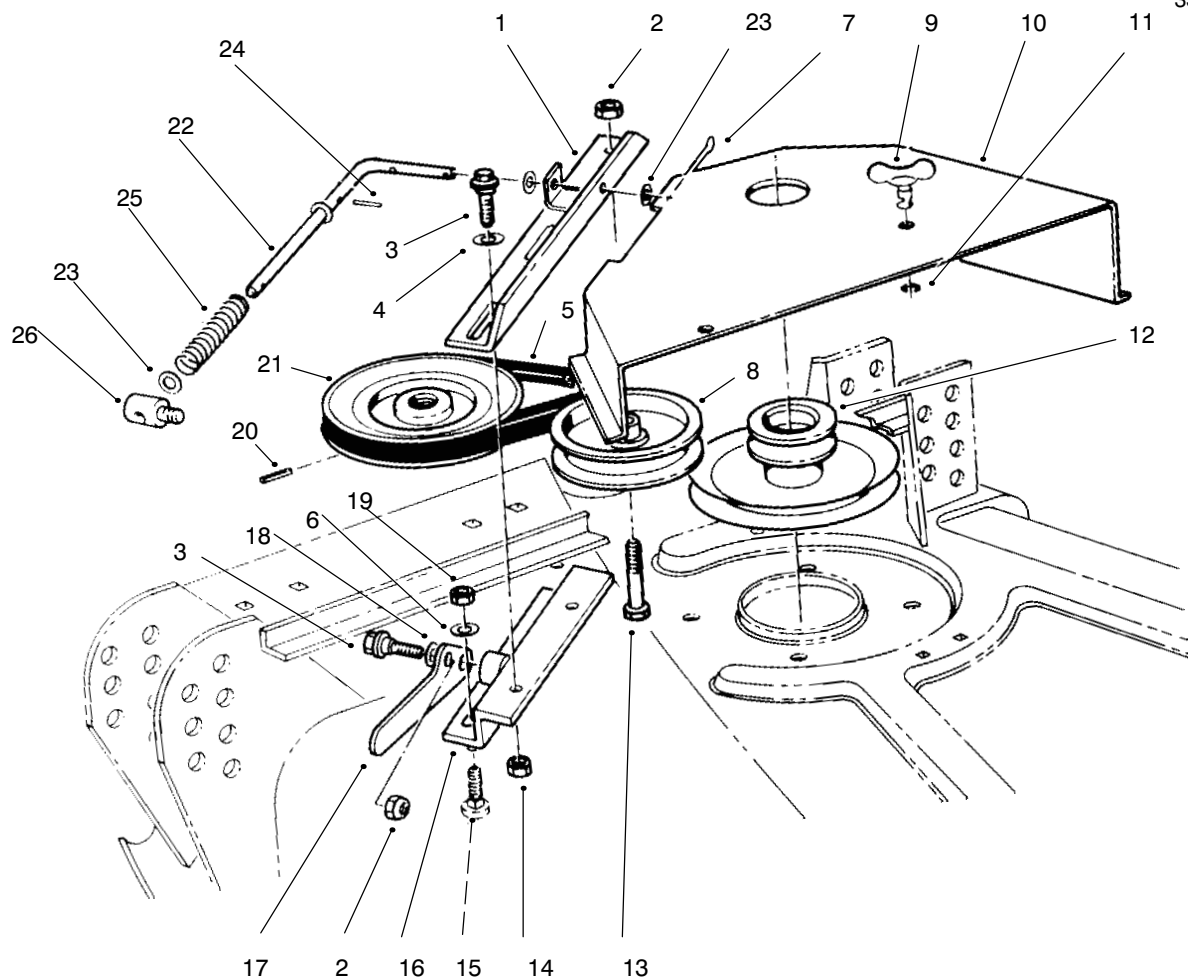
T-0096

BAFFLE & DEFLECTOR ASSY.

