



GrandStand[®] Mower

With 48in TURBO FORCE[®] Cutting Unit

Model No. 74568 - 290000206 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

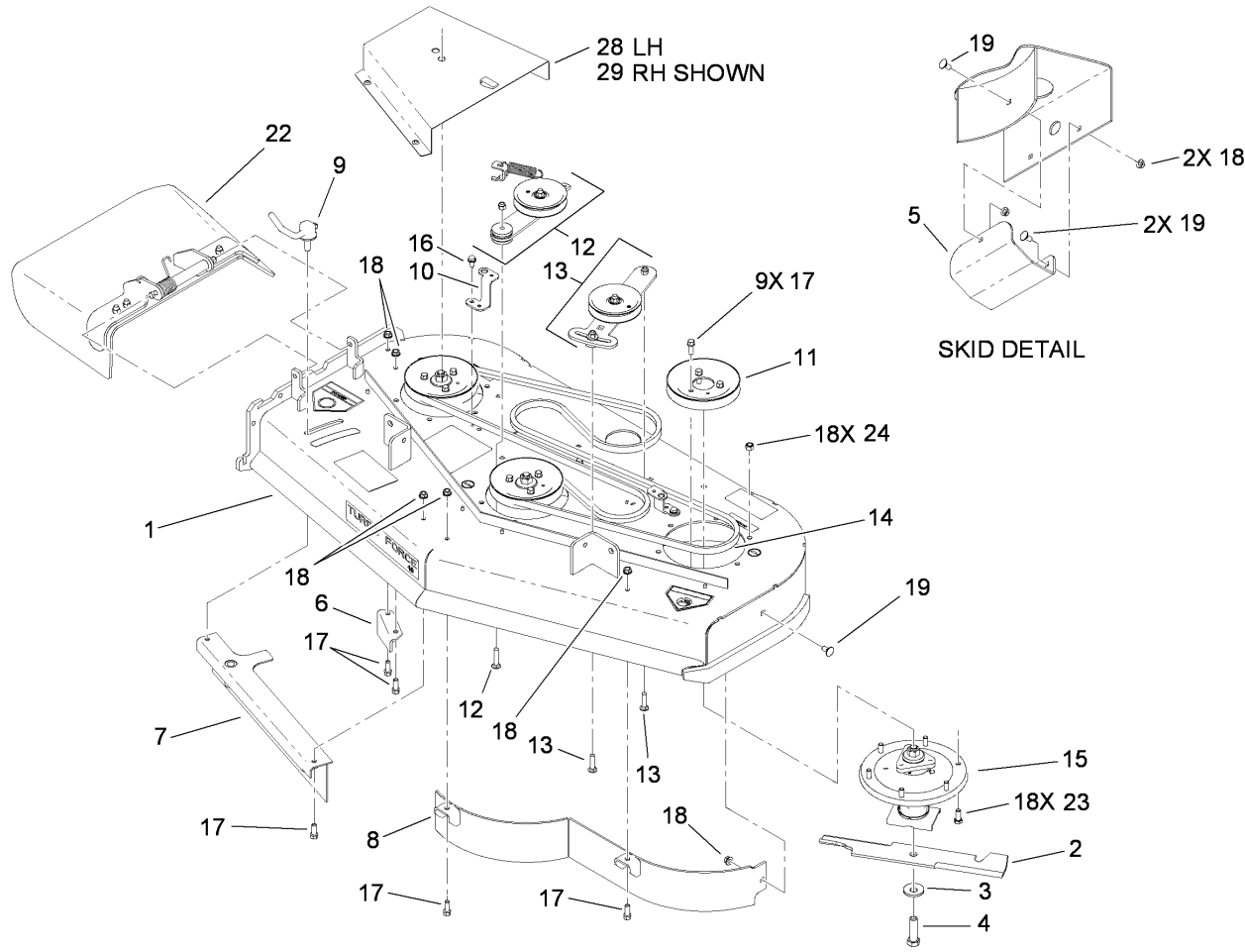
Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	

Footnotes

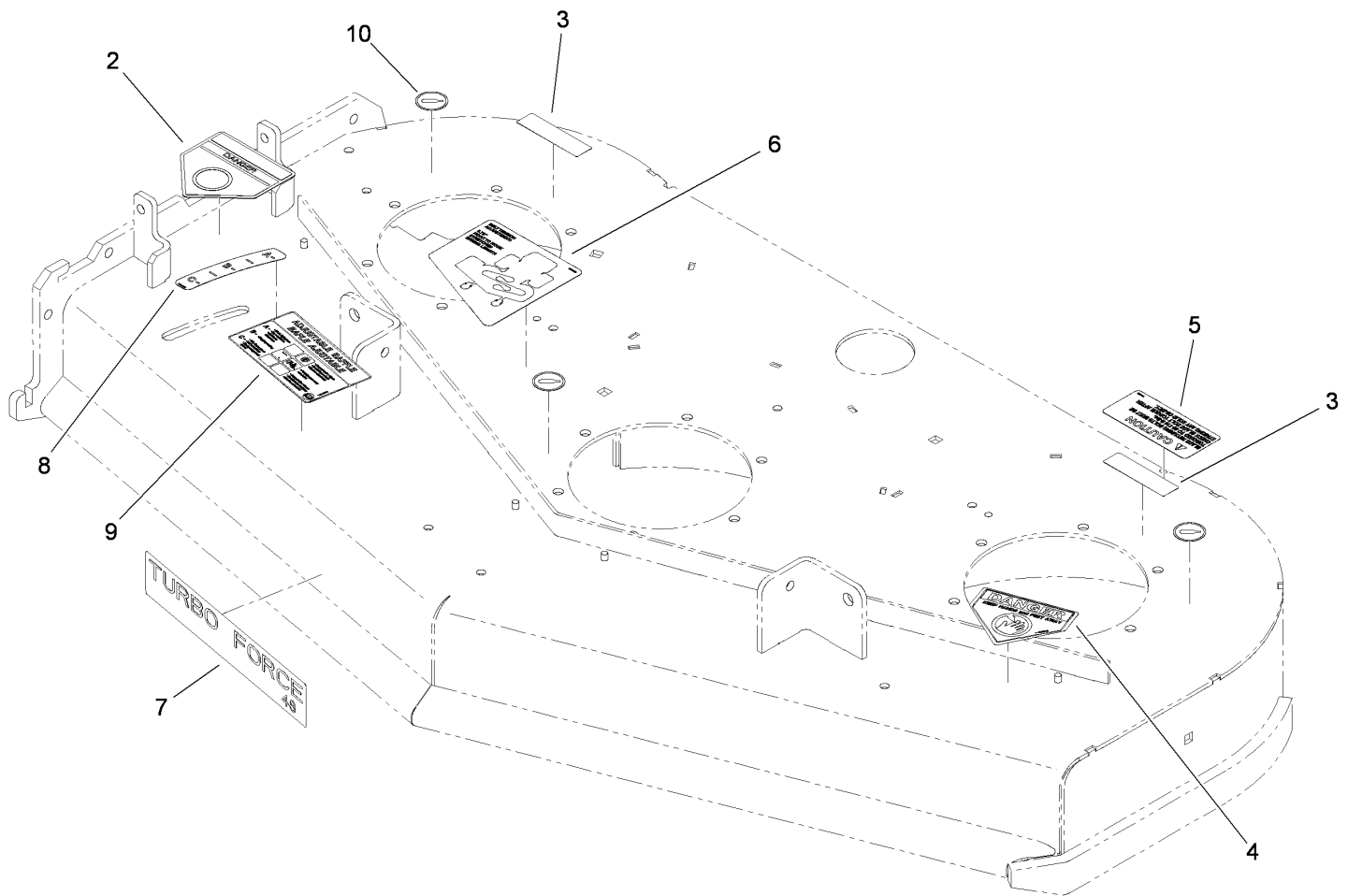
❶ Not illustrated

❷ Not serviced separately



48 Inch Deck Assembly

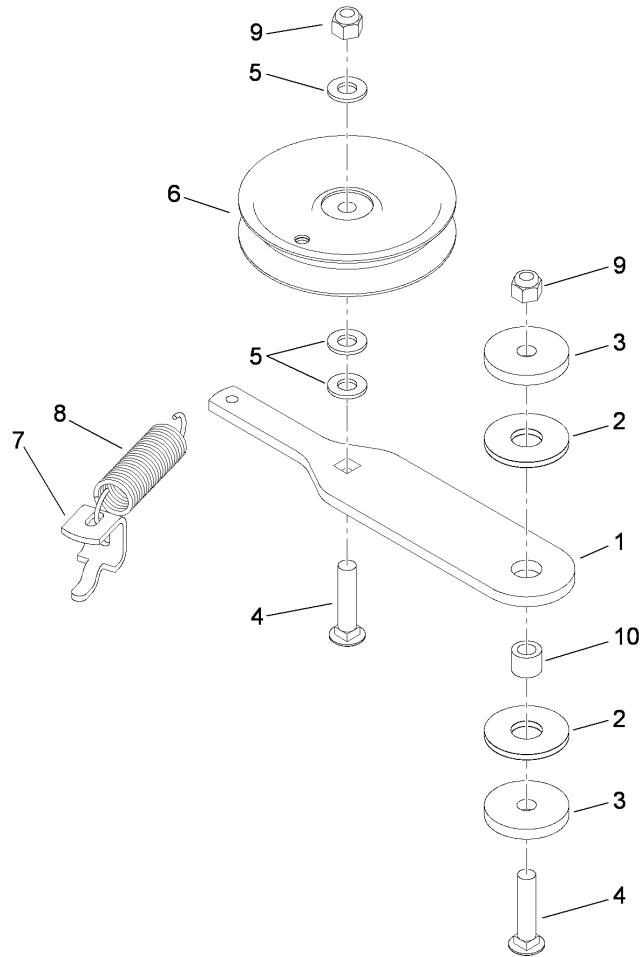
Ref	Part No.	Qty.	Description				
1	117-3632	1	Deck ASM				
2	107-3192-03	3	Blade-16.5 Inch (High Flow)				
3	103-0865	3	Washer-Blade Bolt, Heavy				
4	103-0862	3	Screw-Cap				
5	114-1908-01	1	Skid				
6	107-8541-01	1	Baffle-Discharge				
7	105-7755-01	1	Baffle ASM				
8	117-0410-01	1	48 Inch Baffle ASM				
9	107-1664	1	Lever ASM				
10	108-2177-01	2	Bracket-Cover, Tall				
11	115-7440	3	Pulley				
12	117-0445	1	Spring Idler ASM				
13	117-0446	1	Idler Adjust ASM				
14	114-0453	1	Belt-V				
15	107-8504	3	Spindle ASM				
16	32144-70	2	Screw-HWHTF				
17	92-1624	14	Screw-HWH				
18	3290-357	9	Nut-HHF, Whiz				
19	3231-1	4	Screw-CARR				
22	114-1910	1	Deflector ASM				
23	33115-025	18	Screw-HH				
24	33025-00	18	Nut-Lock				
28	117-3550	1	LH Belt Cover ASM				
29	117-3551	1	RH Belt Cover ASM				



