FORM NO. 3318–370 REV. A

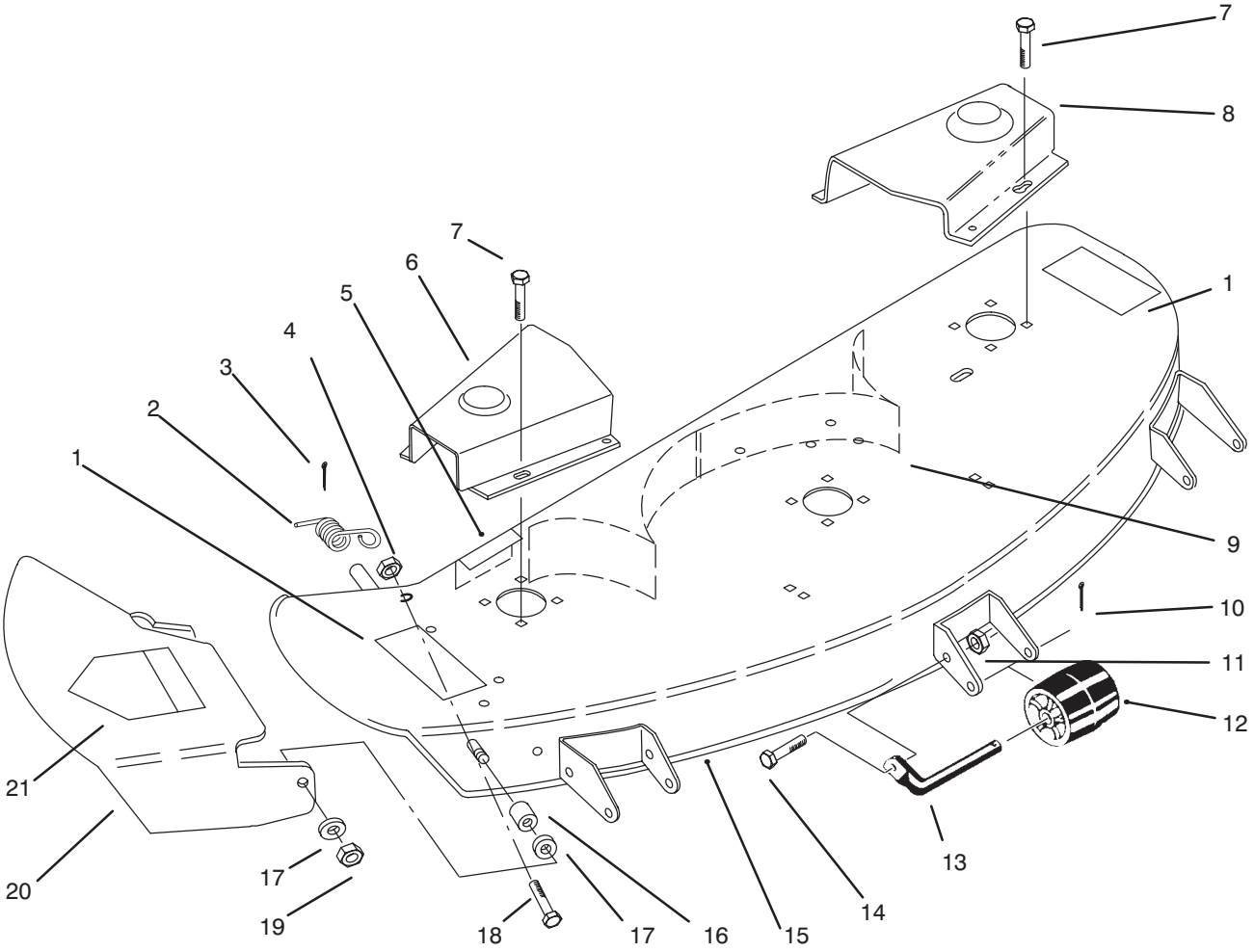
TORO®

MODEL NO. 78347–6900001 Thru 7900001 & UP

PARTS CATALOG

42” Rotary Cutting Unit – Int’l

WHEEL HORSE GARDEN TRACTOR



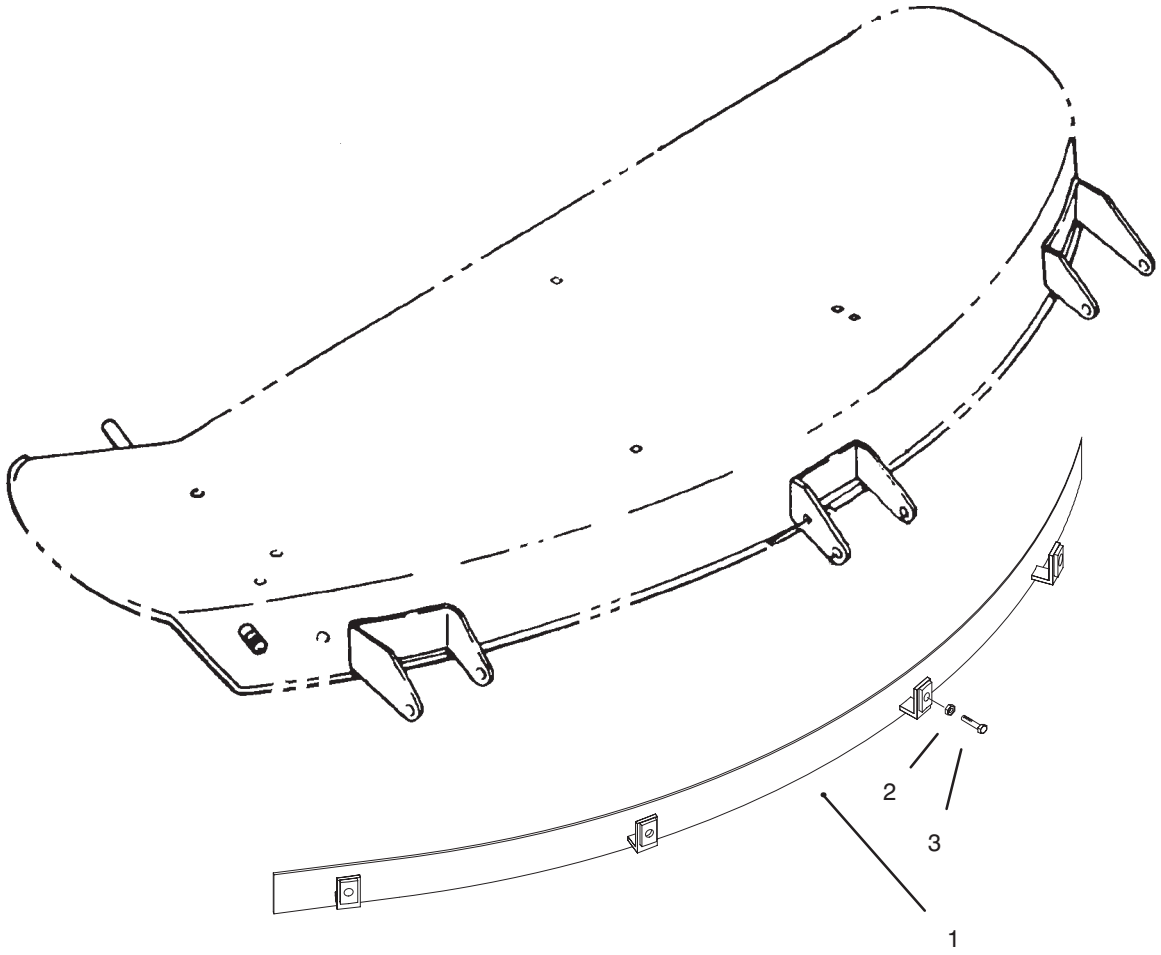
DECK ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93–7317	Decal – Danger	2
2	93–1631	Spring	1
3	3272–10	Pin – Cotter	1
4	3296–39	Nut – Lock	1
5	93–7843	Decal – Height & Belt	1
6	107028	Cover – Belt R.H.	1
7	9266714	Bolt	8
8	107029	Cover – Belt L.H.	1
9	115062	Baffle – Deck R.H.	1
*	115063	Baffle – Deck L.H.	1
10	3272–21	Pin – Cotter	3
11	3296–42	Nut – Lock	3

Ref. No.	Part No.	Description	No. Used
12	109376	Roller	3
13	110847	Shaft – Roller	3
14	321–4	Bolt	3
15	94–1835	Deck – Mower (Incl. Ref. #1)	1
16	116080	Bushing	1
17	93–1633	Washer	2
18	323–34	Screw – Hex. Hd.	1
19	9152366	Nut	1
20	94–1836	Extension – Chute (Incl. Ref. #21)	1
21	93–7316	Decal – Danger	1

