



TimeCutter™ Z4220 Riding Mower

Model No. 74363 - 290000505 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Frame Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV610-0211	 20
Deck Lift and Seat Support Assembly	 4	Head, Valve and Breather Assembly Kohler SV610-0211	 21
Seat Assembly	 5	Ignition and Electrical Assembly Kohler SV610-0211	 22
Control Assembly	 6	Blower Housing Assembly Kohler SV610-0211	 23
Hydro Drive Assembly	 7	Starter Assembly Kohler SV610-0211	 24
RH Hydro Assembly No. 110-6771	 8	Fuel System Assembly Kohler SV610-0211	 25
LH Hydro Assembly No. 110-6770	 10	Engine Control Assembly Kohler SV610-0211	 26
Engine and Clutch Assembly	 12	Air Intake and Filtration Assembly Kohler SV610-0211	 27
Styling and Fuel System Assembly	 13	Gaskets Kohler SV610-0211	 28
42 Inch Deck Assembly	 14	Decals Kohler SV610-0211	 29
42 Inch Deck Assembly No. 117-1290	 15	Attachments and Accessories List	 30
42 Inch Deck Spindle and Belt Drive Assembly	 16		
Electrical Assembly	 17		
Crankshaft Assembly Kohler SV610-0211	 18		
Crankcase Assembly Kohler SV610-0211	 19		

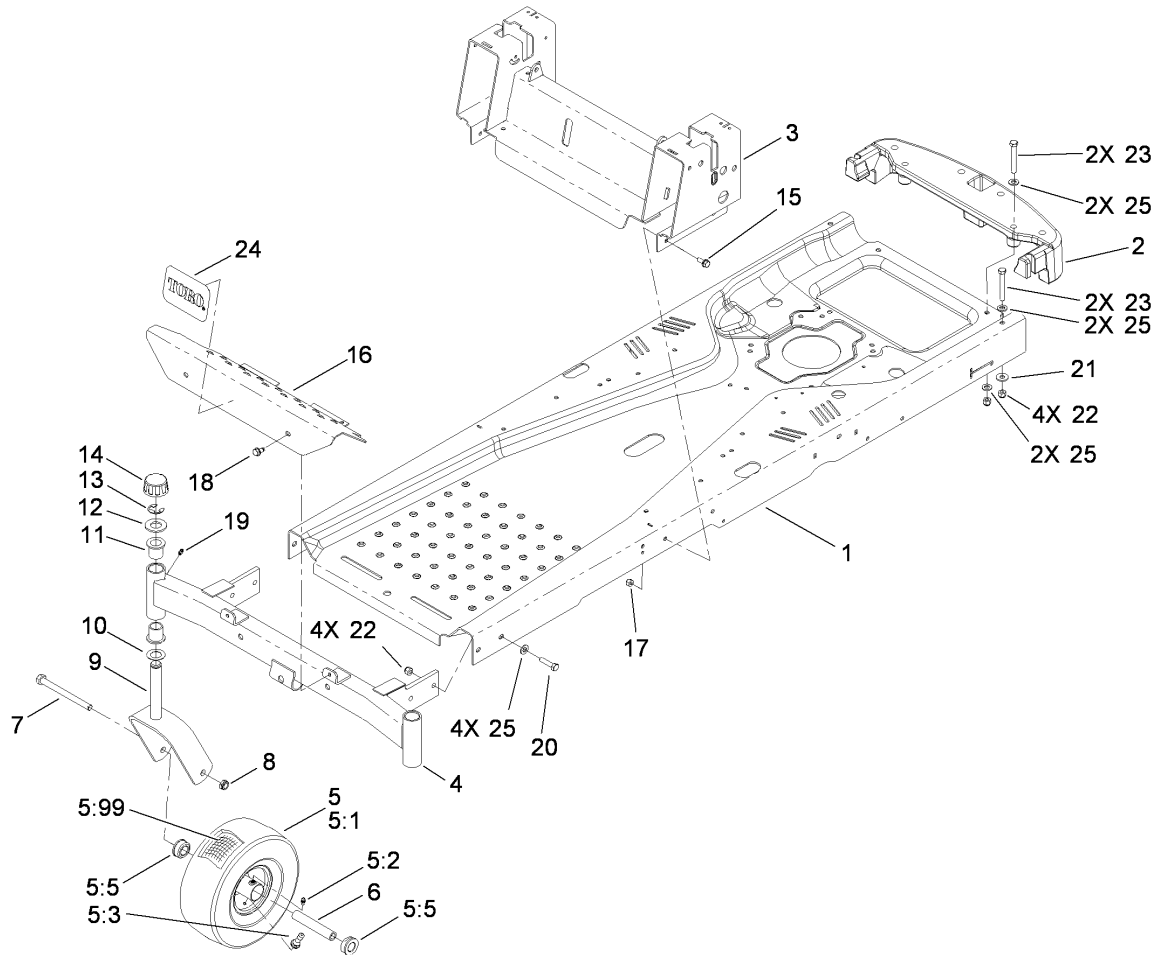
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	

Footnotes

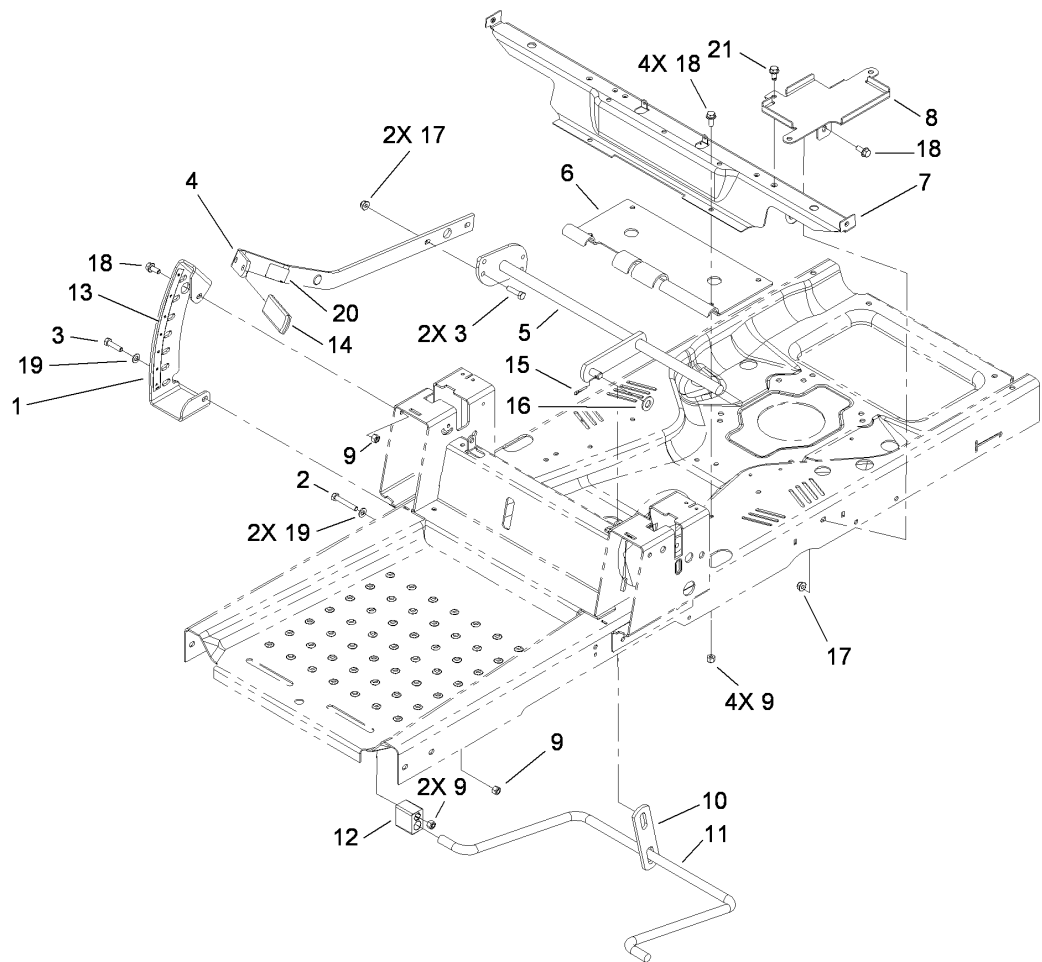
- | | |
|----------------------|--|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Optional Equipment | ❹ Obtain parts from www.kohlerplus.com |



Frame Assembly

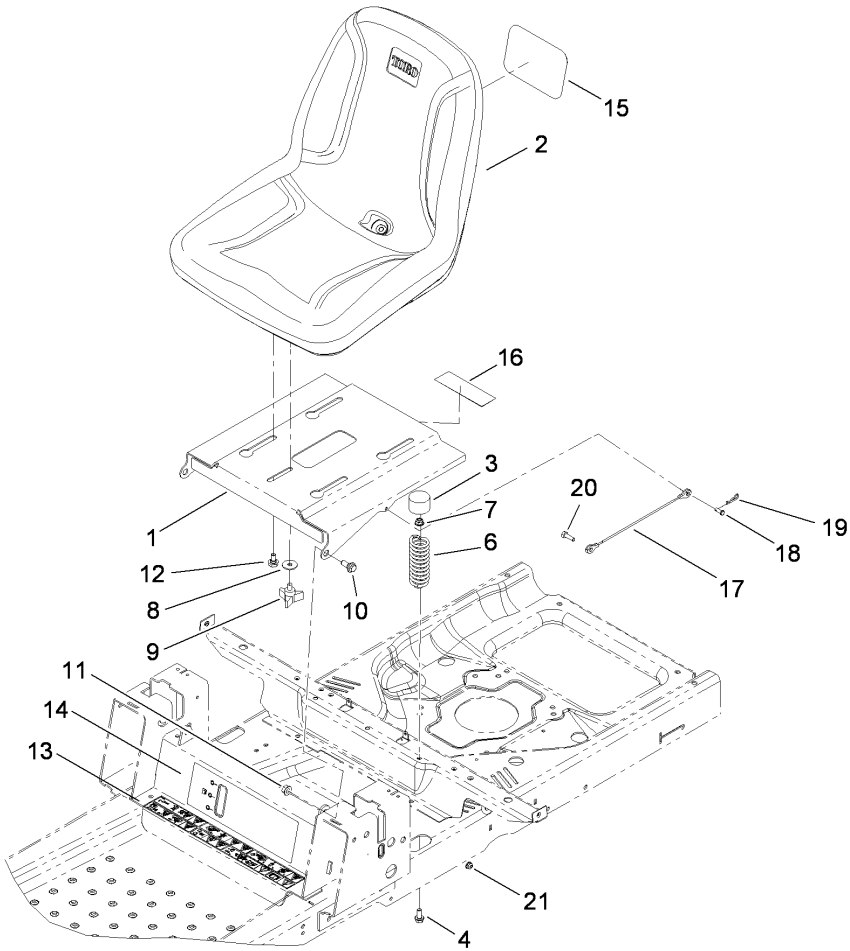
Ref	Part No.	Qty.	Description
1	115-2464-01	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-5041-03	1	Seat Pivot/Control ASM
4	108-7882-01	1	Front Axle ASM
5	105-3471	2	Front Wheel And Tire ASM
5:1	105-1943	1	Tire
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	3296-45	2	Nut-Lock, NI
9	108-7851-01	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	99-2385	1	Decal
25	3256-24	10	Washer-Flat



