



Count on it.

Form No. 3364-983 Rev B

Parts Catalog

Rear Quick Attach System

Groundsmaster® 7200 Series Mower

Model No. 30377—Serial No. 310000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required
ASM: assembly
BBC: blade brake clutch
CARR: carriage
CCW: counter clock wise
CW: clockwise
DEG: degrees
ECM: electronic control module
EXT: external
FH: flat head
GA: gauge
HD: heavy-duty
HF: hex flange
HH: hex head
HHF: hex head flange
HHFTF: hex head flange thread forming
HJ: hex jam
HLH: hex lag head
HOC: height-of-cut

HSBH: hex socket button head
HSFH: hex socket flat head
HSH: hex socket head
HWH: hex washer head
HWHTF: hex washer head thread forming
HYD: hydraulic
LH: left hand
NI: nylon insert
NPTF: national pipe thread fine
PFH: phillips flat head
PPH: phillips pan head
PPHTF: phillips pan head thread forming
PRH: phillips round head
PTH: phillips truss head
PTO: power-take-off
RH: right hand
ROPS: roll-over protection system
RRB: rear roller brush

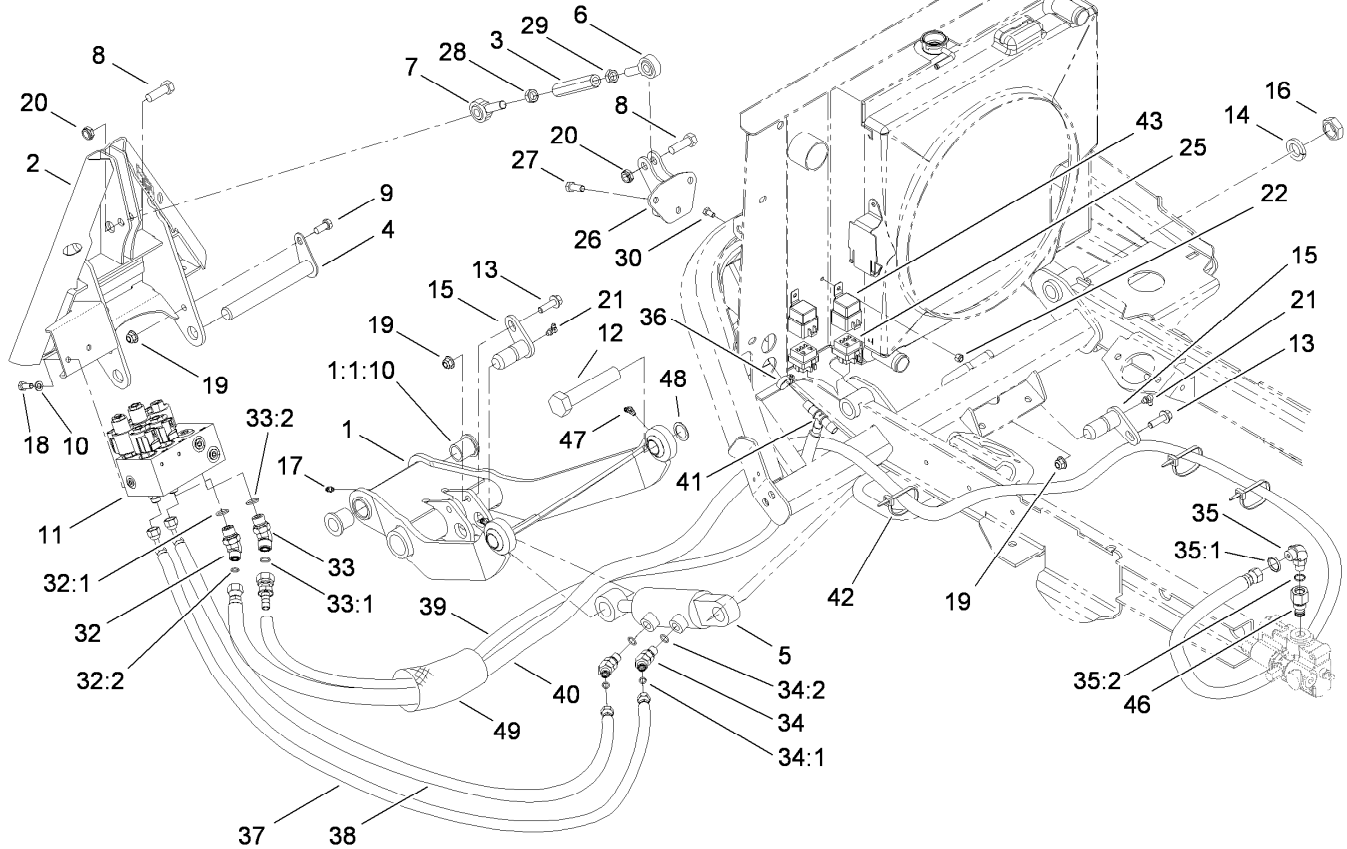
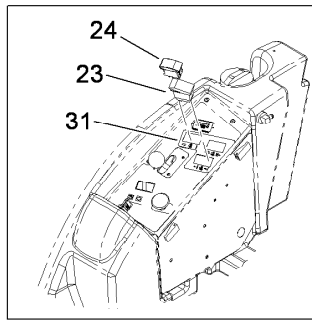
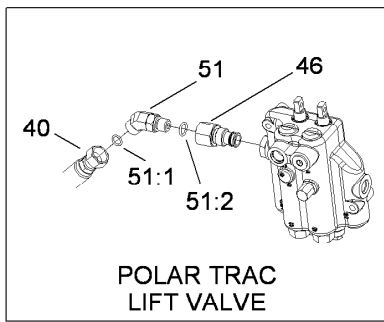
SFH: slotted fillister head
SHH: slotted hex head
SHWH: slotted hex washer head
SPH: slotted pan head
SQH: square head
SRH: slotted round head
STD: standard
TAP: self tapping
TTH: torx truss head

