Form Number 3361-834 Rev C

Pro Force Debris Blower

Model No. 44538 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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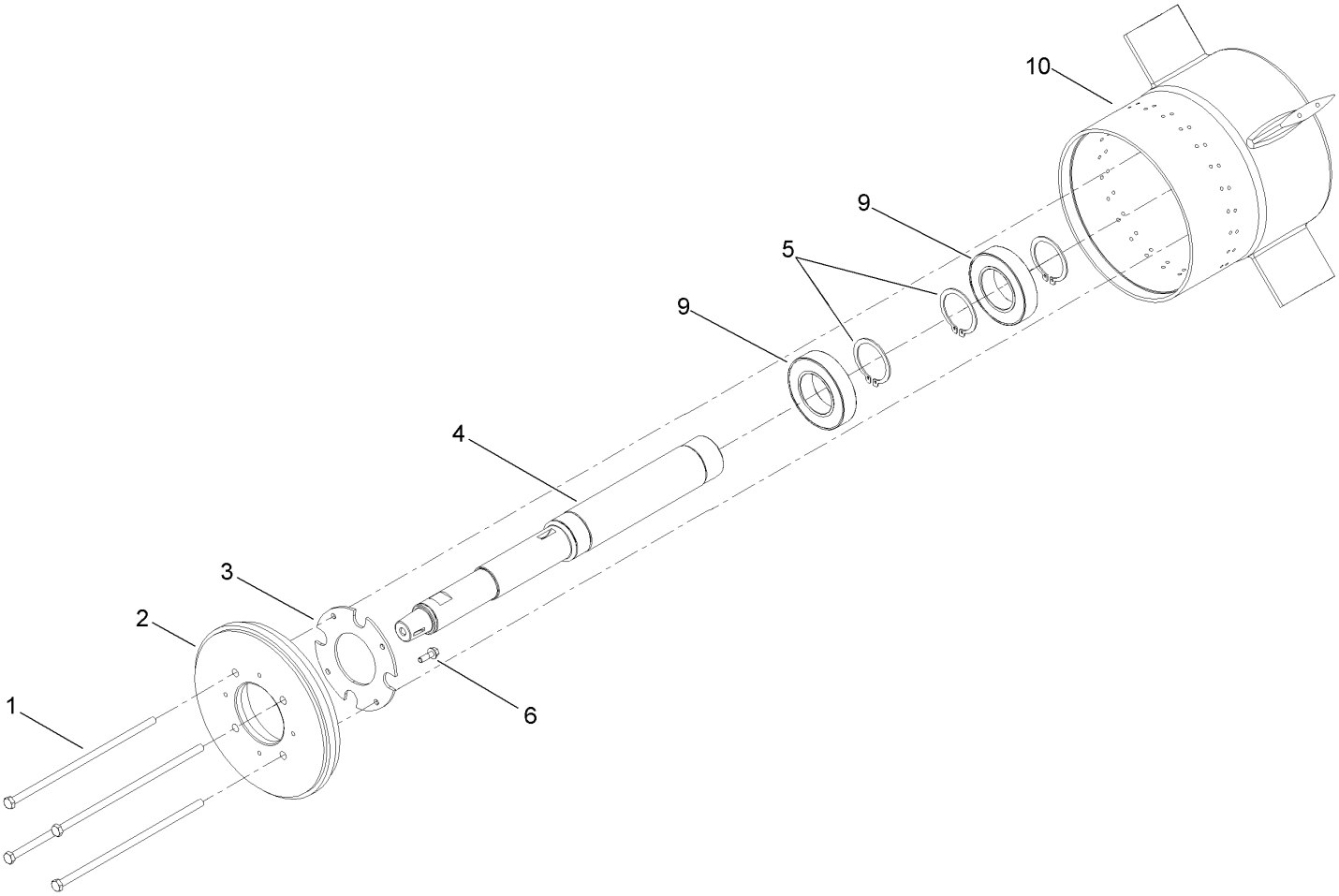
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
CCW. . . . . counter clock wise
CW. . . . . clockwise
DEG. . . . . degrees
ECM. . . . . electronic control module
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head

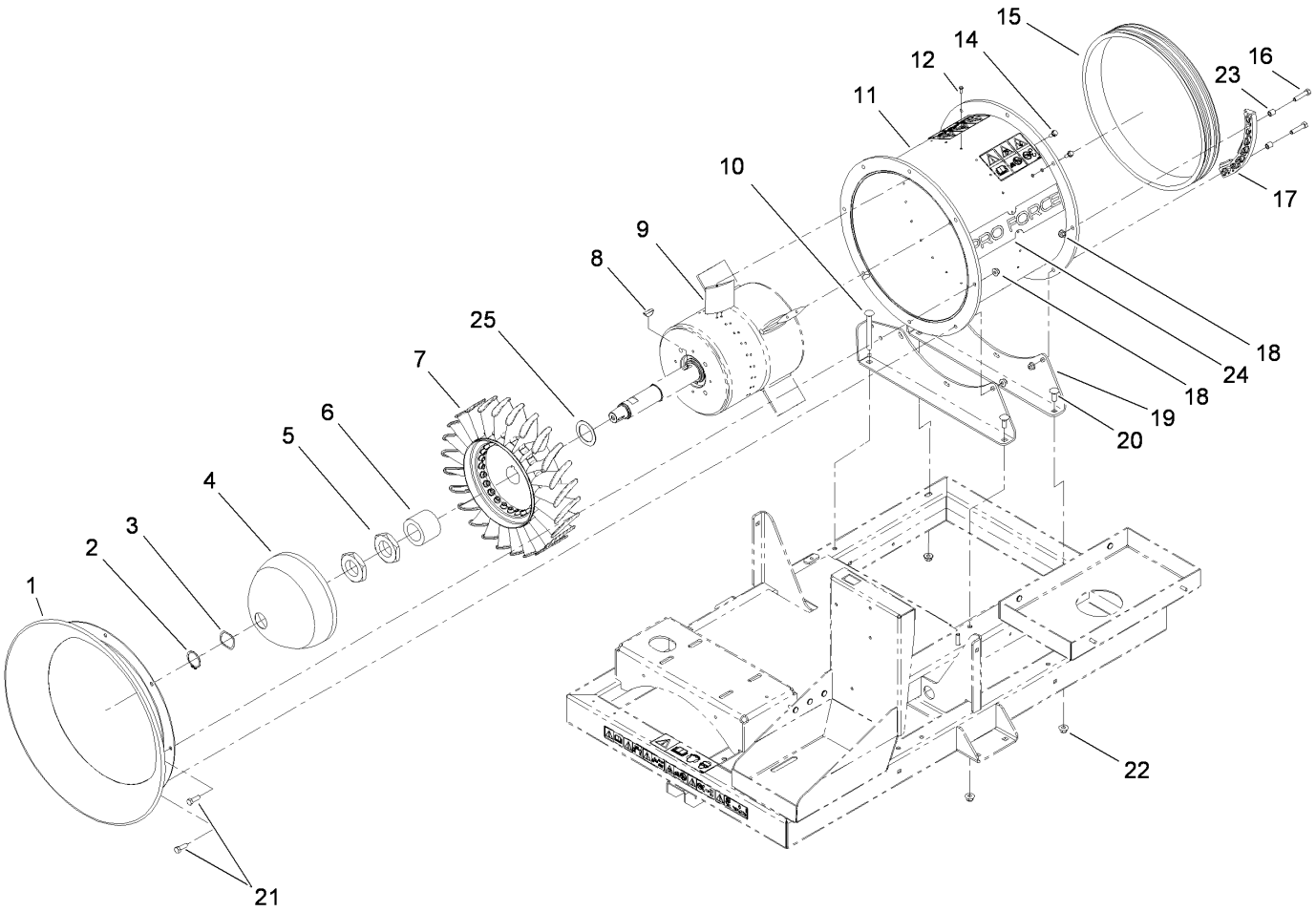
Footnotes

❶ Not illustrated
❷ Not serviced separately
❸ Obtain parts from www.kohlerplus.com



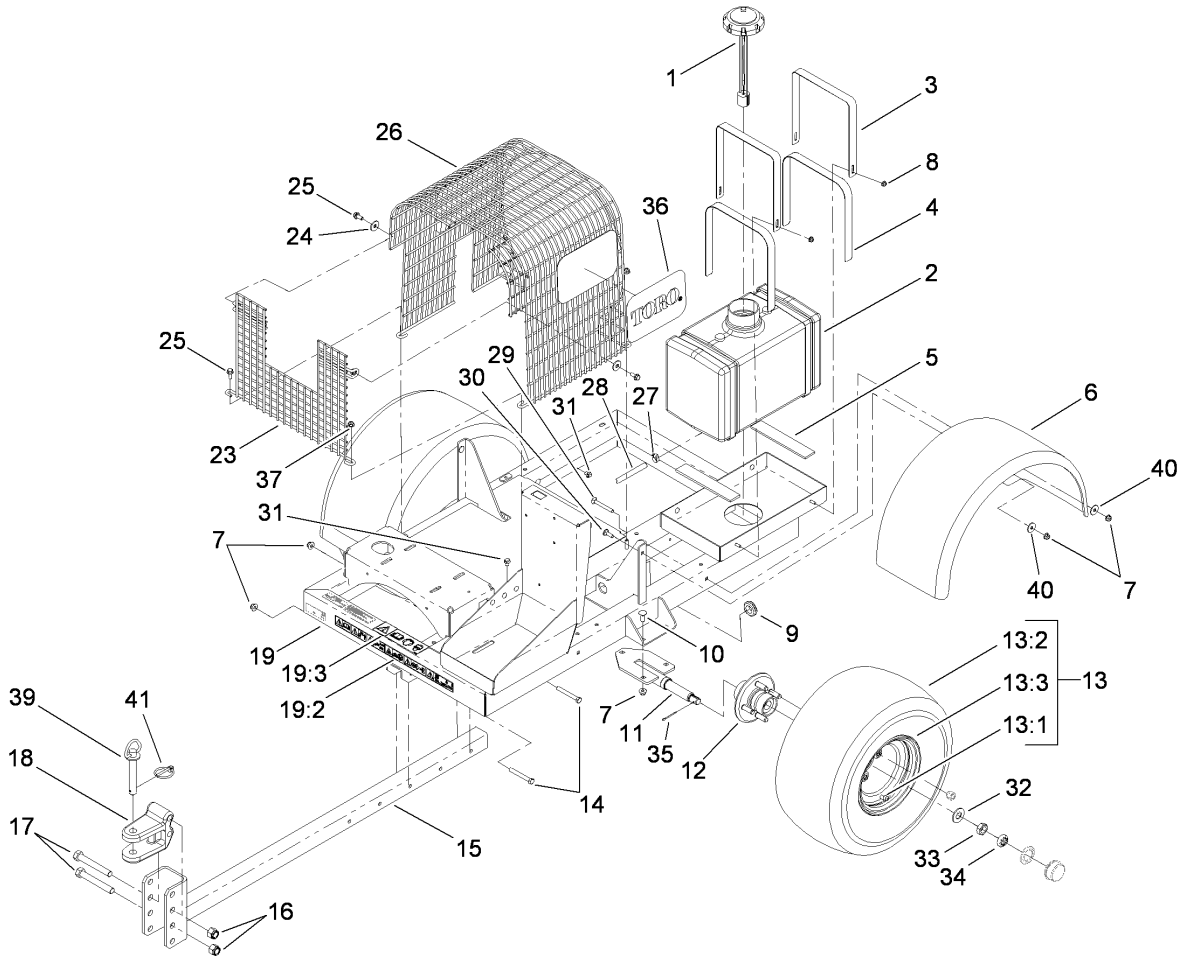
Shaft and Rotor Assembly

Ref	Part No.	Qty.	Description
1	112-1891	4	Screw-HH
2	112-1944	1	Holder-Bearing
3	112-1880-03	1	Cap-Bearing, Front
4	115-9075	1	Shaft-Fan
5	112-1951	2	Snap-EXT
6	117-8304	4	Screw-HHF
9	112-6764	2	Bearing-Ball, 50Mm
10	114-9862	1	Housing-Inner



