



## Cutting Deck Replacement Information

**Product: Groundsmaster 1000L & 200 Series**

**November 26, 2008**

Affected Units:	Models:	Serial Numbers:
Groundsmaster 1000L	30200	70001-99999
Groundsmaster 220	30798	90001-29999
Groundsmaster 220D	30794	80001-19999
Groundsmaster 223D 2WD	30223	60001-210099999
Groundsmaster 223D 2WD	30223TE	60001-99999
Groundsmaster 223D 4WD	30243	60001-210099999
Groundsmaster 223D 4WD	30243TE	60001-99999
Groundsmaster 224	30224	90001-60001
Groundsmaster 225	30230	60001-240099999
Groundsmaster 228D 2WD	30241	210000101-240099999
Groundsmaster 228D 4WD	30242	210000101-240099999

**Subject:** Information to fit up current GM 3280D/3320 decks to older tractor applications.

**Situation:** The cutting deck designs used on the GM 3280D & 3320 are related to the earlier GM 1000L/200 Series decks. Some of the current production decks can be used as replacements on the above list of older tractors. Modification of the carrier assembly is required to accommodate the larger pivot pin used in current deck models.

**Correction:** The deck attachment point of the 200 Series Groundsmaster will need to be updated to accommodate the larger deck carrier pins used in the current deck designs. This modification will require replacement of the original welded carrier brackets (92-9786-03) with 2 of [Carrier Bracket \(110-9678-03\)](#).

Deck models 52" Side Discharge Deck (30551) and the 62" SDD (30555) will fit all of the 200 Series tractors, with the exception of the GM 220 (30798). This model will only fit up with the 52" deck (30551).

Please contact your local Toro Commercial Products Distributor to obtain the parts mentioned above and for further information on this subject.

Reference Commercial Service Bulletin Rotaries 14-35.