FORM NO. 3316–619 Rev. C

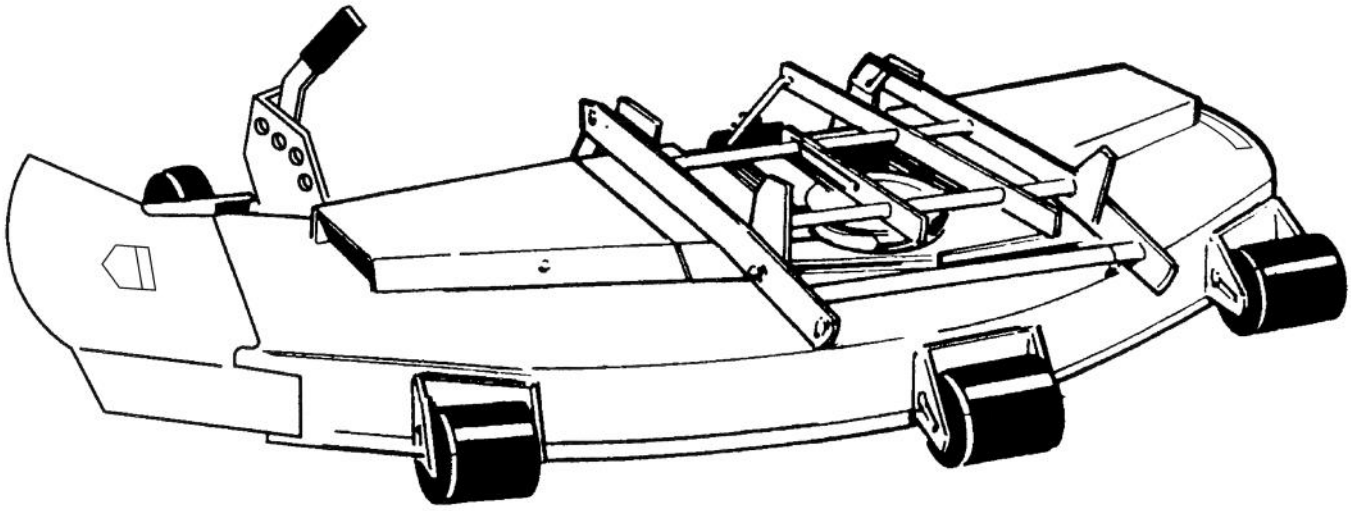
TORO®

MODEL NO. 78345–4900001 Thru
7900001 & UP

PARTS
CATALOG

WHEEL HORSE ®

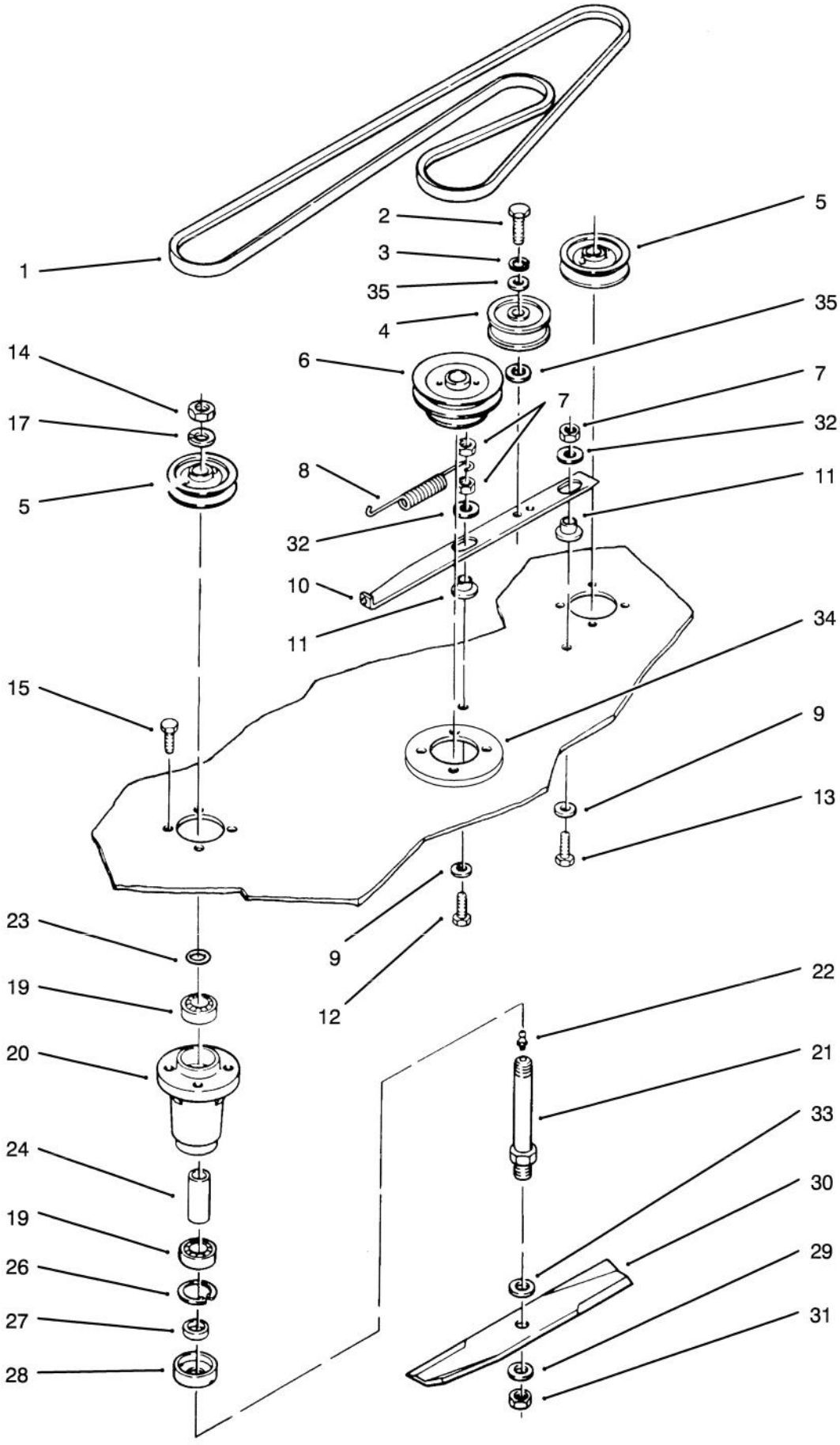
42" Rotary Cutting Unit



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TPS

BELT & SPINDLE ASSEMBLY



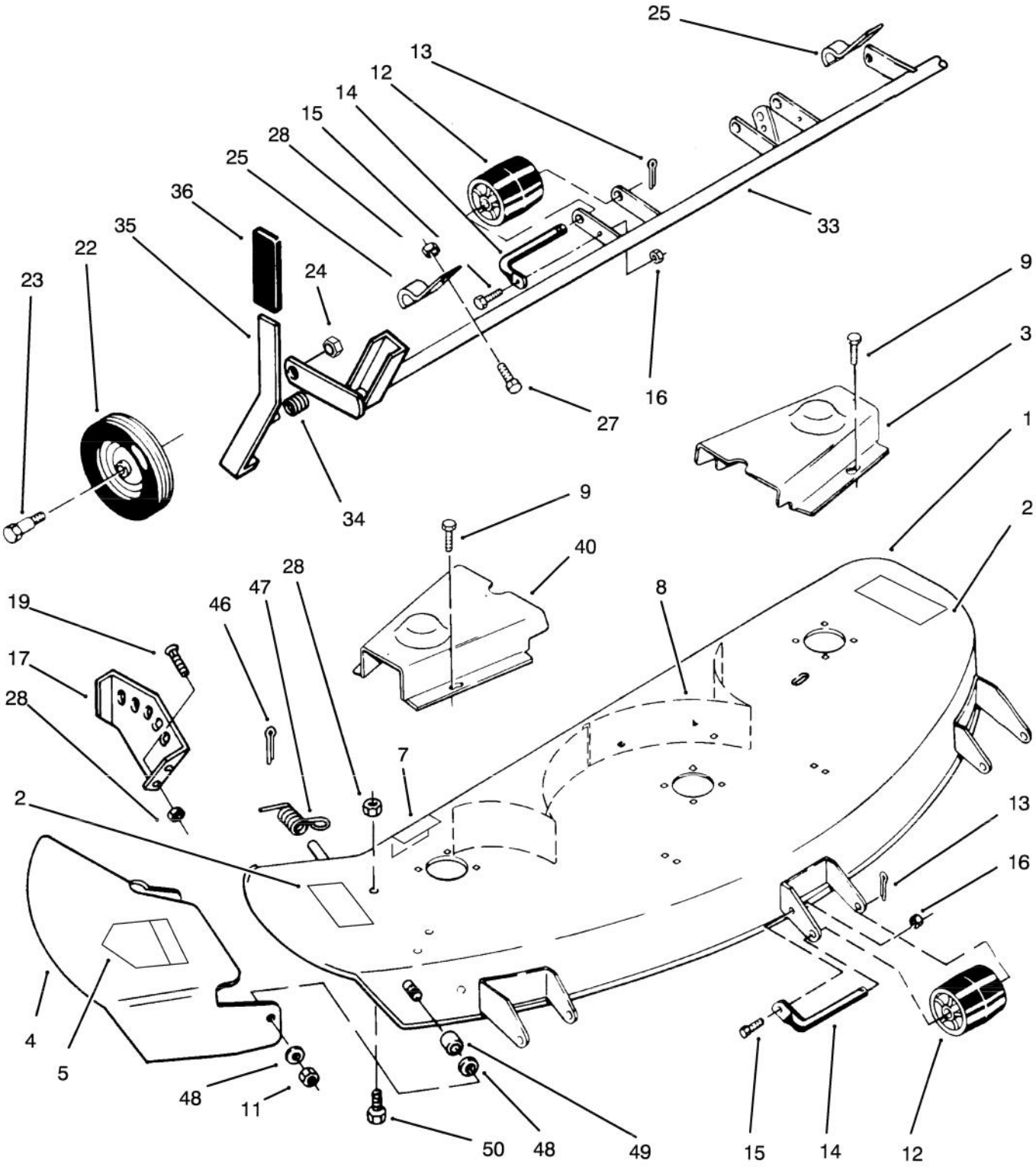
C–1848

BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	6738	Belt – Spindle	1
2	323–7	Bolt	1
