



Count on it.

Parts Catalog

Z Master® G3 Riding Mower, with 60in TURBO FORCE® Side Discharge Mower

Model No. 74975—Serial No. 310000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

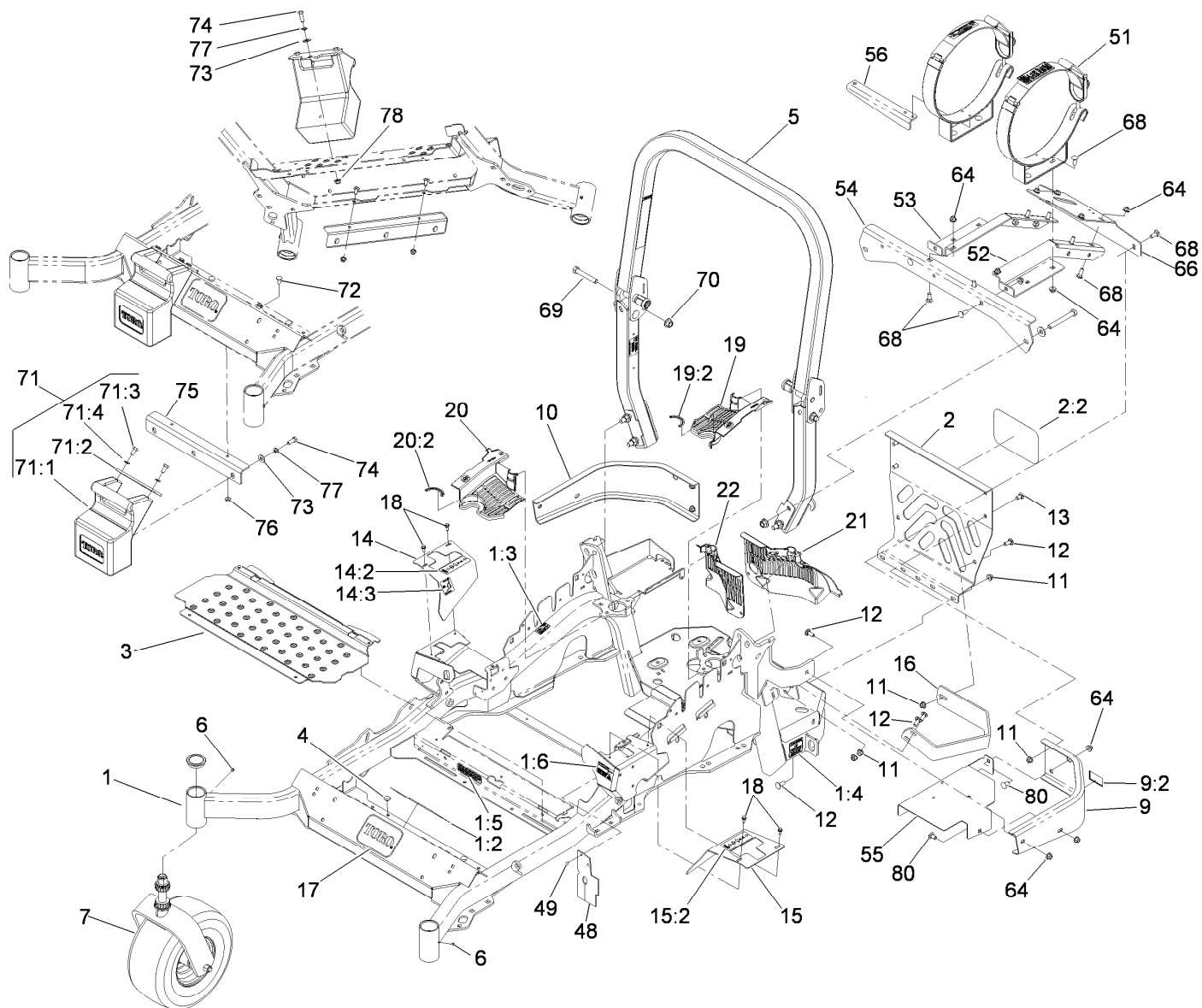
STD: standard

TAP: self tapping

TTH: torx truss head

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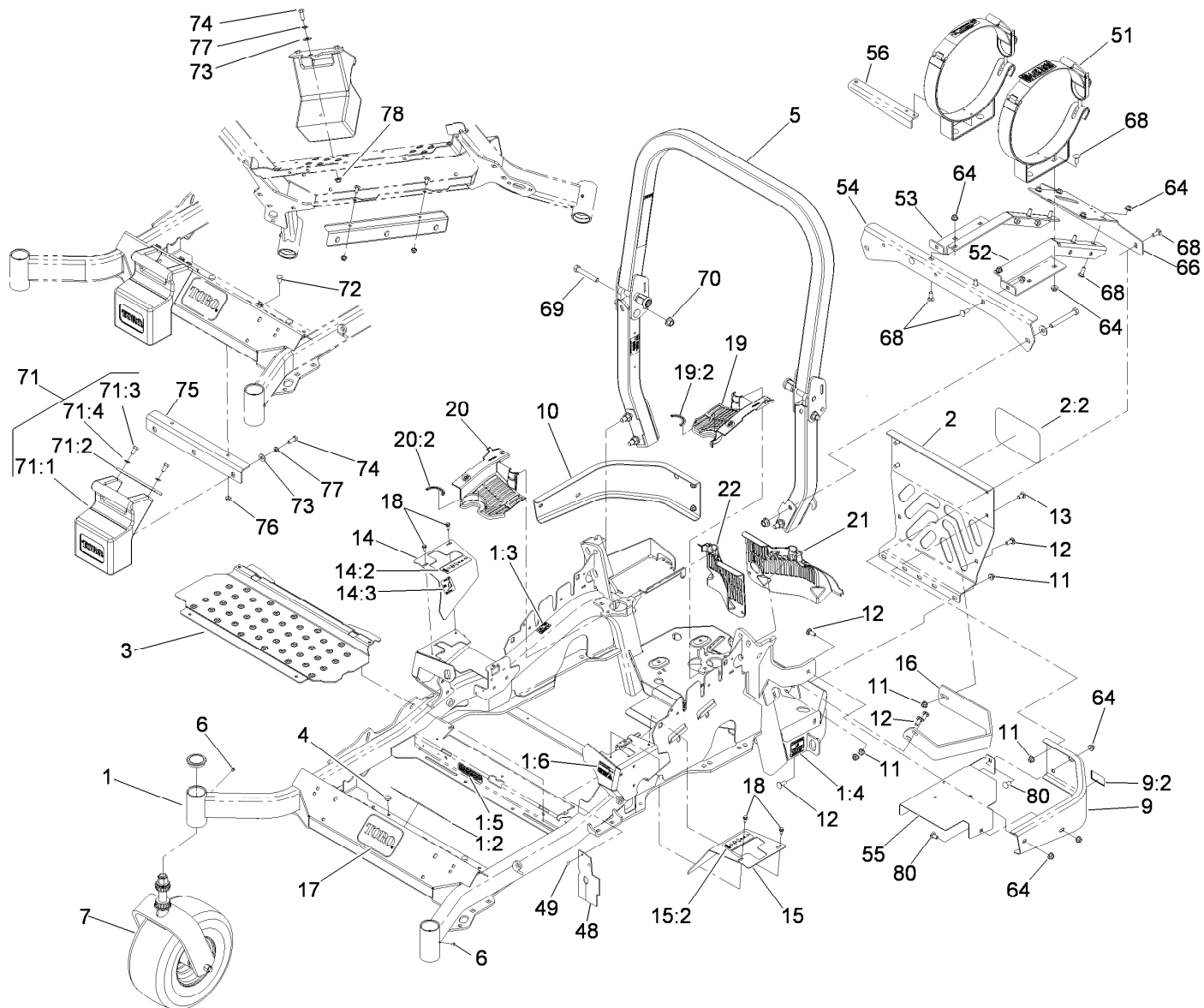


Front Frame and Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	116-2126	1	Main Frame ASM
1:2	116-3303	1	Decal-Slope
1:3	103-2076	2	Decal-Caution
1:4	116-0205	2	Decal-Belt Drive
1:5	117-2718	1	Decal-Arrester, Spark
1:6	116-1654	1	Decal Fuel Fill
2	119-4237	1	Rear Guard ASM
2:2	68-3640	1	Decal
3	116-0024-01	1	Floorpan
4	1-513658	2	Bumper
5	116-0231	1	ROPS ASM
6	1-811010	2	Plug
7		2	Caster Wheel ASM ●
9	116-0180	1	LH Bumper ASM
9:2	103-2076	1	Decal-Caution
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-Flange, NI
12	3231-22	7	Screw-CARR
13	3231-21	4	Screw-CARR

Ref.	Part Number	Qty.	Description
14	116-0579	1	RH Motion Control Cover ASM
14:2	109-7232	1	Decal-Motion Control
14:3	109-7929	1	Decal-Park Brake
15	116-0580	1	LH Motion Control Cover ASM
15:2	109-7232	1	Decal-Motion Control
16	116-0043-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	116-0170	1	LH Hydro Guard ASM
19:2	116-0157	1	Decal-Hydro Oil
20	116-0171	1	RH Hydro Guard ASM
20:2	116-0157	1	Decal-Hydro Oil
21	109-9057	1	Guard-Hydro, Rear LH
22	109-9058	1	Guard-Hydro, Rear RH
48	116-2362	1	Deflector, Air Flow
49	1-803035	2	Rivet-Pop
51	116-2817	1	Tank Bracket W/Decals

● Not serviced separately

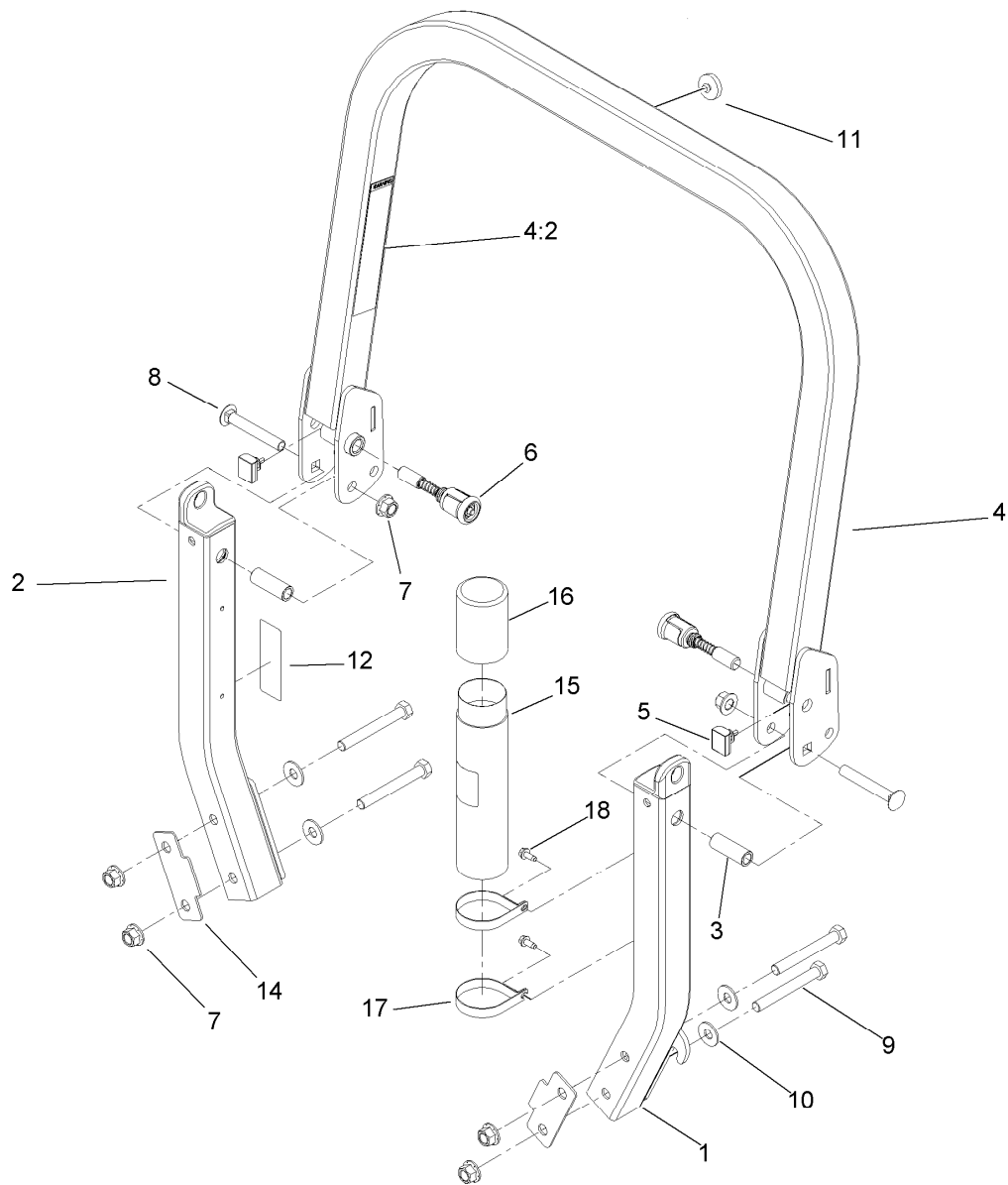


Front Frame and Caster Wheel Assembly (continued)

Ref.	Part Number	Qty.	Description
52	116-2819-03	1	LH Lpg Frame ASM
53	116-2820-03	1	RH Lpg Frame ASM
54	116-2285-03	1	Support-Lpg Frame, Front
55	116-2290-03	1	Bracket-Air, Lpg Cleaner
56	116-2301-03	1	Plate-Index , Lpg Tank
64	104-8301	16	Nut-Flange, NI
66	116-2553-03	1	Support-Rear Frame, Lpg
68	3231-2	14	Screw-CARR
69	325-13	1	Screw-HH
70	99-5107	1	Nut-Lock
71		2	Weight ASM ●
71:1	115-3614	1	Weight-43 Lb

Ref.	Part Number	Qty.	Description
71:2	115-3616-01	1	Tab-Weight Support
71:3	323-4	2	Screw-HH
71:4	3253-5	2	Washer-Lock
72	3230-23	2	Screw-CARR
73	3256-4	4	Washer-Flat
74	323-6	4	Screw-HH
75	115-3615-01	1	Bracket-Weight Mount
76	104-8300	2	Nut-Flange, NI
77	3253-5	4	Washer-Lock
78	104-8301	2	Nut-Flange, NI
80	3231-21	2	Screw-CARR