Ref. No.	Part No.	Description	No. Used
1	3296-5	Nut - Hex.	2
2	92-9683	Deflector - Grass (Incl. Ref.# 23)	1
3	3211-5	Screw - Hex. Hd.	1
4	3211-15	Screw - Hex. Hd.	1
5	40-6230	Spring - Torsion	1
6	56-4980	Bracket - Pivot RH	1
7	56-5010	Bracket - Pivot LH	1
8	62-6520	Knob	2
9	3296-42	Nut - Hex.	6
10	321-4	Screw - Hex. Hd.	9
11	32149-1	Nut - Hex.	5
12	49-2040	Screw - Hex. Flange Hd.	2

Ref. No.	Part No.	Description	No. Used
13	3256-22	Washer - Flat	2
14	56-5190	Baffle - Bagging	1
15	56-5180	Ring - Bagging LH	1
16	56-5170	Baffle - Rear	1
17	3230-18	Bolt - Carriage	5
18	56-5140	Ring - Bagging RH	1
19	56-5110	Baffle - Front	1
20	32149-2	Nut - Hex.	4
21	3230-10	Bolt - Carriage	3
22	3229-22	Bolt - Carriage	1
23	54-9220	Decal - Danger	1
*	55-4940	Blade - High Sail (Optional)	3