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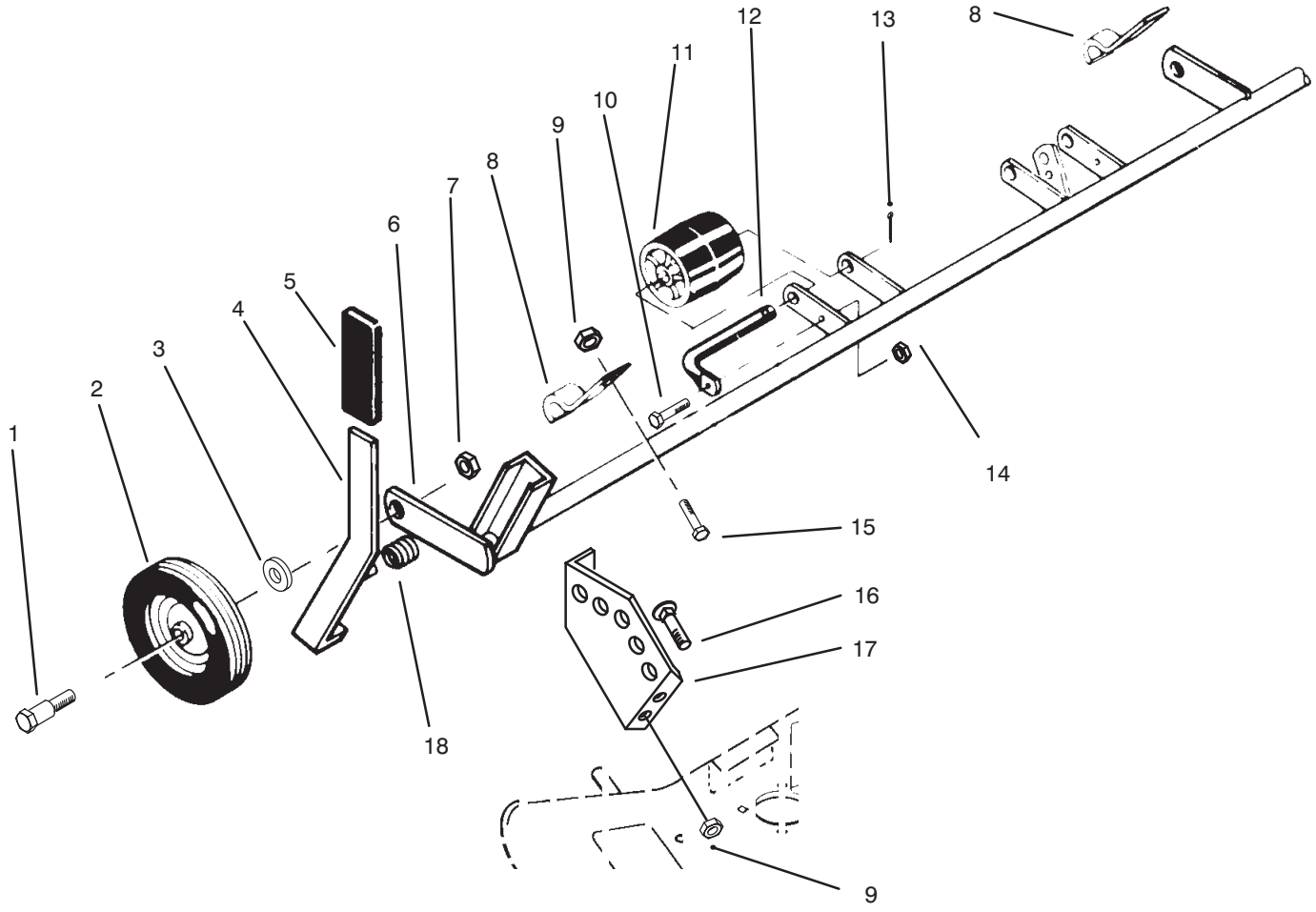
TPS



SHIELD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93—0544	Front Shield Assembly	1
2	3218—3	Nut — Hex Jam	4
3	9114454	Screw — Hex Hd.	4

