



TimeCutter™ Z4200 Riding Mower

Model No. 74380 - 290000326 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Description	Page	Description	Page
Frame Assembly	 3	Oil Pan and Lubrication Assembly Kohler SV590-0213	 21
Deck Lift and Seat Support Assembly	 4	Head, Valve and Breather Assembly Kohler SV590-0213	 22
Seat Assembly	 5	Ignition and Electrical Assembly Kohler SV590-0213	 23
Control Assembly	 6	Blower Housing Assembly Kohler SV590-0213	 24
Hydro Drive Assembly	 7	Starter Assembly Kohler SV590-0213	 25
RH Hydro Assembly No. 110-6771	 8	Fuel System Assembly Kohler SV590-0213	 26
LH Hydro Assembly No. 110-6770	 10	Engine Control Assembly Kohler SV590-0213	 27
Engine and Clutch Assembly	 12	Air Intake and Filtration Assembly Kohler SV590-0213	 28
Styling and Fuel System Assembly	 13	Gaskets Kohler SV590-0213	 29
42 Inch Deck Assembly	 14	Decals Kohler SV590-0213	 30
42 Inch Deck Assembly No. 117-1290	 15	Attachments and Accessories List	 31
42 Inch Deck Decal and Recycler Assembly	 16		
42 Inch Deck Spindle and Belt Drive Assembly	 17		
Electrical Assembly	 18		
Crankshaft Assembly Kohler SV590-0213	 19		
Crankcase Assembly Kohler SV590-0213	 20		

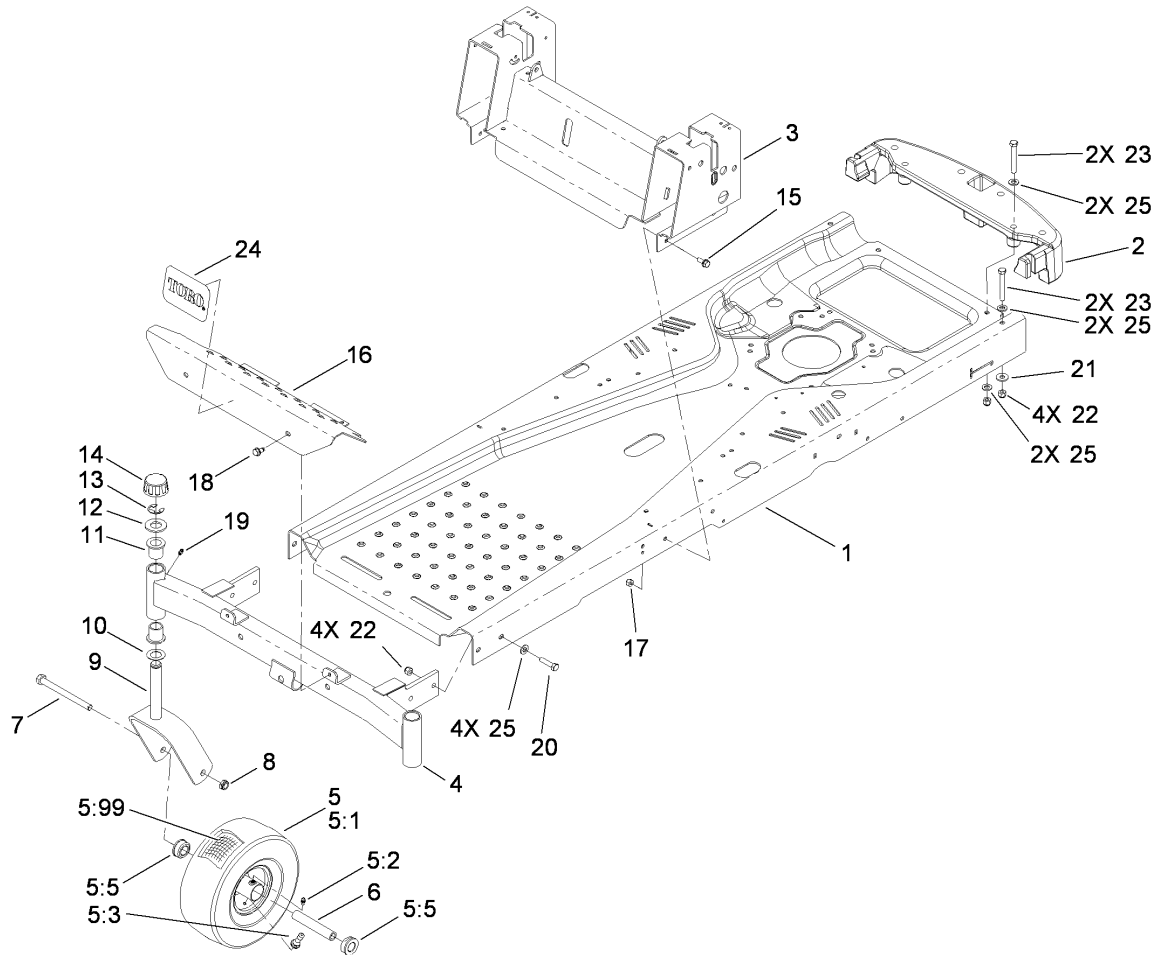
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	

Footnotes

- | | |
|----------------------|--|
| ❶ Not illustrated | ❷ Not serviced separately |
| ❸ Optional Equipment | ❹ Obtain parts from www.kohlerplus.com |



Frame Assembly

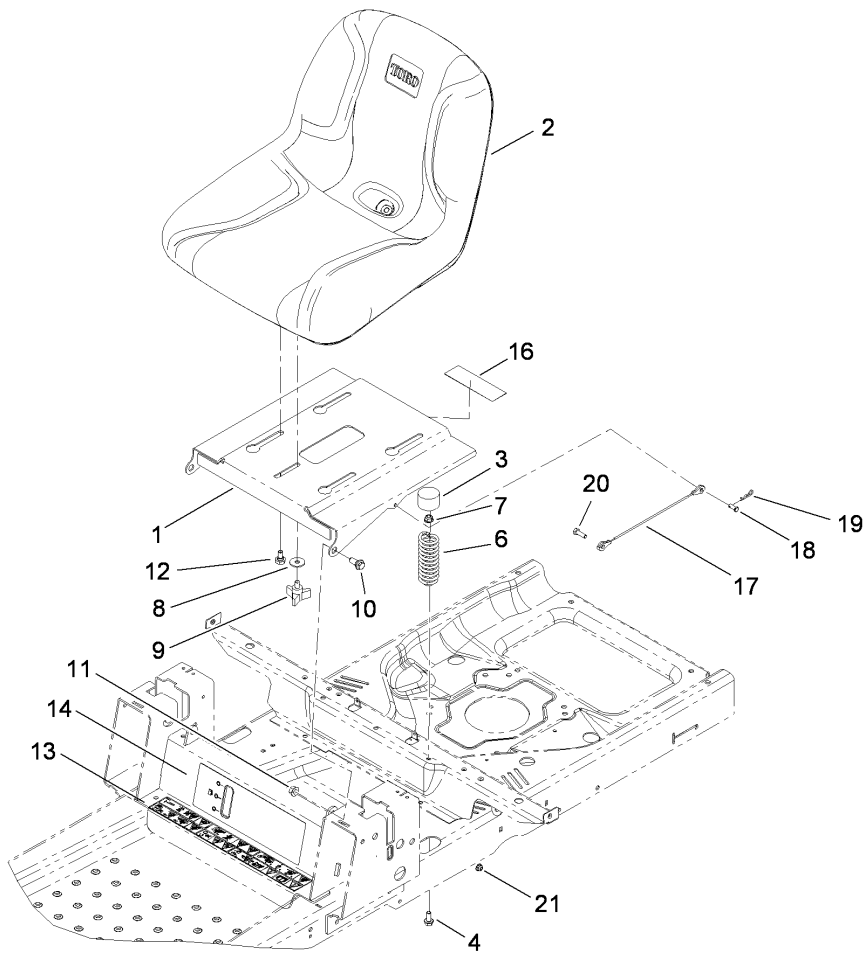
Ref	Part No.	Qty.	Description
1	115-2464-01	1	Frame
2	110-6899-03	1	Bumper-Rear
3	115-5041-03	1	Seat Pivot/Control ASM
4	108-7882-01	1	Front Axle ASM
5	105-3471	2	Front Wheel And Tire ASM
5:1	105-1943	1	Tire
5:2	302-5	1	Fitting-Grease
5:3	232-27	1	Stem-Valve
5:5	114-1640	2	Bushing-Flange
5:99	93-4244	1	Tube-Inner (W/Valve)
6	104-3667	2	Spanner-Wheel
7	325-22	2	Screw-HH
8	3296-45	2	Nut-Lock, NI
9	108-7851-01	2	Caster Fork ASM
10	110-6767	2	Washer-Thrust
11	1-303514	4	Bearing-Flanged
12	104-8076	2	Washer
13	32151-103	2	Ring-Retaining, EXT
14	61-9780	2	Cap-Hub
15	3234-47	7	Screw-HHF
16	108-7855-03	1	Footrest
17	3296-29	7	Nut-Lock, NI
18	32104-32	2	Screw-HWH
19	302-5	2	Fitting-Grease

Ref	Part No.	Qty.	Description
20	323-8	4	Screw-HH
21	80-6990	2	Washer-Hardened
22	3296-39	8	Nut-Lock, NI
23	323-13	4	Screw-HH
24	99-2385	1	Decal
25	3256-24	10	Washer-Flat



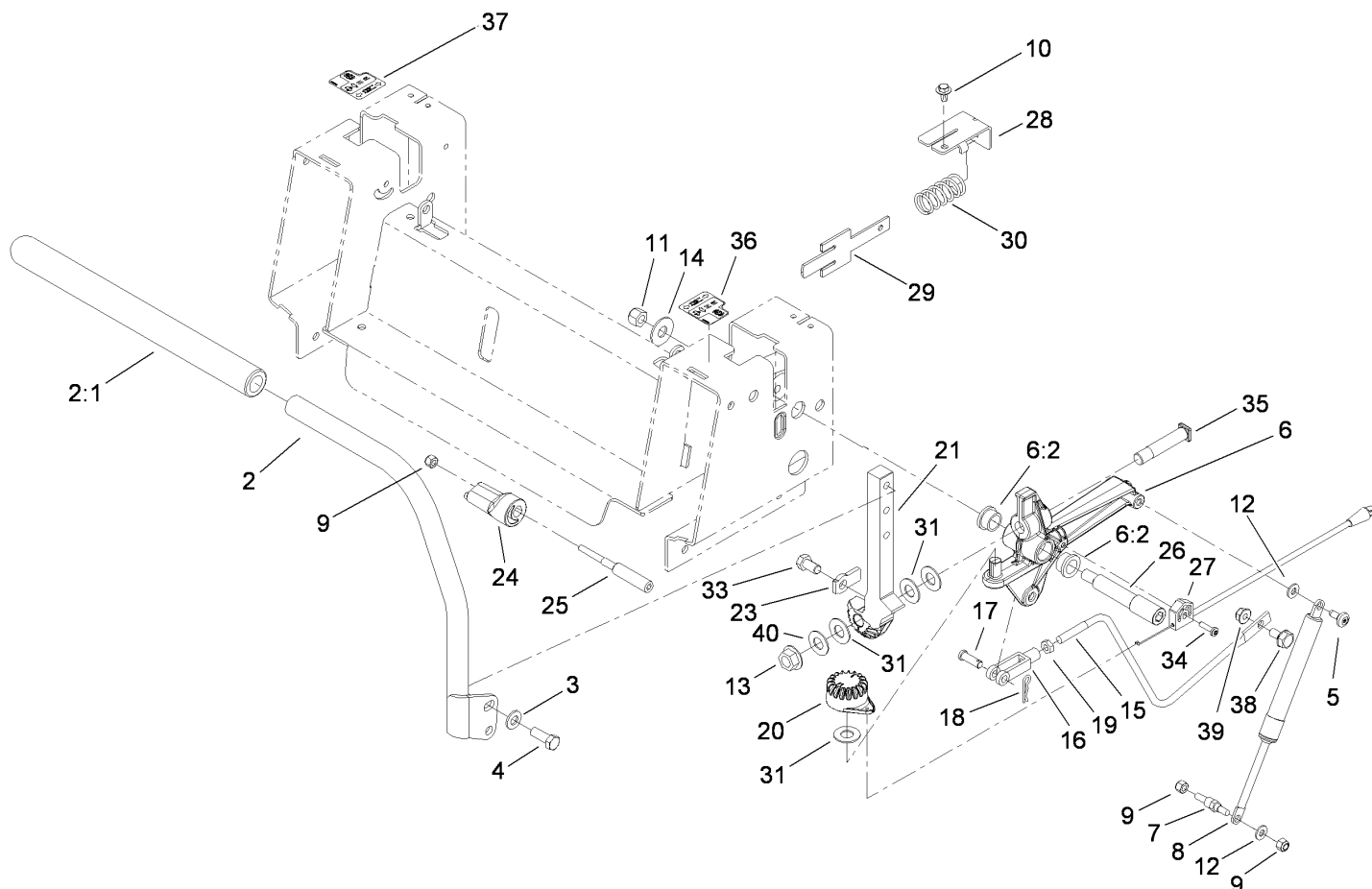
Deck Lift and Seat Support Assembly

Ref	Part No.	Qty.	Description				
1	112-4027-03	1	Sector-HOC				
2	322-10	2	Screw-HH				
3	322-6	3	Screw-HH				
4	112-3960-03	1	Lift Arm ASM				
5	108-7841-03	1	Lift Lever ASM				
6	110-6800-03	1	Plate-Lift				
7	110-6805-03	1	Bracket-Seat/Pods				
8	110-1937-03	1	Tray-Battery				
9	3296-29	8	Nut-Lock, NI				
10	108-7840	1	Link-Lift				
11	108-7839	1	Arm-Lift, Rear				
12	108-7845	2	Block-Pivot				
13	110-6824	1	Decal-HOC				
14	105-3450	1	Grip-Lever, Lift				
15	3272-10	1	Pin-Cotter				
16	3256-26	1	Washer-Flat				
17	104-8300	3	Nut-Flange, NI				
18	3234-47	6	Screw-HHF				
19	3256-23	3	Washer-Flat				
20	106-8743	1	Decal				
21	32104-32	1	Screw-HWH				



