



Workman[®] 1100 Utility Vehicle

Model No. 07252 - 250000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

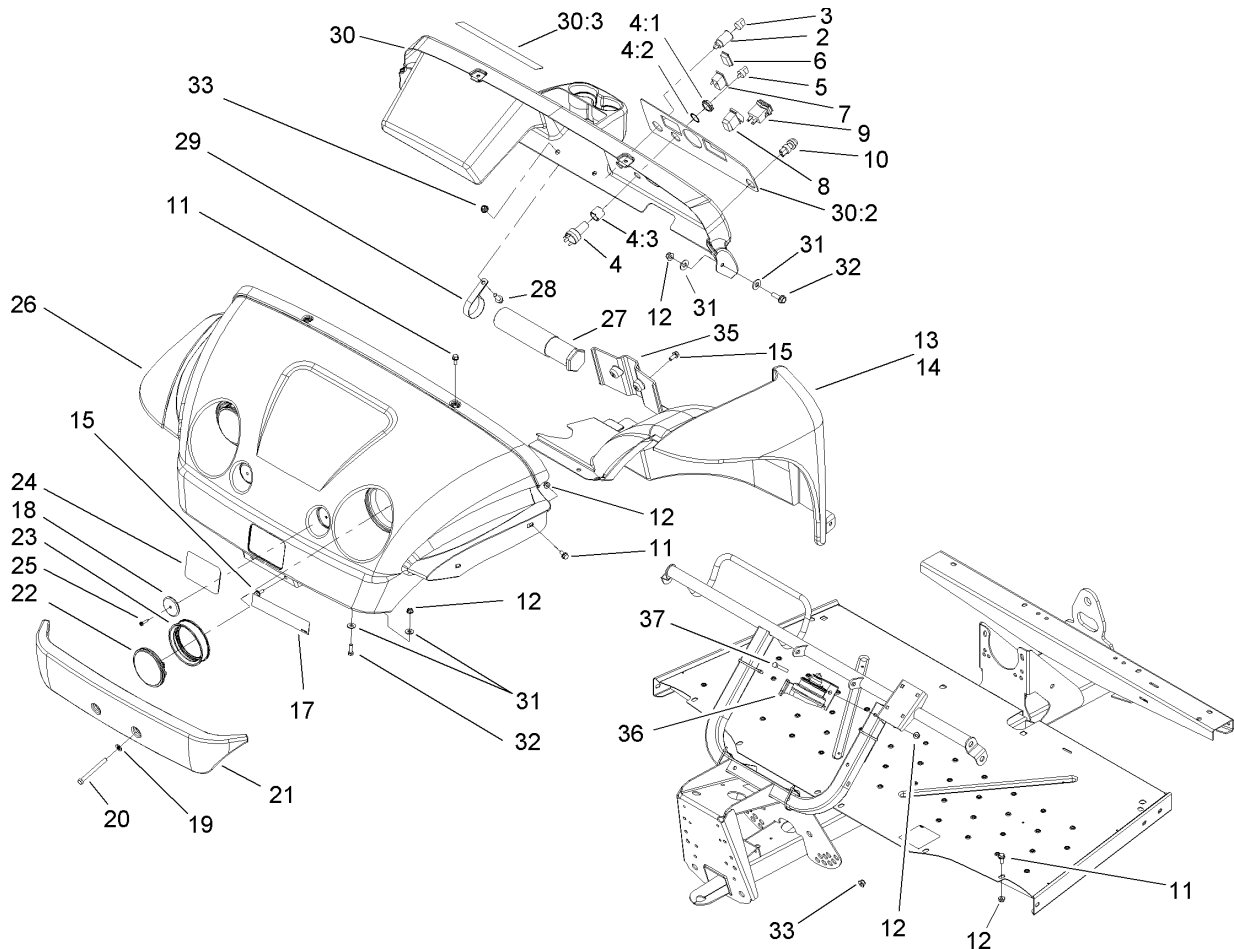
AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	

Footnotes

❶ Not illustrated

❷ Obtain Parts From Kohler

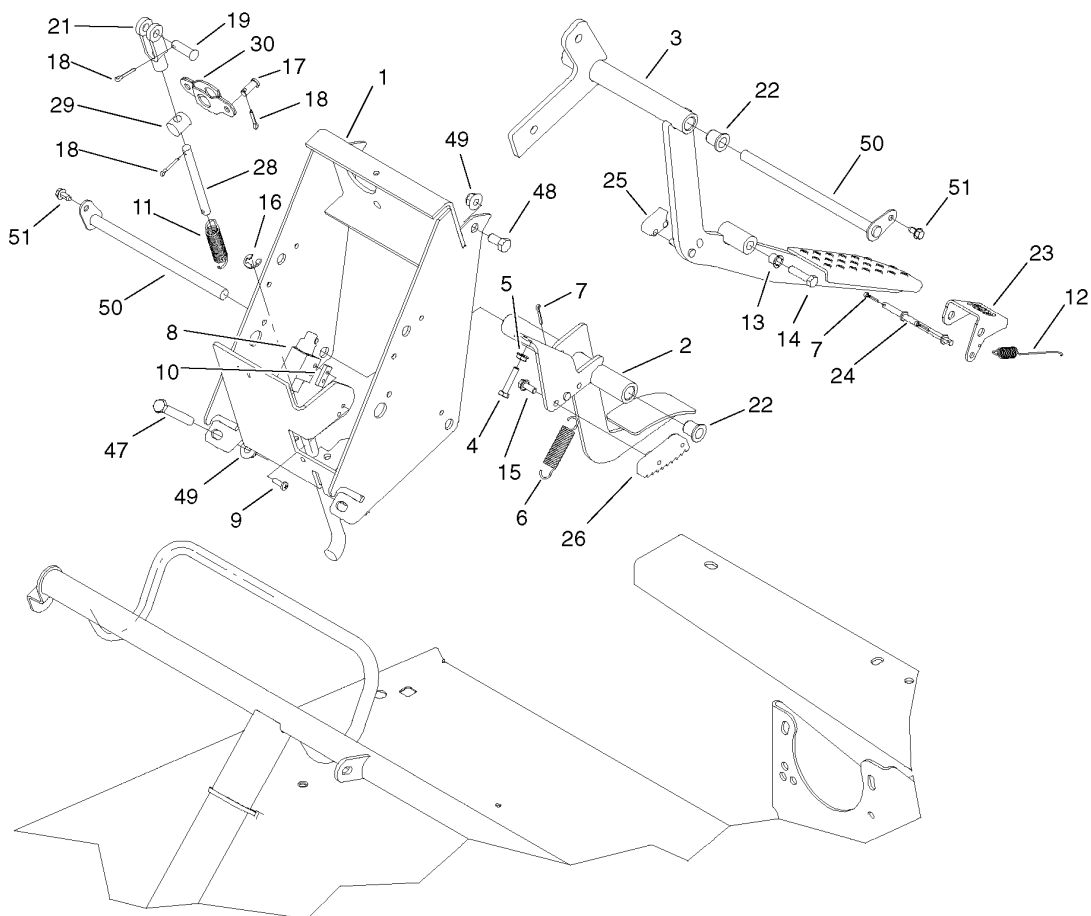
❸ Not serviced separately



Hood and Fender Assembly

Ref	Part No.	Qty.	Description
2	99-7411	1	Point-Power
3	99-7416	1	Cap
4	104-6929	1	Switch-Ignition
4:1	104-7042	1	Nut-Switch, Plastic
4:2	104-7019	2	Washer-Lock, Internal
4:3	104-7021	1	Spacer-Switch
5	99-7418	2	Key-Ignition
6	99-7420	1	Plug-Hole
7	99-7410	1	Indicator-Light, Low-Oil Pressure
8	95-8999	1	Switch
9	94-4208	1	Hourmeter
10	18-2830	1	Button-Horn
11	3234-5	14	Screw-HHF
12	104-8300	15	Nut-Flange, NI
13	104-7076	1	LH Fender ASM
14	104-7077	1	RH Fender ASM
15	104-7206	4	Screw-HHF
17	104-7269	1	Decal
18	99-7312	2	Reflector
19	3256-24	2	Washer-Flat
20	323-42	2	Screw-HH
21	99-7733	1	Bumper-Plastic
22	99-7310	2	Headlight
23	99-7311	2	Mount-Headlight

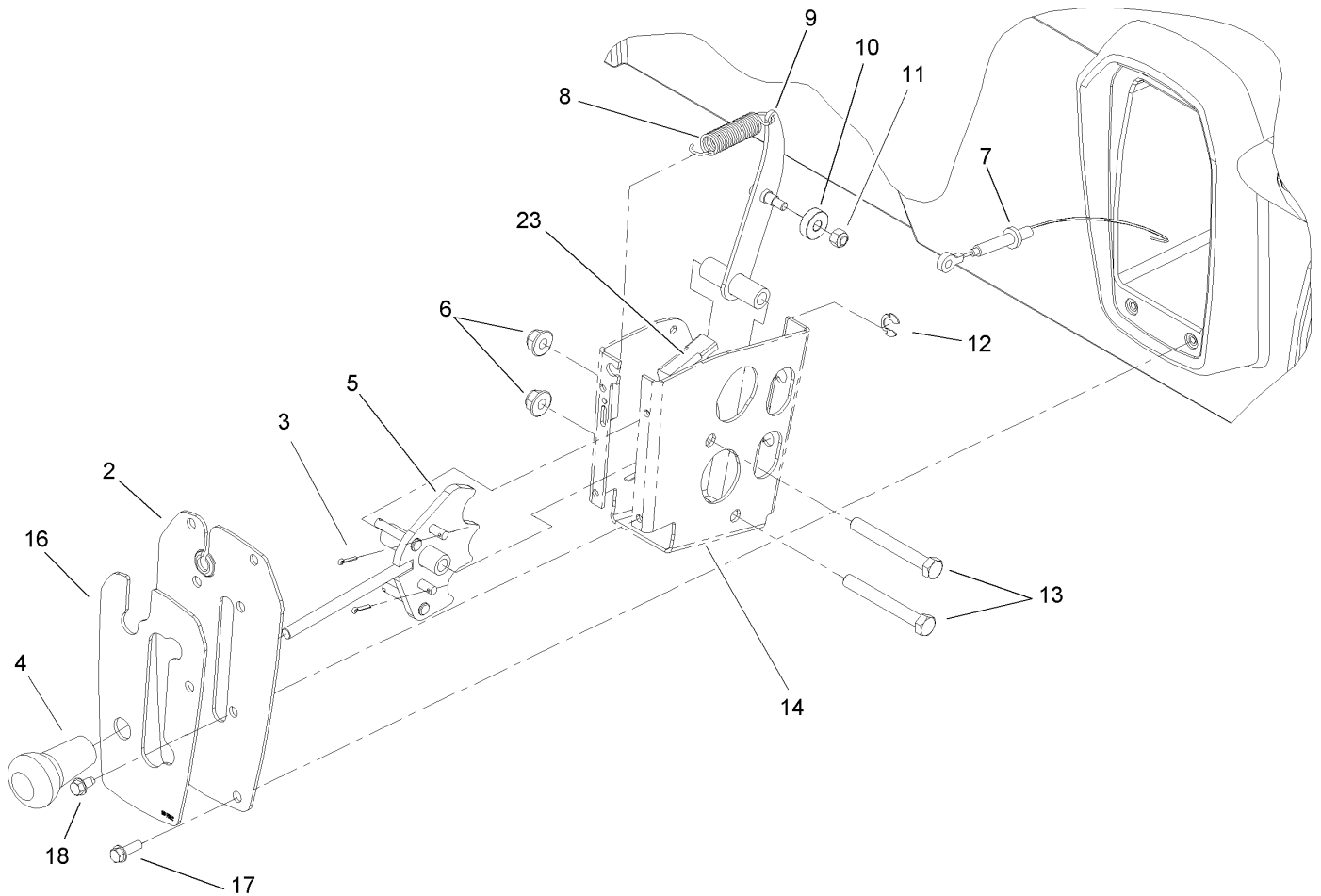
Ref	Part No.	Qty.	Description
24	99-7339	1	Decal
25	32144-89	2	Screw-Thread Forming
26	104-7003	1	Hood
27	74-0720	1	Tube-Manual
28	3234-11	2	Screw-HHF
29	2412-133	2	R-Clamp
30	107-0701	1	Dash ASM
30:2	107-0699	1	Decal-Panel, Control
30:3	99-7344	1	Decal-Danger
31	3256-3	8	Washer-Flat
32	3234-17	4	Screw-HHF
33	104-8301	4	Nut-Flange, NI
35	104-7075	1	Cover-Channel
36	116749	1	Horn
37	322-11	1	Screw-HH