● Not serviced separately

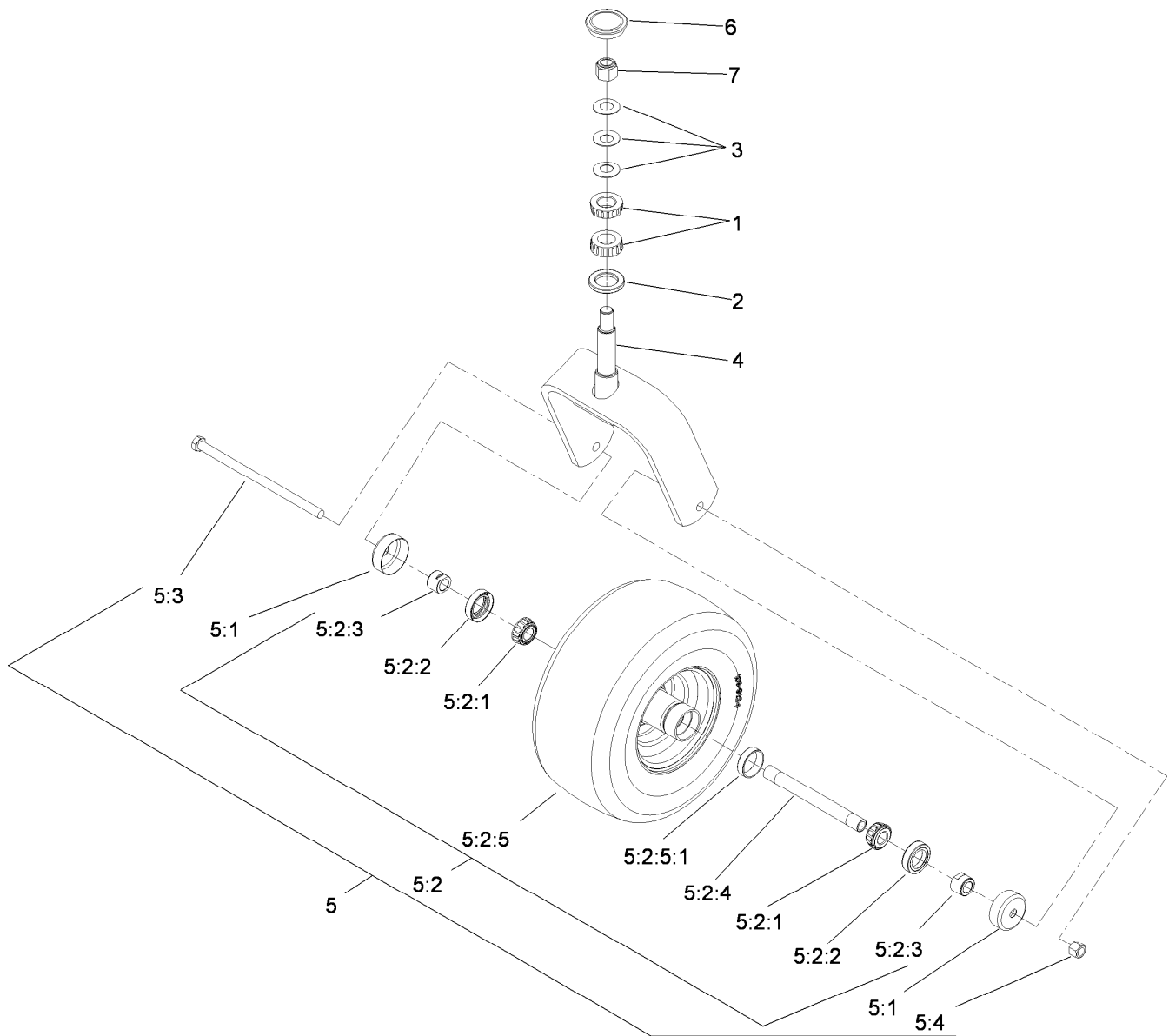


Roll-Over Protection System Assembly No. 116-0231

Ref.	Part Number	Qty.	Description
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR

Ref.	Part Number	Qty.	Description
9	325-17	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH

● Not serviced separately

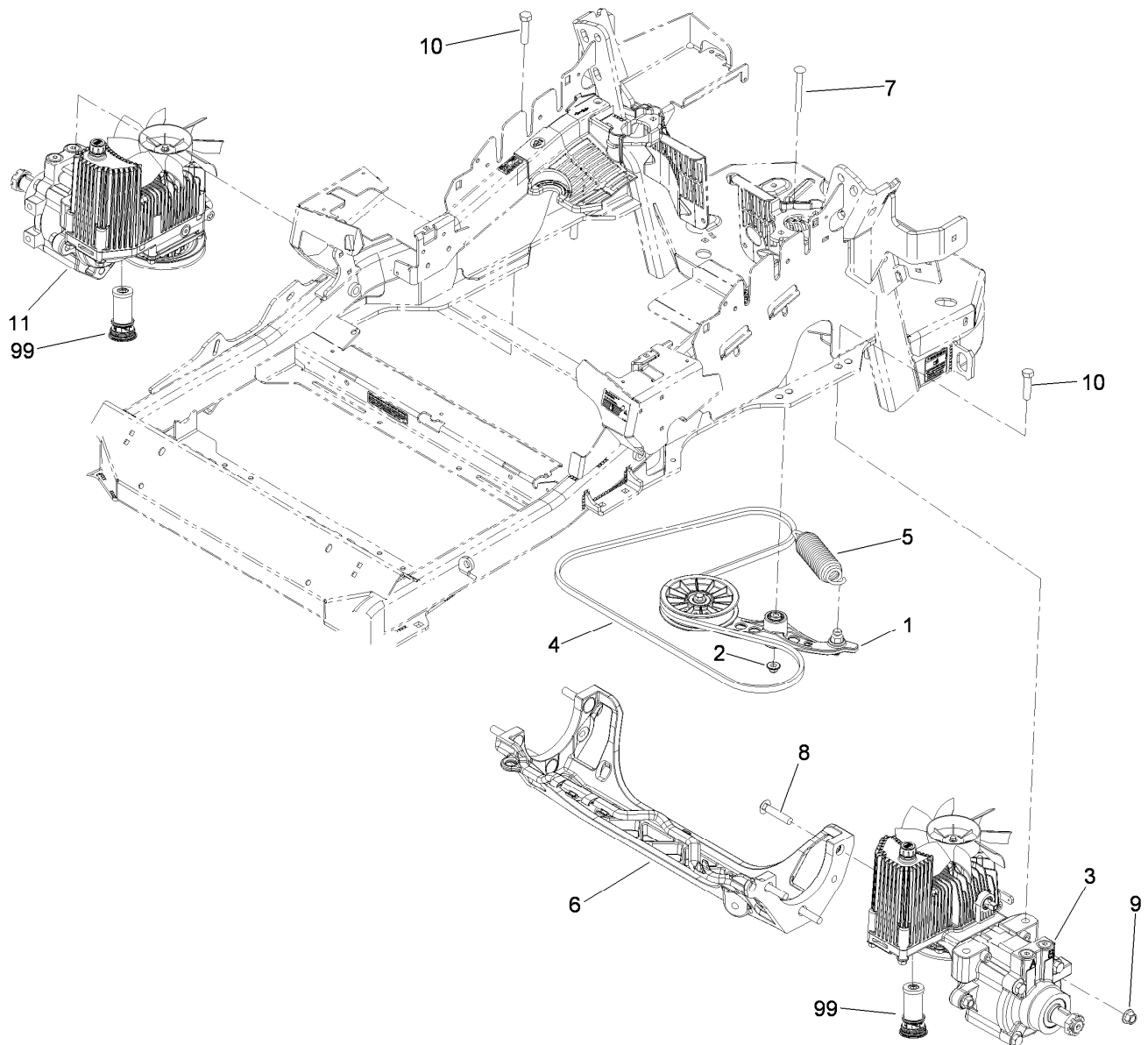


Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

Ref.	Part Number	Qty.	Description
5:2:3	103-3051	2	Spacer-Nut
5:2:4	103-5156	1	Axle-Caster
5:2:5	109-9124	1	Wheel And Tire ASM
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

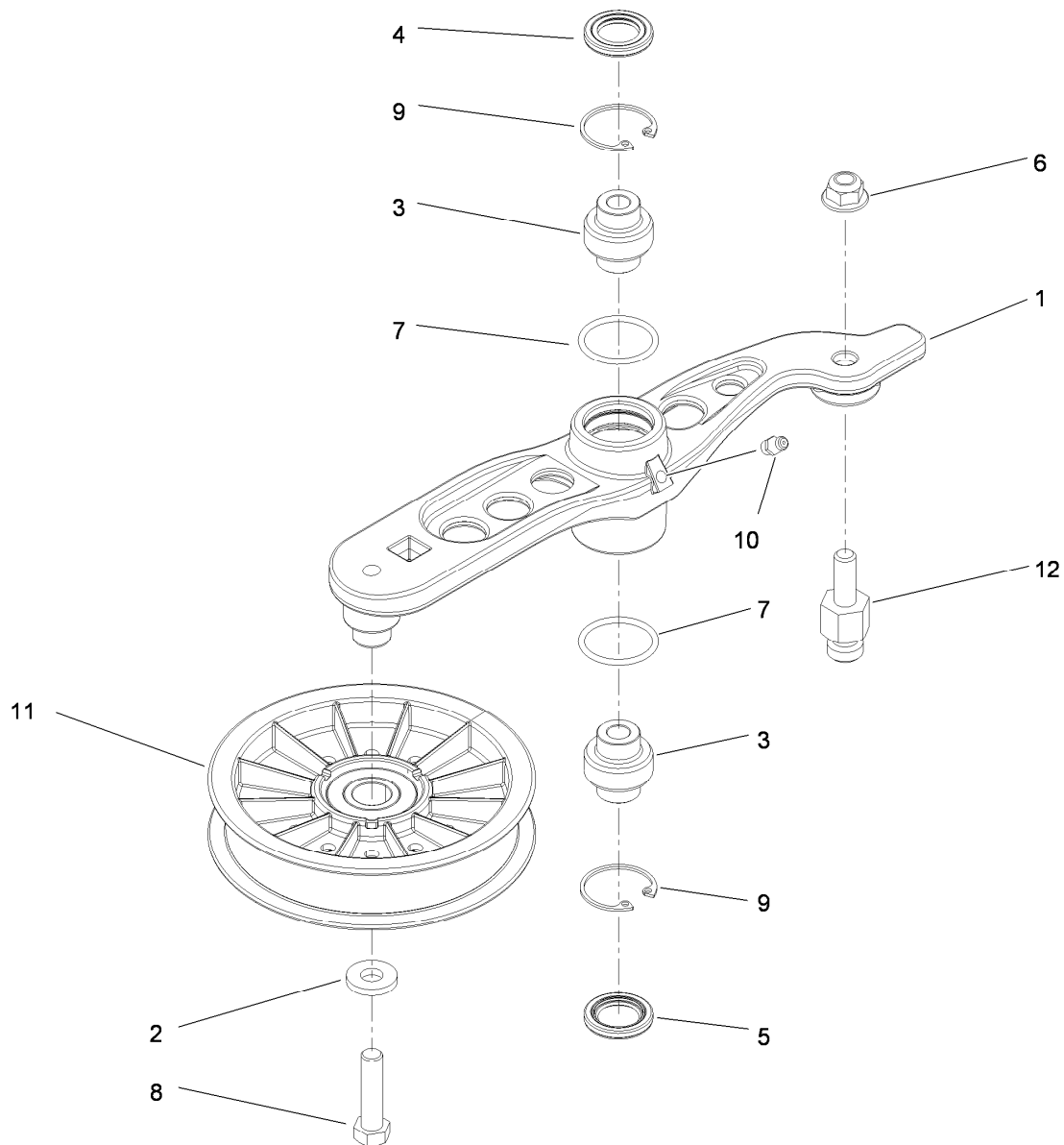
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Hydraulic Pump, Idler and Belt Assembly

Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-1326	1	LH Hydro ASM (16Cc W/Shock)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	116-1502	1	Bolt-Shoulder, Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-1327	1	RH Hydro ASM (16Cc W/Shock)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

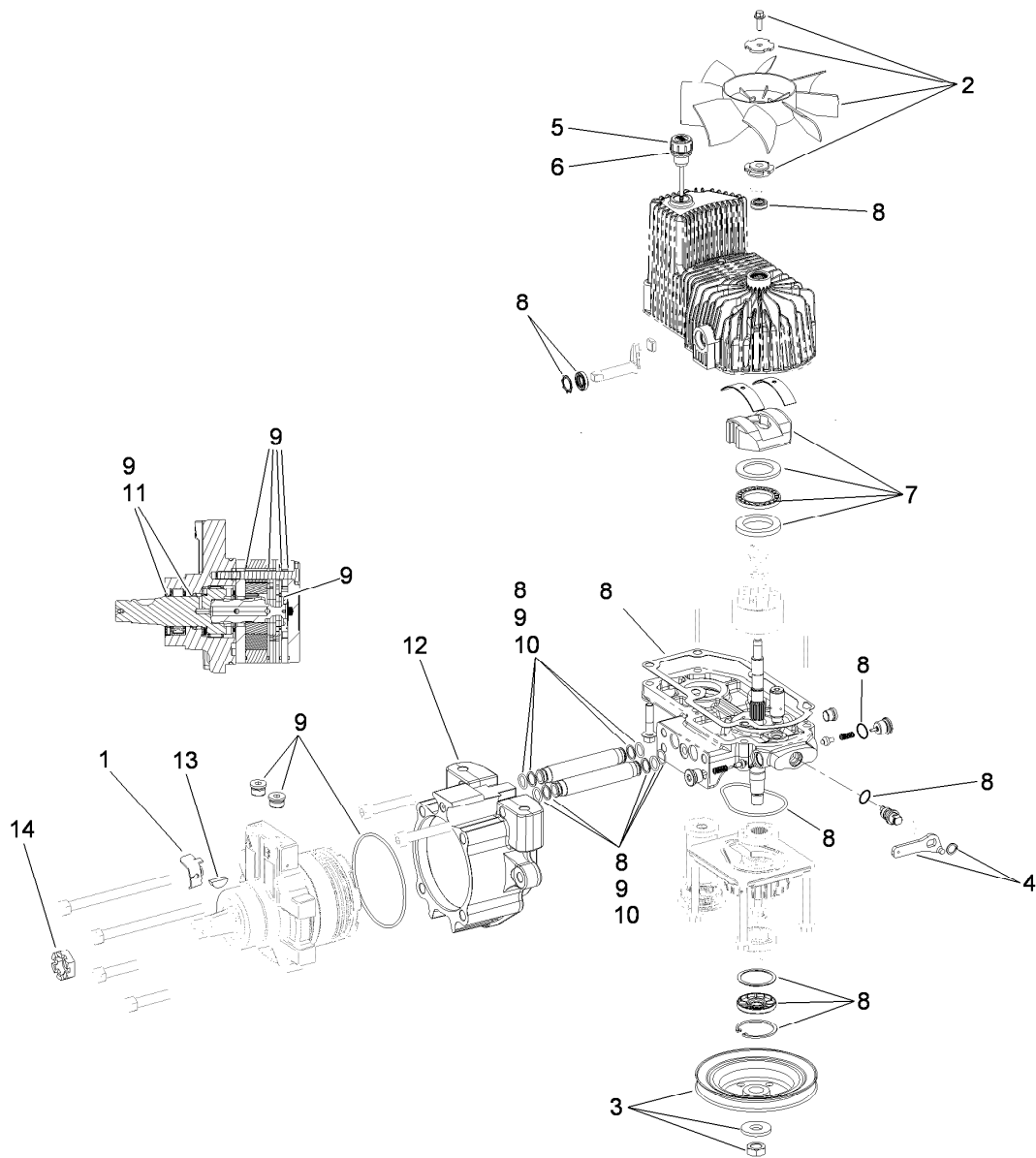
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Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer-Hub, Blower
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	109-7399	1	Pin-Anchor, Spring

