Form Number 3362-613 Rev A

TimeCutter™ Z4202 Riding Mower

Model No. 74381 - 290000211 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
CCW	counter clock wise
CW	clockwise
DEG	degrees
ECM	electronic control module
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

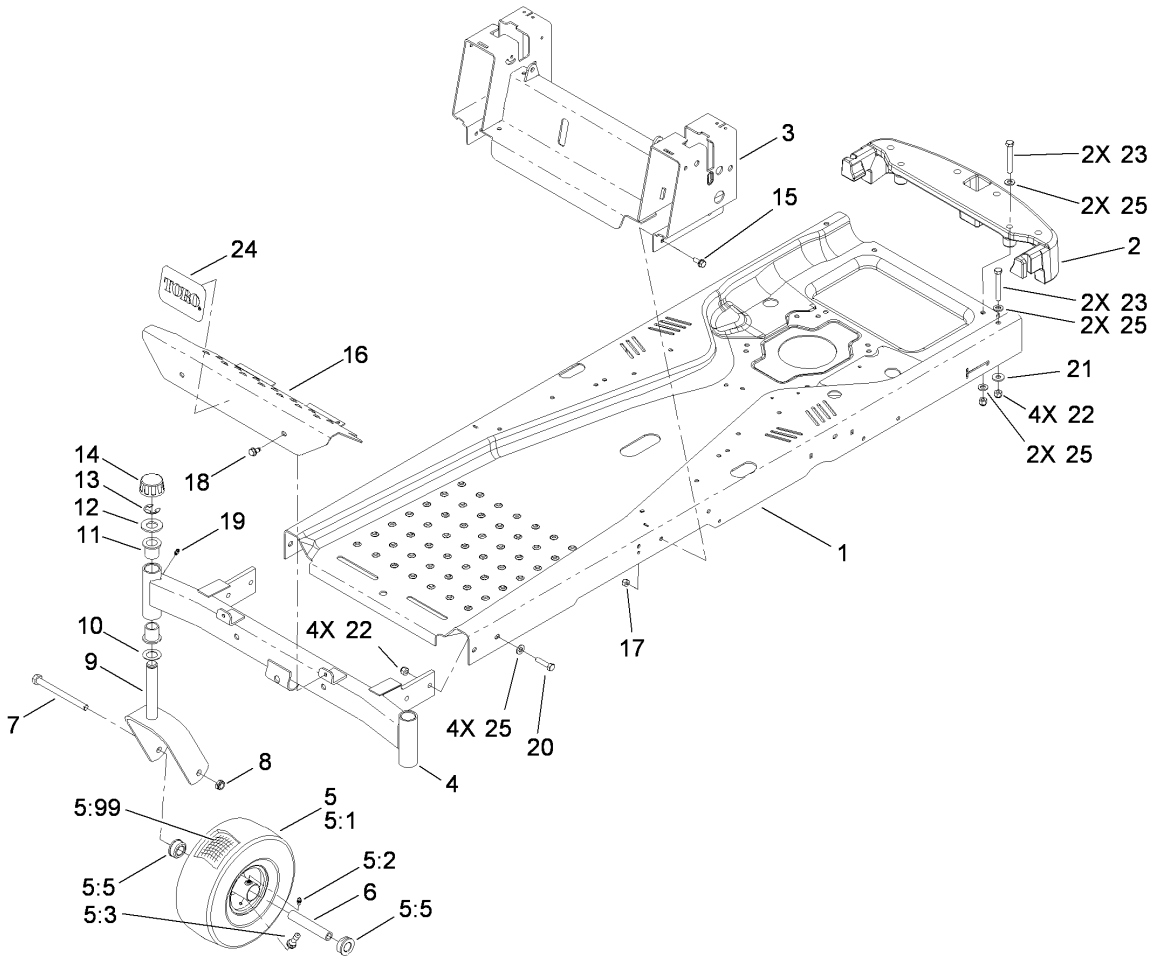
Footnotes

❶ Not illustrated

❷ Not serviced separately

❸ Optional Equipment

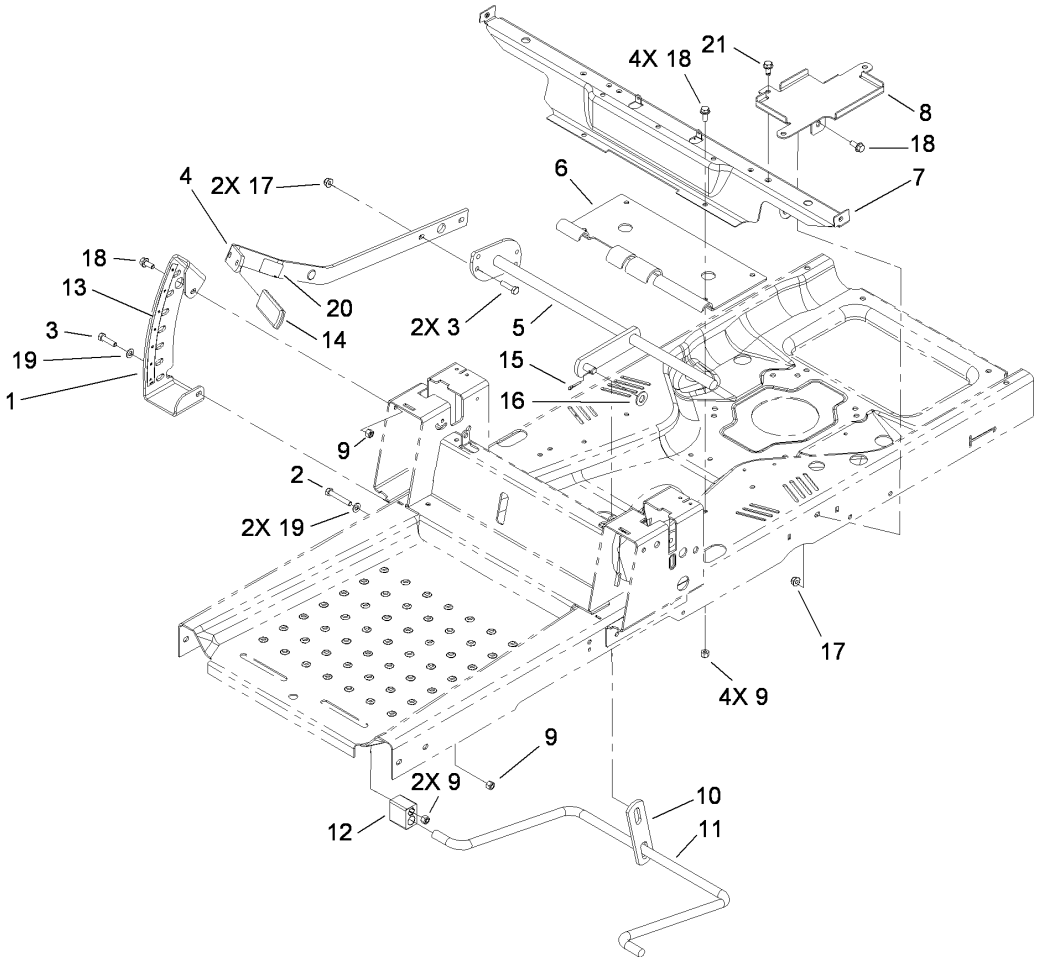
❹ Obtain parts from www.kohlerplus.com



Frame Assembly

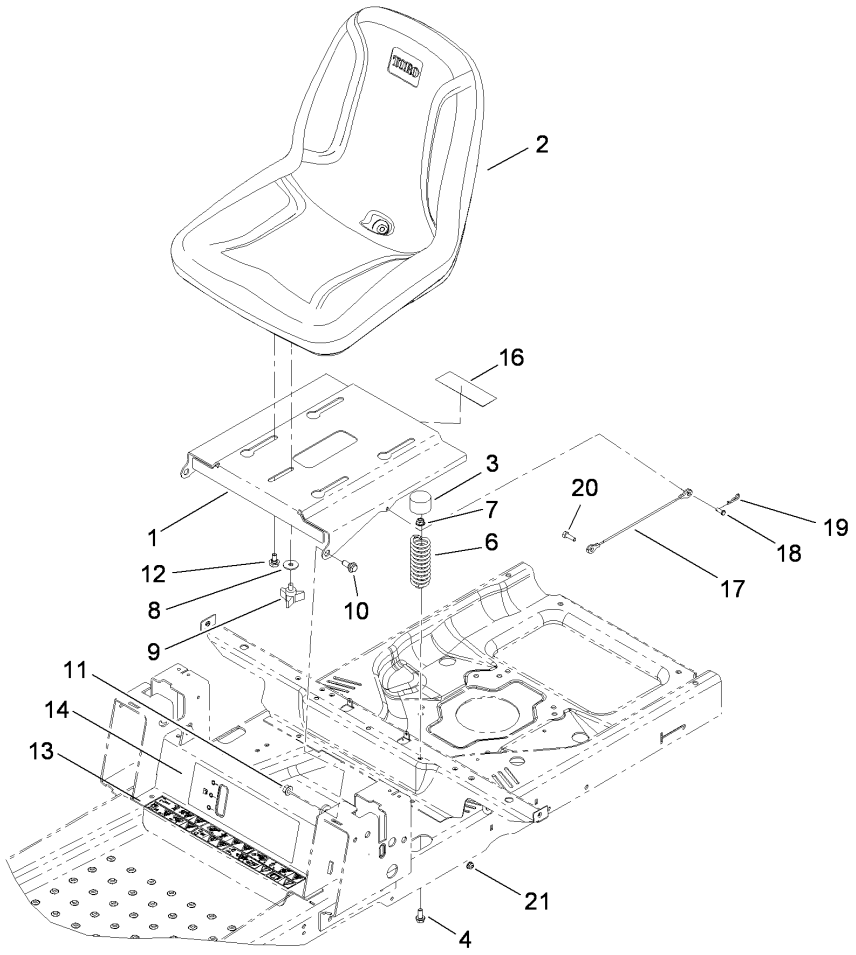
Ref	Part No.	Qty.	Description
1	115-2464-01	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-5041-03	1	Seat Pivot/Control ASM
4	108-7882-01	1	Front Axle ASM
5	105-3471	2	Front Wheel And Tire ASM
5:1	105-1943	1	Tire
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
❸5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	3296-45	2	Nut-Lock, NI
9	108-7851-01	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	99-2385	1	Decal
25	3256-24	10	Washer-Flat



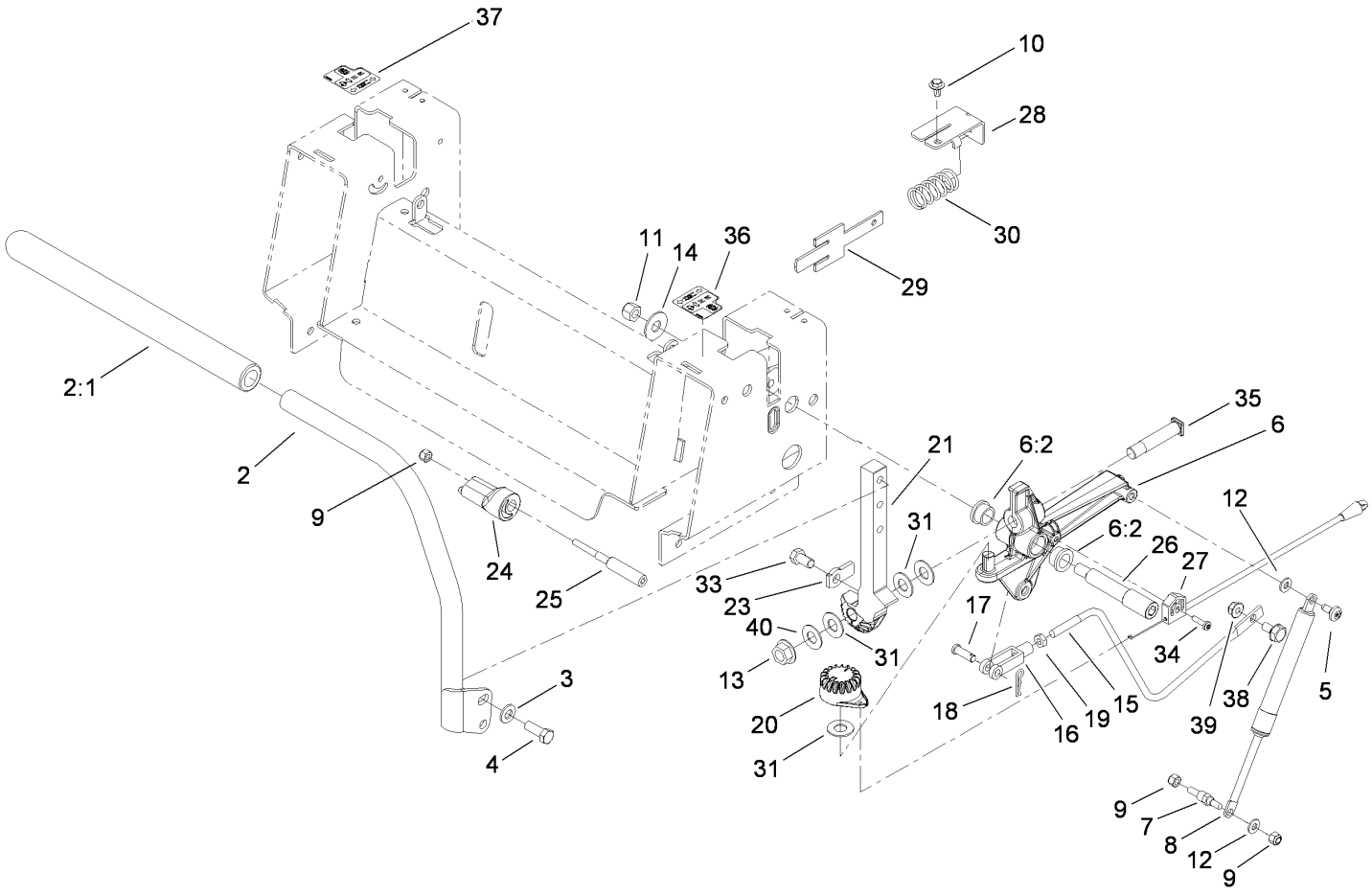
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description
1	112-4027-03	1	Sector-HOC
2	322-10	2	Screw-HH
3	322-6	3	Screw-HH
4	112-3960-03	1	Lift Arm ASM
5	108-7841-03	1	Lift Lever ASM
6	110-6800-03	1	Plate-Lift
7	110-6805-03	1	Bracket-Seat/Pods
8	110-1937-03	1	Tray-Battery
9	3296-29	8	Nut-Lock, NI
10	108-7840	1	Link-Lift
11	108-7839	1	Arm-Lift, Rear
12	108-7845	2	Block-Pivot
13	110-6824	1	Decal-HOC
14	105-3450	1	Grip-Lever, Lift
15	3272-10	1	Pin-Cotter
16	3256-26	1	Washer-Flat
17	104-8300	3	Nut-Flange, NI
18	3234-47	6	Screw-HHF
19	3256-23	3	Washer-Flat
20	106-8743	1	Decal
21	32104-32	1	Screw-HWH