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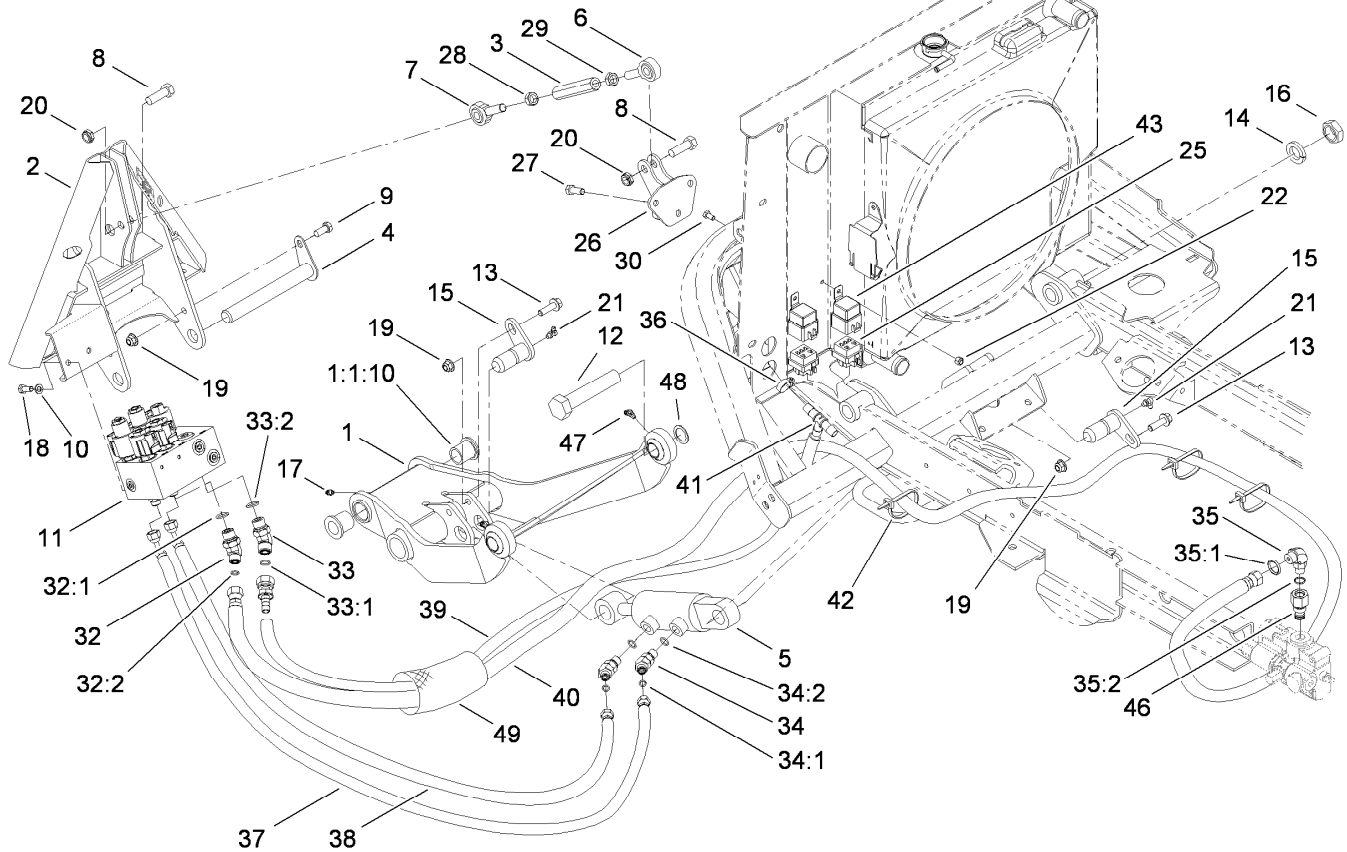
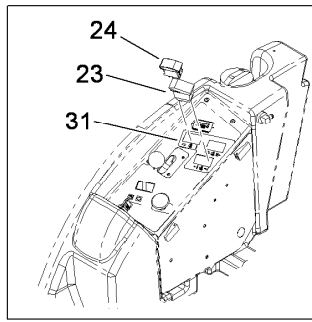
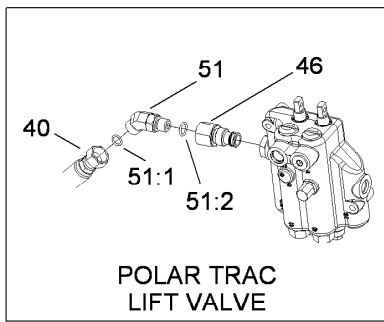
Rear Quick Attach System Assembly