3	3253–21	Washer – Lock	1
4	92–7101	Pulley – Flat Idler	1
5	109967	Pulley – Outside)	2
6	110148	Pulley – Center	1
7	3296–39	Nut – Lock.	3
8	100071	Spring	1
9	2844	Washer – Special	2
10	106120	Bar– Idler Support	1
11	107674	Spacer – Bushing	2
12	323–9	Bolt	1
13	323–7	Bolt	1
14	3220–6	Nut – Jam	3
15	9080326	Bolt – Eslok	12
16	110172	Spindle Assembly (Incl. Ref.# 19–28)	3

Ref. No.	Part No.	Description	No. Used
17	3253–8	Washer – Lock	3
19	109966	Bearing – Ball	6
20	114568	Housing – Spindle	3
21	112674	Shaft – Spindle	3
22	302–5	Fitting – Grease	3
23	971015	O–Ring	3
24	116085	Spacer	3
26	32120–42	Ring – Internal Snap	3
27	106068	Spacer – Blade	3
28	106067	Cup – Spindle	3
29	3256–28	Washer – Special	3
30	106636	Kit – Blade Set Of 3	1
31	3220–7	Nut – Jam	3
32	107675	Washer – Special	2
33	9202574	Washer – Special	3
34	106117	Plate – Spindle	1
35	3256–24	Washer	2

