



Count on it.

Form No. 3356-457 Rev B

Parts Catalog

11-Blade 27in Reel Mower

Reelmaster® 2000-D and 3100-D

Model No. 03239—Serial No. 260000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CCW: counter clock wise

CW: clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

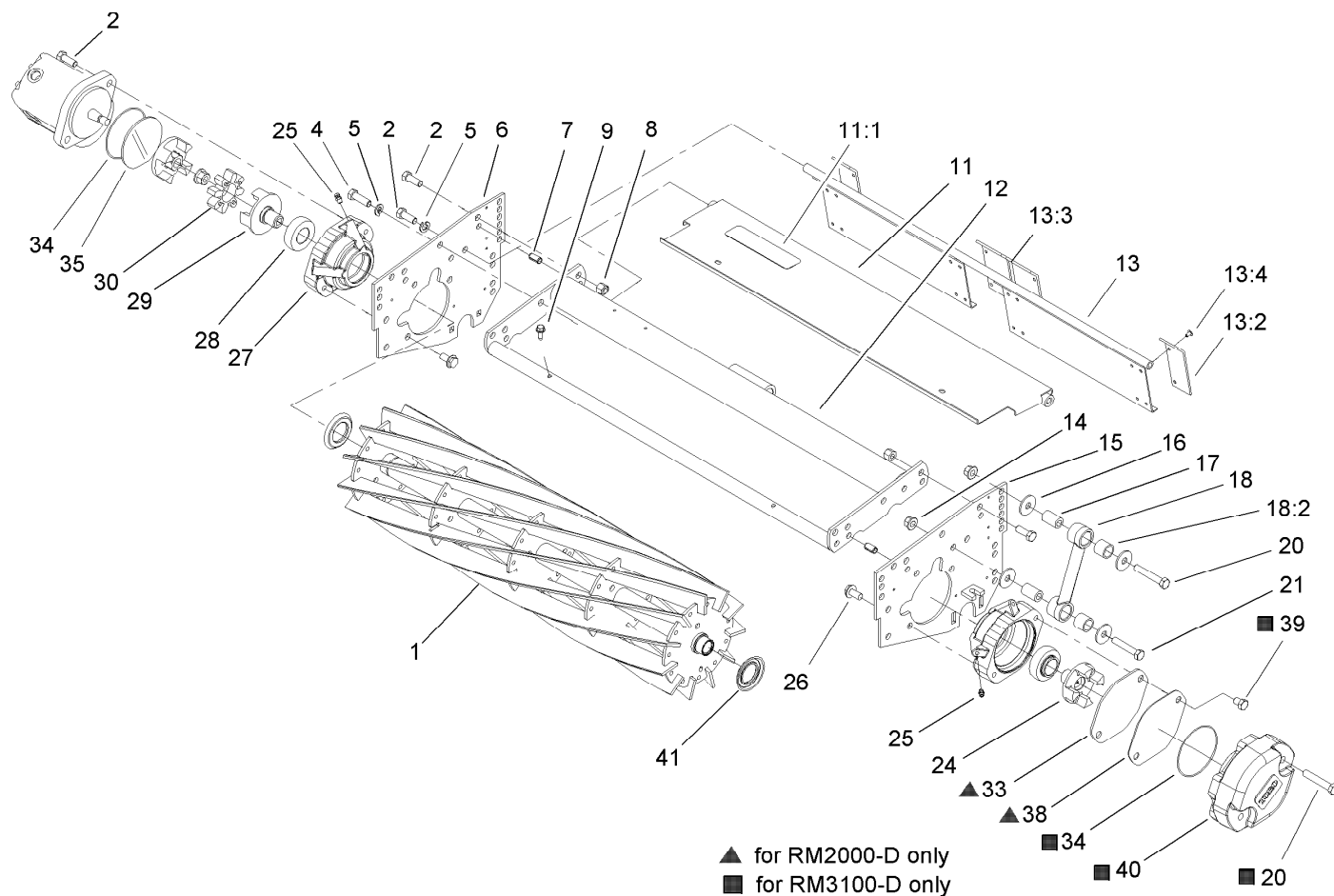
STD: standard

TAP: self tapping

TTH: torx truss head

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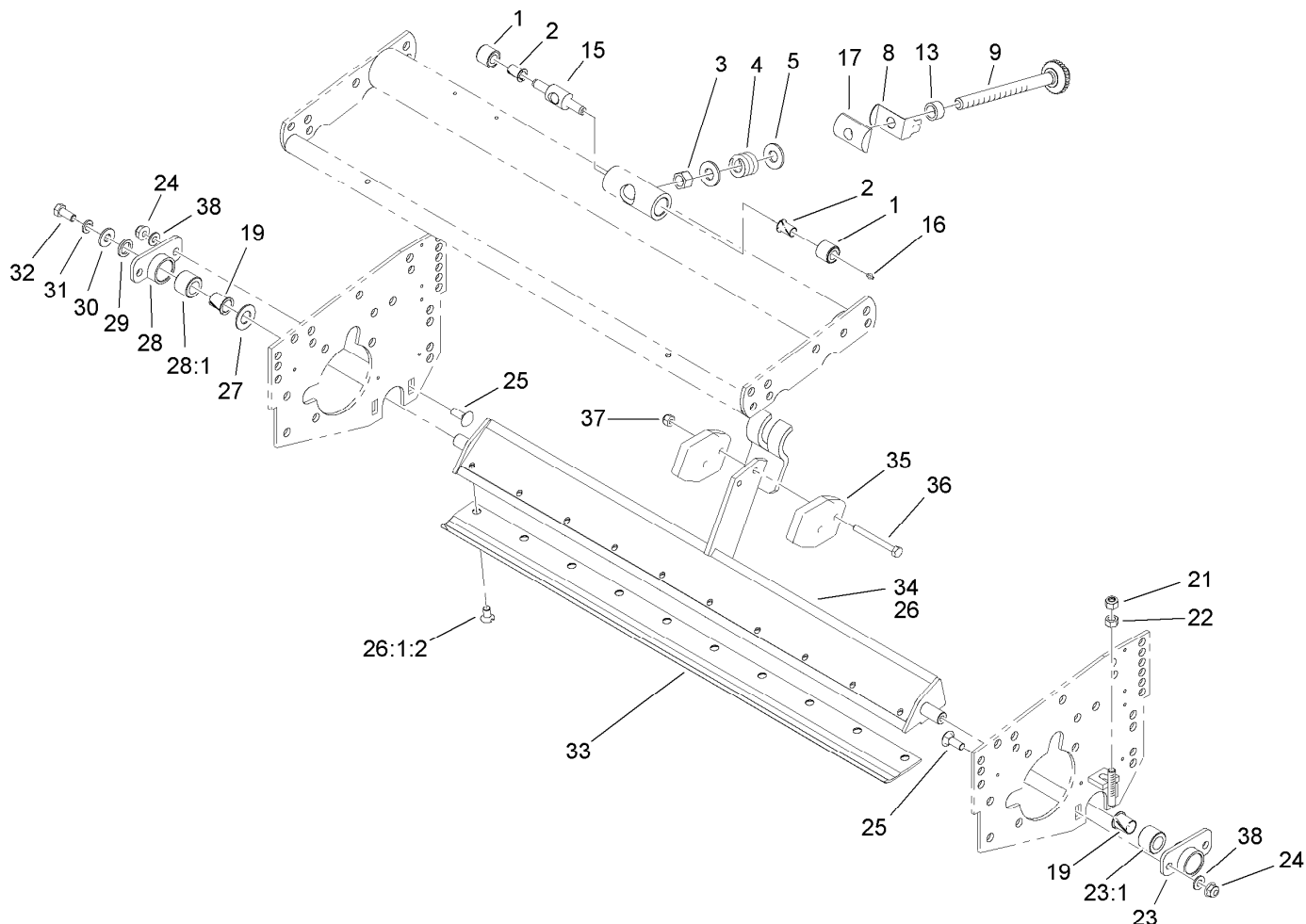
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- Bedbar Assembly 5
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Reel and Frame Assembly

Ref.	Part Number	Qty.	Description
1	105-6768	1	Reel-Blade, 11
2	323-6	10	Screw-HH
4	323-7	2	Screw-HH
5	3253-5	4	Washer-Lock
6	94-3695-01	1	Plate-Side Reel, RH
7	32121-36	4	Pin-Spring
8	3296-39	6	Nut-Lock, NI
9	32144-10	2	Screw-HWH
11	94-3621	1	Front Grass Shield ASM
11:1	67-7960	1	Decal-Danger
11:1	93-6688	1	Decal-Danger
11:1	94-4584	1	Decal-Danger, Japan
12	95-8753-01	1	27 Inch Reel Frame ASM
13	93-8849	1	Rear Grass Shield ASM
13:2	61-3280	2	Flap-Rubber
13:3	61-3290	2	Flap-Rubber, Middle
13:4	700382	12	Rivet
14	104-8301	8	Nut-Flange, NI
15	94-3697-01	1	LH Side Plate ASM
16	93-8806	16	Washer-Hardened