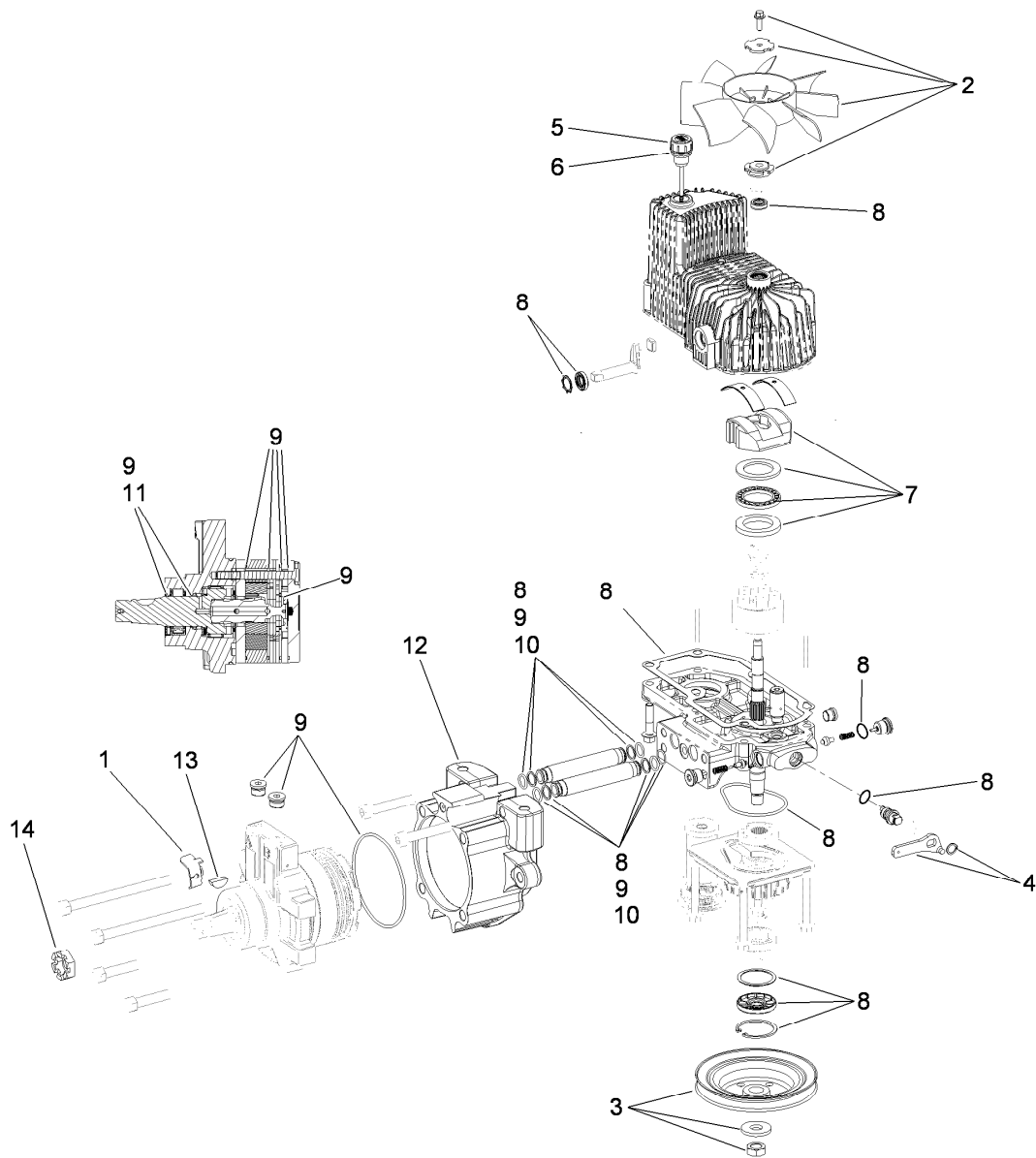
● Not serviced separately



LH Hydro Assembly No. 116-1326

Ref.	Part Number	Qty.	Description
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	3257-42	1	Key-Woodruff
14	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

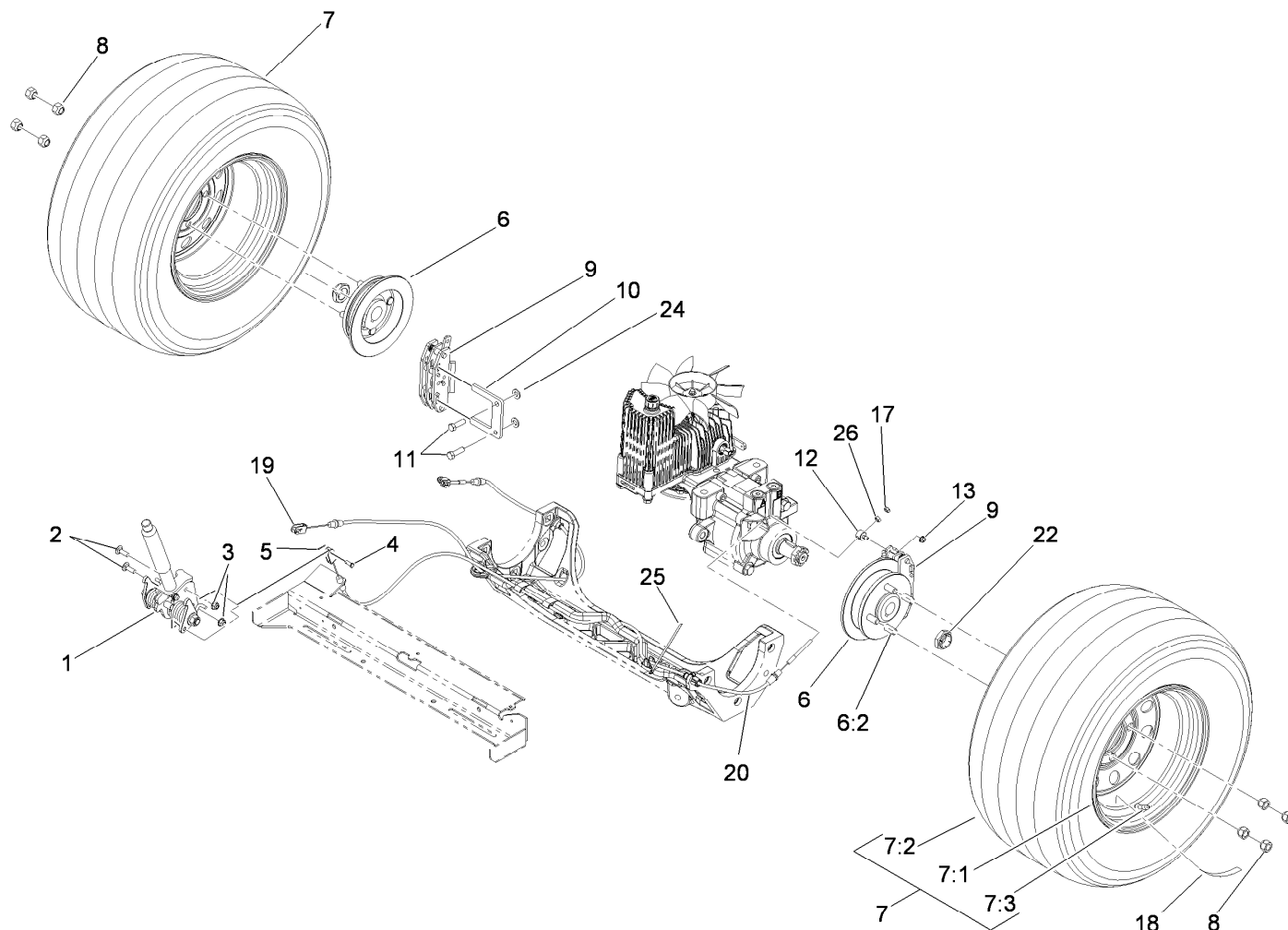
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RH Hydro Assembly No. 116-1327

Ref.	Part Number	Qty.	Description
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	3257-42	1	Key-Woodruff
14	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

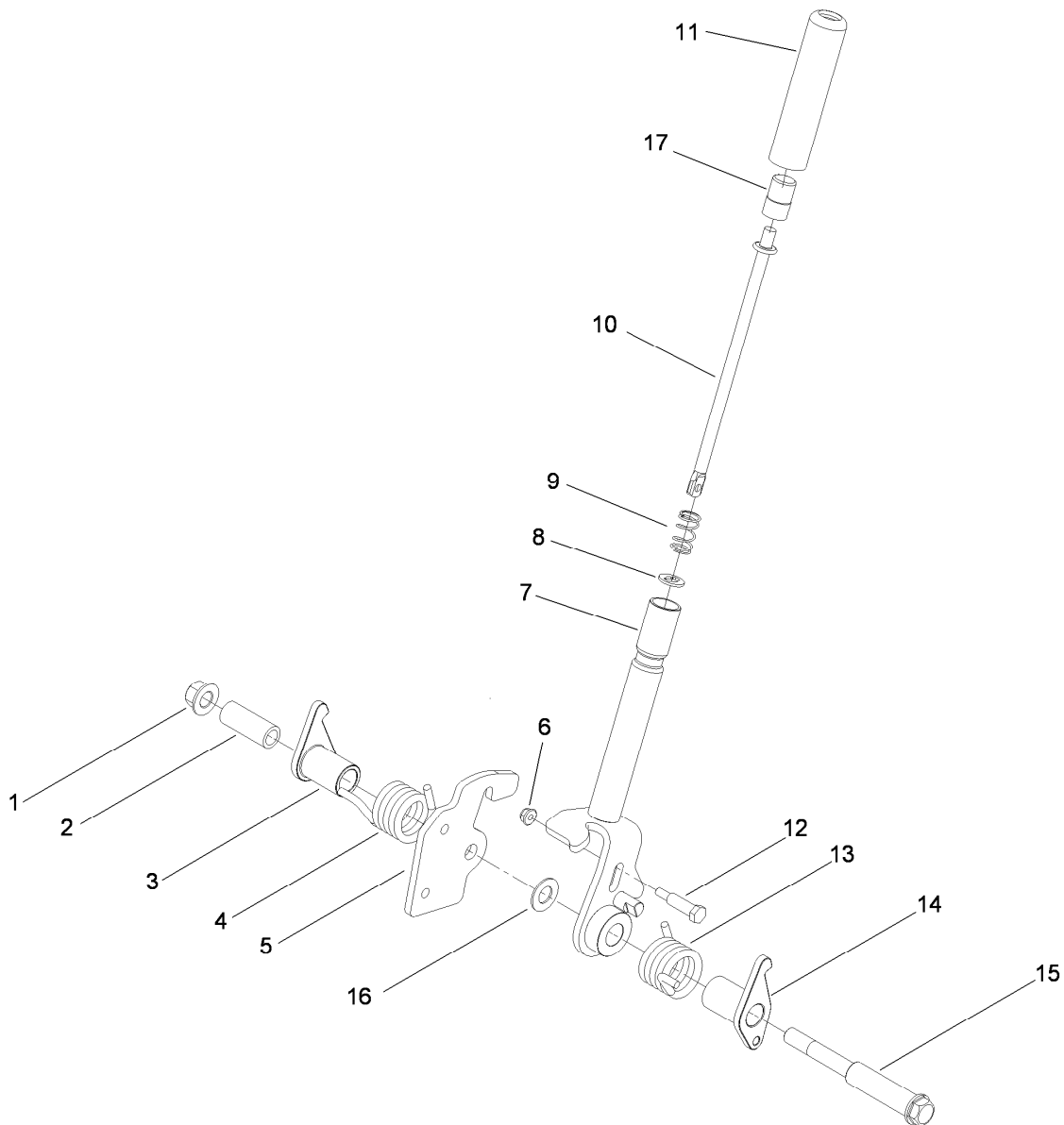
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Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description
1	116-1878	1	Brake Handle ASM
2	3230-2	2	Bolt-CARR
3	104-8300	2	Nut-Flange, NI
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	116-1746	2	Wheel Hub ASM
6:2	116-1696	4	Stud-Wheel
7	109-3248	2	Wheel And Tire ASM
7:1	109-2871	1	Rim ASM
7:2	103-2744	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake

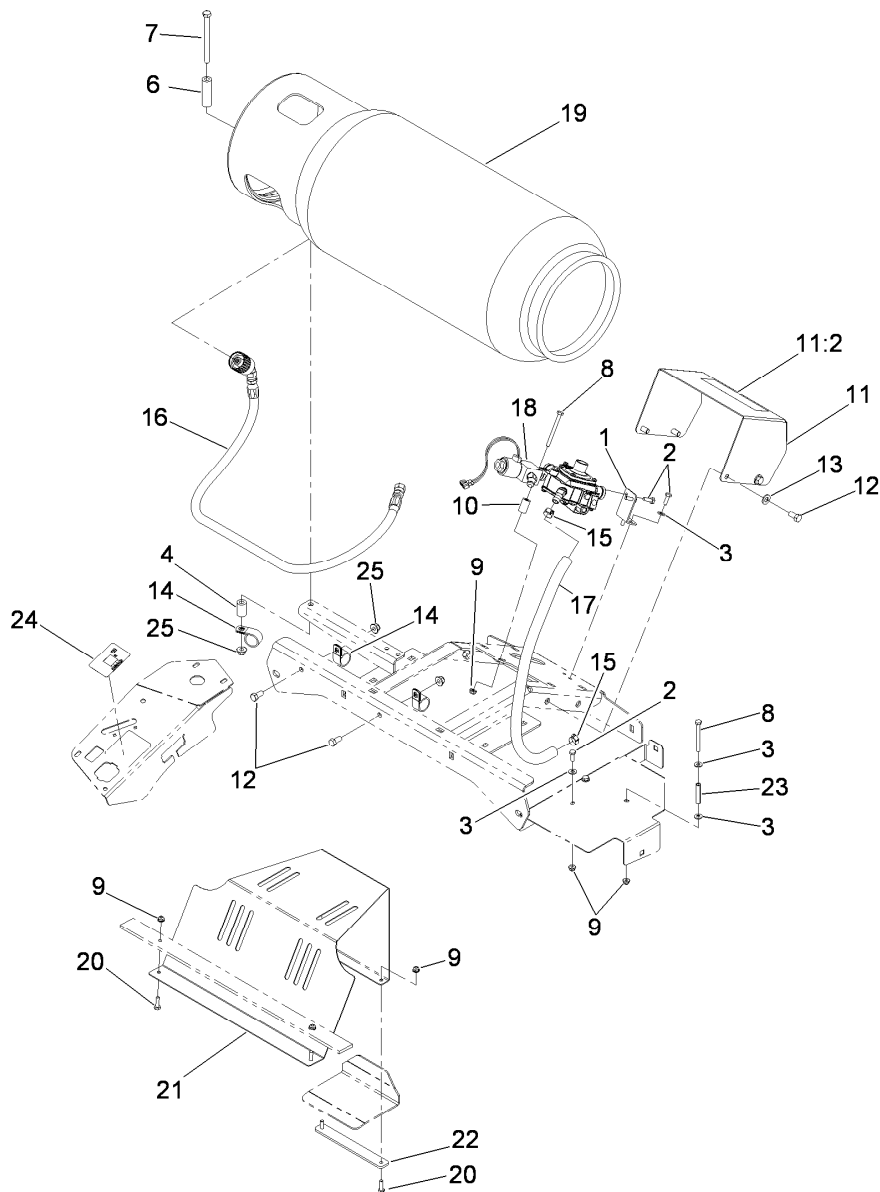
Ref.	Part Number	Qty.	Description
10	109-0958	2	Plate-Mount, Brake
11	92-5727	4	Screw-Lock, Patch
12	112-8379	2	Swivel
13	104-7201	2	Nut-HF
17	3296-13	2	Nut-Lock NI
18	116-2643	2	Decal-Wheel Nut Torque
19	115-3584	1	Cable
20	115-3585	1	Cable
22	116-1399	2	Locknut, Wheel Motor
24	3256-24	4	Washer-Flat
25	116-0940	1	Tie-Cable
26	3219-1	2	Nut-Hex



