Form Number 3362-274 Rev A

ProCore® SR70-S Aerator

Model No. 09925 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

© The Toro Company - 2009
All Rights Reserved

Register your product at www.Toro.com

Contents

Description	Page	Description	Page
Drive Assembly	 3	Idler Assembly	 8
Frame and Roller Assembly	 4	Connecting Rod Assembly	 9
LH Crankshaft Assembly	 5	Hinge Assembly	 10
Center Crankshaft Assembly	 6	Linkage Arm Assembly	 11
RH Crankshaft Assembly	 7	Head and Spring Assembly	 12
		Cover Assembly	 13

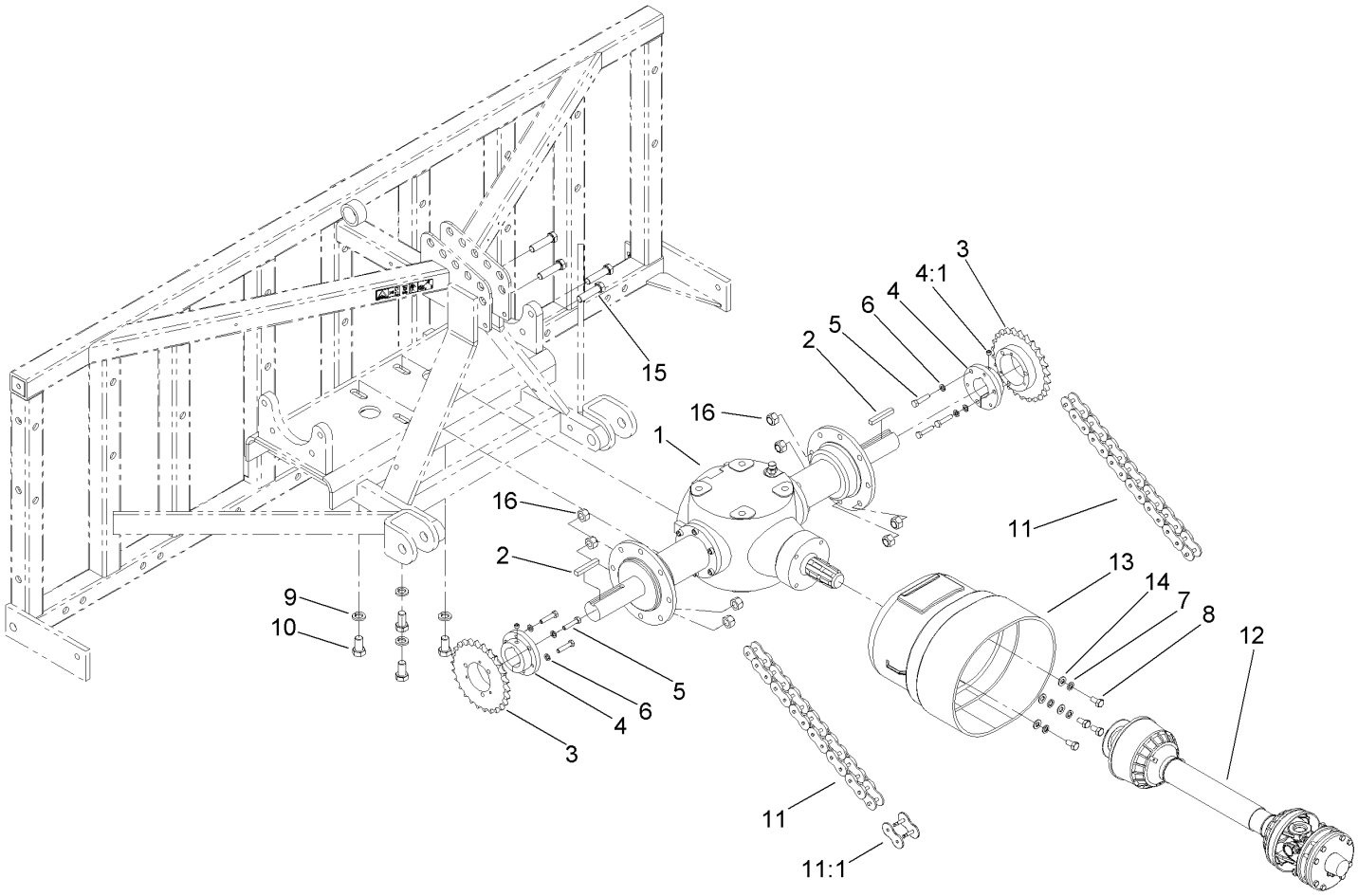
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
CCW. . . . . counter clock wise
CW. . . . . clockwise
DEG. . . . . degrees
ECM. . . . . electronic control module
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