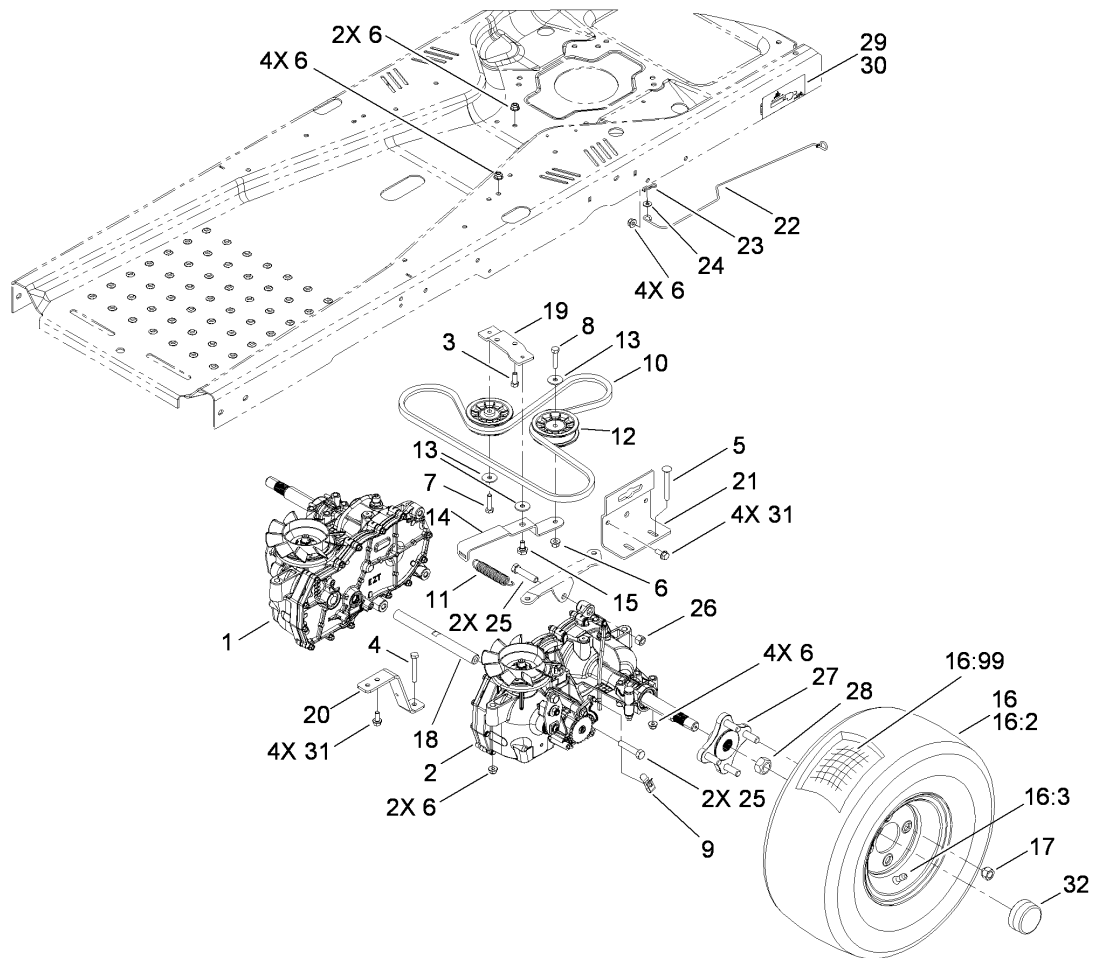
Seat Assembly

Ref	Part No.	Qty.	Description				
1	115-2465-03	1	Base-Seat				
2	117-1225	1	Seat-15 Inch				
3	701178	2	Cap-Protector				
4	3234-47	2	Screw-HHF				
6	92-7054	2	Spring-Compression				
7	104-8300	2	Nut-Flange, NI				
8	5-4460	1	Washer-Pivot				
9	92-9674	1	Knob				
10	94-7582	2	Bolt-Shoulder				
11	32128-21	2	Nut-HF				
12	37-8771	4	Bolt-Shoulder				
13	115-2469	1	Decal-Danger				
14	115-2450	1	Decal				
16	106-8717	1	Decal-Service				
17	109-2628	1	Cable-Stop, Seat				
18	60-1730	1	Pin-Clevis				
19	1-806003	1	Pin-Cotter, Hair				
20	321-5	1	Screw-HH				
21	104-7201	1	Nut-HF				



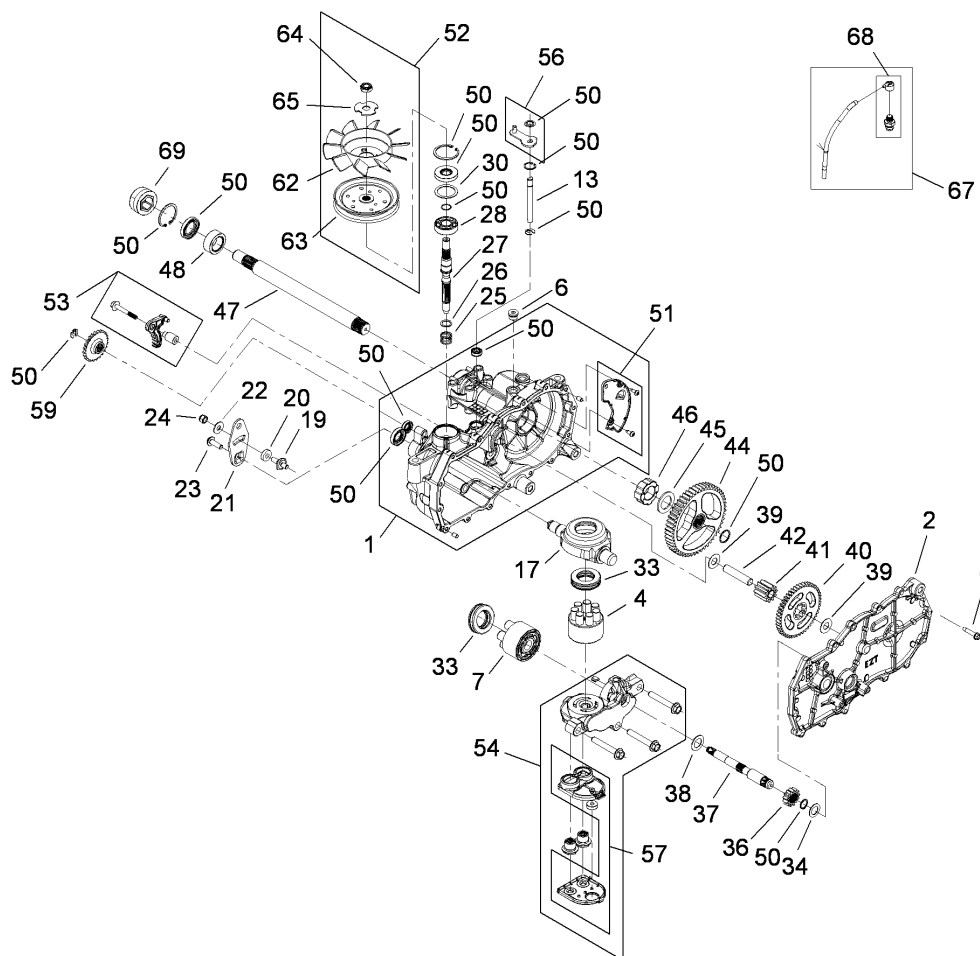
Control Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
❶1	117-5339	1	RH Control Handle ASM	❶22	110-6782-05	1	Arm-Actuator, RH
❶1:1	108-6187	1	Grip	23	115-5023	2	Tab-Stop
2	117-5338	1	LH Control Handle ASM	24	110-6873	2	Eccentric
2:1	108-6187	1	Grip	25	110-6874	2	Screw-Eccentric
3	3256-24	4	Washer-Flat	26	110-6875	2	Bolt-Shoulder
4	323-6	4	Screw-HH	27	110-6858	2	Cable-Brake, Parking
5	112-4004	2	Screw-Shoulder	28	110-6751	2	Bracket-Return
6	110-6828	2	Activator Arm ASM	29	110-6750	2	Plate-Return
6:2	105-3455	2	Bushing	30	110-6752	2	Spring
7	110-6810	2	Stud-Damper	31	110-6894	8	Washer-Pivot
8	103-2913	2	Damper-Control, Motion	33	323-4	2	Screw-HH
9	3296-42	6	Nut-Lock, NI	34	110-0863	2	Screw-Torx
10	46-8560	2	Screw-HHF	35	110-6784	2	Bolt-Shoulder
11	3296-48	2	Nut-Lock, NI	36	112-9750	1	Decal-Control Lever, LH
12	3256-22	4	Washer-Flat	37	112-9751	1	Decal-Control Lever, RH
13	32128-23	2	Nut-HF	38	37-8771	2	Bolt-Shoulder
14	3256-5	2	Washer-Flat	39	104-8300	2	Nut-Flange, NI
15	110-6693	2	Link-Hydro	40	112-9771	2	Washer-Teflon
16	1-303105	2	Yoke-Adjustable				
17	1-808280	2	Pin-Clevis				
18	1-806003	2	Pin-Cotter, Hair				
19	3220-2	2	Nut-Jam				
20	110-6845	2	Gear-Control				
21	110-6783-05	1	Arm-Actuator, LH				



