



ProLine 21in Recycler[®] Mower

Model No. 22031 - 200000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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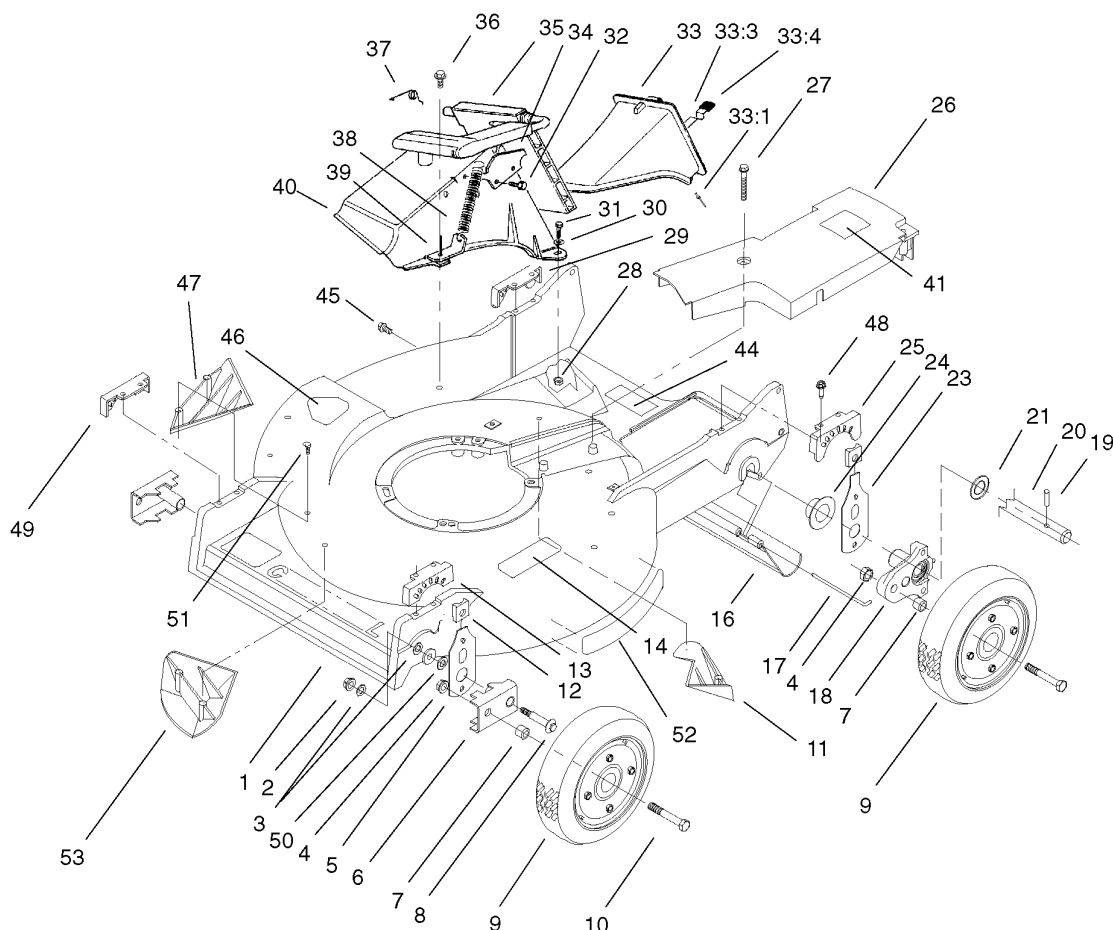
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	

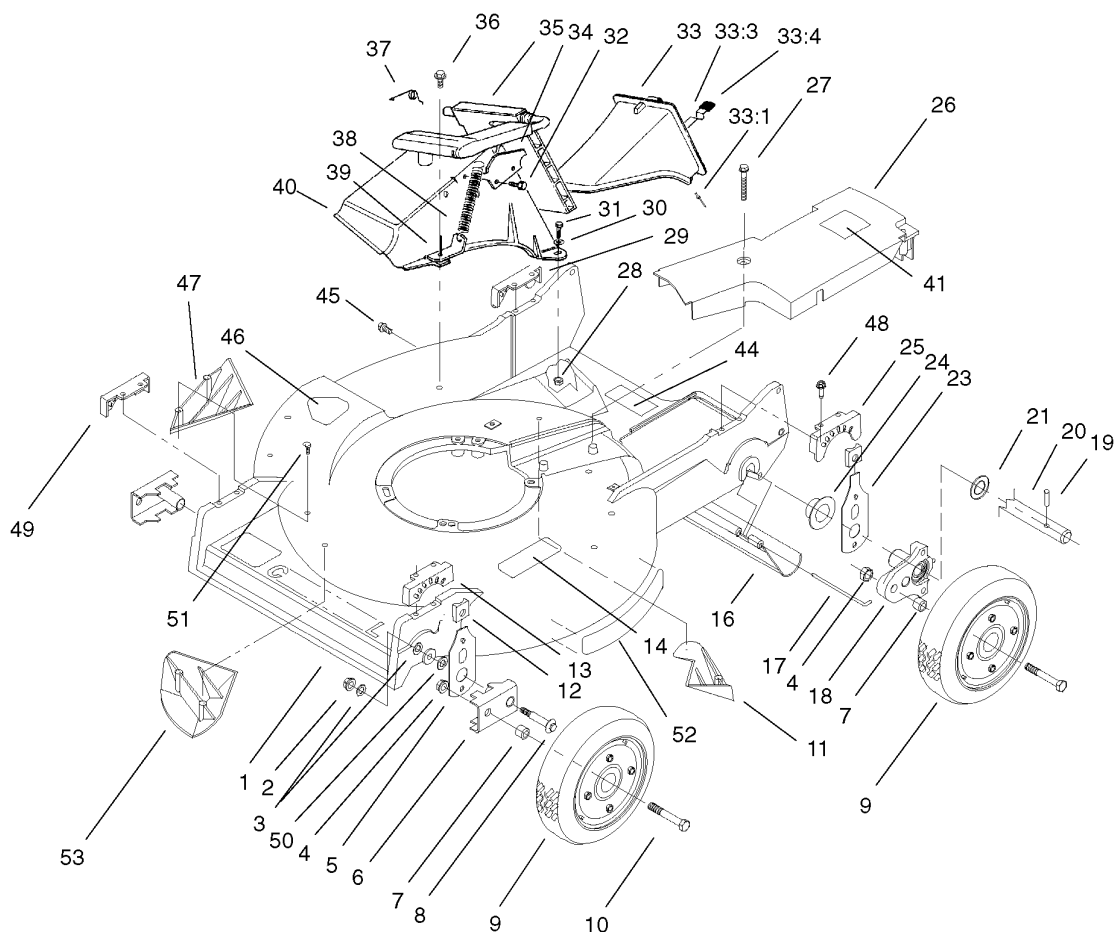
Footnotes

- | | |
|-------------------|---------------------------|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Obtain Locally | |