CUTTING UNIT ASSEMBLY

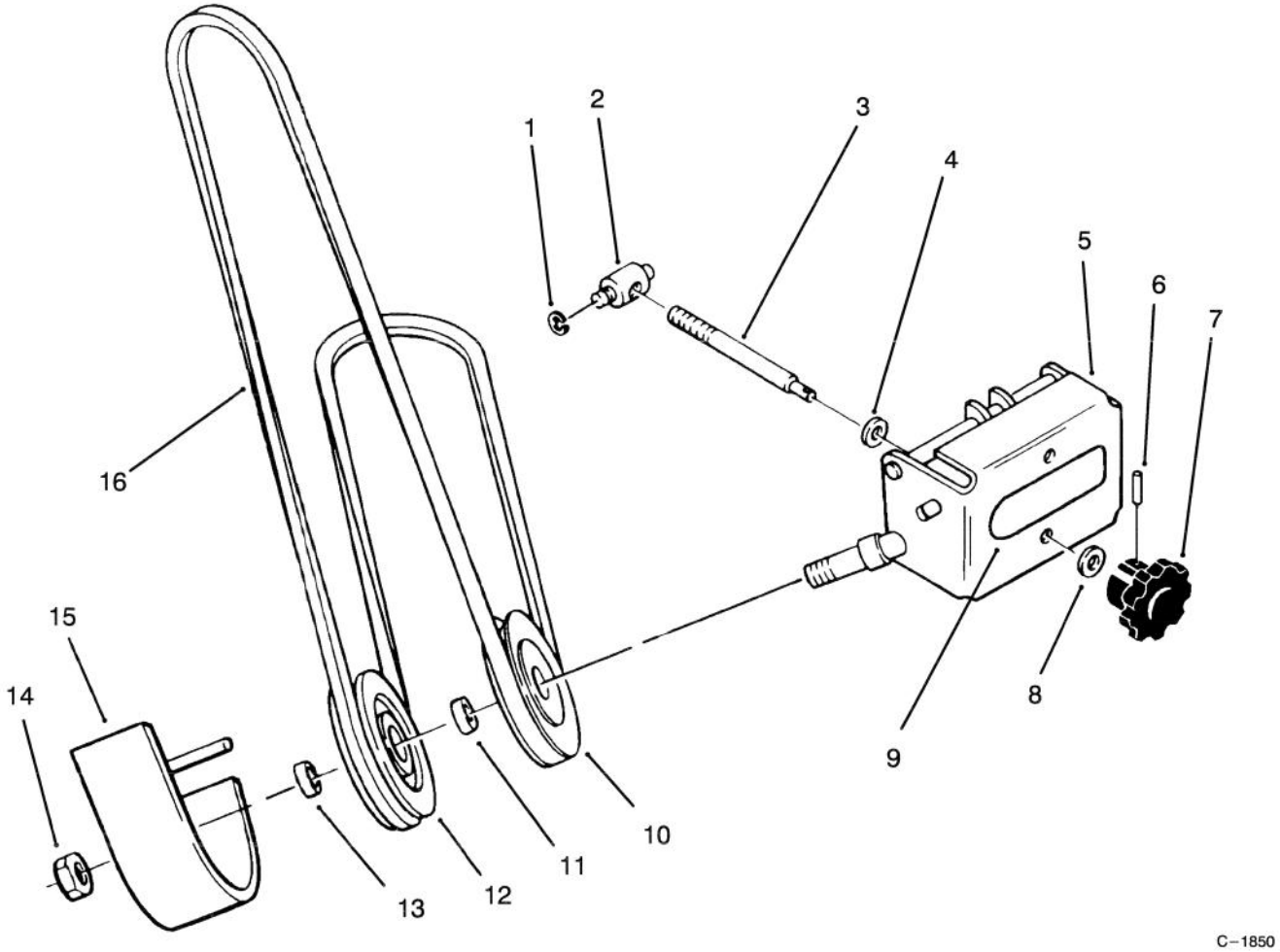


C–1851

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	88–2740	Deck – Assembly (Incl. Ref. #2 & 8)	1
2	92–7108	Decal – Danger	2
3	107029	Cover – Belt L.H.	1
4	88–2750	Chute Assembly (Incl. Ref. #5)	1
5	93–1122	Decal – Danger	1
7	106748	Decal – Height & Belt	1
8	115062	Baffle – Deck R.H.	1
	115063	Baffle – Deck L.H.	1
9	926671	Bolt	8
11	9142366	Nut	1
12	108798	Roller	5
13	3272–21	Pin – Cotter	5
14	110847	Shaft – Roller	5
15	321–4	Bolt	5
16	3296–42	Nut – Lock	5
17	102654	Quadrant	1

Ref. No.	Part No.	Description	No. Used
19	3231–2	Bolt – Carriage	2
22	110506	Wheel	2
23	5188	Bolt – Shoulder	2
24	32146–2	Nut – Eslok	2
25	110837	Bracket – Pivot	2
27	3231–25	Bolt – Carriage	4
28	3296–39	Nut – Lock	7
33	115064	Support – Gage Wheel	1
34	101853	Spring	1
35	115229	Lever	1
36	103712	Grip	1
40	107028	Cover – Belt R.H.	1
46	3272–10	Pin – Cotter	1
47	93–1631	Spring – Compression	1
48	93–1633	Washer – Nylon	2
49	116080	Bushing	1
50	323–24	Bolt	1



