Form No. 3358-308 Rev B

TORO®

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Parts Catalog

Verticutter

Reelmaster® 6000-D Series Cutting Unit

Model No. 03877—Serial No. 270000001 and Up

CE

Register at www.Toro.com.

Original Instructions (EN)

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake clutch

CARR: carriage

CCW: counter clock wise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

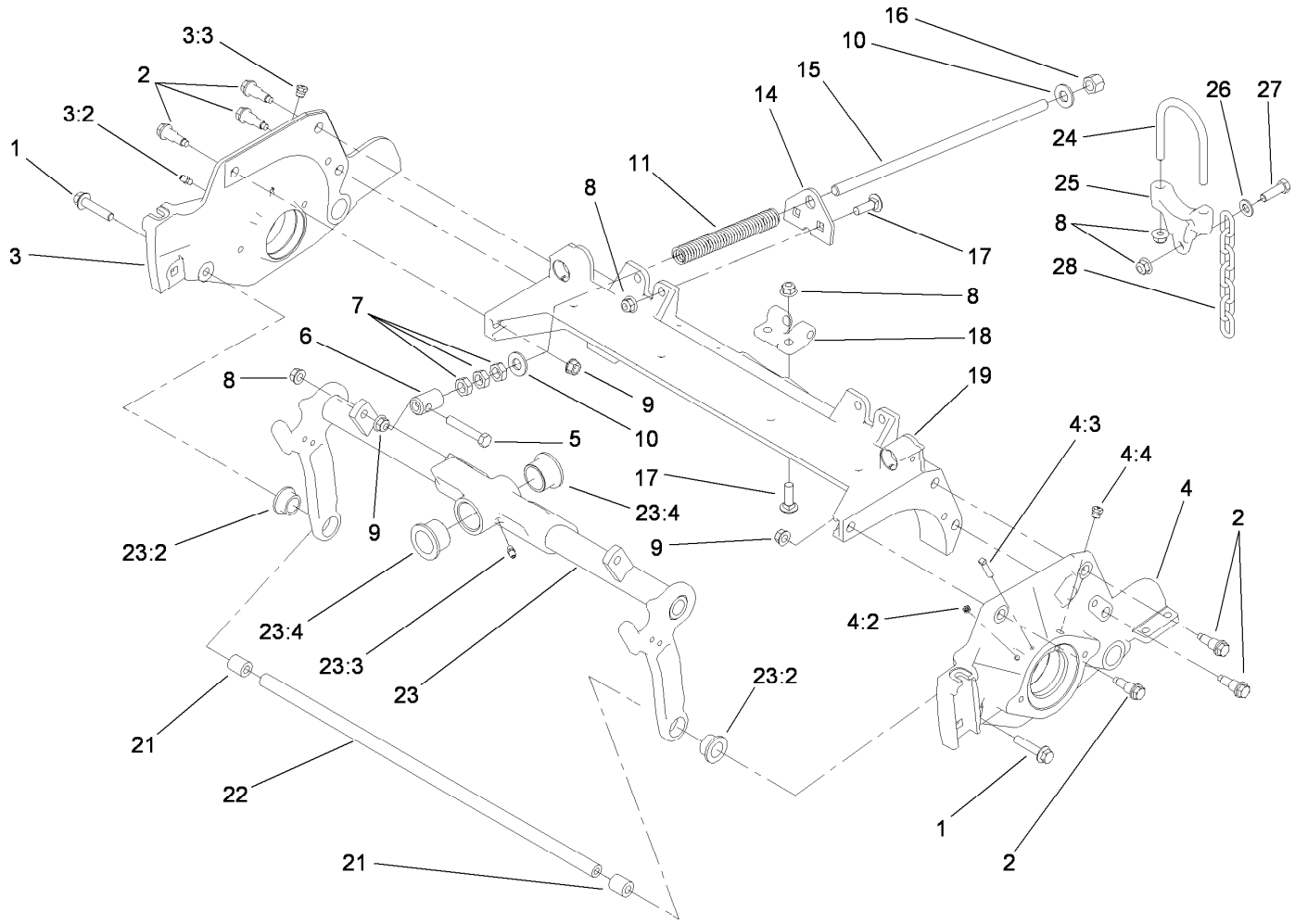
TTH: torx truss head

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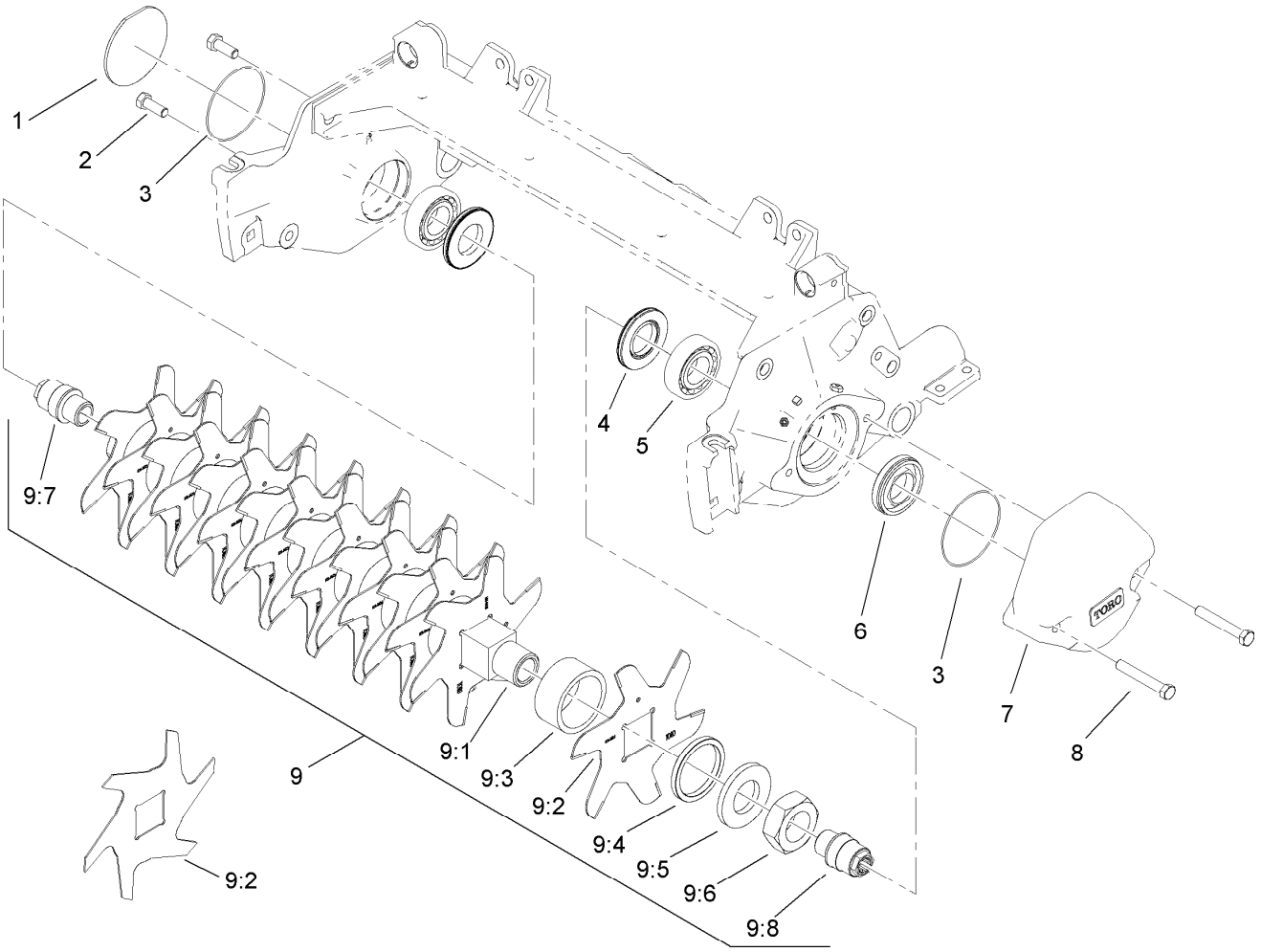
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Frame Assembly

