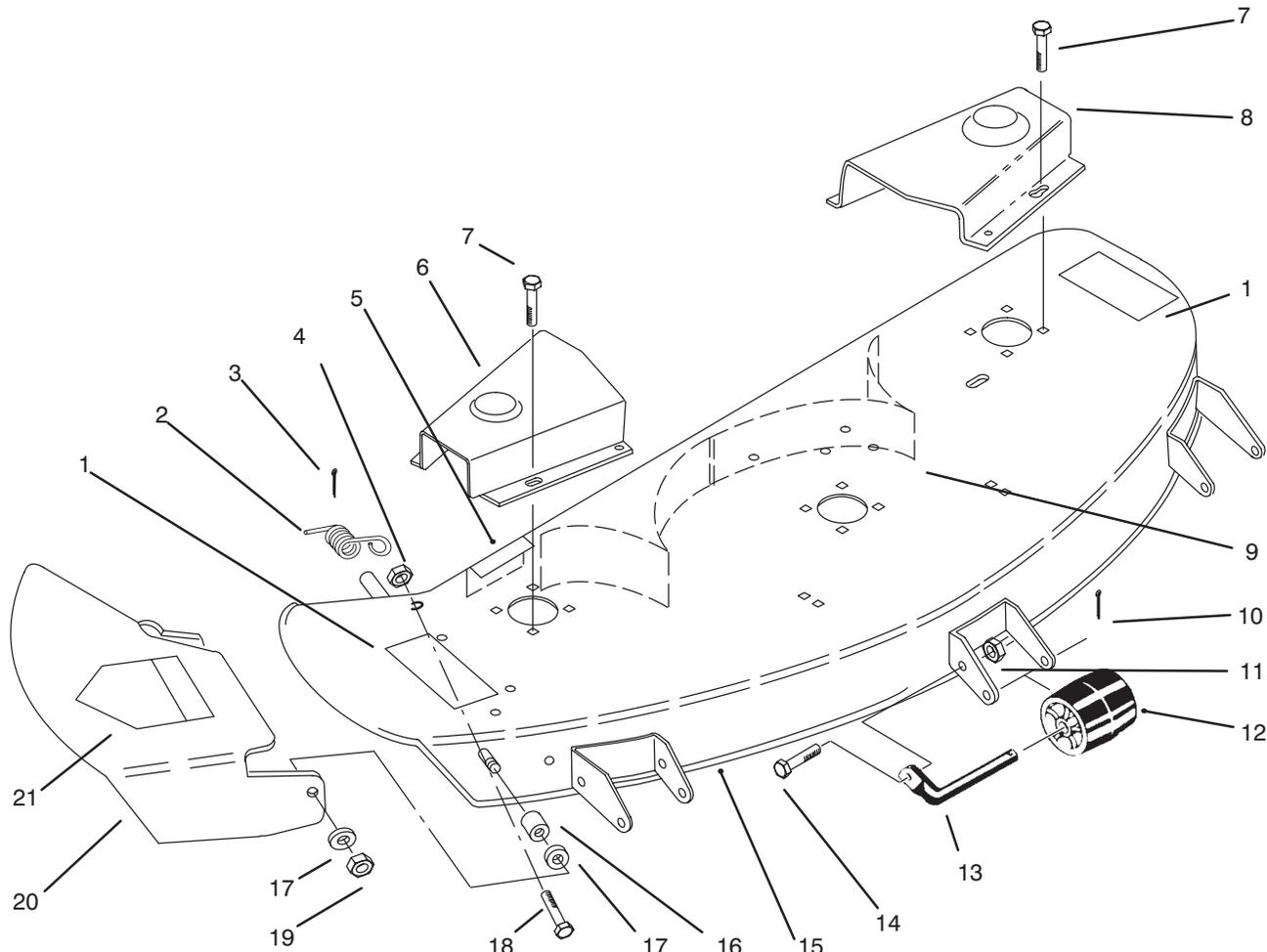




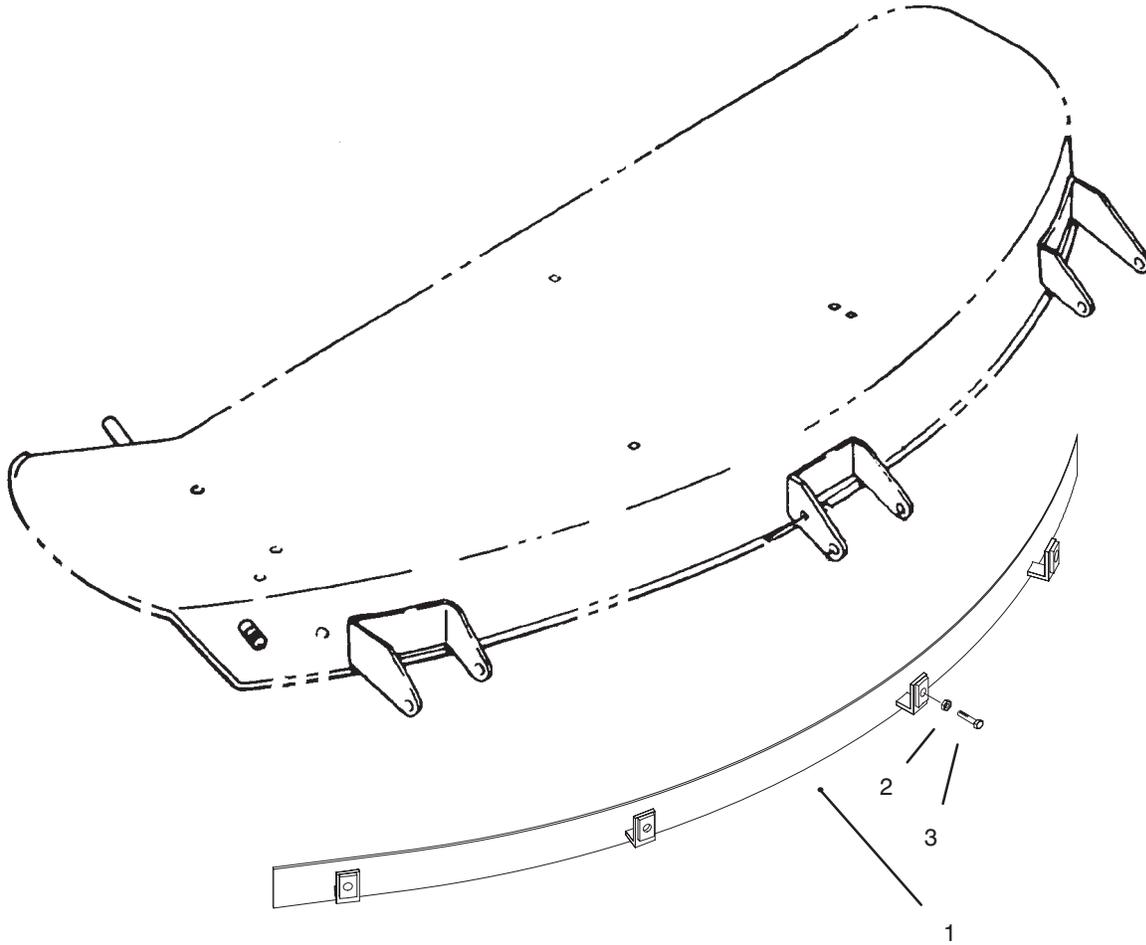
<p><b>MODEL NO. 78347-6900001 Thru 7900001 &amp; UP</b></p>	<p><b>PARTS CATALOG</b></p>
<p><b>42" Rotary Cutting Unit – Int'l</b> <b>WHEEL HORSE GARDEN TRACTOR</b></p>	



**DECK ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	93-7317	Decal – Danger	2
2	93-1631	Spring	1
3	3272-10	Pin – Cotter	1
4	3296-39	Nut – Lock	1
5	93-7843	Decal – Height & Belt	1
6	107028	Cover – Belt R.H.	1
7	9266714	Bolt	8
8	107029	Cover – Belt L.H.	1
9	115062	Baffle – Deck R.H.	1
*	115063	Baffle – Deck L.H.	1
10	3272-21	Pin – Cotter	3
11	3296-42	Nut – Lock	3