Turbine Assembly

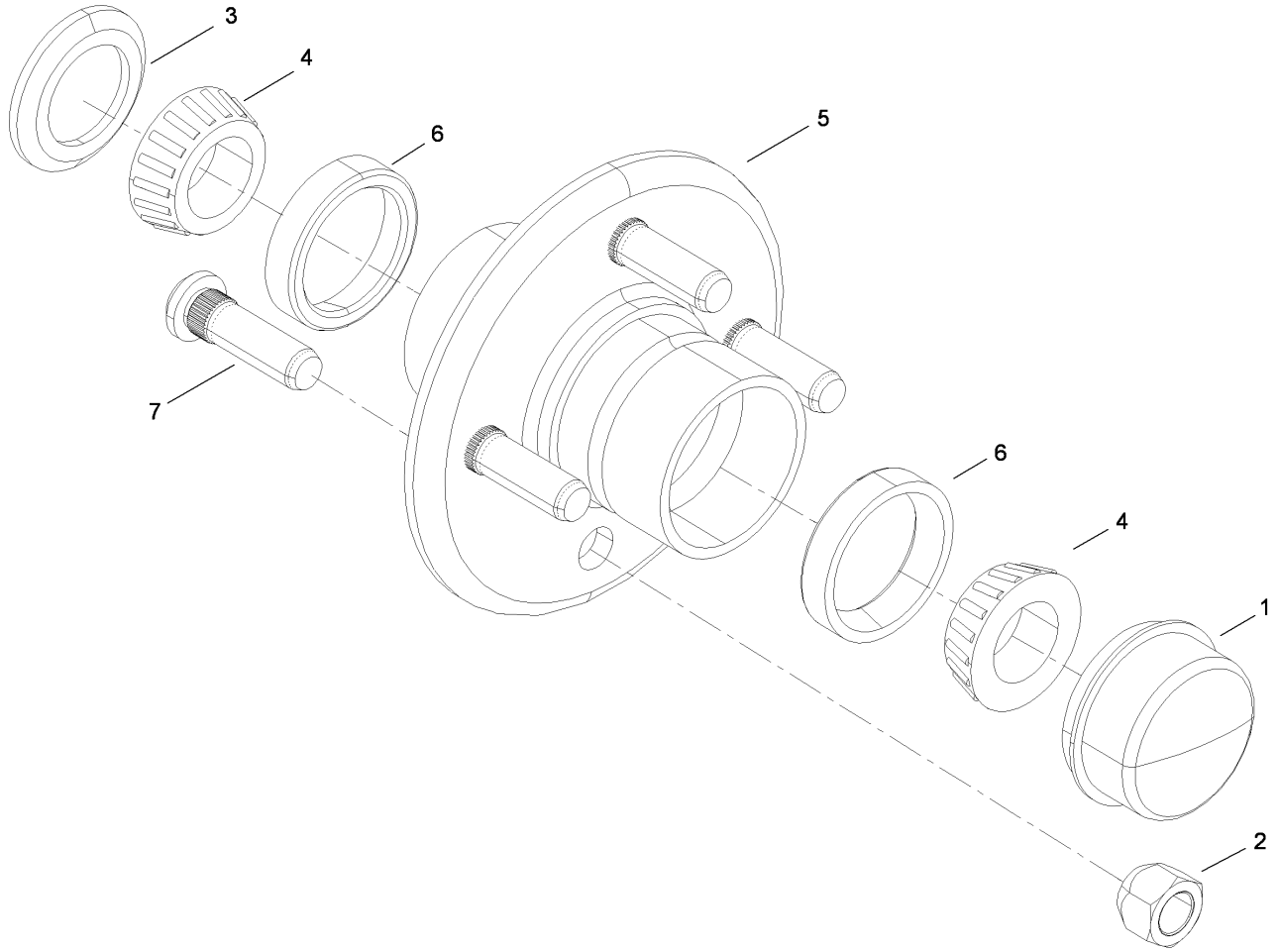
Ref	Part No.	Qty.	Description
1	112-6873	1	Bell-Inlet
2	112-1952	1	Clip-EXT, Dome
3	93-4632	3	Washer-Wavey
4	112-1900	1	Cap-Front
5	112-1899	2	Nut
6	114-2164	1	Spacer
7	112-6889	1	Rotor ASM
8	3257-42	1	Key-Woodruff
9	112-1871	24	Vane-Stator
10	3231-24	2	Screw-CARR
11	115-5128	1	Housing ASM
12	112-6831	24	Screw-HHF
14	112-6897	8	Screw-HF
15	112-1874	1	Pulley-Nozzle
16	322-7	6	Screw-HH
17	114-9868	4	Guide-Nozzle
18	104-8300	14	Nut-Flange, NI
19	112-6851-01	2	Mount-Fan
20	3231-2	2	Screw-CARR
21	322-5	8	Screw-HH
22	104-8301	4	Nut-Flange, NI
23	93-6859	8	Spacer
24	115-5102	2	Decal-Proforce
25	115-5131	1	Washer



Hitch, Trailer, Fuel Tank, Hub and Wheel Assembly

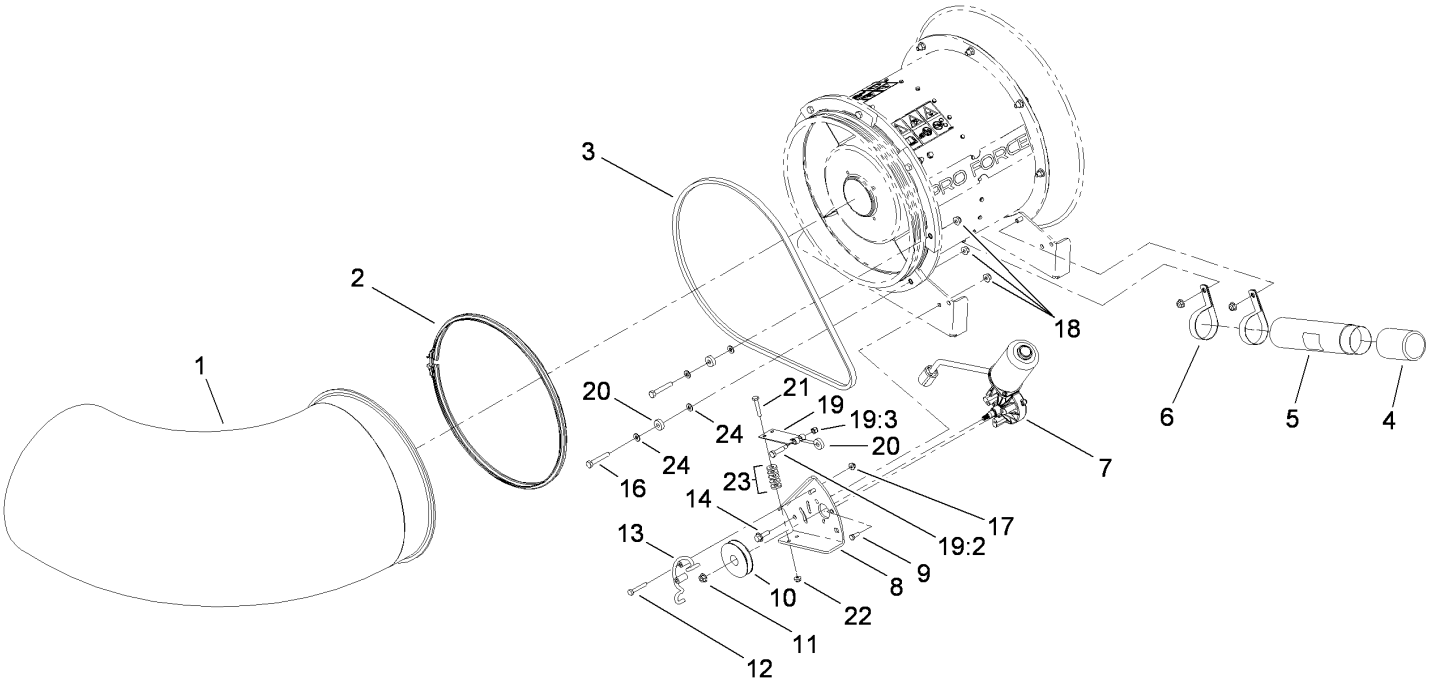
Ref	Part No.	Qty.	Description
1	100-8386	1	Fuel Cap And Guage ASM
2	100-8294	1	Tank-Fuel
3	112-6832-03	2	Strap-Tank
4	108-3378	2	Strap-Strip, Felt
5	100-8524	2	Strip-Foam
6	112-6852	2	Fender
7	104-8301	8	Nut-Flange, NI
8	104-7201	2	Nut-HF
9	1-543286	1	Grommet
10	3231-2	6	Screw-CARR
11	112-6881-01	2	Axle ASM
12	80-6570	2	Hub ASM
13	98-8691	2	Wheel ASM
13:1	232-27	1	Stem-Valve
13:2	99-4506	1	Tire
13:3	99-4507	1	Rim
14	323-14	2	Screw-HH
15	112-6942-01	1	Hitch ASM
16	3296-53	2	Nut-Lock, NI
17	327-23	2	Screw-HH
18	47-3550-01	1	Clevis-Hitch
19	115-5107	1	Frame ASM
19:2	115-5105	1	Decal-Warning
19:3	115-5113	1	Decal-Protection, Eye And Ear

Ref	Part No.	Qty.	Description
23	114-2214	1	Grill-Side
24	52-2861	2	Washer
25	112-6913	4	Screw-Hfl
26	112-6876	1	Top Grill ASM
27	2412-108	2	Clamp-Worm
28	112-6763	1	Hose-Fuel
29	3230-9	4	Screw-CARR
30	3230-2	4	Bolt-CARR
31	32180-030	4	Clip-Harness
32	93-0309	2	Washer-Tab
33	3220-7	2	Nut-Jam
34	93-0307	2	Nut-Lock, Retainer
35	3272-13	2	Pin-Cotter
36	92-1242	2	Decal
37	104-8300	10	Nut-Flange, NI
39	13-6200	1	Pin-Hitch, Pointed
40	3256-82	8	Washer-Flat
41	92-1298	1	Pin-Lynch