Seat Assembly

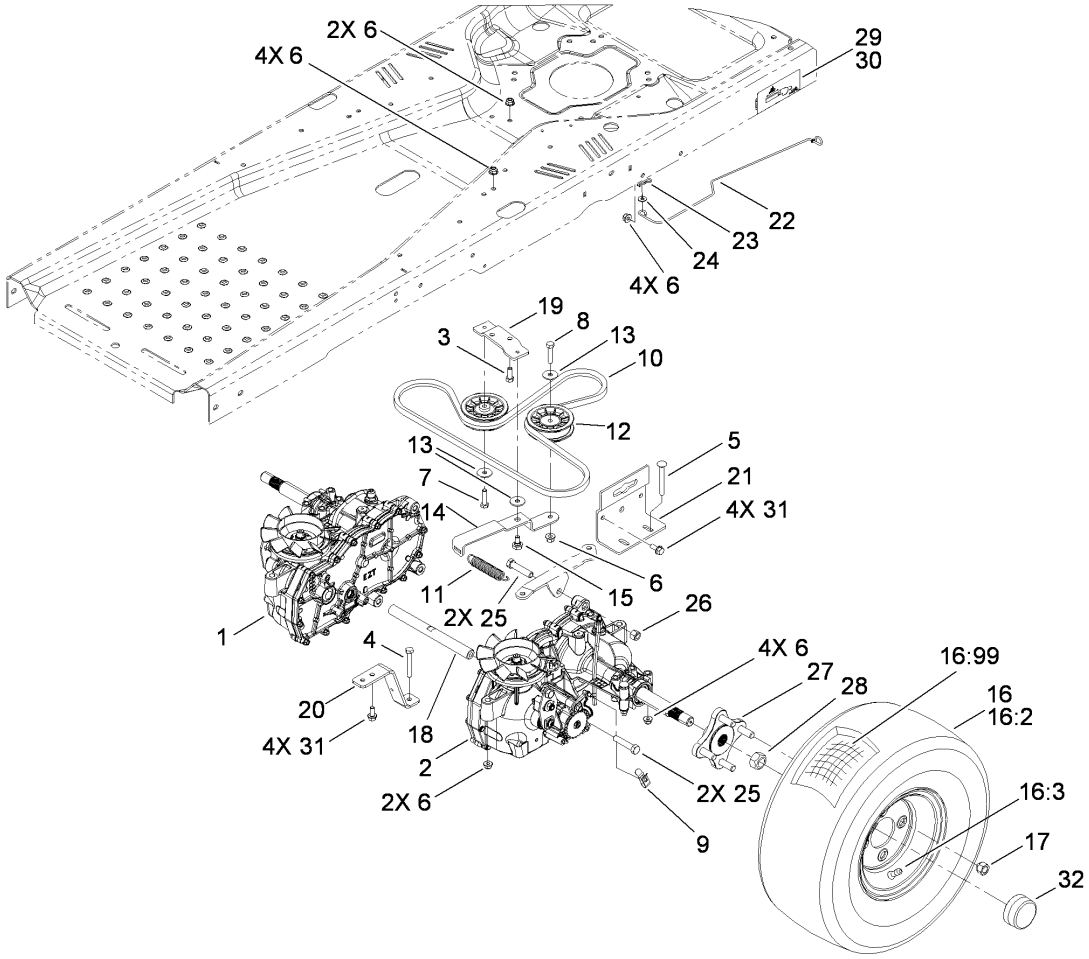
Ref	Part No.	Qty.	Description
1	115-2465-03	1	Base-Seat
2	117-1226	1	Seat-18 Inch
3	701178	2	Cap-Protector
4	3234-47	2	Screw-HHF
6	92-7054	2	Spring-Compression
7	104-8300	2	Nut-Flange, NI
8	5-4460	1	Washer-Pivot
9	92-9674	1	Knob
10	94-7582	2	Bolt-Shoulder
11	32128-21	2	Nut-HF
12	37-8771	4	Bolt-Shoulder
13	115-2469	1	Decal-Danger
14	115-2490	1	Decal-Timecutter
16	106-8717	1	Decal-Service
17	109-2628	1	Cable-Stop, Seat
18	60-1730	1	Pin-Clevis
19	1-806003	1	Pin-Cotter, Hair
20	321-5	1	Screw-HH
21	104-7201	1	Nut-HF



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Cotter, Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-05	1	Arm-Actuator, LH

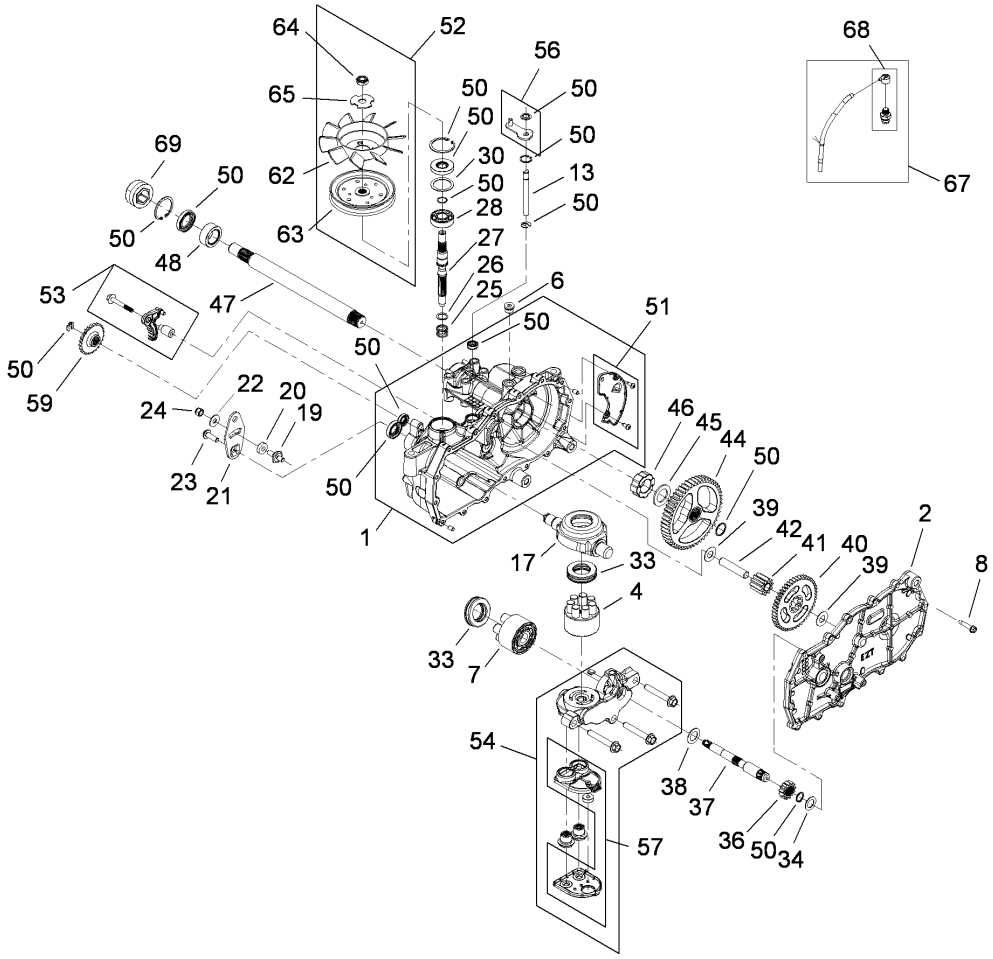
Ref	Part No.	Qty.	Description
❶22	110-6782-05	1	Arm-Actuator, RH
23	115-5023	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
33	323-4	2	Screw-HH
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	104-8300	17	Nut-Flange, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	110-6881	2	Wheel And Tire ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

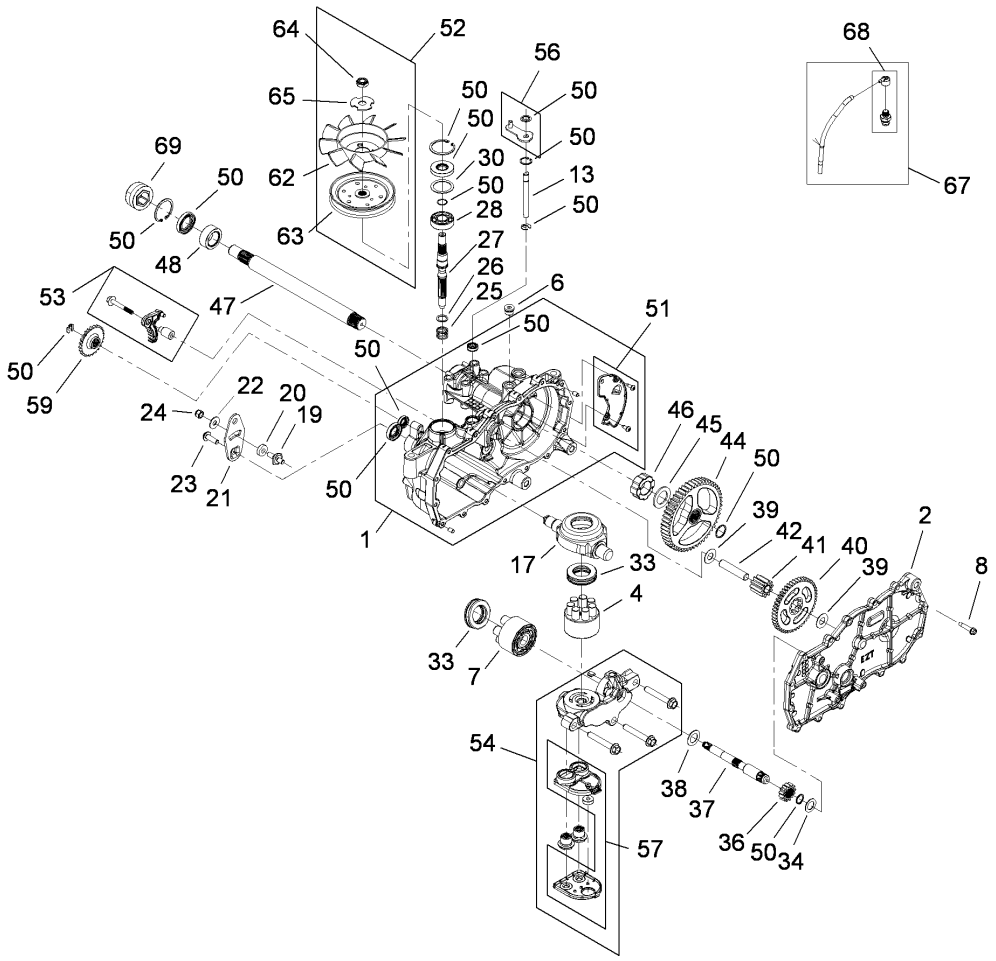
Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Cotter, Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	114-8532	1	Decal-Transport, LH
30	114-8531	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF
32	115-5057	1	Cover-Nut, Axle



