Form Number 3362-604 Rev B

TimeCutter™ Z4200 Riding Mower

Model No. 74380 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Contents

Description	Page
Frame Assembly	3
Deck Lift and Seat Support Assembly	4
Seat Assembly	5
Control Assembly	6
Hydro Drive Assembly	7
RH Hydro Assembly No. 110-6771	8
LH Hydro Assembly No. 110-6770	10
Engine and Clutch Assembly	12
Styling and Fuel System Assembly	13
42 Inch Deck Assembly	14
42 Inch Deck Assembly No. 117-1290	15
42 Inch Deck Decal and Recycler Assembly	16
42 Inch Deck Spindle and Belt Drive Assembly	17
Electrical Assembly	18
Crankshaft Assembly Kohler SV590-0213	19
Crankcase Assembly Kohler SV590-0213	20
Oil Pan and Lubrication Assembly Kohler SV590-0213	21
Head, Valve and Breather Assembly Kohler SV590-0213	22
Ignition and Electrical Assembly Kohler SV590-0213	23
Blower Housing Assembly Kohler SV590-0213	24
Starter Assembly Kohler SV590-0213	25
Fuel System Assembly Kohler SV590-0213	26
Engine Control Assembly Kohler SV590-0213	27
Air Intake and Filtration Assembly Kohler SV590-0213	28
Gaskets Kohler SV590-0213	29
Decals Kohler SV590-0213	30
Attachments and Accessories List	31

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR	as required
ASM	assembly
BBC	blade brake clutch
CARR	carriage
CCW	counter clock wise
CW	clockwise
DEG	degrees
ECM	electronic control module
EXT	external
FH	flat head
GA	gauge
HD	heavy-duty
HF	hex flange
HH	hex head
HHF	hex head flange
HHFTF	hex head flange thread forming
HJ	hex jam
HLH	hex lag head
HOC	height-of-cut
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
HYD	hydraulic
LH	left hand
NI	nylon insert
NPTF	national pipe thread fine
PFH	phillips flat head
PPH	phillips pan head
PPHTF	phillips pan head thread forming
PRH	phillips round head
PTH	phillips truss head
PTO	power-take-off
RH	right hand
ROPS	roll-over protection system
SFH	slotted fillister head
SHH	slotted hex head
SHWH	slotted hex washer head
SPH	slotted pan head
SQH	square head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	torx truss head

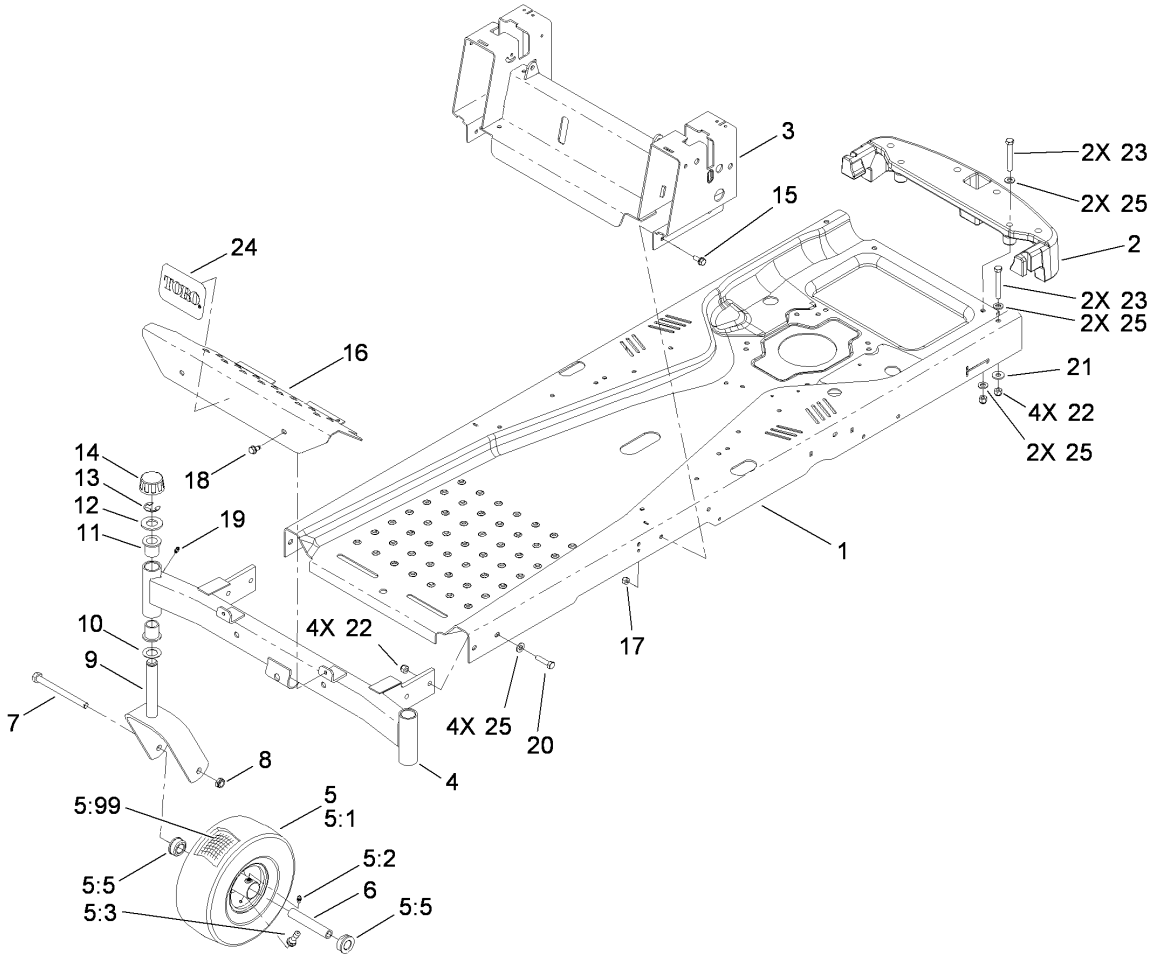
Footnotes

❶ Not illustrated

❷ Not serviced separately

❸ Optional Equipment

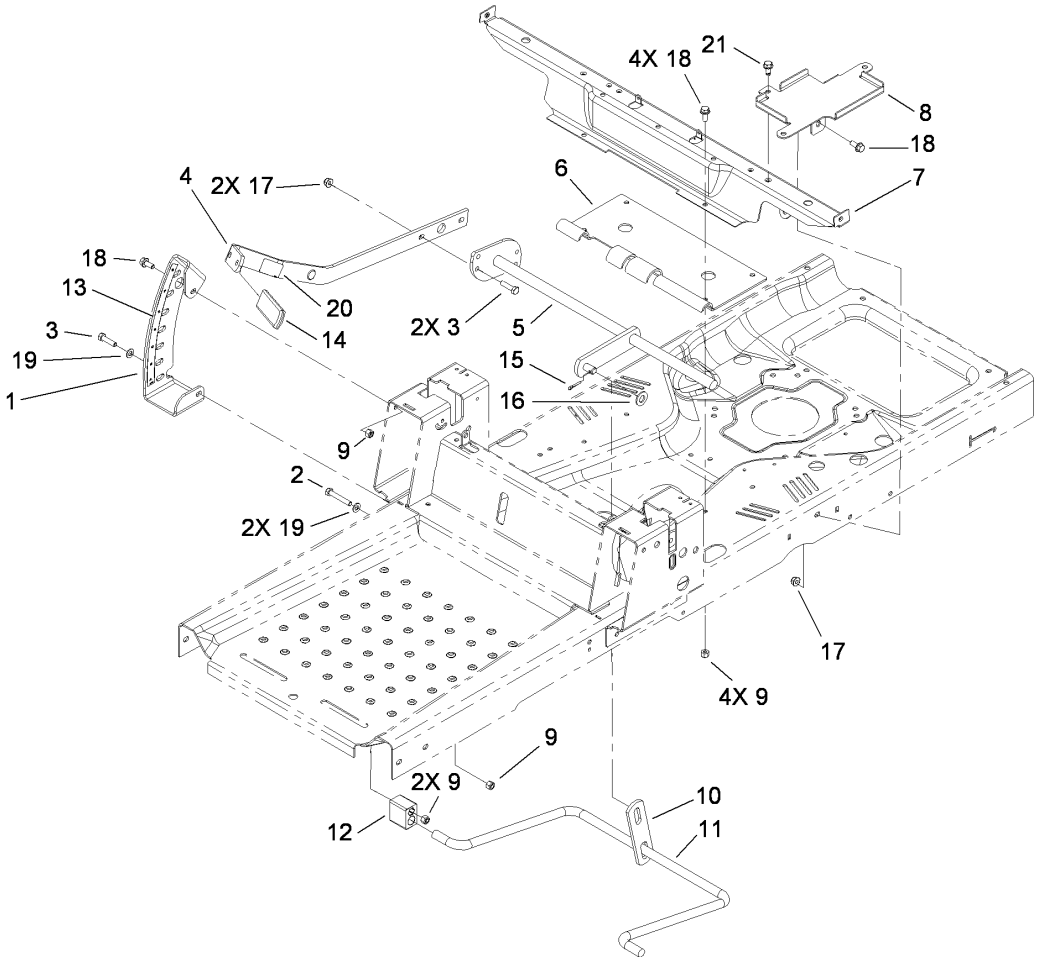
❹ Obtain parts from www.kohlerplus.com



Frame Assembly

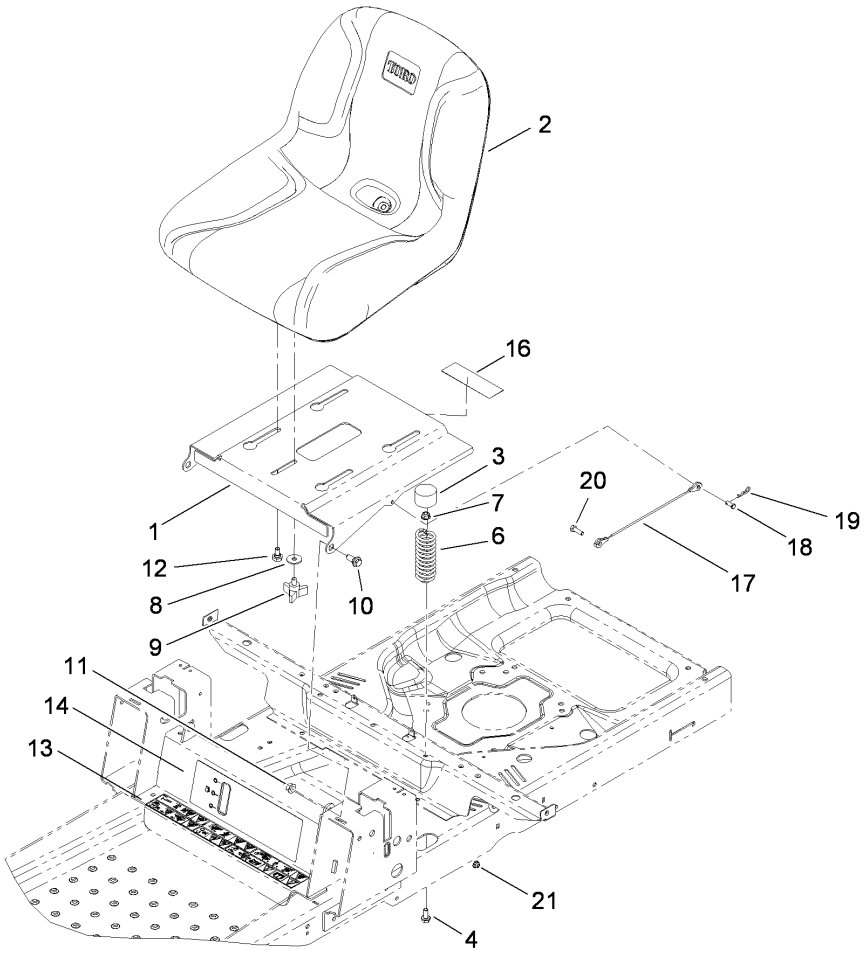
Ref	Part No.	Qty.	Description
1	115-2464-01	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-5041-03	1	Seat Pivot/Control ASM
4	108-7882-01	1	Front Axle ASM
5	105-3471	2	Front Wheel And Tire ASM
5:1	105-1943	1	Tire
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
❸5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	3296-45	2	Nut-Lock, NI
9	108-7851-01	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	99-2385	1	Decal
25	3256-24	10	Washer-Flat