Pedal Assembly

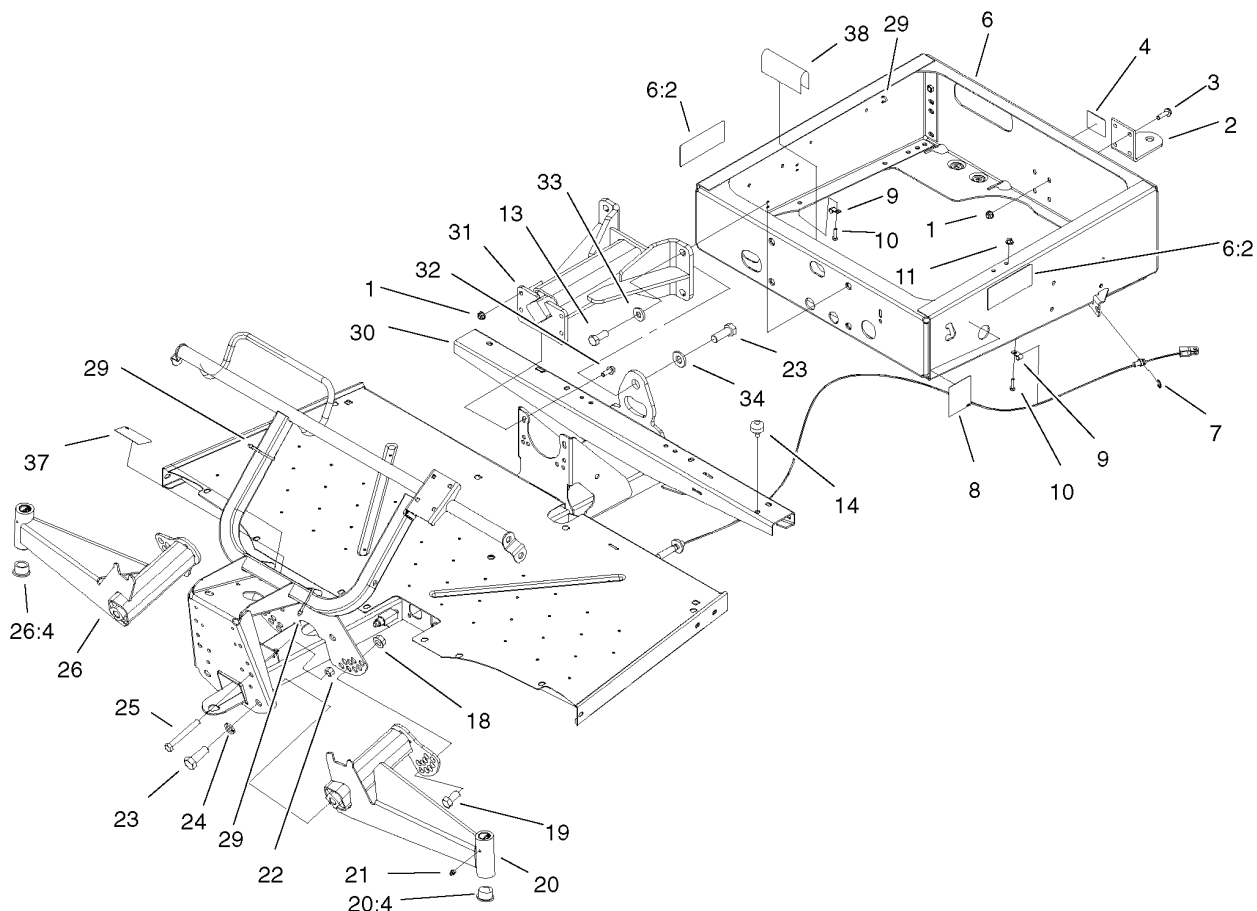
Ref	Part No.	Qty.	Description
1	104-7160-03	1	Frame-Pedals
2	104-7165-03	1	Pedal-Throttle
3	104-7170-03	1	Pedal-Brake
4	321-7	2	Screw-HH
5	32149-2	2	Nut-Keps
6	104-6415	1	Spring-Return, Pedal
7	3272-4	4	Pin-Cotter
8	99-7407	1	Switch
9	104-7221	2	Screw-PPH
10	1-633181	1	Plate-Tapped
11	613386	1	Spring-Brake
12	92-6945	1	Spring-Extension
13	52-2891	2	Bushing-Flanged, Nylon
14	323-12	1	Screw-HH
15	3234-33	2	Screw-HHF
16	32120-47	2	Ring-Retaining, External
17	283-62	2	Pin-Clevis
18	3272-10	4	Pin-Cotter
19	283-2	1	Pin-Clevis
21	1-633131	1	Yoke-Linkage, Brake
22	256-155	4	Bushing-Flange
23	104-6613	1	Pedal-Park
24	104-6616	1	Rod-Park
25	104-6624	1	Detent-Brake

Ref	Part No.	Qty.	Description
26	104-6614	1	Pawl-Brake
27	104-6571	2	Cable-Brake
28	104-6597	1	Rod-Threaded
29	104-6598	1	Pin-Pivot
30	104-6599	1	Pivot-Brake
47	323-11	2	Screw-HH
48	323-4	2	Screw-HH
49	104-8301	5	Nut-Flange, NI
50	104-7164	2	Pivot-Pedal
51	12-3270	2	Screw



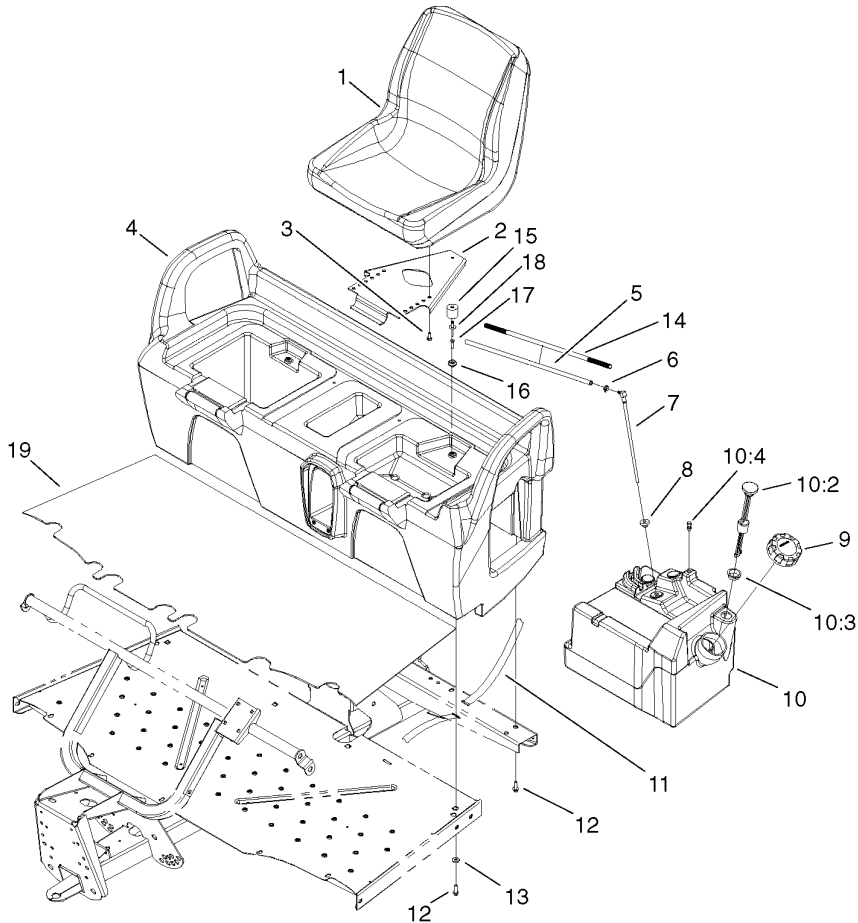
Shifter Assembly

Ref	Part No.	Qty.	Description				
2	99-7887-03	1	Plate-Shifter				
3	3272-5	2	Pin-Cotter				
4	99-7981	1	Knob-Grip, Soft				
5	108-3139	1	Lever-Shift				
6	104-8301	2	Nut-Flange, NI				
7	104-6896	2	Cable-Shift				
8	104-6415	1	Spring-Return, Pedal				
9	108-3138	1	Arm-Detent				
10	251-307	1	Bearing-Ball				
11	3296-42	1	Nut-Lock, NI				
12	32151-101	2	E-Ring				
13	323-14	2	Screw-HH				
14	108-3141-03	1	Bracket-Shift				
16	99-7952	1	Decal-Shifter				
17	32105-15	4	Screw				
18	12-3270	4	Screw				
23	99-7408	1	Switch-Reverse				



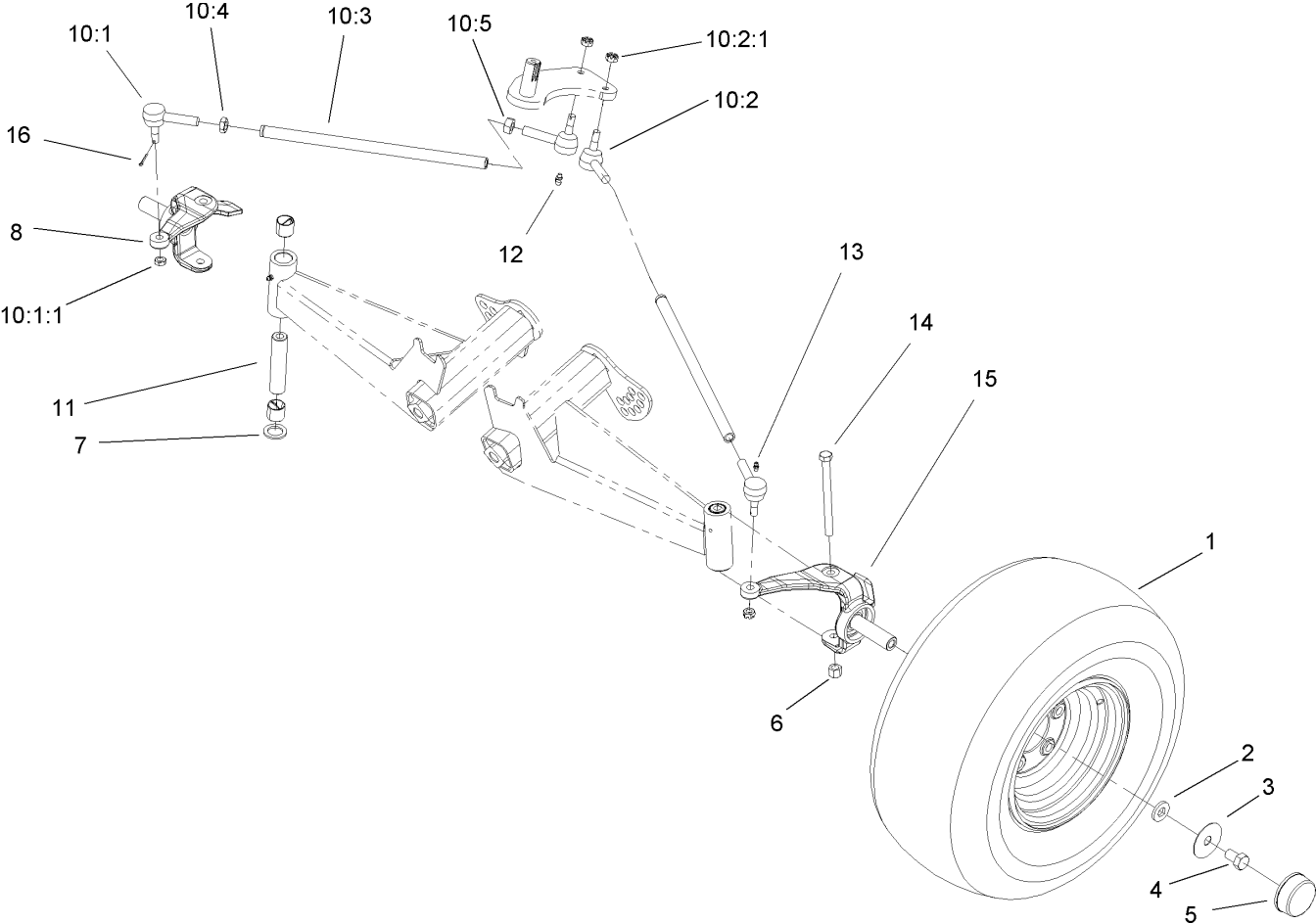
Frame Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8301	8	Nut-Flange, NI	29	3290-379	12	Tie-Cable
2	99-7654-03	1	Hitch-Duty, Light	30	104-7197-03	1	Front Frame ASM
3	3234-24	4	Screw-HHF	31	99-7700	1	Pivot Yoke ASM
4	99-7350	1	Decal-Rating, Hitch (Light Duty)	32	3234-11	4	Screw-HHF
6	99-7362	1	Rear Frame ASM	33	99-7667	4	Washer-Flat
6:2	99-7345	2	Decal-Warning	34	87-3060	1	Washer-Hardened
7	32120-47	2	Ring-Retaining, External	37	104-6855	1	Decal-Capacity
8	99-7349	1	Decal-Information, Boxlatch	38	95-5686	1	Trim
9	2412-89	4	Clamp				
10	321-6	4	Screw-HH				
11	32128-33	4	Nut-HF				
13	327-4	4	Screw-HH				
14	87-2440	1	Bumper-Rubber				
18	32128-54	2	Nut-HF				
19	3214-2	2	Screw-HH				
20	99-7685	1	LH A-Arm ASM				
20:4	3-0348	2	Bushing				
21	302-5	2	Fitting-Grease				
22	3296-23	2	Nut-Lock, NI				
23	328-24	5	Screw-HH				
24	3254-7	4	Washer-Lock, Int				
25	325-17	2	Screw-HH				
26	99-7684	1	RH A-Arm ASM				
26:4	3-0348	2	Bushing				



