



HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

R53S Recycling Mower

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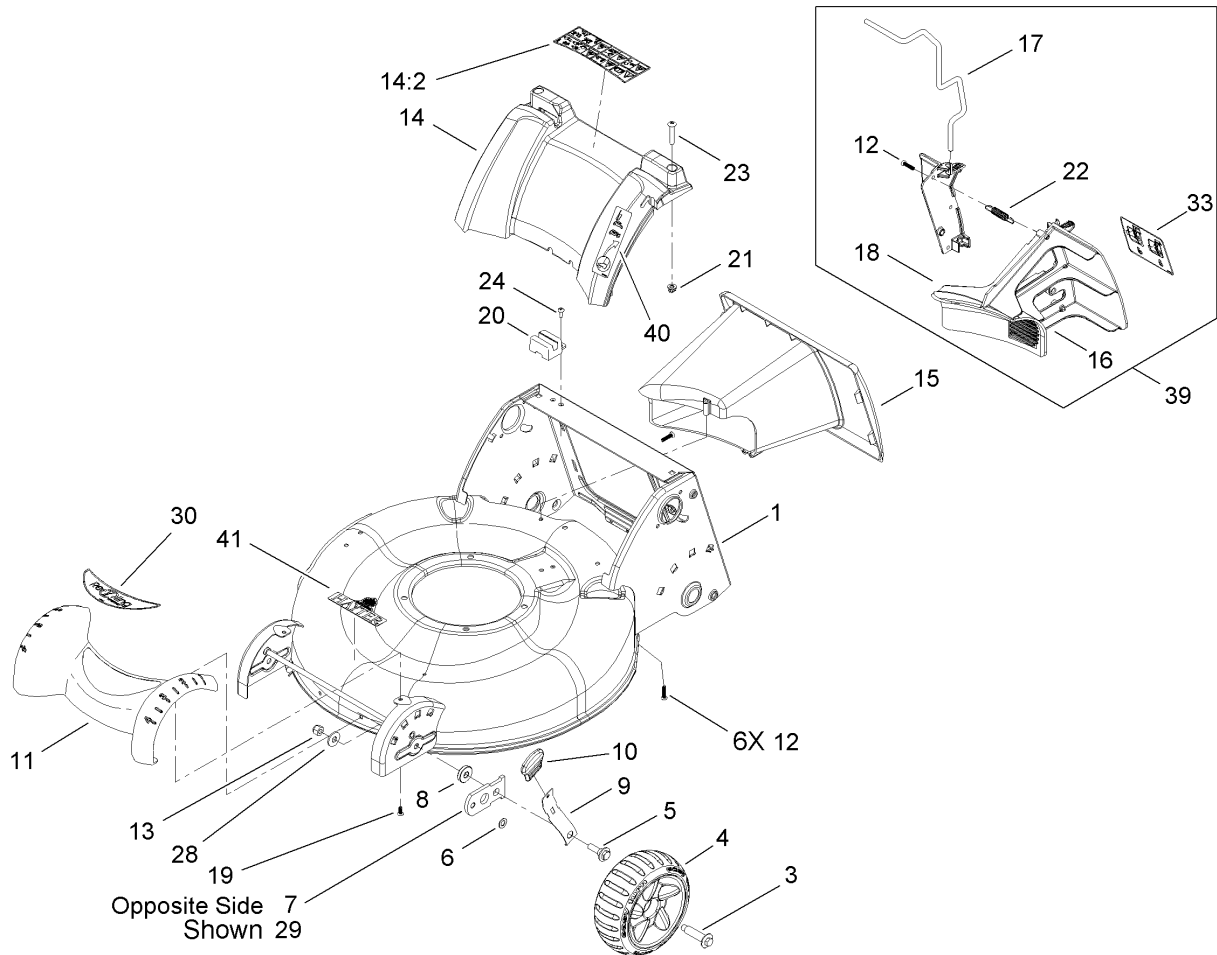
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HYD. hydraulic
ASM. assembly	LH. left hand
BBC. blade brake clutch	NI. nylon insert
CARR. carriage	NPTF. national pipe thread fine
DEG. degrees	PFH. phillips flat head
EXT. external	PPH. phillips pan head
FH. flat head	PPHTF. phillips pan head thread forming
GA. gauge	PRH. phillips round head
HD. heavy-duty	PTH. phillips truss head
HF. hex flange	PTO. power-take-off
HH. hex head	RH. right hand
HHE. hex head flange	ROPS. roll-over protection system
HHFTF. hex head flange thread forming	SFH. slotted fillister head
HJ. hex jam	SHH. slotted hex head
HLH. hex lag head	SHWH. slotted hex washer head
HOC. height-of-cut	SPH. slotted pan head
HSBH. hex socket button head	SQH. square head
HSFH. hex socket flat head	SRH. slotted round head
HSH. hex socket head	STD. standard
HWH. hex washer head	TAP. self tapping
HWHTF. hex washer head thread forming	TTH. torx truss head

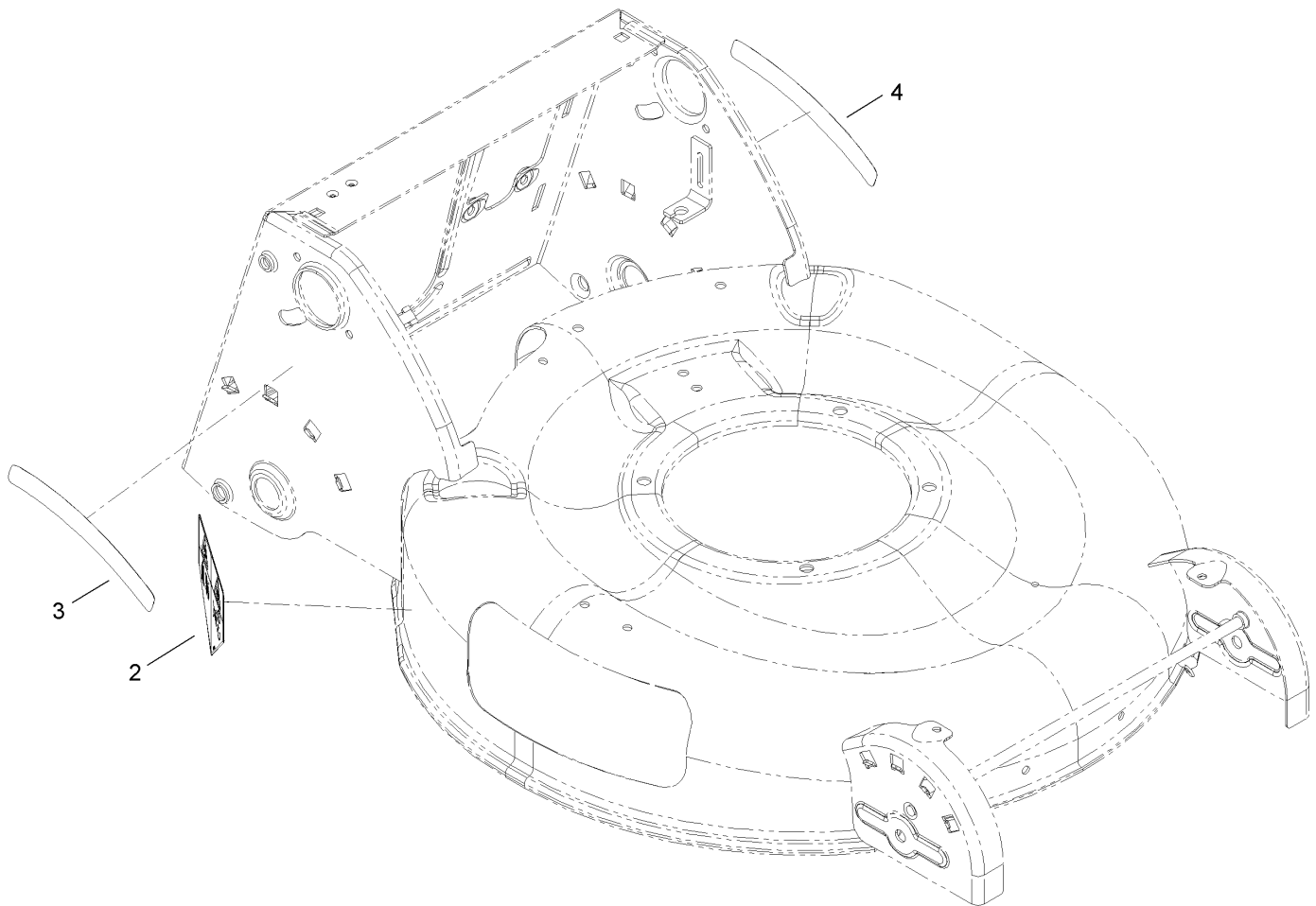
Footnotes

- | | |
|--|---|
| ❶ Not serviced separately | ❷ Obtain from your local Briggs & Stratton dealer |
| ❸ Included in Carburetor Overhaul Kit (Ref. No. 121) | ❹ Included in Engine Gasket Set (Ref. No. 358) |
| ❺ Included in Valve Gasket Set (Ref. No. 1095) | |