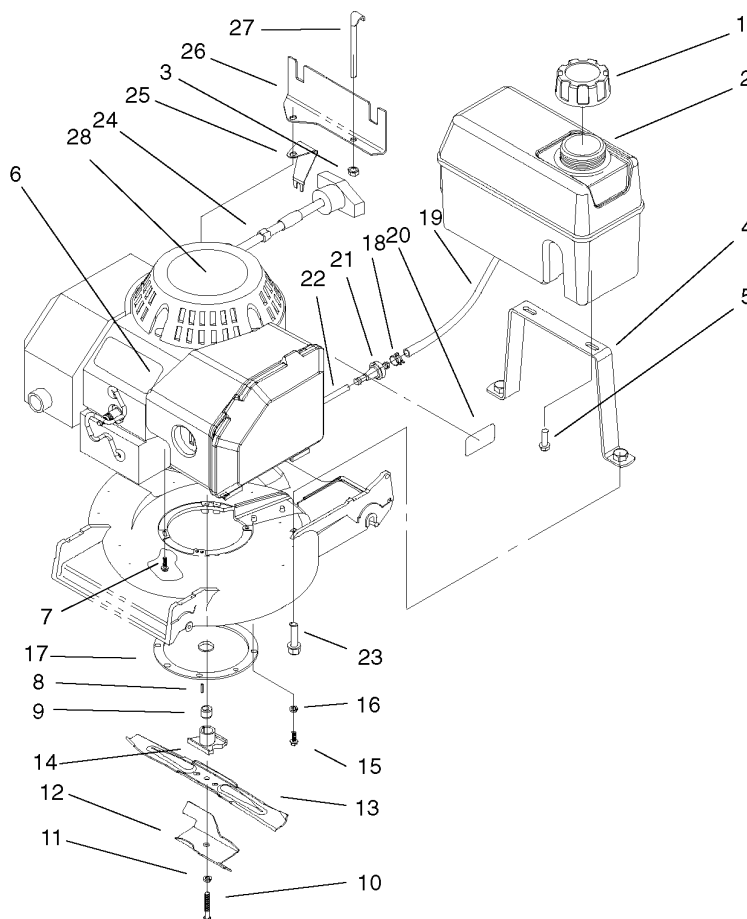


Housing Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	98-7139	1	Housing	27	37-7260	2	Screw-HHFTF
2	3296-6	2	Nut-Lock	28	3296-42	2	Nut-Lock, NI
3	40-1940	4	Washer	29	49-8750	1	Quadrant-Rear, RH
4	32152-2	4	Nut-Lock, Cone	30	3256-22	2	Washer-Flat
5	66-7560	2	Front Spring Arm ASM	31	321-7	2	Screw-HH
6	61-8300	2	Arm-Pivot, Front	32	46-8090	2	Screw-Plastite
7	52-2480	4	Spacer-Wheel	33	77-0500	1	Discharge Plug ASM
8	27-6232	2	Bolt-Wheel	33:1	3295-35	1	Rivet-Head, Flat
9	53-7720	4	Wheel And Tire ASM	33:3	76-4640	1	Latch-Plug, Discharge
10	323-12	4	Screw-HH	33:4	76-4650	1	Grip-Latch
11	92-1750	1	Kicker-Rear	34	93-3154	1	Latch-Plate
12	25-7740	4	Knob-Arm	35	93-7351	1	Discharge Door ASM
13	49-8760	1	Quadrant-Front, LH	36	46-6811	1	Screw-HWH
14	93-0248	1	Decal-Warning	37	80-3770	1	Retainer-Door
16	44-0580	1	Shield-Trailing	38	76-4660	1	Spring-Door
17	33-3208	1	Rod-Shield	39	71-9350	1	Bracket-Spring
18	42-3510	2	Pivot Arm ASM	40	82-9152	1	Tunnel-Discharge
19	32121-108	2	Pin-Spirol	41	52-2610	1	Label-Grease, Hp
20	49-8790	1	Shaft-Axle, Rear	44	92-1779	1	Decal-Warning
21	36-4780	2	Washer-Plain	45	46-6810	1	Screw And Washer ASM
23	66-7561	2	Rear Spring Arm ASM	46	39-5770	1	Decal-Danger
24	48-2170	2	Cap-End	47	92-1730	1	Kicker-RH
25	49-8740	1	Quadrant-Rear, LH	48	49-2040	8	Screw-HWHTF
26	63-9441	1	Cover-Belt	49	49-8770	1	Quadrant-Front, RH