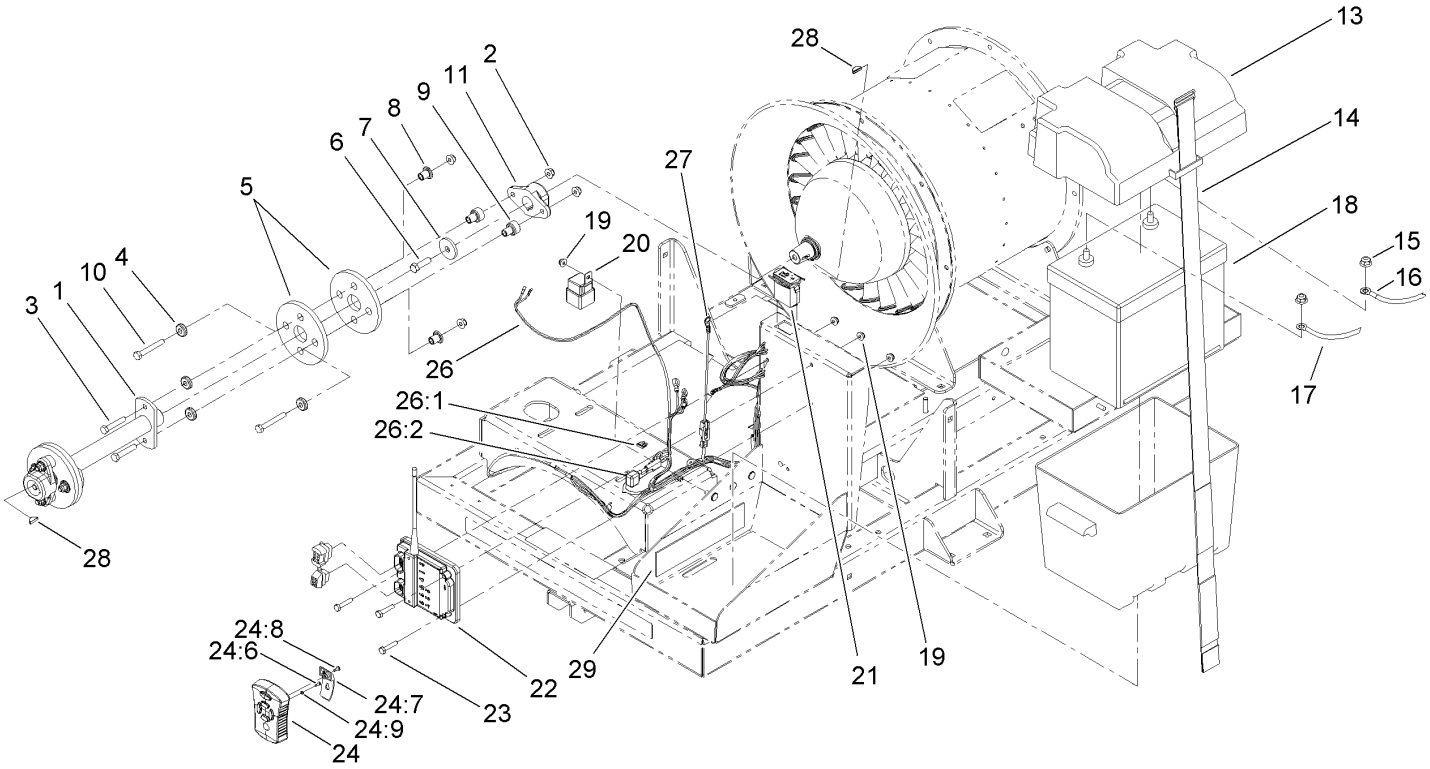
Hub Assembly No. 80-6570

Ref	Part No.	Qty.	Description
1	241-119	1	Cap-Dust
2	242-50	4	Nut-Lug
3	253-129	1	Seal
4	254-94	2	Bearing-Cone, Tapered
5	80-6580	1	Hub
6	254-72	2	Bearing-Cup, Tapered
7	10-6830	4	Stud-Type, Drive



Nozzle, Belt and Guard Assembly

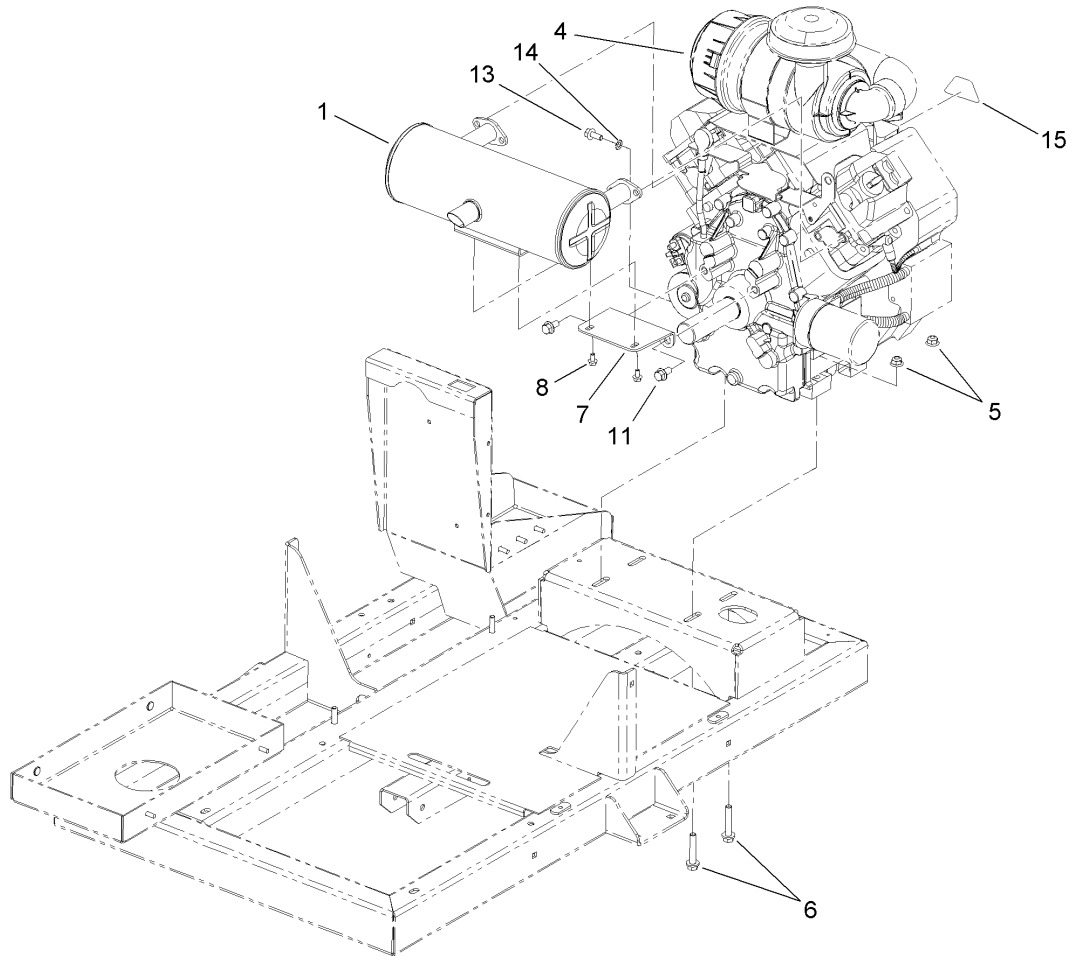
Ref	Part No.	Qty.	Description
1	112-1949	1	Nozzle-14 Inch
2	112-6899	1	Clamp-Nozzle
3	112-1853	1	Belt-V
4	104-7048	1	Cap-Housing
5	104-7050	1	Tube-Manual
6	2412-133	2	R-Clamp
7	115-5141	1	Motor Service ASM
8	115-5149-01	1	Bracket-Motor
9	33113-016	3	Screw-HH
10	115-5147	1	Pulley
11	98-0668	1	Nut
12	321-37	2	Screw-HH
13	112-6924	1	Guard-Belt, Drive
14	3234-29	2	Screw-HHF
16	322-10	2	Screw-HH
17	104-7201	2	Nut-HF
18	104-8300	4	Nut-Flange, NI
19	110-9650	1	Leaf Spring ASM
19:2	36-2250	1	Bolt-Shoulder
19:3	3296-42	1	Nut-Lock, NI
20	251-259	3	Bearing-Ball
21	321-9	2	Screw-HH
22	104-7201	2	Nut-HF
23	88-7200	10	Washer-Flat
24	3256-74	4	Washer-Flat



Clutch, Battery and Electrical Component Assembly

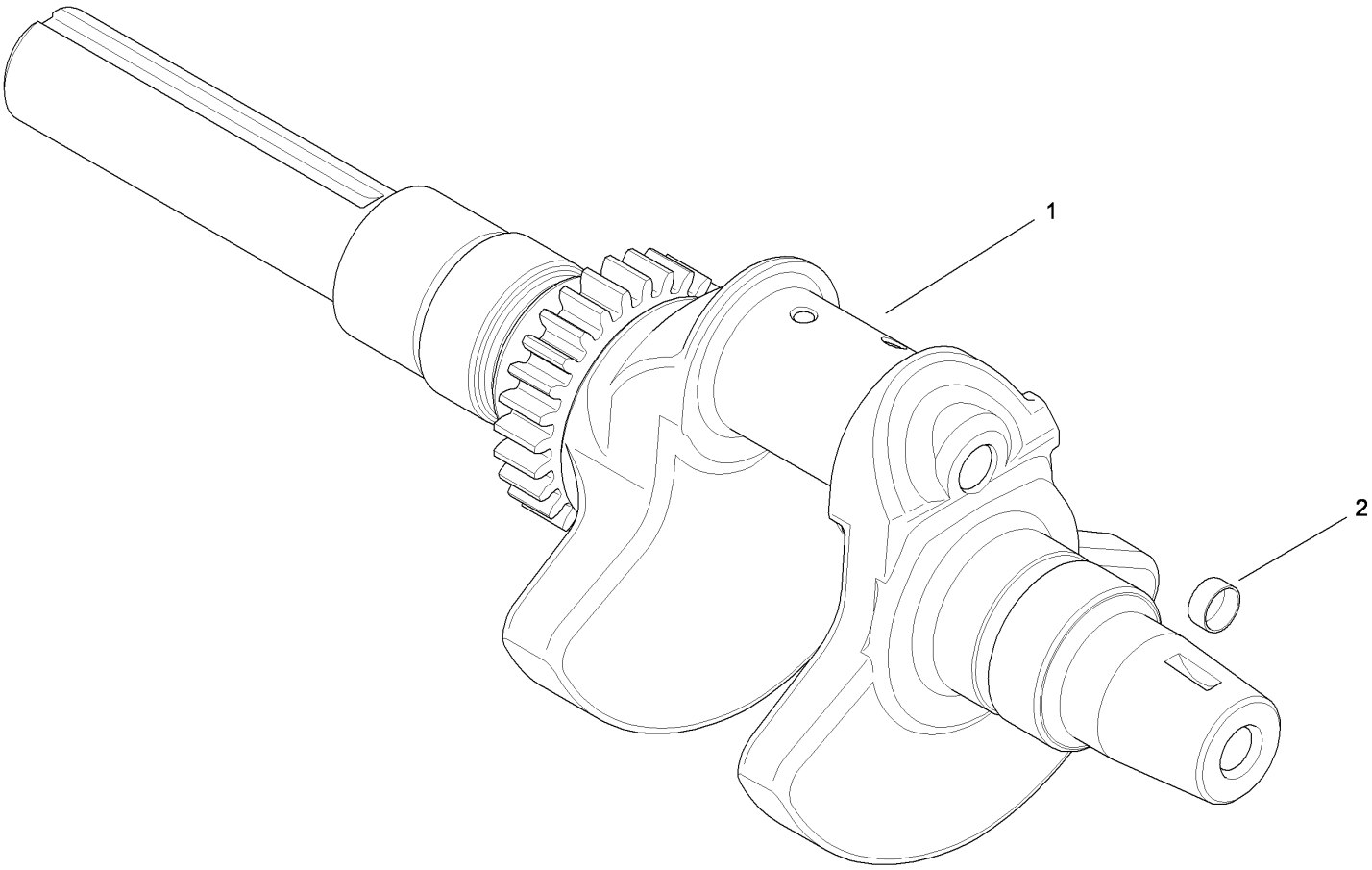
Ref	Part No.	Qty.	Description
1	115-5124-03	1	Drive Shaft ASM
2	104-8300	8	Nut-Flange, NI
3	322-39	4	Screw-HH
4	115-5118	8	Washer
5	115-5129	4	Coupling-Rubber
6	323-7	2	Screw-HH
7	114-2120	2	Washer
8	115-5120	4	Spacer-Coupling, Rubber
9	115-5119	4	Spacer-Coupling, Rubber
10	322-32	4	Screw-HH
11	114-2122	2	Hub-Engine
13	93-7595	1	Battery Box ASM
14	115-5136	1	Strap-Battery
15	104-8301	2	Nut-Flange, NI
16	114-9714	1	Cable-Battery, Positive
17	114-9715	1	Cable-Battery, Negative
18	108-1260	1	Battery-Dry
19	104-7201	6	Nut-HF
20	99-7430	2	Relay
21	1-513374	1	Meter-Hour
22	114-3358	1	Controller ASM (Twm0433Rx)
23	321-8	3	Screw-HH
24	112-6930	1	Transmitter-Remote
24:6	112-6939	6	Screw