RH Hydro Assembly No. 110-6771

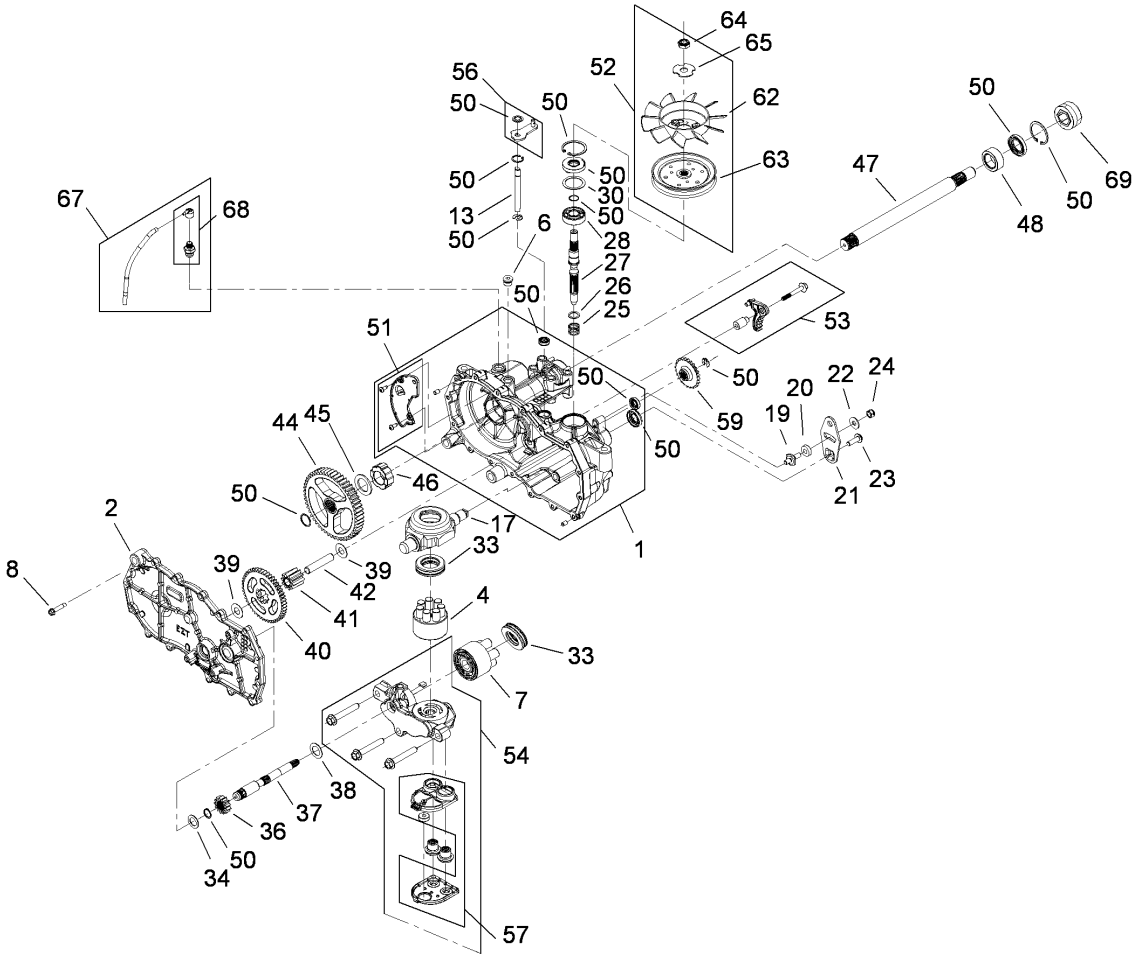
Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM
2	114-1631	1	RH Side ASM
4	110-8561	1	Pump Block ASM
6	104-2189	1	Plug-Thread, Straight
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft-Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8697	1	RH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9861	1	RH Center Section Filter Kit
❶55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



RH Hydro Assembly No. 110-6771 (continued)

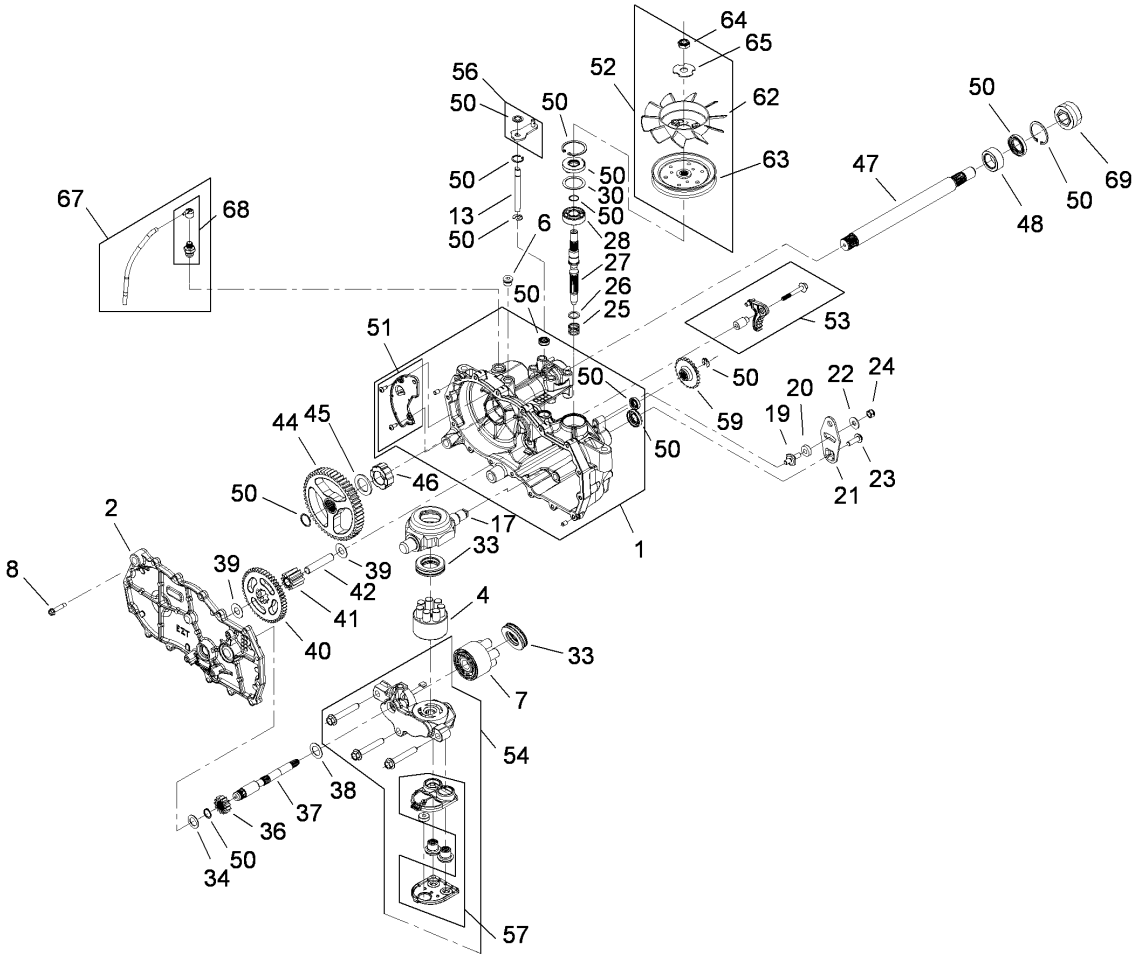
Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



LH Hydro Assembly No. 110-6770

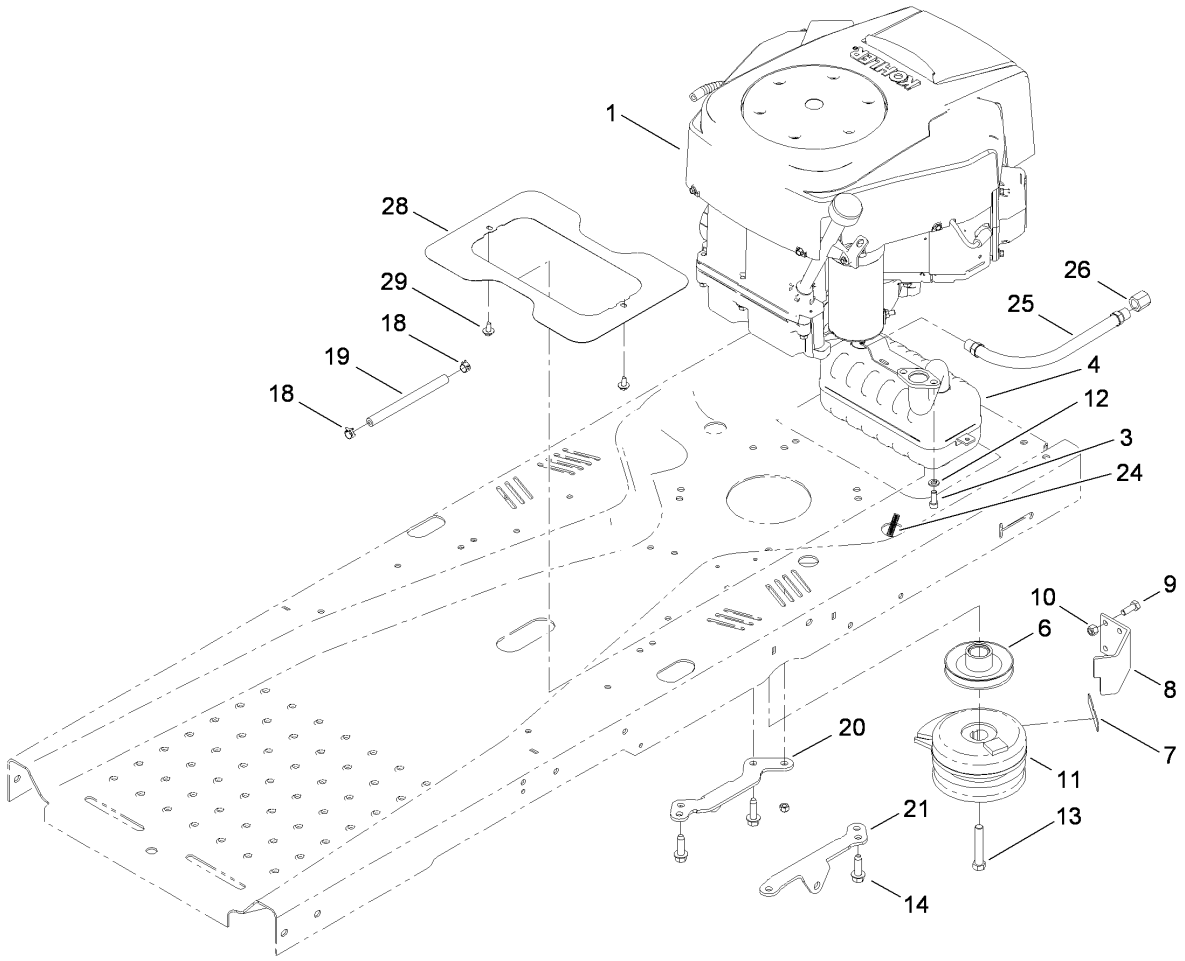
Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM
2	114-1637	1	LH Side ASM
4	110-8561	1	Pump Block ASM
6	104-2189	1	Plug-Thread, Straight
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft-Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
❶55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



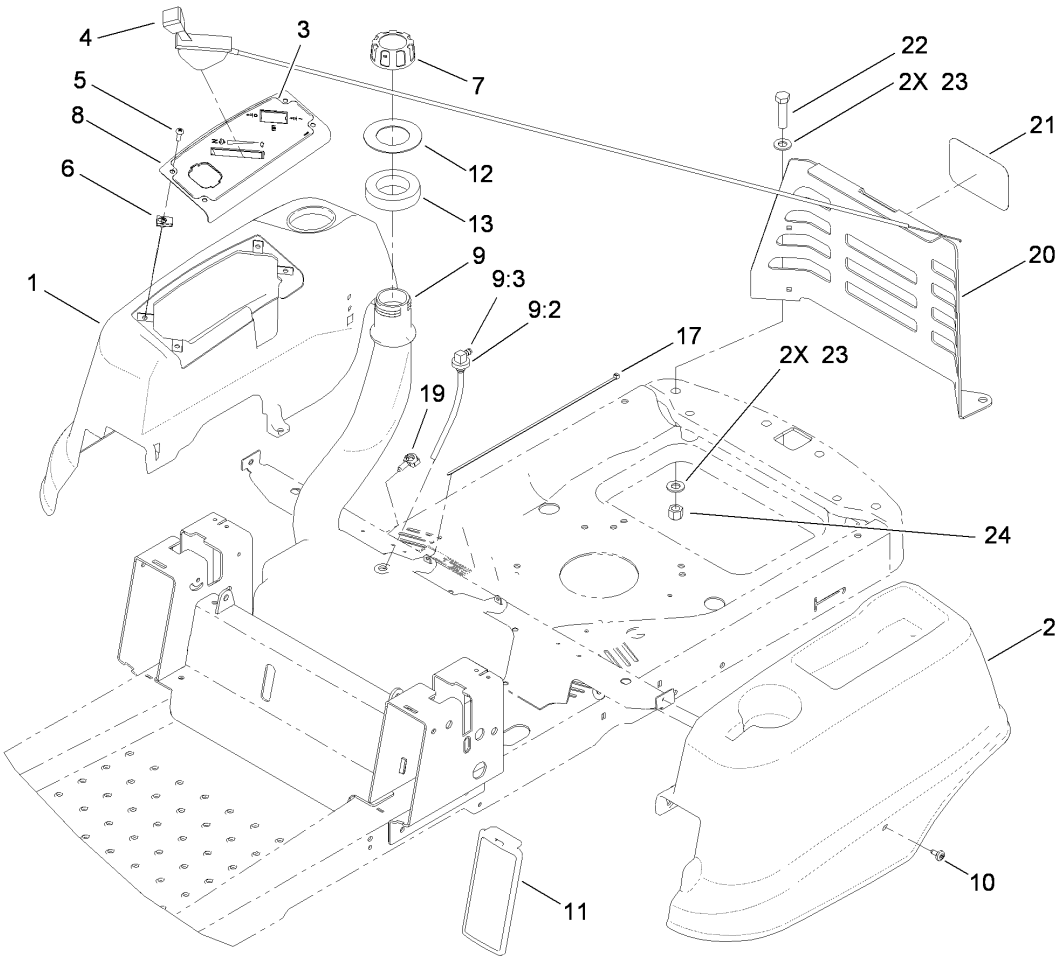
LH Hydro Assembly No. 110-6770 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