**Housing Assembly (continued)**

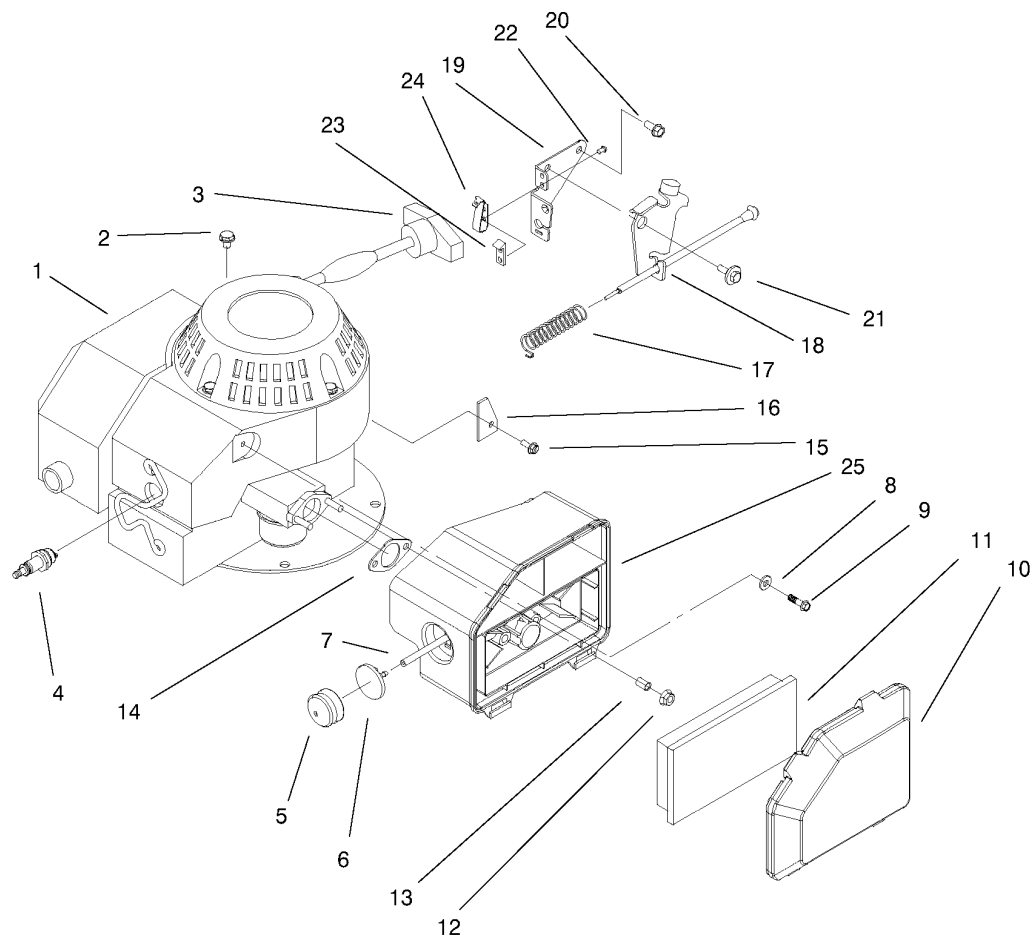
Ref	Part No.	Qty.	Description
50	257-3	2	Washer-Thrust
51	32144-111	6	Screw-PPH
52	92-7988	1	Decal - Recycler
53	92-1720	1	Kicker-Front



Engine Assembly

Ref	Part No.	Qty.	Description
1	55-3575	1	Gas Cap ASM
2	94-5827	1	Tank-Gas
3	3296-42	1	Nut-Lock, NI
4	84-9160-03	1	Base-Tank
5	46-8091	2	Screw-HWH
6	71-1260	1	Decal - Proline
7	66-9300	4	Screw-HF
8	27-8590	1	Key-Square
9	52-2190	1	Spacer-Blade Retainer
10	26-0670	1	Screw-Blade
11	3253-22	1	Washer-Lock
12	92-1599-03	1	Stiffener-Blade
13	91-2256-03	1	Blade-21 Inch
14	52-2170	1	Retainer-Blade
15	32144-70	3	Screw-HWHTF
16	3254-6	3	Washer-Lock, Internal
17	48-2591	1	Protector-Crankshaft
18	2412-95	4	Clamp-Fuel Line
19	68-3633	1	Line-Fuel
20	62-7600	1	Decal - Fuel
21	71-9280	1	Filter-Fuel
22	51-3211	1	Line-Gas
23	95-1727	2	Screw-Taptite
24	3290-443	1	Staple

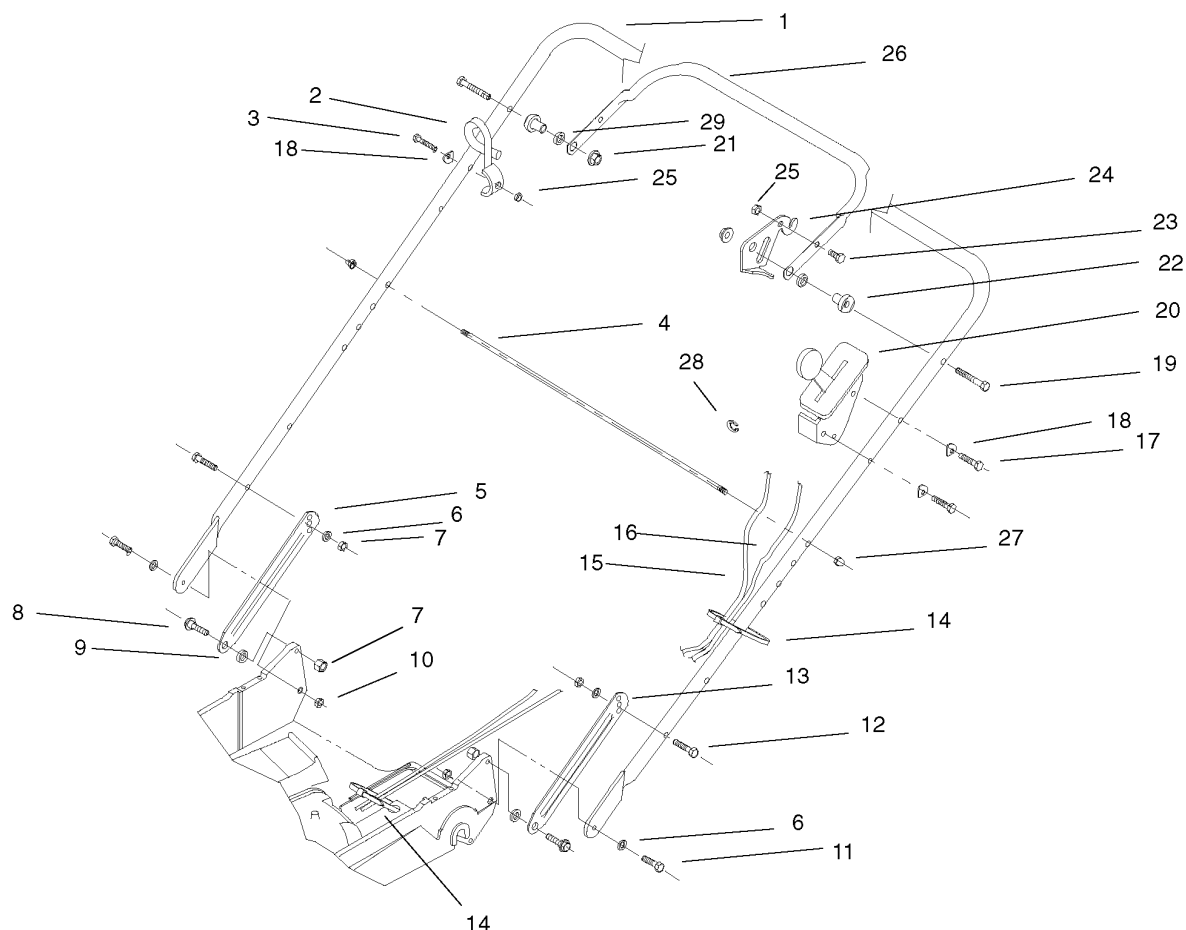
Ref	Part No.	Qty.	Description
25	77-0520-03	1	Support-Tank Bracket
26	74-2110-03	1	Bracket-Tank
27	77-2840	1	Retainer - Fuel Tank
28	77-0040	1	Decal-2 Cyc Recoil Comm



