



# Replacement Engine Kit

## Diesel-Powered

## Workman® 3000/4000 Series Utility Vehicle

Model No. 117-4986

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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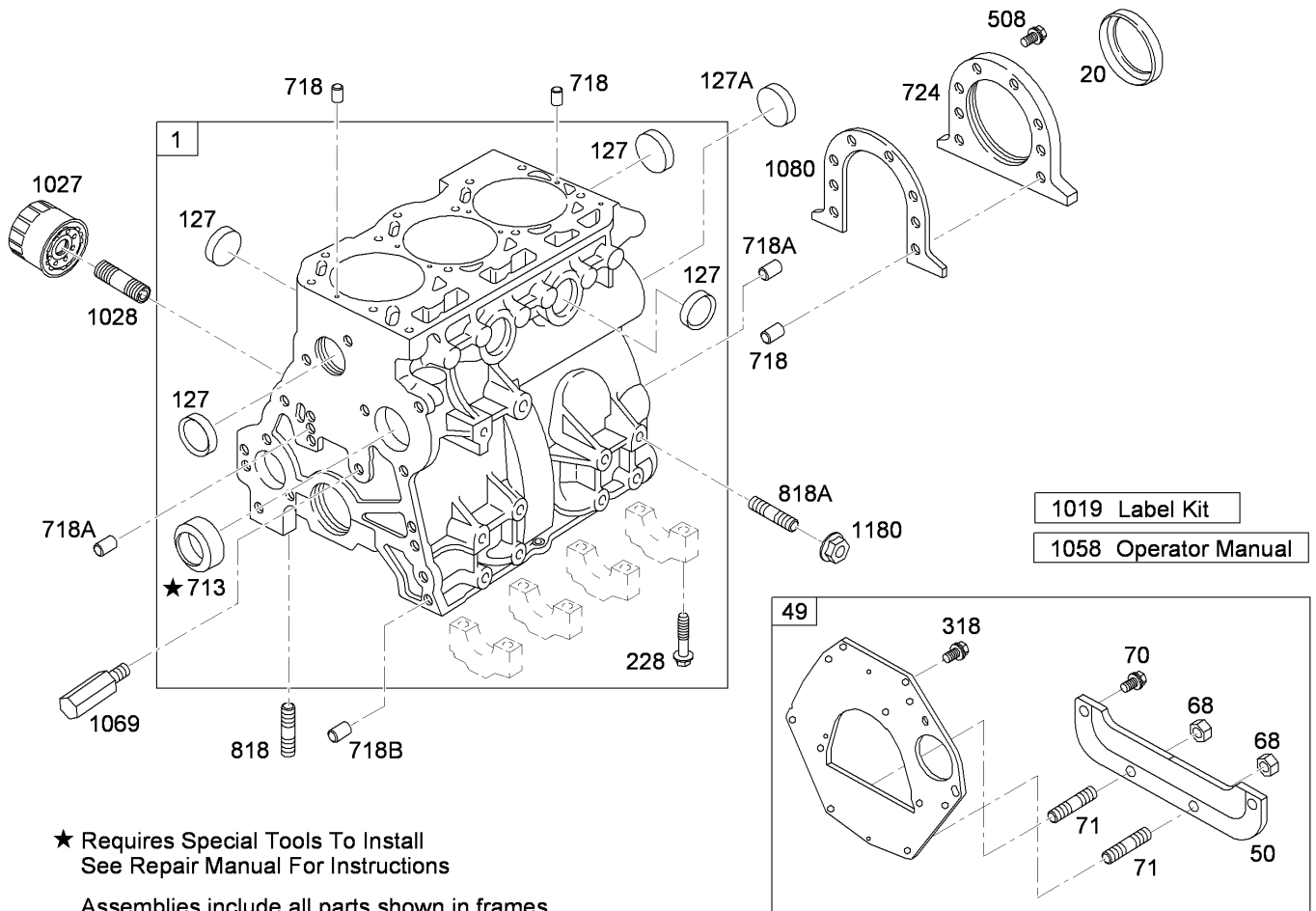
## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

|                                            |                                              |
|--------------------------------------------|----------------------------------------------|
| AR. .... as required                       | HWHTF. .... hex washer head thread forming   |
| ASM. .... assembly                         | HYD. .... hydraulic                          |
| BBC. .... blade brake clutch               | LH. .... left hand                           |
| CARR. .... carriage                        | NI. .... nylon insert                        |
| CCW. .... counter clock wise               | NPTF. .... national pipe thread fine         |
| CW. .... clockwise                         | PFH. .... phillips flat head                 |
| DEG. .... degrees                          | PPH. .... phillips pan head                  |
| ECM. .... electronic control module        | PPHTF. .... phillips pan head thread forming |
| EXT. .... external                         | PRH. .... phillips round head                |
| FH. .... flat head                         | PTH. .... phillips truss head                |
| GA. .... gauge                             | PTO. .... power-take-off                     |
| HD. .... heavy-duty                        | RH. .... right hand                          |
| HF. .... hex flange                        | ROPS. .... roll-over protection system       |
| HH. .... hex head                          | SFH. .... slotted fillister head             |
| HHF. .... hex head flange                  | SHH. .... slotted hex head                   |
| HHFTF. .... hex head flange thread forming | SHWH. .... slotted hex washer head           |
| HJ. .... hex jam                           | SPH. .... slotted pan head                   |
| HLH. .... hex lag head                     | SQH. .... square head                        |
| HOC. .... height-of-cut                    | SRH. .... slotted round head                 |
| HSBH. .... hex socket button head          | STD. .... standard                           |
| HSFH. .... hex socket flat head            | TAP. .... self tapping                       |
| HSH. .... hex socket head                  | TTH. .... torx truss head                    |
| HWH. .... hex washer head                  |                                              |