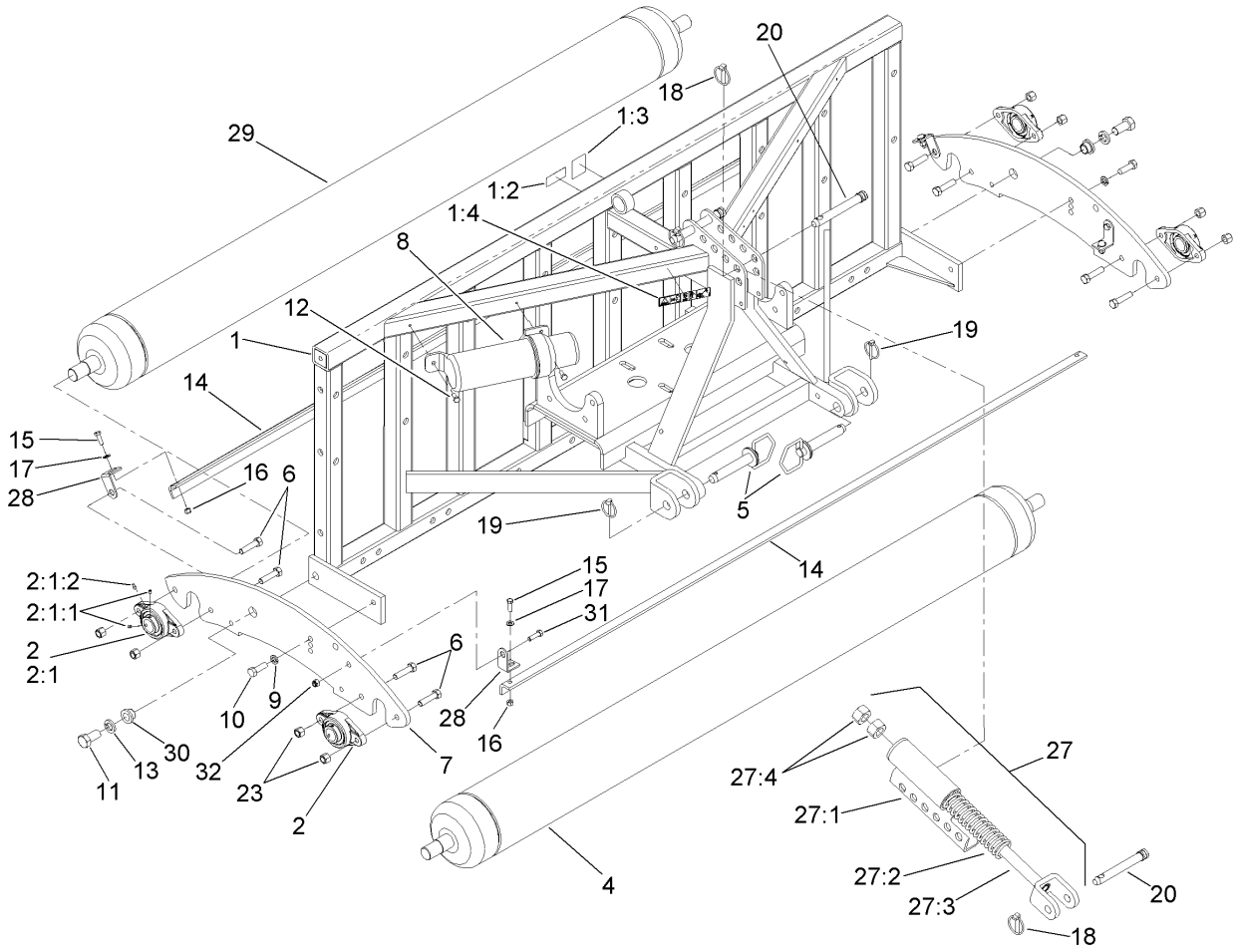
Footnotes

❶ Not serviced separately



Drive Assembly

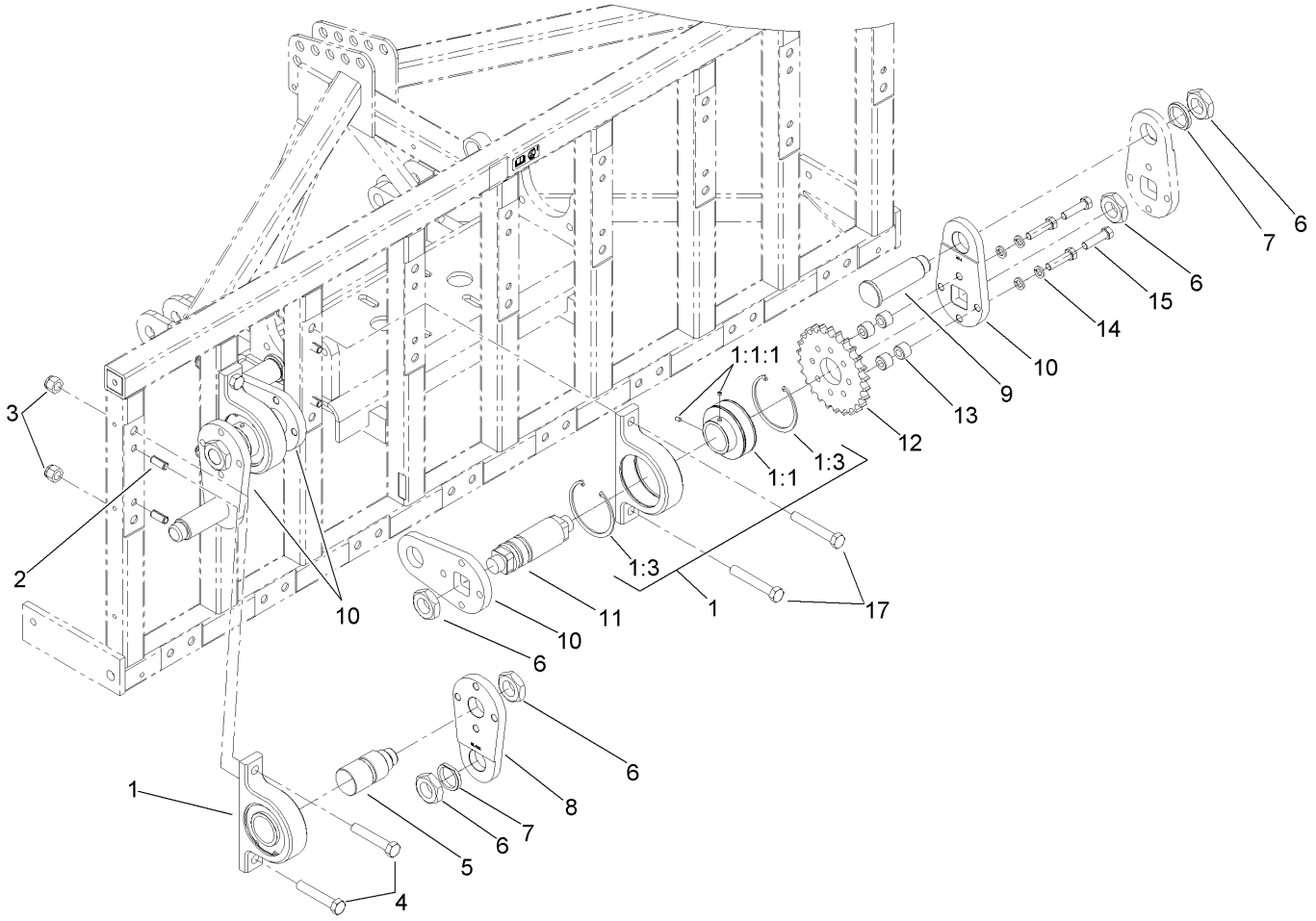
Ref	Part No.	Qty.	Description
1	SG504000-03	1	Gearbox ASM
2	80-6140	2	Key-Square
3	SG517026	2	Gearbox-Sprocket
4	SG527054	2	Sprocket-Hub
4:1	3246-4	1	Screw-Set
5	5-1470	6	Capscrew
6	3253-4	6	Washer-Lock
7	48-9590	4	Washer-Lock
8	33115-020	4	Screw-HH
9	3253-8	4	Washer-Lock
10	33118-030	4	Screw-HH
11	SG580154	2	Chain-60 H, O-Ring
11:1	SG581083	1	Link-Master
12	SG528070	1	PTO #5
13	SG4170401	1	Cone-Shaft
14	3256-24	4	Washer-Flat
15	SG562562	8	Screw-HH
16	99-4371	8	Nut-Lock