Brake Assembly

Ref	Part No.	Qty.	Description
1	61-8062	1	Engine ASM
2	81-1280	4	Screw-HHF
3	81-5940	1	Recoil ASM
4	81-0181	1	Sparkplug
5	66-7460	1	Bulb-Primer
6	44-2750	1	Body-Primer
7	44-3172	1	Hose-Primer
8	3256-16	1	Washer-Flat
9	51-2690	1	Screw-HH
10	63-9340	1	Cover-Air Cleaner
11	63-9380	1	Element-Air Cleaner
12	50-7180	2	Nut
13	62-3980	2	Spacer
14	81-0090	1	Gasket-Air Cleaner
15	32144-112	1	Screw-HWH
16	53-4690	1	Stop-Ground Strap
17	66-5370	1	Spring-Compression
18	66-5380	1	Brake Plate ASM
19	84-7820	1	Plate-Brake
20	32144-10	1	Screw-HWH
21	92-9698	1	Screw-Shoulder
22	3290-459	2	Rivet-Plastic
23	77-5260	1	Strap-Insulating
24	60-9010	1	Strap-Ground

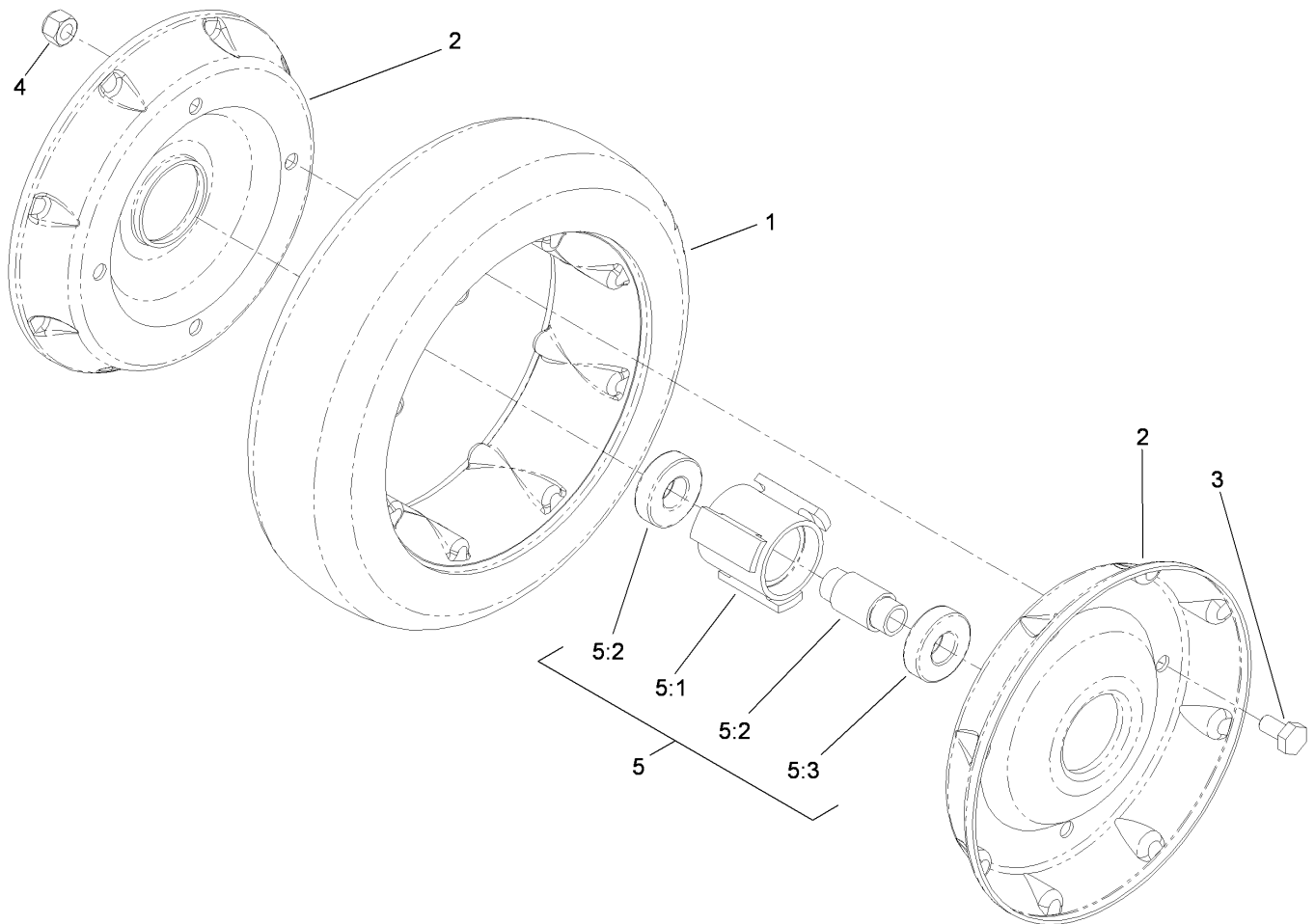
Ref	Part No.	Qty.	Description
25	63-9330	1	Body-Air Cleaner



