



GrandStand[®] Mower

With 52in TURBO FORCE[®] Cutting Unit

Model No. 74569 - 290000001 and up.

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Part Description Abbreviations

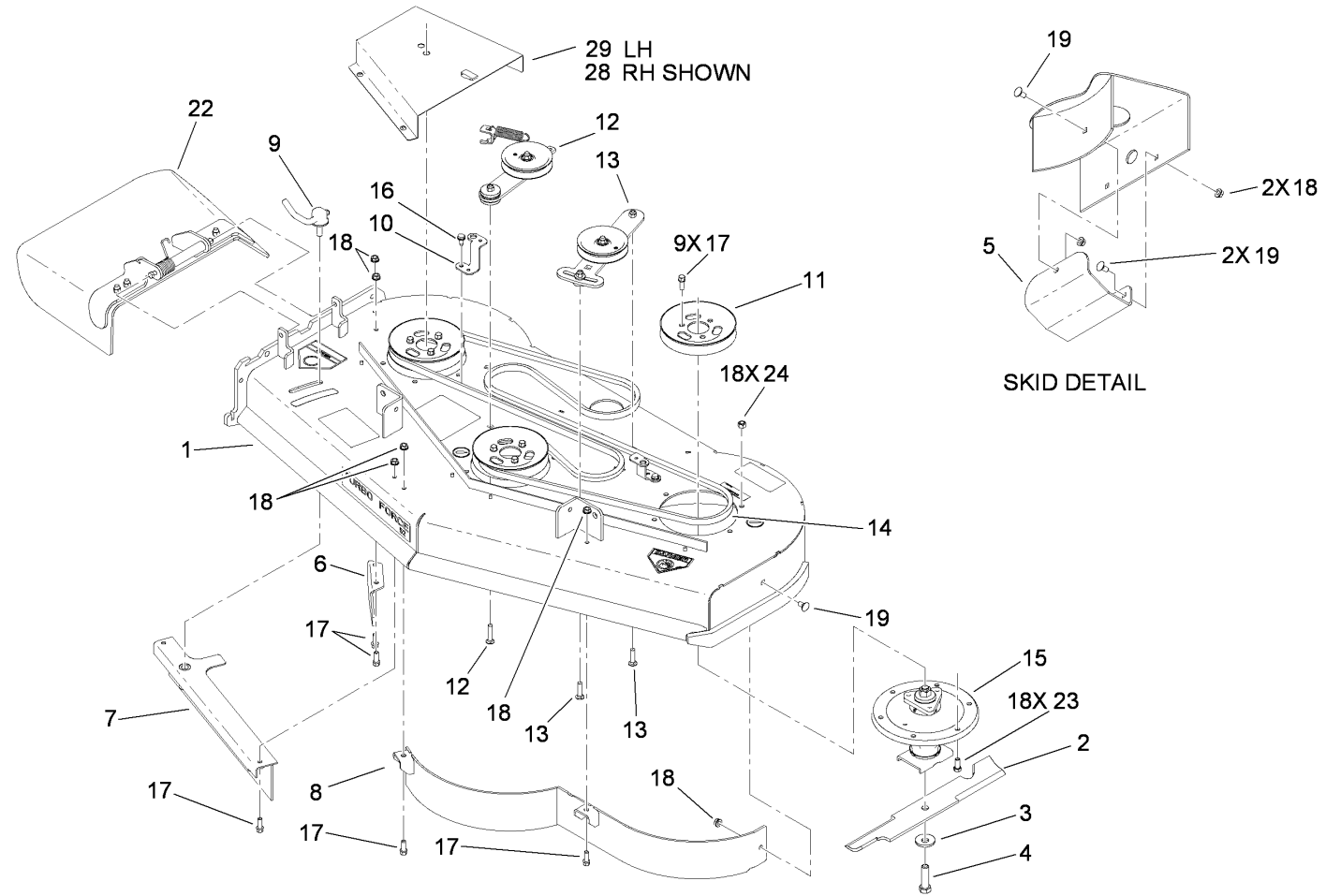
Part descriptions in this catalog may include the following abbreviations.

AR. as required	HWHTF. hex washer head thread forming
ASM. assembly	HYD. hydraulic
BBC. blade brake clutch	LH. left hand
CARR. carriage	NI. nylon insert
CCW. counter clock wise	NPTF. national pipe thread fine
CW. clockwise	PFH. phillips flat head
DEG. degrees	PPH. phillips pan head
ECM. electronic control module	PPHTF. phillips pan head thread forming
EXT. external	PRH. phillips round head
FH. flat head	PTH. phillips truss head
GA. gauge	PTO. power-take-off
HD. heavy-duty	RH. right hand
HF. hex flange	ROPS. roll-over protection system
HH. hex head	SFH. slotted fillister head
HHF. hex head flange	SHH. slotted hex head
HHFTF. hex head flange thread forming	SHWH. slotted hex washer head
HJ. hex jam	SPH. slotted pan head
HLH. hex lag head	SQH. square head
HOC. height-of-cut	SRH. slotted round head
HSBH. hex socket button head	STD. standard
HSFH. hex socket flat head	TAP. self tapping
HSH. hex socket head	TTH. torx truss head
HWH. hex washer head	

Footnotes

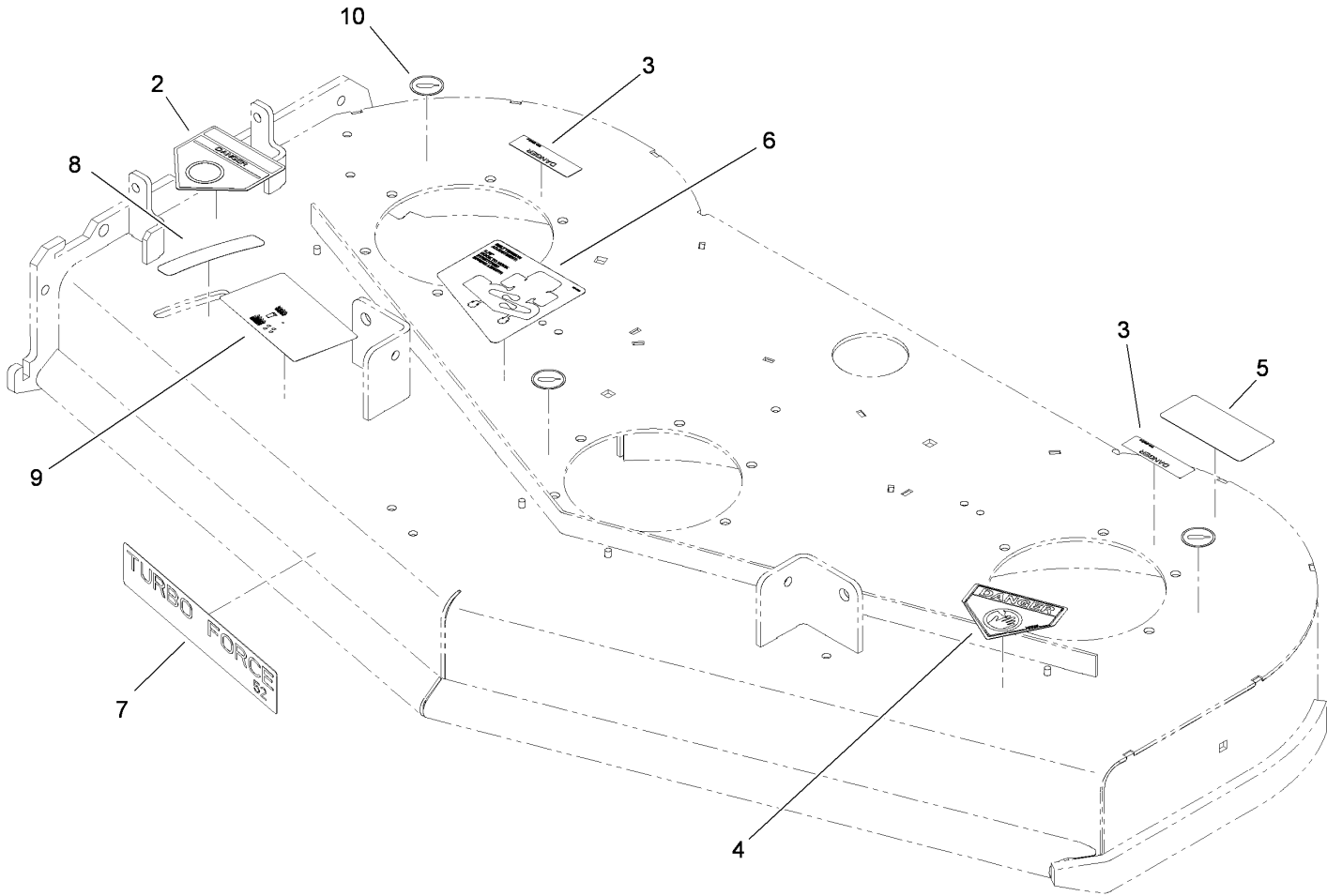
- ❶ Not illustrated
- ❷ Obtain parts from www.kawpowerepc.com

- ❸ Not serviced separately



52 Inch Deck Assembly

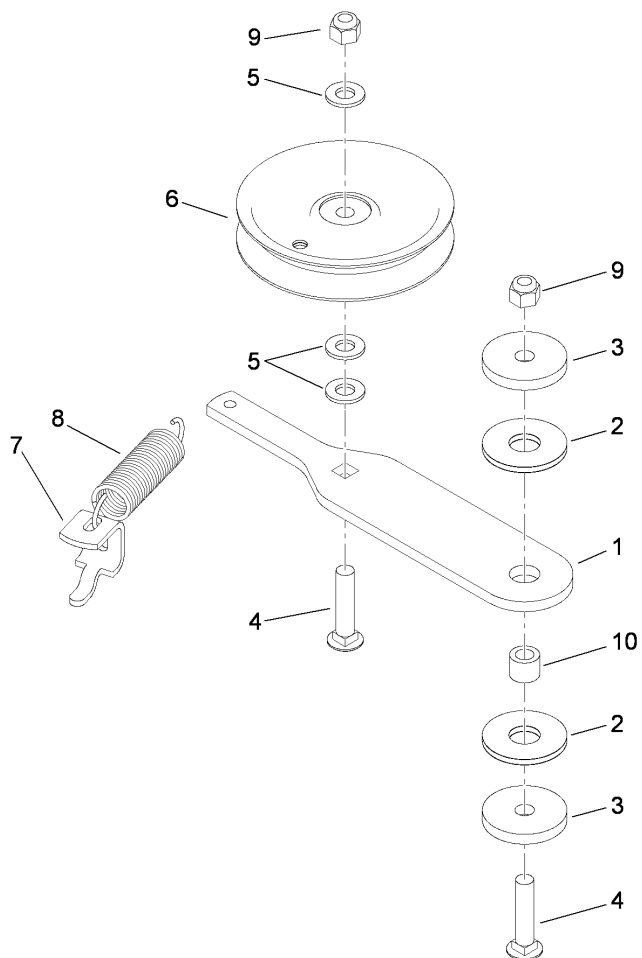
Ref	Part No.	Qty.	Description				
1	117-3634	1	Deck ASM				
2	105-7781-03	3	Blade-18 Inch (Hi Flow)				
3	103-0865	3	Washer-Blade Bolt, Heavy				
4	103-0862	3	Screw-Cap				
5	114-1908-01	1	Skid				
6	106-3216-01	1	Baffle-Discharge				
7	105-7755-01	1	Baffle ASM				
8	114-1979-01	1	52 Inch Baffle ASM				
9	107-1664	1	Lever ASM				
10	108-2177-01	2	Bracket-Cover, Tall				
11	105-7735	3	Pulley				
12	117-0445	1	Spring Idler ASM				
13	117-0446	1	Idler Adjust ASM				
14	114-0454	1	Belt-V				
15	107-8504	3	Spindle ASM				
16	32144-70	2	Screw-HWHTF				
17	92-1624	14	Screw-HWH				
18	3290-357	9	Nut-HHF, Whiz				
19	3231-1	4	Screw-CARR				
22	114-1910	1	Deflector ASM				
23	33115-025	18	Screw-HH				
24	33025-00	18	Nut-Lock				
28	117-3550	1	LH Belt Cover ASM				
29	117-3551	1	RH Belt Cover ASM				



Deck Assembly No. 117-3634

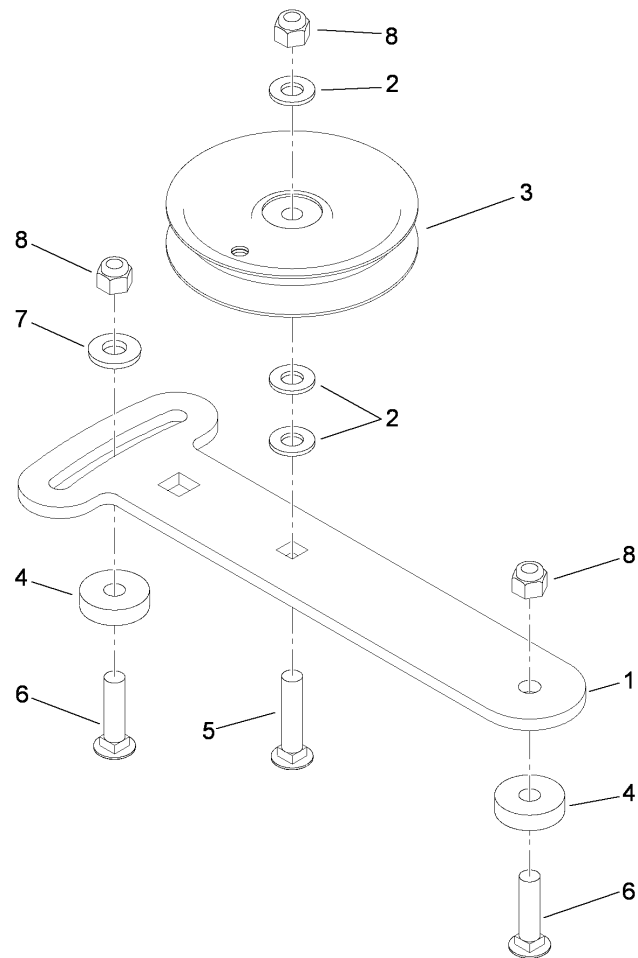
Ref	Part No.	Qty.	Description				
2	54-9220	1	Decal-Danger				
3	98-5954	2	Decal-Cover, Missing				
4	1-403005	1	Decal-Danger				
5	68-8340	1	Decal-Torque				
6	117-0486	1	Decal-Tension, Belt				
7	107-1618	1	Decal				
8	110-2067	1	Decal-Setting, Baffle				
9	110-2068	1	Decal-Adjustment, Baffle				
10	58-6520	3	Decal-Grease				

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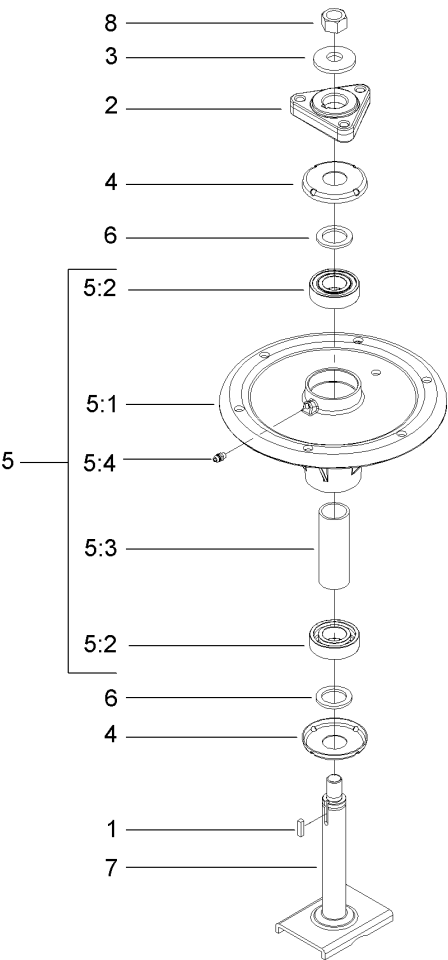
Spring Idler Assembly No. 117-0445

