HAYTER

MAKERS OF THE FINEST MOWERS

BY APPOINTMENT TO HER MAJESTY THE QUEEN MANUFACTURERS OF AGRICULTURAL MACHINERY HAYTER LIMITED

Parts Catalogue

R48 Recycling Mower

Code 446F

Serial No.310000001

Manual Part No. 111-3376 Rev A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake clutch

CARR: carriage

CCW: counter clock wise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

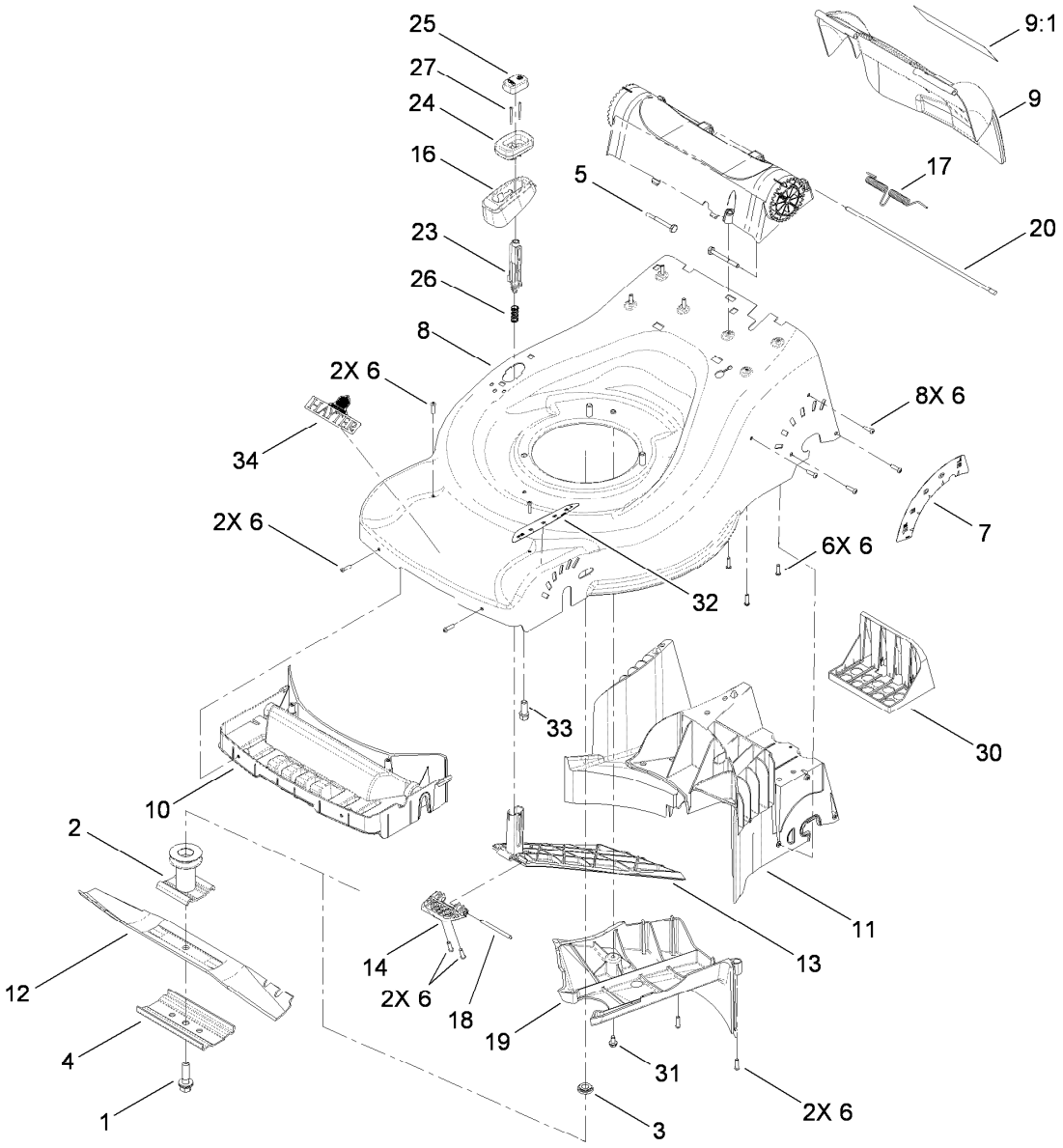
TTH: torx truss head

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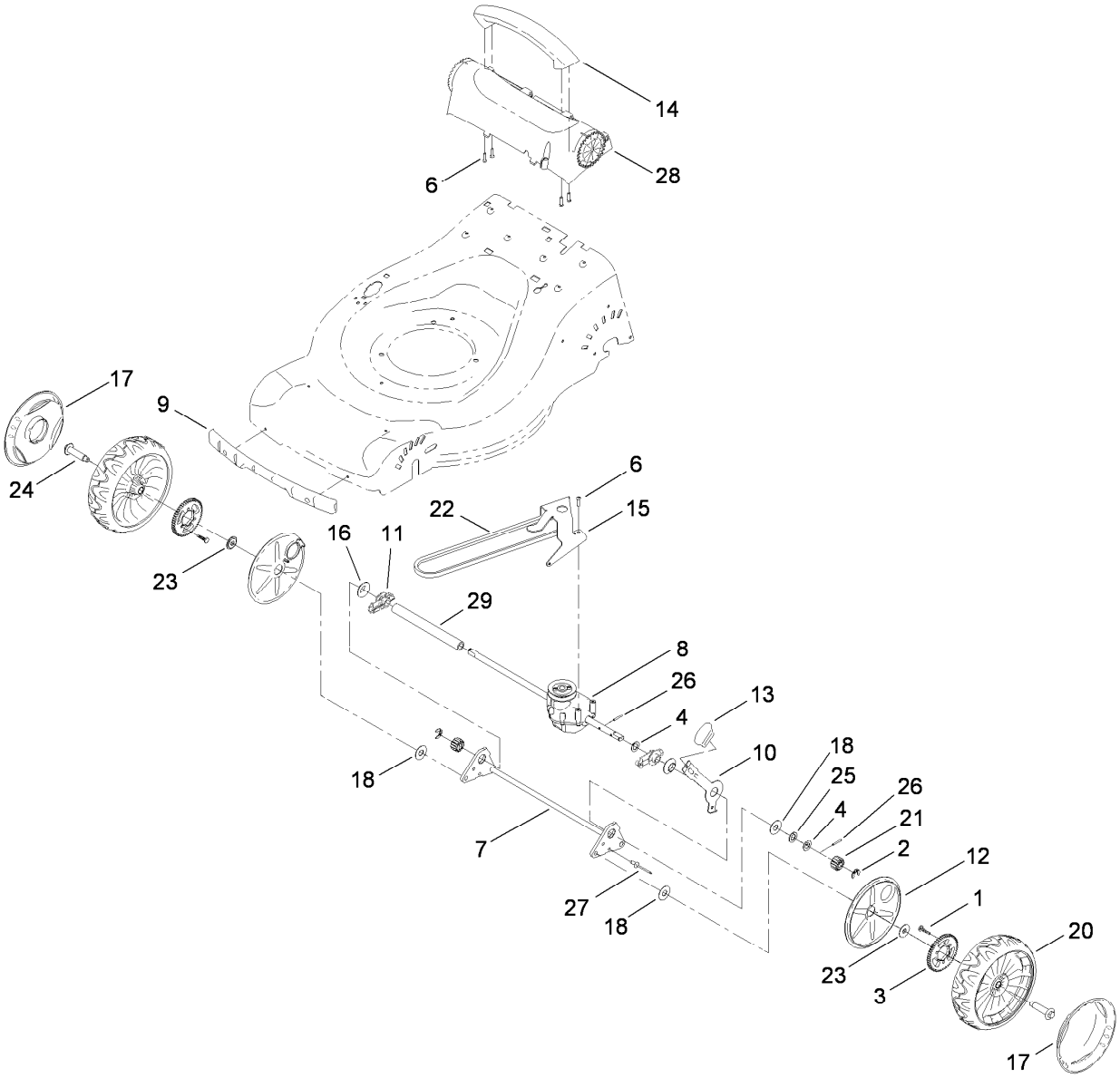
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Housing and Baffle Assembly