## Footnotes

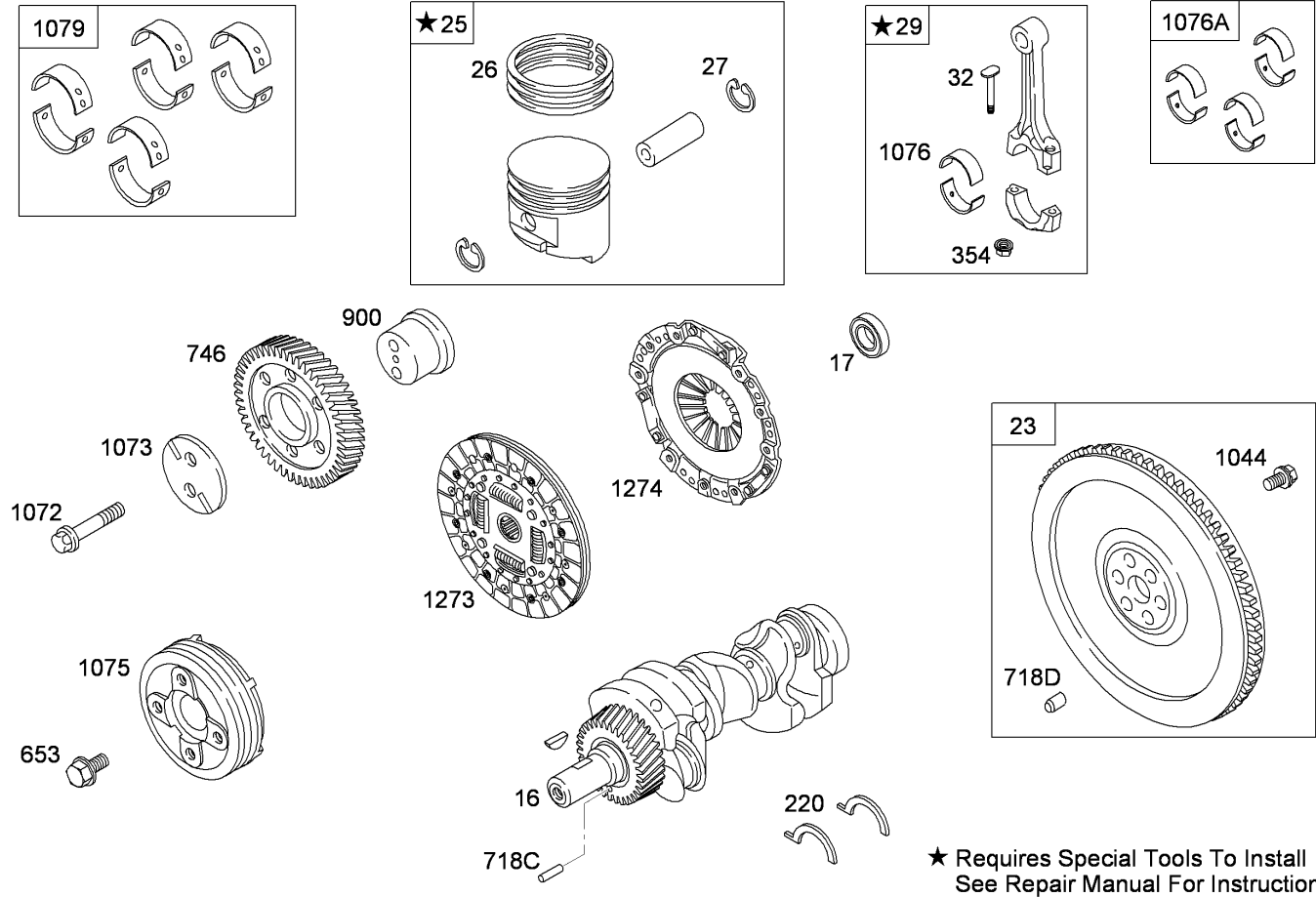
- ❶ Not serviced separately



## Cylinder Assembly

| Ref  | Part No. | Qty. | Description                        |
|------|----------|------|------------------------------------|
| 1    | 107-9891 | 1    | Cylinder ASM (9Mm Head Bolts)      |
| 20   | 99-9003  | 1    | Seal-Oil (PTO Side)                |
| 49   | 115-2310 | 1    | Backing Plate ASM                  |
| 50   | 115-2309 | 1    | Plate-Shield, End                  |
| 68   | 99-9114  | 1    | Nut-Hex, Metric (Water Plate Seal) |
| 70   | 115-2307 | 1    | Screw (Water Plate Seal)           |
| 71   | 115-2306 | 1    | Stud (Water Plate Seal)            |
| 127  | 99-9008  | 1    | Plug-Welch                         |
| 127A | 107-9892 | 1    | Plug-Welch (Cam)                   |
| 228  | 99-9006  | 1    | Screw-Hex (Crankshaft Bearing Cap) |
| 318  | 99-9005  | 1    | Screw-Hex (Back Plate)             |
| 508  | 99-9004  | 1    | Screw-Hex (Seal Retainer)          |
| 713  | 99-9002  | 1    | Bushing                            |
| 718  | 99-9012  | 1    | Pin-Locating                       |
| 718A | 99-9013  | 1    | Pin-Locating                       |
| 718B | 99-9014  | 1    | Pin-Locating                       |
| 724  | 99-9022  | 1    | Retainer-Seal                      |
| 818  | 99-9007  | 1    | Stud-Metric                        |
| 818A | 99-9221  | 1    | Stud-Standard                      |
| 1019 | 110-2595 | 1    | Label Kit                          |
| 1027 | 108-3842 | 1    | Filter-Oil                         |
| 1028 | 105-9337 | 1    | Adapter-Filter, Oil                |

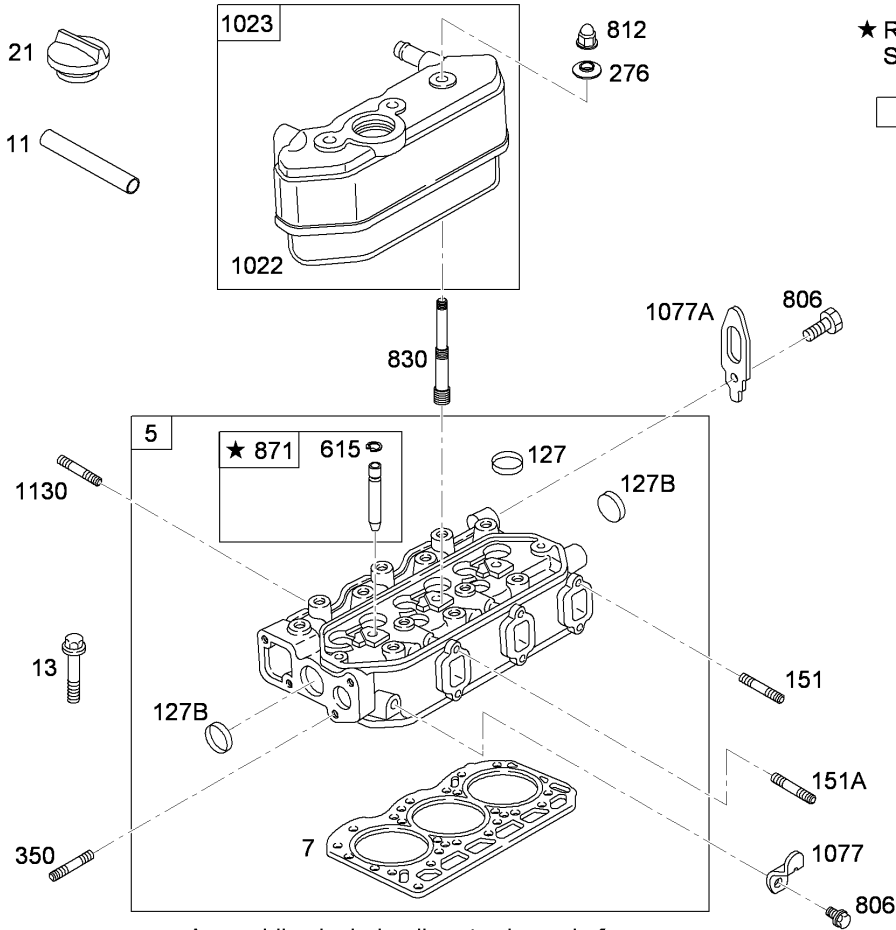
| Ref  | Part No. | Qty. | Description     |
|------|----------|------|-----------------|
| 1058 | 99-9602  | 1    | Manual-Owners   |
| 1069 | 99-9020  | 1    | Nozzle-Oil      |
| 1080 | 99-9021  | 1    | Gasket-Retainer |
| 1180 | 99-9176  | 1    | Nut-Hex         |