Ref	Part No.	Qty.	Description				
1	114-1992	1	Plate-Idler				
2	114-0463	2	Washer-Friction, Composite				
3	110-9981	2	Washer-Plain				
4	3231-5	2	Screw-CARR				
5	3256-24	3	Washer-Flat				
6	93-1622	1	Pulley-Idler				
7	117-0447-01	1	Bracket-Anchor, Spring				
8	108-4056	1	Spring-Extension				
9	3296-39	2	Nut-Lock, NI				
10	1-413088	1	Bushing-Lever, Lift				



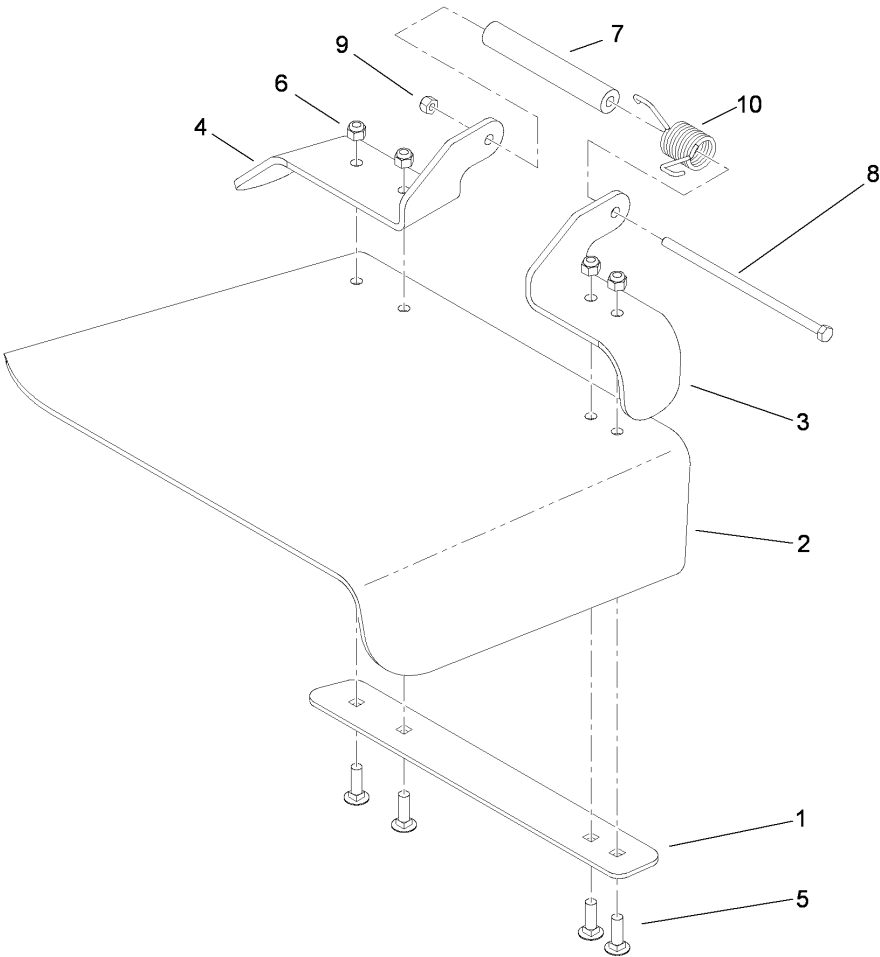
Idler Adjust Assembly No. 117-0446

Ref	Part No.	Qty.	Description				
1	114-1991	1	Plate-Idler				
2	3256-24	3	Washer-Flat				
3	93-1622	1	Pulley-Idler				
4	105-7788	2	Spacer				
5	3231-5	1	Screw-CARR				
6	3231-4	2	Screw-CARR				
7	98-5975	1	Washer-Belleville				
8	3296-39	3	Nut-Lock, NI				



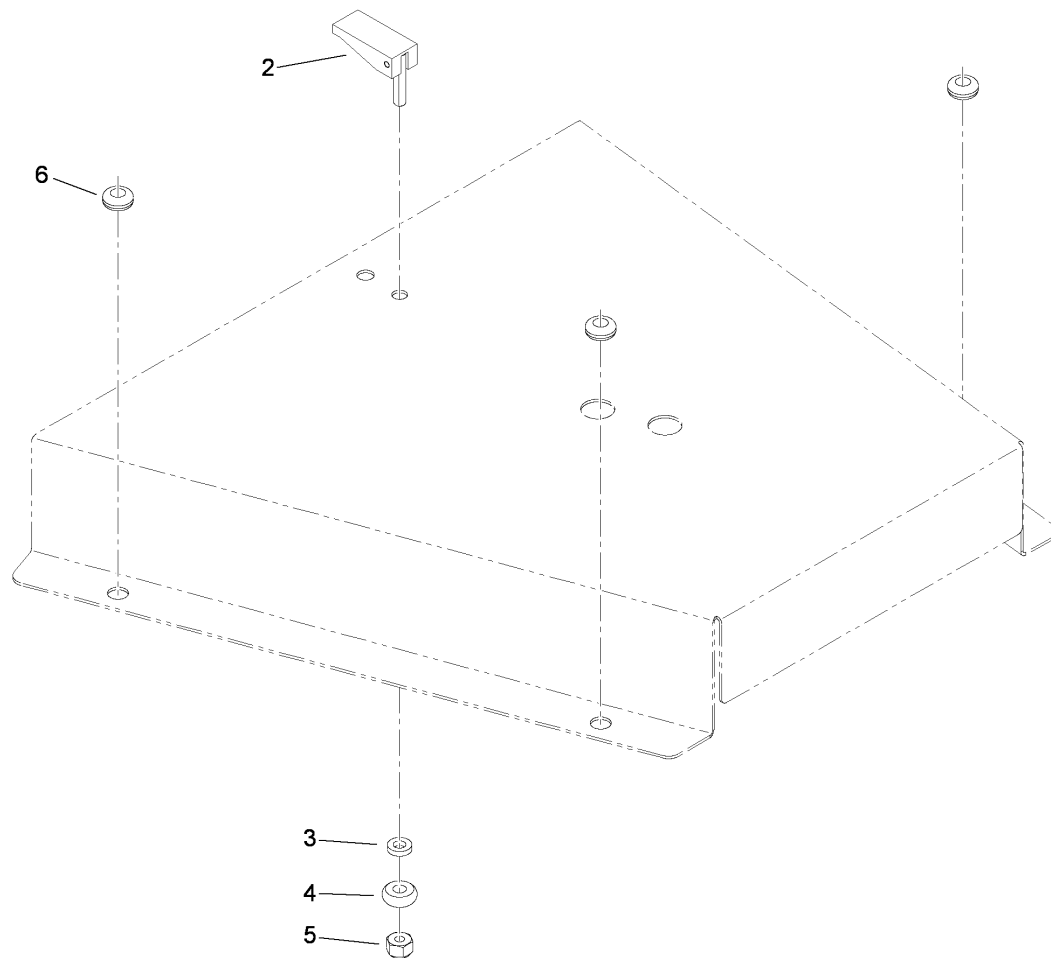
Spindle Assembly No. 107-8504

Ref	Part No.	Qty.	Description				
1	10-8040	1	Key-Square				
2	106-3277	1	Hub-Pulley				
3	103-0865	1	Washer-Blade Bolt, Heavy				
4	106-3204	2	Shield-Bearing				
5		1	Spindle Bearing ASM				
5:1	106-3211	1	Housing-Spindle				
5:2	113514	2	Bearing-Ball				
5:3	107-8502	1	Spacer-Bearing				
5:4	302-5	1	Fitting-Grease				
6	3-8514	2	Washer-Thrust				
7	107-8501	1	Spindle ASM				
8	3219-6	1	Nut-Hex				



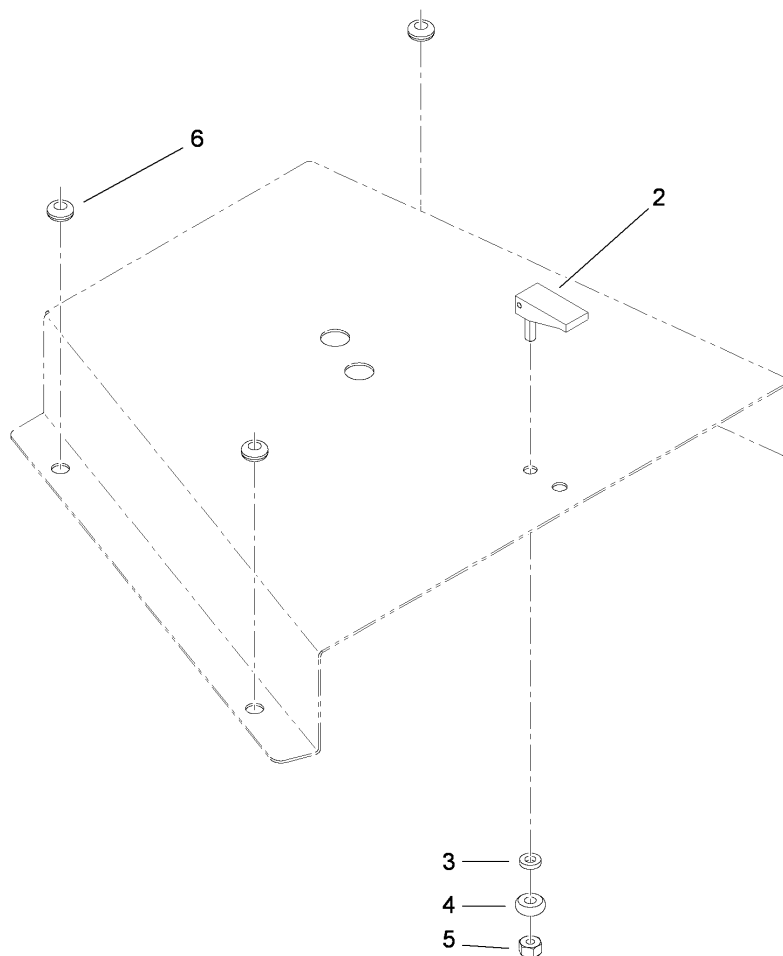
Deflector Assembly No. 114-1910

Ref	Part No.	Qty.	Description				
1	106-3248-03	1	Strap-Discharge				
2	110-0759	1	Deflector-Rubber				
3	108-7766-03	1	Bracket-Hinge, Front				
4	108-7767-03	1	Bracket-Hinge, Rear				
5	3231-25	4	Screw-CARR				
6	3296-39	4	Nut-Lock, NI				
7	105-4622	1	Spacer				
8	322-50	1	Screw-HH				
9	3296-29	1	Nut-Lock, NI				
10	108-4052	1	Spring-Torsion				



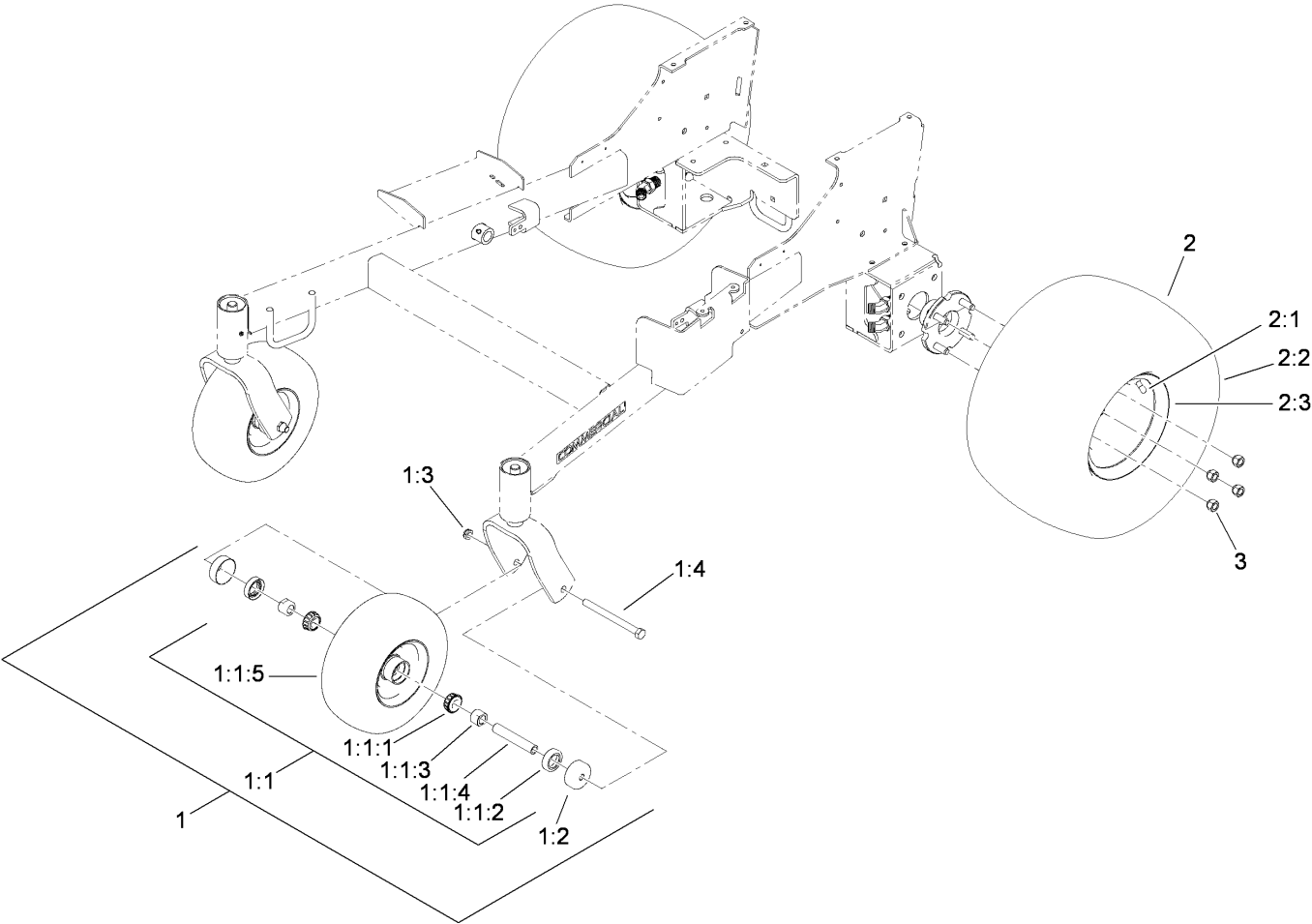
Left Hand Belt Cover Assembly No. 117-3550

Ref	Part No.	Qty.	Description				
2	106-6777	1	Handle-Latch, Swell				
3	99-3058	1	Washer				
4	106-6778	1	Bushing-Latch, Swell				
5	1-804254	1	Nut				
6	237-84	3	Grommet				



Right Hand Belt Cover Assembly No. 117-3551

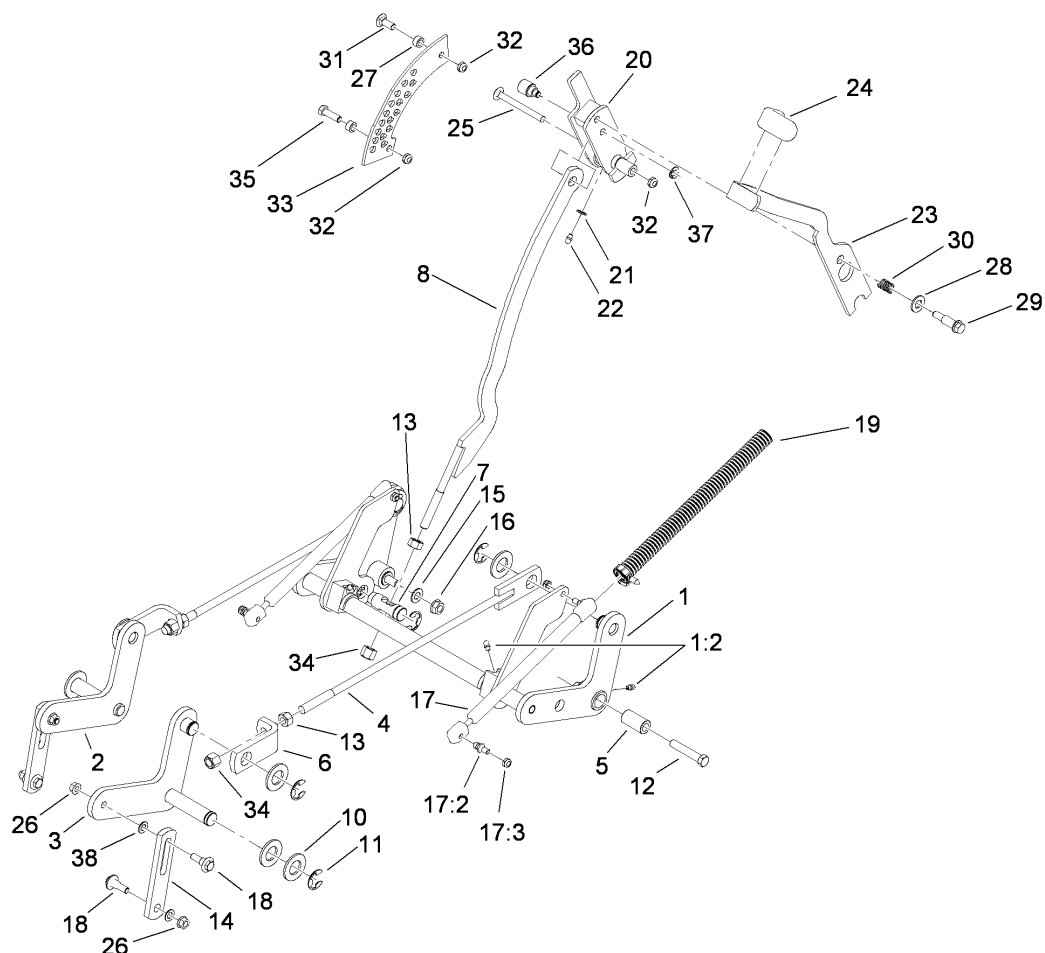
Ref	Part No.	Qty.	Description
2	106-6777	1	Handle-Latch, Swell
3	99-3058	1	Washer
4	106-6778	1	Bushing-Latch, Swell
5	1-804254	1	Nut
6	237-84	3	Grommet



