Form Number 3362-959 Rev A

Grass Collection System

Groundsmaster® 7200 Series with 60-inch Mower

Model No. 30460 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each Identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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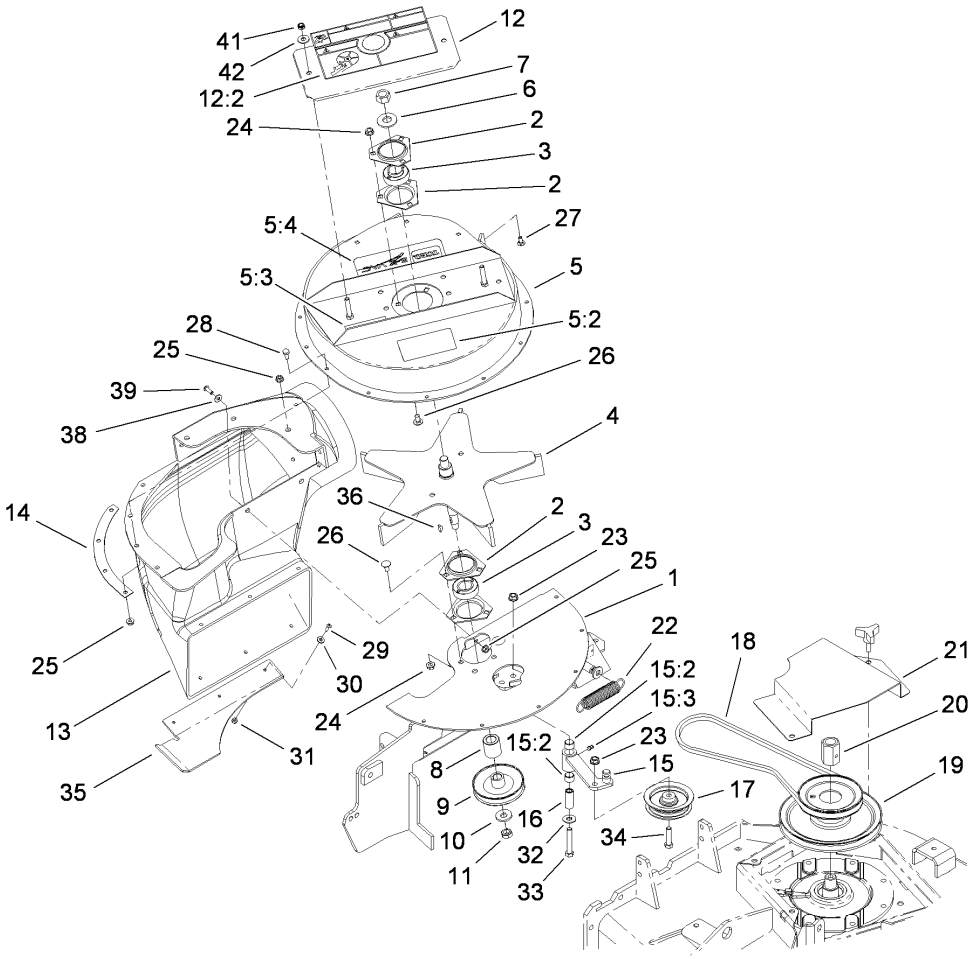
Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