Ref.	Part Number	Qty.	Description
1	3234-19	2	Screw-HHF
2	107-2979	6	Bolt-Shoulder
3	110-9631	1	RH Side Plate ASM
3:2	302-5	1	Fitting-Grease
3:3	302-39	1	Fitting-Plug
4	110-9630	1	LH Side Plate ASM
4:2	302-5	1	Fitting-Grease
4:3	107-7447	1	Screw-Set, SQH
4:4	302-39	1	Fitting-Plug
5	104-3396	1	Screw-HH
6	99-8662	1	Tube-Spring
7	3218-5	3	Nut-Jam
8	104-8301	8	Nut-Flange, NI
9	3290-357	7	Nut-HHF, Whiz
10	87-7270	2	Washer-Thrust
11	110-4079	1	Spring-Compression
14	110-4069	1	Bracket

Ref.	Part Number	Qty.	Description
15	99-8661	1	Rod-Spring
16	3296-23	1	Nut-Lock, NI
17	3231-25	4	Screw-CARR
18	110-4058	1	Bracket-Chain
19	107-3258	1	Frame
21	108-4279	2	Spacer-Frame
22	108-4284	1	Tube-Support
23	110-9713	1	Carrier Frame ASM
23:2	93-2877	2	Bushing
23:3	302-5	1	Fitting-Grease
23:4	94-1291	2	Bushing
24	92-2752	1	U-Bolt
25	112-6564	1	Bracket-Chain
26	3256-24	1	Washer-Flat
27	323-7	1	Screw-HH
28	114-3972	1	Chain