Brake Handle Assembly No. 116-1878

Ref.	Part Number	Qty.	Description
1	99-5107	1	Nut-Lock
2	117-0380	1	Spacer
3	115-3580	1	Arm-Brake, LH
4	117-0376	1	Spring-Torsion, RH
5	115-3574	1	Plate-Latch
6	104-7201	1	Nut-HF
7	116-1876-03	1	Brake Handle ASM
8	114-1207	1	Washer-Special
9	114-8187	1	Spring-Compression

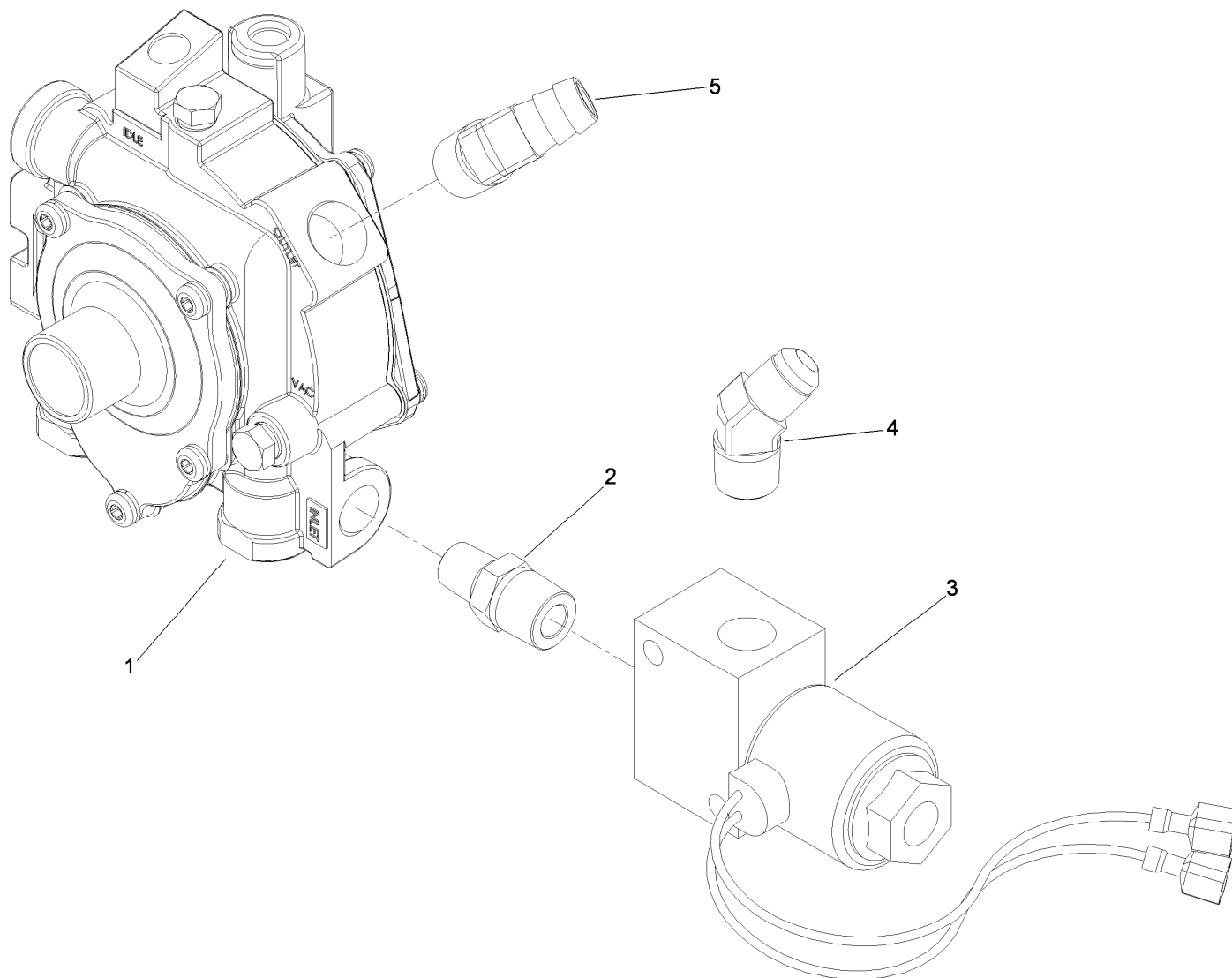
Ref.	Part Number	Qty.	Description
10	115-3581	1	Rod-Release, Brake
11	115-3592	1	Grip
12	112-8387	1	Bolt-Shoulder
13	117-0375	1	Spring-Torsion, LH
14	115-3579	1	Arm-Brake, RH
15	117-0379	1	Bolt-Shoulder
16	3256-26	1	Washer-Flat
17	115-2750	1	Knob



LP Valve, Tank and Hose Assembly

Ref.	Part Number	Qty.	Description
1	116-2571-03	1	Bracket-Regulator
2	321-4	6	Screw-HH
3	3256-22	6	Washer-Flat
4	103-1361	1	Spacer-Hydro Control, LH
6	1-633988	1	Spacer-Anchor, Clutch
7	323-23	1	Screw-HH
8	321-14	2	Screw-HH
9	104-7201	10	Nut-HF
10	94-7564	1	Spacer
11	116-2818	1	Cover W/Decal
11:2	109-9906	1	Decal, Tank Replacement
12	323-4	6	Screw-HH
13	3256-24	4	Washer-Flat

Ref.	Part Number	Qty.	Description
14	1-643312	3	Clip-Loom
15	97-1271	2	Clamp-Hose
16	116-2821	1	LP Fuel Hose ASM
17	116-2568	1	Hose-LP
18	116-2554	1	LP Solenoid Regulator ASM
19	116-1694	1	Tank-Lpg
20	321-5	4	Screw-HH
21	116-3358-03	1	Shield-Fan
22	116-3359-03	1	Strap
23	56-7740	1	Spacer-Split
24	116-3446	1	Decal-Hour Meter
25	104-8301	3	Nut-Flange, NI

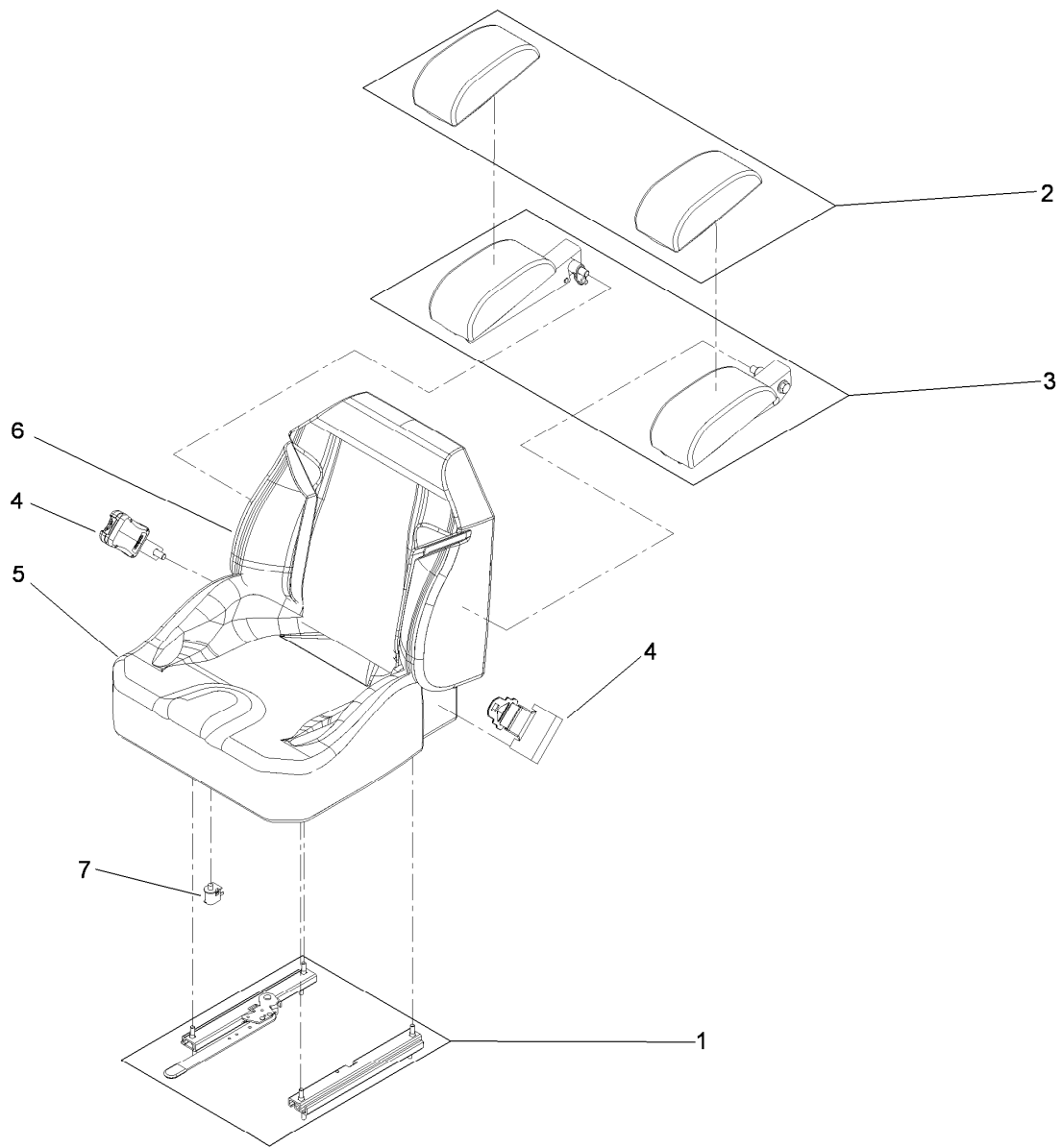


LP Solenoid Regulator Assembly No. 116-2554

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-2567	1	Regulator-LP, T60
2	93-1347	1	Coupling-Pipe, Male
3	116-2830	1	LP Solenoid Valve ASM
4	116-2569	1	Elbow
5	116-2570	1	Elbow

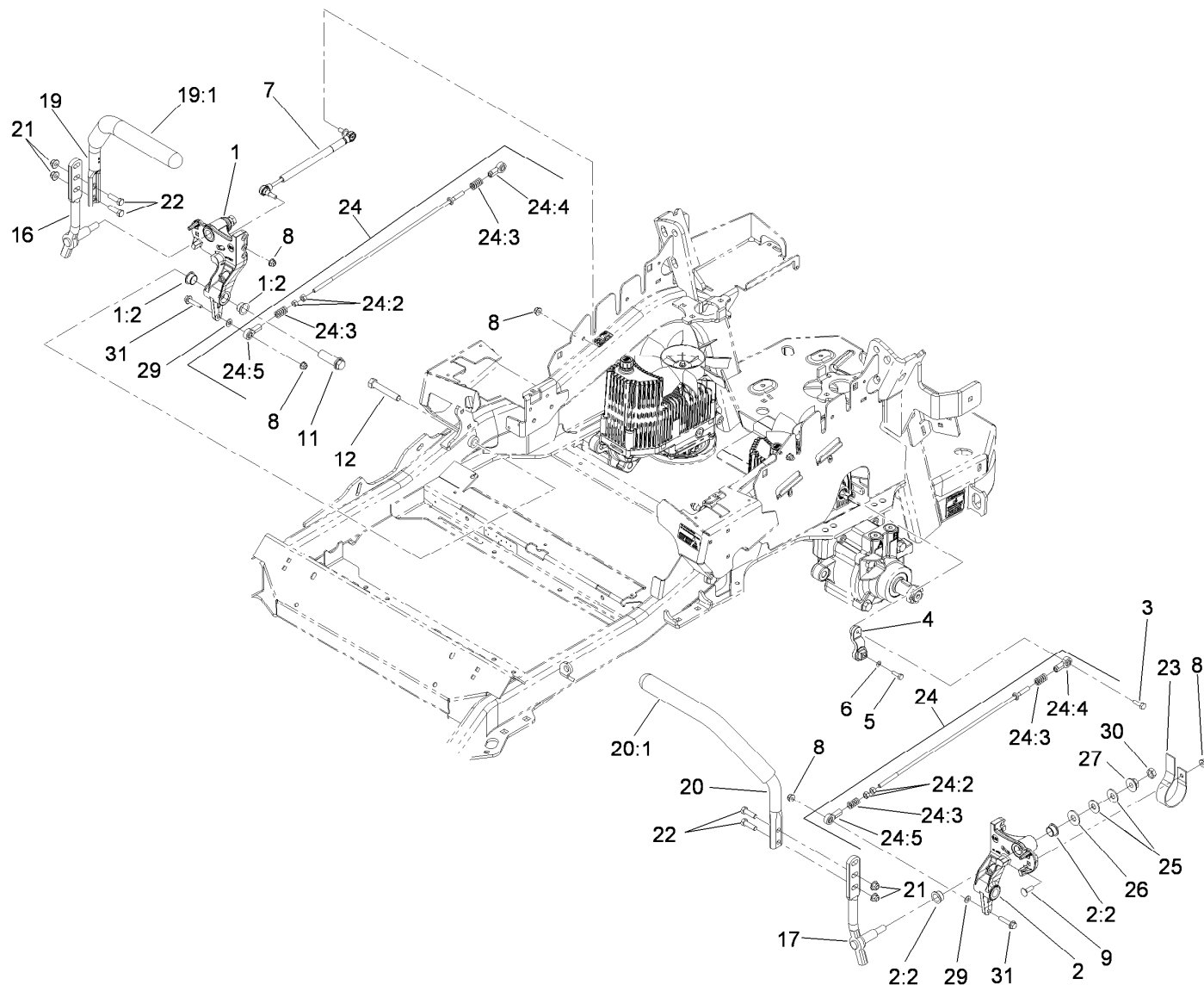


Ref.	Part Number	Qty.	Description
13	116-0181-03	1	Plate-Support, Seat Tilt
14	116-0179-03	1	Plate-Frame, Seat Tilt
15	109-9881-03	1	Plate-Latch, Seat
16	3230-4	1	Screw-CARR
17	107-3017	1	Spring-Compression
18	116-1297	2	Screw-Shoulder
20	116-0070	1	Rod-Prop
21	114-5878	1	Decal-Dash
24	3256-23	1	Washer-Flat