Ref	Part No.	Qty.	Description
24:7	102-5934	1	Clip-Belt, Remote
24:8	112-6941	1	Screw-Ph
24:9	115-5143	6	O-Ring
26	115-8113	1	Harness-Wire, Blower
26:1	109355	1	Fuse-15 Amp
26:2	100-4918	1	Diode
27	108-9455	1	Harness-Wire, Fusible Link
28	3257-5	2	Key-Woodruff
29	104-7102	2	Pad-Battery



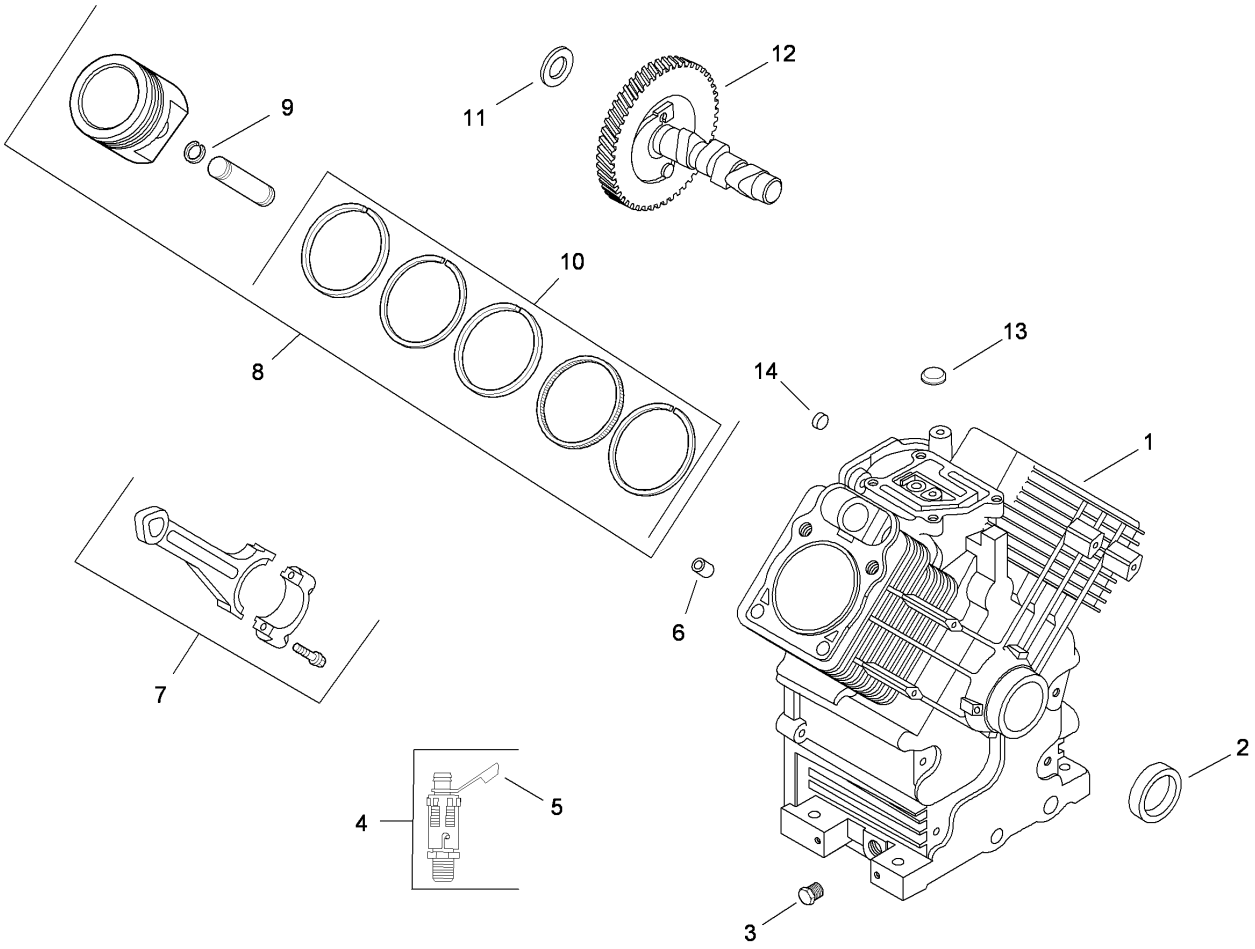
Engine and Muffler Assembly

Ref	Part No.	Qty.	Description
1	112-6862	1	Muffler-Kohler
4	112-6858	1	Engine-Kohler
5	104-8301	4	Nut-Flange, NI
6	66-9302	4	Screw-HHF, Whiz
7	112-6891-03	1	Bracket-Muffler
8	33103-012	2	Screw-HHF
11	110-1718	2	Screw-HHF
13	33104-020	1	Screw-HHF
14	3255-8	1	Washer-Lock
15	115-5150	1	Decal-Key



Crankshaft Assembly
Kohler CH740-3122

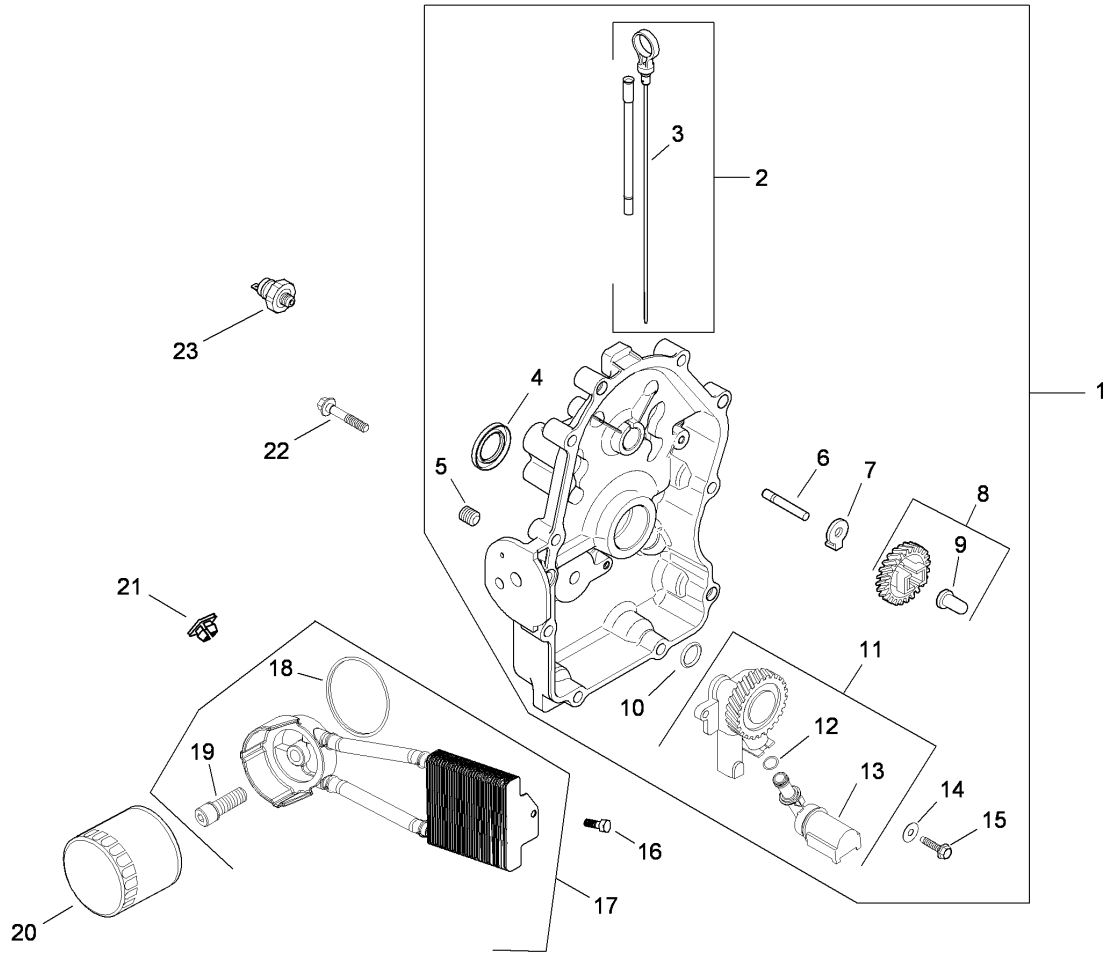
Ref	Part No.	Qty.	Description
❸1	24 014 26-S	1	Crankshaft (Includes 2)
❸2	52 139 09-S	1	Plug-Cup



Crankcase Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❷❸1		1	Crankcase (Use: Short Block)
❸2	24 032 19-S	1	Seal-Oil (Helix Lip)
❸3	52 139 02-S	1	Plug-Pipe Head, 3/8
❸4	25 755 14-S	1	Oil Drain Valve Kit
❸5	25 173 14-S	1	Cap-Valve, Oil Drain
❸6	24 380 16-S	6	Pin-Locating
❸7	24 067 24-S	2	Rod-Connecting (STD)
❸7	24 067 25-S	2	Rod-Connecting (.25)
❸8	25 874 01-S	2	Piston W/Ring Set (STD)
❸8	24 874 27-S	2	Piston W/Ring Set (.08)
❸8	24 874 28-S	2	Piston W/Ring Set (.25)
❸8	24 874 29-S	2	Piston W/Ring Set (.50)
❸9	24 018 01-S	4	Retainer-Pin, Piston
❸10	24 108 14-S	2	Ring Set (STD)
❸10	24 108 15-S	2	Ring Set (.08)
❸10	24 108 16-S	2	Ring Set (.25)
❸10	24 108 17-S	2	Ring Set (.50)
❸11	12 422 07-S	1	Shim-Camshaft (White .028)
❸11	12 422 08-S	1	Shim-Camshaft (Blue .03)
❸11	12 422 09-S	1	Shim-Camshaft (Red .032)
❸11	12 422 10-S	1	Shim-Camshaft (Yellow .034)
❸11	12 422 11-S	1	Shim-Camshaft (Green .036)
❸11	12 422 12-S	1	Shim-Camshaft (Gray .038)
❸11	12 422 13-S	1	Shim-Camshaft (Black .04)

