



**Count on it.**

**Parts Catalog**

**Z400 Z Master®**

**With 52in TURBO FORCE® Side Discharge  
Mower**

**Model No. 74445—Serial No. 310000001 and Up**

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

# List of Abbreviations

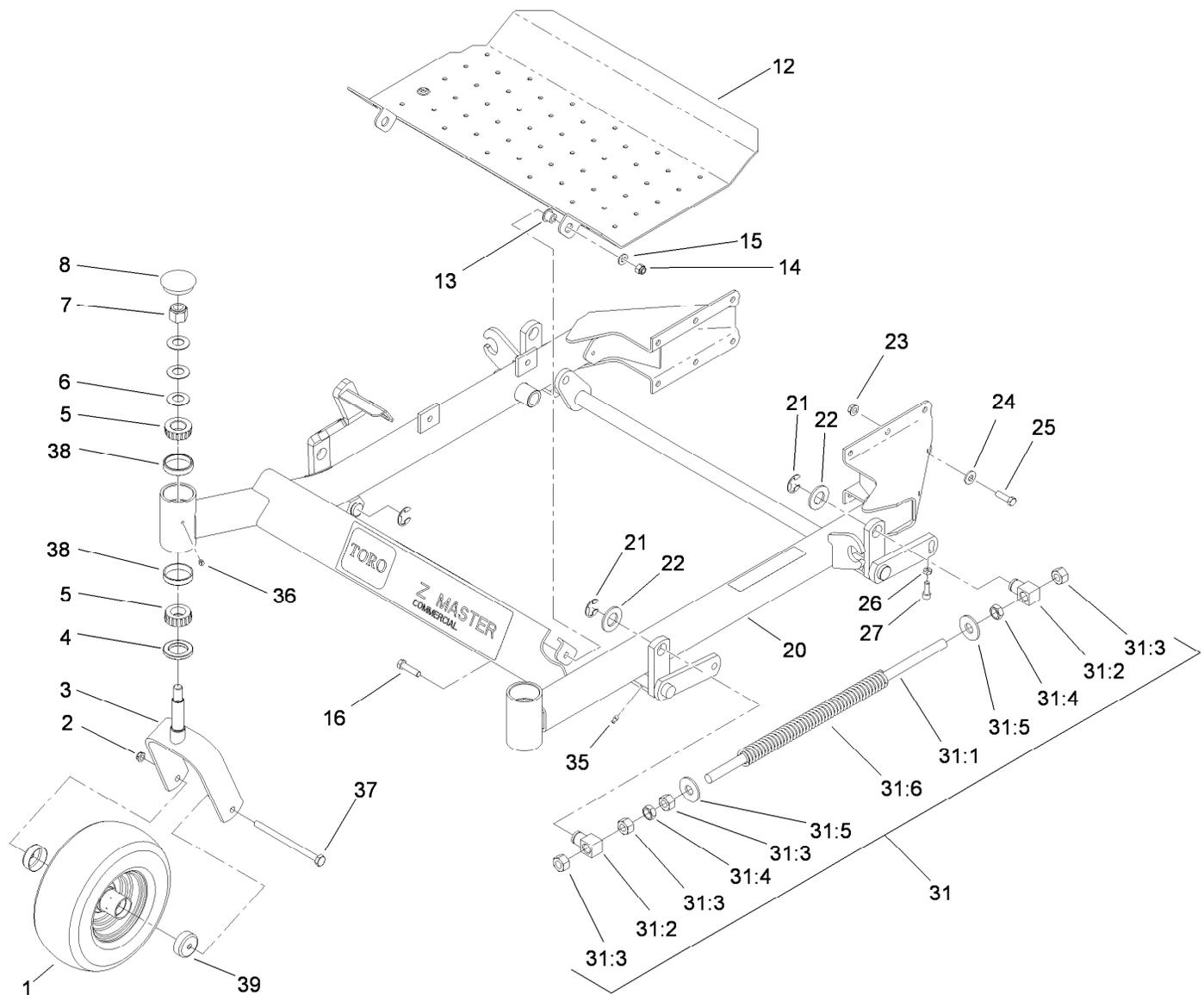
**AR:** as required  
**ASM:** assembly  
**BBC:** blade brake clutch  
**CARR:** carriage  
**CCW:** counter clock wise  
**CW:** clockwise  
**DEG:** degrees  
**ECM:** electronic control module  
**EXT:** external  
**FH:** flat head  
**GA:** gauge  
**HD:** heavy-duty  
**HF:** hex flange  
**HH:** hex head  
**HHF:** hex head flange  
**HHFTF:** hex head flange thread forming  
**HJ:** hex jam  
**HLH:** hex lag head  
**HOC:** height-of-cut

**HSBH:** hex socket button head  
**HSFH:** hex socket flat head  
**HSH:** hex socket head  
**HWH:** hex washer head  
**HWHTF:** hex washer head thread forming  
**HYD:** hydraulic  
**LH:** left hand  
**NI:** nylon insert  
**NPTF:** national pipe thread fine  
**PFH:** phillips flat head  
**PPH:** phillips pan head  
**PPHTF:** phillips pan head thread forming  
**PRH:** phillips round head  
**PTH:** phillips truss head  
**PTO:** power-take-off  
**RH:** right hand  
**ROPS:** roll-over protection system  
**RRB:** rear roller brush

**SFH:** slotted fillister head  
**SHH:** slotted hex head  
**SHWH:** slotted hex washer head  
**SPH:** slotted pan head  
**SQH:** square head  
**SRH:** slotted round head  
**STD:** standard  
**TAP:** self tapping  
**TTH:** torx truss head

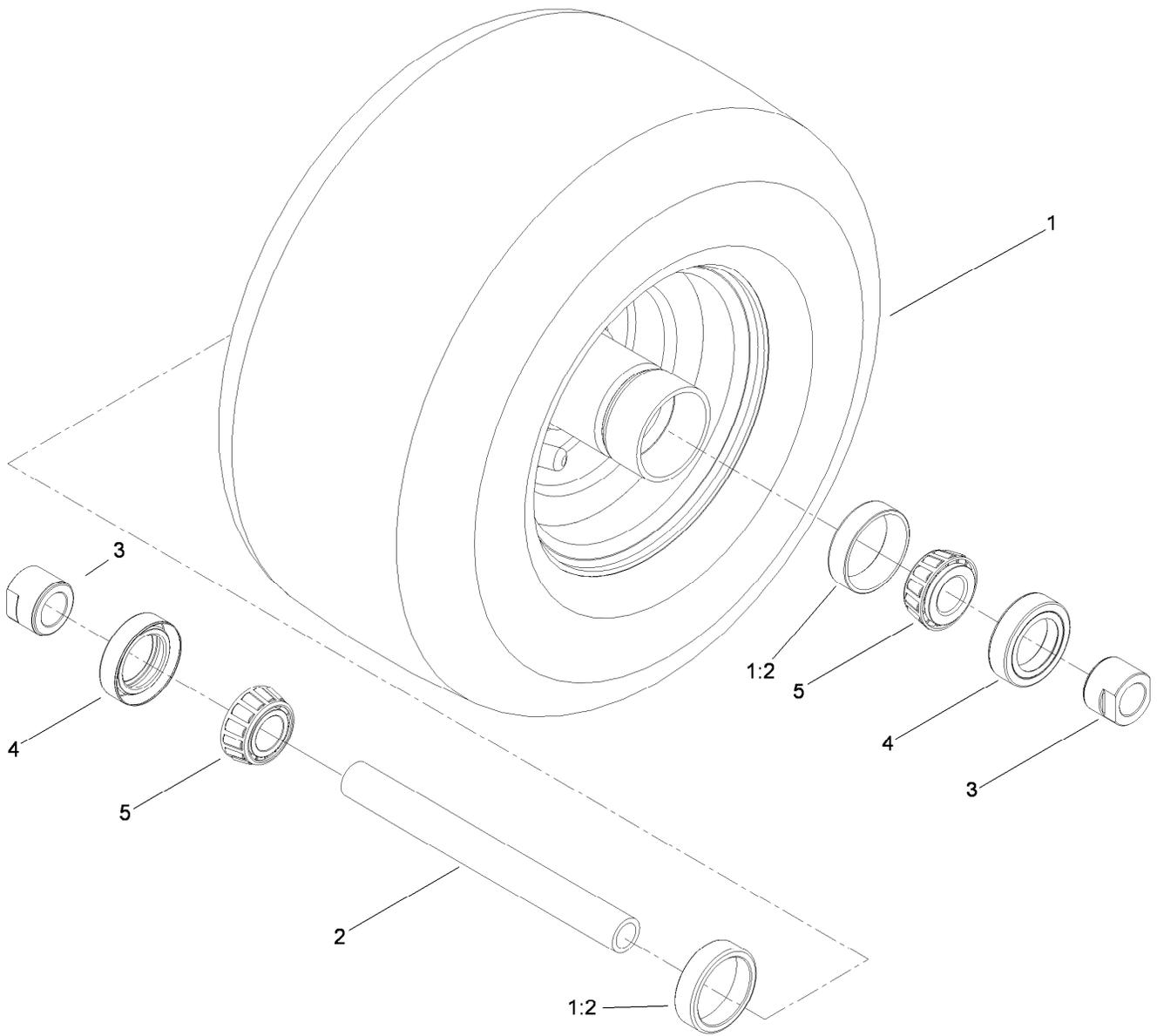
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## Front Frame and Caster Wheel Assembly

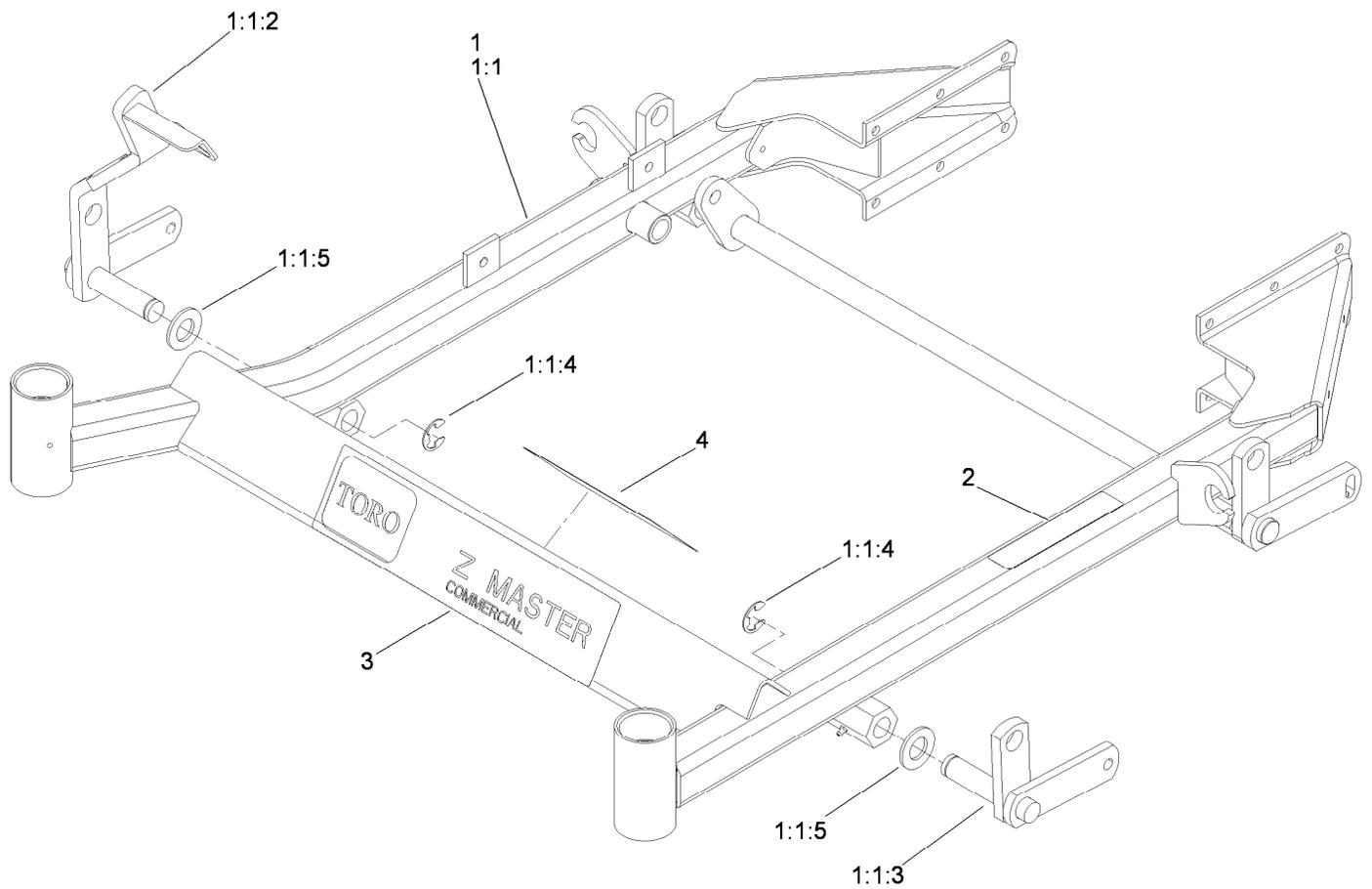
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	103-5362	2	Wheel And Bearing ASM	24	98-5975	12	Washer-Belleville
2	3296-45	2	Nut-Lock, NI	25	323-6	12	Screw-HH
3	1-632511-01	2	Caster	26	3218-2	2	Nut-Jam
4	1-543511	2	Seal-Grease	27	3274-18	2	Screw-HSH
5	254-94	4	Bearing-Cone, Tapered	31	1-634439	2	Front Frame Spring ASM
6	1-633508	6	Washer-Bellville	31:1	1-633096	1	Rod-Lift, Deck
7	3296-51	2	Nut-Lock, NI	31:2	1-633441	2	Swivel-Deck Mount, Rear
8	103-4882	2	Cap-Grease	31:3	3217-11	4	Nut-Hex
12	108-5007-03	1	Floor Pan	31:4	3218-6	2	Nut-Jam
13	86-2180	2	Bushing-Flange	31:5	3256-7	2	Washer-Flat
14	3296-39	2	Nut-Lock, NI	31:6	1-633064	1	Spring-Support, Deck
15	3256-24	2	Washer-Flat	35	302-19	4	Fitting-Grease
16	323-8	2	Screw-HH	36	1-811010	2	Plug
20	119-4214	1	Front Frame ASM	37	325-36	2	Screw-HH
21	32151-103	4	Ring-Retaining, EXT	38	254-72	4	Bearing-Cup, Tapered
22	3256-29	4	Washer-Flat	39	103-2768	4	Guard-Seal
23	3290-357	12	Nut-HHF, Whiz				



## Tire and Wheel Assembly No. 103-5362

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Wheel And Tire ASM ●
1:2	1-633584	2	Bearing-Cup
2	103-3155	1	Axle-Caster
3	103-3051	2	Spacer-Nut
4	103-0063	2	Seal-Caster
5	1-633585	2	Bearing-Cone, Taper