Frame and Roller Assembly

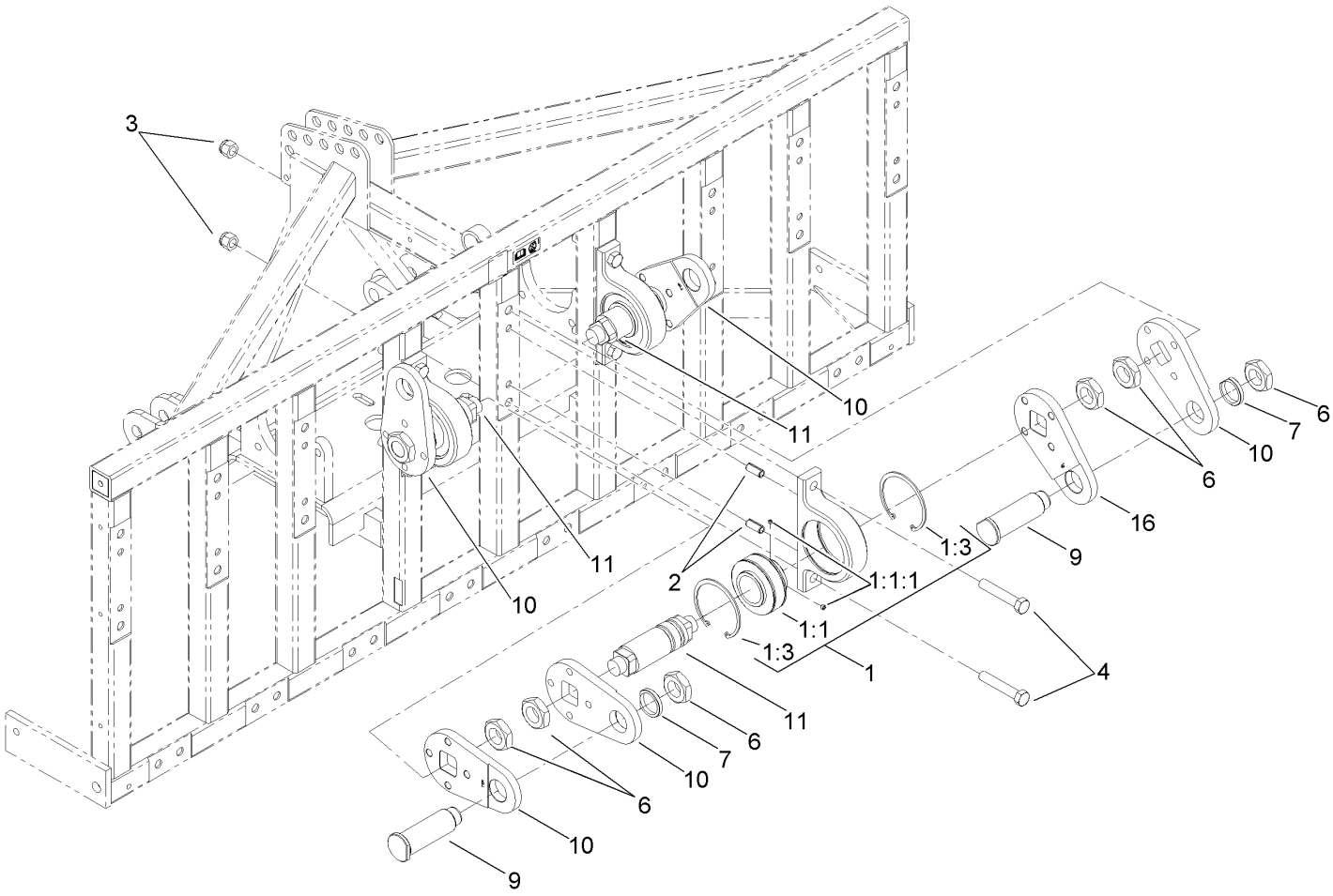
Ref	Part No.	Qty.	Description
1	117-7103	1	Frame ASM
1:2	117-7052	1	Decal-No Oil
1:3	100-3612	2	Decal-Warning
1:4	110-4668	1	Decal-Warning, PTO
2	SG637070-03	4	Bearing-Roller
❶2:1		1	Bearing-Flange
2:1:1	3245-35	2	Screw-Set
2:1:2	302-19	1	Fitting-Grease
4	SG627070-03	1	Roller-Main, Large
5	SG715875	2	Pin-Hitch
6	SG271517	8	Screw-HH
7	SG639070-01	2	Boot-Roller, Double
8	SG999018	1	Canister-Manual, Operators
9	3253-7	2	Washer-Lock
10	325-6	2	Screw-HH
11	328-24	2	Screw-HH
12	322-3	2	Screw-HH
13	3253-9	2	Washer-Lock
14	SG678918-03	2	Scraper Bar
15	322-5	4	Screw-HH
16	3296-29	4	Nut-Lock, NI

Ref	Part No.	Qty.	Description
17	3256-23	4	Washer-Flat
18	100-5389	3	Pin-Lynch
19	92-1298	2	Pin-Lynch
20	SG715450	3	Pin-Link, Top
23	3296-23	8	Nut-Lock, NI
27	SG115070	1	Top Link Spring ASM
27:1	117-7137-03	1	Link-Adapter, Top Wa
27:2	SG330080-03	1	Spring-Top Link
27:3	117-7136-03	1	Bracket-Spring Rod Wa
27:4	SG330081	2	Nut-Hex
28	119-0955-03	4	Clip-Scraper
29	SG627071-03	1	Roller-Main, Small
30	SG639073	2	Bushing-Flange
31	323-7	2	Screw-HH
32	3296-39	2	Nut-Lock, NI