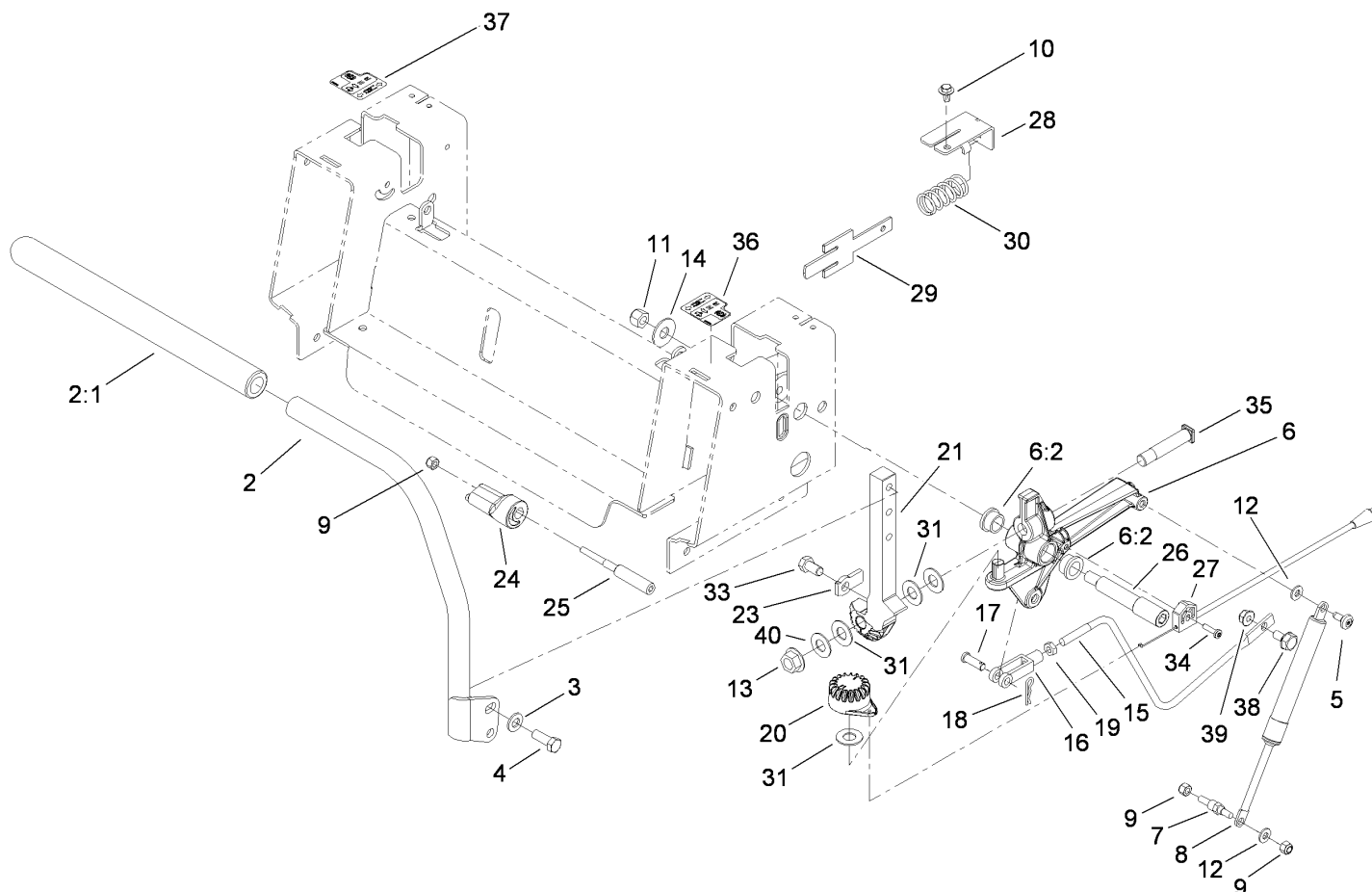
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	112-9802	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	104-8300	3	Nut-Flange, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



Seat Assembly

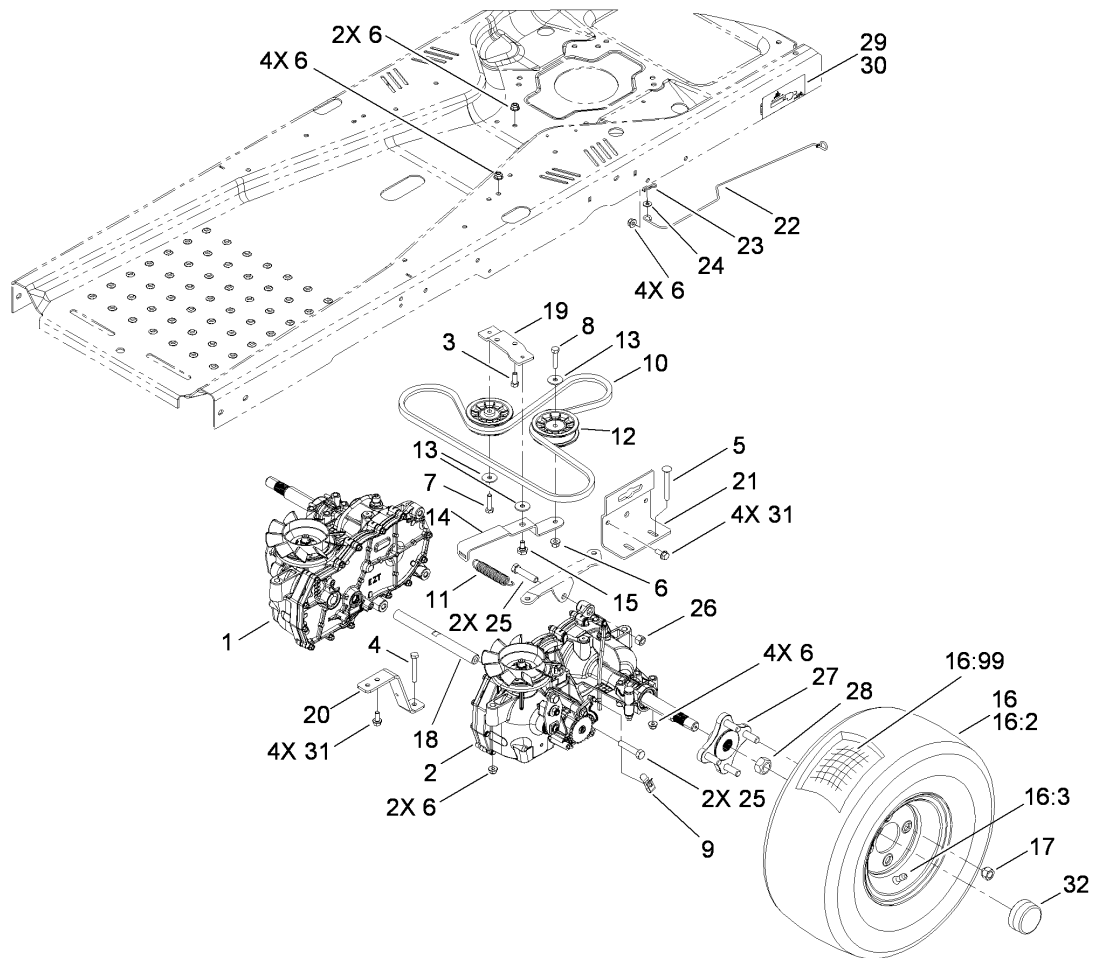
Ref	Part No.	Qty.	Description				
1	115-2465-03	1	Base-Seat				
2	117-1226	1	Seat-18 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	104-8300	2	Nut-Flange, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	115-2469	1	Decal-Danger				
14	115-2489	1	Decal-Timecutter				
15	99-4693	1	Decal				
16	106-8717	1	Decal-Service				
17	109-2628	1	Cable-Stop, Seat				
18	60-1730	1	Pin-Clevis				
19	1-806003	1	Pin-Cotter, Hair				
20	321-5	1	Screw-HH				
21	104-7201	1	Nut-HF				



Control Assembly

Ref	Part No.	Qty.	Description
❶1	117-5339	1	RH Control Handle ASM
❶1:1	108-6187	1	Grip
2	117-5338	1	LH Control Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Cotter, Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-05	1	Arm-Actuator, LH

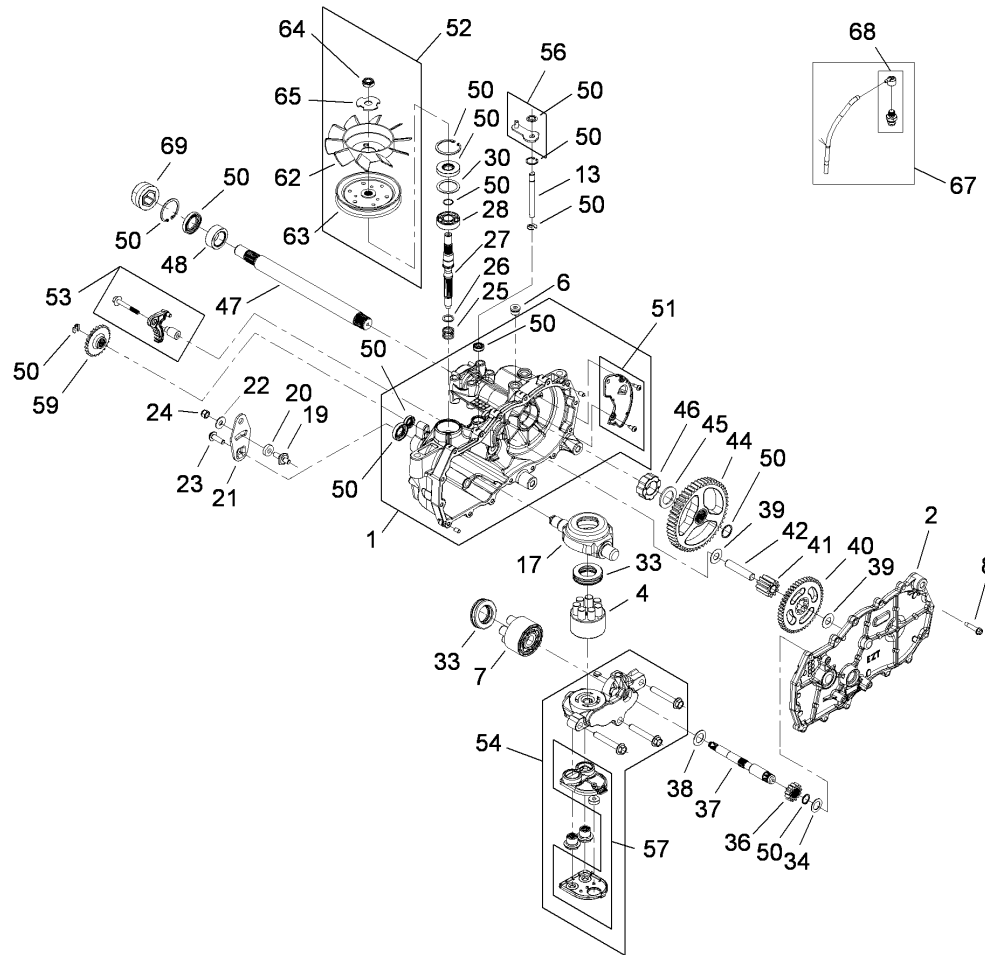
Ref	Part No.	Qty.	Description
❶22	110-6782-05	1	Arm-Actuator, RH
23	115-5023	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
33	323-4	2	Screw-HH
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