Wheel Assembly

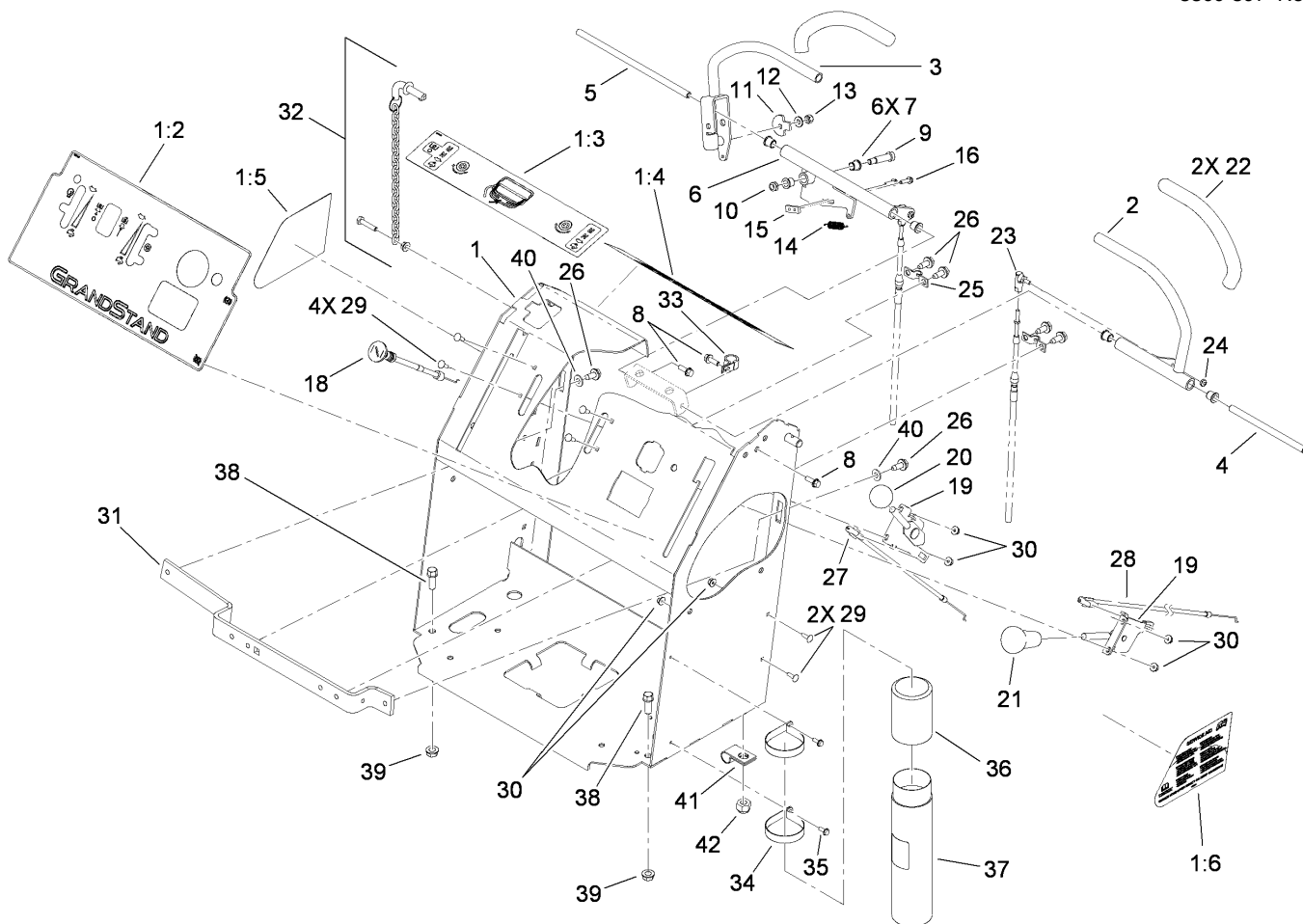
Ref	Part No.	Qty.	Description				
1	112-3810	2	Wheel And Bearing ASM				
2		1	Wheel Bearing ASM				
1:1:1	1-633585	2	Bearing-Cone, Taper				
1:1:2	103-0063	2	Seal-Caster				
1:1:3	103-3051	2	Spacer-Nut				
1:1:4	103-3157	1	Axle-Caster				
1:1:5	110-9965	1	Wheel And Tire ASM				
1:2	103-2768	2	Guard-Seal				
1:3	3296-45	1	Nut-Lock, NI				
1:4	325-20	1	Screw-HH				
2	117-0429	2	Wheel ASM				
2:1	232-27	1	Stem-Valve				
2:2	117-0428	1	Tire				
2:3	106-8133	1	Rim-8 Inch				
3	242-50	8	Nut-Lug				

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Deck Lift Assembly

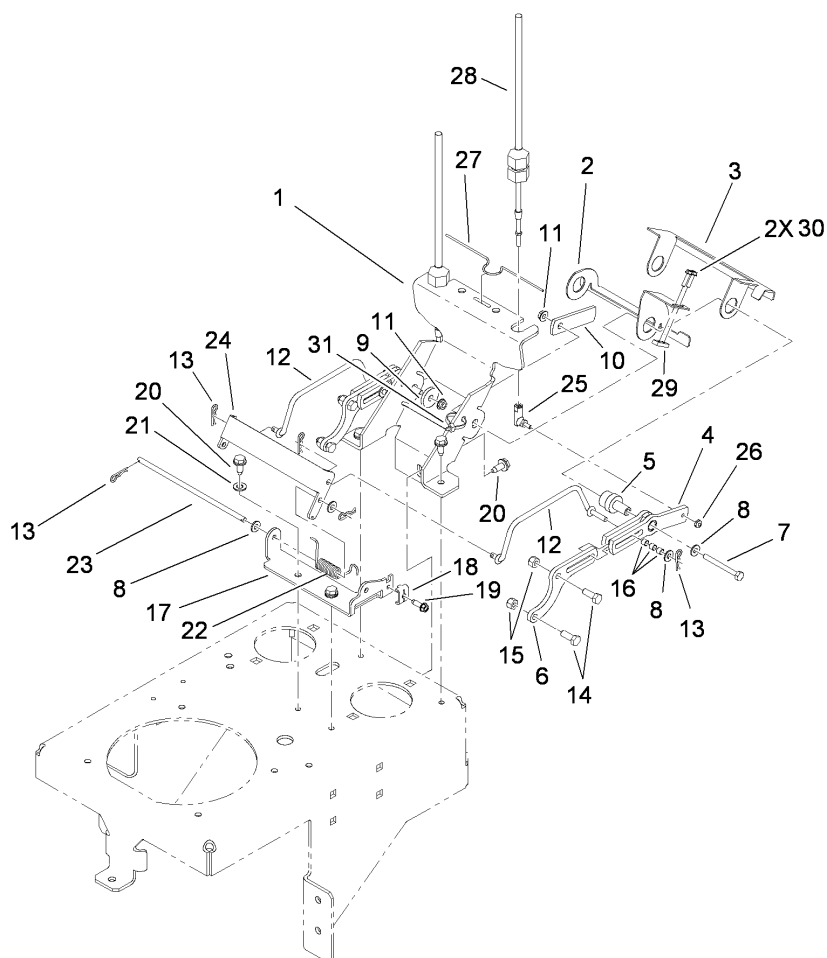
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	117-0505	1	Lift ASM	23	114-5305-03	1	Lever-HOC
1:2	302-5	4	Fitting-Grease	24	1-633268	1	Grip-Lever, Brake
2	117-0489-01	1	RH Lift ASM	25	3231-24	1	Screw-CARR
3	117-0488-01	1	LH Lift ASM	26	32128-21	4	Nut-HF
4	114-5268	2	Lift Rod ASM	27	111044	2	Spacer
5	117-0498	2	Spacer	28	3256-26	1	Washer-Flat
6	117-0513	2	Bracket-Rod, Lift	29	66-0561	1	Screw-Shoulder
7	114-5274	1	Pin-HOC	30	65-9940	1	Spring
8	117-3611	1	Bar-Lift	31	3231-22	1	Screw-CARR
10	3256-29	8	Washer-Flat	32	3296-59	3	Nut-Lock, NI
11	32151-103	7	Ring-Retaining, EXT	33	114-5307	1	Bracket-HOC
12	324-10	2	Screw-HH	34	3296-23	3	Nut-Lock, NI
13	3217-9	3	Nut-HH	35	323-7	1	Screw-HH
14	117-0519	2	Link-Lift	36	117-3645	1	Hub-Pivot
15	3256-25	2	Washer-Flat	37	32151-47	1	Ring-Retaining
16	3296-48	2	Nut-Lock, NI	38	40-1940	4	Washer
17	117-0506	2	Gas Spring ASM				
17:2	88-6770	2	Stud-Ball				
17:3	3296-47	2	Nut-Lock, NI				
18	109-9840	4	Screw-Shoulder, HHF				
19	117-3575	2	Cover-Spring				
20	114-3512	1	HOC Handle ASM				
21	3256-22	1	Washer-Flat				
22	302-5	1	Fitting-Grease				



Upper Control and Tower Assembly

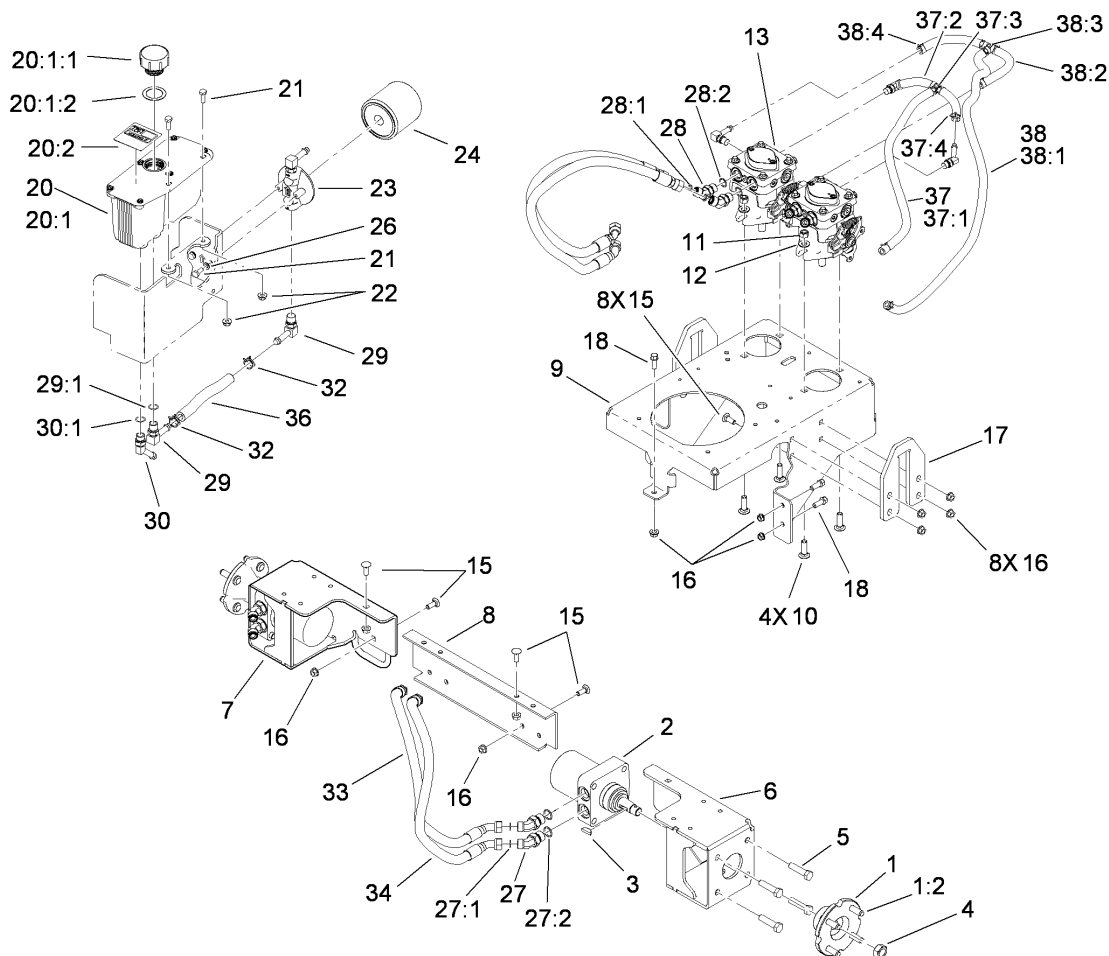
Ref	Part No.	Qty.	Description
1	114-1922	1	Control Tower ASM
1:2	117-0453	1	Decal-Panel, Control
1:3	117-0454	1	Decal-Opc
1:4	117-3626	1	Decal-Warning
1:5	117-0456	1	Decal-HOC
1:6	117-0485	1	Decal-Service Aid
2	114-5194-03	1	LH Lever ASM
3	114-5195-03	1	RH Lever ASM
4	114-0260	1	Shaft-Pivot
5	114-1904	1	Shaft-Pivot, Motion Control
6	114-5302	1	Motion Control ASM
7	103-9928	6	Bearing
8	3234-4	3	Screw-HHF
9	114-0239	1	Screw-HSH
10	3296-47	1	Nut-Lock, NI
11	114-0268	1	Cam-Lever, Handle Stop
12	3256-22	1	Washer-Flat
13	3296-42	1	Nut-Lock, NI
14	114-0249	1	Spring-Extension
15	1-633181	1	Plate-Tapped
16	32105-13	2	Screw-HWH
18	106-9962	1	Control-Choke, Push / Pull
19	110-5547	2	Control Lever ASM
20	1-603175	1	Knob-Ball

Ref	Part No.	Qty.	Description
21	99-7981	1	Knob-Grip, Soft
22	114-0241	2	Grip-Lever
23	2411-38	2	Joint-Ball
24	3296-27	2	Nut-Lock, NI
25	93-2279	2	Clamp-Cable
26	32144-70	6	Screw-HWHTF
27	114-1966	1	Cable-Control
28	114-1950	1	Cable-Speed
29	1-807533	6	Bolt-CARR
30	3290-148	6	Nut-HF
31	114-1921-01	1	Bar-Cable
32	114-0409	1	HOC Pin ASM
33	2412-87	1	Clamp-Cable
34	2412-120	2	R-Clamp
35	32144-1	2	Screw-Taptite
36	104-7048	1	Cap-Housing
37	104-7050	1	Tube-Manual
38	92-1624	4	Screw-HWH
39	3290-357	3	Nut-HHF, Whiz
40	3256-23	2	Washer-Flat
41	2412-138	1	R-Clamp
42	3296-39	1	Nut-Lock, NI