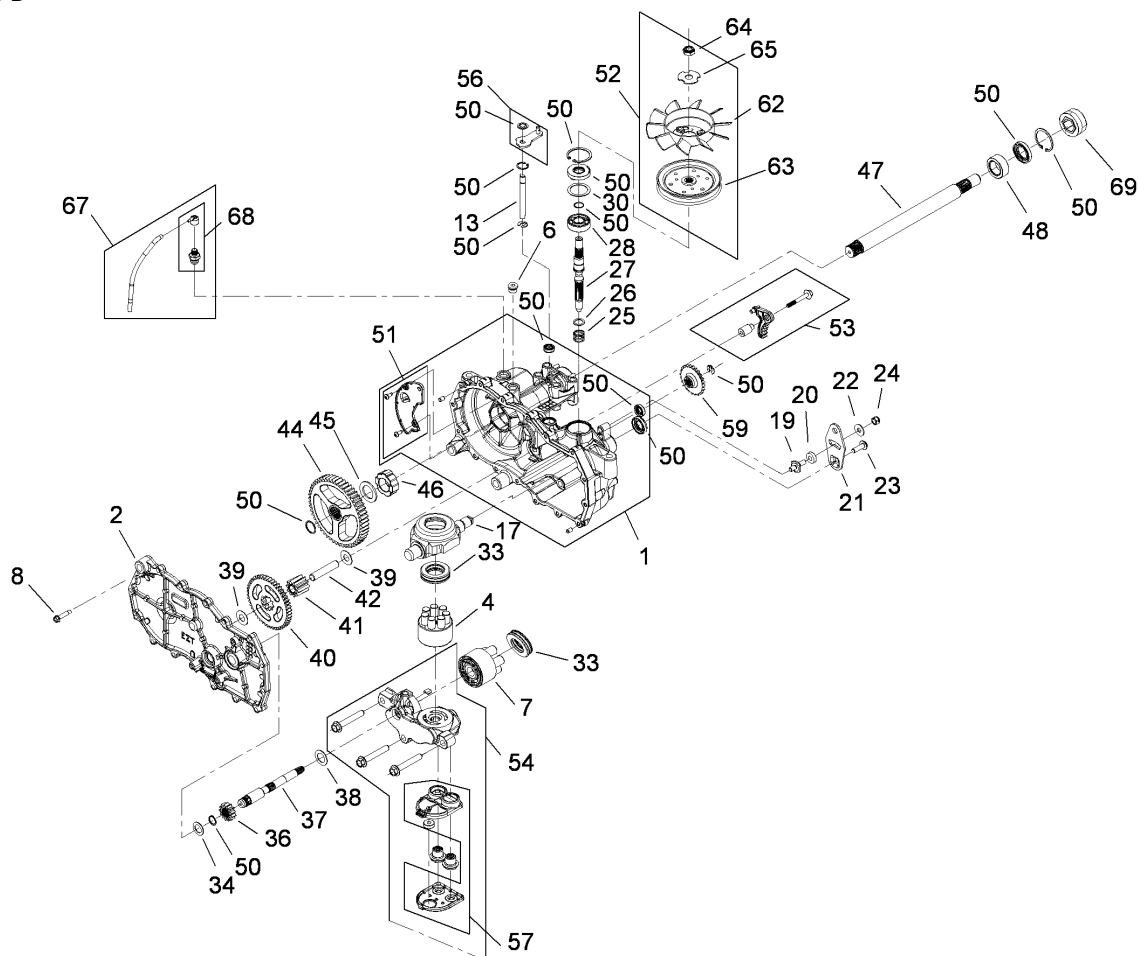
Hydro Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6771	1	Hydro-RH	22	110-6787	2	Rod-Bypass
2	110-6770	1	Hydro-LH	23	1-806003	2	Pin-Cotter, Hair
3	322-4	2	Screw-HH	24	3256-22	2	Washer-Flat
4	322-11	2	Screw-HH	25	324-8	4	Screw-HH
5	3230-9	4	Screw-CARR	26	3296-48	2	Nut-Lock, NI
6	104-8300	17	Nut-Flange, NI	27	112-3979	2	Hub ASM
7	322-6	1	Screw-HH	28	112-3982	2	Nut-Lock
8	322-7	1	Screw-HH	29	114-8532	1	Decal-Transport, LH
9	110-6677	2	Clip-Spring	30	114-8531	1	Decal-Transport, RH
10	110-6774	1	V-Belt	31	3234-47	8	Screw-HHF
11	63-1590	1	Spring-Idler	32	115-5057	2	Cover-Nut, Axle
12	110-6775	2	Pulley-Idler				
13	5-4460	3	Washer-Pivot				
14	110-1925	1	Arm-Idler				
15	37-8771	1	Bolt-Shoulder				
16	110-6881	2	Wheel And Tire ASM				
16:2	110-6885	1	Tire				
16:3	232-27	1	Stem-Valve				
16:99	107-2491	1	Tube-Tire				
17	242-50	8	Nut-Lug				
18	110-6807	1	Shaft-Cross				
19	110-1926	1	Plate-Pivot				
20	110-6806-03	2	Strap-Torque				
21	110-6878-03	2	Support-Hydro				



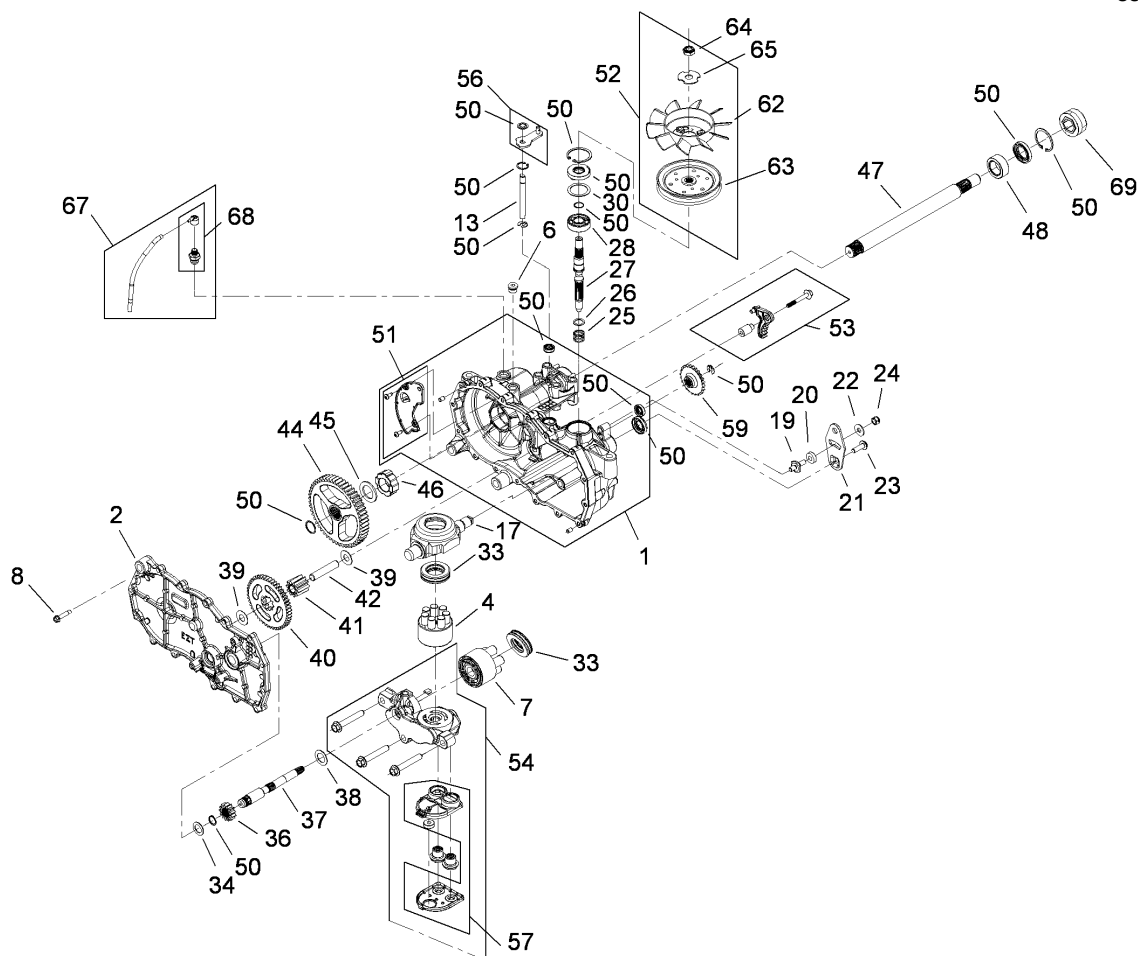
RH Hydro Assembly No. 110-6771

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1630	1	RH Main Housing ASM	39	94-1933	2	Washer
2	114-1631	1	RH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	104-2189	1	Plug-Thread, Straight	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8697	1	RH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9861	1	RH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Thrust, Block	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft-Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



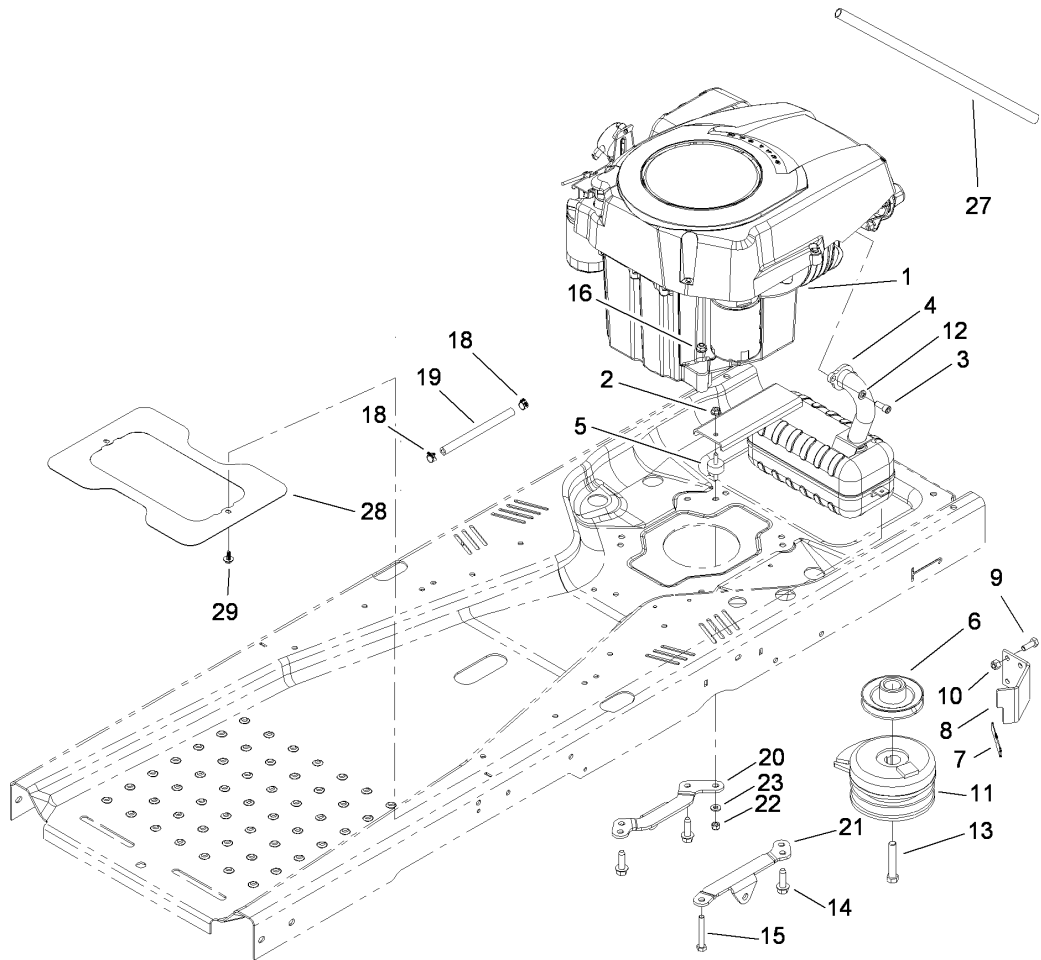
LH Hydro Assembly No. 110-6770

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-1636	1	LH Main Housing ASM	39	94-1933	2	Washer
2	114-1637	1	LH Side ASM	40	104-5317	1	Gear
4	110-8561	1	Pump Block ASM	41	104-5318	1	Gear-Jackshaft, 10T
6	104-2189	1	Plug-Thread, Straight	42	104-5329	1	Pin-Jackshaft
7	103-2666	1	Cylinder Block Kit	44	112-9855	1	Gear-52T, Bull
8	104-5305	16	Screw-HHF	45	112-9856	1	Washer
13	106-8678	1	Rod-Bypass	46	112-9857	1	Bearing-Sleeve
17	104-5304	1	Swashplate-Trunnion	47	112-9858	1	Shaft-Axle
19	104-2116	1	Stud	48	112-9859	1	Bushing-Axle
20	112-9853	1	Puck-Friction	50	106-8686	1	Seal Kit
21	106-8747	1	Arm-Control	51	106-8687	1	LH Expansion Plate Kit
22	5-4460	1	Washer-Pivot	52	106-8698	1	Fan Pulley Kit
23	107-2488	1	Screw	53	114-1633	1	Brake Arm Kit
24	105-1872	1	Nut	54	112-9862	1	LH Center Section Filter Kit
25	94-1936	1	Spring-Block	55	104-2147	1	Sealant
26	94-1937	1	Washer-Thrust, Block	56	107-2489	1	Bypass Arm Kit
27	104-5306	1	Shaft-Input	57	114-1634	1	Filter Kit
28	104-5311	1	Bearing-Ball	59	106-8694	1	Disc-Brake, Cog
30	104-5308	1	Spacer	62	110-8566	1	Fan-6 Inch, 10 Blade
33	94-6922	2	Bearing-Thrust	63	104-1754	1	Pulley
34	104-5339	1	Washer-Flat	64	105-1875	1	Nut-Lock
36	104-5316	1	Gear-Pinnion, 13T	65	107-9122	1	Washer-Slotted
37	114-1632	1	Shaft-Motor	67	112-9866	1	Breather Kit
38	104-5360	1	Washer-Shaft, Motor	68	114-1635	1	Breather ASM