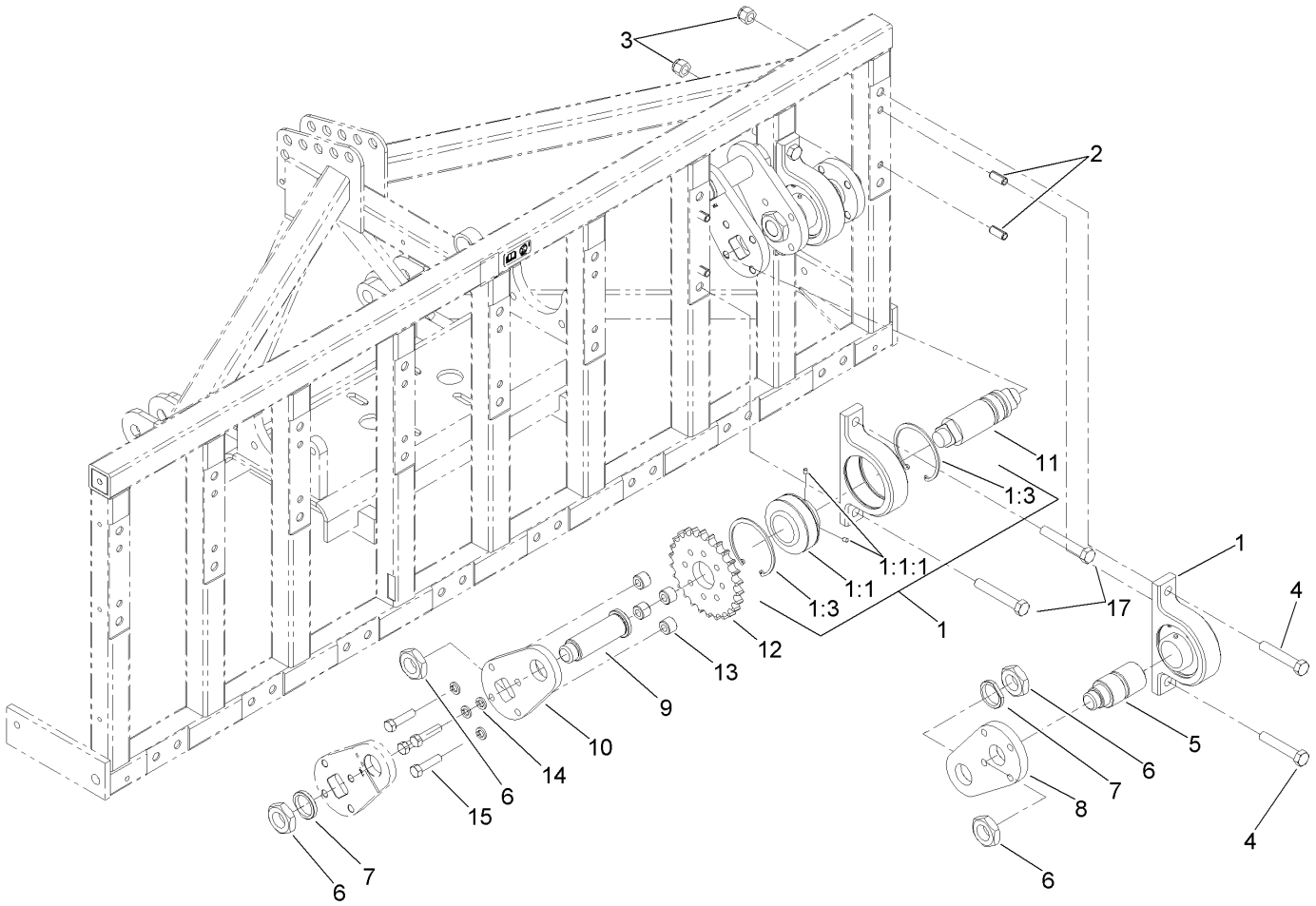
LH Crankshaft Assembly

Ref	Part No.	Qty.	Description
1	SG204577	3	Bearing ASM
❶1:1		1	Bearing-Ball
1:1:1	99-0195	2	Screw-Set, HSH
1:3	SG427540	2	Ring-Snap
2	105-1041	6	Pin-Spring
3	3296-53	6	Nut-Lock, NI
4	327-14	4	Screw-HH
5	SG217557	1	Shaft-Stub, Outside
6	SG267200	8	Nut-Hex
7	SG247540	3	Washer-Clipped
8	SG207054	1	Arm-Crank
9	SG257054	3	Pin-Crank
10	SG217054	4	Arm-Crank
11	SG217354	2	Crankshaft
12	SG217026	1	Sprocket-Crank
13	SG267500	4	Spacer
14	3253-7	4	Washer-Lock
15	SG271517	4	Screw-HH
17	327-16	2	Screw-HH