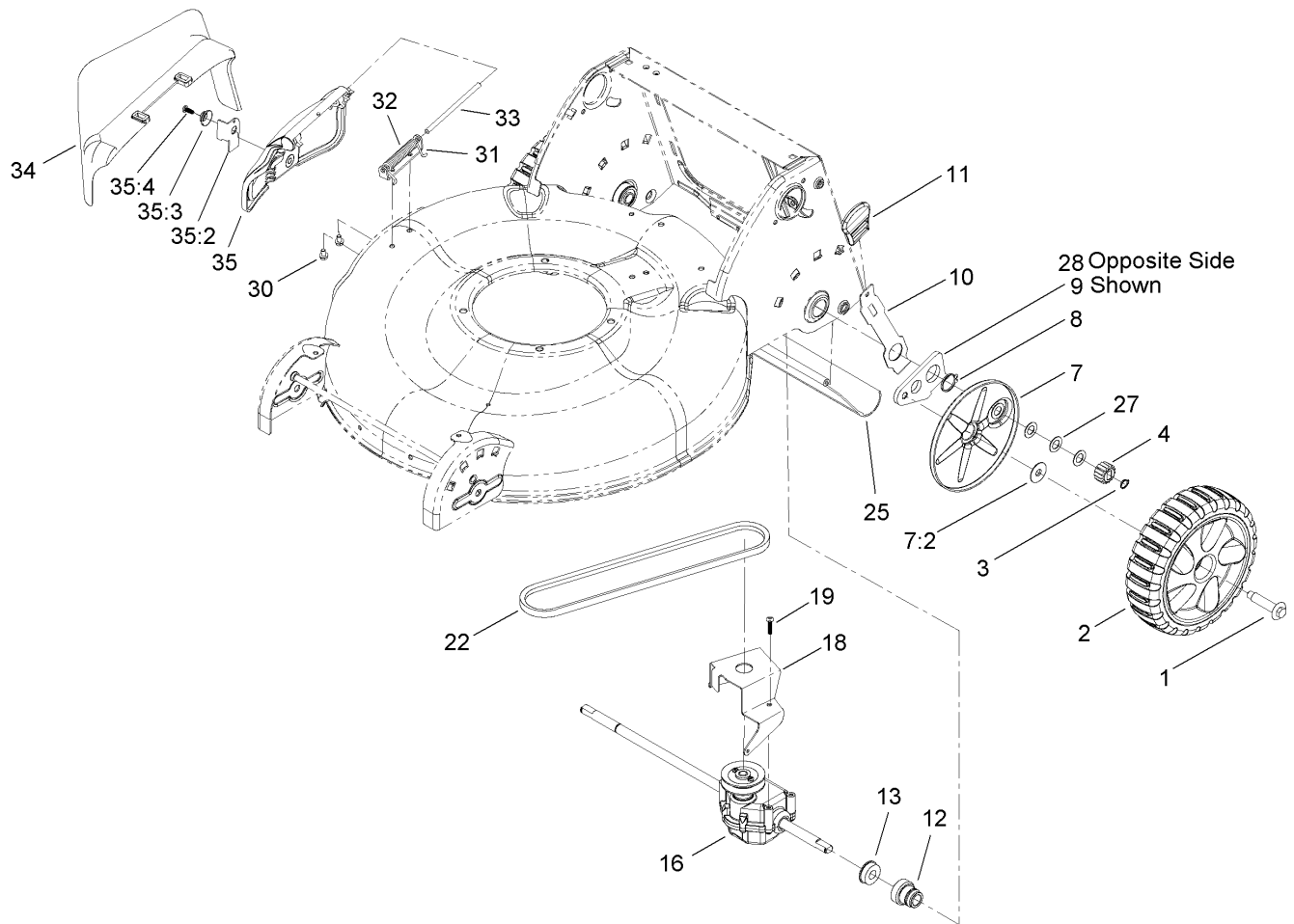
Housing Component Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	117-4113	1	Deck Baffle ASM	28	80-6990	2	Washer-Hardened
3	614650	2	Bolt-Shoulder	29	108-1044	1	Arm-Pivot, LH
4	117-4101	2	7 Inch Front Wheel ASM	30	111-2211	1	Decal-Front
5	614672	2	Bolt-Shoulder	33	110-9457	1	Decal-Plug, Mulch
6	40-1940	2	Washer	39	110-9468	1	Mulch Plug ASM
7	107-3877	1	Arm-Pivot, RH	40	111-2210	1	Decal-Handle Adjust, Hayter
8	92-4890	2	Washer	41	410087	1	Decal-Hayter
9	107-3878	2	Arm-Spring				
10	110-7125	2	Knob-HOC				
11	107-3926	1	Cover-Front				
12	108-7476	8	Screw-Plastite				
13	3296-39	2	Nut-Lock, NI				
14	115-3177	1	Cover-Rear				
14:2	114-2820	1	Decal-Warning				
15	110-9456	1	Tunnel				
16	110-9446	1	Plug-Mulch, LH				
17	110-9448	1	Latch-Plug, Mulch				
18	110-9447	1	Plug-Mulch, RH				
19	108-7475	2	Screw-Plastite				
20	110-1787	1	Module-Switch				
21	94-1610	2	Nut-Clip				
22	110-9458	1	Spring-Extension				
23	108-0965	2	Screw-PTH				
24	105-6849	2	Screw-Thread Forming				



Deck Baffle Assembly No. 117-4113

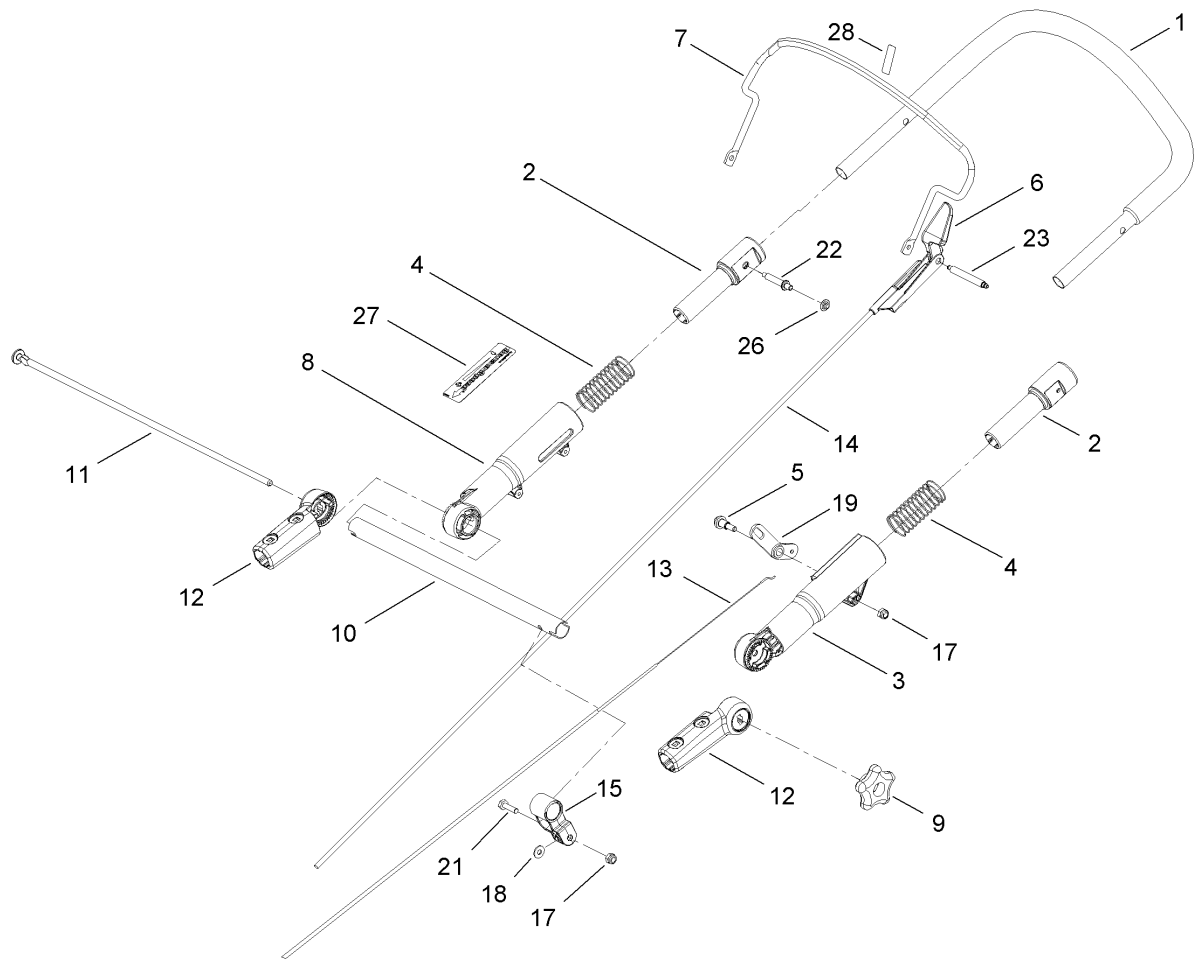
Ref	Part No.	Qty.	Description
2	112-8760	1	Decal-Danger
3	108-7450	1	Decal-HOC, RH
4	108-7451	1	Decal-HOC, LH