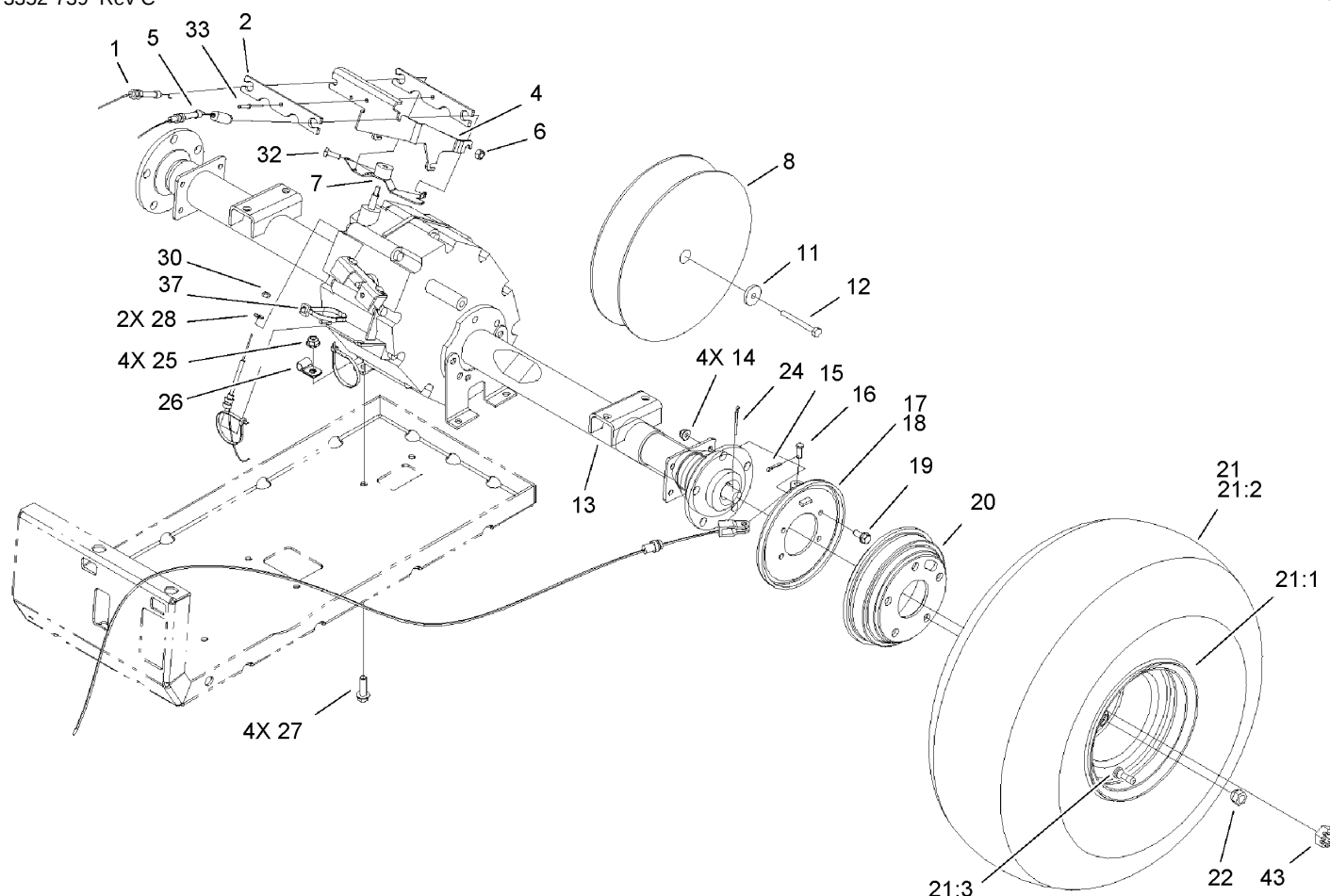
Seat Base Assembly

Ref	Part No.	Qty.	Description				
1	106-6672	2	Seat				
2	99-7829	2	Bracket-Seat				
3	33114-016	8	Screw-HH				
4	104-6401	1	Seat Base ASM				
5	99-7187	1	Hose-Fuel				
6	2412-98	1	Clamp				
7	99-7264	1	Pipe-Stand				
8	46-6560	1	Bushing				
9	95-4192	1	Unleaded Gas Cap ASM				
10	99-7323	1	Fuel Tank ASM				
10:2	99-7262	1	Gauge-Fuel				
10:3	95-8972	1	Grommet				
10:4	99-7267	1	Vent-Air				
11	3339-175	1	Strapping-Web, 48 Inch				
12	3234-17	8	Screw-HHF				
13	88-7200	8	Washer-Flat				
14	99-7129	1	Conduit-Line, Fuel				
15	99-7830	2	Rubber Receptical ASM				
16	99-7833	2	Post-Holding				
17	32108-5	2	Screw-FH				
18	3290-412	2	Rivet				
19	104-6590	1	Mat-Floor				



Front Tire and Steering Assembly

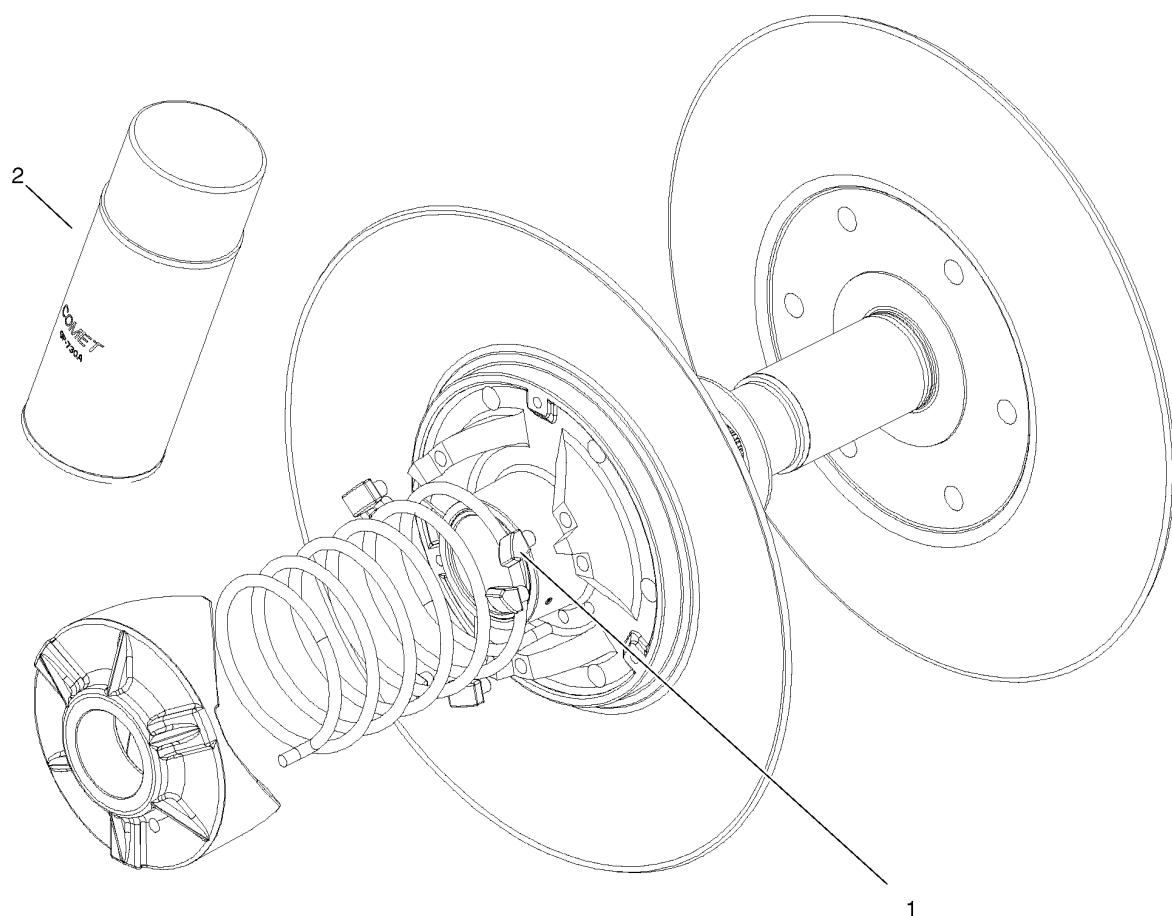
Ref	Part No.	Qty.	Description				
1		2	Tire, Wheel And Hub ASM				
2	99-7667	2	Washer-Flat				
3	99-7719	2	Washer				
4	327-2	2	Screw-HH				
5	94-7871	2	Cap-Dust				
6	3296-23	2	Nut-Lock, NI				
7	256-115	2	Washer-Thrust				
8	99-7487-03	1	Spindle-RH				
10		2	Rod-Tie				
10:1	112772	1	Joint-Ball, RH				
10:1:1	915031	1	Nut				
10:2	112771	1	Joint-Ball, LH				
10:2:1	915031	1	Nut				
10:3	99-7600-03	1	Rod-Tie				
10:4	3220-11	1	Nut-Jam				
10:5	3218-21	1	Nut-Jam				
11	99-7499	2	Sleeve-Kingpin				
12	302-60	2	Fitting-Grease, 90 DEG				
13	302-5	2	Fitting-Grease				
14	325-20	2	Screw-HH				
15	99-7486-03	1	Spindle-LH				
16	3272-7	4	Pin-Cotter				



Rear Tire and Transaxle Assembly

Ref	Part No.	Qty.	Description
1	104-6474	1	Cable-Governor
2	99-7121	2	Bracket-Tamper
4	99-7054	1	Bracket-Cables
5	104-6572	1	Cable-Throttle
6	33024-00	3	Nut-Lock
7	104-6569	1	Bracket-Governor
8	99-7104	1	Clutch-Driven
11	104-6563	1	Washer-Stepped
12	104-6564	1	Screw-HH
13	104-6898	1	Transaxle
14	104-8300	8	Nut-Flange, NI
15	3272-10	2	Pin-Cotter
16	283-62	2	Pin-Clevis
17	99-7136	1	Brake-RH
18	99-7137	1	Brake-LH
19	3234-5	8	Screw-HHF
20	104-6500	2	Drum-Brake
21		2	Tire And Wheel ASM
21:1	104-7288	1	Wheel
21:2	104-7289	1	Tire
21:3	232-27	1	Stem-Valve
22	242-50	10	Nut-Lug
24	3272-42	2	Pin-Cotter
25	104-8301	4	Nut-Flange, NI

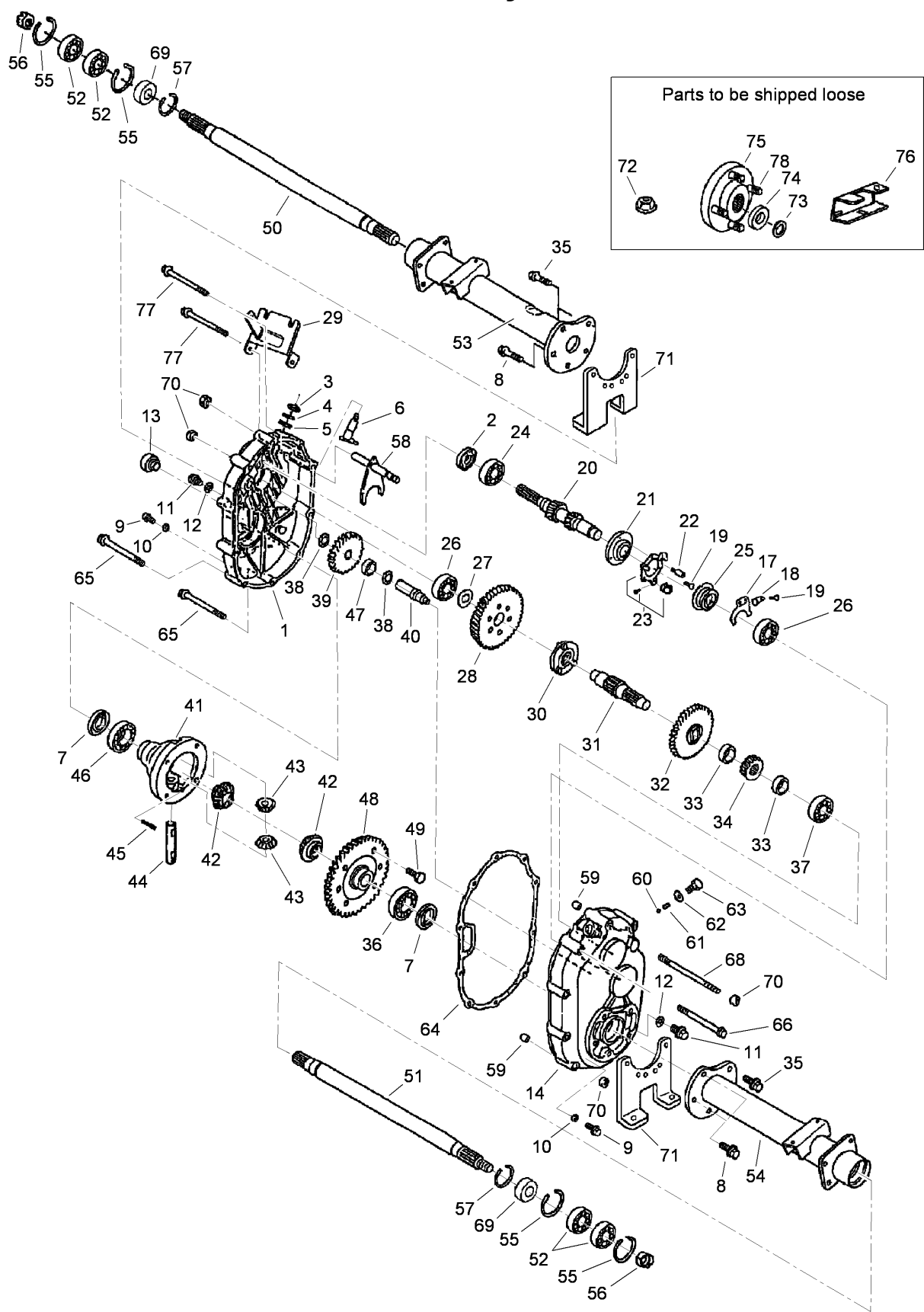
Ref	Part No.	Qty.	Description
26	2412-10	1	R-Clamp
27	3234-24	4	Screw-HHF
28	3256-49	2	Washer-Flat
30	3296-2	2	Nut-Lock, NI
32	3241-6	2	Screw-SQH
33	99-7122	1	Rivet-Anodized
37	3290-378	1	Tie-Cable
43	104-1656	2	Nut-Castle