Lower Control Assembly

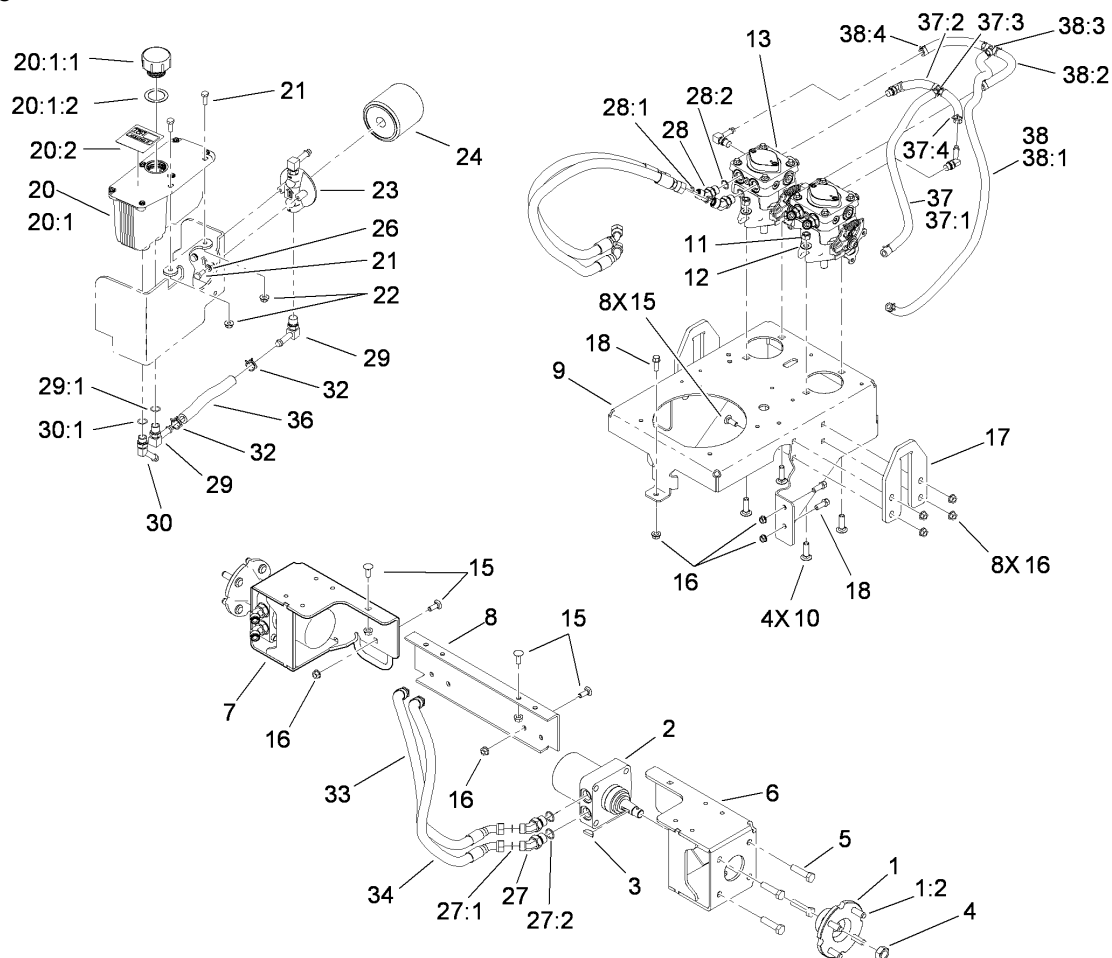
Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-5304-01	1	Mount-Linkage, Drive	25	2411-38	2	Joint-Ball
2	114-1993	1	Lever-Switch	26	3296-27	2	Nut-Lock, NI
3	114-1999	1	Lever-Switch	27	114-0433	1	Clip-Spring
4	114-1956	2	Control Fork ASM	28	117-0474	2	Cable-Control, Traction
5	114-1955	2	Hub-Shoulder	29	1-633181	1	Plate-Tapped
6	114-5291	2	Arm-Control, Pump	30	32105-13	2	Screw-HWH
7	321-15	2	Screw-HH	31	3290-378	1	Tie-Cable
8	3256-22	8	Washer-Flat				
9	65-8270	1	Washer				
10	114-5155-03	1	Arm-Switch, Stop				
11	32128-14	2	Nut-Hex, Flange				
12	114-5295	2	Rod-Link, Shifter				
13	3290-307	6	Pin-Hair				
14	322-4	4	Screw-HH				
15	3296-29	4	Nut-Lock, NI				
16	114-3534	6	Roller				
17	114-1912-03	1	Bracket-Shifter				
18	106-7297	1	Clamp-Cable				
19	49-2040	1	Screw-HWHTF				
20	32144-70	5	Screw-HWHTF				
21	3256-23	2	Washer-Flat				
22	106-2584	1	Spring-Torsion				
23	114-1978	1	Pin-Hinge				
24	114-5347	1	Arm-Dual, Shifter				



Hydraulic Assembly

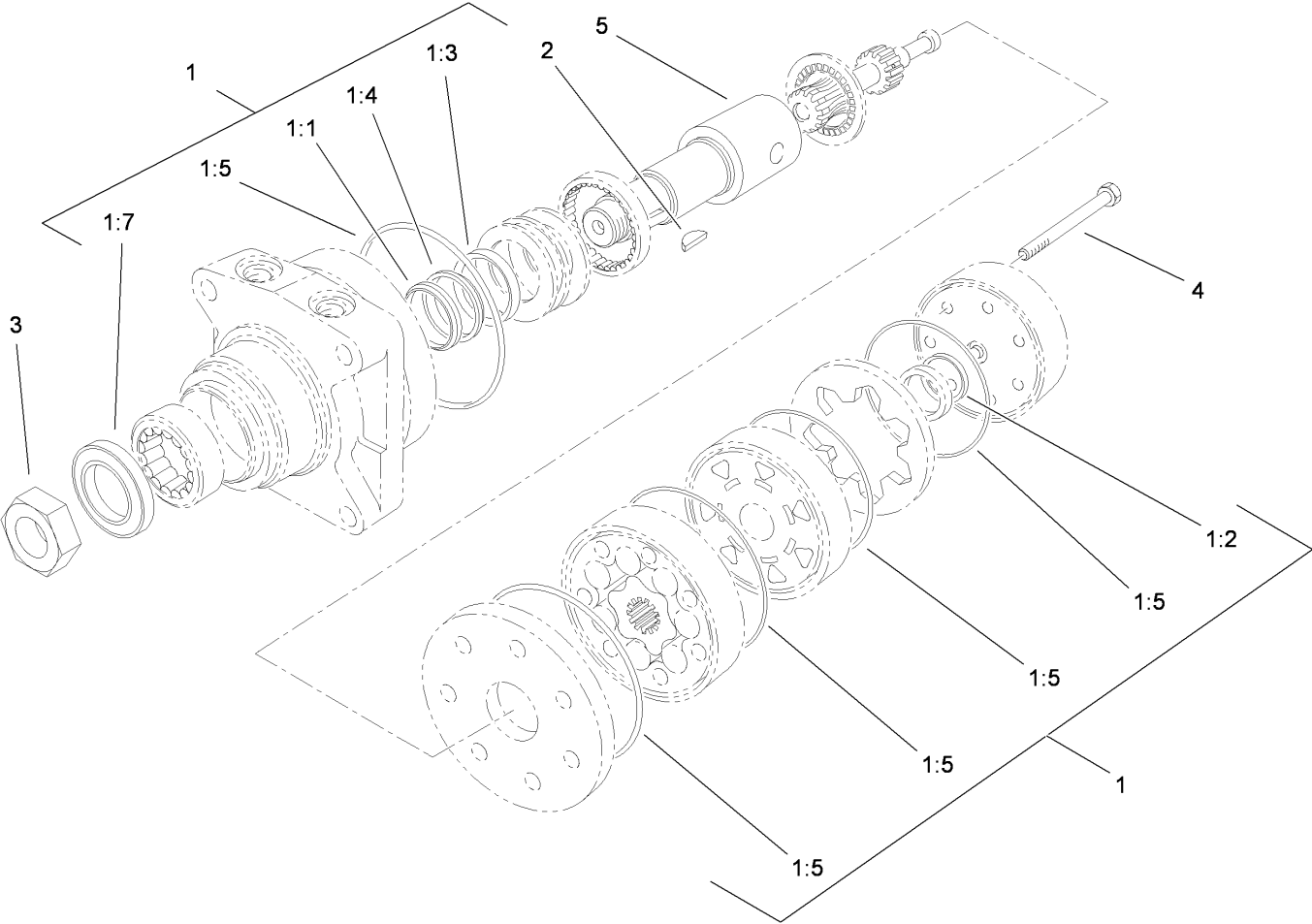
Ref	Part No.	Qty.	Description
1	105-0800	2	Wheel Hub / Stud ASM
1:2	10-6830	4	Stud-Type, Drive
2	114-0549	2	Motor-Wheel
3	3257-8	2	Key-Woodruff
4	85-7310	2	Nut-Motor, Wheel
5	325-8	8	Screw-HH
6	117-3572-01	1	LH Motor Mount ASM
7	117-3571-01	1	RH Motor Mount ASM
8	114-5168-01	1	Mount-Motor, Center
9	114-5166-01	1	Base-Engine
10	3232-3	4	Screw-CARR
11	3296-48	4	Nut-Lock, NI
12	3256-25	4	Washer-Flat
13	117-3597	2	Pump-Hydraulic
15	3231-22	12	Screw-CARR
16	3290-357	17	Nut-HHF, Whiz
17	114-5345-01	2	Plate-Lift
18	92-1624	5	Screw-HWH
20	107-8433	1	HYD Reservoir ASM
20:1		1	Reservoir-HYD
20:1:1	103-1948	1	Cap-Reservoir, HYD
20:1:2	103-1949	1	Gasket-Cap
20:2	115-4212	1	Decal-Warning
21	321-4	4	Screw-HH

Ref	Part No.	Qty.	Description
22	32128-33	2	Nut-HF
23	104-7836	1	Head-Filter
24	1-633750	1	Filter-Oil, HYD
26	3256-22	2	Washer-Flat
27	340-89	4	Fitting-HYD, 45 DEG
27:1	237-30	1	O-Ring
27:2	237-80	1	O-Ring
28	340-101	4	Fitting-HYD, 45 DEG
28:1	237-30	1	O-Ring
28:2	237-79	1	O-Ring
29	100-4887	5	Fitting-Barb
29:1	237-42	1	O-Ring
30	103-1807	3	Elbow-45 DEG
30:1	237-42	1	O-Ring
32	103-1988	2	Clamp-Hose
33	117-0442	2	HYD Hose ASM
34	117-0449	2	HYD Hose ASM
36	117-0459	1	Hose-Hydraulic
37	117-3569	1	Filter Hose ASM
37:1	117-0460	1	Hose-Hydraulic
37:2	117-0458	2	Hose-Hydraulic
37:3	1-603721	2	Fitting-Tee, Hose
37:4	103-1988	6	Clamp-Hose
38	117-3570	1	Tank Hose ASM



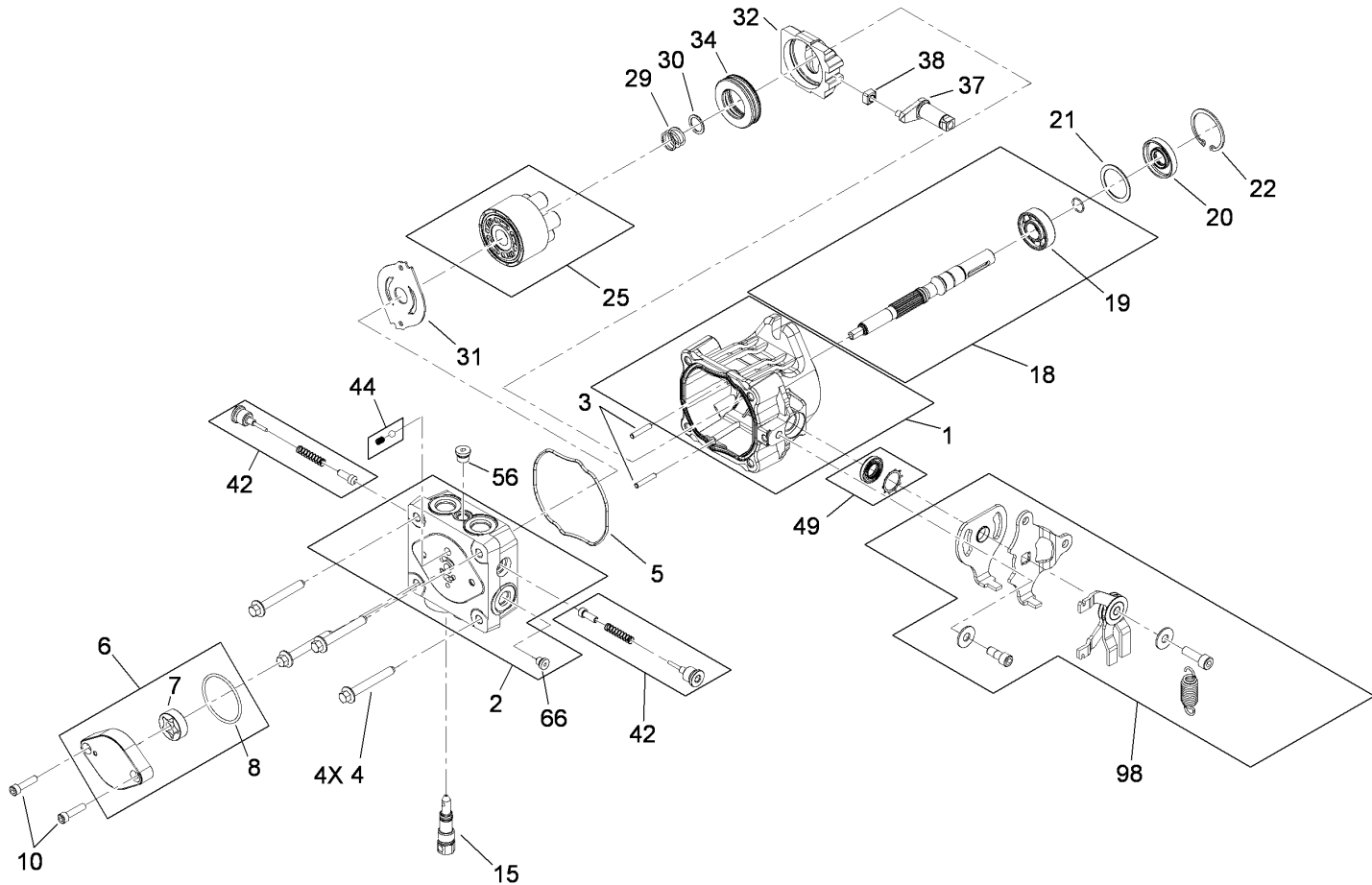
Hydraulic Assembly (continued)

Ref	Part No.	Qty.	Description
38:1	117-0461	1	Hose-Hydraulic
38:2	117-0459	2	Hose-Hydraulic
38:3	1-603721	2	Fitting-Tee, Hose
38:4	103-1988	6	Clamp-Hose