Rear Wheel, Transmission and Side Discharge Chute Assembly

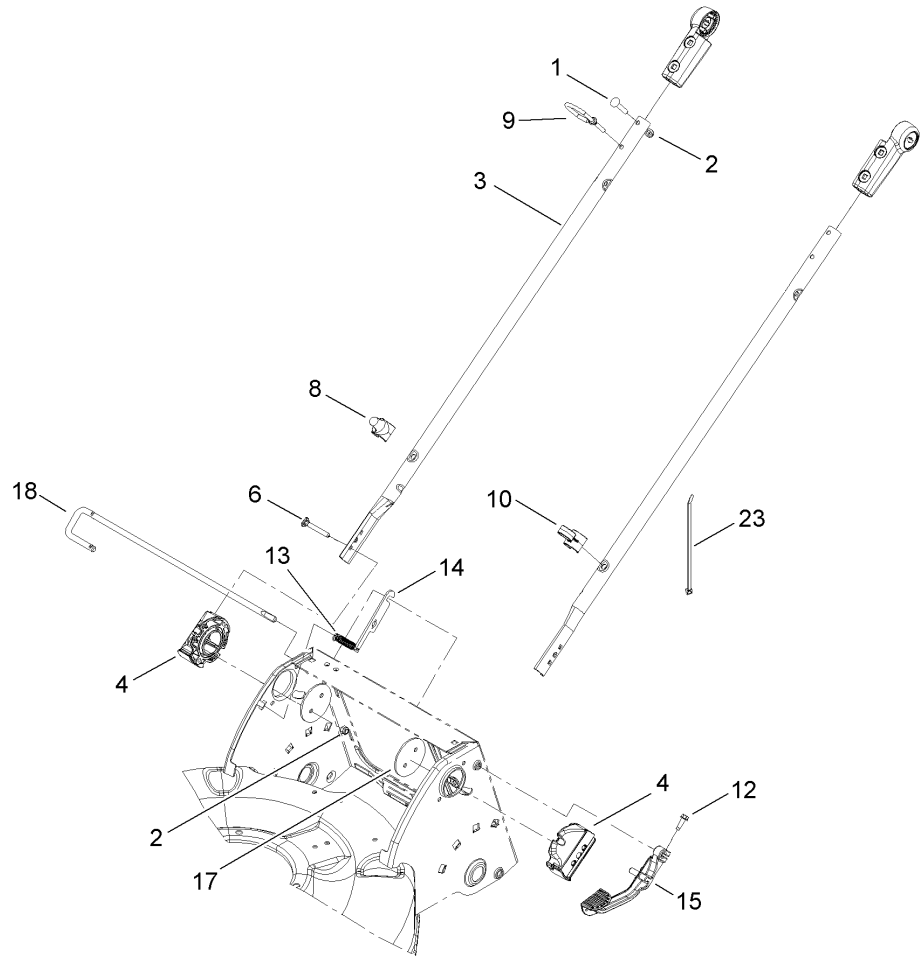
Ref	Part No.	Qty.	Description
1	614650	2	Bolt-Shoulder
2	117-4104	2	Rear Wheel ASM
3	32151-61	2	Ring-Retaining
4	110-9417	2	Pinion
7	117-4197	2	Wheel Cover ASM
7:2	614426	1	Washer-Stepped
8	32151-36	2	Ring-Retaining
9	108-9344	1	Arm-Rear Pivot, LH
10	110-9445	2	Arm-Spring, Rear
11	110-7125	2	Knob-HOC
12	104-8698	2	Retainer-Bearing, HOC
13	104-8699	2	Bearing-Ball
16	110-9414	1	Transmission ASM
18	114-7977-03	1	Bracket-Transmission
19	108-7476	3	Screw-Plastite
22	110-9429	1	V-Belt
25	112-8768	1	Shield-Trailing
27	36-4780	3	Washer-Plain
28	108-9343	1	Arm-Rear Pivot, RH
30	99-8445	2	Screw-HWH
31	99-5293	1	Spring-Torsion
32	112-6416	1	Bracket-Cover
33	99-5291	1	Rod-Cover
34	105-3028	1	Chute-Discharge, Side

Ref	Part No.	Qty.	Description
35	106-8376	1	Discharge Door ASM
35:2	107-0795	1	Latch-Door
35:3	107-7456	1	Cap-Door
35:4	107-7461	1	Screw-Plastite



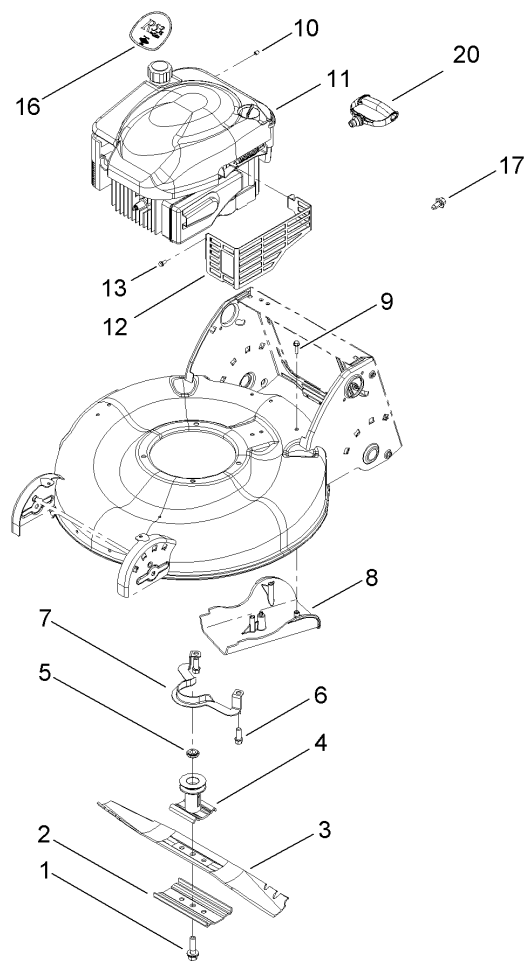
Upper Handle Assembly

Ref	Part No.	Qty.	Description				
1	108-0974	1	Upper Handle ASM				
2	112-8754	2	Sleeve-Inner				
3	112-1544	1	Sleeve-Outer, LH				
4	107-3869	2	Spring-Compression				
5	104-0858	1	Bolt-Shoulder				
6	112-8764	1	Stop-Pivot				
7	110-1819-03	1	Bail-Brake				
8	112-1545	1	Sleeve-Outer, RH				
9	106-4161	1	Knob-Handle				
10	107-3867-03	1	Tube-Cross				
11	107-3871	1	Rod-Threaded				
12	107-3865	2	Mount-Handle, Lower				
13	107-3902	1	Cable-Traction				
14	107-3903	1	Cable-Brake				
15	112-8801	1	Clamp-Cable				
17	3296-73	2	Nut-Lock, NI				
18	3256-1	1	Washer-Flat				
19	107-3893	1	Lever-Traction				
21	321-5	1	Screw-HH				
22	108-0959	1	Pin-Handle				
23	108-1008	1	Pin-Bail, LH				
26	108-9378	1	Retainer-Push On				
27	111-2209	1	Decal-Sas, Hayter				
28	117-4157	1	Decal-Engine Stop				



Lower Handle Assembly

Ref	Part No.	Qty.	Description				
1	108-0988	3	Screw-CARR				
2	3296-73	8	Nut-Lock, NI				
3	107-3887-03	2	Tube-Lower				
4	114-2791	2	Mount-Handle, Lower				
6	95-4453	4	Screw				
8	117-4141	1	Guide-Rope, Lower				
9	107-3908	1	Guide-Rope, Upper				
10	106-6805	1	Guide-Cable				
12	49-2040	1	Screw-HWHTF				
13	112-1542	1	Spring-Extension				
14	112-1539	1	Plate-Rod, Release				
15	110-1823-03	1	Lever-Release				
17	107-3944-03	2	Plate				
18	112-8755	1	Rod-Release, Handle				
23	614249	1	Strap-Tie				