Ref.	Part Number	Qty.	Description
17	93-6981	8	Spacer
18	16-9759	4	Link ASM
18:2	94-8945	2	Bushing
20	323-11	6	Screw-HH
21	323-10	4	Screw-HH
24	93-8826	1	Coupler-Reel, LH Thread
25	302-5	4	Fitting-Grease
26	110-1718	4	Screw-HHF
27	99-3404	2	Housing-Bearing
28	100-4926	2	Bearing-Aligning, Self
29	93-8825	1	Coupler-Reel, RH Thread
30	93-8827	1	Spider-Coupler
33	94-5979	1	Gasket
34	353-949	2	O-Ring
35	94-2703	1	Plug
38	93-6960	1	Cover-Holder, Bearing
39	323-2	2	Screw-HH
40	105-0171-03	1	Weight-End
41	105-6761	2	Seal-Guard



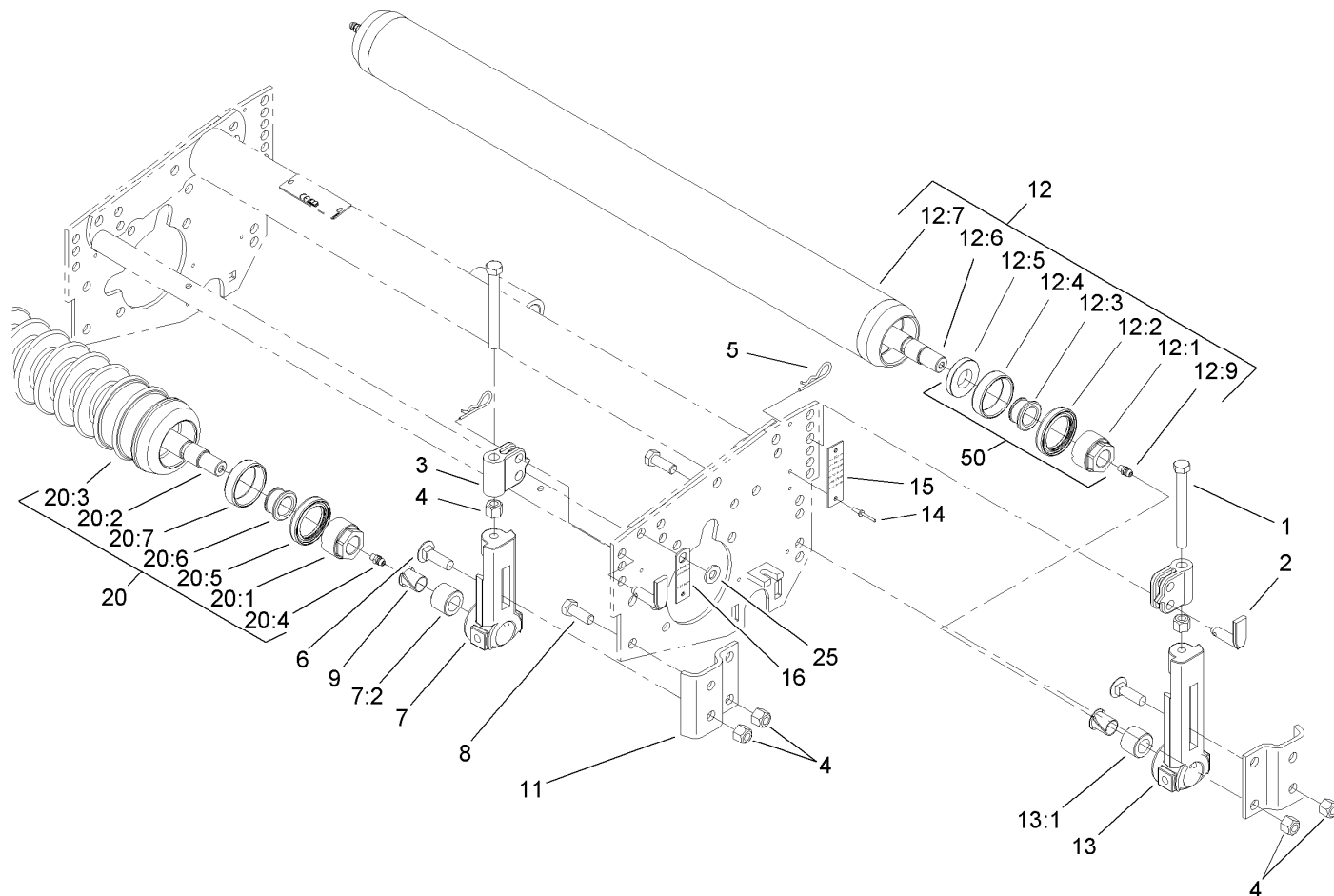
Bedbar Assembly

Ref.	Part Number	Qty.	Description
1	62-5510	2	Bushing-Rubber
2	52-2890	2	Bushing-Nylon
3	3296-62	1	Nut-Lock NI
4	57-5270	1	Spring-Compression
5	29-8910	2	Washer
8	95-8752	1	Arm-Spring
9	106-7536	1	Bedbar Adjuster ASM
13	93-2959	1	Spacer-Adjuster
15	107-7409	1	Pin-Pivot, Bedbar
16	302-18	1	Fitting-Grease
17	93-2892	1	Pivot-Bedbar, Manual Adjust
19	56-9520	2	Bushing-Flanged
21	3296-4	1	Nut-Lock
22	3219-2	1	Nut-Hex
23	16-9769	1	Bedbar Adjuster Housing And Bushing ASM
23:1	56-9510	1	Bushing ASM
24	104-8300	4	Nut-Flange, NI

Ref.	Part Number	Qty.	Description
25	3230-16	4	Screw-CARR
26		1	Bedbar ASM ■
26:1:2	57-4910	10	Screw-Special
27	61-1950	1	Washer-Plastic
28	14-4459	1	Housing-Bedbar
28:1	56-9510	1	Bushing ASM
29	62-7120	1	Washer
30	3256-56	1	Washer-Flat
31	3253-4	1	Washer-Lock
32	322-3	1	Screw-HH
33	104-1380	1	Bedknife-Highcut ●
33	105-6785	1	Bedknife-Lowcut
34	95-8739-01	1	Bedbar
35	99-3472	2	Weight-Lead
36	321-15	2	Screw-HH
37	32146-17	2	Nut-Lock
38	3256-74	4	Washer-Flat