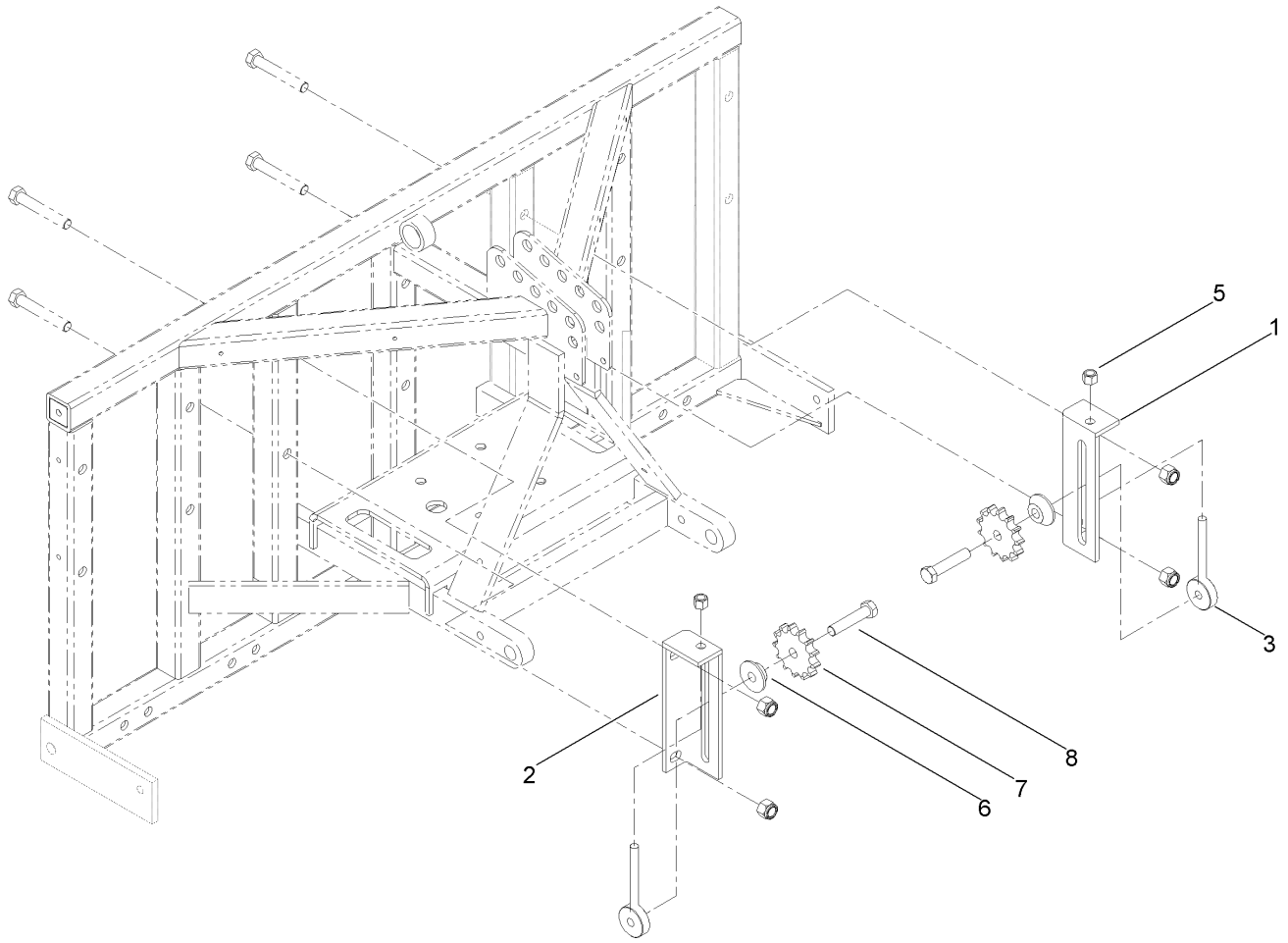
Center Crankshaft Assembly

Ref	Part No.	Qty.	Description
1	SG204577	3	Bearing ASM
❶1:1		1	Bearing-Ball
1:1:1	99-0195	2	Screw-Set, HSH
1:3	SG427540	2	Ring-Snap
2	105-1041	6	Pin-Spring
3	3296-53	6	Nut-Lock, NI
4	327-14	6	Screw-HH
6	SG267200	8	Nut-Hex
7	SG247540	2	Washer-Clipped
9	SG257054	2	Pin-Crank
10	SG217054	5	Arm-Crank
11	SG217354	3	Crankshaft
16	SG217554	1	Arm-Crank



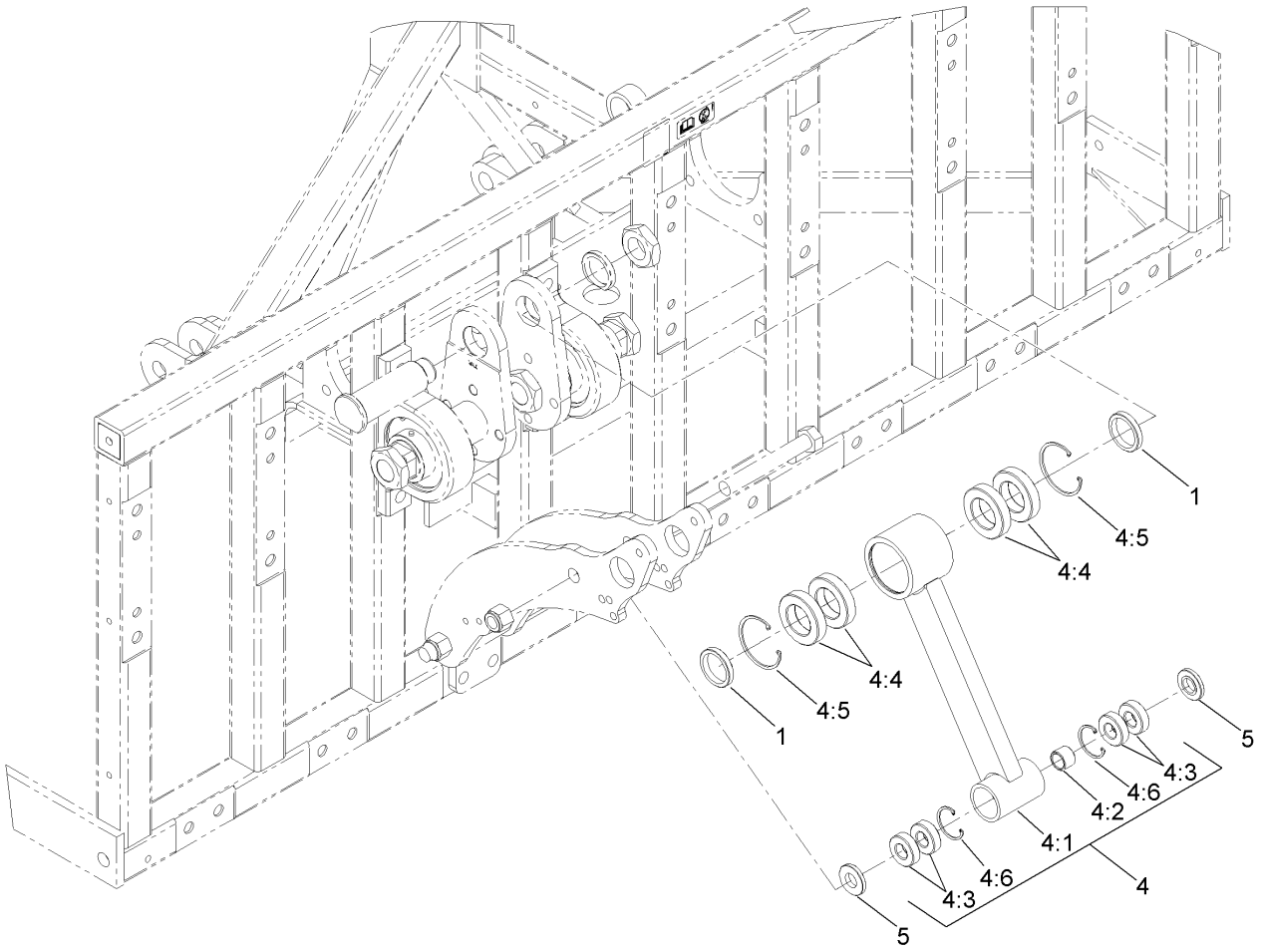
RH Crankshaft Assembly

Ref	Part No.	Qty.	Description
1	SG204577	3	Bearing ASM
❶1:1		1	Bearing-Ball
1:1:1	99-0195	2	Screw-Set, HSH
1:3	SG427540	2	Ring-Snap
2	105-1041	6	Pin-Spring
3	3296-53	6	Nut-Lock, NI
4	327-14	4	Screw-HH
5	SG217557	1	Shaft-Stub, Outside
6	SG267200	8	Nut-Hex
7	SG247540	3	Washer-Clipped
8	SG207054	1	Arm-Crank
9	SG257054	3	Pin-Crank
10	SG217054	4	Arm-Crank
11	SG217354	2	Crankshaft
12	SG217026	1	Sprocket-Crank
13	SG267500	4	Spacer
14	3253-7	4	Washer-Lock
15	SG271517	4	Screw-HH
17	327-16	2	Screw-HH



