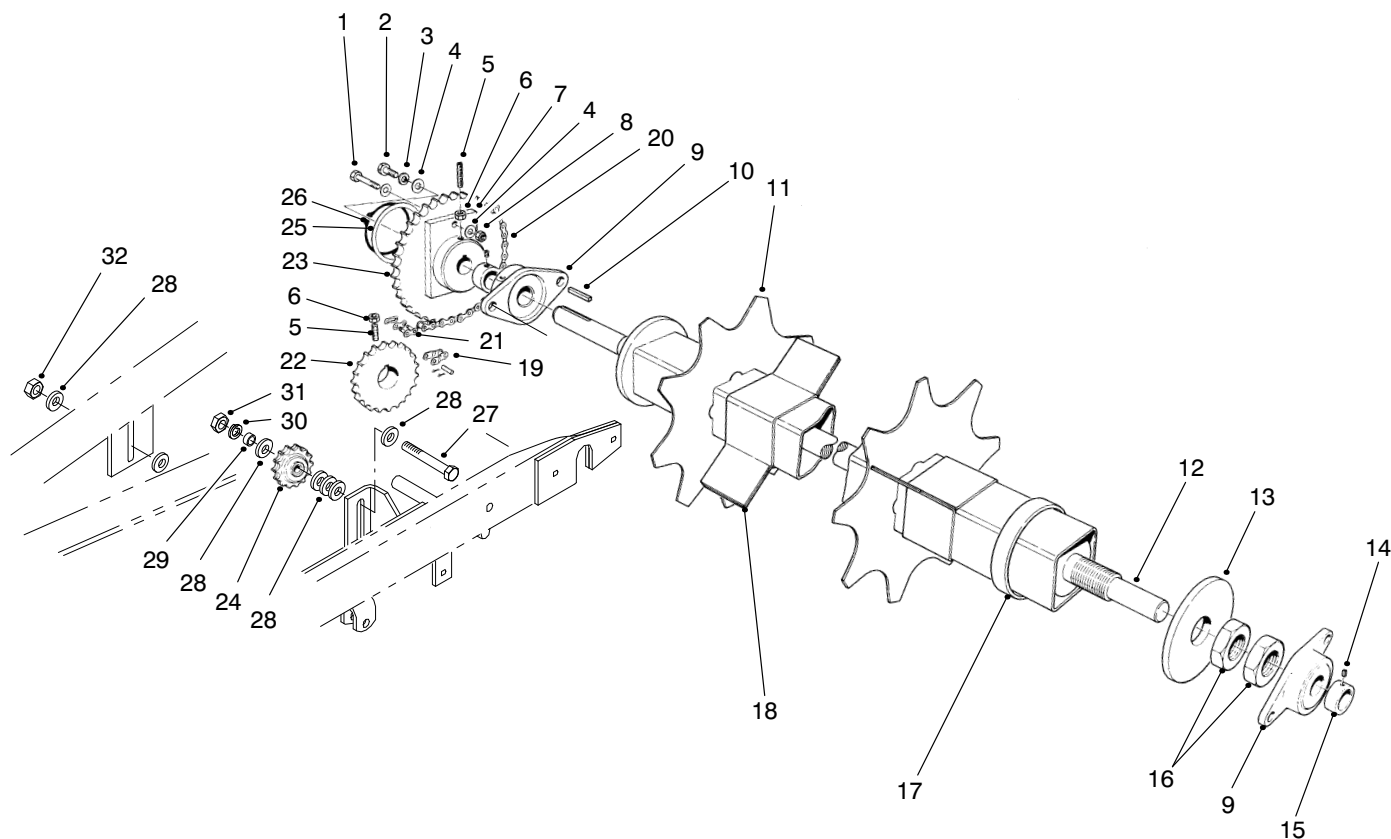




MODEL NO. 07178

**PARTS  
CATALOG**
**66" THATCHING ATTACHMENT**  
**For Rake-O-Vac® Sweepers**


T-2039

## THATCHER ASSEMBLY

| Ref. No. | Part No. | Description           | No. Used |
|----------|----------|-----------------------|----------|
| 1        | 321-10   | Screw - Cap, Hex. Hd. | 1        |
| 2        | 321-4    | Screw - Cap, Hex. Hd. | 1        |
| 3        | 3253-3   | Washer - Lock         | 1        |
| 4        | 13-3710  | Washer - Flat         | 3        |
| 5        | 3247-8   | Screw - Set           | 4        |
| 6        | 3218-3   | Nut - Jam             | 4        |
| 7        | 13-7700  | Hub - Torque Limiting | 1        |
| 8        | 3296-8   | Nut - Lock            | 1        |
| 9        | 56-6230  | Bearing               |          |
|          |          | (Incl. Ref. #14 & 15) | 2        |
| 10       | 13-2840  | Key - Square          | 1        |
| 11       | 13-7540  | Blade - 9 Tooth       | 16       |
| 12       | 13-7560  | Shaft                 | 1        |
| 13       | 13-7520  | Plate - End           | 1        |
| 14       |          | Screw - Set           | 2        |
| 15       |          | Collar - Locking      | 2        |
| 16       | 3218-17  | Nut - Jam             | 2        |

| Ref. No. | Part No. | Description                 | No. Used |
|----------|----------|-----------------------------|----------|
| 17       | 13-7530  | Spacer - End                | 1        |
| 18       | 13-7550  | Spacer                      | 15       |
| 19       | 2710-29  | Link - Offset               | 1        |
| 20       | 13-4580  | Chain                       | 1        |
| 21       | 2710-30  | Link - Connecting           | 1        |
| 22       | 13-7440  | Sprocket - Drive (18 Tooth) | 1        |
| 23       | 13-7740  | Sprocket (36 Tooth)         | 1        |
| 24       | 13-4570  | Sprocket - Idler            | 1        |
| 25       | 13-7640  | Washer                      | 1        |
| 26       | 32151-16 | Ring - Retaining            | 1        |
| 27       | 325-14   | Screw - Cap Hex. Hd.        | 1        |
| 28       | 3256-26  | Washer - Flat               | 7        |
| 29       | 13-3070  | Spacer                      | 1        |
| 30       | 3253-7   | Washer - Lock               | 1        |
| 31       | 3217-9   | Nut - Hex.                  | 1        |
| 32       | 3296-45  | Nut - Lock                  | 1        |