*Not Illustrated

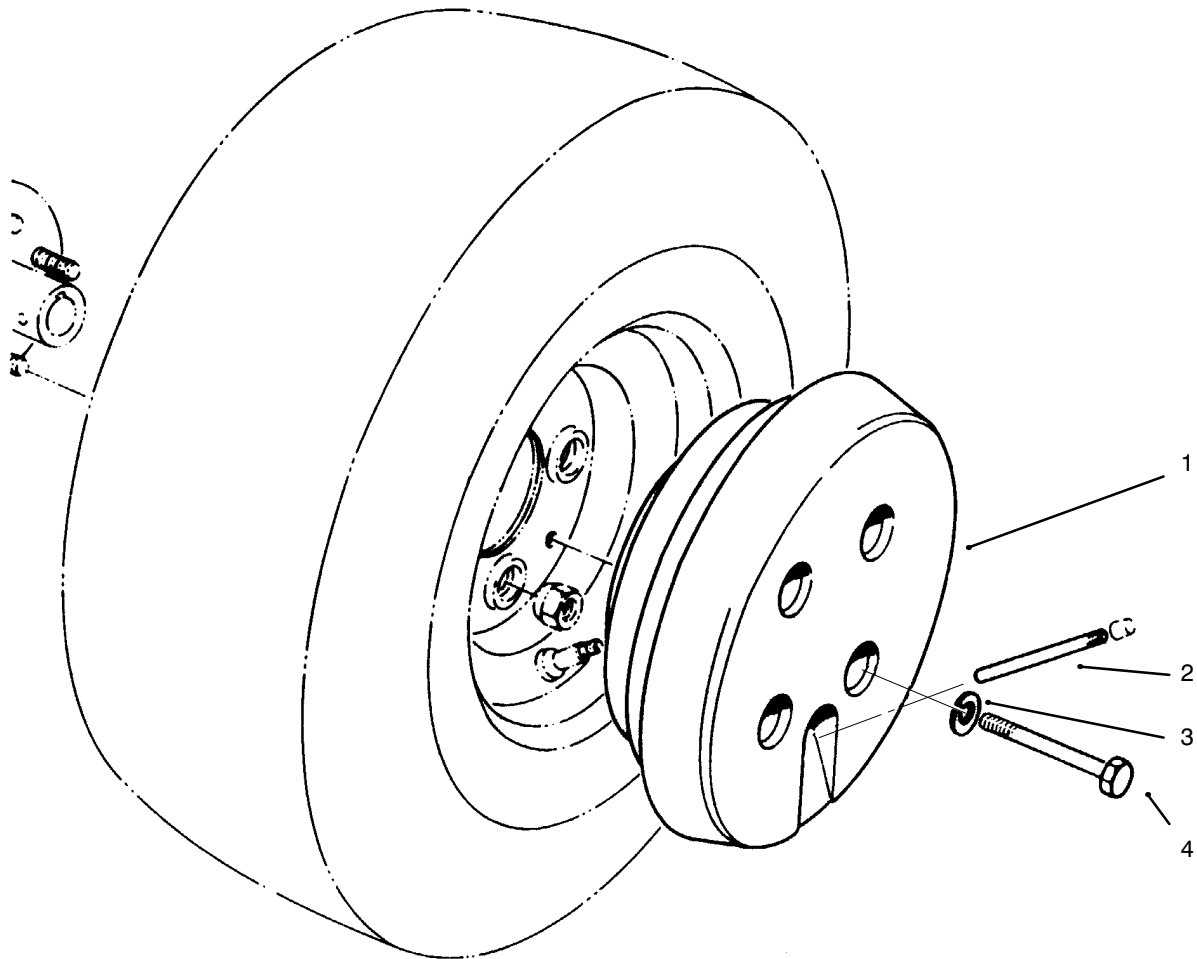


T-0097

DECK COVER AND PULLEY ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	62-6800	Slide - Idler	1	15	3230-18	Bolt - Carriage	2
2	3296-44	Nut - Hex.	2	16	62-6550	Bracket - Idler	1
3	19-1470	Bolt - Shoulder	3	17	62-6850	Lever - Idler	1
4	36-4791	Washer - Flat	2	18	3290-211	Washer - Spring	1
5	53-4650	Belt - V	1	19	32149-1	Nut - Keps	2
6	3256-23	Washer - Flat	4	20	32121-77	Pin - Roll	1
7	3272-6	Pin - Cotter	2	21	56-4810	Pulley - Gear Box	1
8	56-4920	Pulley - Idler	1	22	62-4450	Rod - Idler	1
9	249-36	Stud - Wing Hd.	2	23	3256-24	Washer	4
10	56-5280	Cover - Deck	1	24	32121-73	Pin - Roll	2
11	249-35	Ring - Retaining	2	25	62-5930	Spring - Compression	1
12	56-4840	Pulley - Deck	1	26	62-4440	Trunnion	1
*	71-3120	Pulley - Deck (Splined)	1	*	71-3130	Nut - Pulley (For Use with Splined Pulley)	1
13	323-7	Screw - Hex. Hd.	1				
14	3296-29	Nut - Hex.	2				

