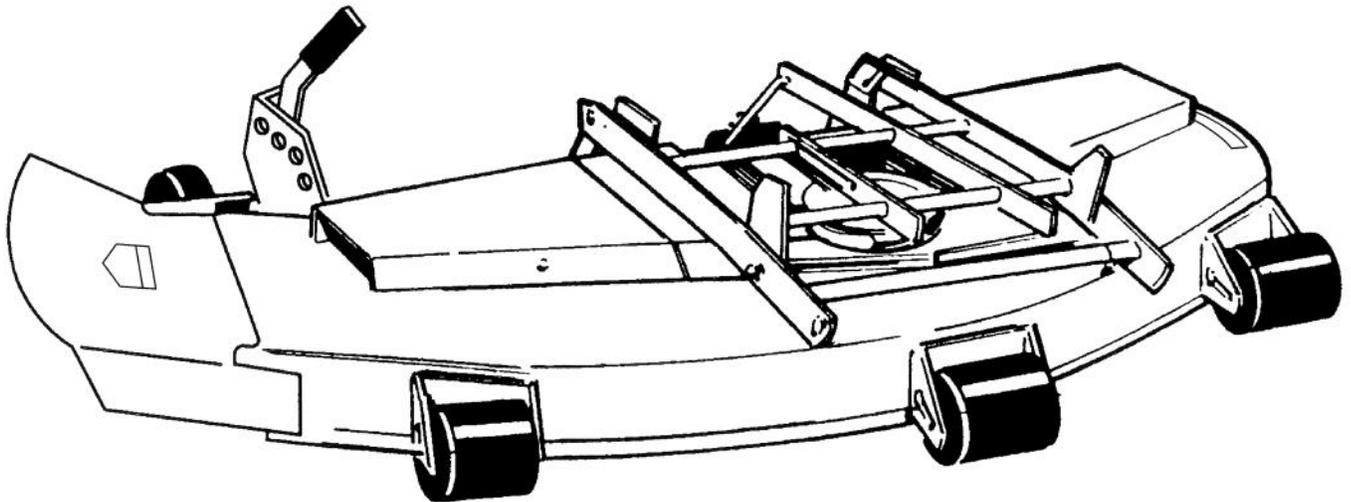