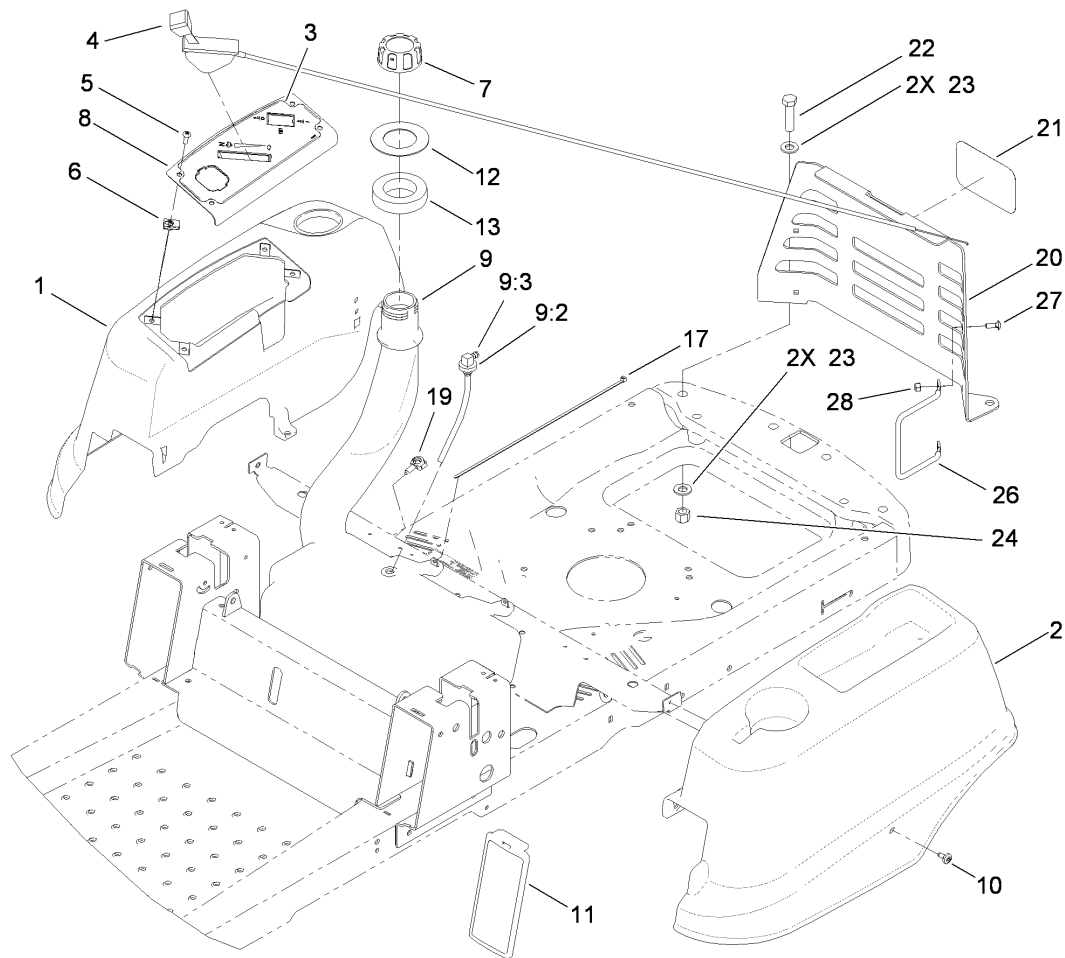
LH Hydro Assembly No. 110-6770 (continued)

Ref	Part No.	Qty.	Description
69	115-5057	1	Cover-Nut, Axle



Engine and Clutch Assembly

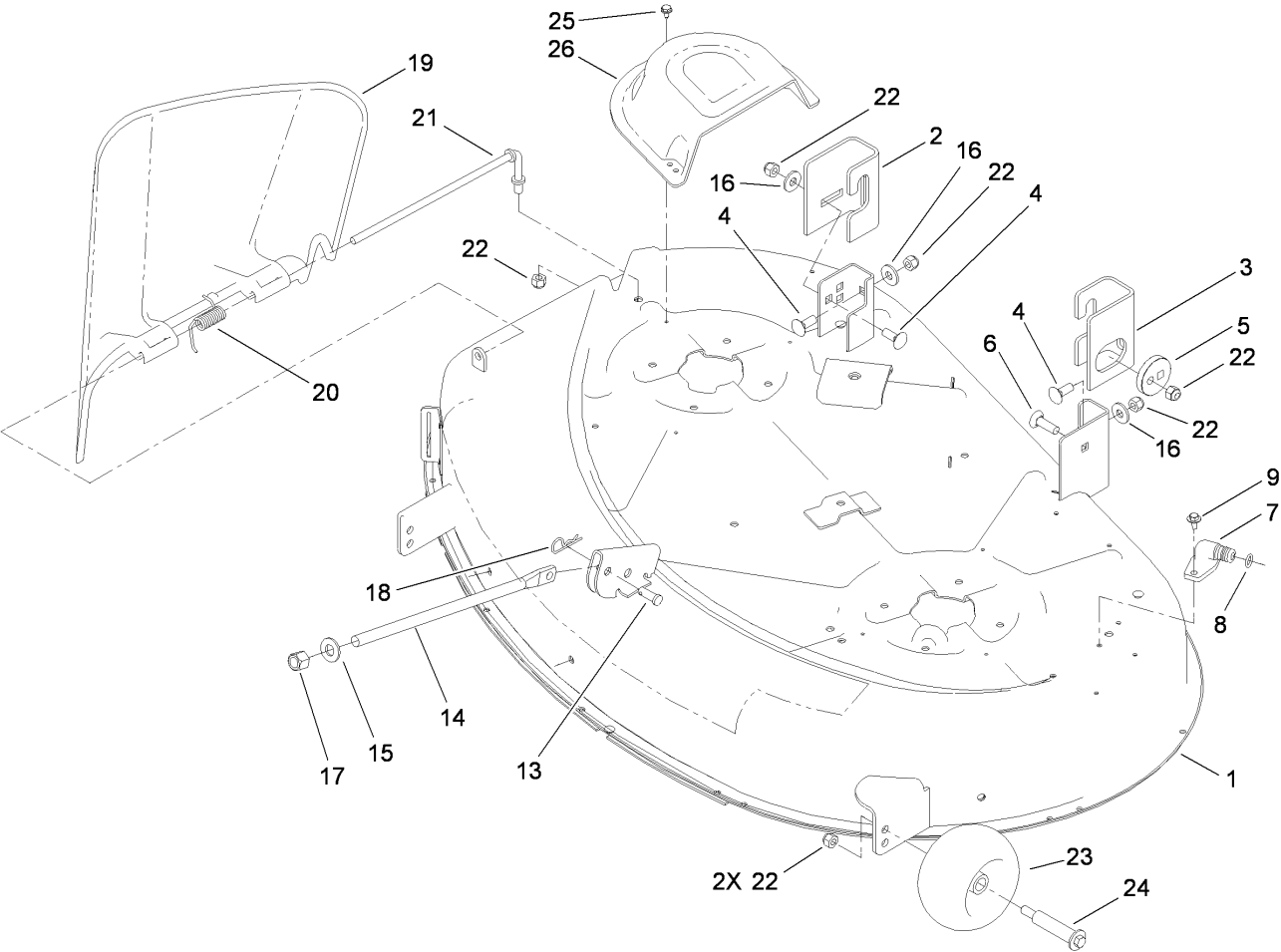
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1		1	Engine-Kohler, Sv590-0213	29	46-8560	2	Screw-HHF
2	32128-33	1	Nut-HF				
3	3274-10	2	Screw-HSH				
4	112-4024	1	Muffler-Kohler				
5	112-3976	1	Isolator				
6	114-1622	1	Pulley-Engine				
7	112-4033	1	Bumper				
8	110-6896	1	Stop-Clutch				
9	322-4	2	Screw-HH				
10	3296-29	2	Nut-Lock, NI				
11	104-3334	1	Clutch-Electric				
12	3253-4	2	Washer-Lock				
13	3212-10	1	Screw-HH				
14	32144-109	3	Screw				
15	322-11	1	Screw-HH				
16	104-8300	1	Nut-Flange, NI				
18	2412-98	2	Clamp				
19	109-0306	1	Hose-Fuel				
20	110-6798	1	Support-Hydro, RH				
21	110-6799	1	Support-Hydro, LH				
22	3296-42	1	Nut-Lock, NI				
23	3256-22	1	Washer-Flat				
27	106-7022	1	Tube-Drain, Oil				
28	114-8544	1	Shield-Heat				



Styling and Fuel System Assembly

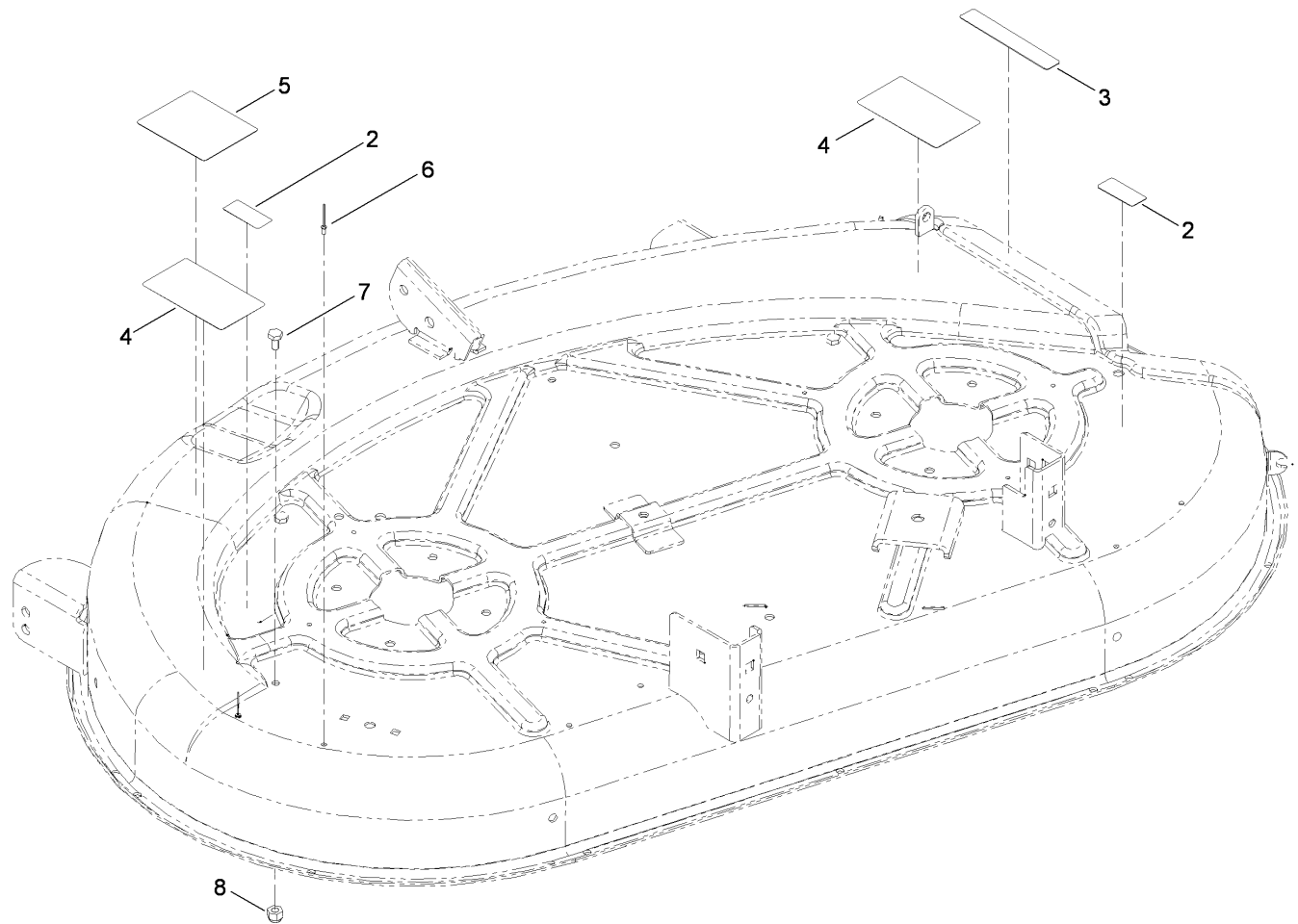
Ref	Part No.	Qty.	Description
1	117-1219	1	Pod-RH
2	117-1220	1	Pod-LH
3	115-2500	1	Decal-Panel, Control
4	104-3626	1	Cable-Throttle
5	3258-166	4	Screw-PRH
6	107069	4	Clip
7	93-7198	1	Gas Cap ASM
8	110-1927-03	1	Panel-Control
9	110-6890	1	Fuel Tank ASM
9:2	46-6560	1	Bushing
9:3	95-3970	1	Fitting-90 Degree
10	112-4004	6	Screw-Shoulder
11	110-6786	2	Cover-Control
12	112-9760	1	Washer-Rubber
13	55-9310	1	Seal-Foam
17	100-9064	1	Tie-Cable
19	105-1853	1	Clamp-Hose
20	110-6685-03	1	Support-Cover, Rear
21	105-8278	1	Decal
22	325-8	2	Screw-HH
23	3256-26	4	Washer-Flat
24	3296-23	2	Nut-Lock, NI
26	112-4022	1	Guard-Muffler
27	3229-1	2	Screw-CARR