Ref.	Part Number	Qty.	Description
1	110-3520-03	1	Arm-Lift, Rear
1:1		1	Rear Lift Arm ASM ●■
1:1:10	95-3577	2	Bushing
2	112-6320-03	1	Adapter ASM
3	110-5367	1	Tube-Hex
4	110-5362	1	Pin ASM
5	110-5424	1	Cylinder-HYD
6	61-3540	1	Bearing-Rod End, LH
7	61-3530	1	Bearing-Rod End, RH
8	325-6	2	Screw-HH
9	323-5	1	Screw-HH
10	3253-4	2	Washer-Lock
11	112-1493	1	HYD Manifold ASM
12	98-9062	2	Screw
13	3234-24	2	Screw-HHF
14	3253-28	2	Washer-Lock/Sp
15	98-2654	2	Pivot Pin ASM
16	103-8496	2	Nut-Jam
17	302-5	1	Fitting-Grease

Ref.	Part Number	Qty.	Description
18	322-3	2	Screw-HH
19	104-8301	6	Nut-Flange, NI
20	3296-45	2	Nut-Lock, NI
21	302-60	2	Fitting-Grease
22	3296-42	2	Nut-Lock, NI
23	95-8999	1	Switch
24	100-1535	1	Switch
25	112-3505	1	Harness-Wire, Blower (Rear Lift)
26	112-6340-03	1	Link Mount ASM
27	323-6	3	Screw-HH
28	3220-5	1	Nut-Jam
29	3220-12	1	Nut-HJ (LH Thread)
30	321-2	2	Screw-HH
31	110-8268	1	Decal-Auxiliary
32	340-138	1	Fitting-HYD, 45 DEG
32:1	237-79	1	O-Ring
32:2	237-22	1	O-Ring
33	340-101	1	Fitting-HYD, 45 DEG

