



Count on it.

Parts Catalog

53cm Recycler® Lawn Mower

Model No. 20997—Serial No. 31000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

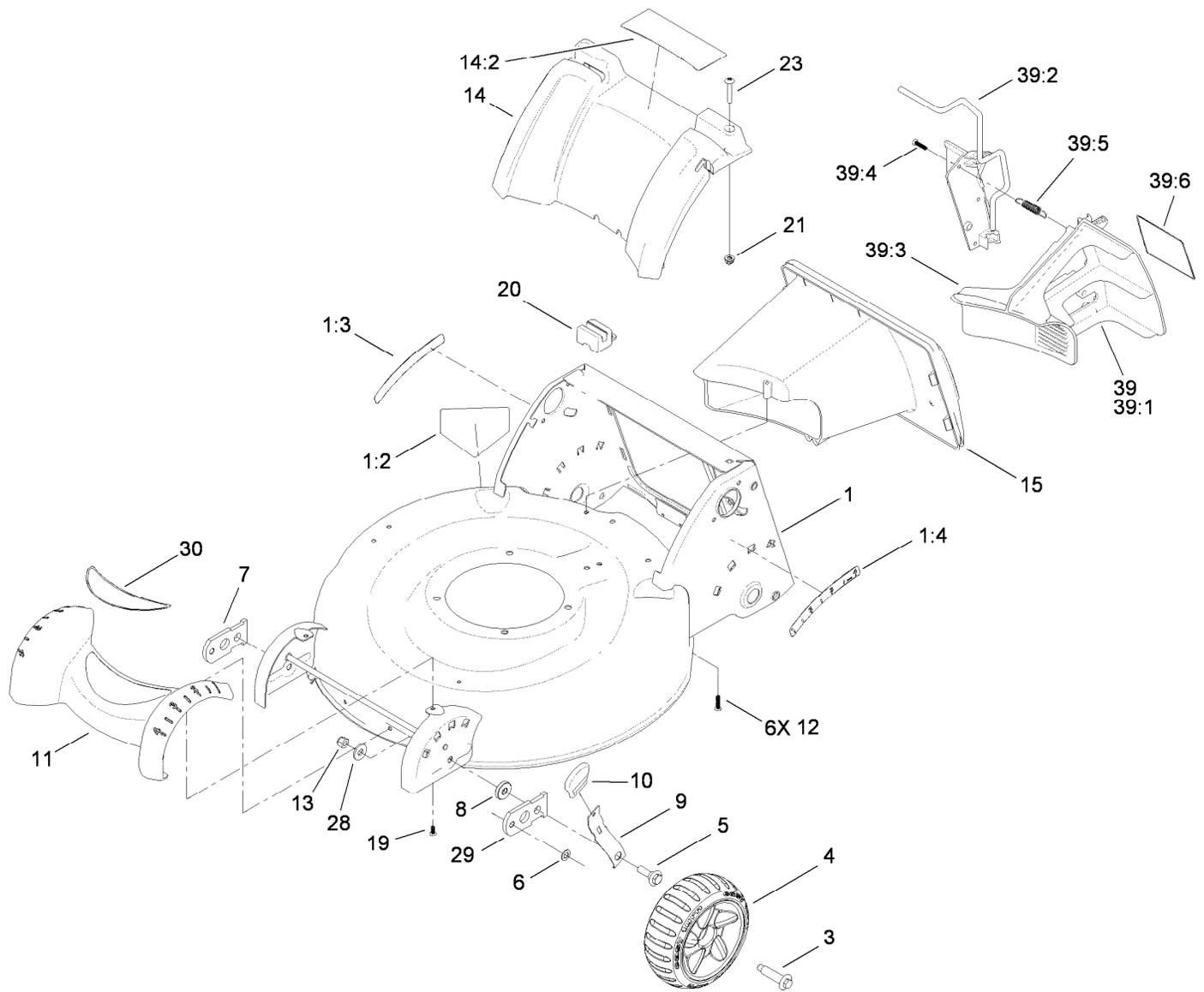
AR: as required
ASM: assembly
BBC: blade brake clutch
CARR: carriage
CCW: counter clock wise
CW: clockwise
DEG: degrees
ECM: electronic control module
EXT: external
FH: flat head
GA: gauge
HD: heavy-duty
HF: hex flange
HH: hex head
HHF: hex head flange
HHFTF: hex head flange thread forming
HJ: hex jam
HLH: hex lag head
HOC: height-of-cut