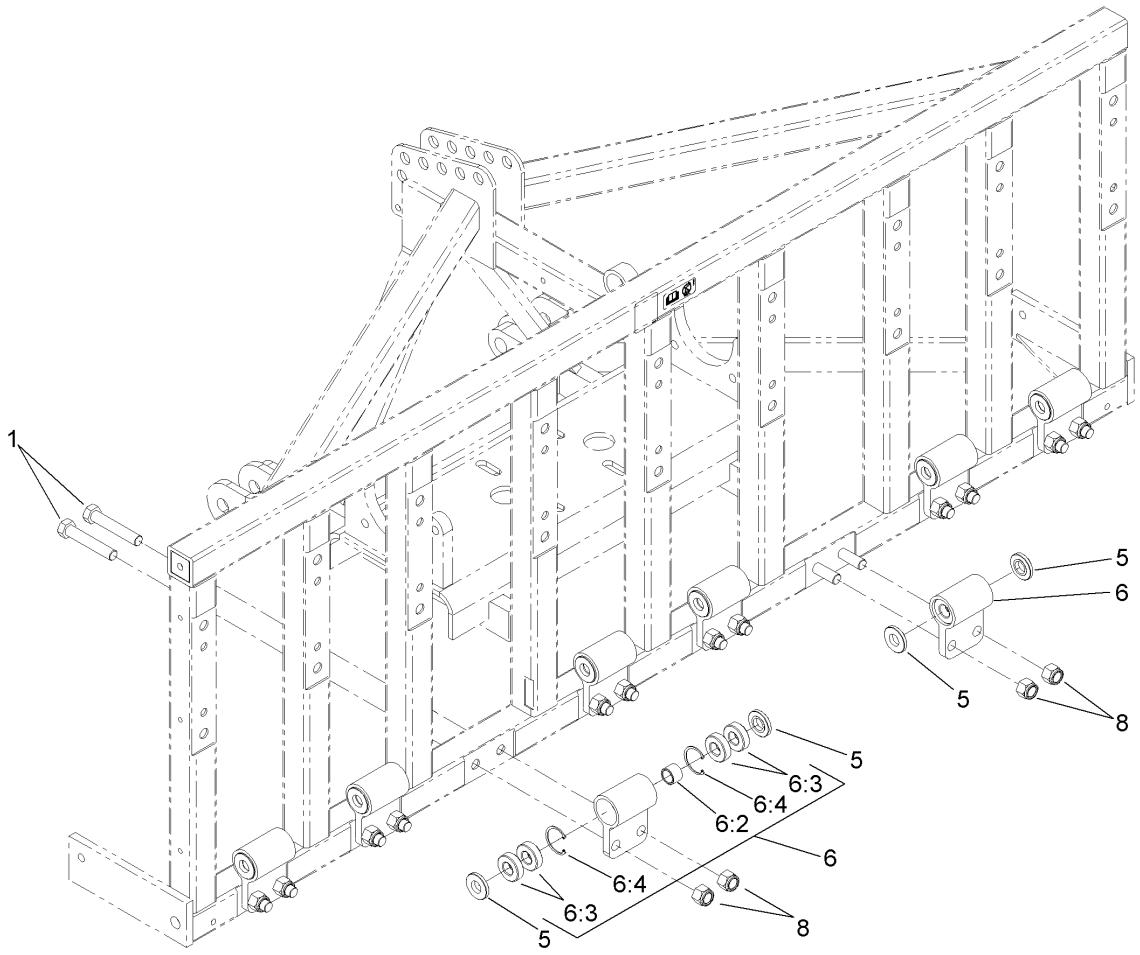
Idler Assembly

Ref	Part No.	Qty.	Description
1	SG587054-03	1	Bracket-Idler
2	SG597054-03	1	Bracket-Idler
3	SG587202	2	Rod-Idler
5	3296-23	2	Nut-Lock, NI
6	SG537500	2	Spacer-Offset
7	SG517054	2	Sprocket-Idler
8	327-9	2	Screw-HH