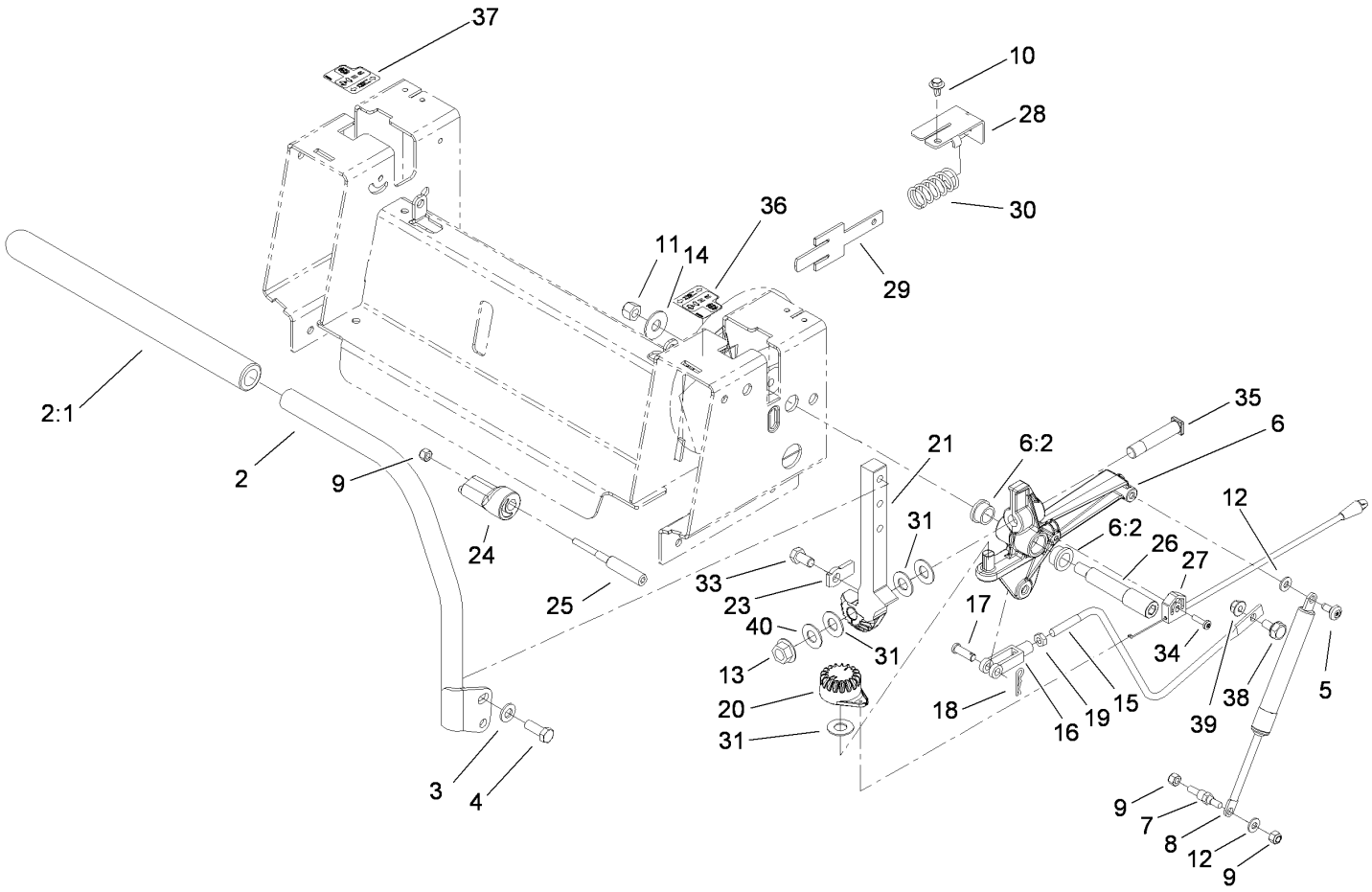
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description
1	112-4027-03	1	Sector-HOC
2	322-10	2	Screw-HH
3	322-6	3	Screw-HH
4	112-3960-03	1	Lift Arm ASM
5	108-7841-03	1	Lift Lever ASM
6	110-6800-03	1	Plate-Lift
7	110-6805-03	1	Bracket-Seat/Pods
8	110-1937-03	1	Tray-Battery
9	3296-29	8	Nut-Lock, NI
10	108-7840	1	Link-Lift
11	108-7839	1	Arm-Lift, Rear
12	108-7845	2	Block-Pivot
13	110-6824	1	Decal-HOC
14	105-3450	1	Grip-Lever, Lift
15	3272-10	1	Pin-Cotter
16	3256-26	1	Washer-Flat
17	104-8300	3	Nut-Flange, NI
18	3234-47	6	Screw-HHF
19	3256-23	3	Washer-Flat
20	106-8743	1	Decal
21	32104-32	1	Screw-HWH



Seat Assembly

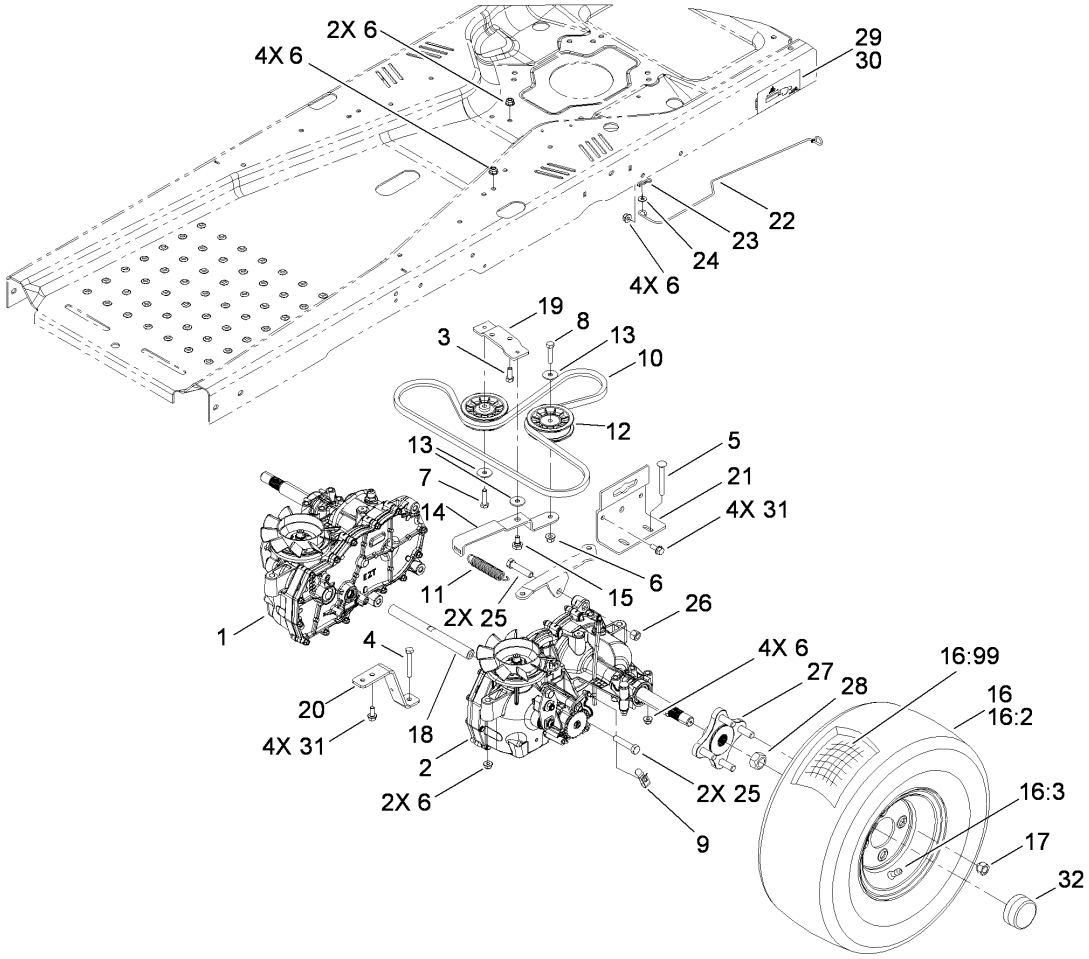
Ref	Part No.	Qty.	Description
1	115-2465-03	1	Base-Seat
2	117-1225	1	Seat-15 Inch
3	701178	2	Cap-Protector
4	3234-47	2	Screw-HHF
6	92-7054	2	Spring-Compression
7	104-8300	2	Nut-Flange, NI
8	5-4460	1	Washer-Pivot
9	92-9674	1	Knob
10	94-7582	2	Bolt-Shoulder
11	32128-21	2	Nut-HF
12	37-8771	4	Bolt-Shoulder
13	115-2469	1	Decal-Danger
14	115-2450	1	Decal
16	106-8717	1	Decal-Service
17	109-2628	1	Cable-Stop, Seat
18	60-1730	1	Pin-Clevis
19	1-806003	1	Pin-Cotter, Hair
20	321-5	1	Screw-HH
21	104-7201	1	Nut-HF



Control Assembly

Ref	Part No.	Qty.	Description
❶1	110-6814	1	RH Handle ASM
❶1:1	108-6187	1	Grip
2	110-6815	1	LH Handle ASM
2:1	108-6187	1	Grip
3	3256-24	4	Washer-Flat
4	323-6	4	Screw-HH
5	112-4004	2	Screw-Shoulder
6	110-6828	2	Activator Arm ASM
6:2	105-3455	2	Bushing
7	110-6810	2	Stud-Damper
8	103-2913	2	Damper-Control, Motion
9	3296-42	6	Nut-Lock, NI
10	46-8560	2	Screw-HHF
11	3296-48	2	Nut-Lock, NI
12	3256-22	4	Washer-Flat
13	32128-23	2	Nut-HF
14	3256-5	2	Washer-Flat
15	110-6693	2	Link-Hydro
16	1-303105	2	Yoke-Adjustable
17	1-808280	2	Pin-Clevis
18	1-806003	2	Pin-Cotter, Hair
19	3220-2	2	Nut-Jam
20	110-6845	2	Gear-Control
21	110-6783-03	1	Arm-Actuator, LH

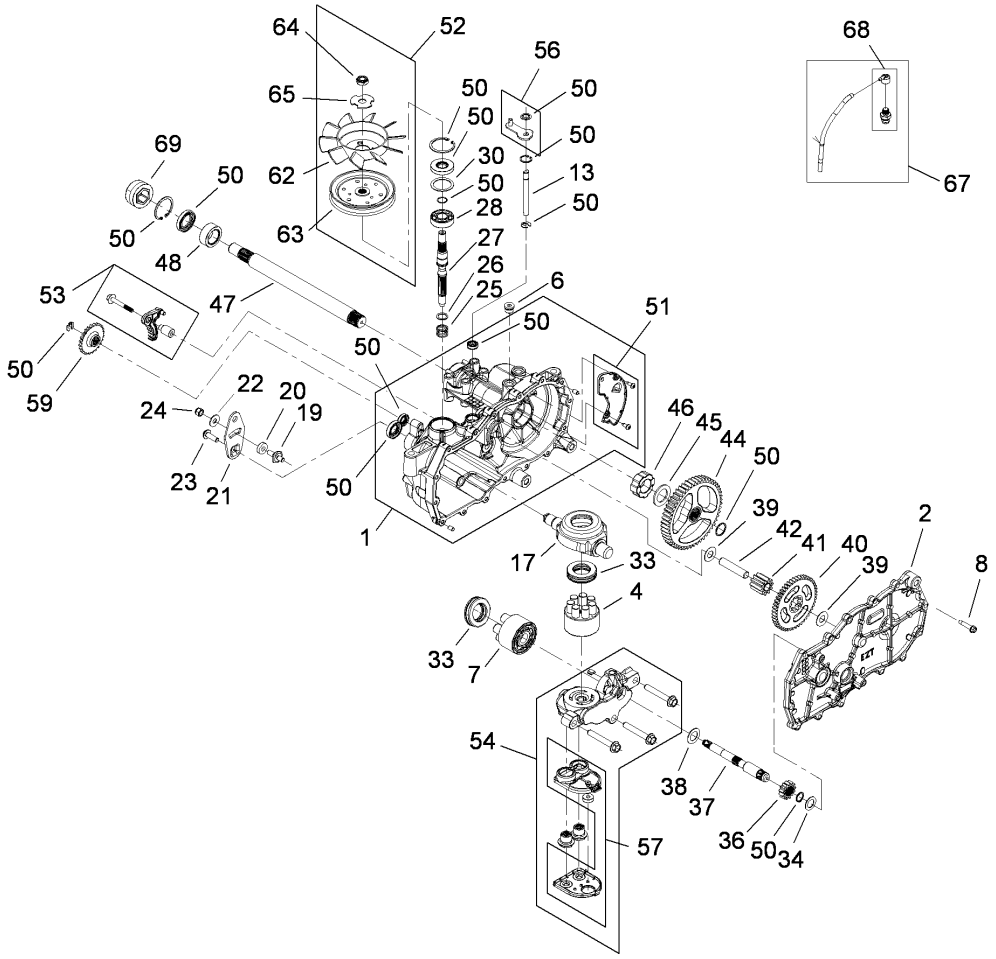
Ref	Part No.	Qty.	Description
❶22	110-6782-03	1	Arm-Actuator, RH
23	115-5023	2	Tab-Stop
24	110-6873	2	Eccentric
25	110-6874	2	Screw-Eccentric
26	110-6875	2	Bolt-Shoulder
27	110-6858	2	Cable-Brake, Parking
28	110-6751	2	Bracket-Return
29	110-6750	2	Plate-Return
30	110-6752	2	Spring
31	110-6894	8	Washer-Pivot
33	323-4	2	Screw-HH
34	110-0863	2	Screw-Torx
35	110-6784	2	Bolt-Shoulder
36	112-9750	1	Decal-Control Lever, LH
37	112-9751	1	Decal-Control Lever, RH
38	37-8771	2	Bolt-Shoulder
39	104-8300	2	Nut-Flange, NI
40	112-9771	2	Washer-Teflon



Hydro Drive Assembly

Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH
2	110-6770	1	Hydro-LH
3	322-4	2	Screw-HH
4	322-11	2	Screw-HH
5	3230-9	4	Screw-CARR
6	104-8300	17	Nut-Flange, NI
7	322-6	1	Screw-HH
8	322-7	1	Screw-HH
9	110-6677	2	Clip-Spring
10	110-6774	1	V-Belt
11	63-1590	1	Spring-Idler
12	110-6775	2	Pulley-Idler
13	5-4460	3	Washer-Pivot
14	110-1925	1	Arm-Idler
15	37-8771	1	Bolt-Shoulder
16	110-6881	2	Wheel And Tire ASM
16:2	110-6885	1	Tire
16:3	232-27	1	Stem-Valve
16:99	107-2491	1	Tube-Tire
17	242-50	8	Nut-Lug
18	110-6807	1	Shaft-Cross
19	110-1926	1	Plate-Pivot
20	110-6806-03	2	Strap-Torque
21	110-6878-03	2	Support-Hydro