Assemblies include all parts shown in frames

# Crankshaft Assembly

| Ref   | Part No. | Qty. | Description                   | Ref   | Part No. | Qty. | Description                        |
|-------|----------|------|-------------------------------|-------|----------|------|------------------------------------|
| 16    | 105-9339 | 1    | Crankshaft                    | 1076A | 99-9044  | 1    | Rod Bearing Set (.010 Undersized)  |
| 17    | 105-9324 | 1    | Bearing-Ball, Radial          | 1079  | 99-9045  | 1    | Main Bearing Set (Set Of 8)        |
| 23    | 105-9323 | 1    | Flywheel ASM                  | 1079  | 99-9046  | 1    | Main Bearing Set (.010 Undersized) |
| 25    | 107-9895 | 1    | Piston ASM                    | 1273  | 104-9219 | 1    | Disc-Clutch                        |
| 25    | 107-9896 | 1    | Piston ASM (Oversize)         | 1274  | 104-9231 | 1    | Plate-Pressure, Clutch             |
| 26    | 105-9340 | 1    | Ring Set                      |       |          |      |                                    |
| 26    | 99-9269  | 1    | Ring Set (.010 Oversized)     |       |          |      |                                    |
| 27    | 99-9607  | 1    | Lock-Pin, Piston              |       |          |      |                                    |
| 29    | 117-8838 | 1    | Rod-Connecting                |       |          |      |                                    |
| 32    | 99-9030  | 1    | Screw                         |       |          |      |                                    |
| 220   | 99-9035  | 1    | Shim-Endplay                  |       |          |      |                                    |
| 220   | 99-9036  | 1    | Shim-Endplay (.005 Oversized) |       |          |      |                                    |
| 354   | 99-9034  | 1    | Nut-Hex                       |       |          |      |                                    |
| 653   | 107-9897 | 1    | Screw-Hex                     |       |          |      |                                    |
| 718C  | 99-9037  | 1    | Pin-Locating                  |       |          |      |                                    |
| 718D  | 106-1852 | 1    | Pin-Locating                  |       |          |      |                                    |
| 746   | 99-9609  | 1    | Gear-Drive                    |       |          |      |                                    |
| 900   | 99-9039  | 1    | Shaft-Gear                    |       |          |      |                                    |
| 1044  | 99-9031  | 1    | Screw-Hex                     |       |          |      |                                    |
| 1072  | 99-9032  | 1    | Screw-Hex                     |       |          |      |                                    |
| 1073  | 99-9040  | 1    | Plate-Gear, Idler             |       |          |      |                                    |
| 1075  | 99-9041  | 1    | Pulley-Crankshaft             |       |          |      |                                    |
| 1076  | 99-9043  | 1    | Rod Bearing Set               |       |          |      |                                    |
| 1076A | 99-9043  | 1    | Rod Bearing Set               |       |          |      |                                    |



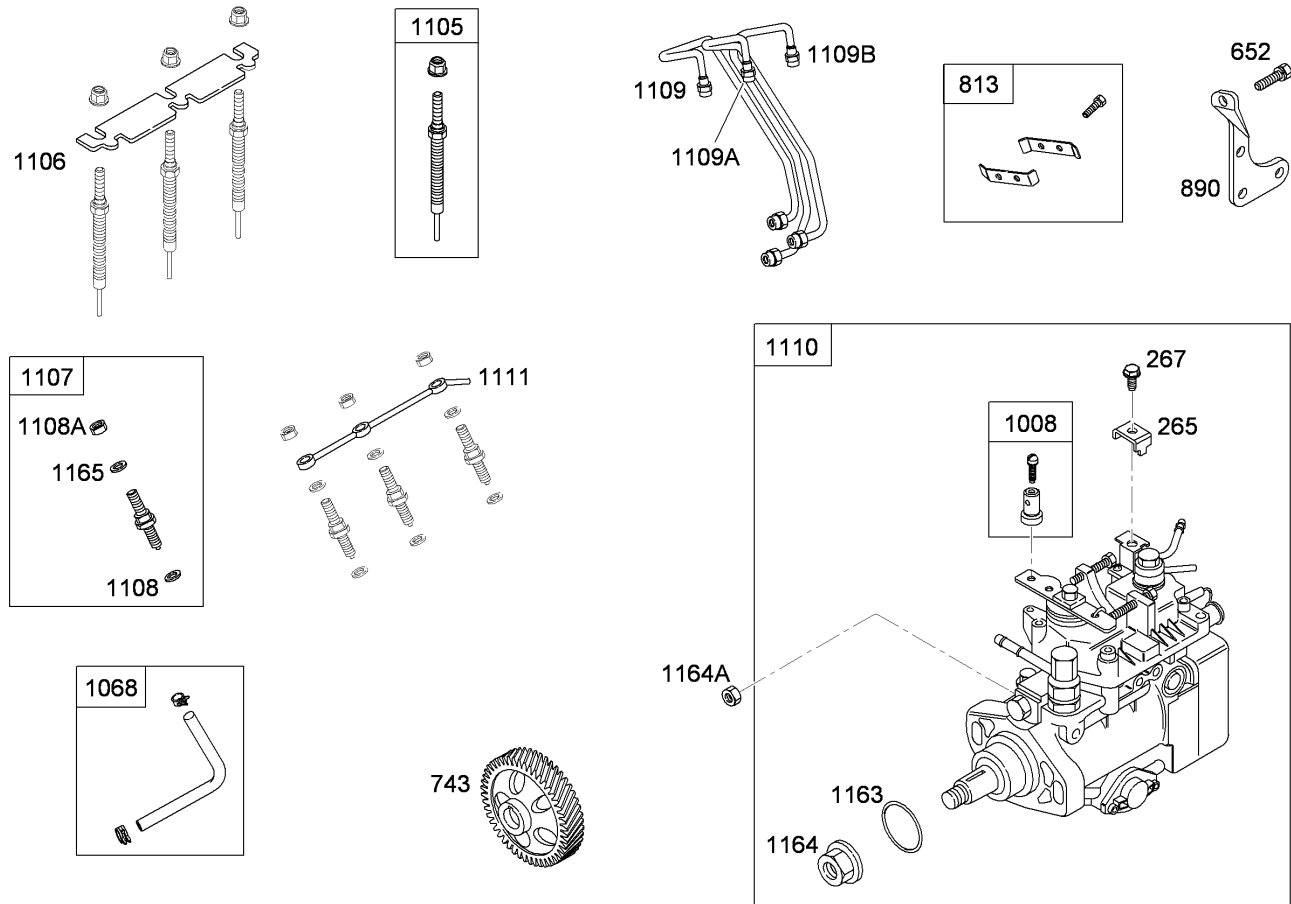
★ Requires Special Tools To Install  
See Repair Manual For Instructions