Driven Clutch Assembly No. 99-7104

Ref	Part No.	Qty.	Description
1	104-4257	1	Button Kit
2	104-7011	1	Lubricant-Dry

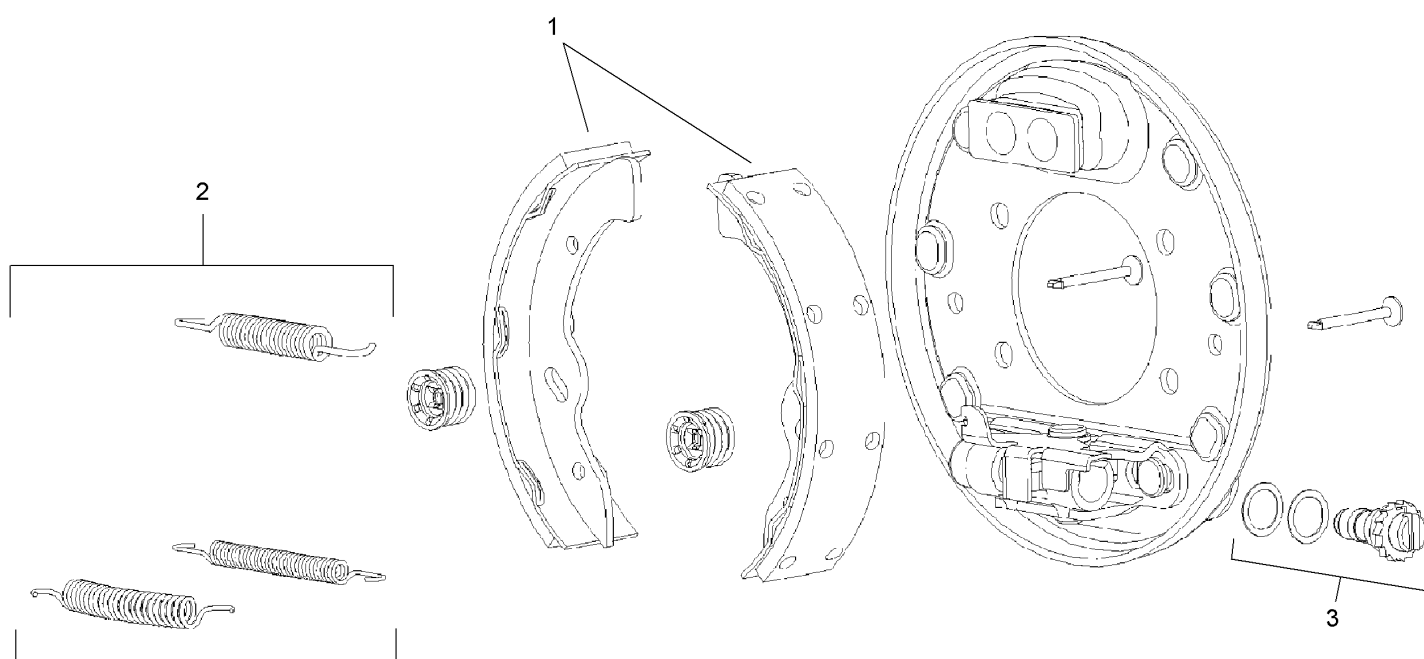
Transaxle Assembly No. 104-6898



Transaxle Assembly No. 104-6898

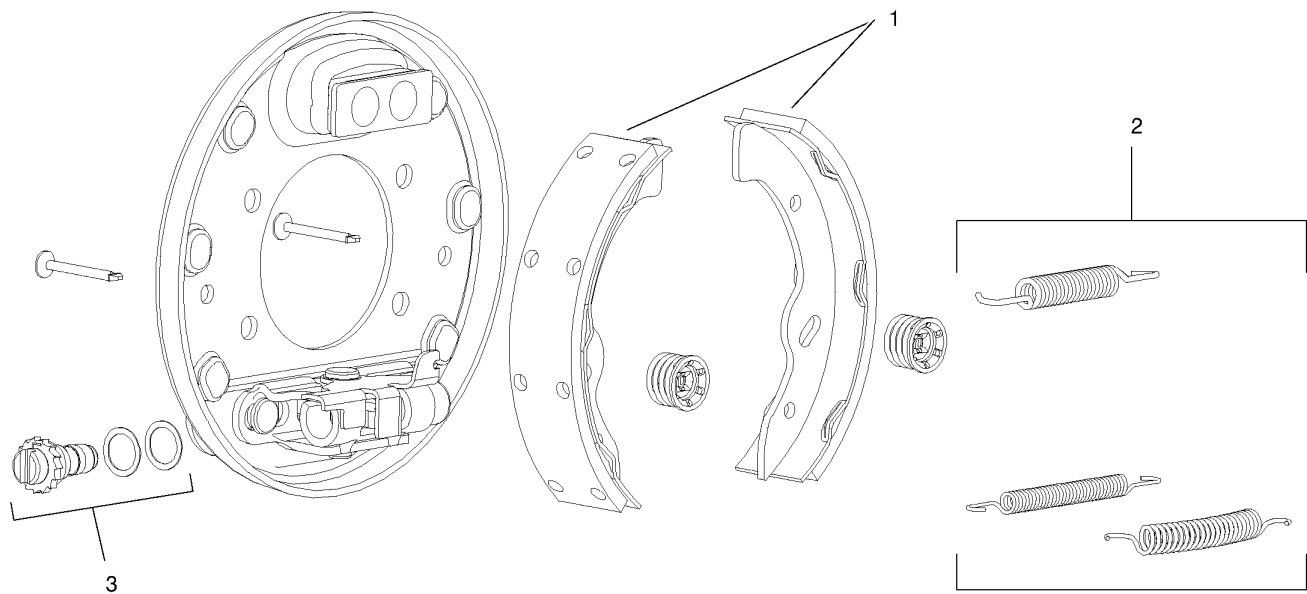
Ref	Part No.	Qty.	Description
1	104-1601	1	Case-LH, Complete
2	104-1602	1	Seal-Oil
3	104-1603	1	Seal-Oil
4	104-1604	1	Ring-Snap
5	104-1605	1	Spacer
6	104-1606	1	Shaft-Selector
7	104-1607	2	Seal-Oil
8	104-1608	4	Bolt-Flange
9	104-1609	2	Plug-Check, Oil
10	104-1610	2	Gasket
11	104-1611	2	Plug-Drain, Oil
12	104-1612	2	Gasket
13	104-1613	1	Plug-Filler, Oil
14	104-1614	1	Case-Complete, RH
17	104-1617	1	Fork-Governor
18	104-1618	1	Stopper
19	104-1619	4	Screw And Washer ASM
20	104-7002	1	Shaft-Input, Complete
21	104-1621	1	Base-Governor
22	104-1622	1	Pin-Lock
23	104-1623	1	Unit-Plate, Governor
24	104-1624	1	Bearing-Ball
25	104-1625	1	Sleeve-Governor
26	104-1626	2	Bearing-Ball
27	104-1627	1	Spacer
28	104-1628	1	Gear
29	104-1629	1	Bracket-Wire, Change
30	104-1630	1	Clutch-Pin
31	104-1631	1	Shaft-Center
32	104-1632	1	Gear
33	104-1633	2	Collar
34	104-1634	1	Gear
35	104-1635	6	Bolt-Flange
36	104-1636	1	Bearing-Ball
37	104-1637	1	Bearing-Ball
38	104-1638	2	Spacer
39	104-1639	1	Gear
40	104-1640	1	Shaft-Counter
41	104-1641	1	Case-Differential
42	104-1642	2	Gear-Side, Differential
43	104-1643	2	Pinion-Differential
44	104-1644	1	Shaft-Differential
45	104-1645	1	Pin
46	104-1646	1	Bearing-Ball
47	104-1647	1	Bearing-Needle
48	104-1648	1	Gear
49	104-1649	6	Bolt
50	104-1650	1	Shaft-Axle, LH
51	104-1651	1	Shaft-Axle, RH
52	104-1652	4	Bearing-Ball
53	104-1653	1	Case-Axle, LH
54	104-1654	1	Case-Axle, RH

Ref	Part No.	Qty.	Description
55	104-1655	4	Ring-Snap
56	104-1656	2	Nut-Castle
60	104-1660	1	Ball-Steel
57	104-1657	2	Ring-Snap
58	104-6870	1	Shaft-Shift, Complete
59	104-1659	2	Knock-Pipe
60	104-1660	1	Ball-Steel
61	104-1661	1	Spring
62	104-1662	1	Gasket
63	104-1663	1	Bolt
64	104-1664	1	Gasket
65	104-1665	6	Bolt-Flange
66	104-1666	1	Bolt-Flange
68	104-6866	1	Bolt
69	104-6867	2	Collar
70	33004-00	11	Nut-HF
71	104-1671	2	Bracket-Axle
72	104-1672	1	Nut-Lock
73	104-1673	2	Washer-Spring
74	104-1674	2	Washer
75	104-1675	2	Hub
76	104-6860	1	Lever-Select
77	104-6869	2	Bolt-Flange
78	104-8649	10	Stud



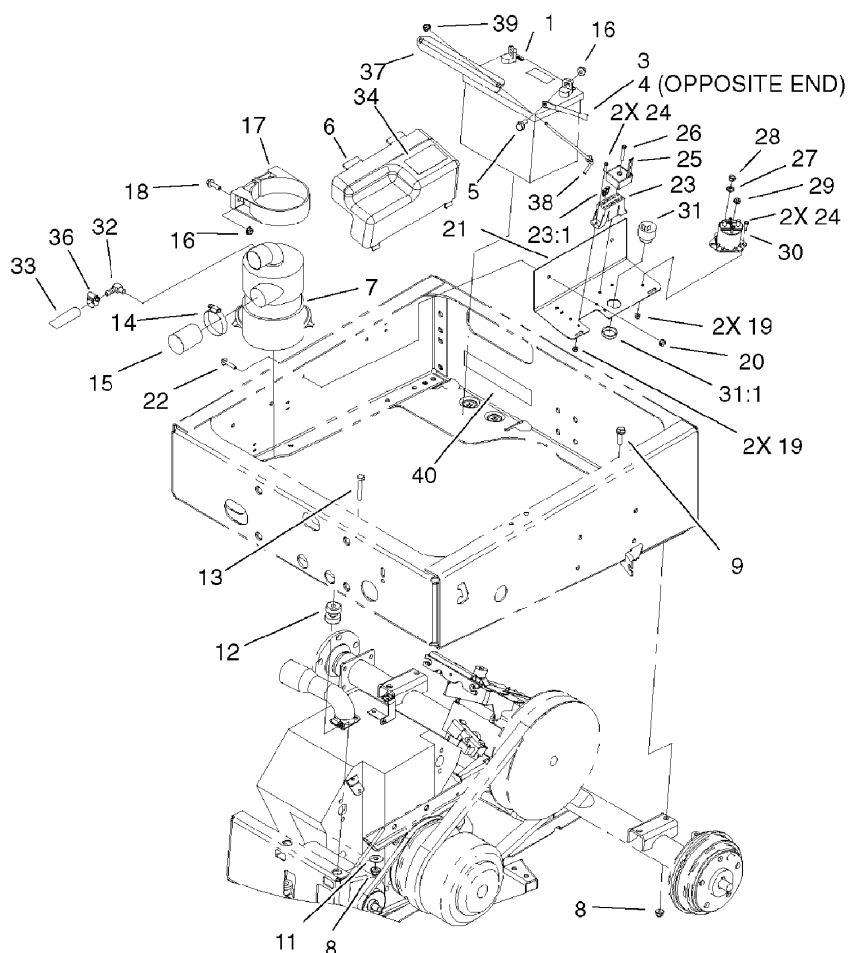
Right Hand Brake Assembly No. 99-7136

Ref	Part No.	Qty.	Description
1	104-1243	1	Shoe And Lining Kit
2	104-1244	1	Spring Kit
3	104-1246	1	RH Adjuster Kit



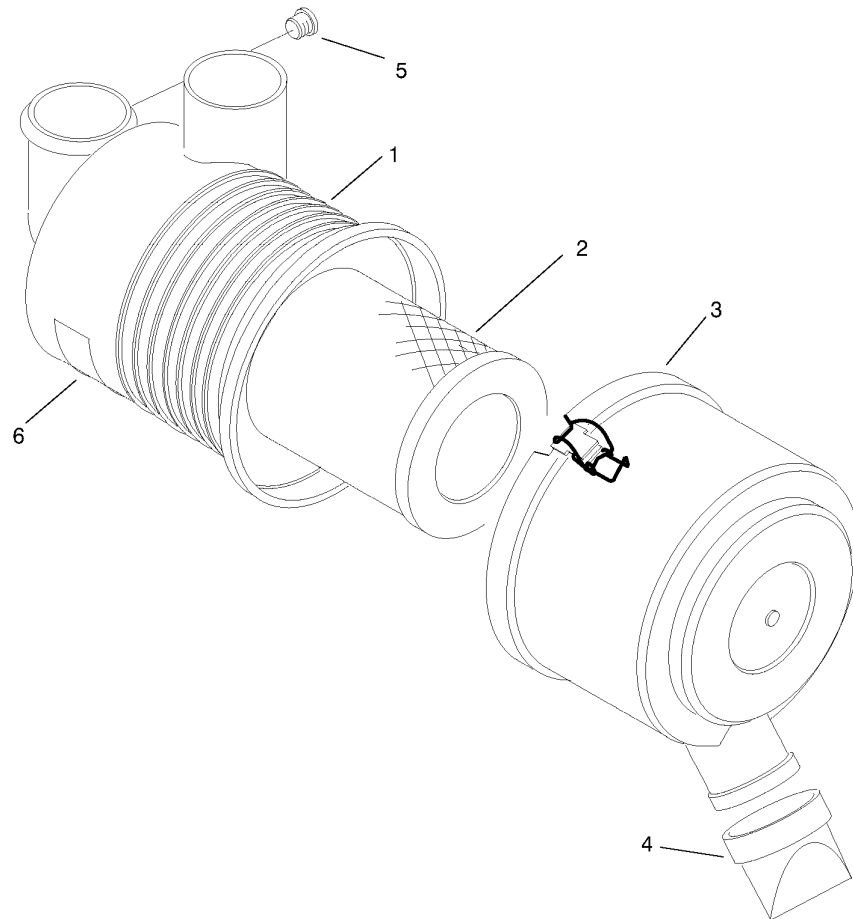
Left Hand Brake Assembly No. 99-7137

Ref	Part No.	Qty.	Description				
1	104-1243	1	Shoe And Lining Kit				
2	104-1244	1	Spring Kit				
3	104-1245	1	LH Adjuster Kit				