*Not Illustrated

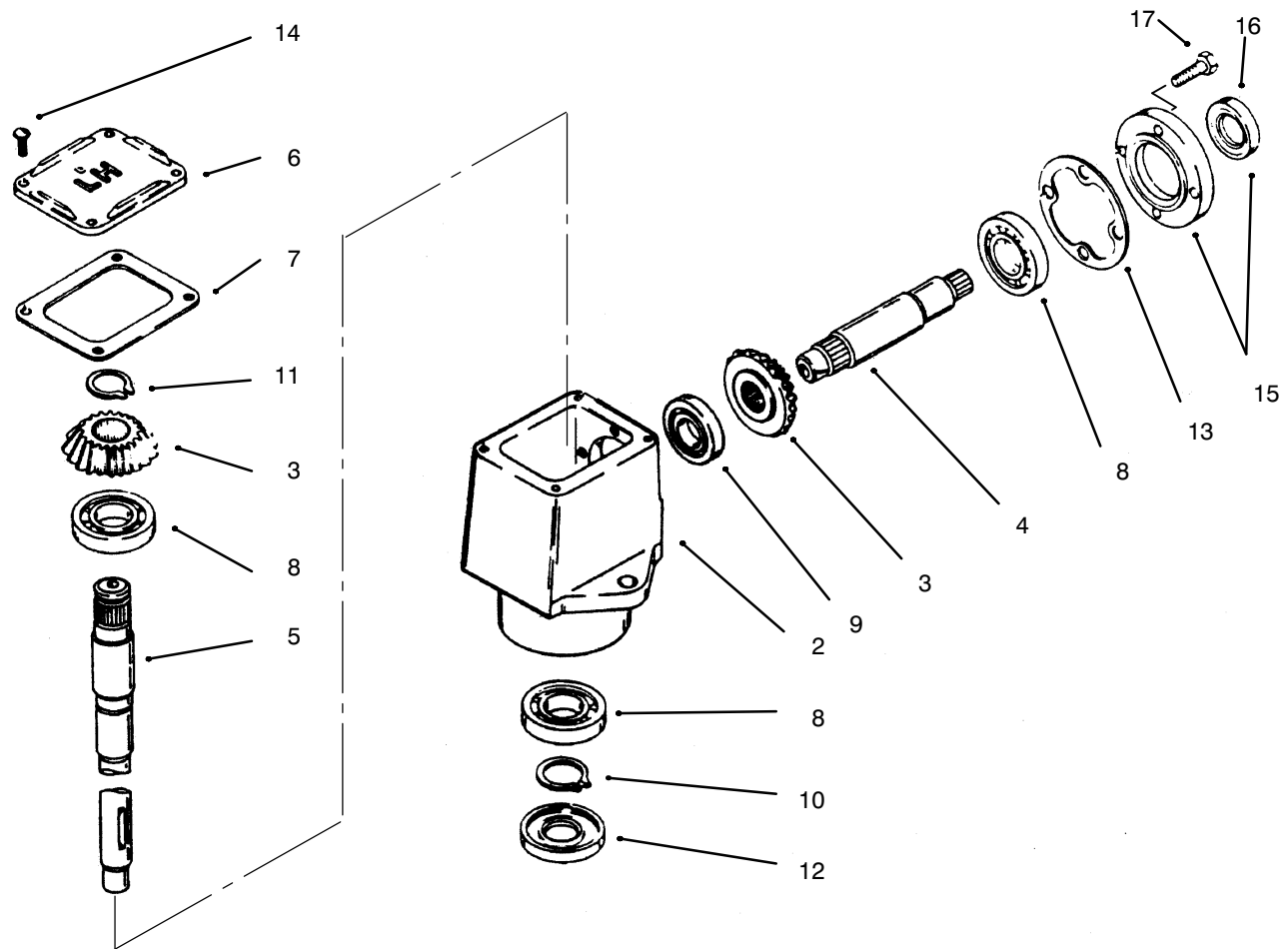


T-0109

WHEEL WEIGHT

Ref. No.	Part No.	Description	No. Used
1	56-5310	Weight - Wheel	2
2	232-45	Extension - Valve	2

Ref. No.	Part No.	Description	No. Used
3	3256-23	Washer - Flat	4
4	322-19	Screw - Hex. Hd.	4



GEAR BOX ASSEMBLY NO. 4398-P91

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	794402	Head Assembly (Incl. Ref. #2-15)	1	10	788019	Ring - Snap	1
2	770026A	Housing	1	11	788018	Ring - Snap	1
3	778046	Gear - Miter	2	12	788029	Seal - Oil	1
4	776250	Shaft - Input	1	13	788030	Gasket - Cap	1
5	776249	Shaft - Output	1	14	792025	Screw - Round Hd.	4
6	772035	Cover	1	15	786029	Retainer Cap & Seal Assembly (Incl. Ref. #16 & 17)	1
7	788028	Gasket - Cover	1	16	788031	Seal - Oil	1
8	780034	Bearing - Ball	3	17	792026	Screw - Hex. Hd.	4
9	780024	Bearing - Ball	1				

