



Grass Collection System

Groundsmaster® 7200 Series with 60-inch Mower

Model No. 30460 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

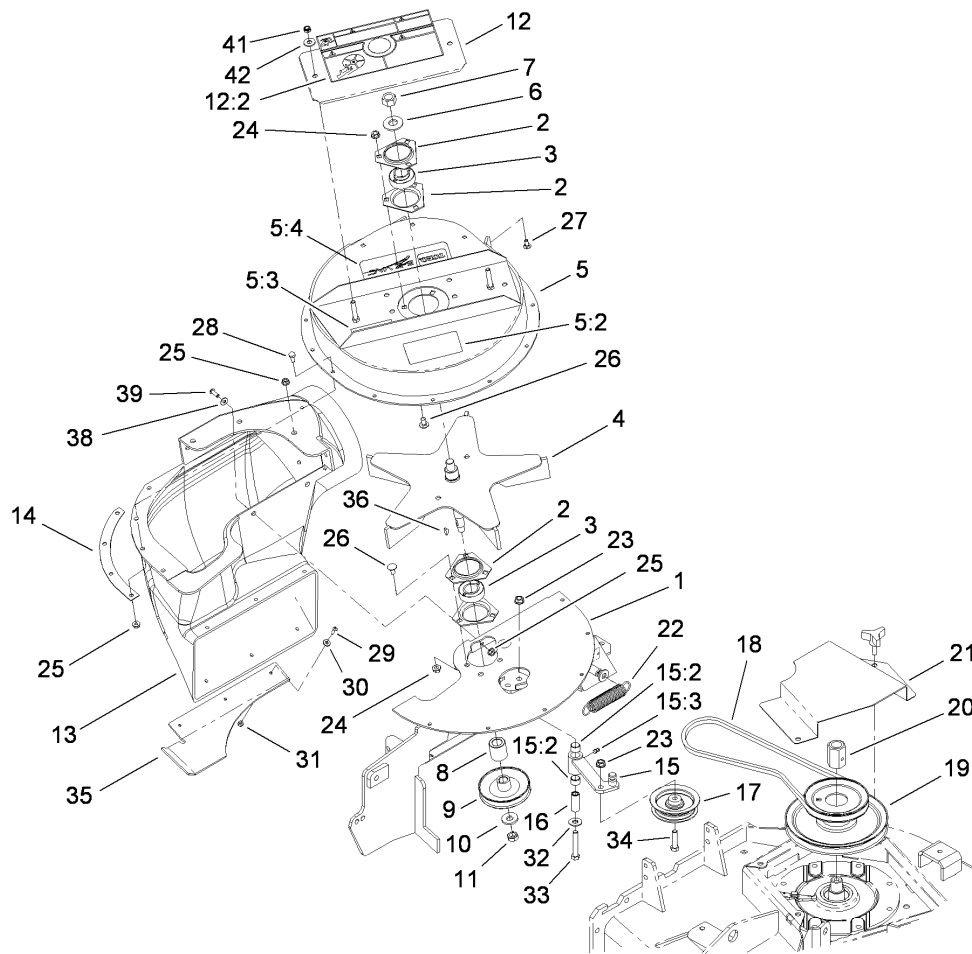
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Part Description Abbreviations