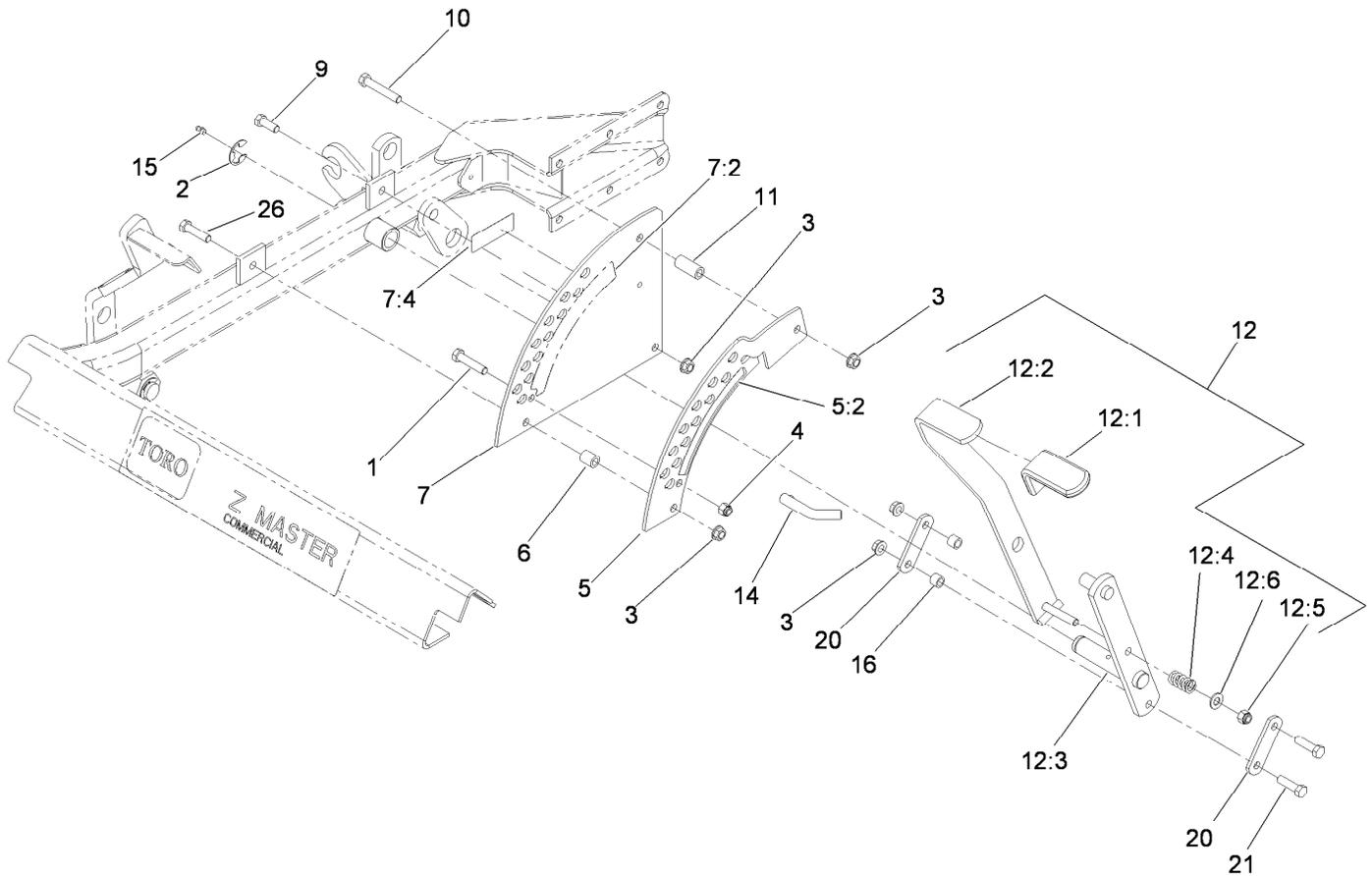
● Not serviced separately



## Front Frame Assembly

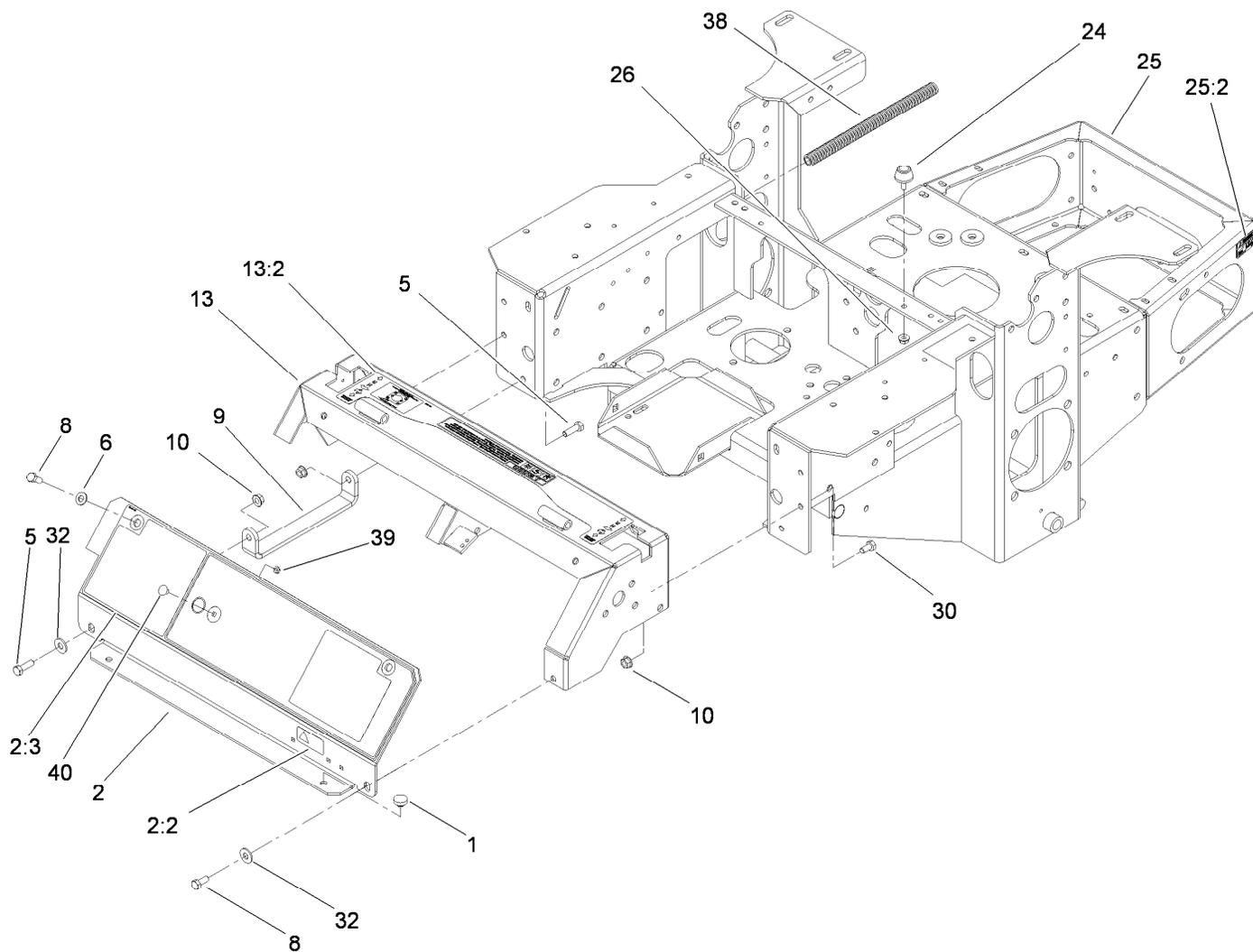
Ref.	Part Number	Qty.	Description
1		1	Front Frame ASM ●
1:1		1	Frame-Front ●
1:1:2	119-4215	1	RH Foot Lift ASM
1:1:3	99-3871	1	LH Lift Arm ASM
1:1:4	32151-103	2	Ring-Retaining, EXT
1:1:5	3256-29	2	Washer-Flat
2	1-633818	1	Decal-Warning
3	106-7451	1	Decal
4	107-2112	1	Decal-Warning

● Not serviced separately



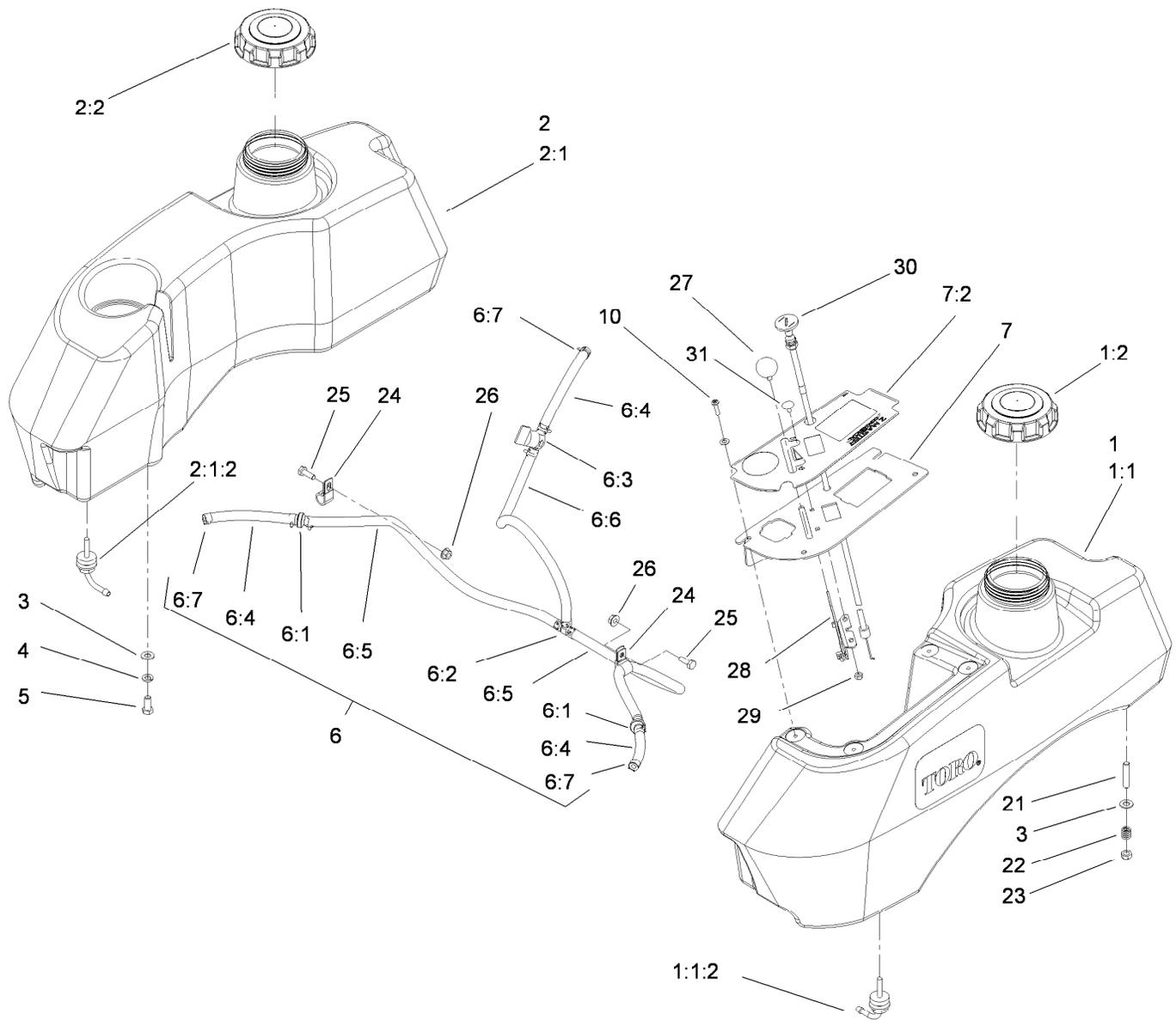
## Deck Lift Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	323-9	1	Screw-HH	12	110-5870	1	Deck Lift Handle ASM
2	32151-103	1	Ring-Retaining, EXT	12:1	1-633295	1	Grip-Lever, Lift
3	3290-357	5	Nut-HHF, Whiz	12:2	103-2078	1	Handle-Lift
4	3296-39	1	Nut-Lock, NI	12:3	106-6598	1	Lift Arm ASM
5	117-0372	1	Plate-HOC, Inner	12:4	1-633325	1	Spring-Compression
5:2	108-1050	1	Decal-Deck Height, Inner	12:5	3296-39	1	Nut-Lock, NI
6	1-633080	1	Bushing-Lever, Lift	12:6	3256-24	1	Washer-Flat
7	117-0371	1	Plate-HOC, Outer	14	109-8757	1	Pin-HOC
7:2	108-1051	1	Decal-Deck Height, Outer	15	302-19	1	Fitting-Grease
7:4	117-2718	1	Decal-Arrester, Spark	16	103-1918	2	Bushing
9	323-6	1	Screw-HH	20	1-633068	2	Arm-Lift, Deck
10	323-11	1	Screw-HH	21	323-29	2	Screw-HH
11	1-633082	1	Bushing-Lever, Lift	26	323-8	1	Screw-HH



## Main Frame Assembly

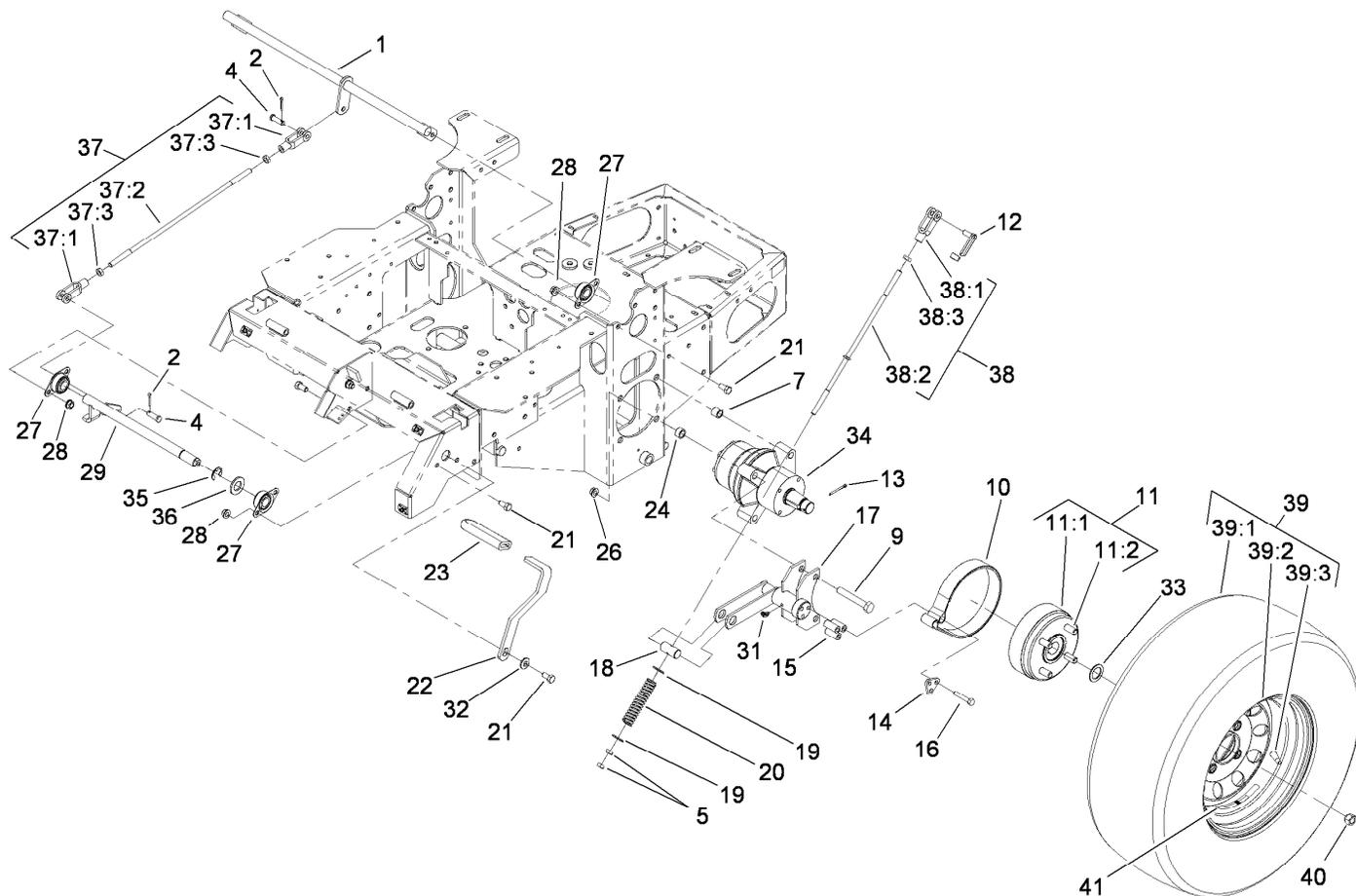
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-513658	2	Bumper	13:2	108-5995	1	Decal-Warning
2	108-1864	1	Panel ASM	24	109-2365	2	Bumper-Rubber (W/Stud)
2:2	98-4387	1	Decal-Protection, Ear	25	114-4497	1	Main Frame ASM
2:3	107-8445	1	Decal-Cover, Panel	25:2	65-2690	2	Decal-Surface, Hot
5	322-5	2	Screw-HH	26	32128-33	2	Nut-HF
6	3256-23	2	Washer-Flat	30	322-2	4	Screw-HH
8	322-3	3	Screw-HH	32	3256-3	2	Washer-Flat
9	103-7935-03	1	Bracket-Panel, Instrument	38	24-7922	2	Cover-Shaft, Drive
10	32128-20	6	Nut-HF	39	3296-2	2	Nut-Lock, NI
13	108-5997	1	Console ASM	40	1-807513	2	Bolt-CARR



## Fuel System Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	110-4165	1	LH Fuel Tank Service Kit	6:6	109-0297	1	Hose-Fuel
1:1		1	LH Fuel Tank ASM ●	6:7	103-1716	12	Clamp-Hose
1:1:2	103-2605	1	Fitting-Fuel, Bulkhead	7	117-0906	1	Control Panel ASM
1:2	109-0346	1	Cap-Fuel, Gas	7:2	117-0904	1	Decal-Panel, Control
2	105-3639	1	RH Fuel Tank Service Kit	10	109-2661	4	Screw-PPH
2:1		1	RH Fuel Tank ASM ●	21	1-633023	4	Stud
2:1:2	103-2605	1	Fitting-Fuel, Bulkhead	22	1-633349	4	Spring-Tank, Fuel
2:2	109-0346	1	Cap-Fuel, Gas	23	3296-47	4	Nut-Lock, NI
3	3256-23	8	Washer-Flat	24	1-513762	2	Clip-Loom
4	1-805005	4	Washer-Lock	25	321-4	2	Screw-HH
5	322-3	4	Screw-HH	26	32128-33	2	Nut-HF
6		1	Hose-Fuel ●	27	1-513592	1	Knob-Ball
6:1	99-5000	2	Valve-Check, Fuel	28	1-633696	1	Throttle Cable ASM
6:2	99-5005	1	Fitting-Tee, Barbed	29	3296-2	2	Nut-Lock, NI
6:3	1-603770	1	Valve-Fuel	30	114-4471	1	Control-Choke, Push / Pull
6:4	109-0678	3	Hose-Fuel	31	1-807513	2	Bolt-CARR
6:5	110-5701	2	Hose-Fuel				