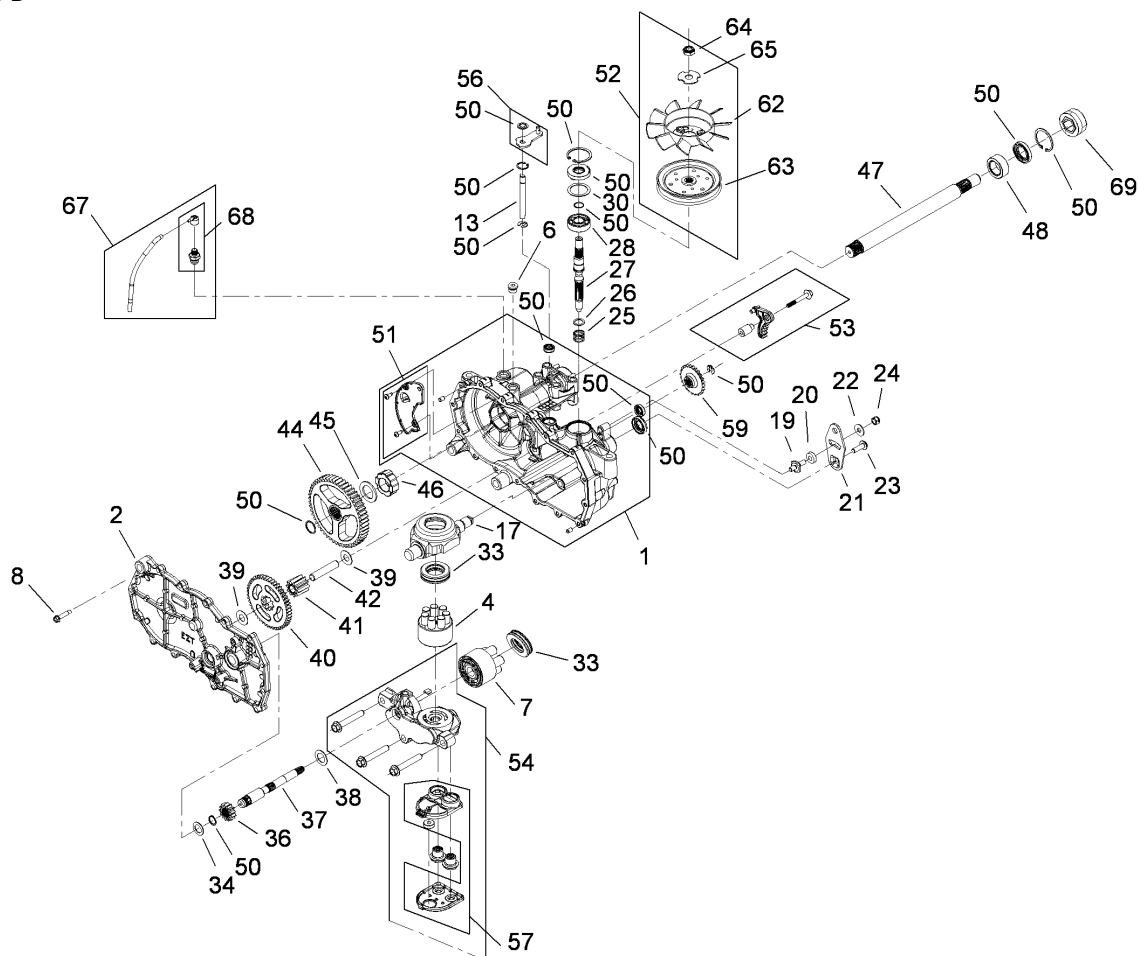
Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	104-8300	17	Nut-Flange, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	110-6881	2	Wheel And Tire ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Cotter, Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	114-8532	1	Decal-Transport, LH
30	114-8531	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF
32	115-5057	2	Cover-Nut, Axle



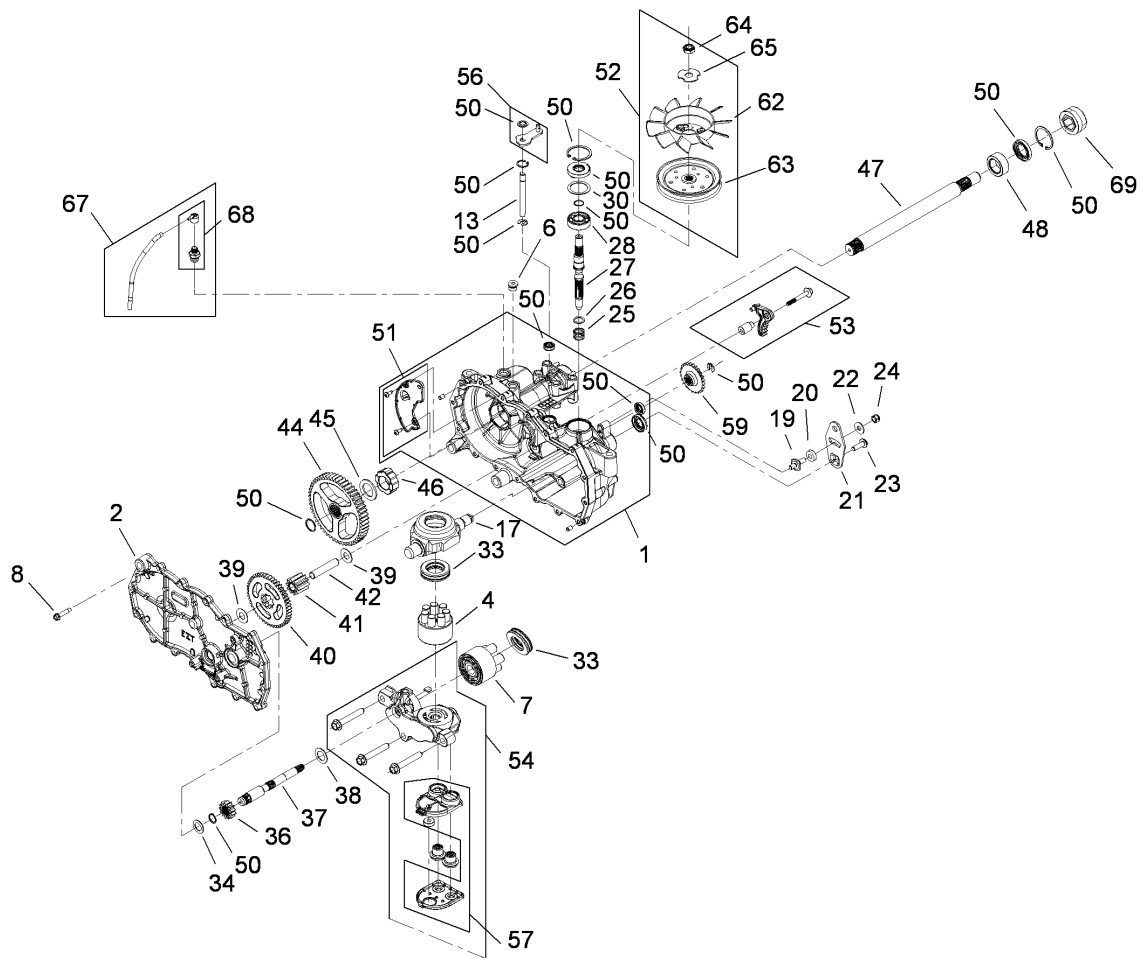
RH Hydro Assembly No. 110-6771

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	104-2189	1	Plug-Thread, Straight	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Thrust, Block	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft-Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



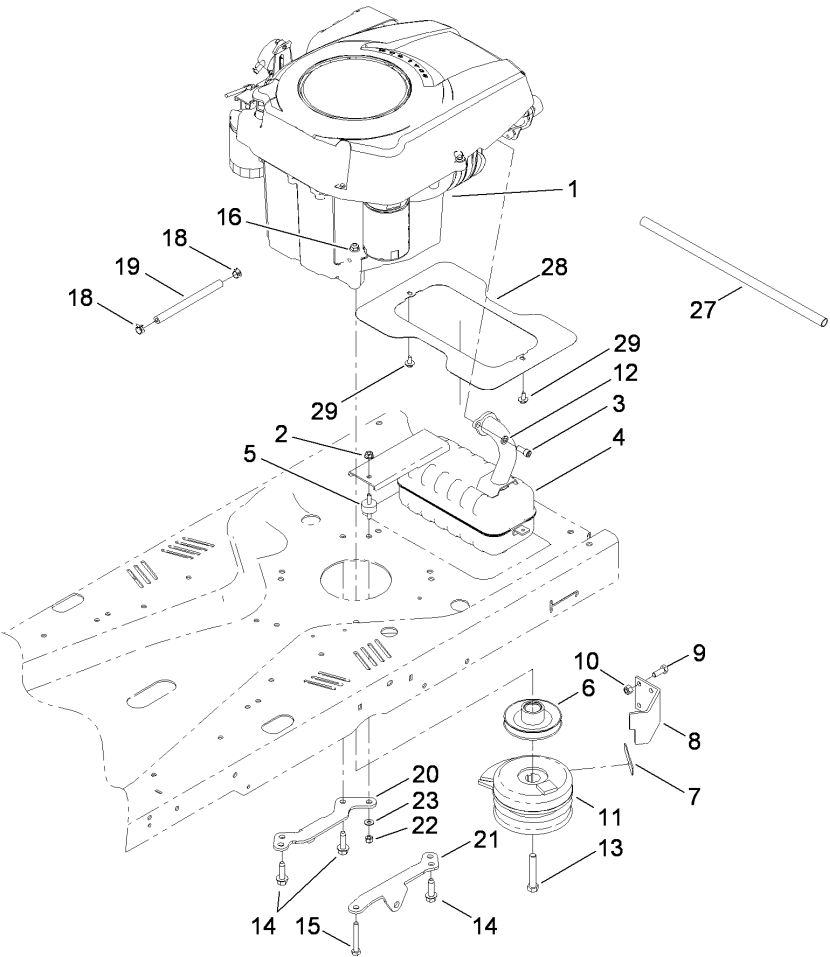
LH Hydro Assembly No. 110-6770

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM	39	94-1933	2	Washer
2	114-1637	1	LH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	104-2189	1	Plug-Thread, Straight	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8687	1	LH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9862	1	LH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Thrust, Block	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft-Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



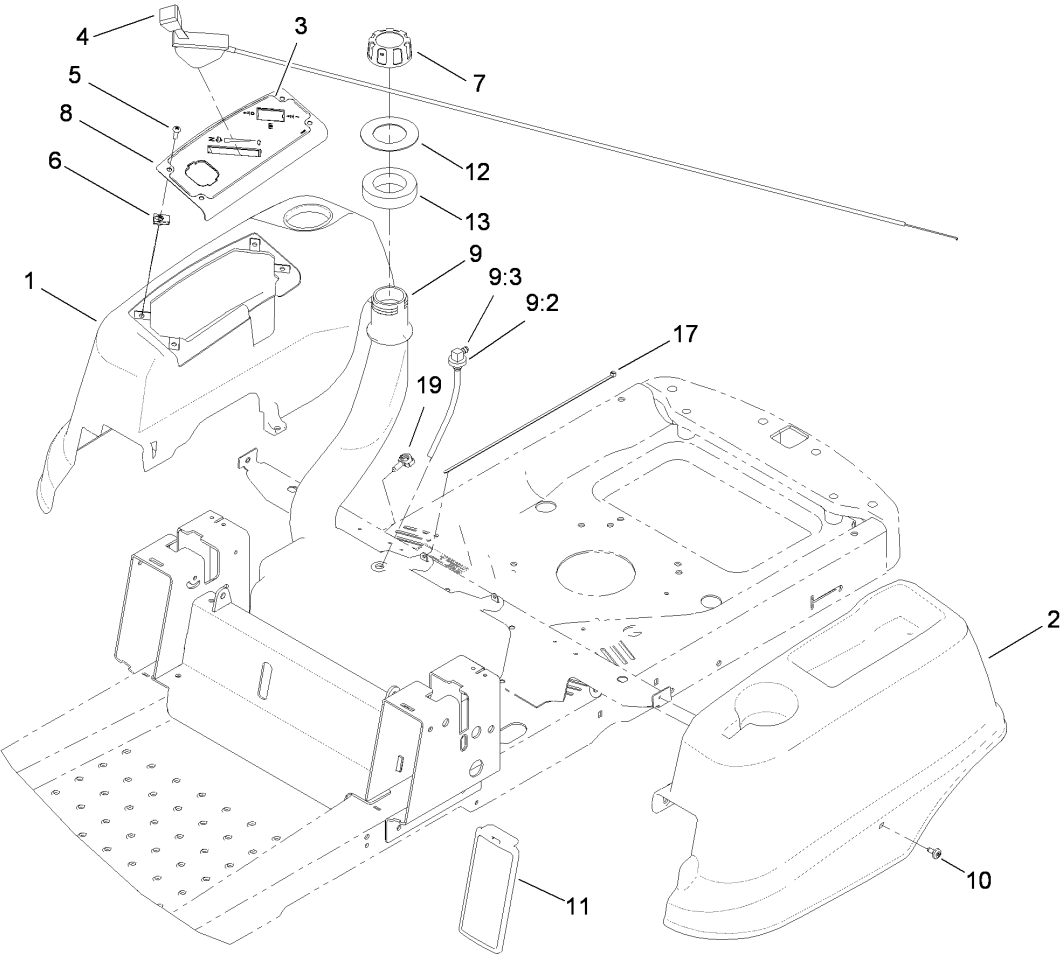
LH Hydro Assembly No. 110-6770 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