Deck Assembly No. 117-3632

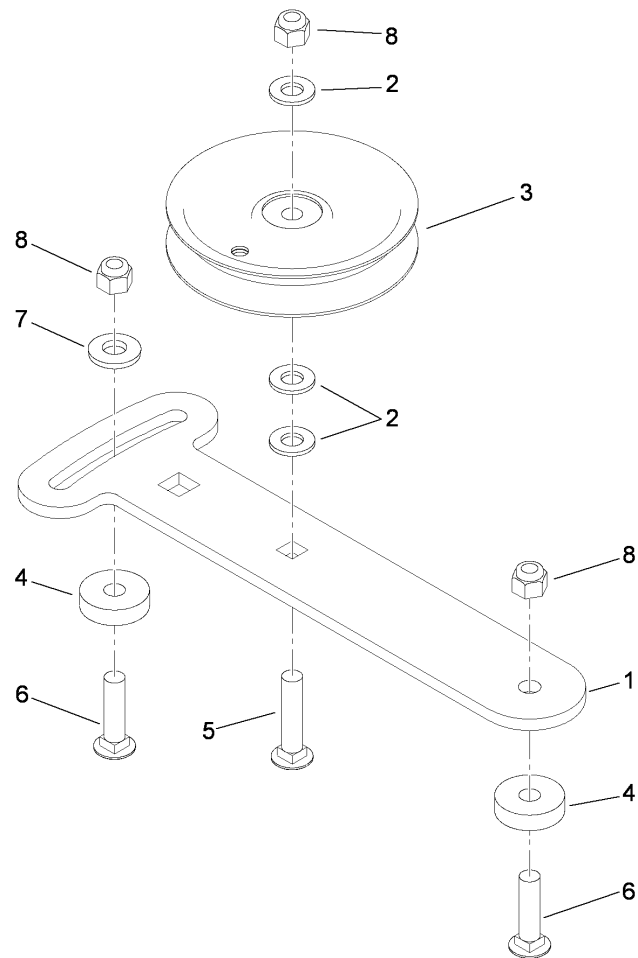
Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	98-5954	2	Decal-Cover, Missing				
4	1-403005	1	Decal-Danger				
5	68-8340	1	Decal-Torque				
6	117-0486	1	Decal-Tension, Belt				
7	107-1690	1	Decal				
8	110-2067	1	Decal-Setting, Baffle				
9	110-2068	1	Decal-Adjustment, Baffle				
10	58-6520	3	Decal-Grease				





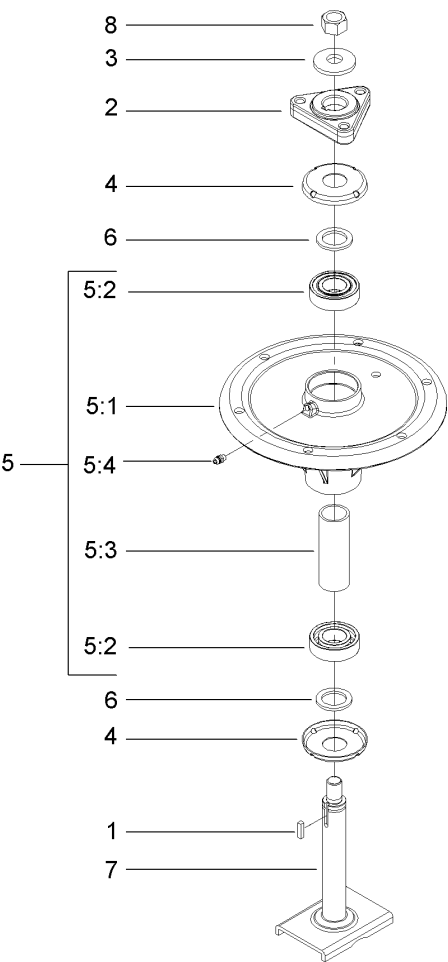
Spring Idler Assembly No. 117-0445

Ref	Part No.	Qty.	Description				
1	114-1992	1	Plate-Idler				
2	114-0463	2	Washer-Friction, Composite				
3	110-9981	2	Washer-Plain				
4	3231-5	2	Screw-CARR				
5	3256-24	3	Washer-Flat				
6	93-1622	1	Pulley-Idler				
7	117-0447-01	1	Bracket-Anchor, Spring				
8	108-4056	1	Spring-Extension				
9	3296-39	2	Nut-Lock, NI				
10	1-413088	1	Bushing-Lever, Lift				



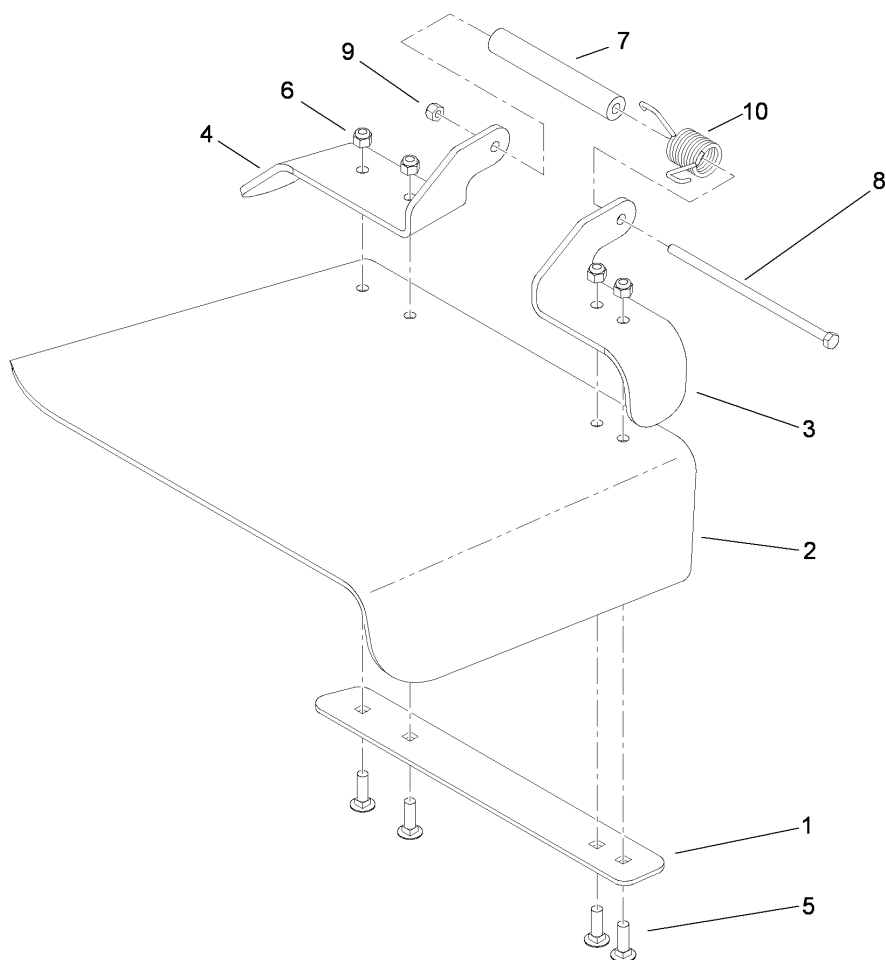
Idler Adjust Assembly No. 117-0446

Ref	Part No.	Qty.	Description				
1	114-1991	1	Plate-Idler				
2	3256-24	3	Washer-Flat				
3	93-1622	1	Pulley-Idler				
4	105-7788	2	Spacer				
5	3231-5	1	Screw-CARR				
6	3231-4	2	Screw-CARR				
7	98-5975	1	Washer-Belleville				
8	3296-39	3	Nut-Lock, NI				