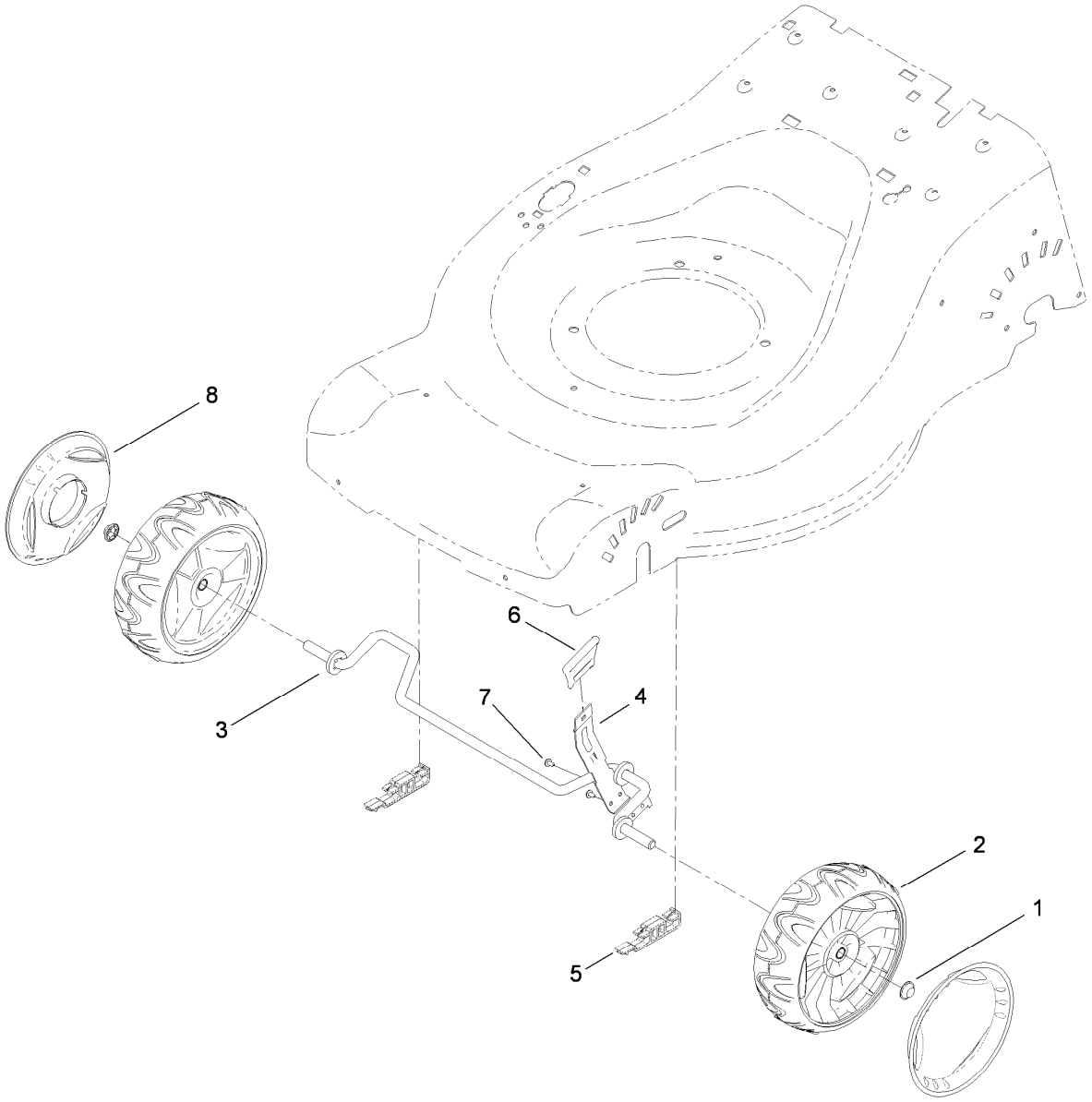
Ref.	Part Number	Qty.	Description
1	105-8579	1	Bolt-Blade
2	106-3987	1	Blade Driver ASM
3	106-3999	1	Spacer-Driver
4	108-3766	1	Support-Blade
5	110-7110	2	Screw-HH
6	110-1271	22	Screw-Torx, Pan Head
7	110-7058	1	Decal
8	115-2784	1	Housing-Deck Green
9	114-5373	1	Rear Door ASM
9:1	110-7126	1	Decal-Warning
10	110-7066	1	Baffle-Front
11	114-5380	1	Baffle-Rear
12	110-7080	1	Blade
13	110-7094	1	Door-Recycle
14	110-7095	1	Hinge-Door, Recycle
16	110-7097	1	Cover-Door, Recycle
17	110-7107	1	Spring-Torsion
18	110-7108	1	Pin-Hinge
19	110-7109	1	Cover-Belt
20	110-7119	1	Bar-Pivot, Rear Door
23	110-7129	1	Latch-Recycle
24	110-7136	1	Housing-Knob
25	110-7138	1	Knob
26	110-7141	1	Spring-Compression
27	110-7143	2	Screw-Torx, Pan Head
30	110-7154	1	Tray-Battery
31	110-7170	1	Screw-HH
32	110-7178	1	Decal
33	92-1624	3	Screw-HWH
34	410087	1	Decal