Handle Assembly

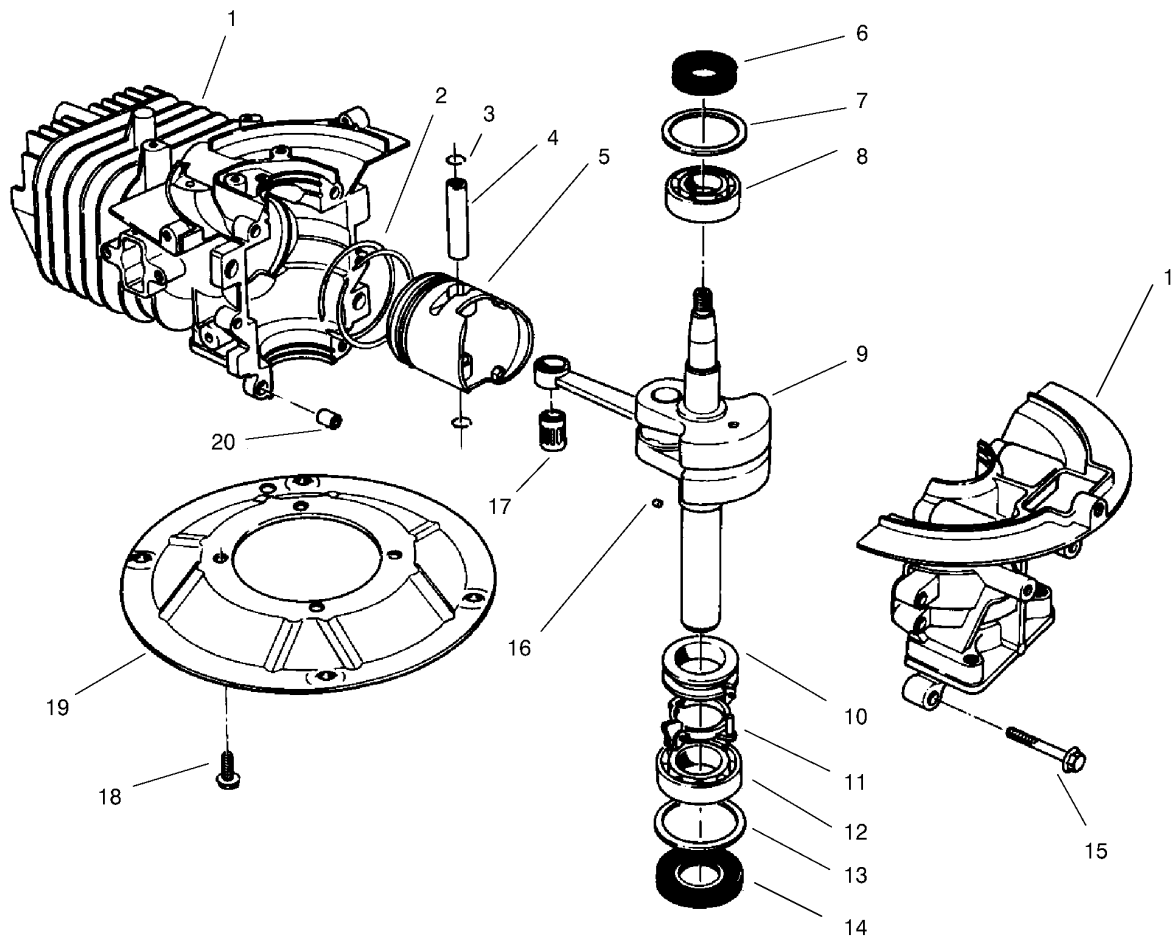
Ref	Part No.	Qty.	Description
1	98-2000-03	1	Handle
2	46-8081	1	Guide-Rope
3	321-9	1	Screw-HH
4	48-2810	1	Rod-Support, Bag
5	100-3297-03	1	Latch-Handle, RH
6	3290-456	4	Washer-Belleville
7	3296-29	4	Nut-Lock, NI
8	27-7210	2	Screw-Shoulder
9	3-3287	2	Spacer-Latch, Handle
10	3296-47	2	Nut-Lock, NI
11	322-6	2	Screw-HH
12	322-7	2	Screw-HH
13	100-3298-03	1	Latch-Handle, LH
14	3290-378	1	Tie-Cable
15	85-6871	1	Cable-Brake
16	70-1061	1	Cable-Throttle
17	321-13	2	Screw-HH
18	3-7501	3	Washer
19	322-11	2	Screw-HH
20	82-9950	1	Control-Throttle
21	3296-58	2	Nut-Lock, NI
22	49-1630	2	Spacer-Support
23	321-4	1	Screw-HH
24	66-5350	1	Lever-Control

Ref	Part No.	Qty.	Description
25	3296-42	2	Nut-Lock, NI
26	61-8270-03	1	Bar-Control
27	32111-7	2	Nut-Cap
28	32151-86	2	E-Ring
29	256-276	1	Spacer-Nylon