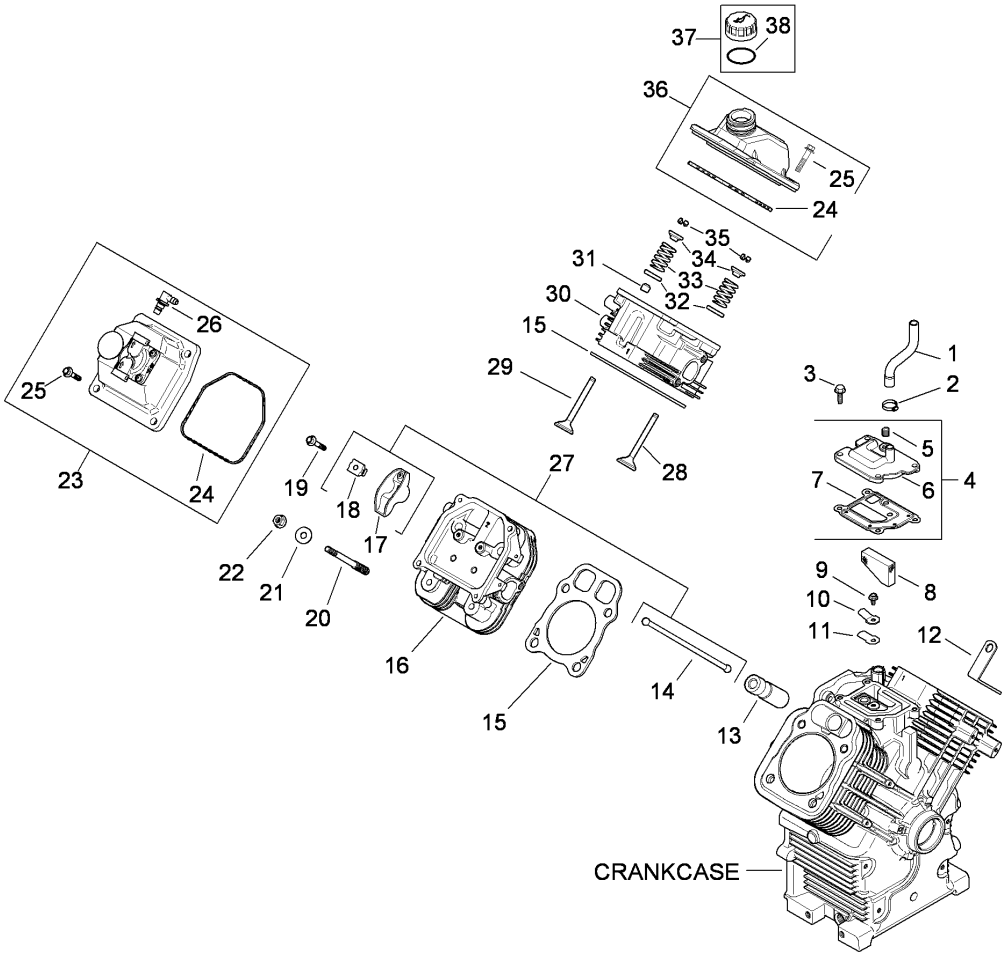
Ref	Part No.	Qty.	Description
❸12	24 012 18-S	1	Camshaft Kit (Includes 25 357 14-S)
❸13	25 139 28-S	1	Plug, Cup
❸14	52 139 09-S	1	Plug-Cup
❶❸15	25 357 14-S	1	Lubricant-Camshaft



Oil Pan and Lubrication Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	24 009 167-S	1	Closure Plate And Bearing ASM (Includes 2-15)
❸2	24 755 121-S	1	Dipstick And Dipstick Tube ASM (Includes 3)
❸3	24 038 10-S	1	Dipstick
❸4	25 032 06-S	1	Seal-Oil
❸5	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)
❸6	12 144 02-S	1	Shaft-Gear, Governor
❸7	24 448 02-S	1	Tab-Locking
❸8	24 043 12-S	1	Governor Gear W/Pin Kit
❸9	12 380 01-S	1	Pin-Regulating, Governor
❸10	24 153 08-S	1	O-Ring
❸11	24 393 51-S	1	Oil Pump ASM
❸12	24 153 01-S	1	O-Ring
❸13	24 381 04-S	1	Tube-Pick Up, Oil
❸14	M-631005-S	2	Washer-Flat (6 Mm)
❸15	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25)
❸16	25 086 49-S	2	Screw-Tapping
❸17	54 755 21-S	1	Oil Cooler Kit (Metal)
❸18	24 153 21-S	1	O-Ring
❸19	24 136 05-S	1	Nipple-Filter, Oil
❸20	12 050 01-S	1	Filter-Oil
❸21	25 100 37-S	2	Nut-Plastic (Black)
❸22	24 086 17-S	10	Screw-Flange (M8X1.25X45)

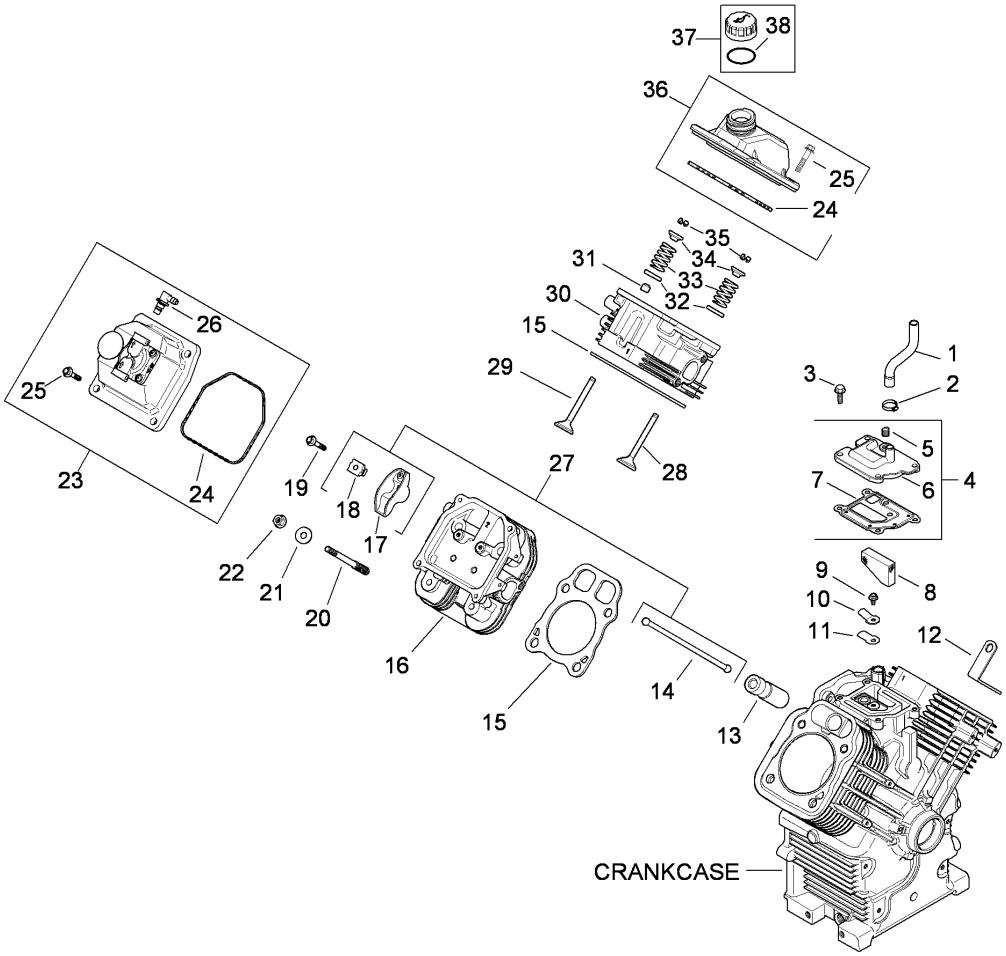
Ref	Part No.	Qty.	Description
❸23	24 099 03-S	1	Switch-Pressure



Head, Valve and Breather Assembly
Kohler CH740-3122

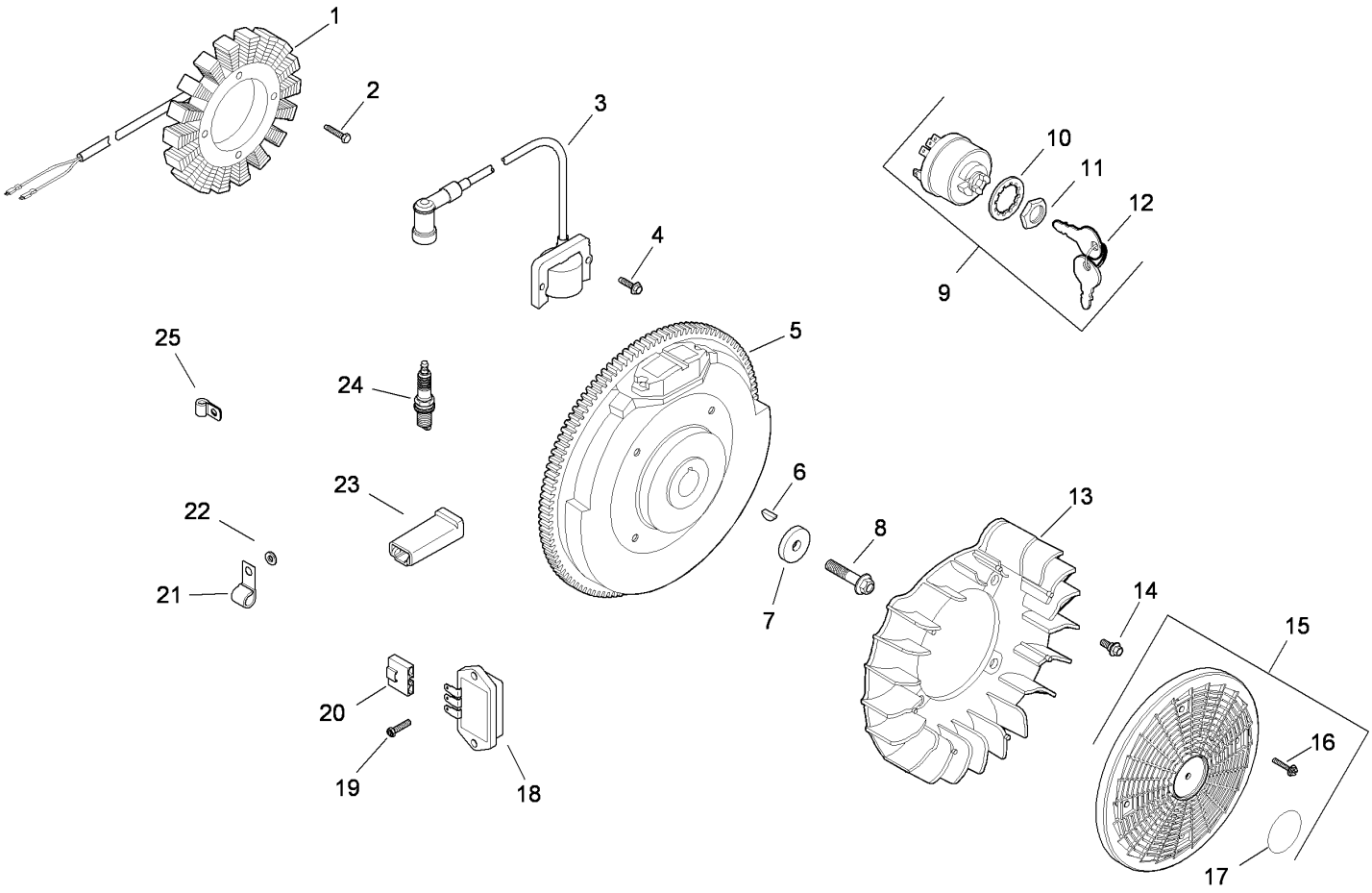
Ref	Part No.	Qty.	Description
❸1	24 326 89-S	1	Hose-Breather
❸2	25 237 14-S	1	Clamp-Hose, Spring (1/2)
❸3	M-645020-S	6	Screw-HHFTF (M6X1.0X20)
❸4	24 033 01-S	1	Breather ASM (Includes 5-7)
❸5	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)
❸6	24 096 86-S	1	Cover-Breather
❸7	24 041 51-S	1	Gasket-Breather
❸8	24 050 11-S	1	Filter-Breather
❸9	M-545010-S	1	Screw-HHFTF (M5X.8X10)
❸10	66 018 04-S	1	Retainer-Reed
❸11	24 402 03-S	1	Reed-Breather
❸12	25 445 01-S	1	Strap-Lifting
❸13	25 351 04-S	4	Hydraulic Valve Lifter Kit (Includes 25 357 14-S)
❸14	24 411 05-S	4	Rod-Push
❸15	24 841 03-S	2	Cylinder Head Gasket Kit
❸16	24 318 114-S	1	Cylinder Head No. 2 Kit (Includes 25 072 04-S)
❸17	25 186 01-S	4	Arm-Rocker
❸18	24 599 02-S	4	Pivot-Rocker Arm
❸19	M-640034-S	4	Screw-Flange (M6X1.0X34)
❸20	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105Mm)
❸21	24 468 16-S	8	Washer-Flat (8.6 Mm)
❸22	24 100 10-S	8	Nut-Flange (M8X1.25)