1036 Emission Label Kit

Assemblies include all parts shown in frames

# Cylinder Head Assembly

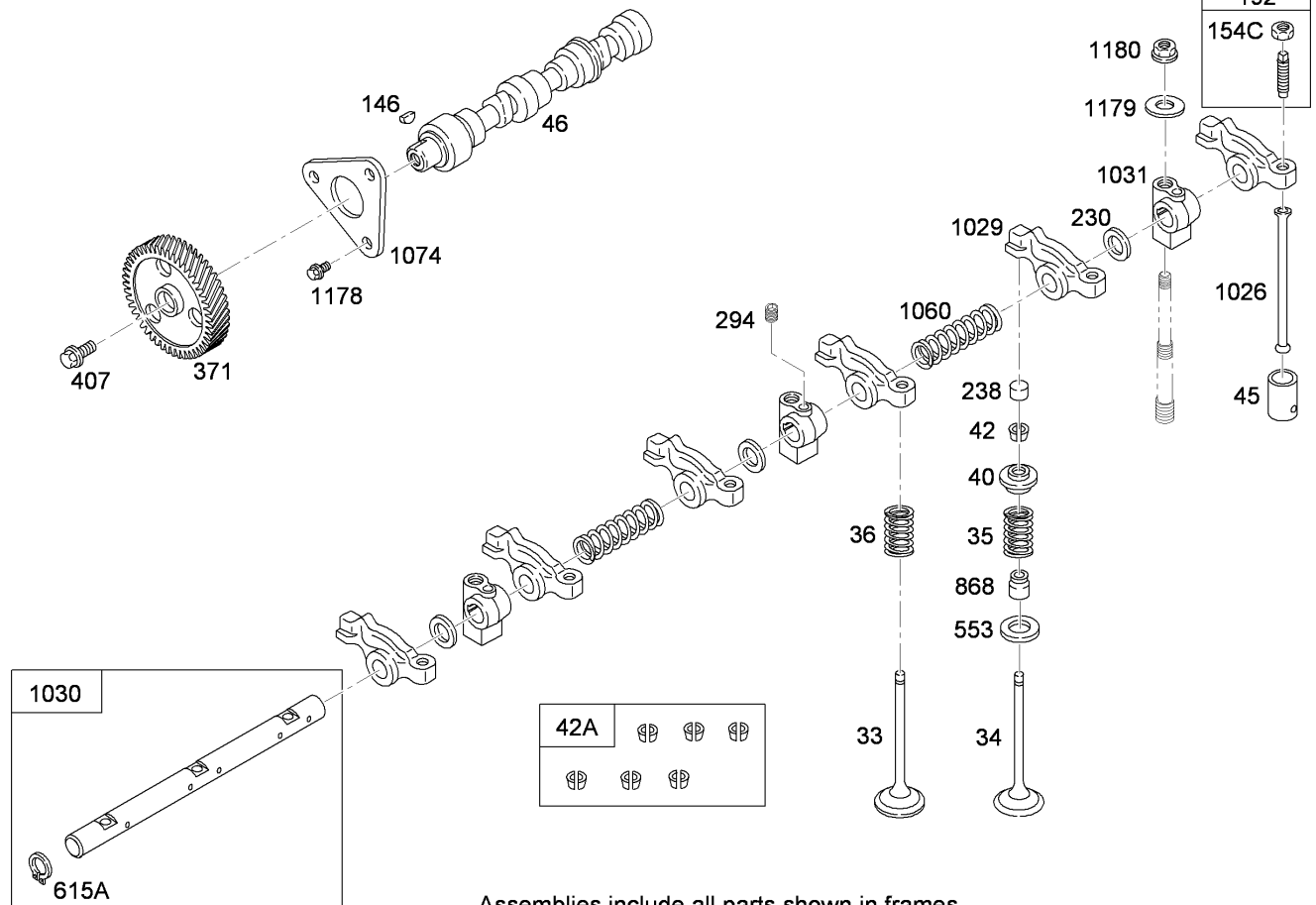
| Ref   | Part No. | Qty. | Description                    |  |  |  |  |
|-------|----------|------|--------------------------------|--|--|--|--|
| 5     | 110-2596 | 1    | Head-Cylinder                  |  |  |  |  |
| 7     | 107-9898 | 1    | Gasket-Head, Cylinder          |  |  |  |  |
| 11    | 105-9342 | 1    | Tube-Breather                  |  |  |  |  |
| 13    | 99-9614  | 1    | Screw-Metric (Cylinder Head)   |  |  |  |  |
| 21    | 99-9052  | 1    | Cap-Fill, Oil                  |  |  |  |  |
| 127   | 99-9060  | 1    | Plug-Welch                     |  |  |  |  |
| 127B  | 99-9008  | 1    | Plug-Welch                     |  |  |  |  |
| 151   | 99-9058  | 1    | Stud-Metric (Exhaust Manifold) |  |  |  |  |
| 151A  | 99-9059  | 1    | Stud-Metric (Exhaust Manifold) |  |  |  |  |
| 276   | 99-9063  | 1    | Washer-Seal (Rocker Cover)     |  |  |  |  |
| 350   | 99-9057  | 1    | Stud-Metric (Water Pump)       |  |  |  |  |
| 615   | 99-9067  | 1    | Retainer (Valve Guide Bushing) |  |  |  |  |
| 806   | 99-9054  | 1    | Screw-Hex (Lifting Bracket)    |  |  |  |  |
| 812   | 99-9061  | 1    | Nut-Hex, Metric (Rocker Cover) |  |  |  |  |
| 830   | 99-9101  | 1    | Stud (Rocker Cover)            |  |  |  |  |
| 871   | 99-9070  | 1    | Bushing-Guide                  |  |  |  |  |
| 1022  | 99-9073  | 1    | Gasket-Cover, Rocker           |  |  |  |  |
| 1023  | 100-6402 | 1    | Cover-Rocker                   |  |  |  |  |
| 1036  | 99-9615  | 1    | Emission Label Kit             |  |  |  |  |
| 1077  | 99-9076  | 1    | Bracket-Lifting                |  |  |  |  |
| 1077A | 99-9077  | 1    | Bracket-Lifting                |  |  |  |  |
| 1130  | 99-9055  | 1    | Stud-Metric (Intake Manifold ) |  |  |  |  |



Assemblies include all parts shown in frames

# Injection Pump Assembly

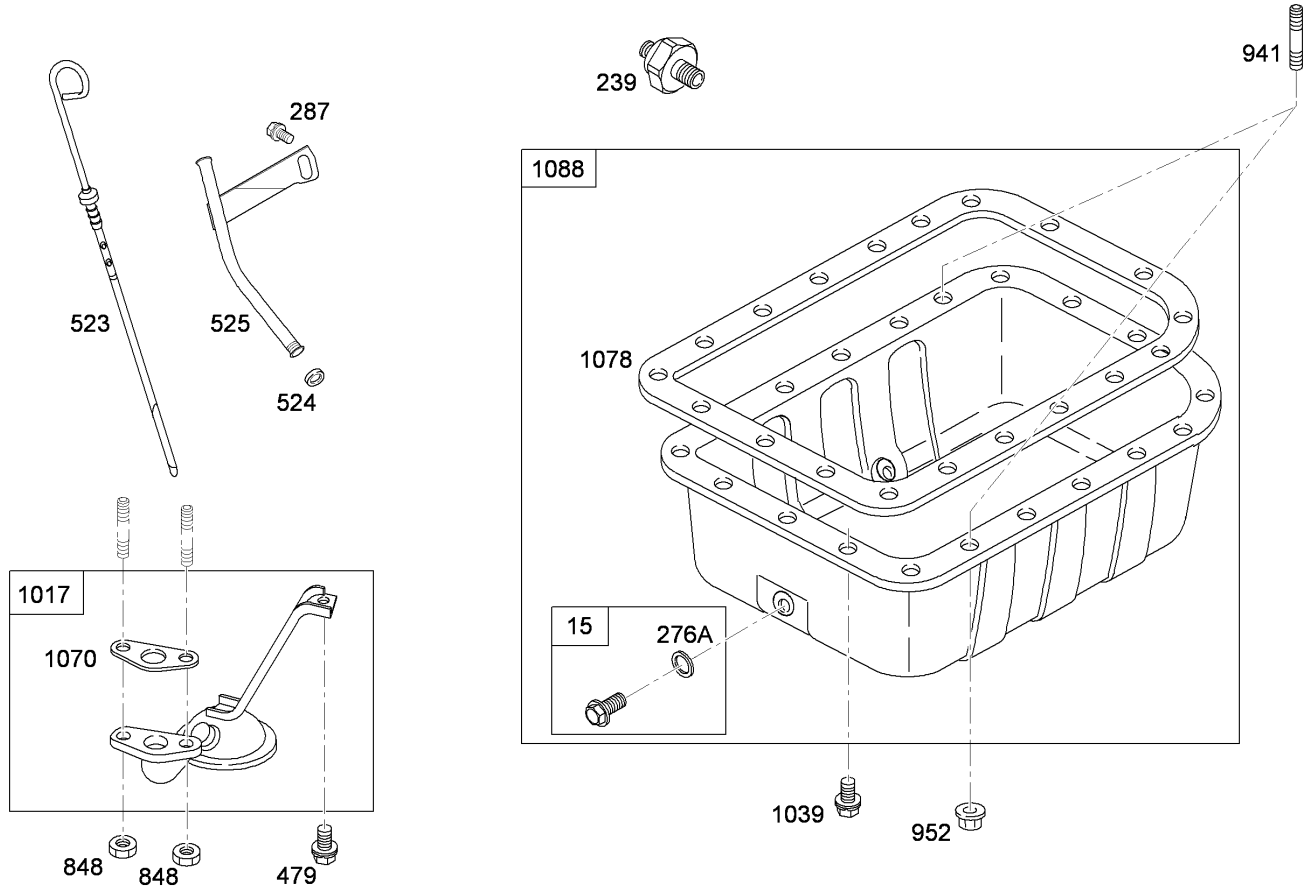
| Ref   | Part No. | Qty. | Description                            |  |  |  |  |
|-------|----------|------|----------------------------------------|--|--|--|--|
| 265   | 99-9688  | 1    | Clamp-Casing                           |  |  |  |  |
| 267   | 100-6403 | 1    | Screw-Metric (Casing Clamp)            |  |  |  |  |
| 652   | 99-9616  | 1    | Screw-Hex (Support Bracket)            |  |  |  |  |
| 743   | 99-9624  | 1    | Gear-Drive                             |  |  |  |  |
| 813   | 99-9625  | 1    | Clamp                                  |  |  |  |  |
| 890   | 99-9626  | 1    | Bracket-Support                        |  |  |  |  |
| 1008  | 99-9628  | 1    | Clamp-Swivel                           |  |  |  |  |
| 1068  | 99-9629  | 1    | Hose / Clamp ASM                       |  |  |  |  |
| 1105  | 114-4695 | 1    | Plug-Glow                              |  |  |  |  |
| 1106  | 99-9631  | 1    | Strap-Plug, Glow                       |  |  |  |  |
| 1107  | 114-4696 | 1    | Injection Nozzle                       |  |  |  |  |
| 1108  | 99-9633  | 1    | Seat-Injector                          |  |  |  |  |
| 1108A | 105-9343 | 1    | Seat-Injector                          |  |  |  |  |
| 1109  | 99-9690  | 1    | Pipe-Injector, No. 1                   |  |  |  |  |
| 1109A | 99-9634  | 1    | Pipe-Injector, No. 2                   |  |  |  |  |
| 1109B | 99-9635  | 1    | Pipe-Injector, No. 3                   |  |  |  |  |
| 1110  | 115-2294 | 1    | Pump-Injection                         |  |  |  |  |
| 1111  | 99-9637  | 1    | Pipe-Return, Fuel                      |  |  |  |  |
| 1163  | 99-9618  | 1    | O-Ring (Injection Pump Shaft)          |  |  |  |  |
| 1164  | 99-9619  | 1    | Nut-Hex, Metric (Injection Pump Shaft) |  |  |  |  |
| 1164A | 99-9620  | 1    | Nut-Hex, Metric (Injection Pump)       |  |  |  |  |
| 1165  | 105-9345 | 1    | Nut (Injector Nozzle)                  |  |  |  |  |