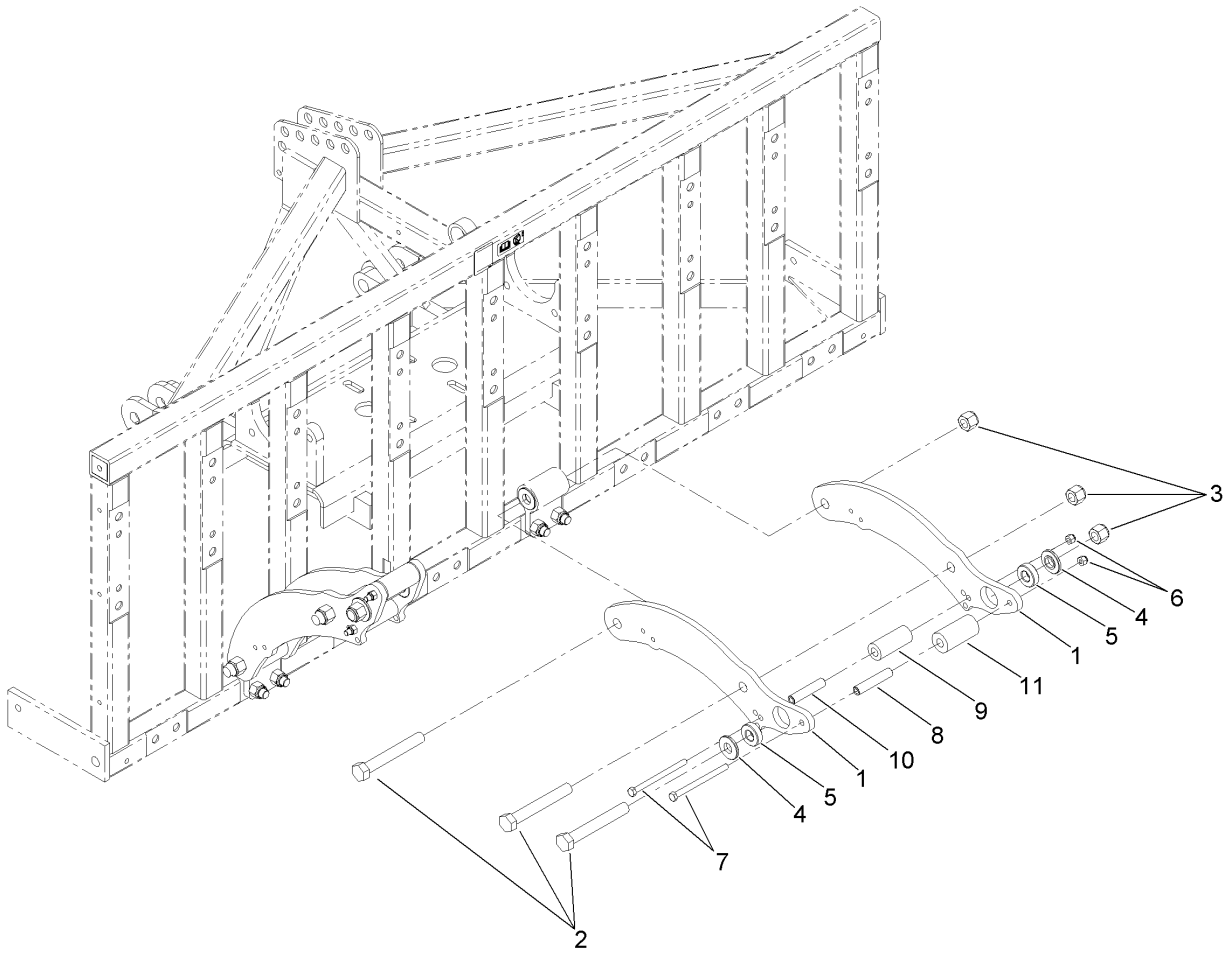
Connecting Rod Assembly

Ref	Part No.	Qty.	Description
1	SG337100	16	Bushing-Outer
4	SG135154	8	Connecting Rod ASM
❶4:1		1	Rod-Connecting
4:2	SG337010	1	Bushing-Inner
4:3	SG337075	4	Bearing-Ball
4:4	SG337590	4	Bearing-Ball
4:5	SG427541	2	Ring-Retaining, Internal
4:6	SG427625	2	Ring-Retaining, Internal
5	SG337050	16	Bushing-Outer



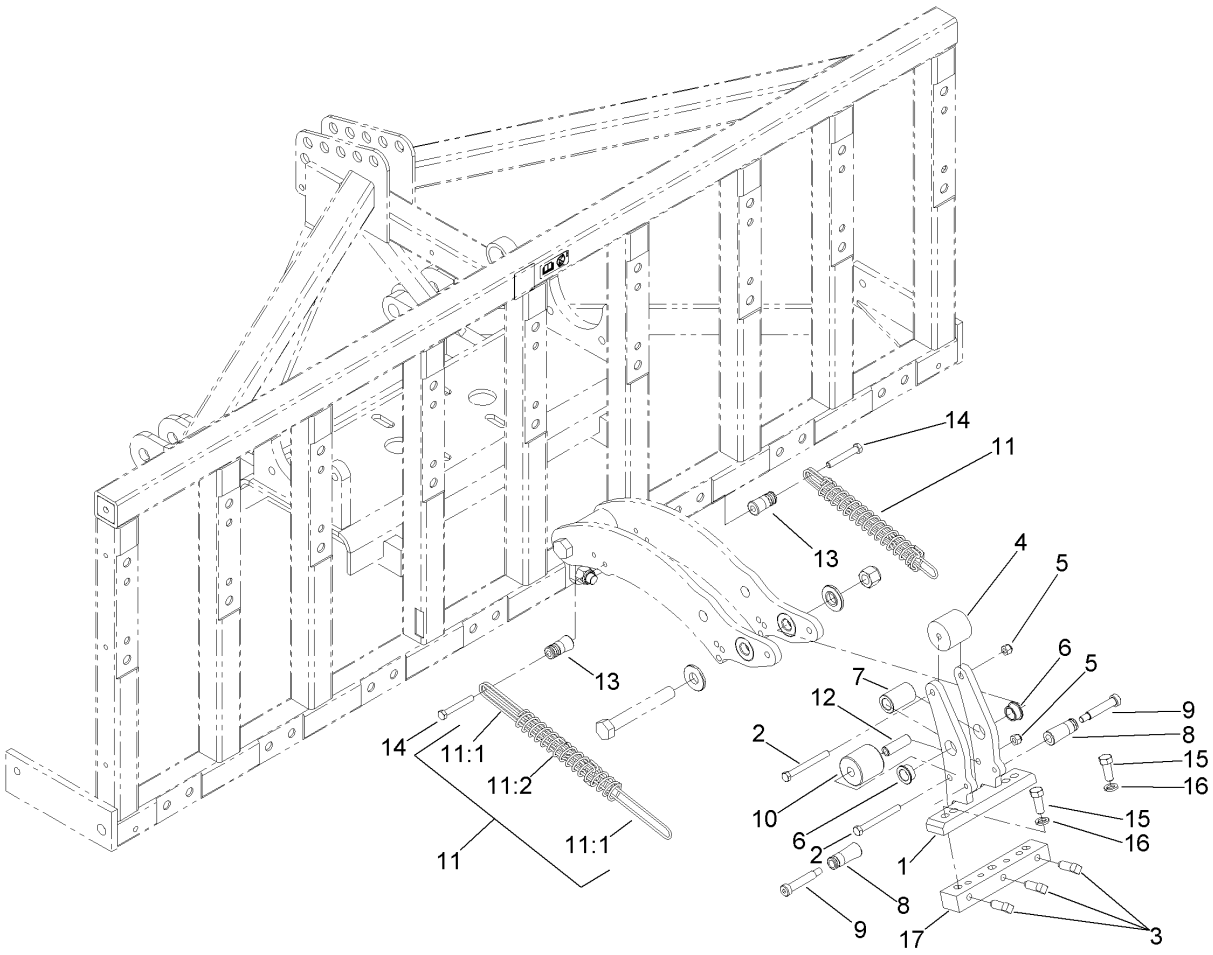
Hinge Assembly

Ref	Part No.	Qty.	Description
1	327-14	16	Screw-HH
5	SG337050	16	Bushing-Outer
6	SG136354	8	Rear Spool ASM
6:2	SG337010	1	Bushing-Inner
6:3	SG337075	4	Bearing-Ball
6:4	SG427625	2	Ring-Retaining, Internal
8	3296-53	16	Nut-Lock, NI