Seat Assembly No. 116-0035

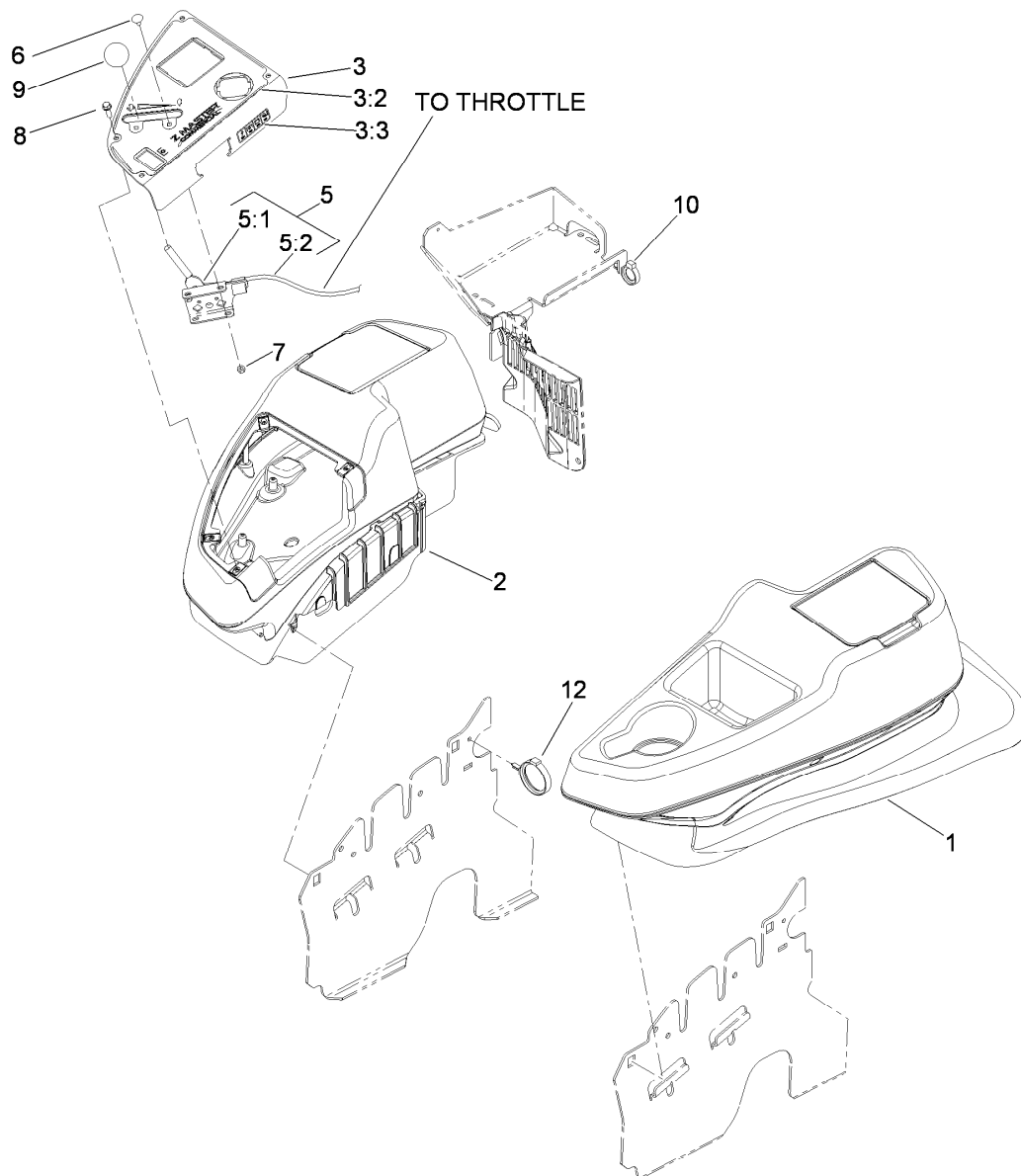
Ref.	Part Number	Qty.	Description
1	109-9801	1	Seat Track Set
2	109-9802	1	Arm Rest Pad Set
3	109-9803	1	Arm Rest Set
4	109-9805	1	Seat Belt Kit
5	109-9806	1	Cover-Cushion
6	109-9808	1	Cover-Back
7	82-2190	1	Switch-Bail



Motion Control Assembly

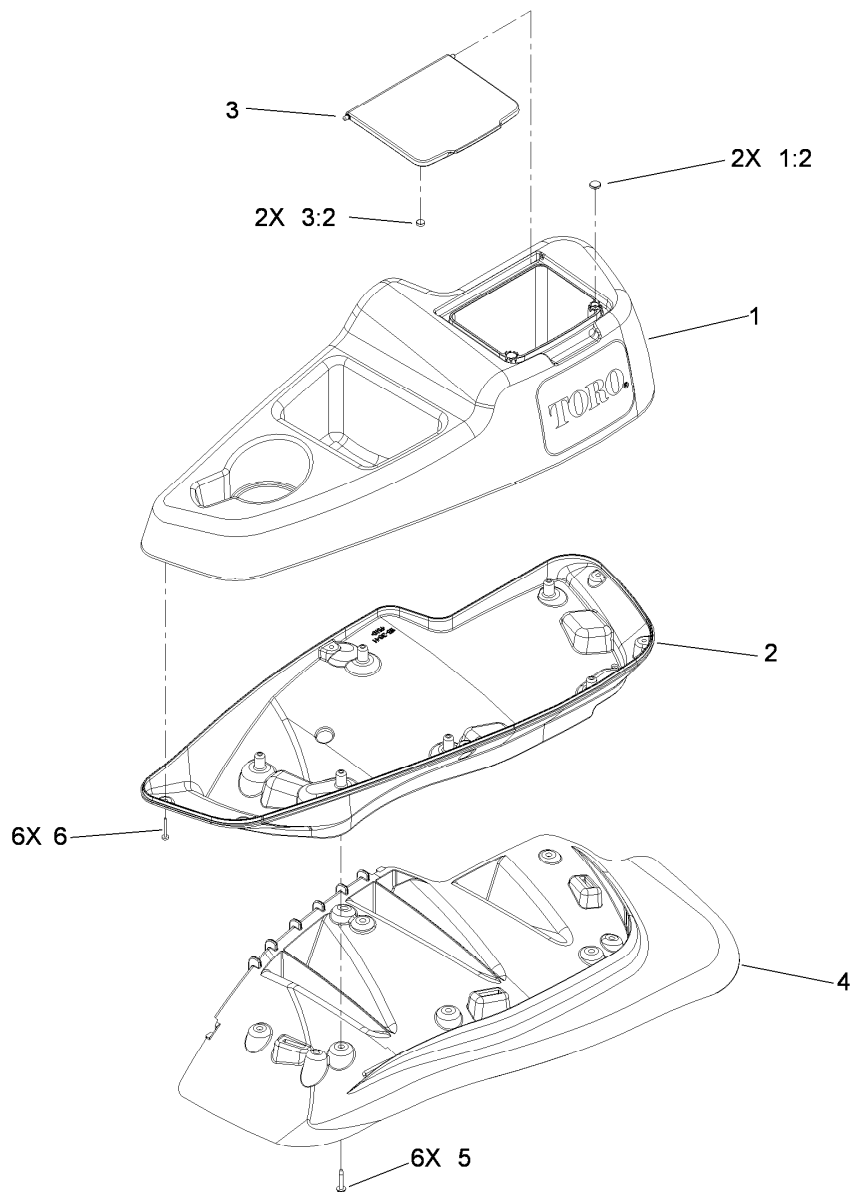
Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM
1:2	109-8054	4	Bushing-Flange
2	116-0881	1	LH Motion Control And Bushing ASM
2:2	109-8054	4	Bushing-Flange
3	116-0648	2	Screw-Thread Locking
4	109-4581	2	Arm-Control, Pump
5	9080046	2	Screw-HH
6	1-303435	2	Washer-Spring
7	116-0027	2	Damper-Control, Motion
8	104-8300	8	Nut-Flange, NI
9	3230-2	2	Bolt-CARR
11	109-5891	2	Hub-Threaded
12	325-12	2	Screw-HH
16	116-0039	1	Lever-Control Motion, RH
17	116-0040	1	Lever-Control Motion, LH
19	109-6591	1	RH Steering Handle ASM

Ref.	Part Number	Qty.	Description
19:1	106-9987	1	Grip-Control, Motion
20	109-6592	1	LH Steering Handle ASM
20:1	106-9987	1	Grip-Control, Motion
21	104-8301	4	Nut-Flange, NI
22	323-7	4	Screw-HH
23	109-5575	2	Spring-Leaf
24	109-8106	2	Front Pump Linkage ASM
24:2	3219-2	2	Nut-Hex
24:3	1-323245	2	Spring-Compression
24:4	1-633152	1	Balljoint-LH
24:5	1-543017	1	Balljoint-RH
25	109-9505	4	Washer-Spring
26	3256-6	2	Washer-Flat
27	32128-56	2	Nut-HF
29	3256-23	2	Washer-Flat
30	3218-5	2	Nut-Jam
31	115-1794	2	Screw-HHF



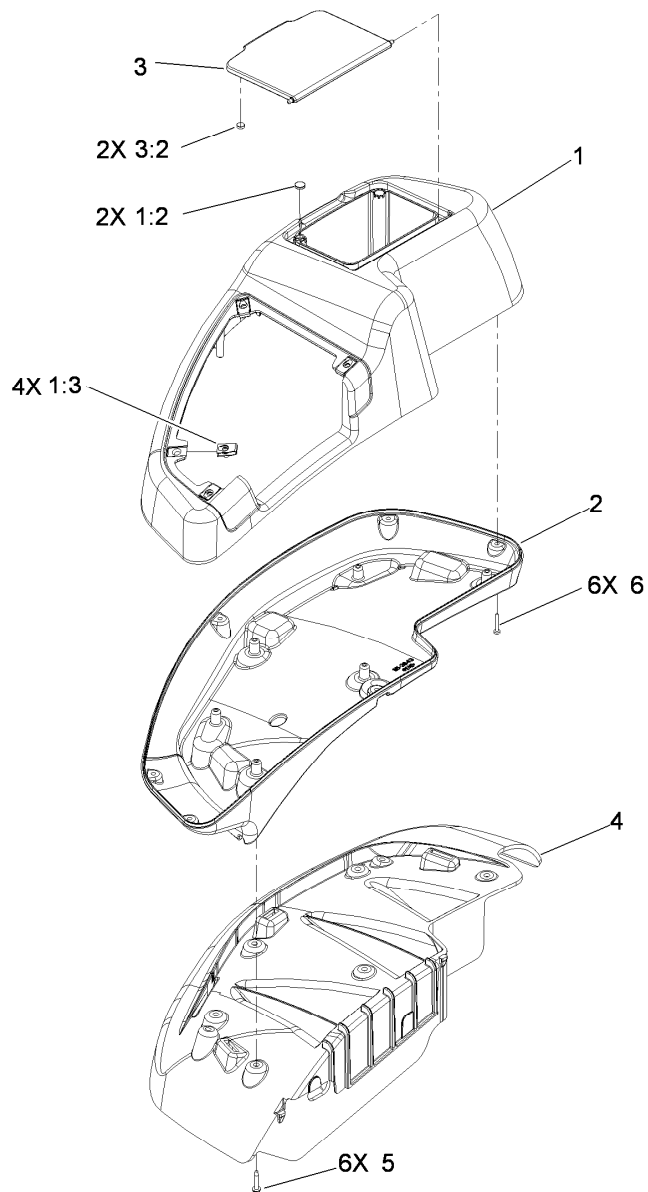
Fender, Console and Control Assembly

Ref.	Part Number	Qty.	Description
1	115-7401	1	LH Wide Fender/Console ASM
2	115-7400	1	RH Wide Fender/Console ASM
3	119-4234	1	Control Panel ASM
3:2	119-4233	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
5	110-5727	1	Control-Throttle ASM
5:1	112-2334	1	Lever-Throttle
5:2	110-5728	1	Cable Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	1	Clamp-Hose
12	117-7817	1	Clamp-Harness



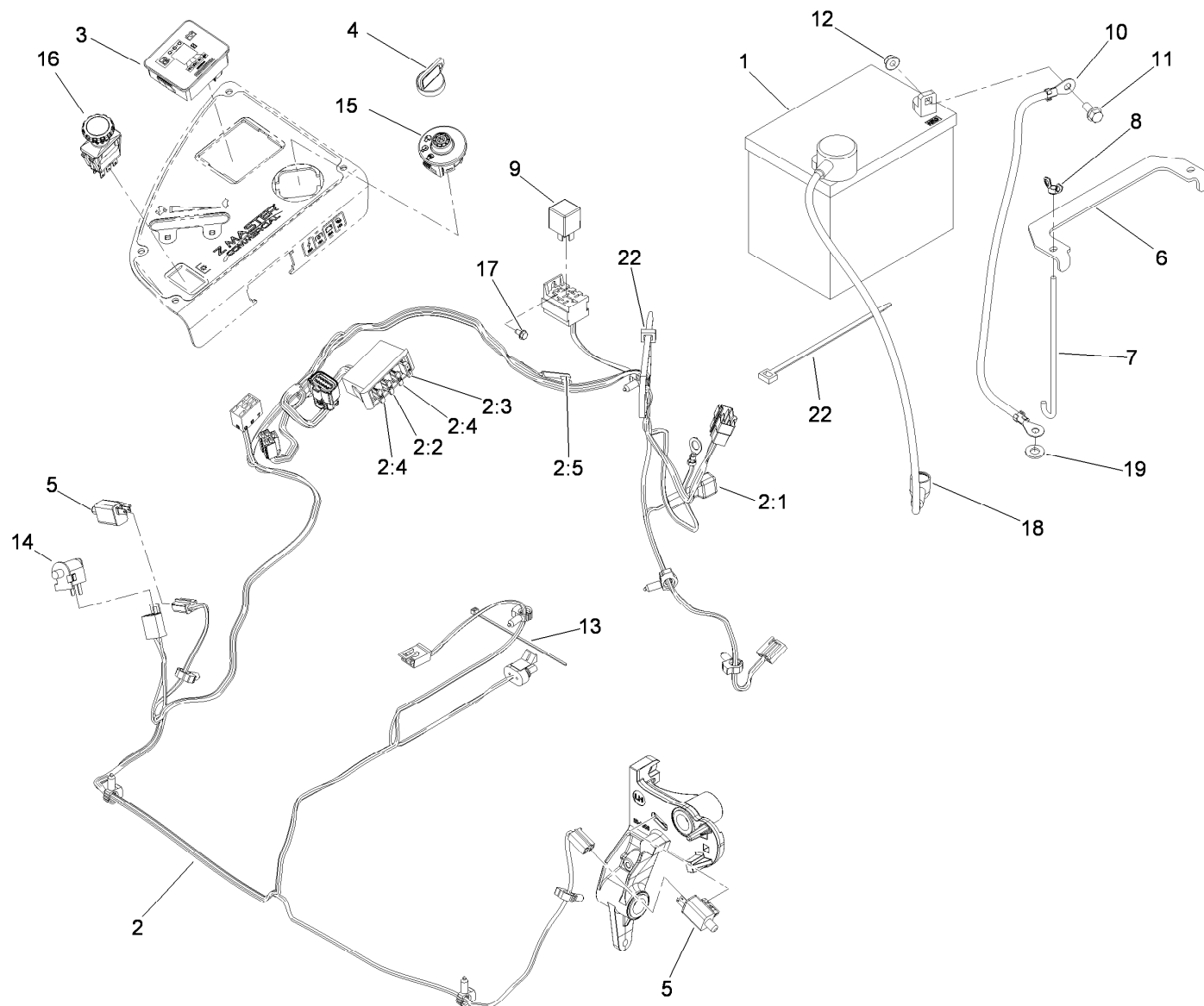
LH Console Assembly No. 115-7401

Ref.	Part Number	Qty.	Description
1	114-1539	1	LH Wide Console Top ASM
1:2	117-0883	2	Puck
2	115-3641	1	Console-Lwr, LH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9085	1	Fender-Wide, LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7400