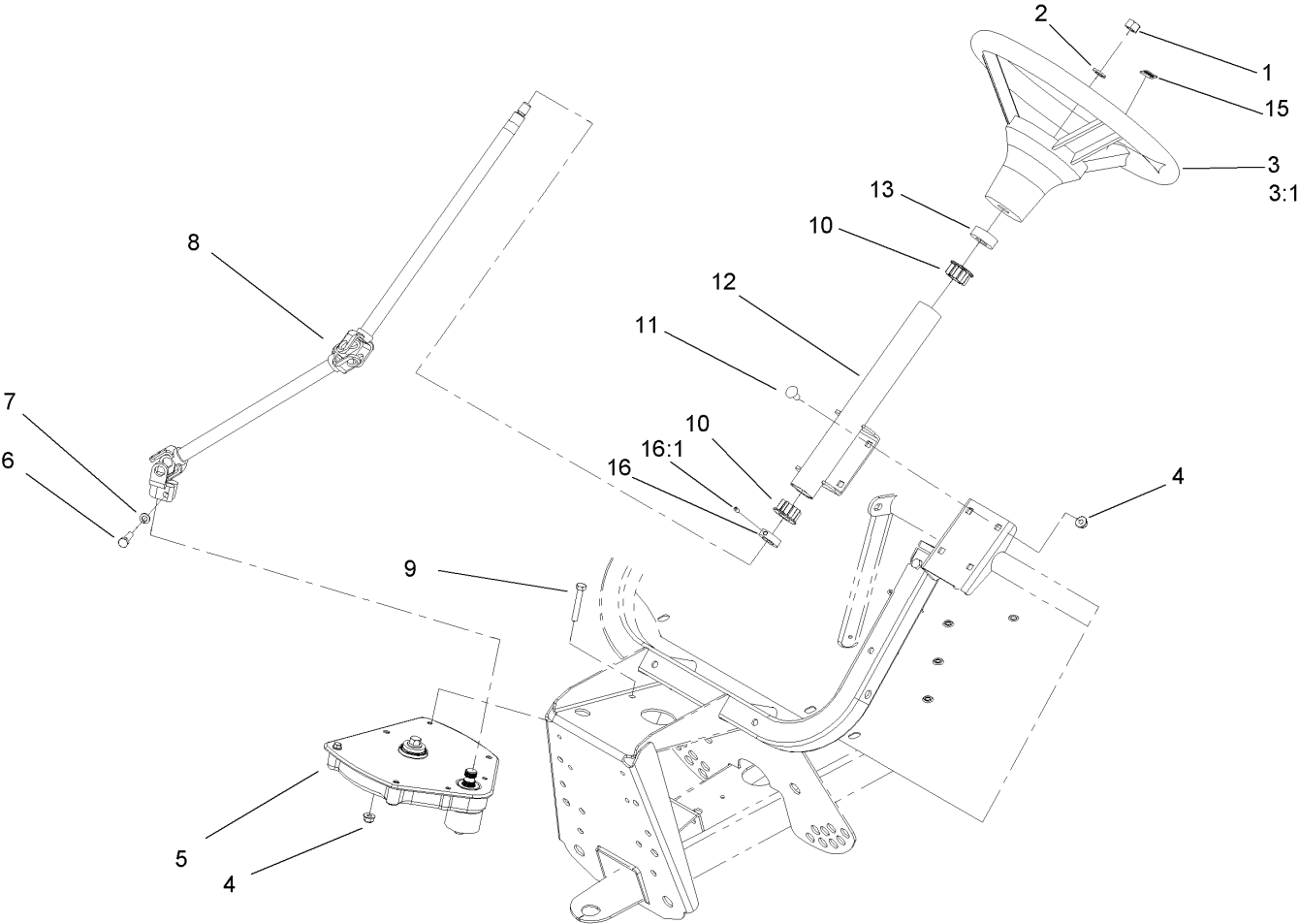
Drivetrain Mount Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-8162	1	Battery	25	104-6927	1	Regulator
3	99-7402	1	Cable-Negative	26	32105-1	1	Screw-SHH
4	99-7404	1	Cable-Positive	27	3255-8	2	Washer-Lock
5	3234-5	2	Screw-HHF	28	3218-2	2	Nut-Jam
6	99-7325	1	Cover-Electrical	29	32149-8	2	Nut-Keps
7	99-7120	1	Air Cleaner ASM	30	99-7406	1	Solenoid
8	104-8301	6	Nut-Flange, NI	31	80-9330	1	Alarm-Audio
9	3234-24	4	Screw-HHF	31:1	104-5107	1	Nut-Plastic, Knurled
11	3256-35	2	Washer-Flat	32	99-7230	1	Fitting-90 DEG
12	95-2596	2	Mount-Iso	33	94-5625	1	Hose-Overflow, Radiator
13	323-10	2	Screw-HH	34	99-7352	1	Decal-Information
14	2412-130	1	Clamp-Hose	36	2412-36	2	Clamp-Hose
15	104-6528	1	Hose-Intake	37	92-5018-03	1	Clamp-Battery
16	104-8300	4	Nut-Flange, NI	38	95-4042	2	Hook-Retain, Battery
17	95-5806	1	Bracket-Mounting	39	104-7201	2	Nut-HF
18	3234-17	2	Screw-HHF	40	104-7102	1	Pad-Battery
19	3296-2	5	Nut-Lock, NI				
20	32128-32	2	Nut-HHF				
21	99-7051-03	1	Mount-Component				
22	3234-21	2	Screw-HHF				
23	107-0669	1	Harness-Wire, Main				
23:1	218-578	3	Fuse-10 Amp				
23:2	100-4918	1	Diode				
24	32105-13	4	Screw-HWH				



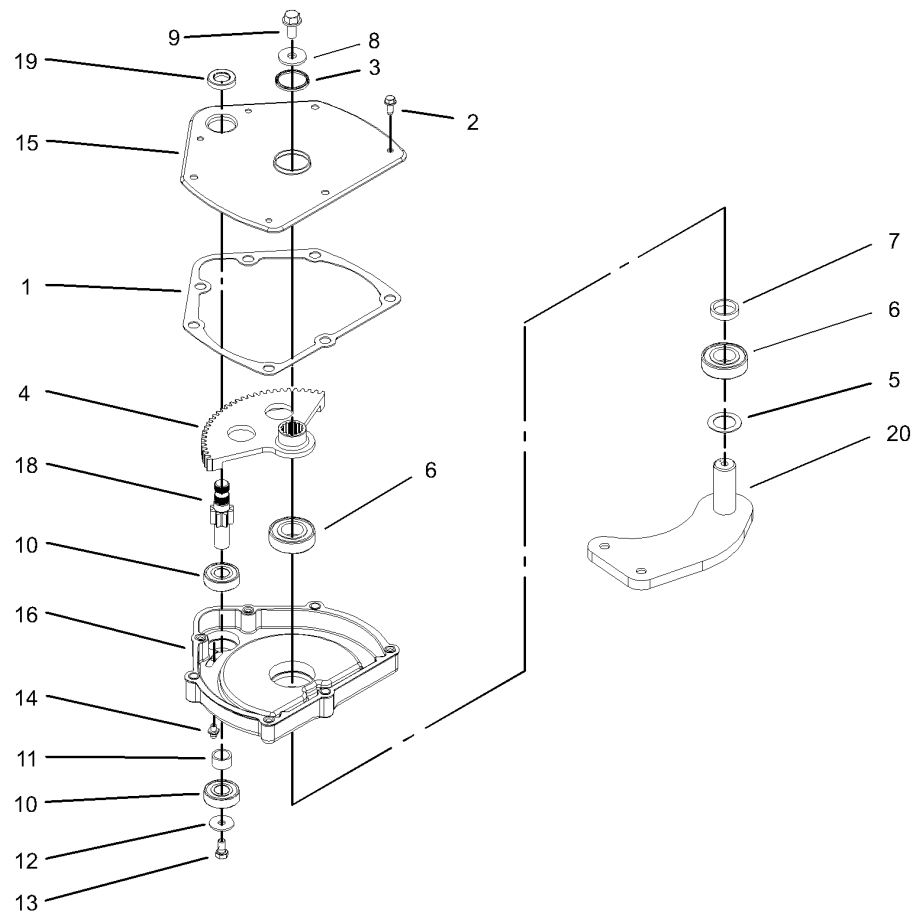
Air Cleaner Assembly No. 99-7120

Ref	Part No.	Qty.	Description				
1		1	Body				
2	108-3811	1	Filter-Air				
3	94-3652	1	Cover ASM				
4	87-9400	1	Valve-Vacuator				
5		1	Plug				
6		1	Marking				



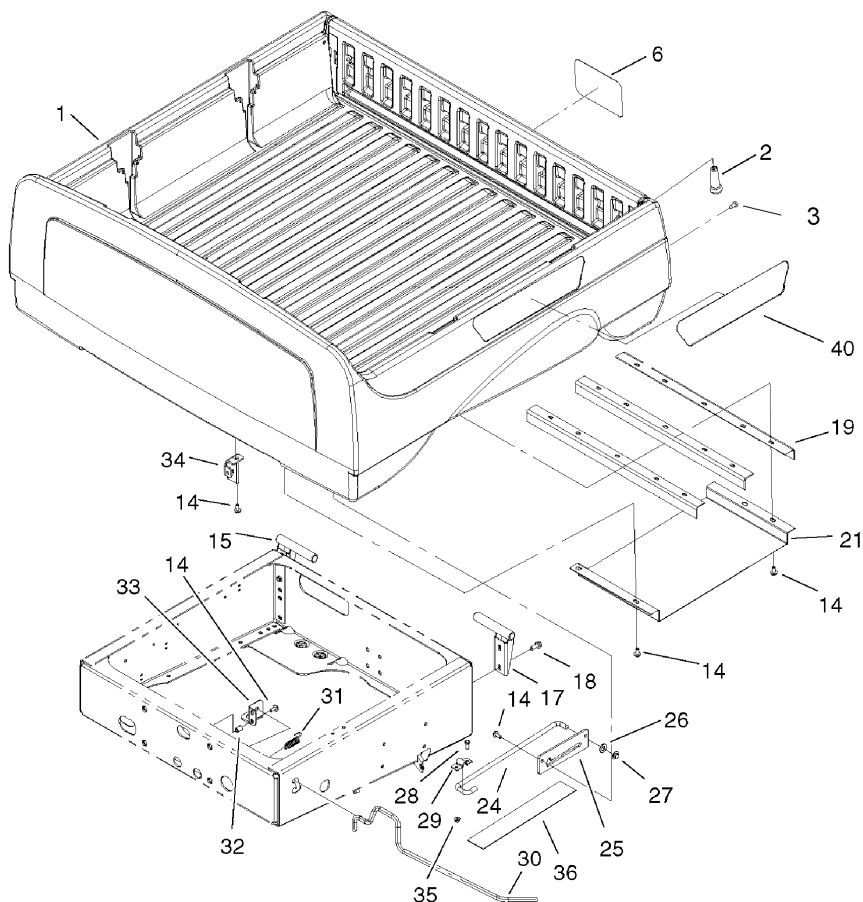
Upper Steering Assembly

Ref	Part No.	Qty.	Description				
1	3277-1	1	Nut-Hex				
2	48-8070	1	Washer-Lock				
3	98-1471	1	Wheel-Steering				
3:1	98-1468	1	Cover-Wheel, Steering				
4	104-8300	7	Nut-Flange, NI				
5	99-7660	1	Steering Gearbox ASM				
6	48-7730	1	Screw-HH				
7	3253-4	1	Washer-Lock				
8	99-7653	1	Shaft-Steering				
9	322-10	3	Screw-HH				
10	93-1146	2	Bushing-Steering, Upper				
11	3230-1	4	Bolt-CARR				
12	99-7651-03	1	Column-Steering				
13	21-9260	1	Cover-Dust				
15	98-1459	1	Decal				
16	111383	1	Collar				
16:1	3245-32	1	Screw-HSH				



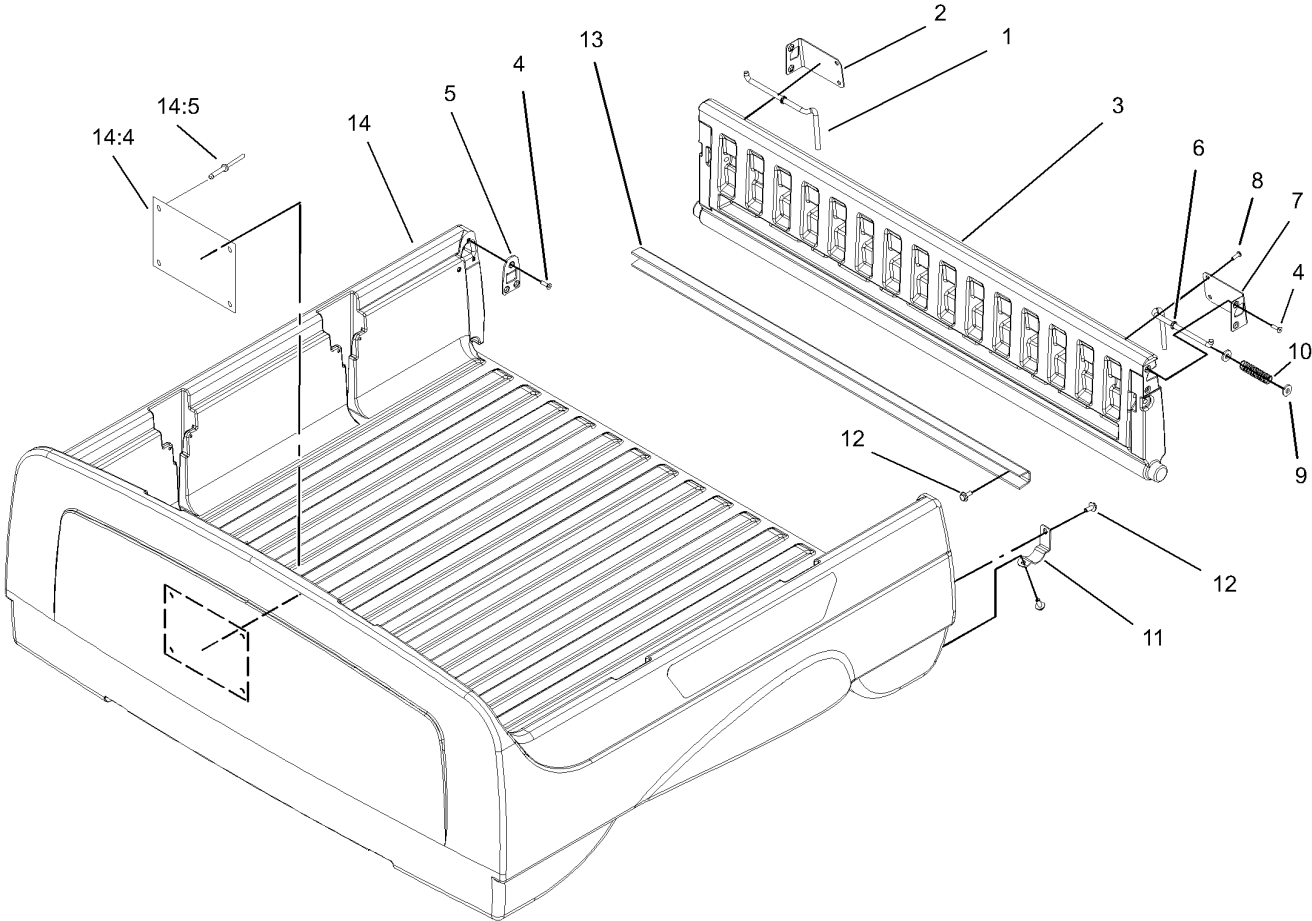
Steering Gearbox Assembly No. 99-7660

Ref	Part No.	Qty.	Description				
1	94-2135	1	Gasket				
2	32144-10	4	Screw-HWH				
3	103118	1	Seal				
4	99-7843	1	Sector-Gear				
5	3256-42	1	Washer-Flat				
6	251-82	2	Bearing-Ball				
7	94-2218	1	Spacer-Shaft, Output				
8	104-6563	1	Washer-Stepped				
9	104-7156	1	Screw-HHF				
10	38-7820	2	Bearing-Ball				
11	94-2217	1	Spacer-Shaft, Input				
12	1-613235	1	Washer				
13	98-3498	1	Screw-HH				
14	302-5	1	Fitting-Grease				
15	99-7656-03	1	Cover-Housing, Steering				
16	99-7658	1	Housing-Steering				
18	99-7650	1	Gear-Pinion				
19	99-7657	1	Seal-Oil				
20	99-7601-03	1	Arm-Pitman				