Ref	Part No.	Qty.	Description
❸23	24 559 11-S	1	Valve Cover Kit-Fuel Pump (Includes 24-26)
❸24	24 153 30-S	2	O-Ring
❸25	M-651030-S	8	Screw-Flange (M6X1.0X30)
❸26	25 294 11-S	2	90 DEG Fitting Kit
❸27	24 755 66-S	1	Valve Train Kit
❸28	24 017 01-S	2	Valve-Intake (STD)
❸28	24 017 02-S	2	Valve-Intake (.25)
❸29	24 016 01-S	2	Valve-Exhaust (STD)
❸29	24 016 02-S	2	Valve-Exhaust (.25)
❸30	24 318 106-S	1	Cylinder Head No.1 ASM
❸31	66 032 05-S	2	Seal-Stem, Valve
❸32	235011-S	4	Retainer-Spring
❸33	24 089 02-S	4	Spring-Valve
❸34	12 173 01-S	4	Cap-Spring, Valve
❸35	12 755 03-S	4	Retainer Kit
❸36	24 755 140-S	1	Oil Fill Rocker Cover Kit (Includes 24-25)
❸37	24 755 46-S	1	Oil Fill Cap Kit (Yellow) (Includes 38)
❸38	25 153 02-S	1	O-Ring
❶❸39	M-645016-S	2	Screw-Flange, Thread Forming (M6X1.0X16)
❶❸40	24 755 147-S	2	Cylinder Head Hardware Kit (Includes Items 14, 18-20, 28-29, 31-35)



Head, Valve and Breather Assembly
Kohler CH740-3122 (continued)

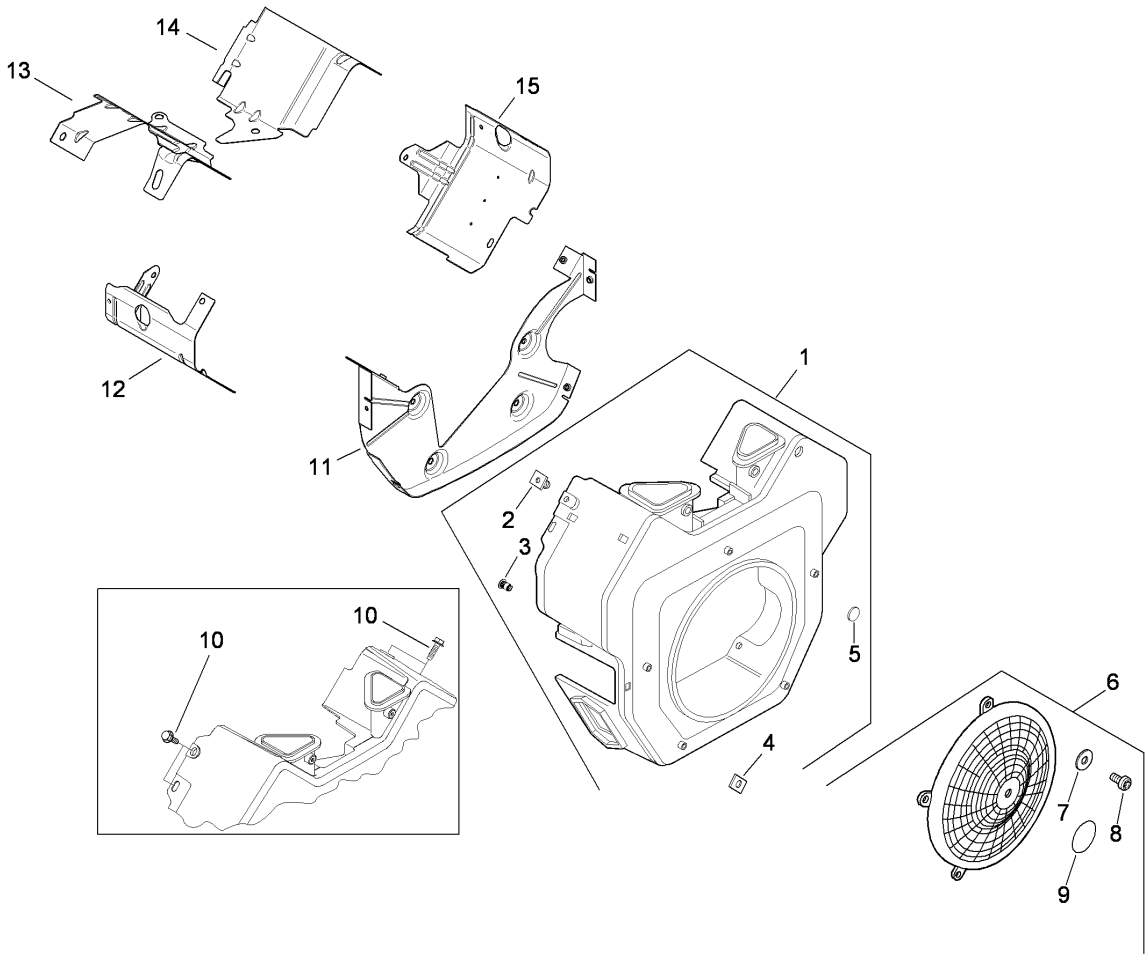
Ref	Part No.	Qty.	Description
❶❸41	25 357 14-S	1	Lubricant-Camshaft
❶❸42	25 072 04-S	1	Stud (M8X1.25X33)



Ignition and Electrical Assembly
Kohler CH740-3122

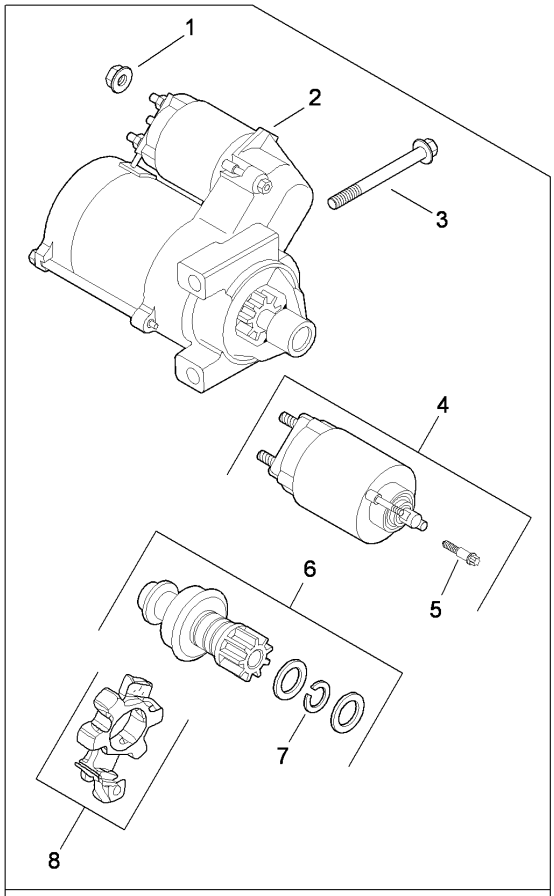
Ref	Part No.	Qty.	Description
❸1	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S)
❸2	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)
❸3	24 584 52-S	2	Module Spark Adv (D S A I) ASM
❸4	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)
❸5	24 025 58-S	1	Flywheel ASM (L W)
❸6	X-42-15-S	1	Key (3/16 X 5/8)
❸7	12 468 03-S	1	Washer-Flat (13/32)
❸8	12 086 14-S	1	Screw-Flange (M10X1.5X45)
❸9	25 099 04-S	1	Switch -Key
❸10	48 468 02-S	1	Washer-Internal Tooth
❸11	48 100 01-S	1	Nut-Switch, Key
❸12	48 340 01-S	1	Key (Set Of 2)
❸13	24 157 11-S	1	Fan
❸14	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16)
❸15	54 755 15-S	1	Grass Screen Kit (Includes 16-17)
❸16	25 086 117-S	4	Screw-Flange, Sems (M4X.7X25)
❸17	24 113 18-S	1	Decal-Grass Screen
❸18	41 403 09-S	1	Rectifier-Regulator
❸19	25 086 157-S	2	Screw-Hex Flange, Hi-Lo
❸20	236602-S	1	Connector (3 Contact)
❸21	235173-S	1	Clip-Cable
❸22	X-25-63-S	1	Washer-Flat (1/4)

Ref	Part No.	Qty.	Description
❸23	277563-S	1	Connector (1 Contact)
❸24	12 132 02-S	2	Spark Plug
❸25	12 154 01-S	1	Clamp-Insulated
❶❸26	24 176 130-S	1	Harness-Dsai Wiring
❶❸27	25 176 11-S	1	Harness-Lead Duplex
❶❸28	24 176 112-S	1	Harness-Wiring
❶❸29	24 176 131-S	1	Wiring Harness ASM
❶❸30	24 518 09-S	1	Lead-Oil Sentry
❶❸31	25 454 07-S	2	Tie-Wire
❶❸32	25 518 34-S	1	Lead
❶❸33	25 452 01-S	2	Terminal



