



HAYTER

MAKERS OF THE FINEST MOWERS

Parts Catalogue

R48 Recycling Mower

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required
ASM: assembly
BBC: blade brake clutch
CARR: carriage
CCW: counter clock wise
CW: clockwise
DEG: degrees
ECM: electronic control module
EXT: external
FH: flat head
GA: gauge
HD: heavy-duty
HF: hex flange
HH: hex head
HHF: hex head flange
HHFTF: hex head flange thread forming
HJ: hex jam
HLH: hex lag head
HOC: height-of-cut

HSBH: hex socket button head
HSFH: hex socket flat head
HSH: hex socket head
HWH: hex washer head
HWHTF: hex washer head thread forming
HYD: hydraulic
LH: left hand
NI: nylon insert
NPTF: national pipe thread fine
PFH: phillips flat head
PPH: phillips pan head
PPHTF: phillips pan head thread forming
PRH: phillips round head
PTH: phillips truss head
PTO: power-take-off
RH: right hand
ROPS: roll-over protection system
RRB: rear roller brush

SFH: slotted fillister head
SHH: slotted hex head
SHWH: slotted hex washer head
SPH: slotted pan head
SQH: square head
SRH: slotted round head
STD: standard
TAP: self tapping
TTH: torx truss head

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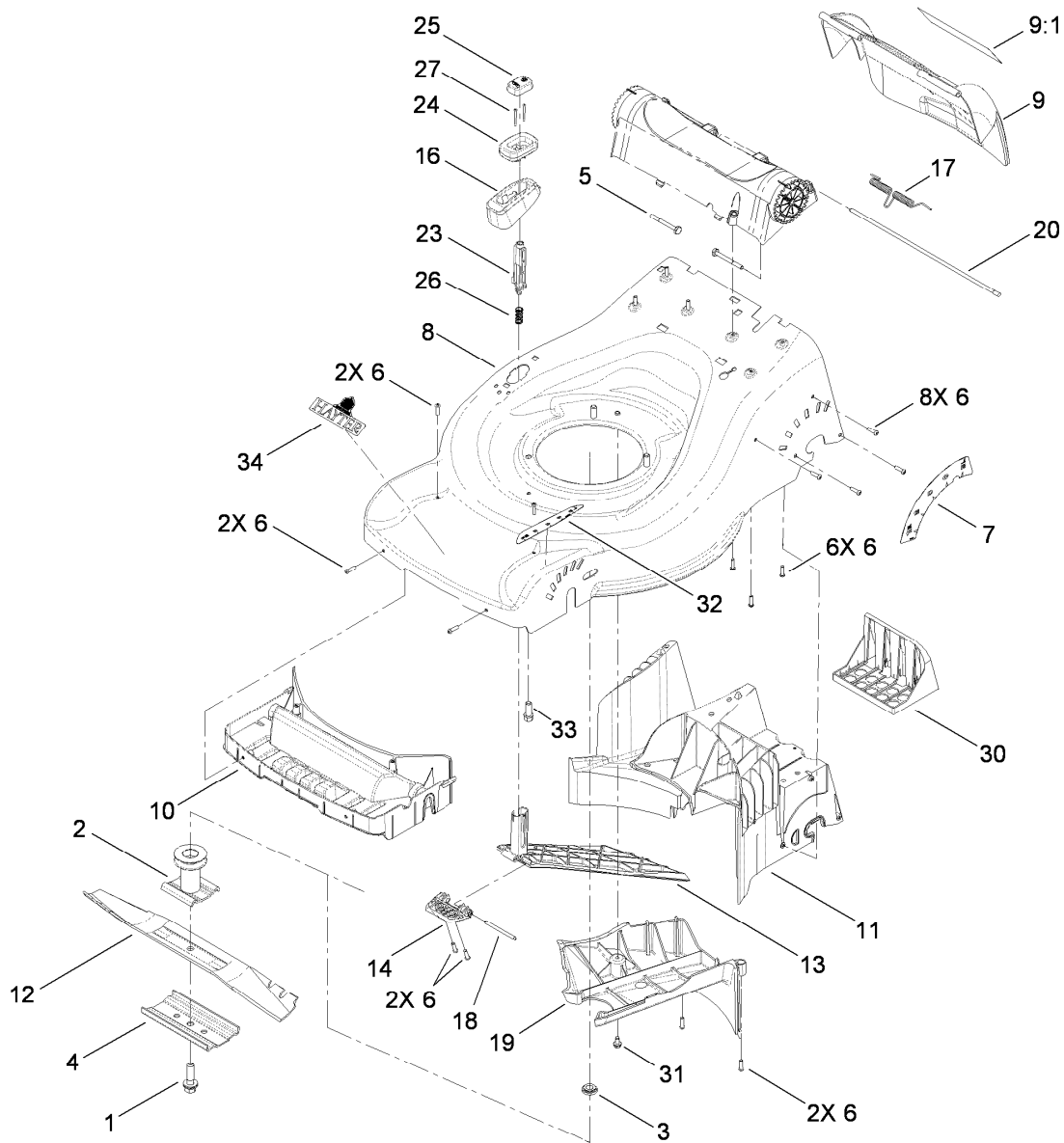
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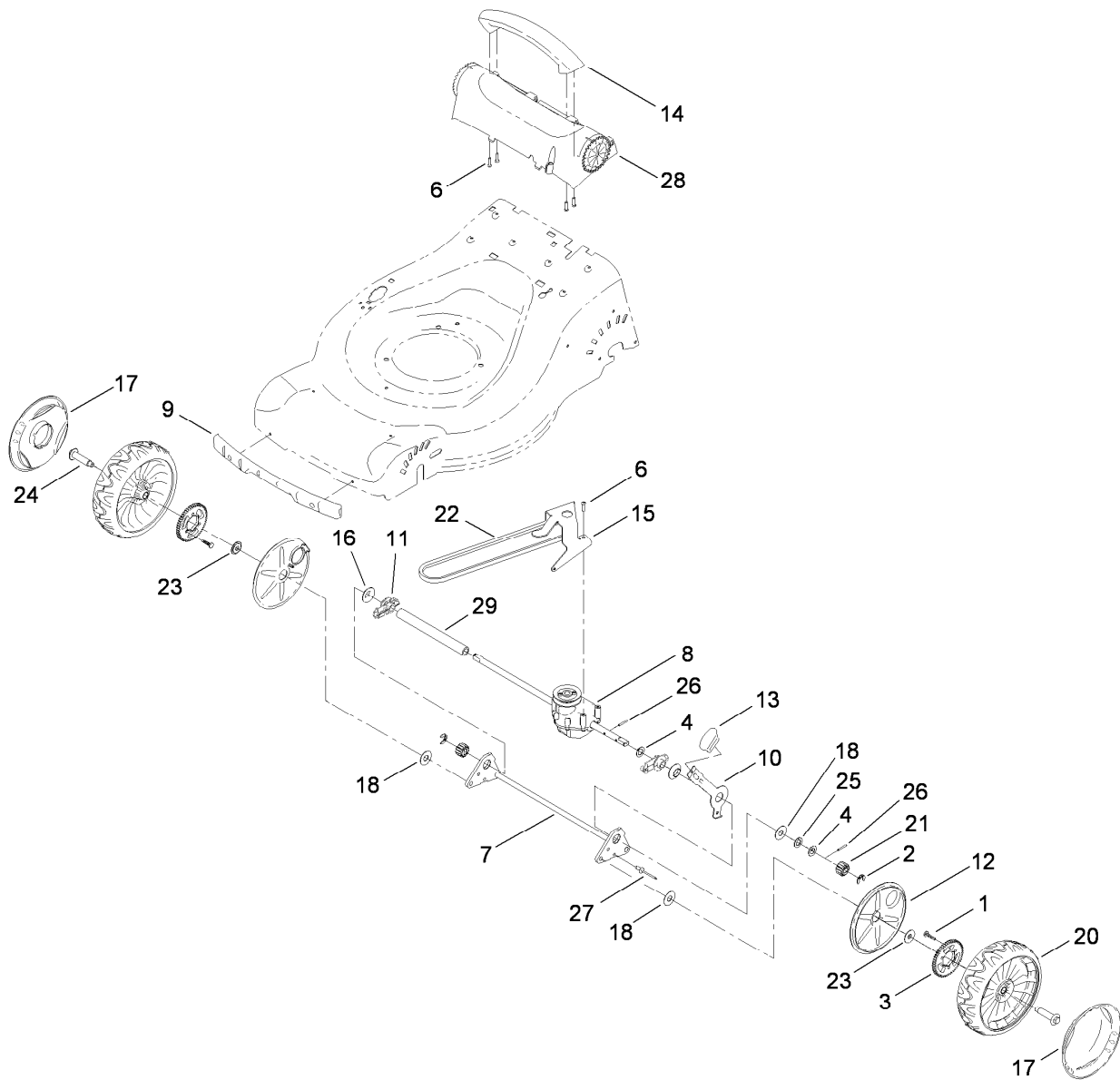
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Housing and Baffle Assembly