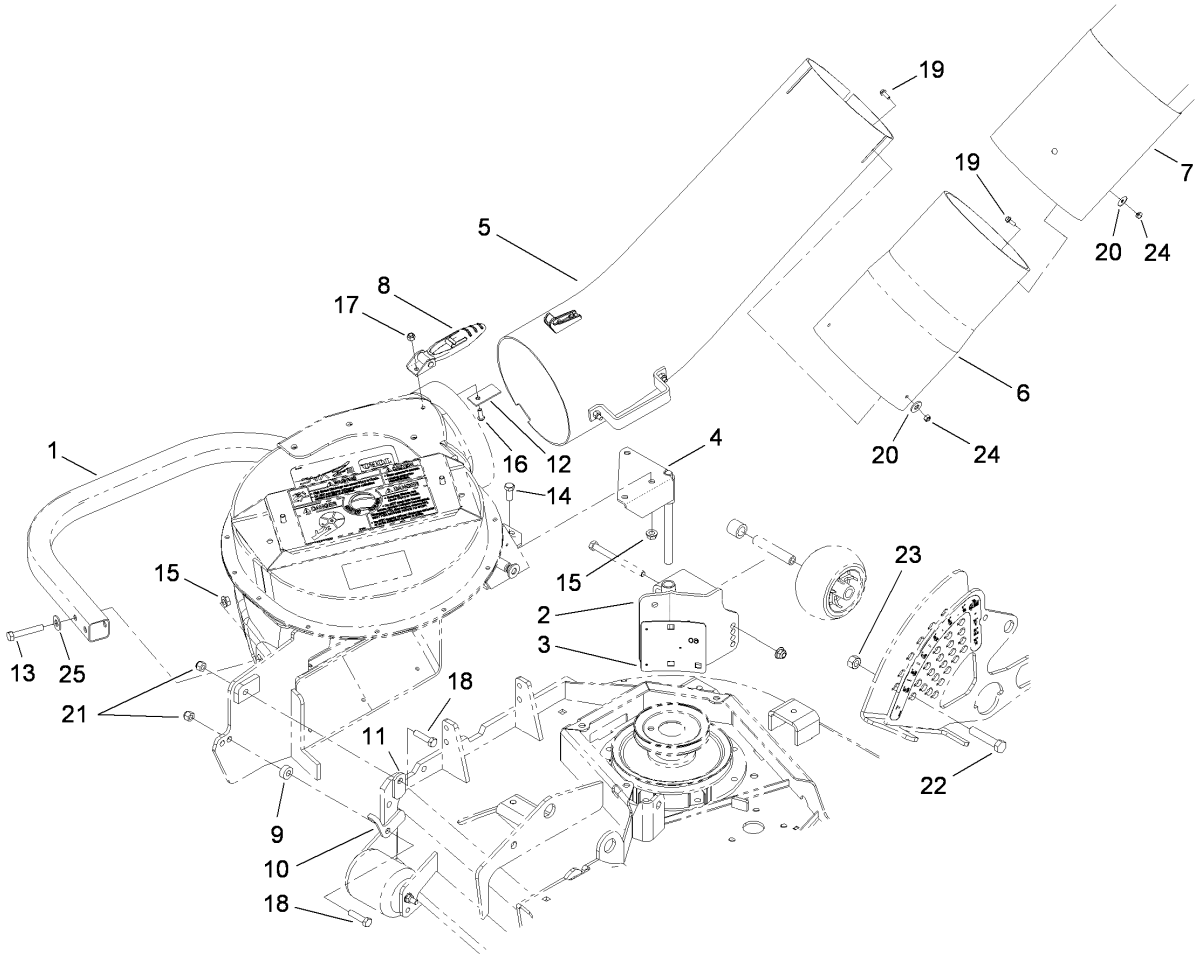
AR. . . . . as required
ASM. . . . . assembly
BBC. . . . . blade brake clutch
CARR. . . . . carriage
CCW. . . . . counter clock wise
CW. . . . . clockwise
DEG. . . . . degrees
ECM. . . . . electronic control module
EXT. . . . . external
FH. . . . . flat head
GA. . . . . gauge
HD. . . . . heavy-duty
HF. . . . . hex flange
HH. . . . . hex head
HHF. . . . . hex head flange
HHFTF. . . . . hex head flange thread forming
HJ. . . . . hex jam
HLH. . . . . hex lag head
HOC. . . . . height-of-cut
HSBH. . . . . hex socket button head
HSFH. . . . . hex socket flat head
HSH. . . . . hex socket head
HWH. . . . . hex washer head
HWHTF. . . . . hex washer head thread forming
HYD. . . . . hydraulic
LH. . . . . left hand
NI. . . . . nylon insert
NPTF. . . . . national pipe thread fine
PFH. . . . . phillips flat head
PPH. . . . . phillips pan head
PPHTF. . . . . phillips pan head thread forming
PRH. . . . . phillips round head
PTH. . . . . phillips truss head
PTO. . . . . power-take-off
RH. . . . . right hand
ROPS. . . . . roll-over protection system
SFH. . . . . slotted fillister head
SHH. . . . . slotted hex head
SHWH. . . . . slotted hex washer head
SPH. . . . . slotted pan head
SQH. . . . . square head
SRH. . . . . slotted round head
STD. . . . . standard
TAP. . . . . self tapping
TTH. . . . . torx truss head