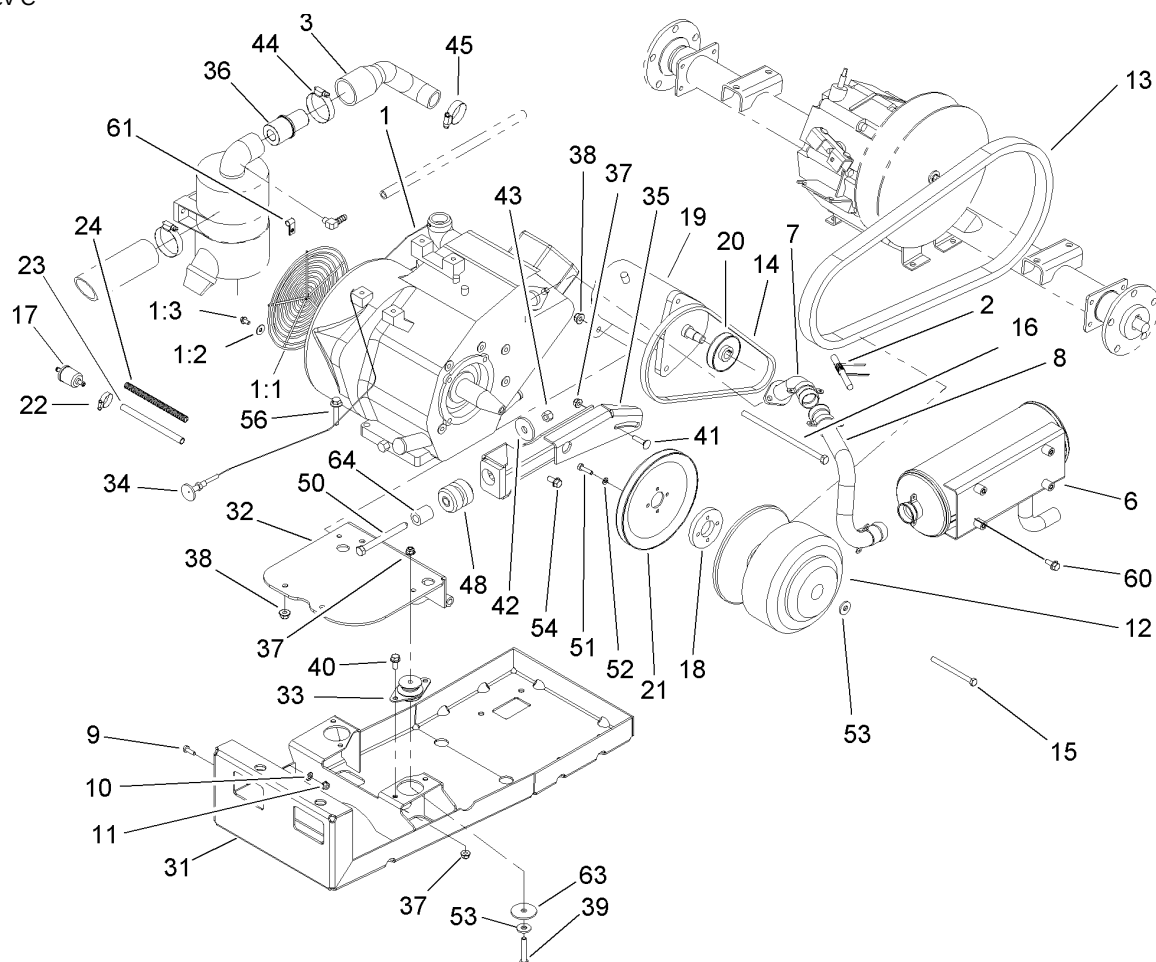
Box and Tailgate Installation Assembly

Ref	Part No.	Qty.	Description				
1		1	Box And Tailgate ASM				
2	99-7984	2	Knob-Soft Grip, Push-On				
3	87-8460	2	Bumper-Rubber				
6	104-7213	1	Decal				
14	3234-5	18	Screw-HHF				
15	99-7309-03	1	RH Pivot Bracket ASM				
17	99-7308-03	1	LH Pivot Bracket ASM				
18	3234-11	4	Screw-HHF				
19	99-7864-03	3	Brace-Box				
21	99-7870	1	Shield-Heat				
24	99-7895	1	Rod-Prop				
25	99-7894	1	Bracket-Rod, Prop				
26	3256-26	1	Washer-Flat				
27	32112-14	1	Nut-Push				
28	3234-17	2	Screw-HHF				
29	99-7896	1	Bracket-U, Prop Rod				
30	99-7745	1	Rod-Latch				
31	5-7290	1	Spring-Tension				
32	32148-7	2	Nut-Insert				
33	99-7744-03	1	Bracket-Latch				
34	99-7742-03	1	Hook-Latch, RH				
35	104-8300	2	Nut-Flange, NI				
36	104-6859	1	Shield-Heat				
40	104-7265	2	Decal				



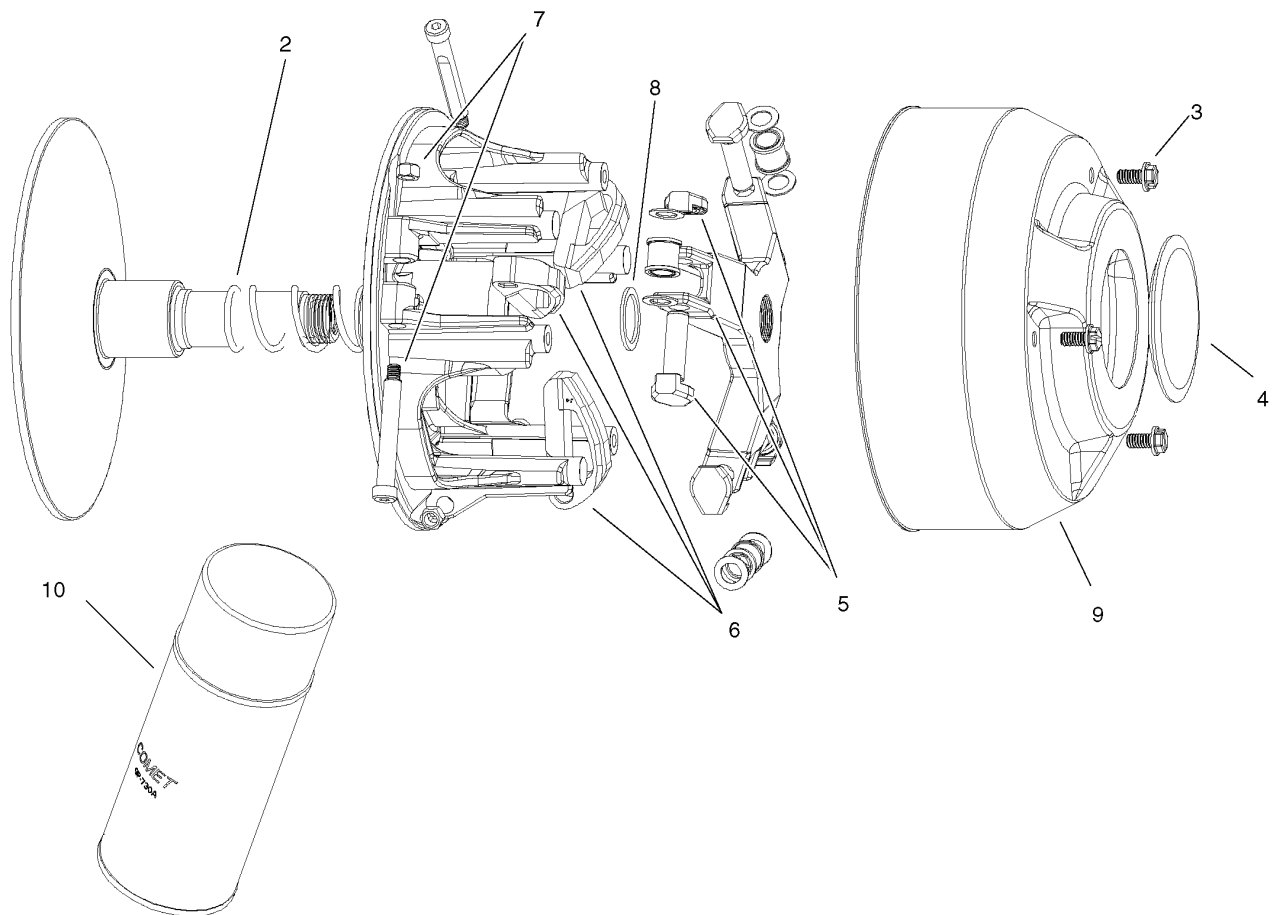
Box and Tailgate Assembly

Ref	Part No.	Qty.	Description				
1	99-7860	1	Rod-Latch, Right				
2	99-7858	1	Bracket-Tailgate Latch, Right				
3	99-7893	1	Tailgate ASM				
4	99-7334	10	Screw				
5	99-7852	2	Plate-Striker				
6	99-7859	1	Rod-Latch, Left				
7	99-7857	1	Bracket-Tailgate Latch, Left				
8	99-7335	4	Screw				
9	99-7861	4	Washer-Latch				
10	61-8880	2	Spring				
11	99-7286	2	Bracket-Pivot, Tailgate				
12	3234-5	10	Screw-HHF				
13	99-7867	1	Channel-Tailgate				
14	104-7203	1	Box ASM				
14:4	99-7954	1	Decal-No Riders				
14:5	3290-415	4	Rivet				



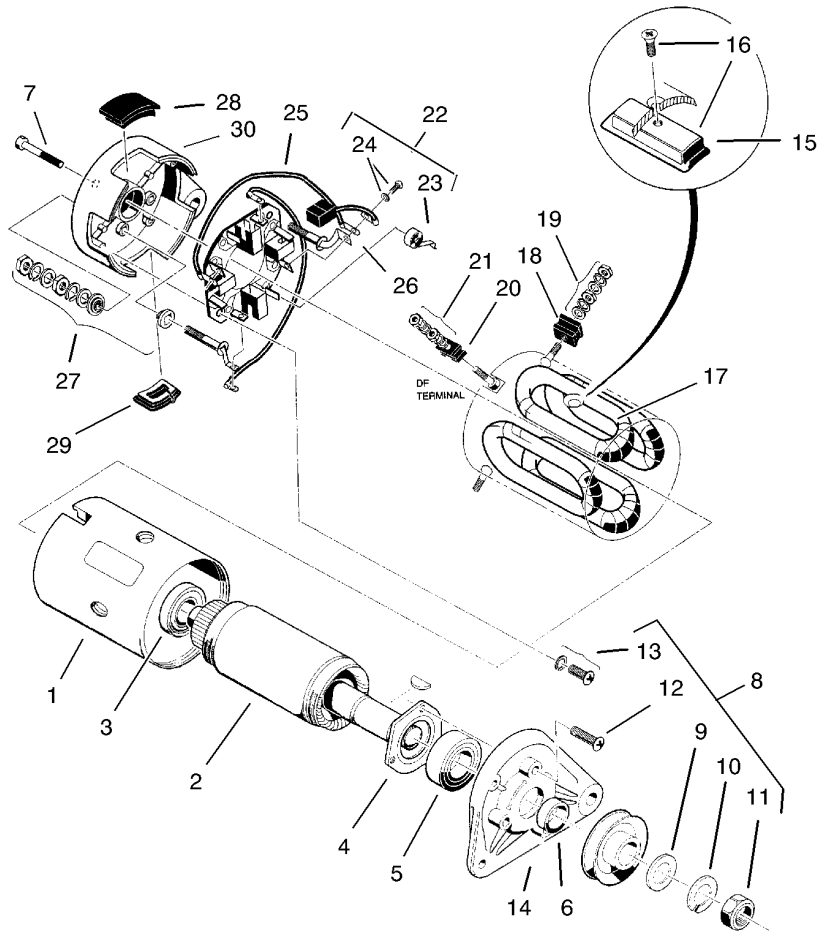
Engine and Clutch Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	104-6565	1	Engine-Kohler, Cs12 Pa-941621	24	99-7377	1	Conduit-Line, Fuel
1:1	104-6538	1	Guard-Flywheel	25	104-6928	1	Cable-Positive
1:2	104-6547	4	Washer-Flat	26	107-0671	1	Harness-Wire
1:3	104-6548	4	Screw-Flange	27	99-7403	1	Cable-Negative
2	104-6478	4	Spring-Coupler, Exhaust	29	99-7405	1	Cable-Negative
3	104-6495	1	Hose-Intake	31	104-6521-03	1	Mount-Engine
6	104-6510	1	Muffler	32	104-6525-03	1	Base-Engine
7	104-6511	1	Manifold	33	104-6562	2	Mount-Iso
8	104-6512	1	Coupler-Exhaust	34	104-6507	1	Cable-Choke
9	321-4	1	Screw-HH	35	104-6516-03	1	Bracket-Starter
10	3255-8	1	Washer-Lock	36	104-6531	1	Restrictor-Intake
11	32128-32	1	Nut-HHF	37	104-8300	7	Nut-Flange, NI
12	99-7103	1	Clutch-Drive	38	104-8301	5	Nut-Flange, NI
13	99-7143	1	Belt-Drive	39	322-11	2	Screw-HH
14	99-7132	1	V-Belt-Starter	40	3234-5	4	Screw-HHF
15	99-7200	1	Screw-HH	41	3230-3	1	Screw-CARR
16	323-30	1	Screw-HH	42	84-1560	1	Washer-Thrust
17	94-2690	1	Filter-Fuel	43	3296-48	1	Nut-Lock, NI
18	99-7064	1	Spacer-Starter	44	2412-130	1	Clamp-Hose
19	99-7108	1	Generator-Starter	45	2412-3	1	Clamp-Hose
20	99-7130	1	Pulley-Starter	48	87-4970	1	Engine Mount ASM
21	99-7131	1	Pulley-Engine	50	104-6561	1	Screw-HH
22	2412-98	3	Clamp	51	321-6	4	Screw-HH
23	47-2963	1	Hose-Fuel	52	3253-3	4	Washer-Lock