Ref	Part No.	Qty.	Description
28	3296-42	2	Nut-Lock, NI



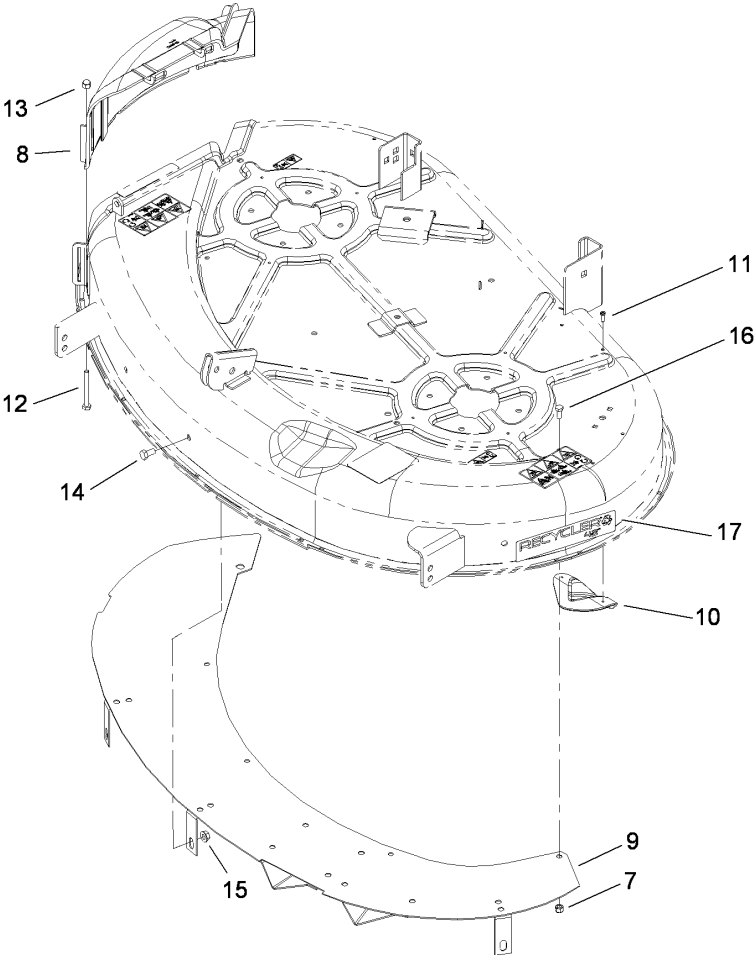
42 Inch Deck Assembly

Ref	Part No.	Qty.	Description				
1	117-1290	1	42 Inch Deck ASM				
2	108-7836	1	Bracket-Hanger, Right Rear				
3	108-7838	1	Bracket-Hanger, Left Rear				
4	3231-2	3	Screw-CARR				
5	112-3980	1	Eccentric				
6	3231-28	1	Screw-CARR				
7	95-2747	1	Fitting-Washout				
8	46-6290	1	O-Ring, Seal				
9	46-8560	2	Screw-HHF				
13	1-808284	1	Pin-Clevis				
14	108-7847	1	Rod-Lift				
15	87-7270	1	Washer-Thrust				
16	80-6990	3	Washer-Hardened				
17	3296-23	1	Nut-Lock, NI				
18	9335054	1	Pin-Hair				
19	112-3951	1	Deflector-42 Inch				
20	110-6694	1	Spring-Torsion				
21	112-4026	1	Rod-Pivot				
22	3296-39	7	Nut-Lock, NI				
23	1-603299	2	Roller-Scalp, Anti				
24	112-3977	2	Bolt-Shoulder				
25	32104-76	6	Screw				
26	108-7889	2	Cover-Belt				



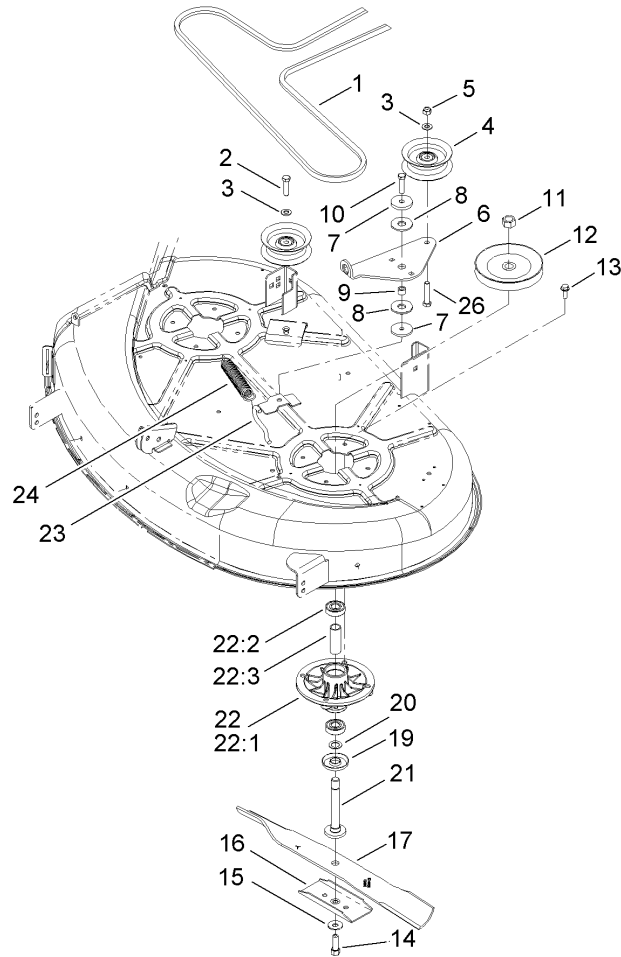
42 Inch Deck Assembly No. 117-1290

Ref	Part No.	Qty.	Description				
2	114-1606	2	Decal-Danger, Pulley				
3	93-7009	1	Decal-Danger, Deflector				
4	110-6691	2	Decal-Danger				
5	105-7015	1	Decal-Routing, Belt				
6	3290-282	2	Rivet-Blind				
7	321-2	3	Screw-HH				
8	3296-42	3	Nut-Lock, NI				



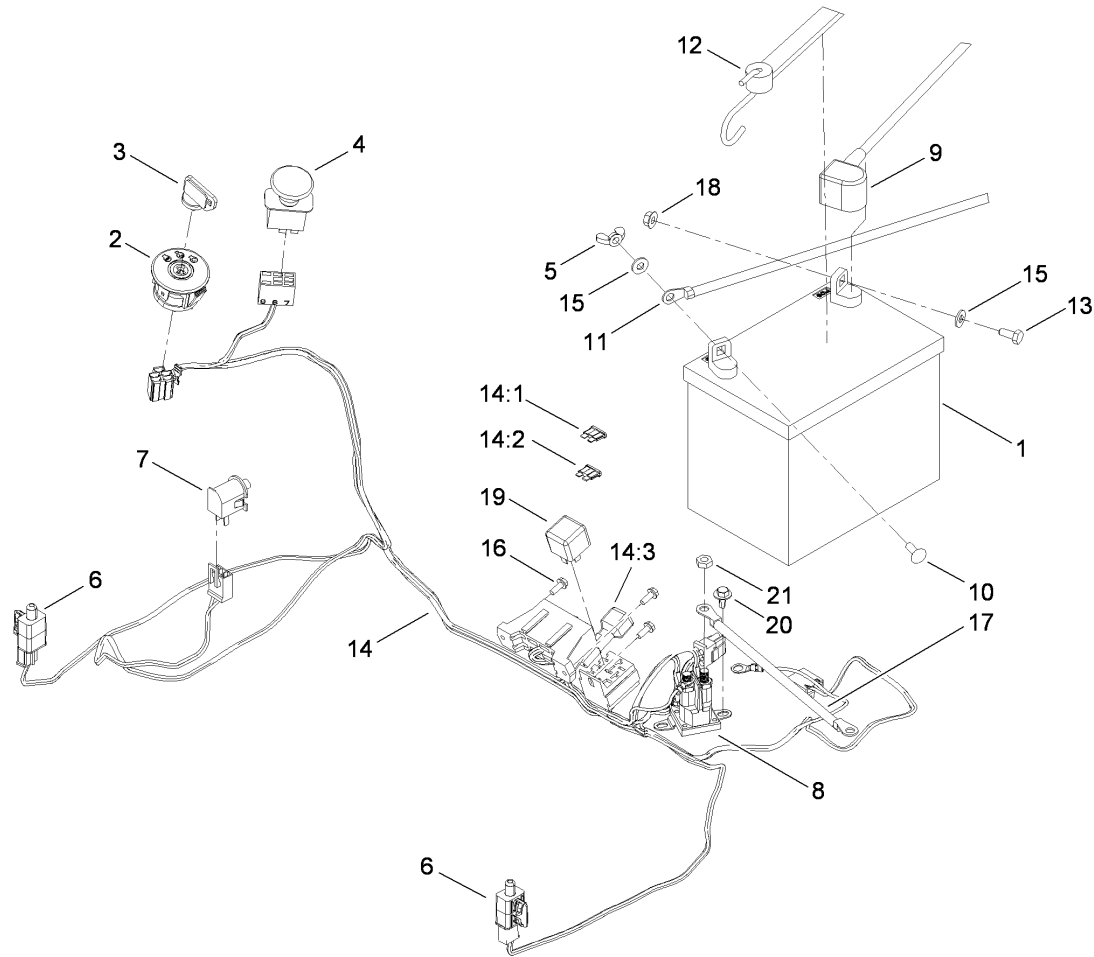
42 Inch Deck Decal and Recycler Assembly

Ref	Part No.	Qty.	Description				
7	3296-42	4	Nut-Lock, NI				
8	110-6682	1	Cover-Discharge				
9	107-7316-03	1	Baffle Upper ASM				
10	76-2160	3	Plate-Kicker				
11	32144-111	6	Screw-PPH				
12	321-15	2	Screw-HH				
13	32111-7	2	Nut-Cap				
14	322-2	3	Screw-HH				
15	32128-25	3	Nut-HF				
16	321-3	4	Screw-HH				
17	106-8735	1	Decal				



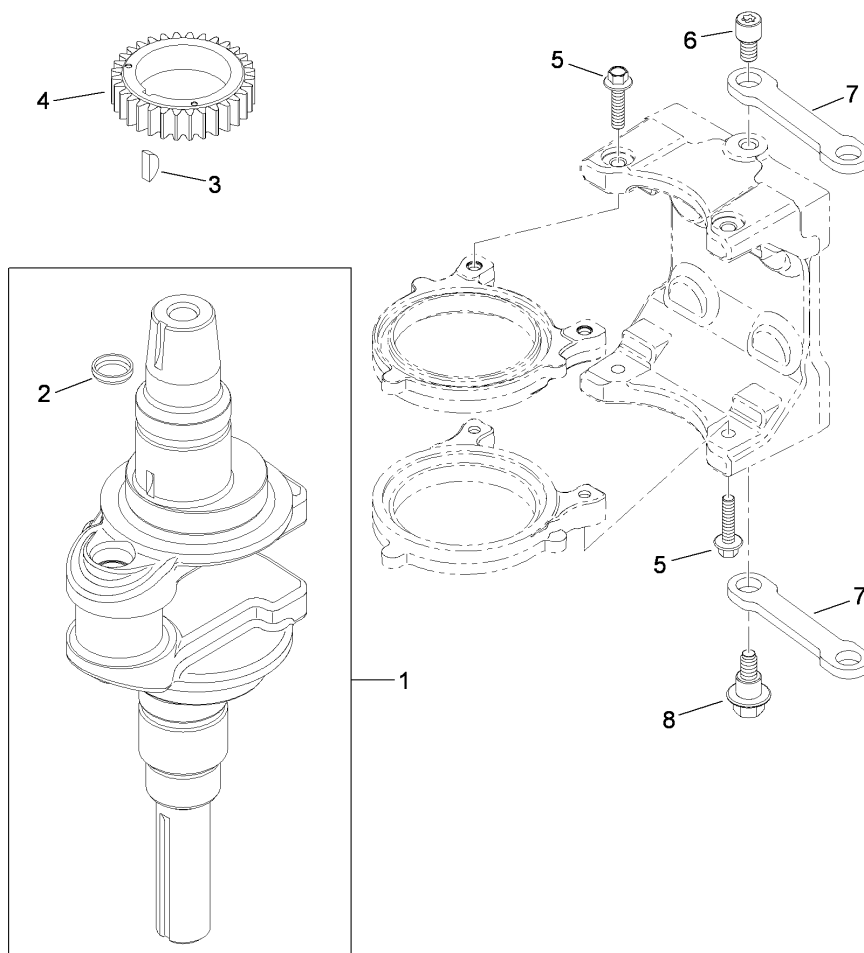
42 Inch Deck Spindle and Belt Drive Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-6871	1	V-Belt	23	88-5970	1	Hook-Return, Spring
2	323-9	1	Screw-HH	24	106-2177	1	Spring-Extension
3	3256-24	2	Washer-Flat	26	323-10	1	Screw-HH
4	106-2175	2	Pulley-Idler, Flat				
5	3296-39	1	Nut-Lock, NI				
6	114-8540	1	Arm-Idler				
7	110-9981	2	Washer-Plain				
8	114-0463	2	Washer-Friction, Composite				
9	115-4986	1	Spacer				
10	323-8	1	Screw-HH				
11	3219-6	2	Nut-Hex				
12	110-6864	2	Pulley				
13	32144-41	8	Screw-Taptite				
14	26-0671	2	Screw-HH				
15	3290-465	2	Washer-Belleville				
16	106-2248-03	2	Stiffener-Blade				
17	106-2247-03	2	Blade				
19	80-4360	2	Shield-Bearing				
20	80-4380	2	Spacer				
21	117-1192	2	Shaft-Spindle				
22		2	Spindle ASM				
22:1	88-4510	1	Housing-Spindle				
22:2	100-1048	2	Bearing-Ball				
22:3	62-3661	1	Spacer				