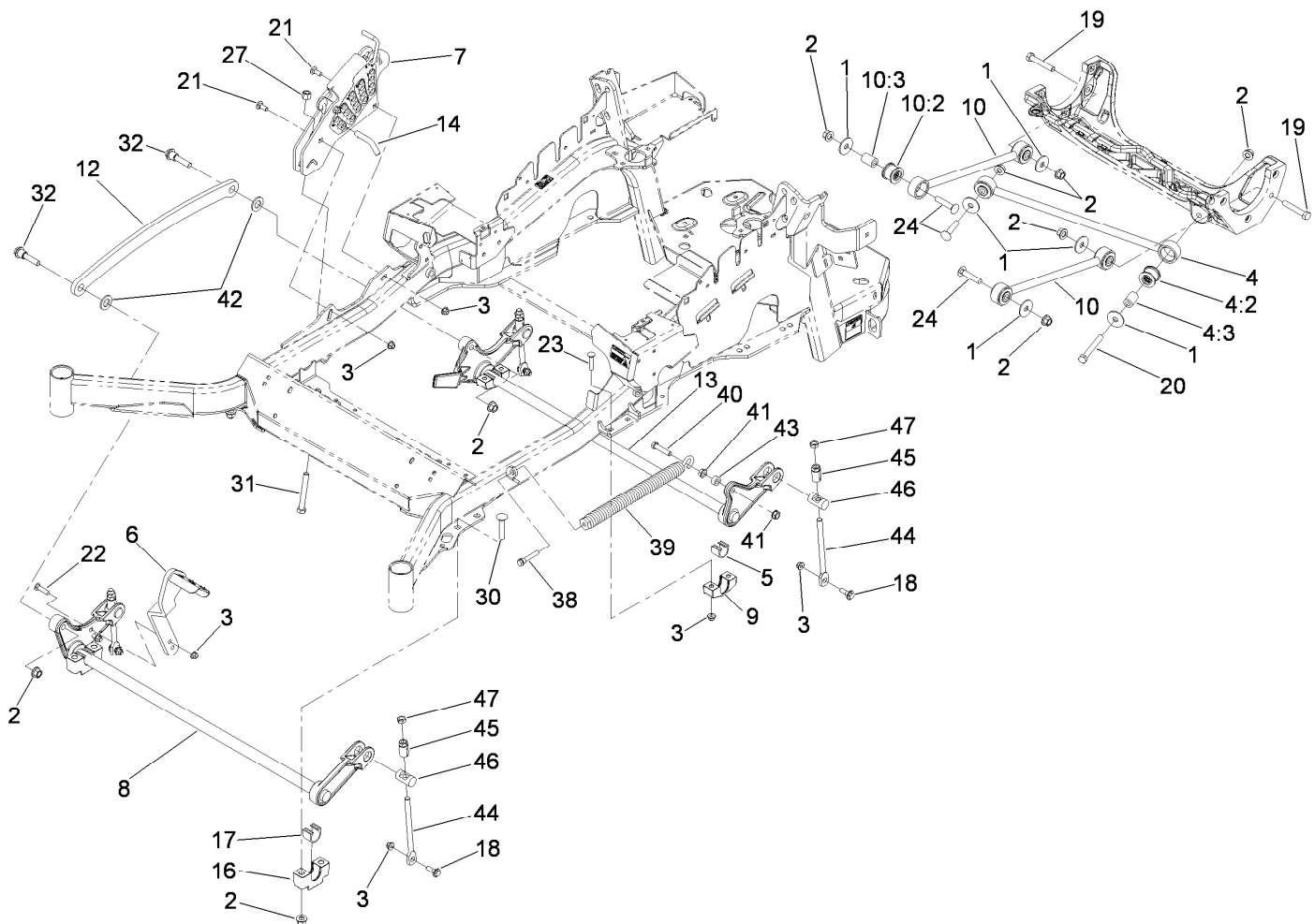
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1538	1	RH Wide Top Console ASM
1:2	117-0883	2	Puck
1:3	107069	4	Clip
2	115-3643	1	Console-Lwr, RH Wide
3	114-1537	1	Wide Lid ASM
3:2	114-5896	2	Magnet
4	109-9083	1	Fender-Wide, RH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	115-2796	1	Harness-Wire, Main
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-10 Amp
2:3	109355	1	Fuse-15 Amp
2:4	109102	2	Fuse-25 Amp
2:5	116-0053	1	Cap-Plug
3	116-1355	1	Fuel/Hour Meter ASM
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut

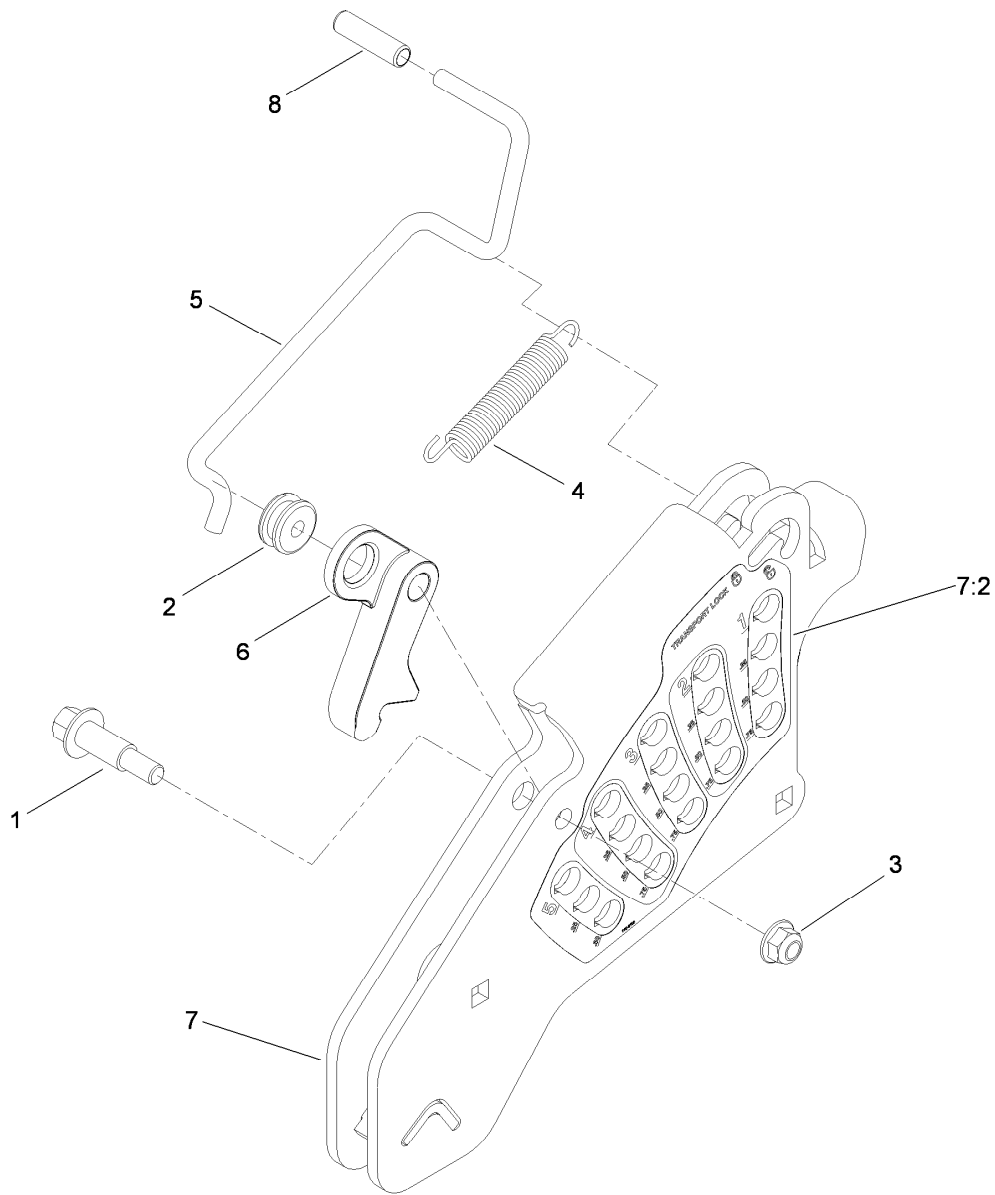
Ref.	Part Number	Qty.	Description
9	1-643275	1	Relay
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	117-2221	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
22	1-303335	1	Tie-Plastic



Deck Lift Assembly

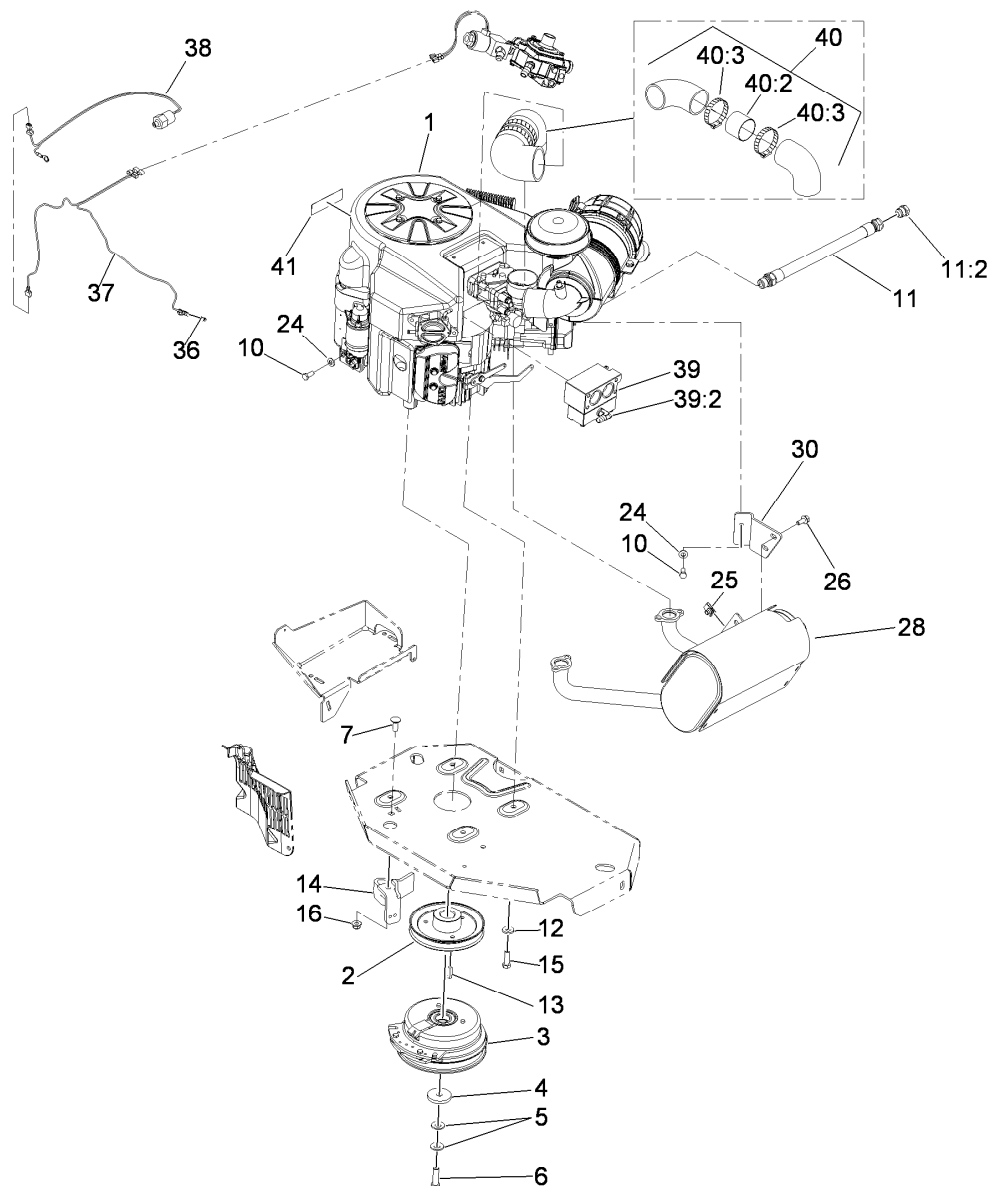
Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross, Rear Shaft
6	116-1919-01	1	Lever-Foot
7	109-7438	1	Height-Of-Cut ASM
8	116-1771-03	1	Deck Lift-Front
9	116-0818-03	2	Support-Bearing, Cross Shaft Rear
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
12	116-0797-03	1	Link-Lift, Deck
13	116-2645-03	1	Lift-Deck, Rear
14	109-8757	1	Pin-HOC
16	109-9409	2	Support-Cross Shaft, Bearing Front

Ref.	Part Number	Qty.	Description
17	109-9410	2	Bearing-Shaft Front, Cross
18	109-9840	4	Screw-Shoulder, HHF
19	325-12	2	Screw-HH
20	325-17	1	Screw-HH
21	3231-2	2	Screw-CARR
22	3231-4	2	Screw-CARR
23	3231-5	4	Screw-CARR
24	3233-34	3	Screw-CARR
27	3296-23	1	Nut-Lock, NI
30	116-1700	4	Screw-CARR,Spl
31	116-0559	1	Bolt-TAP
32	116-2022	2	Screw-HHF, Shoulder
38	92-7674	1	Bolt-Shoulder
39	116-0000	1	Extension Spring ASM
40	109-9065	1	Screw-HH
41	32128-37	2	Nut-HF
42	3256-28	2	Washer-Flat
43	116-2695	1	Spacer
44	109-8007	4	Link-Adjuster, Deck Lift
45	109-7840	4	Adjuster-Lift, Deck
46	109-8353	4	Trunnion
47	3218-5	4	Nut-Jam



Height-of-Cut Assembly No. 109-7438

Ref.	Part Number	Qty.	Description
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever