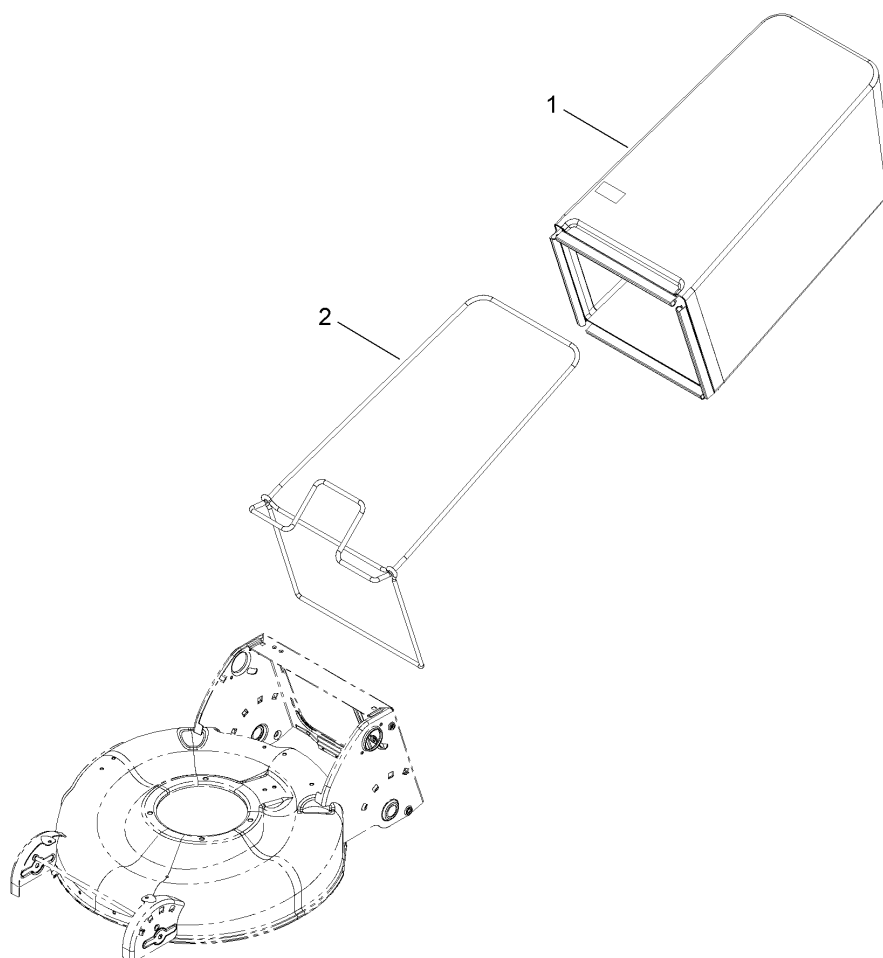


Engine and Blade Assembly

Ref	Part No.	Qty.	Description				
1	105-8579	1	Bolt-Blade				
2	108-3766-03	1	Support-Blade				
3	108-0954-03	1	Blade-21 Inch				
4	106-3987	1	Blade Driver ASM				
5	106-3999	1	Spacer-Driver				
6	92-1624	3	Screw-HWH				
7	105-3030-03	1	Guide-Belt				
8	110-1832	1	Cover-Belt				
9	46-8091	3	Screw-HWH				
10	2210-316	1	Stop-Rope				
11		1	Engine-Quantum, 126T05-0239-B1				
12	104-7577-03	1	Shield-Muffler				
13	32144-1	3	Screw-Taptite				
16	111-2206	1	Decal				
17	98-1394	1	Screw-HWH				
20	117-4142	1	Handle-Recoil				

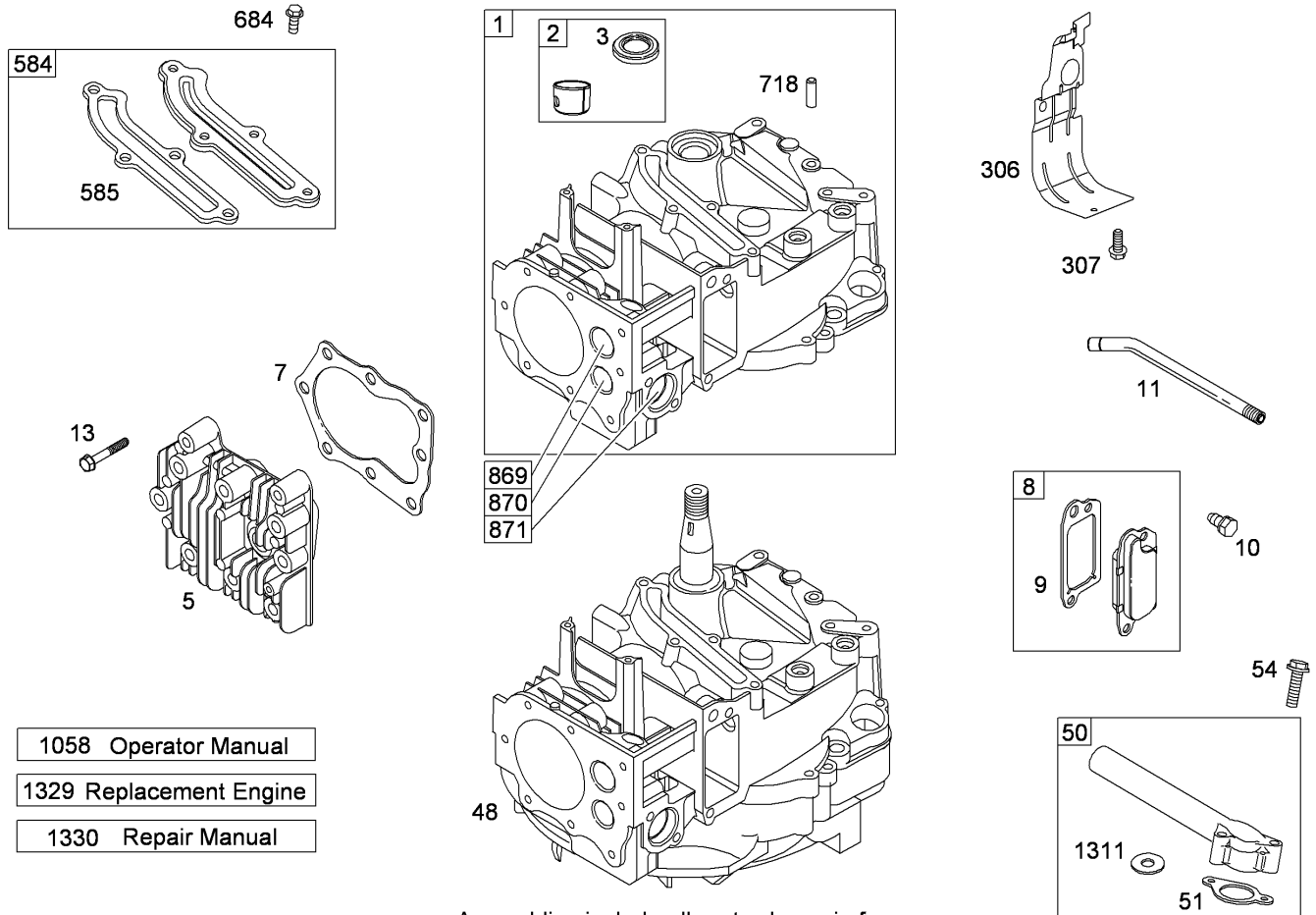


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Bag Assembly

Ref	Part No.	Qty.	Description
1	117-4105	1	Grass Bag ASM
2	112-8750-03	1	Frame-Bag