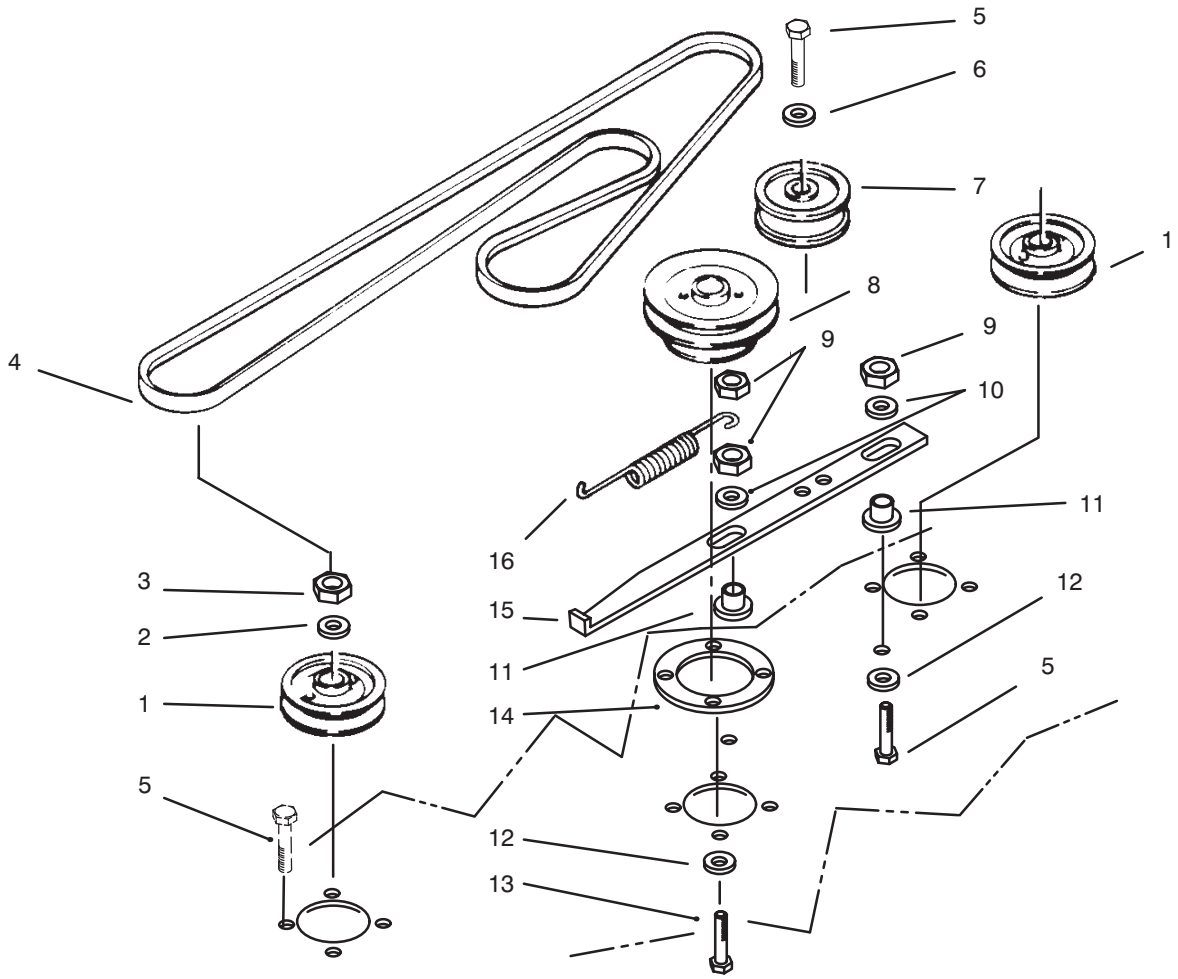
Ref. No.	Part No.	Description	No. Used



LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5188	Bolt — Shoulder	2
2	109375	Wheel	2
3	9202424	Washer — Flat	2
4	115229	Lever	1
5	103712	Grip	1
6	115064	Support — Gage Wheel	1
7	32146—2	Nut — Lock	2
8	110837	Bracket — Pivot	2
9	3296—39	Nut — Lock	6