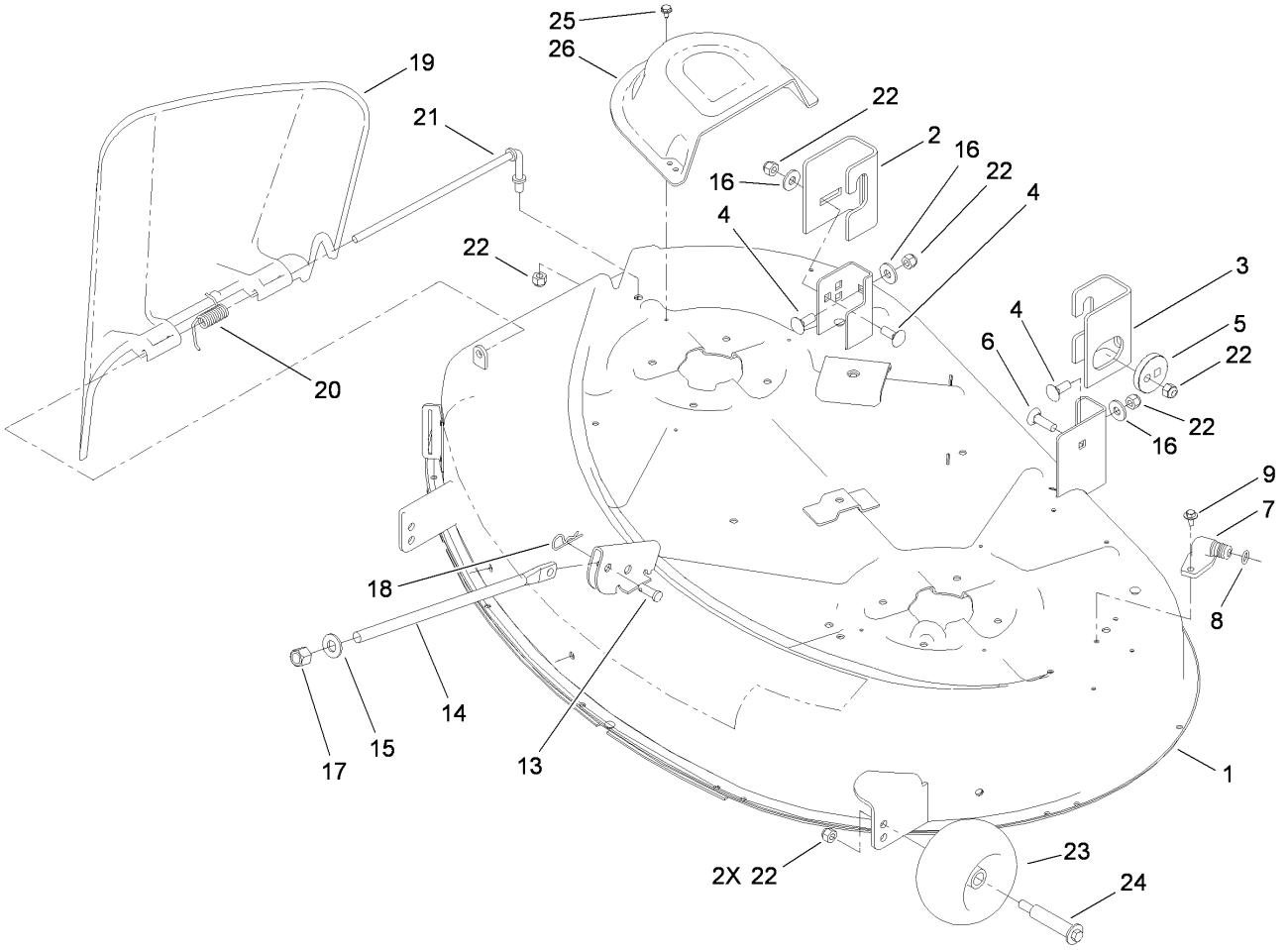
Engine, Clutch and Exhaust Assembly

Ref	Part No.	Qty.	Description
❷❹1		1	Engine-Kohler, Sv710-0031
3	3274-10	4	Screw-HSH
4	117-1271	1	Muffler-Kohler Twin
6	114-1622	1	Pulley-Engine
7	112-4033	1	Bumper
8	110-6896	1	Stop-Clutch
9	322-4	2	Screw-HH
10	3296-29	2	Nut-Lock, NI
11	104-3334	1	Clutch-Electric
12	3253-4	4	Washer-Lock
13	3212-10	1	Screw-HH
14	32144-109	4	Screw
18	2412-98	2	Clamp
19	107-0589	1	Hose-Fuel
20	110-6798	1	Support-Hydro, RH
21	110-6799	1	Support-Hydro, LH
24	112-9849	1	Tubing-Convoluted
25	82-4201	1	HYD Hose ASM
26	288-10	1	Cap-Pipe
28	114-8544	1	Shield-Heat
29	46-8560	2	Screw-HHF



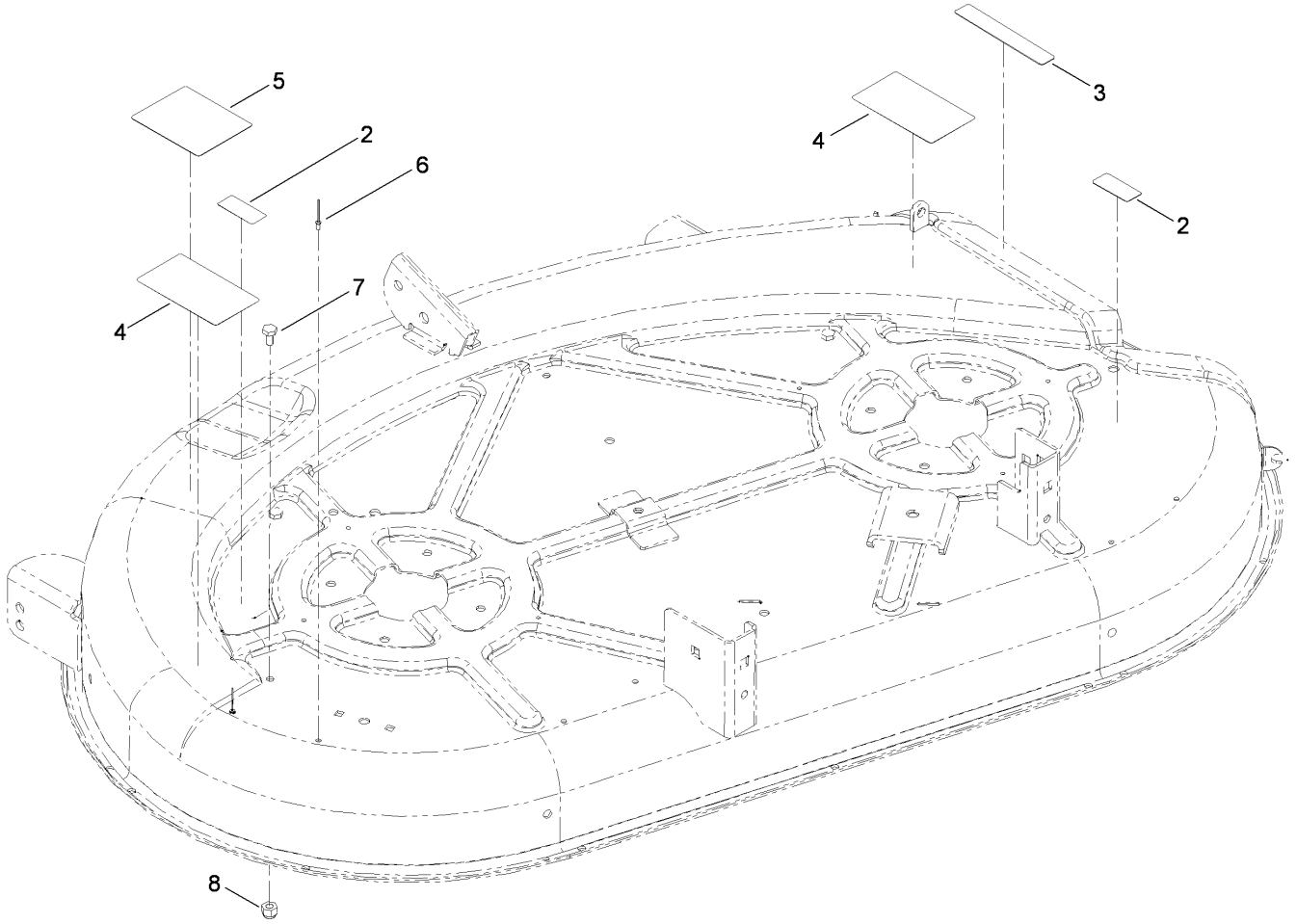
Styling and Fuel System Assembly

Ref	Part No.	Qty.	Description
1	117-1219	1	Pod-RH
2	117-1220	1	Pod-LH
3	115-2500	1	Decal-Panel, Control
4	117-1295	1	Cable-Throttle/Choke
5	3258-166	4	Screw-PRH
6	107069	4	Clip
7	93-7198	1	Gas Cap ASM
8	110-1927-03	1	Panel-Control
9	110-6890	1	Fuel Tank ASM
9:2	46-6560	1	Bushing
9:3	95-3970	1	Fitting-90 Degree
10	112-4004	6	Screw-Shoulder
11	110-6786	2	Cover-Control
12	112-9760	1	Washer-Rubber
13	55-9310	1	Seal-Foam
17	100-9064	1	Tie-Cable
19	105-1853	1	Clamp-Hose
20	110-6685-03	1	Support-Cover, Rear
21	105-8278	1	Decal
22	325-8	2	Screw-HH
23	3256-26	4	Washer-Flat
24	3296-23	2	Nut-Lock, NI



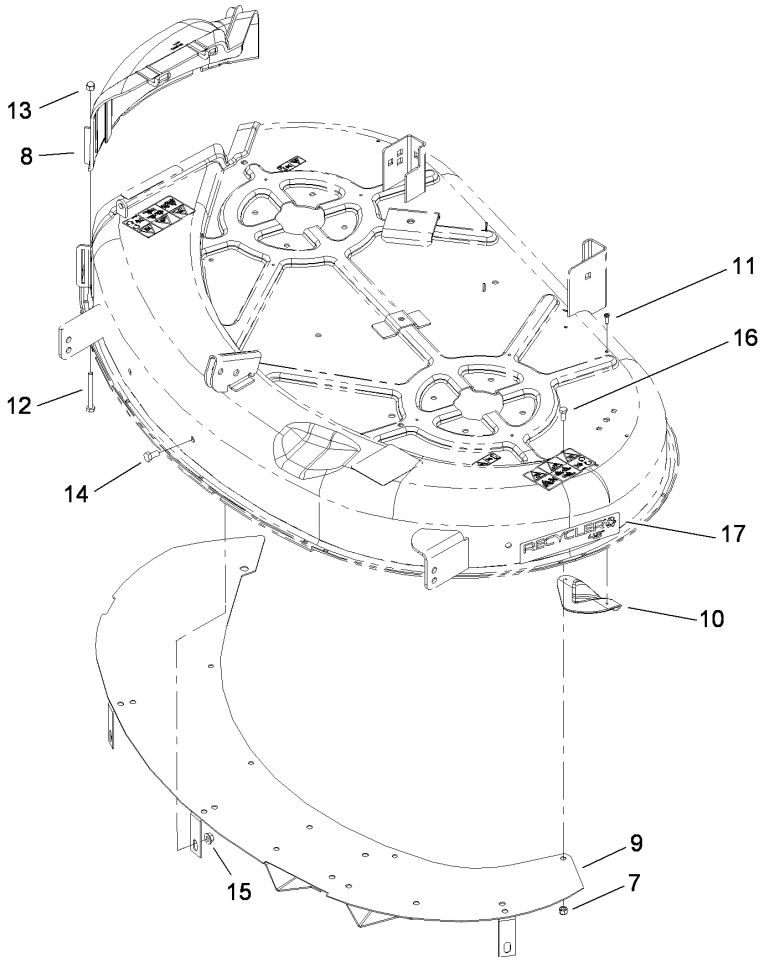
42 Inch Deck Assembly

Ref	Part No.	Qty.	Description
1	117-1290	1	42 Inch Deck ASM
2	108-7836	1	Bracket-Hanger, Right Rear
3	108-7838	1	Bracket-Hanger, Left Rear
4	3231-2	3	Screw-CARR
5	112-3980	1	Eccentric
6	3231-28	1	Screw-CARR
7	95-2747	1	Fitting-Washout
8	46-6290	1	O-Ring, Seal
9	46-8560	2	Screw-HHF
13	1-808284	1	Pin-Clevis
14	108-7847	1	Rod-Lift
15	87-7270	1	Washer-Thrust
16	80-6990	3	Washer-Hardened
17	3296-23	1	Nut-Lock, NI
18	9335054	1	Pin-Hair
19	112-3951	1	Deflector-42 Inch
20	110-6694	1	Spring-Torsion
21	112-4026	1	Rod-Pivot
22	3296-39	7	Nut-Lock, NI
23	1-603299	2	Roller-Scalp, Anti
24	112-3977	2	Bolt-Shoulder
25	32104-76	6	Screw
26	108-7889	2	Cover-Belt



