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Parts Catalog

5-Blade 32 Inch Reel Mower

Reelmaster® 2000-D and 3100-D

Model No. 03212—Serial No. 260000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CCW: counter clock wise

CW: clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

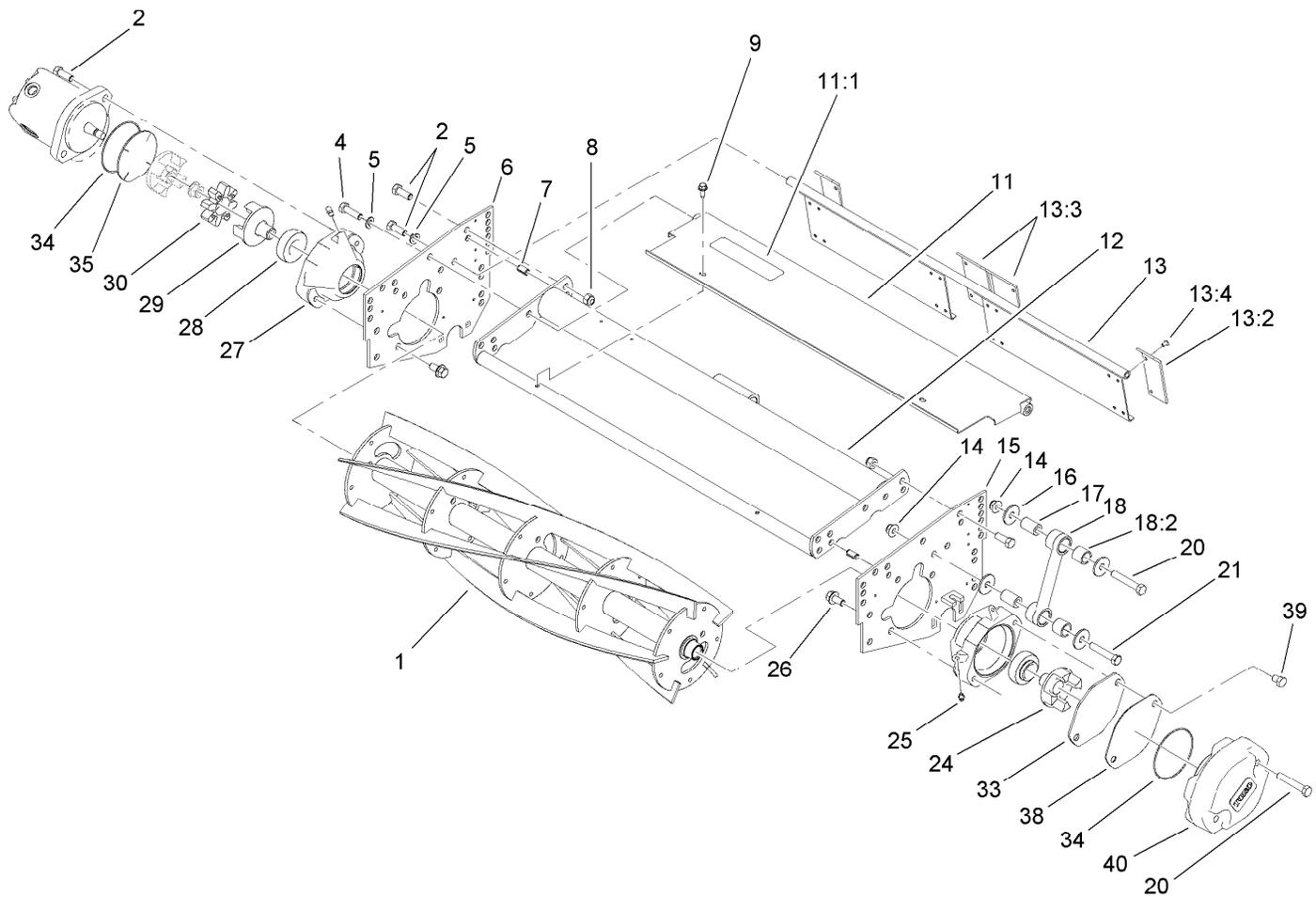
STD: standard

TAP: self tapping

TTH: torx truss head

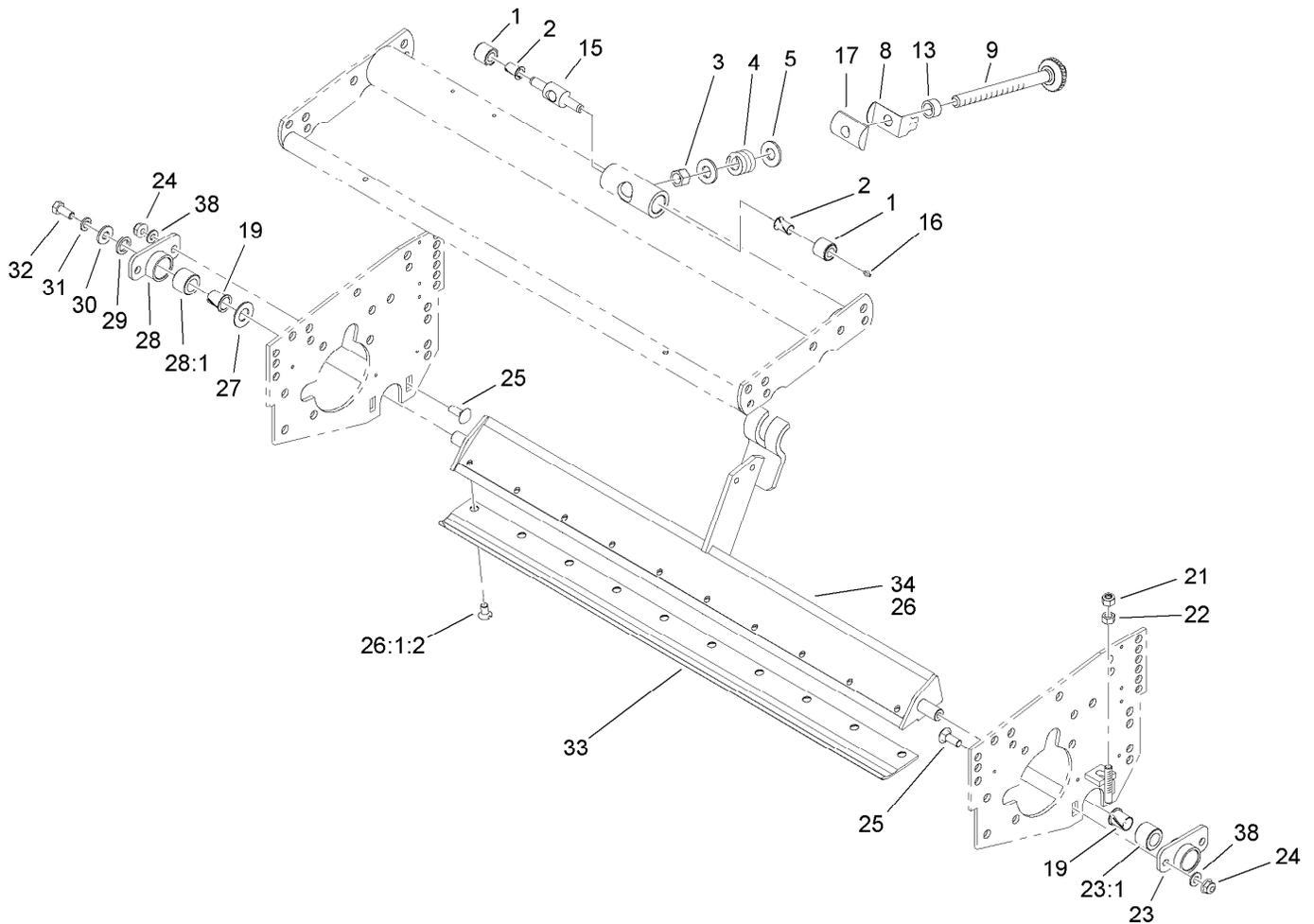
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Reel and Frame Assembly