Blower Assembly

Ref	Part No.	Qty.	Description
1	110-0329-03	1	Blower Mount ASM
2	1-513013	4	Housing-Flange
3	1-653346	2	Bearing-SPH
4	103-0455	1	Impeller
5	112-1773	1	Upper Housing ASM
5:2	106-3339	1	Decal-Warning
5:3	98-5954	1	Decal-Cover, Missing
5:4	112-1770	1	Decal
6	1-513208	1	Washer-Spring
7	3219-6	1	Nut-Hex
8	103-0460	1	Spacer
9	103-0456	1	Sheave-Blower
10	1-513435	1	Washer-Spring
11	3220-5	1	Nut-Jam
12	112-1774	1	Cover-Bearing
12:2	109-5890	1	Decal- Blower Warning
13	109-1134	1	Chute-Blower
14	103-0461-03	1	Plate-Backing, Blower
15	117-9166	1	Idler Arm ASM
15:2	1-653600	2	Bearing
15:3	302-19	1	Fitting-Grease
16	1-603044	1	Bushing
17	103-1103	1	Idler-Flat
18	112-2344	1	Belt-V

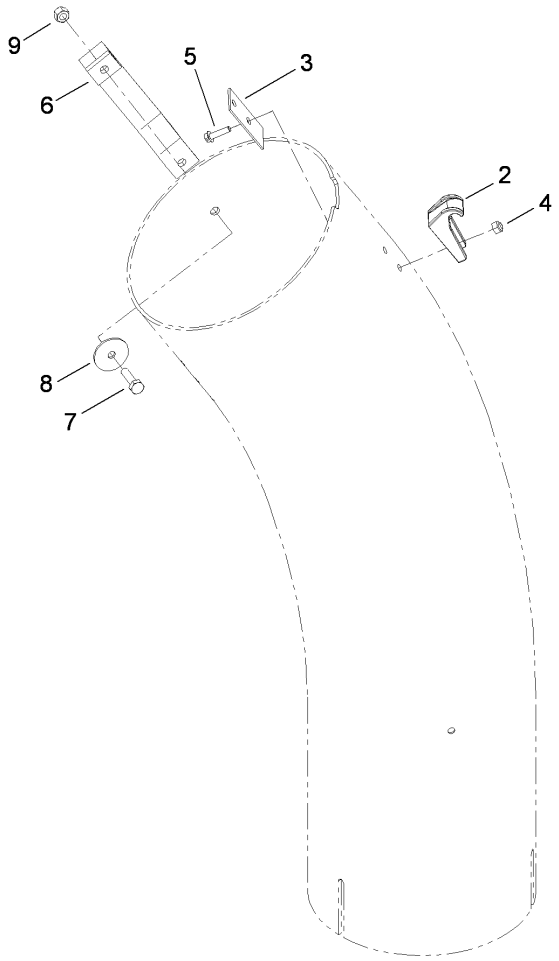
Ref	Part No.	Qty.	Description
19	117-5521	1	Pulley ASM Wa
20	110-3083	1	Nut-Pulley
21	117-5534-03	1	Cover-Deck, RH
22	1-603693	1	Spring-Extension
23	3290-357	2	Nut-HHF, Whiz
24	32128-20	6	Nut-HF
25	32128-33	17	Nut-HF
26	3230-18	6	Screw-CARR
27	3229-11	5	Screw-CARR
28	321-3	10	Screw-HH
29	3274-39	6	Screw-HSBH
30	3256-16	6	Washer-Flat
31	3296-2	6	Nut-Lock, NI
32	3256-4	1	Washer-Flat
33	323-11	1	Screw-HH
34	323-8	1	Screw-HH
35	110-0328-03	1	Plate-Bottom
36	3257-32	1	Key-Woodruff
38	3256-22	2	Washer-Flat
39	3274-69	2	Screw-HSBH
41	3296-47	2	Nut-Lock, NI
42	3256-3	2	Washer-Flat