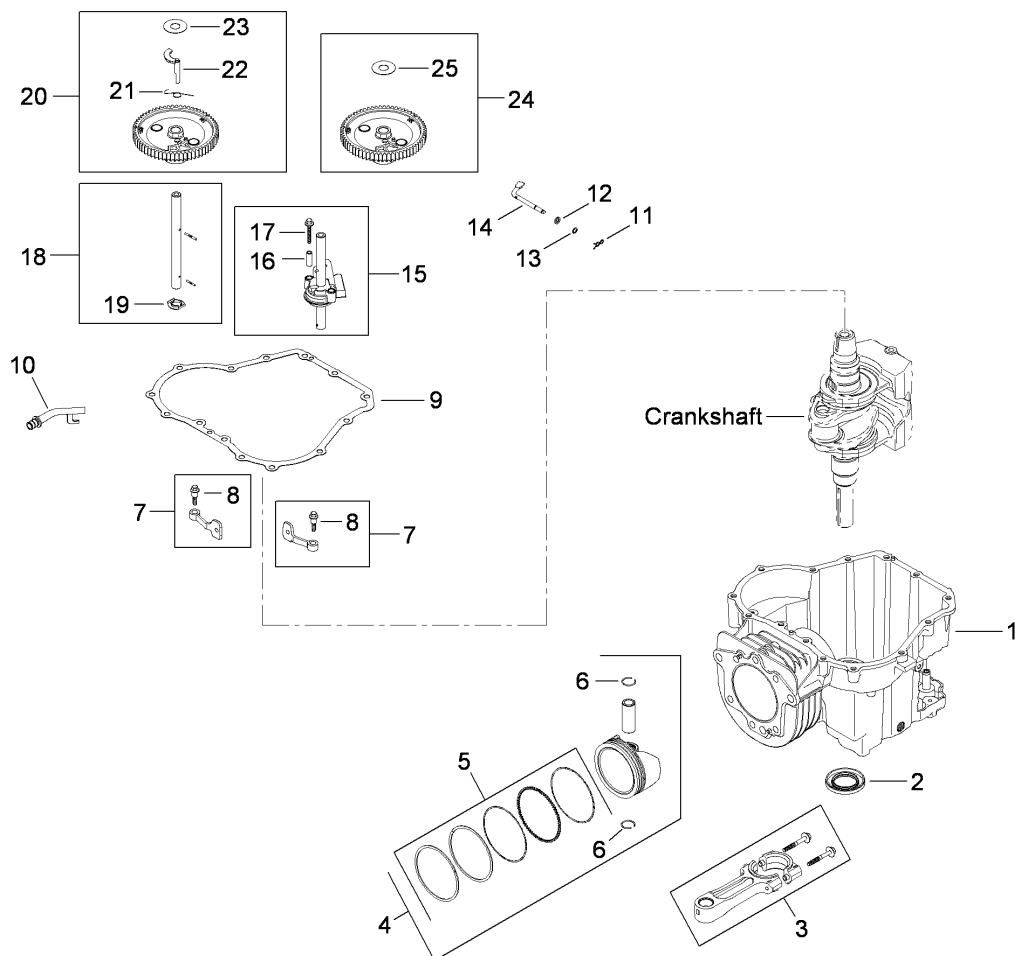
Electrical Assembly

Ref	Part No.	Qty.	Description				
1	104-2493	1	Battery				
2	110-6764	1	Switch-Ignition				
3	63-8360	1	Key-Ignition				
4	93-9998	1	Switch-PTO				
5	32103-22	1	Nut-Wing				
6	110-6765	2	Switch-Single Pole No				
7	82-2190	1	Switch-Bail				
8	117-1197	1	Solenoid				
9	110-6794	1	Cable-Battery, Red				
10	3229-1	1	Screw-CARR				
11	110-6793	1	Cable-Battery, Black				
12	104-2466	1	Holddown-Battery				
13	321-3	1	Screw-HH				
14	117-1216	1	Harness-Wiring				
14:1	109103	1	Fuse-30 Amp				
14:2	109102	1	Fuse-25 Amp				
14:3	100-4918	1	Diode				
15	3256-22	2	Washer-Flat				
16	32144-1	3	Screw-Taptite				
17	110-6792	1	Cable-Battery, Red				
18	32128-33	2	Nut-HF				
19	98-7249	1	Relay				
20	46-8560	2	Screw-HHF				
21	3220-2	2	Nut-Jam				



Crankshaft Assembly Kohler SV590-0213

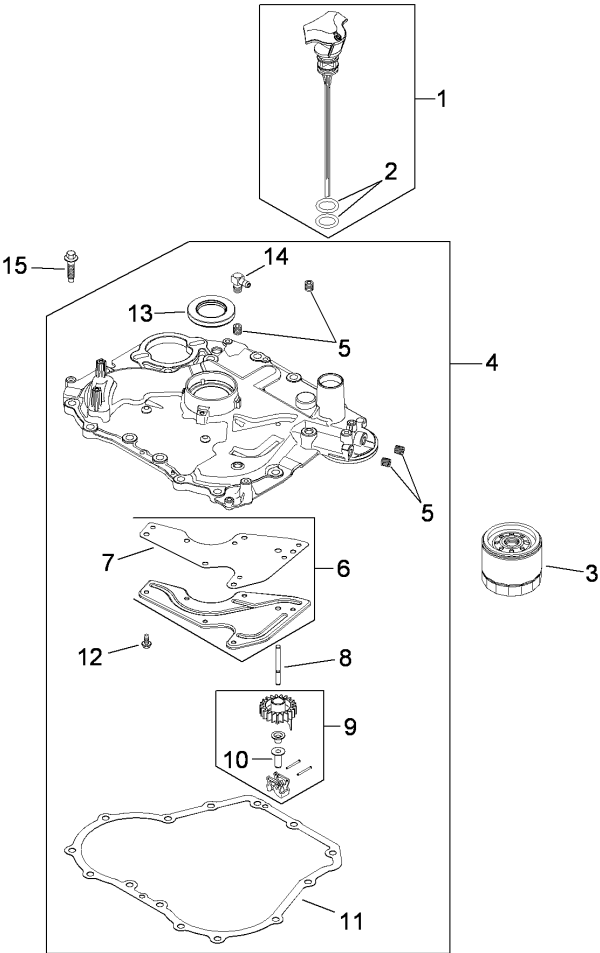
Ref	Part No.	Qty.	Description
④1	20 014 32-S	1	Crankshaft ASM (Includes Ref 2)
④2	25 139 27-S	1	Plug-Cup
④3	X-42-15-S	1	Key (3/16 X 5/8)
④4	20 043 15-S	1	Gear-Crankshaft
④5	25 086 137-S	4	Screw-Flanged (M6X1.0X25)
④6	25 086 214-S	1	Screw-Link, Pivot
④7	20 186 04-S	2	Linkage-Weight, Balance
④8	25 086 213-S	1	Screw-Shoulder



Crankcase Assembly Kohler SV590-0213

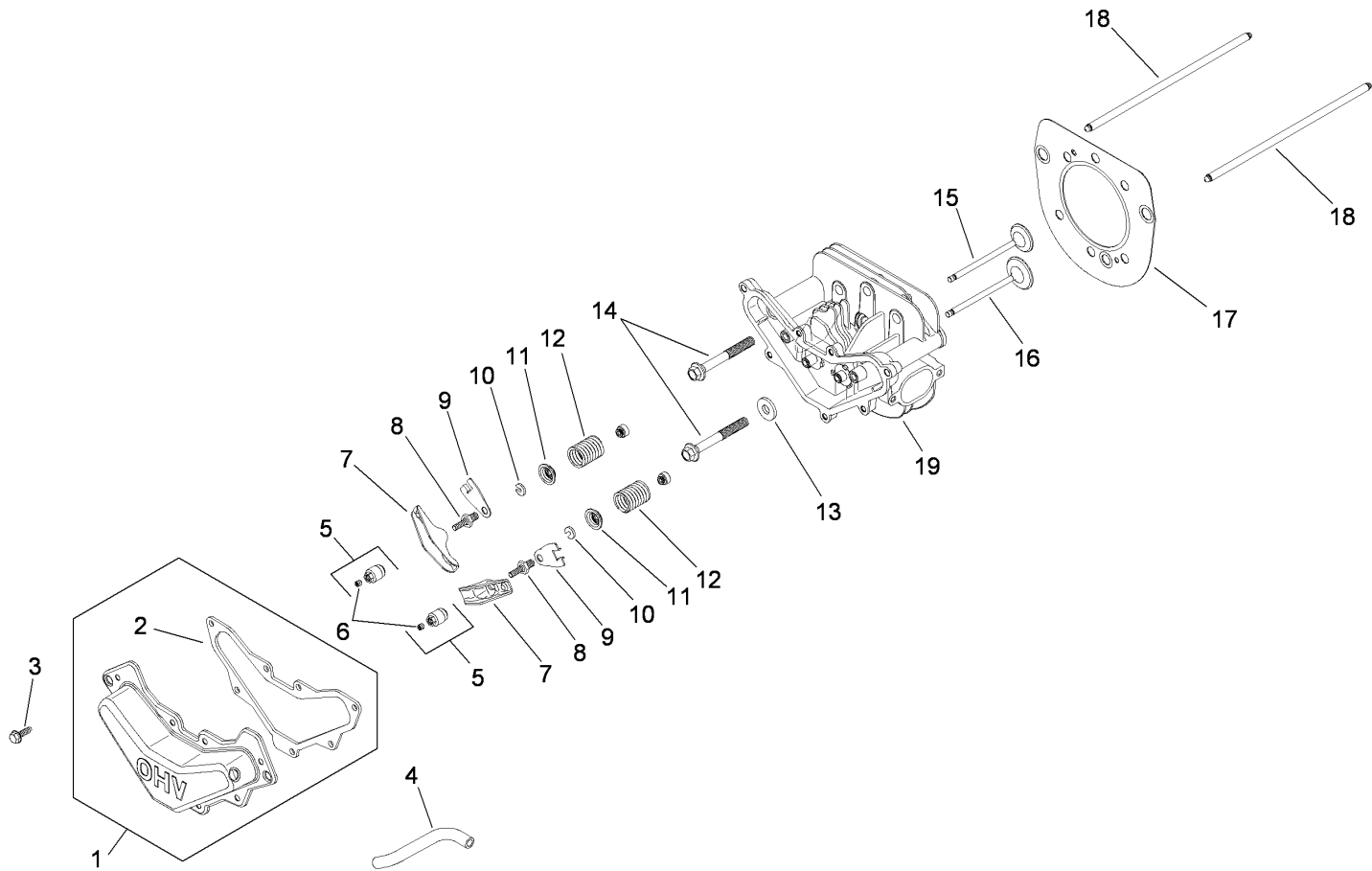
Ref	Part No.	Qty.	Description
④1	20 522 05	1	Sv590/600 Short Block
④2	20 032 01-S	1	Seal-Oil
④3	20 067 05-S	1	Connecting Rod ASM
④4	20 874 09-S	1	Piston W/Ring Set (94Mm) (Includes Ref 5, 6)
④5	20 108 04-S	1	Ring Set (94Mm)
④6	62 018 04-S	2	Retainer-Pin, Piston
④7	20 090 01-S	2	Cam Lever ASM (Includes Ref 8)
④8	20 086 06-S	2	Bolt-Shoulder (M6X1X26)
④9	20 041 01-S	1	Gasket-Plate, Closure
④10	20 123 02-S	1	Tube-Back, Drain
④11	12 154 05-S	1	Clip-Pin, Hitch
④12	M-631015-S	1	Washer-Flat (6Mm)
④13	X-25-102-S	1	Washer-Flat (1/4)
④14	20 144 02-S	1	Shaft-Cross, Governor
④15	20 393 02-S	1	Oil Pump ASM (Includes Ref 9, 16, 17)
④16	20 112 02-S	2	Spacer-Screw, Oil Pump
④17	20 086 13-S	2	Screw-Pump, Oil
④18	20 144 11-S	1	Camshaft Center ASM (Exhaust) (Includes Ref 19)
④19	20 468 08-S	1	Washer-Thrust
④20	20 010 04-S	1	Cam Gear ASM (Includes Ref 21, 22, 23)
④21	20 089 06-S	1	Spring-A C R

