



**Wheel Horse<sup>®</sup>  
Garden Tractor**

**48" Side Discharge  
Cutting Unit – Int'l**

**Model No. 78368 – 6900001 Thru 7900001 & UP**

---

**Parts Catalog**

## ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

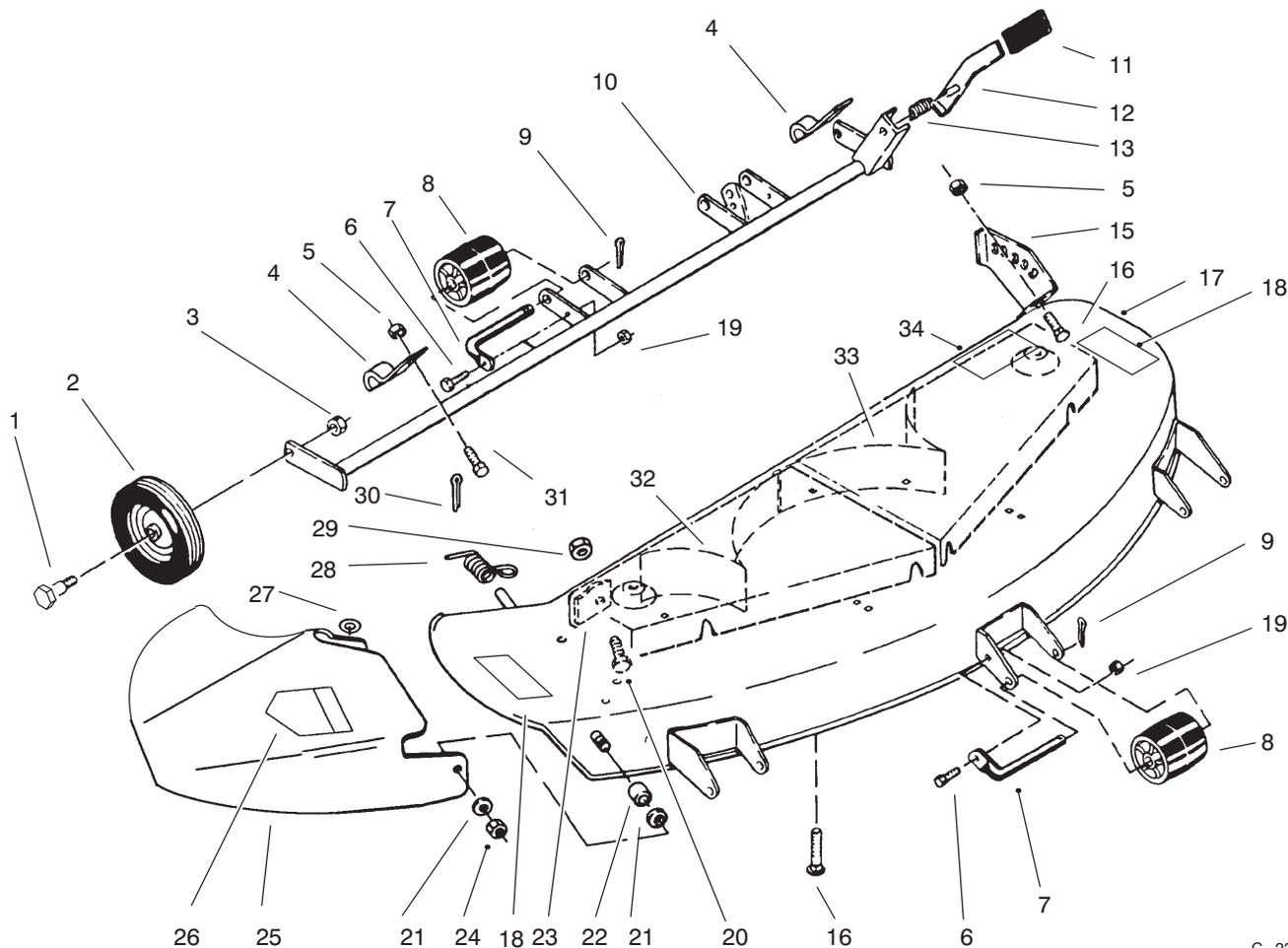
## Contents

Deck Assembly .....	1
Shield Assembly .....	2
Belt Cover, Belt, Drive & Idler Pulleys .....	3
Spindle Assembly .....	4
Idler Assembly .....	5
Lift Assembly .....	6

## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

<b>Abbreviation</b>	<b>Meaning</b>	<b>Abbreviation</b>	<b>Meaning</b>
AR .....	as required	HWHTF .....	hex washer head thread forming
ASM .....	assembly	INC .....	includes
CARR .....	carriage	LH .....	left hand
DEG .....	degrees	PH .....	pan head
FH .....	flat head	PPH .....	Phillips pan head
GA .....	gauge	PTO .....	power take off
HF .....	hex flange	RH .....	right hand
HFW .....	hex flange washer	SFH .....	slotted fillister head
HH .....	hex head	SH .....	square head
HHF .....	hex head flange	SHWH .....	slotted hex washer head
HHST .....	hex head self tapping	SPH .....	slotted pan head
HJ .....	hex jam	STD .....	standard
HOC .....	height-of-cut	TAP .....	self tapping
HS .....	hex socket	TH .....	truss head
HSBH .....	hex socket button head	TTH .....	Torx truss head
HSFH .....	hex socket flat head	WH .....	wing head
HSH .....	hex socket head		
HWH .....	hex washer head		



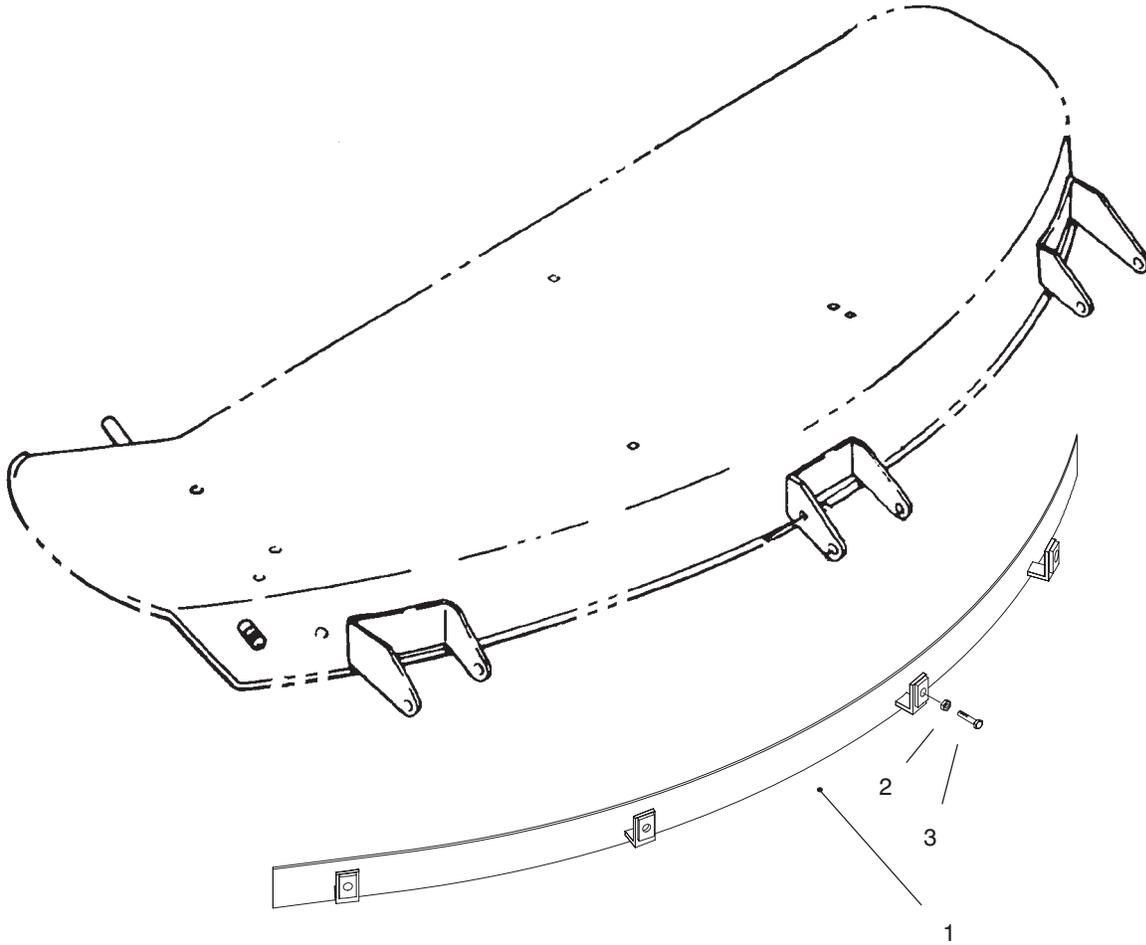