Blower Housing and Baffle Assembly
Kohler CH740-3122

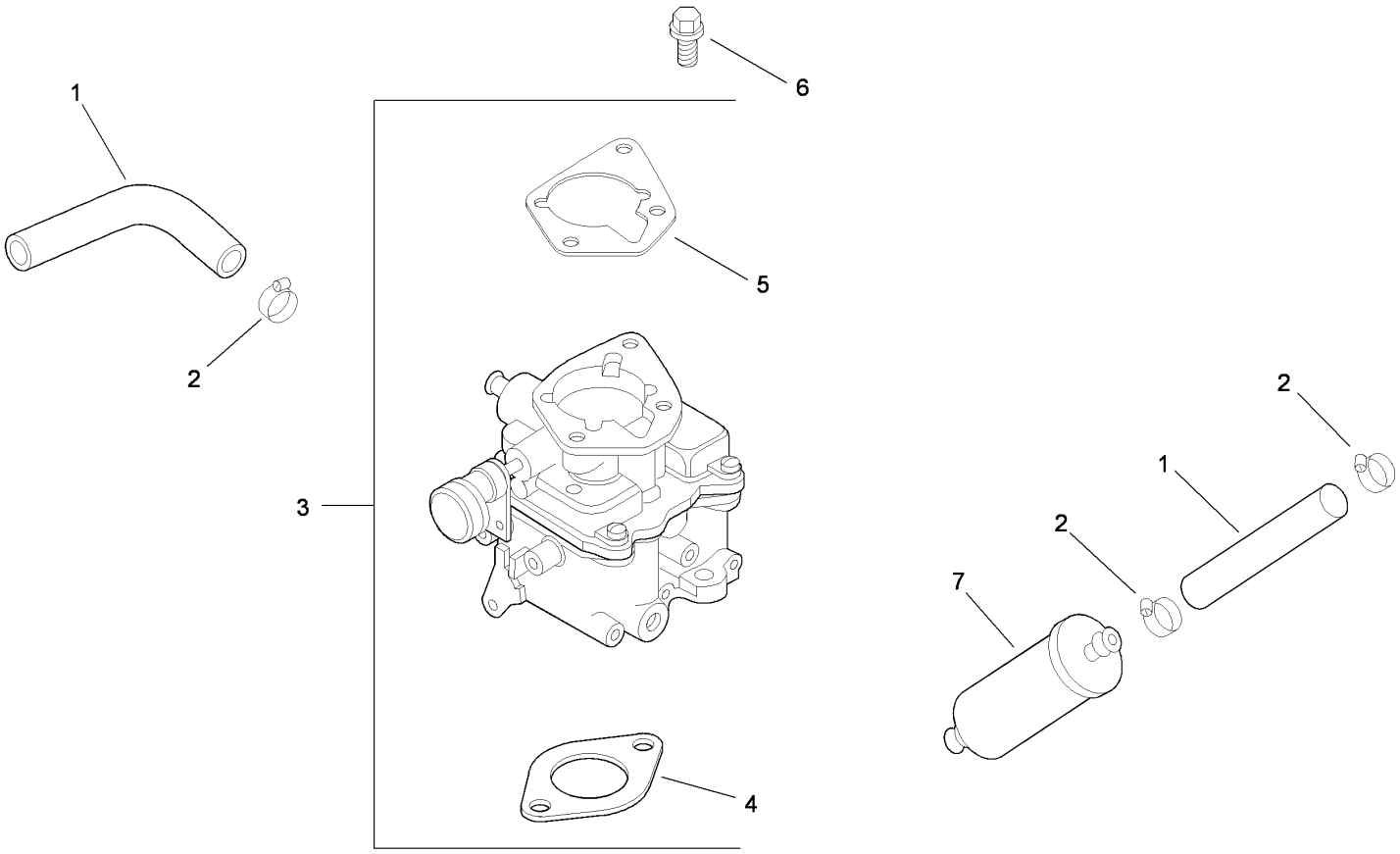
Ref	Part No.	Qty.	Description
❸1	24 027 183-S	1	Blower Housing Kit (Includes 2-5 And 41 037 10-S)
❸2	25 100 37-S	3	Nut-Plastic (Black)
❸3	24 332 01-S	5	Insert-Threaded
❸4	24 100 02-S	2	Nut-Plastic
❸5	25 139 16-S	1	Plug-Button (9/16)
❸6	24 755 81-S	1	Fixed Guard Kit (Includes 7-9)
❸7	24 332 01-S	5	Insert-Threaded
❸8	25 086 160-S	5	Screw-Sems
❸9	24 113 18-S	1	Decal-Grass Screen
❸10	M-645016-S	6	Screw-Flange, Thread Forming (M6X1.0X16)
❸11	24 146 55-S	1	Plate-Backing
❸12	24 063 88-S	1	Baffle-Barrel, Cylinder (No. 2 Side)
❸13	24 063 70-S	1	Baffle-Valley, No. 2 Side
❸14	24 063 59-S	1	Baffle-Valley (No. 1 Side)
❸15	24 063 85-S	1	Barrel-Cylinder (No. 1 Side)
❶❸16	M-561016-S	1	Screw-Flange, Thread Forming (M5X.8X16)
❶❸17	M-545010-S	2	Screw-HHFTF (M5X.8X10)
❶❸18	M-545020-S	2	Screw-Flange, Thread Forming (M5X.8X20)
❶❸19	41 037 10-S	1	Nameplate-Service



25 098 09-S (Delco)

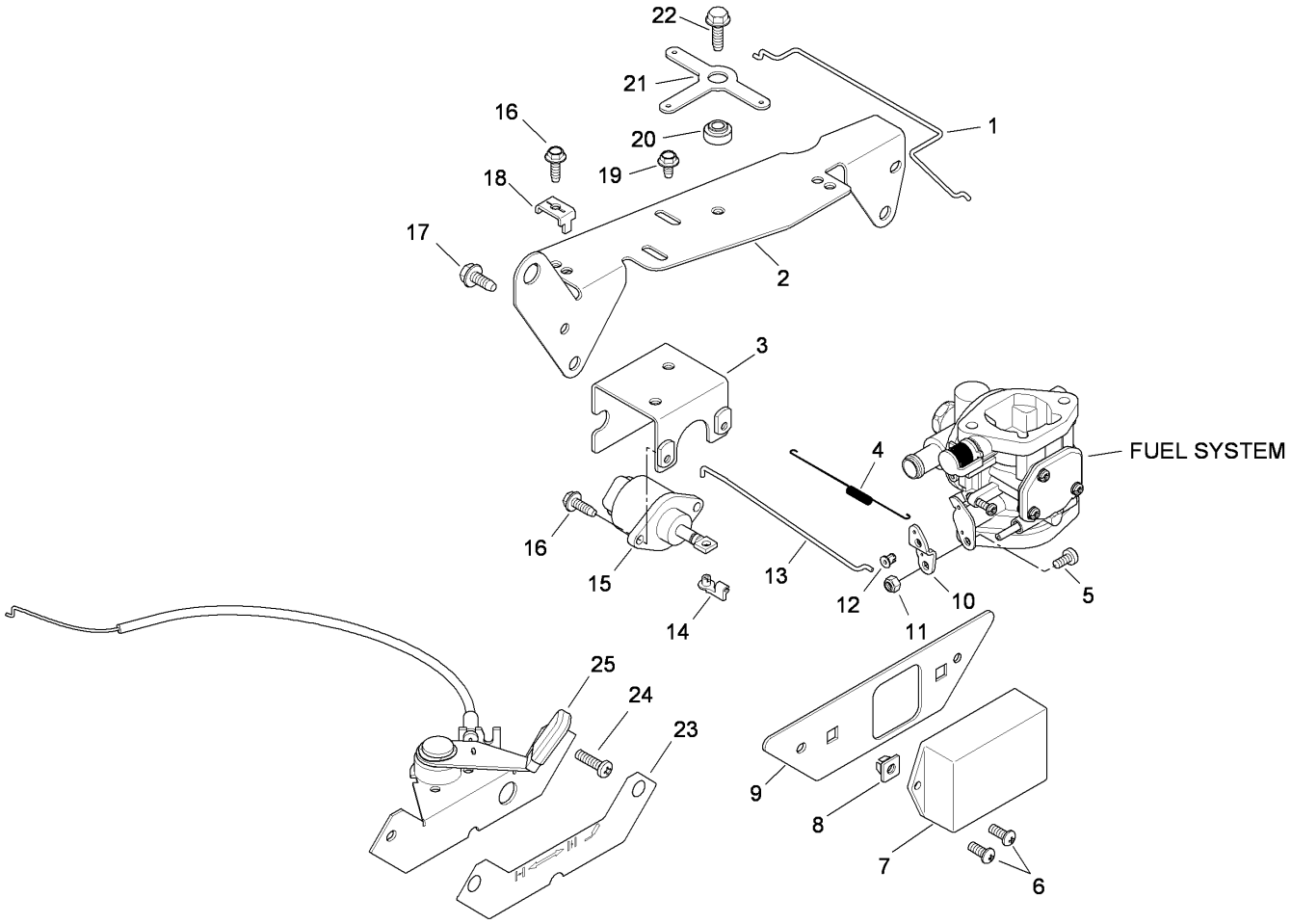
Starting System Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	M-841080-S	1	Nut-Flange (M8X1.25)
❸2	25 098 09-S	1	Starter ASM (Solenoid Shift) (Includes 1 And 3-8)
❸3	M-851080-S	2	Screw-Flange (M8X1.25X80)
❸4	25 435 06-S	1	Solenoid Kit (Includes 5)
❸5	25 086 113-S	3	Screw-Torx Head, External
❸6	25 755 33-S	1	Starter Pinion Kit (Includes 7)
❸7	25 141 05-S	1	Ring-Retaining
❸8	25 221 01-S	1	Brush Holder Kit



Fuel System Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	25 111 34-S	2	Line-Fuel (24.0 Cut To Length)
❸2	25 237 14-S	4	Clamp-Hose, Spring (1/2)
❸3	24 853 91-S	1	Carburetor W/Gaskets Kit (Includes 4-5)
❸4	24 041 53-S	1	Gasket-Carburetor
❸5	24 041 06-S	1	Gasket-Base, Air Cleaner
❸6	25 086 124-S	2	Screw-Flange (M6X1.0X25)
❸7	24 050 10-S	1	Filter-Fuel
❶❸8	24 757 07-S	1	Choke Repair Kit
❶❸9	24 757 02-S	1	Float Repair Kit
❶❸10	24 757 01-S	1	Solenoid Repair Kit
❶❸11	24 757 03-S	1	Carburetor Repair Kit
❶❸12	24 757 08-S	1	Accelerator Pump Repair Kit
❶❸13	24 757 09-S	1	Accelerator Pump Seal Repair Kit
❶❸14	24 755 130-S	1	High Altitude Kit
❶❸15	24 518 24-S	1	Lead-Ground