● Not illustrated

■ Not serviced separately



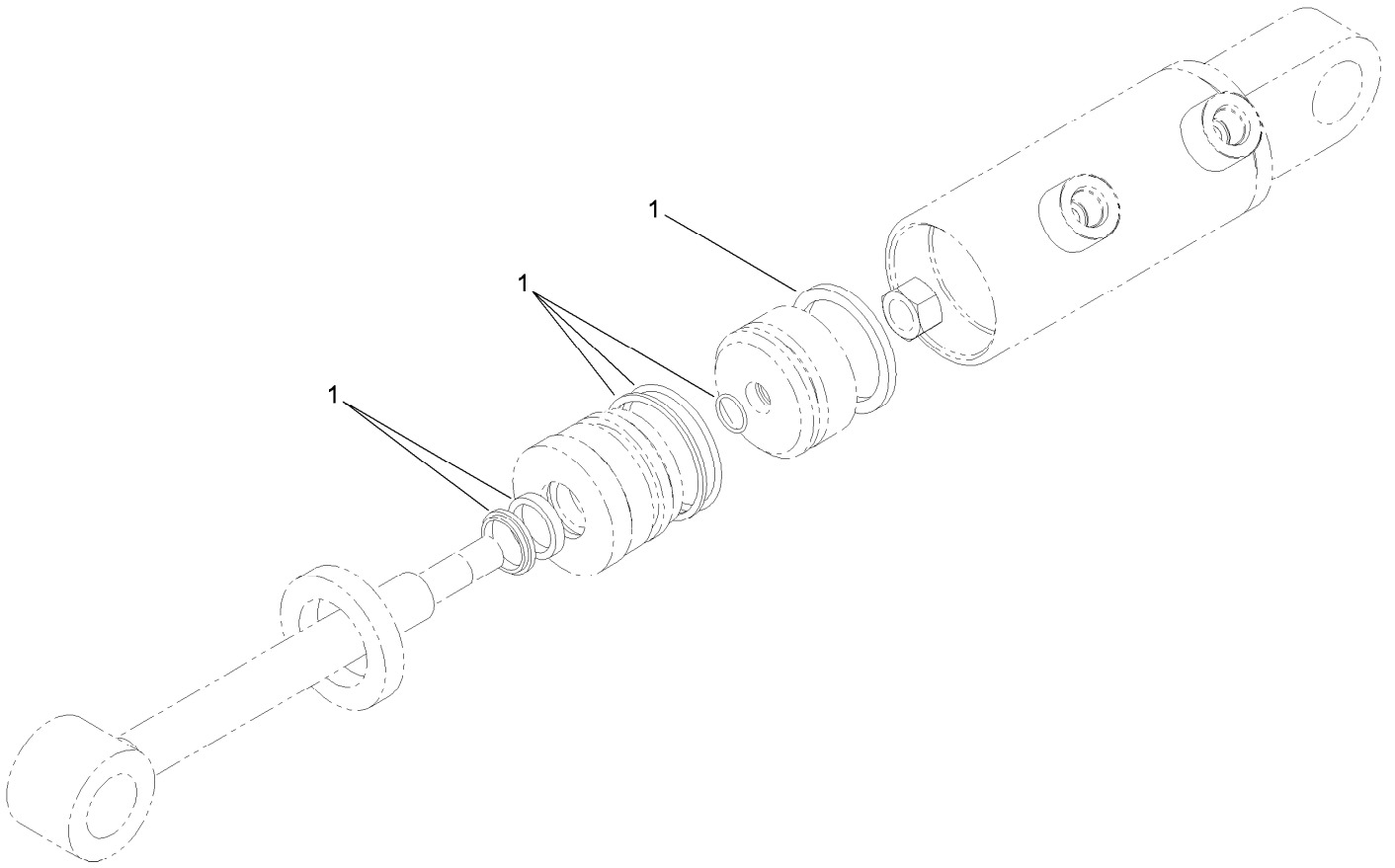
Rear Quick Attach System Assembly (continued)

Ref.	Part Number	Qty.	Description
33:1	237-30	1	O-Ring
33:2	237-79	1	O-Ring
34	340-137	2	Fitting
34:1	237-21	1	O-Ring
34:2	237-42	1	O-Ring
35	340-77	1	Fitting-HYD, 90 DEG
35:1	237-22	1	O-Ring
35:2	237-42	1	O-Ring
36	2412-36	3	Clamp-Hose
37	112-9547	1	HYD Hose ASM
38	112-9546	1	HYD Hose ASM
39	112-9548	1	HYD Hose ASM

Ref.	Part Number	Qty.	Description
40	105-4340	1	HYD Hose ASM
41	112-6348	1	Fitting-HYD, Tee
42	3290-378	6	Tie-Cable
43	99-7430	2	Relay
46	117-9237	1	Fitting
47	1481	2	Fitting-Grease
48	1-303352	8	Washer-Spindle
49	114-4053	1	Sleeve-Protective
51	340-87	1	Fitting-HYD, 45 DEG
51:1	237-22	1	O-Ring
51:2	237-42	1	O-Ring