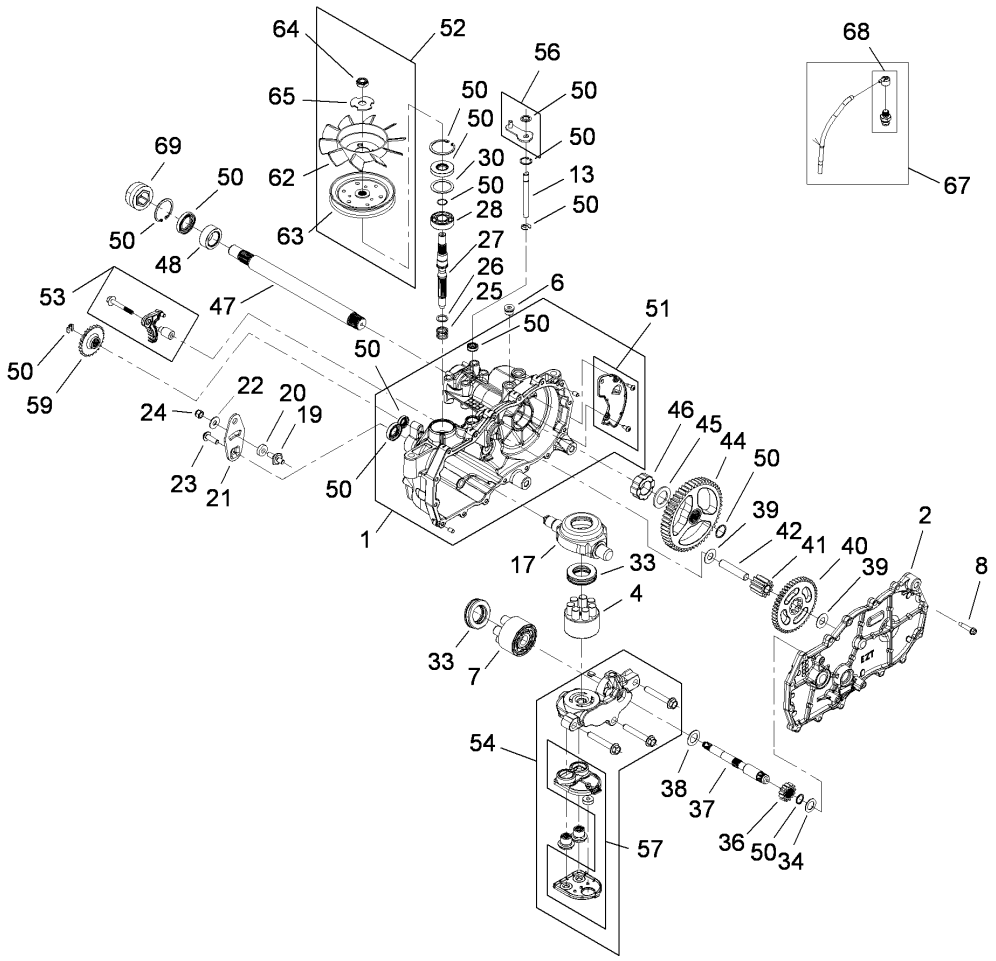
Ref	Part No.	Qty.	Description
22	110-6787	2	Rod-Bypass
23	1-806003	2	Pin-Cotter, Hair
24	3256-22	2	Washer-Flat
25	324-8	4	Screw-HH
26	3296-48	2	Nut-Lock, NI
27	112-3979	2	Hub ASM
28	112-3982	2	Nut-Lock
29	114-8532	1	Decal-Transport, LH
30	114-8531	1	Decal-Transport, RH
31	3234-47	8	Screw-HHF
32	115-5057	2	Cover-Nut, Axle



RH Hydro Assembly No. 110-6771

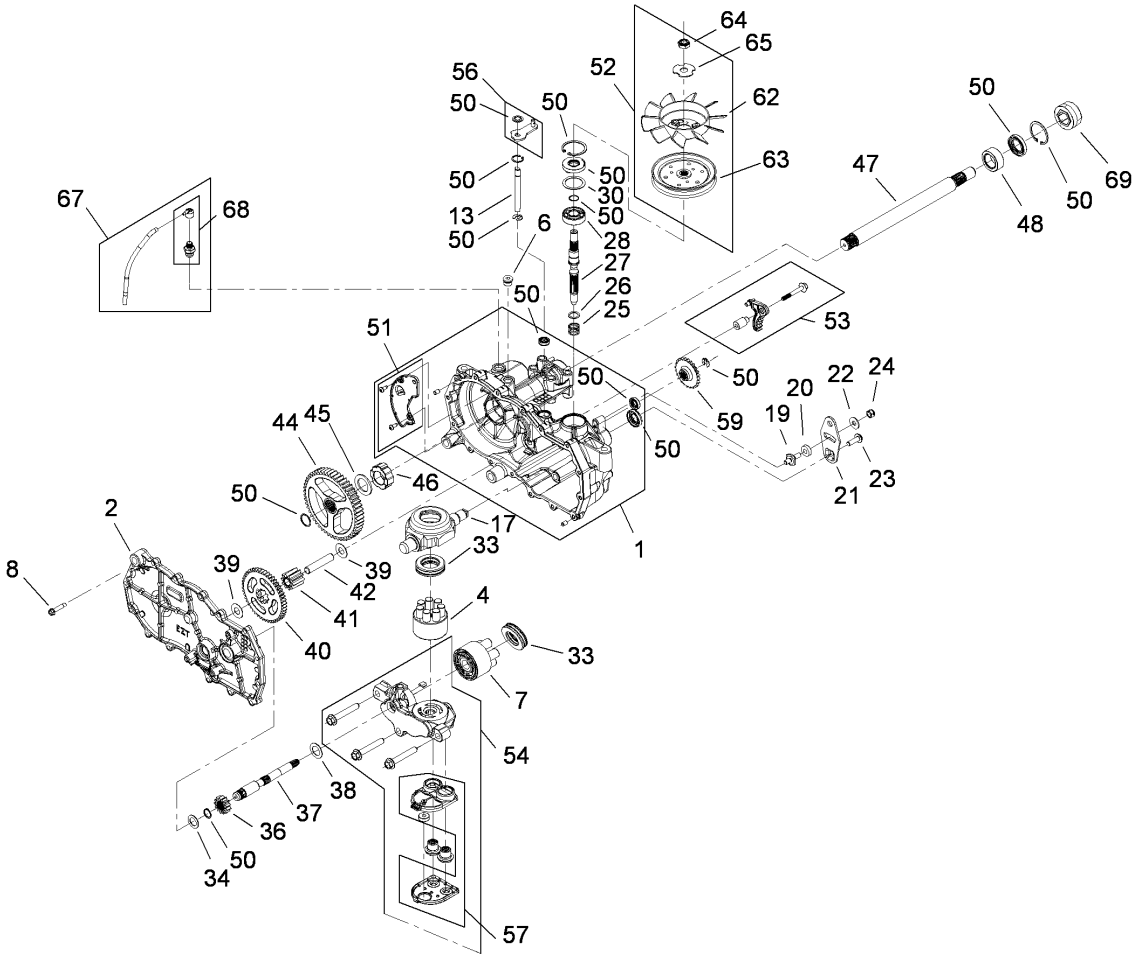
Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM
2	114-1631	1	RH Side ASM
4	110-8561	1	Pump Block ASM
6	104-2189	1	Plug-Thread, Straight
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft-Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8697	1	RH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9861	1	RH Center Section Filter Kit
❶55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



RH Hydro Assembly No. 110-6771 (continued)

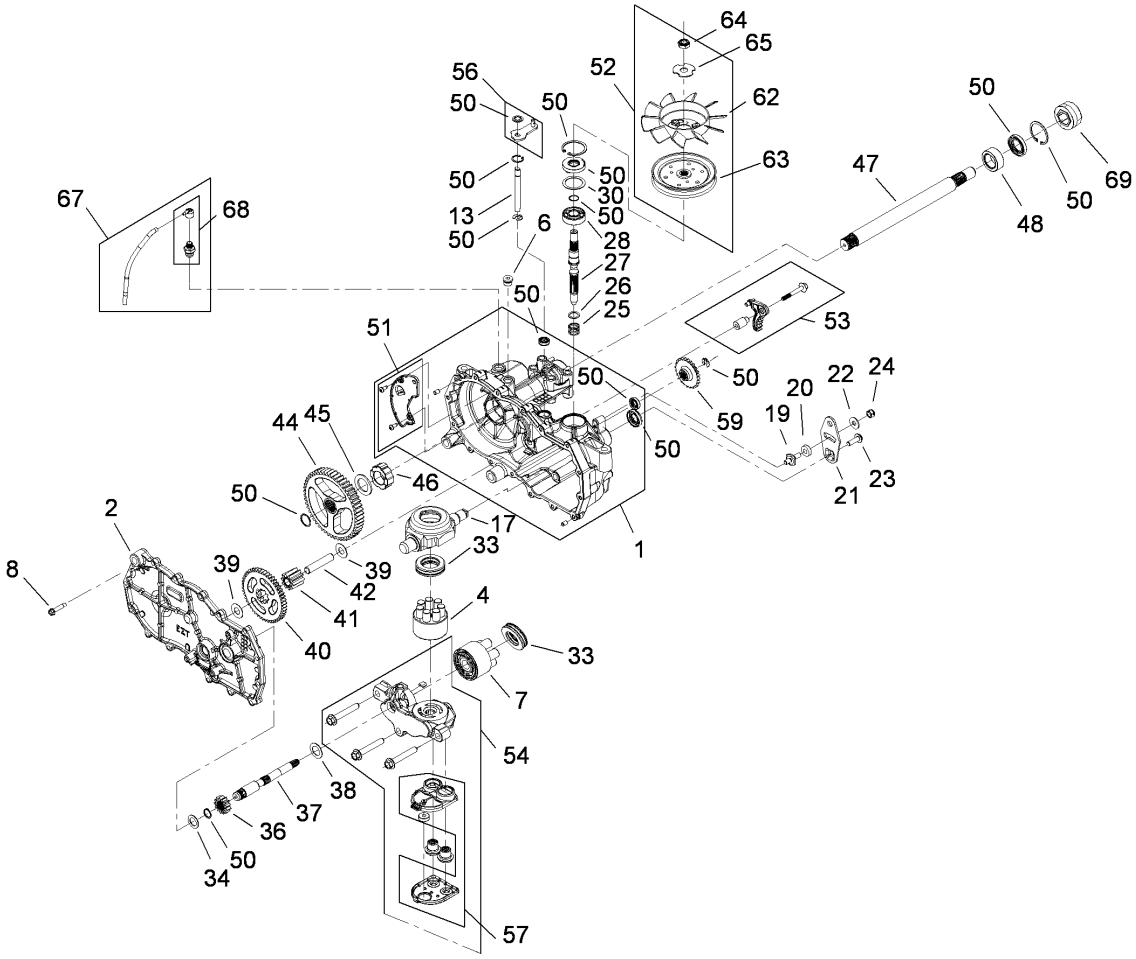
Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



LH Hydro Assembly No. 110-6770

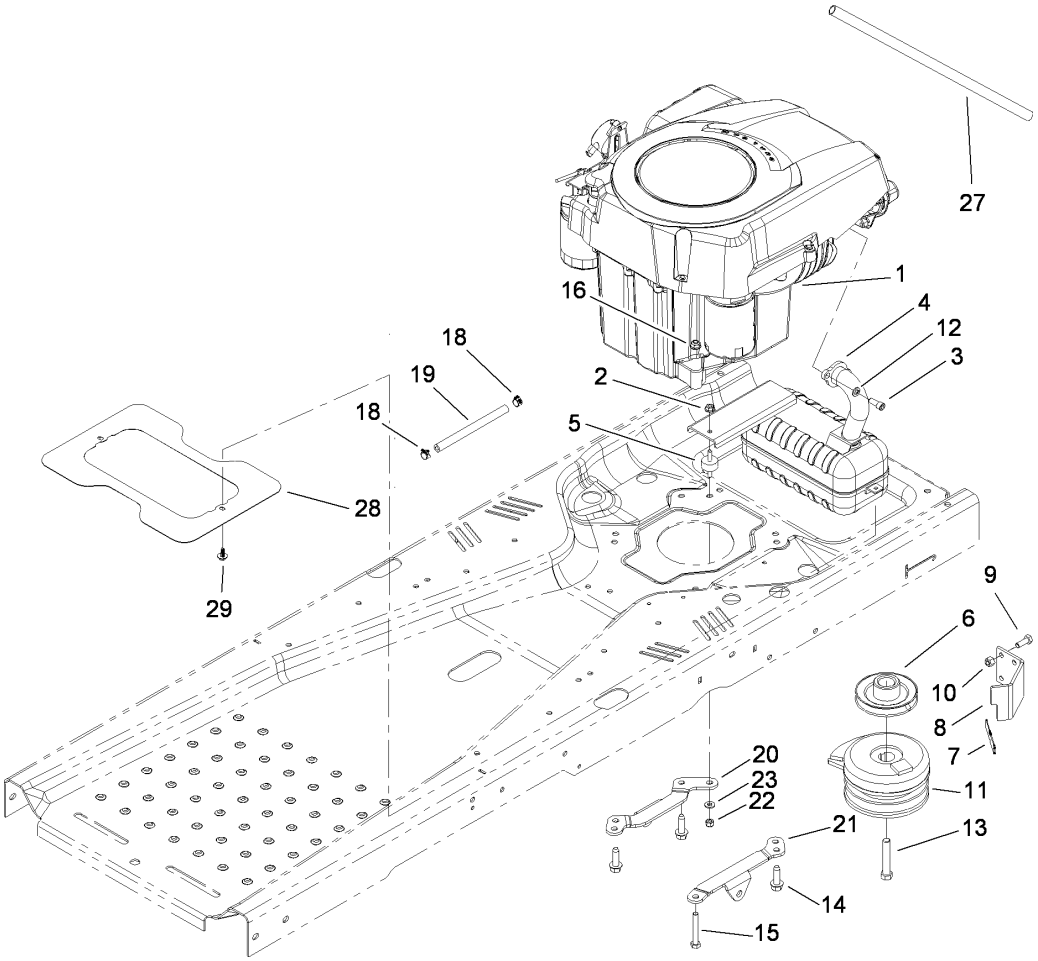
Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM
2	114-1637	1	LH Side ASM
4	110-8561	1	Pump Block ASM
6	104-2189	1	Plug-Thread, Straight
7	103-2666	1	Cylinder Block Kit
8	104-5305	16	Screw-HHF
13	106-8678	1	Rod-Bypass
17	104-5304	1	Swashplate-Trunnion
19	104-2116	1	Stud
20	112-9853	1	Puck-Friction
21	106-8747	1	Arm-Control
22	5-4460	1	Washer-Pivot
23	107-2488	1	Screw
24	105-1872	1	Nut
25	94-1936	1	Spring-Block
26	94-1937	1	Washer-Thrust, Block
27	104-5306	1	Shaft-Input
28	104-5311	1	Bearing-Ball
30	104-5308	1	Spacer
33	94-6922	2	Bearing-Thrust
34	104-5339	1	Washer-Flat
36	104-5316	1	Gear-Pinnion, 13T
37	114-1632	1	Shaft-Motor
38	104-5360	1	Washer-Shaft, Motor