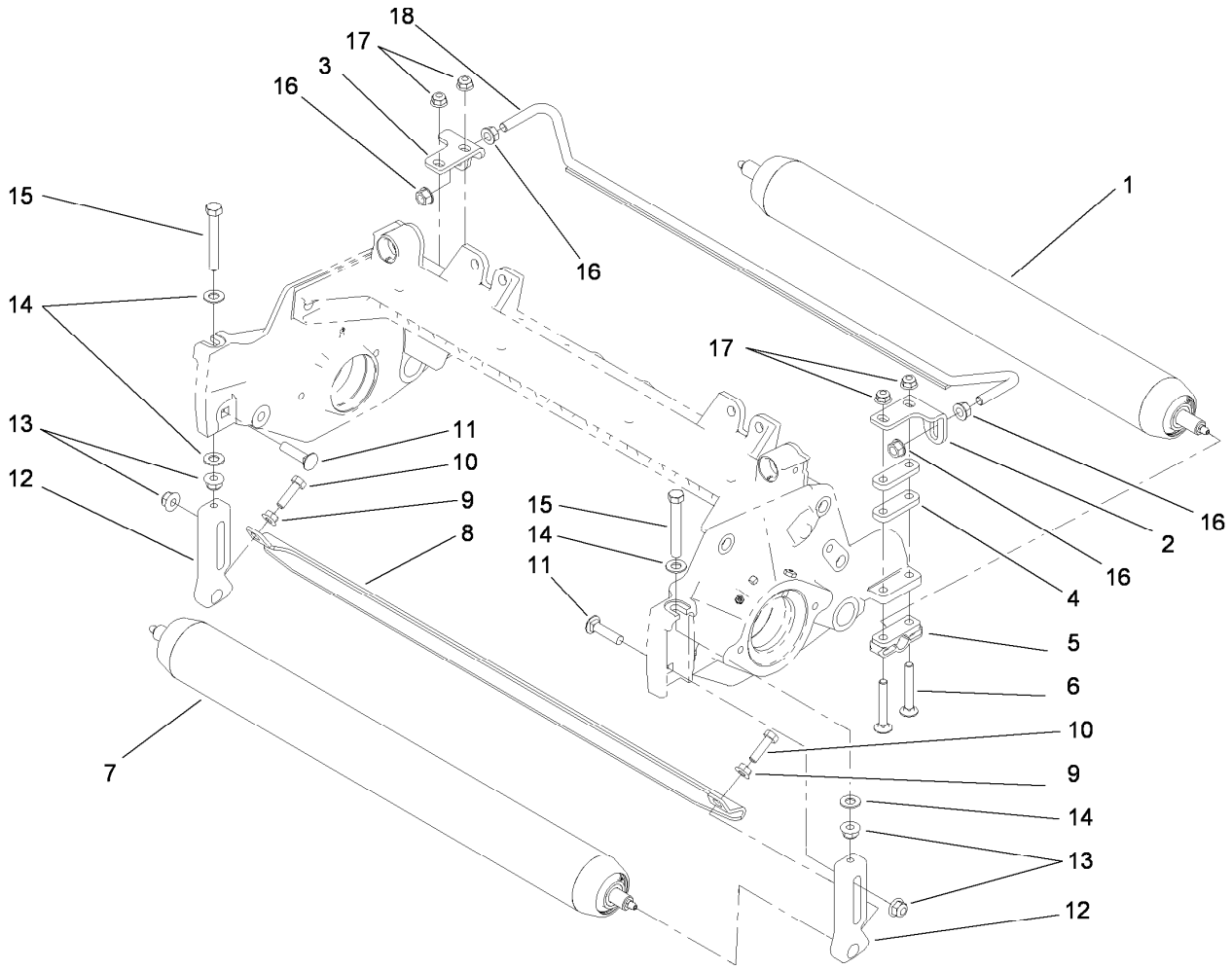


Verticutter Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	94-2703	1	Plug
2	323-6	2	Screw-HH
3	112-6967	2	O-Ring
4	107-4028	2	Seal-Grease
5	93-2489	2	Bearing
6	107-2954	1	Nut-Adjuster, Bearing
7	108-4269-01	1	Weight
8	323-12	2	Screw-HH
9		1	Shaft And Blade ASM ■
9:1	108-4975	1	Shaft ASM
9:2	106-8625	16	Blade-Carbide
9:2	93-3038-03	16	Blade-Dethatcher ●
9:3	105-0172	15	Spacer
9:4	105-0177	1	Spacer
9:5	105-0173	1	Washer
9:6	3220-25	1	Nut-Jam
9:7	108-4978	1	Insert-RH
9:8	108-4977	1	Insert-LH

