



## Lift Arm Pivot Hardware Loosens

**Product:** Reelmaster 5010 Series

**June 26, 2009**

**Affected Units:**

**Reelmaster 5210**

**Reelmaster 5410**

**Reelmaster 5510**

**Reelmaster 5610**

**Reelmaster 5610 Japan only**

**Models:**

03660

03670

03680

03690

03691

**Serial Numbers:**

All

All

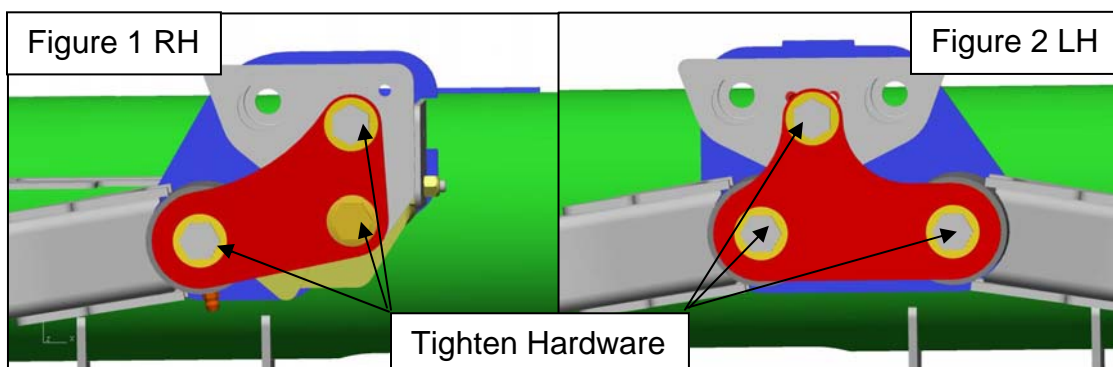
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**Situation:**

Hardware that retains the lift arm Pivot Pins can loosen over time. (Figure 1 RH and Figure 2 LH)



**Instructions:**

Check and tighten hardware to 85 ft-lbs (115 N-m) as required during normal maintenance or every 50 hrs of operation. Failure to maintain proper hardware torque will result in worn end plates, pins and hardware which could eventually lead to frame breakage.

As an additional service tip, ensure proper grease application by greasing the lift arms and cylinders while the cutting units are on the ground. This removes the load and allows for complete grease distribution.