



Deck Fit-up Requirements Between 200 and 3200 Series

Product: Groundsmaster 200 & 3200 Series

August 25, 2009

Affected Units:

All Groundsmaster 200 Series
All Groundsmaster 3200 Series
(See Attached Chart)

Models:

Selected tractor
and deck models
between 30200 &
30798 (See Chart)

Serial Numbers:

99999 (1989) to 290099999
(See Chart)

Situation:

There are various combinations of deck-to-tractor that dictate specific Deck Lift Arm Carrier Brackets and associated hardware requirements. Attached is a chart to assist in fit-up of decks and tractors in the 200 and 3200 Groundsmaster series.

Instructions:

Use this chart as a reference when fitting up older tractors with newer decks or older decks with newer tractors. This chart contains all parts information to fit these components successfully or to inform you which components are incompatible.

Please contact your Local Toro Commercial Products Distributor to obtain further information on the subject of this Service Bulletin and to obtain required parts and assistance. Reference Toro Commercial Service Bulletin Rotaries #14-37 when making your inquiry.

TRACTION UNIT MODEL	DESCRIPTION	TRACTION UNIT (YEARS PRODUCED) (TE YEARS PRODUCED)	DECK MODELS AND DESCRIPTIONS								2" sq. tube/arm 30569 ***		
			30555** 52"SDD 1980 & UP TE 1997 - 2000	30568** 52"RDD 1986 - 2002 TE 1999	30564** 62"SDD 1988 - 1998 TE 1997 - 1998	30551 62"SDD 1999 & UP TE 1999 - 2000	30366 60"SDD 2005 & UP	30367 62"RDD 2005 - 2007	30403 62"Base Deck 2008 & UP (see note 1)	30569 ***			
30798	GM220	1989 - 1992	A	A	A								
30620	Proline 220	1993 - 1997	A	A	A								
30794	GM220D	1988 - 1991*	A	A	A								A
30224	GM224	1989 - 1996*	A	A	A								A
30223	GM223D	1998 - 2001 1992 - 1997 *	A	A	A								A
30223TE	GM223D	1998 - 1999 1996 - 1997 *	B	B	B								B
30243	GM223D-4WD	1998 - 1999 1996 - 1997 *	A	A	A								A
30243TE	GM223D-4WD	1998 - 2001 1993 - 1997 *	B	B	B								B
30230	GM225	1998 - 2004 1996 - 1997 *	A	A	A								A
30200	GM1000L	1999 1997*	B	B	B								B
30241	GM228D	2001 - 2004	A	A	A								A
30242	GM228D-4WD	2001 - 2004	A	A	A								A
30307	GM3320	2005	A	A	A							A	A
30308	GM3280D	2005	A	A	A							A	A
30309	GM3280D-4WD	2005	A	A	A							A	A
30343	GM3320	2006 & UP	A	A	A							A	A
30344	GM3280D	2006 & UP	A	A	A							A	A
30345	GM3280D-4WD	2006 & UP	A	A	A							A	A

* denotes the unit has narrow carrier brackets and they must be replaced with the wider brackets; 110-9678-03 (qty. 2).

**denotes the unit will work with narrow or wide carrier brackets on the traction unit.

*** denotes units with serial number 30001 thru 90499 will work with narrow or wide carrier brackets and units with serial number 90500 and up need the wide carrier brackets.

Note 1: Must use a baffle kit; 30305, 62"Rear Discharge Completion Kit, or a 30306; 62"Guardian Completion Kit.

Note 2: Must use a baffle kit; 30303, 72"Rear Discharge Completion Kit, or a 30304; 72"Guardian Completion Kit.

A = Works with no alteration

B = Works with both wide and narrow carrier brackets on the traction unit

C = Narrow carrier brackets must be replaced with 110-9678-03 (Qty 2) and Pins 98-2330, (Qty. 2)

1 = Must use Baffle Kit 30305 - 62" Rear Discharge Completion Kit, or 30306 - 62"Guardian Completion Kit.

2 = Must use Baffle Kit 30303 - 72" Rear Discharge Completion Kit, or 30304 - 72"Guardian Completion Kit.

Blank = Deck will not fit up with tractor

Groundsmaster 200/32XX deck fit-up chart (page 2 of 2)

TRACTION UNIT MODEL	DESCRIPTION	TRACTION UNIT (YEARS PRODUCED) (TE YEARS PRODUCED)	DECK MODELS AND DESCRIPTIONS									
			30569 *** 62"Guardian 1999 - 2005 1999	30376 62"Guardian 2005 - 2007	30575 72"SDD 1986 - 1997	30553 72"SDD 1998 - 2004 TE 1999 - 2000	30368 72"SDD 2005 & UP	30369 72"RDD 2005 - 2007	30379 72"Guardian 2005 - 2007	30404 72"Base Deck 2008 & UP (see note 2)		
30798	GM220	1989 - 1992			A							
30620	Proline 220	1993 - 1997			A							
30794	GM220D	1988 - 1991*	C		A		C					
30224	GM224	1989 - 1996*	C		A		C					
30223	GM223D	1998 - 2001 1992 - 1997 *	C		A		C					
30223TE	GM223D	1998 - 1999 1996 - 1997 *	A		B		A					
30243	GM223D-4WD	1998 - 2001 1993 - 1997 *	A		B		A					
30243TE	GM223D-4WD	1998 - 1999 1996 - 1997 *	A		B		A					
30230	GM225	1998 - 2004 1996 - 1997 *	A		B		A					
30200	GM1000L	1999 1997*	A		B		A					
30241	GM228D	2001 - 2004	A		A		A					
30242	GM228D-4WD	2001 - 2004	A		A		A					
30307	GM3320	2005	A		A		A		A		A	A
30308	GM3280D	2005	A		A		A		A		A	A
30309	GM3280D-4WD	2005	A		A		A		A		A	A
30343	GM3320	2006 & UP	A		A		A		A		A	A
30344	GM3280D	2006 & UP	A		A		A		A		A	A
30345	GM3280D-4WD	2006 & UP	A		A		A		A		A	A

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