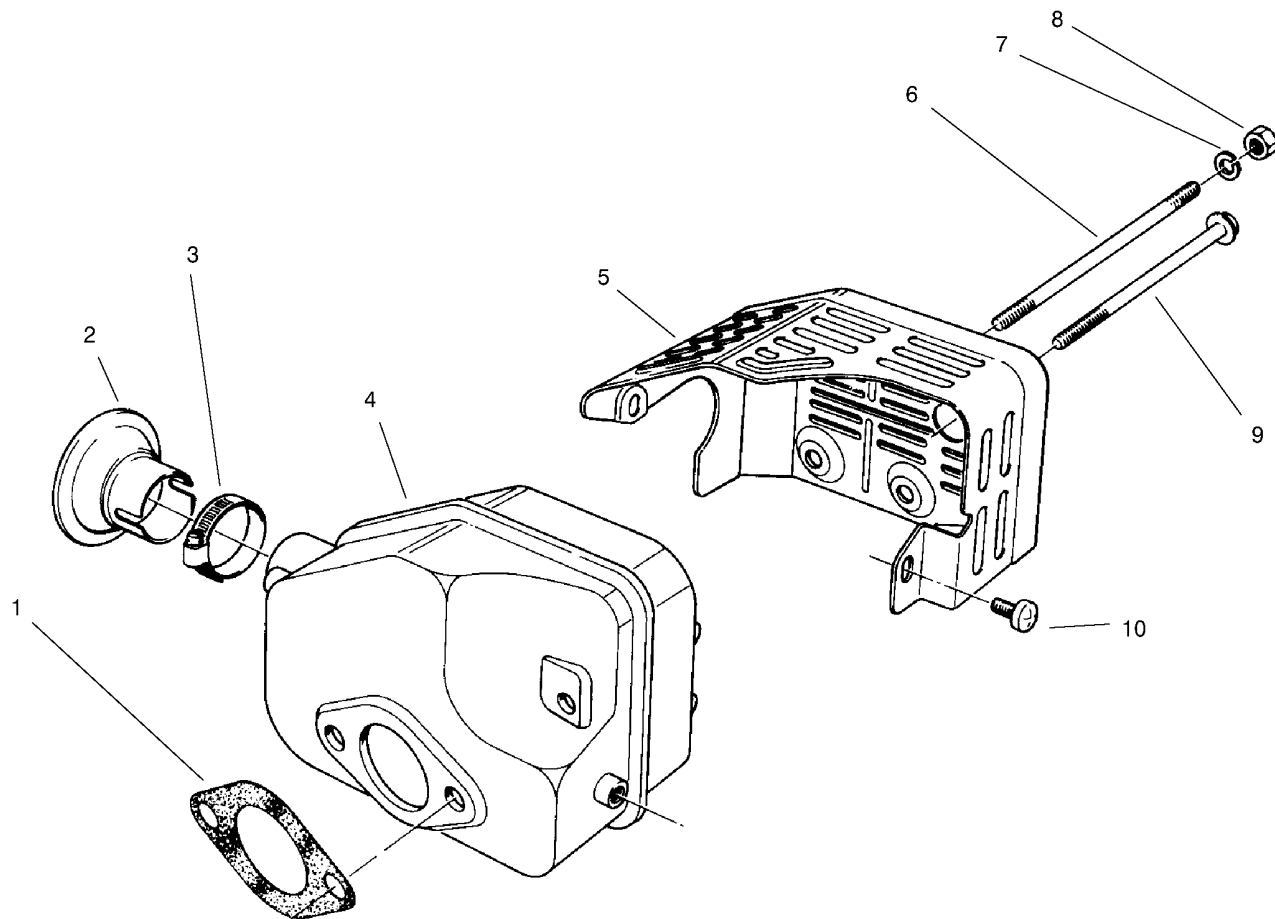
Wheel Assembly No. 53-7720

Ref	Part No.	Qty.	Description				
1	53-7740	1	Tire				
2	53-7780-06	2	Plate-Wheel, Half				
3	321-2	4	Screw-HH				
4	3296-42	4	Nut-Lock, NI				
25		1	Hub And Bearing ASM				
5:1	52-2410	1	Hub-Bearing				
5:2	52-2440	1	Spacer-Bearing				
5:3	52-2450	2	Bearing-Wheel				



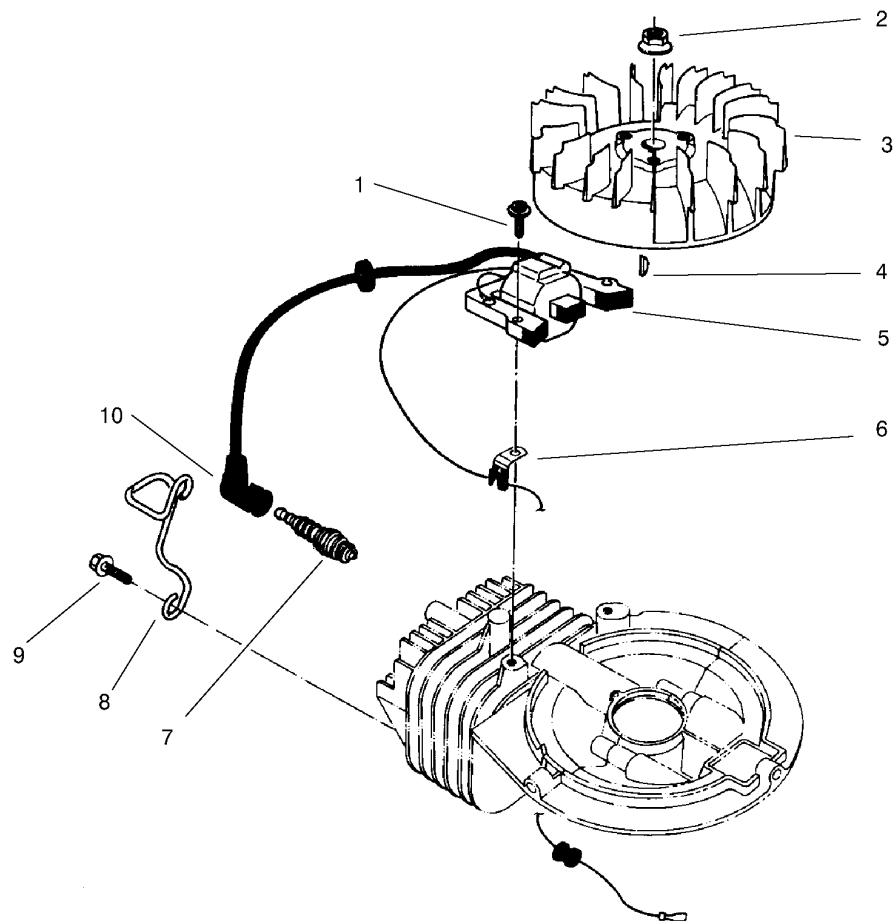
Crankshaft Assembly (model No. 48pw)

Ref	Part No.	Qty.	Description				
1	94-1685	1	Crankcase ASM				
2	81-0590	1	Ring Set				
3	81-0620	2	Clip				
4	81-0600	1	Pin-Piston				
5	81-2140	1	Piston				
6	81-0720	1	Oil Seal				
7	81-0710	1	Washer-Upper				
8	81-0690	1	Bearing-Upper				
9	81-4680	1	Crankshaft				
10	81-0770	1	Spacer				
11	81-0750	1	Bracket				
12	81-0700	1	Lower Brg				
13	81-0730	1	Washer-Lower				
14	81-0740	1	Seal-Oil				
15	81-0540	5	Bolt				
16	81-0760	1	Pin				
17	81-0610	1	Bearing				
18	81-0570	4	Bolt				
19	81-0560	1	Plate-Mounting				
20	81-0520	2	Pin				
1	12-8099	1	Engine Short Block				