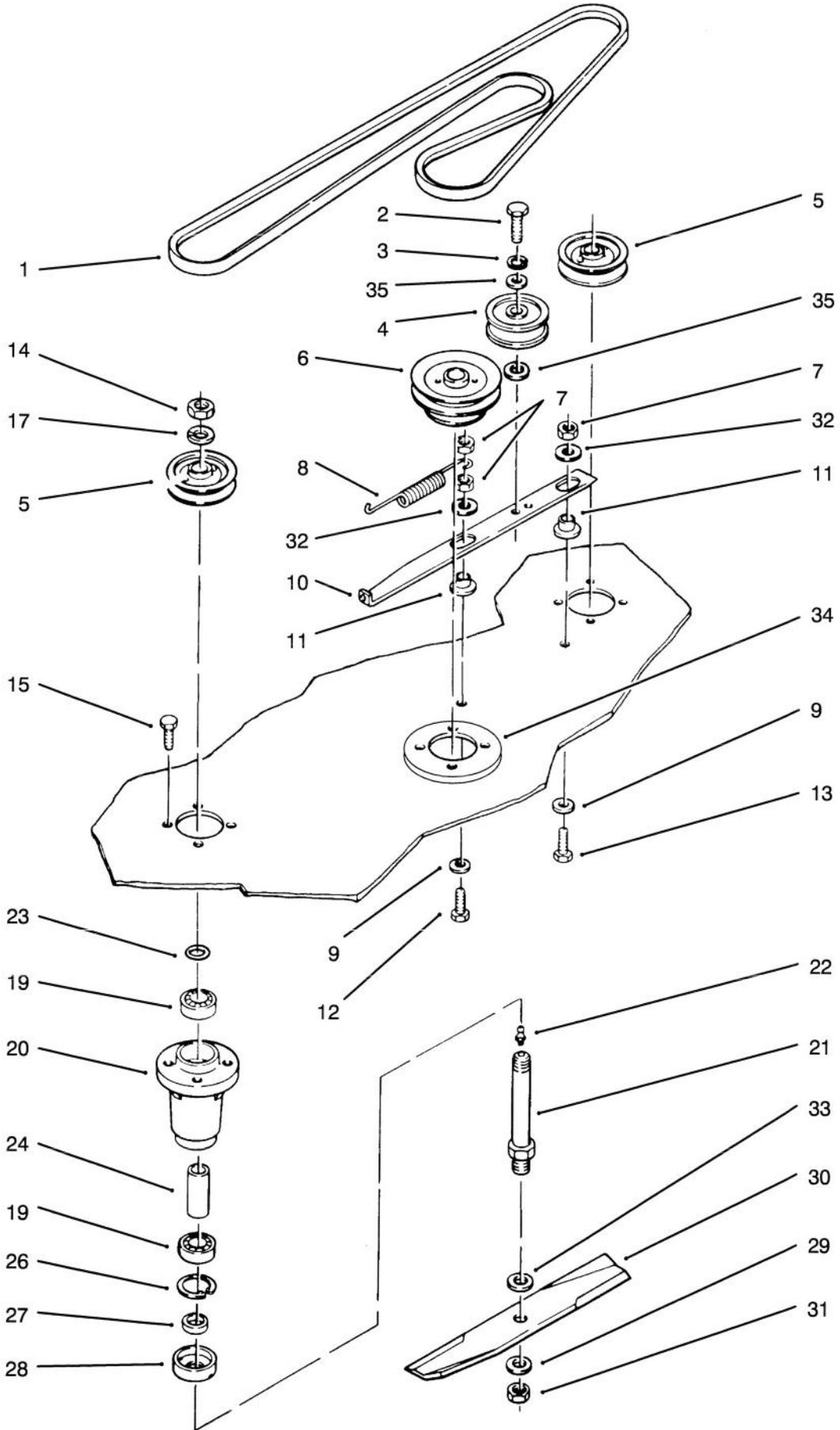
MODEL NO. 78345-4900001 Thru
7900001 & UP