C-2380

### DECK ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	5188	Screw - HSH	2
2	110506	Wheel	2
3	32146-2	Nut - Lock	2
4	110837	Clamp	2
5	3296-39	Nut - Lock	4
6	321-4	Screw - HH	5
7	110847	Shaft - Roller	5
8	108798	Roller	5
9	3272-21	Pin - Cotter	5
10	119750	Support - Gage Wheel	1
11	103712	Grip	1
12	115213	Lever	1
13	101853	Spring - Compression	1
15	102654	Quadrant	1
16	3231-2	Screw - Carriage	3
17	94-1838	Deck - Assembly (Incl. Ref. #18, 32 & 33)	1
18	93-7317	Decal - Danger	2

Ref. No.	Part No.	Description	No. Used
19	3296-42	Nut - Lock	5
20	322-3	Screw - HH	2
21	93-1633	Washer - Nylon	2
22	116080	Bushing	1
23	93-1610	Guard - Chute	1
24	9152366	Nut - Jam	1
25	94-1836	Chute Assembly (Incl. Ref. #26)	1
26	93-7316	Decal - Danger	1
27	3256-26	Washer - Flat	1
28	93-1630	Spring	1
29	3296-29	Nut - Lock	2
30	3272-10	Pin - Cotter	1
31	3231-25	Screw - Carriage	4
32	115074	Baffle - R.H.	1
33	115073	Baffle - L.H.	1
34	93-7844	Decal - Height of Cut & Belt Routing	1