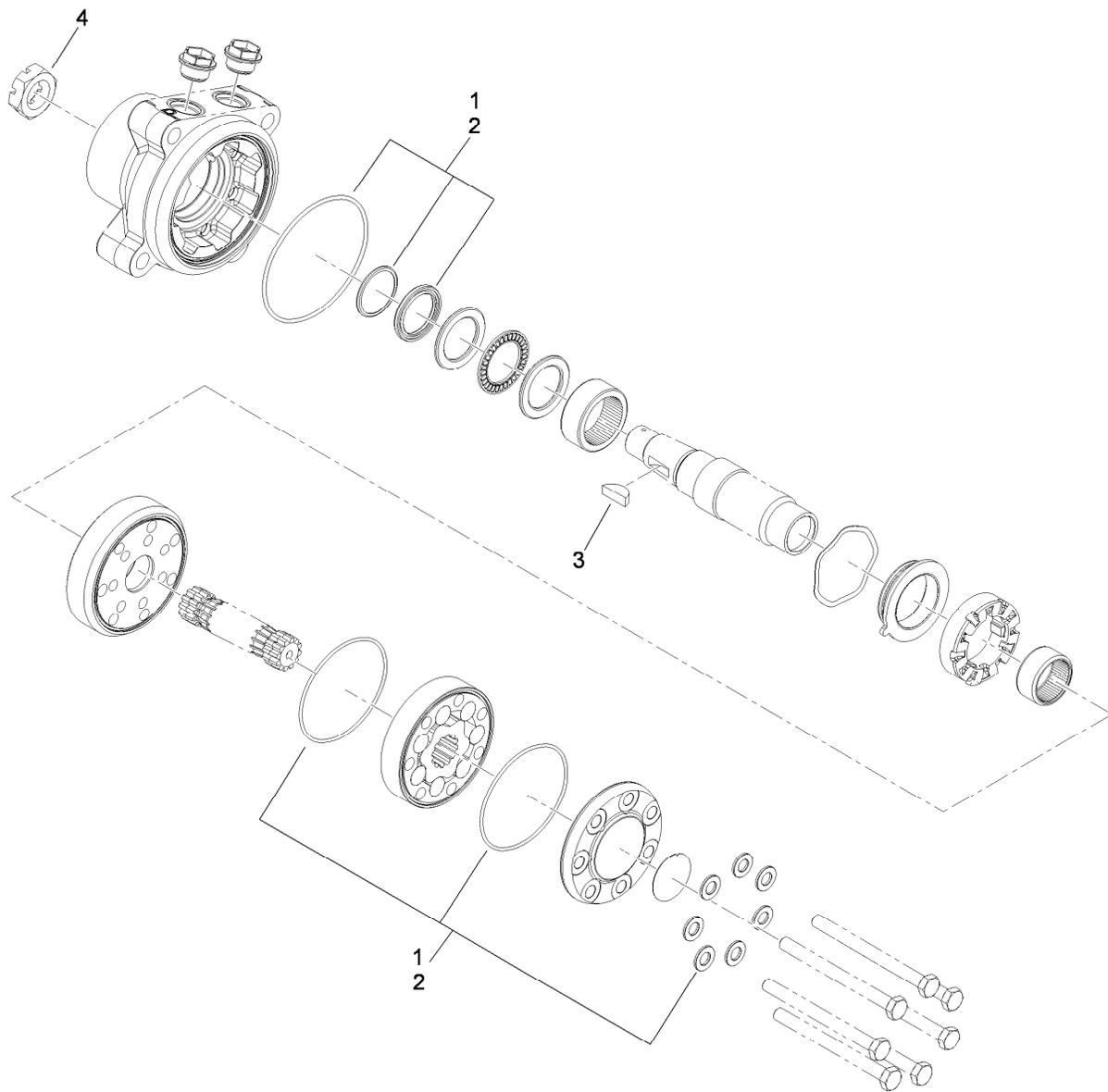
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## Parking Brake Assembly

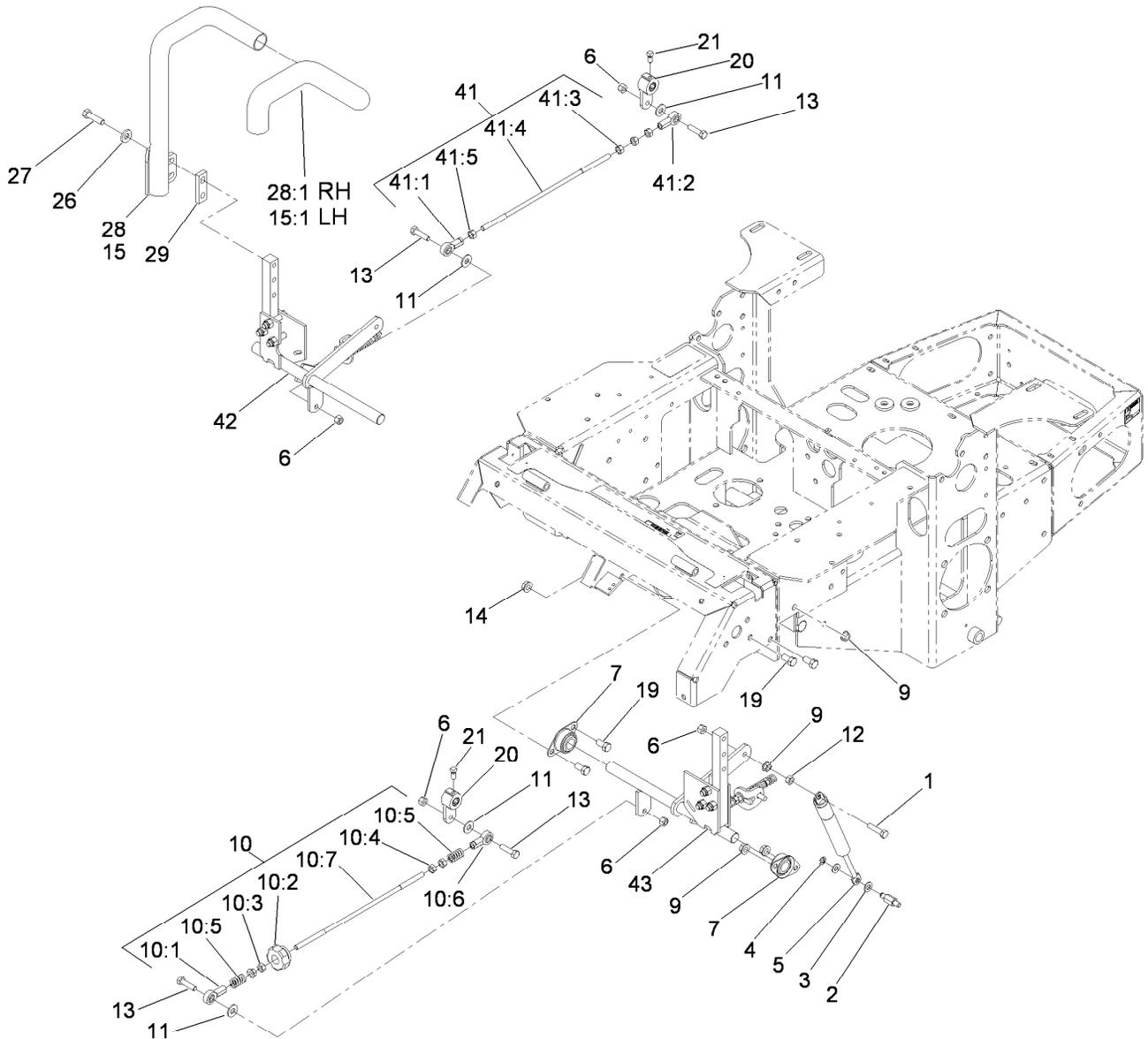
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	1-652073-03	1	Crank-Brake, Park	27	1-633102	4	Bearing-Flange, Side
2	3272-10	2	Pin-Cotter	28	3290-357	8	Nut-HHF, Whiz
4	1-808285	2	Pin-Clevis	29	103-3116	1	Shaft-Brake, Parking
5	3219-3	4	Nut-Hex	31	1481	2	Fitting-Grease
7	1-653068	4	Spacer-Wheel	32	98-5975	1	Washer-Belleville
9	325-13	8	Screw-HH	33	1-523157	2	Washer-Spacer
10	103-0355	2	Band-Brake	34	103-5333	2	Motor-Wheel
11		2	Hub And Wheel ASM ●	35	32151-48	1	E-Ring
11:1	103-0589	1	Wheel Hub ASM	36	3256-28	1	Washer-Flat
11:2	1-633926	4	Stud-Wheel	37	103-4328	1	Brake Rod ASM
12	103-2399	2	Pin-Spring, Clevis	37:1	1-633131	2	Yoke-Linkage, Brake
13	1-806800	2	Pin-Cotter	37:2	1-653061	1	Linkage-Handle, Brake
14	103-0374	2	Retainer-Band, Brake	37:3	3219-3	2	Nut-Hex
15	103-0384	6	Spacer	38	103-4329	2	Brake Rod ASM
16	322-9	6	Screw-HH	38:1	1-633131	1	Yoke-Linkage, Brake
17	103-0352-03	2	Bracket-Brake	38:2	103-0356	1	Rod-Brake
18	1-633144	2	Pin-Trunion	38:3	3219-3	1	Nut-Hex
19	3256-4	4	Washer-Flat	39	1-653159	2	Wheel And Tire ASM
20	1-633454	2	Spring-Brake	39:1	1-653160	1	Tire
21	323-4	9	Screw-HH	39:2	1-653161	1	Wheel
22	1-653074-03	1	Handle-Brake, Park	39:3	232-27	1	Stem-Valve
23	1-633268	1	Grip-Lever, Brake	40	242-50	8	Nut-Lug
24	1-653069	4	Spacer-Wheel	41	109-7949	2	Decal
26	32128-49	8	Nut-HHF				

● Not serviced separately



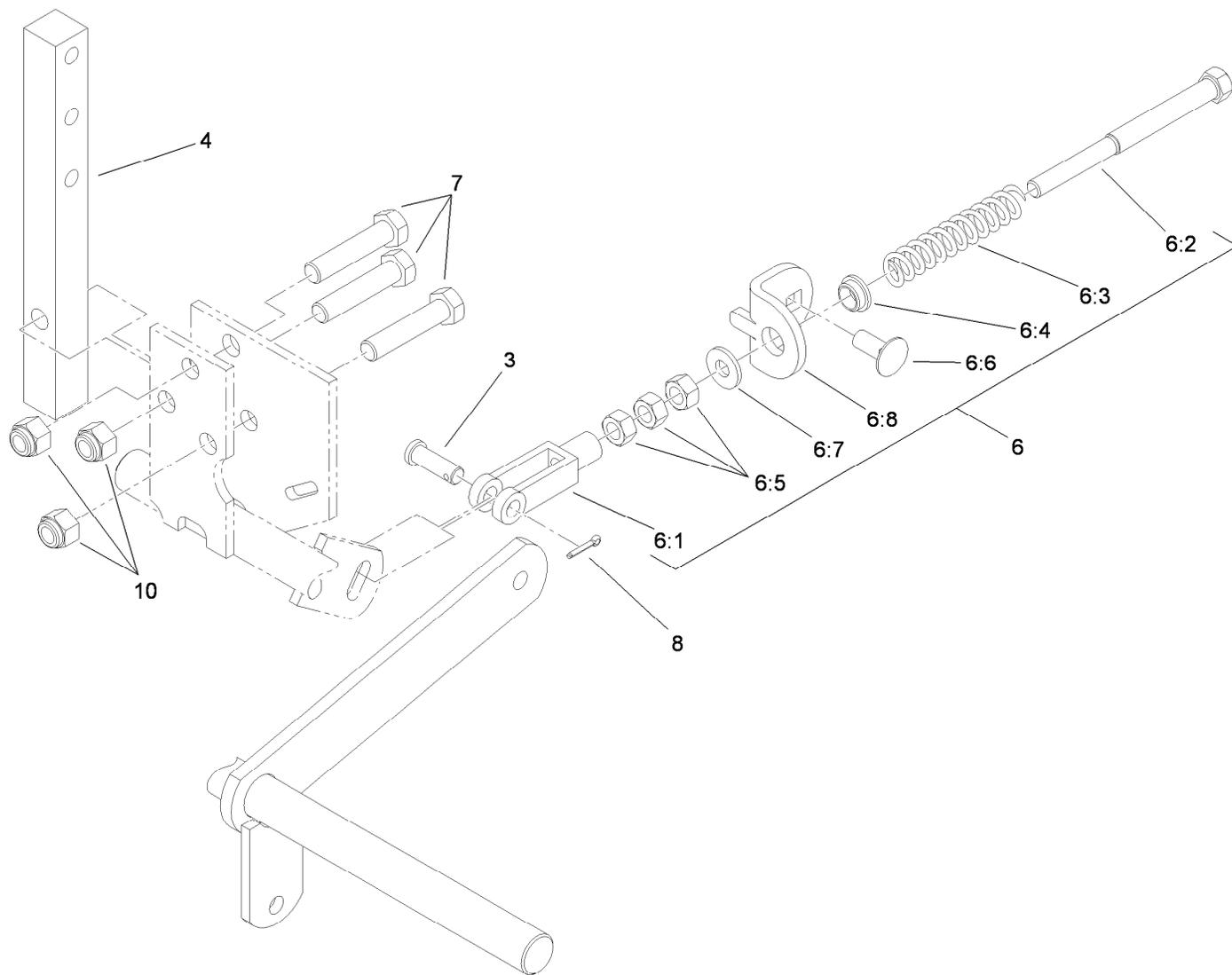
## Hydraulic Motor Assembly No. 103-5333

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-5965	1	Wheel Motor Seal Kit
2	109-5966	1	Wheel Motor Seal Kit
3	3257-42	1	Key-Woodruff
4	1-809036	1	Nut-HH



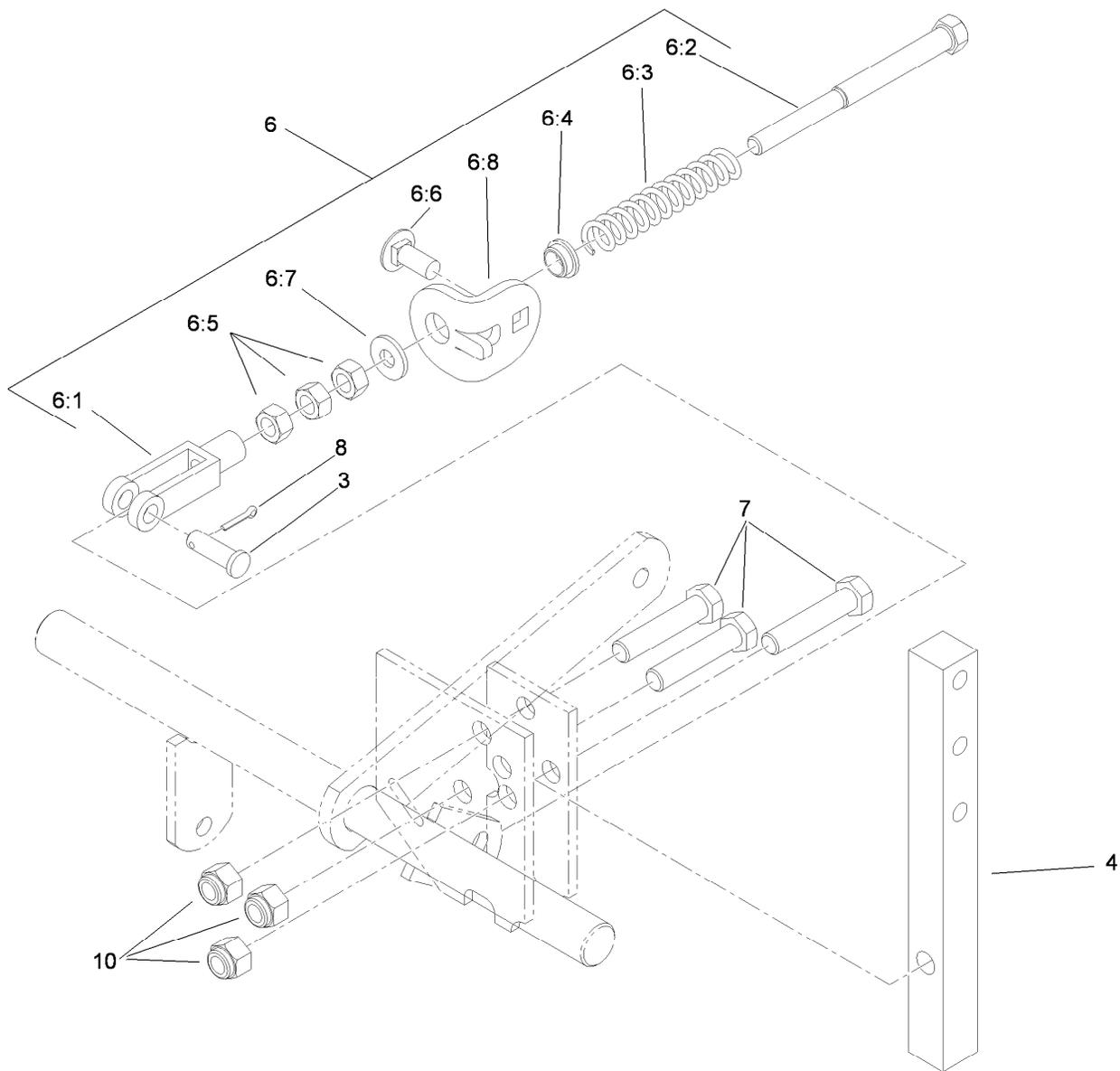
## Motion Control Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	1-403180	2	Screw-HH	14	3290-357	6	Nut-HHF, Whiz
2	103-4101	2	Pin-Damper	15	108-7238	1	LH Lever ASM
3	3256-23	4	Washer-Flat	15:1	106-9987	1	Grip-Control, Motion
4	32120-35	2	Ring-Retaining, EXT	19	323-4	6	Screw-HH
5	109-2339	2	Damper-Control, Motion	20	103-3717	2	Arm-Control
6	3296-29	6	Nut-Lock, NI	21	1-803022	2	Screw-Set
7	1-633102	4	Bearing-Flange, Side	26	98-5975	4	Washer-Belleville
9	32128-20	10	Nut-HF	27	323-29	4	Screw-HH
10	103-4326	1	Tracking Rod ASM	28	108-7237	1	RH Lever ASM
10:1	1-543017	1	Balljoint-RH	28:1	106-9987	1	Grip-Control, Motion
10:2	3219-2	1	Nut-Hex	29	117-0948-03	2	Spacer, Control Lever
10:3	103-3060	1	Knob-Tracking	41	103-4327	1	Tracking ASM
10:4	1-804524	2	Nut	41:1	1-543017	1	Balljoint-RH
10:5	1-323245	2	Spring-Compression	41:2	1-633152	1	Balljoint-LH
10:6	1-633152	1	Balljoint-LH	41:3	1-804524	1	Nut
10:7	103-3066	1	Link-Rod, Tracking	41:4	103-3066	1	Link-Rod, Tracking
11	3256-3	4	Washer-Flat	41:5	3219-2	3	Nut-Hex
12	3217-6	2	Nut-Hex	42	109-3911	1	RH Motion Control ASM
13	322-6	4	Screw-HH	43	109-3912	1	LH Motion Control ASM