PARTS
CATALOG

WHEEL HORSE®
42" Rotary Cutting Unit



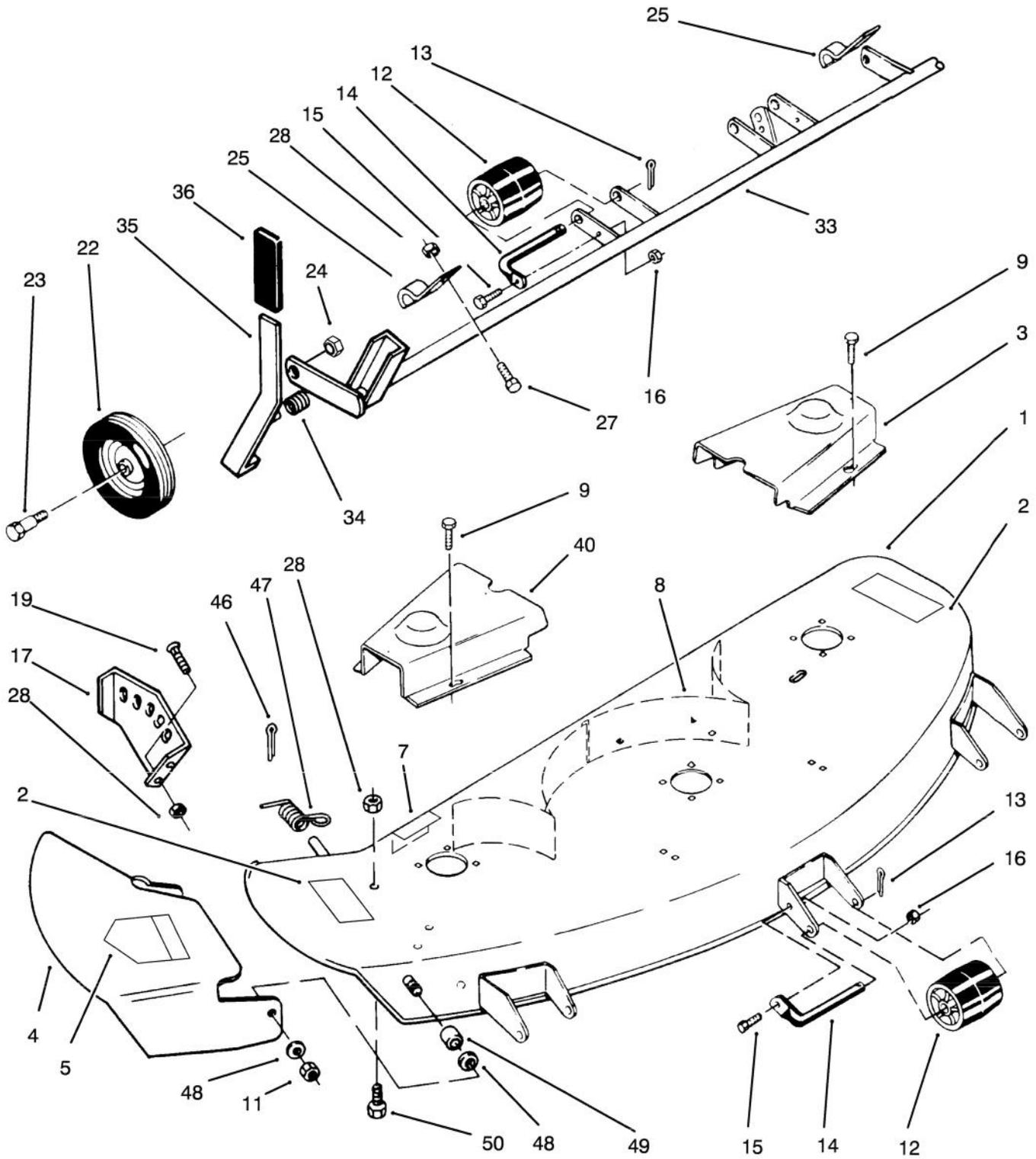
BELT & SPINDLE ASSEMBLY



BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	6738	Belt – Spindle	1	17	3253-8	Washer – Lock	3
2	323-7	Bolt	1	19	109966	Bearing – Ball	6
3	3253-21	Washer – Lock	1	20	114568	Housing – Spindle	3
4	92-7101	Pulley – Flat Idler	1	21	112674	Shaft – Spindle	3
5	109967	Pulley – Outside)	2	22	302-5	Fitting – Grease	3
6	110148	Pulley – Center	1	23	971015	O-Ring	3
7	3296-39	Nut – Lock.	3	24	116085	Spacer	3
8	100071	Spring	1	26	32120-42	Ring – Internal Snap	3
9	2844	Washer – Special	2	27	106068	Spacer – Blade	3
10	106120	Bar – Idler Support	1	28	106067	Cup – Spindle	3
11	107674	Spacer – Bushing	2	29	3256-28	Washer – Special	3
12	323-9	Bolt	1	30	106636	Kit – Blade Set Of 3	1
13	323-7	Bolt	1	31	3220-7	Nut – Jam	3
14	3220-6	Nut – Jam	3	32	107675	Washer – Special	2
15	9080326	Bolt – Eslok	12	33	9202574	Washer – Special	3
16	110172	Spindle Assembly (Incl. Ref.# 19-28)	3	34	106117	Plate – Spindle	1
				35	3256-24	Washer	2