Drive Assembly

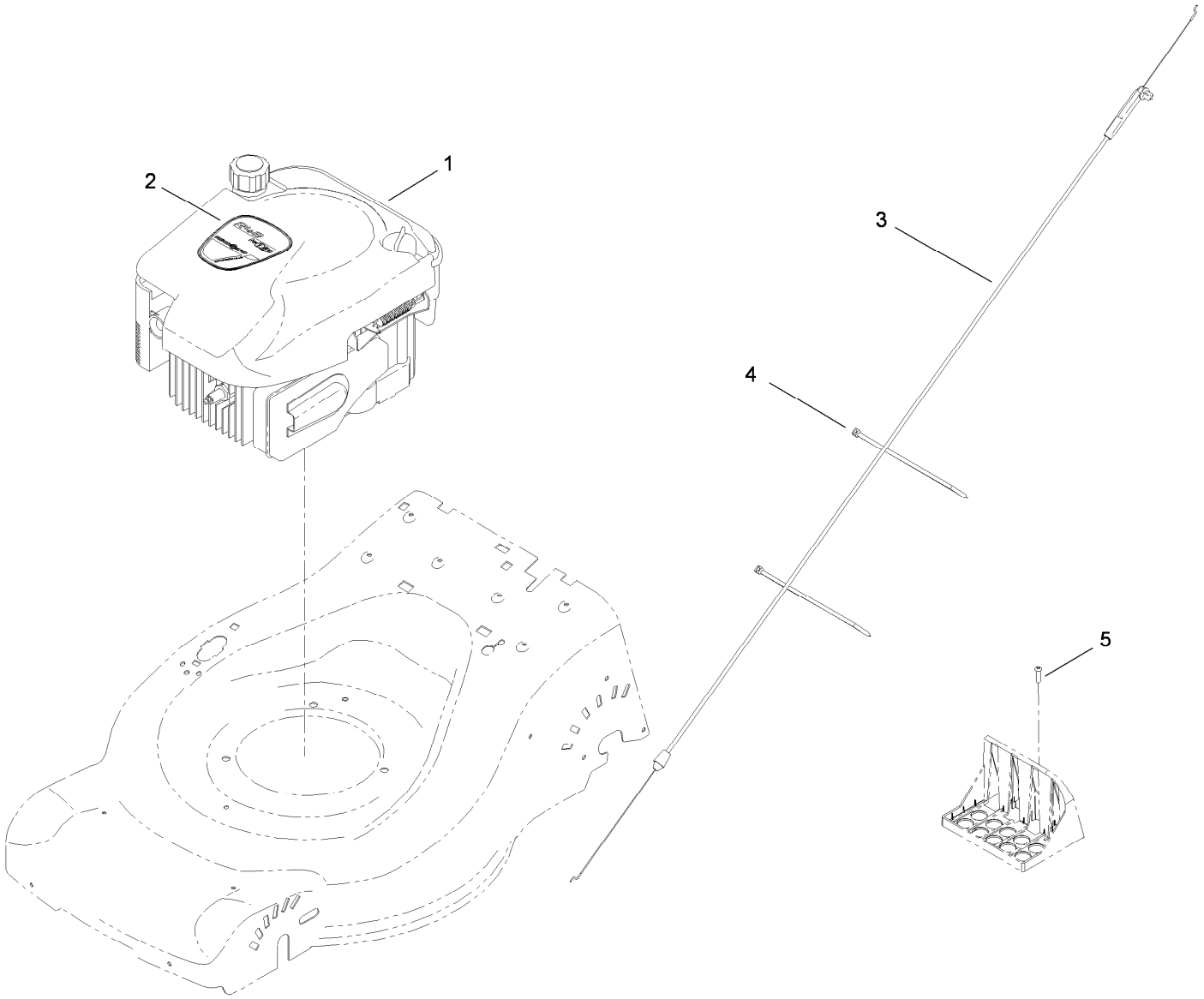
Ref.	Part Number	Qty.	Description
1	27-6260	6	Screw-Drive
2	65-2720	2	Ring-Clip, Locking
3	105-3035	2	Gear-Wheel, 52T
4	112-3911	2	Washer-Thrust, Keyed
6	110-1271	7	Screw-Torx, Pan Head
7	110-7016	1	Pivot Bar ASM
8	110-7042	1	Gearbox ASM
9	110-7067	1	Bumper-Front
10	110-7073	1	Lever-HOC, Rear
11	110-7112	2	Bushing-Camlock
12	110-7114	2	Cover-Wheel
13	110-7125	1	Knob-HOC
14	110-7155	1	Handle-Rear
15	110-7158	1	Bracket-Gear Case