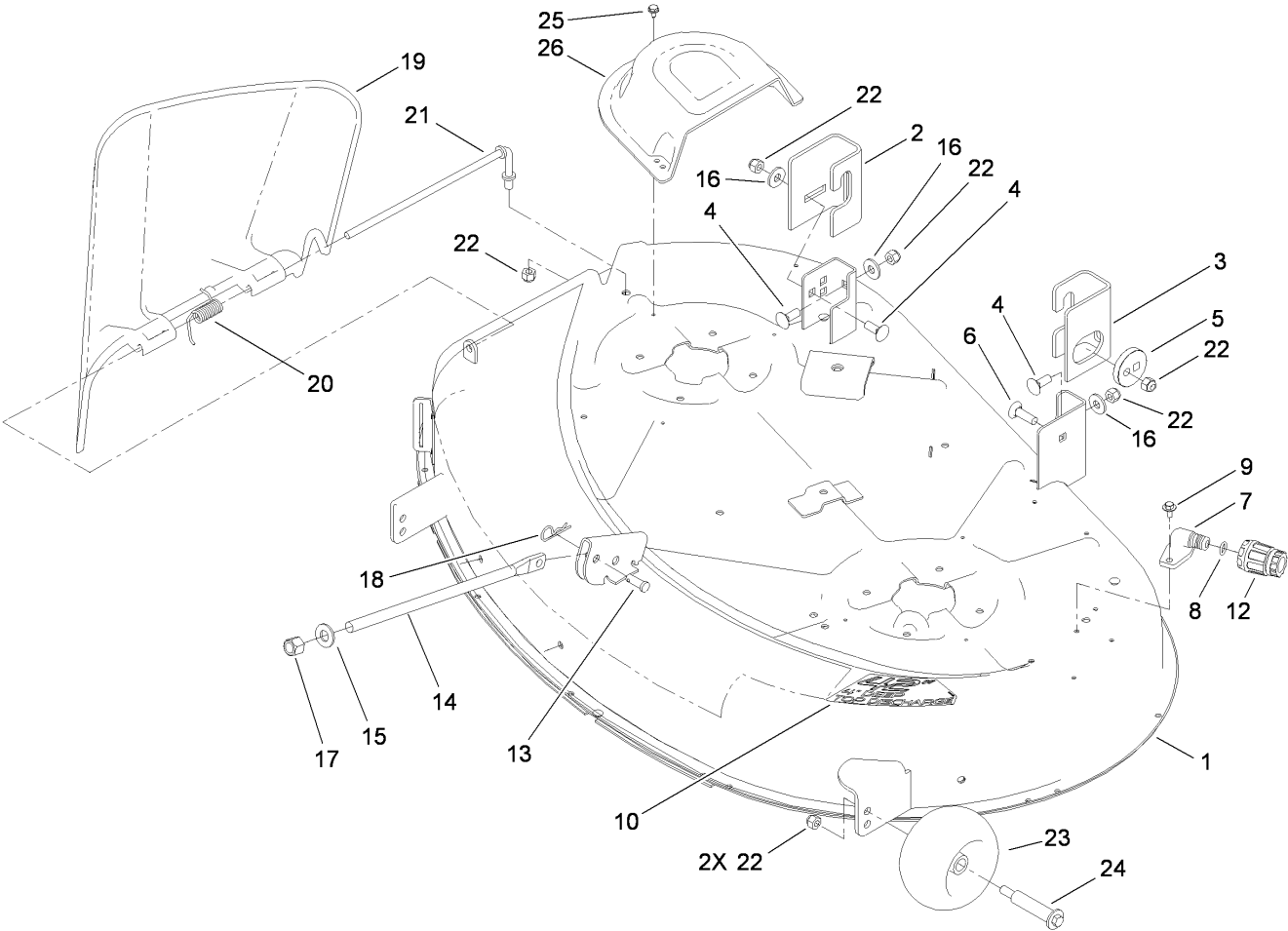
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	Engine-Kohler, Sv610-0211	29	46-8560	2	Screw-HHF
2	32128-33	1	Nut-HF				
3	3274-10	2	Screw-HSH				
4	112-4024	1	Muffler-Kohler				
5	112-3976	1	Isolator				
6	114-1622	1	Pulley-Engine				
7	112-4033	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	104-3334	1	Clutch-Electric				
12	3253-4	2	Washer-Lock				
13	3212-10	1	Screw-HH				
14	32144-109	3	Screw				
15	322-11	1	Screw-HH				
16	104-8300	1	Nut-Flange, NI				
18	2412-98	2	Clamp				
19	109-0306	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
22	3296-42	1	Nut-Lock, NI				
23	3256-22	1	Washer-Flat				
27	106-7022	1	Tube-Drain, Oil				
28	114-8544	1	Shield-Heat				



Styling and Fuel System Assembly

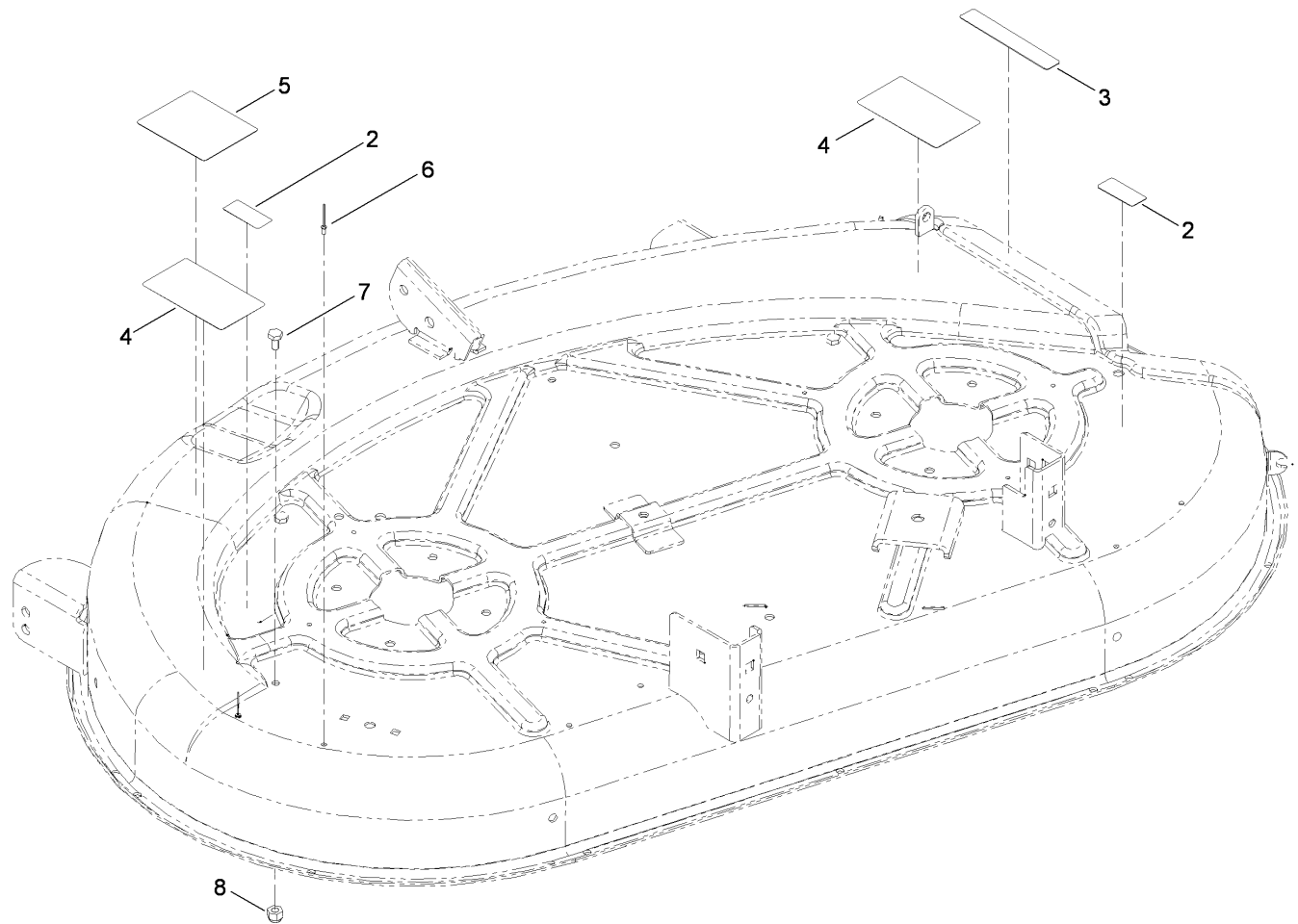
Ref	Part No.	Qty.	Description				
1	117-1219	1	Pod-RH				
2	117-1220	1	Pod-LH				
3	115-2500	1	Decal-Panel, Control				
4	104-3626	1	Cable-Throttle				
5	3258-166	4	Screw-PRH				
6	107069	4	Clip				
7	93-7198	1	Gas Cap ASM				
8	110-1927-03	1	Panel-Control				
9	110-6890	1	Fuel Tank ASM				
9:2	46-6560	1	Bushing				
9:3	95-3970	1	Fitting-90 Degree				
10	112-4004	6	Screw-Shoulder				
11	110-6786	2	Cover-Control				
12	112-9760	1	Washer-Rubber				
13	55-9310	1	Seal-Foam				
17	100-9064	1	Tie-Cable				
19	105-1853	1	Clamp-Hose				



42 Inch Deck Assembly

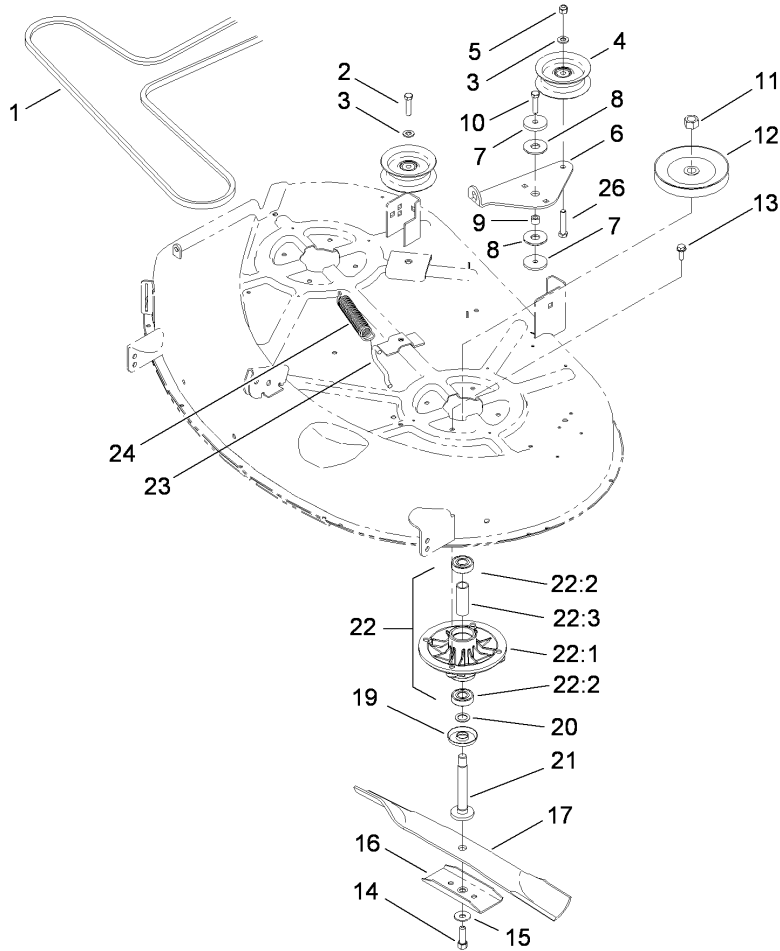
Ref	Part No.	Qty.	Description
1	117-1290	1	42 Inch Deck ASM
2	108-7836	1	Bracket-Hanger, Right Rear
3	108-7838	1	Bracket-Hanger, Left Rear
4	3231-2	3	Screw-CARR
5	112-3980	1	Eccentric
6	3231-28	1	Screw-CARR
7	95-2747	1	Fitting-Washout
8	46-6290	1	O-Ring, Seal
9	46-8560	2	Screw-HHF
10	117-1222	1	Decal-42 Inch
12	95-3270	1	Connector-Hose
13	1-808284	1	Pin-Clevis
14	108-7847	1	Rod-Lift
15	87-7270	1	Washer-Thrust
16	80-6990	3	Washer-Hardened
17	3296-23	1	Nut-Lock, NI
18	9335054	1	Pin-Hair
19	112-3951	1	Deflector-42 Inch
20	110-6694	1	Spring-Torsion
21	112-4026	1	Rod-Pivot
22	3296-39	7	Nut-Lock, NI
23	1-603299	2	Roller-Scalp, Anti
24	112-3977	2	Bolt-Shoulder
25	32104-76	6	Screw

