



**Wheel Horse[®]
Garden Tractor**

**48" Side Discharge
Cutting Unit**

Model No. 78360 - 5900001 Thru 7900001 & UP

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

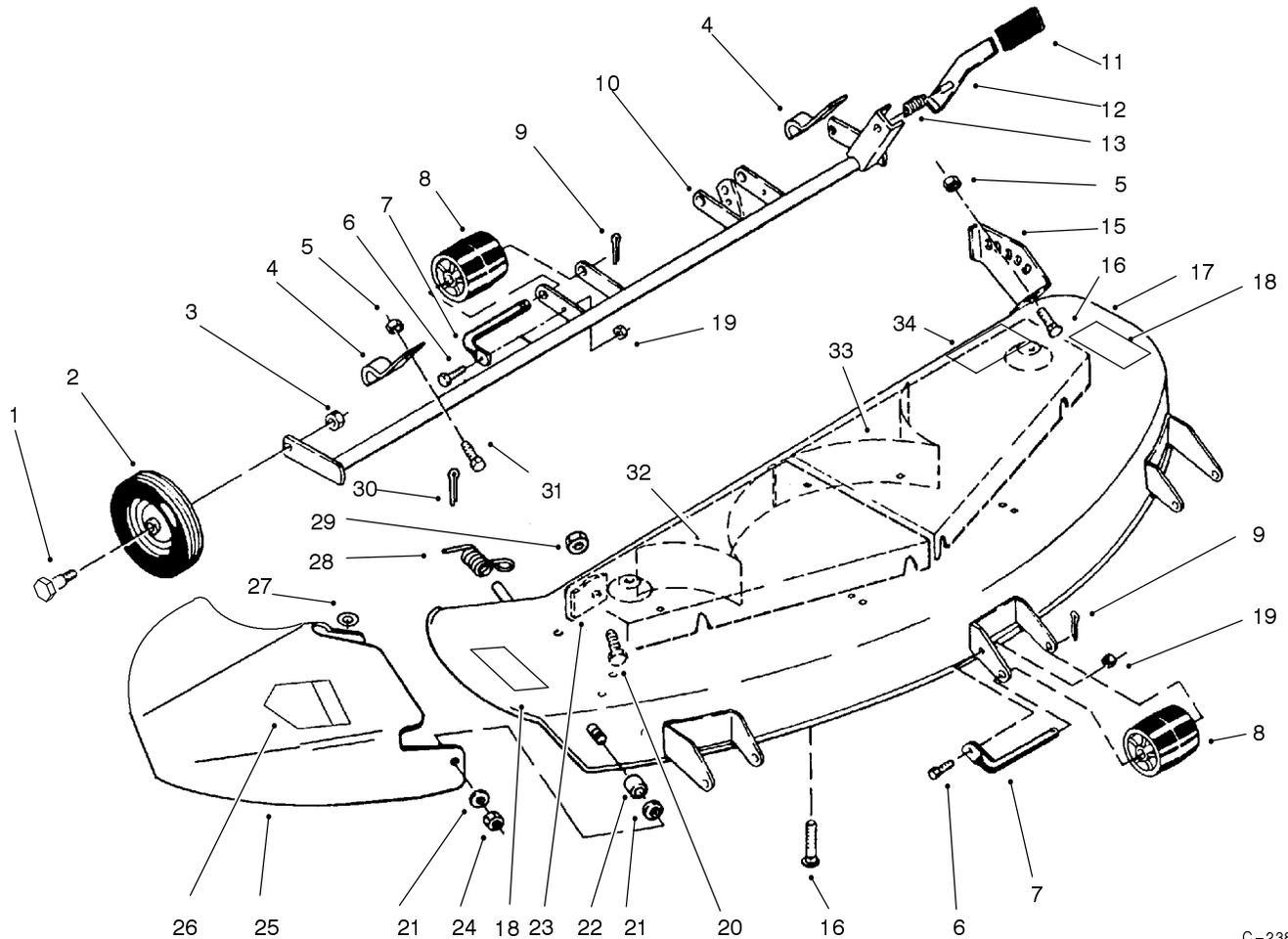
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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HWHTF	hex washer head thread forming
ASM	assembly	INC	includes
CARR	carriage	LH	left hand
DEG	degrees	PH	pan head
FH	flat head	PPH	Phillips pan head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HFW	hex flange washer	SFH	slotted fillister head
HH	hex head	SH	square head
HHF	hex head flange	SHWH	slotted hex washer head
HHST	hex head self tapping	SPH	slotted pan head
HJ	hex jam	STD	standard
HOC	height-of-cut	TAP	self tapping
HS	hex socket	TH	truss head
HSBH	hex socket button head	TTH	Torx truss head
HSFH	hex socket flat head	WH	wing head
HSH	hex socket head		
HWH	hex washer head		

