Form No. 3364-477 Rev A

TORO®

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Parts Catalog

5 To 7 Conversion Kit

Reelmaster® Transport Frame

Model No. 33452—Serial No. 310000001 and Up

CE

Register at www.Toro.com.

Original Instructions (EN)

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake clutch

CARR: carriage

CCW: counter clock wise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

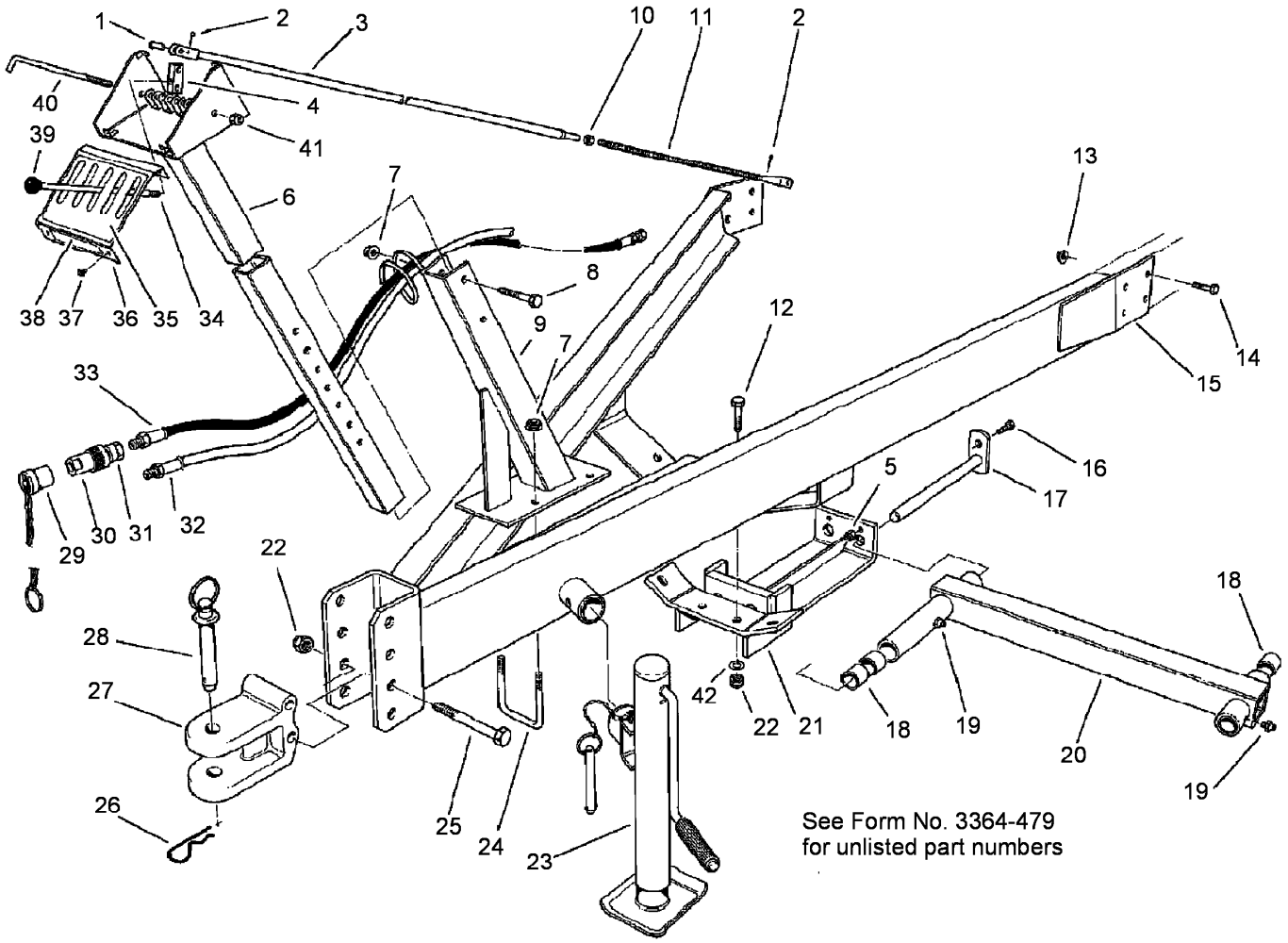
TTH: torx truss head

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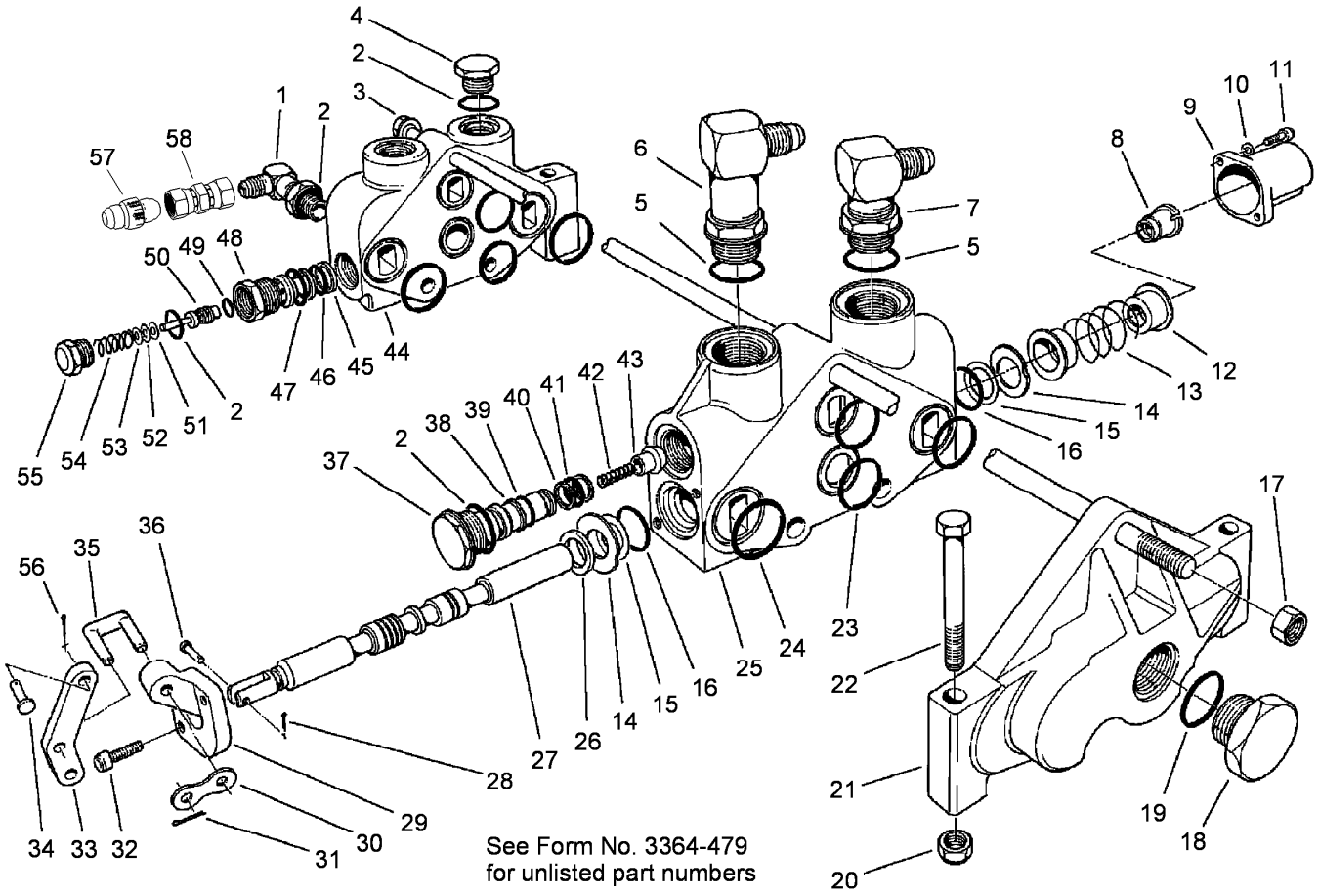
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Control Tower and Linkage Assembly