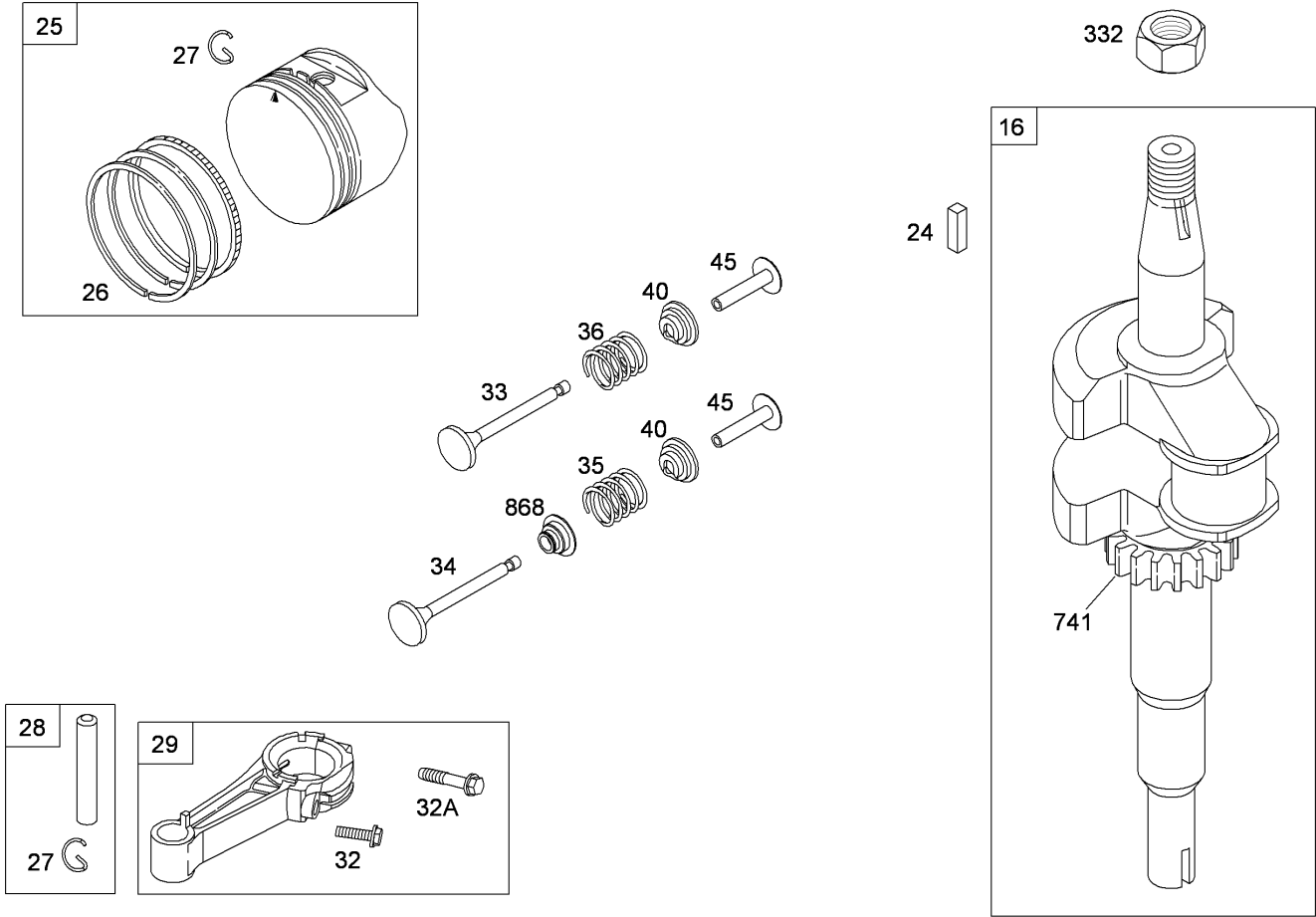


Cylinder and Cylinder Head Assembly

Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description
②1	697322	1	Cylinder ASM
②2	399269	1	Bushing And Seal Kit
②④3	299819s	1	Seal-Oil (Magneto Side)
②5	691160	1	Head-Cylinder
②④7	692249	1	Gasket-Head, Cylinder
⑤			
②8	695250	1	Breather ASM
②④9	699472	1	Gasket-Breather
⑤			
②10	691125	1	Screw (Breather ASM)
②11	691781	1	Tube-Breather
②13	690912	1	Screw (Cylinder Head)
②48	792742	1	Block-Short
②50	794305	1	Manifold-Intake
②51	794306	1	Gasket-Intake
②54	691650	1	Screw (Intake Manifold)
②306	790836	1	Shield-Cylinder
②307	690345	1	Screw (Cylinder Shield)
②584	697734	1	Cover-Passage, Breather
②④585	691879	1	Gasket-Passage, Breather
②684	690345	1	Screw (Breather Passage Cover)
②718	690959	1	Pin-Locating
②869	691155	1	Seat-Valve (Intake)
②870	690380	1	Seat-Valve (Exhaust)

Ref	Part No.	Qty.	Description
②871	262001	1	Bushing-Guide (Exhaust)
②871	63709	1	Bushing-Guide (Intake)
②1058	277039	1	Operator Manual
②1311	690390	1	Washer (Intake Manifold)
②1329	126T070660 B1	1	Replacement Engine
②1330	270962	1	Repair Manual

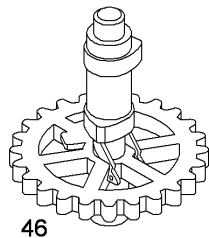


Assemblies include all parts shown in frames

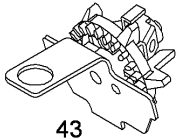
Crankshaft, Piston, Ring and Connecting Rod Assembly

Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
216	696009	1	Crankshaft				
224	222698s	1	Key-Flywheel				
225	795429	1	Piston ASM (STD)				
225	795430	1	Piston ASM (.020 Oversize)				
226	795431	1	Ring Set (STD)				
226	795432	1	Ring Set (.020 Oversize)				
227	691866	1	Lock-Pin, Piston				
228	499423	1	Pin-Piston (STD)				
229	499424	1	Rod-Connecting				
232	691664	1	Screw (Connecting Rod)				
232A	695759	1	Screw (Connecting Rod)				
233	262651s	1	Valve-Exhaust				
234	262652s	1	Valve-Intake				
235	691270	1	Spring-Valve (Intake)				
236	691270	1	Spring-Valve (Exhaust)				
240	692194	1	Retainer-Valve				
245	690548	1	Tappet-Valve				
2332	690662	1	Nut (Flywheel)				
2741	795755	1	Gear-Timing				
2868	697338	1	Seal-Valve				



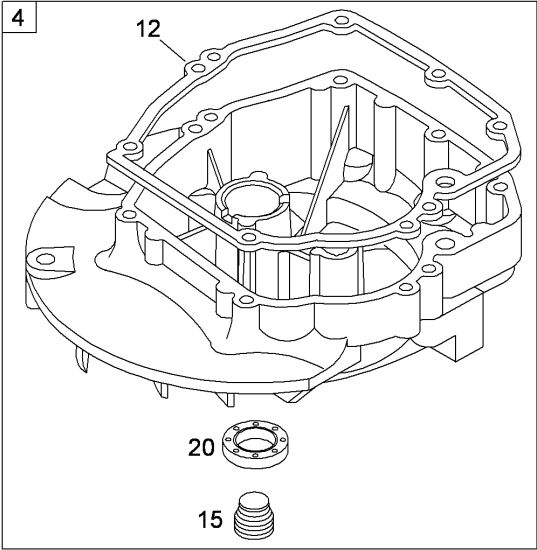
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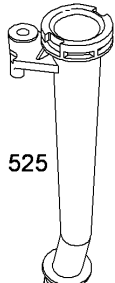


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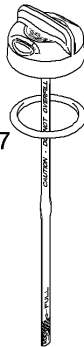


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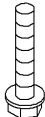


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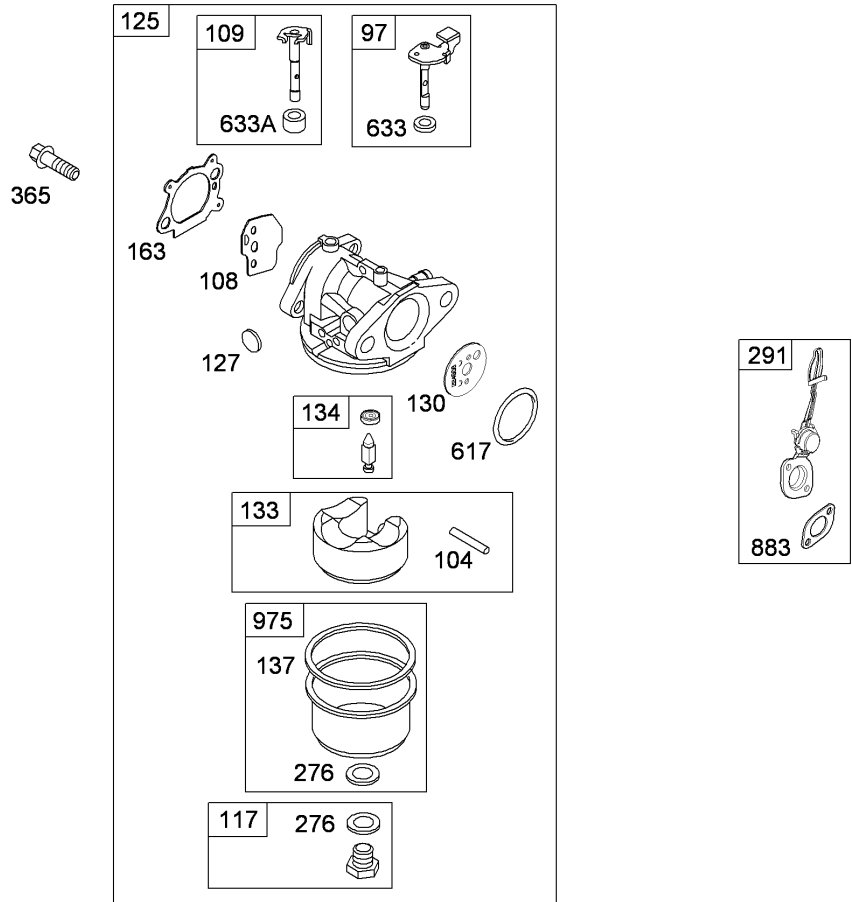


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Assemblies include all parts shown in frames

Crankcase Cover and Sump Assembly
Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
24	493279	1	Sump-Engine				
2412	692232	1	Gasket-Crankcase (.015 STD)				
215	691680	1	Plug-Drain, Oil				
2420	399781s	1	Seal-Oil (PTO Side)				
222	691092	1	Screw (Crankcase Cover To Sump)				
243	691997	1	Slinger-Oil, Governor				
246	691449	1	Camshaft				
24177	691031	1	Seal-O Ring (Dipstick)				
2287	690940	1	Screw (Dipstick Tube)				
2523	499621	1	Dipstick				
24524	692296	1	Seal-O Ring (Dipstick Tube)				
2525	495265	1	Tube-Dipstick				
2847	692047	1	Dipstick Tube ASM				