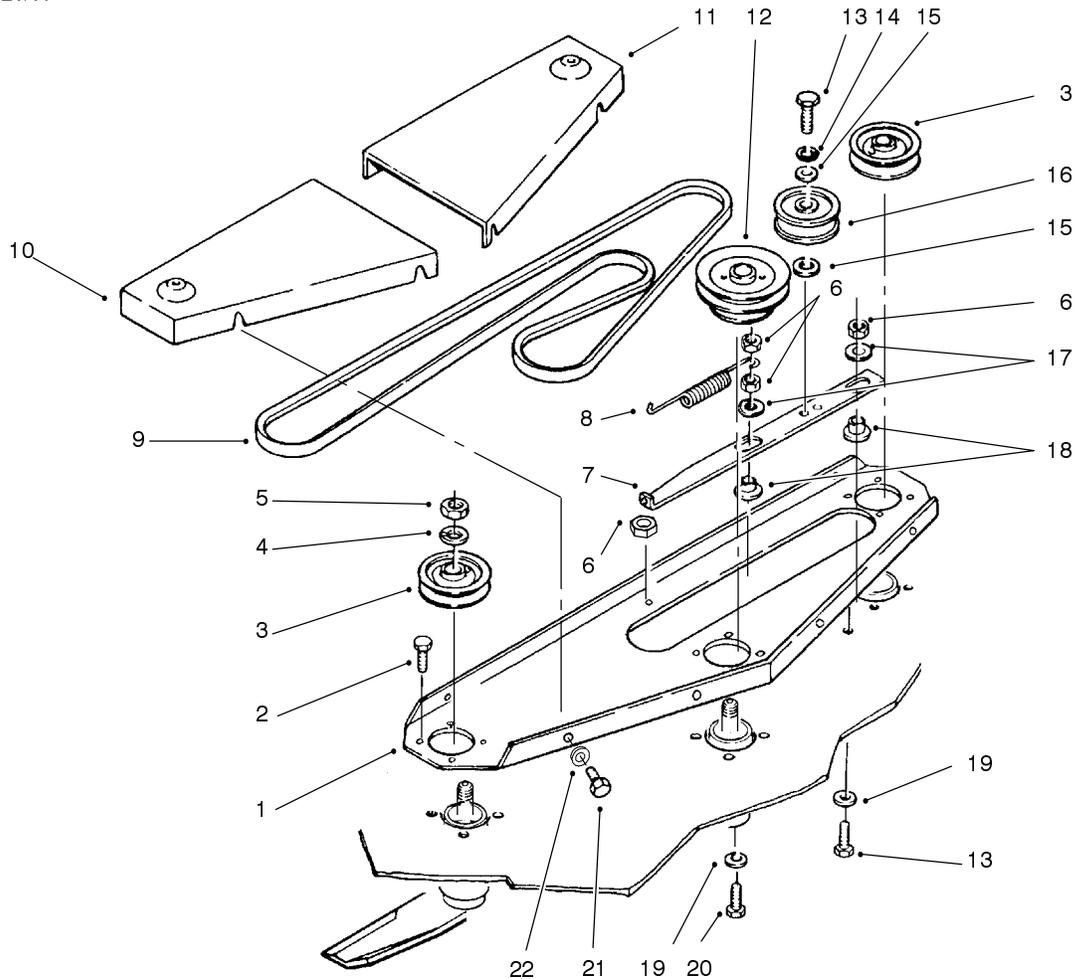


C-2380

DECK ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	5188	Screw - HSH	2	19	3296-42	Nut - Lock	5
2	110506	Wheel	2	20	322-3	Screw - HH	2
3	32146-2	Nut - Lock	2	21	93-1633	Washer - Nylon	2
4	110837	Clamp	2	22	116080	Bushing	1
5	3296-39	Nut - Lock	4	23	93-1610	Guard - Chute	1
6	321-4	Screw - HH	5	24	9152366	Nut - Jam	1
7	110847	Shaft - Roller	5	25	88-2750	Chute Assembly (Incl. Ref. #26)	1
8	108798	Roller	5	26	93-1122	Decal - Danger	1
9	3272-21	Pin - Cotter	5	27	3256-26	Washer - Flat	1
10	119750	Support - Gage Wheel	1	28	93-1630	Spring	1
11	103712	Grip	1	29	3296-29	Nut - Lock	2
12	115213	Lever	1	30	3272-10	Pin - Cotter	1
13	101853	Spring - Compression	1	31	3231-25	Screw - Carriage	4
15	102654	Quadrant	1	32	115074	Baffle - R.H.	1
16	3231-2	Screw - Carriage	3	33	115073	Baffle - L.H.	1
17	92-6509	Deck - Assembly (Incl. Ref. #18, 32 & 33)	1	34	106753	Decal - Height of Cut & Belt Routing	1
18	92-7108	Decal - Danger	2				