Ref.	Part Number	Qty.	Description
1	105-8579	1	Bolt-Blade
2	106-3987	1	Blade Driver ASM
3	106-3999	1	Spacer-Driver
4	108-3766	1	Support-Blade
5	110-7110	2	Screw-HH
6	110-1271	22	Screw-Torx, Pan Head
7	110-7058	1	Decal
8	115-2784	1	Housing-Deck Green
9	114-5373	1	Rear Door ASM
9:1	110-7126	1	Decal-Warning
10	110-7066	1	Baffle-Front
11	114-5380	1	Baffle-Rear
12	110-7080	1	Blade
13	110-7094	1	Door-Recycle
14	110-7095	1	Hinge-Door, Recycle

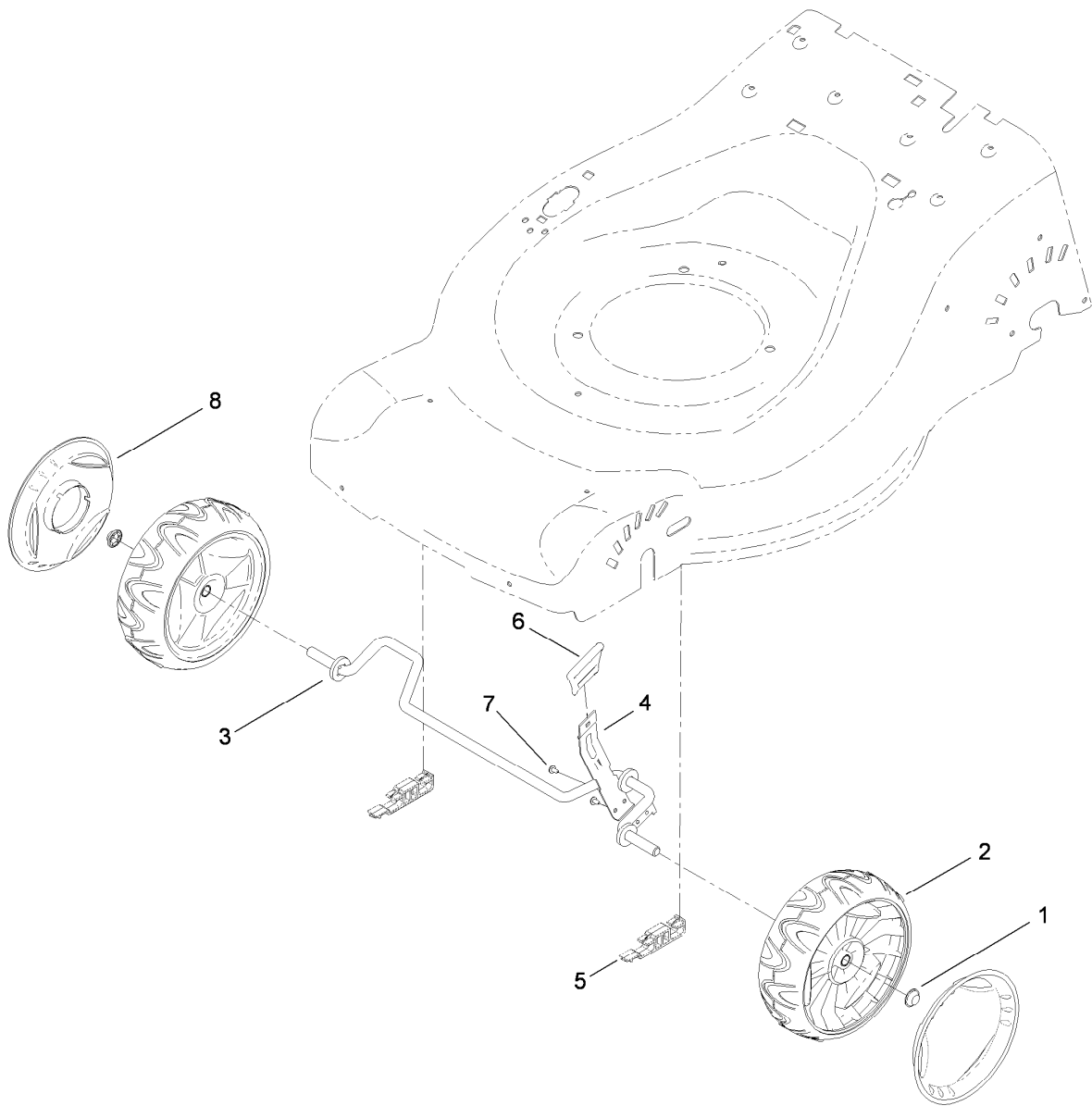
Ref.	Part Number	Qty.	Description
16	110-7097	1	Cover-Door, Recycle
17	110-7107	1	Spring-Torsion
18	110-7108	1	Pin-Hinge
19	110-7109	1	Cover-Belt
20	110-7119	1	Bar-Pivot, Rear Door
23	110-7129	1	Latch-Recycle
24	110-7136	1	Housing-Knob
25	110-7138	1	Knob
26	110-7141	1	Spring-Compression
27	110-7143	2	Screw-Torx, Pan Head
30	110-7154	1	Tray-Battery
31	110-7170	1	Screw-HH
32	110-7178	1	Decal
33	92-1624	3	Screw-HWH
34	410087	1	Decal