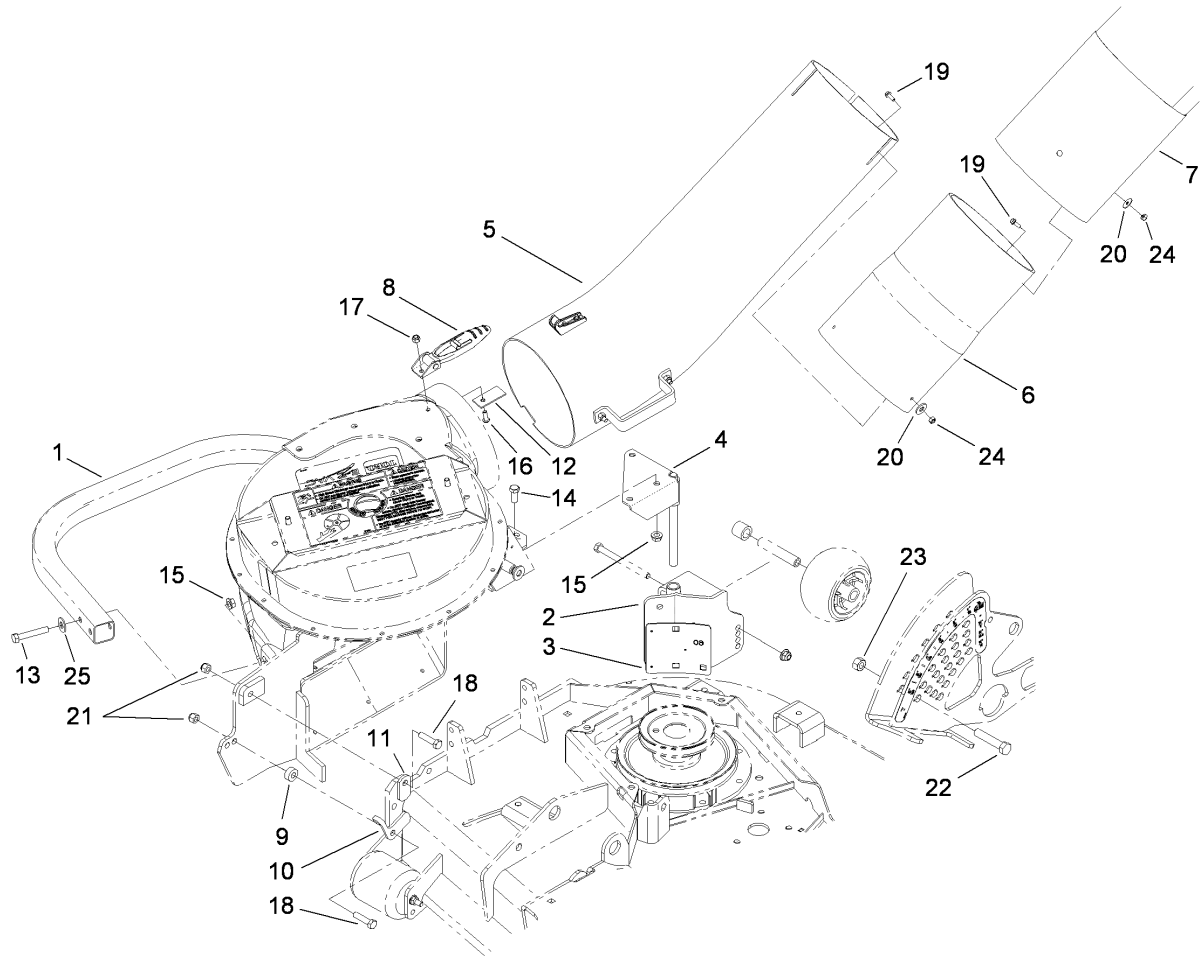
Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	