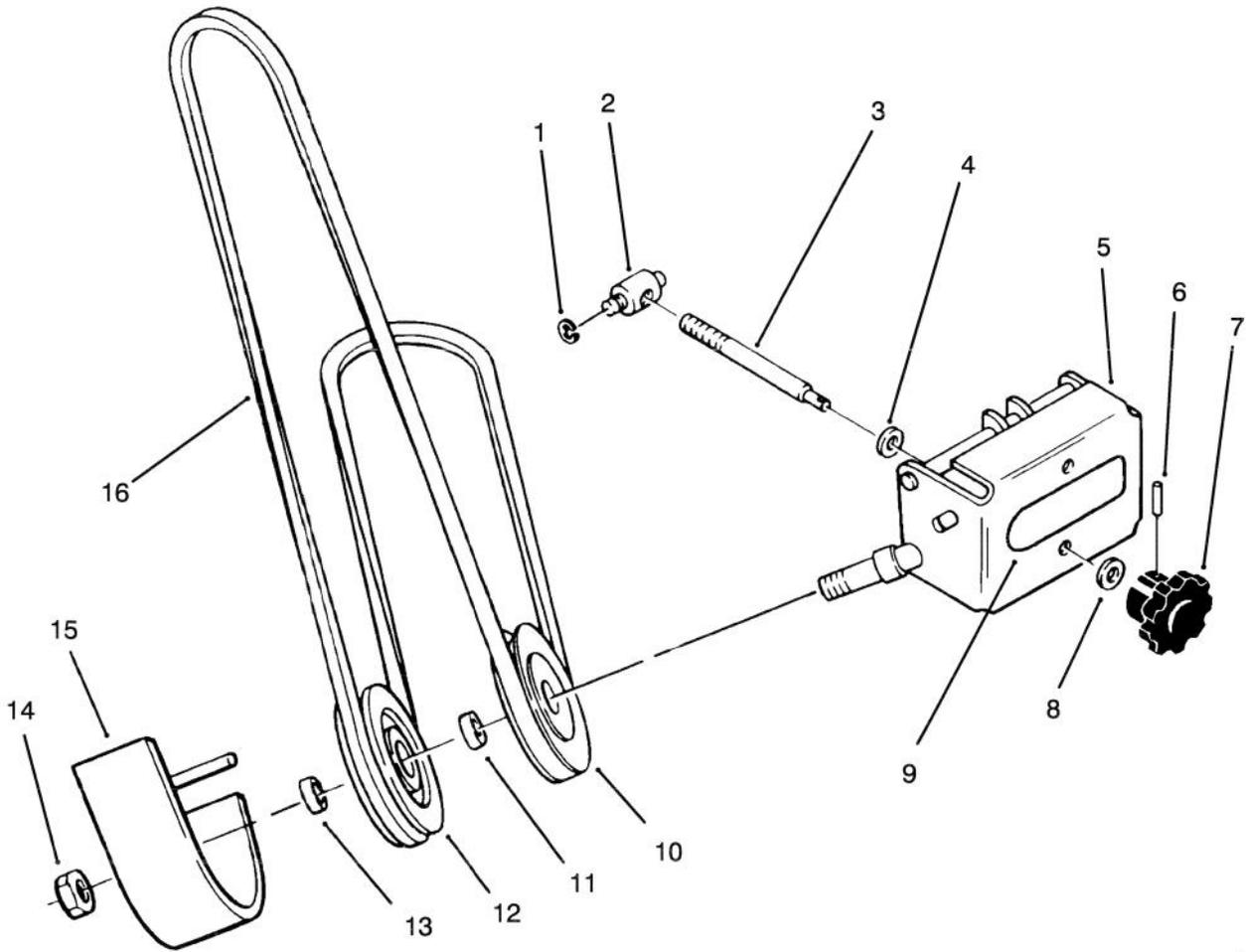
CUTTING UNIT ASSEMBLY



CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	88-2740	Deck - Assembly (Incl. Ref. #2 & 8)	1
2	92-7108	Decal - Danger	2
3	107029	Cover - Belt L.H.	1
4	88-2750	Chute Assembly (Incl. Ref. #5)	1
5	93-1122	Decal - Danger	1
7	106748	Decal - Height & Belt	1
8	115062	Baffle - Deck R.H.	1
	115063	Baffle - Deck L.H.	1
9	926671	Bolt	8
11	9142366	Nut	1
12	108798	Roller	5
13	3272-21	Pin - Cotter	5
14	110847	Shaft - Roller	5
15	321-4	Bolt	5
16	3296-42	Nut - Lock	5
17	102654	Quadrant	1