HSBH: hex socket button head
HSFH: hex socket flat head
HSH: hex socket head
HWH: hex washer head
HWHTF: hex washer head thread forming
HYD: hydraulic
LH: left hand
NI: nylon insert
NPTF: national pipe thread fine
PFH: phillips flat head
PPH: phillips pan head
PPHTF: phillips pan head thread forming
PRH: phillips round head
PTH: phillips truss head
PTO: power-take-off
RH: right hand
ROPS: roll-over protection system
RRB: rear roller brush

SFH: slotted fillister head
SHH: slotted hex head
SHWH: slotted hex washer head
SPH: slotted pan head
SQH: square head
SRH: slotted round head
STD: standard
TAP: self tapping
TTH: torx truss head

Contents

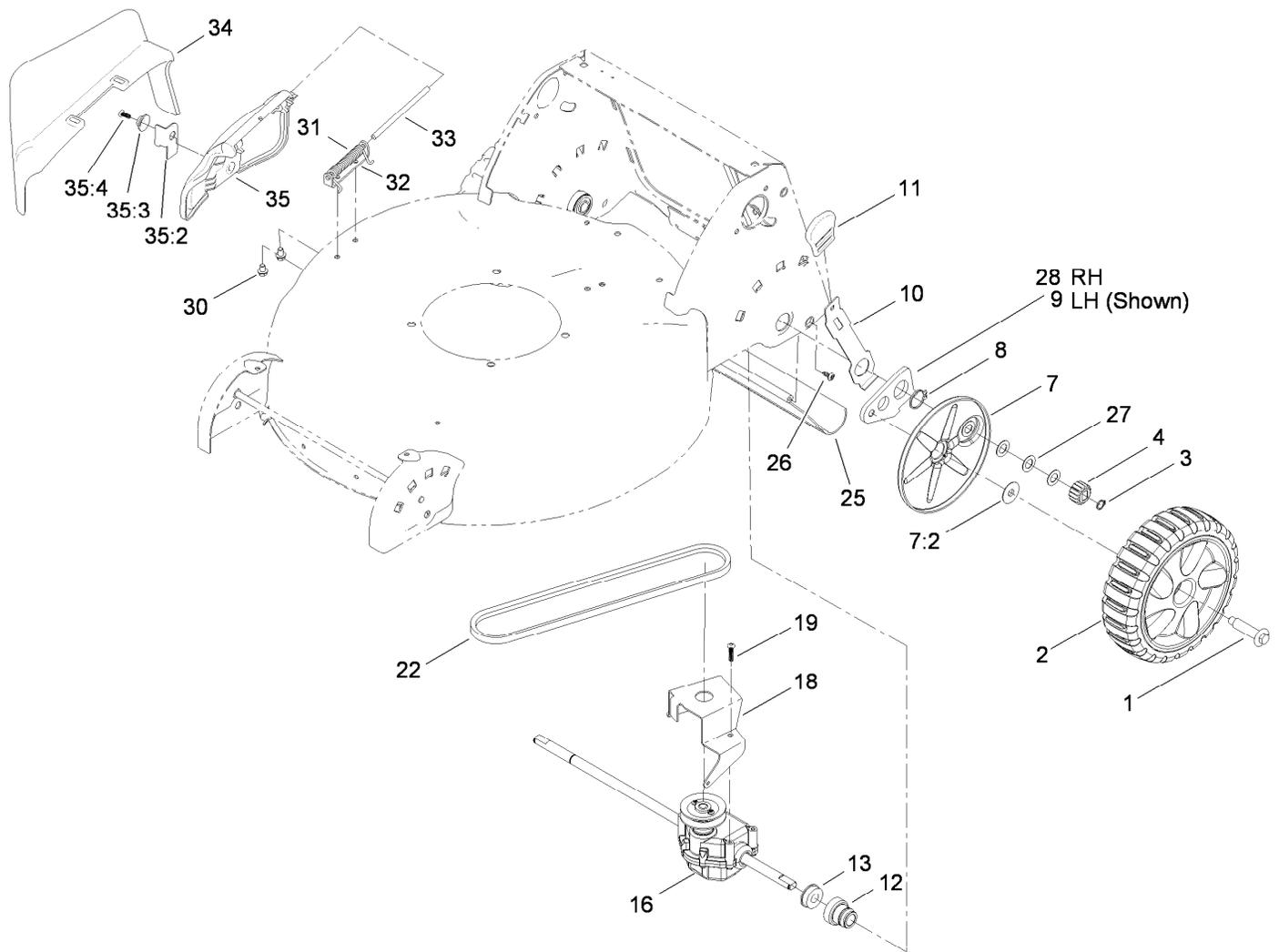
- Housing and Rear Cover Assembly 4
- Rear Axle and Transmission Assembly 5
- Handle Assembly 6
- Rear Bag Assembly 7
- Engine and Blade Brake Control Assembly 8
- Upper Handle Assembly 9