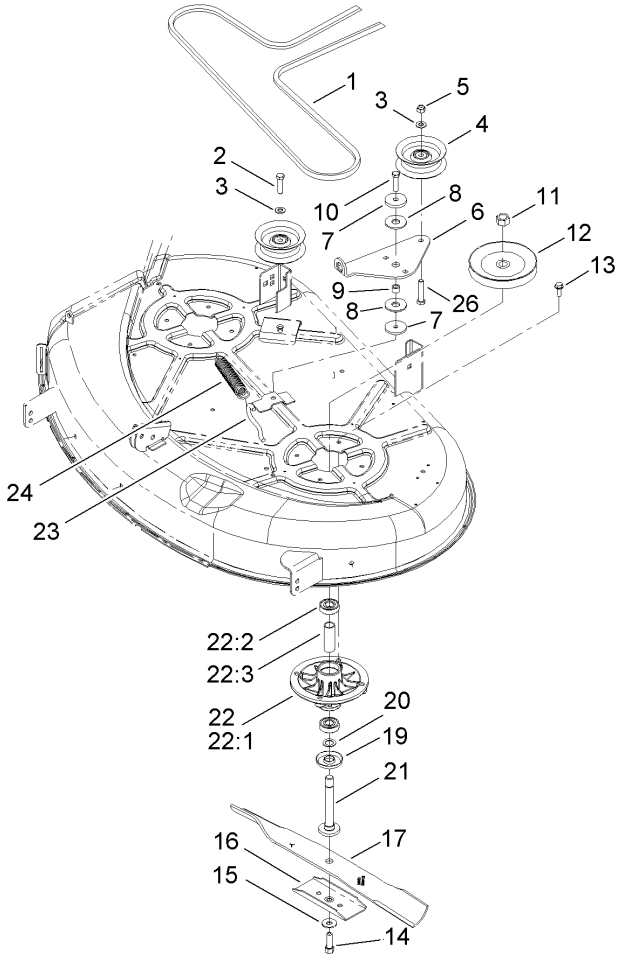
42 Inch Deck Assembly No. 117-1290

Ref	Part No.	Qty.	Description
2	114-1606	2	Decal-Danger, Pulley
3	93-7009	1	Decal-Danger, Deflector
4	110-6691	2	Decal-Danger
5	105-7015	1	Decal-Routing, Belt
6	3290-282	2	Rivet-Blind
7	321-2	3	Screw-HH
8	3296-42	3	Nut-Lock, NI



42 Inch Deck Decal and Recycler Assembly

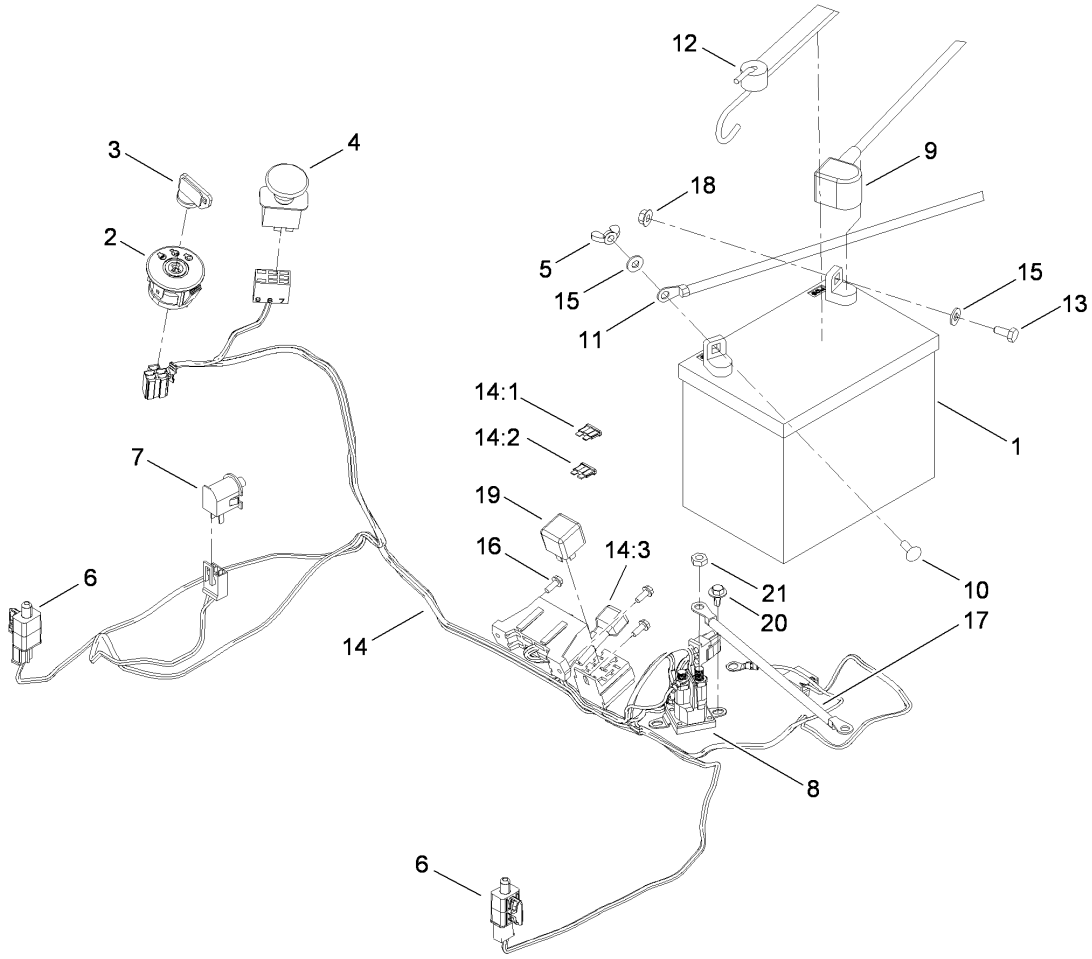
Ref	Part No.	Qty.	Description
7	3296-42	4	Nut-Lock, NI
8	110-6682	1	Cover-Discharge
9	107-7316-03	1	Baffle Upper ASM
10	76-2160	3	Plate-Kicker
11	32144-111	6	Screw-PPH
12	321-15	2	Screw-HH
13	32111-7	2	Nut-Cap
14	322-2	3	Screw-HH
15	32128-25	3	Nut-HF
16	321-3	4	Screw-HH
17	106-8735	1	Decal



42 Inch Deck Spindle and Belt Drive Assembly

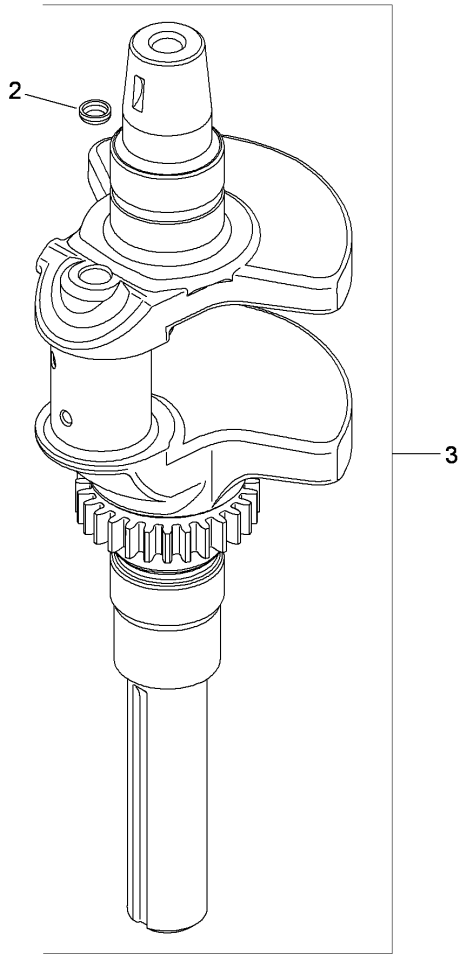
Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt
2	323-9	1	Screw-HH
3	3256-24	2	Washer-Flat
4	106-2175	2	Pulley-Idler, Flat
5	3296-39	1	Nut-Lock, NI
6	114-8540	1	Arm-Idler
7	110-9981	2	Washer-Plain
8	114-0463	2	Washer-Friction, Composite
9	115-4986	1	Spacer
10	323-8	1	Screw-HH
11	3219-6	2	Nut-Hex
12	110-6864	2	Pulley
13	32144-41	8	Screw-Taptite
14	26-0671	2	Screw-HH
15	3290-465	2	Washer-Belleville
16	106-2248-03	2	Stiffener-Blade
17	106-2247-03	2	Blade
19	80-4360	2	Shield-Bearing
20	80-4380	2	Spacer
21	117-1192	2	Shaft-Spindle
❷22		2	Spindle ASM
22:1	88-4510	1	Housing-Spindle
22:2	100-1048	2	Bearing-Ball
22:3	62-3661	1	Spacer

Ref	Part No.	Qty.	Description
23	88-5970	1	Hook-Return, Spring
24	106-2177	1	Spring-Extension
26	323-10	1	Screw-HH



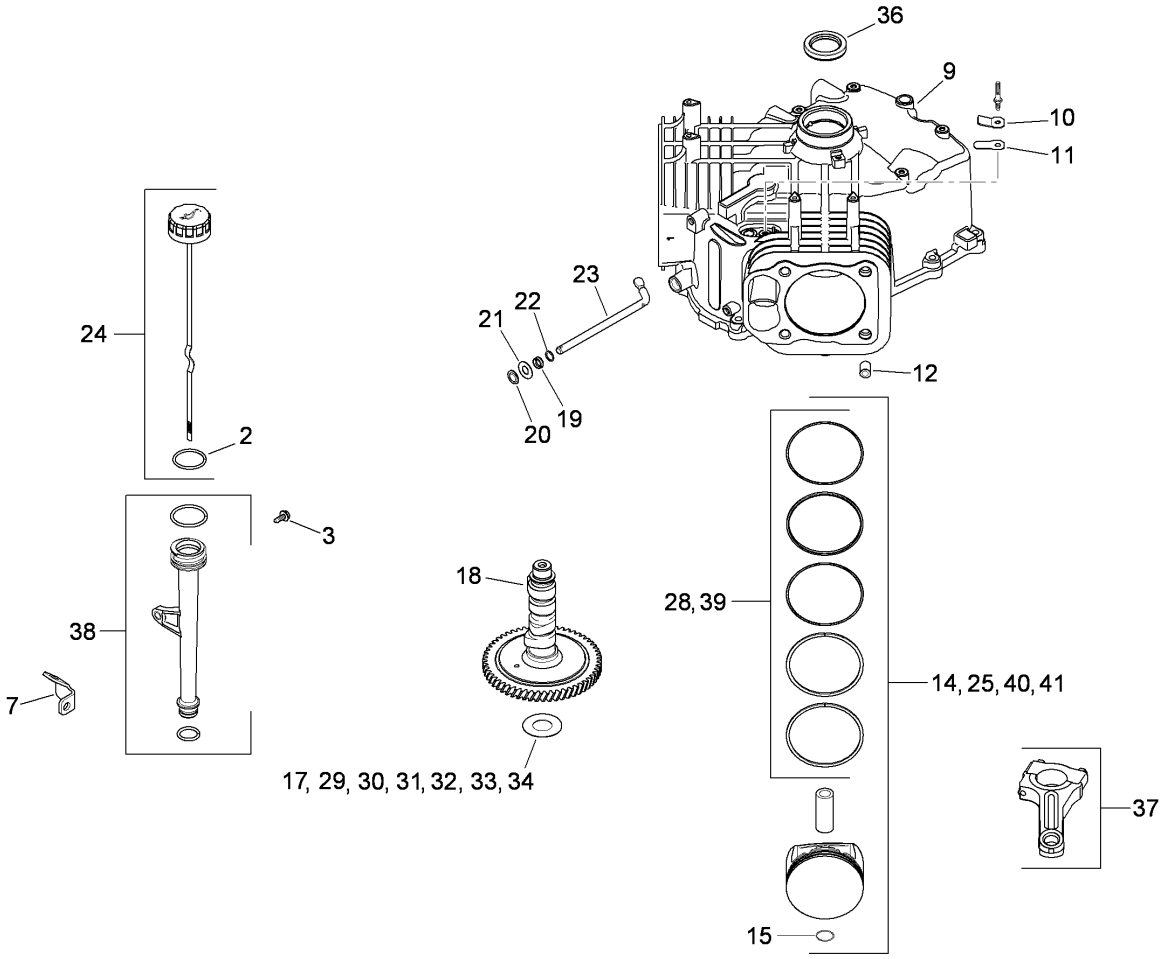
Electrical Assembly

Ref	Part No.	Qty.	Description
1	104-2493	1	Battery
2	110-6764	1	Switch-Ignition
3	63-8360	1	Key-Ignition
4	93-9998	1	Switch-PTO
5	32103-22	1	Nut-Wing
6	110-6765	2	Switch-Single Pole No
7	82-2190	1	Switch-Bail
8	117-1197	1	Solenoid
9	110-6794	1	Cable-Battery, Red
10	3229-1	1	Screw-CARR
11	110-6793	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH
14	117-1216	1	Harness-Wiring
14:1	109103	1	Fuse-30 Amp
14:2	109102	1	Fuse-25 Amp
14:3	100-4918	1	Diode
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	110-6792	1	Cable-Battery, Red
18	32128-33	2	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF
21	3220-2	2	Nut-Jam