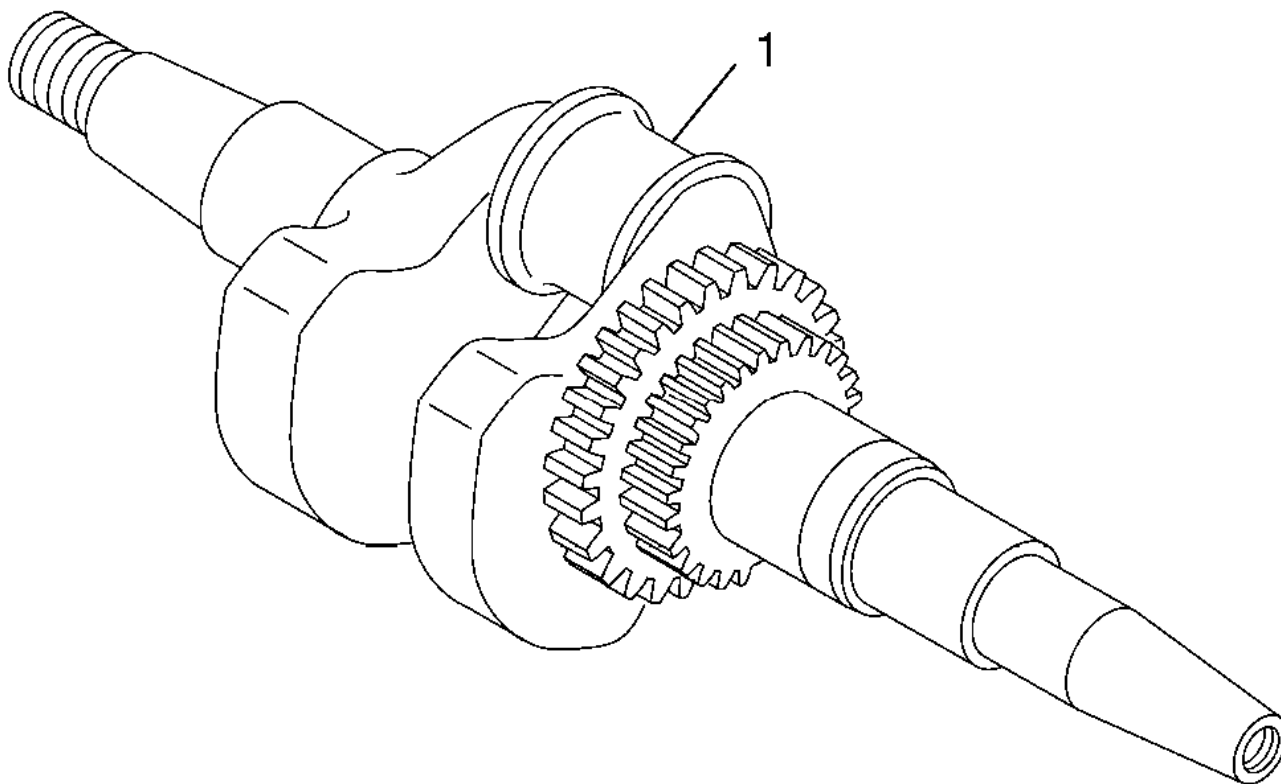
Drive Clutch Assembly No. 99-7103

Ref	Part No.	Qty.	Description				
2	104-1686	1	Spring				
3	3234-26	3	Screw				
4	104-1690	1	Cap				
5	108-3047	1	Spider ASM				
6	104-7044	1	Cam Arm (Set Of 3)				
7	104-4256	1	Pivot Bolt And Nut Kit				
8	104-1687	1	Spacer				
9	104-7045	1	Cover-Clutch				
10	104-7011	1	Lubricant-Dry				



Starter Generator Assembly No. 99-7108

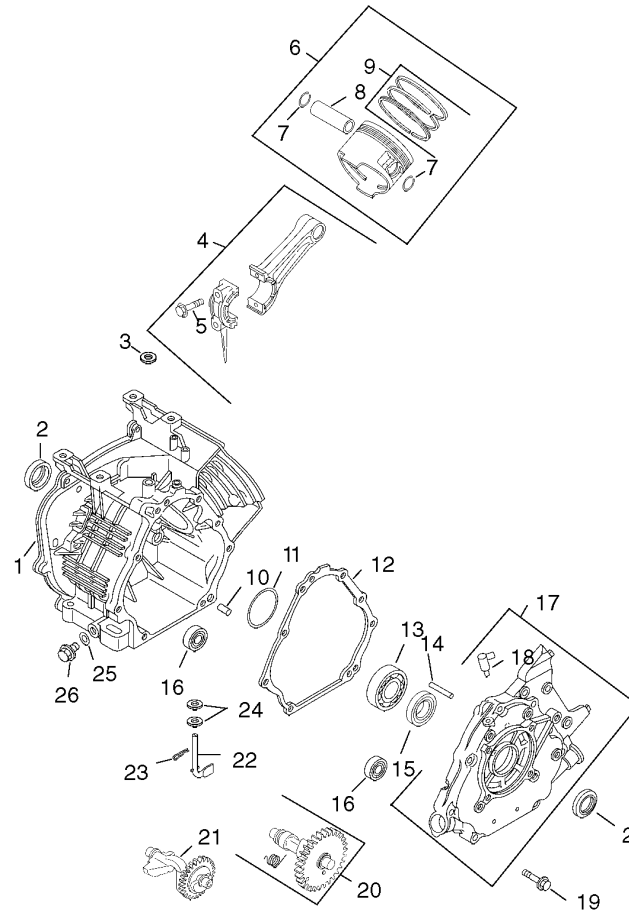
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	Yoke	25		2	Brush Connector ASM
2	104-1210	1	Armature Kit	26		2	A Terminal ASM
3	104-1211	1	Bearing-Ball, Rear	27	104-1228	2	Screw And Mold ASM
4	104-1212	1	Retainer	28		1	Cover Set
5	104-1213	1	Bearing-Ball, Front	29		1	Cover B
6	104-1214	1	Spacer	30		1	Bracket-Rear
7	104-1215	2	Bolt				
8		1	Nut And Screw Set				
9	104-1216	1	Washer-Plain				
10	104-1217	1	Washer-Spring				
11	104-1218	1	Nut-Hex				
12		3	Screw-Flange				
13	104-1219	2	Set-Screw				
14	104-1220	1	Bracket-Front				
15		4	Pole				
16	104-1221	1	Set-Pole And Screw				
17	104-1222	1	Field Stator Coil ASM				
18		2	F Mold				
19	104-1223	2	*obs* Nut & Washer Set				
20		1	D F Mold				
21	104-1224	1	Nut And Washer Set				
22	104-1225	1	Brush Holder Kit				
23	104-1226	4	Spring-Brush				
24	104-1227	1	Brush And Screw Set				



Crankshaft Assembly

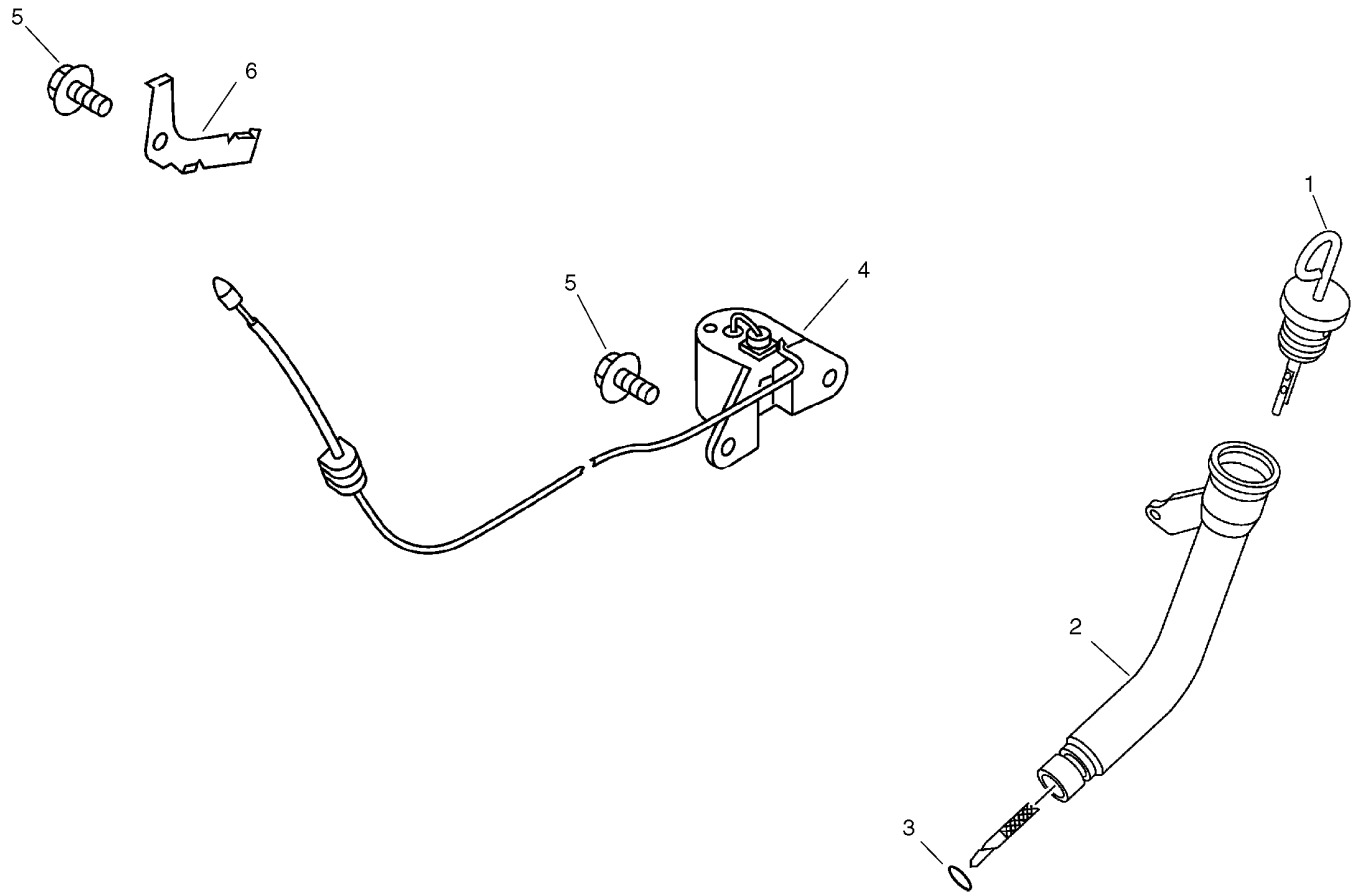
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description
1	63 014 17-S	1	Crankshaft



Crankcase Assembly Kohler CS12 PA-941621

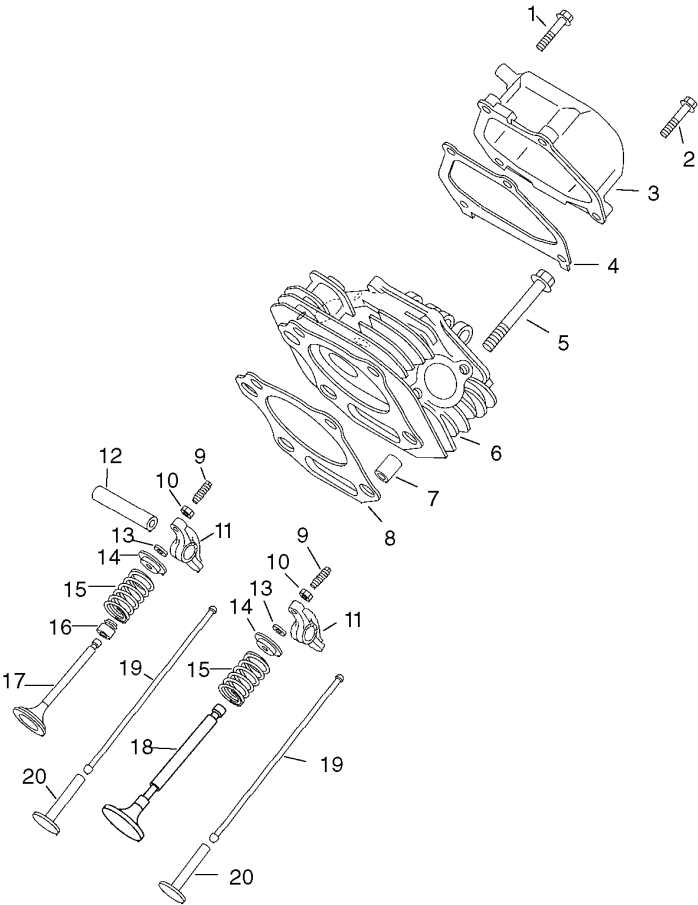
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶	63 561 20-S	1	Crankcase	❷	63 012 04-S	1	Camshaft (Includes 21)
❷	63 032 02-S	2	Seal-Oil	❸	63 089 01-S	1	Spring-Acr
❸	63 032 03-S	1	Seal-Shaft, Governor Cross	❹	63 144 16-S	1	Shaft-Balance
❹	63 067 01-S	1	Rod-Connecting	❺	63 144 01-S	1	Shaft-Cross, Governor
❺	63 211 01-S	2	Bolt-Rod, Connecting	❻	63 154 01-S	1	Clip
❻	63 874 04-S	1	Piston W/Ring Set (STD.)(Includes 7-9)	❼	63 468 03-S	2	Washer
❼	63 874 05-S	1	Piston ASM W/Ring (+.25Mm)	❽	63 041 01-S	2	Gasket-Plug
❽	63 874 06-S	1	Piston ASM W/Ring (+.50Mm)	❾	63 139 01-S	2	Plug-Drain
❽	63 018 02-S	2	Retainer-Pin, Piston				
❽	63 380 02-S	1	Pin, Piston				
❽	63 108 01-S	1	Ring Set (STD)				
❽	63 108 02-S	1	Ring Set (.25Mm O S)				
❽	63 108 03-S	1	Ring Set (.50Mm O S)				
❽	63 380 04-S	2	Pin-Dowel				
❽	63 422 01-S	1	Shim-Crankshaft				
❽	63 041 07-S	1	Gasket-Plate, Closure				
❽	63 030 01-S	1	Bearing				
❽	63 144 03-S	1	Shaft-Governor				
❽	63 030 03-S	1	Bearing				
❽	63 030 02-S	2	Bearing				
❽	63 009 12-S	1	Plate, Closure (Includes 16)				
❽	63 155 01-S	1	Connector				
❽	63 086 31-S	8	Screw-Plate, Closure				