Blower Mount Assembly

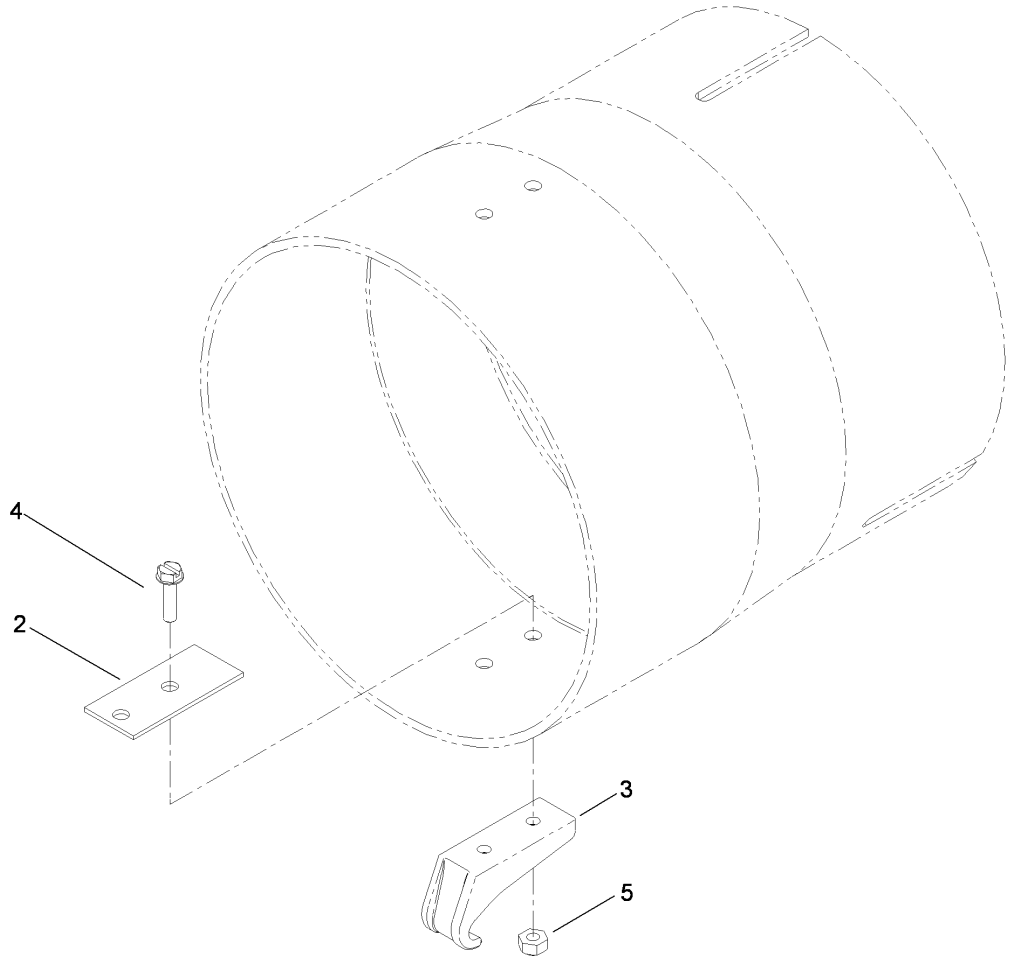
Ref	Part No.	Qty.	Description
1	103-0458-01	1	Bumper
2	110-3877-01	1	Blower Hinge ASM
3	112-2303	1	Template
4	103-0445-03	1	Pin-Mount
5	109-1973	1	Lower Tube ASM
6	117-5543	1	Adapter-Tube
7	109-1968	1	Tube-Upper
8	103-2898	2	Latch-Rubber
9	104-8426	1	Spacer
10	112-1788	1	Latch-Stop
11	1-353054	1	Latch-Catcher, Grass
12	103-3093	2	Plate-Backing
13	323-11	3	Screw-HH
14	323-5	3	Screw-HH
15	3290-357	6	Nut-HHF, Whiz
16	3274-69	2	Screw-HSBH
17	3296-42	2	Nut-Lock, NI
18	323-8	2	Screw-HH
19	32105-2	6	Screw-SHWH
20	3256-61	6	Washer-Flat
21	3296-39	2	Nut-Lock, NI
22	325-10	1	Screw-HH
23	3217-9	1	Nut-HH
24	3296-2	6	Nut-Lock, NI