Ref	Part No.	Qty.	Description
39	94-1933	2	Washer
40	104-5317	1	Gear
41	104-5318	1	Gear-Jackshaft, 10T
42	104-5329	1	Pin-Jackshaft
44	112-9855	1	Gear-52T, Bull
45	112-9856	1	Washer
46	112-9857	1	Bearing-Sleeve
47	112-9858	1	Shaft-Axle
48	112-9859	1	Bushing-Axle
50	106-8686	1	Seal Kit
51	106-8687	1	LH Expansion Plate Kit
52	106-8698	1	Fan Pulley Kit
53	114-1633	1	Brake Arm Kit
54	112-9862	1	LH Center Section Filter Kit
❶55	104-2147	1	Sealant
56	107-2489	1	Bypass Arm Kit
57	114-1634	1	Filter Kit
59	106-8694	1	Disc-Brake, Cog
62	110-8566	1	Fan-6 Inch, 10 Blade
63	104-1754	1	Pulley
64	105-1875	1	Nut-Lock
65	107-9122	1	Washer-Slotted
67	112-9866	1	Breather Kit
68	114-1635	1	Breather ASM



LH Hydro Assembly No. 110-6770 (continued)

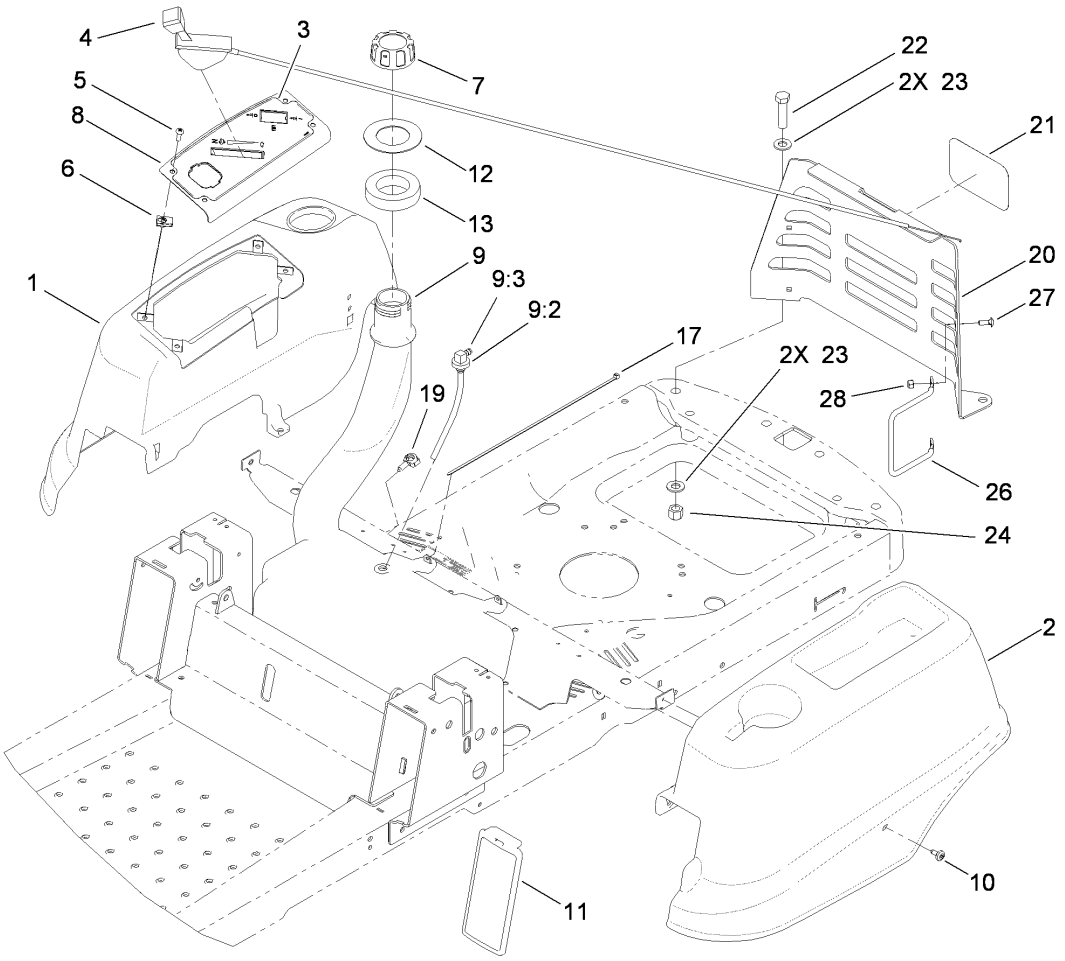
Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



Engine and Clutch Assembly

Ref	Part No.	Qty.	Description
❷❹1		1	Engine-Kohler, Sv590-0213
2	32128-33	1	Nut-HF
3	3274-10	2	Screw-HSH
4	112-4024	1	Muffler-Kohler
5	112-3976	1	Isolator
6	114-1622	1	Pulley-Engine
7	112-4033	1	Bumper
8	110-6896	1	Stop-Clutch
9	322-4	2	Screw-HH
10	3296-29	2	Nut-Lock, NI
11	104-3334	1	Clutch-Electric
12	3253-4	2	Washer-Lock
13	3212-10	1	Screw-HH
14	32144-109	3	Screw
15	322-11	1	Screw-HH
16	104-8300	1	Nut-Flange, NI
18	2412-98	2	Clamp
19	109-0306	1	Hose-Fuel
20	110-6798	1	Support-Hydro, RH
21	110-6799	1	Support-Hydro, LH
22	3296-42	1	Nut-Lock, NI
23	3256-22	1	Washer-Flat
27	106-7022	1	Tube-Drain, Oil
28	114-8544	1	Shield-Heat

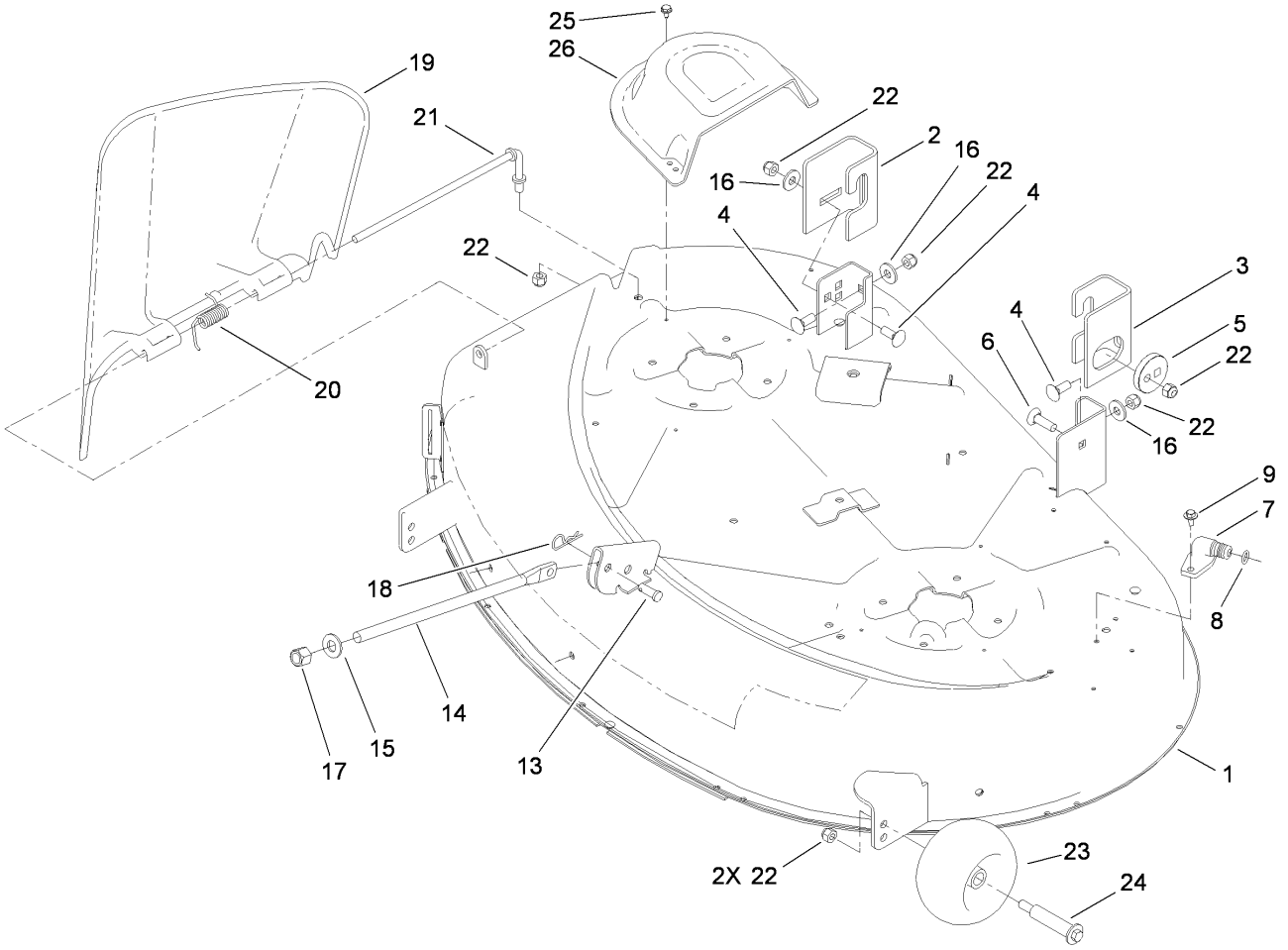
Ref	Part No.	Qty.	Description
29	46-8560	2	Screw-HHF



Styling and Fuel System Assembly

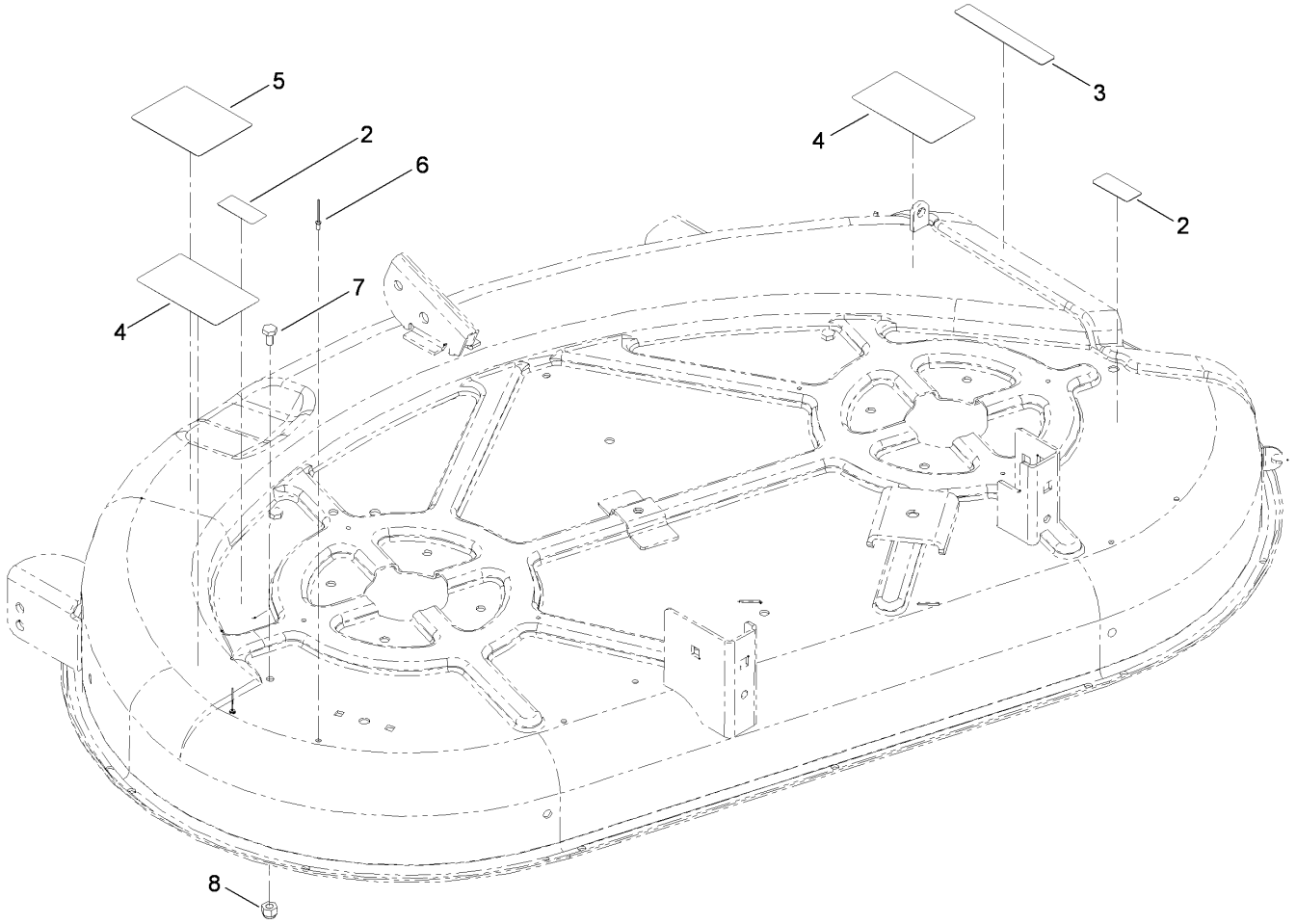
Ref	Part No.	Qty.	Description
1	117-1219	1	Pod-RH
2	117-1220	1	Pod-LH
3	115-2500	1	Decal-Panel, Control
4	104-3626	1	Cable-Throttle
5	3258-166	4	Screw-PRH
6	107069	4	Clip
7	93-7198	1	Gas Cap ASM
8	110-1927-03	1	Panel-Control
9	110-6890	1	Fuel Tank ASM
9:2	46-6560	1	Bushing
9:3	95-3970	1	Fitting-90 Degree
10	112-4004	6	Screw-Shoulder
11	110-6786	2	Cover-Control
12	112-9760	1	Washer-Rubber
13	55-9310	1	Seal-Foam
17	100-9064	1	Tie-Cable
19	105-1853	1	Clamp-Hose
20	110-6685-03	1	Support-Cover, Rear
21	105-8278	1	Decal
22	325-8	2	Screw-HH
23	3256-26	4	Washer-Flat
24	3296-23	2	Nut-Lock, NI
26	112-4022	1	Guard-Muffler
27	3229-1	2	Screw-CARR