Ref	Part No.	Qty.	Description
④22	20 044 23-S	1	Weight-Acr
④23	20 468 03-S	1	Washer-Thrust, A C R
④24	20 010 04-S	1	Cam Gear ASM (Includes Ref 25)
④25	20 468 03-S	1	Washer-Thrust, A C R



Oil Pan and Lubrication Assembly
Kohler SV590-0213

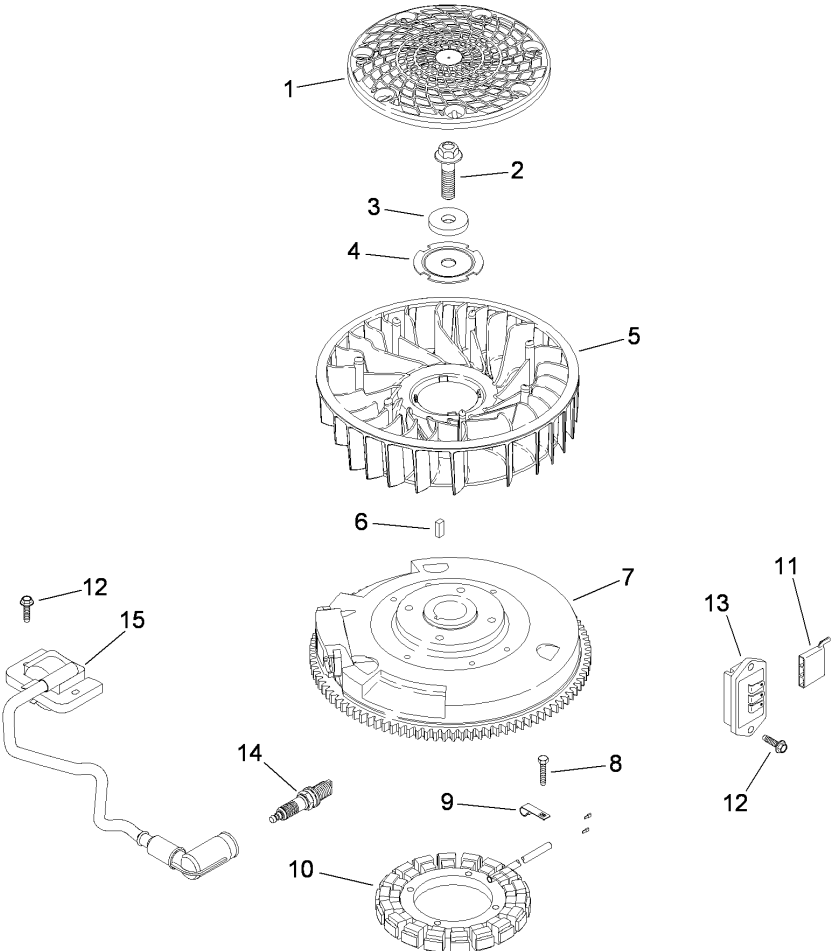
Ref	Part No.	Qty.	Description				
❶1	20 040 06-S	1	Dipstick ASM (STD) (Yellow) (Includes Ref 2)				
❷2	20 153 01-S	2	O Ring-Dipstick				
❸3	12 050 01-S	1	Filter-Oil				
❹4	20 009 30-S	1	Closure Plate ASM (Includes Ref 5-14)				
❺5	25 139 60-S	4	Plug-Pipe, Countersunk (1/8)				
❻6	20 096 02-S	1	Oil Passage Cover Kit (Includes Ref 7)				
❼7	20 041 02-S	1	Gasket-Passage, Oil				
❽8	20 144 03-S	1	Shaft-Gear, Governor				
❾9	25 310 07-S	1	Governor Gear ASM (Includes Ref 10)				
❿10	12 380 01-S	1	Pin-Regulating, Governor				
⓫11	20 041 01-S	1	Gasket-Plate, Closure				
⓬12	M-545013-S	6	Screw-Flg, Thd Frm (M5X0.8X13)				
⓭13	20 032 01-S	1	Seal-Oil				
⓮14	25 155 02-S	1	Connector-Hose, 90 DEG				
⓯15	25 086 127-S	14	Screw-Flange, Hex (1/2 Dog Point)				



Head, Valve and Breather Assembly
Kohler SV590-0213

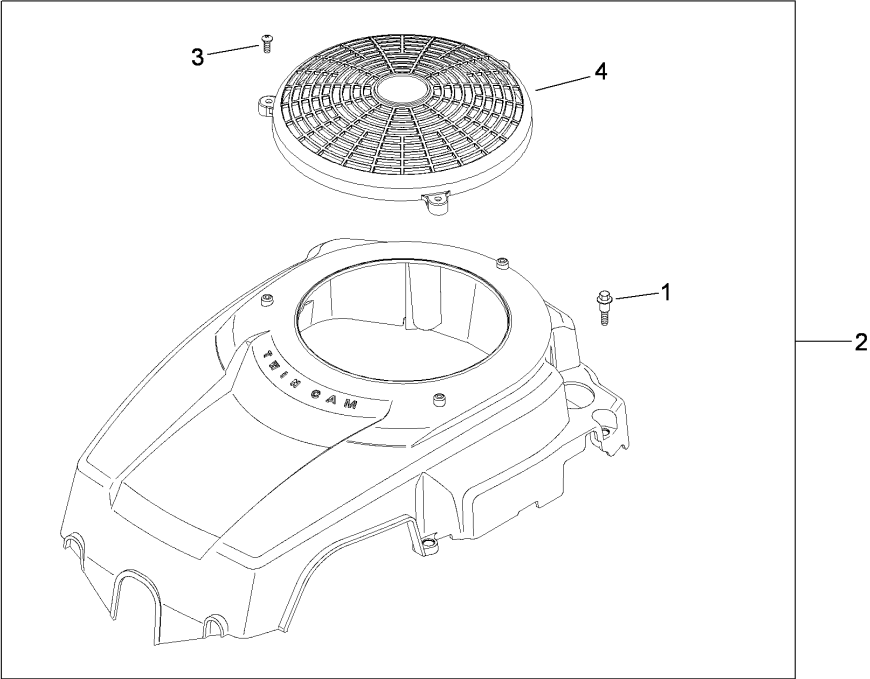
Ref	Part No.	Qty.	Description
❶1	20 096 07-S	1	Valve Cover Kit (Includes Ref 2)
❶2	20 041 13-S	1	Gasket-Cover, Valve
❶3	M-645020-S	7	Screw-HHFTF (M6X1.0X20)
❶4	20 326 20-S	1	Hose-Breather
❶5	20 599 03-S	2	Rocker Pivot ASM (Includes Ref 6)
❶6	20 086 04-S	2	Screw-Set
❶7	20 186 01-S	2	Arm-Rocker
❶8	20 072 08-S	2	Stud-Rocker
❶9	20 146 03-S	2	Plate-Guide, Push Rod
❶10	20 062 01-S	2	Lock-Retainer
❶11	20 173 01-S	2	Cap-Spring, Valve
❶12	20 089 03-S	2	Spring-Valve
❶13	12 468 05-S	1	Washer-Flat (1/2)
❶14	20 086 02-S	6	Screw-Flange, Hex (M10X1.5X37)
❶15	20 016 01-S	1	Valve-Exhaust
❶16	20 017 01-S	1	Valve-Intake
❶17	20 841 01-S	1	Cylinder Head Gasket Kit (Includes Ref 2, 13, 14, And 12 041 01-S, 12 041 02-S, 20 041 12-S, 20 041 17-S, 20 041 18-S, 25 086 87-S, X-21-1-S)
❶18	20 411 04-S	2	Rod-Push
❶19	20 318 11-S	1	Cylinder Head Kit (Includes 25 086 87-S, X-21-1-S)

Ref	Part No.	Qty.	Description
❶❶	12 041 01-S	1	Gasket-Carburetor
❶❶	12 041 02-S	1	Gasket-Base, Air Cleaner
❶❶	20 041 12-S	1	Gasket-Exhaust
❶❶	20 041 18-S	1	Gasket-Deflector, Heat
❶❶	20 041 17-S	1	Gasket-Deflector, Heat
❶❶	20 599 04-S	2	Rocker Pivot ASM (Includes Ref 6)
❶❶	25 086 87-S	2	Capscrew-Socket, Hex Head
❶❶	X-21-1-S	2	Washer, Spring Lock 5/16



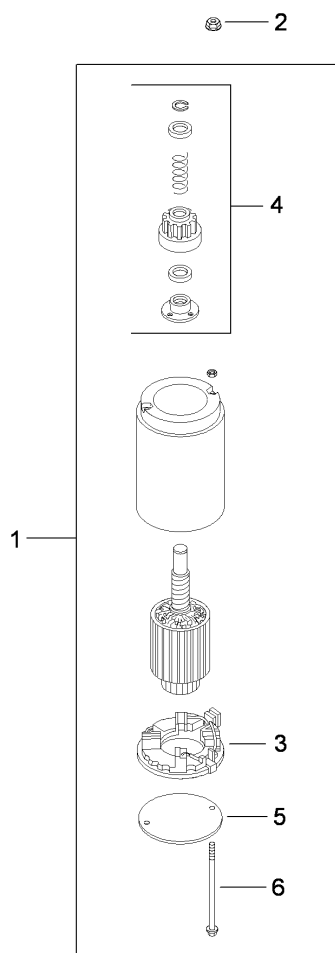
Ignition and Electrical Assembly
Kohler SV590-0213

Ref	Part No.	Qty.	Description				
❶1	20 162 02-S	1	Screen-Grass				
❶2	25 086 125-S	1	Screw-Flange, Hex				
❶3	25 468 09-S	1	Washer-Flat				
❶4	20 146 05-S	1	Plate-Mounting, Fan				
❶5	20 157 01-S	1	Fan				
❶6	25 340 02-S	1	Key-Flywheel, Straight				
❶7	20 025 40-S	1	Flywheel				
❶8	M-548025-S	2	Screw-Thread Forming (M5X0.8X25)				
❶9	20 154 04-S	1	Clip-Cable				
❶10	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S)				
❶11	25 155 41-S	1	Connector (3 Contact)				
❶12	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20)				
❶13	41 403 10-S	1	Rectifier/Regulator				
❶14	25 132 14-S	1	Spark Plug (R F I)				
❶15	20 584 03-S	1	Module-Ignition (C D I Fixed)				
❶❶	28 176 13-S	1	Harness-Wiring				
❶❶	25 452 01-S	2	Terminal				
❶❶	25 454 05-S	1	Tie				