Ref.	Part Number	Qty.	Description
16	110-7171	2	Spacer-Flange
17	110-7174	2	Cover-Wheel, Rear
18	110-7179	3	Washer-Plain
20	110-7254	2	Rear Wheel ASM
21	110-9417	2	Pinion
22	110-9429	1	V-Belt
23	614426	2	Washer-Stepped
24	614650	2	Bolt-Shoulder
25	110-7191	1	Washer-Thrust
26	110-7192	2	Pin-Roll
27	110-7193	1	Rivet-Pop
28	114-5372	1	Mount-Handle
29	115-3850	1	Spacer



Front Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	110-1278	2	Cap-Starlock, Push
2	117-9399	2	Front Wheel ASM
3	110-7033	1	Front Axle ASM
4	114-5376	1	Lever-HOC, Front
5	110-7068	2	Clamp-Axle, Front
6	110-7125	1	Knob-HOC
7	110-7175	2	Screw-Pan Head, TAP
8	110-7176	2	Cover-Wheel, Front

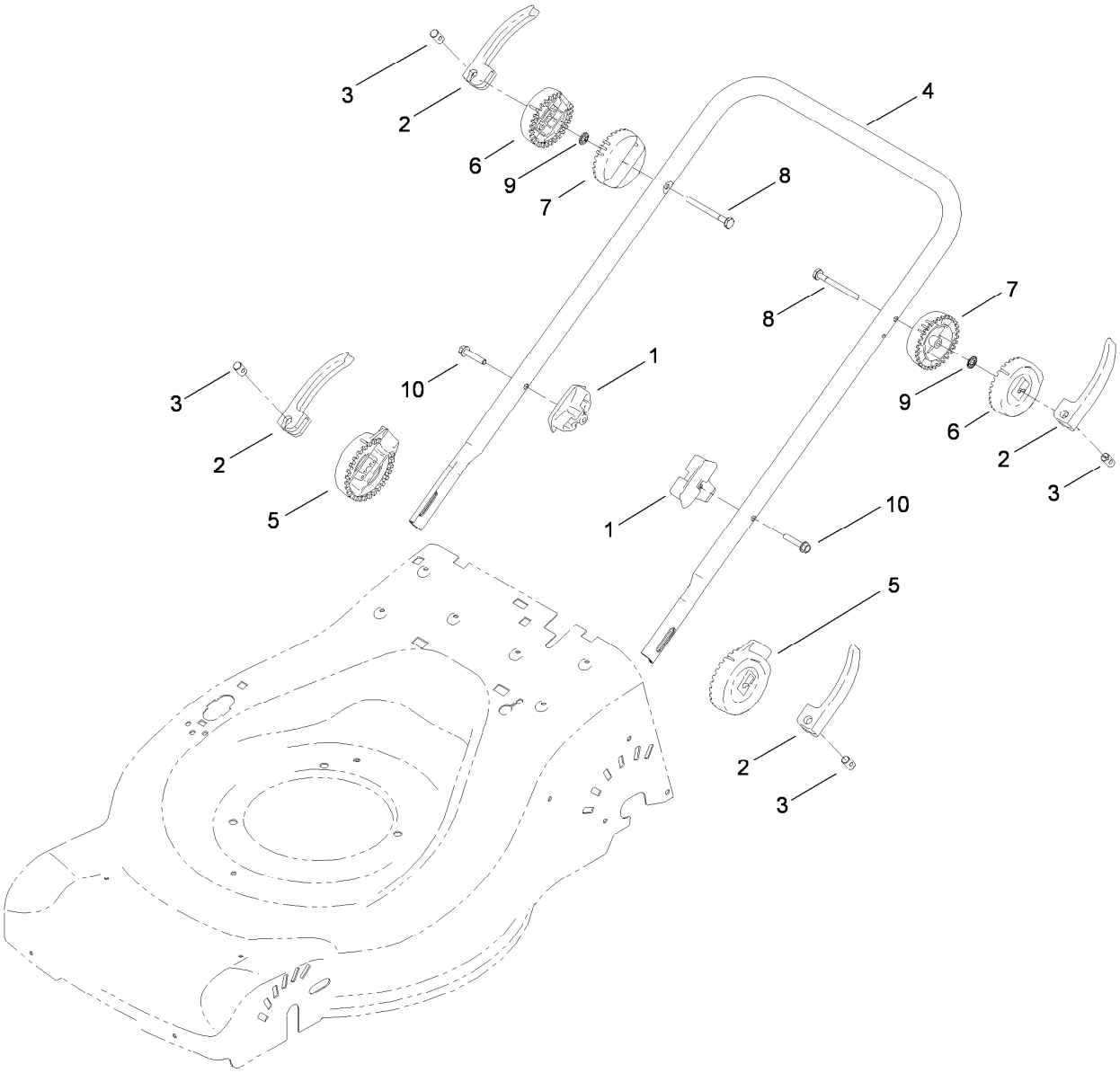


Engine Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Engine-Briggs, 126T02-0336-B1 ●■
2	111-3206	1	Decal-R48
3	110-9163	1	Cable-Brake
4	614249	2	Strap-Tie
5	110-1271	1	Screw-Torx, Pan Head