Ref	Part No.	Qty.	Description
25	3256-4	3	Washer-Flat



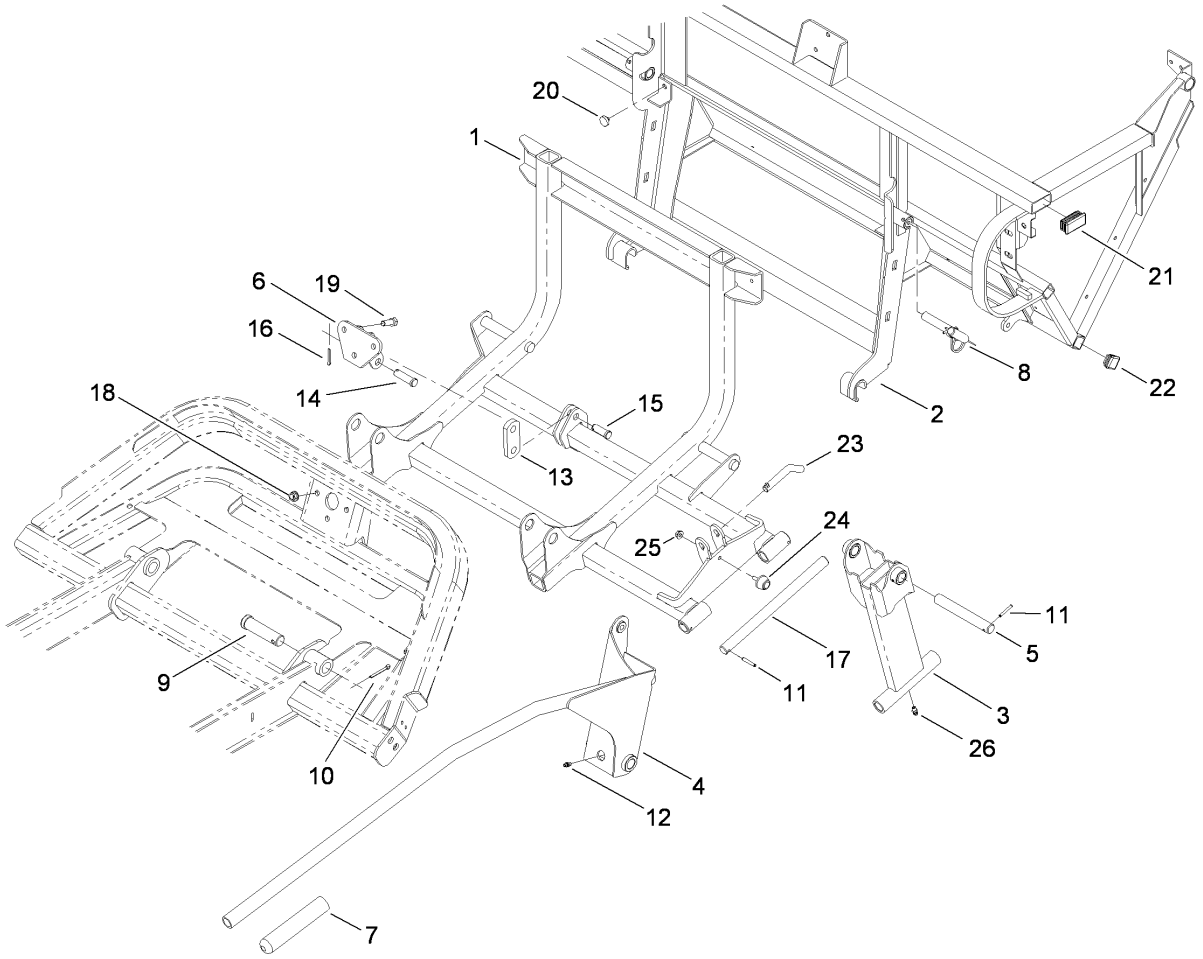
Lower Tube Assembly No. 109-1973

Ref	Part No.	Qty.	Description
2	103-2897	2	Latch-Catch
3	103-3079	2	Plate-Backing
4	3296-2	4	Nut-Lock, NI
5	32105-13	4	Screw-HWH
6	1-353005-03	1	Handle
7	321-6	2	Screw-HH
8	3256-55	2	Washer-Flat
9	3296-42	2	Nut-Lock, NI



