FORM NO. 3316–630

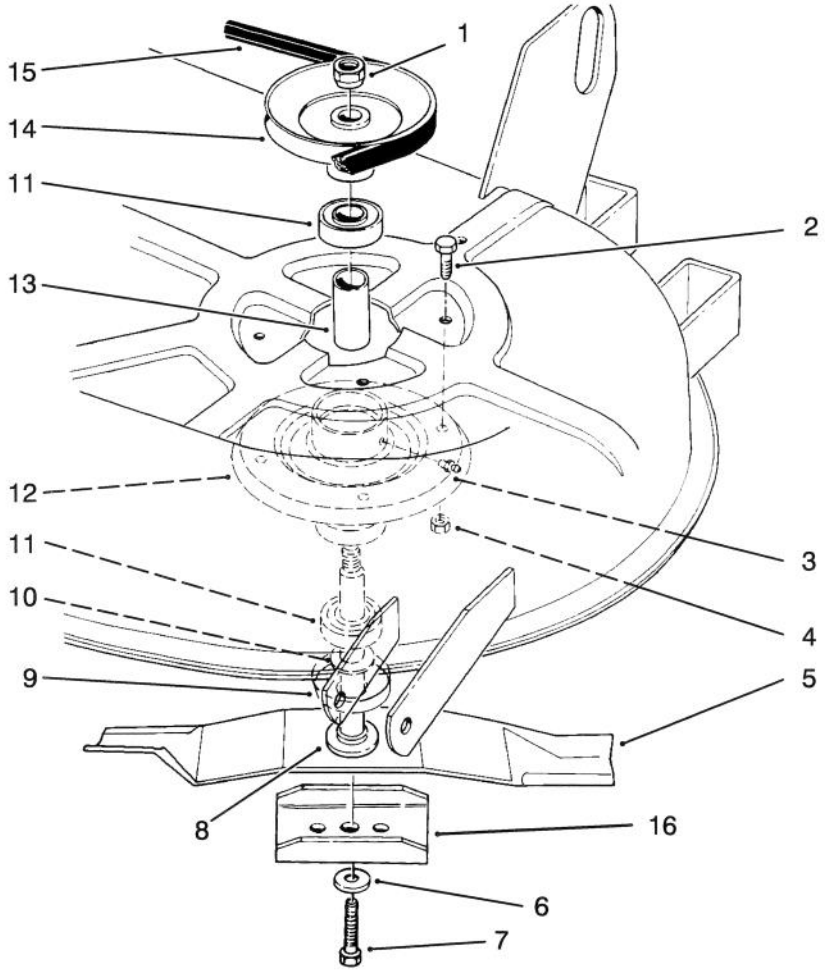
TORO®

MODEL NO. 78225–4900001 & UP

PARTS CATALOG

WHEEL HORSE®

38" Recycler Rotary Cutting Unit



C–1634

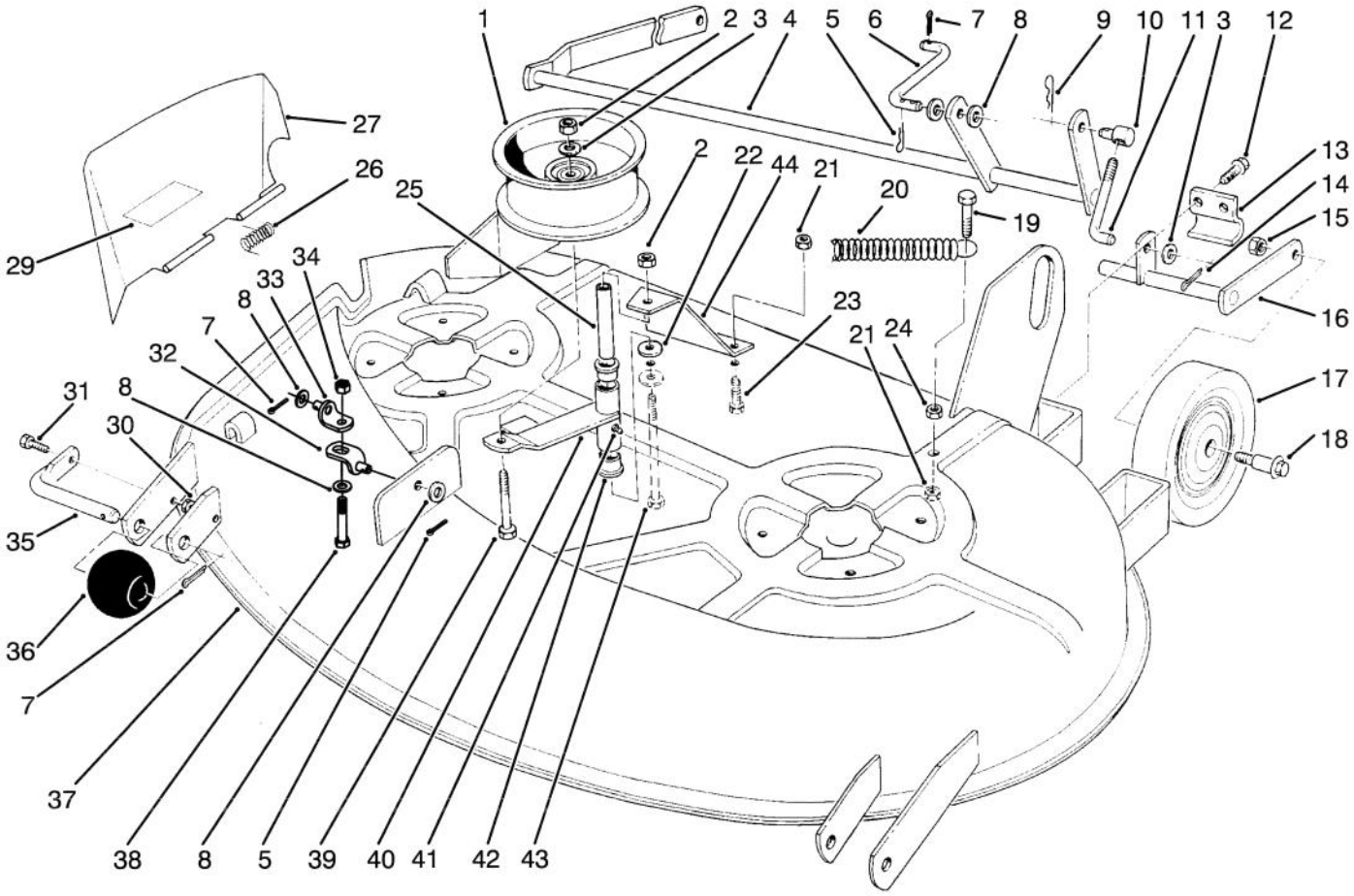
BLADE & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	915007	Nut – Hex	2
2	322–3	Screw – Hex Hd. Cap	8
3	302–16	Fitting – Grease	2
4	3296–29	Nut – Hex	8
5	14–7799	Blade Kit	1
6	3290–465	Washer – Blade	2
7	26–0671	Bolt – Blade	2
8	80–4351	Shaft – Spindle	2

Ref. No.	Part No.	Description	No. Used
9	80–4370	Shield – Bearing	2
10	80–4390	Washer – Hardened	2
11	79–1090	Bearing – Ball	4
12	79–1050	Housing – Spindle	2
13	79–2780	Spacer	2
14	78–6042	Pulley – Spindle	2
15	79–5980	V–Belt	1
16	80–0510	Stiffener – Blade	2