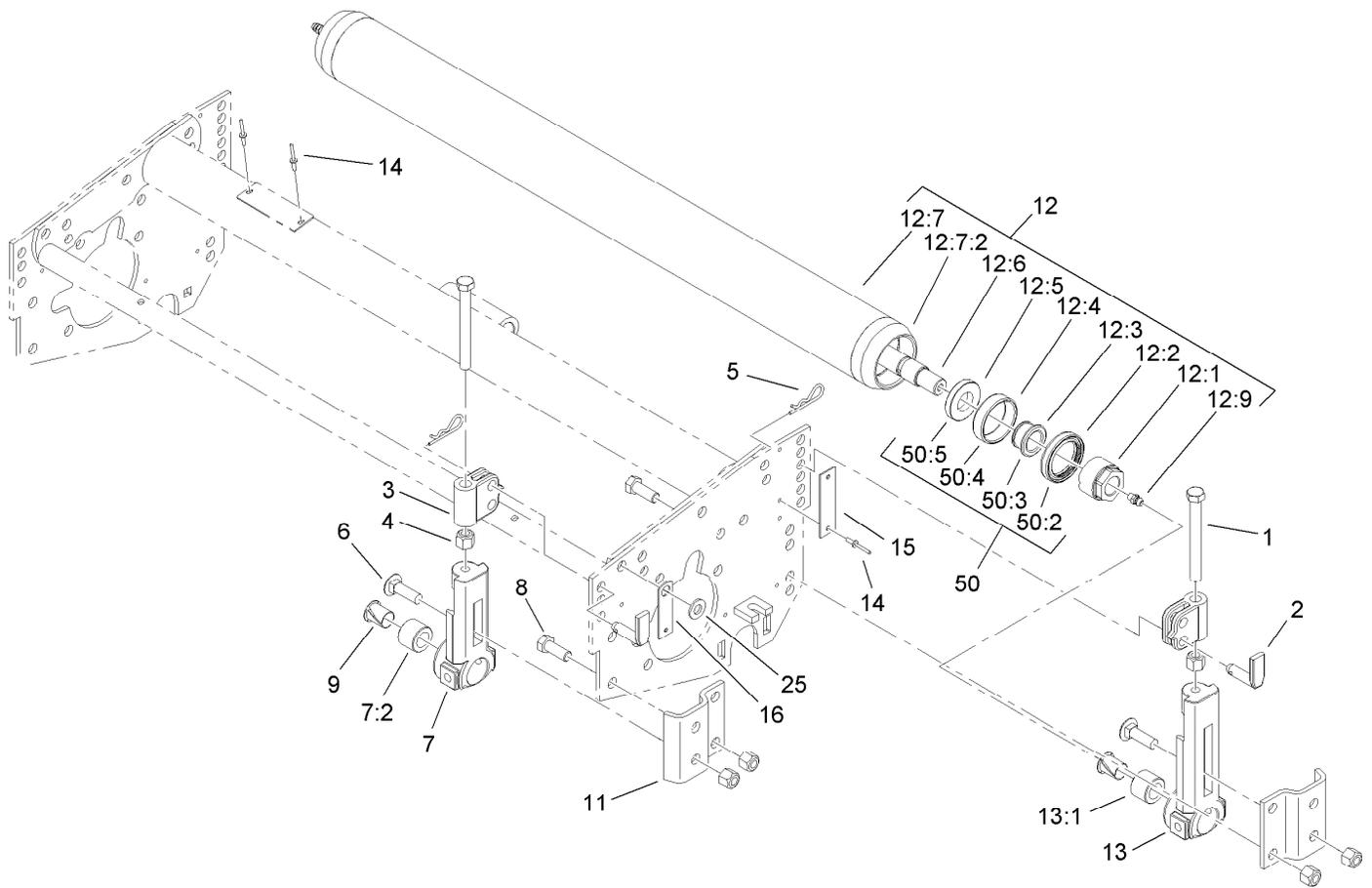
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	99-3484	1	Reel-5 Blade	16	93-8806	16	Washer-Hardened
2	323-6	10	Screw-HH	17	93-6981	8	Spacer
4	323-7	2	Screw-HH	18	16-9759	4	Link ASM
5	3253-5	4	Washer-Lock	18:2	94-8945	2	Bushing
6	94-3695-01	1	Plate-Side Reel, RH	20	323-11	6	Screw-HH
7	32121-36	4	Pin-Spring	21	323-10	4	Screw-HH
8	3296-39	6	Nut-Lock, NI	24	93-8826	1	Coupler-Reel, LH Thread
9	32144-10	2	Screw-HWH	25	302-5	4	Fitting-Grease
11	94-5053	1	Front Grass Shield ASM	26	110-1718	4	Screw-HHF
11:1	67-7960	1	Decal-Danger	27	99-3404	2	Housing-Bearing
11:1	93-6688	1	Decal-Danger	28	100-4926	2	Bearing-Aligning, Self
11:1	94-4584	1	Decal-Danger, Japan	29	93-8825	1	Coupler-Reel, RH Thread
12	95-8755-01	1	Reel Frame ASM	30	93-8827	1	Spider-Coupler
13	94-4969	1	Rear Grass Shield ASM	33	94-5979	1	Gasket
13:2	61-3280	2	Flap-Rubber	34	353-949	2	O-Ring
13:3	61-3290	2	Flap-Rubber, Middle	35	94-2703	1	Plug
13:4	700382	12	Rivet	38	93-6960	1	Cover-Holder, Bearing
14	104-8301	8	Nut-Flange, NI	39	323-2	2	Screw-HH
15	94-3697-01	1	LH Side Plate ASM	40	105-0171-03	1	Weight-End