* Not Illustrated



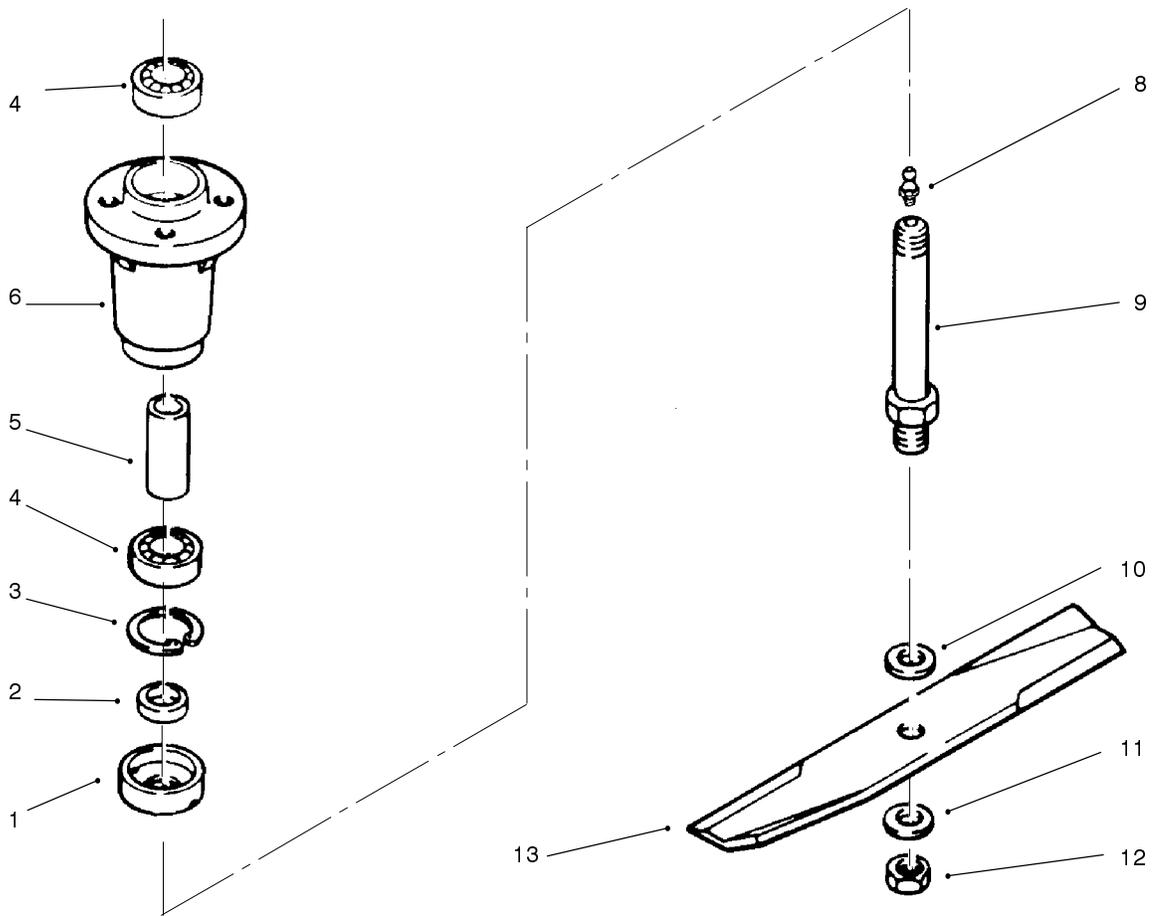
C-2381

BELT COVER, BELT, DRIVE & IDLER PULLEYS

Ref. No.	Part No.	Description	No. Used
1	94-1807	Plate - Reinforcement	1
2	9080326	Screw - HH	12
3	110146	Pulley - Drive	2
4	3253-8	Washer - Lock	3
5	3220-6	Nut - Jam	3
6	3296-39	Nut - Lock	10
7	106120	Bar - Idler Support	1
8	100071	Spring - Extension	1
9	1594	Belt - V	1
10	107026	Cover - Belt R.H.	1
11	107027	Cover - Belt L.H.	1

Ref. No.	Part No.	Description	No. Used
12	110147	Pulley - Center	1
13	323-7	Screw - HH	2
14	3253-21	Washer - Spring Lock	1
15	3256-24	Washer - Flat	2
16	93-1622	Pulley - Flat Idler	1
17	107675	Washer - Rubber	2
18	107674	Spacer - Bushing	2
19	2844	Washer - Flat	2
20	323-9	Screw - HH	1
21	32144-4	Screw - Tap	8
22	3255-7	Washer - Lock	8