Ref. No.	Part No.	Description	No. Used
19	3231-2	Bolt - Carriage	2
22	110506	Wheel	2
23	5188	Bolt - Shoulder	2
24	32146-2	Nut - Eslok	2
25	110837	Bracket - Pivot	2
27	3231-25	Bolt - Carriage	4
28	3296-39	Nut - Lock	7
33	115064	Support - Gage Wheel	1
34	101853	Spring	1
35	115229	Lever	1
36	103712	Grip	1
40	107028	Cover - Belt R.H.	1
46	3272-10	Pin - Cotter	1
47	93-1631	Spring - Compression	1
48	93-1633	Washer - Nylon	2
49	116080	Bushing	1
50	323-24	Bolt	1



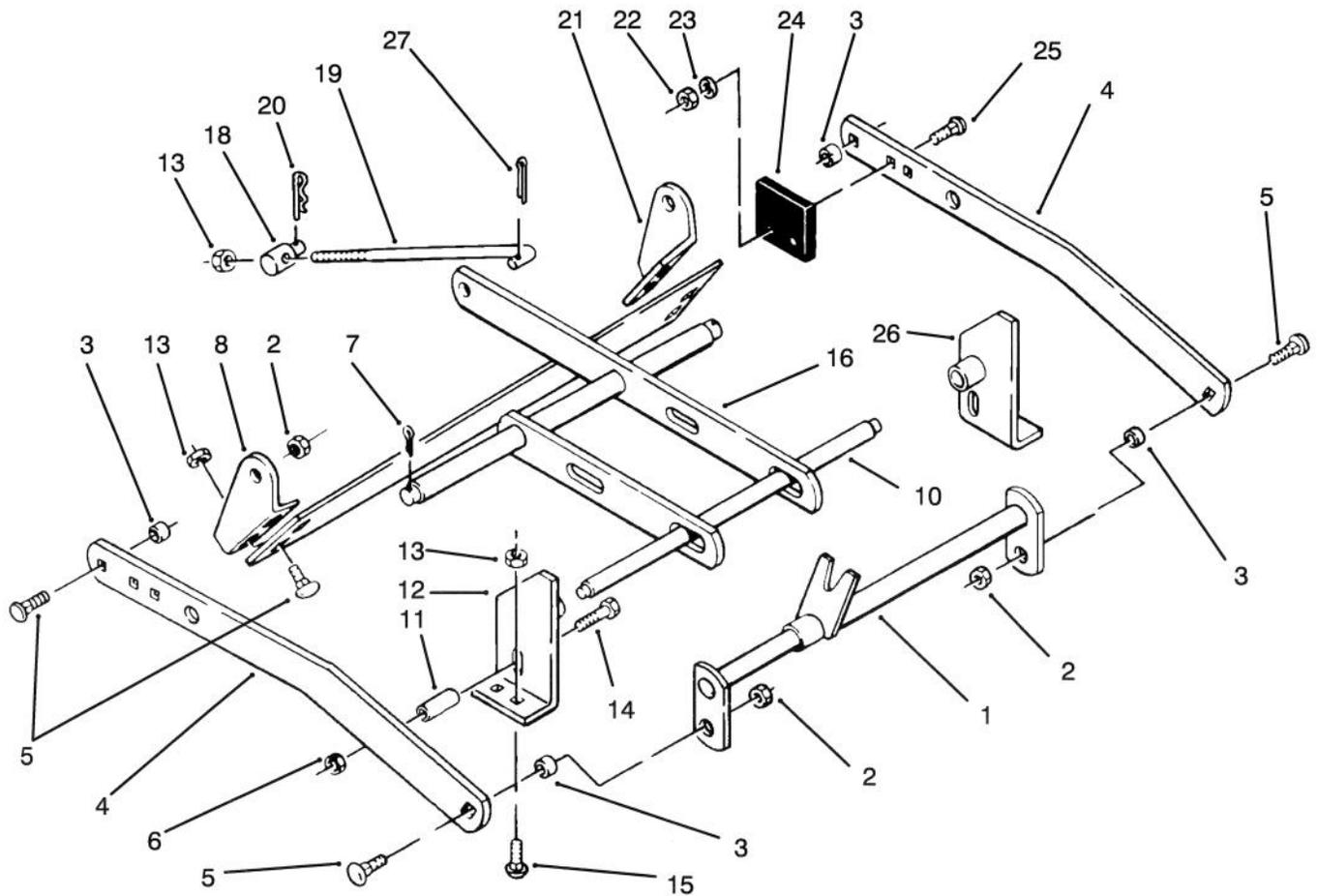
C-1850

IDLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	105797	E-Ring	2
2	101708	Trunnion	1
3	101842	Rod - Adjustment	1
4	3256-24	Washer	1
5	101728	Support - Front	1
6	933156	Pin - Spirol	1
7	101851	Knob - Adjusting	1
8	108571	Spring - Washer	1
9	92-8747	Decal - Attach-a-Matic	1

Ref. No.	Part No.	Description	No. Used
10	92-7103	Pulley - V-Idler	1
11	101734	Spacer - Inner	1