Crankshaft Assembly
Kohler SV710-0031

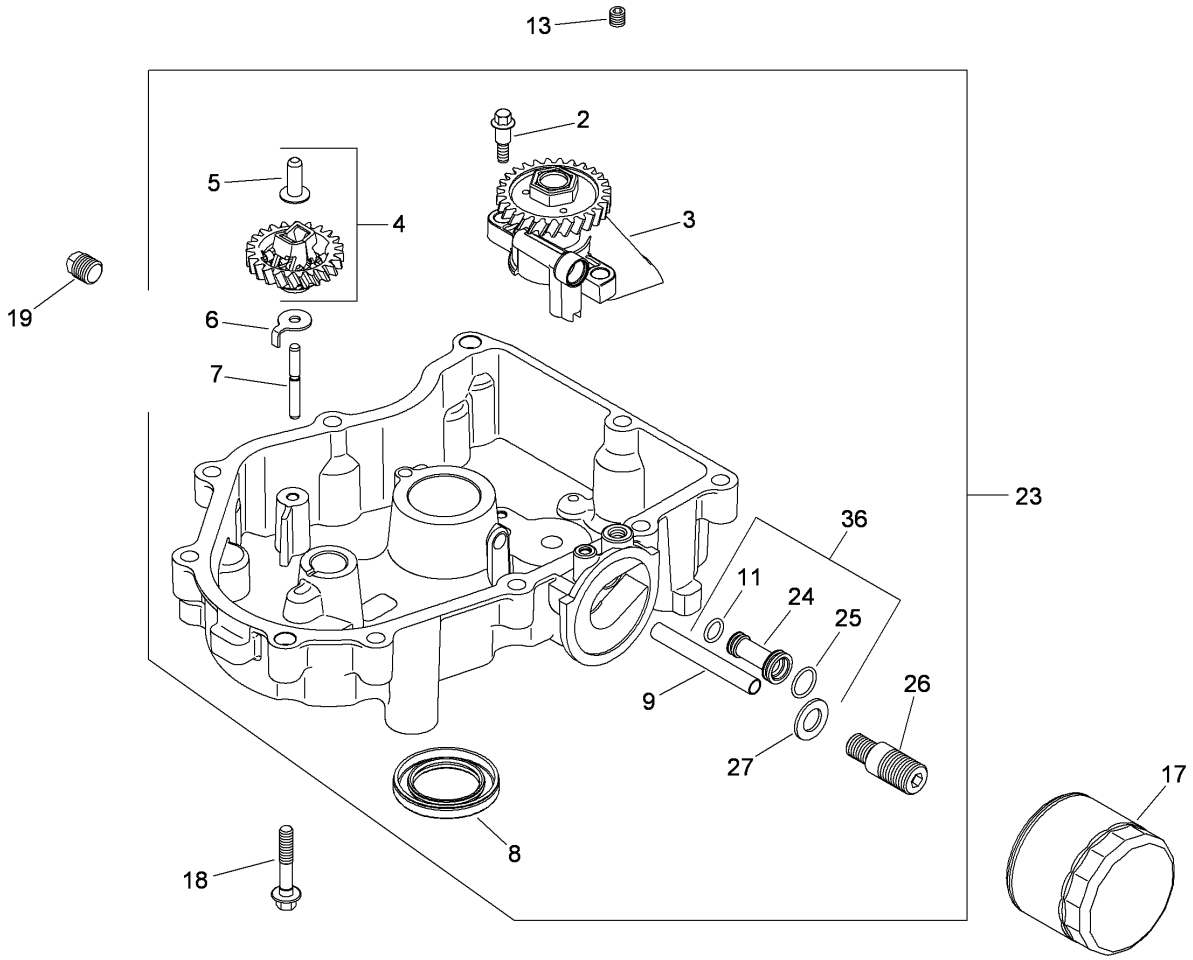
Ref	Part No.	Qty.	Description
❹2	52 139 09-S	1	Plug-Cup
❹3	32 014 04-S	1	Crankshaft ASM (Includes 2)



Crankcase Assembly
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹2	25 153 02-S	1	O-Ring (Dipstick)
❹3	M-545013-S	1	Screw-Flg, Thd Frm (M5X0.8X13)
❹7	24 126 19-S	1	Bracket-Tube, Oil Fill
❹9	32 522 03	1	Sv710-740 Shortblock
❹10	24 018 04-S	1	Retainer-Reed, Breather
❹11	12 402 02-S	1	Reed-Breather
❹12	24 380 13-S	6	Pin-Locating
❹14	25 874 01-S	2	Piston W/Ring Set (STD) (Includes 15, 39)
❹15	24 018 01-S	4	Retainer-Pin, Piston
❹17	12 422 07-S	1	Shim-Camshaft (White .028)
❹18	32 012 01-S	1	Camshaft Kit (Includes 25 357 14-S)
❹19	28 032 09-S	1	Seal-Cross Shaft, Governor
❹20	24 018 09-S	1	Retainer-Ring
❹21	M-931010-S	1	Washer-Flat (9Mm)
❹22	24 468 15-S	1	Washer-Flat (11/32)
❹23	24 144 38-S	1	Shaft-Cross, Governor
❹24	24 038 04-S	1	Dipstick ASM (Includes 2)
❹25	25 874 03-S	2	Piston W/Ring Set (.25)
❹28	24 108 16-S	2	Ring Set (.25)
❹29	12 422 08-S	1	Shim-Camshaft (Blue .03)
❹30	12 422 09-S	1	Shim-Camshaft (Red .032)
❹31	12 422 10-S	1	Shim-Camshaft (Yellow .034)

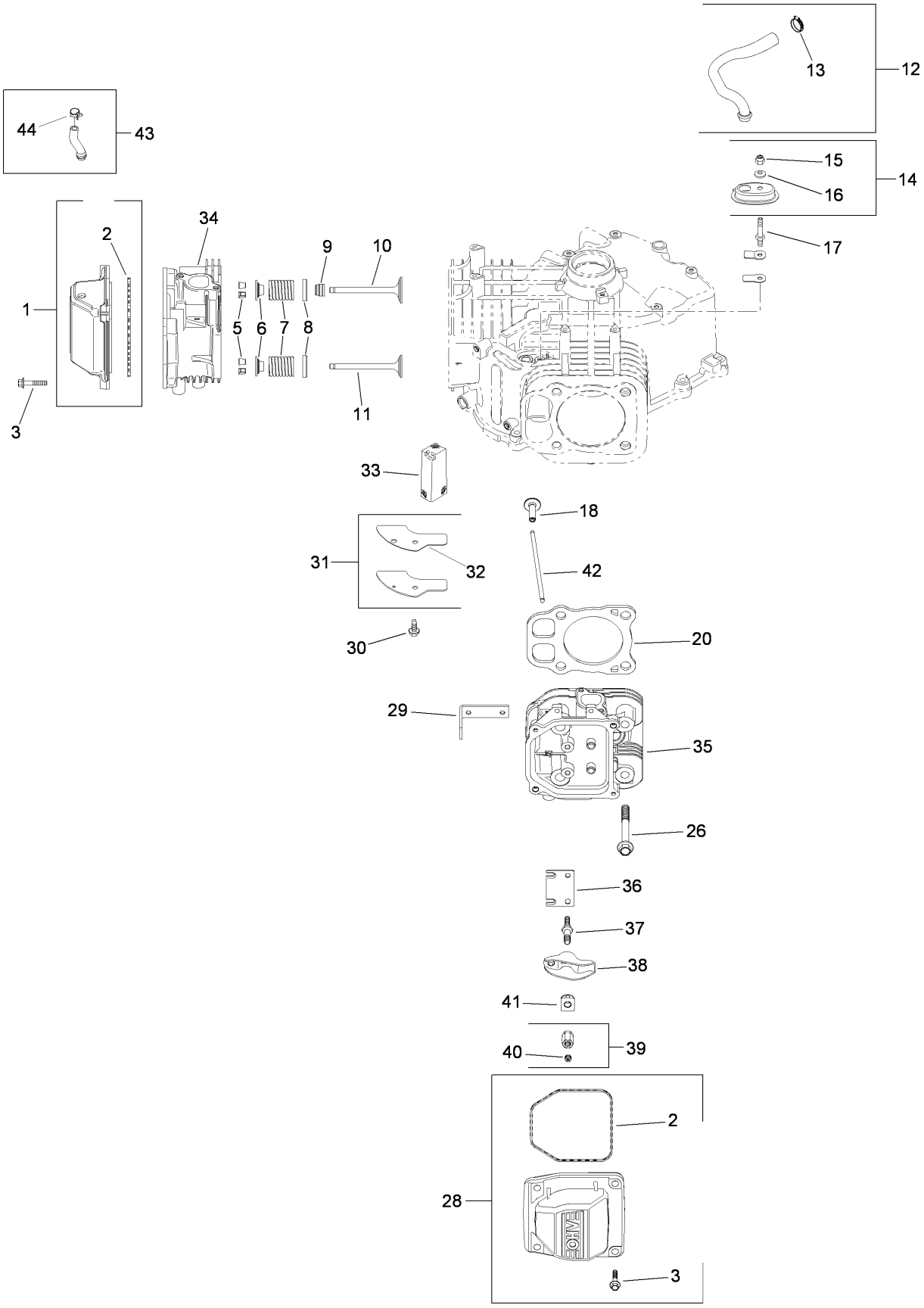
Ref	Part No.	Qty.	Description
❹32	12 422 11-S	1	Shim-Camshaft (Green .036)
❹33	12 422 12-S	1	Shim-Camshaft (Gray .038)
❹34	12 422 13-S	1	Shim-Camshaft (Black .04)
❹36	24 032 19-S	1	Seal-Oil (Helix Lip)
❹37	24 067 24-S	2	Rod-Connecting (STD)
❹38	25 123 07-S	1	Dipstick Tube ASM
❹39	24 108 14-S	1	Ring Set (STD)
❹40	32 874 09-S	1	Piston W/Ring Set (.08) (Use 24 874 27-S Kit)
❹41	24 874 27-S	1	Piston W/Ring Set (.08) (Use 25 874 02-S Kit)
❶❹	25 357 14-S	1	Lubricant-Camshaft



Oil Pan and Lubrication Assembly
Kohler SV710-0031

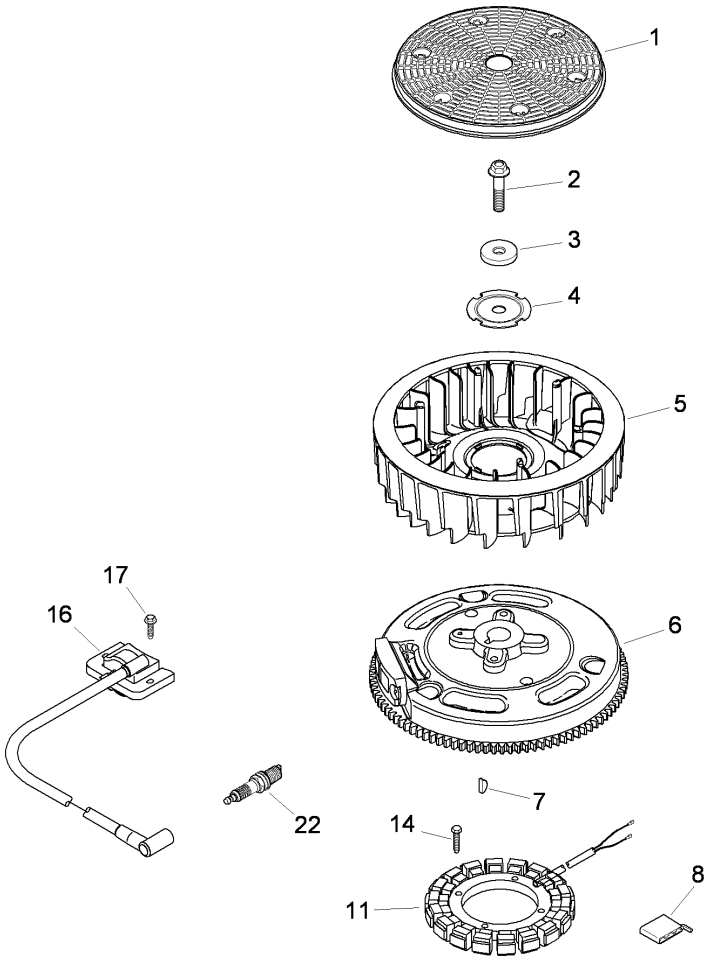
Ref	Part No.	Qty.	Description
❹2	32 086 01-S	2	Screw-Shoulder, Thd Frm (M6X1.0X26.5)
❹3	32 393 10-S	1	Oil Pump ASM
❹4	24 043 12-S	1	Governor Gear W/Pin Kit (Includes 5)
❹5	12 380 01-S	1	Pin-Regulating, Governor
❹6	24 448 02-S	1	Tab-Locking
❹7	12 144 02-S	1	Shaft-Gear, Governor
❹8	25 032 06-S	1	Seal-Oil
❹9	32 123 01-S	1	Tube-Feed, Oil (Filter To Pan)
❹11	24 153 01-S	2	O-Ring
❹13	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)
❹17	12 050 01-S	1	Filter-Oil
❹18	24 086 17-S	10	Screw-Flange (M8X1.25X45)
❹19	25 139 57-S	1	Plug-Pipe, Sq HD (3/8)
❹23	32 199 07-S	1	Oil Pan ASM (Includes 2-9, 11 [qty 1], 24-27)
❹24	32 123 06-S	1	Tube-Feed, Oil
❹25	32 153 05-S	1	O-Ring
❹26	32 136 05-S	1	Nipple-Filter, Oil
❹27	32 468 02-S	1	Washer-Flat
❹36	32 123 09-S	1	Oil Feed Tube ASM (Includes 11 [qty 1], 24, 25)