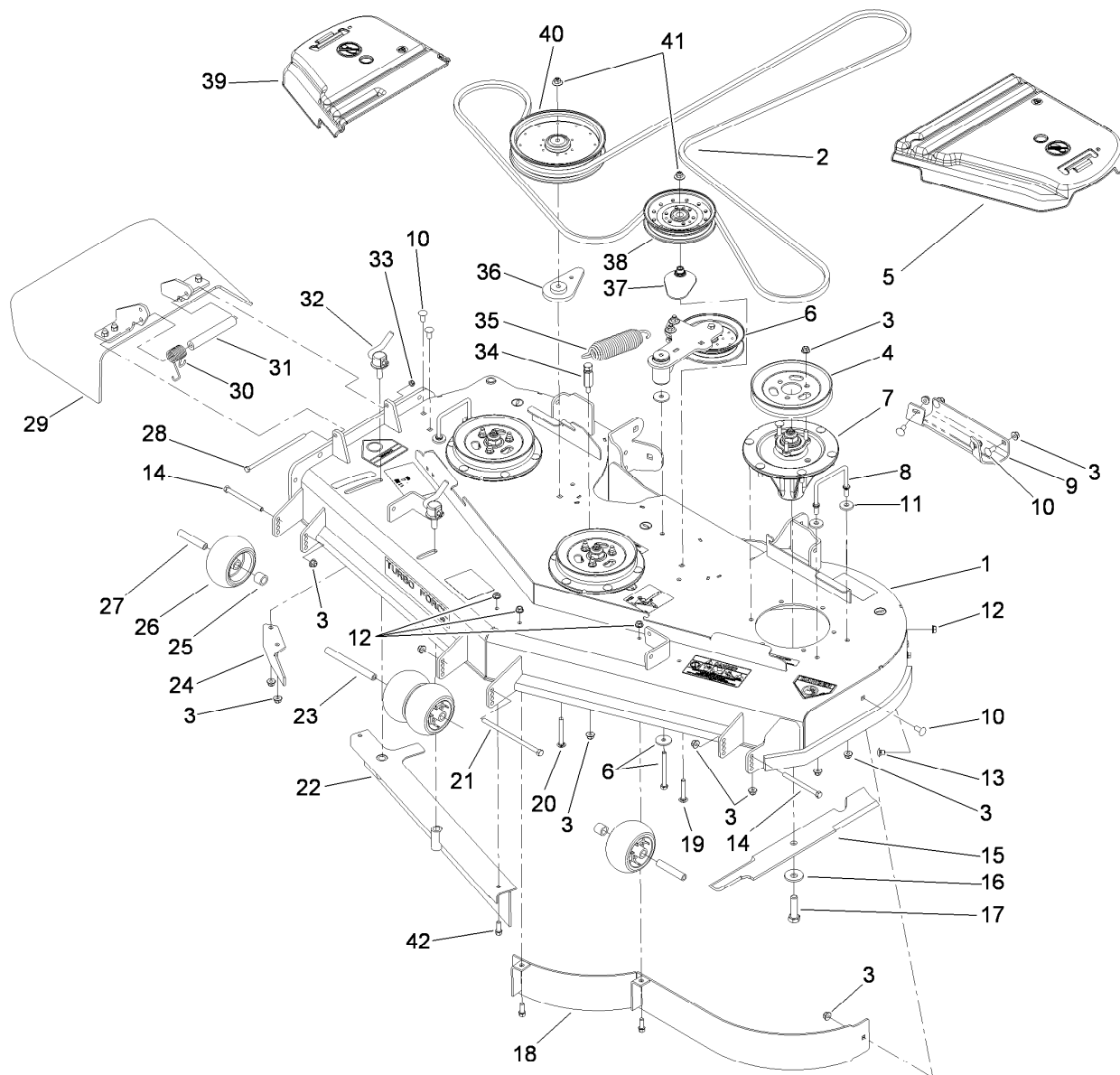


Engine, Clutch and Muffler Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki, Fx801V-As04 ●■	16	104-8301	1	Nut-Flange, NI
2	109-9905	1	Sheave	24	1-303334	3	Washer-Spring
3	116-1620	1	Clutch Kit	25	94-2413	2	U-Nut
4	109-6919	1	Washer-Clutch	26	3234-5	2	Screw-HHF
5	1-603610	2	Washer-Spring	28	116-1712	1	Muffler
6	109-9761	1	Screw-HH W/Loctite	30	116-0203	1	Bracket-Muffler
7	3231-22	1	Screw-CARR	36	32170-079	1	Terminal-Tab
10	33114-020	3	Screw-HH	37	116-2857	1	Wire Harness
11	109-4490	1	Oil Drain Hose ASM	38	116-2842	1	Oil Pressure Switch ASM
11:2	109-1012	1	Plug	39	116-2180	1	Mixer-Lpg
12	98-5975	4	Washer-Belleville	39:2	116-1127	1	Elbow-90 DEG
13	1-807259	1	Key	40	116-3296	1	Air Intake Hose ASM
14	116-2612-01	1	Clutch-Anchor	40:2	116-3294	1	Sleeve-Air Intake Hose
15	323-7	4	Screw-HH	40:3	2412-128	2	Clamp-Hose
				41	116-2852	1	Decal-Lpg Engine

● Not serviced separately

■ Obtain parts from www.kawpowerepc.com

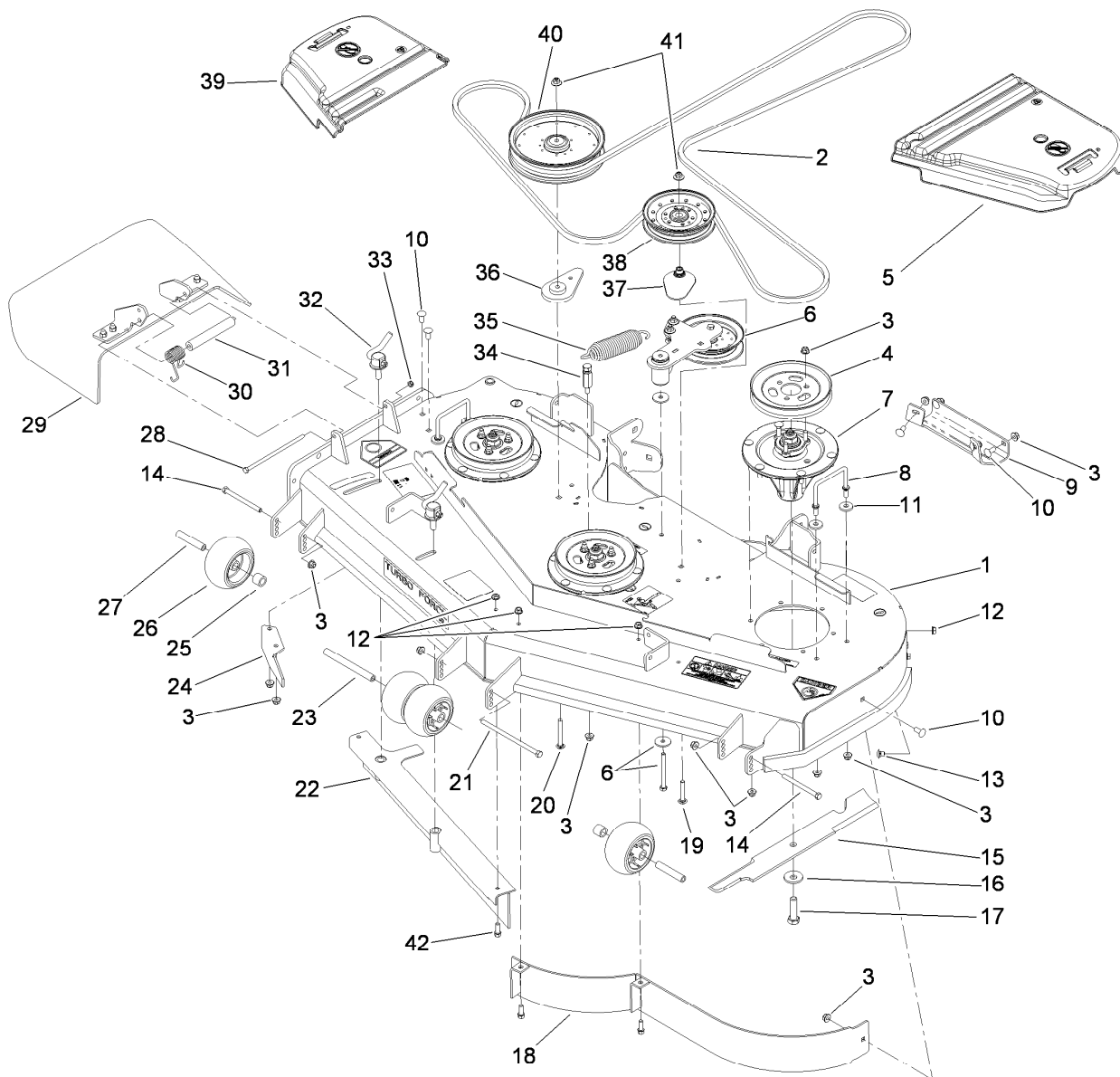


Deck Assembly

Ref.	Part Number	Qty.	Description
1	112-4180	1	Deck Decal ASM
2	114-5858	1	Belt-V
3	104-8301	42	Nut-Flange, NI
4	105-7734	3	Pulley
5	109-6938	1	Cover-Belt, LH
6		1	Idler Arm ASM ●
7	117-6159	3	Spindle ASM
8	109-6982	2	Wireform-Cover
9	105-8792-01	1	Plate-Skid
10	3231-27	7	Screw-CARR
11	1-373034	4	Washer
12	3290-357	6	Nut-HHF, Whiz
13	108-5387	3	Screw-CARR
14	323-23	2	Screw-HH
15	105-7718-03	3	Blade-Hi Flow
16	103-0865	3	Washer-Blade Bolt, Heavy
17	51-4060	3	Screw-Blade
18	114-5842-01	1	Baffle ASM
19	3231-40	1	Bolt-CARR

Ref.	Part Number	Qty.	Description
20	3231-42	1	Screw-CARR
21	108-5388	1	Screw-HH
22	105-7669-01	1	Baffle ASM
23	98-5967	1	Spacer-Wheel
24	106-3216-01	1	Baffle-Discharge
25	98-7913	2	Tube-Spacer
26	1-603299	4	Roller-Scalp, Anti
27	98-7912	2	Tube-Spacer
28	322-50	1	Screw-HH
29	108-2792	1	Rubber Deflector ASM
30	108-4052	1	Spring-Torsion
31	105-4622	1	Spacer
32	107-1664	2	Lever ASM
33	3296-47	1	Nut-Lock, NI
34	114-5867	1	Anchor-Spring, Tall
35	116-0133	1	Extension-Spring
36	109-9416	1	Spacer-Idler
37	109-2872	1	Spacer-Pulley
38	114-5895	1	Pulley-Idler, Flat

● Not serviced separately

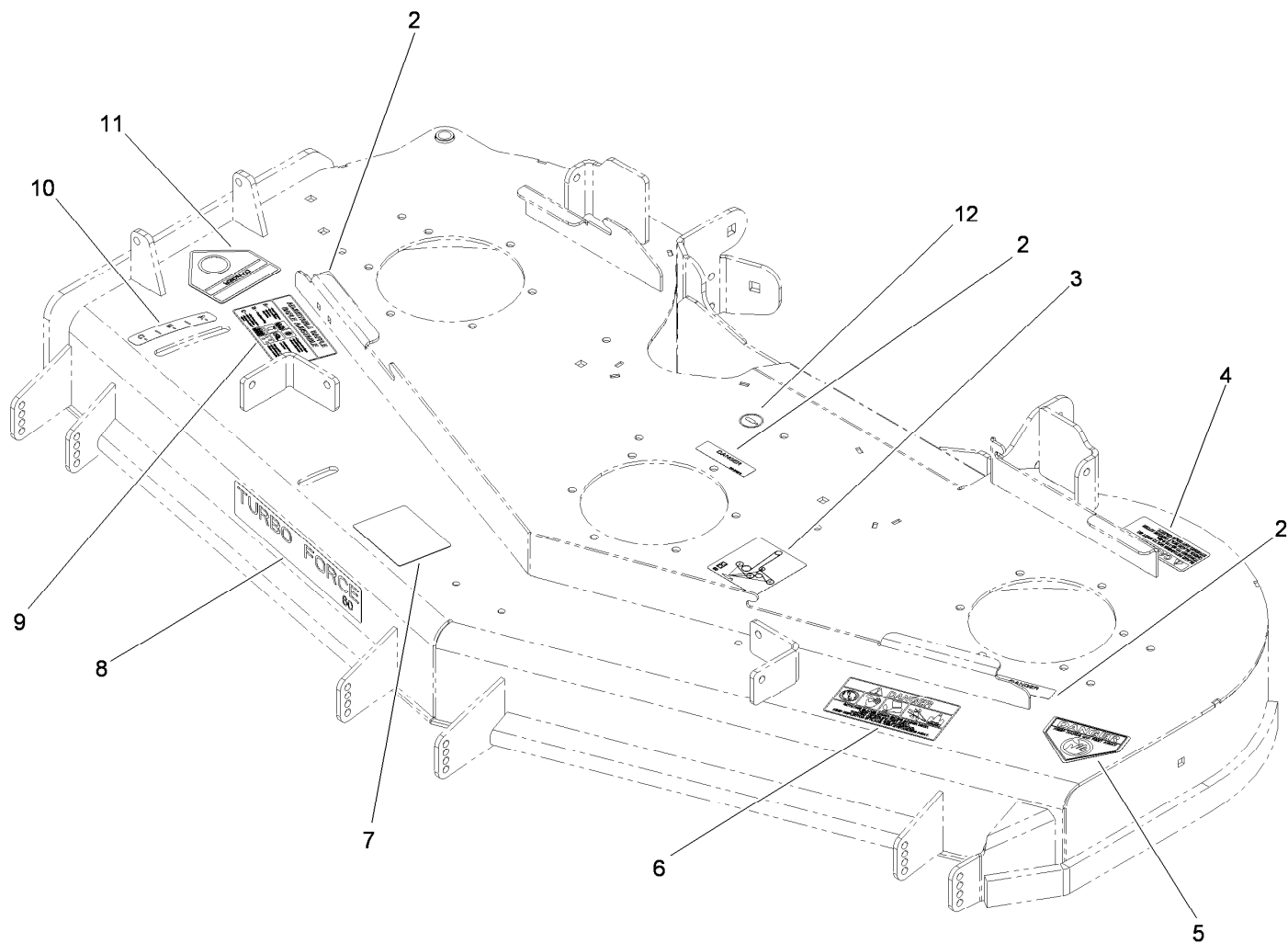


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
39	116-0094	1	Cover-Belt, RH
40	109-8590	1	Pulley-Idler