12	104975	Pulley - Flat Idler	1
13	101757	Spacer - Outer	1
15	102582	Cover - Belt	1
14	9150076	Nut - Eslok	1
16	102742	Belt - Drive	1
*	101657	Front Idler Assembly (Incl. Ref. #1-8 & 10-15)	1

* Not Illustrated



C-1849

LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1
2	102809	Nut	4
3	111044	Spacer	4
4	101777	Bar - Draft	2
5	3231-25	Bolt - Carriage	8
6	3296-48	Nut - Lock	2
7	3272-12	Pin - Cotter	2
8	102430	Bracket - Rt. Rear	1
10	102570	Shaft - Front	1
11	9793604	Spacer - Transport Stop	2
12	102574	Bracket - Rt. Front	1
13	3296-39	Nut - Lock	9
14	3232-3	Bolt	2

Ref. No.	Part No.	Description	No. Used
15	3231-2	Bolt - Carriage	4
16	110269	Leveler	1
18	6739	Lift Stud	1
19	92-9841	Rod - Lift	1
20	933504	Hairpin	1
21	102429	Bracket - Left Rear	1
22	3296-29	Nut - Lock.	4
23	3256-3	Washer	4
24	102322	Bumper - Rubber	2
25	3230-3	Bolt - Carriage	4
26	102575	Bracket - Left Front	1
27	3272-6	Pin - Cotter	1