Oil Pan and Lubrication Assembly

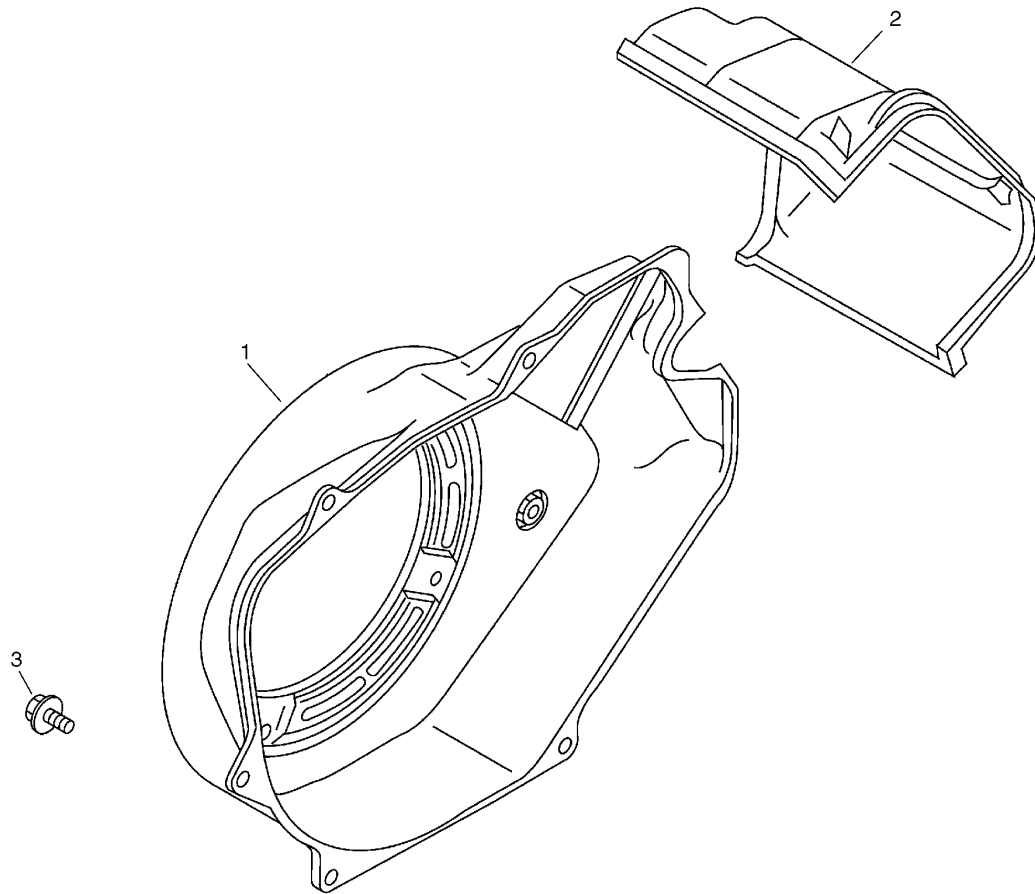
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
③1	63 038 02-S	1	Dipstick				
③2	63 123 01-S	1	Tube-Dipstick				
③3	63 153 10-S	1	O-Ring-Tube, Dipstick				
③4	63 099 01-S	1	Switch-Level, Oil				
③5	63 086 14-S	3	Screw				
③6	63 237 01-S	1	Clamp				



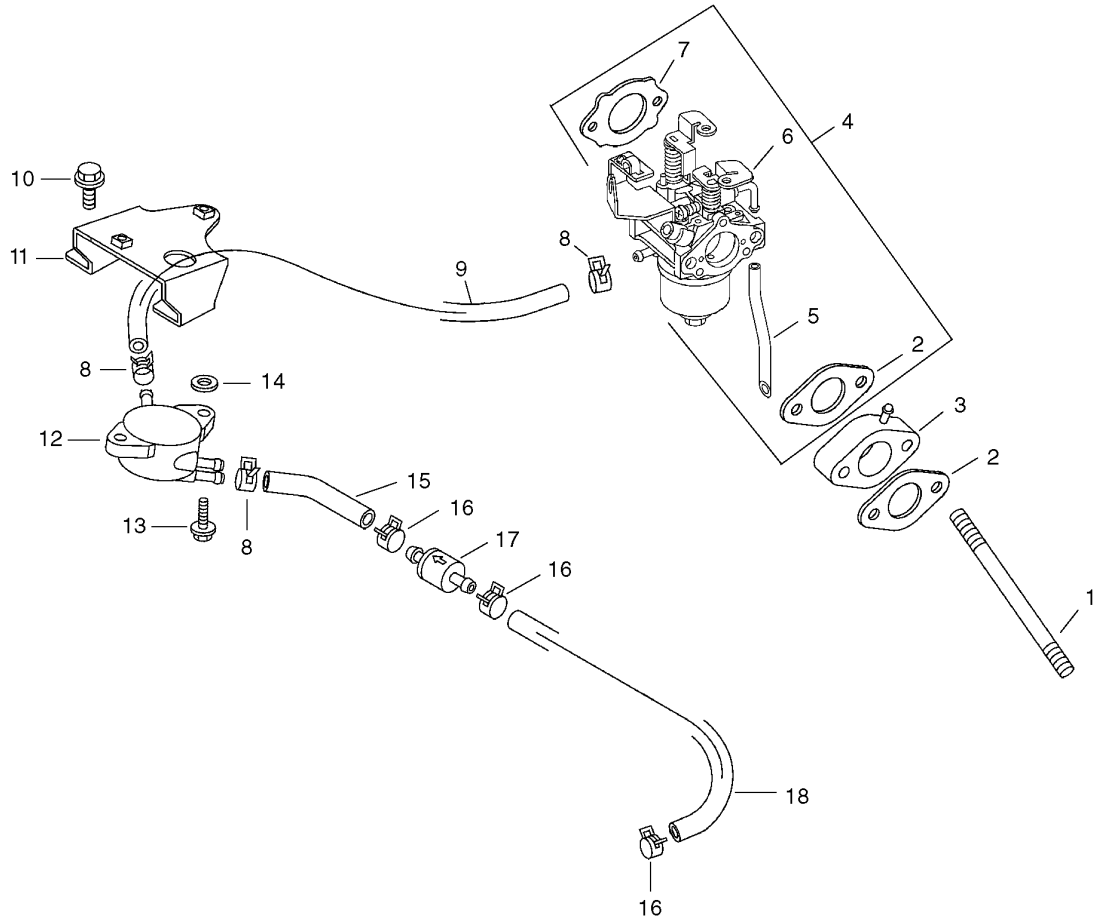
Head, Valve and Breather Assembly
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
❶1	63 086 02-S	3	Screw-Cover, Valve				
❷2	63 086 44-S	1	Screw-Cover, Valve				
❸3	63 096 18-S	1	Cover-Valve				
❹4	63 041 04-S	1	Gasket-Cover, Valve				
❺5	63 086 01-S	4	Screw-Head, Cylinder				
❻6	63 318 07-S	1	Head-Cylinder				
❼7	63 380 03-S	2	Pin-Dowel				
❽8	63 041 44-S	1	Gasket-Head, Cylinder				
❾9	63 086 05-S	2	Screw-Adjusting, Valve				
❿10	63 100 02-S	2	Nut				
⓫11	63 186 01-S	2	Arm-Rocker				
⓬12	63 144 06-S	1	Shaft-Arm, Rocker				
⓭13	63 462 01-S	2	Keeper-Valve				
⓮14	63 173 01-S	2	Cap-Spring, Valve				
⓯15	63 089 05-S	2	Spring-Valve				
⓰16	63 032 01-S	1	Seal-Stem, Valve				
⓱17	63 017 01-S	1	Valve-Intake				
⓲18	63 016 01-S	1	Valve-Exhaust				
⓳19	63 411 01-S	2	Rod-Push				
⓴20	63 351 01-S	2	Lifter-Valve				



Blower Housing and Baffle Assembly Kohler CS12 PA-941621

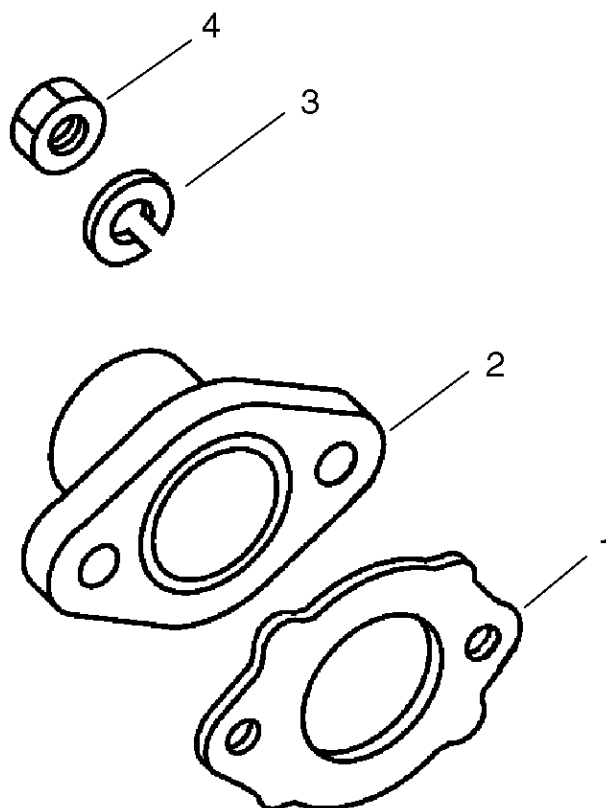
Ref	Part No.	Qty.	Description				
③1	63 027 07-S	1	Housing, Blower				
③2	63 063 01-S	1	Baffle-Cylinder				
③3	63 086 14-S	6	Screw				



Fuel System Assembly

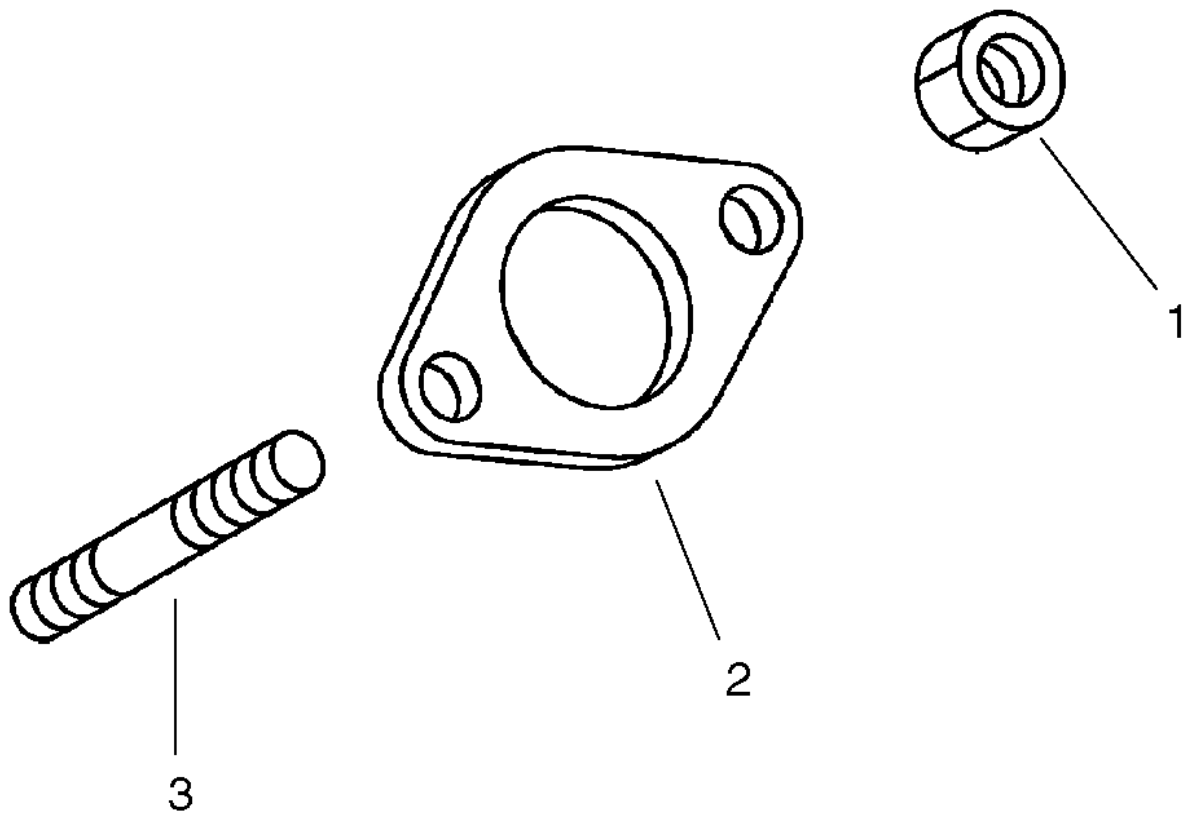
Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
1	63 072 06-S	2	Stud-Carburetor				
2	63 041 13-S	2	Gasket-Intake				
3	63 164 01-S	1	Manifold-Intake				
4	63 853 22-S	1	Kit, Carburetor W/Gaskets (Incl. 2 [qty 1], 5, 6)				
5	63 053 22	1	Carburetor ASM (For Information Only Not Available Separately)(Service With: 63 757 02-S, 63 757 10-S)				
6	63 041 08-S	1	Gasket-Cleaner, Air				
7	63 154 07-S	3	Clip (Cs8.6)				
8	63 353 07-S	1	Hose-Pump To Carburetor				
9	63 086 21-S	2	Screw-Bracket				
10	63 126 22-S	1	Bracket-Pump, Fuel				
11	63 393 01-S	1	Pump-Fuel				
12	63 086 81-S	2	Screw-Head, Washer				
13	63 041 45-S	2	Gasket-Pump, Fuel				
14	63 353 06-S	1	Hose (Filter To Pump)				
15	63 237 19-S	3	Clamp-Line, Vacuum				
16	63 050 06-S	1	Filter-Line, Vacuum				
17	63 353 08-S	1	Hose-Vacuum (Crankcase To Filter)				
❶	63 757 02-S	1	Float ASM				
❶	63 757 10-S	1	Carburetor Repair ASM				



Air Intake and Filtration Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
③1	63 041 08-S	1	Gasket-Cleaner, Air				
③2	63 054 01-S	1	Elbow-Cleaner, Air				
③3	63 468 31-S	2	Washer-Spring				
③4	63 100 03-S	2	Nut-Exhaust				
①③	63 113 28-S	1	Label-Emissions				



Exhaust Assembly Kohler CS12 PA-941621

Ref	Part No.	Qty.	Description				
③1	63 100 03-S	2	Nut-Exhaust				
③2	63 041 06-S	1	Gasket-Exhaust				
③3	63 072 01-S	2	Stud-Exhaust				
①③	63 755 01-S	1	Gasket Set				

NOTES