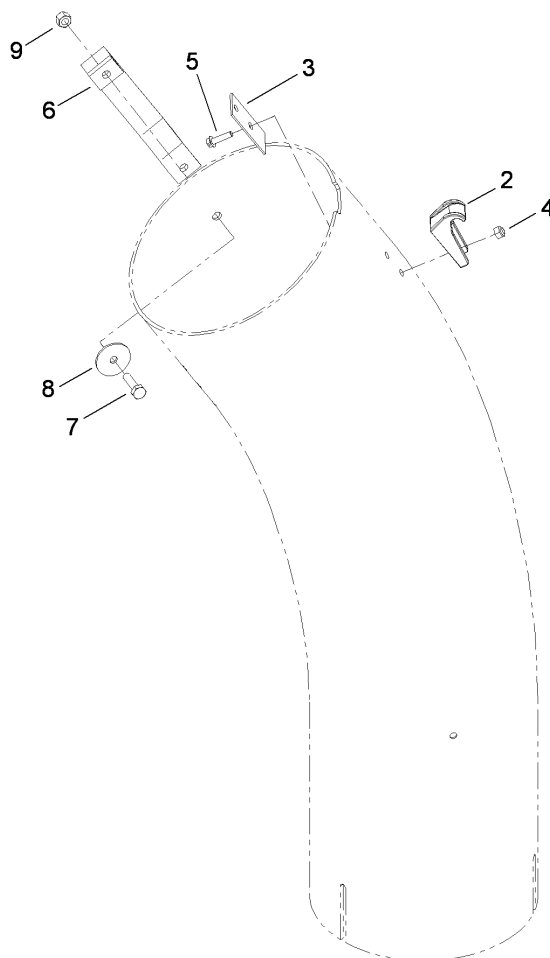
Blower Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	110-0329-03	1	Blower Mount ASM	19	117-5521	1	Pulley ASM Wa
2	1-513013	4	Housing-Flange	20	110-3083	1	Nut-Pulley
3	1-653346	2	Bearing-SPH	21	117-5534-03	1	Cover-Deck, RH
4	103-0455	1	Impeller	22	1-603693	1	Spring-Extension
5	112-1773	1	Upper Housing ASM	23	3290-357	2	Nut-HHF, Whiz
5:2	106-3339	1	Decal-Warning	24	32128-20	6	Nut-HF
5:3	98-5954	1	Decal-Cover, Missing	25	32128-33	17	Nut-HF
5:4	112-1770	1	Decal	26	3230-18	6	Screw-CARR
6	1-513208	1	Washer-Spring	27	3229-11	5	Screw-CARR
7	3219-6	1	Nut-Hex	28	321-3	10	Screw-HH
8	103-0460	1	Spacer	29	3274-39	6	Screw-HSBH
9	103-0456	1	Sheave-Blower	30	3256-16	6	Washer-Flat
10	1-513435	1	Washer-Spring	31	3296-2	6	Nut-Lock, NI
11	3220-5	1	Nut-Jam	32	3256-4	1	Washer-Flat
12	112-1774	1	Cover-Bearing	33	323-11	1	Screw-HH
12:2	109-5890	1	Decal- Blower Warning	34	323-8	1	Screw-HH
13	109-1134	1	Chute-Blower	35	110-0328-03	1	Plate-Bottom
14	103-0461-03	1	Plate-Backing, Blower	36	3257-32	1	Key-Woodruff
15	117-9166	1	Idler Arm ASM	38	3256-22	2	Washer-Flat
15:2	1-653600	2	Bearing	39	3274-69	2	Screw-HSBH
15:3	302-19	1	Fitting-Grease	41	3296-47	2	Nut-Lock, NI
16	1-603044	1	Bushing	42	3256-3	2	Washer-Flat
17	103-1103	1	Idler-Flat				
18	112-2344	1	Belt-V				



Blower Mount Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	103-0458-01	1	Bumper	25	3256-4	3	Washer-Flat
2	110-3877-01	1	Blower Hinge ASM				
3	112-2303	1	Template				
4	103-0445-03	1	Pin-Mount				
5	109-1973	1	Lower Tube ASM				
6	117-5543	1	Adapter-Tube				
7	109-1968	1	Tube-Upper				
8	103-2898	2	Latch-Rubber				
9	104-8426	1	Spacer				
10	112-1788	1	Latch-Stop				
11	1-353054	1	Latch-Catcher, Grass				
12	103-3093	2	Plate-Backing				
13	323-11	3	Screw-HH				
14	323-5	3	Screw-HH				
15	3290-357	6	Nut-HHF, Whiz				
16	3274-69	2	Screw-HSBH				
17	3296-42	2	Nut-Lock, NI				
18	323-8	2	Screw-HH				
19	32105-2	6	Screw-SHWH				
20	3256-61	6	Washer-Flat				
21	3296-39	2	Nut-Lock, NI				
22	325-10	1	Screw-HH				
23	3217-9	1	Nut-HH				
24	3296-2	6	Nut-Lock, NI				