Ref. No.	Part No.	Description	No. Used
12	109376	Roller	3
13	110847	Shaft – Roller	3
14	321-4	Bolt	3
15	94-1835	Deck – Mower (Incl. Ref. #1)	1
16	116080	Bushing	1
17	93-1633	Washer	2
18	323-34	Screw – Hex. Hd.	1
19	9152366	Nut	1
20	94-1836	Extension – Chute (Incl. Ref. #21)	1
21	93-7316	Decal – Danger	1

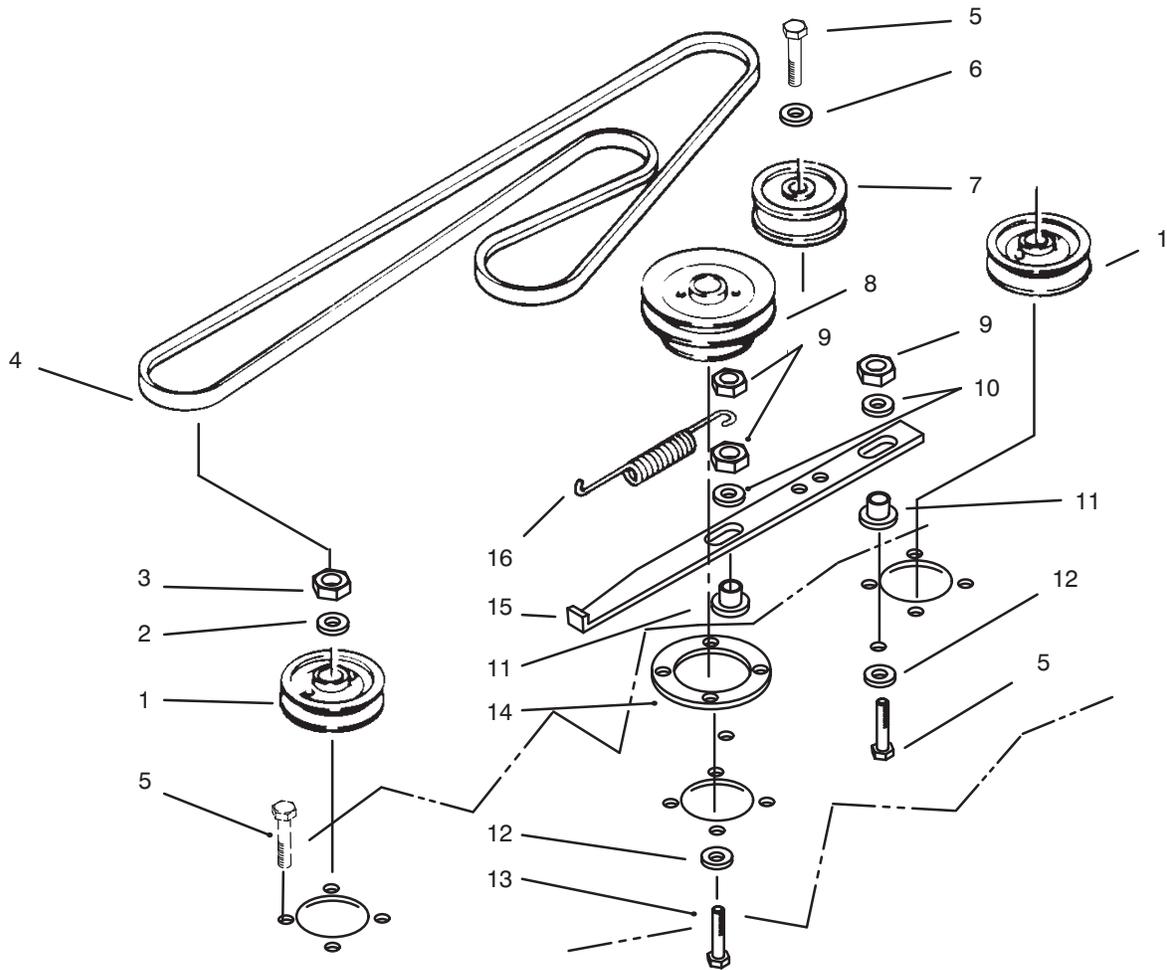


### SHIELD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93-0544	Front Shield Assembly	1
2	3218-3	Nut - Hex Jam	4
3	9114454	Screw - Hex Hd.	4