Ref	Part No.	Qty.	Description
26	108-7889	2	Cover-Belt



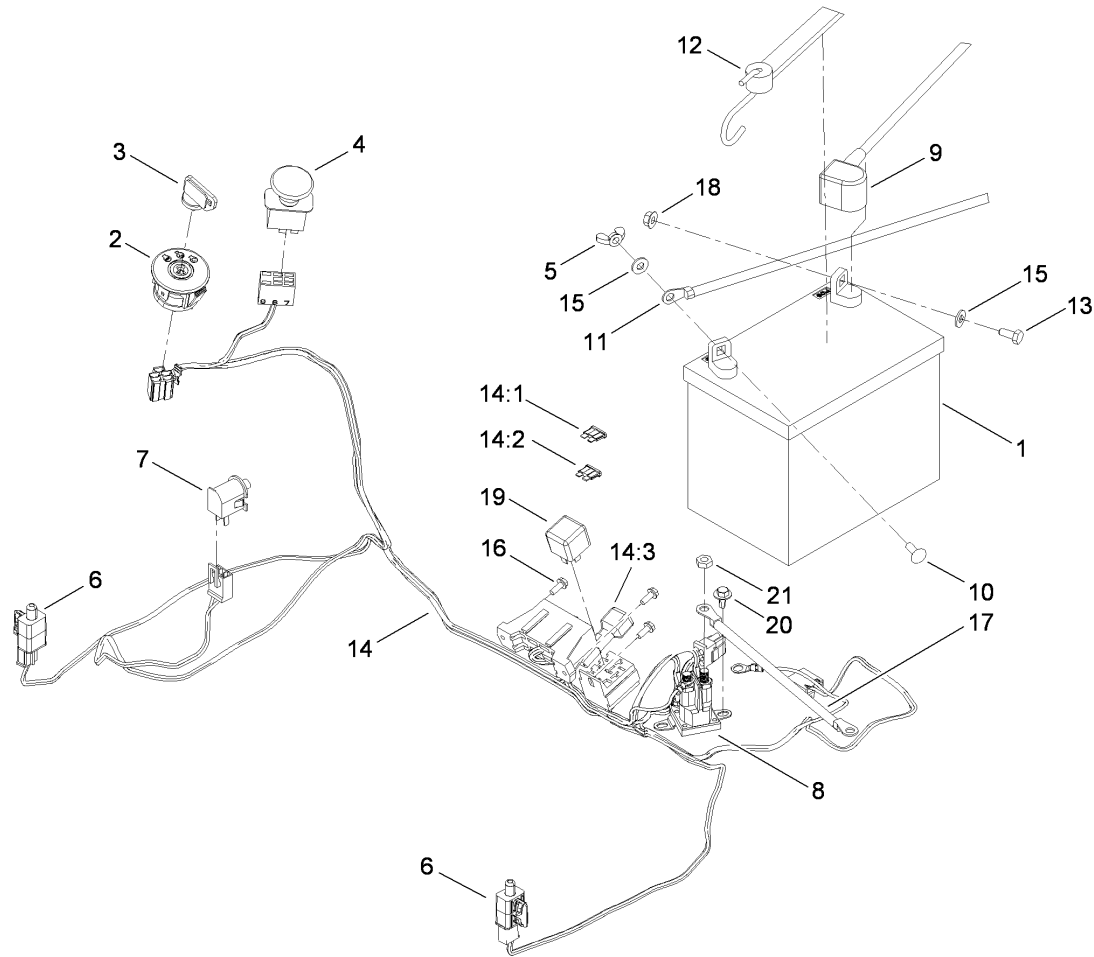
42 Inch Deck Assembly No. 117-1290

Ref	Part No.	Qty.	Description				
2	114-1606	2	Decal-Danger, Pulley				
3	93-7009	1	Decal-Danger, Deflector				
4	110-6691	2	Decal-Danger				
5	105-7015	1	Decal-Routing, Belt				
6	3290-282	2	Rivet-Blind				
7	321-2	3	Screw-HH				
8	3296-42	3	Nut-Lock, NI				



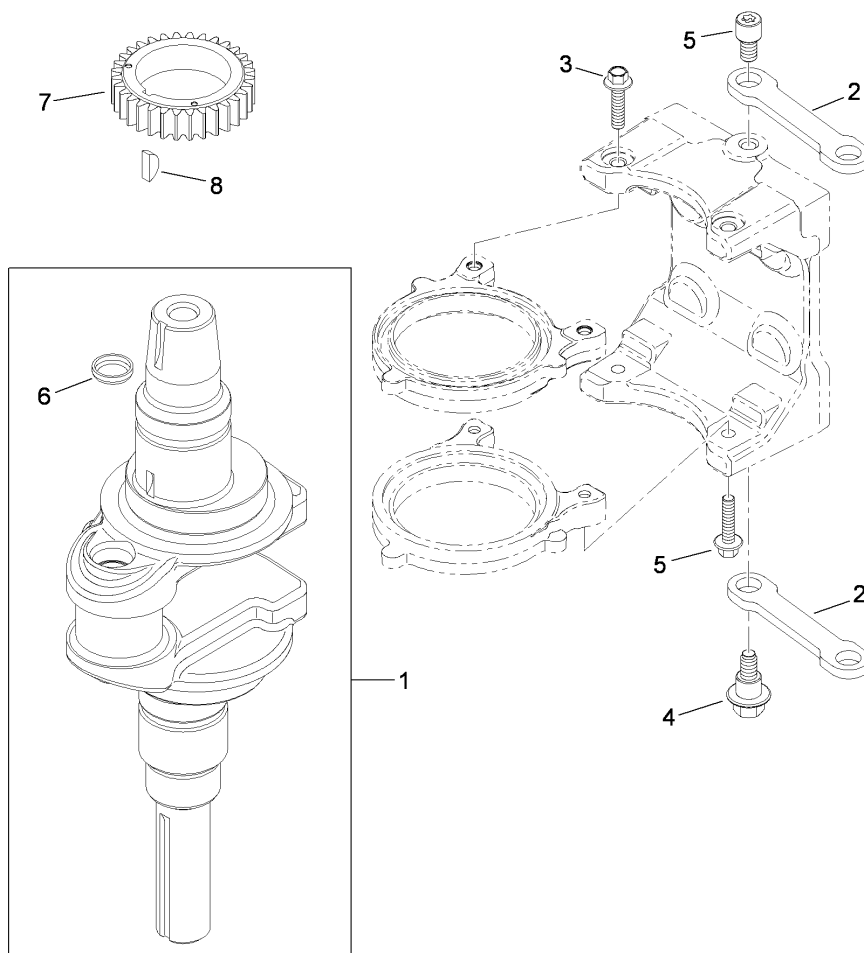
42 Inch Deck Spindle and Belt Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt	23	88-5970	1	Hook-Return, Spring
2	323-9	1	Screw-HH	24	106-2177	1	Spring-Extension
3	3256-24	2	Washer-Flat	26	323-10	1	Screw-HH
4	106-2175	2	Pulley-Idler, Flat				
5	3296-39	1	Nut-Lock, NI				
6	114-8540	1	Arm-Idler				
7	110-9981	2	Washer-Plain				
8	114-0463	2	Washer-Friction, Composite				
9	115-4986	1	Spacer				
10	323-8	1	Screw-HH				
11	3219-6	2	Nut-Hex				
12	110-6864	2	Pulley				
13	32144-41	8	Screw-Taptite				
14	26-0671	2	Screw-HH				
15	3290-465	2	Washer-Belleville				
16	106-2248-03	2	Stiffener-Blade				
17	110-6568-03	2	Blade-21.6 Inch				
19	80-4360	2	Shield-Bearing				
20	80-4380	2	Spacer				
21	117-1192	2	Shaft-Spindle				
22		2	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				
22:3	62-3661	1	Spacer				



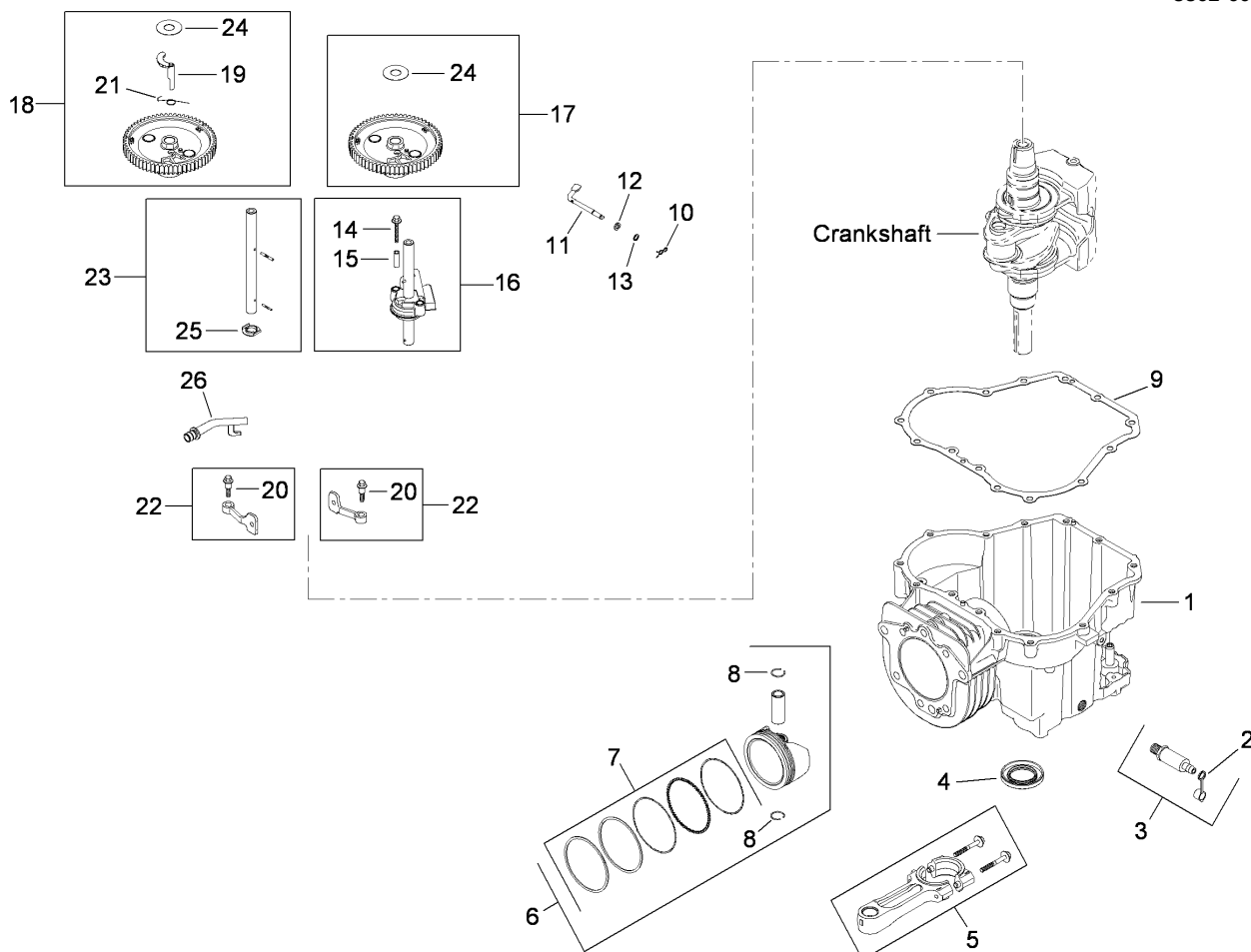
Electrical Assembly

Ref	Part No.	Qty.	Description				
1	104-2493	1	Battery				
2	110-6764	1	Switch-Ignition				
3	63-8360	1	Key-Ignition				
4	93-9998	1	Switch-PTO				
5	32103-22	1	Nut-Wing				
6	110-6765	2	Switch-Single Pole No				
7	82-2190	1	Switch-Bail				
8	117-1197	1	Solenoid				
9	110-6794	1	Cable-Battery, Red				
10	3229-1	1	Screw-CARR				
11	110-6793	1	Cable-Battery, Black				
12	104-2466	1	Holddown-Battery				
13	321-3	1	Screw-HH				
14	117-1216	1	Harness-Wiring				
14:1	109103	1	Fuse-30 Amp				
14:2	109102	1	Fuse-25 Amp				
14:3	100-4918	1	Diode				
15	3256-22	2	Washer-Flat				
16	32144-1	3	Screw-Taptite				
17	110-6792	1	Cable-Battery, Red				
18	32128-33	2	Nut-HF				
19	98-7249	1	Relay				
20	46-8560	2	Screw-HHF				
21	3220-2	2	Nut-Jam				