Spindle Assembly No. 107-8504

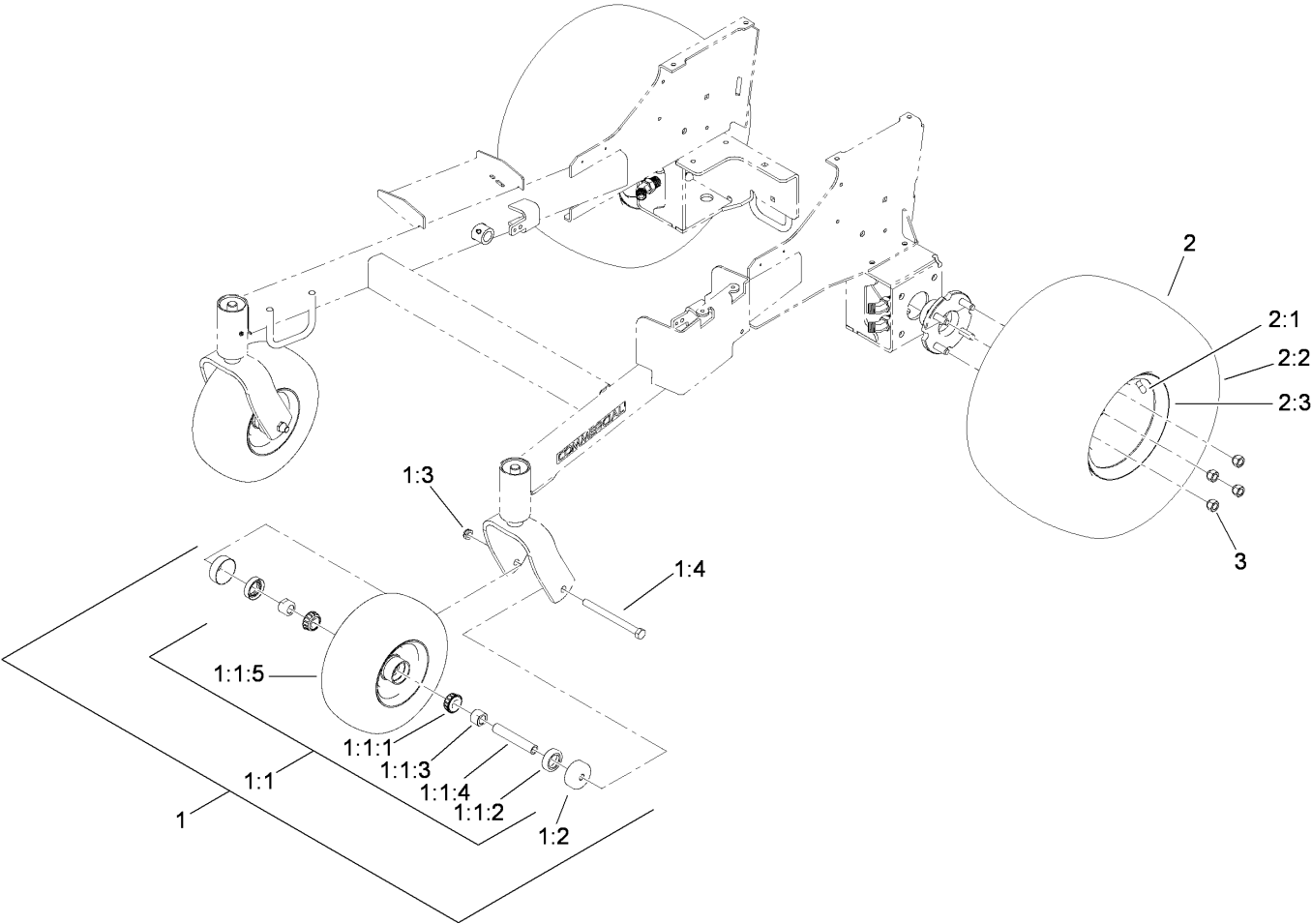
Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	113514	2	Bearing-Ball				
5:3	107-8502	1	Spacer-Bearing				
5:4	302-5	1	Fitting-Grease				
6	3-8514	2	Washer-Thrust				
7	107-8501	1	Spindle ASM				
8	3219-6	1	Nut-Hex				



Deflector Assembly No. 114-1910

Ref	Part No.	Qty.	Description
1	106-3248-03	1	Strap-Discharge
2	110-0759	1	Deflector-Rubber
3	108-7766-03	1	Bracket-Hinge, Front
4	108-7767-03	1	Bracket-Hinge, Rear
5	3231-25	4	Screw-CARR
6	3296-39	4	Nut-Lock, NI
7	105-4622	1	Spacer
8	322-50	1	Screw-HH
9	3296-29	1	Nut-Lock, NI
10	108-4052	1	Spring-Torsion

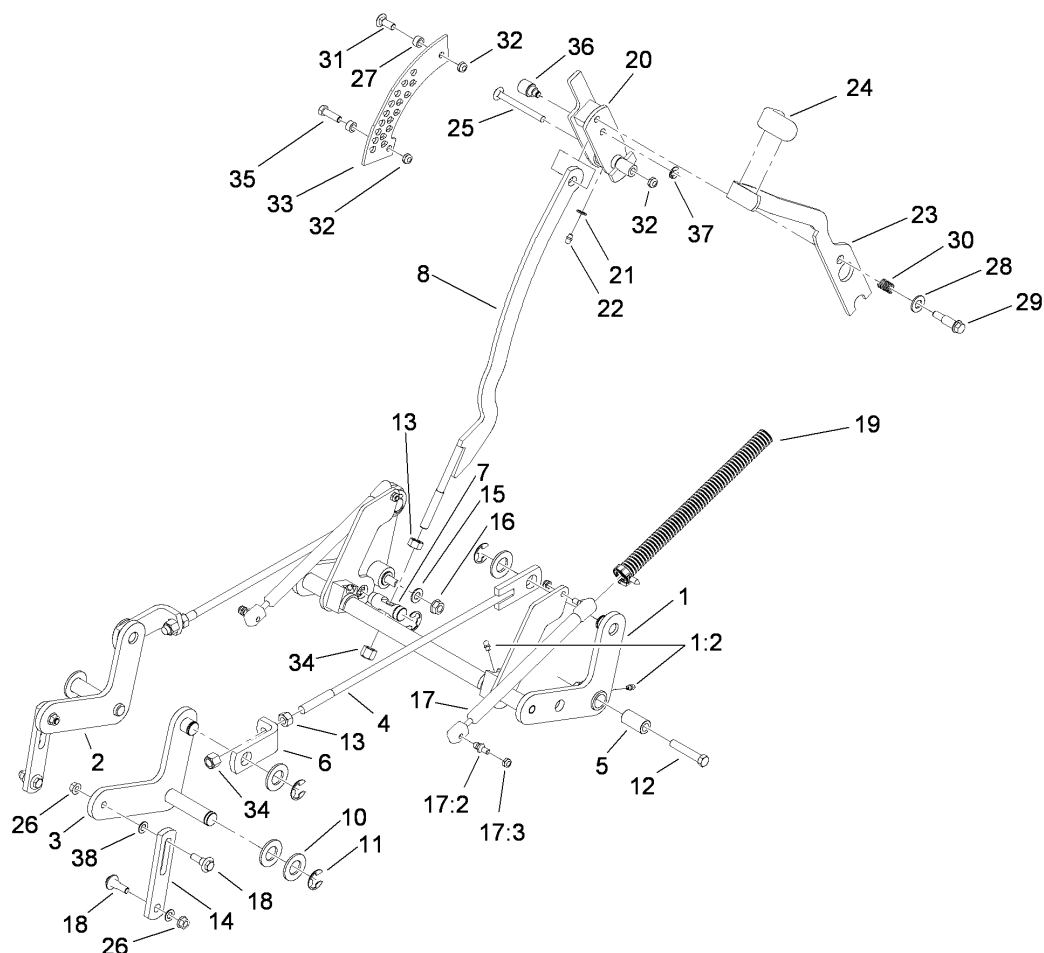
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Wheel Assembly

Ref	Part No.	Qty.	Description				
1	112-3810	2	Wheel And Bearing ASM				
2		1	Wheel Bearing ASM				
1:1:1	1-633585	2	Bearing-Cone, Taper				
1:1:2	103-0063	2	Seal-Caster				
1:1:3	103-3051	2	Spacer-Nut				
1:1:4	103-3157	1	Axle-Caster				
1:1:5	110-9965	1	Wheel And Tire ASM				
1:2	103-2768	2	Guard-Seal				
1:3	3296-45	1	Nut-Lock, NI				
1:4	325-20	1	Screw-HH				
2	117-0429	2	Wheel ASM				
2:1	232-27	1	Stem-Valve				
2:2	117-0428	1	Tire				
2:3	106-8133	1	Rim-8 Inch				
3	242-50	8	Nut-Lug				

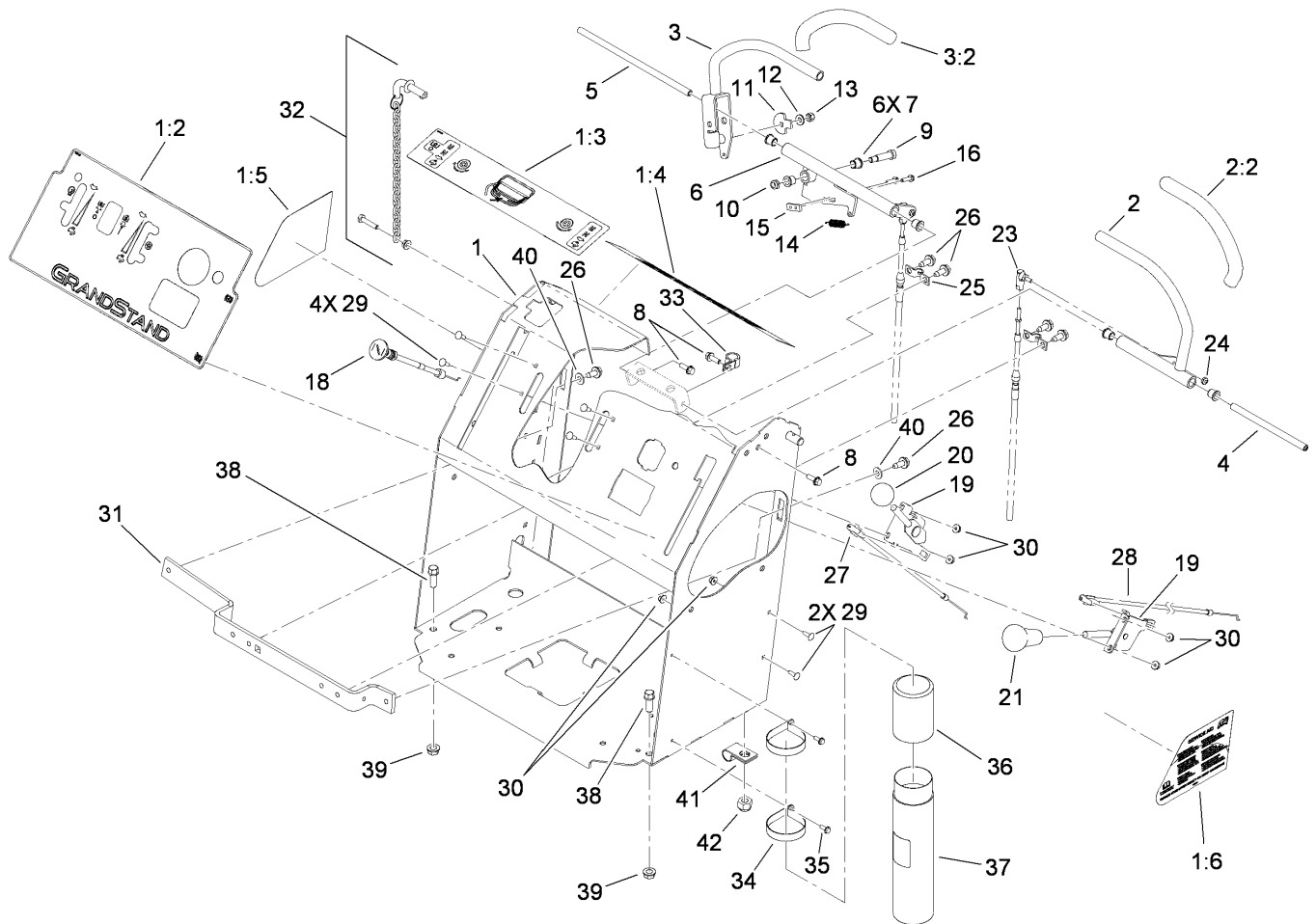
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Deck Lift Assembly