* Not Illustrated

TORO PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
2844	Washer – Special	3 9 2	115064	Support – Gage Wheel	5 33 1
5188	Bolt – Shoulder	5 23 2	115229	Lever	5 35 1
6738	Belt – Spindle	3 1 1	116080	Bushing	5 49 1
6739	Lift Stud	7 18 1	116085	Spacer	3 24 3
100071	Spring	3 8 1	9150076	Nut – Eslok	6 14 1
101657	Front Idler Assembly	6 * 1	9152366	Nut	5 11 1
101708	Trunnion	6 2 1	9202577	Washer – Special	3 33 3
101728	Support – Front	6 5 1	9266718	Bolt	5 9 8
101734	Spacer – Inner	6 11 1	933156	Pin – Spirol	6 6 1
101757	Spacer – Outer	6 13 1	9335044	Hairpin	7 20 1
101758	Hitch	7 1 1	9793604	Spacer – Transport Stop	7 11 2
101777	Bar – Draft	7 4 2	9080326	Bolt – Eslok	3 15 12
101842	Rod – Adjustment	6 3 1	88-2740	Deck – Assembly	5 1 1
101851	Knob – Adjusting	6 7 1	88-2750	Chute Assembly	5 4 1
101853	Spring	5 34 1	92-7101	Pulley – Flat Idler	3 4 1
102322	Bumper – Rubber	7 24 2	92-7103	Pulley – V-Idler	6 10 1
102429	Bracket – Left Rear	7 21 1	92-7108	Decal – Danger	5 2 2
102430	Bracket – Rt. Rear	7 8 1	92-8747	Decal – Attach-a-Matic	6 9 1
102570	Shaft – Front	7 10 1	92-9841	Rod – Lift	7 19 1
102574	Bracket – Rt. Front	7 12 1	93-1122	Decal – Danger	5 5 1
102575	Bracket – Left Front	7 26 1	93-1631	Spring – Compression	5 47 1
102582	Cover – Belt	6 15 1	93-1633	Washer – Nylon	5 48 2
102654	Quadrant	5 17 1	302-5	Fitting – Grease	3 22 3
102742	Belt – Drive	6 16 1	321-4	Bolt	5 15 5
102809	Nut	7 2 4	323-7	Bolt	3 2 1
103712	Grip	5 36 1	323-7	Bolt	3 13 1
104975	Pulley – Flat Idler	6 12 1	323-9	Bolt	3 12 1
105797	E-Ring	6 1 2	323-24	Bolt	5 50 1
106067	Cup – Spindle	3 28 3	3220-6	Nut – Jam	3 14 3
106068	Spacer – Blade	3 27 3	3220-7	Nut – Jam	3 31 3
106117	Plate – Spindle	3 34 1	3230-3	Bolt – Carriage	7 25 4
106120	Bar – Idler Support	3 10 1	3231-2	Bolt – Carriage	7 15 4
106636	Kit – Blade Set Of 3	3 30 1	3231-2	Bolt – Carriage	5 19 2
106748	Decal – Height & Belt	5 7 1	3231-25	Bolt – Carriage	7 5 8
107028	Cover – Belt R.H.	5 40 1	3231-25	Bolt – Carriage	5 27 4
107029	Cover – Belt L.H.	5 3 1	3232-3	Bolt	7 14 2
107674	Spacer – Bushing	3 11 2	3253-8	Washer – Lock	3 17 3
107675	Washer – Special	3 32 2	3253-21	Washer – Lock	3 3 1
108571	Spring – Washer	6 8 1	3256-3	Washer	7 23 4
108798	Roller	5 12 5	3256-24	Washer	6 4 1
109966	Bearing – Ball	3 19 6	3256-24	Washer	3 35 2
109967	Pulley – Outside)	3 5 2	3256-28	Washer – Special	3 29 3
110148	Pulley – Center	3 6 1	3272-6	Pin – Cotter	7 27 1
110172	Spindle Assembly	3 16 3	3272-12	Pin – Cotter	7 7 2
110269	Leveler	7 16 1	3272-21	Pin – Cotter	5 13 5
110506	Wheel	5 22 2	3296-29	Nut – Lock.	7 22 4
110837	Bracket – Pivot	5 25 2	3296-39	Nut – Lock	7 13 7
110847	Shaft – Roller	5 14 5	3296-39	Nut – Lock	5 28 9
111044	Spacer	7 3 4	3296-39	Nut – Lock.	3 7 3
112674	Shaft – Spindle	3 21 3	3296-42	Nut – Lock	5 16 5
114568	Housing – Spindle	3 20 3	3296-48	Nut – Lock	7 6 2
115062	Baffle – Deck R.H.	5 8 1	32120-42	Ring – Internal Snap	3 26 3
115063	Baffle – Deck L.H.	5 8 1	32146-2	Nut – Eslok	5 24 2