Crankshaft Assembly Kohler SV610-0211

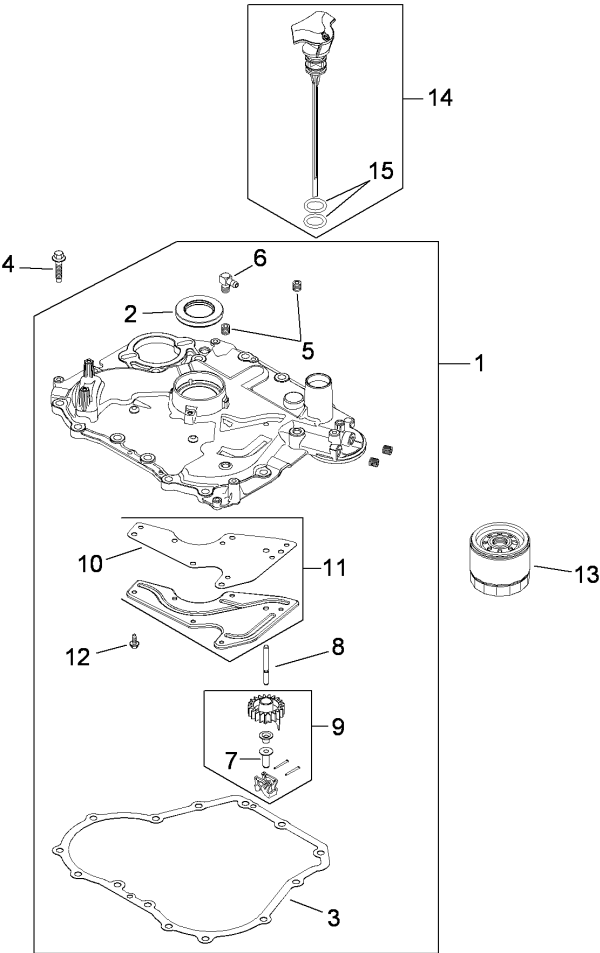
Ref	Part No.	Qty.	Description
④1	20 014 32-S	1	Crankshaft ASM (Includes Ref 6)
④2	20 186 04-S	1	Linkage-Weight, Balance
④3	25 086 137-S	4	Screw-Flg (M6X1.0X25)
④4	25 086 213-S	1	Screw-Shoulder
④5	25 086 214-S	1	Screw-Link, Pivot
④6	25 139 27-S	1	Plug-Cup
④7	20 043 15-S	1	Gear-Crankshaft
④8	X-42-15-S	1	Key (3/16 X 5/8)



Crankcase Assembly Kohler SV610-0211

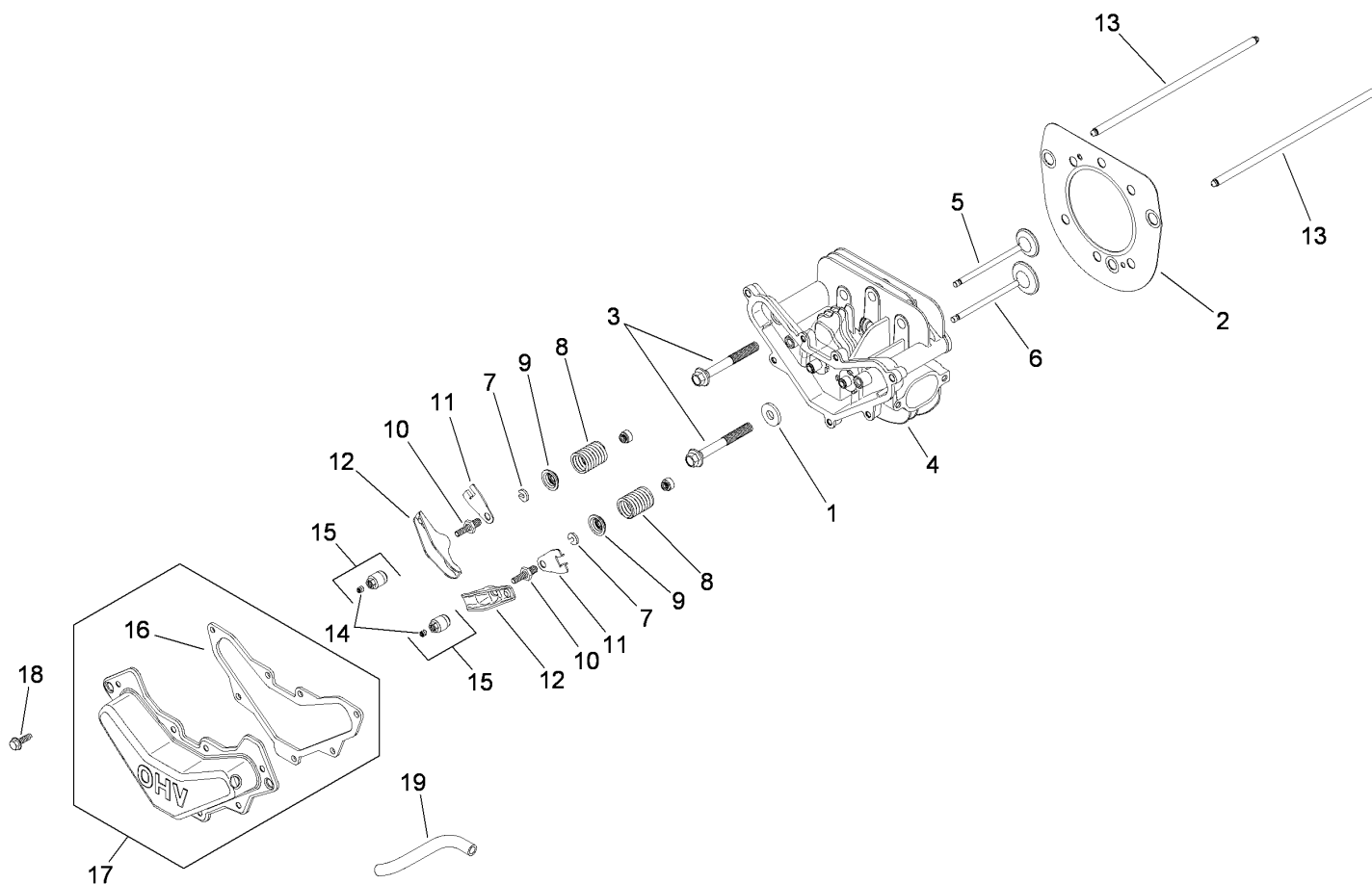
Ref	Part No.	Qty.	Description
④1	20 522 07	1	Sv610/620 Short Block
④2	25 173 14-S	1	Cap-Valve, Oil Drain
④3	25 755 14-S	1	Oil Drain Valve Kit (Includes Ref 2)
④4	20 032 01-S	1	Seal-Oil
④5	20 067 05-S	1	Connecting Rod ASM
④6	20 874 09-S	1	Piston W/Ring Set (94Mm) (Includes Ref 7, 8)
④7	20 108 04-S	1	Ring Set (94Mm)
④8	62 018 04-S	2	Retainer-Pin, Piston
④9	20 041 01-S	1	Gasket-Plate, Closure
④10	12 154 05-S	1	Clip-Pin, Hitch
④11	20 144 02-S	1	Shaft-Cross, Governor
④12	M-631015-S	1	Washer-Flat (6Mm)
④13	X-25-102-S	1	Washer-Flat (1/4)
④14	20 086 13-S	2	Screw-Pump, Oil
④15	20 112 02-S	2	Spacer-Screw, Oil Pump
④16	20 393 02-S	1	Oil Pump ASM (Includes Ref 14, 15)
④17	20 010 05-S	1	Cam Gear ASM (Intake)) (Includes Ref 24)
④18	20 010 06-S	1	Cam Gear ASM (Exhaust) (Includes Ref 19, 21, 24)
④19	20 044 23-S	1	Weight-Acr
④20	20 086 06-S	2	Bolt-Shoulder (M6X1X26)

Ref	Part No.	Qty.	Description
④21	20 089 06-S	1	Spring-A C R
④22	20 090 01-S	2	Cam Lever ASM (Includes Ref 20)
④23	20 144 11-S	1	Camshaft Center ASM (Exhaust) (Includes Ref 25)
④24	20 468 03-S	1	Washer-Thrust, A C R
④25	20 468 08-S	1	Washer-Thrust
④26	20 123 02-S	1	Tube-Back, Drain



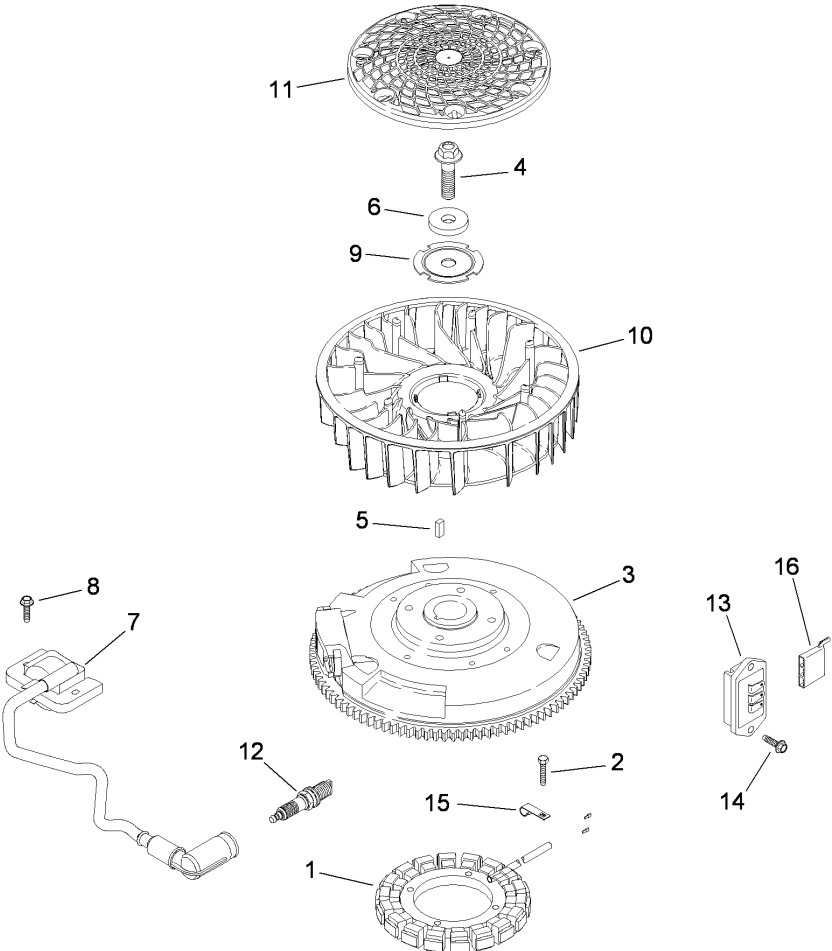
Oil Pan and Lubrication Assembly
Kohler SV610-0211