Housing and Rear Cover Assembly

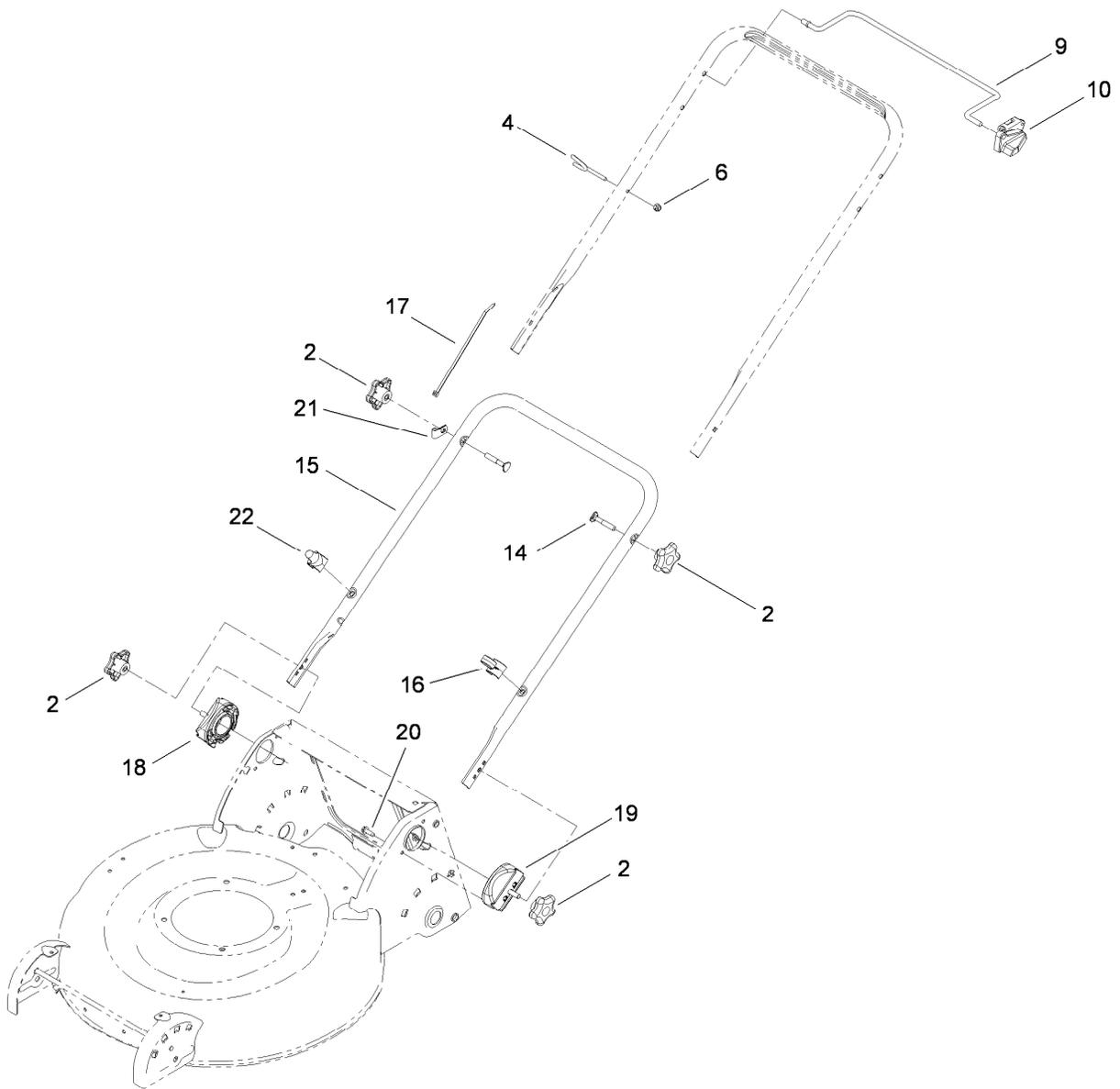
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	119-3846	1	21 Inch Deck ASM	14:2	114-2820	1	Decal-Warning
1:2	112-8760	1	Decal-Danger	15	110-9455	1	Tunnel
1:3	108-7450	1	Decal-HOC, RH	19	108-7475	2	Screw-Plastite
1:4	108-7451	1	Decal-HOC, LH	20	117-5905	1	Module-Switch
3	614650	2	Bolt-Shoulder	21	94-1610	2	Nut-Clip
4	112-1548	2	7 Inch Front Wheel ASM	23	108-0965	2	Screw-PTH
5	614672	2	Bolt-Shoulder	28	80-6990	2	Washer-Hardened
6	40-1940	2	Washer	29	108-1044	1	Arm-Pivot, LH
7	107-3877	1	Arm-Pivot, RH	30	117-5916	1	Decal-Front
8	92-4890	2	Washer	39	110-9468	1	Mulch Plug ASM ●
9	107-3878	2	Arm-Spring	39:1	110-9446	1	Plug-Mulch, LH
10	110-0549	2	Knob-HOC	39:2	110-9448	1	Latch-Plug, Mulch
11	107-3926	1	Cover-Front	39:3	110-9447	1	Plug-Mulch, RH
12	108-7476	8	Screw-Plastite	39:4	108-7476	3	Screw-Plastite
13	3296-39	2	Nut-Lock, NI	39:5	110-9458	1	Spring-Extension
14	115-3177	1	Cover-Rear	39:6	110-9457	1	Decal-Plug, Mulch