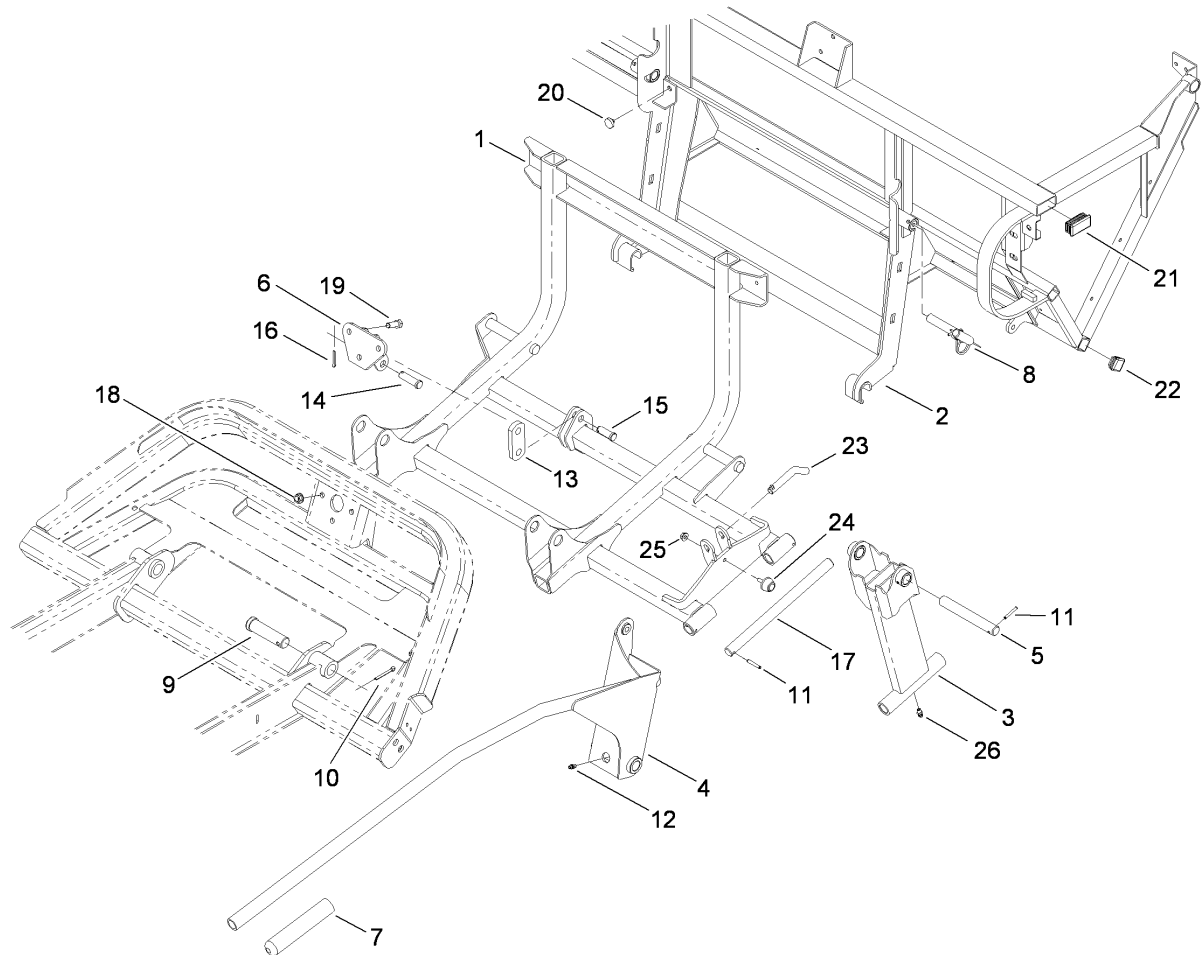


Lower Tube Assembly No. 109-1973

Ref	Part No.	Qty.	Description				
2	103-2897	2	Latch-Catch				
3	103-3079	2	Plate-Backing				
4	3296-2	4	Nut-Lock, NI				
5	32105-13	4	Screw-HWH				
6	1-353005-03	1	Handle				
7	321-6	2	Screw-HH				
8	3256-55	2	Washer-Flat				
9	3296-42	2	Nut-Lock, NI				