\* Not Illustrated

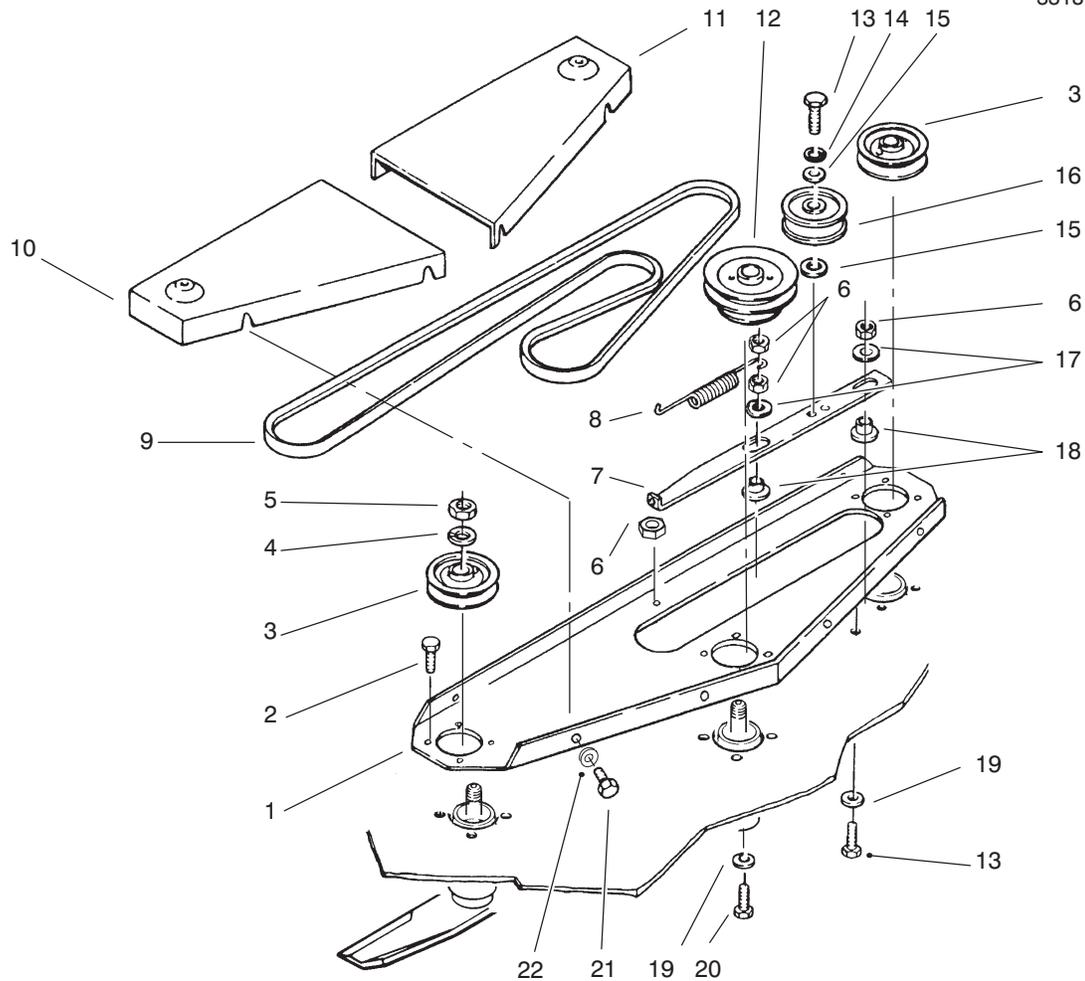


C-2461

### SHIELD ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	93-0542	Front Shield	1
2	3218-3	Nut - Hex Jam	4
3	9114454	Screw - Hex Hd.	4