Hydraulic Motor Assembly No. 114-0549

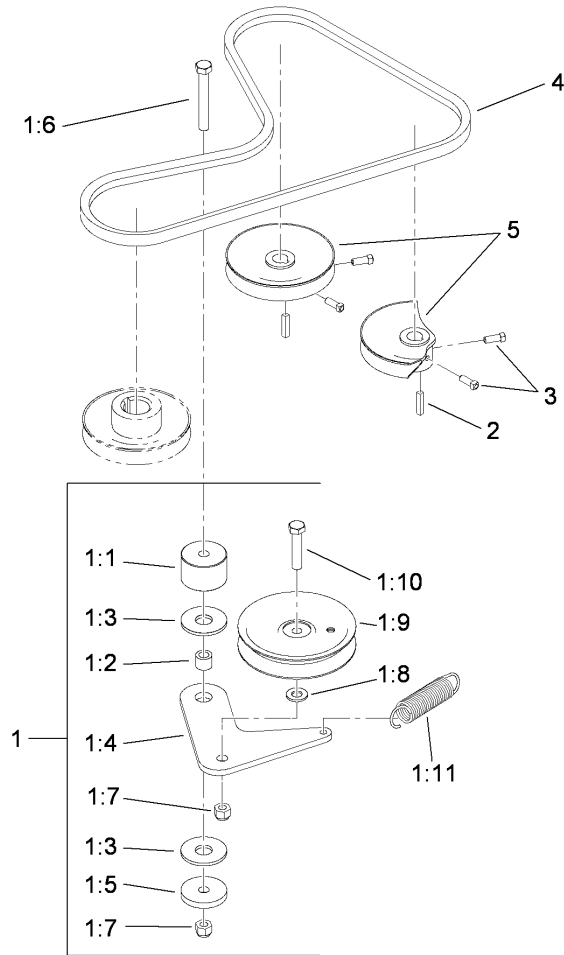
Ref	Part No.	Qty.	Description				
1	1-000119	1	Seal Kit				
21:1		1	Ring-Back Up				
21:2		1	Seal-Commutator				
21:3		1	Seal-Shaft (Viton)				
21:4		1	Washer-Back Up, Steel				
21:5		5	Ring-Seal (Viton)				
21:7		1	Seal-Dirt And Water				
2	3257-8	1	Key-Woodruff				
3	85-7310	1	Nut-Motor, Wheel				
4	106-5549	6	Bolt-Special				
5	106-8764	1	Shaft-Coupling				



Hydraulic Pump Assembly No. 117-3597

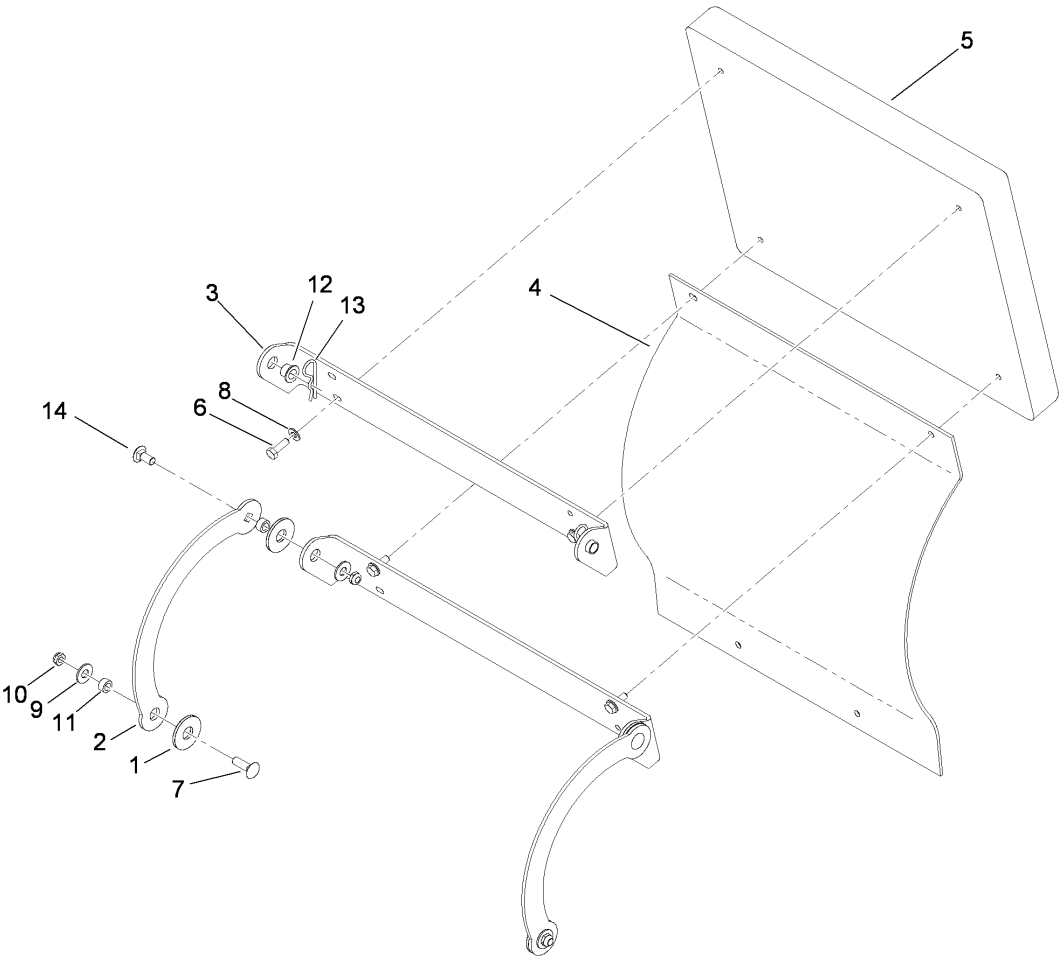
Ref	Part No.	Qty.	Description
1	115-4464	1	Housing Kit
2	106-8752	1	End Cap Kit (W/Poppets)
3	106-8753	2	Pin-Headless, Straight
4	106-8754	4	Bolt-HF
5	106-8755	1	O-Ring
6	106-8756	1	Charge Pump Kit
7	104-2122	1	Gerotor ASM
8	106-8757	1	O-Ring
10	104-2111	2	Capscrew
15	106-8759	1	Bypass Valve Kit
18	103-2664	1	Input Shaft Kit
19	104-5311	1	Bearing-Ball
20	104-5310	1	Seal-Lip
21	104-5308	1	Spacer
22	104-5309	1	Ring-Retaining
25	103-2666	1	Cylinder Block Kit
29	94-1936	1	Spring-Block
30	94-1937	1	Washer-Thrust, Block
31	105-6185	1	Plate-Valve
32	94-1907	1	Swashplate-Variable
34	94-6922	1	Bearing-Thrust
37	115-4458	1	Arm-Trunnion, Tapered Square
38	94-1910	1	Guide-Slot
42	98-3252	2	Valve-Check (W/Poppet)

Ref	Part No.	Qty.	Description
44	106-8760	1	Charge Relief Valve Kit
49	114-8155	1	Trunnion Seal Kit
56	106-8762	1	Plug-HSH
66	106-8763	1	Plug-HSH
98	117-3629	1	Kit-Return
99	105-6184	1	Seal Overhaul Kit



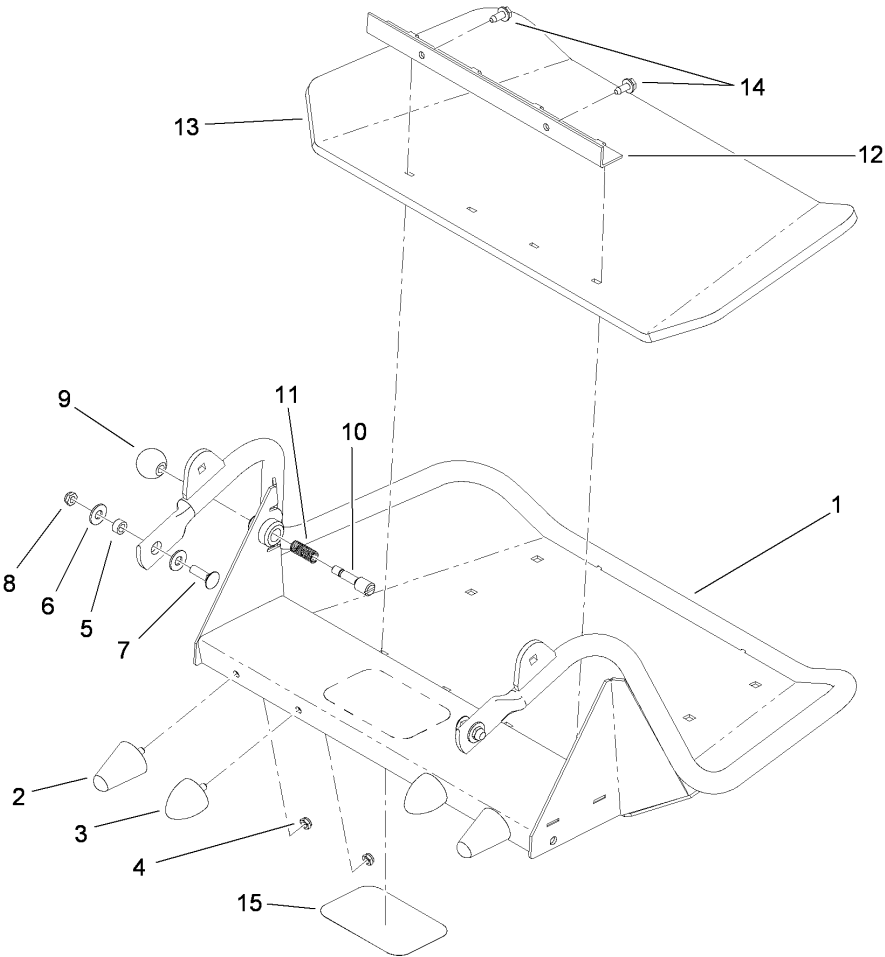
Hydraulic Belt Drive Assembly

Ref	Part No.	Qty.	Description				
1		1	Pump Idler Assembly				
1:1	117-3568	1	Hub-Idler				
1:2	1-413088	1	Bushing-Lever, Lift				
1:3	114-0463	2	Washer-Friction, Composite				
1:4	117-3622	1	Plate-Idler				
1:5	110-9981	1	Washer-Plain				
1:6	323-13	1	Screw-HH				
1:7	3296-39	2	Nut-Lock, NI				
1:8	3256-24	1	Washer-Flat				
1:9	93-1622	1	Pulley-Idler				
1:10	323-9	1	Screw-HH				
1:11	108-4056	1	Spring-Extension				
2	1-807272	2	Key				
3	3241-5	4	Screw-Set				
4	114567	1	Belt-V Lower PTO				
5	105-5648	2	Pulley-Pump				



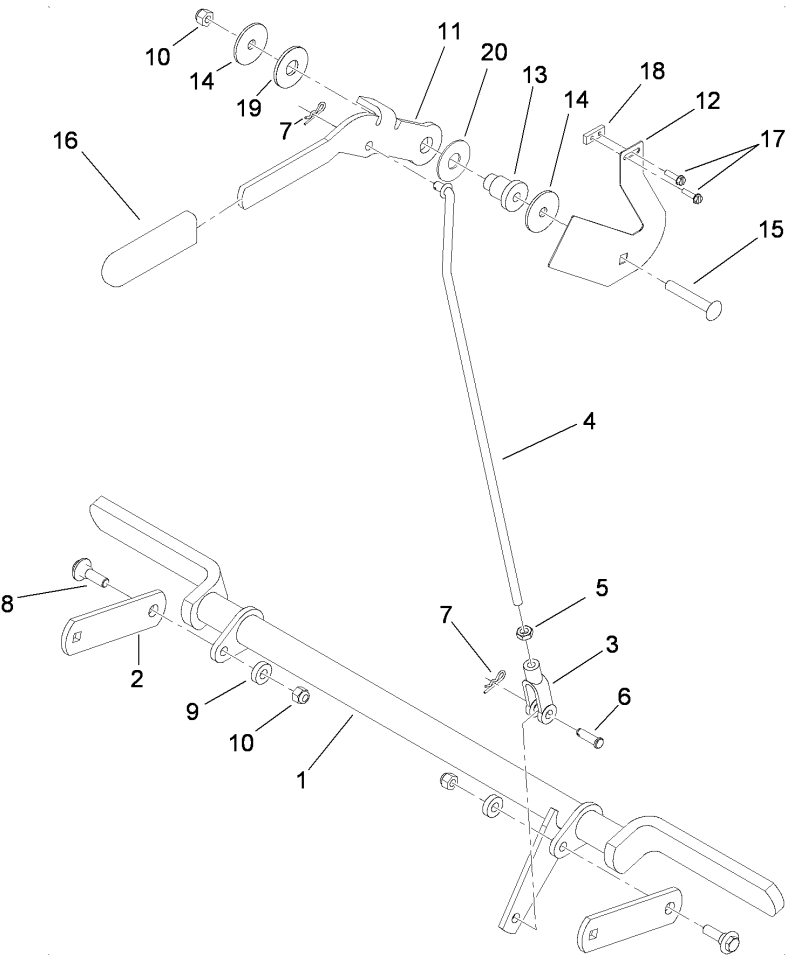
Cushion Assembly No. 114-1917

Ref	Part No.	Qty.	Description				
1	114-0463	4	Washer-Friction, Composite				
2	114-1915-01	2	Link-Pad				
3	114-1918-03	2	Hinge-Pad				
4	114-1919	1	Shield-Rear				
5	114-5314	1	Cushion-Pad				
6	322-5	4	Screw-HH				
7	3231-2	2	Screw-CARR				
8	3256-23	4	Washer-Flat				
9	3256-4	8	Washer-Flat				
10	3296-59	4	Nut-Lock, NI				
11	111044	4	Spacer				
12	93-2891	2	Bushing-Plastic				
13	3290-355	2	Pin-Hair				
14	3231-27	2	Screw-CARR				



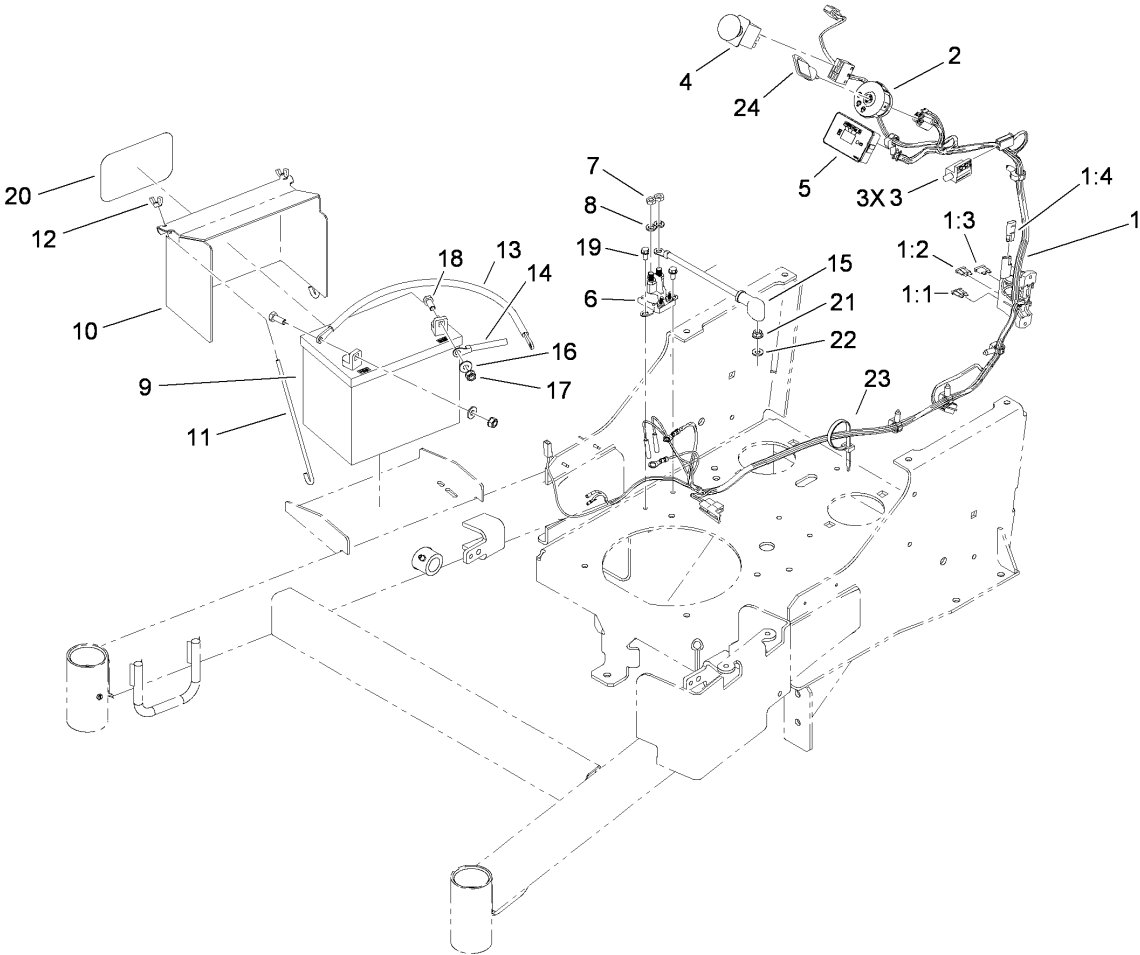
Platform Assembly No. 117-0431

Ref	Part No.	Qty.	Description				
1	114-1998-01	1	Platform ASM				
2	114-1925	2	Bumper-Rubber				
3	114-1926	2	Bumper-Rubber				
4	3296-47	4	Nut-Lock, NI				
5	111044	2	Spacer				
6	3256-4	4	Washer-Flat				
7	3231-25	2	Screw-CARR				
8	3296-59	2	Nut-Lock, NI				
9	1-603175	1	Knob-Ball				
10	114-5288	1	Pin-Latch				
11	114-5348	1	Spring				
12	114-1920-03	1	Clamp-Shield				
13	114-5349	1	Mat-Foot				
14	32144-70	2	Screw-HWHTF				
15	67-1300	1	Decal				