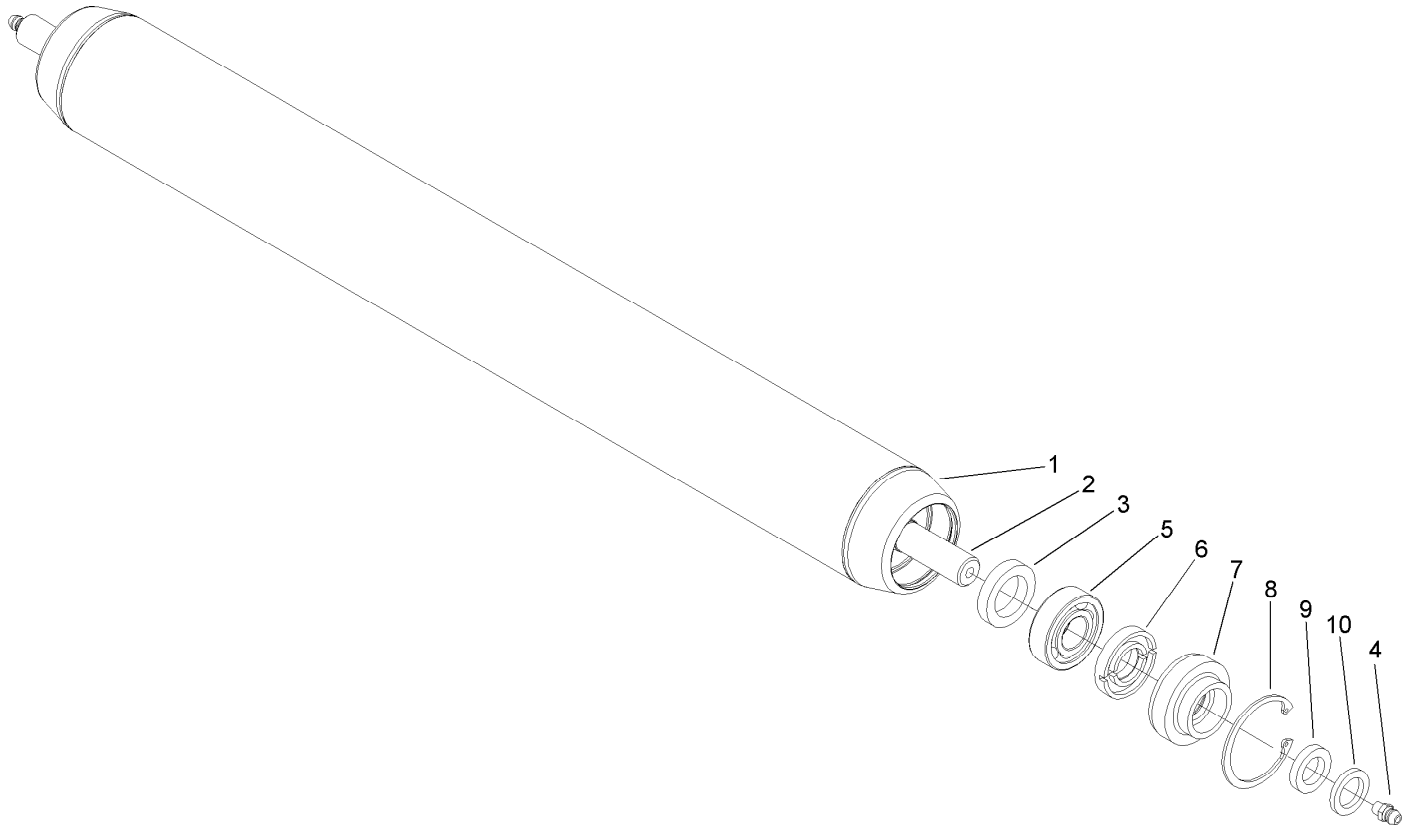
● Optional Equipment

■ Not serviced separately



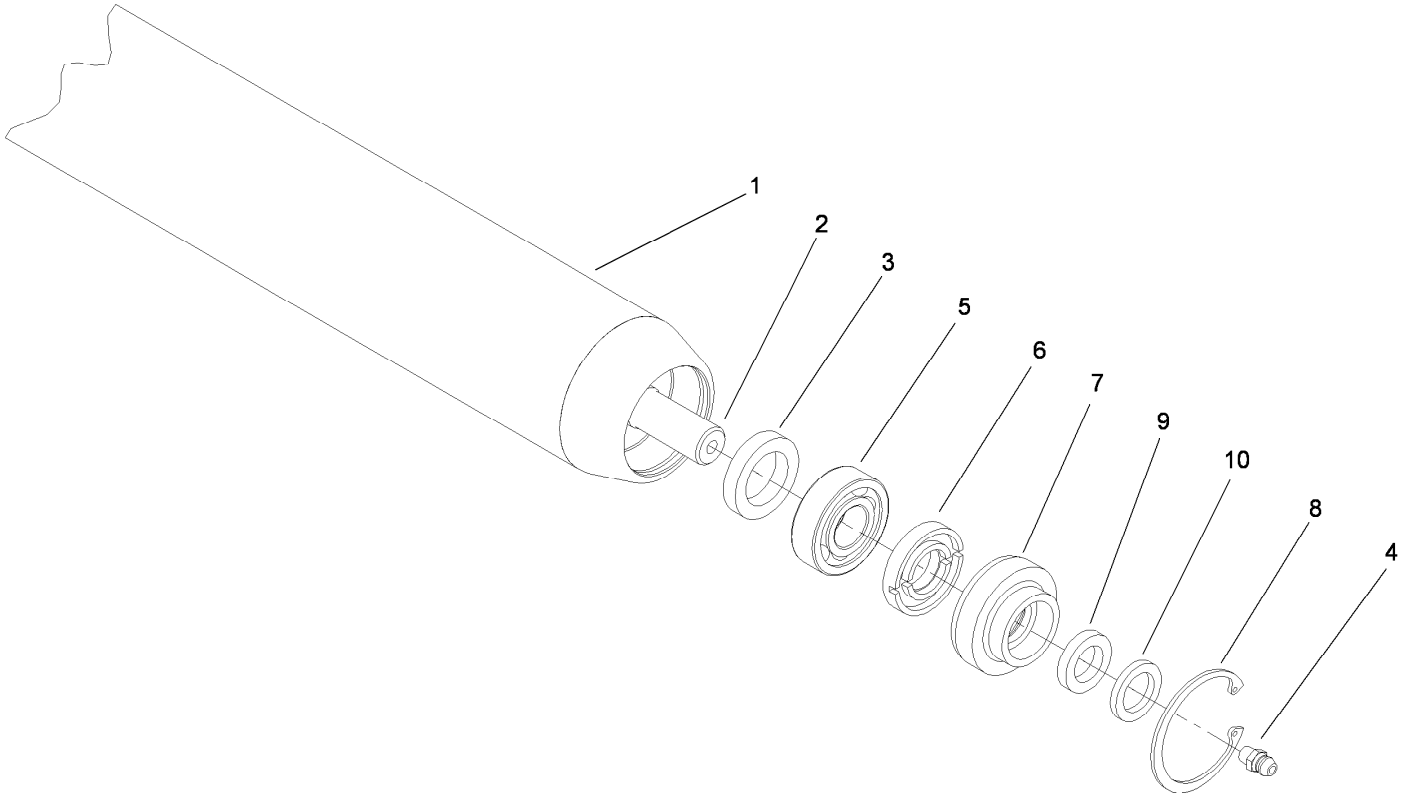
Roller and Scraper Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	107-4040	1	Long Roller ASM
2	107-3279	1	Bracket-Scraper, LH
3	107-3281	1	Bracket-Scraper, RH
4	106-3925	4	Shim-Roller, 0.25
5	106-3924	2	Bracket-Roller, Rear
6	3230-7	4	Screw-CARR
7	110-9614	1	Full Front Roller ASM (2.5 Inch)
8	108-4475-03	1	Scraper-Roller, Full Front (2.5 Inch)
9	32128-20	2	Nut-HF
10	322-16	2	Screw-HH
11	3231-4	2	Screw-CARR
12	107-2952	2	Bracket-HOC, Front
13	104-8301	6	Nut-Flange, NI
14	48-9220	4	Washer
15	112-7451	2	Screw-TAP
16	3290-357	2	Nut-HHF, Whiz
17	104-8300	4	Nut-Flange, NI
18	107-2999	1	Scraper Rod ASM