● Not illustrated



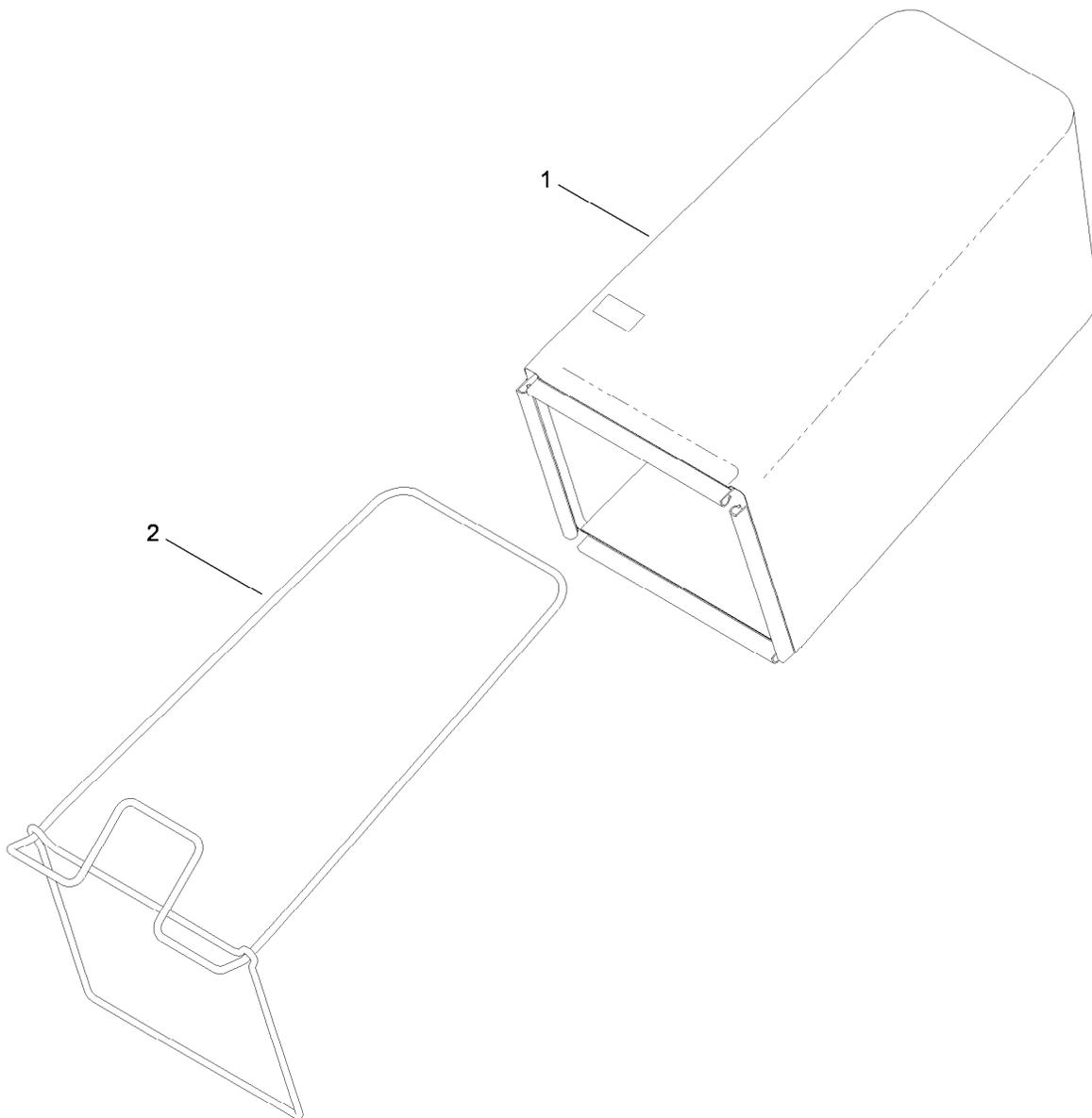
Rear Axle and Transmission Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	614650	2	Bolt-Shoulder	22	110-9429	1	V-Belt
2	107-3906	2	Rear Wheel ASM	25	112-8768	1	Shield-Trailing
3	32151-61	2	Ring-Retaining	26	117-1092	2	Screw-PTH
4	110-9417	2	Pinion	27	36-4780	3	Washer-Plain
7	110-1793	2	Wheel Cover ASM	28	108-9343	1	Arm-Rear Pivot, RH
7:2	614426	1	Washer-Stepped	30	99-8445	2	Screw-HWH
8	32151-36	2	Ring-Retaining	31	99-5293	1	Spring-Torsion
9	108-9344	1	Arm-Rear Pivot, LH	32	112-6416	1	Bracket-Cover
10	110-9445	2	Arm-Spring, Rear	33	99-5291	1	Rod-Cover
11	110-0549	2	Knob-HOC	34	105-3028	1	Chute-Discharge, Side
12	104-8698	2	Retainer-Bearing, HOC	35	106-8376	1	Discharge Door ASM
13	104-8699	2	Bearing-Ball	35:2	107-0795	1	Latch-Door
16	110-9479	1	Transmission ASM	35:3	107-7456	1	Cap-Door
18	114-7977-03	1	Bracket-Transmission	35:4	107-7461	1	Screw-Plastite
19	108-7476	3	Screw-Plastite				