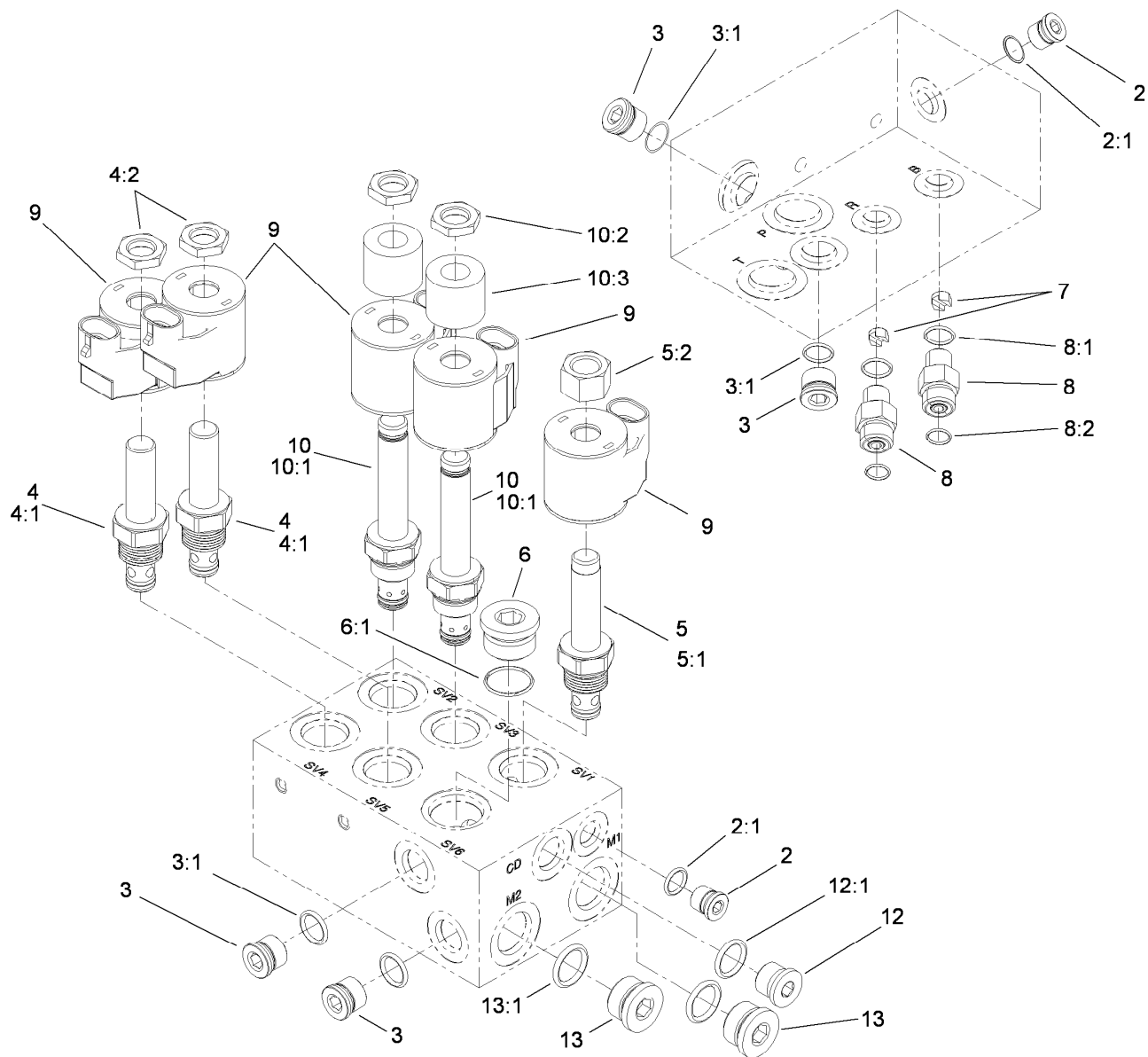
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Hydraulic Cylinder Assembly No. 110-5424

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-6352	1	Seal Kit



Hydraulic Manifold Assembly No. 112-1493

Ref.	Part Number	Qty.	Description
2	106-1025	2	Plug-HYD
2:1	237-78	1	O-Ring
3	106-1026	4	Plug-HYD
3:1	237-42	1	O-Ring
4	107-7516	2	Valve-Solenoid
4:1	105-9156	1	Seal Kit
4:2	110-2634	1	Nut-Coil
5	107-7517	1	Valve-Solenoid
5:1	105-9156	1	Seal Kit
5:2	107-7812	1	Nut-Solenoid
6	353-551	1	Plug-HH
6:1	237-80	1	O-Ring
7	110-8904	2	Orifice-Control, Flow

Ref.	Part Number	Qty.	Description
8	340-92	2	Fitting-HYD, Straight
8:1	237-78	1	O-Ring
8:2	237-21	1	O-Ring
9	105-9333	5	Coil-12Vdc
10	110-8898	2	Valve-Solenoid
10:1	107-7527	1	Seal Kit
10:2	110-2634	1	Nut-Coil
10:3	110-8909	1	Spacer-Coil
12	353-989	1	Plug-Hex, Hollow
12:1	237-42	1	O-Ring
13	353-988	2	Plug-Hex
13:1	237-79	1	O-Ring



Count on it.