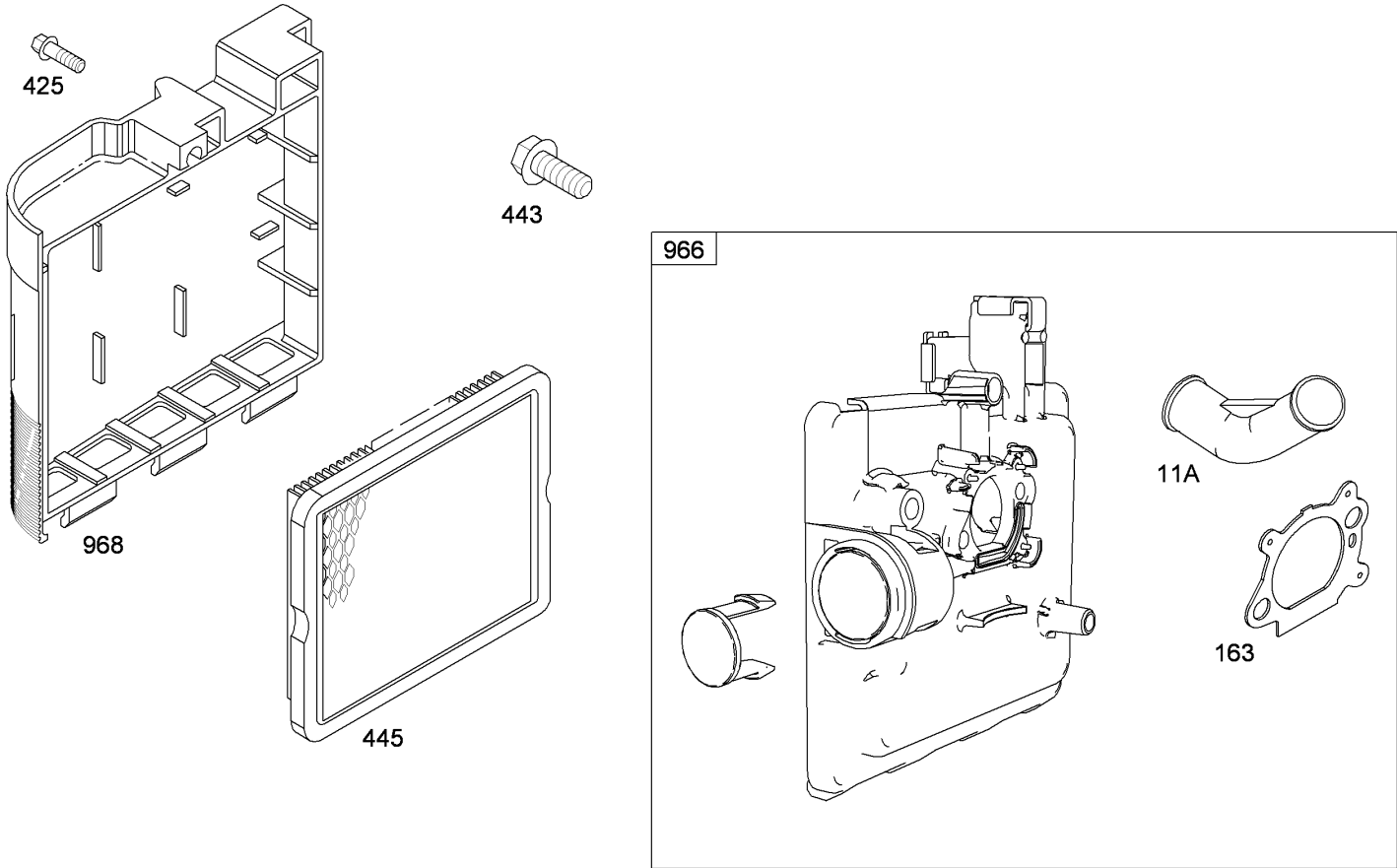


Assemblies include all parts shown in frames

Carburetor Assembly

Briggs and Stratton 126T05-0239-B1

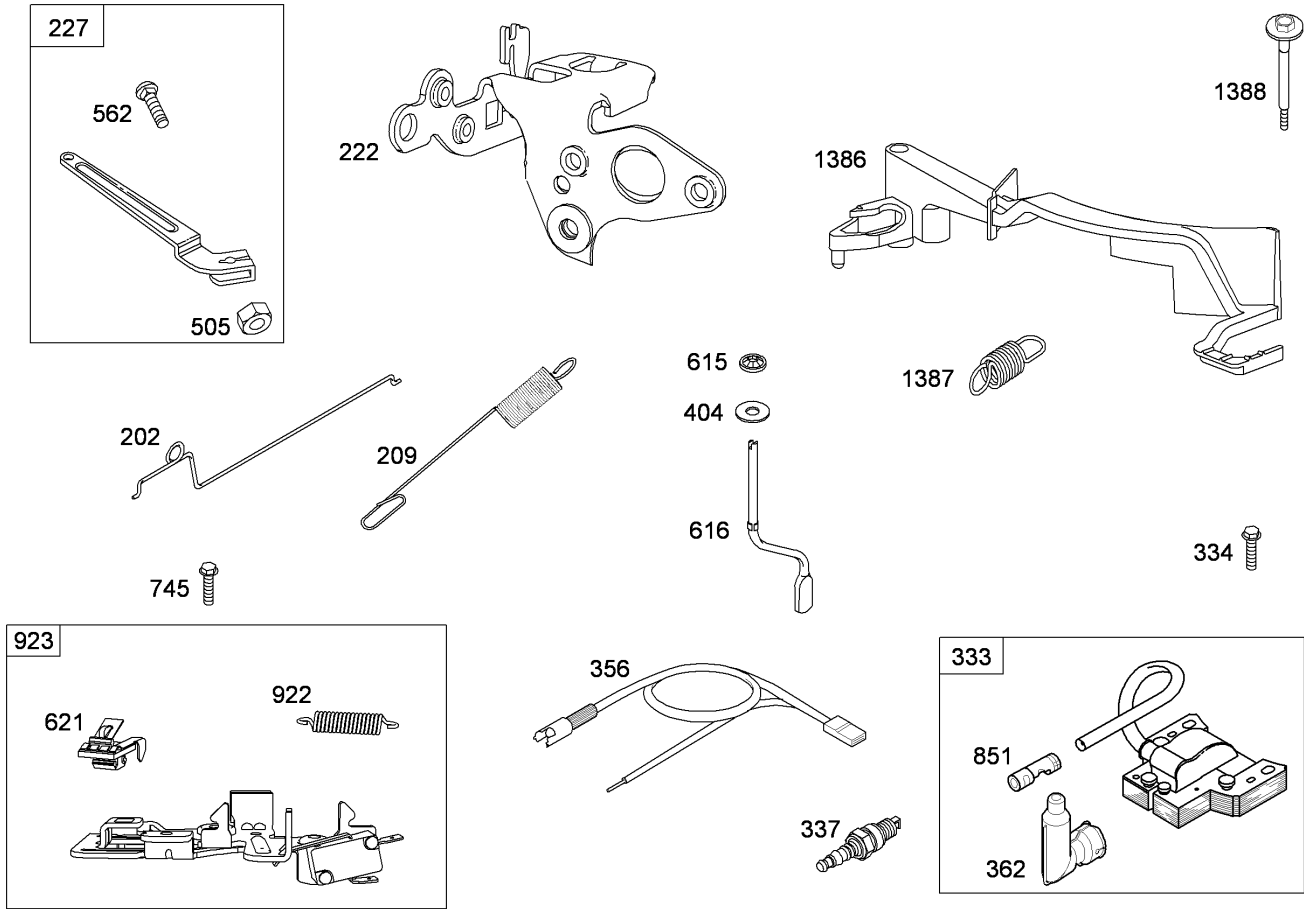
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
297	696565	1	Shaft-Throttle	24883	691881	1	Gasket-Exhaust
2104	691242	1	Pin-Hinge, Float	5			
2108	795935	1	Valve-Choke	2975	493640	1	Bowl-Float
2109	795936	1	Shaft-Choke				
2117	695042	1	Jet-Main (STD)				
2125	794304	1	Carburetor				
2127	694468	1	Plug-Welch				
2130	696564	1	Valve-Throttle				
2133	398187	1	Float-Carburetor				
2134	398188	1	Needle And Seat Kit				
2137	796610	1	Gasket-Bowl, Float (Used After Date Code 08120100)				
2137	693981	1	Gasket-Bowl, Float (Used Before Date Code 08120200)				
2163	795629	1	Gasket-Cleaner, Air				
4							
2276	271716	1	Washer-Sealing				
2291	790830	1	Thermostat				
2365	691688	1	Screw (Carburetor)				
2617	270344s	1	Seal-O Ring (Intake Manifold)				
4							
2633	691321	1	Seal-Shaft, Choke Throttle (Throttle Shaft)				
2633A	693867	1	Seal-Shaft, Choke Throttle (Choke Shaft)				



Assemblies include all parts shown in frames

Air Cleaner Assembly
Briggs and Stratton 126T05-0239-B1

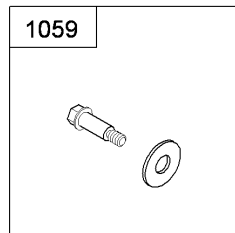
Ref	Part No.	Qty.	Description				
2 11A	691923	1	Tube-Breather (Air Cleaner Primer Base)				
2 3 163	795629	1	Gasket-Cleaner, Air				
4							
2 425	690670	1	Screw (Air Cleaner Cover)				
2 443	692523	1	Screw (Air Cleaner Primer Base)				
2 445	491588s	1	Filter-Cartridge, Air Cleaner				
2 966	795259	1	Base-Primer, Air Cleaner				
2 968	692298	1	Cover-Cleaner, Air				