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TPS

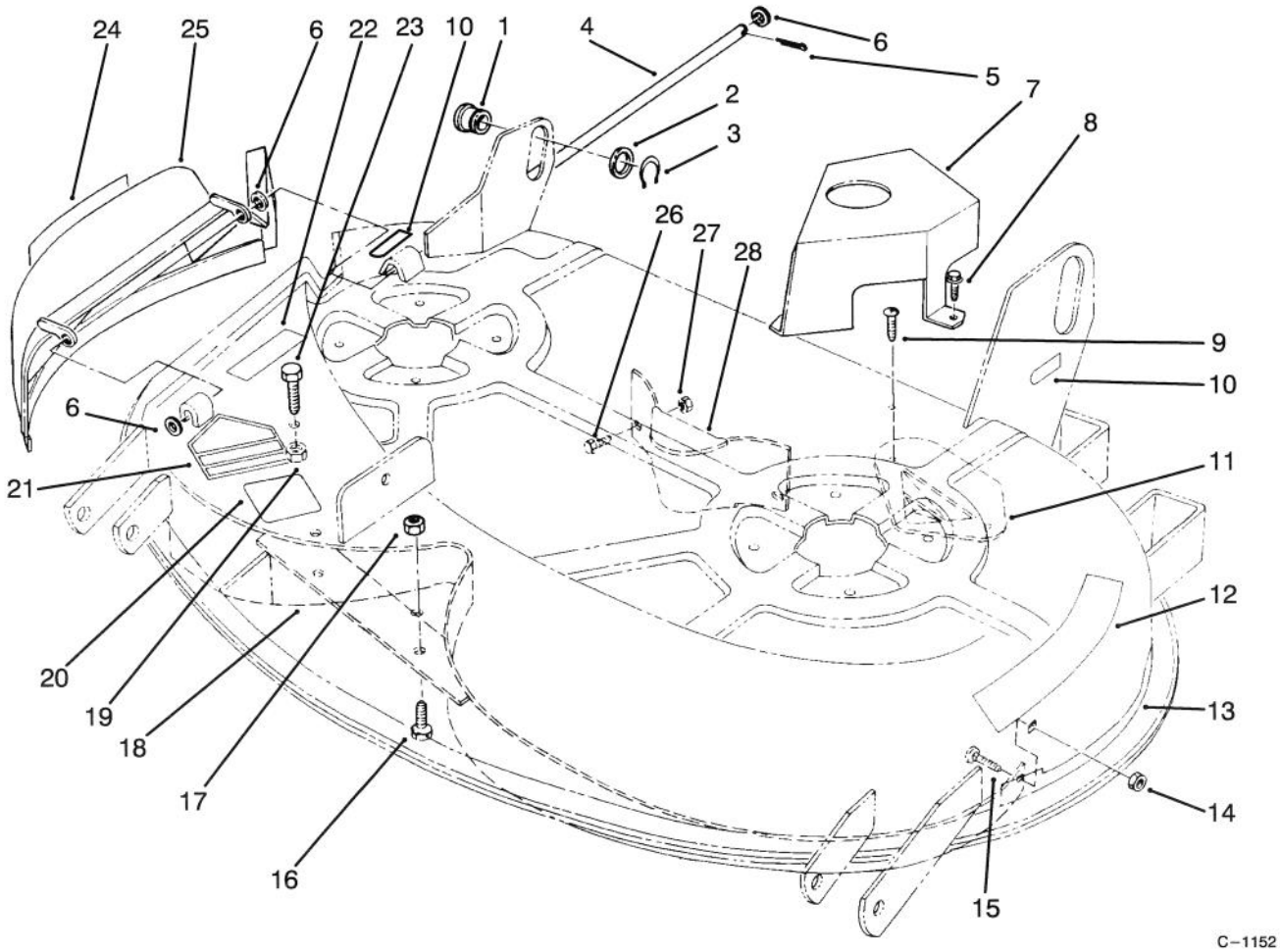


C–1632

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	78–8250	Pulley – Idler	1
2	3296–39	Nut – Hex	2
3	3256–24	Washer – Flat	2
4	78–8011	Shaft – R.H.	1
5	3272–21	Pin – Cotter	2
6	78–8071	Link – Rear	1
7	9335064	Pin – Cotter	5
8	3256–26	Washer – Flat	5
9	933504	Cotter – Hairpin	1
10	110656	Trunnion	1
11	121010	Rod – Lift	1
12	926715	Screw – Self Tapping	6
13	78–6400	Clamp	3
14	3272–6	Pin – Cotter	1
15	32146–2	Nut – Hex	2
16	78–7991	Shaft – L.H.	1
17	110506	Wheel	2
18	5188	Bolt – Shoulder	2
19	322–6	Screw – Hex Hd. Cap	1
20	78–6210	Spring – Extension	1
21	3296–29	Nut – Hex	3
22	2844	Washer – Flat	2
23	322–3	Screw – Hex Hd. Cap	2

Ref. No.	Part No.	Description	No. Used
24	3217–6	Nut – Hex	1
25	109950	Spacer	1
26	119691	Spring – Deflector	1
27	92–5788	Chute/Safety Decal Assy.	1
29	66–1340	Decal – Danger	1
30	3296–42	Nut – Hex	2
31	321–4	Screw – Hex Hd. Cap	2
32	86–9240	Bracket – Lower Lift	1
33	86–9250	Bracket – Upper Lift	1
34	3218–5	Nut – Hex Jam	1
35	118960	Shaft – Roller	2
36	29–4820	Roller	2