Ref. No.	Part No.	Description	No. Used

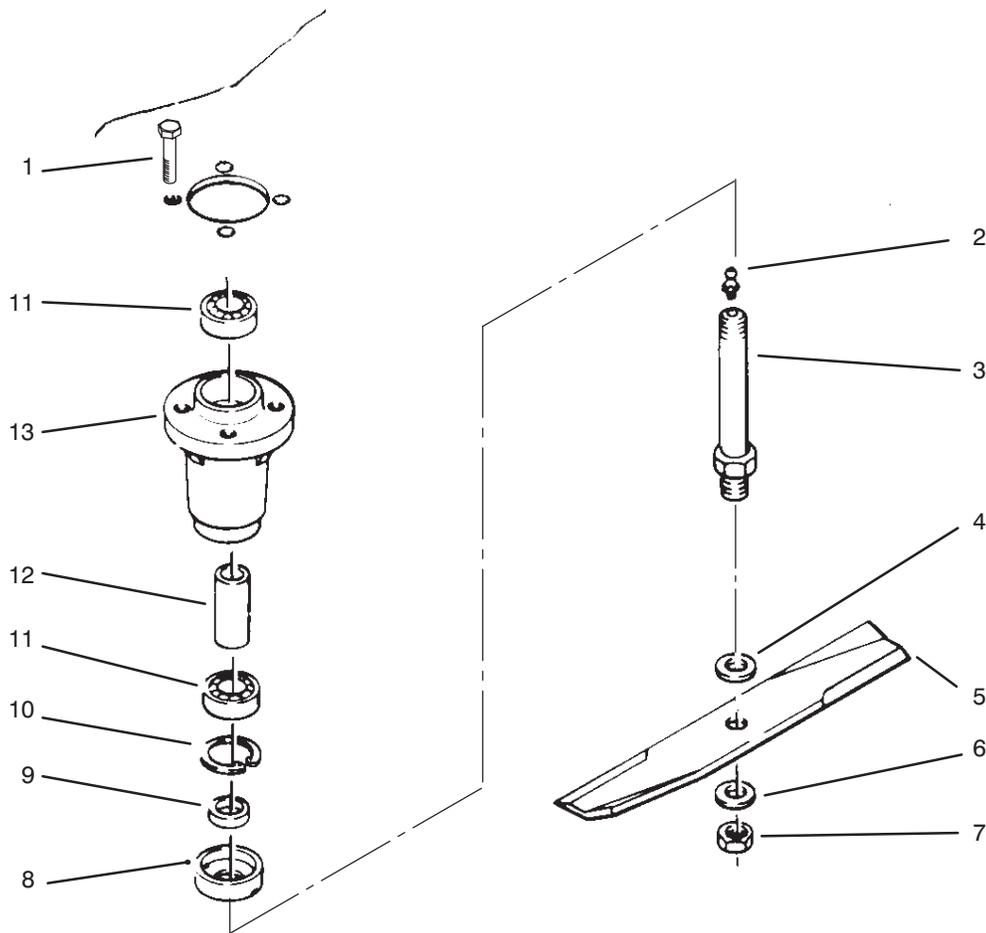




## DRIVE BELT, DRIVE & IDLER PULLEYS

Ref. No.	Part No.	Description	No. Used
1	109967	Pulley – Outside	2
2	3253-8	Washer – Lock	3
3	3220-6	Nut – Jam	3
4	6738	Belt	1
5	323-7	Screw – Hex. Hd.	2
6	3253-21	Washer – Lock	1
7	92-7101	Pulley – Flat Idler	1
8	110148	Pulley – Center	1