Ref	Part No.	Qty.	Description
28	3296-42	2	Nut-Lock, NI



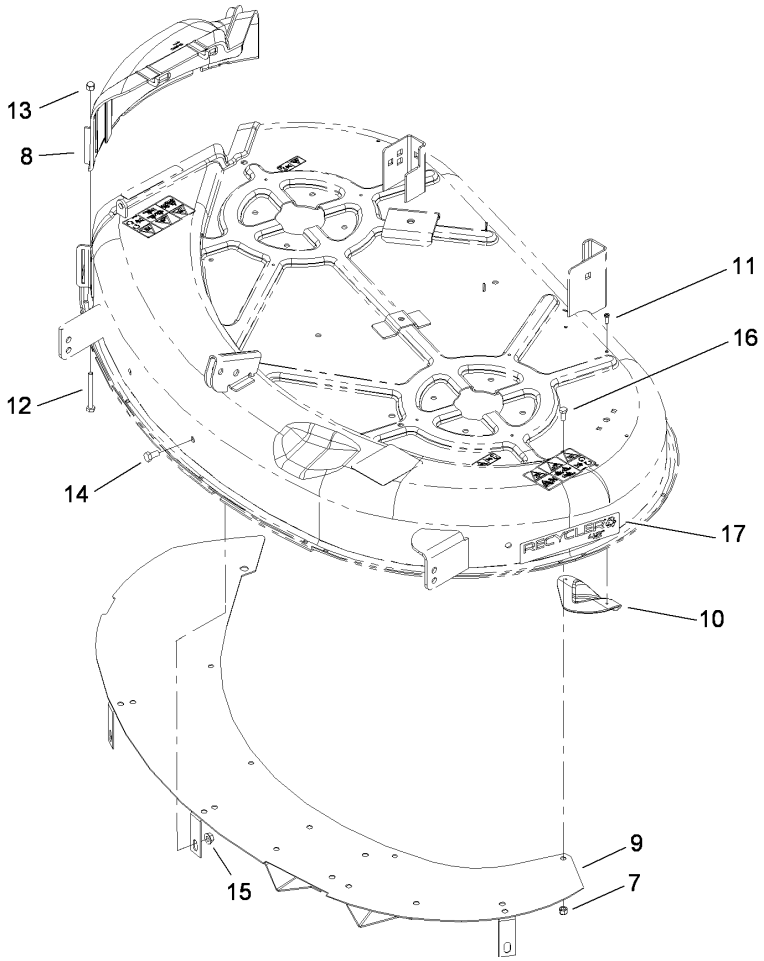
42 Inch Deck Assembly

Ref	Part No.	Qty.	Description
1	117-1290	1	42 Inch Deck ASM
2	108-7836	1	Bracket-Hanger, Right Rear
3	108-7838	1	Bracket-Hanger, Left Rear
4	3231-2	3	Screw-CARR
5	112-3980	1	Eccentric
6	3231-28	1	Screw-CARR
7	95-2747	1	Fitting-Washout
8	46-6290	1	O-Ring, Seal
9	46-8560	2	Screw-HHF
13	1-808284	1	Pin-Clevis
14	108-7847	1	Rod-Lift
15	87-7270	1	Washer-Thrust
16	80-6990	3	Washer-Hardened
17	3296-23	1	Nut-Lock, NI
18	9335054	1	Pin-Hair
19	112-3951	1	Deflector-42 Inch
20	110-6694	1	Spring-Torsion
21	112-4026	1	Rod-Pivot
22	3296-39	7	Nut-Lock, NI
23	1-603299	2	Roller-Scalp, Anti
24	112-3977	2	Bolt-Shoulder
25	32104-76	6	Screw
26	108-7889	2	Cover-Belt



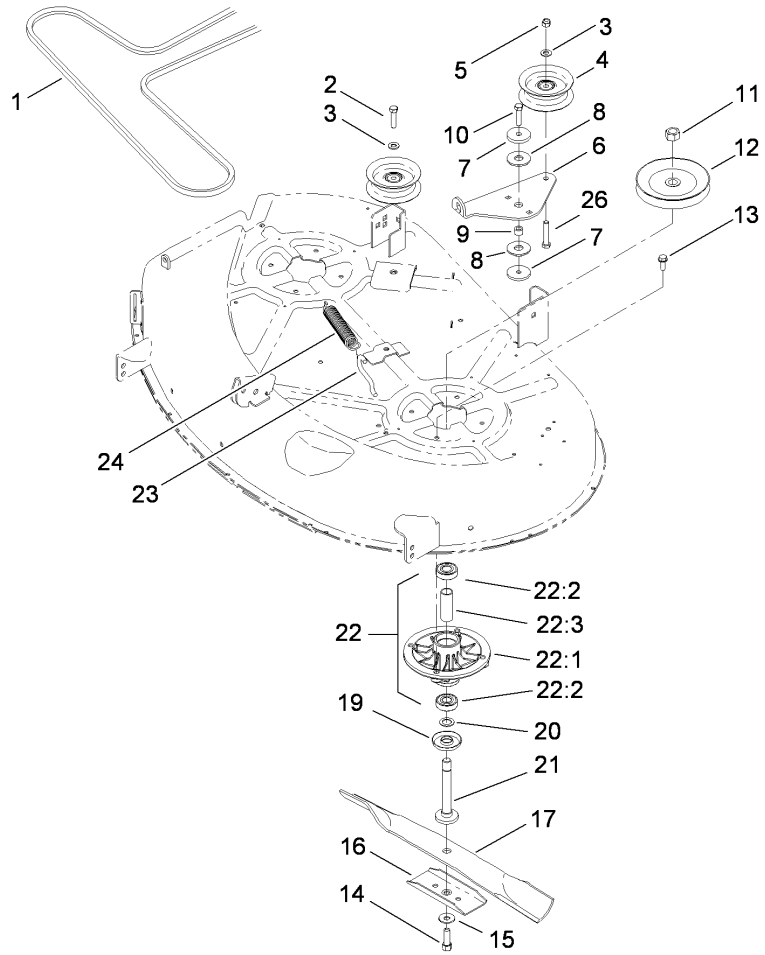
42 Inch Deck Assembly No. 117-1290

Ref	Part No.	Qty.	Description
2	114-1606	2	Decal-Danger, Pulley
3	93-7009	1	Decal-Danger, Deflector
4	110-6691	2	Decal-Danger
5	105-7015	1	Decal-Routing, Belt
6	3290-282	2	Rivet-Blind
7	321-2	3	Screw-HH
8	3296-42	3	Nut-Lock, NI



42 Inch Deck Decal and Recycler Assembly

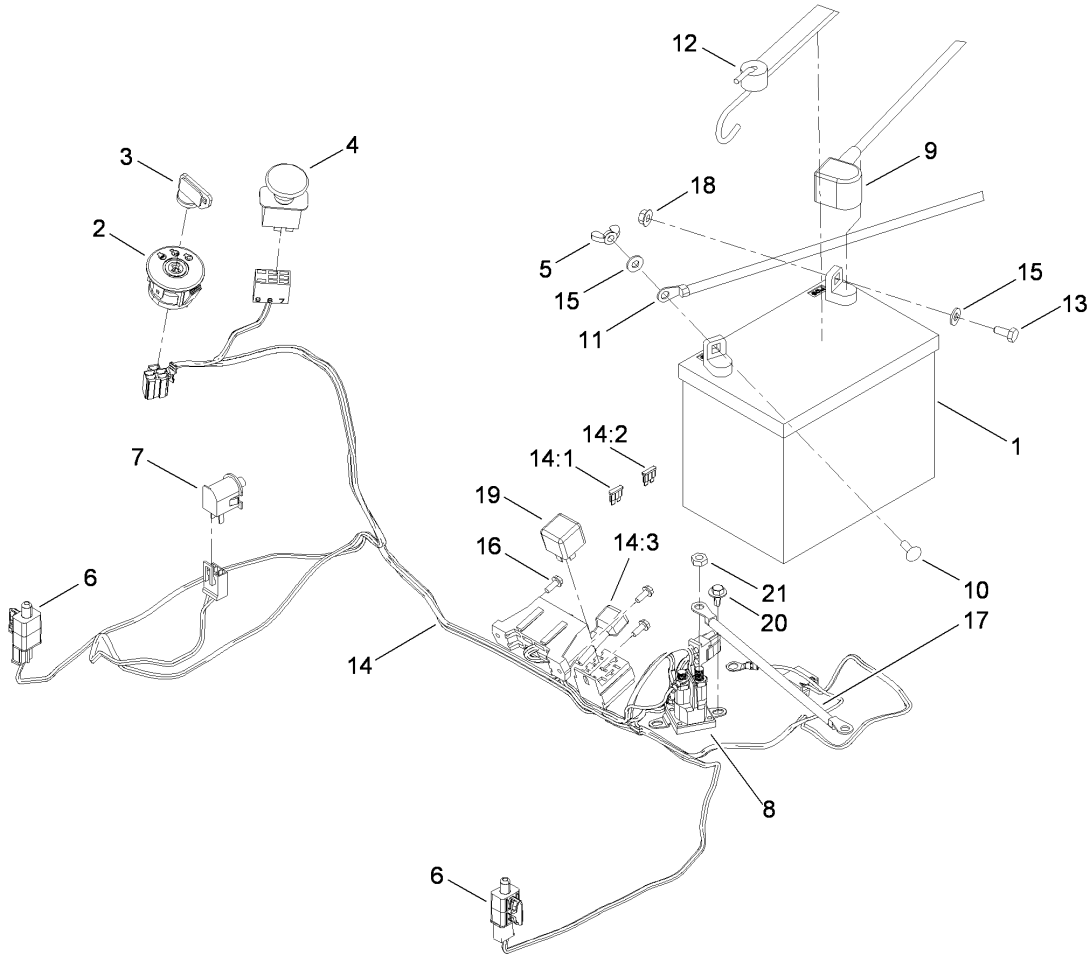
Ref	Part No.	Qty.	Description
7	3296-42	4	Nut-Lock, NI
8	110-6682	1	Cover-Discharge
9	107-7316-03	1	Baffle Upper ASM
10	76-2160	3	Plate-Kicker
11	32144-111	6	Screw-PPH
12	321-15	2	Screw-HH
13	32111-7	2	Nut-Cap
14	322-2	3	Screw-HH
15	32128-25	3	Nut-HF
16	321-3	4	Screw-HH
17	106-8735	1	Decal



42 Inch Deck Spindle and Belt Drive Assembly

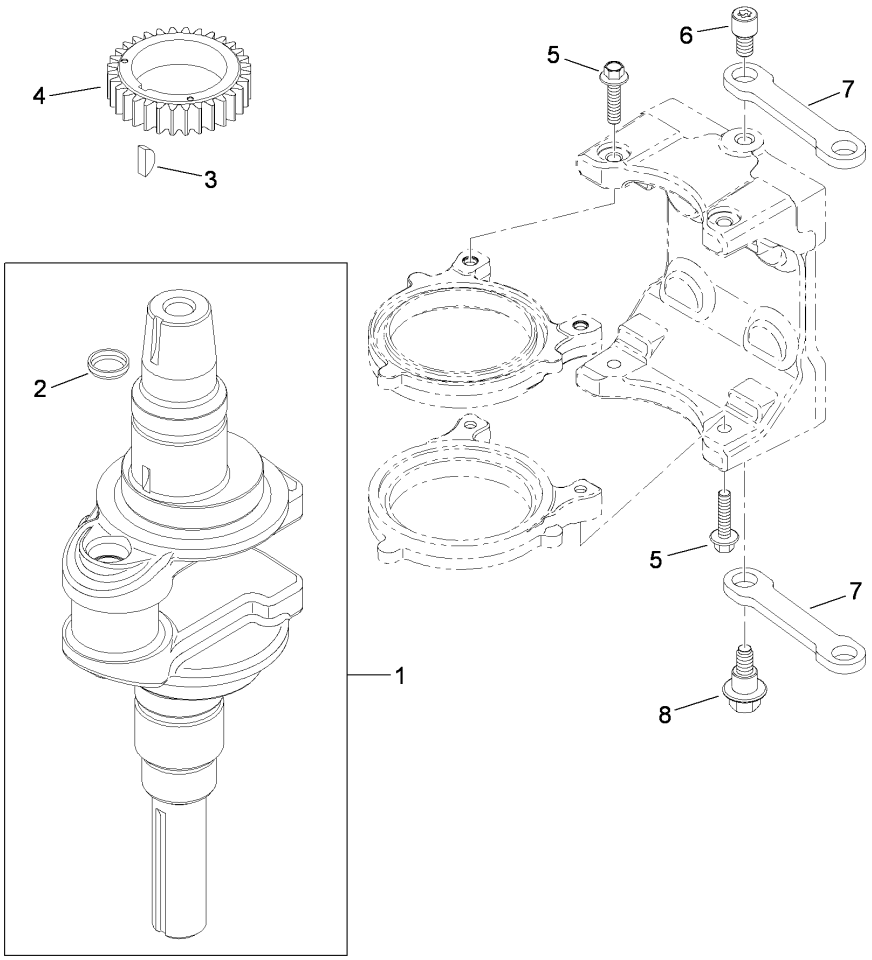
Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt
2	323-9	1	Screw-HH
3	3256-24	2	Washer-Flat
4	106-2175	2	Pulley-Idler, Flat
5	3296-39	1	Nut-Lock, NI
6	114-8540	1	Arm-Idler
7	110-9981	2	Washer-Plain
8	114-0463	2	Washer-Friction, Composite
9	115-4986	1	Spacer
10	323-8	1	Screw-HH
11	3219-6	2	Nut-Hex
12	110-6864	2	Pulley
13	32144-41	8	Screw-Taptite
14	26-0671	2	Screw-HH
15	3290-465	2	Washer-Belleville
16	106-2248-03	2	Stiffener-Blade
17	106-2247-03	2	Blade
19	80-4360	2	Shield-Bearing
20	80-4380	2	Spacer
21	110-6866	2	Shaft-Spindle
❷22		2	Spindle ASM
22:1	88-4510	1	Housing-Spindle
22:2	100-1048	2	Bearing-Ball
22:3	62-3661	1	Spacer