Ref	Part No.	Qty.	Description
1	117-0505	1	Lift ASM
1:2	302-5	4	Fitting-Grease
2	117-0489-01	1	RH Lift ASM
3	117-0488-01	1	LH Lift ASM
4	114-5268	2	Lift Rod ASM
5	117-0498	2	Spacer
6	117-0513	2	Bracket-Rod, Lift
7	114-5274	1	Pin-HOC
8	117-3611	1	Bar-Lift
10	3256-29	8	Washer-Flat
11	32151-103	7	Ring-Retaining, EXT
12	324-10	2	Screw-HH
13	3217-9	3	Nut-HH
14	117-0519	2	Link-Lift
15	3256-25	2	Washer-Flat
16	3296-48	2	Nut-Lock, NI
17	117-0506	2	Gas Spring ASM
17:2	88-6770	2	Stud-Ball
17:3	3296-47	2	Nut-Lock, NI
18	109-9840	4	Screw-Shoulder, HHF
19	117-3575	2	Cover-Spring
20	114-3512	1	HOC Handle ASM
21	3256-22	1	Washer-Flat
22	302-5	1	Fitting-Grease

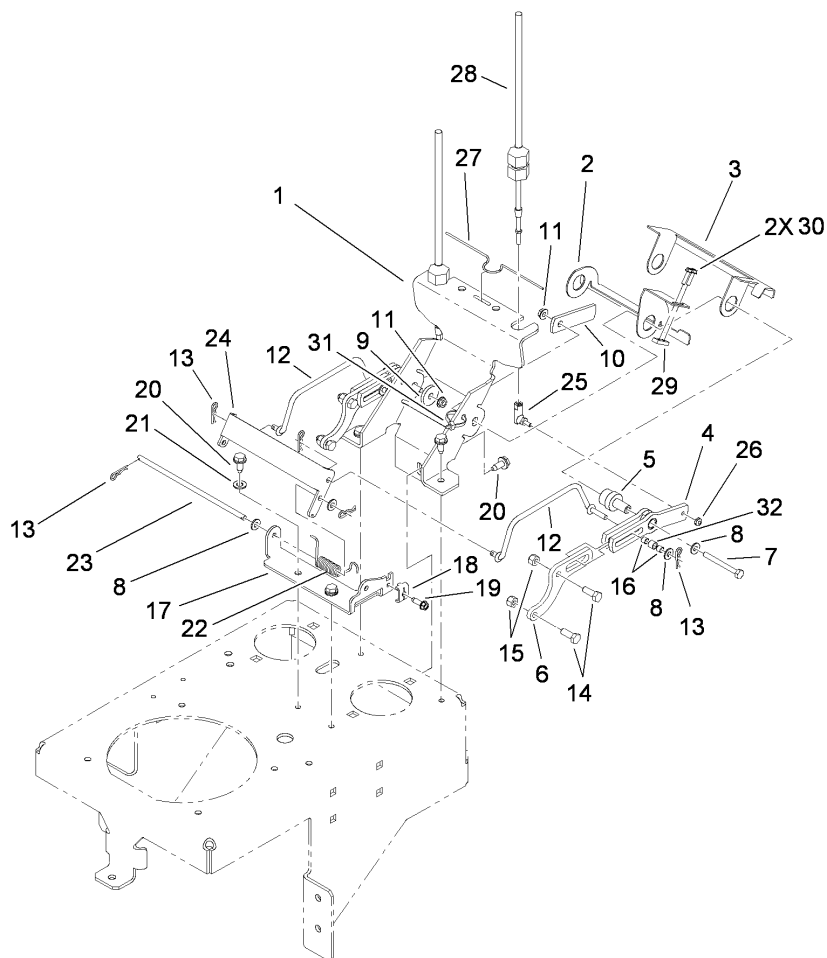
Ref	Part No.	Qty.	Description
23	114-5305-03	1	Lever-HOC
24	1-633268	1	Grip-Lever, Brake
25	3231-24	1	Screw-CARR
26	32128-21	4	Nut-HF
27	111044	2	Spacer
28	3256-26	1	Washer-Flat
29	66-0561	1	Screw-Shoulder
30	65-9940	1	Spring
31	3231-22	1	Screw-CARR
32	3296-59	3	Nut-Lock, NI
33	114-5307	1	Bracket-HOC
34	3296-23	3	Nut-Lock, NI
35	323-7	1	Screw-HH
36	117-3645	1	Hub-Pivot
37	32151-47	1	Ring-Retaining
38	40-1940	4	Washer



Upper Control and Tower Assembly

Ref	Part No.	Qty.	Description
1	114-1922	1	Control Tower ASM
1:2	117-0453	1	Decal-Panel, Control
1:3	117-0454	1	Decal-Opt
1:4	117-3626	1	Decal-Warning
1:5	117-0456	1	Decal-HOC
1:6	117-0485	1	Decal-Service Aid
2	114-3593	1	LH Lever ASM
2:2	114-0241	1	Grip-Lever
3	114-3594	1	RH Lever ASM
3:2	114-0241	1	Grip-Lever
4	114-0260	1	Shaft-Pivot
5	114-1904	1	Shaft-Pivot, Motion Control
6	114-5302	1	Motion Control ASM
7	103-9928	6	Bearing
8	3234-4	3	Screw-HHF
9	114-0239	1	Screw-HSH
10	3296-47	1	Nut-Lock, NI
11	114-0268	1	Cam-Lever, Handle Stop
12	3256-22	1	Washer-Flat
13	3296-42	1	Nut-Lock, NI
14	114-0249	1	Spring-Extension
15	1-633181	1	Plate-Tapped
16	32105-13	2	Screw-HWH
18	106-9962	1	Control-Choke, Push / Pull

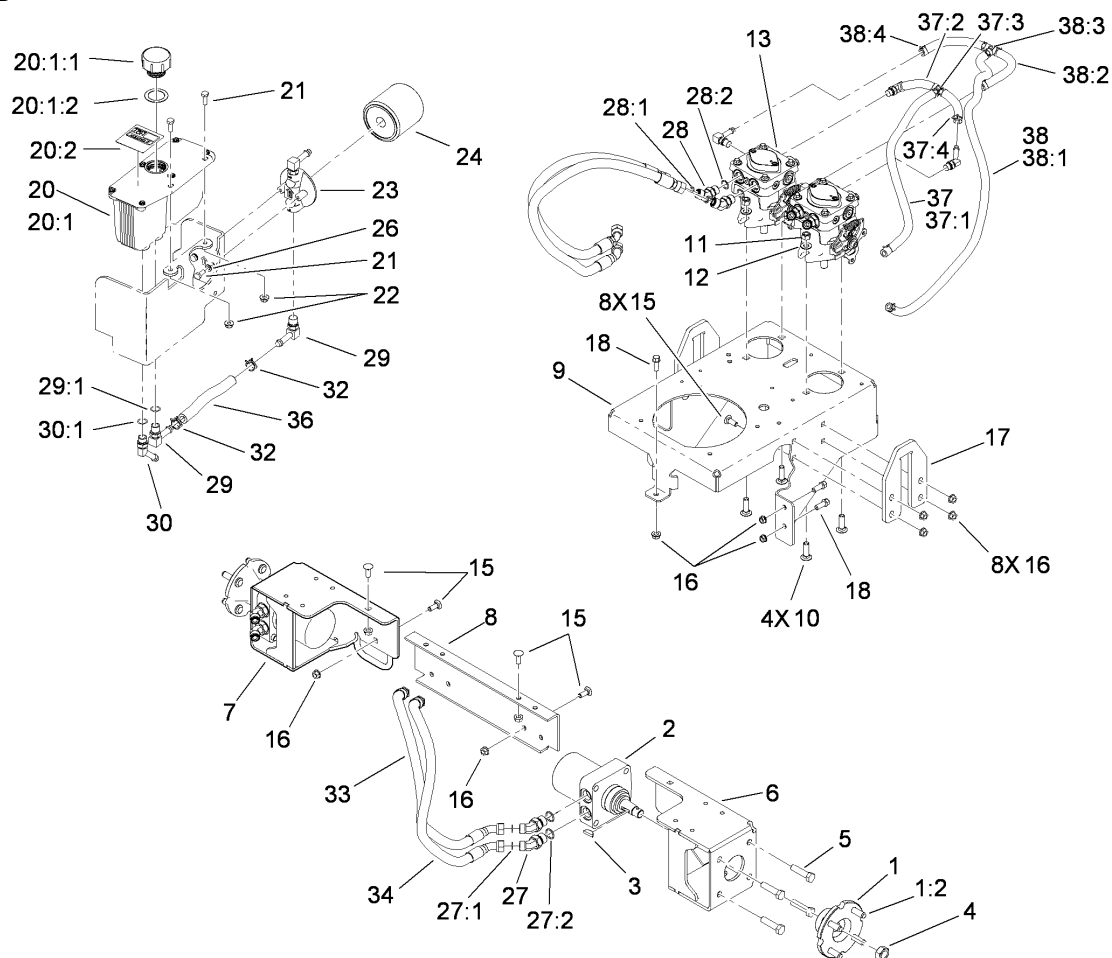
Ref	Part No.	Qty.	Description
19	110-5547	2	Control Lever ASM
20	1-603175	1	Knob-Ball
21	99-7981	1	Knob-Grip, Soft
23	2411-38	2	Joint-Ball
24	3296-27	2	Nut-Lock, NI
25	93-2279	2	Clamp-Cable
26	32144-70	6	Screw-HWHTF
27	114-1966	1	Cable-Control
28	114-1950	1	Cable-Speed
29	1-807533	6	Bolt-CARR
30	3290-148	6	Nut-HF
31	114-1921-01	1	Bar-Cable
32	114-0409	1	HOC Pin ASM
33	2412-87	1	Clamp-Cable
34	2412-120	2	R-Clamp
35	32144-1	2	Screw-Taptite
36	104-7048	1	Cap-Housing
37	104-7050	1	Tube-Manual
38	92-1624	4	Screw-HWH
39	3290-357	3	Nut-HHF, Whiz
40	3256-23	2	Washer-Flat
41	2412-138	1	R-Clamp
42	3296-39	1	Nut-Lock, NI