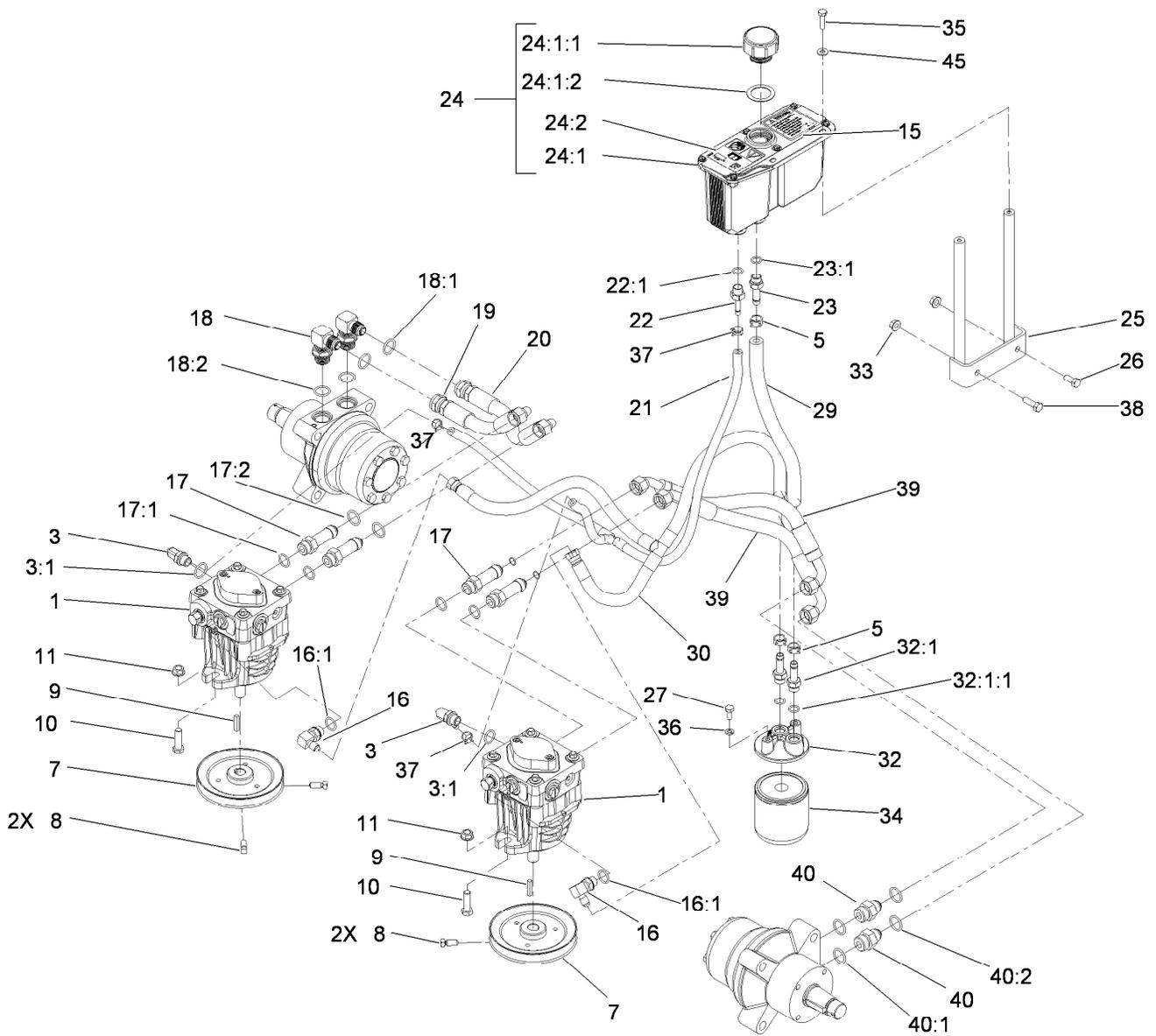
## RH Motion Control Assembly No.109-3911

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	1-808280	1	Pin-Clevis
4	103-0407	1	Arm-Shaft, Control
6	109-3903	1	Neutral Return ASM
6:1	1-303105	1	Yoke-Adjustable
6:2	1-603737	1	Bolt-Return, Neutral
6:3	1-603807	1	Spring-Return, Neutral
6:4	109-3769	1	Bushing-Nylon, Flanged
6:5	3219-2	3	Nut-Hex
6:6	3230-23	1	Screw-CARR
6:7	3256-2	1	Washer-Flat
6:8	109-3908	1	Tab-Adjustment
7	323-9	3	Screw-HH
8	3272-5	1	Pin-Cotter
10	3296-39	3	Nut-Lock, NI



## LH Motion Control Assembly No. 109-3912

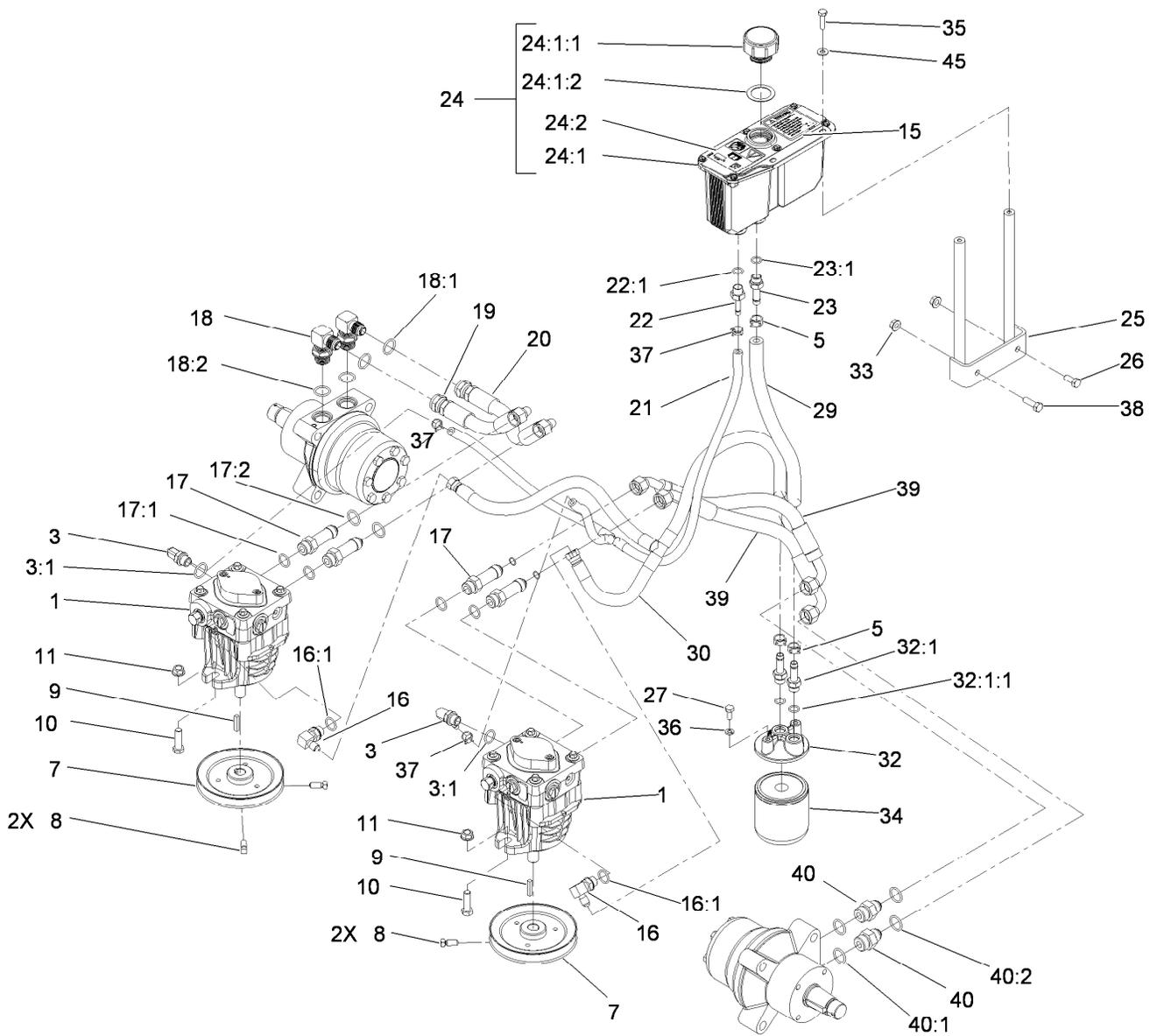
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	1-808280	1	Pin-Clevis
4	103-0407	1	Arm-Shaft, Control
6	109-3903	1	Neutral Return ASM
6:1	1-303105	1	Yoke-Adjustable
6:2	1-603737	1	Bolt-Return, Neutral
6:3	1-603807	1	Spring-Return, Neutral
6:4	109-3769	1	Bushing-Nylon, Flanged
6:5	3219-2	3	Nut-Hex
6:6	3230-23	1	Screw-CARR
6:7	3256-2	1	Washer-Flat
6:8	109-3908	1	Tab-Adjustment
7	323-9	3	Screw-HH
8	3272-5	1	Pin-Cotter
10	3296-39	3	Nut-Lock, NI



## Hydraulic Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	103-1942	2	Pump-HYD	20	1-653187	1	Hose-Rear, RH
3	103-1799	2	Elbow-90 DEG	21	103-2357	1	HYD Hose ASM
3:1	237-42	1	O-Ring	22	103-1801	1	Adapter-Straight
5	103-1988	3	Clamp-Hose	22:1	237-42	1	O-Ring
7	1-653156	2	Pulley	23	103-1912	1	Adapter-Straight
8	1-803050	4	Screw-Set	23:1	237-42	1	O-Ring
9	1-807272	2	Key	24	107-8433	1	HYD Reservoir ASM
10	323-7	4	Screw-HH	24:1		1	Reservoir-HYD ●
11	3290-357	4	Nut-HHF, Whiz	24:1:1	103-1948	1	Cap-Reservoir, HYD
15	103-2644	1	Decal-Exhaust	24:1:2	103-1949	1	Gasket-Cap
16	103-1802	2	Fitting-HYD, 90 DEG	24:2	115-4212	1	Decal-Warning
16:1	1-603921	1	O-Ring	25	103-3071-03	1	Stand-Reservoir
17	103-1940	4	Adapter-HYD, Straight	26	322-3	1	Screw-HH
17:1	237-79	1	O-Ring	27	321-3	2	Screw-HH
17:2	1-603992	1	O-Ring	29	103-3077	1	HYD Hose ASM
18	1-633605	2	Fitting-HYD, 90 DEG	30	103-2930	1	HYD Hose ASM
18:1	1-603992	1	O-Ring	32	103-2889	1	Filter Head ASM
18:2	237-80	1	O-Ring	32:1	103-1912	2	Adapter-Straight
19	1-653186	1	Hose-Front	32:1:1	237-42	1	O-Ring

● Not serviced separately



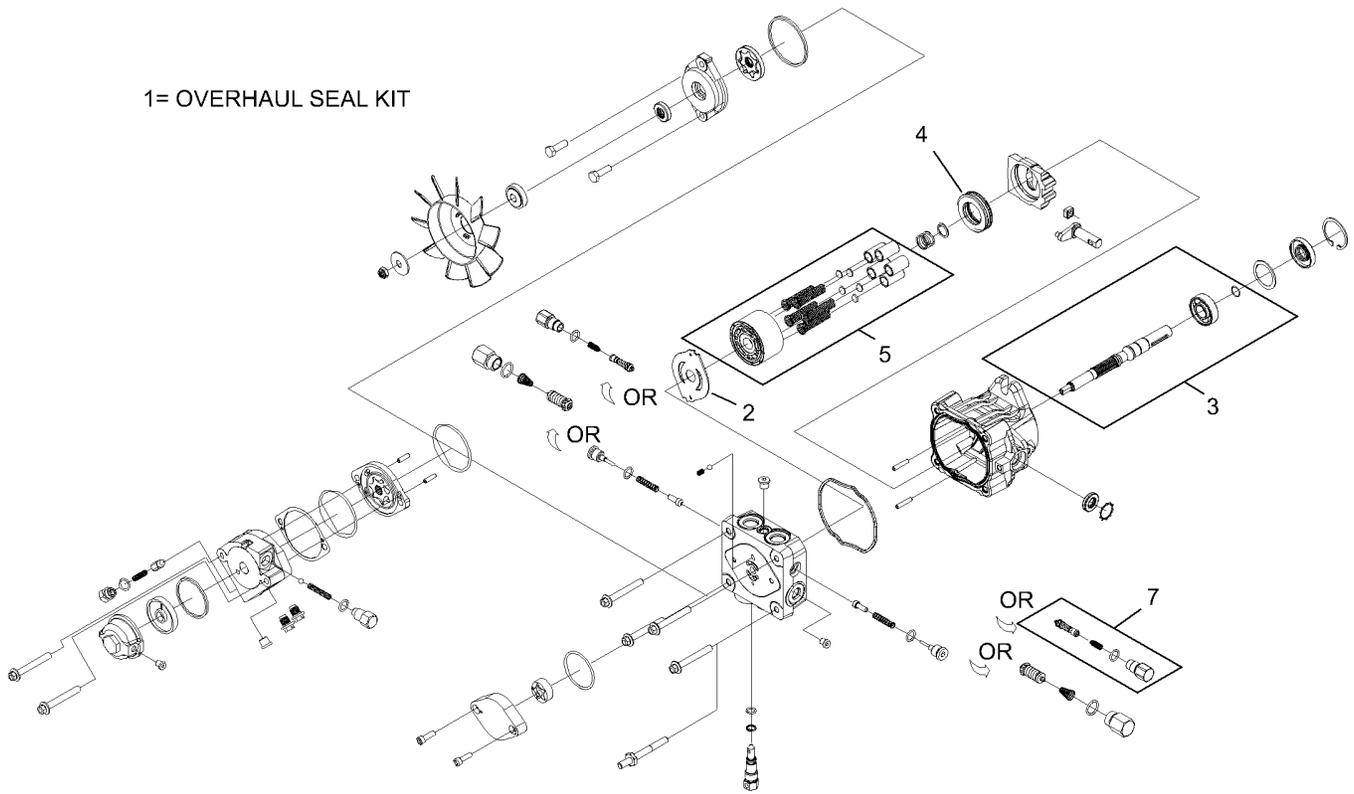
## Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
33	32128-20	2	Nut-HF
34	1-633750	1	Filter-Oil, HYD
34	1-633752	1	Filter-HYD, Winter
35	321-6	2	Screw-HH
36	1-805004	2	Washer-Lock
37	103-1716	3	Clamp-Hose