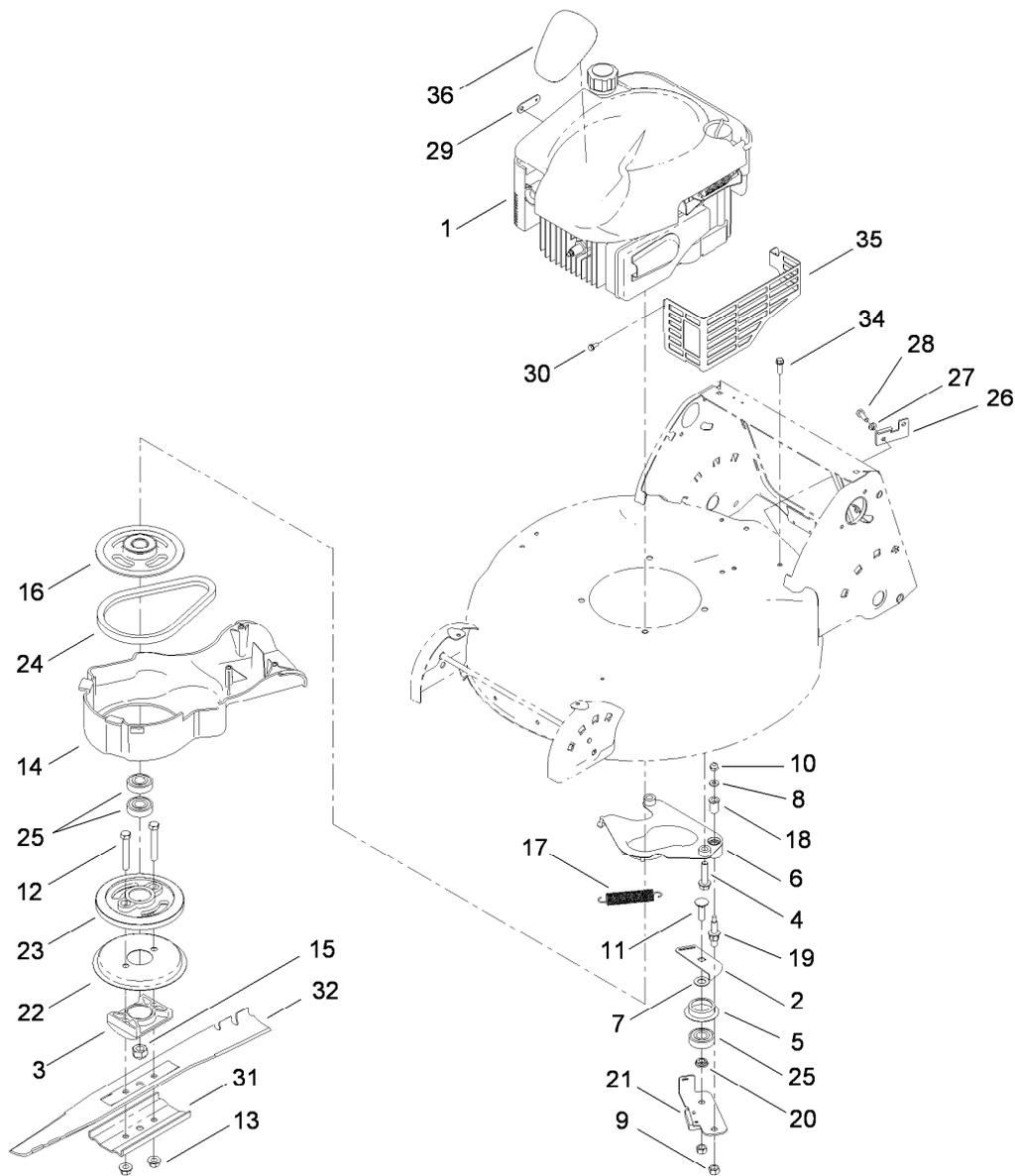
Handle Assembly

Ref.	Part Number	Qty.	Description
2	117-5976	4	Knob-Handle, Locking
4	86-9671	1	Guide-Rope
6	3296-73	1	Nut-Lock, NI
9	105-1837-03	1	Bail-Control
10	104-8682	1	Stop-Pivot
14	112-8876	2	Screw-Handle
15	110-1828-05	1	Handle-Lower
16	114-7988	1	Guide-Cable
17	614249	4	Strap-Tie
18	108-1042	1	RH Handle Mount ASM
19	108-1043	1	LH Handle Mount ASM
20	49-2040	4	Screw-HWHTF
21	2412-113	1	Clamp
22	117-4141	1	Guide-Rope, Lower



Rear Bag Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-7000	1	Grass Bag Assembly