Lower Control Assembly

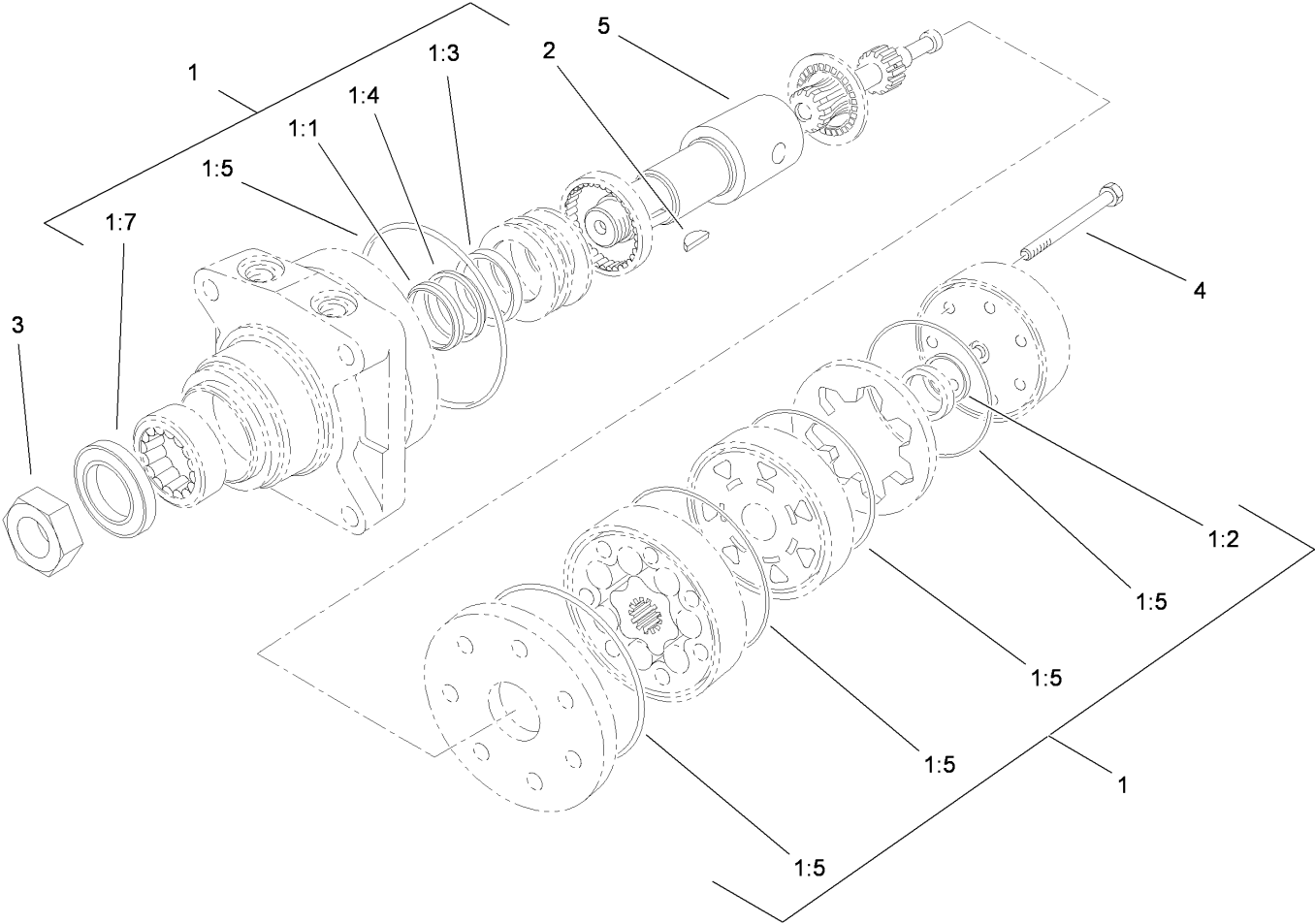
Ref	Part No.	Qty.	Description
1	114-5304-01	1	Mount-Linkage, Drive
2	114-1993	1	Lever-Switch
3	114-1999	1	Lever-Switch
4	114-1956	2	Control Fork ASM
5	114-1955	2	Hub-Shoulder
6	114-3547	2	Arm-Control
7	321-15	2	Screw-HH
8	3256-22	8	Washer-Flat
9	65-8270	1	Washer
10	114-5155-03	1	Arm-Switch, Stop
11	32128-14	2	Nut-Hex, Flange
12	114-5295	2	Rod-Link, Shifter
13	3290-307	6	Pin-Hair
14	322-4	4	Screw-HH
15	3296-29	4	Nut-Lock, NI
16	114-3534	4	Roller
17	114-1912-03	1	Bracket-Shifter
18	106-7297	1	Clamp-Cable
19	49-2040	1	Screw-HWHTF
20	32144-70	5	Screw-HWHTF
21	3256-23	2	Washer-Flat
22	106-2584	1	Spring-Torsion
23	114-1978	1	Pin-Hinge
24	114-5347	1	Arm-Dual, Shifter

Ref	Part No.	Qty.	Description
25	2411-38	2	Joint-Ball
26	3296-27	2	Nut-Lock, NI
27	114-0433	1	Clip-Spring
28	117-0474	2	Cable-Control, Traction
29	1-633181	1	Plate-Tapped
30	32105-13	2	Screw-HWH
31	3290-378	1	Tie-Cable
32	114-3576	2	Bushing-Guide, Drill



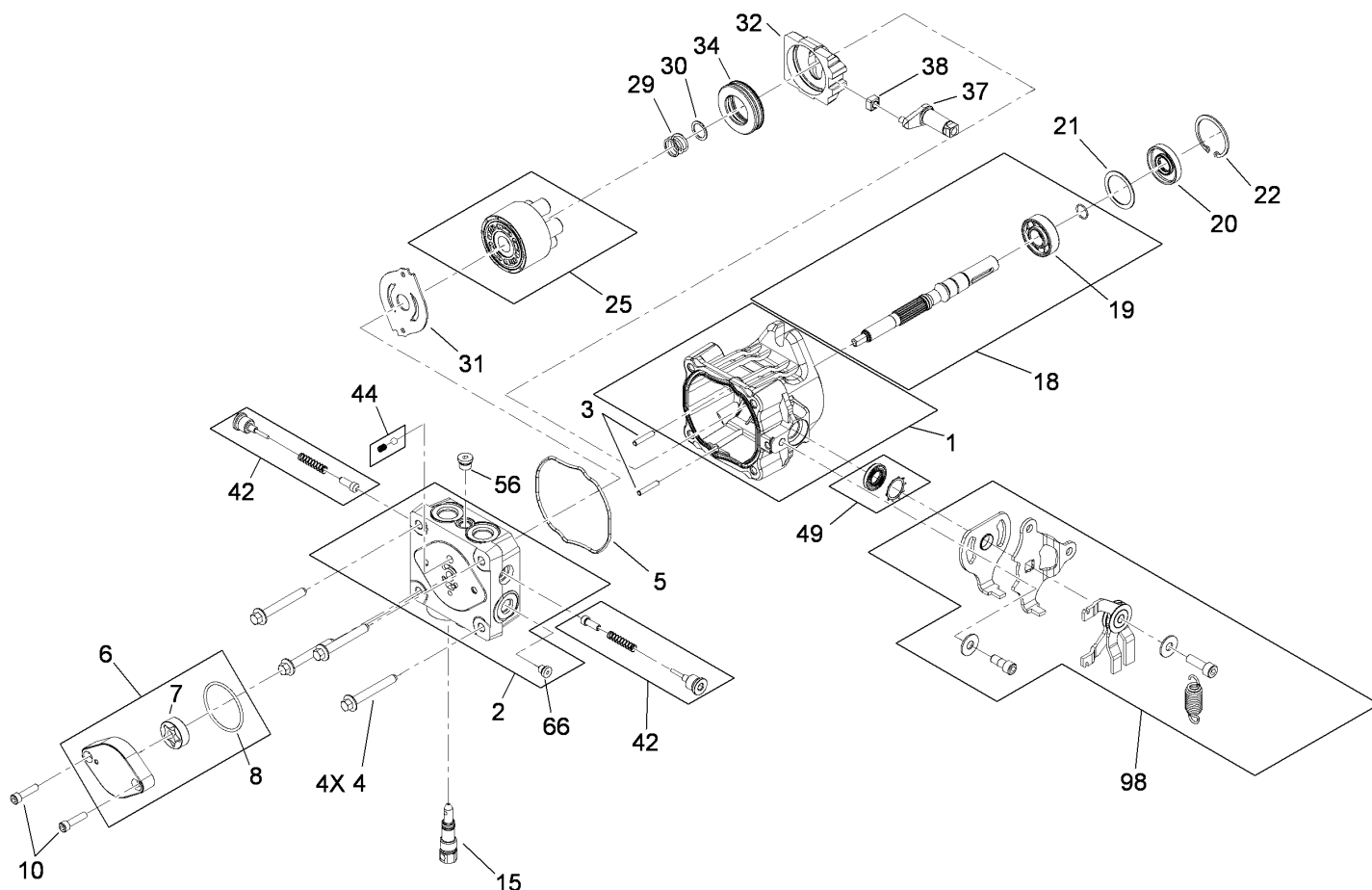
Hydraulic Assembly (continued)