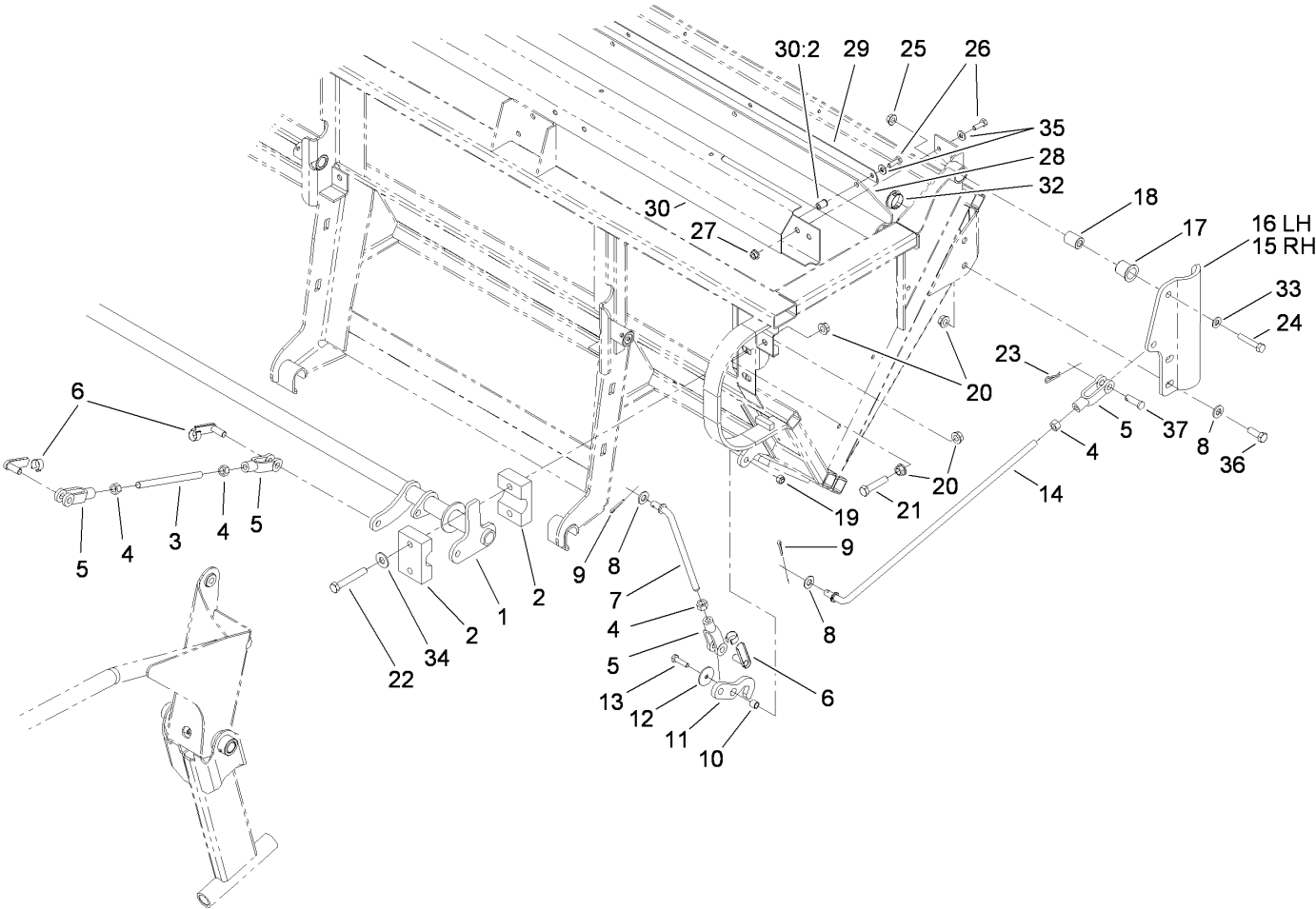
Mid Tube Assembly No. 117-9168

Ref	Part No.	Qty.	Description
2	103-3079	2	Plate-Backing
3	103-2897	2	Latch-Catch
4	32105-13	4	Screw-HWH
5	3296-2	4	Nut-Lock, NI



Collection Frame Assembly

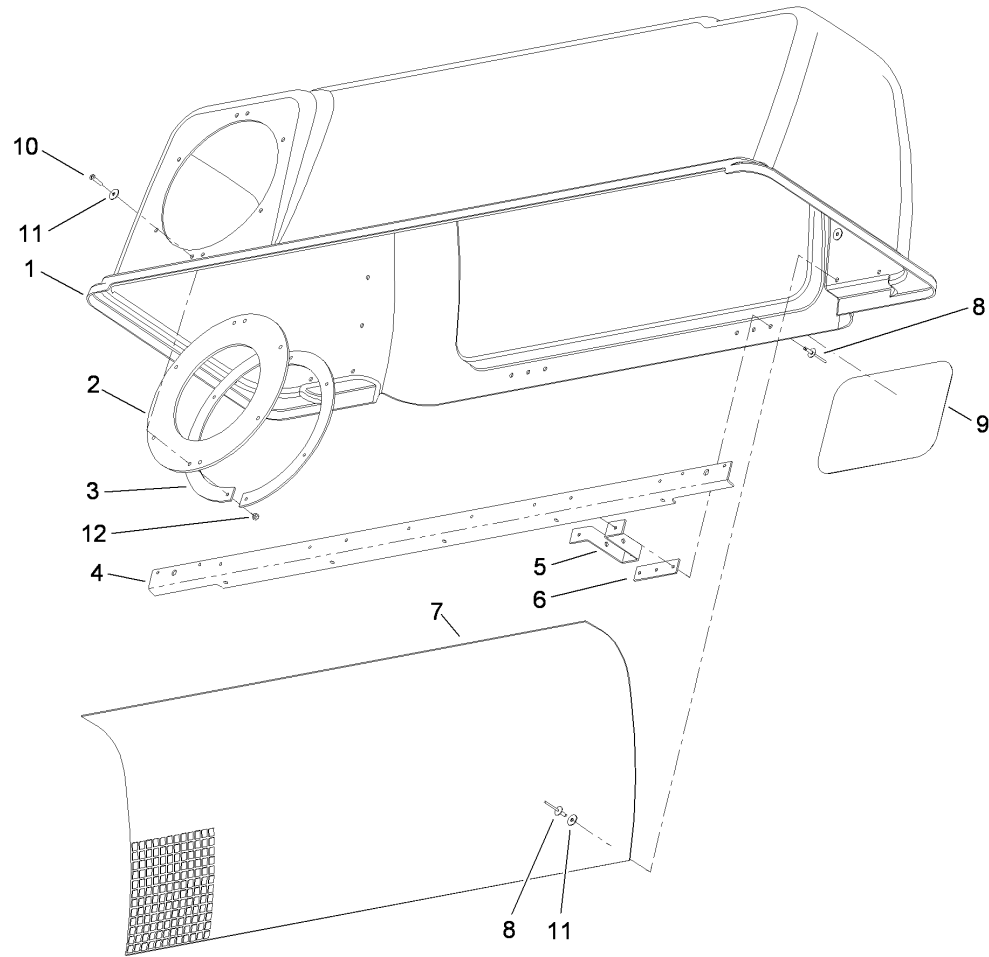
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	117-5560-03	1	Collection Mount ASM	25	32128-33	1	Nut-HF
2	109-8709-03	1	Frame	26	302-5	1	Fitting-Grease
3	117-9150-03	1	Mount ASM				
4	117-9160-03	1	Lever ASM				
5	117-5529	1	Pin				
6	117-5580-03	1	Link Mount ASM				
7	103-7115	1	Handle-Grip				
8	116-0458	2	Bagger Mount Pin ASM				
9	117-5535	2	Pin-Clevis				
10	3272-23	2	Pin-Cotter				
11	32121-6	2	Pin-Roll, Slotted				
12	302-5	1	Fitting-Grease				
13	117-5533	1	Plate-Link				
14	283-40	1	Pin-Clevis				
15	283-8	1	Pin-Clevis				
16	3272-10	2	Pin-Cotter				
17	117-9161	1	Pin				
18	3290-357	3	Nut-HHF, Whiz				
19	323-6	3	Screw-HH				
20	1-513658	2	Bumper				
21	103-3201	2	Cap				
22	103-3202	8	Cap				
23	112-9544	1	Pin-HOC				
24	1-523420	1	Bumper				