Ref	Part No.	Qty.	Description
23	88-5970	1	Hook-Return, Spring
24	106-2177	1	Spring-Extension
26	323-10	1	Screw-HH



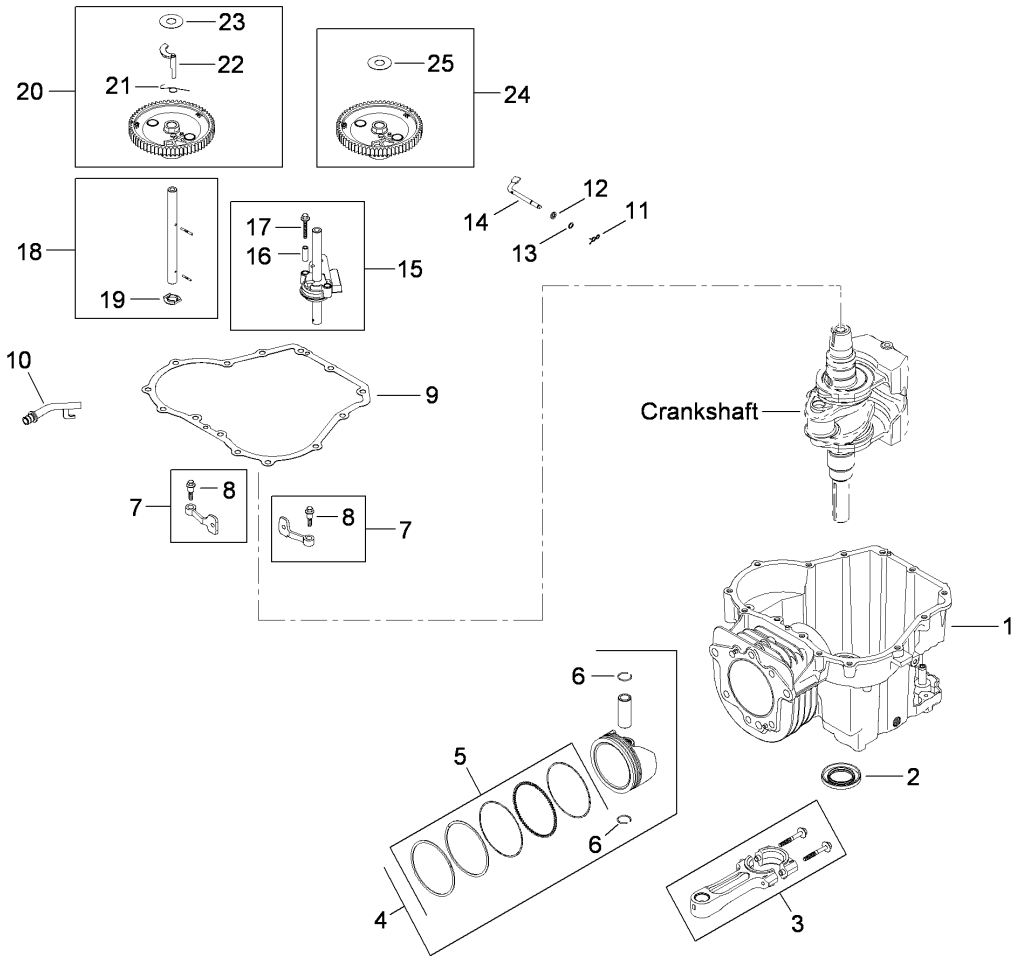
Electrical Assembly

Ref	Part No.	Qty.	Description
1	104-2493	1	Battery
2	110-6764	1	Switch-Ignition
3	63-8360	1	Key-Ignition
4	93-9998	1	Switch-PTO
5	32103-22	1	Nut-Wing
6	110-6765	2	Switch-Single Pole No
7	82-2190	1	Switch-Bail
8	117-1197	1	Solenoid
9	110-6794	1	Cable-Battery, Red
10	3229-1	1	Screw-CARR
11	110-6793	1	Cable-Battery, Black
12	104-2466	1	Holddown-Battery
13	321-3	1	Screw-HH
14	117-1276	1	Harness-Wiring
14:1	109103	1	Fuse-30 Amp
14:2	109102	1	Fuse-25 Amp
14:3	100-4918	1	Diode
15	3256-22	2	Washer-Flat
16	32144-1	3	Screw-Taptite
17	110-6792	1	Cable-Battery, Red
18	32128-33	2	Nut-HF
19	98-7249	1	Relay
20	46-8560	2	Screw-HHF
21	3220-2	2	Nut-Jam



Crankshaft Assembly
Kohler SV590-0213

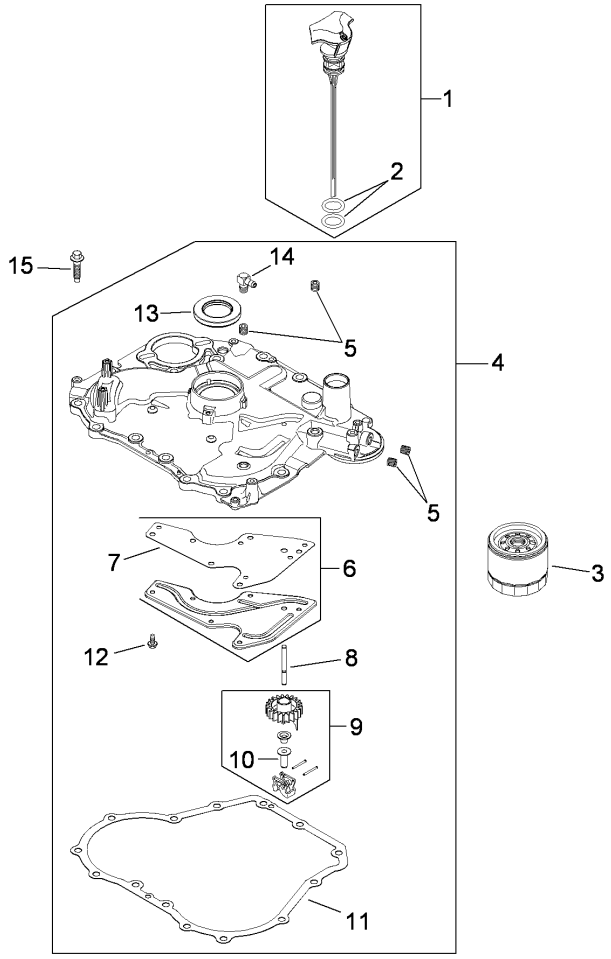
Ref	Part No.	Qty.	Description
❹1	20 014 32-S	1	Crankshaft ASM (Includes Ref 2)
❹2	25 139 27-S	1	Plug-Cup
❹3	X-42-15-S	1	Key (3/16 X 5/8)
❹4	20 043 15-S	1	Gear-Crankshaft
❹5	25 086 137-S	4	Screw-Flanged (M6X1.0X25)
❹6	25 086 214-S	1	Screw-Link, Pivot
❹7	20 186 04-S	2	Linkage-Weight, Balance
❹8	25 086 213-S	1	Screw-Shoulder



Crankcase Assembly
Kohler SV590-0213

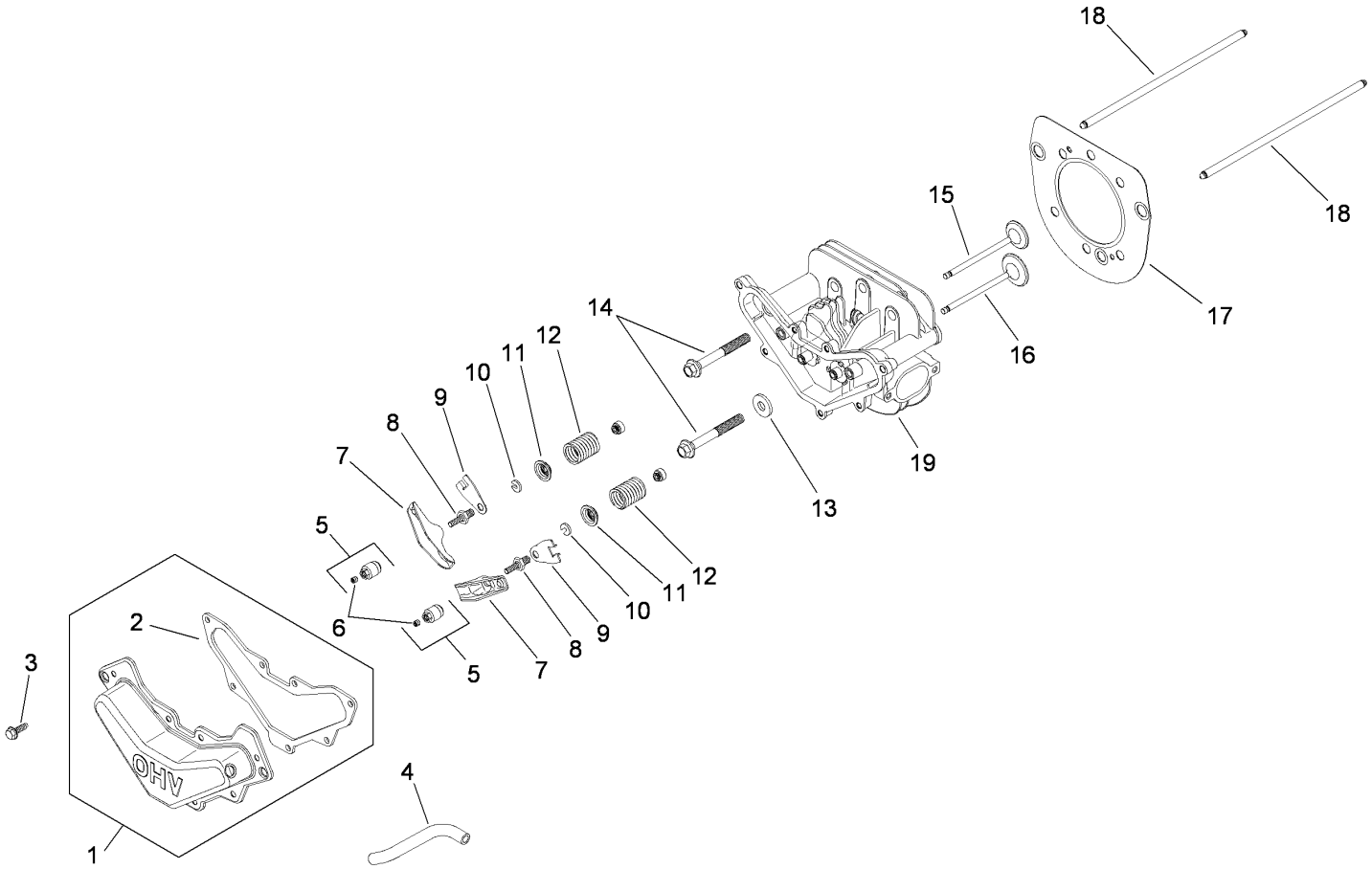
Ref	Part No.	Qty.	Description
❹1	20 522 05	1	Sv590/600 Short Block
❹2	20 032 01-S	1	Seal-Oil
❹3	20 067 05-S	1	Connecting Rod ASM
❹4	20 874 09-S	1	Piston W/Ring Set (94Mm) (Includes Ref 5, 6)
❹5	20 108 04-S	1	Ring Set (94Mm)
❹6	62 018 04-S	2	Retainer-Pin, Piston
❹7	20 090 01-S	2	Cam Lever ASM (Includes Ref 8)
❹8	20 086 06-S	2	Bolt-Shoulder (M6X1X26)
❹9	20 041 01-S	1	Gasket-Plate, Closure
❹10	20 123 02-S	1	Tube-Back, Drain
❹11	12 154 05-S	1	Clip-Pin, Hitch
❹12	M-631015-S	1	Washer-Flat (6Mm)
❹13	X-25-102-S	1	Washer-Flat (1/4)
❹14	20 144 02-S	1	Shaft-Cross, Governor
❹15	20 393 02-S	1	Oil Pump ASM (Includes Ref 9, 16, 17)
❹16	20 112 02-S	2	Spacer-Screw, Oil Pump
❹17	20 086 13-S	2	Screw-Pump, Oil
❹18	20 144 11-S	1	Camshaft Center ASM (Exhaust) (Includes Ref 19)
❹19	20 468 08-S	1	Washer-Thrust
❹20	20 010 04-S	1	Cam Gear ASM (Includes Ref 21, 22, 23)
❹21	20 089 06-S	1	Spring-A C R

Ref	Part No.	Qty.	Description
❹22	20 044 23-S	1	Weight-Acr
❹23	20 468 03-S	1	Washer-Thrust, A C R
❹24	20 010 04-S	1	Cam Gear ASM (Includes Ref 25)
❹25	20 468 03-S	1	Washer-Thrust, A C R