## Camshaft Assembly

| Ref  | Part No. | Qty. | Description                       |
|------|----------|------|-----------------------------------|
| 33   | 99-9638  | 1    | Valve-Exhaust                     |
| 34   | 99-9639  | 1    | Valve-Intake                      |
| 35   | 99-9640  | 1    | Spring-Valve (Intake)             |
| 36   | 99-9640  | 1    | Spring-Valve (Exhaust)            |
| 40   | 99-9084  | 1    | Retainer-Valve                    |
| 42   | 99-9086  | 1    | Keeper-Valve (Set)                |
| 42A  | 99-9087  | 1    | *obs* Keeper-Valve (Set Of 6)     |
| 45   | 99-9088  | 1    | Tappet-Valve                      |
| 46   | 99-9097  | 1    | Shaft-Cam                         |
| 146  | 99-9675  | 1    | Key-Timing                        |
| 154C | 99-9091  | 1    | Nut-Hex, Metric                   |
| 192  | 112-2978 | 1    | Adjuster-Arm, Rocker              |
| 230  | 99-9093  | 1    | Washer-Spacer (Rocker Arm Shaft)  |
| 238  | 112-2979 | 1    | Cap-Valve                         |
| 294  | 99-9090  | 1    | Screw-Metric (Rocker Arm Support) |
| 371  | 99-9641  | 1    | Gear-Cam                          |
| 407  | 99-9085  | 1    | Screw-Metric                      |
| 553  | 99-9096  | 1    | Seat-Spring, Valve                |
| 615A | 99-9099  | 1    | Retainer (Rocker Arm Shaft)       |
| 868  | 99-9643  | 1    | Seal-Valve                        |
| 1026 | 112-2980 | 1    | Rod-Push                          |
| 1029 | 99-9104  | 1    | Arm-Rocker                        |

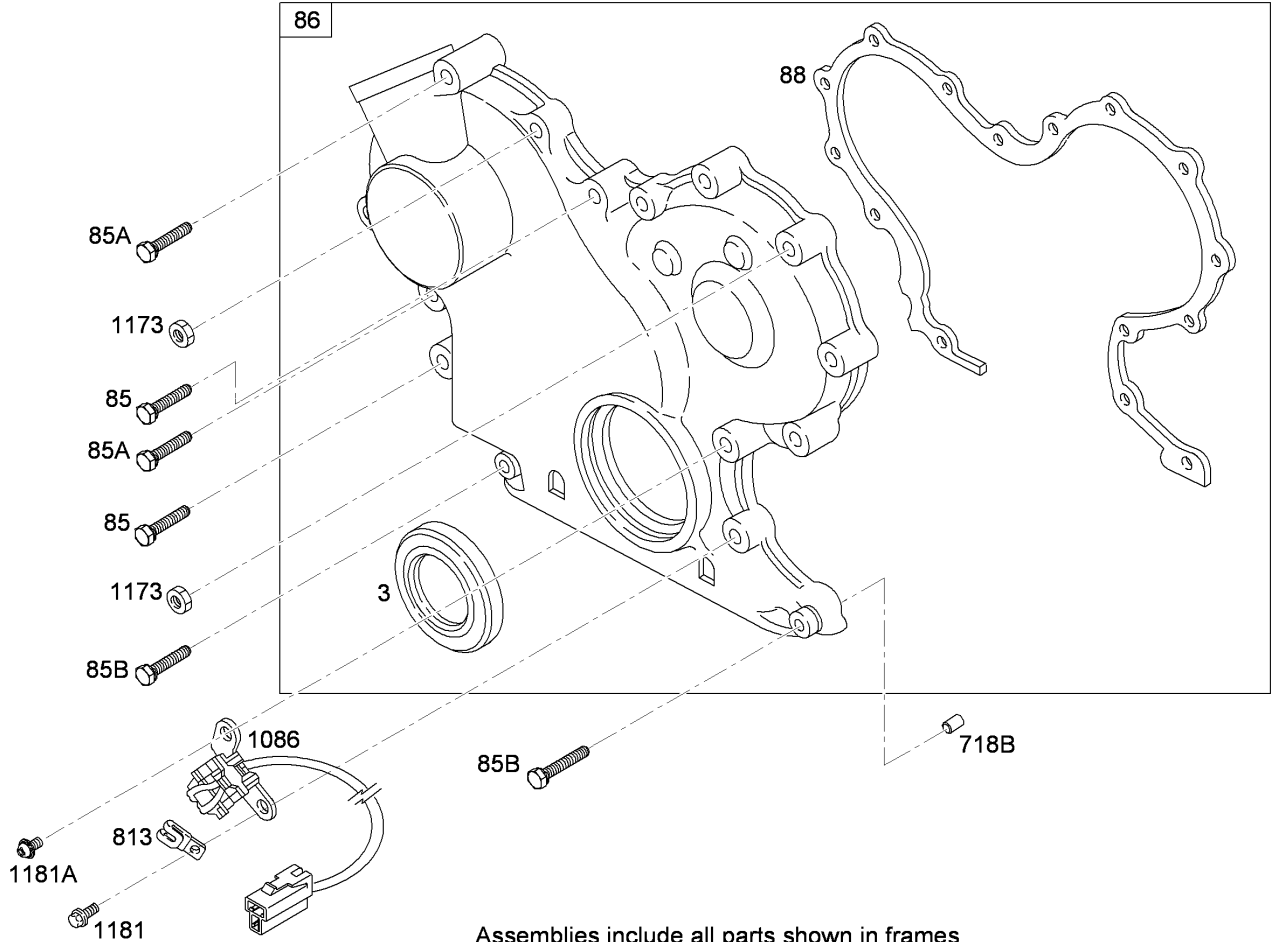
| Ref  | Part No. | Qty. | Description                          |
|------|----------|------|--------------------------------------|
| 1030 | 99-9106  | 1    | Shaft-Arm, Rocker                    |
| 1031 | 99-9107  | 1    | Support-Arm, Rocker                  |
| 1060 | 99-9108  | 1    | Spring-Shaft, Rocker                 |
| 1074 | 99-9109  | 1    | Retainer-Camshaft                    |
| 1178 | 99-9083  | 1    | Screw-Hex (Camshaft Retainer)        |
| 1179 | 99-9079  | 1    | Washer-Flat (Rocker Arm Support)     |
| 1180 | 99-9091  | 1    | Nut-Hex, Metric (Rocker Arm Support) |