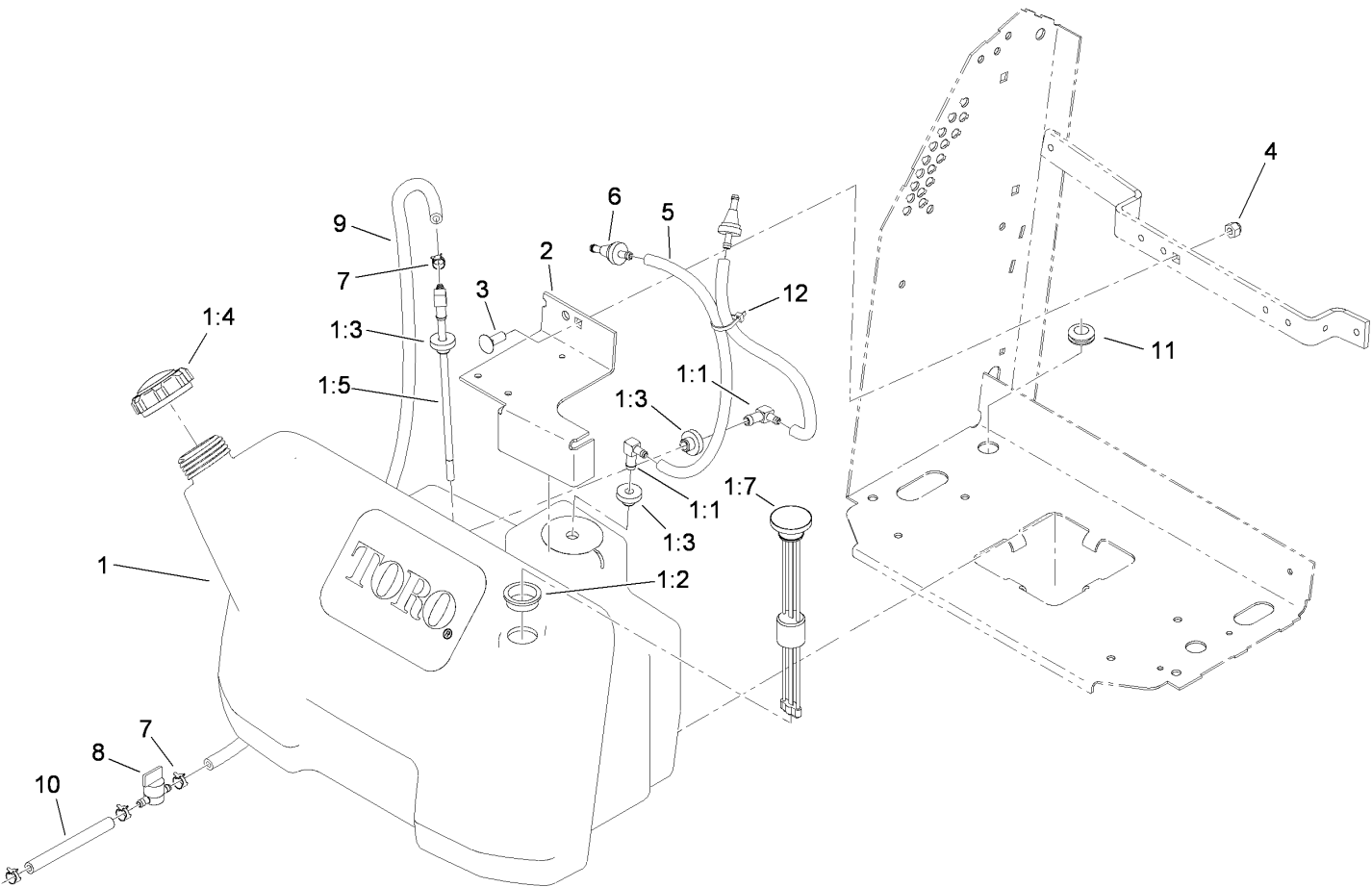
Parking Brake Assembly

Ref	Part No.	Qty.	Description				
1	114-5187-03	1	Brake ASM				
2	114-5186-01	2	Support-Brake				
3	1-633131	1	Yoke-Linkage, Brake				
4	114-5196	1	Rod-Brake				
5	3220-3	1	Nut-HJ				
6	283-2	1	Pin-Clevis				
7	3290-307	2	Pin-Hair				
8	614672	2	Bolt-Shoulder				
9	5-0652	2	Spacer				
10	3296-39	3	Nut-Lock, NI				
11	114-5258-03	1	Lever-Brake				
12	117-0452-03	1	Plate-Switch, Brake				
13	106-3214	1	Mount-Pulley				
14	63-7400	2	Washer-Rebound				
15	3231-44	1	Screw-CARR				
16	1-633268	1	Grip-Lever, Brake				
17	32105-13	2	Screw-HWH				
18	1-633181	1	Plate-Tapped				
19	114-0463	1	Washer-Friction, Composite				
20	3256-7	1	Washer-Flat				



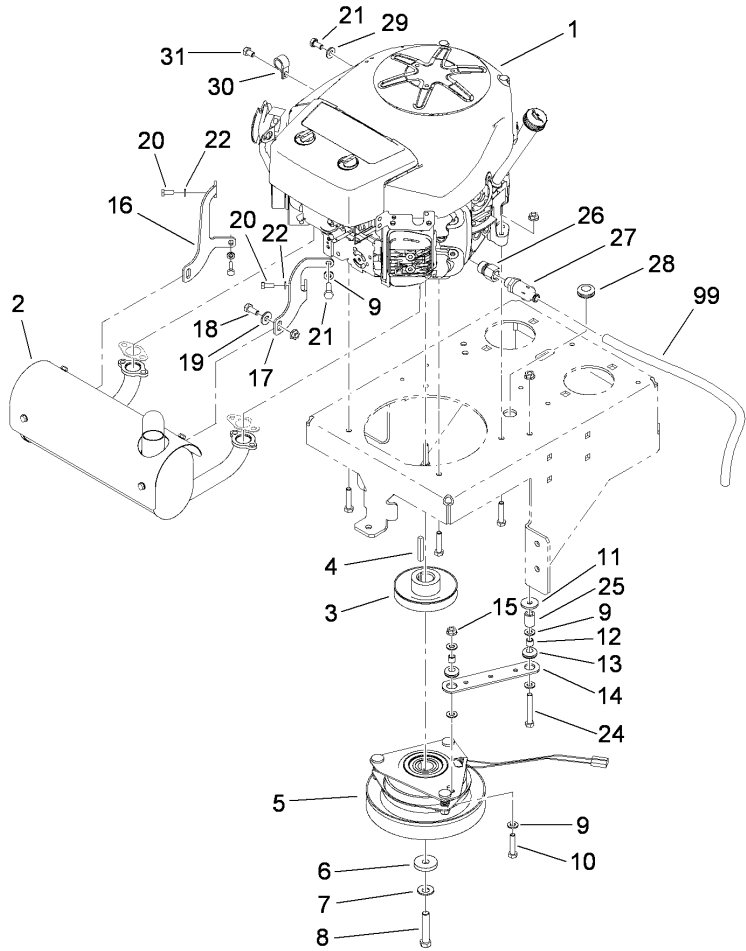
Electrical Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	114-3536	1	Harness-Wire	21	3256-22	1	Washer-Flat
1:1	109103	1	Fuse-30 Amp	22	32128-33	1	Nut-HF
1:2	109102	1	Fuse-25 Amp	23	3290-378	1	Tie-Cable
1:3	218-578	1	Fuse-10 Amp	24	63-8360	1	Key-Ignition
1:4	116-0053	1	Cap-Plug				
2	110-6764	1	Switch-Ignition				
3	1-513152	3	Switch-Closed, Normally				
4	114-0279	1	Switch-PTO				
5	115-4180	1	Module-Meter, Hour				
6	1-513075	1	Switch-Solenoid				
7	3220-2	2	Nut-Jam				
8	3253-4	2	Washer-Lock				
9	104-2491	1	Battery				
10	117-0543-01	1	Cover-Battery				
11	1-633651	2	Bolt-Holddown				
12	1-543792	2	Wingnut				
13	114-9404	1	Cable-Battery, Positive				
14	105-0836	1	Cable-Battery, Black				
15	106-8268	1	Cable-Battery, Red				
16	3256-23	2	Washer-Flat				
17	109-5715	2	Nut-HHF, Smooth				
18	322-3	2	Screw-HH				
19	32144-4	2	Screw-HWH				
20	68-3640	1	Decal				



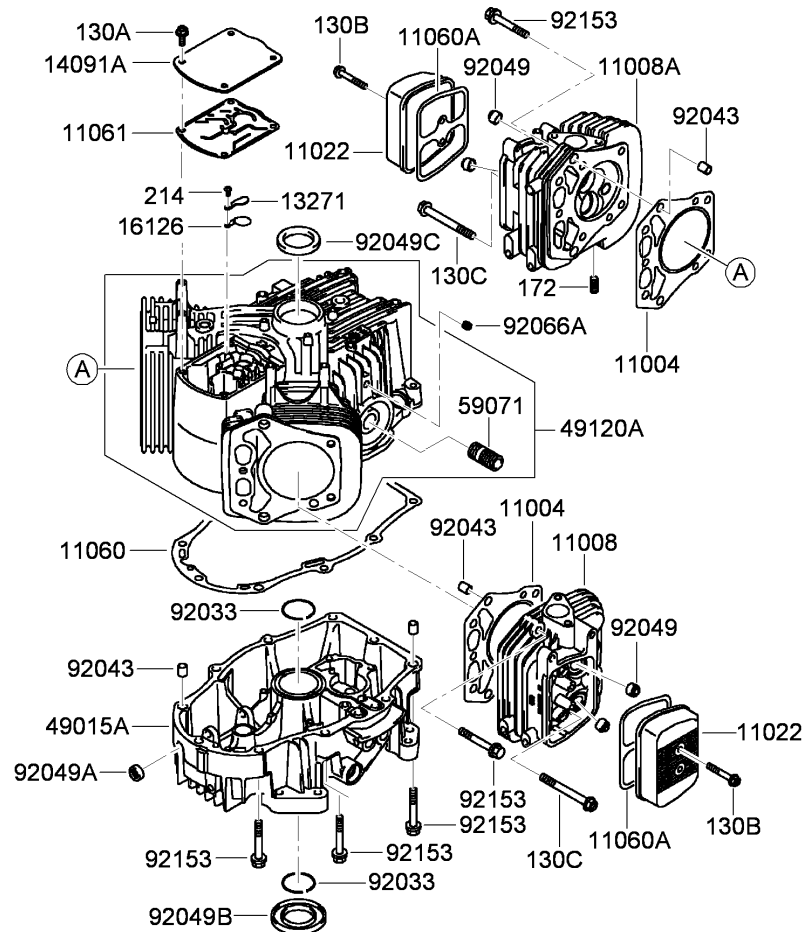
Fuel Tank Assembly

Ref	Part No.	Qty.	Description				
1	117-9672	1	Tank ASM				
1:1	1-643172	2	Elbow-90 DEG				
1:2	95-8972	1	Grommet				
1:3	46-6560	3	Bushing				
1:4	109-9619	1	Cap-Fuel				
1:5	114-1928	1	Fitting-Fuel, Screen Tube				
1:7	99-7262	1	Gauge-Fuel				
2	114-1952-01	1	Support-Tank				
3	3231-2	1	Screw-CARR				
4	3296-39	1	Nut-Lock, NI				
5	109-0294	2	Hose-Fuel				
6	71-9280	2	Filter-Fuel				
7	2412-98	4	Clamp				
8	1-603770	1	Valve-Fuel				
9	109-3491	1	Hose-Fuel				
10	109-0678	1	Hose-Fuel				
11	112-7069	1	Grommet				
12	3290-378	1	Tie-Cable				



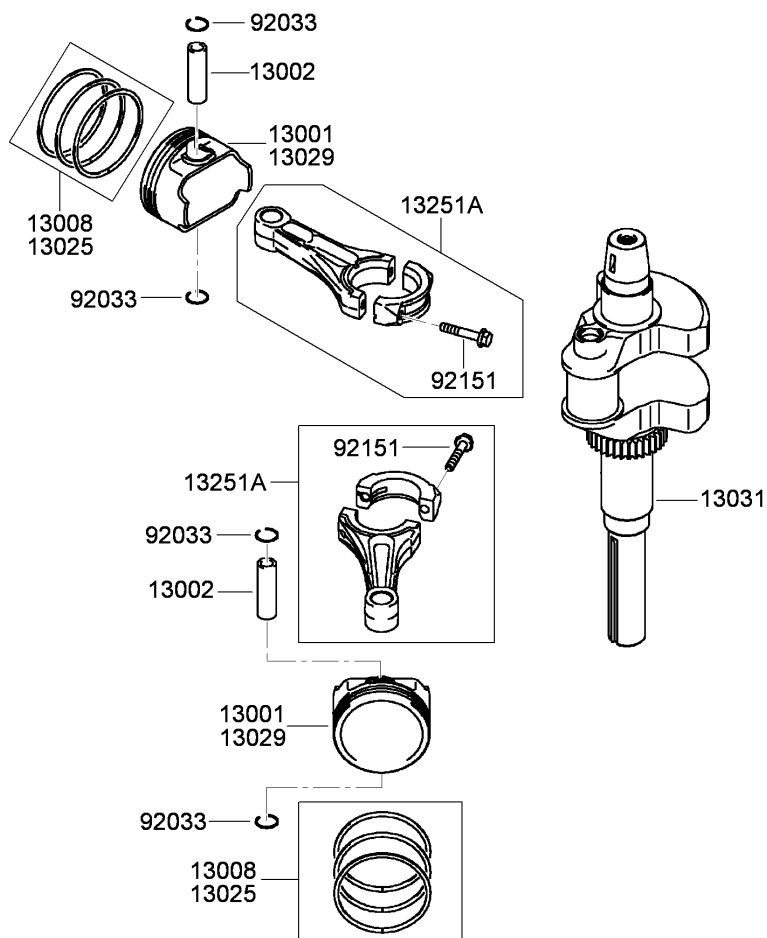
Engine Assembly

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	117-3577	1	Engine-Kawasaki, FH680V-Gs13	26	103-1966	1	Adapter
2	117-0416	1	Muffler-Engine	27	92-6877	1	Valve-Drain, Oil
3	112-7067	1	Pulley	28	112-7069	1	Grommet
4	608006	1	Key-Square	29	33094-00	1	Washer-Plain
5	105-2635	1	Clutch / Brake	30	2412-87	1	Clamp-Cable
6	107-4136	1	Washer	31	46-8090	1	Screw-Plastite
7	1-603610	1	Washer-Spring	99	103-1964	1	Hose-Drain, Oil
8	3212-9	1	Screw-HH				
9	3256-23	6	Washer-Flat				
10	322-7	5	Screw-HH				
11	1-613235	1	Washer				
12	1-633545	2	Spacer				
13	1-633630	2	Grommet-Brake				
14	1-633543-03	1	Strap-Clutch, Brake				
15	32128-20	8	Nut-HF				
16	103-2993-03	1	Bracket-Muffler, LH				
17	103-2994-03	1	Bracket-Muffler, RH				
18	322-3	2	Screw-HH				
19	3256-3	2	Washer-Flat				
20	33113-016	3	Screw-HH				
21	33114-016	2	Screw-HH				
22	3256-22	3	Washer-Flat				
24	322-11	1	Screw-HH				
25	104-6373	1	Tube-Retainer				