● Optional Equipment

■ Not serviced separately

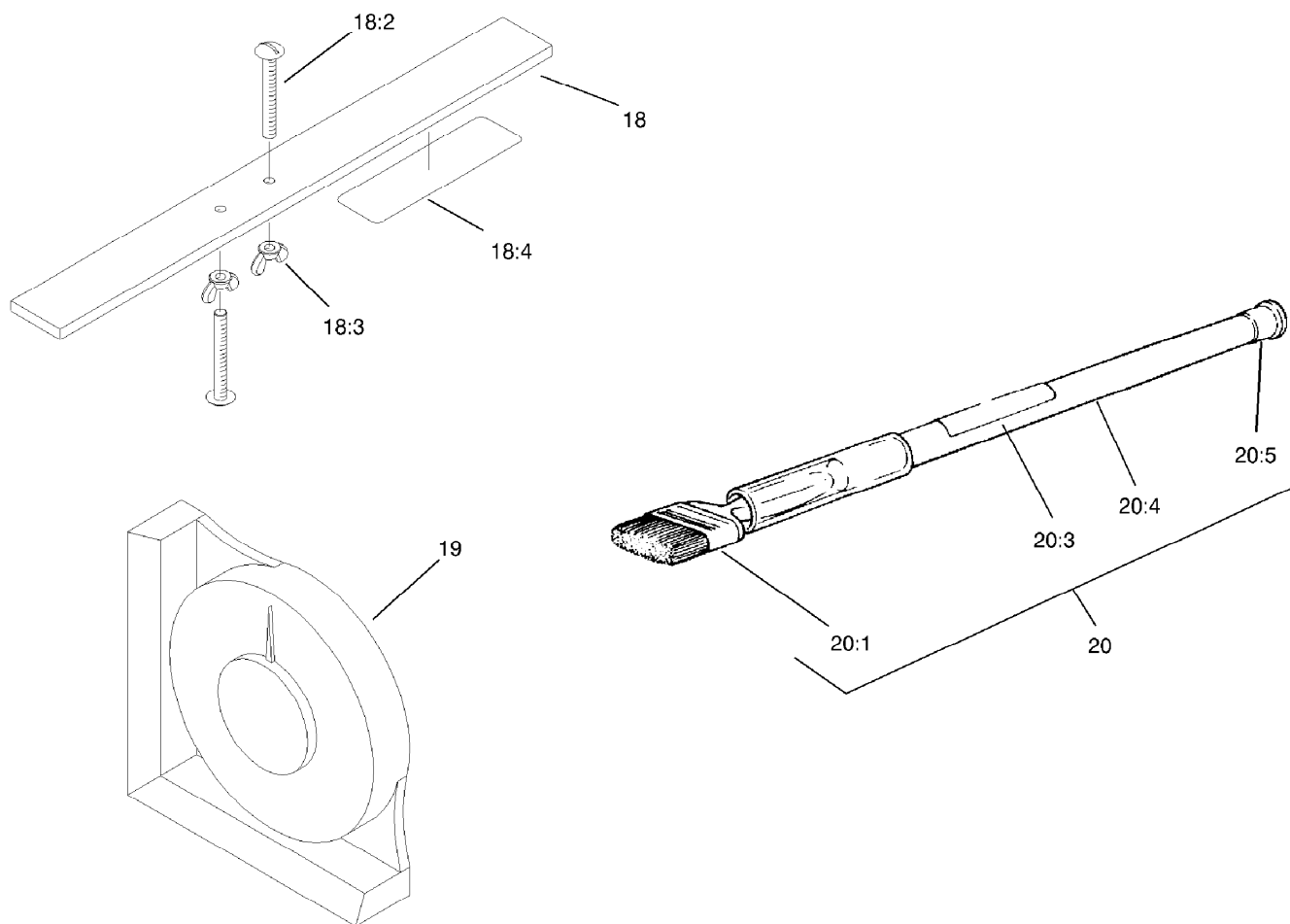


Roller Assembly

Ref.	Part Number	Qty.	Description
1	323-57	4	Screw-HH
2	71-3690	4	Spade-Bent
3	61-0420-01	4	Support-HOC
4	3296-39	16	Nut-Lock, NI
5	3290-467	4	Pin-Hair
6	3231-25	4	Screw-CARR
7	14-4489	2	Front HOC Bracket ASM
7:2	56-9510	1	Bushing ASM
8	323-6	8	Screw-HH
9	56-9520	2	Bushing-Flanged
11	61-0910	4	Bracket-Angle
12	61-0410	1	Full Roller ASM
12:1	71-3590	2	Nut-Adjustment
12:2	105-0150	2	Seal-Grease
12:3	254-78	2	Bearing-Cone
12:4	254-79	2	Bearing-Roller, Cup
12:5	253-152	2	Seal-Oil
12:6	105-0156	1	Shaft-Roller

Ref.	Part Number	Qty.	Description
12:7	12-4989-01	1	End Cap And Tube ASM
12:9	302-5	2	Fitting-Grease
13	14-4479	2	Rear HOC Bracket And Bushing ASM
13:1	56-9510	1	Bushing ASM
14	3290-55	8	Rivet-Pop
15	61-3800	2	Plate-HOC, Rear
16	61-3790	2	Plate-HOC, Front
20	104-1385	1	Wiehle Roller ASM
20:1	71-3590	2	Nut-Adjustment
20:2	105-0156	1	Shaft-Roller
20:3	104-1386-03	1	Roller-Wiehle, 27In
20:4	302-5	2	Fitting-Grease
20:5	105-0150	2	Seal-Grease
20:6	254-78	2	Bearing-Cone