Mid Tube Assembly No. 117-9168

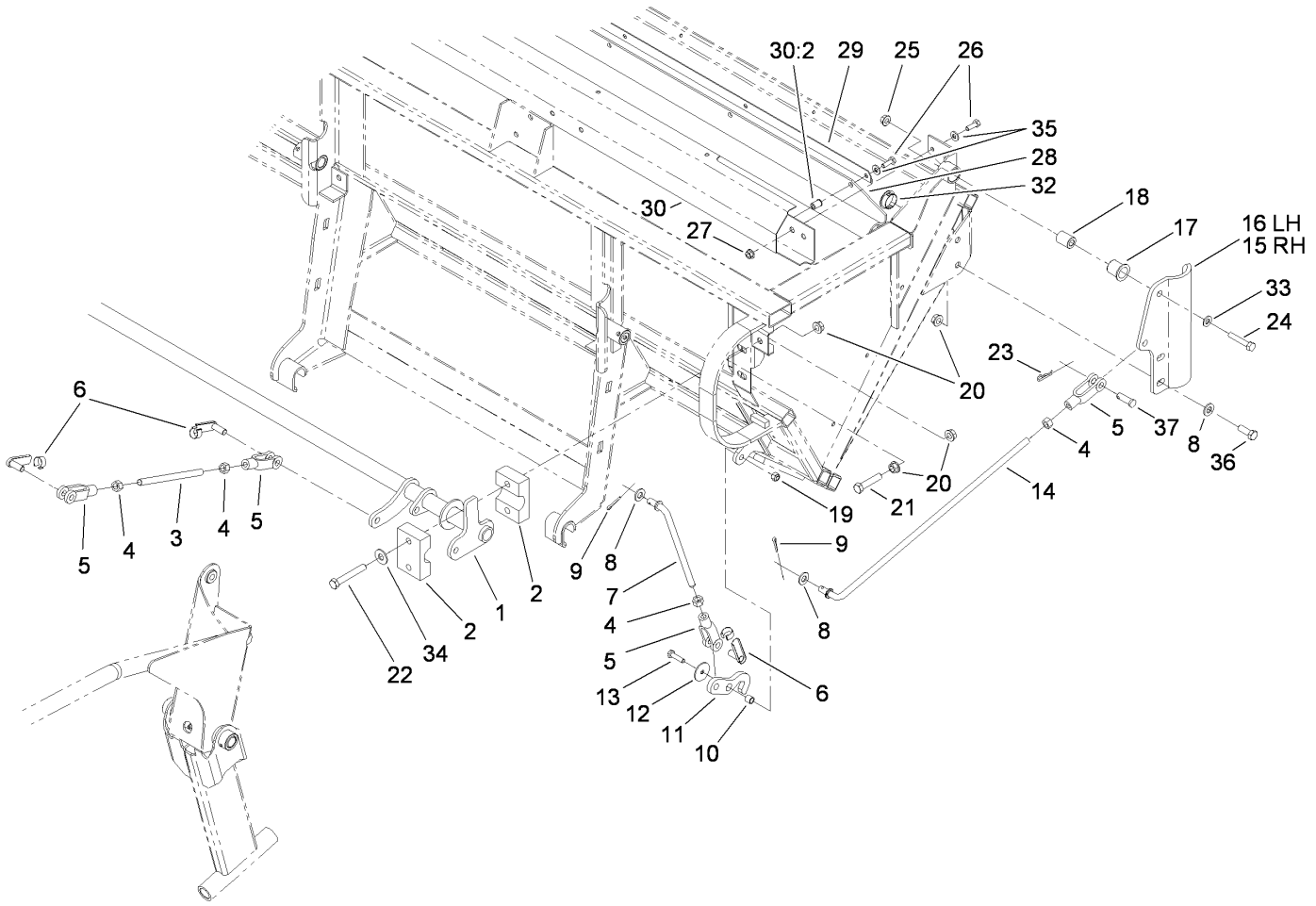
Ref	Part No.	Qty.	Description
2	103-3079	2	Plate-Backing
3	103-2897	2	Latch-Catch
4	32105-13	4	Screw-HWH
5	3296-2	4	Nut-Lock, NI



Collection Frame Assembly

Ref	Part No.	Qty.	Description
1	117-5560-03	1	Collection Mount ASM
2	109-8709-03	1	Frame
3	117-9150-03	1	Mount ASM
4	117-9160-03	1	Lever ASM
5	117-5529	1	Pin
6	117-5580-03	1	Link Mount ASM
7	103-7115	1	Handle-Grip
8	116-0458	2	Bagger Mount Pin ASM
9	117-5535	2	Pin-Clevis
10	3272-23	2	Pin-Cotter
11	32121-6	2	Pin-Roll, Slotted
12	302-5	1	Fitting-Grease
13	117-5533	1	Plate-Link
14	283-40	1	Pin-Clevis
15	283-8	1	Pin-Clevis
16	3272-10	2	Pin-Cotter
17	117-9161	1	Pin
18	3290-357	3	Nut-HHF, Whiz
19	323-6	3	Screw-HH
20	1-513658	2	Bumper
21	103-3201	2	Cap
22	103-3202	8	Cap
23	112-9544	1	Pin-HOC
24	1-523420	1	Bumper