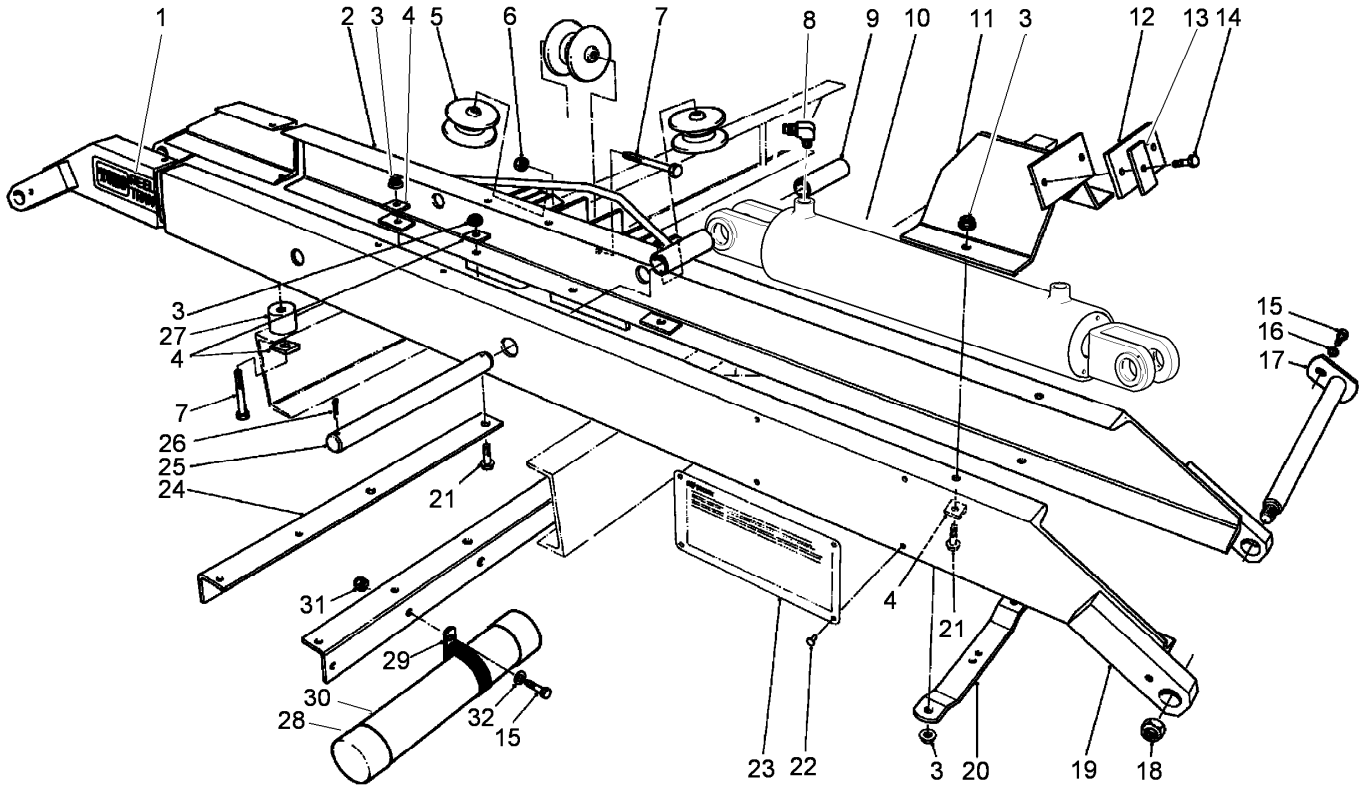
Ref.	*Part Number*	*Qty.*	*Description*
1	283-6	2	Pin-Clevis
2	3272-31	4	Pin-Cotter
3	47-3880-03	2	Control Linkage ASM
4	47-3620	2	Block-Pivot, Lever
10	3217-8	2	Nut-Hex
11	47-3630	2	Rod-Linkage, Control
34	47-3810	2	Lever-Valve
39	3-0631	2	Ball-Grip



Hydraulic Valve Assembly No. 63-8510

Ref.	*Part Number*	*Qty.*	*Description*
5	237-79	4	O-Ring ●
7	353-537	4	Elbow-Male (Incl. Ref. #5) ●
30	63-8760	2	Kit-Pin, Link (Incl. Ref. #31, 35 & 36) ●
31	3272-1	4	Pin-Cotter ●
33	52-5670	2	Lever-Control (Incl. Ref. #34) ●
34	283-62	2	Pin-Clevis ●
35	63-8760	2	Link Pin Kit ●
36	353-322	2	Pin ●

● Note: Quantities indicated are for one valve assembly.