* Not Illustrated



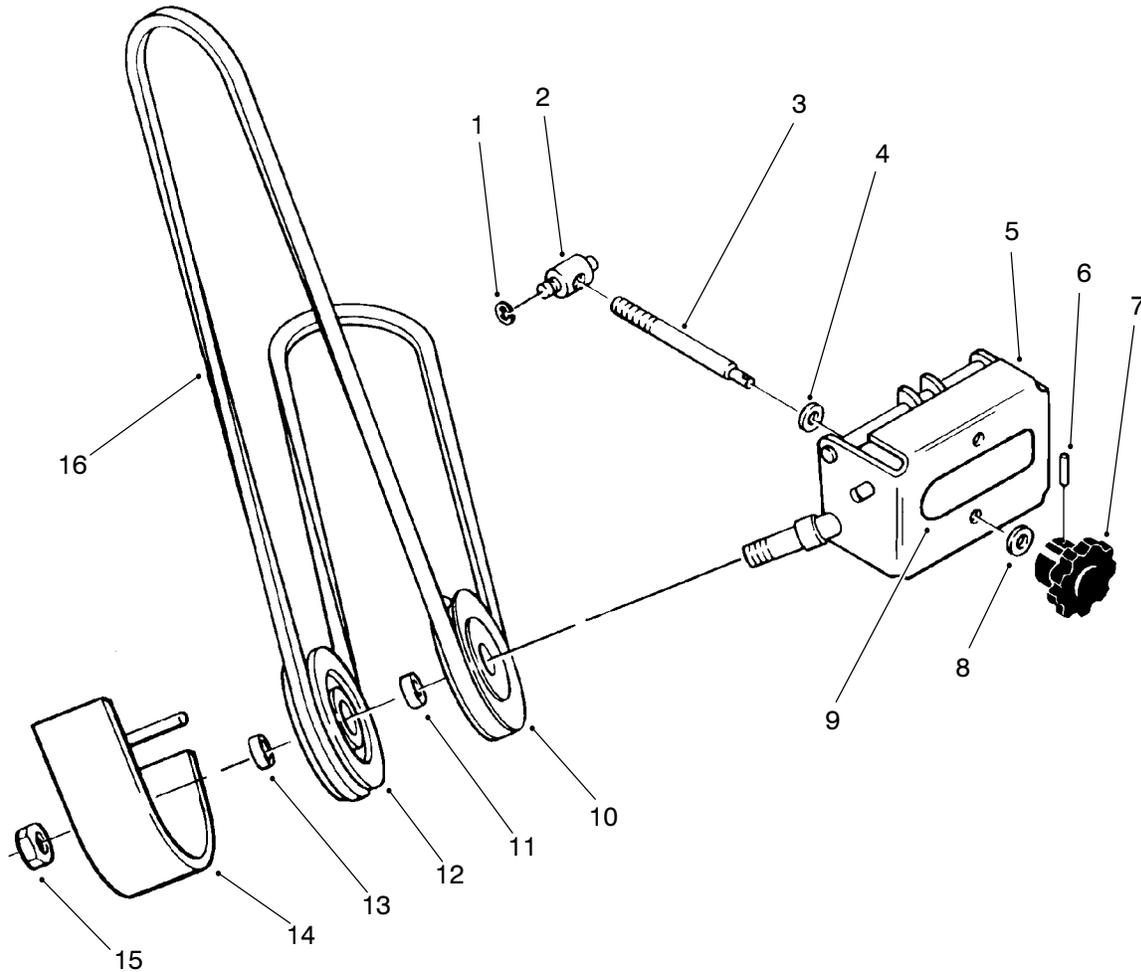
C-2382

SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	106067	Cup - Flat	3
2	106068	Spacer	3
3	32120-42	Ring - Retaining	3
4	109966	Bearing - Ball	6
5	116085	Tube	3
6	114568	Housing - Spindle	3
8	302-5	Fitting - Grease	3

Ref. No.	Part No.	Description	No. Used
9	112674	Shaft - Spindle	3
10	9202574	Washer - Flat	3
11	3256-28	Washer - Flat	3
13	106637	Set - Blade, 16"	1
12	3220-7	Nut - Jam	3
*	110172	Spindle Assembly (Inc. Ref.# 1-9)	