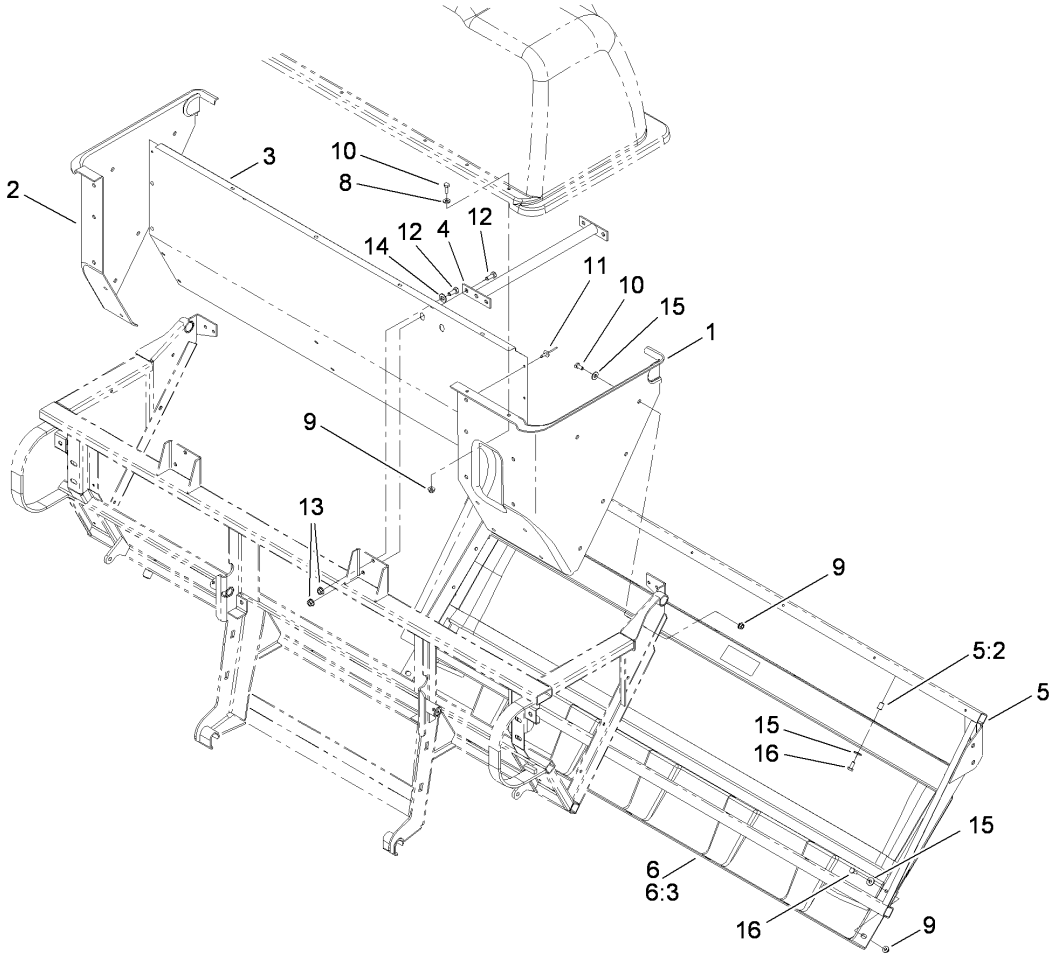
Ref	Part No.	Qty.	Description
25	32128-33	1	Nut-HF
26	302-5	1	Fitting-Grease