Ref	Part No.	Qty.	Description
38:1	117-0461	1	Hose-Hydraulic
38:2	117-0459	2	Hose-Hydraulic
38:3	1-603721	2	Fitting-Tee, Hose
38:4	103-1988	6	Clamp-Hose



Hydraulic Motor Assembly No. 114-0549

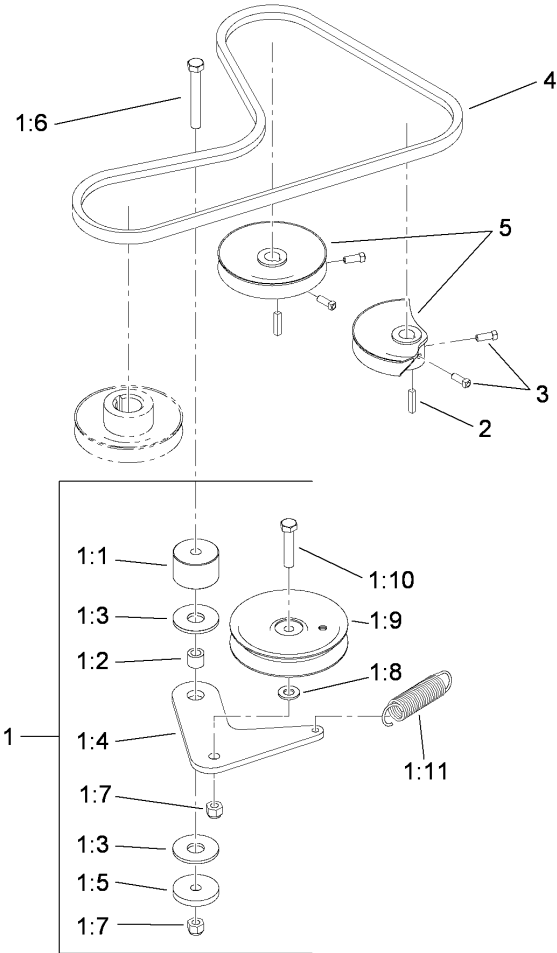
Ref	Part No.	Qty.	Description				
1	1-000119	1	Seal Kit				
2		1	Ring-Back Up				
3		1	Seal-Commutator				
4		1	Seal-Shaft (Viton)				
5		1	Washer-Back Up, Steel				
6		5	Ring-Seal (Viton)				
7		1	Seal-Dirt And Water				
8	3257-8	1	Key-Woodruff				
9	85-7310	1	Nut-Motor, Wheel				
10	106-5549	6	Bolt-Special				
11	106-8764	1	Shaft-Coupling				



Hydraulic Pump Assembly No. 117-3597

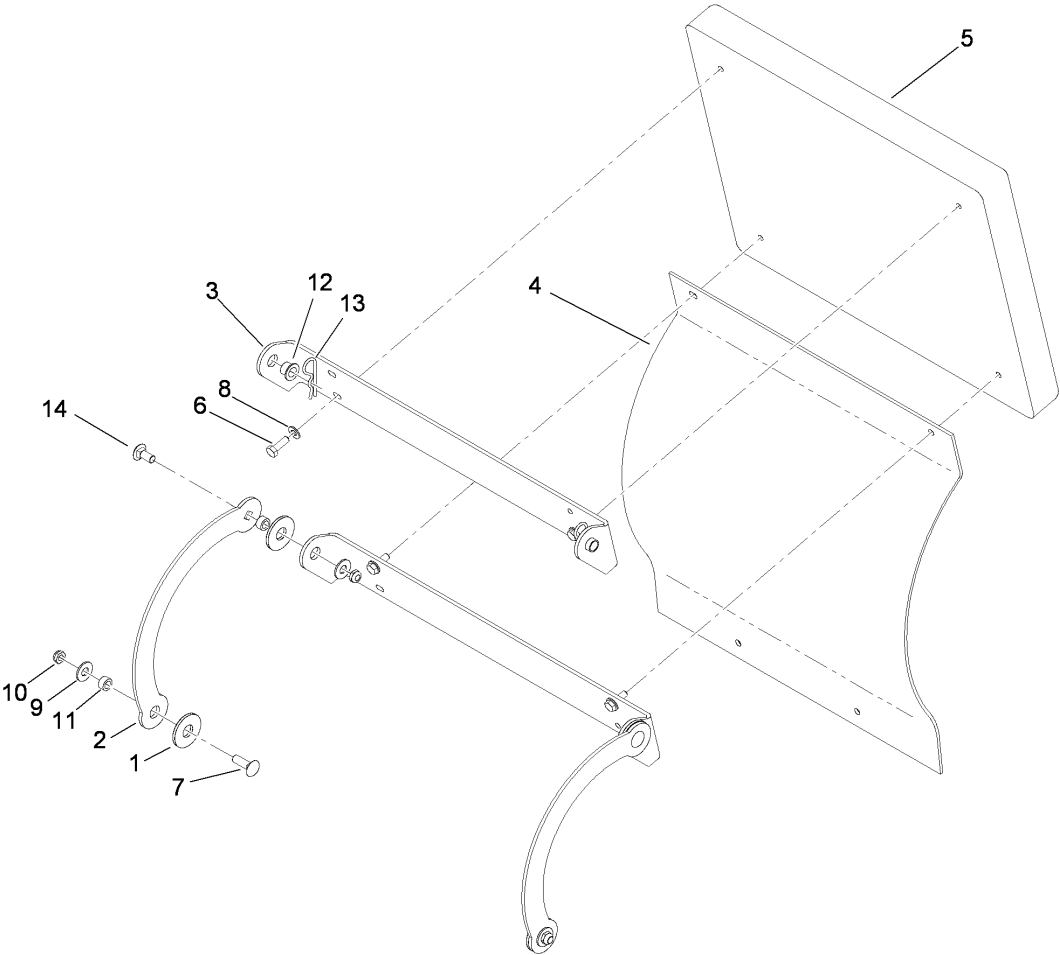
Ref	Part No.	Qty.	Description
1	115-4464	1	Housing Kit
2	106-8752	1	End Cap Kit (W/Poppets)
3	106-8753	2	Pin-Headless, Straight
4	106-8754	4	Bolt-HF
5	106-8755	1	O-Ring
6	106-8756	1	Charge Pump Kit
7	104-2122	1	Gerotor ASM
8	106-8757	1	O-Ring
10	104-2111	2	Capscrew
15	106-8759	1	Bypass Valve Kit
18	103-2664	1	Input Shaft Kit
19	104-5311	1	Bearing-Ball
20	104-5310	1	Seal-Lip
21	104-5308	1	Spacer
22	104-5309	1	Ring-Retaining
25	103-2666	1	Cylinder Block Kit
29	94-1936	1	Spring-Block
30	94-1937	1	Washer-Thrust, Block
31	105-6185	1	Plate-Valve
32	94-1907	1	Swashplate-Variable
34	94-6922	1	Bearing-Thrust
37	115-4458	1	Arm-Trunnion, Tapered Square
38	94-1910	1	Guide-Slot
42	98-3252	2	Valve-Check (W/Poppet)

Ref	Part No.	Qty.	Description
44	106-8760	1	Charge Relief Valve Kit
49	114-8155	1	Trunnion Seal Kit
56	106-8762	1	Plug-HSH
66	106-8763	1	Plug-HSH
98	117-3629	1	Kit-Return
99	105-6184	1	Seal Overhaul Kit



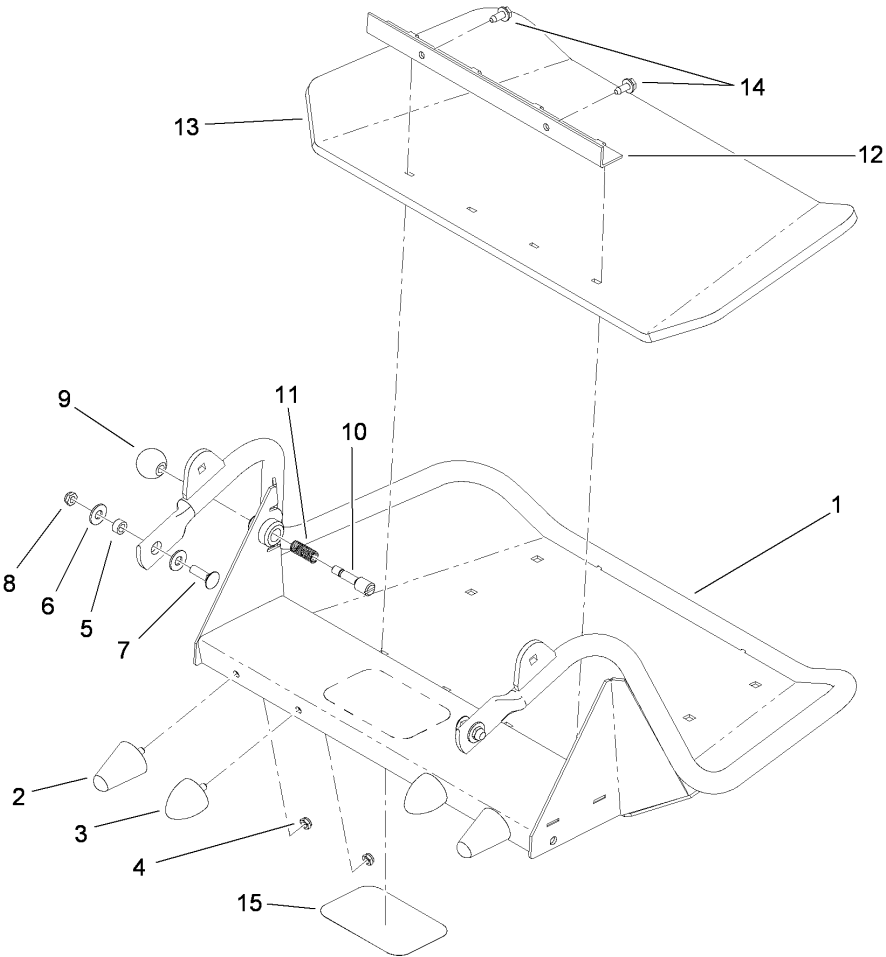
Hydraulic Belt Drive Assembly

Ref	Part No.	Qty.	Description				
1		1	Pump Idler Assembly				
1:1	117-3568	1	Hub-Idler				
1:2	1-413088	1	Bushing-Lever, Lift				
1:3	114-0463	2	Washer-Friction, Composite				
1:4	117-3622	1	Plate-Idler				
1:5	110-9981	1	Washer-Plain				
1:6	323-13	1	Screw-HH				
1:7	3296-39	2	Nut-Lock, NI				
1:8	3256-24	1	Washer-Flat				
1:9	93-1622	1	Pulley-Idler				
1:10	323-9	1	Screw-HH				
1:11	108-4056	1	Spring-Extension				
2	1-807272	2	Key				
3	3241-5	4	Screw-Set				
4	114567	1	Belt-V Lower PTO				
5	105-5648	2	Pulley-Pump				