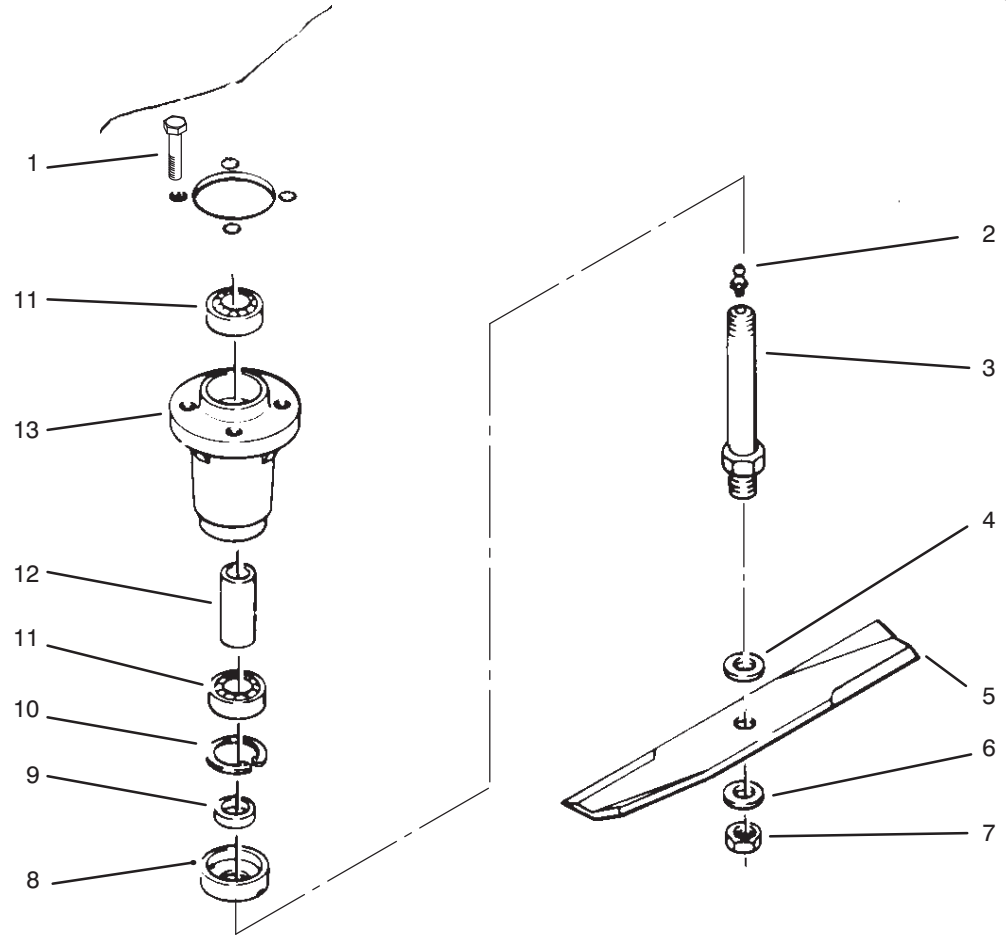
Ref. No.	Part No.	Description	No. Used
10	321—4	Bolt	2
11	109376	Roller	2
12	110847	Shaft — Roller	2
13	3272—21	Pin — Cotter	2
14	3296—42	Nut — Lock	2
15	3231—25	Bolt — Carriage	4
16	3231—2	Bolt — Carriage	2
17	102654	Quadrant	1
18	101853	Spring — Compression	1



DRIVE BELT, DRIVE & IDLER PULLEYS

Ref. No.	Part No.	Description	No. Used
1	109967	Pulley — Outside	2
2	3253—8	Washer — Lock	3
3	3220—6	Nut — Jam	3
4	6738	Belt	1
5	323—7	Screw — Hex. Hd.	2
6	3253—21	Washer — Lock	1
7	92—7101	Pulley — Flat Idler	1
8	110148	Pulley — Center	1

Ref. No.	Part No.	Description	No. Used
9	3296—39	Nut — Lock	3
10	107675	Washer — Special	2
12	2844	Washer — Special	2
11	107674	Spacer — Bushing	2
13	323—9	Bolt	1
14	106117	Plate — Spindle	1
15	106120	Bar — Idler Support	1
16	100071	Spring	1