Ref.	Part Number	Qty.	Description
38	322-5	1	Screw-HH
39	103-3809	2	Hose-LH
40	1-603991	2	Fitting-Straight
40:1	237-80	1	O-Ring
40:2	1-603992	1	O-Ring
45	3256-22	2	Washer-Flat

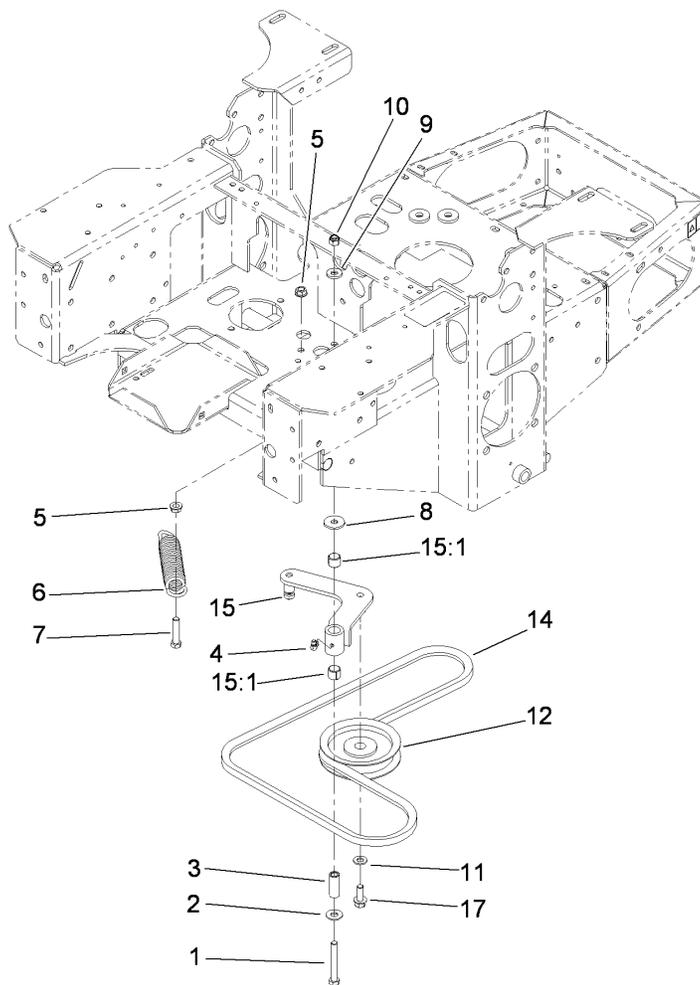
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1= OVERHAUL SEAL KIT



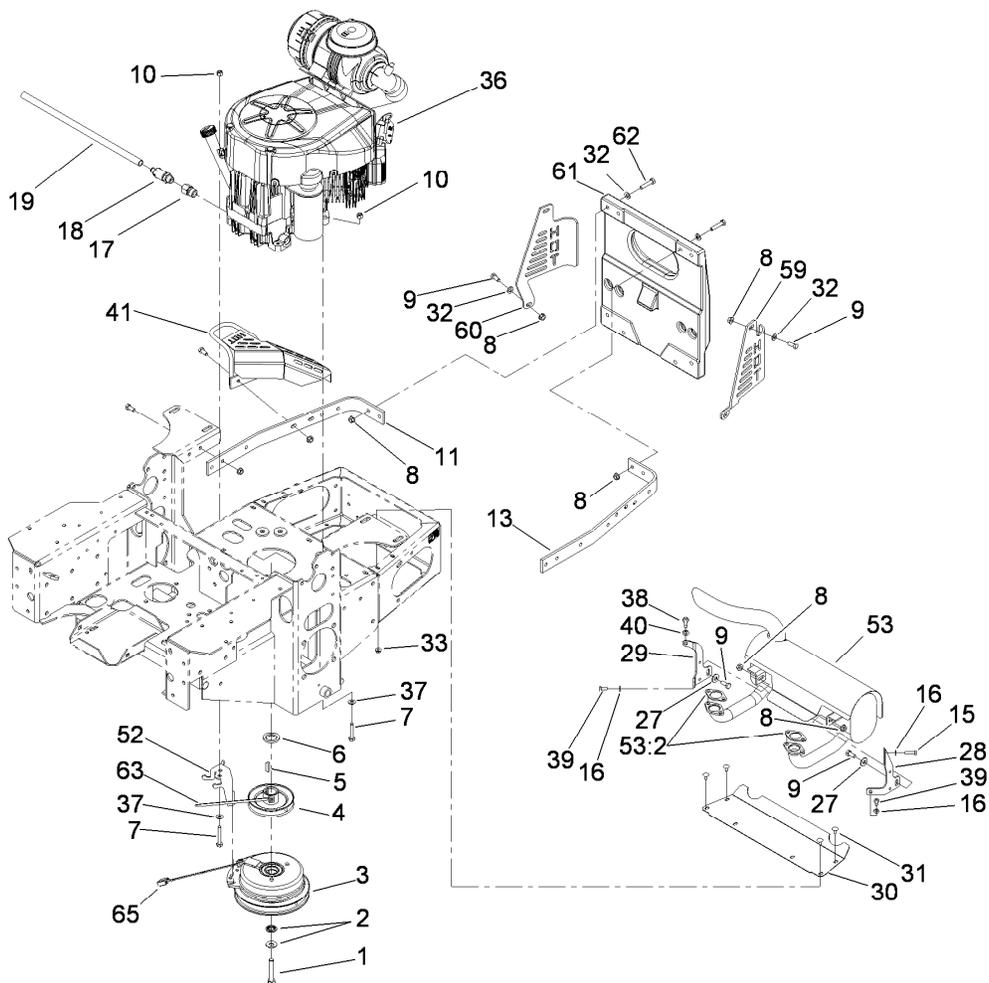
## Hydraulic Pump Assembly No. 103-1942

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-6184	1	Seal Overhaul Kit
2	105-6185	1	Plate-Valve
3	103-2664	1	Input Shaft Kit
4	94-6922	1	Bearing-Thrust
5	103-2666	1	Cylinder Block Kit
7	106-2053	1	Shock Valve Kit



## Pump Idler and Belt Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	323-13	1	Screw-HH
2	3256-4	1	Washer-Flat
3	1-603044	1	Bushing
4	302-40	1	Fitting-Grease
5	3290-357	2	Nut-HHF, Whiz
6	116-0032	1	Spring-Extension
7	323-9	1	Screw-HH
8	63-8410	1	Washer
9	98-5975	1	Washer-Belleville
10	3296-39	1	Nut-Lock, NI
11	3256-24	1	Washer-Flat
12	1-603843	1	Pulley-Idler
14	107-3960	1	Belt
15	103-4482	1	Idler Arm ASM
15:1	103-4681	2	Sleeve-Bearing
17	3234-11	1	Screw-HHF



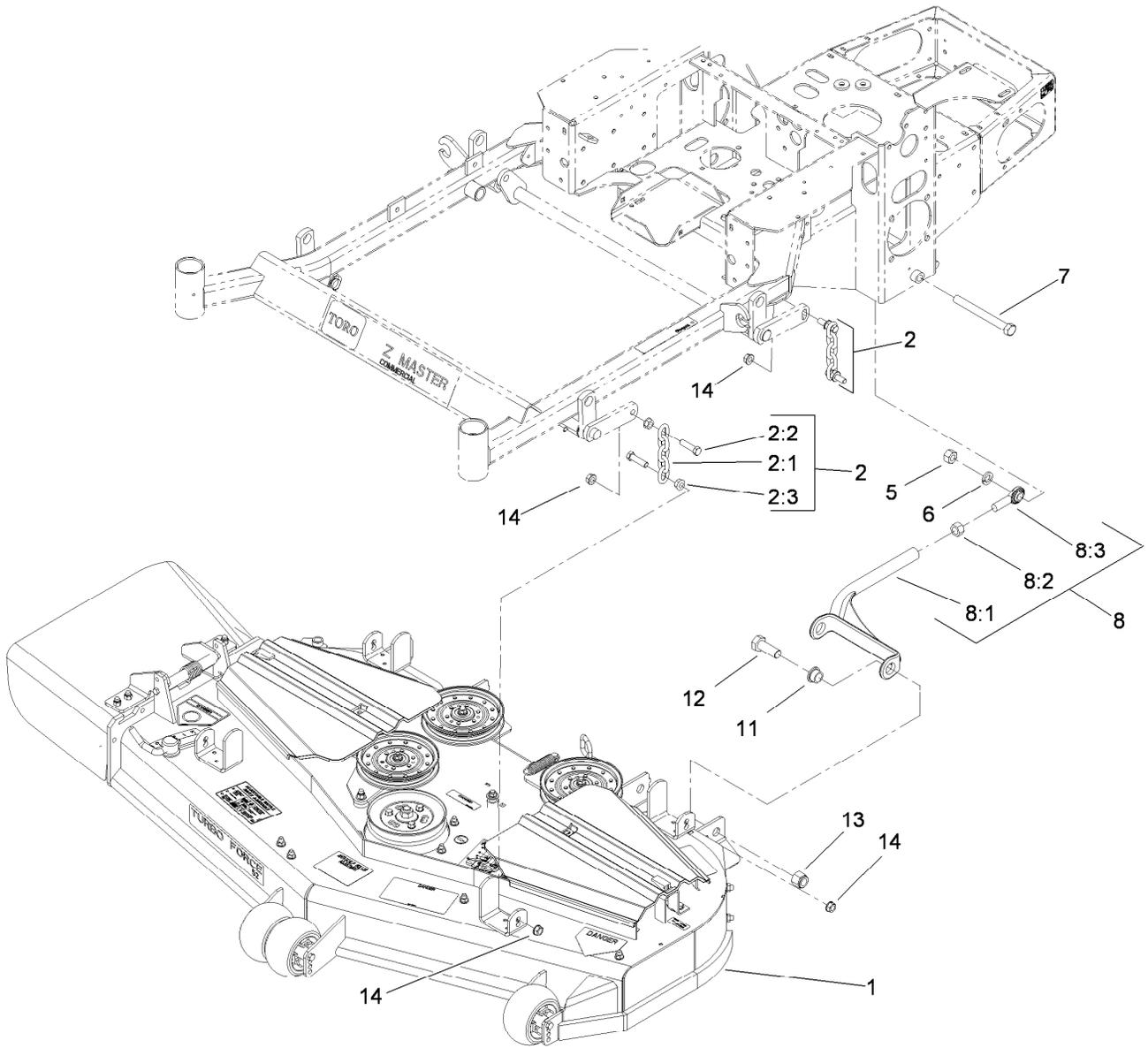
## Engine, Clutch and Muffler Assembly

Ref.	Part Number	Qty.	Description
1	3212-12	1	Screw-HH
2	1-603610	2	Washer-Spring
3	109-9276	1	Clutch Kit
4	103-3913	1	Pulley
5	1-807259	1	Key
6	103-2308	1	Spacer-Crankshaft
7	322-10	4	Screw-HH
8	32128-20	29	Nut-HF
9	322-5	15	Screw-HH
10	3296-29	4	Nut-Lock, NI
11	103-3078-03	1	Strap-Guard, RH
13	103-3164-03	1	Strap-Guard, LH
15	33113-025	1	Screw-HH
16	1-805004	3	Washer-Lock
17	103-1966	1	Adapter
18	92-6877	1	Valve-Drain, Oil
19	106-7022	1	Tube-Drain, Oil
27	3256-3	3	Washer-Flat
28	103-2993-03	1	Bracket-Muffler, LH
29	103-2994-03	1	Bracket-Muffler, RH

Ref.	Part Number	Qty.	Description
30	103-2740-03	1	Deflector-Short
31	3229-10	4	Screw-CARR
32	3256-23	12	Washer-Flat
33	32128-33	4	Nut-HF
36		1	Engine-Kawasaki, FH641V-Ds19 ●■
37	1-303334	4	Washer-Spring
38	33114-025	1	Screw-HH
39	33113-016	2	Screw-HH
40	1-805005	1	Washer-Lock
41	103-3218-03	1	Guard-Tailpipe
52	109-7070-03	1	Anchor-Clutch
53	103-3427	1	Muffler Kit
53:2	1-653313	2	Gasket-Exhaust
59	103-3287-03	1	Guard-Muffler, LH
60	103-3288-03	1	Guard-Muffler, RH
61	107-8421-03	1	Weight-Notched, 60 Lb
62	322-7	8	Screw-HH
63	1-303335	1	Tie-Plastic
65	109-9274	1	Harness-Clutch

● Not serviced separately

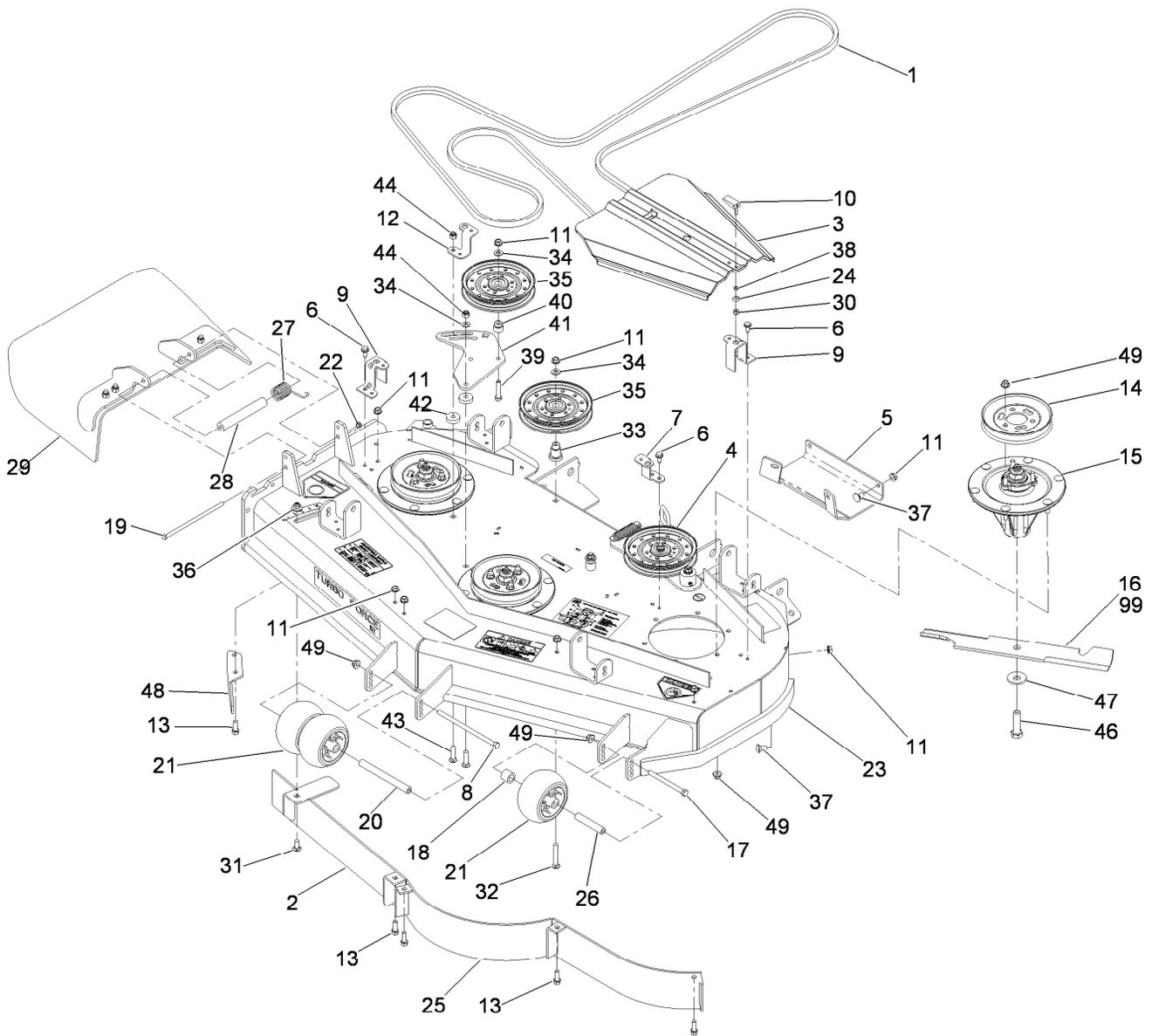
■ Obtain parts from [www.kawpowerepc.com](http://www.kawpowerepc.com)



## Deck Connection Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck ASM ●	8	108-7768	2	Strut ASM
2	103-9792	4	Deck Chain ASM	8:1	108-7753-03	1	Strut-Deck
2:1	1-633447	1	Chain-Lift, Deck	8:2	3219-6	1	Nut-Hex
2:2	103-1898	2	Screw-HH	8:3	1-633029	1	Balljoint-Spherical
2:3	32128-37	2	Nut-HF	11	93-2877	4	Bushing
5	3217-11	2	Nut-Hex	12	328-24	4	Screw-HH
6	3253-8	2	Washer-Lock	13	3296-51	4	Nut-Lock, NI
7	1-800344	2	Screw	14	32128-37	8	Nut-HF