Ref	Part No.	Qty.	Description				
④1	20 009 30-S	1	Closure Plate ASM (Includes Ref 2, 3, 5-12)				
④2	20 032 01-S	1	Seal-Oil				
④3	20 041 01-S	1	Gasket-Plate, Closure				
④4	25 086 127-S	14	Screw-Flange, Hex (1/2 Dog Point)				
④5	25 139 60-S	1	Plug-Pipe, Countersunk (1/8)				
④6	25 155 02-S	1	Connector-Hose, 90 DEG				
④7	12 380 01-S	1	Pin-Regulating, Governor				
④8	20 144 03-S	1	Shaft-Gear, Governor				
④9	25 310 07-S	1	Governor Gear ASM (Includes Ref 7)				
④10	20 041 02-S	1	Gasket-Passage, Oil				
④11	20 096 02-S	1	Oil Passage Cover Kit (Includes Ref 10)				
④12	M-545013-S	6	Screw-Flg, Thd Frm (M5X0.8X13)				
④13	12 050 01-S	1	Filter-Oil				
④14	20 040 06-S	1	Dipstick ASM (STD) (Yellow) (Includes Ref 15)				
④15	20 153 01-S	2	O Ring-Dipstick				



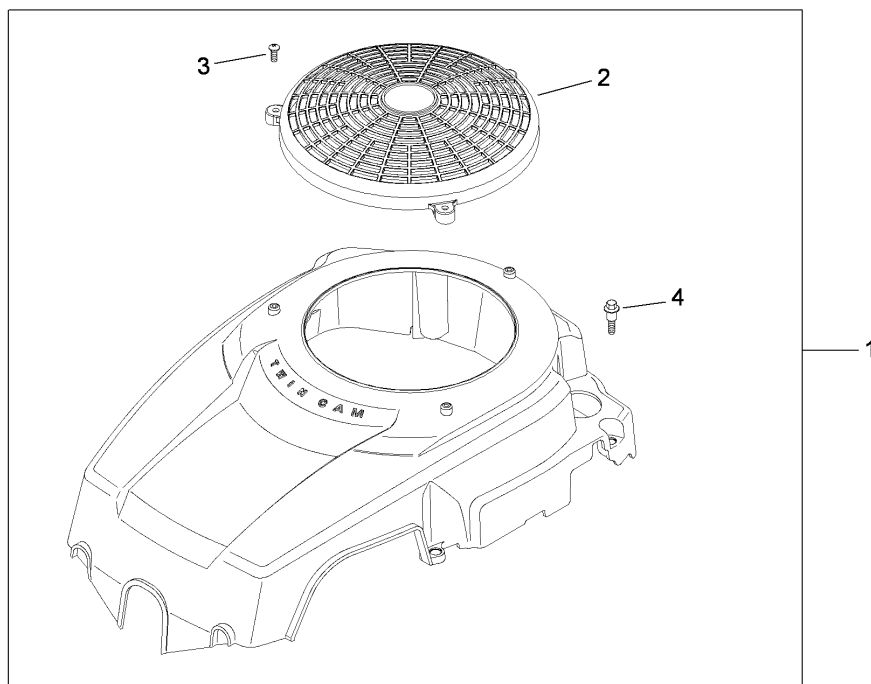
Head, Valve and Breather Assembly Kohler SV610-0211

Ref	Part No.	Qty.	Description
④1	12 468 05-S	1	Washer-Flat (1/2)
④2	20 841 01-S	1	Cylinder Head Gasket Kit
④3	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)
④4	20 318 11-S	1	Cylinder Head Kit
④5	20 016 01-S	1	Valve-Exhaust
④6	20 017 01-S	1	Valve-Intake
④7	20 062 01-S	2	Lock-Retainer
④8	20 089 03-S	2	Spring-Valve
④9	20 173 01-S	2	Cap-Spring, Valve
④10	20 072 08-S	2	Stud, Rocker
④11	20 146 03-S	2	Plate-Guide, Push Rod
④12	20 186 01-S	2	Arm-Rocker
④13	20 411 04-S	2	Rod-Push
④14	20 086 04-S	2	Screw-Set
④15	20 599 03-S	2	Rocker Pivot ASM (Includes Ref 14)
④16	20 041 13-S	1	Gasket-Cover, Valve
④17	20 096 07-S	1	Valve Cover Kit (Includes Ref 16)
④18	M-645020-S	7	Screw-HHFTF (M6X1.0X20)
④19	20 326 20-S	1	Hose-Breather



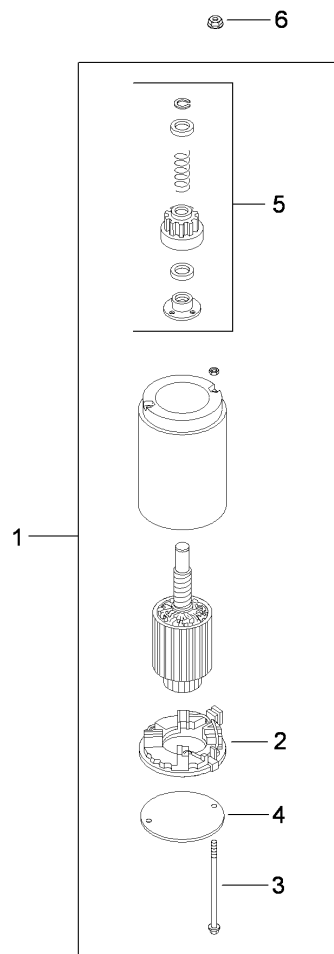
Ignition and Electrical Assembly
Kohler SV610-0211

Ref	Part No.	Qty.	Description				
④1	237878-S	1	15 Amp Stator Kit				
④2	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)				
④3	20 025 40-S	1	Flywheel				
④4	25 086 125-S	1	Screw-Flange, Hex				
④5	25 340 02-S	1	Key-Flywheel, Straight				
④6	25 468 09-S	1	Washer-Flat				
④7	20 584 03-S	1	Module-Ignition (C D I Fixed)				
④8	M-545020-S	2	Screw-Flange, Thread Forming (M5X.8X20)				
④9	20 146 05-S	1	Plate-Mounting, Fan				
④10	20 157 01-S	1	Fan				
④11	20 162 02-S	1	Screen-Grass				
④12	25 132 14-S	1	Spark Plug (R F I)				
④13	41 403 10-S	1	Rectifier/Regulator				
④14	M-545020-S	2	Screw-Flange, Thread Forming (M5X.8X20)				
④15	20 154 04-S	1	Clip-Cable				
④16	25 155 41-S	1	Connector (3 Contact)				
①④	25 454 05-S	1	Tie				
①④	28 176 13-S	1	Harness-Wiring				



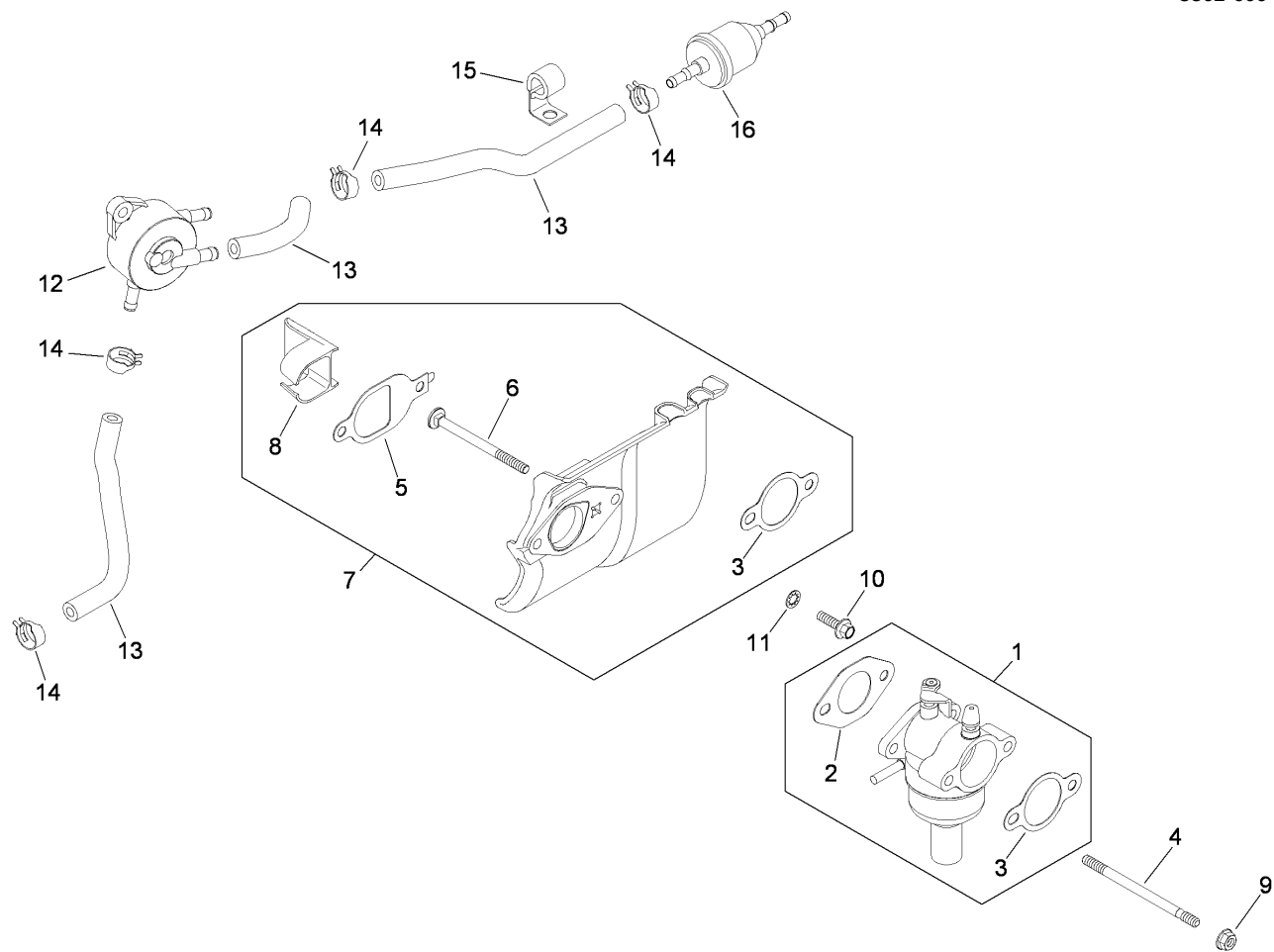
Blower Housing Assembly Kohler SV610-0211

Ref	Part No.	Qty.	Description				
41	20 755 11-S	1	Blower Housing And Guard Kit (Includes Ref 2, 3, 4, 20 113 29-S And 41 037 10-S)				
42	20 314 06-S	1	Guard-Fixed				
43	24 086 41-S	3	Screw-PPH (11-16X1/2)				
44	20 086 06-S	4	Bolt-Shoulder (M6X1X26)				
1 4	20 113 29-S	1	Label-Round, Kohler				
1 4	41 037 10-S	1	Nameplate-Service				