* Not Illustrated



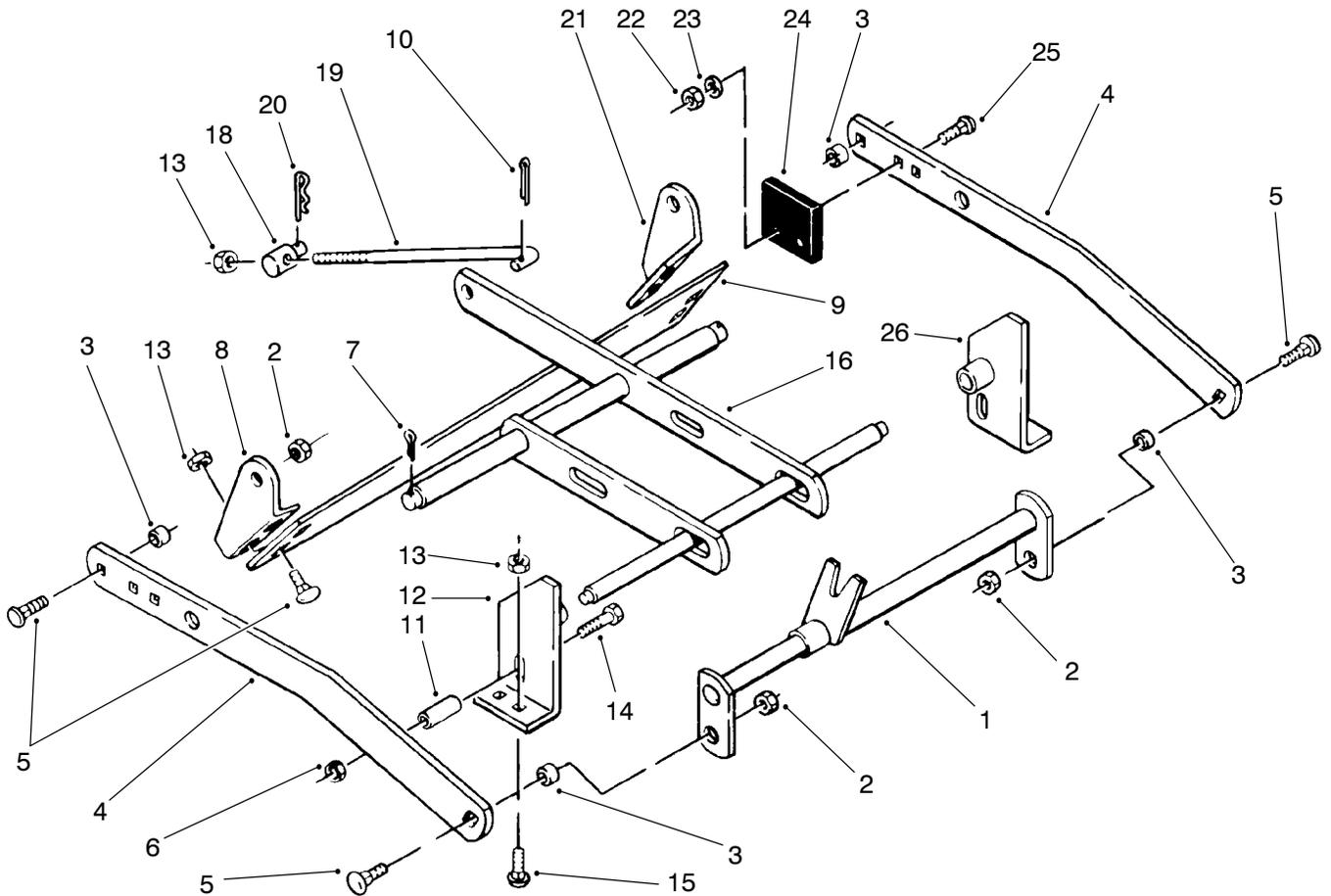
C-1850

IDLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	105797	Ring - Retaining	2
2	101708	Trunnion	1
3	101842	Rod - Adjustment	1
4	3256-24	Washer - Flat	1
5	101728	Support - Idler	1
6	933156	Pin - Spirol	1
7	101851	Knob - Adjusting	1
8	108571	Washer - Spring Lock	1
9	92-8747	Decal - Attach-a-Matic	1

Ref. No.	Part No.	Description	No. Used
10	92-7103	Pulley - V-Idler	1
11	101734	Spacer	1
12	104975	Pulley - Flat Idler	1
13	101757	Spacer	1
14	9150076	Nut - Lock	1
15	102582	Cover - Belt	1
16	102742	Belt - Drive	1
*	101657	Front Idler Assembly (Inc. Ref. #1-8 & 10-15)	1

* Not Illustrated



C-1849

LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1
2	102809	Nut - HHF	4
3	111044	Spacer	4
4	101777	Bar - Draft	2
5	3231-25	Screw - Carriage	8
6	3296-48	Nut - Lock	2
7	3272-12	Pin - Cotter	2
8	101776	Bracket - R.H.	1
10	102570	Shaft - Leveler	1
11	9793604	Stop	2
12	102574	Bracket - R.H.	1
13	3296-39	Nut - Lock	9
14	3232-3	Screw - Carriage	2

Ref. No.	Part No.	Description	No. Used
15	3231-2	Screw - Carriage	4
16	110269	Leveler	1
18	6739	Trunnion	1
19	92-9841	Rod - Adjusting	1
20	9335044	Hairpin	1
21	101775	Bracket - L.H.	1
22	3296-29	Nut - Lock	4
23	3256-3	Washer - Flat	4
24	102322	Stop - Rubber	2
25	3230-3	Screw - Carriage	4
26	102575	Bracket - L.H.	1
27	3272-6	Pin - Cotter	1