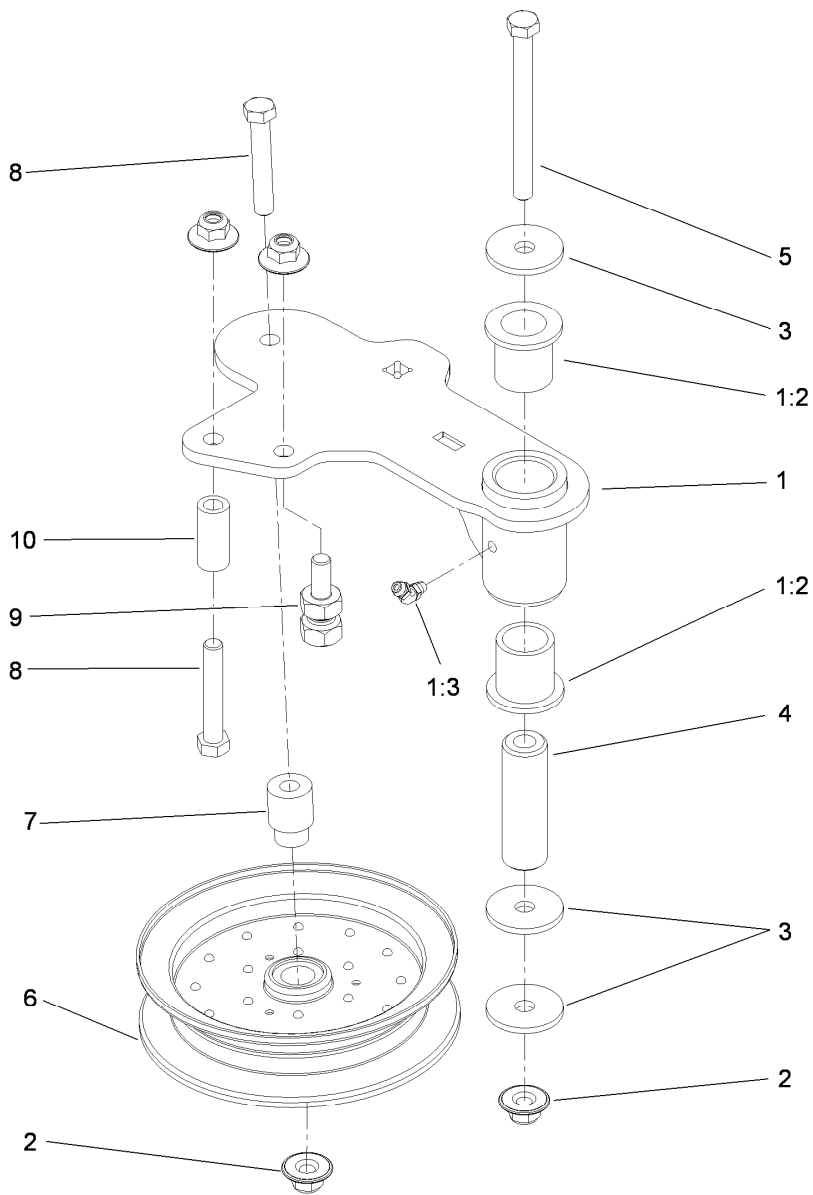
Ref.	Part Number	Qty.	Description
41	109-6658	2	Nut-Flange, NI
42	92-1624	3	Screw-HWH

● Not serviced separately



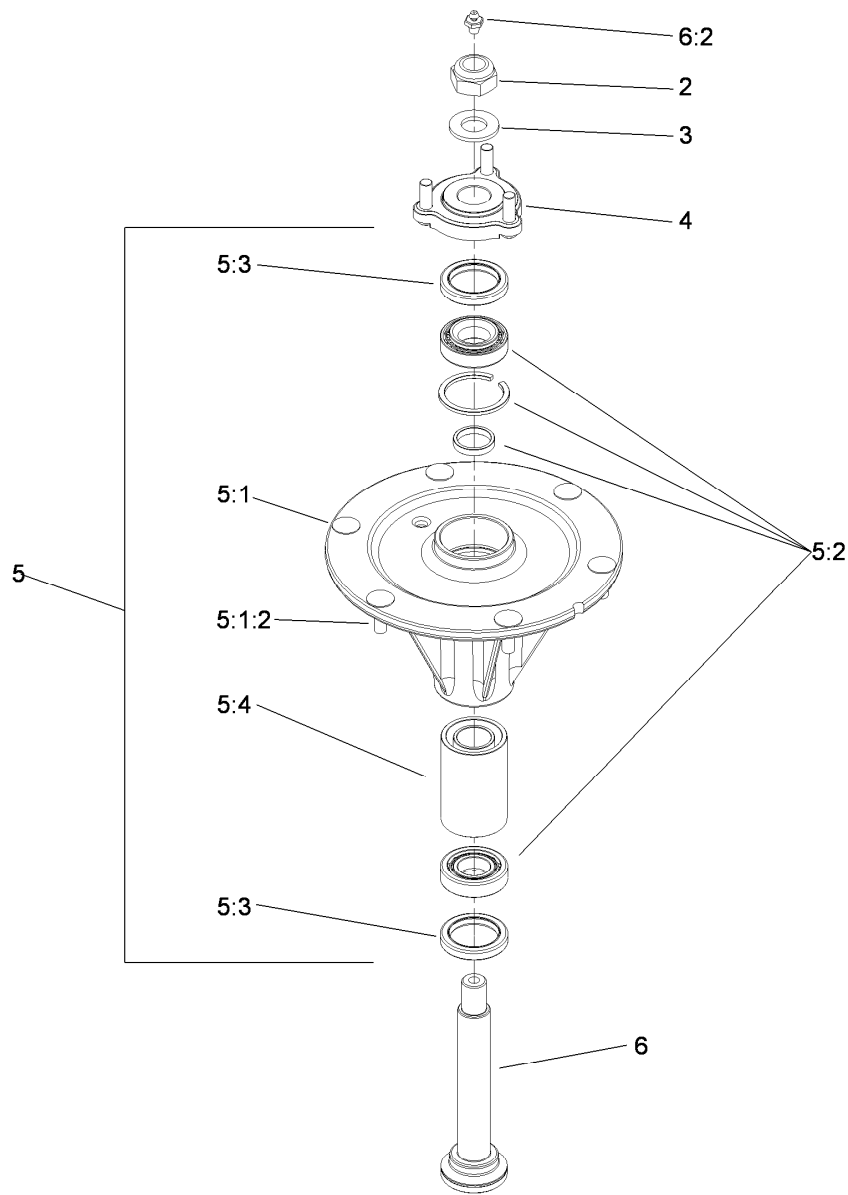
Deck Decal Assembly No. 112-4180

Ref.	Part Number	Qty.	Description
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Router, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1619	1	Decal
9	110-2068	1	Decal-Adjustment, Baffle
10	110-2067	1	Decal-Setting, Baffle
11	54-9220	1	Decal-Danger
12	58-6520	1	Decal-Grease



Idler Assembly

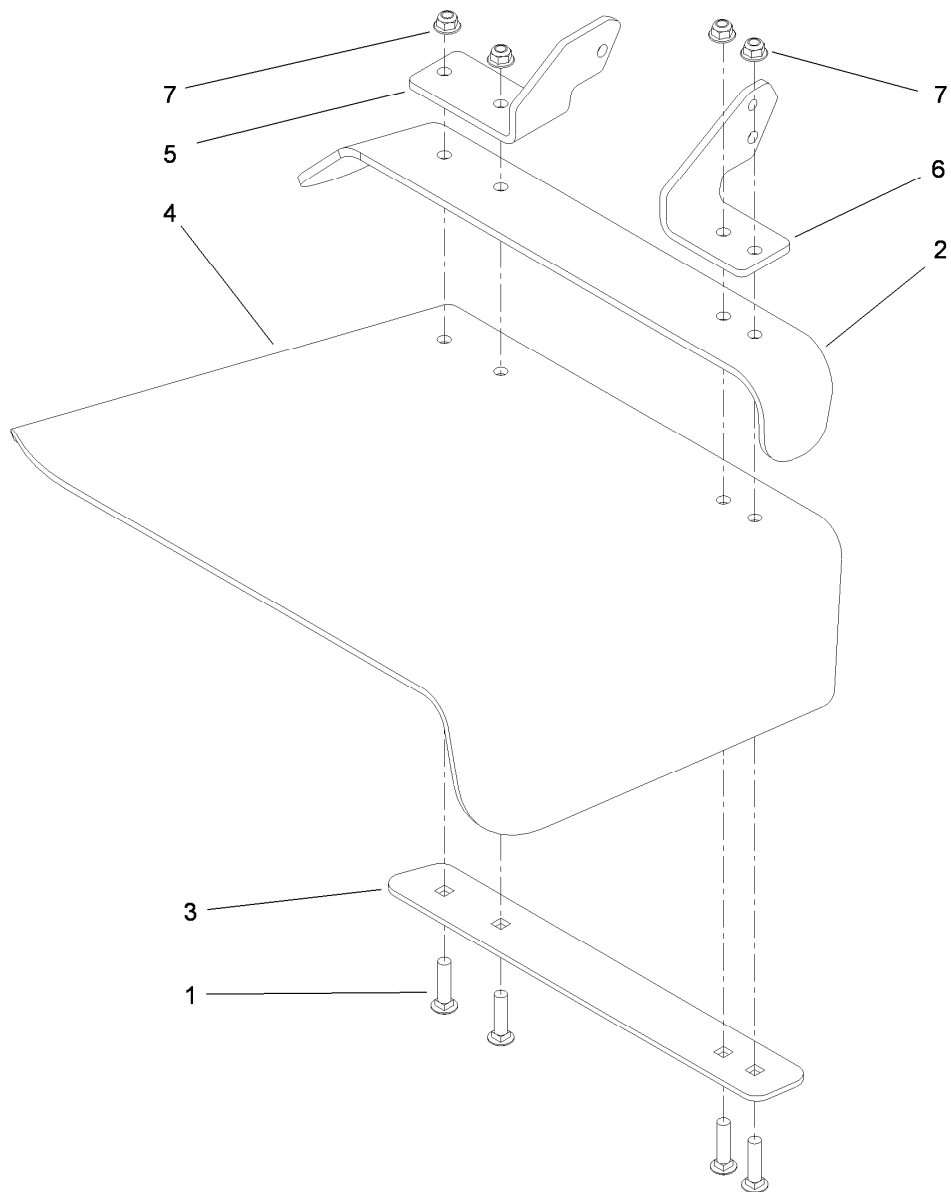
Ref.	Part Number	Qty.	Description
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	103-8743	1	Pulley-Idler, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 117-6159

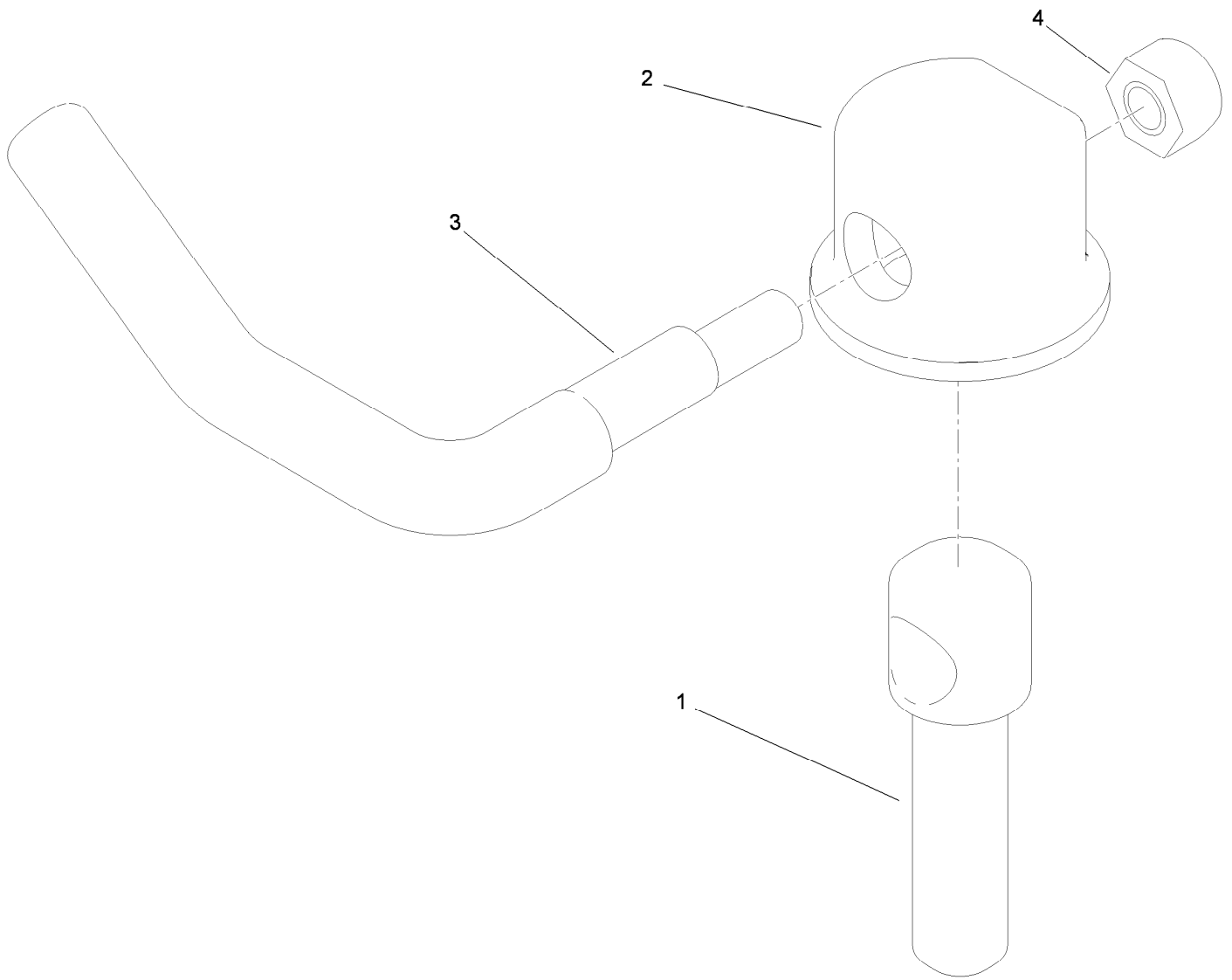
Ref.	Part Number	Qty.	Description
2	3296-67	1	Nut-Lock, NI
3	92-5836	1	Washer
4	117-6172	1	Spindle Hub ASM (W/Studs)
5		1	Spindle Housing And Tapered Bearings ASM ●
5:1		1	Housing-Spindle ●
5:1:2	114-8195	6	Bolt-Ribbed Neck
5:2	114-8163	1	Bearing ASM
5:3	253-133	2	Seal-Oil
5:4	117-6185	1	Spacer Set
6	119-1851	1	Spindle Shaft And Zerk ASM
6:2	302-2	1	Fitting-Grease

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

Ref.	Part Number	Qty.	Description
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI



Lever Assembly No. 107-1664

Ref.	Part Number	Qty.	Description
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI

Attachments and Accessories

For 74975 Z Master G3 Riding Mower, with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 20.5 inch.....	105-7715-03
Blade-Lo Flow, 20.5 inch.....	105-7716-03
Blade-Hi Flow, 20.5 inch	105-7718-03
Blade-Recycler, 20.5 inch	105-7777-03
Blade-Atomic, 20.5 inch.....	105-8777-03
6 Pack Blade, 20.5 inch Hi-Flow	108-1114
6 Pack-Blade, 20.5 inch Atomic	108-1115
6 Pack Blade, 20.5 inch Mid-Flow	108-1123
6 Pack-Blade, 20.5 inch Lo Flow.....	108-1128
Hitch Kit	109-9487
6 Pack-Blade, 20.5 inch Recycler	110-0405
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7468
Roller Striper Kit.....	115-7470
Light Kit.....	116-1154
Z Stand Kit.....	117-0350
Operator-Controlled Discharge Chute Kit	117-3600
Deluxe Suspension Seat Kit	117-6174
Toro Deluxe Rider Cover.....	490-7319
Filter Minder Gauge	99-4664
Trash Holder Kit.....	TC26

Notes:

Notes:



Count on it.