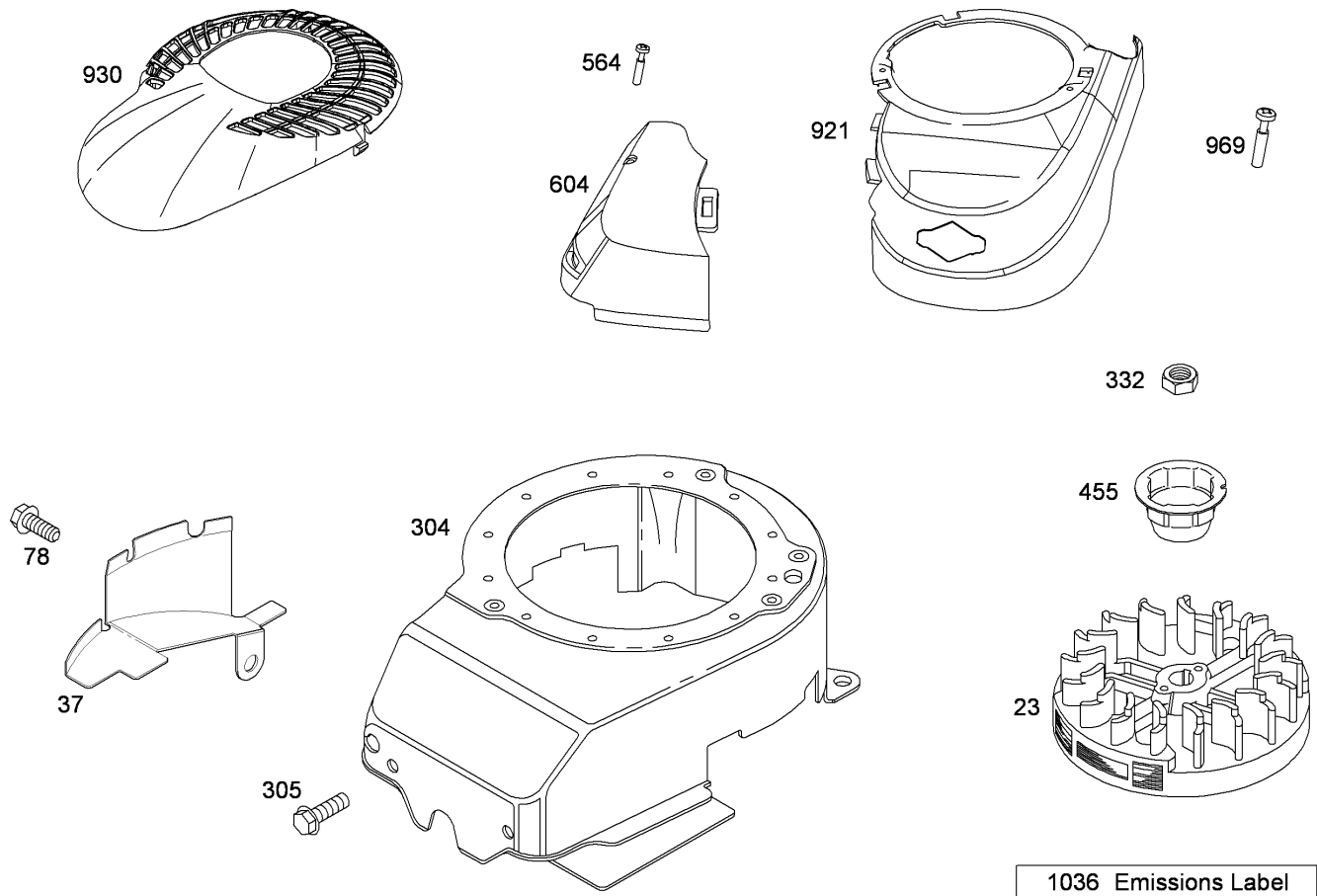


Assemblies include all parts shown in frames

Governor, Controls and Ignition Assembly
Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
2202	691829	1	Link-Governor, Mechanical				
2209	691292	1	Spring-Governor (Black)				
2222	795937	1	Bracket-Control				
2227	690783	1	Lever-Control, Governor				
2333	793353	1	Armature-Magneto				
2334	691061	1	Screw (Magneto Armature)				
2337	802592s	1	Spark Plug				
2356	695283	1	Wire-Stop				
2362	793351	1	Shield-Spark Plug				
2404	690272	1	Washer (Governor Crank)				
2505	691251	1	Nut (Governor Control Lever)				
2562	691119	1	Bolt (Governor Control Lever)				
2615	690340	1	Retainer-Shaft, Governor				
2616	698801	1	Crank-Governor				
2621	692310	1	Switch-Stop				
2745	691648	1	Screw (Brake)				
2851	692424	1	Terminal-Spark Plug				
2922	692135	1	Spring-Brake				
2923	796387	1	Brake				
21386	790848	1	Vane-Air				
21387	790849	1	Spring-Vane, Air				
21388	790850	1	Screw (Air Vane)				

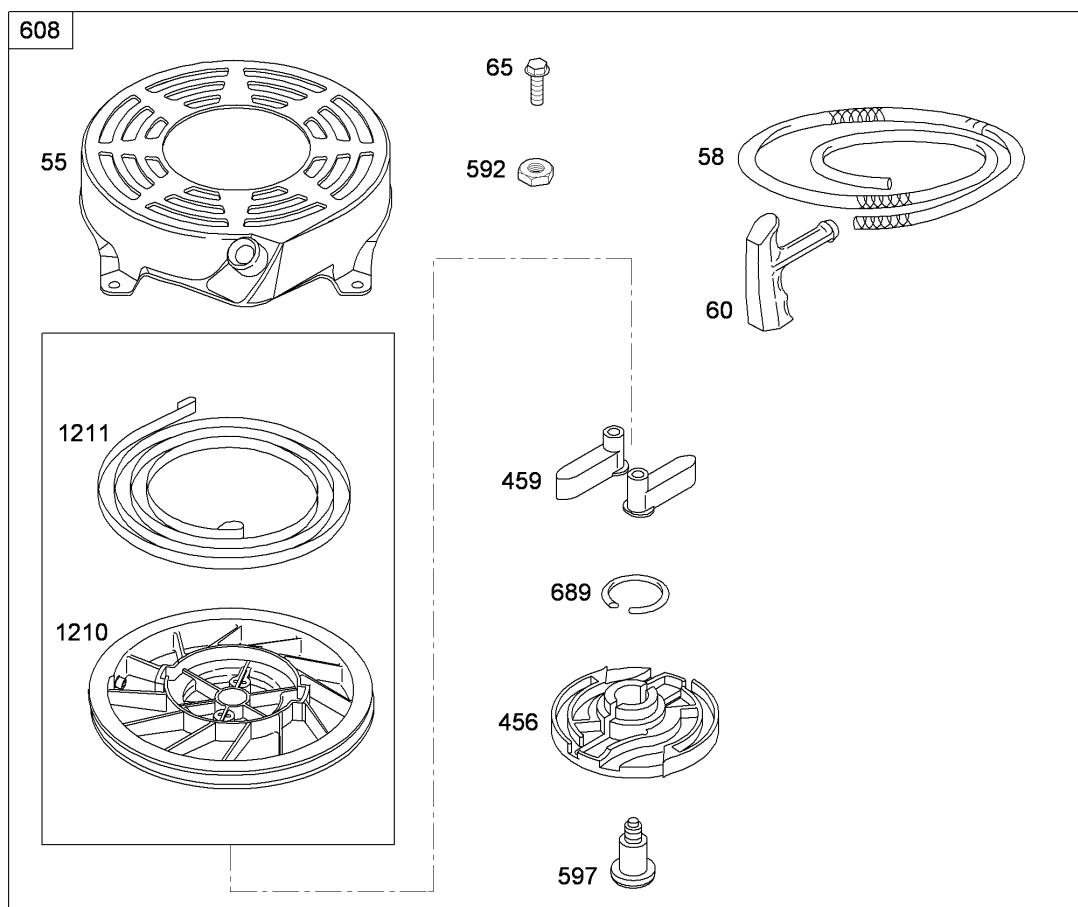




Assemblies include all parts shown in frames

Blower Housing and Flywheel Assembly
Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
223	691987	1	Flywheel				
237	793756	1	Guard-Flywheel				
278	691108	1	Screw (Flywheel Guard)				
2304	790826	1	Housing-Blower				
2305	691108	1	Screw (Blower Housing)				
2332	690662	1	Nut (Flywheel)				
2455	791760	1	Gasket-Passage, Breather				
2564	691142	1	Screw (Control Cover)				
2604	691344	1	Cover-Control				
2921	695886	1	Cover-Housing, Blower				
2930	691345	1	Guard-Rewind				
2969	691138	1	Screw (Blower Housing Cover)				
121036		1	Label-Emissions				