Assemblies include all parts shown in frames

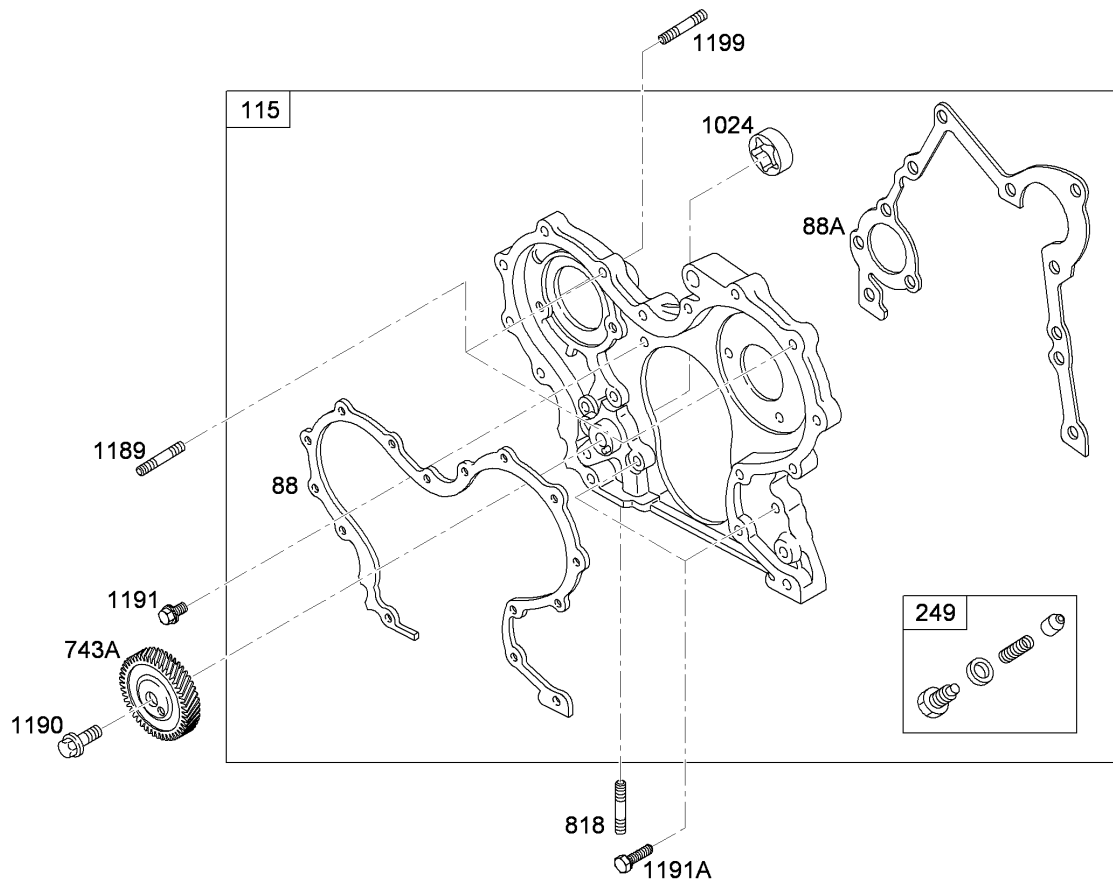
# Oil Pan Assembly

| Ref  | Part No. | Qty. | Description                       |  |  |  |  |
|------|----------|------|-----------------------------------|--|--|--|--|
| 15   | 99-9247  | 1    | Plug-Drain, Oil                   |  |  |  |  |
| 239  | 107-9908 | 1    | Switch-Pressure, Oil              |  |  |  |  |
| 276A | 99-9249  | 1    | Washer-Seal (Oil Drain Plug)      |  |  |  |  |
| 287  | 99-9256  | 1    | Screw-Hex (Dipstick Tube)         |  |  |  |  |
| 479  | 99-9111  | 1    | Screw-Hex (Oil Pump Screen)       |  |  |  |  |
| 523  | 100-6405 | 1    | Dipstick                          |  |  |  |  |
| 524  | 99-9265  | 1    | O-Ring (Dipstick)                 |  |  |  |  |
| 525  | 100-6406 | 1    | Tube-Dipstick                     |  |  |  |  |
| 848  | 99-9114  | 1    | Nut-Hex, Metric (Oil Pump Screen) |  |  |  |  |
| 941  | 99-9112  | 1    | Stud-Metric (Oil Pan)             |  |  |  |  |
| 952  | 99-9113  | 1    | Nut-Hex, Metric (Oil Pan)         |  |  |  |  |
| 1017 | 99-9116  | 1    | Screen-Pump, Oil                  |  |  |  |  |
| 1039 | 99-9623  | 1    | Screw-Hex (Oil Pan)               |  |  |  |  |
| 1070 | 99-9120  | 1    | Gasket-Strainer, Oil              |  |  |  |  |
| 1078 | 99-9121  | 1    | Gasket-Pan, Oil                   |  |  |  |  |
| 1088 | 99-9241  | 1    | Pan-Oil (Dual Drain)              |  |  |  |  |