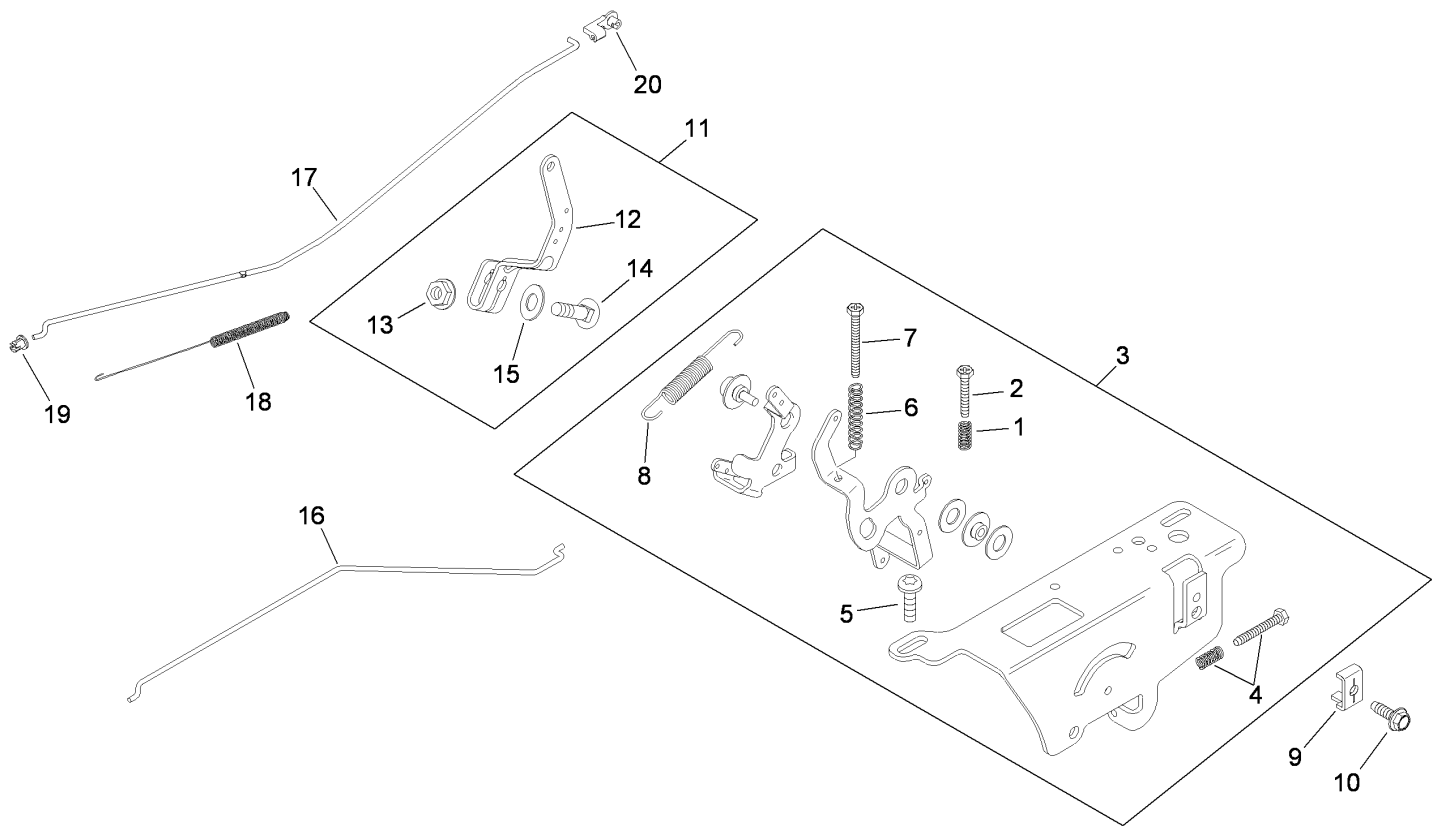
Starter Assembly Kohler SV610-0211

Ref	Part No.	Qty.	Description				
41	20 098 05-S	1	Starter ASM (Includes Ref 2, 3, 4, 5)				
42	12 221 02-S	1	Brush Kit				
43	20 211 02-S	1	Bolt-Thru				
44	20 227 01-S	1	Cap-End, Drive (J E)				
45	20 755 12-S	1	Drive Kit (J E)				
46	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)				



Fuel System Assembly
Kohler SV610-0211

Ref	Part No.	Qty.	Description				
1	20 853 33-S	1	Carburetor Kit (Includes Ref 2, 3)				
2	12 041 01-S	1	Gasket-Carburetor				
3	12 041 02-S	1	Gasket-Base, Air Cleaner				
4	20 072 05-S	1	Stud-Mounting, Carburetor (M6X1.0X100)				
5	20 041 18-S	1	Gasket-Deflector, Heat				
6	20 072 07-S	1	Stud-Carburetor				
7	20 265 09-S	1	Heat Deflector Kit (Includes Ref 3, 5, 6, 8)				
8	20 332 01-S	1	Insert-Port, Intake				
9	M-641060-S	2	Nut-Flange (M6X1.0)				
10	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)				
11	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)				
12	24 393 16-S	1	Pump-Fuel				
13	25 111 34-S	1	Line-Fuel (24.0 Cut To Length)				
14	25 237 14-S	4	Clamp-Hose, Spring (1/2)				
15	47 154 01-S	1	Clip-Cable				
16	25 050 22-S	1	Filter-Fuel				
17	25 454 05-S	1	Tie				

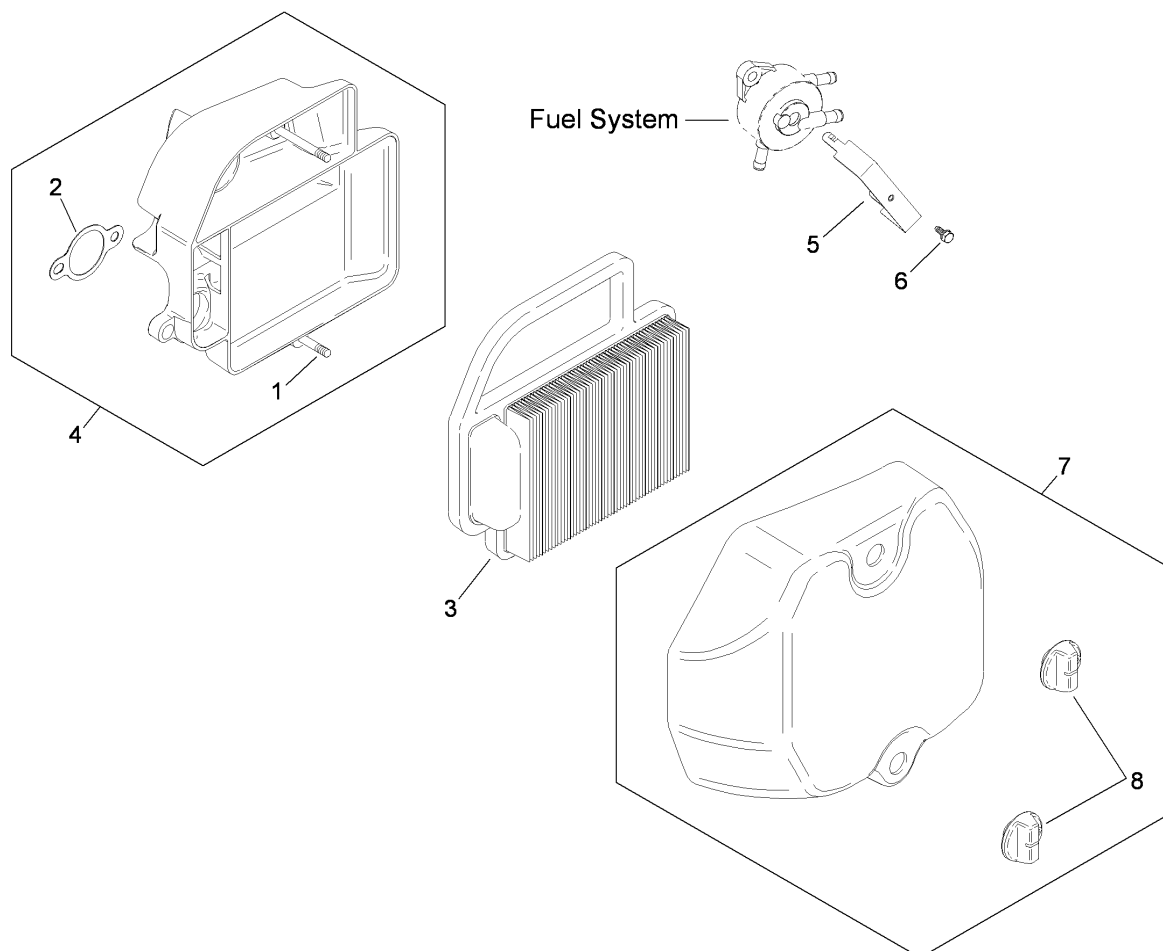


Engine Control Assembly

Kohler SV610-0211

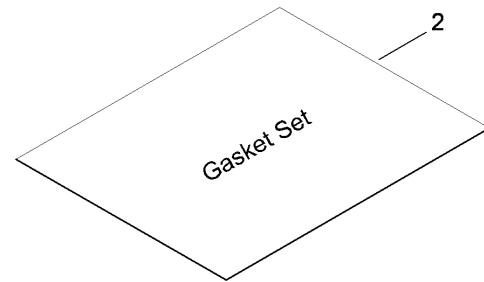
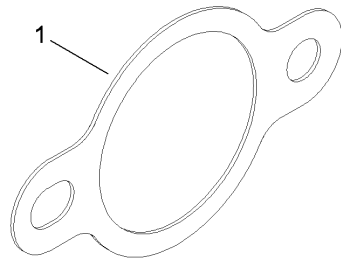
Ref	Part No.	Qty.	Description
1	12 089 11-S	1	Spring-Control, Speed
2	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)
3	20 536 05-S	1	Speed Control ASM (Includes Ref 1, 2, 4 [qty 1], 5, 6, 7 And 8)
4	25 086 297-S	1	Idle Adjusting Screw And Spring Kit
5	M-664020-S	1	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)
6	20 089 12-S	1	Spring-Control, Speed (Long)
7	20 086 18-S	1	Screw-Phl Thd Frm (M4X0.7X38)
8	20 089 11-S	1	Spring-Governor
9	12 237 01-S	1	Clamp-Cable
10	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16)
11	20 090 11-S	1	Governor Lever ASM (Includes Ref 12-15)
12	20 090 02-S	1	Lever-Governor
13	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
14	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)
15	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
16	20 079 05-S	1	Linkage-Choke (Single Wire)
17	20 079 07-S	1	Linkage-Throttle
18	20 089 10-S	1	Spring-Linkage
19	25 158 08-S	1	Bushing-Linkage, Throttle

Ref	Part No.	Qty.	Description
20	25 158 11-S	1	Bushing-Retaining, Linkage



Air Intake and Filtration Assembly Kohler SV610-0211

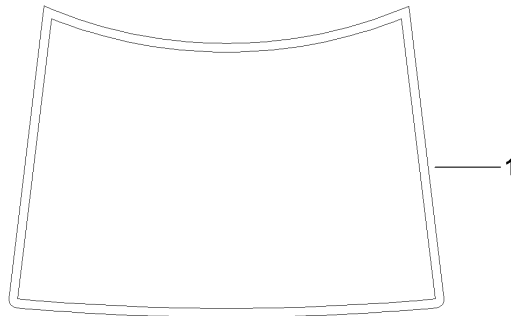
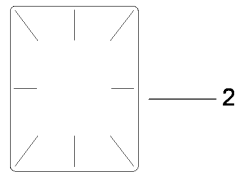
Ref	Part No.	Qty.	Description				
④1	20 072 04-S	2	Stud-Base, Air Cleaner				
④2	12 041 02-S	1	Gasket-Base, Air Cleaner				
④3	20 083 02-S	1	Element-Cleaner, Air				
④4	20 094 04-S	1	Air Cleaner Base ASM (Includes Ref 1, 2)				
④5	20 126 12-S	1	Bracket-Pump, Fuel				
④6	M-445010-S	1	Screw-Thrd Frm (M4X0.7X10)				
④7	20 096 04-S	1	Air Cleaner Cover ASM (Includes Ref 8)				
④8	25 341 04-S	2	Knob-Cover				



Gaskets

Kohler SV610-0211

Ref	Part No.	Qty.	Description
④1	20 041 12-S	1	Gasket-Exhaust
④2	20 755 05-S	1	Gasket Set



Artwork is representative
Actual labels may differ depending on model and specification number

Decals

Kohler SV610-0211

Ref	Part No.	Qty.	Description
41	20 113 28-S	1	Decal-21 H P
42	25 113 39-S	1	Decal-Laminate, Clear

Attachments and Accessories

For 74363 - TimeCutter Z4220 Riding Mower

Product Name	Model/Part
Armrest Kit	108-6163
Smooth Tread Front Tire Kit	110-6739
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Striping Kit	114-8545
Armrest Kit	79212
42 Inch Replacement Blade Kit	79220
42 Inch Recycler Kit	79311
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
Rear Engine Guard	79316
Storage Cover	79317
Rear Hitch Kit	79318
Sunshade	79319
42 Inch and 50 Inch Twin Bagger	79324
10 cu. ft. Poly Dump Cart	79991
125 lb. Tow Spreader	79993
42 Inch Sweeper	79994
48 Inch Dethatcher	79995
40 Inch Spike Aerator	79996
Stake Side Kit	79997

NOTES