Collection Linkage Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	103-2412-03	1	Link-Intermediate	25	32128-20	2	Nut-HF
2	103-2409	4	Half-Block, Bearing	26	321-4	10	Screw-HH
3	117-5569	1	Rod-Threaded	27	32128-33	4	Nut-HF
4	3219-3	6	Nut-Hex	28	103-2360	1	Seal-Door Hinge
5	1-633131	6	Yoke-Linkage, Brake	29	103-3010-03	1	Strap-Hold Down
6	103-2399	4	Pin-Spring, Clevis	30	103-2710	1	Rear Crossmember ASM
7	103-2413	2	Link-Handle	30:2	32148-6	6	Insert-Nut
8	3256-24	8	Washer-Flat	32	103-8018	2	Plug-Dome
9	3272-10	4	Pin-Cotter	33	3256-23	2	Washer-Flat
10	1-633545	2	Spacer	34	3256-4	4	Washer-Flat
11	103-3191-03	2	Latch	35	3256-22	10	Washer-Flat
12	3256-55	2	Washer-Flat	36	323-6	4	Screw-HH
13	321-6	2	Screw-HH	37	1-808285	2	Pin-Clevis
14	103-2365	2	Link-Hinge				
15	103-3331-03	1	Arm-Hinge, RH				
16	103-3332-03	1	Arm-Hinge, LH				
17	103-2377	2	Bushing				
18	103-2361	2	Pin-Pivot, Hinge				
19	3296-42	2	Nut-Lock, NI				
20	3290-357	12	Nut-HHF, Whiz				
21	323-53	2	Bolt-TAP				
22	323-12	4	Screw-HH				
23	1-806003	2	Pin-Cotter, Hair				
24	322-9	2	Screw-HH				

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Collection Hood Assembly

Ref	Part No.	Qty.	Description				
1	114-8246	1	Hood ASM				
2	103-0439	1	Seal-Tube				
3	103-0378	2	Clamp-Seal				
4	103-2662-03	1	Support-Screen				
5	103-0379	2	Bracket-Mount				
6	103-0376	2	Plate-Latch, Reinforcement				
7	103-0440	1	Screen-Bagger				
8	114439	21	Rivet-Pop				
9	67-7310	1	Decal				
10	3250-27	8	Screw-PPH				
11	3256-61	23	Washer-Flat				
12	3296-2	8	Nut-Lock, NI				

NOTES