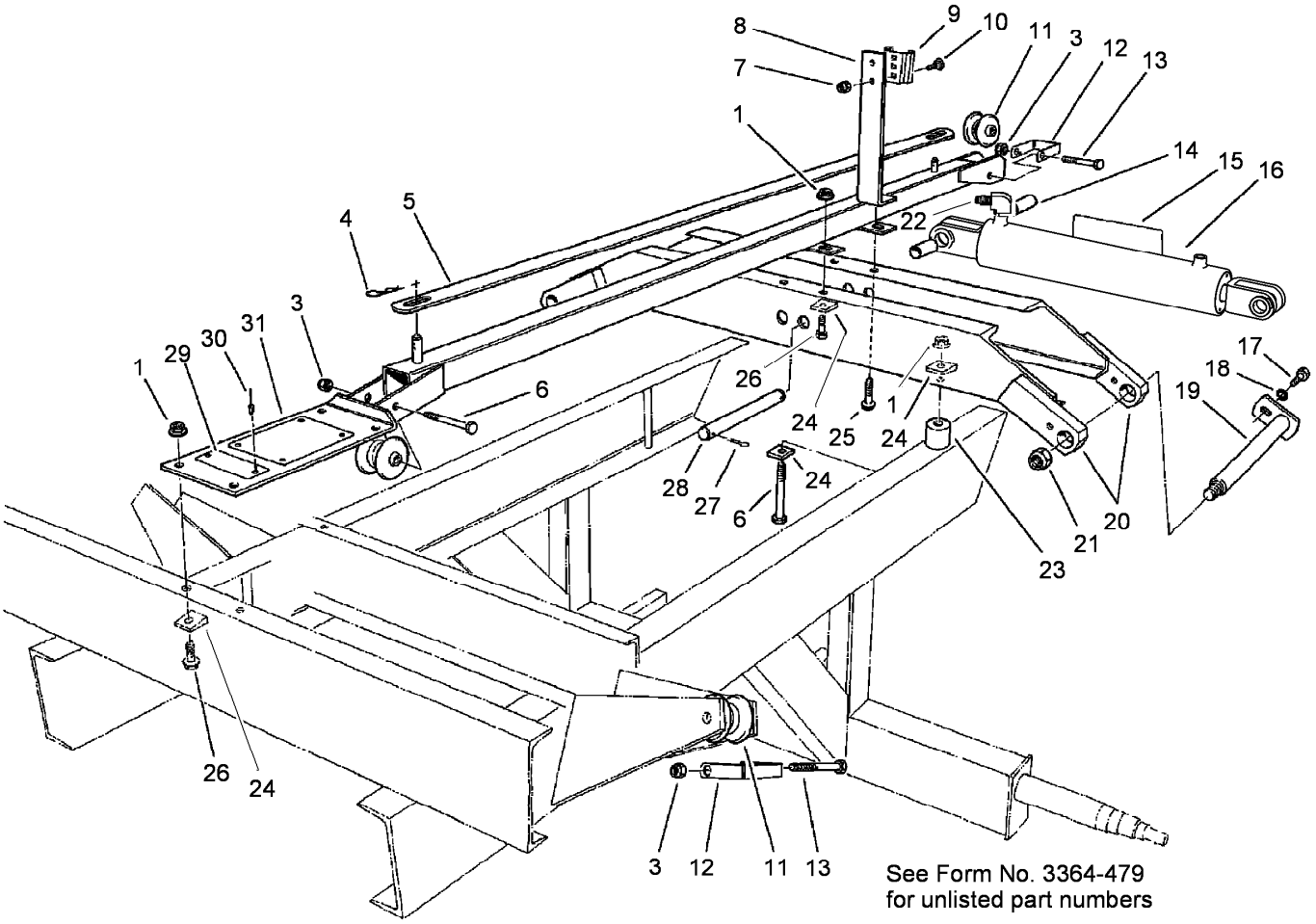


See Form No. 3364-479
for unlisted part numbers

Front Cross Channel Assembly

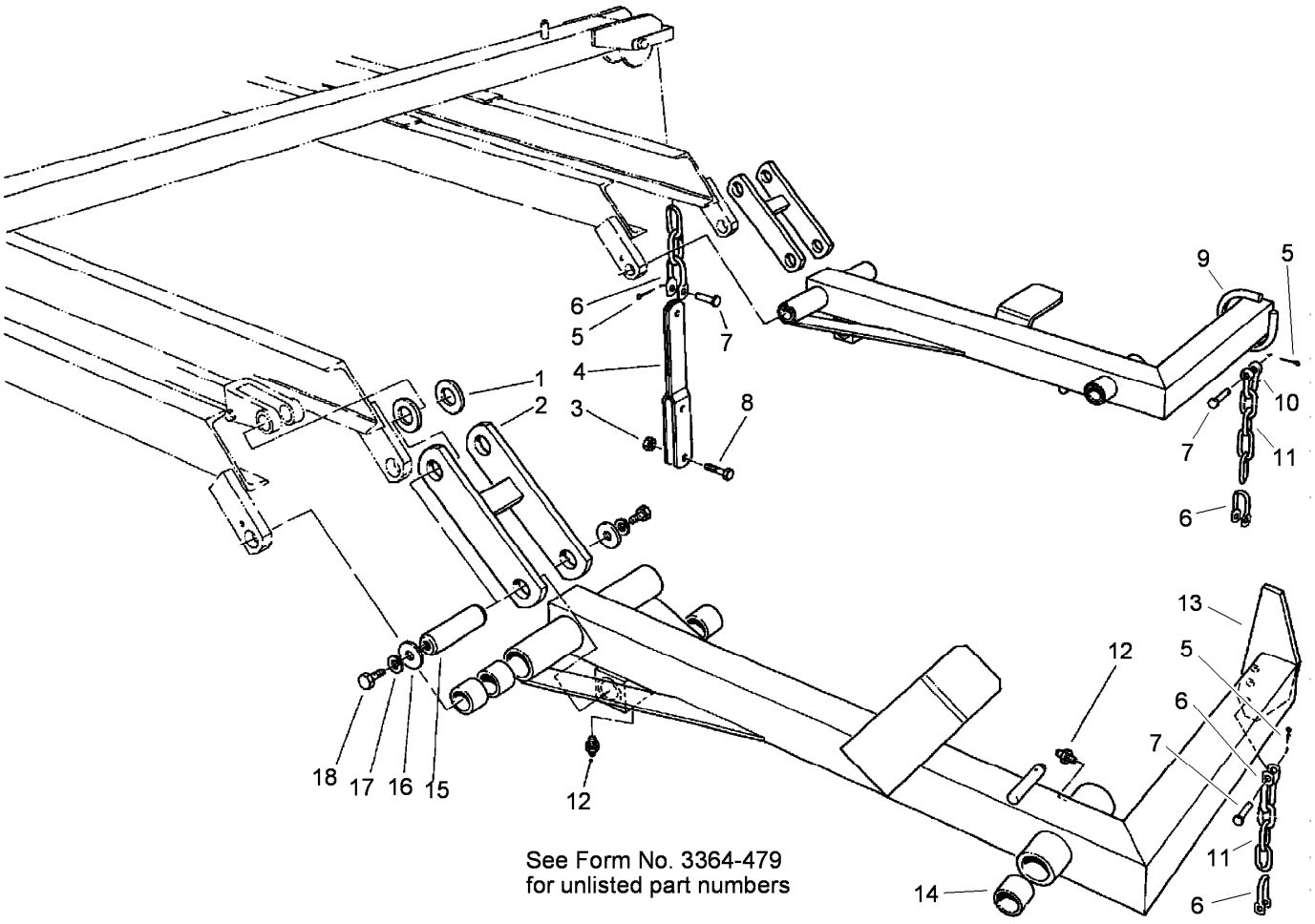
Ref.	*Part Number*	*Qty.*	*Description*
3	32128-23	8	Nut-HF
4	3290-216	8	Washer
8	47-3840	4	Elbow-.094 Orifice
9	20-4390	4	Tube-Spacer
10	115-4948-01	2	Hydraulic Cylinder ASM (12.19 Stroke)
11	11-5630	2	Stop
12	11-4590	2	Pad-Bumper
13	11-5270	4	Washer-Bumper

Ref.	*Part Number*	*Qty.*	*Description*
14	322-6	4	Screw-HH
15	322-3	2	Screw-HH
16	3253-4	2	Washer-Lock
17	37-2760	2	Bail-Pin, Lift
18	3296-50	2	Nut-Lock, NI
20	37-2910	2	Rest-Cylinder
21	325-6	8	Screw-HH
25	3-0144	2	Shaft
26	3272-24	4	Pin-Cotter