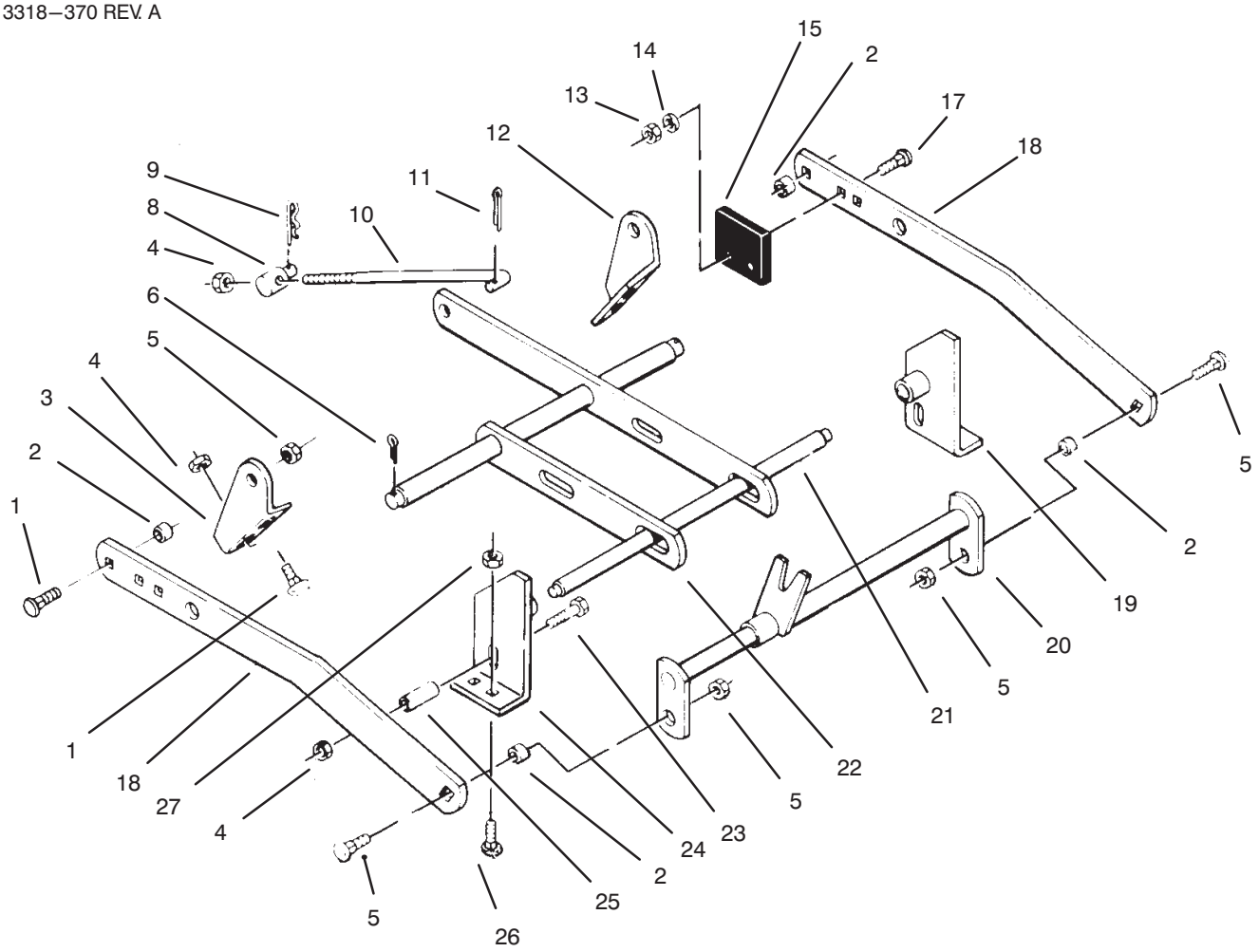


SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	9080326	Bolt — Eslok	12
2	302—5	Fitting — Grease	3
3	112674	Shaft — Spindle	3
4	9202574	Washer — Special	3
5	106636	Blade Set	1
6	3256—28	Washer — Special	3
7	3220—7	Nut — Jam	3
8	106067	Cup — Spindle	3

Ref. No.	Part No.	Description	No. Used
9	106068	Spacer — Blade	3
10	32120—42	Ring — Retaining	3
11	109966	Bearing — Ball	6
12	116085	Tube	3
13	114568	Housing — Spindle	3
*	110172	Spindle Assembly (Incl. Ref. # 2,3,8—14)	3