Head, Valve and Breather Assembly
Kohler SV710-0031



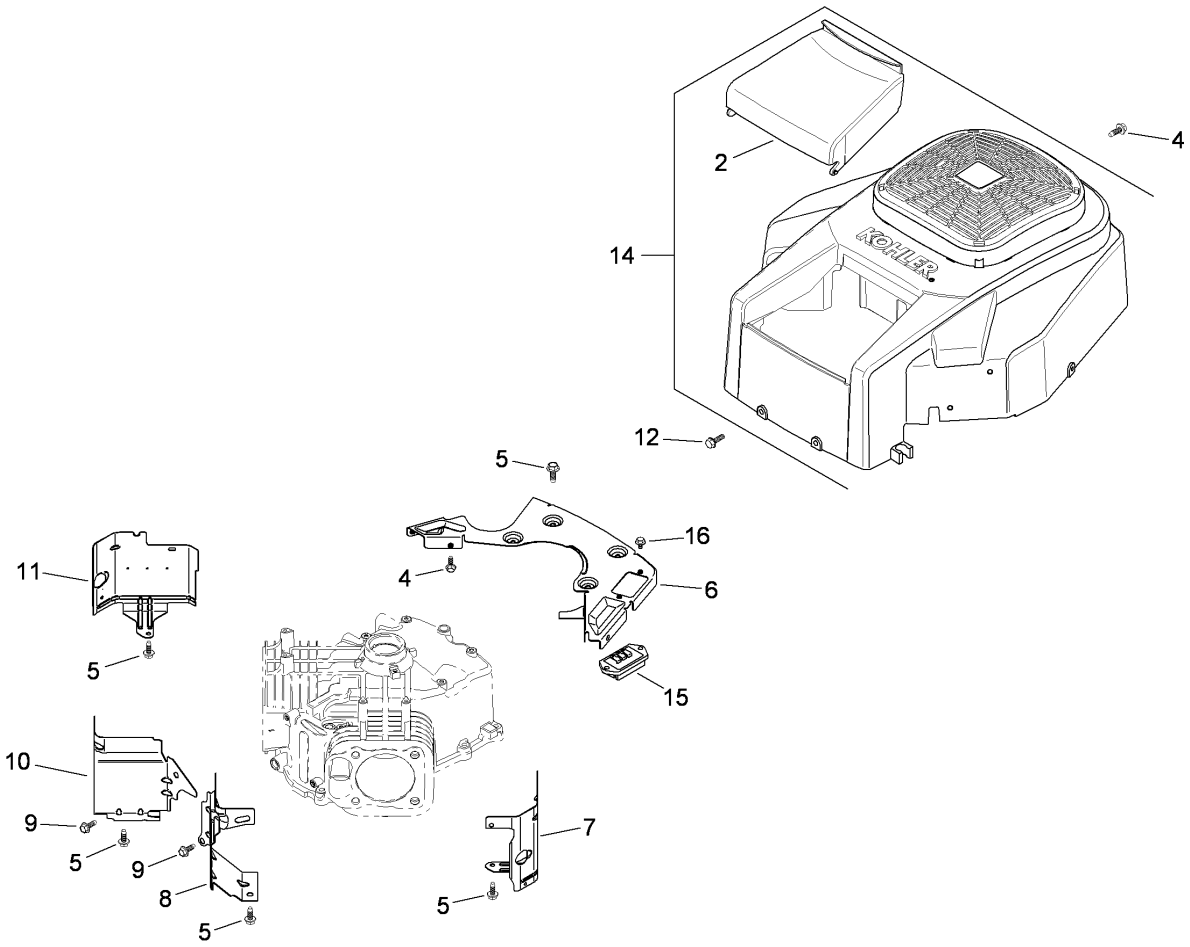
Head, Valve and Breather Assembly
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹1	32 096 06-S	1	Breather Valve Cover Kit (Includes 2 [qty 1])
❹2	24 153 30-S	2	O-Ring (Valve Cover)
❹3	M-651030-S	8	Screw-Flange (M6X1.0X30)
❹5	12 755 03-S	4	Retainer Kit
❹6	12 173 01-S	4	Cap-Spring, Valve
❹7	24 089 02-S	4	Spring-Valve
❹8	235011-S	4	Retainer-Spring
❹9	66 032 05-S	2	Seal-Stem, Valve
❹10	24 017 01-S	2	Valve-Intake (STD)
❹11	24 016 01-S	2	Valve-Exhaust (STD)
❹12	32 326 06-S	1	Breather Hose Kit (Includes 13)
❹13	25 237 14-S	1	Clamp-Hose, Spring (1/2)
❹14	32 081 02-S	1	Breather Housing Kit (Includes 15, 16)
❹15	M-547050-S	1	Nut-Lock (M5X.8)
❹16	32 468 01-S	1	Washer-Sealing
❹17	32 072 03-S	1	Stud-Cover, Breather
❹18	32 019 02-S	4	Tappet Kit
❹20	32 841 01-S	2	Cylinder Head Gasket Kit (Includes 26[qty 4], 24 041 49-S, 24 153 27-S)
❹26	12 086 16-S	8	Screw-Flange (M10X1.5X90)
❹28	24 755 141-S	1	Plain Rocker Cover Kit (Includes 2 [qty 1], 3 [qty 4])
❹29	24 445 01-S	1	Strap-Lifting
❹30	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16)
❹31	32 096 04-S	1	Breather Cover Kit (Includes 32)
❹32	32 041 01-S	1	Gasket-Cover, Breather
❹33	32 050 01-S	1	Filter-Breather
❹34	32 318 13-S	1	Cylinder Head No.1 ASM (Includes Exhaust Mounting Hardware)
❹35	32 318 14-S	1	Cylinder Head No.2 ASM (Includes Exhaust Mounting Hardware)
❹36	32 146 09-S	2	Plate-Guide
❹37	32 072 04-S	4	Stud-Rocker
❹38	32 186 03-S	4	Arm-Rocker
❹39	32 100 05-S	4	Hex Nut ASM (Includes 40)
❹40	25 086 168-S	4	Screw-Set
❹41	25 599 01-S	4	Pivot-Arm, Rocker
❹42	32 411 04-S	4	Rod-Push (After S/N 3633510943)
❹43	32 326 07-S	1	Fuel Pump Hose W/Clamp Kit (Includes 44)
❹44	25 237 01-S	1	Clamp-Hose
❶❹	24 041 49-S	1	Gasket-Exhaust
❶❹	24 153 27-S	1	O-Ring (Intake Port)
❶❹	32 755 03-S	2	Cylinder Head Hardware Kit (Services 1 Head-Qtys Listed For Both Heads) (Includes 5-11)



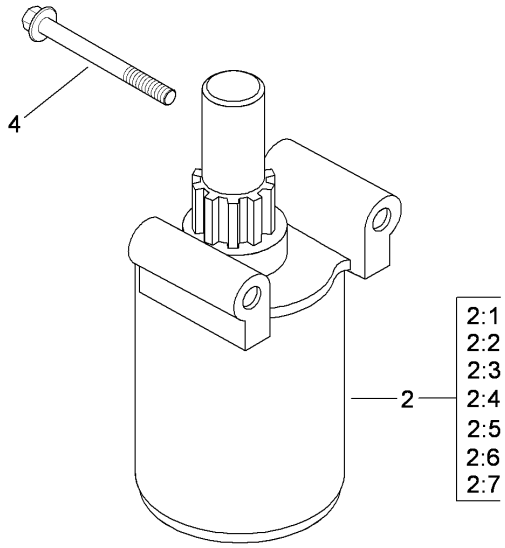
Ignition and Electrical Assembly
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹1	32 162 03-S	1	Screen-Grass
❹2	12 086 14-S	1	Screw-Flange (M10X1.5X45)
❹3	12 468 03-S	1	Washer-Flat (13/32)
❹4	20 146 05-S	1	Plate-Mounting, Fan
❹5	32 157 01-S	1	Fan
❹6	32 025 16-S	1	Flywheel ASM
❹7	X-42-15-S	1	Key (3/16 X 5/8)
❹8	25 155 41-S	1	Connector (3 Contact)
❹11	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S)
❹14	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)
❹16	25 584 05-S	2	Ignition Module (Use 24 584 45-S)
❹17	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)
❹22	25 132 14-S	2	Spark Plug (R F I)
❶❹	25 454 03-S	2	Tie-Wire
❶❹	25 452 01-S	2	Terminal
❶❹	32 176 14-S	1	Wire Harness Kit



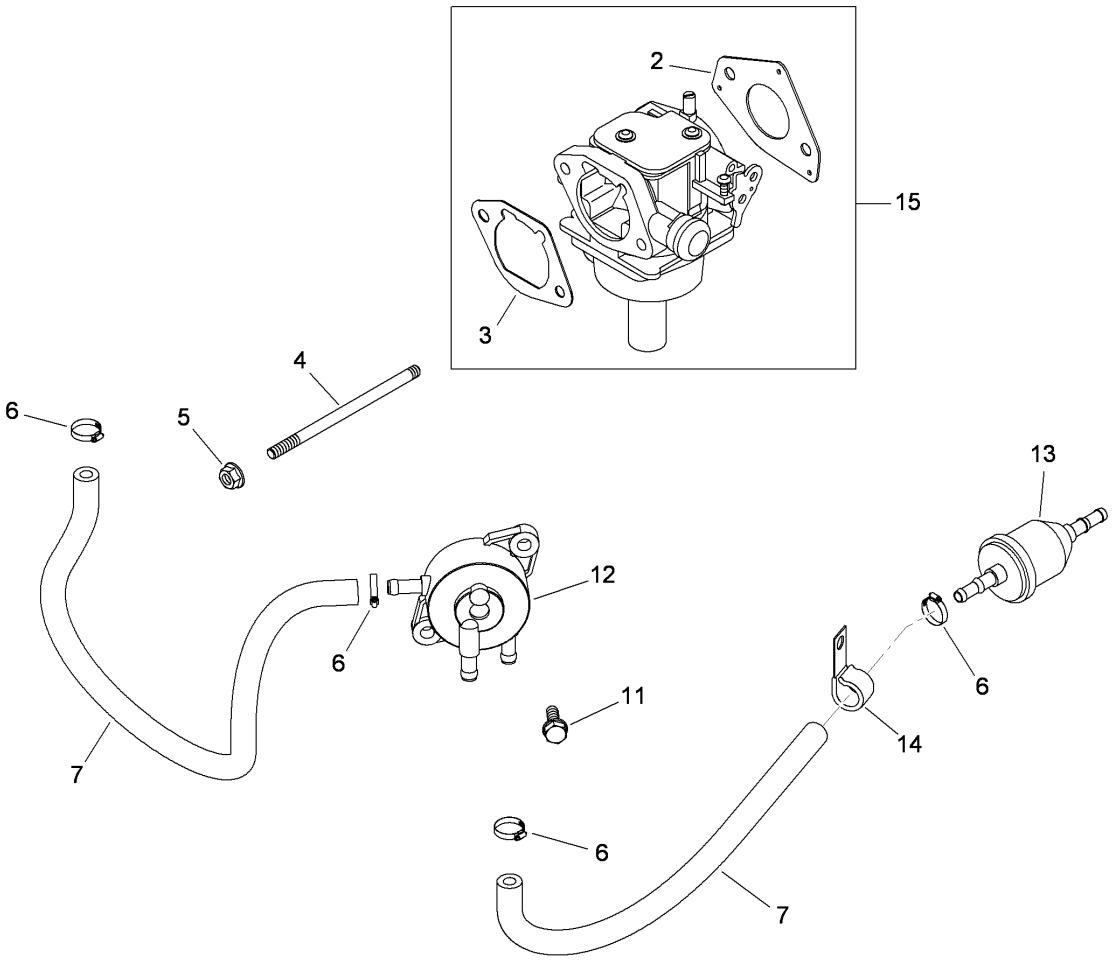
Blower Housing Assembly
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹2	32 096 08-S	1	Cover-Cleaner, Air
❹4	M-545016-S	6	Screw-Flange, Thread Forming (M5X0.8X16)
❹5	M-645016-S	8	Screw-Flange, Thread Forming (M6X1.0X16)
❹6	32 146 05-S	1	Plate-Backing
❹7	32 063 12-S	1	Baffle-Barrel, Cylinder (No.2 Side)
❹8	32 063 02-S	1	Baffle-Valley (No.2 Side)
❹9	M-545010-S	2	Screw-HHFTF (M5X.8X10)
❹10	32 063 03-S	1	Baffle-Valley (No.1 Side)
❹11	32 063 10-S	1	Baffle-Barrel, Cylinder (No.1 Side)
❹12	24 086 12-S	2	Screw-TAP (M6X1.7X18)
❹14	32 027 08-S	1	Blower Housing ASM (Fixed Guard) (Includes 2, 41 037 10-S)
❹15	41 403 10-S	1	Rectifier/Regulator
❹16	25 086 158-S	2	Screw-Flanged, Thread Forming (M6X1.0X11)
❶❹	41 037 10-S	1	Nameplate-Service