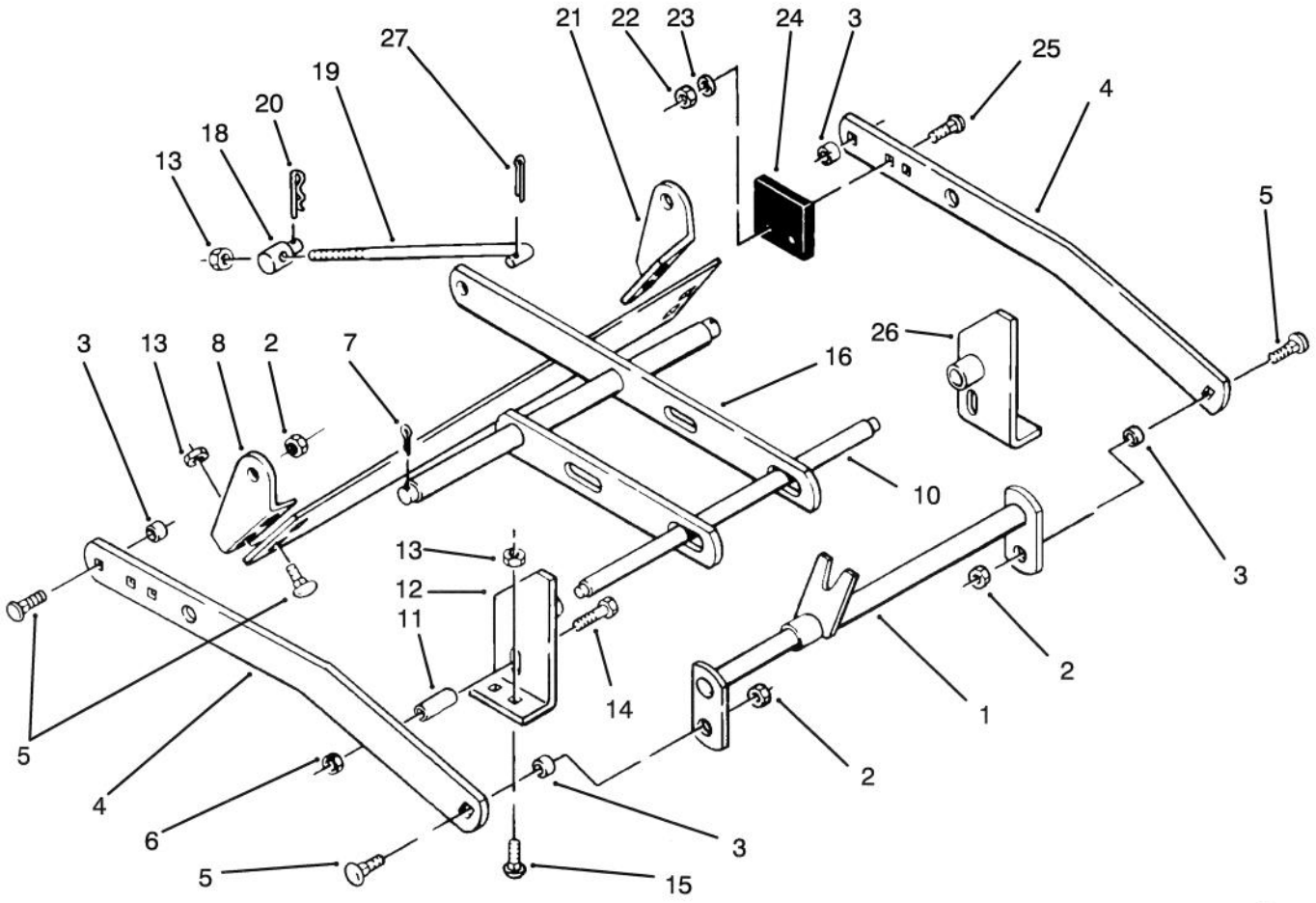
C–1850

IDLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	105797	E–Ring	2
2	101708	Trunnion	1
3	101842	Rod – Adjustment	1
4	3256–24	Washer	1
5	101728	Support – Front	1
6	933156	Pin – Spirol	1
7	101851	Knob – Adjusting	1
8	108571	Spring – Washer	1
9	92–8747	Decal – Attach–a–Matic	1

Ref. No.	Part No.	Description	No. Used
10	92–7103	Pulley – V–Idler	1
11	101734	Spacer – Inner	1
12	104975	Pulley – Flat Idler	1
13	101757	Spacer – Outer	1
15	102582	Cover – Belt	1
14	9150076	Nut – Eslok	1
16	102742	Belt – Drive	1
*	101657	Front Idler Assembly (Incl. Ref. #1–8 & 10–15)	1

* Not Illustrated



LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1
2	102809	Nut	4
3	111044	Spacer	4
4	101777	Bar – Draft	2
5	3231–25	Bolt – Carriage	8
6	3296–48	Nut – Lock	2
7	3272–12	Pin – Cotter	2
8	102430	Bracket – Rt. Rear	1
10	102570	Shaft – Front	1
11	9793604	Spacer – Transport Stop	2
12	102574	Bracket – Rt. Front	1
13	3296–39	Nut – Lock	9
14	3232–3	Bolt	2

Ref. No.	Part No.	Description	No. Used
15	3231–2	Bolt – Carriage	4
16	110269	Leveler	1
18	6739	Lift Stud	1
19	92–9841	Rod – Lift	1
20	933504	Hairpin	1
21	102429	Bracket – Left Rear	1
22	3296–29	Nut – Lock.	4
23	3256–3	Washer	4
24	102322	Bumper – Rubber	2
25	3230–3	Bolt – Carriage	4
26	102575	Bracket – Left Front	1
27	3272–6	Pin – Cotter	1