● Not serviced separately

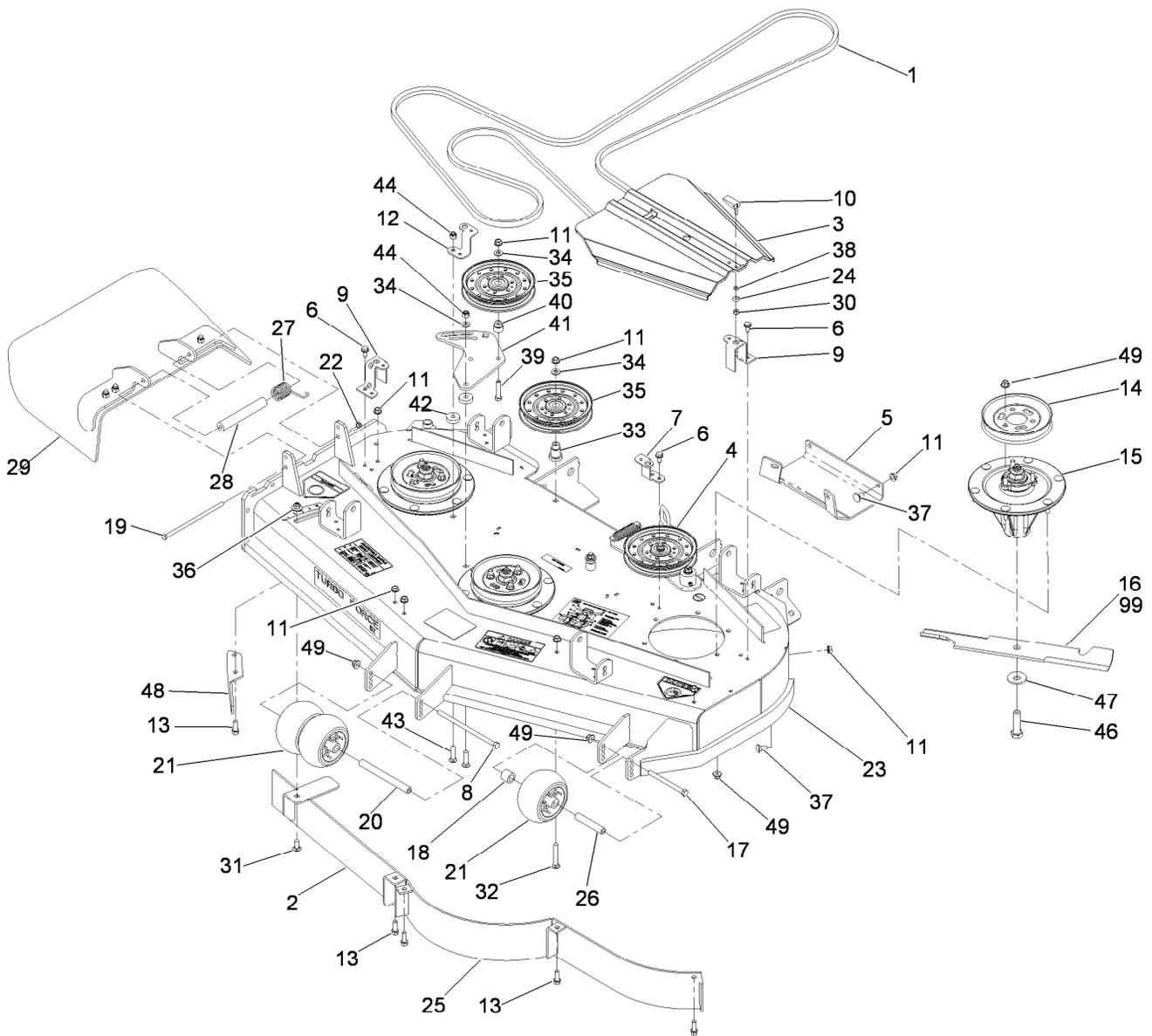


## Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	106-7369	1	Belt-V	20	98-5967	1	Spacer-Wheel
2	119-4207-01	1	Baffle ASM	21	1-603299	3	Roller-Scalp, Anti
3	112-8665	2	Cover-Belt	22	3296-47	1	Nut-Lock, NI
4		1	Spring Idler ASM ■	23	119-4211	1	Deck ASM
5	106-7358-01	1	Plate-Skid	24	106-6778	2	Bushing-Latch, Swell
6	32144-70	3	Screw-HWHTF	25	105-7754-01	1	Baffle ASM
7	108-2177-01	1	Bracket-Cover, Tall	26	98-7912	1	Tube-Spanner
8	108-5388	1	Screw-HH	27	108-4052	1	Spring-Torsion
9	108-4121-01	2	Bracket-Cover	28	105-4622	1	Spacer
10	106-6777	2	Handle-Latch, Swell	29	108-7770	1	Rubber Deflector ASM
11	3290-357	19	Nut-HHF, Whiz	30	1-804254	2	Nut
12	108-2178-01	1	Bracket-Cover, Short	31	3231-27	1	Screw-CARR
13	92-1624	6	Screw-HWH	32	3231-31	1	Screw-CARR
14	107-1683	3	Pulley	33	106-3214	1	Mount-Pulley
15	117-6158	3	Spindle ASM	34	3256-24	3	Washer-Flat
16	105-7781-03	3	Blade-18 Inch (Hi Flow)	35	1-633109	2	Idler-Flat
17	323-23	1	Screw-HH	36	109-6658	1	Nut-Flange, NI (Super)
18	98-7913	1	Tube-Spacer	37	3231-1	11	Screw-CARR
19	322-50	1	Screw-HH	38	99-3058	2	Washer

● Optional Equipment

■ Not serviced separately

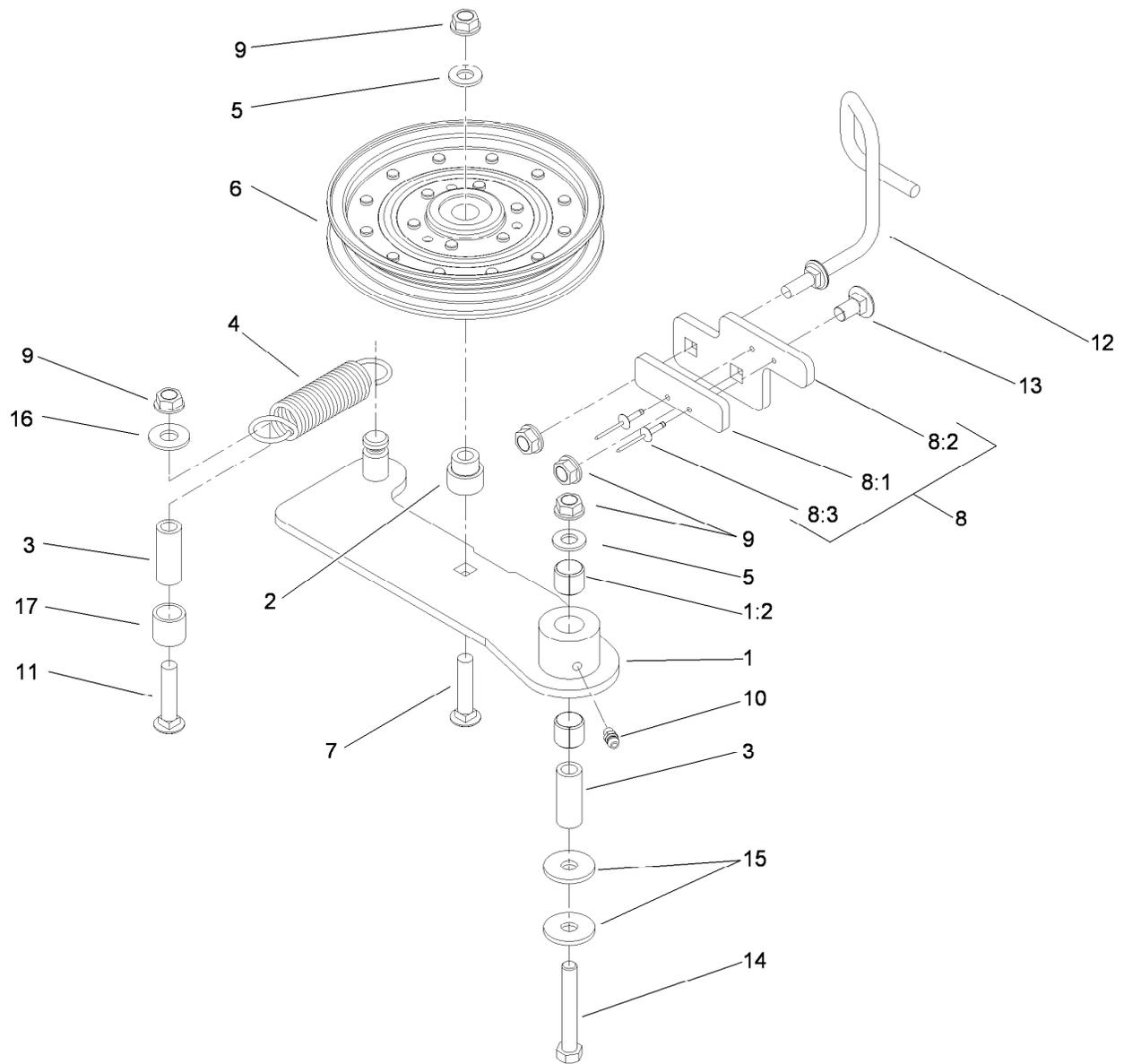


## Deck Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
39	323-9	1	Screw-HH	47	103-0865	3	Washer-Blade Bolt, Heavy
40	1-603496	1	Bushing-Idler	48	106-3216-01	1	Baffle-Discharge
41	119-4219-01	1	Plate-Idler	49	104-8301	29	Nut-Flange, NI
42	105-7788	2	Spacer	99	105-7794-03	1	Blade-Med Flow ●
43	3231-4	2	Screw-CARR	99	105-7779-03	1	Blade-Recycler ●
44	3296-39	2	Nut-Lock, NI	99	105-7795-03	1	Blade-Low Flow ●
46	51-4060	3	Screw-Blade	99	105-7796-03	1	Blade-Atomic ●

● Optional Equipment

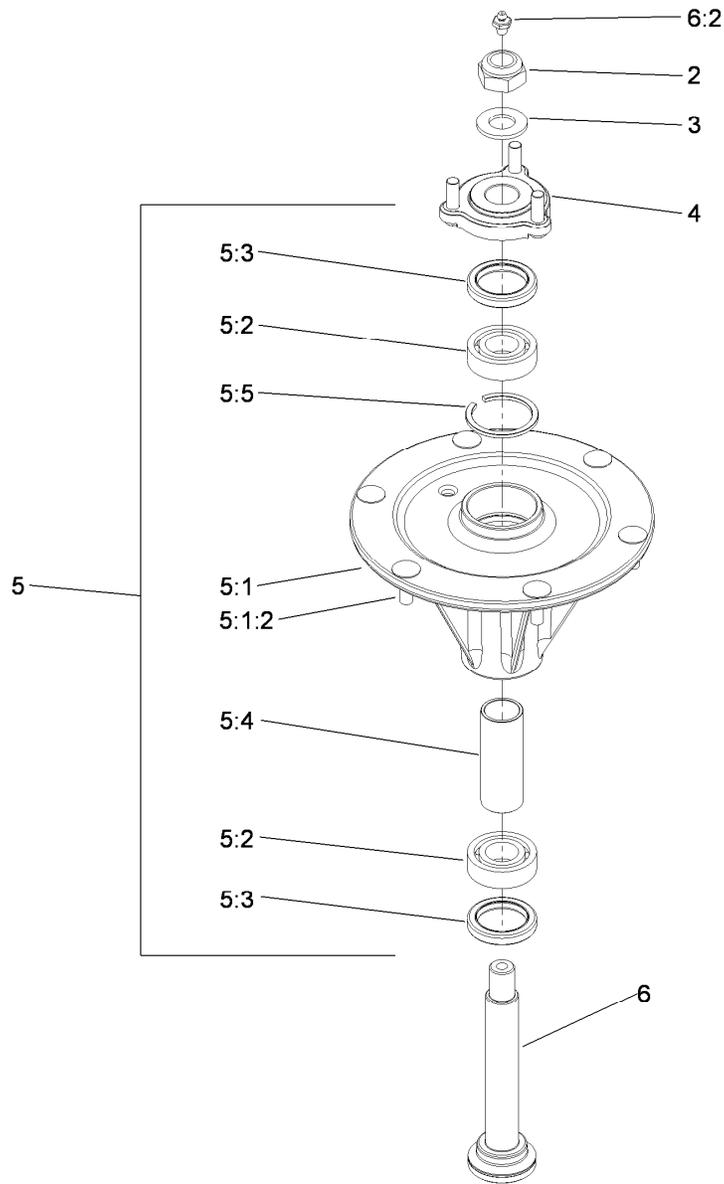
■ Not serviced separately



## Idler Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	108-4062	1	Idler Arm ASM	8:3	3269-24	2	Rivet
1:2	103-4681	2	Sleeve-Bearing	9	3290-357	5	Nut-HHF, Whiz
2	1-603496	1	Bushing-Idler	10	302-5	1	Fitting-Grease
3	1-603044	2	Bushing	11	3231-31	1	Screw-CARR
4	108-4056	1	Spring-Extension	12	108-4072	1	Guide-Belt
5	3256-24	2	Washer-Flat	13	3231-1	1	Screw-CARR
6	1-633109	1	Idler-Flat	14	323-12	1	Screw-HH
7	3231-6	1	Screw-CARR	15	2844	2	Washer
8		1	Stop Pad ASM ●	16	3256-4	1	Washer-Flat
8:1	106-3229	1	Pad-Bumper	17	108-4063	1	Spacer-Rubber
8:2	107-1697-01	1	Plate-Stop				