Ref. No.	Part No.	Description	No. Used

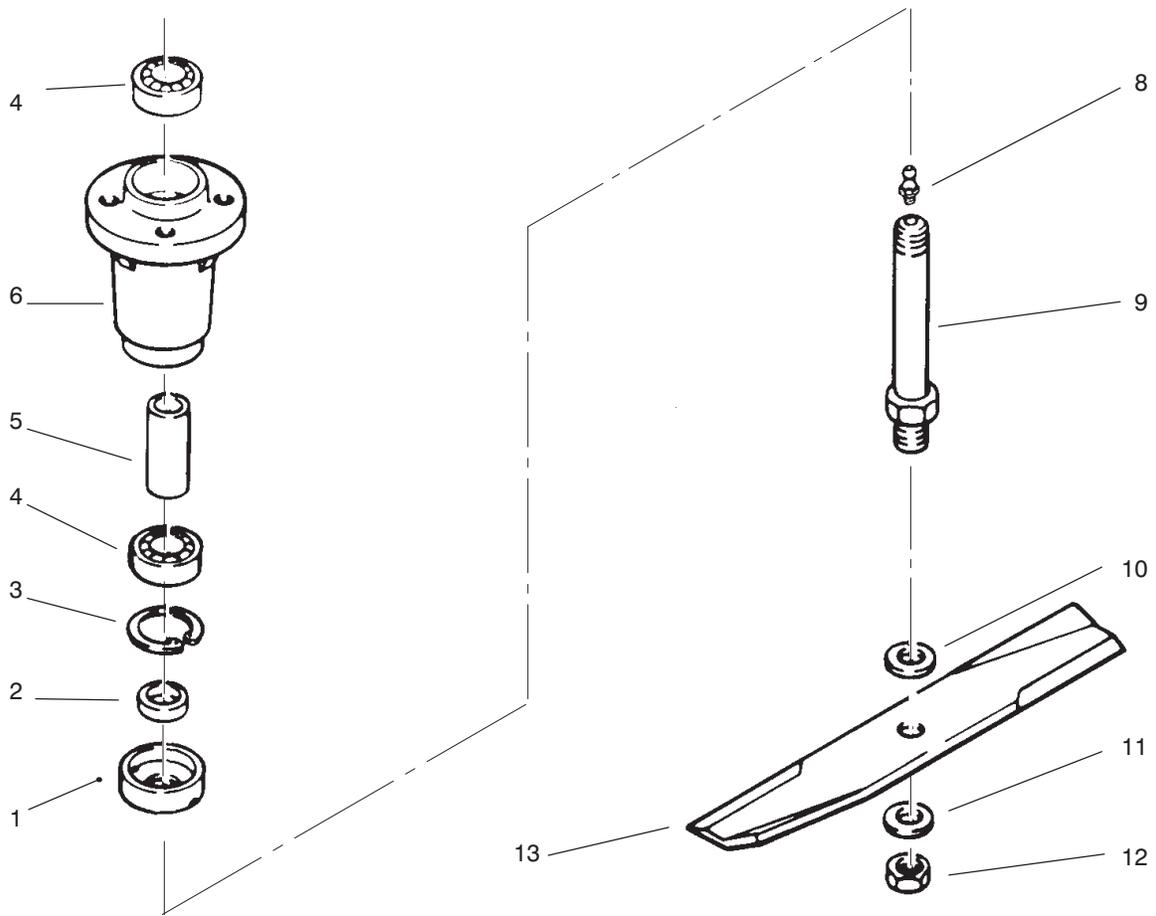


C-2381

## BELT COVER, BELT, DRIVE & IDLER PULLEYS

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	94-1807	Plate - Reinforcement	1	12	110147	Pulley - Center	1
2	9080326	Screw - HH	12	13	323-7	Screw - HH	2
3	110146	Pulley - Drive	2	14	3253-21	Washer - Spring Lock	1
4	3253-8	Washer - Lock	3	15	3256-24	Washer - Flat	2
5	3220-6	Nut - Jam	3	16	93-1622	Pulley - Flat Idler	1
6	3296-39	Nut - Lock	10	17	107675	Washer - Rubber	2
7	106120	Bar - Idler Support	1	18	107674	Spacer - Bushing	2
8	100071	Spring - Extension	1	19	2844	Washer - Flat	2
9	1594	Belt - V	1	20	323-9	Screw - HH	1
10	107026	Cover - Belt R.H.	1	21	32144-4	Screw - Tap	8
11	107027	Cover - Belt L.H.	1	22	3255-7	Washer - Lock	8