Drive Assembly

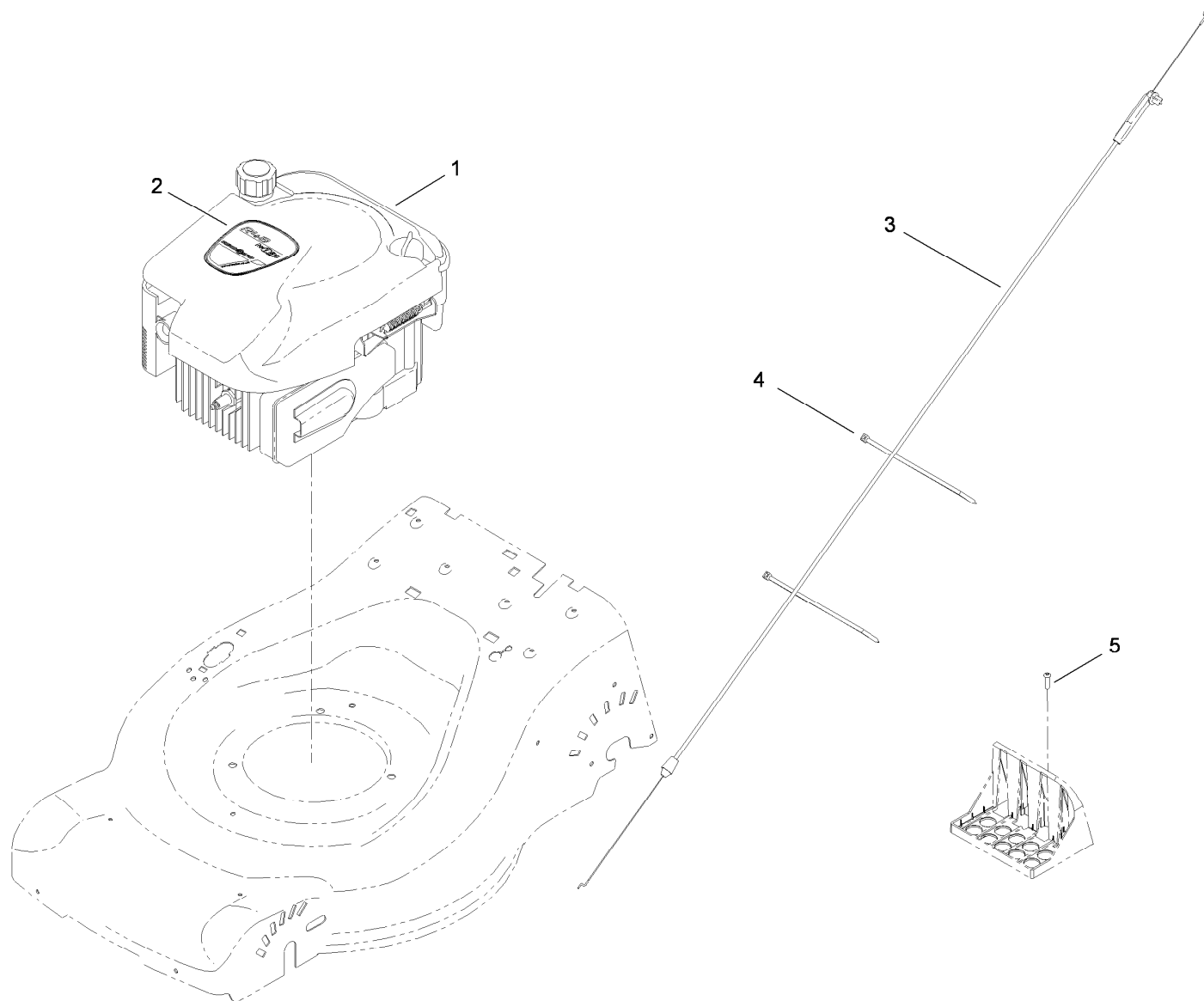
Ref.	Part Number	Qty.	Description
1	27-6260	6	Screw-Drive
2	65-2720	2	Ring-Clip, Locking
3	105-3035	2	Gear-Wheel, 52T
4	112-3911	2	Washer-Thrust, Keyed
6	110-1271	7	Screw-Torx, Pan Head
7	110-7016	1	Pivot Bar ASM
8	110-7042	1	Gearbox ASM
9	110-7067	1	Bumper-Front
10	110-7073	1	Lever-HOC, Rear
11	110-7112	2	Bushing-Camlock
12	110-7114	2	Cover-Wheel
13	110-7125	1	Knob-HOC
14	110-7155	1	Handle-Rear
15	110-7158	1	Bracket-Gear Case