Rear Cross Channel Assembly

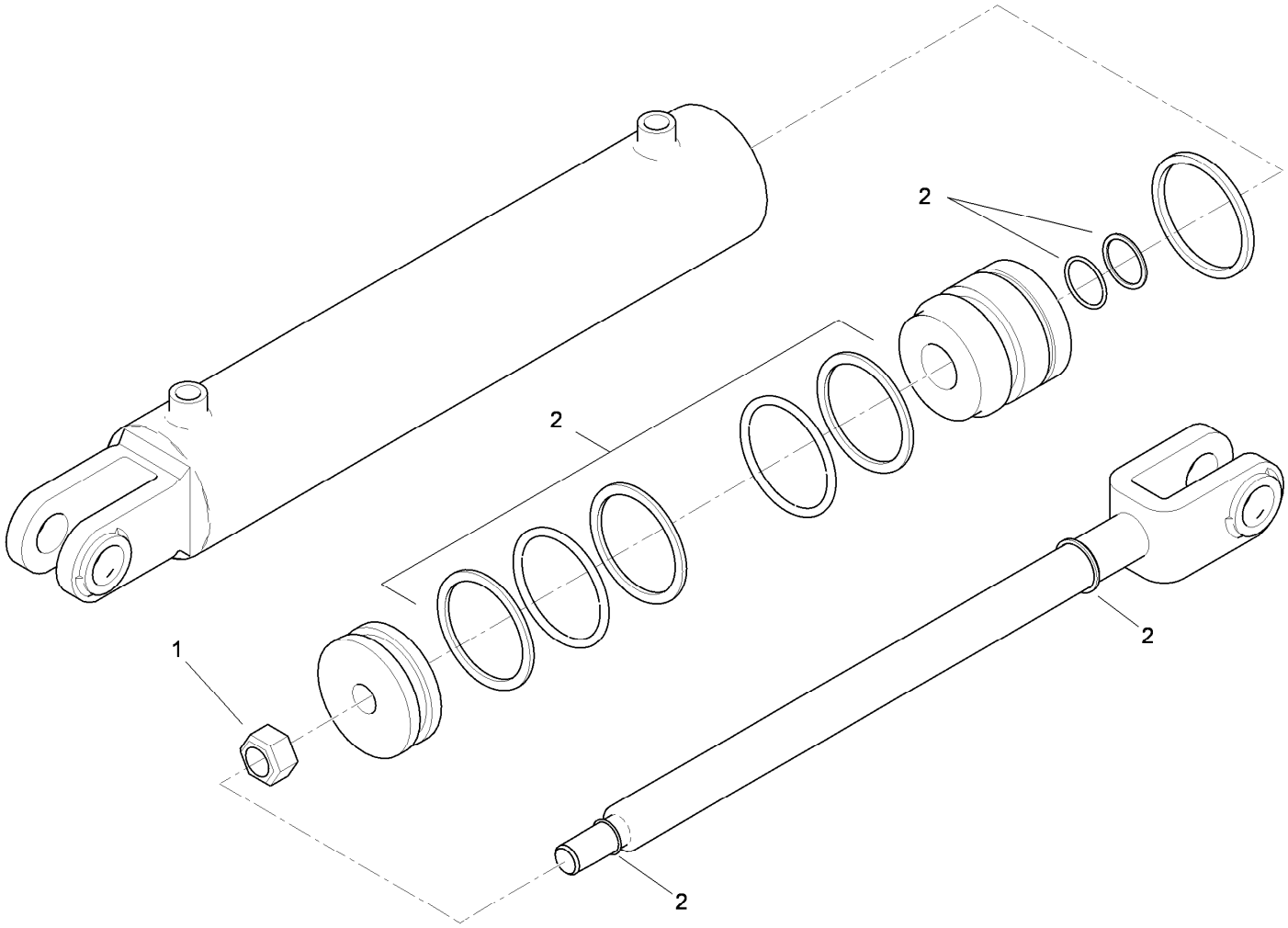
Ref.	*Part Number*	*Qty.*	*Description*
4	3290-355	2	Pin-Hair
5	47-3800	1	Strap-Locking