\* Not Illustrated



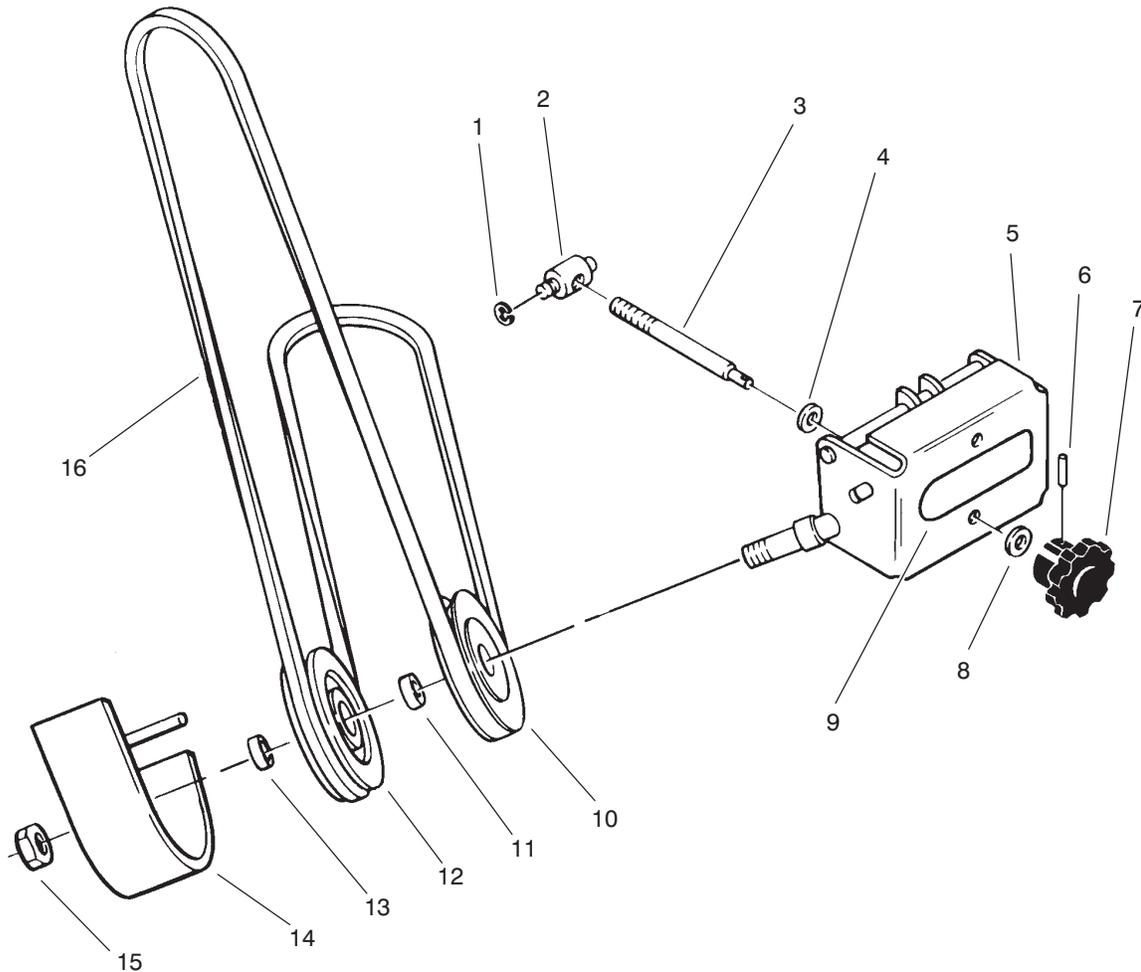
C-2382

## SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	106067	Cup - Flat	3
2	106068	Spacer	3
3	32120-42	Ring - Retaining	3
4	109966	Bearing - Ball	6
5	116085	Tube	3
6	114568	Housing - Spindle	3
8	302-5	Fitting - Grease	3

Ref. No.	Part No.	Description	No. Used
9	112674	Shaft - Spindle	3
10	9202574	Washer - Flat	3
11	3256-28	Washer - Flat	3
13	106637	Set - Blade, 16"	1
12	3220-7	Nut - Jam	3
*	110172	Spindle Assembly (Inc. Ref.# 1-9)	3