Oil Pan and Lubrication Assembly
Kohler SV590-0213

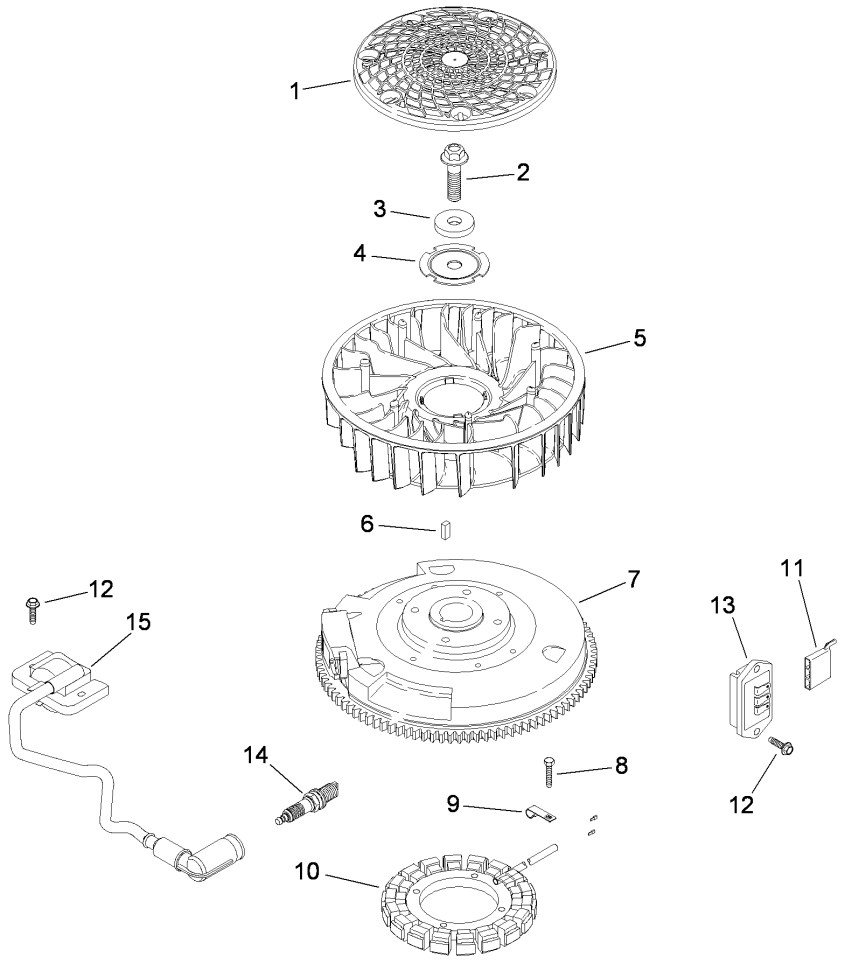
Ref	Part No.	Qty.	Description
❹1	20 040 06-S	1	Dipstick ASM (STD) (Yellow) (Includes Ref 2)
❹2	20 153 01-S	2	O Ring-Dipstick
❹3	12 050 01-S	1	Filter-Oil
❹4	20 009 30-S	1	Closure Plate ASM (Includes Ref 5-14)
❹5	25 139 60-S	4	Plug-Pipe, Countersunk (1/8)
❹6	20 096 02-S	1	Oil Passage Cover Kit (Includes Ref 7)
❹7	20 041 02-S	1	Gasket-Passage, Oil
❹8	20 144 03-S	1	Shaft-Gear, Governor
❹9	25 310 07-S	1	Governor Gear ASM (Includes Ref 10)
❹10	12 380 01-S	1	Pin-Regulating, Governor
❹11	20 041 01-S	1	Gasket-Plate, Closure
❹12	M-545013-S	6	Screw-Flg, Thd Frm (M5X0.8X13)
❹13	20 032 01-S	1	Seal-Oil
❹14	25 155 02-S	1	Connector-Hose, 90 DEG
❹15	25 086 127-S	14	Screw-Flange, Hex (1/2 Dog Point)



Head, Valve and Breather Assembly
Kohler SV590-0213

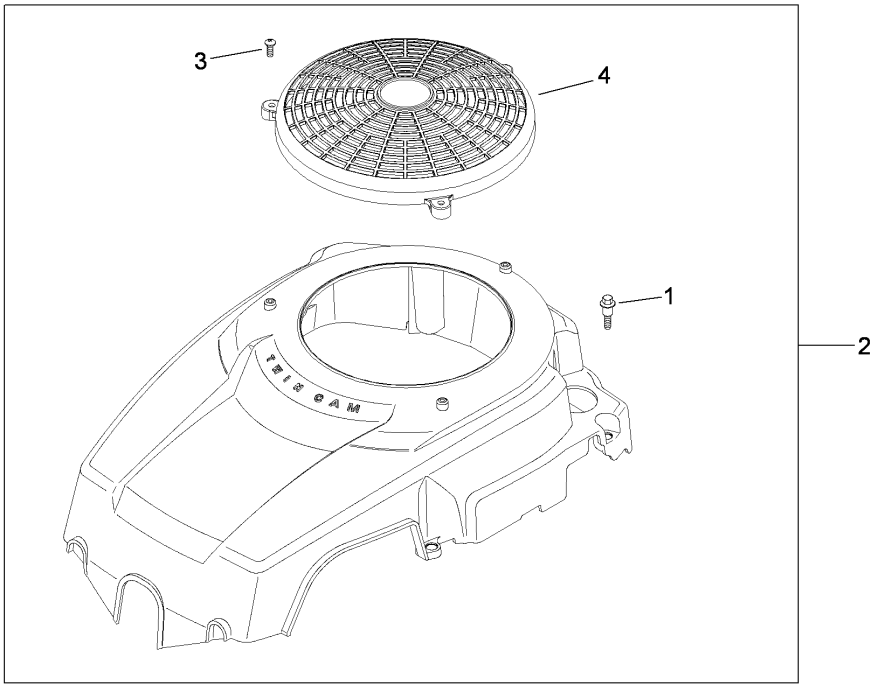
Ref	Part No.	Qty.	Description
❹1	20 096 07-S	1	Valve Cover Kit (Includes Ref 2)
❹2	20 041 13-S	1	Gasket-Cover, Valve
❹3	M-645020-S	7	Screw-HHFTF (M6X1.0X20)
❹4	20 326 20-S	1	Hose-Breather
❹5	20 599 03-S	2	Rocker Pivot ASM (Includes Ref 6)
❹6	20 086 04-S	2	Screw-Set
❹7	20 186 01-S	2	Arm-Rocker
❹8	20 072 08-S	2	Stud-Rocker
❹9	20 146 03-S	2	Plate-Guide, Push Rod
❹10	20 062 01-S	2	Lock-Retainer
❹11	20 173 01-S	2	Cap-Spring, Valve
❹12	20 089 03-S	2	Spring-Valve
❹13	12 468 05-S	1	Washer-Flat (1/2)
❹14	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)
❹15	20 016 01-S	1	Valve-Exhaust
❹16	20 017 01-S	1	Valve-Intake
❹17	20 841 01-S	1	Cylinder Head Gasket Kit (Includes Ref 2, 13, 14, And 12 041 01-S, 12 041 02-S, 20 041 12-S, 20 041 17-S, 20 041 18-S, 25 086 87-S, X-21-1-S)
❹18	20 411 04-S	2	Rod-Push
❹19	20 318 11-S	1	Cylinder Head Kit (Includes 25 086 87-S, X-21-1-S)

Ref	Part No.	Qty.	Description
❶❹	12 041 01-S	1	Gasket-Carburetor
❶❹	12 041 02-S	1	Gasket-Base, Air Cleaner
❶❹	20 041 12-S	1	Gasket-Exhaust
❶❹	20 041 18-S	1	Gasket-Deflector, Heat
❶❹	20 041 17-S	1	Gasket-Deflector, Heat
❶❹	20 599 04-S	2	Rocker Pivot ASM (Includes Ref 6)
❶❹	25 086 87-S	2	Capscrew-Socket, Hex Head
❶❹	X-21-1-S	2	Washer, Spring Lock 5/16



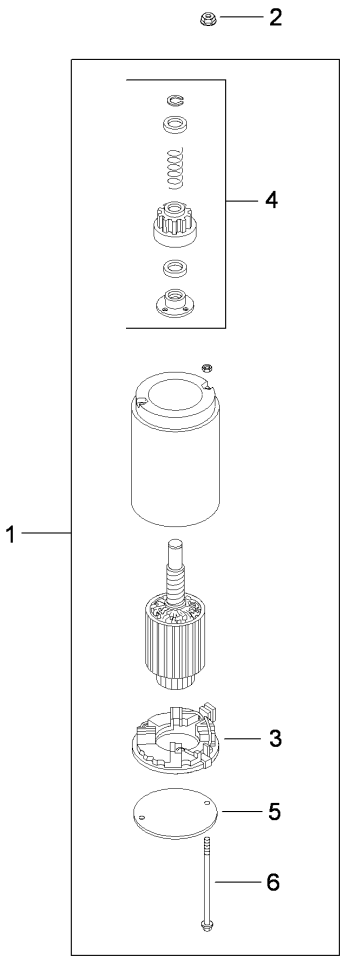
Ignition and Electrical Assembly
Kohler SV590-0213

Ref	Part No.	Qty.	Description
❹1	20 162 02-S	1	Screen-Grass
❹2	25 086 125-S	1	Screw-Flange, Hex
❹3	25 468 09-S	1	Washer-Flat
❹4	20 146 05-S	1	Plate-Mounting, Fan
❹5	20 157 01-S	1	Fan
❹6	25 340 02-S	1	Key-Flywheel, Straight
❹7	20 025 40-S	1	Flywheel
❹8	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)
❹9	20 154 04-S	1	Clip-Cable
❹10	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S)
❹11	25 155 41-S	1	Connector (3 Contact)
❹12	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)
❹13	41 403 10-S	1	Rectifier/Regulator
❹14	25 132 14-S	1	Spark Plug (R F I)
❹15	20 584 03-S	1	Module-Ignition (C D I Fixed)
❶❹	28 176 13-S	1	Harness-Wiring
❶❹	25 452 01-S	2	Terminal
❶❹	25 454 05-S	1	Tie



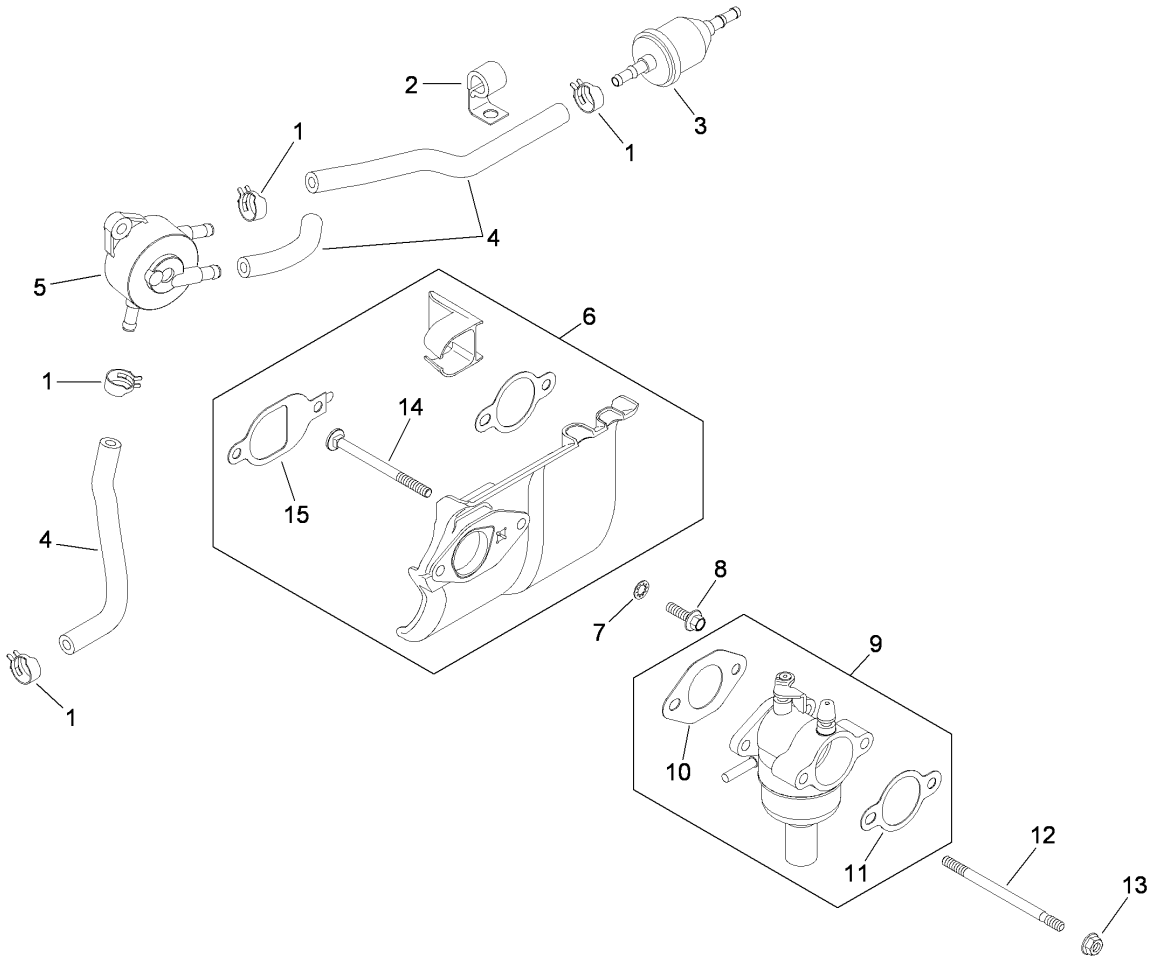
Blower Housing Assembly
Kohler SV590-0213

Ref	Part No.	Qty.	Description
❹1	20 086 06-S	4	Bolt-Shoulder (M6X1X26)
❹2	20 755 11-S	1	Blower Housing And Guard Kit (Includes Ref 1, 3, 4 And 20 113 29-S, 41 037 10-S)
❹3	24 086 41-S	3	Screw-PPH (11-16X1/2)
❹4	20 314 06-S	1	Guard-Fixed
❶❹	20 113 29-S	1	Label-Round, Kohler
❶❹	41 037 10-S	1	Nameplate-Service