## Gear Cover Assembly

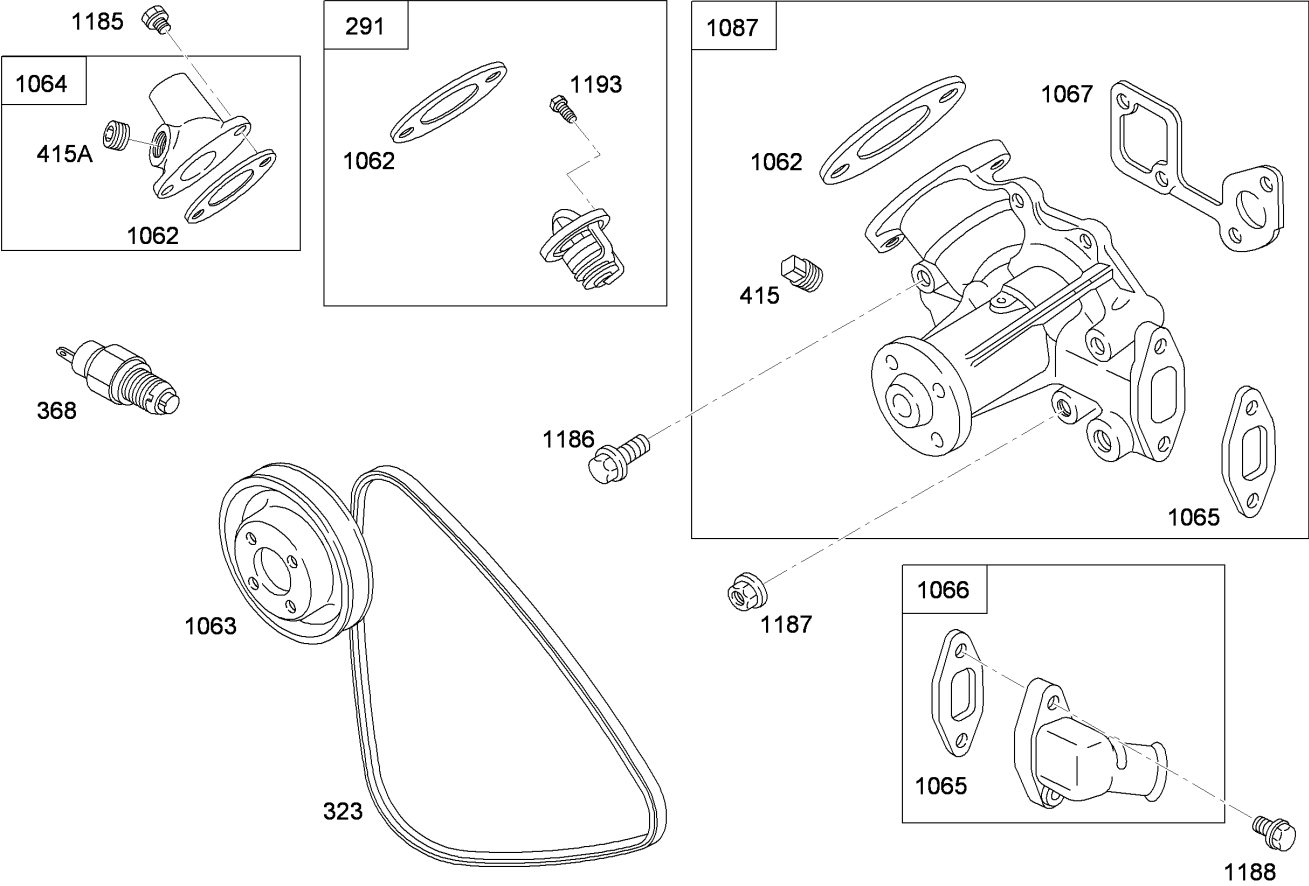
| Ref   | Part No. | Qty. | Description                                   |  |  |  |  |
|-------|----------|------|-----------------------------------------------|--|--|--|--|
| 3     | 115-2291 | 1    | Seal-Oil (Magneto Side)                       |  |  |  |  |
| 85    | 99-9651  | 1    | Screw-Hex (Gear Cover To Gear Reduction Case) |  |  |  |  |
| 85A   | 99-9128  | 1    | Screw-Hex (Gear Cover To Gear Reduction Case) |  |  |  |  |
| 85B   | 99-9129  | 1    | Screw-Hex (Gear Cover To Gear Reduction Case) |  |  |  |  |
| 86    | 115-2338 | 1    | Gear Cover ASM                                |  |  |  |  |
| 88    | 99-9653  | 1    | Gasket-Cover, Gear                            |  |  |  |  |
| 718B  | 99-9014  | 1    | Pin-Locating                                  |  |  |  |  |
| 813   | 99-9208  | 1    | Clamp                                         |  |  |  |  |
| 1086  | 117-4920 | 1    | Trigger-Ignition                              |  |  |  |  |
| 1173  | 99-9114  | 1    | Nut-Hex, Metric (Gear Cover)                  |  |  |  |  |
| 1181  | 99-9128  | 1    | Screw-Hex (Gear Cover To Gear Reduction Case) |  |  |  |  |
| 1181A | 99-9210  | 1    | Screw-Phillips (Ignition Trigger)             |  |  |  |  |



Assemblies include all parts shown in frames

# Gear Housing Assembly

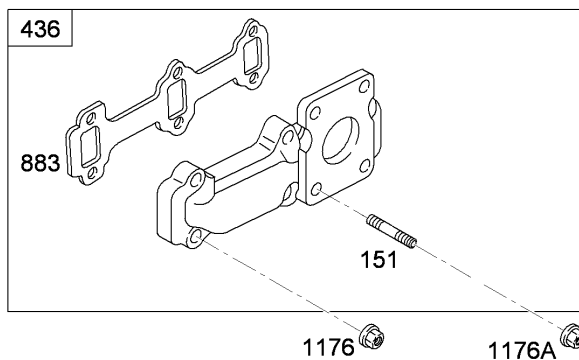
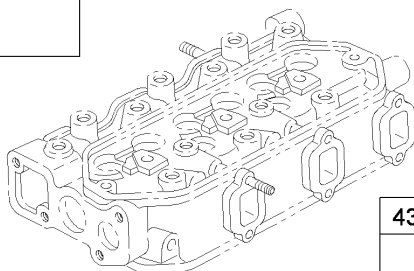
| Ref    | Part No. | Qty. | Description                  |  |  |  |  |
|--------|----------|------|------------------------------|--|--|--|--|
| 88     | 99-9653  | 1    | Gasket-Cover, Gear           |  |  |  |  |
| 88A    | 99-9136  | 1    | Gasket-Cover, Gear Reduction |  |  |  |  |
| 115    | 99-9655  | 1    | Housing-Gear                 |  |  |  |  |
| 249    | 99-9142  | 1    | Valve-Relief, Oil            |  |  |  |  |
| 743A   | 99-9656  | 1    | Gear-Drive (Gear Housing)    |  |  |  |  |
| 818    | 99-9007  | 1    | Stud-Metric (Gear Housing)   |  |  |  |  |
| ❶ 1024 |          | 1    | Pump-Oil                     |  |  |  |  |
| 1189   | 99-9137  | 1    | Stud-Metric (Gear Housing)   |  |  |  |  |
| 1190   | 99-9616  | 1    | Screw-Hex (Drive Gear)       |  |  |  |  |
| 1191   | 99-9134  | 1    | Screw-Hex (Gear Housing)     |  |  |  |  |
| 1191A  | 99-9133  | 1    | Screw-Hex (Gear Housing)     |  |  |  |  |
| 1199   | 99-9654  | 1    | Stud-Metric (Injection Pump) |  |  |  |  |