2	112-8750-03	1	Frame-Bag



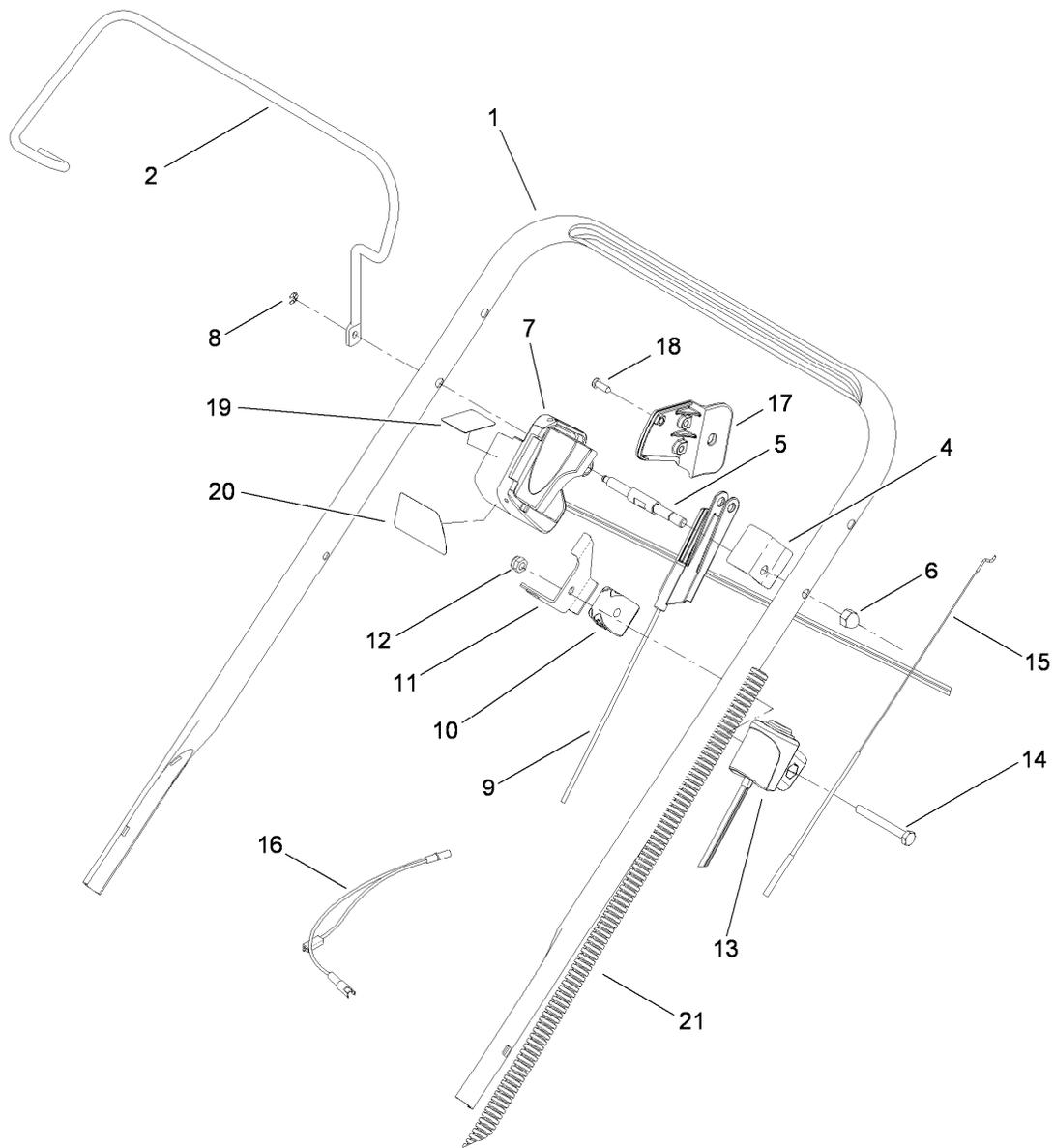
Engine and Blade Brake Control Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Briggs, 126T02-0403-B1 ●■
2	107-7471	1	Plate-Guide
3	107-7487	1	Support-Blade
4	32144-102	3	Screw-HWH
5	108-3790	1	Retainer-Belt
6	108-9341	1	Plate-Anchor
7	605256	1	Washer
8	3256-16	1	Washer-Flat
9	603773	2	Nut
10	3296-73	1	Nut-Lock, NI
11	3231-25	1	Screw-CARR
12	3211-42	2	Screw-HH
13	54-9190	2	Nut-Lock
14	112-1525	1	Cover-BBC
15	108-9342	1	Nut-Hex
16	117-5970	1	Pulley-BBC
17	108-3792	1	Spring-Tension, Brake