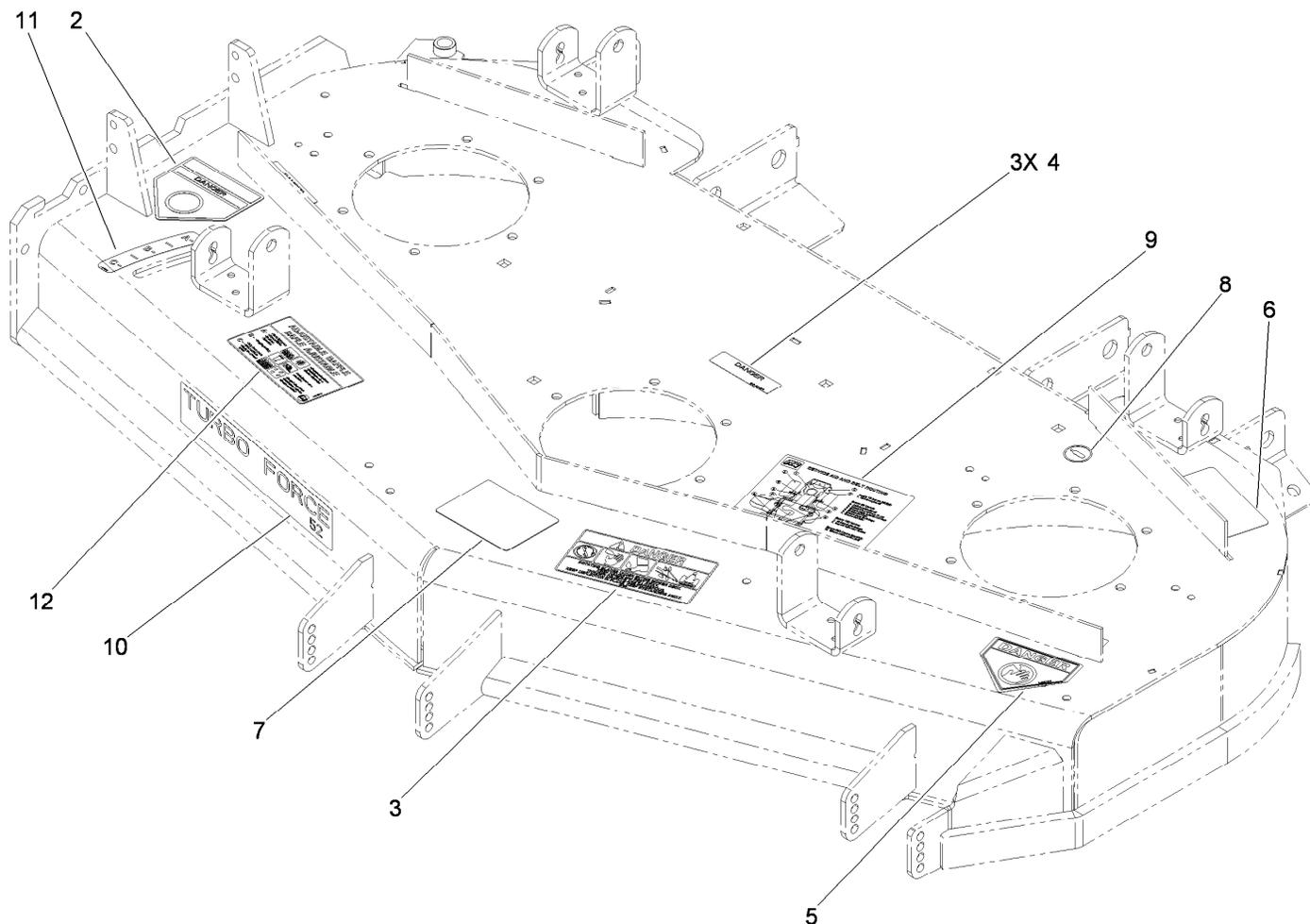
● Not serviced separately



## Spindle Assembly No. 117-6158

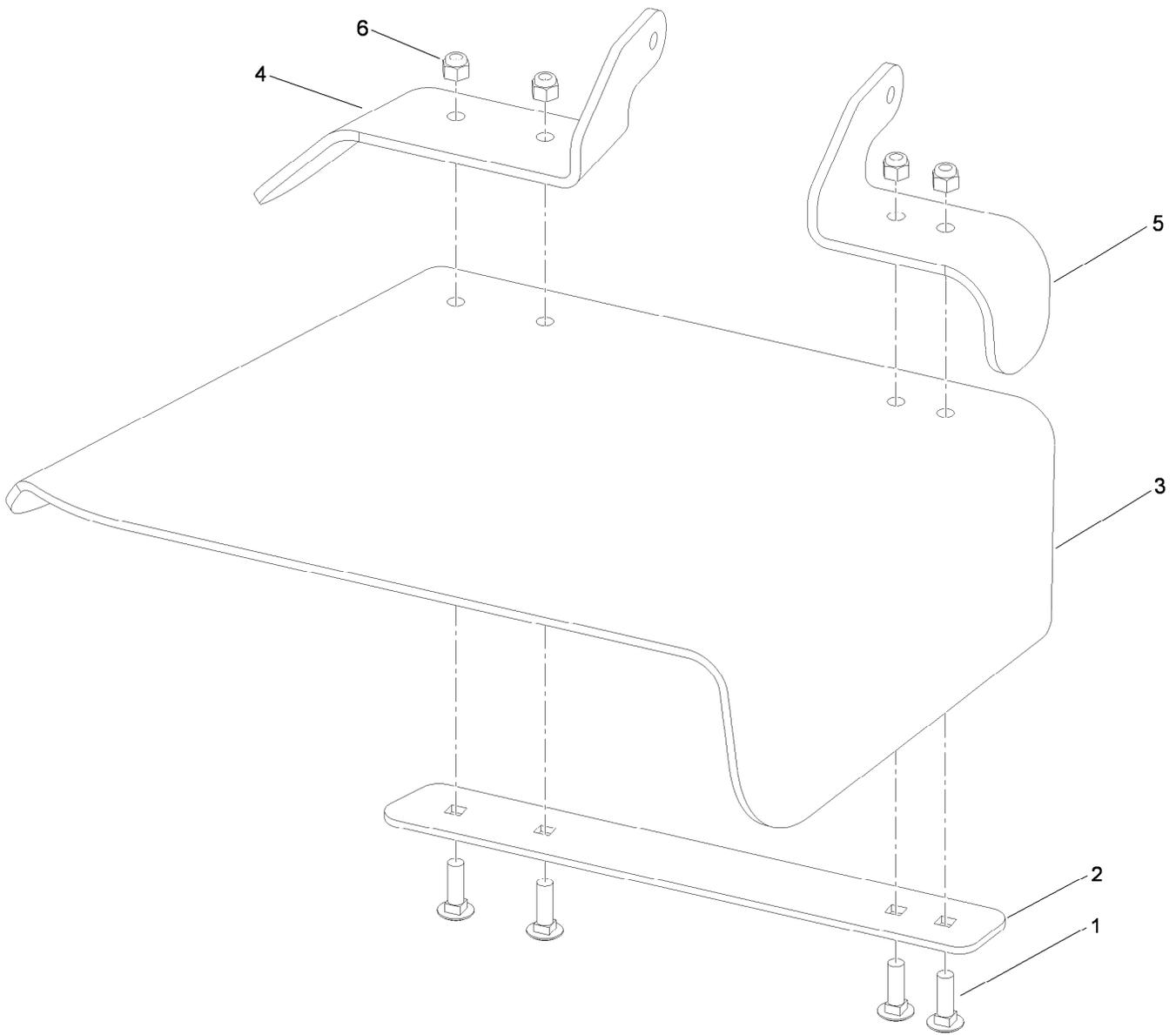
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	3296-67	1	Nut-Lock NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM (W/Studs)
5	117-6157	1	Spindle Housing And Ball Bearing ASM
5:1		1	Spindle Housing And Studs ASM ●
5:1:2	114-8195	6	Bolt-Ribbed Neck
5:2	76-7500	2	Bearing-Ball
5:3	253-133	2	Seal-Oil
5:4	117-6184	1	Spacer
5:5	114-8161	1	Ring-Snap
6	119-1851	1	Spindle Shaft And Zerk ASM
6:2	302-2	1	Fitting-Grease

● Not serviced separately



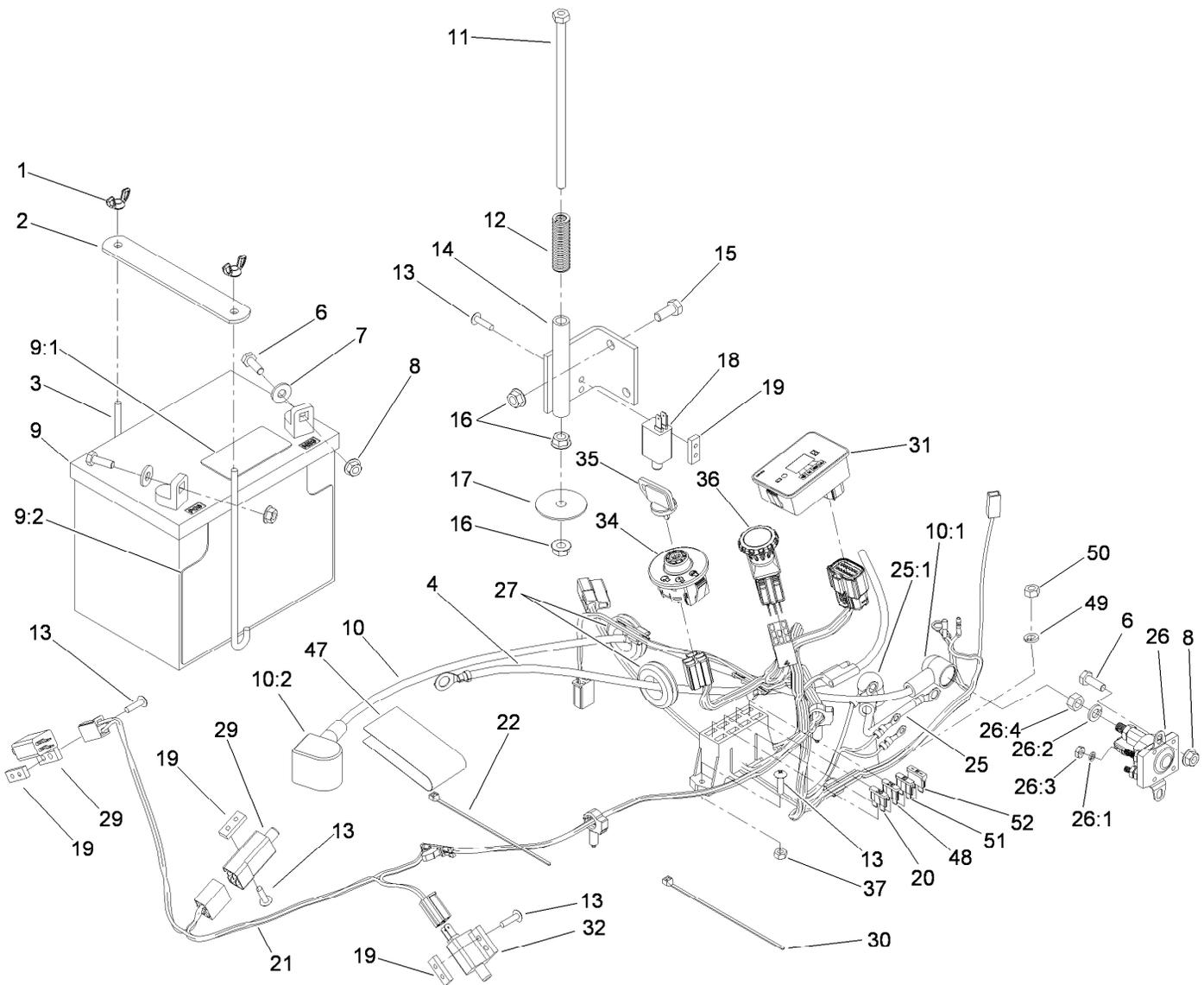
## Deck Decal Assembly No. 119-4211

Ref.	Part Number	Qty.	Description
2	54-9220	1	Decal-Danger
3	66-1340	1	Decal-Danger, Thrown Object
4	98-5954	3	Decal-Cover, Missing
5	1-403005	1	Decal-Danger
6	68-8340	1	Decal-Torque
7	105-7798	1	Decal-Scalp, Anti
8	58-6520	1	Decal-Grease
9	117-3821	1	Decal-Aid, Service
10	107-1618	1	Decal
11	110-2067	1	Decal-Setting, Baffle
12	110-2068	1	Decal-Adjustment, Baffle



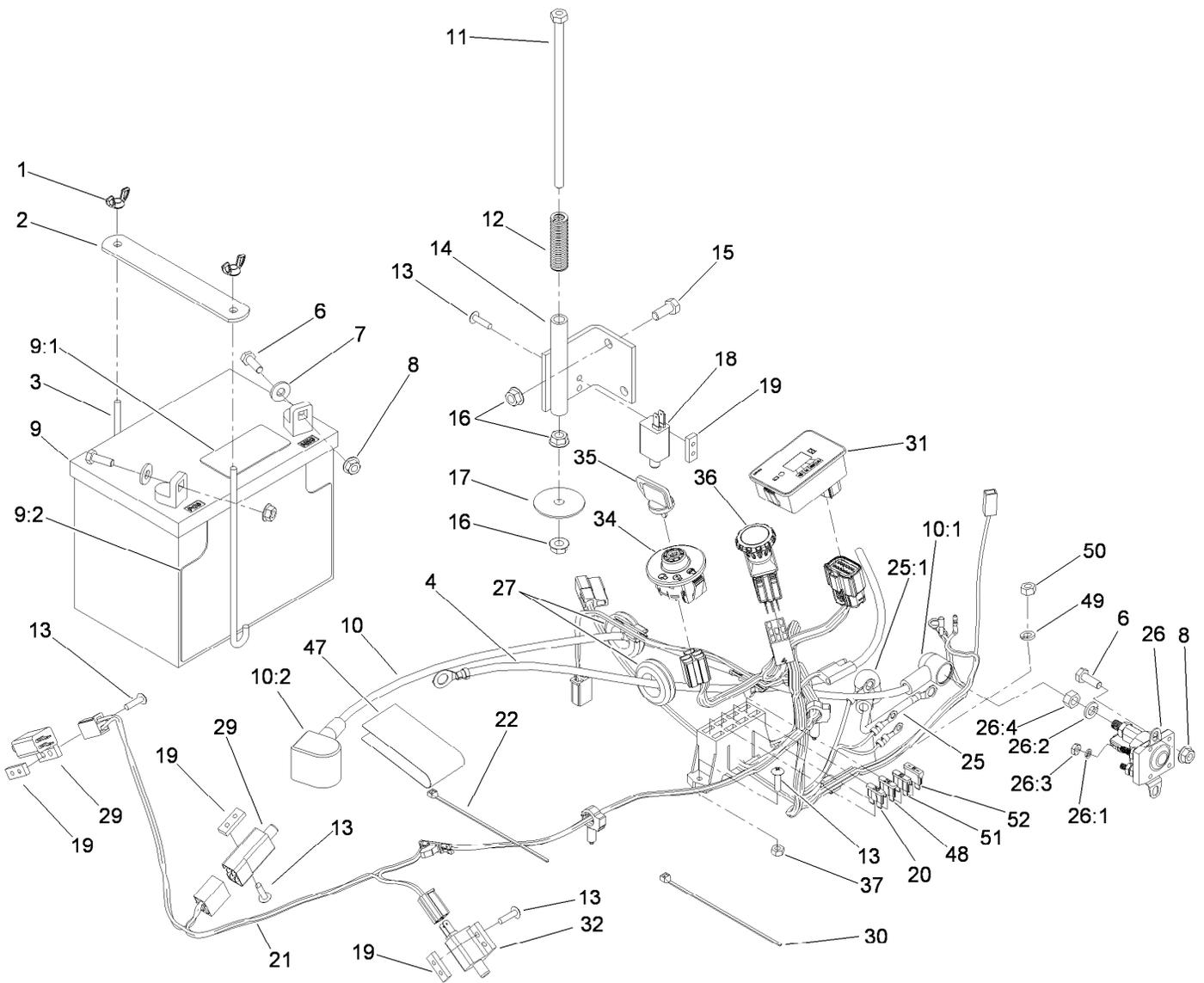
## Rubber Deflector Assembly No. 108-7770

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-25	4	Screw-CARR
2	106-3248-03	1	Strap-Discharge
3	108-5029	1	Deflector-Rubber
4	108-7767-03	1	Bracket-Hinge, Rear
5	108-7766-03	1	Bracket-Hinge, Front
6	3296-39	4	Nut-Lock, NI



## Electrical Assembly

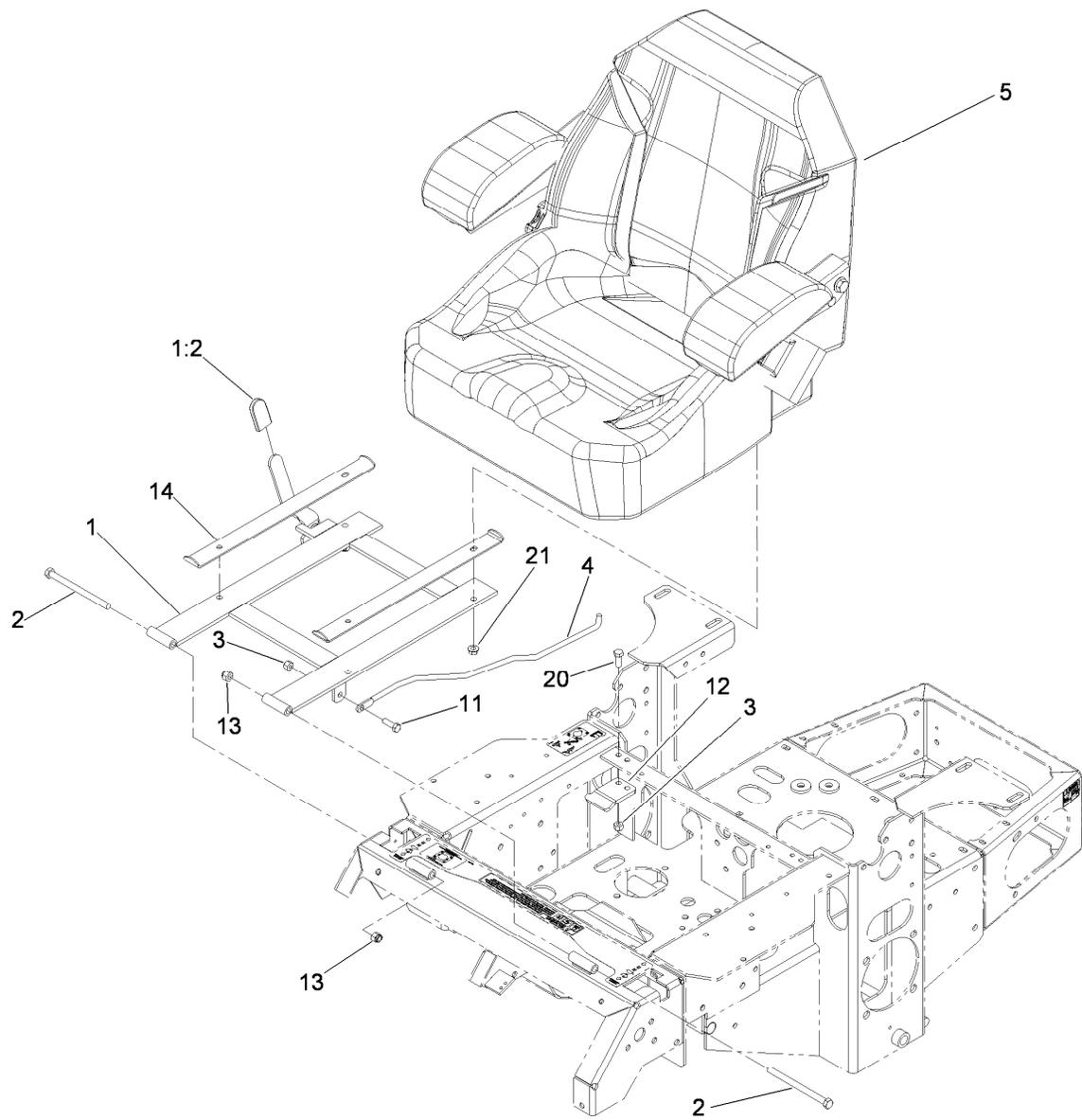
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543792	2	Wingnut	19	1-633181	4	Plate-Tapped
2	107-9277-03	1	Strap-Holddown, Battery	20	109103	1	Fuse-30 Amp
3	1-633651	2	Bolt-Holddown	21	114-4444	1	Harness-Electrical
4	103-0705	1	Cable-Ground, Negative	22	1-303287	3	Tie-Plastic
6	321-4	4	Screw-HH	25	109-7620	1	Positive Starter Cable ASM
7	3256-2	2	Washer-Flat	25:1	1-543393	2	Insulator-Solenoid
8	32128-33	4	Nut-HF	26	1-513075	1	Switch-Solenoid
9	105-1692	1	Battery	26:1	3253-17	2	Washer-Lock
9:1	104-4163	1	Decal-Battery	26:2	3253-4	2	Washer-Lock
9:2	104-4164	1	Decal-Battery	26:3	3219-14	2	Nut-Hex
10	109-7621	1	Positive Battery Cable ASM	26:4	3220-2	2	Nut-Jam
10:1	1-543393	1	Insulator-Solenoid	27	1-543286	2	Grommet
10:2	109-2407	1	Insulator-Battery	29	1-513051	2	Switch-Open, Normally
11	1-800282	1	Screw-HH	30	1-303335	4	Tie-Plastic
12	1-523415	1	Spring-Switch, Seat	31	112-8650	1	Hour Meter ASM
13	1-803075	10	Screw-Head, Truss	32	1-633111	1	Switch
14	1-652072-03	1	Bracket-Switch, Seat	34	117-2221	1	Switch-Ignition
15	322-3	2	Screw-HH	35	63-8360	2	Key-Ignition
16	32128-20	4	Nut-HF	36	116-0124	1	Switch-PTO, 10A
17	1-653036	1	Washer	37	3296-2	2	Nut-Lock, NI
18	1-513152	1	Switch-Closed, Normally				