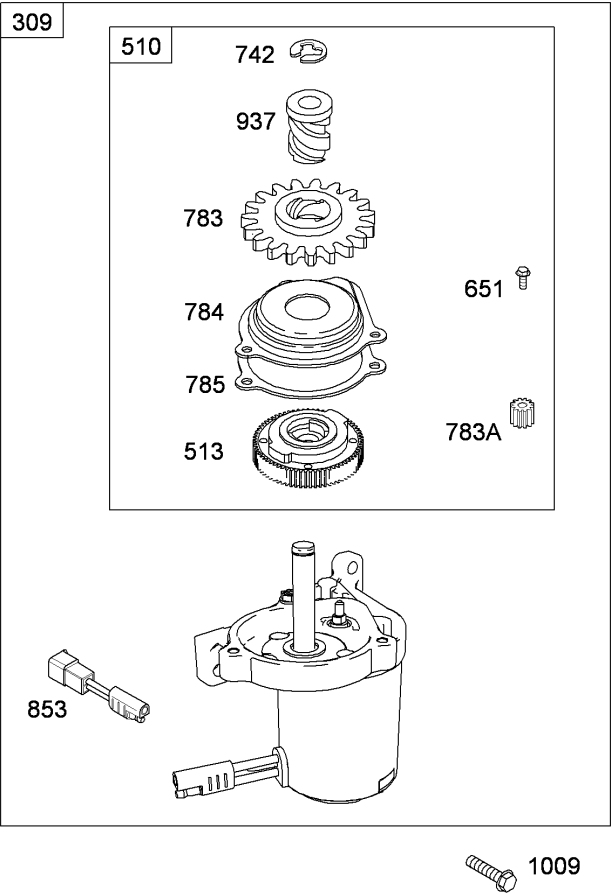


Assemblies include all parts shown in frames

Rewind Starter Assembly

Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
255	691421	1	Housing-Starter, Rewind				
258	697316	1	Rope-Starter (Cut To Required Length)				
260	281434s	1	Grip-Rope, Starter				
265	690837	1	Screw (Rewind Starter)				
2456	692299	1	Plate-Friction, Pawl				
2459	281505s	1	Ratchet-Pawl				
2592	690800	1	Nut (Rewind Starter)				
2597	691696	1	Screw (Pawl Friction Plate)				
2608	791363	1	Starter-Rewind				
2689	691855	1	Spring-Friction				
21210	498144	1	Pulley And Spring ASM (Pulley)				
21211	498144	1	Pulley And Spring ASM (Spring)				

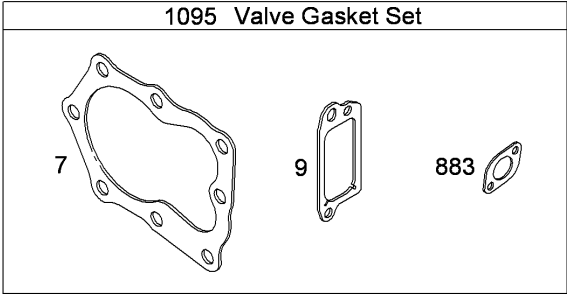
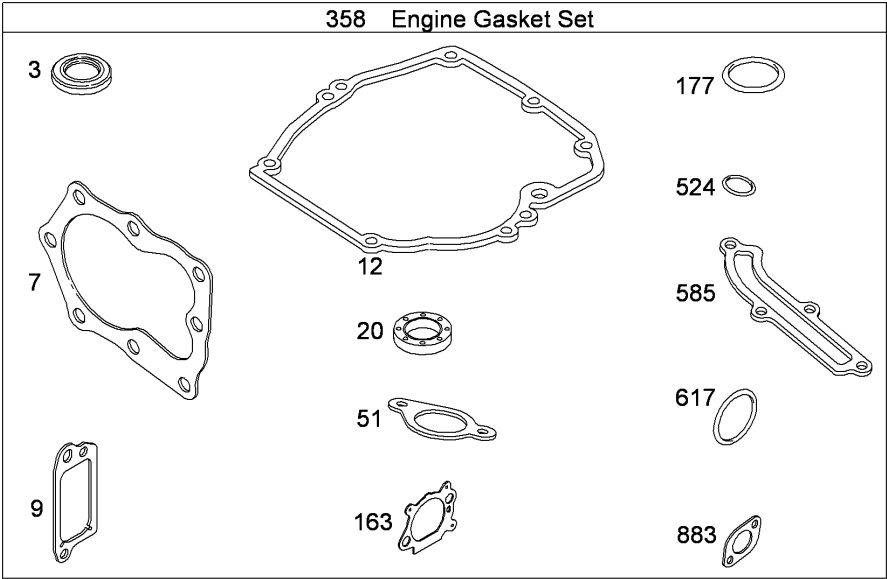


Assemblies include all parts shown in frames

Electric Starter Assembly

Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
2309	795092	1	Motor-Starter				
2510	795093	1	Drive-Starter				
2513	795100	1	Clutch-Drive				
2651	690345	1	Screw (Starter Gear Cover)				
2742	795094	1	Retainer-E Ring				
2783	795096	1	Gear-Pinion				
2783A	795099	1	Gear-Pinion				
2784	795095	1	Cover-Gear, Starter				
2785	795097	1	Gasket-Cover, Starter				
2853	695268	1	Adapter-Wire				
2937	795098	1	Spline-Starter				
21009	691127	1	Screw (Starter Motor)				

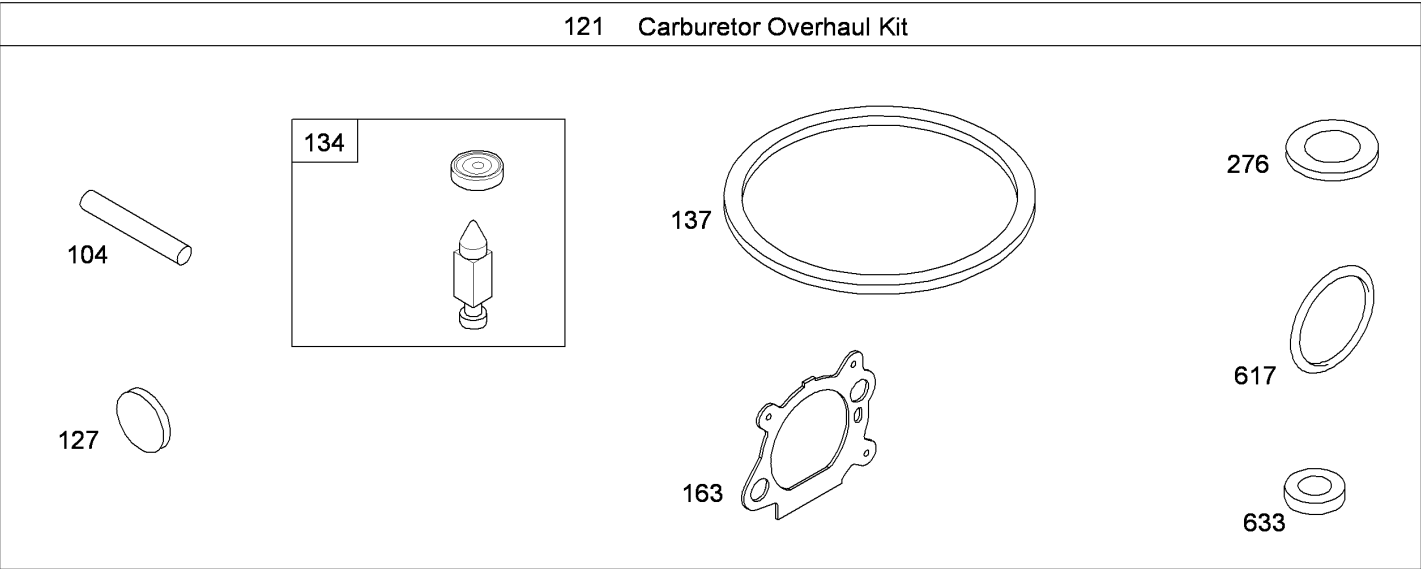


Assemblies include all parts shown in frames

Engine and Valve Gasket Sets

Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
243	299819s	1	Seal-Oil (Magneto Side)				
247	692249	1	Gasket-Head, Cylinder				
5							
249	699472	1	Gasket-Breather				
5							
2412	692232	1	Gasket-Crankcase (.015 STD)				
2420	399781s	1	Seal-Oil (PTO Side)				
2451	272199s	1	Gasket-Intake				
25163	795629	1	Gasket-Cleaner, Air				
4							
24177	691031	1	Seal-O Ring (Dipstick)				
2358	497316	1	Engine Gasket Set				
24524	692296	1	Seal-O Ring (Dipstick Tube)				
24585	691879	1	Gasket-Passage, Breather				
25617	270344s	1	Seal-O Ring (Intake Manifold)				
4							
24883	691881	1	Gasket-Exhaust				
5							
21095	498528	1	Valve Gasket Set				



Assemblies include all parts shown in frames

Carburetor Overhaul Kit

Briggs and Stratton 126T05-0239-B1

Ref	Part No.	Qty.	Description				
2 3 104	691242	1	Pin-Hinge, Float				
2 121	498260	1	Carburetor Overhaul Kit				
2 3 127	694468	1	Plug-Welch				
2 3 134	398188	1	Needle And Seat Kit				
2 3 137	796610	1	Gasket-Bowl, Float (Used After Date Code 08120100)				
2 3 137	693981	1	Gasket-Bowl, Float (Used Before Date Code 08120200)				
2 3 163	795629	1	Gasket-Cleaner, Air				
4							
2 3 276	271716	1	Washer-Sealing				
2 3 617	270344s	1	Seal-O Ring (Intake Manifold)				
4							
2 3 633	691321	1	Seal-Shaft, Choke Throttle (Throttle Shaft)				

NOTES