Ref.	Part Number	Qty.	Description
18	107-0797	1	Bushing
19	107-0759	1	Bolt-Shoulder
20	107-0758	1	Spacer-Bearing
21	107-7477	1	Brake Arm ASM
22	108-3787	1	Disc
23	107-0754	1	Drum
24	110-1790	1	Belt-BBC
25	100-1048	3	Bearing-Ball
26	110-1780	1	Clamp-Cable, BBC
27	3253-3	1	Washer-Lock
28	321-4	1	Screw-HH
29	119-3813	1	Plate-Terminal
30	32144-1	4	Screw-Taptite
31	108-3766-03	1	Support-Blade
32	108-0954-03	1	Blade-21 Inch
34	46-8091	3	Screw-HWH
35	104-7577-03	1	Shield-Muffler
36	117-5917	1	Decal-Engine

● Not serviced separately

■ Obtain parts from www.briggsandstratton.com



Upper Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3823-05	1	Handle-Upper	12	3296-73	1	Nut-Lock, NI
2	119-3798-03	1	Bail-Brake	13	108-8161	1	Switch Housing ASM
4	119-3837	1	Bracket-Handle, Stop	14	321-50	1	Screw-HH
5	119-3799	1	Pin-Pivot	15	107-3902	1	Cable-Traction
6	32111-8	1	Nut-Lock, Cap	16	119-3816	1	Harness-Wire
7	117-5908	1	Safety Switch ASM	17	108-7532	1	Cover-Switch
8	110-1758	1	Ring-Retaining	18	32144-111	3	Screw-PPH
9	108-7520	1	Cable-Brake	19	119-3796	1	Decal-Control, Blade
10	92-7729	1	Anchor-Cable, Upper	20	119-3821	1	Decal-Blade Brake Control
11	119-3800	1	Bracket-Stop	21	119-3778	1	Tube-Split-Loom

Notes:

Notes:



Count on it.