Lift Arm Assembly No. 6 and 7

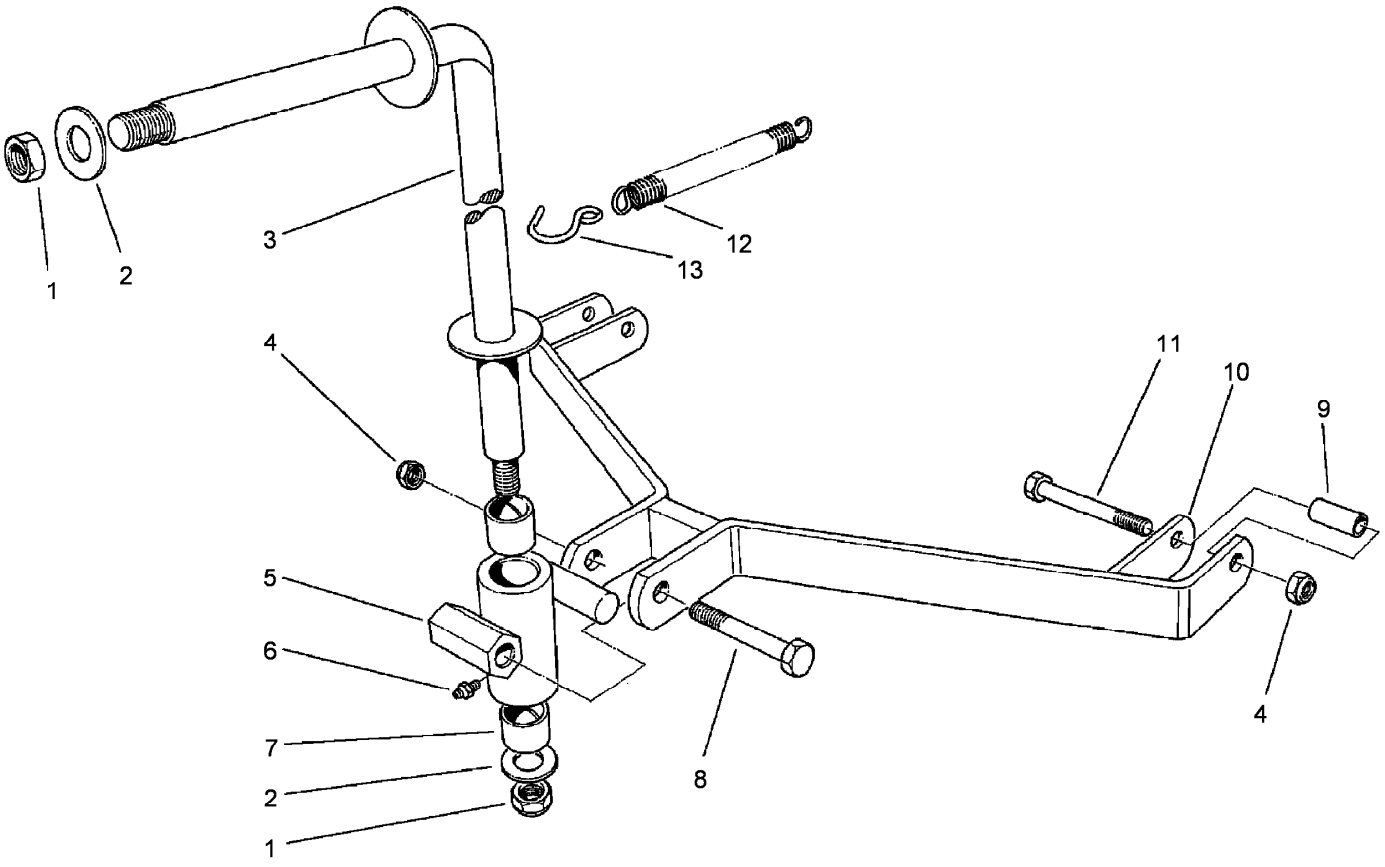
Ref.	*Part Number*	*Qty.*	*Description*
1	3256-62	4	Washer-Flat
2	23-2610-01	2	Link ASM
5	3272-10	4	Pin-Cotter
6	5-2942	4	Shackle
7	283-10	4	Pin-Clevis
11	3-4636	2	Chain
12	302-5	4	Fitting-Grease
13	47-3590	1	Arm-Long, No. 6 Cutting Unit (Incl 14)
13	47-3600	1	Arm-Long, No. 7 Cutting Unit (Incl 14)●
14	3-0348	16	Bushing
15	3-0128	4	Shaft
16	5-1720	8	Washer
17	3253-5	8	Washer-Lock
18	3211-4	8	Screw-HH