## Electrical Assembly (continued)

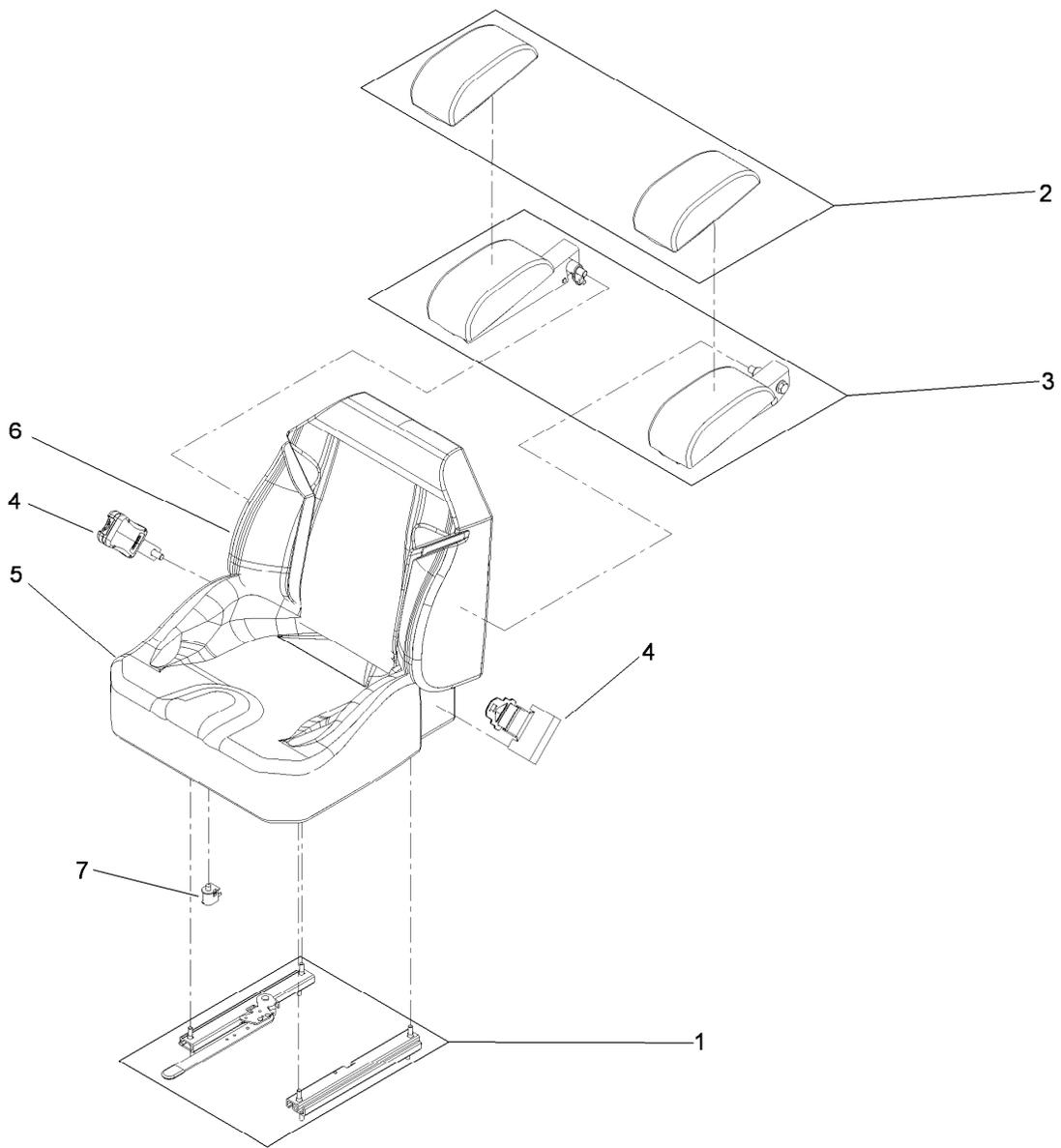
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
47	107-9309	1	Decal-Instructions, Charging
48	109102	1	Fuse-25 Amp
49	1-805004	1	Washer-Lock

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
50	3217-5	1	Nut-Hex
51	218-578	1	Fuse-10 Amp
52	109355	1	Fuse-15 Amp



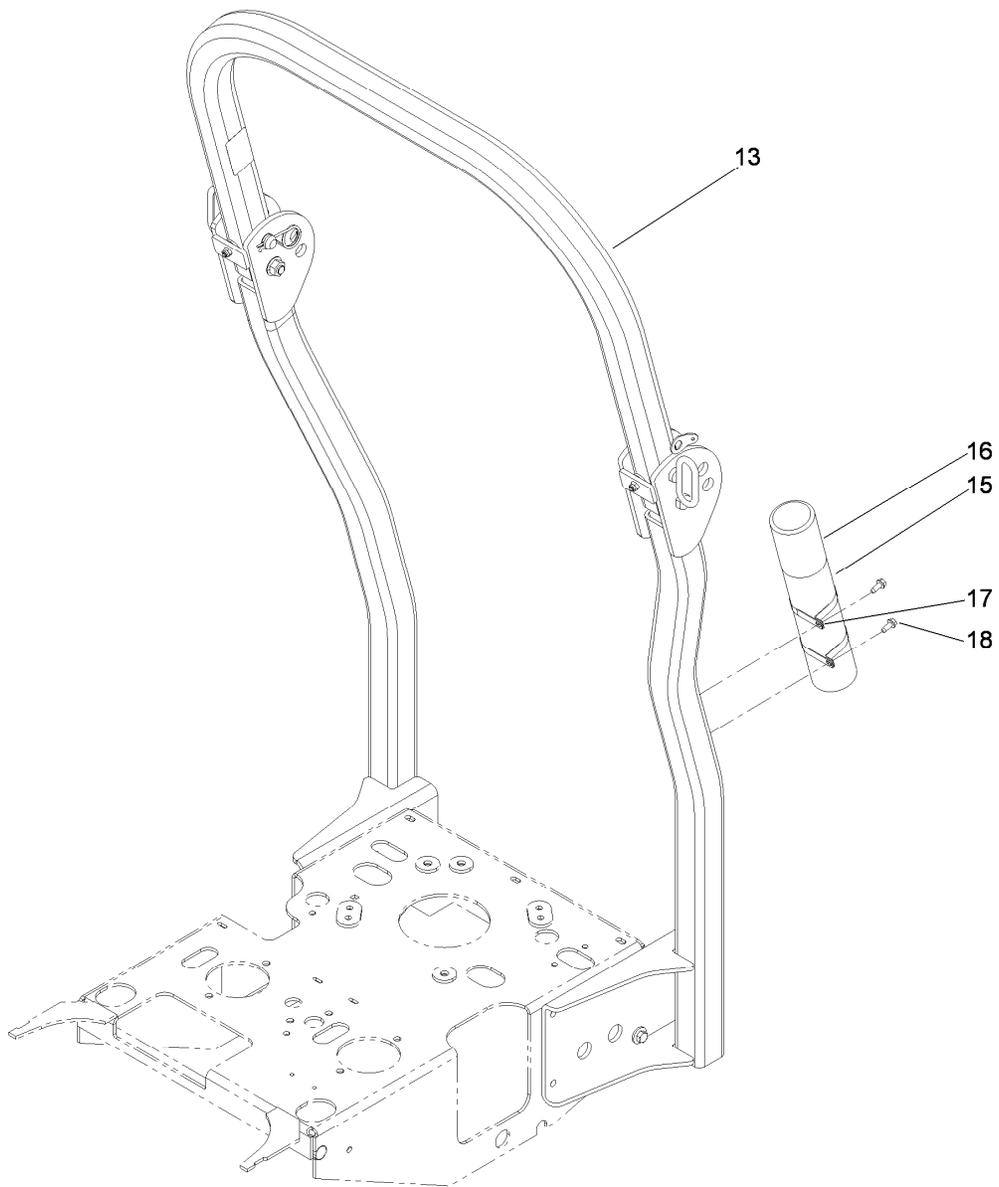
## Seat Mounting Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	110-5850	1	Seat Frame And Latch ASM
1:2	103-4434	1	Grip-Lever
2	323-39	2	Screw-HH
3	3296-29	3	Nut-Lock, NI
4	103-1731	1	Rod-Retainer, Seat
5	116-0853	1	Seat-Standard
11	322-5	1	Screw-HH
12	103-5961	1	Catch-Latch, Seat
13	3296-39	2	Nut-Lock, NI
14	1-633872-03	2	Stop-Seat
20	322-4	2	Screw-HH
21	32128-20	4	Nut-HF



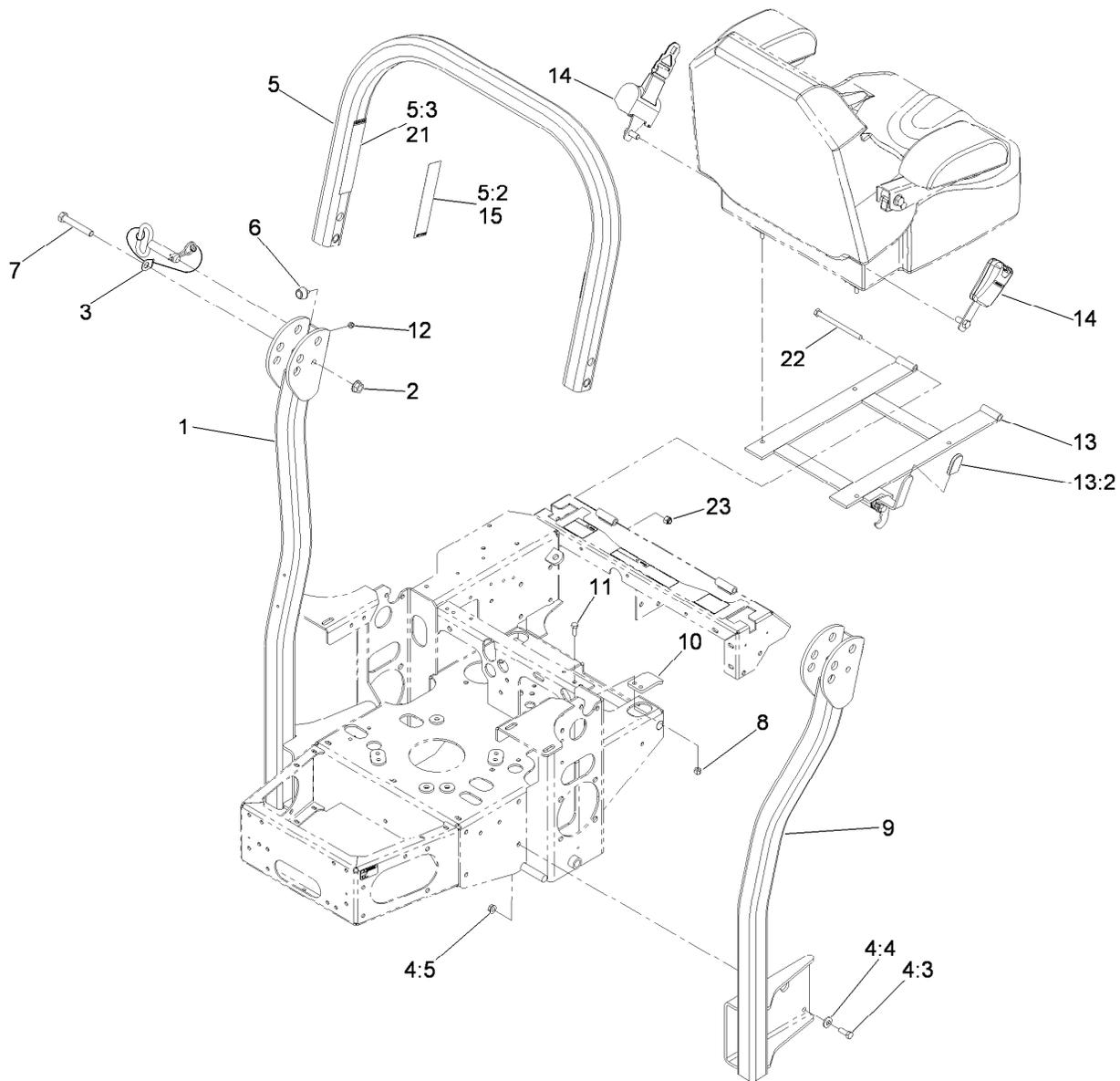
## Seat Assembly No. 116-0853

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-9801	1	Seat Track Set
2	109-9802	1	Arm Rest Pad Set
3	109-9803	1	Arm Rest Set
4	109-9805	1	Seat Belt Kit
5	109-9806	1	Cover-Cushion
6	109-9808	1	Cover-Back
7	82-2190	1	Switch-Bail



## Roll-Over Protection System Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
13	119-6653	1	ROPS Kit
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH



## Roll-Over Protection System Assembly No. 119-6653

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	LH Tube Support ASM ■	9		1	RH Tube Support ASM ■
2	32128-23	2	Nut-HF	10	103-5961	1	Catch-Latch, Seat
3	103-4553	2	ROPS Fold Pin ASM	11	322-4	2	Screw-HH
4		1	Bag-Bolt, ROPS ●■	12	3296-73	2	Nut-Lock, NI
4:3	323-6	8	Screw-HH	13	110-5850	1	Seat Frame And Latch ASM
4:4	98-5975	8	Washer-Belleville	13:2	103-4434	1	Grip-Lever
4:5	3290-357	8	Nut-HHF, Whiz	14	109-9805	1	Seat Belt Kit
5		1	Upper Tube ASM ■	15	107-3069	1	Decal-Warning, Folding ROPS
5:2	107-2100	1	Decal	21	107-2102	1	Decal-Warning, Folding ROPS
5:3	107-2102	1	Decal-Warning, Folding ROPS	22	323-39	2	Screw-HH
6	109-2365	2	Bumper-Rubber (W/Stud)	23	3296-39	2	Nut-Lock, NI
7	325-13	2	Screw-HH				
8	3296-29	2	Nut-Lock, NI				

● Not illustrated

■ Not serviced separately

# Attachments and Accessories

## For 74445 Z400 Z Master, With 52in TURBO FORCE Side Discharge Mower

<b>Product Name</b>	<b>Model/Part</b>
Blade-Recycler, 18 Inch.....	105-7779-03
Blade-Hi Flow, 18 Inch.....	105-7781-03
Blade-Med Flow, 18 Inch.....	105-7794-03
Blade-Low Flow, 18 Inch.....	105-7795-03
Blade-Atomic, 18 Inch.....	105-7796-03
Recycler Kit.....	107-1610
Z Stand Kit.....	107-8599
Blade-Hi-Flow, 18 Inch (6 Pack).....	108-1117
Blade-Atomic, 18 Inch (6 Pack).....	108-1118
Blade-Lo-Flow, 18 Inch (6 Pack).....	110-0406
Blade-Recycler, 18 Inch (6 Pack).....	110-0408
Blade-Med-Flow, 18 Inch (6 Pack).....	110-0409
Semi Pnuematic Wheel Assembly.....	110-5745
Discharge Side Anti-Scalp Roller Kit.....	112-1792
Hypr-oil 500 (quart).....	114-4713
Hypr-oil 500 (gallon).....	114-4714
Hypr-oil 500-5 (5 Gallon).....	114-4715
Bimini Folding Shade Assembly.....	115-4510
Chute Gate Kit.....	78521
Deluxe Suspension Seat Kit.....	78530
Twin Bag Assembly.....	78532
Blower and Drive Kit.....	78537
DFS E-Z Vac Collection System.....	78542
Hitch Kit.....	99-8924

**Notes:**

**Notes:**



**Count on it.**