Ref. No.	Part No.	Description	No. Used
9	3296-39	Nut – Lock	3
10	107675	Washer – Special	2
12	2844	Washer – Special	2
11	107674	Spacer – Bushing	2
13	323-9	Bolt	1
14	106117	Plate – Spindle	1
15	106120	Bar – Idler Support	1
16	100071	Spring	1

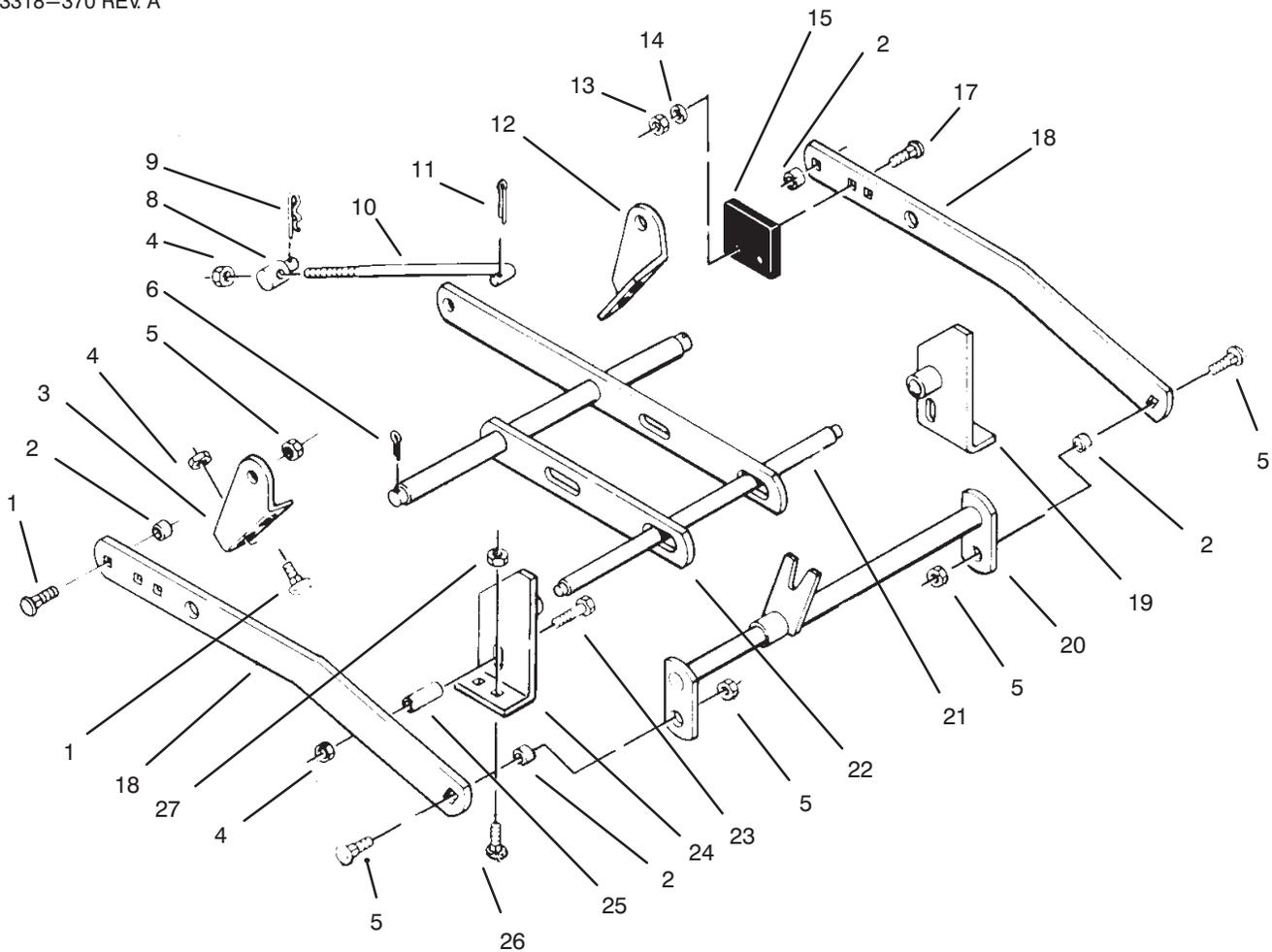


## SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	9080326	Bolt – Eslok	12
2	302-5	Fitting – Grease	3
3	112674	Shaft – Spindle	3
4	9202574	Washer – Special	3
5	106636	Blade Set	1
6	3256-28	Washer – Special	3
7	3220-7	Nut – Jam	3
8	106067	Cup – Spindle	3