Bedbar Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-5510	2	Bushing-Rubber	23:1	56-9510	1	Bushing ASM
2	52-2890	2	Bushing-Nylon	24	104-8300	4	Nut-Flange, NI
3	3296-62	1	Nut-Lock NI	25	3230-16	4	Screw-CARR
4	57-5270	1	Spring-Compression	26		1	Bedbar ASM ●
5	29-8910	2	Washer	26:1:2	57-4910	12	Screw-Special
8	95-8752	1	Arm-Spring	27	61-1950	1	Washer-Plastic
9	106-7536	1	Bedbar Adjuster ASM	28	14-4459	1	Housing-Bedbar
13	93-2959	1	Spacer-Adjuster	28:1	56-9510	1	Bushing ASM
15	107-7409	1	Pin-Pivot, Bedbar	29	62-7120	1	Washer
16	302-18	1	Fitting-Grease	30	3256-56	1	Washer-Flat
17	93-2892	1	Pivot-Bedbar, Manual Adjust	31	3253-4	1	Washer-Lock
19	56-9520	2	Bushing-Flanged	32	322-3	1	Screw-HH
21	3296-4	1	Nut-Lock	33	94-5079	1	Bedknife-Lowcut
22	3219-2	1	Nut-Hex	33	104-1381	1	Bedknife-Highcut
23	16-9769	1	Bedbar Adjuster Housing And Bushing ASM	34	95-8748-01	1	Bedbar
				38	3256-74	4	Washer-Flat