37	92–8015	Deck/Safety Decal Assy. (Incl. Items 12, 21 & 22, pg. 3)	1
38	325–13	Screw – Hex Hd. Cap	1
39	323–10	Screw – Hex Hd. Cap	1
40	78–3370	Arm – Idler	1
41	302–26	Fitting – Grease	1
42	109859	Bushing	2
43	323–16	Screw – Hex Hd. Cap	1
44	78–8091	Brace	1



C–1152

COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	78–7340	Roller – Lift	2
2	9202394	Washer – Flat	2
3	32151–29	Ring – Retaining Ext.	2
4	78–0820	Rod – Hinge	1
5	3272–6	Pin – Cotter	2
6	3256–23	Washer – Flat	3
7	78–6840	Cover – Belt	2
8	32104–76	Screw – Pan Hd.	6
9	32144–111	Screw – Pan Hd.	8
10	115196	Decal – Attach–A–Matic	2
11	76–2160	Kicker	4
12	79–3140	Decal – Danger	1
13	92–9520	Decal – Recycler	1
14	3296–29	Nut – Lock	1
15	3230–1	Bolt – Carriage	1

Ref. No.	Part No.	Description	No. Used
16	323–5	Capscrew	2
17	3296–39	Nut – Lock	2
18	79–1600	Baffle – 38"	1
19	3296–29	Nut – Hex	3
20	117137	Decal – Belt Guide	1
21	54–9220	Decal – Danger	1
22	66–6380	Decal – Danger	1
23	322–1	Screw – Hex Hd. Cap	2
24	66–1340	Decal – Danger	1
25	92–5787	Recycler Chute/Decal Assy. (Incl. Ref. # 24)	1
26	321–4	Screw – Hex Hd. Cap	2
27	3296–42	Nut – Lock	2
28	79–1640	Baffle – Rear 38"	1