Ref. No.	Part No.	Description	No. Used
9	106068	Spacer – Blade	3
10	32120-42	Ring – Retaining	3
11	109966	Bearing – Ball	6
12	116085	Tube	3
13	114568	Housing – Spindle	3
*	110172	Spindle Assembly (Incl. Ref. # 2,3,8-14)	3

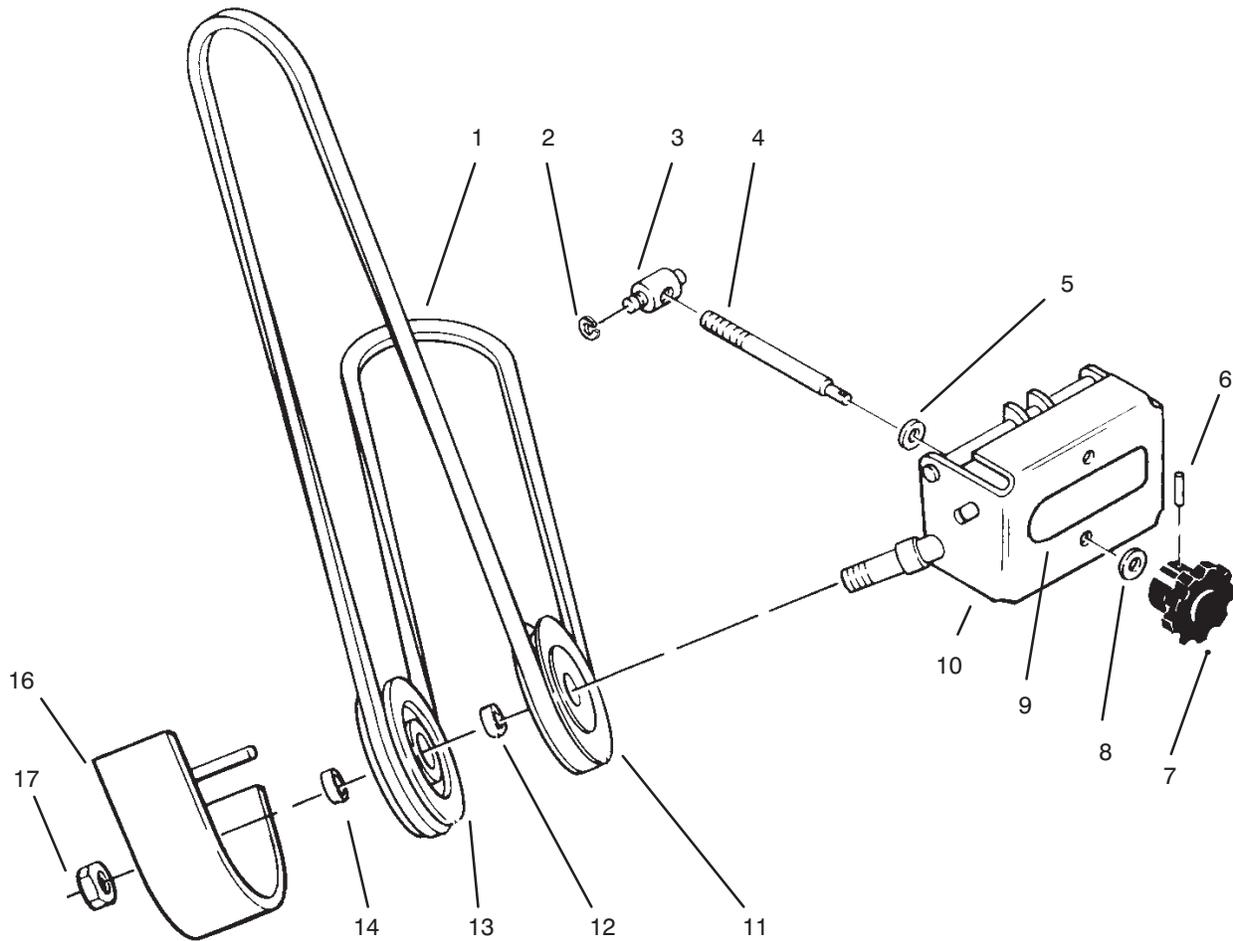
\*Not Illustrated



## DECK SUSPENSION

Ref. No.	Part No.	Description	No. Used
1	3231-25	Bolt - Carriage	8
2	111044	Spacer	4
3	102430	Bracket - Rt. Rear	1
4	3296-39	Nut - Lock	9
5	102809	Nut	4
6	3272-12	Pin - Cotter	2
8	6739	Trunnion	1
9	9335044	Hairpin	1
10	92-9841	Rod - Lift	1
11	3272-6	Pin - Cotter	1
12	102429	Bracket - Left Rear	1
13	3296-29	Nut	4
14	3256-3	Washer	4

Ref. No.	Part No.	Description	No. Used
15	102322	Bumper - Rubber	2
17	3230-3	Bolt - Carriage	4
18	101777	Bar - Draft	2
19	102575	Bracket - Left Front	1
20	101758	Hitch	1
21	102570	Shaft - Front	1
22	110269	Leveler	1
23	3232-3	Bolt	2
24	102574	Bracket - Rt. Front	1
25	9793604	Spacer - Transport Stop	2
26	3231-2	Bolt - Carriage	4
27	3296-48	Nut	2



## DECK DRIVE ATTACHMENT

Ref. No.	Part No.	Description	No. Used
1	102742	Belt – Drive	1
2	105797	Ring – Retaining	2
3	101708	Trunnion	1
4	101842	Rod – Adjustment	1
5	3256-24	Washer	1
6	933156	Pin – Spirol	1
7	101851	Knob – Adjusting	1
8	108571	Spring – Washer	1
9	92-8747	Decal – Attach– A–Matic	1

Ref. No.	Part No.	Description	No. Used
10	101728	Support – Front	1
11	92-7103	Pulley – V–Idler	1
12	101734	Spacer – Inner	1
13	104975	Pulley – Flat Idler	1
14	101757	Spacer – Outer	1
16	102582	Cover – Belt	1
17	9150076	Nut – Eslok	1
*	101657	Front Idler Assembly (Incl. Ref. 2-8,10-17)	1