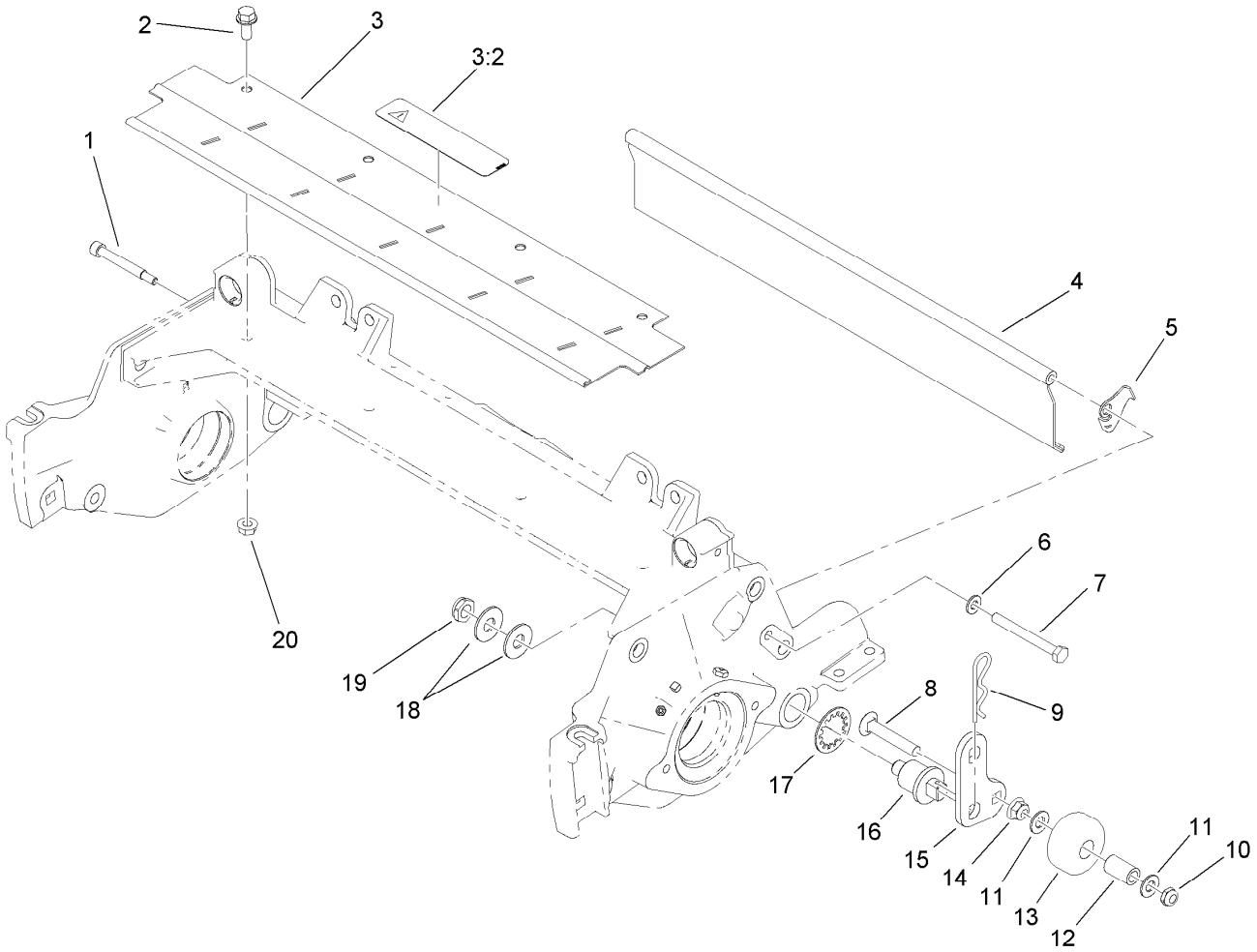
Long Roller Assembly No. 107-4040

Ref.	*Part Number*	*Qty.*	*Description*
1	107-3299-03	1	Roller Tube ASM
2	107-3296	1	Shaft-Roller, Rear
3	93-3007	2	Seal-Oil
4	302-5	2	Fitting-Grease
5	109966	2	Bearing-Ball
6	93-1251	2	Seal-Inner
7	93-1252	2	Seal-Outer
8	32120-62	2	Ring-Retaining
9	253-70	2	Seal-Oil
10	93-2931	2	Washer-Roller



Full Front Roller Assembly No. 110-9614

Ref.	*Part Number*	*Qty.*	*Description*
1	110-9615-03	1	Full Roller Tube ASM (2.5 Inch)
2	110-4053	1	Shaft-Roller
3	93-3007	2	Seal-Oil
4	302-5	2	Fitting-Grease
5	109966	2	Bearing-Ball
6	93-1251	2	Seal-Inner
7	93-1252	2	Seal-Outer
8	32120-62	2	Ring-Retaining
9	253-70	2	Seal-Oil
10	93-2931	2	Washer-Roller



Roller Kickstand and Shield Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	107-7773	1	Screw-HSH
2	3234-5	4	Screw-HHF
3	107-2996	1	Front Grass Shield ASM
3:2	93-6688	1	Decal-Danger
4	107-7779-01	1	Rear Grass Shield ASM
5	108-4961	1	Tab-Stop, Shield
6	3256-74	1	Washer-Flat
7	322-14	1	Screw-HH
8	3231-33	2	Screw-CARR
9	3290-355	2	Pin-Hair
10	3296-59	2	Nut-Lock, NI
11	48-9220	4	Washer
12	59-2580	2	Spacer-Tubular
13	108-4293	2	Roller
14	104-8301	2	Nut-Flange, NI
15	108-4286	2	Bracket-Adjustment
16	108-4289	2	Pin-Mount, Roller
17	3254-21	2	Washer-Lock/Int
18	3256-5	4	Washer-Flat
19	3296-28	2	Nut-Lock, NI
20	32128-20	4	Nut-HF

Notes:

Notes:



Count on it.