\* Not Illustrated



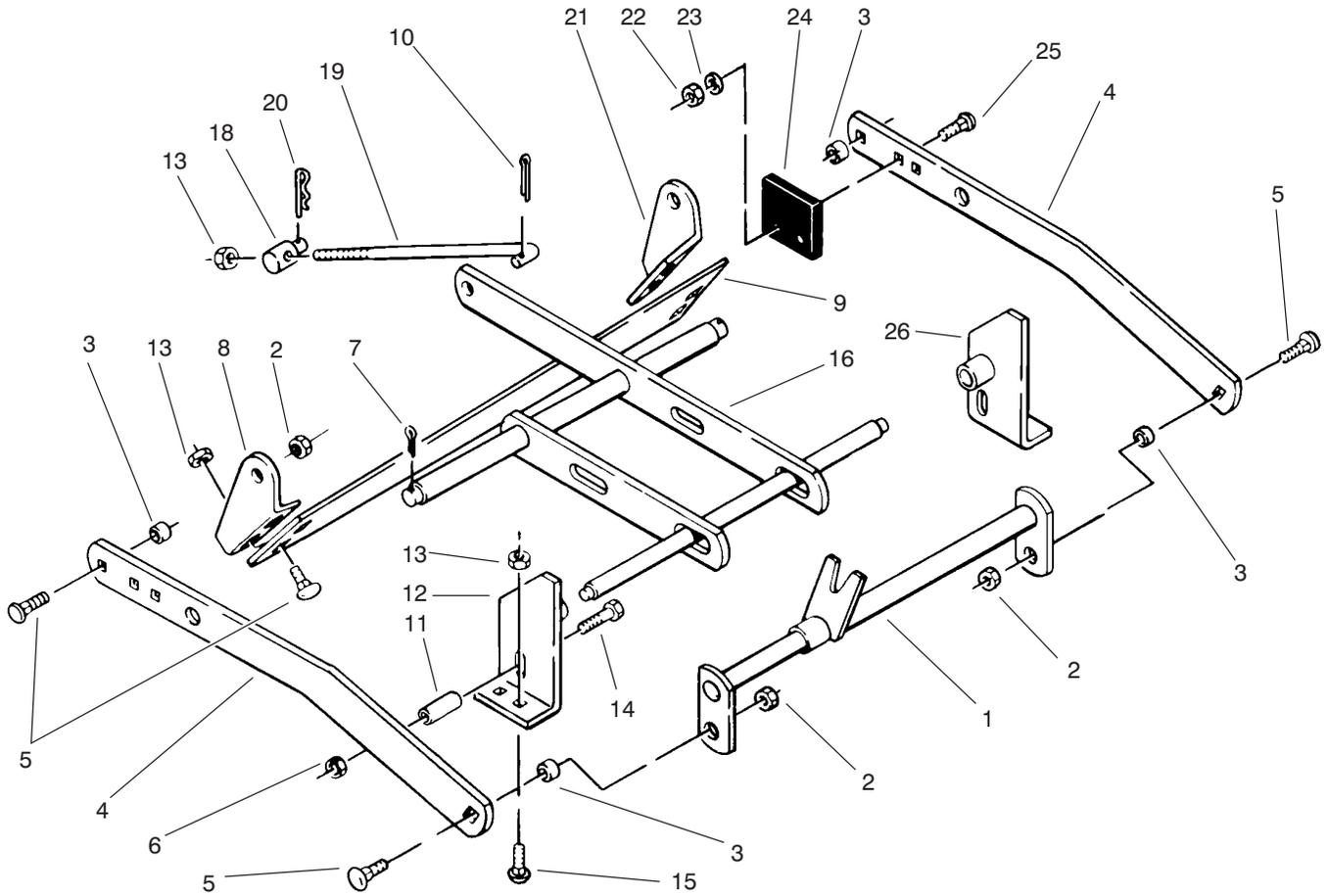
C-1850

### IDLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	105797	Ring – Retaining	2
2	101708	Trunnion	1
3	101842	Rod – Adjustment	1
4	3256-24	Washer – Flat	1
5	101728	Support – Idler	1
6	933156	Pin – Spirol	1
7	101851	Knob – Adjusting	1
8	108571	Washer – Spring Lock	1
9	92-8747	Decal – Attach-a-Matic	1

Ref. No.	Part No.	Description	No. Used
10	92-7103	Pulley – V-Idler	1
11	101734	Spacer	1
12	104975	Pulley – Flat Idler	1
13	101757	Spacer	1
14	9150076	Nut – Lock	1
15	102582	Cover – Belt	1
16	102742	Belt – Drive	1
*	101657	Front Idler Assembly (Inc. Ref. #1-8 & 10-15)	1

\* Not Illustrated



C-1849

## LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1
2	102809	Nut - HHF	4
3	111044	Spacer	4
4	101777	Bar - Draft	2
5	3231-25	Screw - Carriage	8
6	3296-48	Nut - Lock	2
7	3272-12	Pin - Cotter	2
8	101776	Bracket - R.H.	1
10	102570	Shaft - Leveler	1
11	9793604	Stop	2
12	102574	Bracket - R.H.	1
13	3296-39	Nut - Lock	9
14	3232-3	Screw - Carriage	2

Ref. No.	Part No.	Description	No. Used
15	3231-2	Screw - Carriage	4
16	110269	Leveler	1
18	6739	Trunnion	1
19	92-9841	Rod - Adjusting	1
20	9335044	Hairpin	1
21	101775	Bracket - L.H.	1
22	3296-29	Nut - Lock	4
23	3256-3	Washer - Flat	4
24	102322	Stop - Rubber	2
25	3230-3	Screw - Carriage	4
26	102575	Bracket - L.H.	1
27	3272-6	Pin - Cotter	1