Assemblies include all parts shown in frames

Water Pump Assembly

| Ref  | Part No. | Qty. | Description                  |  |  |  |  |
|------|----------|------|------------------------------|--|--|--|--|
| 291  | 99-9155  | 1    | Thermostat                   |  |  |  |  |
| 323  | 117-4922 | 1    | Belt-Vee                     |  |  |  |  |
| 368  | 99-9157  | 1    | Switch-Temperature, Water    |  |  |  |  |
| 415  | 99-9159  | 1    | Plug (Water Pump)            |  |  |  |  |
| 415A | 99-9158  | 1    | Plug (Outlet Housing)        |  |  |  |  |
| 1062 | 99-9163  | 1    | Gasket-Housing, Outlet       |  |  |  |  |
| 1063 | 99-9164  | 1    | Pulley-Pump                  |  |  |  |  |
| 1064 | 99-9165  | 1    | Housing-Outlet               |  |  |  |  |
| 1065 | 99-9166  | 1    | Gasket-Housing, Inlet        |  |  |  |  |
| 1066 | 99-9167  | 1    | Housing-Inlet                |  |  |  |  |
| 1067 | 99-9168  | 1    | Gasket-Pump, Water           |  |  |  |  |
| 1087 | 105-9348 | 1    | Pump-Water                   |  |  |  |  |
| 1185 | 99-9004  | 1    | Screw-Hex (Outlet Housing)   |  |  |  |  |
| 1186 | 99-9151  | 1    | Screw-Hex (Water Pump)       |  |  |  |  |
| 1187 | 99-9153  | 1    | Nut-Hex, Metric (Water Pump) |  |  |  |  |
| 1188 | 99-9004  | 1    | Screw-Hex (Inlet Housing)    |  |  |  |  |
| 1193 | 99-9152  | 1    | Screw-Metric (Thermostat)    |  |  |  |  |



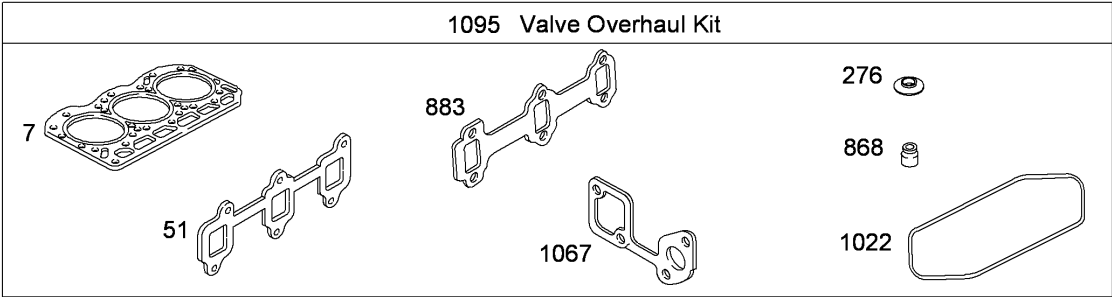
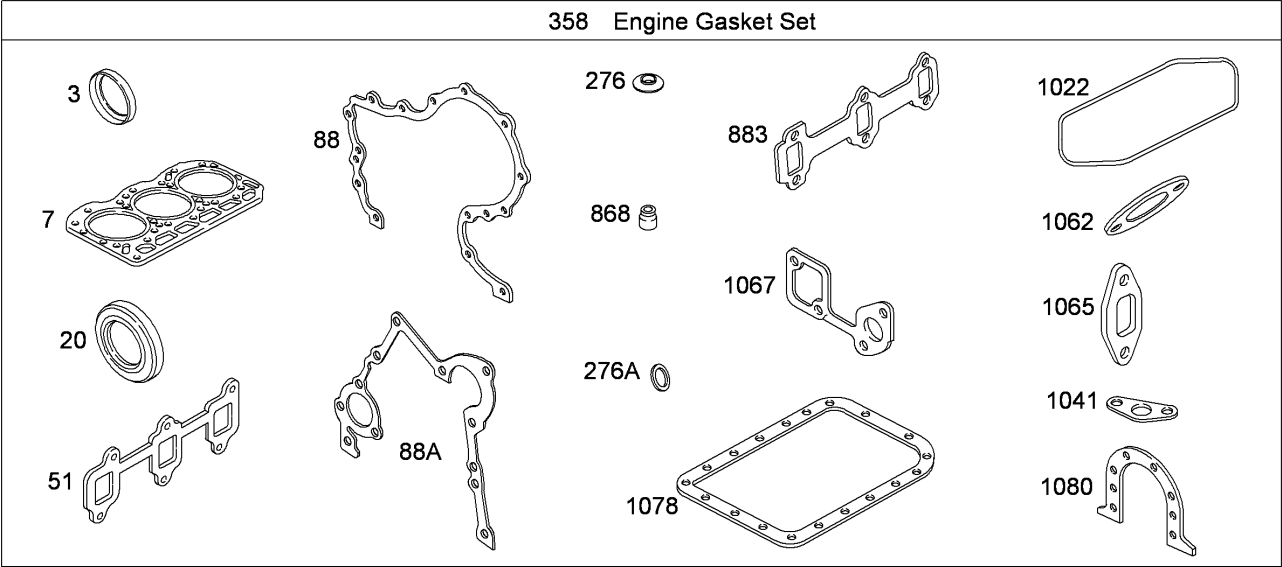
Assemblies include all parts shown in frames

# Manifold Assembly

| Ref   | Part No. | Qty. | Description                        |
|-------|----------|------|------------------------------------|
| 50    | 99-9661  | 1    | Manifold-Intake                    |
| 51    | 99-9662  | 1    | Gasket-Intake                      |
| 54    | 99-9083  | 1    | Screw-Hex (Intake Manifold)        |
| 54A   | 99-9660  | 1    | Screw-Hex (Intake Manifold)        |
| 151   | 99-9174  | 1    | Stud-Manifold, Exhaust             |
| 436   | 99-9177  | 1    | Manifold-Exhaust                   |
| 883   | 106-1855 | 1    | Gasket-Exhaust                     |
| 1174  | 99-9114  | 1    | Nut-Hex, Metric (Intake Manifold)  |
| 1176  | 99-9175  | 1    | Nut-Hex, Metric (Exhaust Manifold) |
| 1176A | 99-9176  | 1    | Nut-Hex (Muffler)                  |

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Assemblies include all parts shown in frames

Engine Gasket Set

| Ref  | Part No. | Qty. | Description                       |  |  |  |  |
|------|----------|------|-----------------------------------|--|--|--|--|
| 3    | 99-9003  | 1    | Seal-Oil (Magneto Side)           |  |  |  |  |
| 7    | 107-9898 | 1    | Gasket-Head, Cylinder             |  |  |  |  |
| 20   | 115-2291 | 1    | Seal-Oil (PTO Side)               |  |  |  |  |
| 51   | 99-9662  | 1    | Gasket-Intake                     |  |  |  |  |
| 88   | 99-9653  | 1    | Gasket-Cover, Gear                |  |  |  |  |
| 88A  | 99-9136  | 1    | Gasket-Cover, Gear Reduction      |  |  |  |  |
| 276  | 99-9063  | 1    | Washer-Seal (Rocker Cover)        |  |  |  |  |
| 276A | 99-9645  | 1    | Washer-Seal (Oil Drain Plug)      |  |  |  |  |
| 358  | 115-2339 | 1    | Gasket Kit                        |  |  |  |  |
| 868  | 99-9643  | 1    | Seal-Valve                        |  |  |  |  |
| 883  | 106-1855 | 1    | Gasket-Exhaust (Exhaust Manifold) |  |  |  |  |
| 1022 | 99-9073  | 1    | Gasket-Cover, Rocker              |  |  |  |  |
| 1041 | 99-9120  | 1    | Gasket-Strainer, Oil              |  |  |  |  |
| 1062 | 99-9163  | 1    | Gasket-Housing, Outlet            |  |  |  |  |
| 1065 | 99-9166  | 1    | Gasket-Housing, Inlet             |  |  |  |  |
| 1067 | 99-9168  | 1    | Gasket-Pump, Water                |  |  |  |  |
| 1078 | 99-9121  | 1    | Gasket-Pan, Oil                   |  |  |  |  |
| 1080 | 99-9021  | 1    | Gasket-Retainer                   |  |  |  |  |
| 1095 | 107-9907 | 1    | Valve Overhaul Kit                |  |  |  |  |

## NOTES