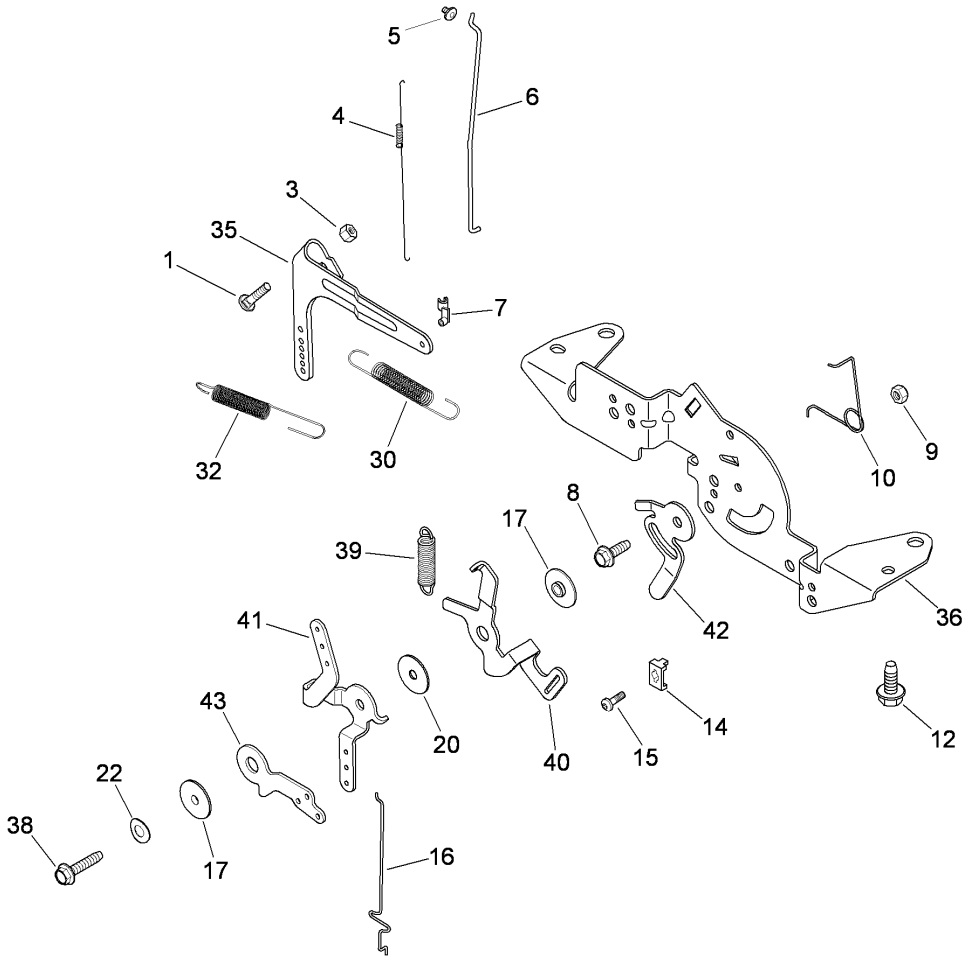
Starter Assembly
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹2	32 098 01-S	1	Starter ASM
❹2:1	12 755 39-S	1	Drive Kit
❹2:2	12 755 38-S	1	Drive Part Kit
❹2:3	32 141 01-S	1	Ring-Retaining
❹2:4	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
❹2:5	12 243 04-S	1	Commutator-Cap, End
❹2:6	32 211 01-S	2	Bolt-Thru
❹2:7	32 227 01-S	1	Cap-End, Drive
❹4	M-851080-S	2	Screw-Flange (M8X1.25X80)



Fuel System Assembly
Kohler SV710-0031

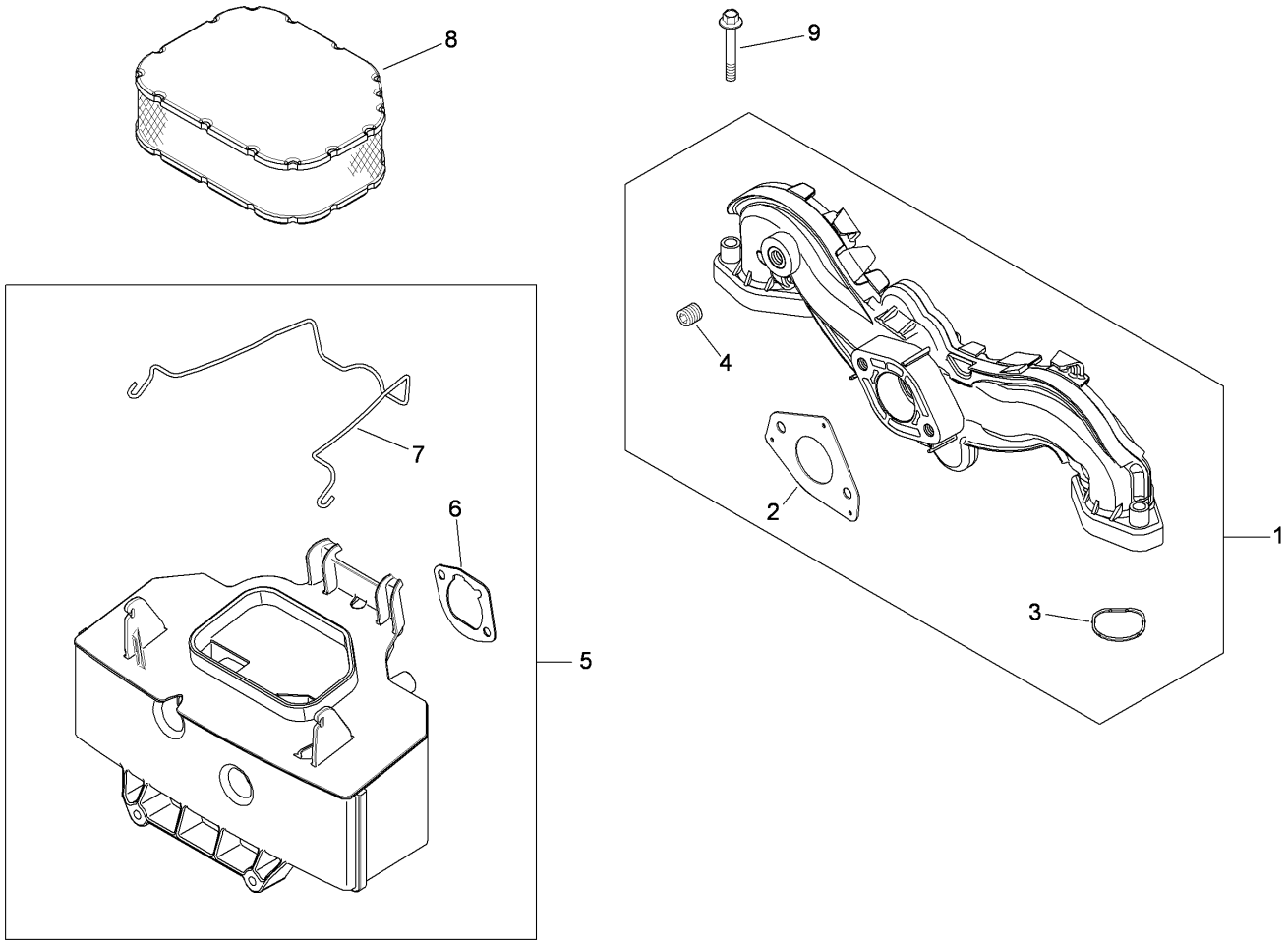
Ref	Part No.	Qty.	Description
❹2	24 041 52-S	1	Gasket-Carburetor
❹3	24 041 14-S	1	Gasket-Base, Air Cleaner
❹4	M-629105-S	2	Stud (M6X1.0X106)
❹5	M-641060-S	2	Nut-Flange (M6X1.0)
❹6	25 237 14-S	4	Clamp-Hose, Spring (1/2)
❹7	25 111 34-S	2	Line-Fuel (24.0 Cut To Length)
❹11	24 086 12-S	2	Screw-TAP (M6X1.7X18)
❹12	24 393 16-S	1	Pump-Fuel
❹13	25 050 22-S	1	Filter-Fuel
❹14	47 154 01-S	1	Clip-Cable
❹15	32 853 11-S	1	Carburetor Kit-19Mm Keihin (Includes 2, 3)
❶❹	24 086 05-S	1	Screw-Stop, Throttle
❶❹	24 757 36-S	1	Choke Repair/Service Kit (Includes 2, 3)
❶❹	24 757 38-S	1	Gasket Repair/Service Kit (Includes 2, 3)
❶❹	24 757 44-S	1	Float Repair Kit (Includes 2, 3)
❶❹	24 757 45-S	1	Solenoid Valve Repair Kit (Includes 2, 3)
❶❹	24 757 46-S	1	Overhaul Kit W/Gaskets (Includes 2, 3)



Engine Control Assembly
Kohler SV710-0031

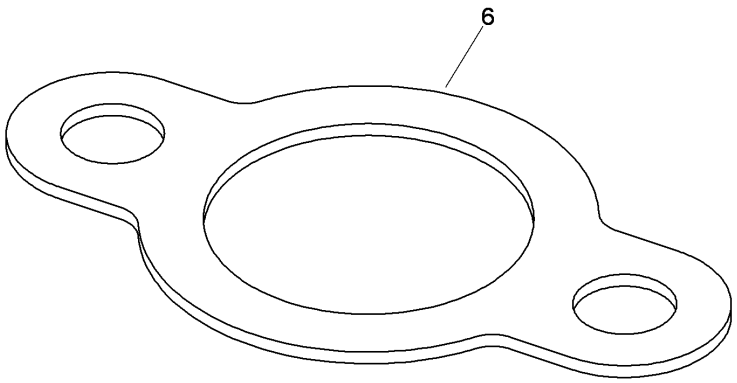
Ref	Part No.	Qty.	Description
❹1	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25)
❹3	M-641060-S	1	Nut-Flange (M6X1.0)
❹4	24 089 01-S	1	Spring-Linkage
❹5	25 158 08-S	1	Bushing-Linkage, Throttle
❹6	24 079 04-S	1	Linkage-Throttle
❹7	25 158 11-S	1	Bushing-Retaining, Linkage
❹8	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
❹9	M-547050-S	1	Nut-Lock (M5X.8)
❹10	24 089 03-S	1	Spring-Return, Choke
❹12	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
❹14	12 237 01-S	1	Clamp-Cable
❹15	24 086 43-S	1	Screw-Lbd, Thd Frm (M5X0.8X16)
❹16	24 079 22-S	1	Linkage-Choke
❹17	24 112 27-S	2	Control Spacer ASM
❹20	24 468 01-S	1	Washer-Flat (5.5Mm)
❹22	41 468 03-S	1	Washer-Spring (1/4)
❹30	24 089 55-S	1	Spring-Governor
❹32	24 089 56-S	1	Spring-Governor
❹35	24 090 51-S	1	Lever-Governor
❹36	24 126 172-S	1	Bracket-Control
❹38	25 086 151-S	1	Screw-Thread Forming (M5X0.8X25Mm)

Ref	Part No.	Qty.	Description
❹39	32 089 03-S	1	Spring-Control, Speed
❹40	32 090 07-S	1	Lever-Spring, Governor
❹41	32 090 08-S	1	Lever-Control, Speed
❹42	32 090 09-S	1	Lever-Setting, Speed
❹43	32 090 10-S	1	Lever-Choke



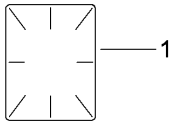
Air Intake and Filtration Assembly
Kohler SV710-0031

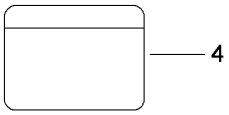
Ref	Part No.	Qty.	Description
❹1	24 164 91-S	1	Intake Manifold ASM (Includes 2-4)
❹2	24 041 52-S	1	Gasket-Carburetor
❹3	24 153 27-S	2	O-Ring (Intake Port)
❹4	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)
❹5	32 094 04-S	1	Air Cleaner Base Kit (Includes 6, 7)
❹6	24 041 14-S	1	Gasket-Base, Air Cleaner
❹7	32 344 02-S	1	Latch-Element, Air Cleaner
❹8	32 083 03-S	1	Element-Filter, Air
❹9	M-651040-S	4	Screw-Flange (M6X1.0X40)

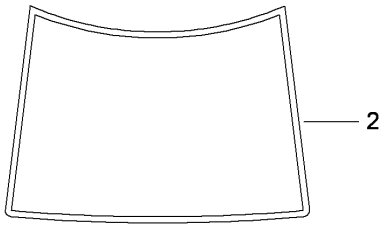


Gaskets
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹6	24 041 49-S	2	Gasket-Exhaust
❶❹	32 755 01-S	1	Overhaul Gasket Kit







Artwork is representative
Actual labels may differ depending on model and specification number

Decals
Kohler SV710-0031

Ref	Part No.	Qty.	Description
❹1	25 113 39-S	1	Decal-Laminate, Clear
❹2	32 113 06-S	1	Decal-20 Hp
❹4	32 113 60-S	1	Decal-Check, Fill

Attachments and Accessories

For 74381 - TimeCutter Z4202 Riding Mower

Product Name	Model/Part
Smooth Tread Front Tire Kit	110-6739
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Armrest Kit	79212
42 Inch Replacement Blade Kit	79220
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
Rear Hitch Kit	79318
42 Inch and 50 Inch Twin Bagger	79324

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