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
2844	Washer – Flat	2	22	2
5188	Bolt – Shoulder	2	18	2
109859	Bushing	2	42	2
109950	Spacer	2	25	1
110506	Wheel	2	17	2
110656	Trunnion	2	10	1
115196	Decal – Attach–A–Matic	3	10	2
117137	Decal – Belt Guide	3	20	1
118960	Shaft – Roller	2	35	2
119691	Spring – Deflector	2	26	1
121010	Rod – Lift	2	11	1
915007	Nut – Hex	1	1	2
926715	Screw – Self Tapping	2	12	6
933504	Cotter – Hairpin	2	9	1
9202394	Washer – Flat	3	2	2
9335064	Pin – Cotter	2	7	5
14–7799	Blade Kit	1	5	1
26–0671	Bolt – Blade	1	7	2
29–4820	Roller	2	36	2
54–9220	Decal – Danger	3	21	1
66–1340	Decal – Danger	3	24	1
66–1340	Decal – Danger	2	29	1
66–6380	Decal – Danger	3	22	1
76–2160	Kicker	3	11	4
78–0820	Rod – Hinge	3	4	1
78–3370	Arm – Idler	2	40	1
78–6042	Pulley – Spindle	1	14	2
78–6210	Spring – Extension	2	20	1
78–6400	Clamp	2	13	3
78–6840	Cover – Belt	3	7	2
78–7340	Roller – Lift	3	1	2
78–7991	Shaft – L.H.	2	16	1
78–8011	Shaft – R.H.	2	4	1
78–8071	Link – Rear	2	6	1
78–8091	Brace	2	44	1
78–8250	Pulley – Idler	2	1	1
79–1050	Housing – Spindle	1	12	2
79–1090	Bearing – Ball	1	11	4
79–1600	Baffle – 38	3	18	1
79–1640	Baffle – Rear 38	3	28	1
79–2780	Spacer	1	13	2
79–3140	Decal – Danger	3	12	1
79–5980	V–Belt	1	15	1
80–0510	Stiffener – Blade	1	16	2
80–4351	Shaft – Spindle	1	8	2
80–4370	Shield – Bearing	1	9	2
80–4390	Washer – Hardened	1	10	2
86–9240	Bracket – Lower Lift	2	32	1
86–9250	Bracket – Upper Lift	2	33	1
92–5787	Recycler Chute/Decal Assy.	3	25	1
92–5788	Chute/Safety Decal Assy.	2	27	1
92–8015	Deck/Safety Decal Assy.	2	37	1
92–9520	Decal – Recycler	3	13	1
302–16	Fitting – Grease	1	3	2
302–26	Fitting – Grease	2	41	1
321–4	Screw – Hex Hd. Cap	3	26	2
321–4	Screw – Hex Hd. Cap	2	31	2
322–1	Screw – Hex Hd. Cap	3	23	2
322–3	Screw – Hex Hd. Cap	1	2	8
322–3	Screw – Hex Hd. Cap	2	23	2
322–6	Screw – Hex Hd. Cap	2	19	1
323–5	Capscrew	3	16	2
323–10	Screw – Hex Hd. Cap	2	39	1
323–16	Screw – Hex Hd. Cap	2	43	1
325–13	Screw – Hex Hd. Cap	2	38	1
3217–6	Nut – Hex	2	24	1
3218–5	Nut – Hex Jam	2	34	1
3230–1	Bolt – Carriage	3	15	1
3256–23	Washer – Flat	3	6	3
3256–24	Washer – Flat	2	3	2
3256–26	Washer – Flat	2	8	5
3272–6	Pin – Cotter	3	5	2
3272–6	Pin – Cotter	2	14	1
3272–21	Pin – Cotter	2	5	2
3290–465	Washer – Blade	1	6	2
3296–29	Nut – Hex	1	4	8
3296–29	Nut – Hex	3	19	3
3296–29	Nut – Hex	2	21	3
3296–29	Nut – Lock	3	14	1
3296–39	Nut – Hex	2	2	2
3296–39	Nut – Lock	3	17	2
3296–42	Nut – Hex	2	30	2
3296–42	Nut – Lock	3	27	2
32104–76	Screw – Pan Hd.	3	8	6
32144–111	Screw – Pan Hd.	3	9	8
32146–2	Nut – Hex	2	15	2
32151–29	Ring – Retaining Ext.	3	3	2

*Not Illustrated