# TORO PART NUMBER INDEX

Part No.	Description	Pg. Ref. No. No.	Qty.	Part No.	Description	Pg. Ref. No. No.	Qty.
5188	Screw – HSH	1	1 2	9114454	Screw – Hex Hd.	2	3 4
1594	Belt – V	3	9 1	9150076	Nut – Lock	5	14 1
2844	Washer – Flat	3	19 2	9152366	Nut – Jam	1	24 1
6739	Trunnion	6	18 1	9202574	Washer – Flat	4	10 3
100071	Spring – Extension	3	8 1	9335044	Hairpin	6	20 1
101657	Front Idler Assembly	5	* 1	9793604	Stop	6	11 2
101708	Trunnion	5	2 1	92-7103	Pulley – V-Idler	5	10 1
101728	Support – Idler	5	5 1	92-8747	Decal – Attach-a-Matic	5	9 1
101734	Spacer	5	11 1	92-9841	Rod – Adjusting	6	19 1
101757	Spacer	5	13 1	93-0542	Front Shield	2	1 1
101758	Hitch	6	1 1	93-1610	Guard – Chute	1	23 1
101775	Bracket – L.H.	6	21 1	93-1622	Pulley – Flat Idler	3	16 1
101776	Bracket – R.H.	6	8 1	93-1630	Spring	1	28 1
101777	Bar – Draft	6	4 2	93-1633	Washer – Nylon	1	21 2
101842	Rod – Adjustment	5	3 1	93-7316	Decal – Danger	1	26 1
101851	Knob – Adjusting	5	7 1	93-7317	Decal – Danger	1	18 2
101853	Spring – Compression	1	13 1	93-7844	Decal – Height of Cut &	1	34 1
102322	Stop – Rubber	6	24 2	94-1807	Plate – Reinforcement	3	1 1
102570	Shaft – Leveler	6	10 1	94-1836	Chute Assembly	1	25 1
102574	Bracket – R.H.	6	12 1	94-1838	Deck – Assembly	1	17 1
102575	Bracket – L.H.	6	26 1	302-5	Fitting – Grease	4	8 3
102582	Cover – Belt	5	15 1	321-4	Screw – HH	1	6 5
102654	Quadrant	1	15 1	322-3	Screw – HH	1	20 2
102742	Belt – Drive	5	16 1	323-7	Screw – HH	3	13 2
102809	Nut – HHF	6	2 4	323-9	Screw – HH	3	20 1
103712	Grip	1	11 1	3218-3	Nut – Hex Jam	2	2 4
104975	Pulley – Flat Idler	5	12 1	3220-6	Nut – Jam	3	5 3
105797	Ring – Retaining	5	1 2	3220-7	Nut – Jam	4	12 3
106067	Cup – Flat	4	1 3	3230-3	Screw – Carriage	6	25 4
106068	Spacer	4	2 3	3231-2	Screw – Carriage	6	15 4
106120	Bar – Idler Support	3	7 1	3231-2	Screw – Carriage	1	16 3
106637	Set – Blade, 16	4	13 1	3231-25	Screw – Carriage	6	5 8
107026	Cover – Belt R.H.	3	10 1	3231-25	Screw – Carriage	1	31 4
107027	Cover – Belt L.H.	3	11 1	3232-3	Screw – Carriage	6	14 2
107674	Spacer – Bushing	3	18 2	3253-8	Washer – Lock	3	4 3
107675	Washer – Rubber	3	17 2	3253-21	Washer – Spring Lock	3	14 1
108571	Washer – Spring Lock	5	8 1	3255-7	Washer – Lock	3	22 8
108798	Roller	1	8 5	3256-3	Washer – Flat	6	23 4
109966	Bearing – Ball	4	4 6	3256-24	Washer – Flat	5	4 1
110146	Pulley – Drive	3	3 2	3256-24	Washer – Flat	3	15 2
110147	Pulley – Center	3	12 1	3256-26	Washer – Flat	1	27 1
110172	Spindle Assembly	4	* 3	3256-28	Washer – Flat	4	11 3
110269	Leveler	6	16 1	3272-6	Pin – Cotter	6	27 1
110506	Wheel	1	2 2	3272-10	Pin – Cotter	1	30 1
110837	Clamp	1	4 2	3272-12	Pin – Cotter	6	7 2
110847	Shaft – Roller	1	7 5	3272-21	Pin – Cotter	1	9 5
111044	Spacer	6	3 4	3296-29	Nut – Lock	1	29 2
112674	Shaft – Spindle	4	9 3	3296-29	Nut – Lock	6	22 4
114568	Housing – Spindle	4	6 3	3296-39	Nut – Lock	1	5 4
115073	Baffle – L.H.	1	33 1	3296-39	Nut – Lock	3	6 10
115074	Baffle – R.H.	1	32 1	3296-39	Nut – Lock	6	13 9
115213	Lever	1	12 1	3296-42	Nut – Lock	1	19 5
116080	Bushing	1	22 1	3296-48	Nut – Lock	6	6 2
116085	Tube	4	5 3	32120-42	Ring – Retaining	4	3 3
119750	Support – Gage Wheel	1	10 1	32144-4	Screw – Tap	3	21 8
933156	Pin – Spirol	5	6 1	32146-2	Nut – Lock	1	3 2
9080326	Screw – HH	3	2 12				

\*Not Illustrated