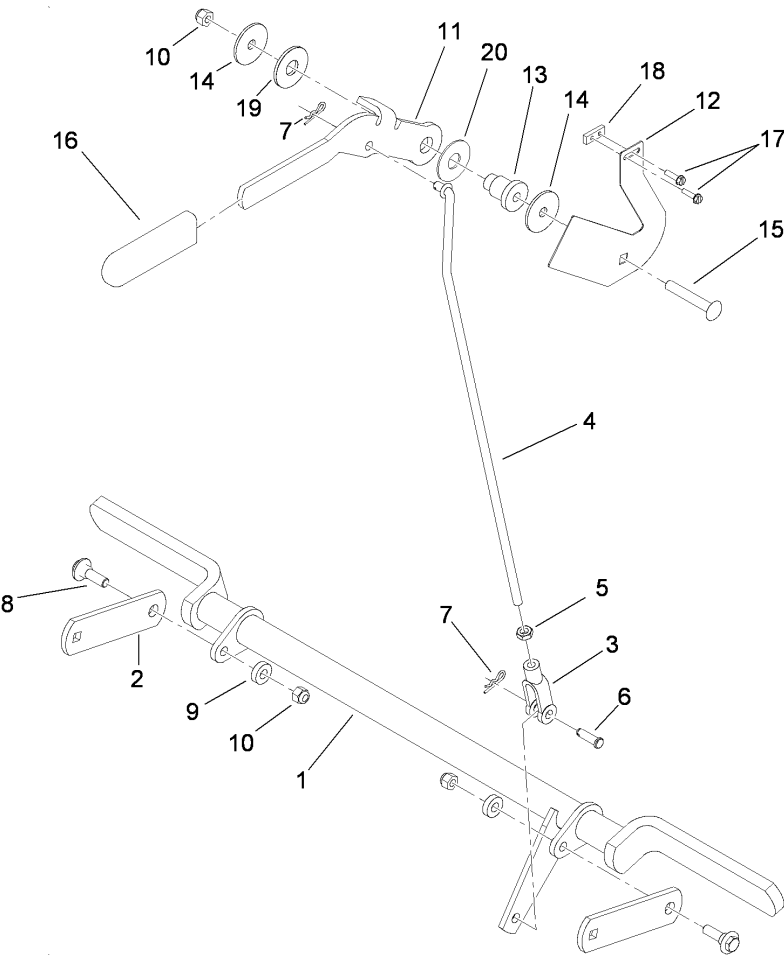
Cushion Assembly No. 114-1917

Ref	Part No.	Qty.	Description				
1	114-0463	4	Washer-Friction, Composite				
2	114-1915-01	2	Link-Pad				
3	114-1918-03	2	Hinge-Pad				
4	114-1919	1	Shield-Rear				
5	114-5314	1	Cushion-Pad				
6	322-5	4	Screw-HH				
7	3231-2	2	Screw-CARR				
8	3256-23	4	Washer-Flat				
9	3256-4	8	Washer-Flat				
10	3296-59	4	Nut-Lock, NI				
11	111044	4	Spacer				
12	93-2891	2	Bushing-Plastic				
13	3290-355	2	Pin-Hair				
14	3231-27	2	Screw-CARR				



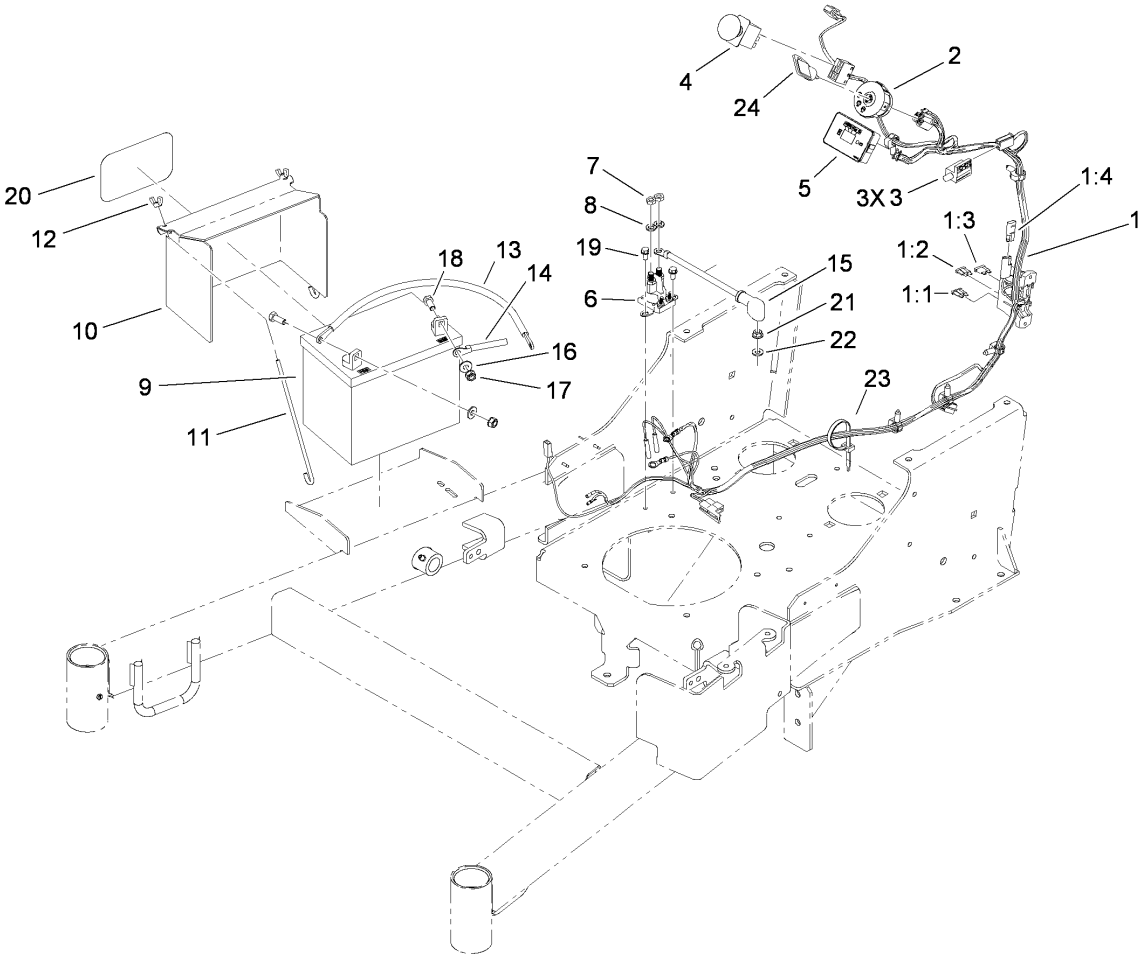
Platform Assembly No. 117-0431

Ref	Part No.	Qty.	Description				
1	114-1998-01	1	Platform ASM				
2	114-1925	2	Bumper-Rubber				
3	114-1926	2	Bumper-Rubber				
4	3296-47	4	Nut-Lock, NI				
5	111044	2	Spacer				
6	3256-4	4	Washer-Flat				
7	3231-25	2	Screw-CARR				
8	3296-59	2	Nut-Lock, NI				
9	1-603175	1	Knob-Ball				
10	114-5288	1	Pin-Latch				
11	114-5348	1	Spring				
12	114-1920-03	1	Clamp-Shield				
13	114-5349	1	Mat-Foot				
14	32144-70	2	Screw-HWHTF				
15	67-1300	1	Decal				