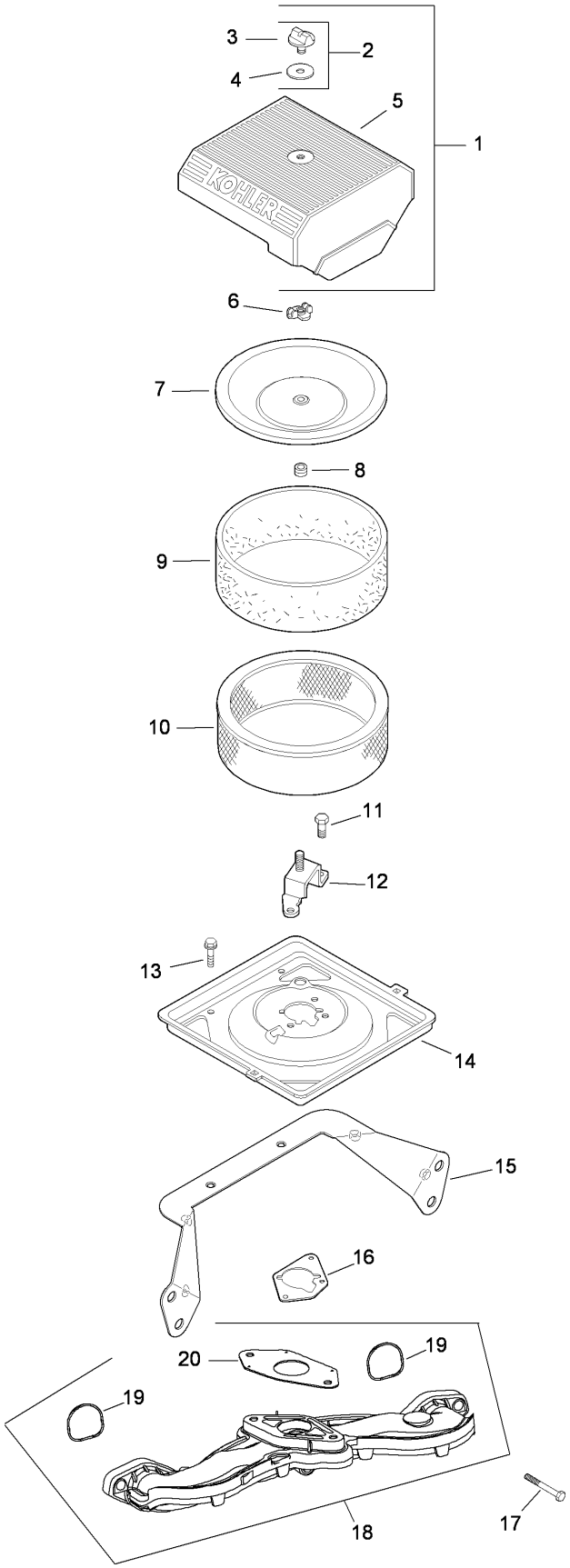


Engine Control Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	24 079 18-S	1	Linkage-Choke
❸2	24 126 114-S	1	Bracket-Control
❸3	24 126 115-S	1	Bracket-Actuator
❸4	24 089 54-S	1	Spring-Linkage
❸5	24 086 35-S	1	Screw-Lbd Socket Pan, M5X0.8X10
❸6	24 086 41-S	4	Screw-PPH (#11-16X1/2)
❸7	24 584 59-S	1	Module-Electronic, Governor
❸8	24 100 02-S	2	Nut-Plastic
❸9	24 378 01-S	1	Panel-Control, Front
❸10	24 029 78-S	1	Adapter-Lever, Carburetor
❸11	M-547050-S	1	Nut-Lock (M5X.8)
❸12	25 158 08-S	1	Bushing-Linkage, Throttle
❸13	24 079 04-S	1	Linkage-Throttle
❸14	25 158 11-S	1	Bushing-Retaining, Linkage
❸15	24 179 02-S	1	Actuator Kit, Linear-Digital
❸16	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16)
❸17	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16)
❸18	12 237 01-S	1	Clamp-Cable
❸19	M-545010-S	4	Screw-HHFTF (M5X.8X10)
❸20	15 112 08-S	1	Spacer
❸21	24 090 39-S	1	Lever-Choke
❸22	M-645020-S	1	Screw-HHFTF (M6X1.0X20)

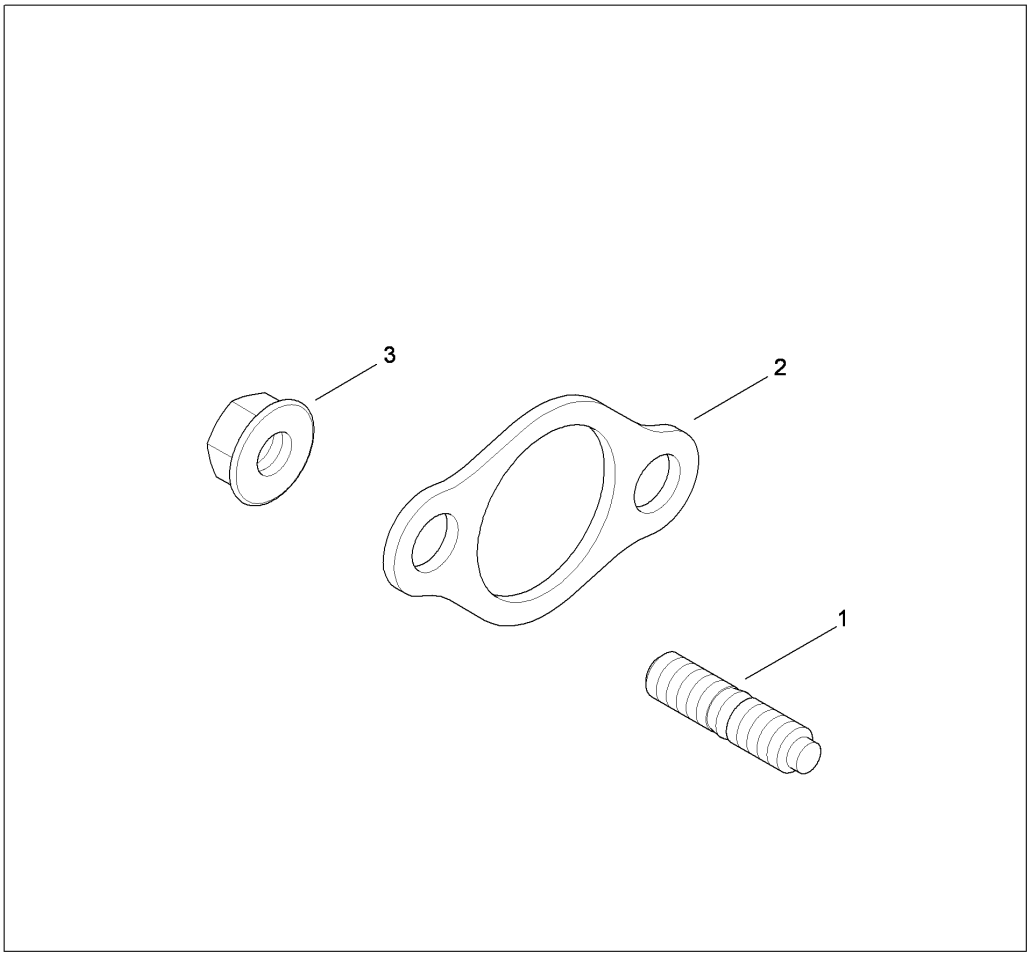
Ref	Part No.	Qty.	Description
❸23	24 113 127-S	1	Decal-Panel, Control
❸24	24 086 06-S	2	Screw-PPH (11-16X3/4)
❸25	24 225 06-S	1	Cable Control ASM
❶❸26	25 100 25-S	1	Nut, 3/8-24 (Grade 2)

Air Intake and Filtration Assembly
Kohler CH740-3122



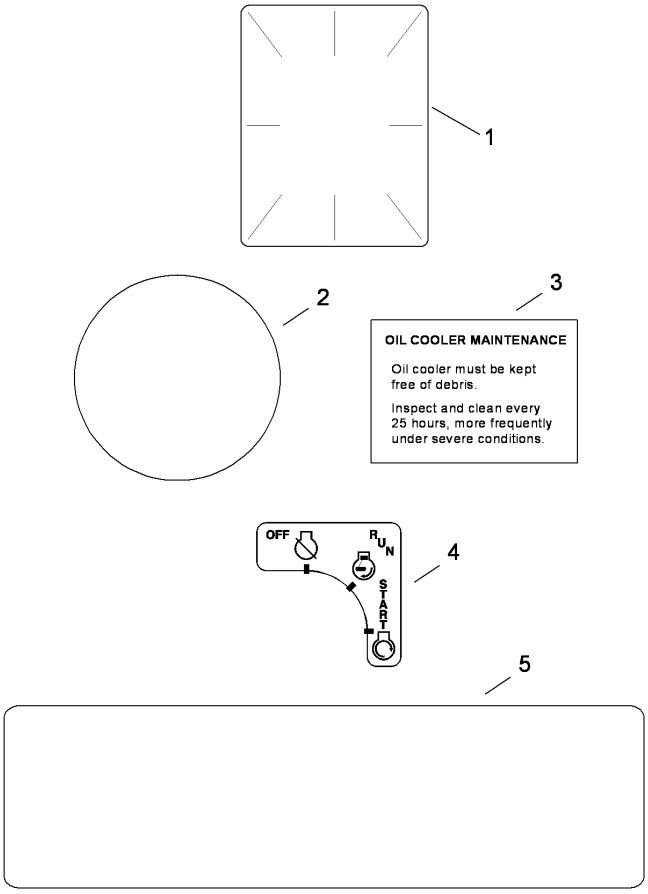
Air Intake and Filtration Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	24 743 06-S	1	Air Cleaner Cover Kit (Includes 2-5)
❸2	54 755 01-S	1	Knob W/Seal Kit (Includes 3-4)
❸3	25 341 04-S	1	Knob-Cover
❸4	24 153 20-S	1	O-Ring
❸5	24 096 26-S	1	Cover-Air Cleaner
❸6	12 100 01-S	1	Nut-Wing
❸7	24 096 01-S	1	Cover-Air Cleaner, Inner
❸8	230046-S	1	Seal
❸9	24 083 05-S	1	Pre-Cleaner
❸10	24 083 03-S	1	Element-Air Filter
❸11	24 086 53-S	3	Screw-Flange, Thread Forming (M6X1.0X16)
❸12	24 126 88-S	1	Bracket-Air Cleaner
❸13	M-545010-S	2	Screw-HHFTF (M5X.8X10)
❸14	24 094 37-S	1	Base-Air Cleaner
❸15	24 126 130-S	1	Bracket-Base, Air Cleaner
❸16	24 041 06-S	1	Gasket-Base, Air Cleaner
❸17	M-651040-S	4	Screw-Flange (M6X1.0X40)
❸18	24 164 93-S	1	Intake Manifold Kit (Includes 19-20)
❸19	24 153 27-S	2	O-Ring
❸20	24 041 53-S	1	Gasket-Carburetor



Exhaust Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	25 072 14-S	4	Stud (M8X1.25X33)
❸2	24 041 49-S	2	Gasket-Exhaust
❸3	M-841080-S	4	Nut-Flange (M8X1.25)



Artwork is representative.
Actual labels may differ depending on model and specification number.

Decal and Gasket Set Assembly
Kohler CH740-3122

Ref	Part No.	Qty.	Description
❸1	25 113 39-S	1	Decal-Laminate, Clear
❸2	24 113 18-S	1	Decal-Grass Screen
❸3	24 113 25-S	1	Decal-Cooler, Oil
❸4	24 113 126-S	1	Decal-Key Switch
❸5	24 113 123-S	1	Decal-Command 27 Hp
❶❸6	24 782 32	1	Mini Block (C I Bore)
❶❸7	24 755 158-S	1	Gasket Set


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