Starter Assembly
Kohler SV590-0213

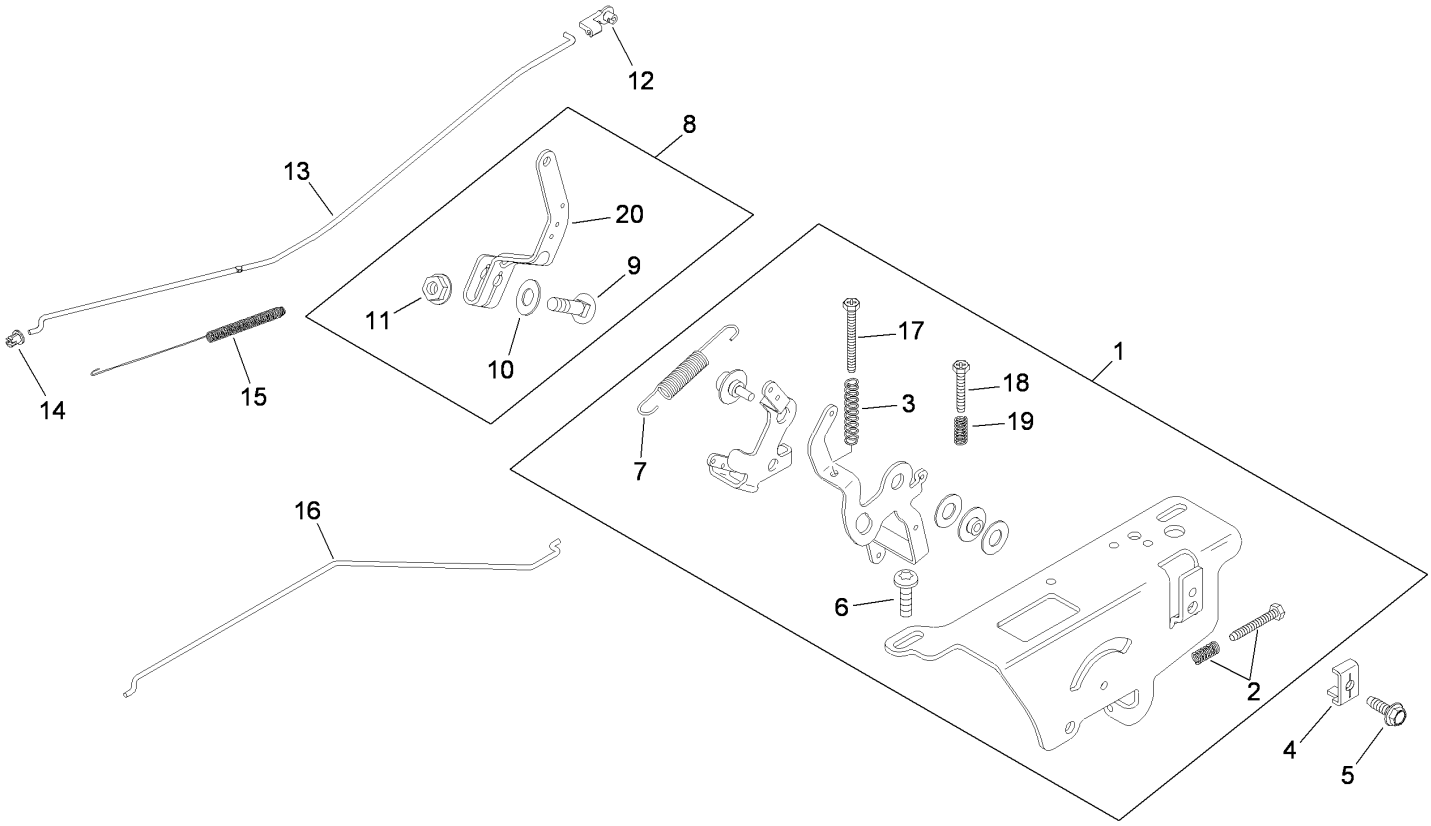
Ref	Part No.	Qty.	Description
❹1	20 098 05-S	1	Starter ASM (Service With Ref 3-6)
❹2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)
❹3	12 221 02-S	1	Brush Kit
❹4	20 755 12-S	1	Drive Kit (J E)
❹5	20 227 01-S	1	Cap-End, Drive (J E)
❹6	20 211 02-S	1	Bolt-Thru



Fuel System Assembly
Kohler SV590-0213

Ref	Part No.	Qty.	Description
❹1	25 237 14-S	4	Clamp-Hose, Spring (1/2)
❹2	47 154 01-S	1	Clip-Cable
❹3	25 050 22-S	1	Filter-Fuel
❹4	25 111 34-S	2	Line-Fuel (24.0 Cut To Length)
❹5	24 393 16-S	1	Pump-Fuel
❹6	20 265 09-S	1	Heat Deflector ASM (Includes Ref 11, 14, 15, 20 332 01-S)
❹7	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❹8	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)
❹9	20 853 33-S	1	Carburetor (Includes Ref 10, 11) (Repair Kit/W 12 755 109-S, 12 755 110-S, 12 757 02-S, 12 757 03-S, 12 757 33-S, 12 757 37-S, 20 755 07-S)
❹10	12 041 01-S	1	Gasket-Carburetor
❹11	12 041 02-S	1	Gasket-Base, Air Cleaner
❹12	20 072 05-S	1	Stud-Mounting, Carburetor (M6X1.0X100)
❹13	M-641060-S	2	Nut-Flange (M6X1.0)
❹14	20 072 07-S	1	Stud-Carburetor
❹15	20 041 18-S	1	Gasket-Deflector, Heat
❶❹	25 454 05-S	1	Tie
❶❹	12 755 109-S	1	High Altitude Kit (5000 Or 10000 Ft)
❶❹	12 755 110-S	1	Choke Shaft Kit
❶❹	12 757 02-S	1	Float Repair Kit

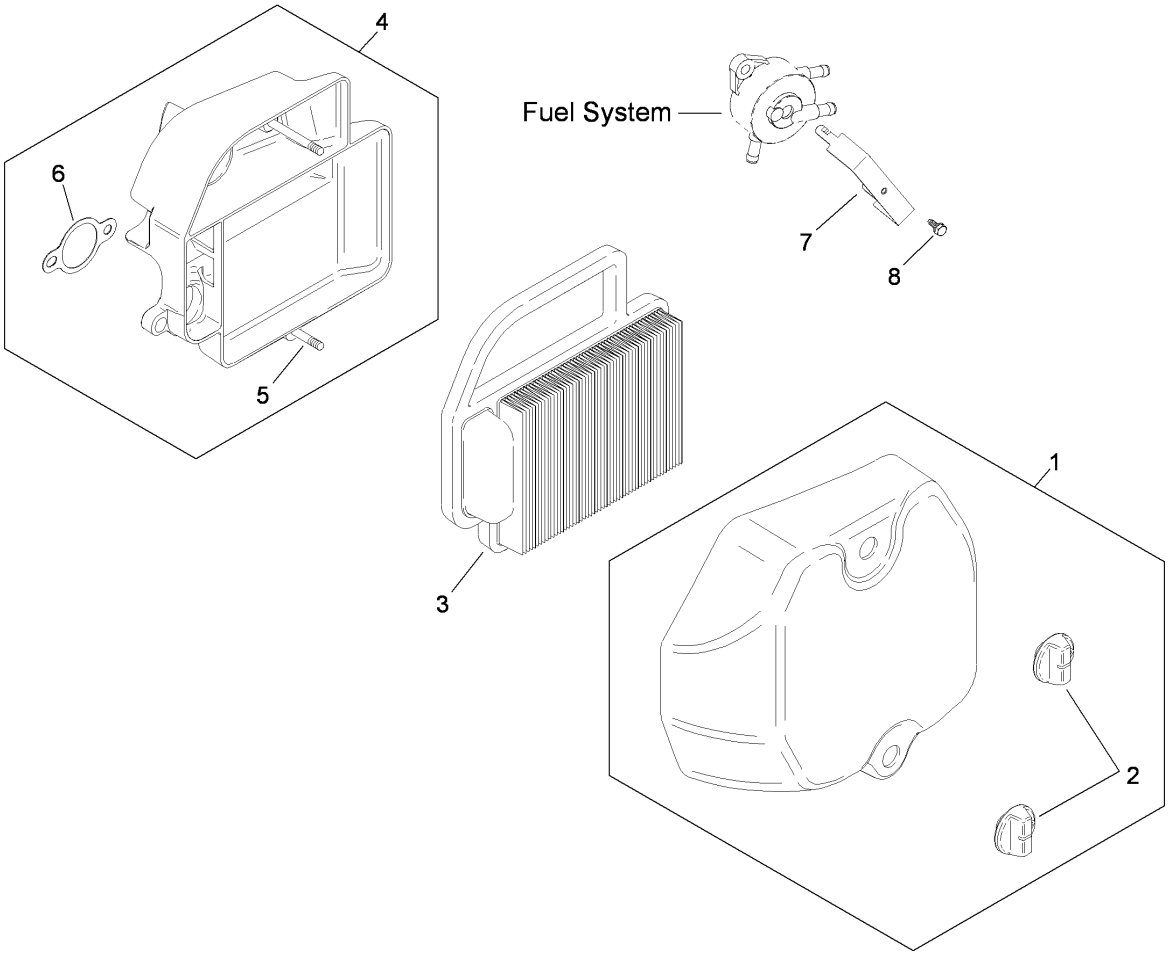
Ref	Part No.	Qty.	Description
❶❹	12 757 03-S	1	Carburetor Repair Kit
❶❹	12 757 33-S	1	Solenoid Repair Kit
❶❹	12 757 37-S	1	Bowl Replacement Repair Kit
❶❹	20 755 07-S	1	High Altitude Kit (10, 000 Ft)



Engine Control Assembly
Kohler SV590-0213

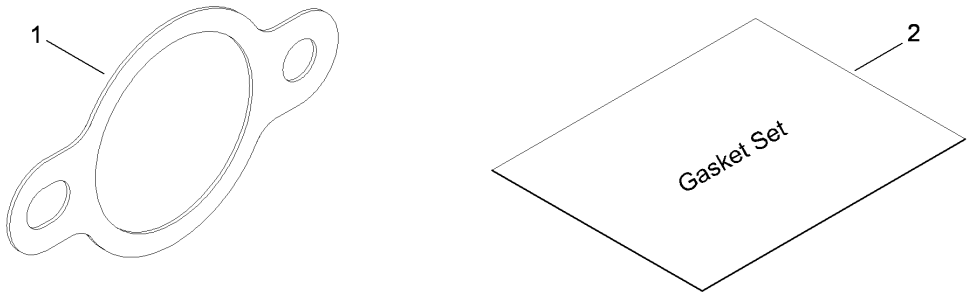
Ref	Part No.	Qty.	Description
❹1	20 536 06-S	1	Speed Control ASM (Includes Ref 2, 3, 6 [qty 1], 7, 17-19)
❹2	25 086 297-S	1	Idle Adjusting Screw And Spring Kit
❹3	20 089 12-S	1	Spring-Control, Speed (Long)
❹4	12 237 01-S	2	Clamp-Cable
❹5	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16)
❹6	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)
❹7	20 089 11-S	1	Spring-Governor
❹8	20 090 11-S	1	Governor Lever ASM (Includes 9-11, 20)
❹9	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)
❹10	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
❹11	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
❹12	25 158 11-S	1	Bushing-Retaining, Linkage
❹13	20 079 07-S	1	Linkage-Throttle
❹14	25 158 08-S	1	Bushing-Linkage, Throttle
❹15	20 089 10-S	1	Spring-Linkage
❹16	20 079 05-S	1	Linkage-Choke (Single Wire)
❹17	20 086 18-S	1	Screw-Phl Thd Frm (M4X0.7X38)
❹18	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)
❹19	12 089 11-S	1	Spring-Control, Speed

Ref	Part No.	Qty.	Description
❹20	20 090 02-S	1	Lever-Governor



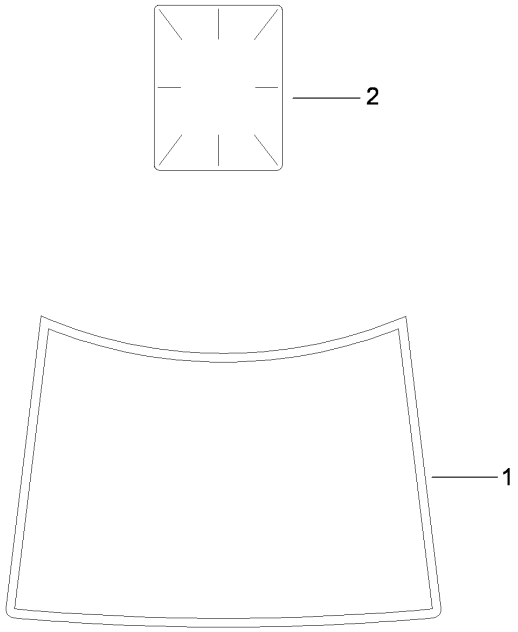
Air Intake and Filtration Assembly
Kohler SV590-0213

Ref	Part No.	Qty.	Description
❹1	20 096 04-S	1	Air Cleaner Cover Kit (Includes Ref 2)
❹2	25 341 04-S	2	Knob-Cover
❹3	20 083 02-S	1	Element-Cleaner, Air
❹4	20 094 04-S	1	Air Cleaner Base Kit (Includes Ref 5, 6)
❹5	20 072 04-S	2	Stud-Base, Air Cleaner
❹6	12 041 02-S	1	Gasket-Base, Air Cleaner
❹7	20 126 12-S	1	Bracket-Pump, Fuel
❹8	M-445010-S	1	Screw-Thrd Frm (M4X0.7X10)



Gaskets
Kohler SV590-0213

Ref	Part No.	Qty.	Description
❹1	20 041 12-S	1	Gasket-Exhaust
❶❹2	20 755 05-S	1	Gasket Set



Artwork is representative
Actual labels may differ depending on model and specification number

Decals
Kohler SV590-0213

Ref	Part No.	Qty.	Description
❹1	20 113 13-S	1	Decal (19 H P)
❹2	25 113 39-S	1	Decal-Laminate, Clear

Attachments and Accessories

For 74380 - TimeCutter Z4200 Riding Mower

Product Name	Model/Part
Smooth Tread Front Tire Kit	110-6739
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Armrest Kit	79212
42 Inch Replacement Blade Kit	79220
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
Rear Engine Guard	79316
Rear Hitch Kit	79318
42 Inch and 50 Inch Twin Bagger	79324


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