20:7	254-79	2	Bearing-Roller, Cup
25	3256-24	2	Washer-Flat
50	106-9607	1	Full Roller Kit ●

● Optional Equipment



Gauge Bar, Angle Indicator, Brush and Handle Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
18	98-1852	1	Gauge Bar ASM
18:2	32122-54	2	Screw-Head, Truss
18:3	32103-3	2	Nut-Wing
18:4	98-7976	1	Decal-Bar, Gauge
19	99-3503	1	Indicator-Angle
20	29-9100	1	Brush And Handle ASM
20:1	36-4310	1	Brush
20:3	98-3206	1	Decal
20:4	29-9080	1	Handle
20:5	2410-18	1	Cap-Plastic

Attachments and Accessories

For 03239 11-Blade 27in Reel Mower, Reelmaster 2000-D and 3100-D

Product Name	Model/Part
Basket Kit	03227
27in Full Roller Kit.....	03440
27in Bedknife-Highcut	104-1380
Wiehle Roller ASM.....	104-1385
High HOC Support Kit.....	104-1395
27in Wiehle Roller Scraper Kit (3in Diameter).....	104-1398
Bedknife-Edgemax, 27in	112-8910
27in Full Roller Scraper Kit	60-9560
Full Roller ASM.....	61-0410
27in Sectional Roller ASM	62-4970
27in Anti-Scalp Roller ASM.....	63-5090
27in Comb Kit	67-9400
Fixed Cutting Unit Kit	93-6915
27in and 32in Skid Kit	94-3664

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