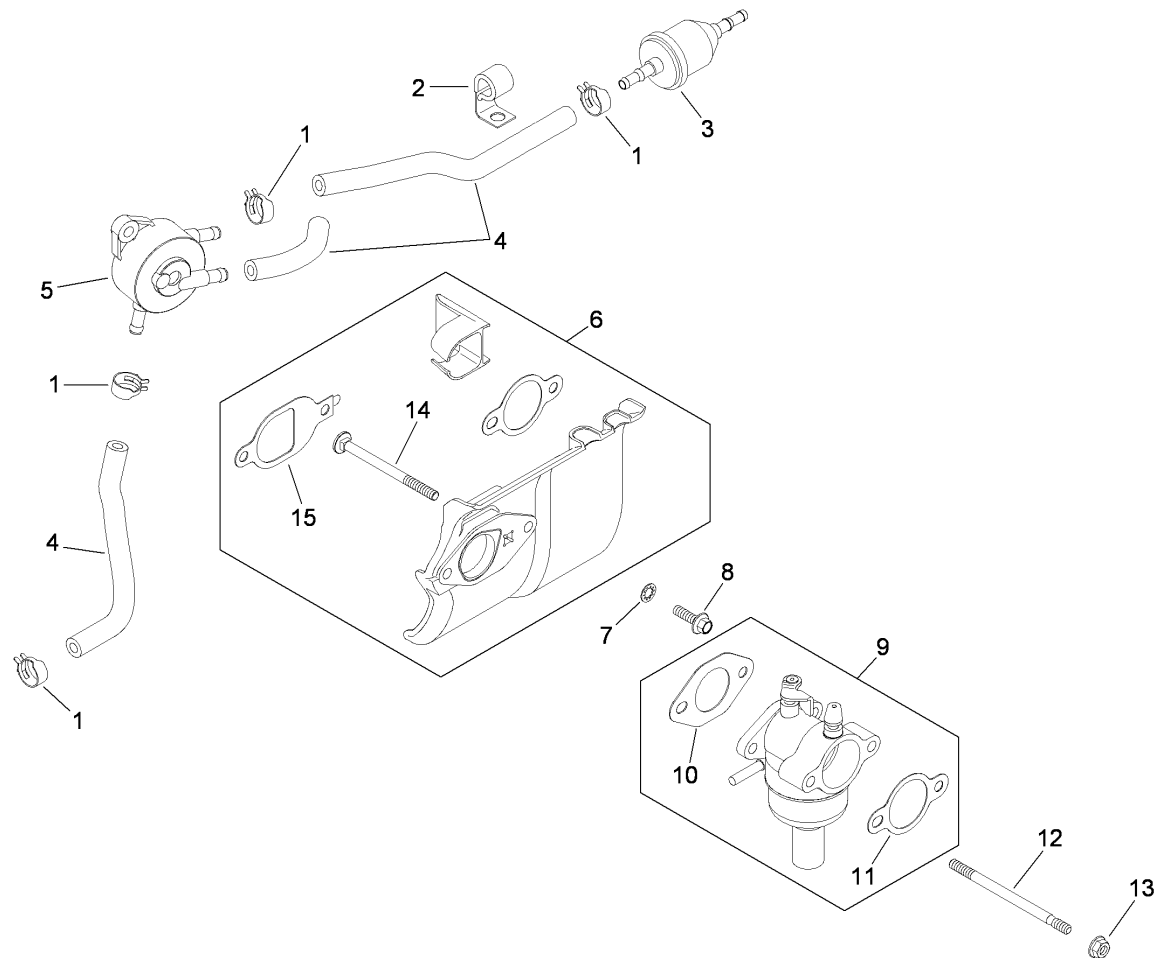
Blower Housing Assembly
Kohler SV590-0213

Ref	Part No.	Qty.	Description				
1	20 086 06-S	4	Bolt-Shoulder (M6X1X26)				
2	20 755 11-S	1	Blower Housing And Guard Kit (Includes Ref 1, 3, 4 And 20 113 29-S, 41 037 10-S)				
3	24 086 41-S	3	Screw-PPH (11-16X1/2)				
4	20 314 06-S	1	Guard-Fixed				
14	20 113 29-S	1	Label-Round, Kohler				
14	41 037 10-S	1	Nameplate-Service				



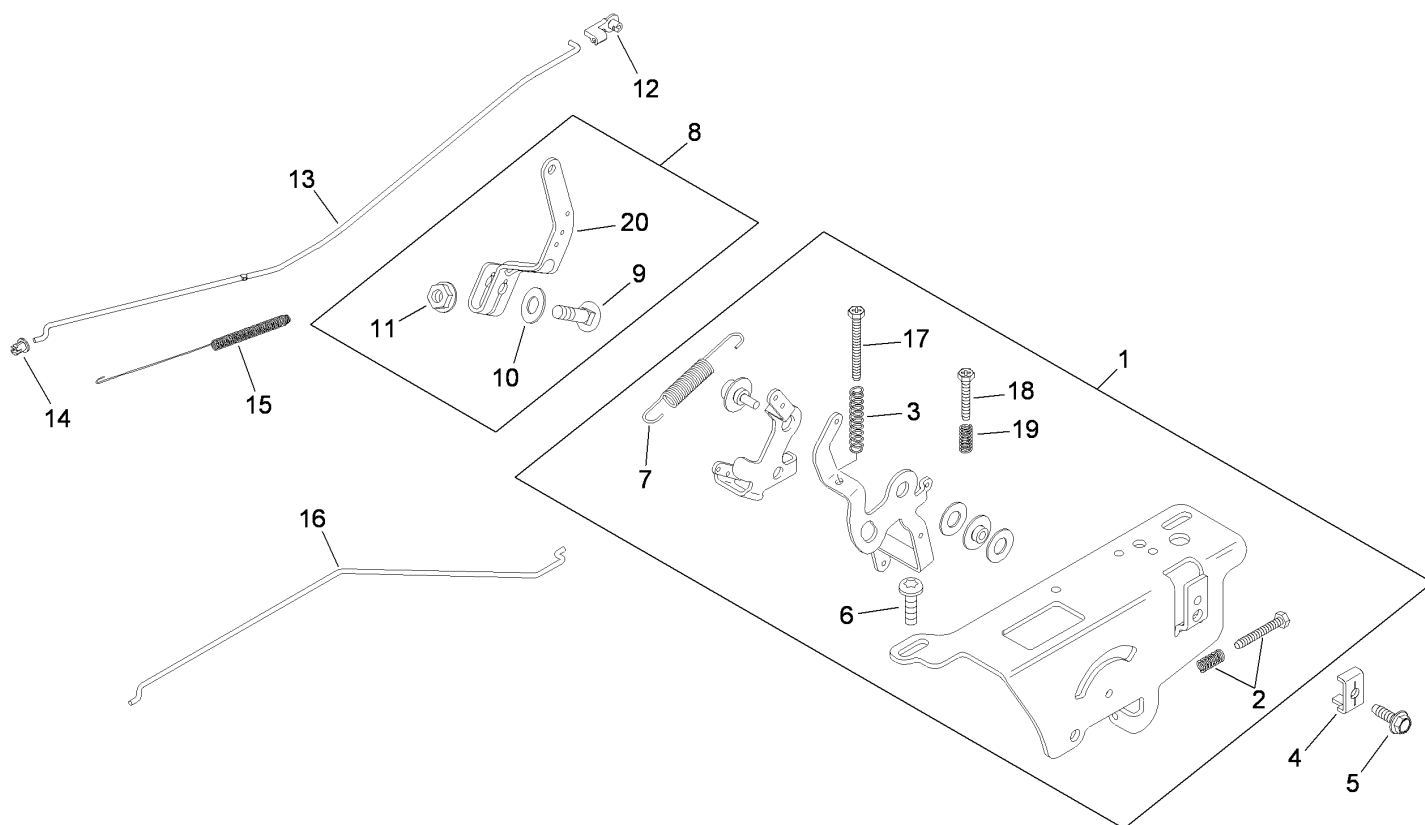
Starter Assembly Kohler SV590-0213

Ref	Part No.	Qty.	Description				
④1	20 098 05-S	1	Starter ASM (Service With Ref 3-6)				
④2	25 100 31-S	2	Nut-Flange, Hex Serrated (10-24)				
④3	12 221 02-S	1	Brush Kit				
④4	20 755 12-S	1	Drive Kit (J E)				
④5	20 227 01-S	1	Cap-End, Drive (J E)				
④6	20 211 02-S	1	Bolt-Thru				



Fuel System Assembly
Kohler SV590-0213

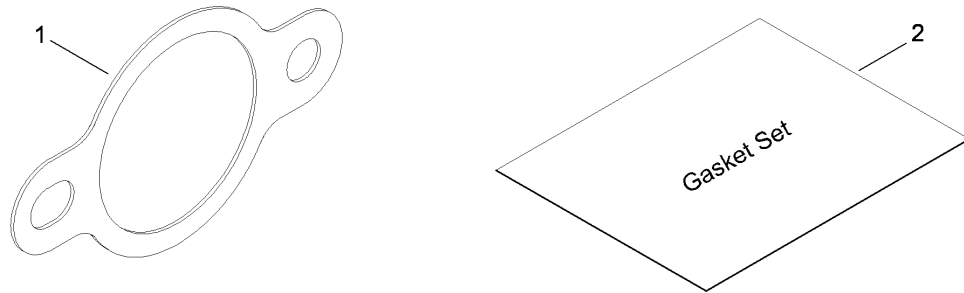
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	25 237 14-S	4	Clamp-Hose, Spring (1/2)	14	12 757 03-S	1	Carburetor Repair Kit
2	47 154 01-S	1	Clip-Cable	14	12 757 33-S	1	Solenoid Repair Kit
3	25 050 22-S	1	Filter-Fuel	14	12 757 37-S	1	Bowl Replacement Repair Kit
4	25 111 34-S	2	Line-Fuel (24.0 Cut To Length)	14	20 755 07-S	1	High Altitude Kit (10, 000 Ft)
5	24 393 16-S	1	Pump-Fuel				
6	20 265 09-S	1	Heat Deflector ASM (Includes Ref 11, 14, 15, 20 332 01-S)				
7	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)				
8	M-651020-S	1	Screw-Flange, Hex (M6X1.0X20)				
9	20 853 33-S	1	Carburetor (Includes Ref 10, 11) (Repair Kit/W 12 755 109-S, 12 755 110-S, 12 757 02-S, 12 757 03-S, 12 757 33-S, 12 757 37-S, 20 755 07-S)				
10	12 041 01-S	1	Gasket-Carburetor				
11	12 041 02-S	1	Gasket-Base, Air Cleaner				
12	20 072 05-S	1	Stud-Mounting, Carburetor (M6X1.0X100)				
13	M-641060-S	2	Nut-Flange (M6X1.0)				
14	20 072 07-S	1	Stud-Carburetor				
15	20 041 18-S	1	Gasket-Deflector, Heat				
14	25 454 05-S	1	Tie				
14	12 755 109-S	1	High Altitude Kit (5000 Or 10000 Ft)				
14	12 755 110-S	1	Choke Shaft Kit				
14	12 757 02-S	1	Float Repair Kit				



Engine Control Assembly Kohler SV590-0213

Ref	Part No.	Qty.	Description
④1	20 536 06-S	1	Speed Control ASM (Includes Ref 2, 3, 6 [qty 1], 7, 17-19)
④2	25 086 297-S	1	Idle Adjusting Screw And Spring Kit
④3	20 089 12-S	1	Spring-Control, Speed (Long)
④4	12 237 01-S	2	Clamp-Cable
④5	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16)
④6	M-664020-S	2	Screw-Socket, 6 Lobed (Thread Forming, M6X1.0X20)
④7	20 089 11-S	1	Spring-Governor
④8	20 090 11-S	1	Governor Lever ASM (Includes 9-11, 20)
④9	52 211 04-S	1	Bolt-Square Neck, Round Head (1/4-20X1)
④10	X-22-11-S	1	Washer-Lock, Internal Tooth (1/4)
④11	12 100 07-S	1	Nut-Flange, Hex (1/4-20)
④12	25 158 11-S	1	Bushing-Retaining, Linkage
④13	20 079 07-S	1	Linkage-Throttle
④14	25 158 08-S	1	Bushing-Linkage, Throttle
④15	20 089 10-S	1	Spring-Linkage
④16	20 079 05-S	1	Linkage-Choke (Single Wire)
④17	20 086 18-S	1	Screw-Phl Thd Frm (M4X0.7X38)
④18	20 086 10-S	1	Screw-Thread Forming (M4X0.7X25)
④19	12 089 11-S	1	Spring-Control, Speed

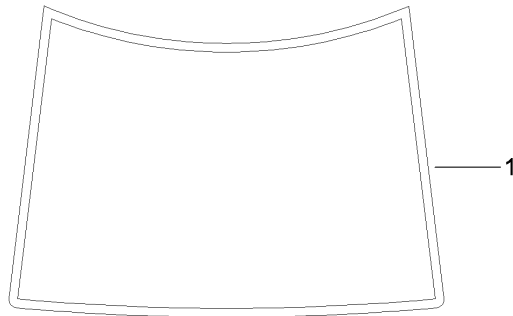
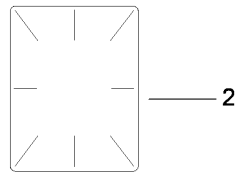
Ref	Part No.	Qty.	Description
④20	20 090 02-S	1	Lever-Governor



Gaskets

Kohler SV590-0213

Ref	Part No.	Qty.	Description				
④1	20 041 12-S	1	Gasket-Exhaust				
①④2	20 755 05-S	1	Gasket Set				



Artwork is representative
Actual labels may differ depending on model and specification number

Decals

Kohler SV590-0213

Ref	Part No.	Qty.	Description				
④1	20 113 13-S	1	Decal (19 H P)				
④2	25 113 39-S	1	Decal-Laminate, Clear				

Attachments and Accessories

For 74380 - TimeCutter Z4200 Riding Mower

Product Name	Model/Part
Smooth Tread Front Tire Kit	110-6739
Hour Meter Kit	112-9763
42 Inch Blowout Ring Kit	114-1620
Armrest Kit	79212
42 Inch Replacement Blade Kit	79220
Foot Assist Cutting Unit Lift Kit	79313
Engine Cover Kit	79314
Floor Mat Kit	79315
Rear Engine Guard	79316
Rear Hitch Kit	79318
42 Inch and 50 Inch Twin Bagger	79324