Collection Linkage Assembly

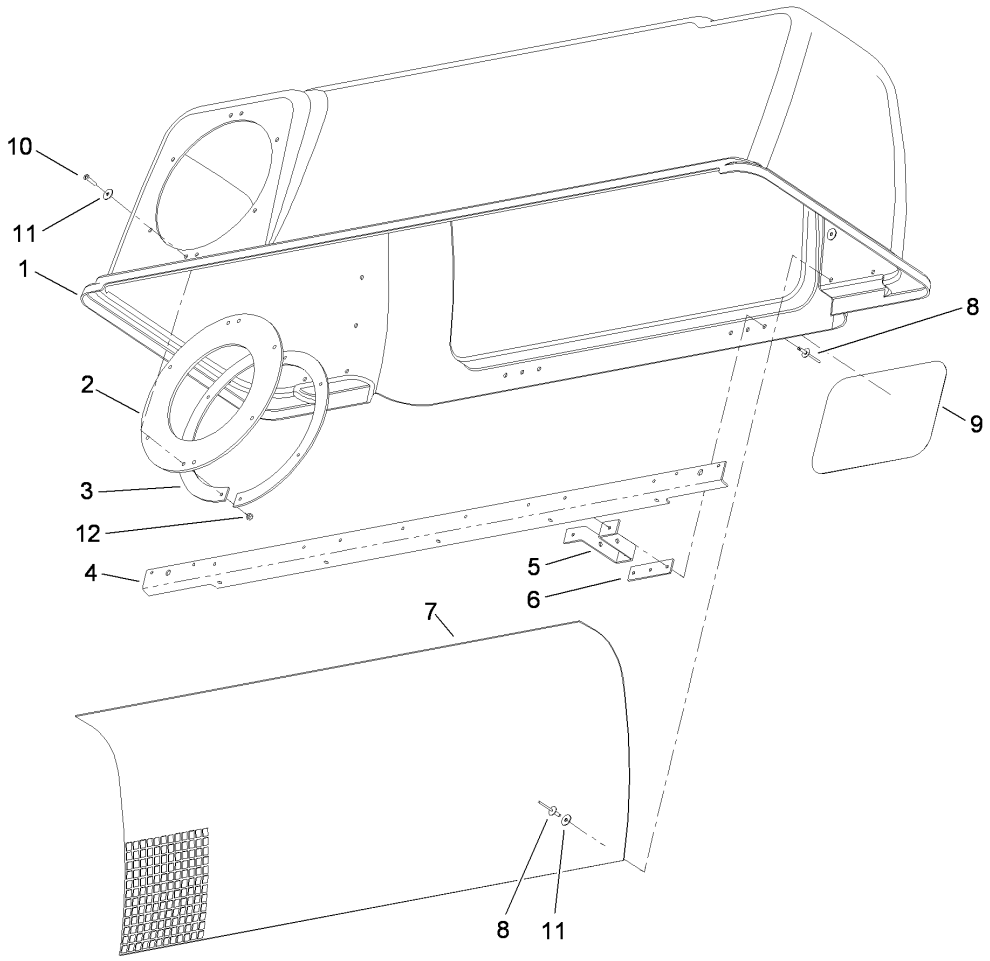
Ref	Part No.	Qty.	Description
1	103-2412-03	1	Link-Intermediate
2	103-2409	4	Half-Block, Bearing
3	117-5569	1	Rod-Threaded
4	3219-3	6	Nut-Hex
5	1-633131	6	Yoke-Linkage, Brake
6	103-2399	4	Pin-Spring, Clevis
7	103-2413	2	Link-Handle
8	3256-24	8	Washer-Flat
9	3272-10	4	Pin-Cotter
10	1-633545	2	Spacer
11	103-3191-03	2	Latch
12	3256-55	2	Washer-Flat
13	321-6	2	Screw-HH
14	103-2365	2	Link-Hinge
15	103-3331-03	1	Arm-Hinge, RH
16	103-3332-03	1	Arm-Hinge, LH
17	103-2377	2	Bushing
18	103-2361	2	Pin-Pivot, Hinge
19	3296-42	2	Nut-Lock, NI
20	3290-357	12	Nut-HHF, Whiz
21	323-53	2	Bolt-TAP
22	323-12	4	Screw-HH
23	1-806003	2	Pin-Cotter, Hair
24	322-9	2	Screw-HH

Ref	Part No.	Qty.	Description
25	32128-20	2	Nut-HF
26	321-4	10	Screw-HH
27	32128-33	4	Nut-HF
28	103-2360	1	Seal-Door Hinge
29	103-3010-03	1	Strap-Hold Down
30	103-2710	1	Rear Crossmember ASM
30:2	32148-6	6	Insert-Nut
32	103-8018	2	Plug-Dome
33	3256-23	2	Washer-Flat
34	3256-4	4	Washer-Flat
35	3256-22	10	Washer-Flat
36	323-6	4	Screw-HH
37	1-808285	2	Pin-Clevis



Collection Door Assembly

Ref	Part No.	Qty.	Description
1	103-7826	1	Panel-Bagger, LH
2	103-7827	1	Panel-Bagger, RH
3	103-2404-03	1	Sheet-Wall
4	103-2414-03	1	Support
5	103-2737	1	Door ASM
5:2	32148-6	12	Insert-Nut
6	103-2383	1	Bag And Bottom Panel ASM
6:3	103-2486	1	Pan-Bag, Bottom
8	3256-22	7	Washer-Flat
9	32128-33	32	Nut-HF
10	321-4	12	Screw-HH
11	114439	39	Rivet-Pop
12	322-3	6	Screw-HH
13	32128-20	6	Nut-HF
14	3256-24	2	Washer-Flat
15	3256-2	32	Washer-Flat
16	321-3	32	Screw-HH



Collection Hood Assembly

Ref	Part No.	Qty.	Description
1	114-8246	1	Hood ASM
2	103-0439	1	Seal-Tube
3	103-0378	2	Clamp-Seal
4	103-2662-03	1	Support-Screen
5	103-0379	2	Bracket-Mount
6	103-0376	2	Plate-Latch, Reinforcement
7	103-0440	1	Screen-Bagger
8	114439	21	Rivet-Pop
9	67-7310	1	Decal
10	3250-27	8	Screw-PPH
11	3256-61	23	Washer-Flat
12	3296-2	8	Nut-Lock, NI

NOTES

TORO®