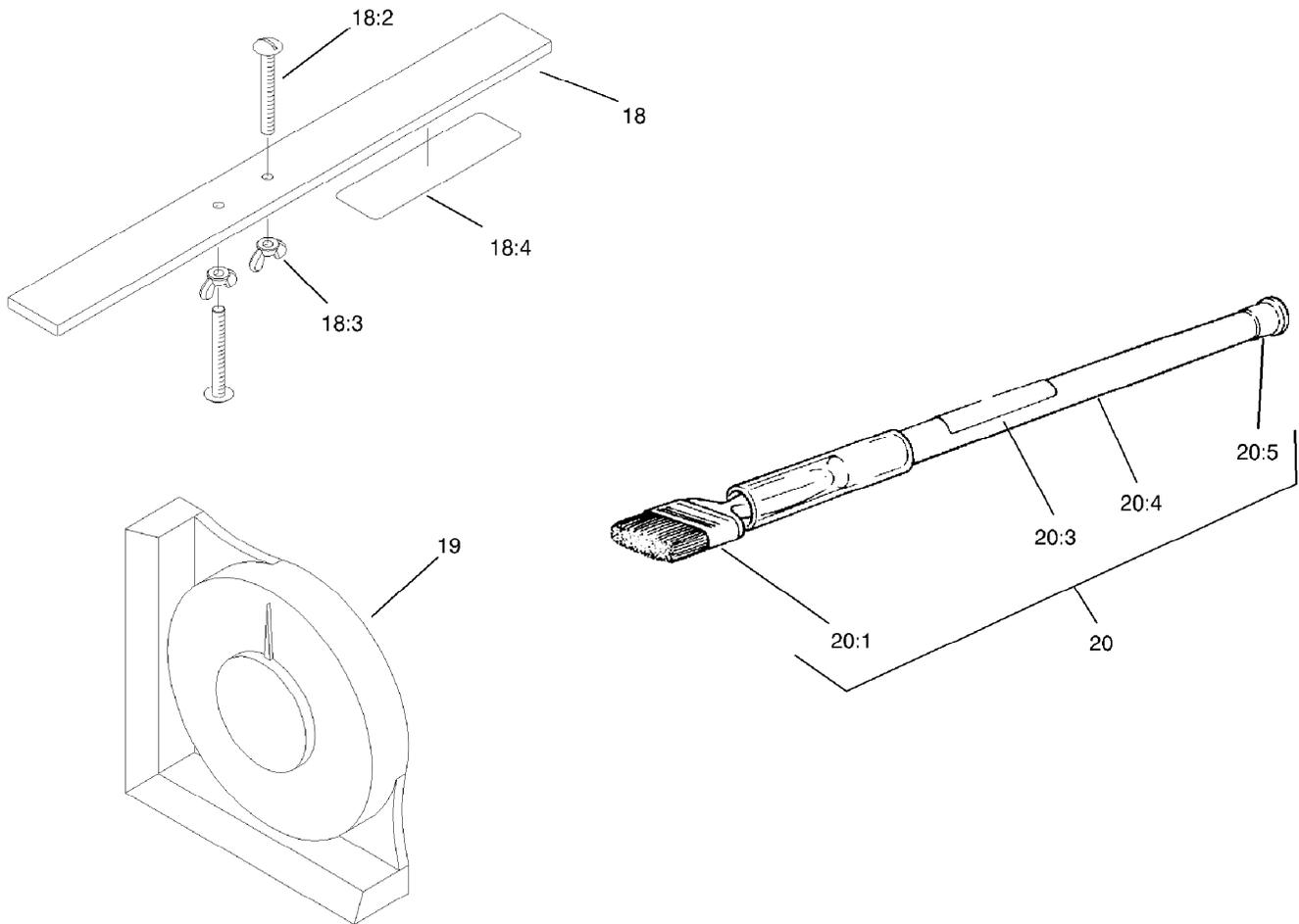
● Not serviced separately



Roller Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	323-57	4	Screw-HH	12:6	105-0158	1	Shaft-Roller
2	71-3690	4	Spade-Bent	12:7		1	End Cap And Tube ASM ●
3	61-0420-01	4	Support-HOC	12:7:2	61-0380	2	Cap-End, Roller
4	3296-39	16	Nut-Lock, NI	12:9	302-5	2	Fitting-Grease
5	3290-467	4	Pin-Hair	13	14-4479	2	Rear HOC Bracket And Bushing ASM
6	3231-25	4	Screw-CARR	13:1	56-9510	1	Bushing ASM
7	14-4489	2	Front HOC Bracket ASM	14	3290-55	8	Rivet-Pop
7:2	56-9510	1	Bushing ASM	15	61-3800	2	Plate-HOC, Rear
8	323-6	8	Screw-HH	16	61-3790	2	Plate-HOC, Front
9	56-9520	2	Bushing-Flanged	25	3256-24	2	Washer-Flat
11	61-0910	4	Bracket-Angle	50	106-9607	1	Full Roller Kit
12	94-4982	1	Full Roller ASM	50:2	105-0150	2	Seal-Grease
12:1	71-3590	2	Nut-Adjustment	50:3	254-78	2	Bearing-Cone
12:2	105-0150	2	Seal-Grease	50:4	254-79	2	Bearing-Roller, Cup
12:3	254-78	2	Bearing-Cone	50:5	253-152	2	Seal-Oil
12:4	254-79	2	Bearing-Roller, Cup				
12:5	253-152	2	Seal-Oil				

● Not serviced separately



Gauge Bar, Angle Indicator, Brush and Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
18	98-1852	1	Gauge Bar ASM
18:2	32122-54	2	Screw-Head, Truss
18:3	32103-3	2	Nut-Wing
18:4	98-7976	1	Decal-Bar, Gauge
19	99-3503	1	Indicator-Angle
20	29-9100	1	Brush And Handle ASM
20:1	36-4310	1	Brush
20:3	98-3206	1	Decal
20:4	29-9080	1	Handle
20:5	2410-18	1	Cap-Plastic

Attachments and Accessories

For 03212 5-Blade 32in Reel Mower, Reelmaster 2000-D and 3100-D

Product Name	Model/Part
32in Wiehle Roller Kit (3in Diameter)	03234
32in Full Roller Kit.....	03479
32in Bedknife-Highcut	104-1381
WIEHLE ROLLER ASM.....	104-1388
High HOC Support Kit.....	104-1395
32in Wiehle Roller Scraper Kit (3in Diameter).....	104-1399
Bedknife-Edgemax	112-8956
Fixed Cutting Unit Kit	93-6915
Skid Kit	94-3664
FULL ROLLER ASM.....	94-4982
32in Full Roller Scraper Kit	94-5080
32in Anti-Scalp Roller ASM.....	94-5981
32in Sectional Roller ASM	94-5982

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