* Not Illustrated

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
2844	Washer – Special	3	9	2
5188	Bolt – Shoulder	5	23	2
6738	Belt – Spindle	3	1	1
6739	Lift Stud	7	18	1
100071	Spring	3	8	1
101657	Front Idler Assembly	6	*	1
101708	Trunnion	6	2	1
101728	Support – Front	6	5	1
101734	Spacer – Inner	6	11	1
101757	Spacer – Outer	6	13	1
101758	Hitch	7	1	1
101777	Bar – Draft	7	4	2
101842	Rod – Adjustment	6	3	1
101851	Knob – Adjusting	6	7	1
101853	Spring	5	34	1
102322	Bumper – Rubber	7	24	2
102429	Bracket – Left Rear	7	21	1
102430	Bracket – Rt. Rear	7	8	1
102570	Shaft – Front	7	10	1
102574	Bracket – Rt. Front	7	12	1
102575	Bracket – Left Front	7	26	1
102582	Cover – Belt	6	15	1
102654	Quadrant	5	17	1
102742	Belt – Drive	6	16	1
102809	Nut	7	2	4
103712	Grip	5	36	1
104975	Pulley – Flat Idler	6	12	1
105797	E–Ring	6	1	2
106067	Cup – Spindle	3	28	3
106068	Spacer – Blade	3	27	3
106117	Plate – Spindle	3	34	1
106120	Bar– Idler Support	3	10	1
106636	Kit – Blade Set Of 3	3	30	1
106748	Decal – Height & Belt	5	7	1
107028	Cover – Belt R.H.	5	40	1
107029	Cover – Belt L.H.	5	3	1
107674	Spacer – Bushing	3	11	2
107675	Washer – Special	3	32	2
108571	Spring – Washer	6	8	1
108798	Roller	5	12	5
109966	Bearing – Ball	3	19	6
109967	Pulley – Outside)	3	5	2
110148	Pulley – Center	3	6	1
110172	Spindle Assembly	3	16	3
110269	Leveler	7	16	1
110506	Wheel	5	22	2
110837	Bracket – Pivot	5	25	2
110847	Shaft – Roller	5	14	5
111044	Spacer	7	3	4
112674	Shaft – Spindle	3	21	3
114568	Housing – Spindle	3	20	3
115062	Baffle – Deck R.H.	5	8	1
115063	Baffle – Deck L.H.	5	8	1
115064	Support – Gage Wheel	5	33	1
115229	Lever	5	35	1
116080	Bushing	5	49	1
116085	Spacer	3	24	3
9150076	Nut – Eslok	6	14	1
9152366	Nut	5	11	1
9202577	Washer – Special	3	33	3
9266718	Bolt	5	9	8
933156	Pin – Spirol	6	6	1
9335044	Hairpin	7	20	1
9793604	Spacer – Transport Stop	7	11	2
9080326	Bolt – Eslok	3	15	12
88–2740	Deck – Assembly	5	1	1
88–2750	Chute Assembly	5	4	1
92–7101	Pulley – Flat Idler	3	4	1
92–7103	Pulley – V–Idler	6	10	1
92–7108	Decal – Danger	5	2	2
92–8747	Decal – Attach–a–Matic	6	9	1
92–9841	Rod – Lift	7	19	1
93–1122	Decal – Danger	5	5	1
93–1631	Spring – Compression	5	47	1
93–1633	Washer – Nylon	5	48	2
302–5	Fitting – Grease	3	22	3
321–4	Bolt	5	15	5
323–7	Bolt	3	2	1
323–7	Bolt	3	13	1
323–9	Bolt	3	12	1
323–24	Bolt	5	50	1
3220–6	Nut – Jam	3	14	3
3220–7	Nut – Jam	3	31	3
3230–3	Bolt – Carriage	7	25	4
3231–2	Bolt – Carriage	7	15	4
3231–2	Bolt – Carriage	5	19	2
3231–25	Bolt – Carriage	7	5	8
3231–25	Bolt – Carriage	5	27	4
3232–3	Bolt	7	14	2
3253–8	Washer – Lock	3	17	3
3253–21	Washer – Lock	3	3	1
3256–3	Washer	7	23	4
3256–24	Washer	6	4	1
3256–24	Washer	3	35	2
3256–28	Washer – Special	3	29	3
3272–6	Pin – Cotter	7	27	1
3272–12	Pin – Cotter	7	7	2
3272–21	Pin – Cotter	5	13	5
3296–29	Nut – Lock.	7	22	4
3296–39	Nut – Lock	7	13	7
3296–39	Nut – Lock	5	28	9
3296–39	Nut – Lock.	3	7	3
3296–42	Nut – Lock	5	16	5
3296–48	Nut – Lock	7	6	2
32120–42	Ring – Internal Snap	3	26	3
32146–2	Nut – Eslok	5	24	2

*Not Illustrated

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