● Not illustrated



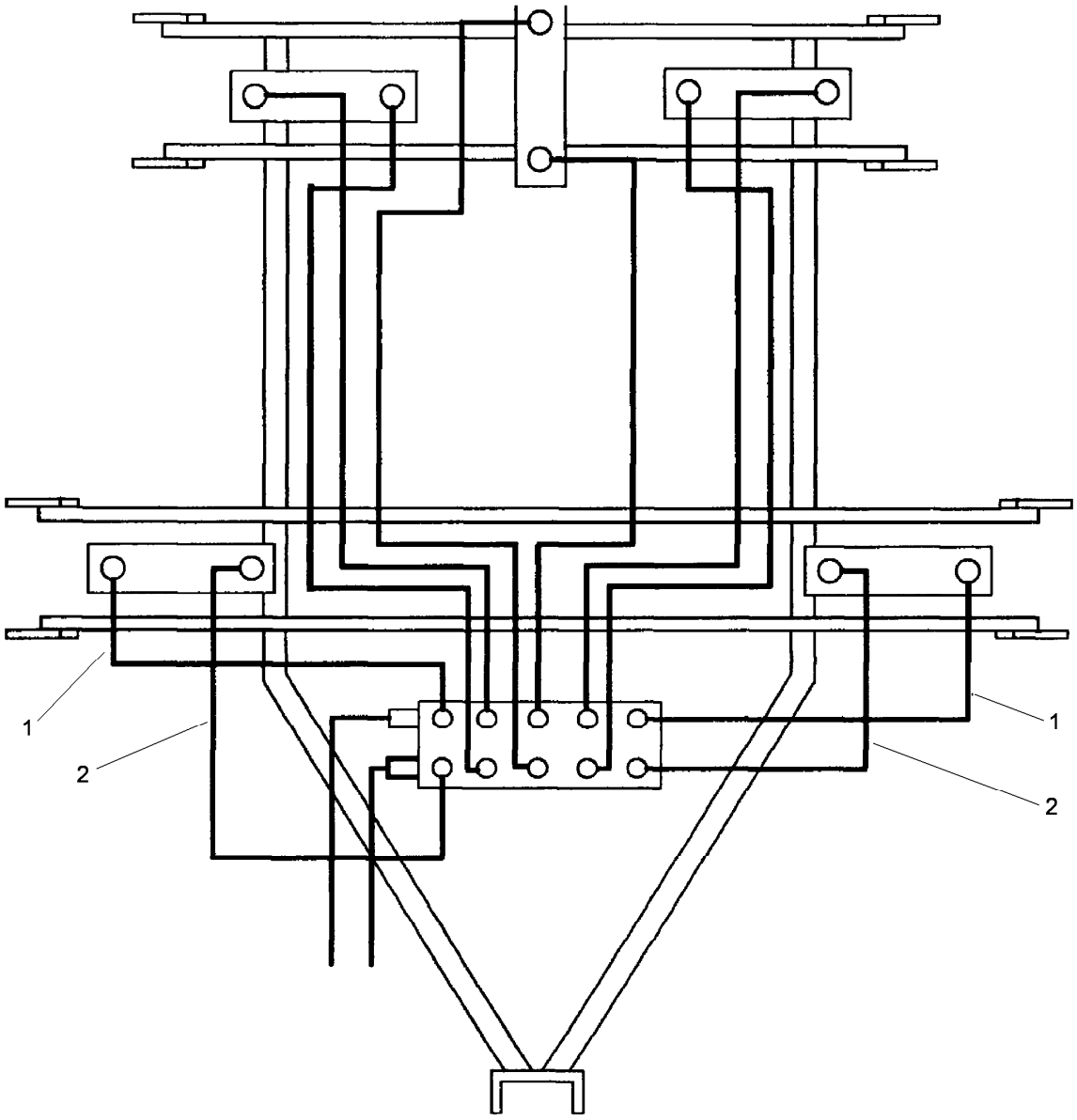
Hydraulic Cylinder Assembly No. 115-4948-01 (12in)

Ref.	*Part Number*	*Qty.*	*Description*
1	22-8560	1	Locknut
2	119-2229	1	Seal Kit



Lift Bail Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	3296-50	4	Nut-Lock, NI
2	3-8448	4	Washer-Thrust
3	28-8720	2	Bail-Lift, No. 4 And 5 Cutting Units
4	32153-5	6	Nut-Hex
5	6-1030-01	2	Housing Assembly (Incl. Ref. #6 & 7)
6	302-5	2	Fitting-Grease
7	3-0348	4	Bushing
8	325-17	2	Screw-HH
9	5-1091	4	Spacer
10	3-9280	2	Drawbar
11	325-14	4	Screw-HH
12	5-1706	2	Spring-Extension
13	3-2198	2	Hook



Hydraulic Schematic

Ref.	*Part Number*	*Qty.*	*Description*
1	47-3750	2	HYD Hose ASM
2	47-3740	2	HYD Hose ASM



Count on it.