TORO PART NUMBER INDEX

3318-206 REV. A

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
1594	Belt - V	2 9 1	119750	Support - Gage Wheel	1 10 1
5188	Screw - HSH	1 1 2	933156	Pin - Spirol	4 6 1
2844	Washer - Flat	2 19 2	9080326	Screw - HH	2 2 12
6739	Trunnion	5 18 1	9150076	Nut - Lock	4 14 1
100071	Spring - Extension	2 8 1	9152366	Nut - Jam	1 24 1
101657	Front Idler Assembly	4 * 1	9202574	Washer - Flat	3 10 3
101708	Trunnion	4 2 1	9335044	Hairpin	5 20 1
101728	Support - Idler	4 5 1	9793604	Stop	5 11 2
101734	Spacer	4 11 1	88-2750	Chute Assembly	1 25 1
101757	Spacer	4 13 1	92-6509	Deck - Assembly	1 17 1
101758	Hitch	5 1 1	92-7103	Pulley - V-Idler	4 10 1
101775	Bracket - L.H.	5 21 1	92-7108	Decal - Danger	1 18 2
101776	Bracket - R.H.	5 8 1	92-8747	Decal - Attach-a-Matic	4 9 1
101777	Bar - Draft	5 4 2	92-9841	Rod - Adjusting	5 19 1
101842	Rod - Adjustment	4 3 1	93-1122	Decal - Danger	1 26 1
101851	Knob - Adjusting	4 7 1	93-1610	Guard - Chute	1 23 1
101853	Spring - Compression	1 13 1	93-1622	Pulley - Flat Idler	2 16 1
102322	Stop - Rubber	5 24 2	93-1630	Spring	1 28 1
102570	Shaft - Leveler	5 10 1	93-1633	Washer - Nylon	1 21 2
102574	Bracket - R.H.	5 12 1	94-1807	Plate - Reinforcement	2 1 1
102575	Bracket - L.H.	5 26 1	302-5	Fitting - Grease	3 8 3
102582	Cover - Belt	4 15 1	321-4	Screw - HH	1 6 5
102654	Quadrant	1 15 1	322-3	Screw - HH	1 20 2
102742	Belt - Drive	4 16 1	323-7	Screw - HH	2 13 2
102809	Nut - HHF	5 2 4	323-9	Screw - HH	2 20 1
103712	Grip	1 11 1	3220-6	Nut - Jam	2 5 3
104975	Pulley - Flat Idler	4 12 1	3220-7	Nut - Jam	3 12 3
105797	Ring - Retaining	4 1 2	3230-3	Screw - Carriage	5 25 4
106067	Cup - Flat	3 1 3	3231-2	Screw - Carriage	5 15 4
106068	Spacer	3 2 3	3231-2	Screw - Carriage	1 16 3
106120	Bar - Idler Support	2 7 1	3231-25	Screw - Carriage	5 5 8
106637	Set - Blade, 16	3 13 1	3231-25	Screw - Carriage	1 31 4
106753	Decal - Height of Cut &	1 34 1	3232-3	Screw - Carriage	5 14 2
107026	Cover - Belt R.H.	2 10 1	3253-8	Washer - Lock	2 4 3
107027	Cover - Belt L.H.	2 11 1	3253-21	Washer - Spring Lock	2 14 1
107674	Spacer - Bushing	2 18 2	3255-7	Washer - Lock	2 22 8
107675	Washer - Rubber	2 17 2	3256-3	Washer - Flat	5 23 4
108571	Washer - Spring Lock	4 8 1	3256-24	Washer - Flat	4 4 1
108798	Roller	1 8 5	3256-24	Washer - Flat	2 15 2
109966	Bearing - Ball	3 4 6	3256-26	Washer - Flat	1 27 1
110146	Pulley - Drive	2 3 2	3256-28	Washer - Flat	3 11 3
110147	Pulley - Center	2 12 1	3272-6	Pin - Cotter	5 27 1
110172	Spindle Assembly	3 * 1	3272-10	Pin - Cotter	1 30 1
110269	Leveler	5 16 1	3272-12	Pin - Cotter	5 7 2
110506	Wheel	1 2 2	3272-21	Pin - Cotter	1 9 5
110837	Clamp	1 4 2	3296-29	Nut - Lock	1 29 2
110847	Shaft - Roller	1 7 5	3296-29	Nut - Lock	5 22 4
111044	Spacer	5 3 4	3296-39	Nut - Lock	1 5 4
112674	Shaft - Spindle	3 9 3	3296-39	Nut - Lock	2 6 10
114568	Housing - Spindle	3 6 3	3296-39	Nut - Lock	5 13 9
115073	Baffle - L.H.	1 33 1	3296-42	Nut - Lock	1 19 5
115074	Baffle - R.H.	1 32 1	3296-48	Nut - Lock	5 6 2
115213	Lever	1 12 1	32120-42	Ring - Retaining	3 3 3
116080	Bushing	1 22 1	32144-4	Screw - Tap	2 21 8
116085	Tube	3 5 3	32146-2	Nut - Lock	1 3 2

*Not Illustrated