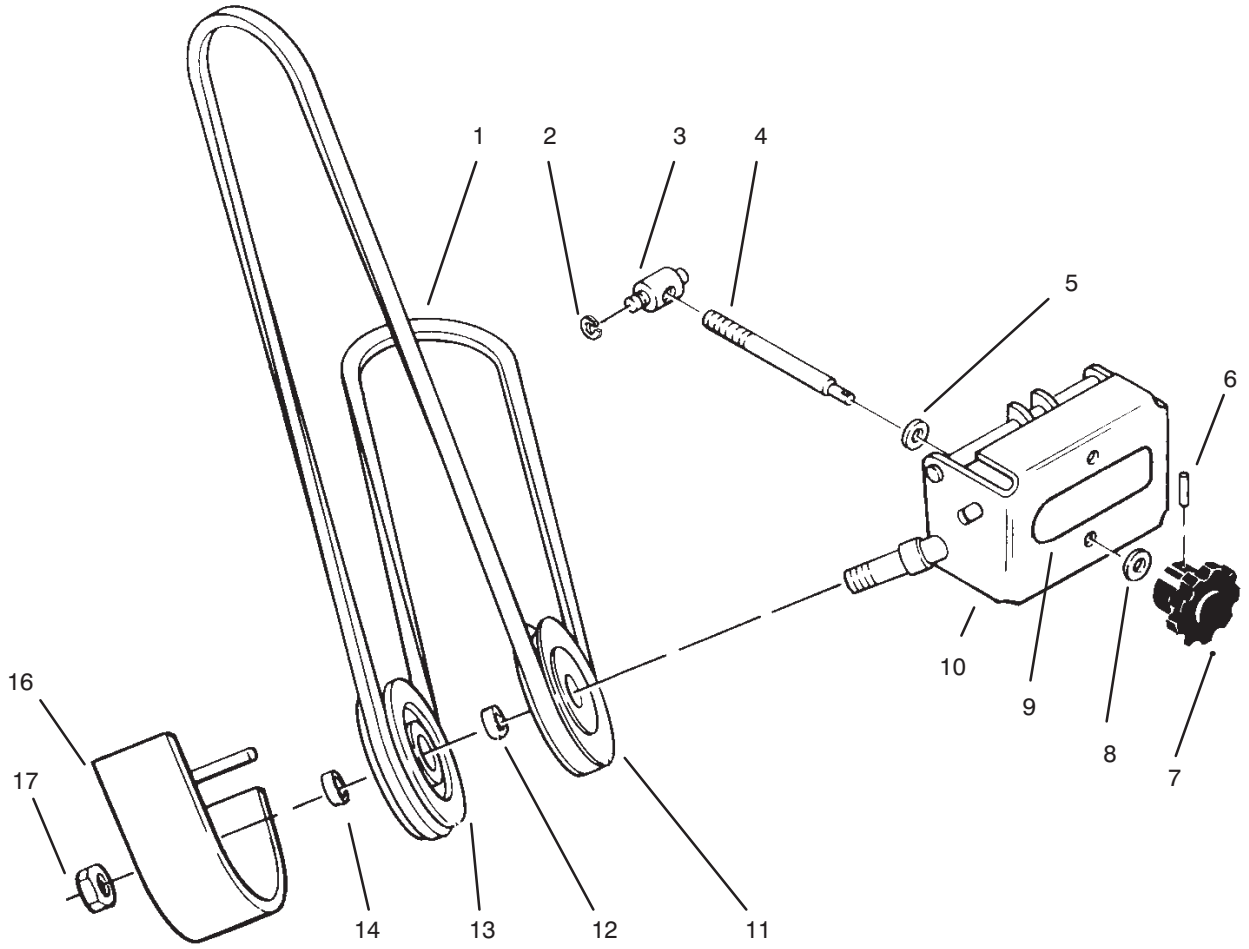
*Not Illustrated



DECK SUSPENSION

Ref. No.	Part No.	Description	No. Used
1	3231—25	Bolt — Carriage	8
2	111044	Spacer	4
3	102430	Bracket — Rt. Rear	1
4	3296—39	Nut — Lock	9
5	102809	Nut	4
6	3272—12	Pin — Cotter	2
8	6739	Trunnion	1
9	9335044	Hairpin	1
10	92—9841	Rod — Lift	1
11	3272—6	Pin — Cotter	1
12	102429	Bracket — Left Rear	1
13	3296—29	Nut	4
14	3256—3	Washer	4

Ref. No.	Part No.	Description	No. Used
15	102322	Bumper — Rubber	2
17	3230—3	Bolt — Carriage	4
18	101777	Bar — Draft	2
19	102575	Bracket — Left Front	1
20	101758	Hitch	1
21	102570	Shaft — Front	1
22	110269	Leveler	1
23	3232—3	Bolt	2
24	102574	Bracket — Rt. Front	1
25	9793604	Spacer — Transport Stop	2
26	3231—2	Bolt — Carriage	4
27	3296—48	Nut	2



DECK DRIVE ATTCHMENT

Ref. No.	Part No.	Description	No. Used
1	102742	Belt — Drive	1
2	105797	Ring — Retaining	2
3	101708	Trunnion	1
4	101842	Rod — Adjustment	1
5	3256—24	Washer	1
6	933156	Pin — Spirol	1
7	101851	Knob — Adjusting	1
8	108571	Spring — Washer	1
9	92—8747	Decal — Attach— A—Matic	1

Ref. No.	Part No.	Description	No. Used
10	101728	Support — Front	1
11	92—7103	Pulley — V—Idler	1
12	101734	Spacer — Inner	1
13	104975	Pulley — Flat Idler	1
14	101757	Spacer — Outer	1
16	102582	Cover — Belt	1
17	9150076	Nut — Eslok	1
*	101657	Front Idler Assembly (Incl. Ref. 2—8,10—17)	1