\*Not Illustrated

# TORO PART NUMBER INDEX

3318—370 REV. A

Part No.	Description	Pg. Ref. No. No. Qty.	Part No.	Description	Pg. Ref. No. No. Qty.
2844	Washer — Special	4 12 2	9114454	Screw — Hex Hd.	2 3 4
5188	Bolt — Shoulder	3 1 2	933156	Pin — Spirol	7 6 1
6738	Belt	4 4 1	9793604	Spacer — Transport Stop	6 25 2
6739	Trunnion	6 8 1	9080326	Bolt — Eslok	5 1 12
100071	Spring	4 16 1	9150076	Nut — Eslok	7 17 1
101657	Front Idler Assembly	7 * 1	9152366	Nut	1 19 1
101708	Trunnion	7 3 1	9202424	Washer — Flat	3 3 2
101728	Support — Front	7 10 1	9202574	Washer — Special	5 4 3
101734	Spacer — Inner	7 12 1	9266714	Bolt	1 7 8
101757	Spacer — Outer	7 14 1	9335044	Hairpin	6 9 1
101758	Hitch	6 20 1	92—7101	Pulley — Flat Idler	4 7 1
101777	Bar — Draft	6 18 2	92—7103	Pulley — V—Idler	7 11 1
101842	Rod — Adjustment	7 4 1	92—8747	Decal — Attach— A—Matic	7 9 1
101851	Knob — Adjusting	7 7 1	92—9841	Rod — Lift	6 10 1
101853	Spring — Compression	3 19 1	93—0544	Front Shield Assembly	2 1 1
102322	Bumper — Rubber	6 15 2	93—1631	Spring	1 2 1
102429	Bracket — Left Rear	6 12 1	93—1633	Washer	1 17 2
102430	Bracket — Rt. Rear	6 3 1	93—7316	Decal — Danger	1 21 1
102570	Shaft — Front	6 21 1	93—7317	Decal — Danger	1 1 2
102574	Bracket — Rt. Front	6 24 1	93—7843	Decal — Height & Belt	1 5 1
102575	Bracket — Left Front	6 19 1	94—1835	Deck — Mower	1 15 1
102582	Cover — Belt	7 16 1	94—1836	Extension — Chute	1 20 1
102654	Quadrant	3 17 1	302—5	Fitting — Grease	5 2 3
102742	Belt — Drive	7 1 1	321—4	Bolt	3 10 2
102809	Nut	6 5 4	321—4	Bolt	1 14 3
103712	Grip	3 5 1	323—7	Screw — Hex. Hd.	4 5 2
104975	Pulley — Flat Idler	7 13 1	323—9	Bolt	4 13 1
105797	Ring — Retaining	7 2 2	323—34	Screw — Hex. Hd.	1 18 1
106067	Cup — Spindle	5 8 3	3218—3	Nut — Hex Jam	2 2 4
106068	Spacer — Blade	5 9 3	3220—6	Nut — Jam	4 3 3
106117	Plate — Spindle	4 14 1	3220—7	Nut — Jam	5 7 3
106120	Bar — Idler Support	4 15 1	3230—3	Bolt — Carriage	6 17 4
106636	Blade Set	5 5 1	3231—2	Bolt — Carriage	3 16 2
107028	Cover — Belt R.H.	1 6 1	3231—2	Bolt — Carriage	6 26 4
107029	Cover — Belt L.H.	1 8 1	3231—25	Bolt — Carriage	6 1 8
107674	Spacer — Bushing	4 11 2	3231—25	Bolt — Carriage	3 15 4
107675	Washer — Special	4 10 2	3232—3	Bolt	6 23 2
108571	Spring — Washer	7 8 1	3253—8	Washer — Lock	4 2 3
109375	Wheel	3 2 2	3253—21	Washer — Lock	4 6 1
109376	Roller	3 11 2	3256—3	Washer	6 14 4
109376	Roller	1 12 3	3256—24	Washer	7 5 1
109966	Bearing — Ball	5 11 6	3256—28	Washer — Special	5 6 3
109967	Pulley — Outside	4 1 2	3272—6	Pin — Cotter	6 11 1
110148	Pulley — Center	4 8 1	3272—10	Pin — Cotter	1 3 1
110172	Spindle Assembly	5 * 3	3272—12	Pin — Cotter	6 6 2
110269	Leveler	6 22 1	3272—21	Pin — Cotter	1 10 3
110837	Bracket — Pivot	3 8 2	3272—21	Pin — Cotter	3 13 2
110847	Shaft — Roller	3 12 2	3296—29	Nut	6 13 4
110847	Shaft — Roller	1 13 3	3296—39	Nut — Lock	1 4 1
111044	Spacer	6 2 4	3296—39	Nut — Lock	6 4 9
112674	Shaft — Spindle	5 3 3	3296—39	Nut — Lock	3 9 4
114568	Housing — Spindle	5 13 3	3296—39	Nut — Lock	4 9 3
115062	Baffle — Deck R.H.	1 9 1	3296—39	Nut — Lock	3 18 2
115063	Baffle — Deck L.H.	1 * 1	3296—42	Nut — Lock	1 11 3
115064	Support — Gage Wheel	3 6 1	3296—42	Nut — Lock	3 14 2
115229	Lever	3 4 1	3296—48	Nut	6 27 2
116080	Bushing	1 16 1	32120—42	Ring — Retaining	5 10 3
116085	Tube	5 12 3	32146—2	Nut — Lock	3 7 2

\*Not Illustrated