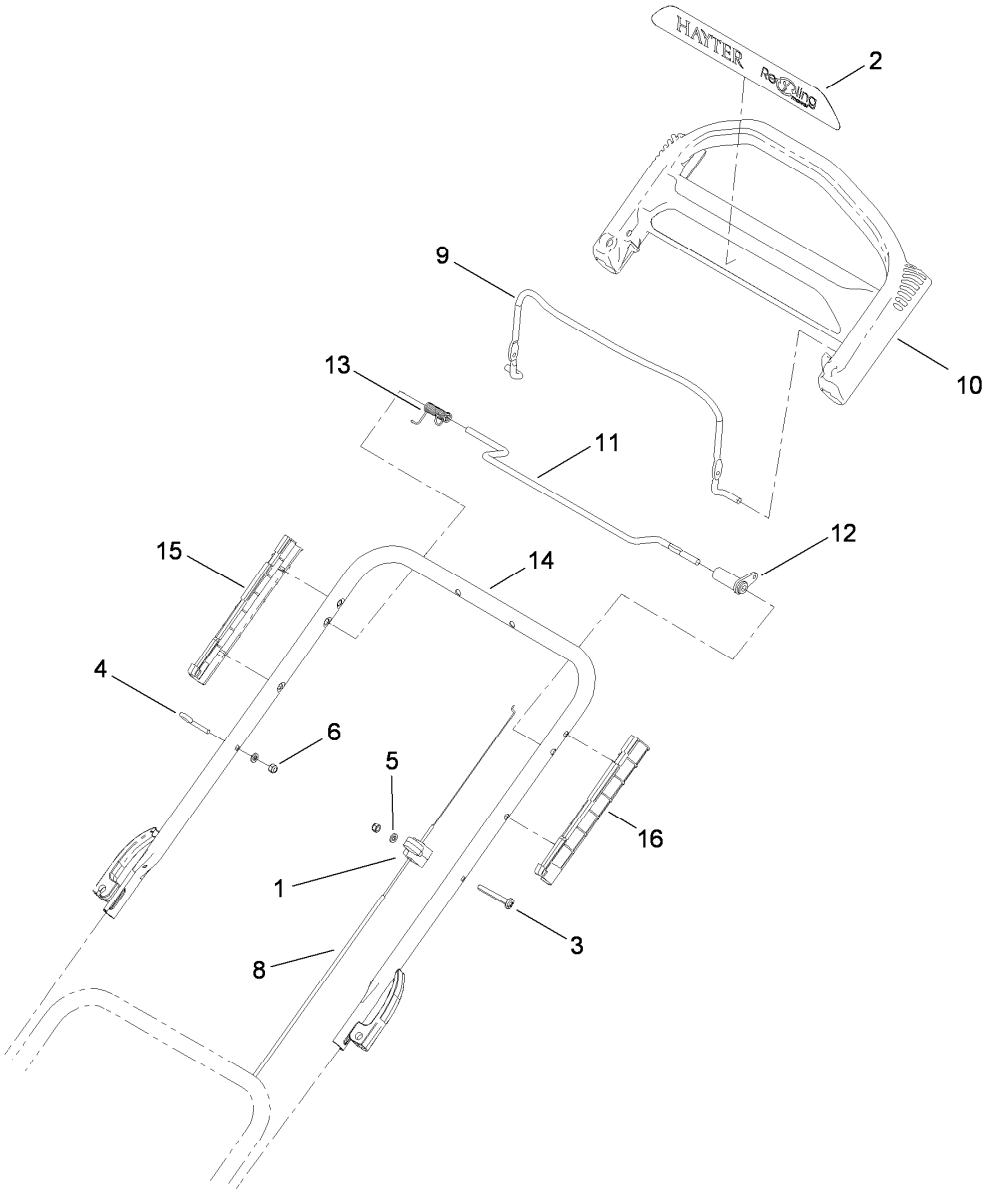
● Not serviced separately

■ Obtain parts from www.briggsandstratton.com



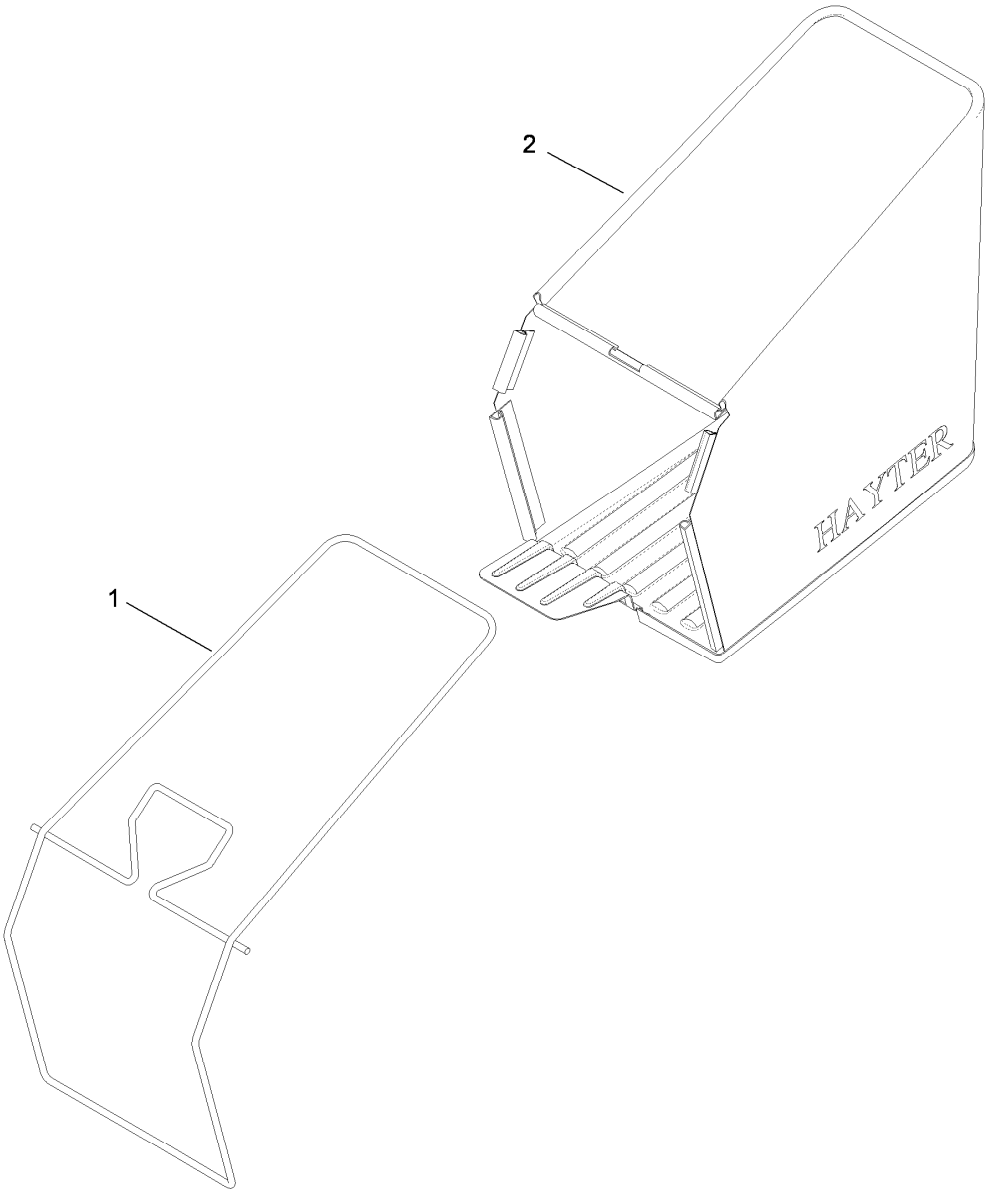
Lower Handle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	112-3928	2	Anchor-Bag
2	115-2791	4	Lever-Locking, Handle
3	110-1180	4	Pivot-Pin, Threaded
4	110-7083	1	Handle-Hoop, Lower
5	115-3134	2	Mount-Disc, Handle
6	110-7156	2	Adapter-Ratchet, Midpoint
7	110-7157	2	Adapter-Clamp, Midpoint
8	110-7161	2	Screw-HH
9	110-7188	2	Washer-Starlock, Push
10	32144-110	2	Screw-HWH



Upper Handle Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	99-5239	1	Anchor-Cable
2	111-1905	1	Decal-Handle
3	33123-050	1	Screw-CARR
4	110-7186	1	Guide-Cord
5	110-8450	2	Washer
6	110-8451	2	Nut-Hex, Nyloc
8	110-9162	1	Cable-Traction
9	104-8679-03	1	Bail-Brake
10	104-8678	1	Handle-Control
11	99-1588	1	Bar-Control, Traction
12	99-1589	1	Lever-Traction
13	104-8690	1	Spring-Torsion
14	114-5369	1	Handle-Upper
15	105-6841	1	Guide-RH
16	105-6842	1	Guide-LH



Grassbag Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	114-5374	1	Bag Frame ASM
2	115-2793	1	Bag ASM

Attachments and Accessories

For 446F R48 Recycling Mower

Product Name	Model/Part
Assist Handle Kit	99-6384

HAYTER LIMITED, SPELLBROOK, BISHOP'S STORTFORD HERTS. CM23 4BU, ENGLAND