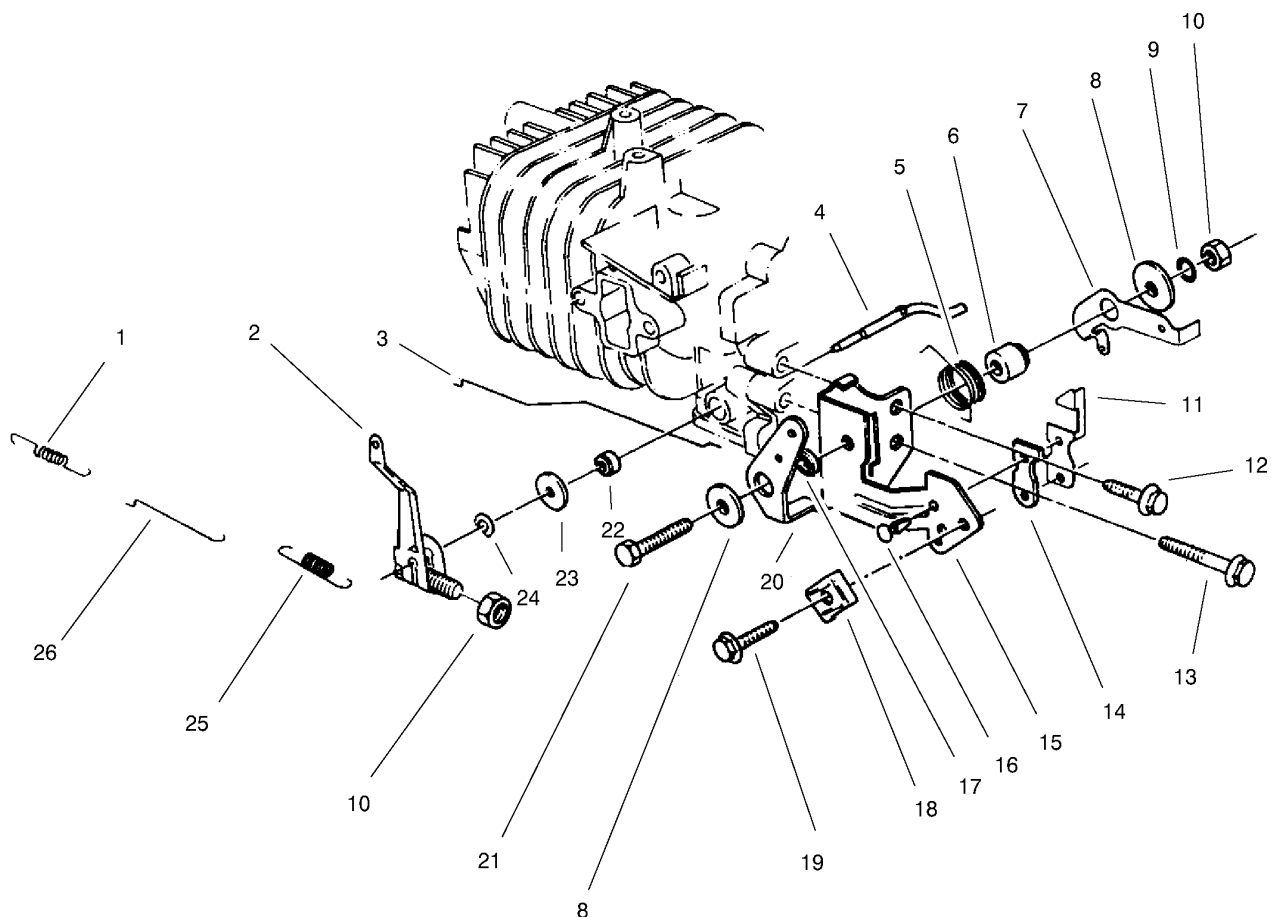
Muffler Assembly No. (model No. 48pw)

Ref	Part No.	Qty.	Description				
1	81-1080	1	Gasket				
2	81-0200	1	Arrestor-Spark				
3		1	Clamp				
4	81-5690	1	Muffler				
5	81-2450	1	Cover-Muffler				
6	81-1100	2	Bolt				
7	81-1120	2	Washer-Lock				
8	81-1110	2	Nut				
9	81-1150	1	Bolt				
10	81-1140	2	Screw				



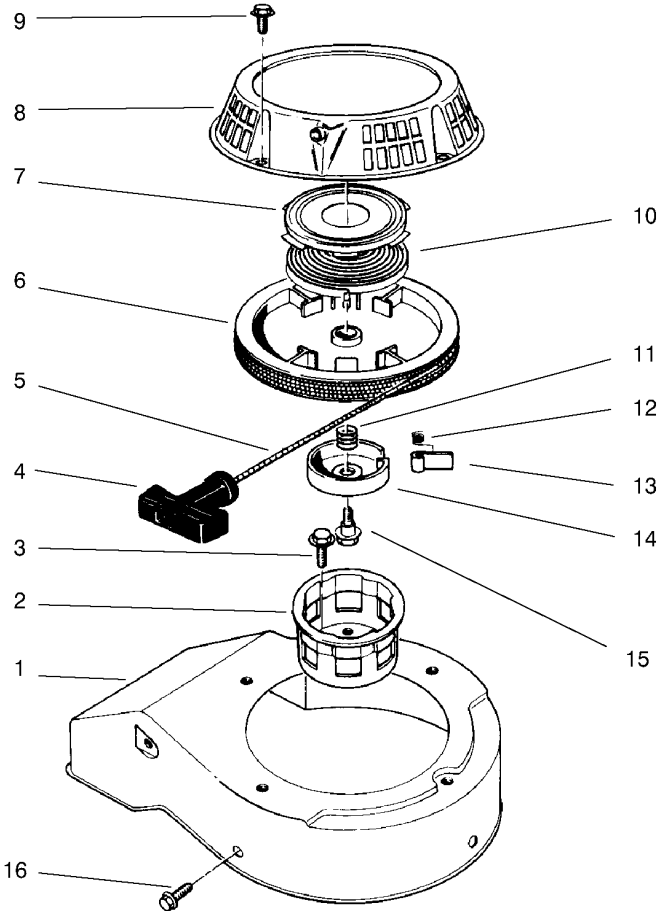
Ignition Assembly (model No. 48pw)

Ref	Part No.	Qty.	Description				
1	81-5680	2	Screw				
2	81-1330	1	Nut				
3	81-2810	1	Flywheel				
4	81-2370	1	Key				
5	81-2820	1	Coil-Magneto				
6	81-1480	1	Clamp				
7	81-0181	1	Sparkplug				
8	81-2120	1	Protector-Plug				
9	81-2350	2	Screw				
10	81-1500	1	Cap-Sparkplug				
1	41-7650	1	Puller-Flywheel				