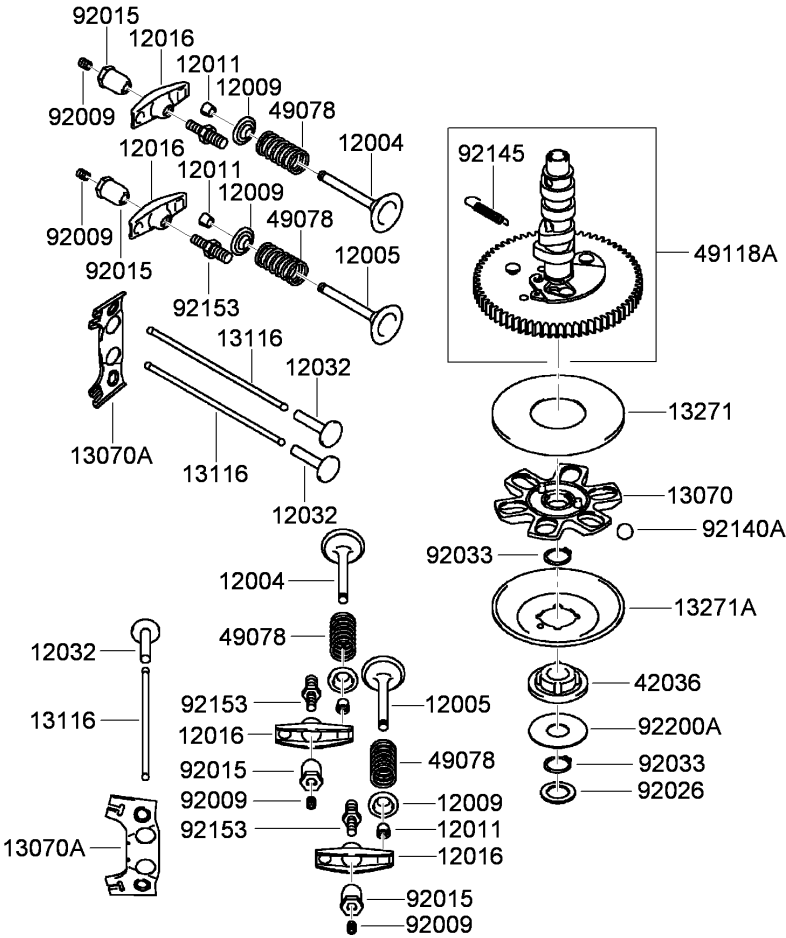
Cylinder and Crankcase Assembly Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
③ 130A	130AA0616	4	Bolt-Flanged (6X16)	③ 92066A	92066-7026	1	Plug
③ 130B	130AA0640	4	Bolt-Flanged (6X40)	③ 92153	92153-7054	18	Bolt (8X50)
③ 130C	130CA0875	2	Bolt-Flanged (8X75)				
③ 172	172BA0818	4	Bolt-Stud (8X18)				
③ 214	214AA0408	1	Screw-Pan +- (4X8)				
③ 11004	11004-7006	2	Gasket-Head				
③ 11008	11008-7023	1	Head-Cylinder, No.2				
③ 11008A	11008-7024	1	Head-Cylinder, No.1				
③ 11022	11022-7002	2	Case-Rocker				
③ 11060	11060-7012	1	Gasket-Cover, Crankcase				
③ 11060A	11060-7013	2	Gasket-Case, Rocker				
③ 11061	11061-7079	1	Gasket-Breather				
③ 13271	13271-7006	1	Plate				
③ 14091A	14091-7063	1	Cover				
③ 16126	16126-7001	1	Valve				
③ 49015A	49015-7064	1	Cover-Crankcase				
③ 49120A	49120-7092	1	Crankcase				
③ 59071	59071-2079	1	Joint				
③ 92033	92033-7004	2	Ring-Snap				
③ 92043	92043-7001	6	Pin				
③ 92049	92049-7001	4	Seal-Oil, R V C2 (6X11X10.2)				
③ 92049A	92049-7005	1	Seal-Oil, S O (8X14X5 H S)				
③ 92049B	92049-7011	1	Seal-Oil, S D (35X62X8 L H S)				
③ 92049C	92049-7014	1	Seal-Oil, S D (35X52X7 R H S)				



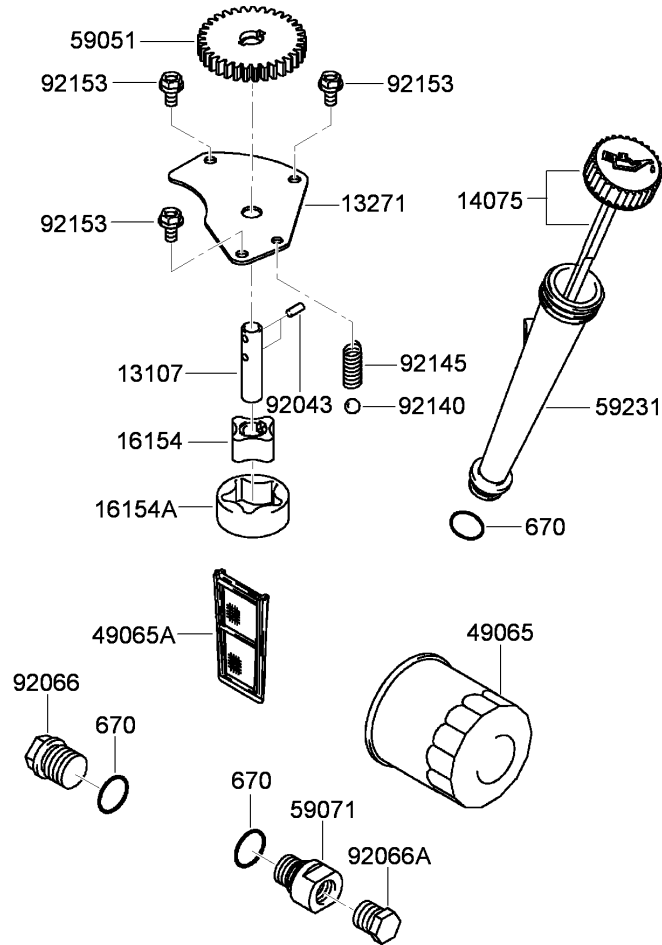
Piston and Crankshaft Assembly Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
⑨13001	13001-7007	2	Piston-Engine				
⑨13002	13002-7001	2	Pin-Piston				
⑨13008	13008-6058	2	Piston Ring Set				
⑨13025	13025-7002	1	Piston Ring Set (L, 0.50)				
⑨13029	13029-7003	1	Piston-Engine (L, 0.50)				
⑨13031	13031-7048	1	Crankshaft				
⑨13251A	13251-7016	2	Connecting Rod ASM				
⑨92033	92033-7002	4	Ring-Snap				
⑨92151	92151-7017	4	Bolt (6X35)				



Valve and Camshaft Assembly
Kawasaki FH680V-GS13

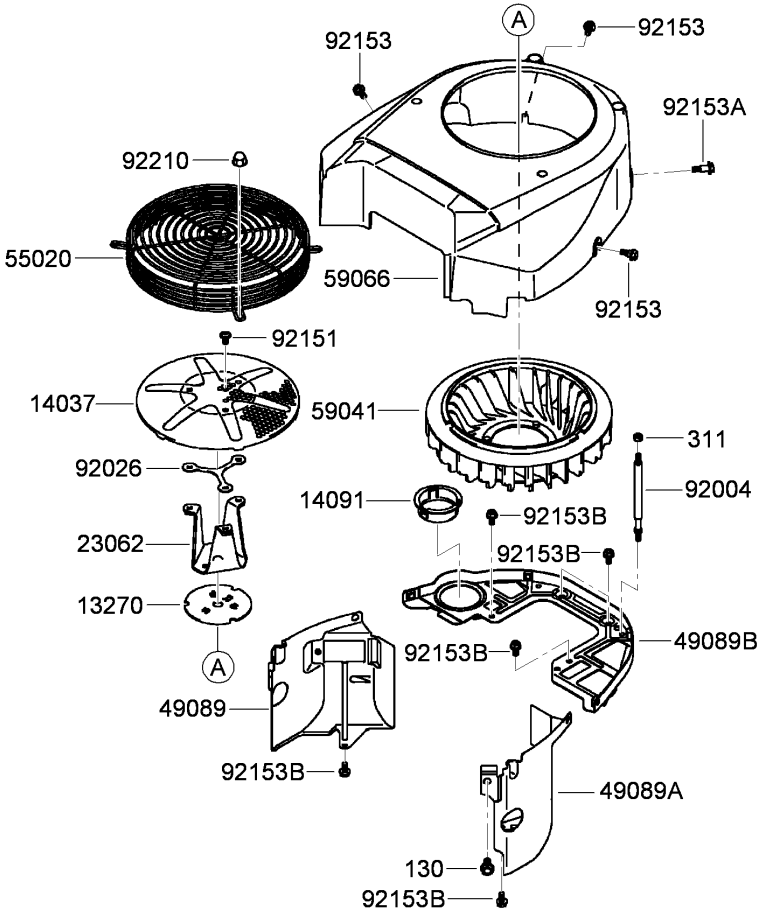
Ref	Part No.	Qty.	Description				
❶12004	12004-7002	2	Valve-Intake				
❶12005	12005-7004	2	Valve-Exhaust				
❶12009	12009-7001	4	Retainer-Spring, Valve				
❶12011	12011-2056	8	Collet				
❶12016	12016-7007	4	Arm-Rocker				
❶12032	12032-7001	4	Tappet				
❶13070	13070-7004	1	Guide				
❶13070A	13070-7007	2	Guide				
❶13116	13116-7002	4	Rod-Push				
❶13271	13271-7007	1	Plate				
❶13271A	13271-7021	1	Plate-Governor				
❶42036	42036-7010	1	Sleeve				
❶49078	49078-7002	4	Spring-Valve, Engine (Intake)				
❶49118A	49118-7017	1	Camshaft				
❶92009	92009-2341	4	Screw				
❶92015	92015-2253	4	Nut				
❶92026	92026-7015	1	Spacer (16.3X25X1.37)				
❶92033	92033-7001	2	Ring-Snap				
❶92140A	92140-7005	6	Ball				
❶92145	92145-7001	1	Spring				
❶92153	92153-7019	4	Bolt				
❶92200A	92200-7009	1	Washer (16X42X0.91)				



Lubrication Equipment Assembly

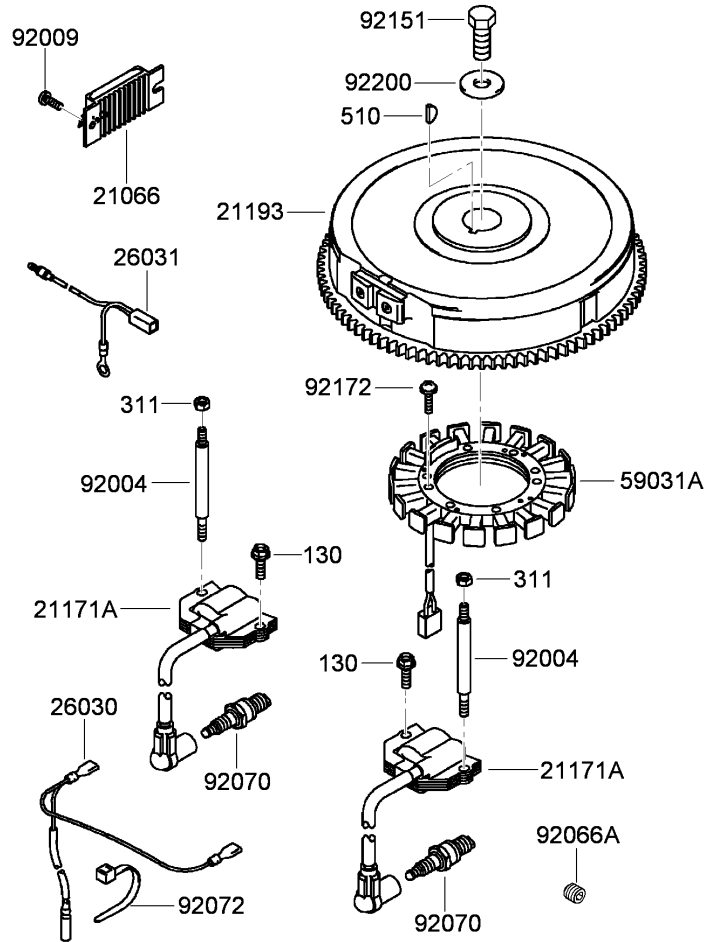
Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
③670	670D2016	3	O-Ring (16Mm)				
③13107	13107-7009	1	Shaft				
③13271	13271-7005	1	Plate				
③14075	14075-7008	1	Cap ASM				
③16154	16154-7007	1	Rotor-Pump (In)				
③16154A	16154-7008	1	Rotor-Pump (Out)				
③49065	49065-2078	1	Filter-Oil				
③49065A	49065-7003	1	Filter-Oil				
③59051	59051-7011	1	Gear-Spur				
③59071	59071-7004	1	Joint				
③59231	59231-7006	1	Filler				
③92043	92043-7003	2	Pin				
③92066	92066-7003	1	Plug				
③92066A	92066-7006	1	Plug				
③92140	92140-7003	1	Ball				
③92145	92145-7002	1	Spring				
92153	92153-7043	3	Bolt (6X12)				



Cooling Equipment Assembly
Kawasaki FH680V-GS13

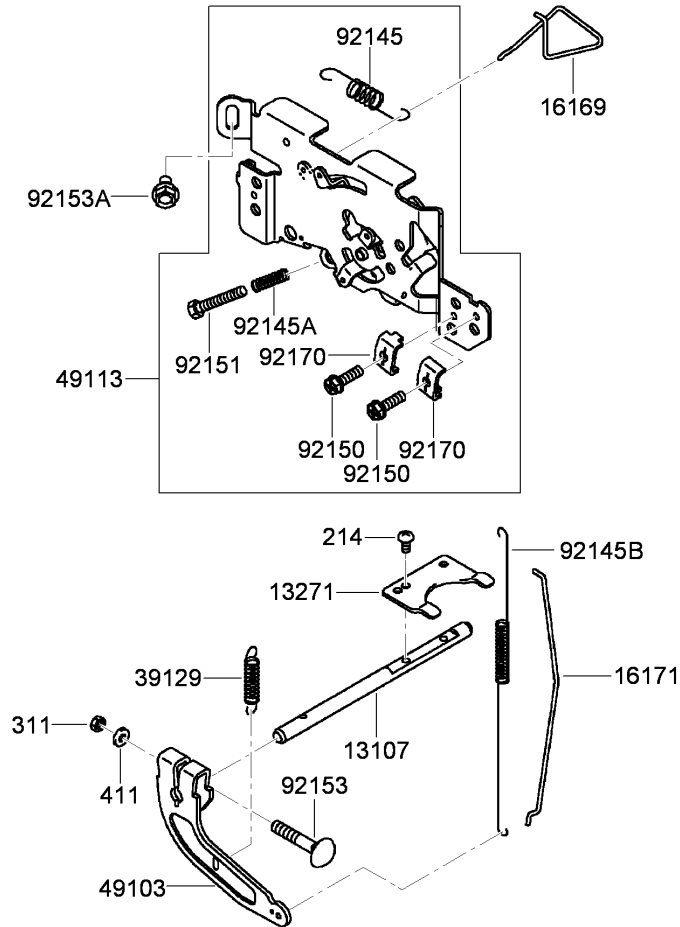
Ref	Part No.	Qty.	Description				
❸130	130AA0816	1	Bolt-Flanged (8X16)				
❸311	311AA0600	2	Nut-Hex (6Mm)				
❸13270	13270-7007	1	Plate				
❸14037	14037-7008-9H	1	Screen				
❸14091	14091-7002	1	Cover				
❸23062	23062-7005	1	Bracket				
❸49089	49089-7004	1	Shroud-Engine				
❸49089A	49089-7005	1	Shroud-Engine				
❸49089B	49089-7049	1	Shroud-Engine				
❸55020	55020-7007	1	Guard				
❸59041	59041-7003	1	Fan				
❸59066	59066-7004	1	Housing-Fan				
❸92004	92004-7006	2	Stud				
❸92026	92026-7007	1	Spacer				
❸92151	92151-7012	3	Bolt (6X12)				
❸92153	92153-7007	3	Bolt				
❸92153A	92153-7008	1	Bolt				
❸92153B	92153-7043	6	Bolt (6X12)				
❸92210	92210-0003	4	Nut				