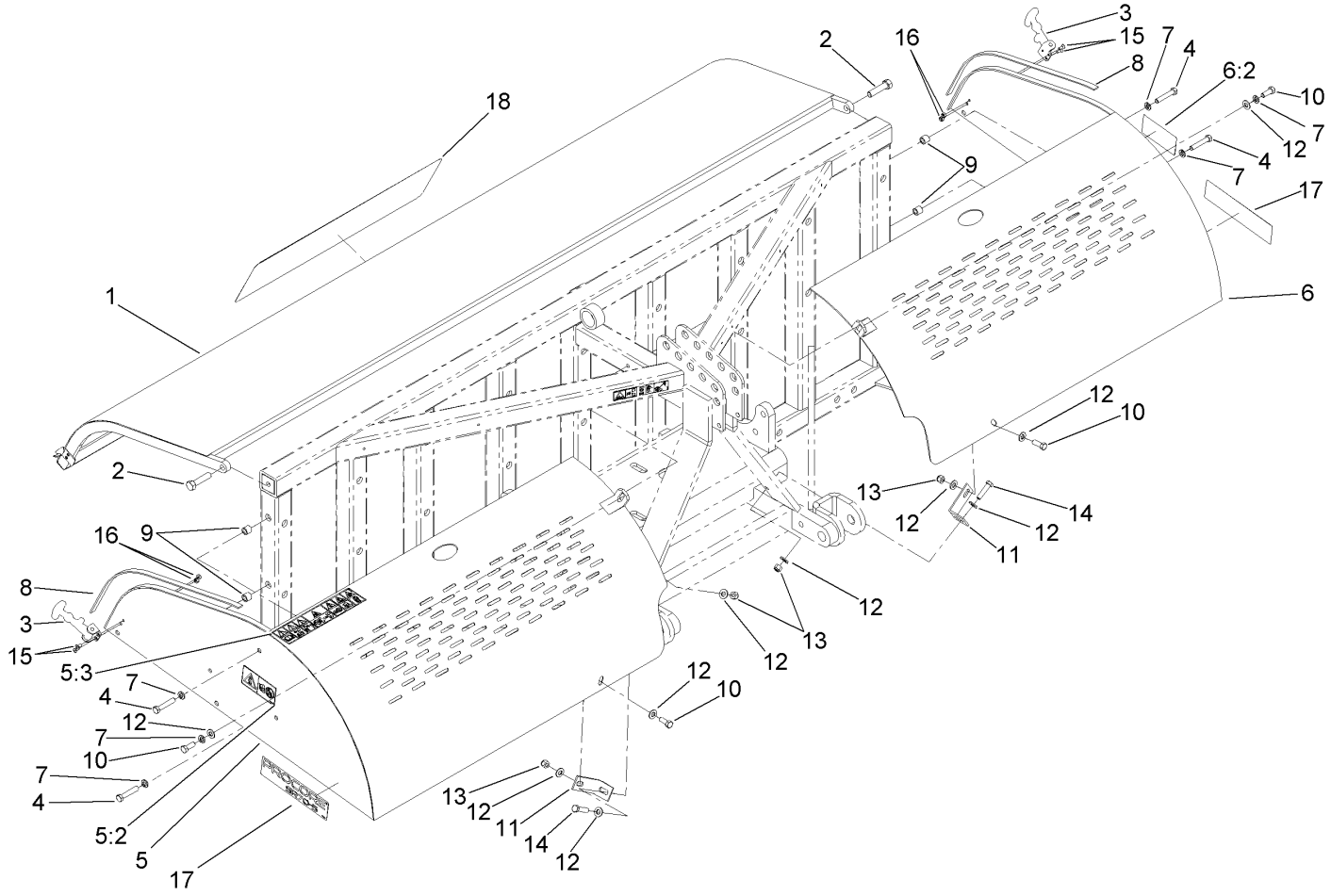
Linkage Arm Assembly

Ref	Part No.	Qty.	Description
1	SG387055-03	16	Arm-Linkage, Arched
2	328-12	24	Screw-HH
3	3296-51	24	Nut-Lock, NI
4	SG437125	16	Bushing-Outer
5	SG337075	16	Bearing-Ball
6	3296-39	16	Nut-Lock, NI
7	323-21	16	Screw-HH
8	SG337300	8	Spacer-Linkage
9	SG487125	8	Bumper-Rubber
10	SG486312	8	Spacer-Arm, Linkage
11	SG487126	8	Bumper-Rubber



Head and Spring Assembly

Ref	Part No.	Qty.	Description
1	SG404070-03	8	Head-Tine
2	323-15	16	Screw-HH
3	SG477125	40	Screw-Set, SQH
4	SG487200	8	Bumper-Head
5	3296-39	16	Nut-Lock, NI
6	SG447080	16	Bushing-Flanged
7	SG437100-03	8	Spacer-Head
8	SG449127-03	16	Post-Spring
9	SG449129	16	Bolt-Shoulder
10	SG487201	8	Spacer-Plastic
11	SG148154	16	Spring ASM
11:1	SG487256	3	Wire-Draw, Spring
11:2	SG487257	1	Spring-Compression
12	SG486311	8	Tube-Metal, Head Bumper
13	SG449126-03	16	Post-Spring
14	323-12	16	Screw-HH
15	325-6	16	Screw-HH
16	3253-7	16	Washer-Lock
17	SGH08704-03	8	Head-Tine, Adapter



Cover Assembly

Ref	Part No.	Qty.	Description
1	SG556070-03	1	Hood-Rear
2	SG271517	2	Screw-HH
3	SG650006	2	Strap-Hood
4	323-10	4	Screw-HH
5	117-7131	1	RH Screen ASM
5:2	117-7051	1	Decal-Danger, Keep Away Ce
5:3	117-7050	1	Decal-Warning, Ce
6	117-7132	1	LH Screen ASM
6:2	117-7051	1	Decal-Danger, Keep Away Ce
7	3253-21	6	Washer-Lock
8	SG483257	2	Strip-Foam
9	SG555052	4	Spacer
10	323-6	4	Screw-HH
11	SG678914-03	2	Clip-Screen
12	3256-24	10	Washer-Flat
13	3296-39	4	Nut-Lock, NI
14	323-8	2	Screw-HH
15	3274-29	4	Screw-HSFH
16	3296-2	4	Nut-Lock, NI
17	117-7086	2	Decal
18	117-7057	1	Decal

NOTES

NOTES


TORO®