Ref.	Part Number	Qty.	Description
16	110-7171	2	Spacer-Flange
17	110-7174	2	Cover-Wheel, Rear
18	110-7179	3	Washer-Plain
20	110-7254	2	Rear Wheel ASM
21	110-9417	2	Pinion
22	110-9429	1	V-Belt
23	614426	2	Washer-Stepped
24	614650	2	Bolt-Shoulder
25	110-7191	1	Washer-Thrust
26	110-7192	2	Pin-Roll
27	110-7193	1	Rivet-Pop
28	114-5372	1	Mount-Handle
29	115-3850	1	Spacer



Front Wheel Assembly

Ref.	Part Number	Qty.	Description
1	110-1278	2	Cap-Starlock, Push
2	117-9399	2	Front Wheel ASM
3	110-7033	1	Front Axle ASM
4	114-5376	1	Lever-HOC, Front
5	110-7068	2	Clamp-Axle, Front
6	110-7125	1	Knob-HOC
7	110-7175	2	Screw-Pan Head, TAP
8	110-7176	2	Cover-Wheel, Front

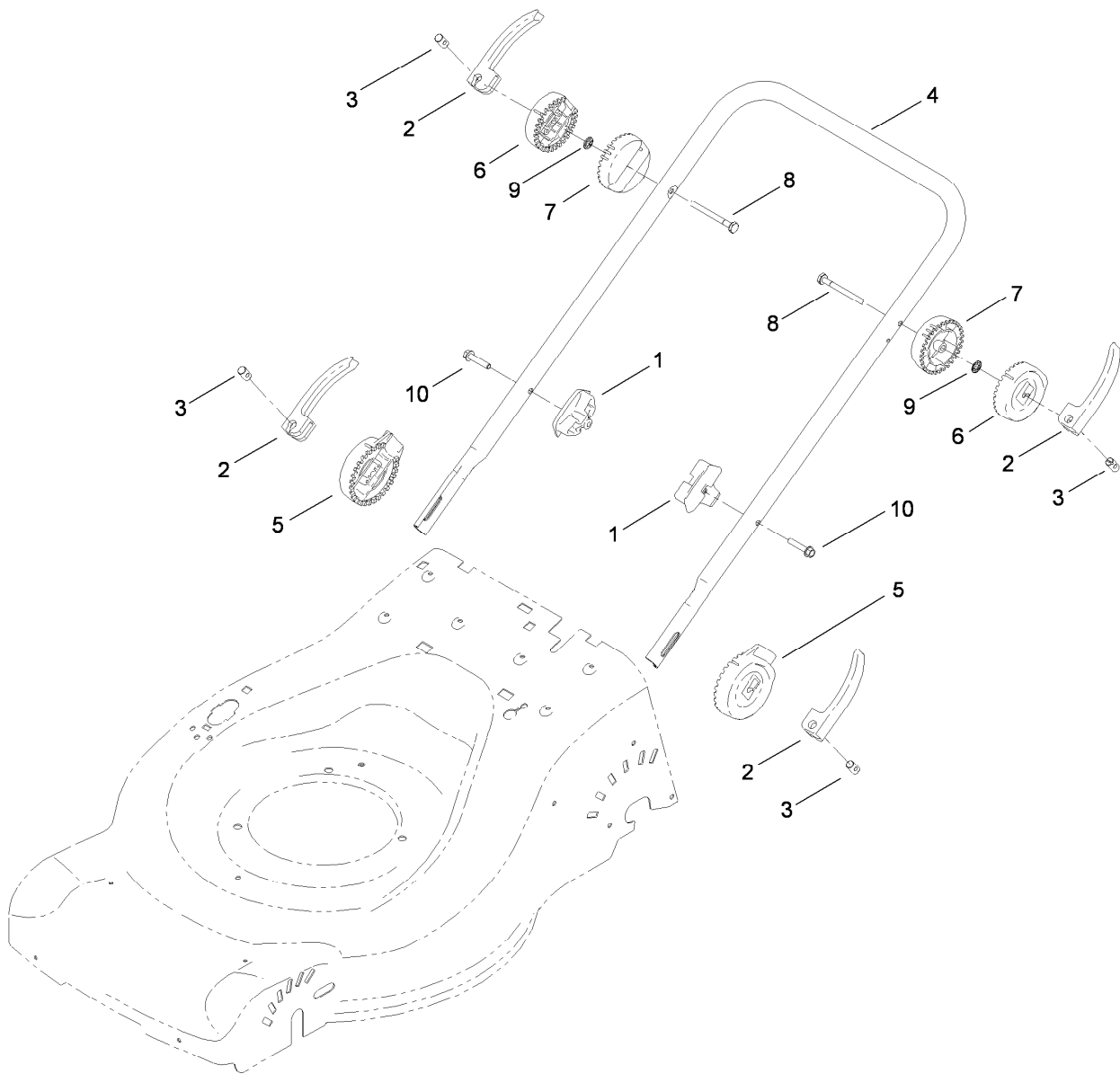


Engine Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Briggs, 126T02-0336-B1 ●■
2	111-3206	1	Decal-R48
3	110-9163	1	Cable-Brake
4	614249	2	Strap-Tie
5	110-1271	1	Screw-Torx, Pan Head