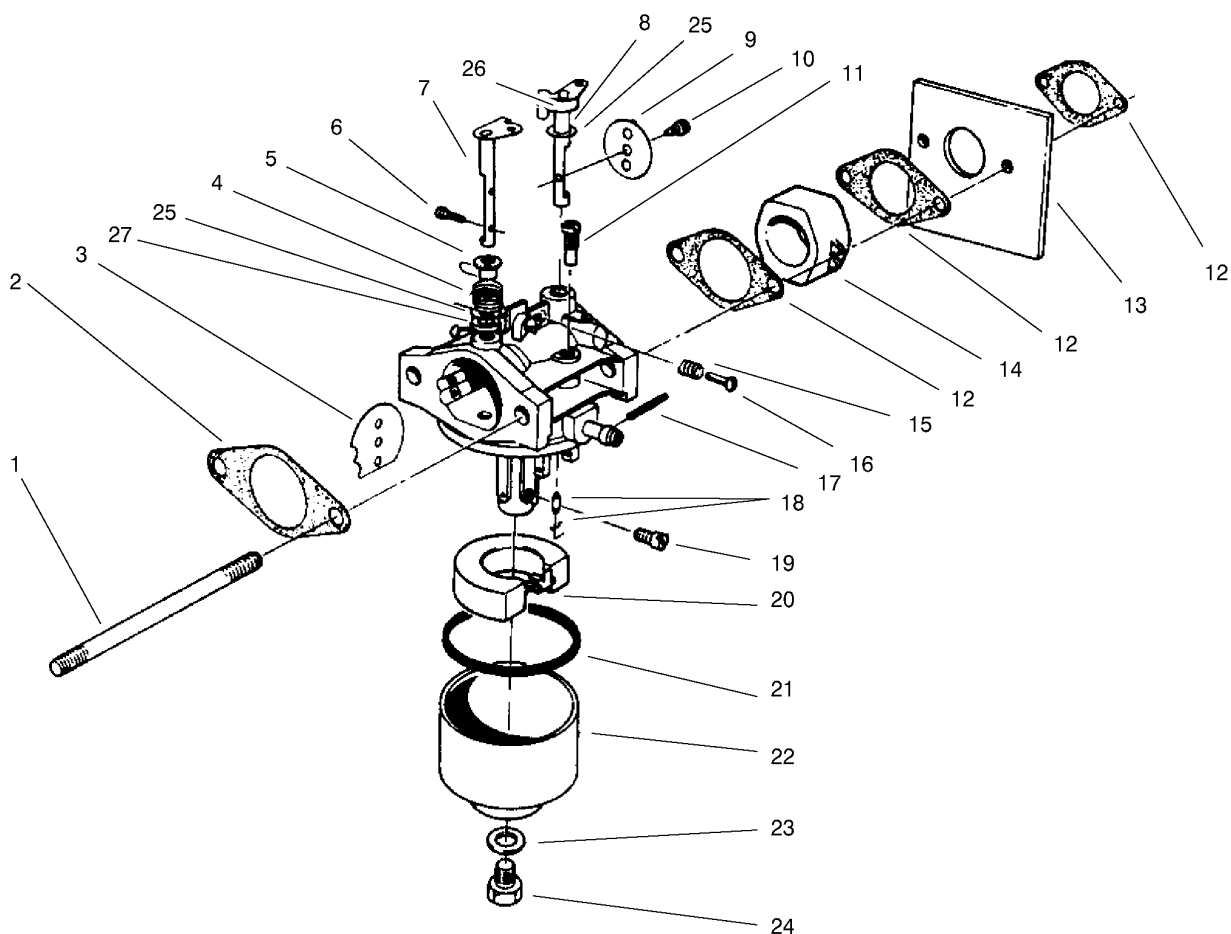
Governor Assembly (model No. 48pw)

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	81-0920	1	Spring	25	81-2830	1	Spring-Governor
2	81-5420	1	Arm-Governor	26	81-0910	1	Rod-Carburetor
3	81-5410	1	Rod-Choke				
4	81-2880	1	Shaft				
5	81-2460	1	Spring-Choke Lever				
6	81-1770	1	Gov Lever Spacer				
7	81-2850	1	Lever-Spring, Governor				
8	81-1750	2	Washer				
9	81-1450	1	Lockwasher				
10	81-0900	2	Nut				
11	81-1840	1	Terminal-Kill Switch				
12	81-1170	1	Bolt				
13	81-0540	1	Bolt				
14	81-1830	1	Insulator-Kill Switch				
15	81-2420	1	Bracket-Throttle, Control				
16	81-4530	2	Rivet				
17	81-2470	1	Spacer-Choke Lever				
18	81-2430	1	Clamp				
19	50-0130	1	Bolt				
20	81-1710	1	Lever-Control, Choke				
21	81-1730	1	Bolt				
22	81-0850	1	Seal-Oil				
23	81-0860	1	Washer				
24	81-0870	1	E-Ring				



Recoil Assembly (model No. 48pw)

Ref	Part No.	Qty.	Description				
1	81-2080	1	Cover-Cooling Fan				
2	81-2170	1	Pulley-Cup, Starter				
3	81-1300	3	Bolt				
4	81-1630	1	Handle-Recoil				
5	81-1270	1	Rope-Starter				
6	81-1210	1	Reel				
7		1	Retainer-Spring, Recoil				
8	81-2100	1	Case-Starter				
9	81-1280	4	Screw-HHF				
10		1	Spring-Recoil				
11	81-1240	1	Spring				
12	81-1220	1	Spring				
13	81-1230	1	Dog				
14	81-1250	1	Retainer				
15	81-1260	1	Bolt				
16	53-1340	3	Bolt				
❶	81-5940	1	Starter Assembly (Incl. Ref. #4-15)				
❶	81-2300	1	Spring & Retainer Assembly (Incl. Ref. #7 & 10)				



Carburetor Assembly (model No. 48pw)

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	81-5450	2	Stud-Carburetor	24	81-5670	1	Screw
2	81-0090	1	Gasket-Air Cleaner	25	81-2530	2	Seal
3	81-0240	1	Plate	26	81-2540	1	Ring
4	81-0230	1	Spring	27	81-2550	1	Packing (Incl. Ref. #2, 12, 18, 21 & 23)
5	81-0220	1	Bushing	❶	81-2520	1	Carburetor ASM, Complete
6	81-2160	2	Screw	❶	94-1687	1	Carburetor ASM With Primer
7	81-1950	1	Shaft-Choke	❶	81-5810	1	Seat Kit (Incl. Valve Seat & Ref. #18)
8	81-0250	1	Shaft				
9	81-0260	1	Plate				
10	81-0270	1	Screw-Throttle				
11	94-1684	1	Jet-Pilot				
12	81-0780	3	Gasket-Carb				
13	81-5490	1	Shield-Carburetor				
14	81-5440	1	Insulator-Carburetor				
15	81-2580	1	Spring-Pilot Screw				
16	50-0250	1	Screw				
17	81-2600	1	Pin-Hinge				
18	81-4910	1	Needle				
19	81-1060	1	Jet-Main				
❶	81-2340	0	Jet-High Altitude				
20	81-0970	1	Float				
21	81-1010	1	Gasket				
22	81-5660	1	Bowl - Float				
23	81-1020	1	Gasket				

Attachments and Accessories

For 22031 - ProLine 21in Recycler Mower

Product Name	Model/Part
Side Discharge Kit	59199

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