Electric Equipment Assembly

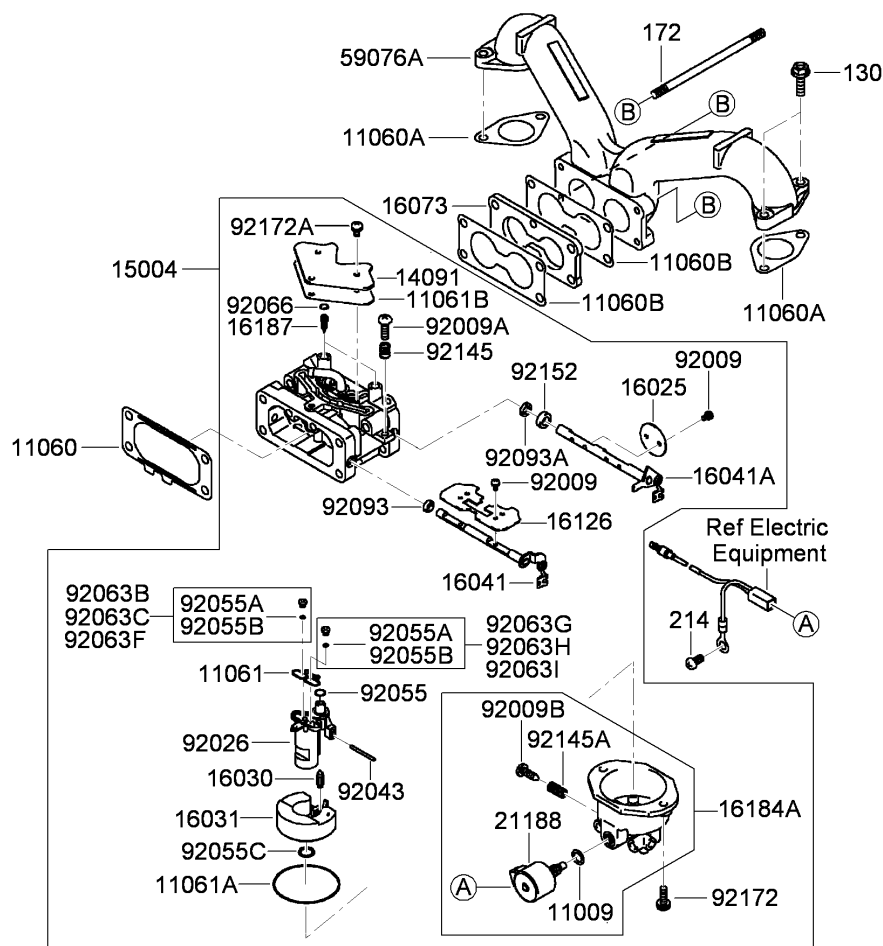
Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
❶130	130AA0620	2	Bolt-Flanged (6X20)				
❶311	311AA0600	2	Nut-Hex (6Mm)				
❶510	510A5100	1	Key-Woodruff				
❶21066	21066-7011	1	Regulator-Voltage				
❶21171A	21171-7039	2	Ignition Coil ASM				
❶21193	21193-7019	1	Flywheel ASM				
❶26030	26030-7002	1	Harness				
❶26031	26031-7003	1	Harness				
❶59031A	59031-7014	1	Coil-Charging				
❶92004	92004-7009	2	Stud				
❶92009	92009-2308	1	Screw				
❶92066A	92066-7026	1	Plug				
❶92070	92070-7004	2	Sparkplug (B P R4 E S (N G K) Solid)				
❶92072	92072-7003	3	Band				
❶92151	92151-2097	1	Bolt (12X30)				
❶92172	92172-7018	4	Screw (5X20)				
❶92200	92200-7002	1	Washer				



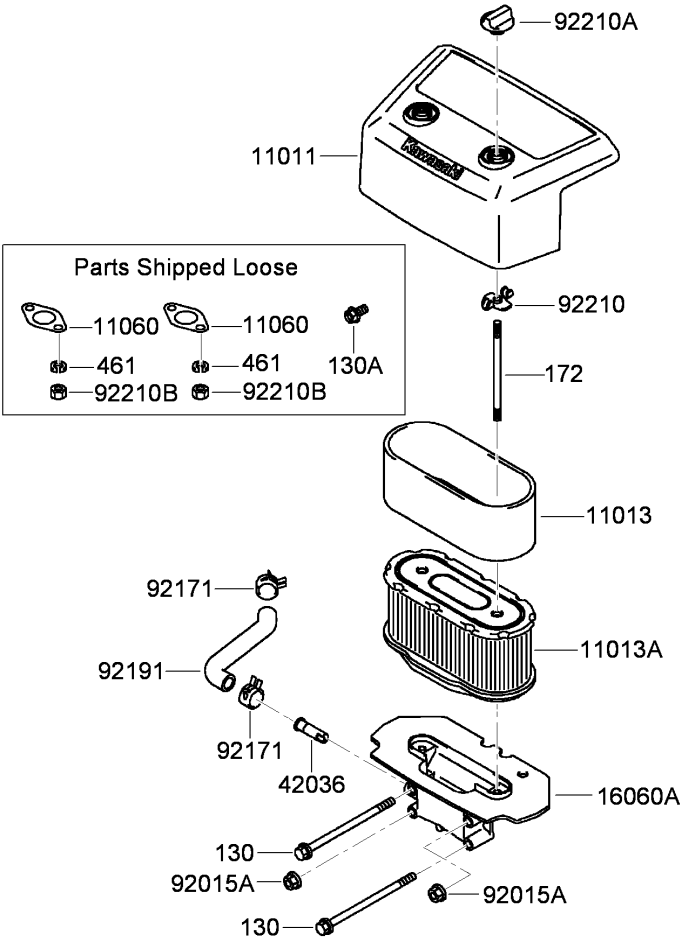
Control Equipment Assembly
Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
❶214	214AA0408	2	Screw-Pan +- (4X8)				
❸311	311AA0600	1	Nut-Hex (6Mm)				
❹411	411AA0600	1	Washer-Plain (6Mm)				
❶13107	13107-7013	1	Shaft				
❶13271	13271-7032	1	Plate				
❶16169	16169-7006	1	Link-Choke				
❶16171	16171-7004	1	Link				
❶39129	39129-7004	1	Spring-Governor				
❶49103	49103-7004	1	Arm-Governor				
❶49113	49113-7017	1	Panel-Control				
❶92145	92145-7004	1	Spring				
❶92145A	92145-7005	1	Spring				
❶92145B	92145-7034	1	Spring				
❶92150	92150-2182	2	Bolt (5X18)				
❶92151	92151-7014	1	Bolt (5X30)				
❶92153	92153-7033	1	Bolt (6X35)				
❶92153A	92153-7043	2	Bolt (6X12)				
❶92170	92170-7001	2	Clamp				



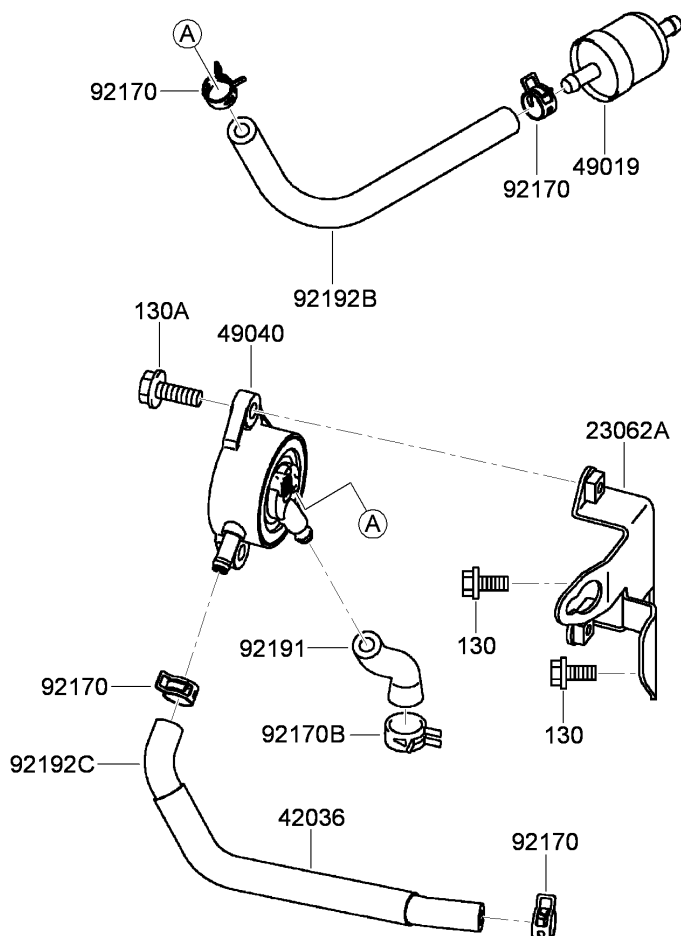
Carburetor Assembly Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
①130	130AA0620	4	Bolt-Flanged (6X20)	①92009A	92009-7004	1	Screw
①172	172BA06105	2	Bolt-Stud (6X105)	①92009B	92009-7006	1	Screw-Drain
①214	214AA0510	1	Screw-Pan +- (5X10)	①92026	92026-7011	1	Spacer
①11009	11009-2056	1	Gasket	①92043	92043-7014	1	Pin
①11060	11060-7009	1	Gasket-Filter, Air	①92055	92055-7012	1	O-Ring
①11060A	11060-7011	2	Gasket-Manifold	①92055A	92055-7013	1	O-Ring
①11060B	11060-7024	2	Gasket-Carburetor	①92055B	92055-7013	2	O-Ring
①11061	11061-7037	1	Gasket	①92055C	92055-7016	1	O-Ring
①11061A	11061-7038	1	Gasket	①92063B	92063-7075	1	Jet-Main, No.101 (3280 Ft)
①11061B	11061-7039	1	Gasket	①92063C	92063-7076	1	Jet-Main, No.098 (6560 Ft)
①14091	14091-7031	1	Cover	①92063F	92063-7082	1	Jet-Main (No.104)
①15004	15004-7025	1	Carburetor ASM	①92063G	92063-7119	1	Jet-Main (No.106)
①16025	16025-7003	2	Valve-Throttle	①92063H	92063-7133	1	Jet-Main, No.103 (3280 Ft)
①16030	16030-7004	1	Valve-Float	①92063I	92063-7134	1	Jet-Main, No.100 (6560Ft)
①16031	16031-7003	1	Float	①92066	92066-7009	2	Plug-Expansion
①16041	16041-7021	1	Shaft-Carburetor	①92093	92093-7001	1	Seal (I D 5.9)
①16041A	16041-7024	1	Shaft-Carburetor	①92093A	92093-7002	1	Seal (I D 6.9)
①16073	16073-7005	1	Insulator	①92145	92145-7010	1	Spring
①16126	16126-7015	1	Valve	①92145A	92145-7011	1	Spring
①16184A	16184-7022	1	Float Chamber ASM	①92152	92152-7005	1	Collar
①16187	16187-7002	2	Needle-Jet	①92172	92172-7005	2	Screw (M5)
①21188	21188-7003	1	Solenoid	①92172A	92172-7006	3	Screw (M4)
①59076A	59076-7011	1	Manifold-Intake				
①92009	92009-7003	6	Screw				



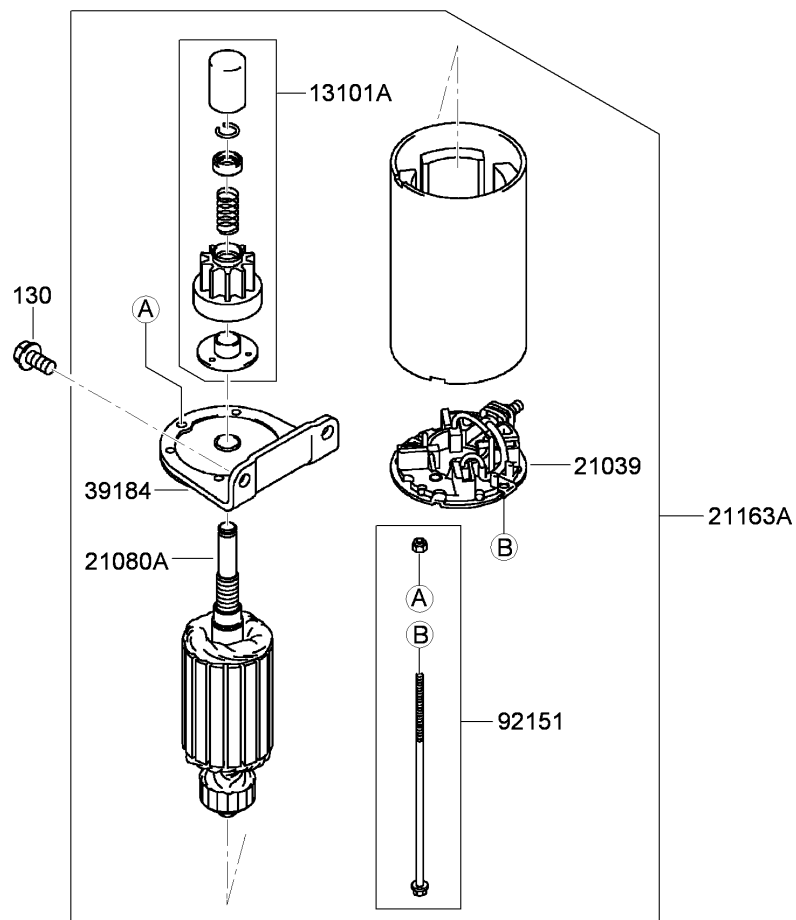
Air Filter and Muffler Assembly
Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
❶130	130AA06105	2	Bolt-Flanged (6X105)				
❶130A	130AA0816	1	Bolt-Flanged (8X16)				
❶172	172BA0690	2	Bolt-Stud (6X90)				
❶461	461DA0800	4	Washer-Spring (8Mm)				
❶11011	11011-7042	1	Case-Filter, Air				
❶11013	11013-7009	1	Element-Filter, Air				
❶11013A	11013-7027	1	Element-Filter, Air				
❶11060	11060-7016	2	Gasket-Muffler				
❶16060A	16060-7032	1	Pipe-Intake				
❶42036	42036-7002	1	Sleeve				
❶92015A	92015-1367	2	Nut				
❶92171	92171-7013	2	Clamp				
❶92191	92191-7006	1	Tube				
❶92210	92210-7004	2	Nut (M6)				
❶92210A	92210-7019	2	Nut				
❶92210B	92210-7027	4	Nut (M8)				



Fuel Tank and Valve Assembly Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
③130	130AA0616	2	Bolt-Flanged (6X16)				
③130A	130AA0620	2	Bolt-Flanged (6X20)				
③23062A	23062-7019-9H	1	Bracket				
③42036	42036-7008	1	Sleeve				
③49019	49019-7001	1	Filter-Fuel				
③49040	49040-7001	1	Pump-Fuel				
③92170	92170-2009	4	Clamp				
③92170B	92170-7003	1	Clamp				
③92191	92191-7027	1	Tube				
③92192B	92192-7135	1	Tube (6.35X12.7X160)				
③92192C	92192-7138	1	Tube (6.35X12.7X200)				



Starter Assembly Kawasaki FH680V-GS13

Ref	Part No.	Qty.	Description				
③130	130AA0816	2	Bolt-Flanged (8X16)				
③13101A	13101-7008	1	Gear ASM				
③21039	21039-7004	1	Brush				
③21080A	21080-7005	1	Armature				
③21163A	21163-7029	1	Starter-Electric				
③39184	39184-7004	1	Bracket ASM				
③92151	92151-7013	1	Bolt				

Attachments and Accessories

For 74569 - GrandStand Mower, With 52in TURBO FORCE Cutting Unit

Product Name	Model/Part
Blade-Hi-Flow, 18 Inch (6 Pack)	108-1117
Blade-Atomic, 18 Inch (6 Pack)	108-1118
Blade-Lo-Flow, 18 Inch (6 Pack)	110-0406
Blade-Recycler, 18 Inch (6 Pack)	110-0408
Blade-Med-Flow, 18 Inch (6 Pack)	110-0409

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