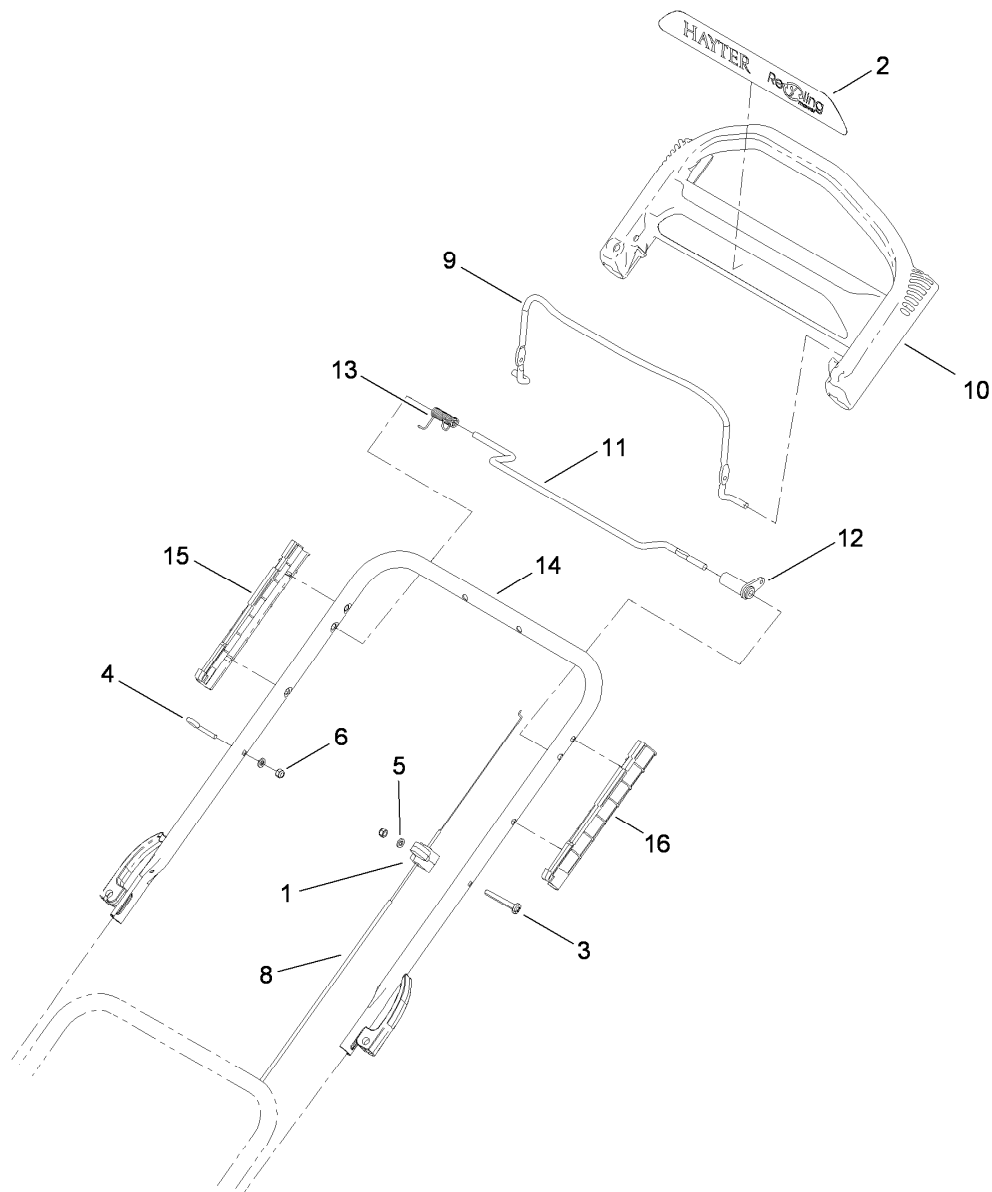
● Not serviced separately

■ Obtain parts from www.briggsandstratton.com



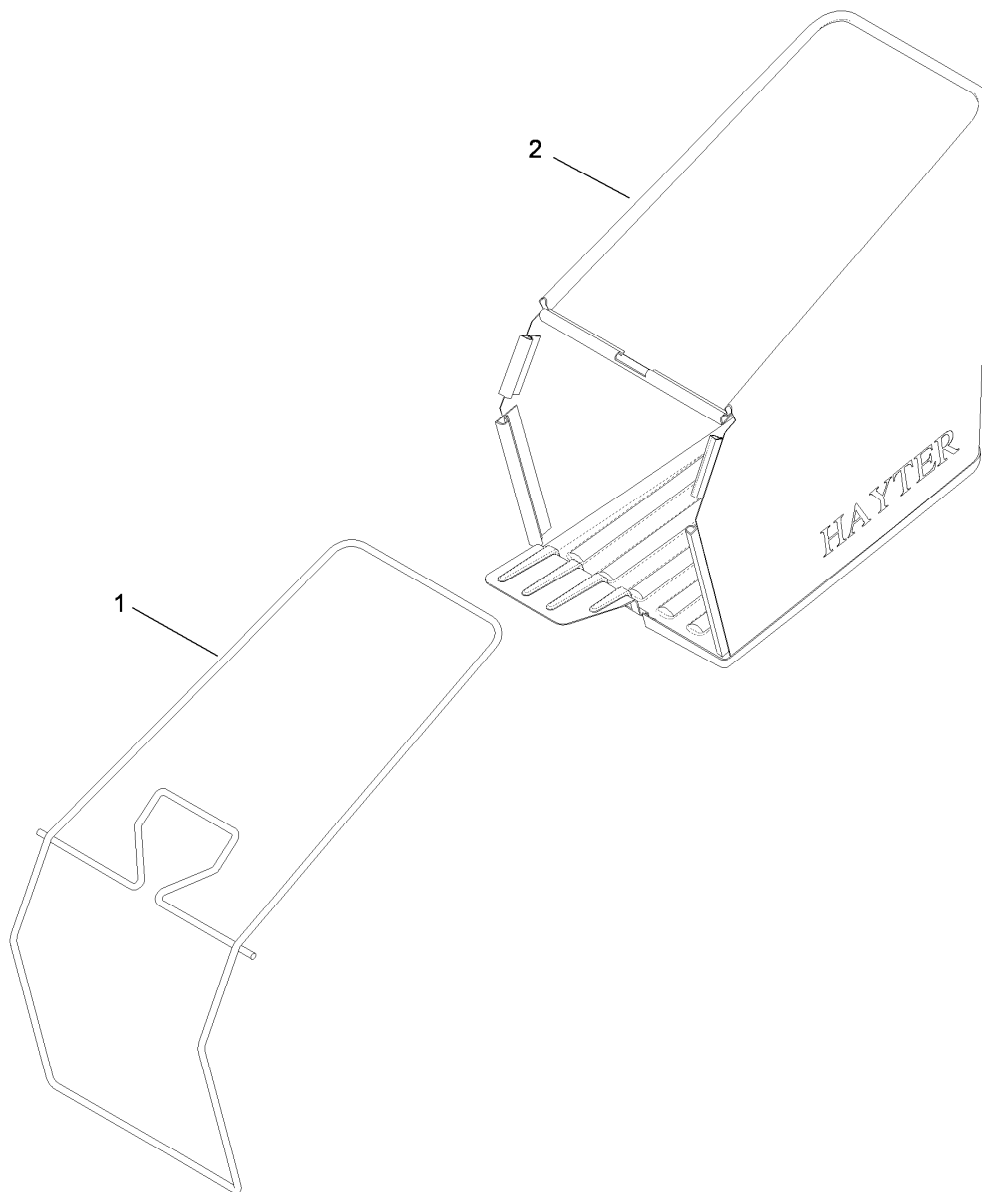
Lower Handle Assembly

Ref.	Part Number	Qty.	Description
1	112-3928	2	Anchor-Bag
2	115-2791	4	Lever-Locking, Handle
3	110-1180	4	Pivot-Pin, Threaded
4	110-7083	1	Handle-Hoop, Lower
5	115-3134	2	Mount-Disc, Handle
6	110-7156	2	Adapter-Ratchet, Midpoint
7	110-7157	2	Adapter-Clamp, Midpoint
8	110-7161	2	Screw-HH
9	110-7188	2	Washer-Starlock, Push
10	32144-110	2	Screw-HWH



Upper Handle Assembly

Ref.	Part Number	Qty.	Description
1	99-5239	1	Anchor-Cable
2	111-1905	1	Decal-Handle
3	33123-050	1	Screw-CARR
4	110-7186	1	Guide-Cord
5	110-8450	2	Washer
6	110-8451	2	Nut-Hex, Nyloc
8	110-9162	1	Cable-Traction
9	104-8679-03	1	Bail-Brake
10	104-8678	1	Handle-Control
11	99-1588	1	Bar-Control, Traction
12	99-1589	1	Lever-Traction
13	104-8690	1	Spring-Torsion
14	114-5369	1	Handle-Upper
15	105-6841	1	Guide-RH
16	105-6842	1	Guide-LH



Grassbag Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5374	1	Bag Frame ASM
2	115-2793	1	Bag ASM

Attachments and Accessories

For 446F R48 Recycling Mower

Product Name	Model/Part
Assist Handle Kit.....	99-6384