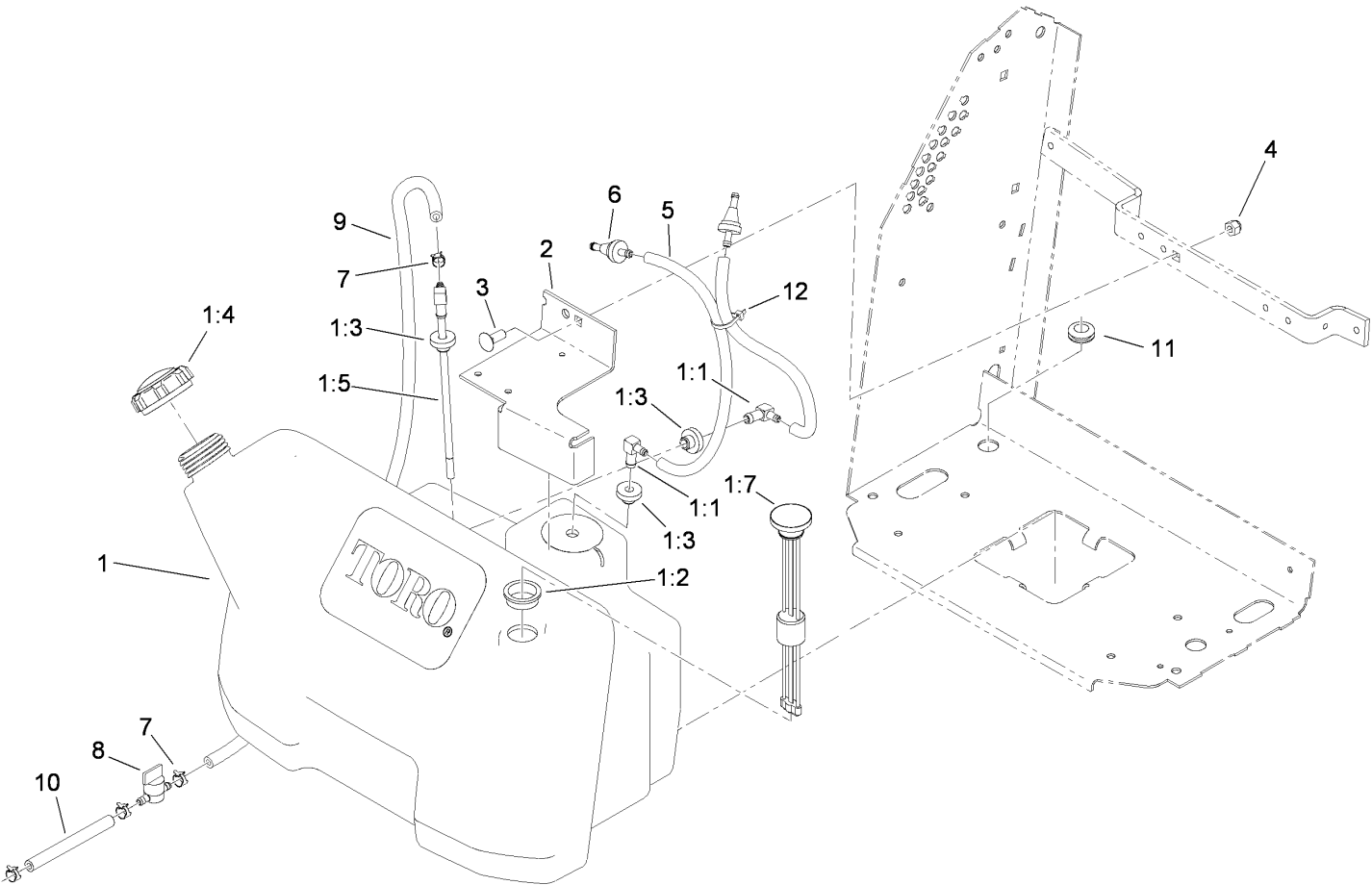
Parking Brake Assembly

Ref	Part No.	Qty.	Description				
1	114-5187-03	1	Brake ASM				
2	114-5186-01	2	Support-Brake				
3	1-633131	1	Yoke-Linkage, Brake				
4	114-5196	1	Rod-Brake				
5	3220-3	1	Nut-HJ				
6	283-2	1	Pin-Clevis				
7	3290-307	2	Pin-Hair				
8	614672	2	Bolt-Shoulder				
9	5-0652	2	Spacer				
10	3296-39	3	Nut-Lock, NI				
11	114-5258-03	1	Lever-Brake				
12	117-0452-03	1	Plate-Switch, Brake				
13	106-3214	1	Mount-Pulley				
14	63-7400	2	Washer-Rebound				
15	3231-44	1	Screw-CARR				
16	1-633268	1	Grip-Lever, Brake				
17	32105-13	2	Screw-HWH				
18	1-633181	1	Plate-Tapped				
19	114-0463	1	Washer-Friction, Composite				
20	3256-7	1	Washer-Flat				



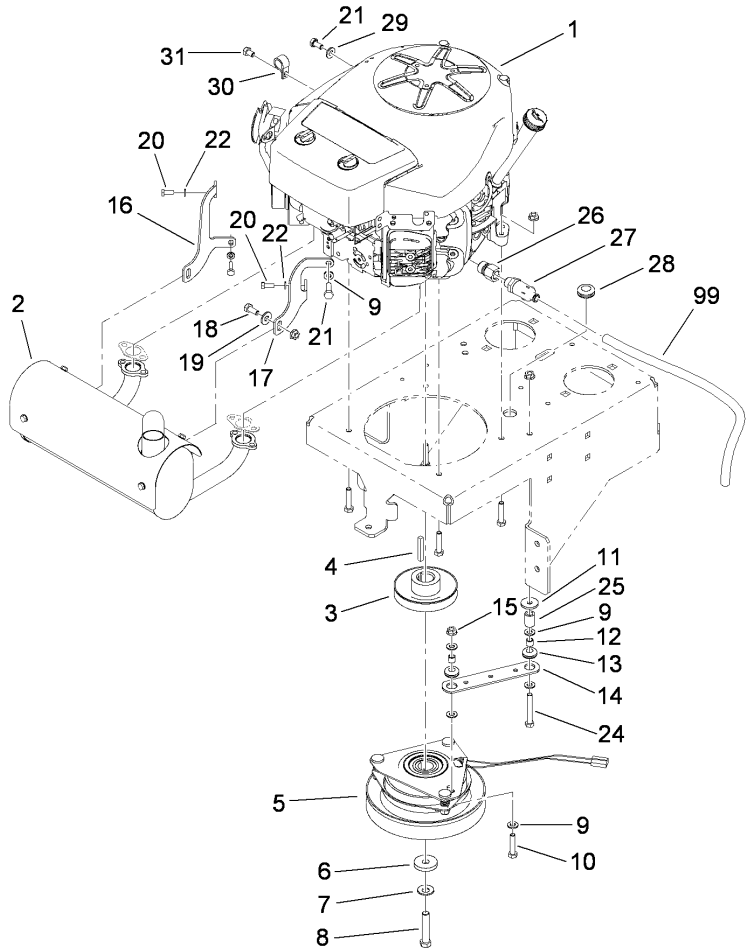
Electrical Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-3536	1	Harness-Wire	21	3256-22	1	Washer-Flat
1:1	109103	1	Fuse-30 Amp	22	32128-33	1	Nut-HF
1:2	109102	1	Fuse-25 Amp	23	3290-378	1	Tie-Cable
1:3	218-578	1	Fuse-10 Amp	24	63-8360	1	Key-Ignition
1:4	116-0053	1	Cap-Plug				
2	110-6764	1	Switch-Ignition				
3	1-513152	3	Switch-Closed, Normally				
4	114-0279	1	Switch-PTO				
5	115-4180	1	Module-Meter, Hour				
6	117-1197	1	Solenoid				
7	3220-2	2	Nut-Jam				
8	3253-4	2	Washer-Lock				
9	104-2491	1	Battery				
10	117-0543-01	1	Cover-Battery				
11	1-633651	2	Bolt-Holddown				
12	1-543792	2	Wingnut				
13	114-9404	1	Cable-Battery, Positive				
14	105-0836	1	Cable-Battery, Black				
15	106-8268	1	Cable-Battery, Red				
16	3256-23	2	Washer-Flat				
17	109-5715	2	Nut-HHF, Smooth				
18	322-3	2	Screw-HH				
19	32144-4	2	Screw-HWH				
20	68-3640	1	Decal				



Fuel Tank Assembly

Ref	Part No.	Qty.	Description				
1	117-9672	1	Tank ASM				
1:1	1-643172	2	Elbow-90 DEG				
1:2	95-8972	1	Grommet				
1:3	46-6560	3	Bushing				
1:4	109-9619	1	Cap-Fuel				
1:5	114-1928	1	Fitting-Fuel, Screen Tube				
1:7	99-7262	1	Gauge-Fuel				
2	114-1952-01	1	Support-Tank				
3	3231-2	1	Screw-CARR				
4	3296-39	1	Nut-Lock, NI				
5	109-0294	2	Hose-Fuel				
6	71-9280	2	Filter-Fuel				
7	2412-98	4	Clamp				
8	1-603770	1	Valve-Fuel				
9	109-3491	1	Hose-Fuel				
10	109-0678	1	Hose-Fuel				
11	112-7069	1	Grommet				
12	3290-378	1	Tie-Cable				



Engine Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	117-3577	1	Engine-Kawasaki, FH680V-Gs13M	25	104-6373	1	Tube-Retainer
2	117-0416	1	Muffler-Engine	26	103-1966	1	Adapter
3	112-7067	1	Pulley	27	92-6877	1	Valve-Drain, Oil
4	608006	1	Key-Square	28	112-7069	1	Grommet
5	105-2635	1	Clutch / Brake	29	33094-00	1	Washer-Plain
6	107-4136	1	Washer	30	2412-87	1	Clamp-Cable
7	1-603610	1	Washer-Spring	31	46-8090	1	Screw-Plastite
8	3212-9	1	Screw-HH	99	103-1964	1	Hose-Drain, Oil
9	3256-23	6	Washer-Flat				
10	322-7	5	Screw-HH				
11	1-613235	1	Washer				
12	1-633545	2	Spacer				
13	1-633630	2	Grommet-Brake				
14	1-633543-03	1	Strap-Clutch, Brake				
15	32128-20	8	Nut-HF				
16	103-2993-03	1	Bracket-Muffler, LH				
17	103-2994-03	1	Bracket-Muffler, RH				
18	322-3	2	Screw-HH				
19	3256-3	2	Washer-Flat				
20	33113-016	3	Screw-HH				
21	33114-016	2	Screw-HH				
22	3256-22	3	Washer-Flat				
24	322-11	1	Screw-HH				

Attachments and Accessories

For 74568 - GrandStand Mower, With 48in TURBO FORCE Cutting Unit

Product Name	Model/Part
Blade-Hi Flow, 16.5 Inch (6 Pack)	110-0414
Blade-Lo Flow, 16.5 Inch (6 Pack)	110-0415
Blade-Recycler, 16.5 Inch (6 Pack)	110-0416
Blade-Atomic, 16.5 Inch (6 Pack)	110-0417
Blade-Mid Flow, 16.5 Inch (6 Pack)	110-0418
Light Kit	114-3505
Trash Bag Kit	117-0448
Recycler Kit	117-0540
Operator-Controlled Discharge Chute Kit	117-3600
Weight Kit	117-3620
Soft Bag (3 Bushel)	30104

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