TORO PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
3-3468	Handle - Basket	3 25 1	71-3130	Nut - Pulley (For Use with	5 * 1
13-0269	Housing - Blower	2 28 1	82-5510	Decal - Warning	1 4 1
19-1470	Bolt - Shoulder	5 3 3	92-4876	Baffle	3 28 1
36-4791	Washer - Flat	5 4 2	92-9683	Deflector - Grass	4 2 1
37-6730	Cup - Bearing	2 30 1	232-45	Extension - Valve	6 2 2
38-7820	Bearing - Ball	2 31 1	249-35	Ring - Retaining	5 11 2
40-6230	Spring - Torsion	4 5 1	249-36	Stud - Wing Hd.	5 9 2
43-0940	Spacer	2 33 1	321-3	Screw - Hex. Hd.	3 7 6
43-0960	Bracket	2 36 2	321-3	Screw - Hex. Hd.	2 27 13
49-2040	Screw - Hex. Flange Hd.	4 12 2	321-4	Screw - Hex. Hd.	4 10 9
53-4530	Gear Box Assembly	1 14 1	322-3	Screw - Hex. Hd.	3 19 5
53-4650	Belt - V	5 5 1	322-5	Screw - Hex. Hd.	3 15 6
54-9220	Decal - Danger	4 23 1	322-10	Screw - Hex. Hd.	3 14 5
54-9220	Decal - Danger	2 29 1	322-19	Screw - Hex. Hd.	6 4 4
55-4940	Blade - High Sail	4 * 3	323-7	Screw - Hex. Hd.	5 13 1
56-4400	Frame - Hopper	3 20 1	323-7	Screw - Hex. Hd.	1 18 2
56-4500	Bracket - Rear	3 16 1	3211-5	Screw - Hex. Hd.	4 3 1
56-4530	Bracket - Front	3 23 1	3211-15	Screw - Hex. Hd.	4 4 1
56-4560	Hood - Bagger	3 2 1	3218-3	Nut - Jam	1 20 4
56-4570	Snout - Bagger	3 3 1	3229-22	Bolt - Carriage	4 22 1
56-4610	Pivot - Bagger	3 6 2	3230-10	Bolt - Carriage	4 21 3
56-4630	Deflector	1 1 1	3230-18	Bolt - Carriage	5 15 2
56-4650	Hopper - Bagger	3 1 1	3230-18	Bolt - Carriage	4 17 5
56-4660	Latch - Hopper	3 21 2	3230-18	Bolt - Carriage	1 23 2
56-4670	Link - Bag	3 12 1	3234-11	Screw - Hex. Flange Hd.	1 22 4
56-4680	Link - Bag	3 18 1	3234-14	Screw - Hex. Flange Hd.	1 6 4
56-4760	Plate - Mounting	1 7 1	3235-22	Screw - Hex. Hd.	2 34 1
56-4780	Impeller	1 5 1	3253-3	Washer - Lock	2 35 4
56-4810	Pulley - Gear Box	5 21 1	3255-17	Washer - Lock	1 16 2
56-4840	Pulley - Deck	5 12 1	3256-14	Washer - Flat	3 11 6
56-4920	Pulley - Idler	5 8 1	3256-22	Washer - Flat	4 13 2
56-4980	Bracket - Pivot RH	4 6 1	3256-23	Washer - Flat	6 3 4
56-5010	Bracket - Pivot LH	4 7 1	3256-23	Washer - Flat	5 6 4
56-5040	Mount - Blower RH	1 21 1	3256-24	Washer	5 23 4
56-5110	Baffle - Front	4 19 1	3256-55	Washer - Flat	3 8 2
56-5140	Ring - Bagging RH	4 18 1	3257-40	Key	1 13 1
56-5170	Baffle - Rear	4 16 1	3272-6	Pin - Cotter	5 7 2
56-5180	Ring - Bagging LH	4 15 1	3290-134	Screw - Hex. Hd.	1 17 2
56-5190	Baffle - Bagging	4 14 1	3290-134	Screw - Hex. Hd.	3 17 7
56-5220	Chute Assembly	1 3 1	3290-211	Washer - Spring	5 18 1
56-5260	Cover - Gear Box	1 15 1	3290-211	Washer - Spring	3 24 2
56-5280	Cover - Deck	5 10 1	3290-409	Rivet - Pop	1 2 6
56-5310	Weight - Wheel	6 1 2	3296-2	Nut - Hex.	3 10 7
56-5350	Plate - Reinforcing	3 22 1	3296-4	Rivet - Pop	3 4 18
62-4360	Mount - Blower LH	1 9 1	3296-5	Nut - Hex.	4 1 2
62-4430	Mount - Blower Ctr.	1 10 1	3296-16	Nut - Hex.	3 9 6
62-4440	Trunnion	5 26 1	3296-29	Nut - Hex.	1 11 8
62-4450	Rod - Idler	5 22 1	3296-29	Nut - Hex.	3 13 16
62-5930	Spring - Compression	5 25 1	3296-29	Nut - Hex.	5 14 2
62-6500	Plate - Hinge	3 27 1	3296-42	Nut - Hex.	4 9 6
62-6510	Plate - Hood	3 26 1	3296-42	Nut - Hex.	1 25 9
62-6520	Knob	4 8 2	3296-44	Nut - Hex.	5 2 2
62-6520	Knob	1 12 2	3296-44	Nut - Hex.	1 24 2
62-6550	Bracket - Idler	5 16 1	32121-73	Pin - Roll	5 24 2
62-6800	Slide - Idler	5 1 1	32121-77	Pin - Roll	5 20 1
62-6820	Screen - Bagger	3 5 1	32149-1	Nut - Hex.	4 11 5
62-6850	Lever - Idler	5 17 1	32149-1	Nut - Hex.	1 19 5
63-9700	Plate - Cover	2 32 1	32149-1	Nut - Keps	5 19 2
63-9710	Spacer - Bearing	1 26 1	32149-2	Nut - Hex.	4 20 4
71-3120	Pulley - Deck (Splined)	5 * 1			

*Not Illustrated