*Not Illustrated

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
2844	Washer – Special	4	12	2
5188	Bolt – Shoulder	3	1	2
6738	Belt	4	4	1
6739	Trunnion	6	8	1
100071	Spring	4	16	1
101657	Front Idler Assembly	7	*	1
101708	Trunnion	7	3	1
101728	Support – Front	7	10	1
101734	Spacer – Inner	7	12	1
101757	Spacer – Outer	7	14	1
101758	Hitch	6	20	1
101777	Bar – Draft	6	18	2
101842	Rod – Adjustment	7	4	1
101851	Knob – Adjusting	7	7	1
101853	Spring – Compression	3	19	1
102322	Bumper – Rubber	6	15	2
102429	Bracket – Left Rear	6	12	1
102430	Bracket – Rt. Rear	6	3	1
102570	Shaft – Front	6	21	1
102574	Bracket – Rt. Front	6	24	1
102575	Bracket – Left Front	6	19	1
102582	Cover – Belt	7	16	1
102654	Quadrant	3	17	1
102742	Belt – Drive	7	1	1
102809	Nut	6	5	4
103712	Grip	3	5	1
104975	Pulley – Flat Idler	7	13	1
105797	Ring – Retaining	7	2	2
106067	Cup – Spindle	5	8	3
106068	Spacer – Blade	5	9	3
106117	Plate – Spindle	4	14	1
106120	Bar – Idler Support	4	15	1
106636	Blade Set	5	5	1
107028	Cover – Belt R.H.	1	6	1
107029	Cover – Belt L.H.	1	8	1
107674	Spacer – Bushing	4	11	2
107675	Washer – Special	4	10	2
108571	Spring – Washer	7	8	1
109375	Wheel	3	2	2
109376	Roller	3	11	2
109376	Roller	1	12	3
109966	Bearing – Ball	5	11	6
109967	Pulley – Outside	4	1	2
110148	Pulley – Center	4	8	1
110172	Spindle Assembly	5	*	3
110269	Leveler	6	22	1
110837	Bracket – Pivot	3	8	2
110847	Shaft – Roller	3	12	2
110847	Shaft – Roller	1	13	3
111044	Spacer	6	2	4
112674	Shaft – Spindle	5	3	3
114568	Housing – Spindle	5	13	3
115062	Baffle – Deck R.H.	1	9	1
115063	Baffle – Deck L.H.	1	*	1
115064	Support – Gage Wheel	3	6	1
115229	Lever	3	4	1
116080	Bushing	1	16	1
116085	Tube	5	12	3
9114454	Screw – Hex Hd.	2	3	4
933156	Pin – Spirol	7	6	1
9793604	Spacer – Transport Stop	6	25	2
9080326	Bolt – Eslok	5	1	12
9150076	Nut – Eslok	7	17	1
9152366	Nut	1	19	1
9202424	Washer – Flat	3	3	2
9202574	Washer – Special	5	4	3
9266714	Bolt	1	7	8
9335044	Hairpin	6	9	1
92–7101	Pulley – Flat Idler	4	7	1
92–7103	Pulley – V–Idler	7	11	1
92–8747	Decal – Attach– A–Matic	7	9	1
92–9841	Rod – Lift	6	10	1
93–0544	Front Shield Assembly	2	1	1
93–1631	Spring	1	2	1
93–1633	Washer	1	17	2
93–7316	Decal – Danger	1	21	1
93–7317	Decal – Danger	1	1	2
93–7843	Decal – Height & Belt	1	5	1
94–1835	Deck – Mower	1	15	1
94–1836	Extension – Chute	1	20	1
302–5	Fitting – Grease	5	2	3
321–4	Bolt	3	10	2
321–4	Bolt	1	14	3
323–7	Screw – Hex. Hd.	4	5	2
323–9	Bolt	4	13	1
323–34	Screw – Hex. Hd.	1	18	1
3218–3	Nut – Hex Jam	2	2	4
3220–6	Nut – Jam	4	3	3
3220–7	Nut – Jam	5	7	3
3230–3	Bolt – Carriage	6	17	4
3231–2	Bolt – Carriage	3	16	2
3231–2	Bolt – Carriage	6	26	4
3231–25	Bolt – Carriage	6	1	8
3231–25	Bolt – Carriage	3	15	4
3232–3	Bolt	6	23	2
3253–8	Washer – Lock	4	2	3
3253–21	Washer – Lock	4	6	1
3256–3	Washer	6	14	4
3256–24	Washer	7	5	1
3256–28	Washer – Special	5	6	3
3272–6	Pin – Cotter	6	11	1
3272–10	Pin – Cotter	1	3	1
3272–12	Pin – Cotter	6	6	2
3272–21	Pin – Cotter	1	10	3
3272–21	Pin – Cotter	3	13	2
3296–29	Nut	6	13	4
3296–39	Nut – Lock	1	4	1
3296–39	Nut – Lock	6	4	9
3296–39	Nut – Lock	3	9	4
3296–39	Nut – Lock	4	9	3
3296–39	Nut – Lock	3	18	2
3296–42	Nut – Lock	1	11	3
3296–42	Nut – Lock	3	14	2
3296–48	Nut	6	27	2
32120–42	Ring – Retaining	5	10	3
32146–2	Nut – Lock	3	7	2

*Not Illustrated