



# Fuel Tank Vent Kit

## Greensmaster 3150 2-Wheel Drive Traction Unit

Model No. 119-3521

Form No. 3365-600 Rev A

### Installation Instructions

## Installation

### ▲ DANGER

In certain conditions, gasoline is extremely flammable and highly explosive. A fire or explosion from gasoline can burn you and others and can damage property.

- Perform this procedure outdoors, in an open area, when the engine is cold. Wipe up any gasoline that spills.
  - Never smoke when handling gasoline, and stay away from an open flame or where gasoline fumes may be ignited by a spark.
1. Position the machine on a level surface, lower the cutting units, stop the engine and engage the parking brake.
  2. Slowly loosen and remove the cap from the fuel tank.
  3. Clean the area around the fuel tank rollover valve so foreign matter cannot fall into the fuel tank when the valve and grommet are removed (Figure 1).

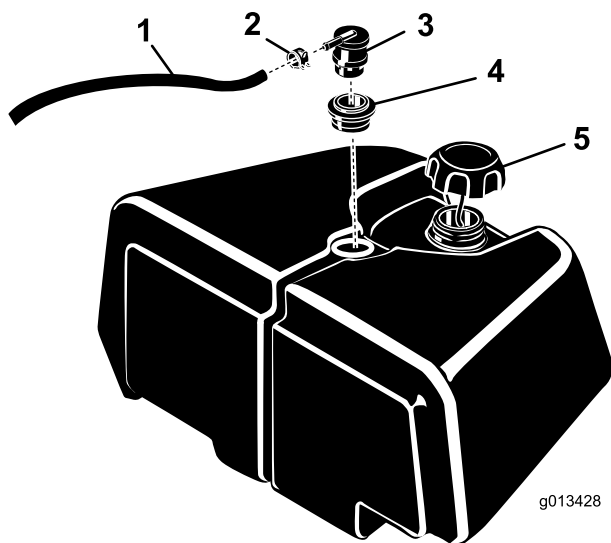


Figure 1

- |                   |                  |
|-------------------|------------------|
| 1. Hose           | 4. Grommet       |
| 2. Hose clamp     | 5. Fuel tank cap |
| 3. Rollover valve |                  |

5. Remove the rollover valve and grommet from the fuel tank (Figure 1).

**Note:** To ease removal, use a lubricant on the valve and grommet, grab valve with pliers and twist back and forth to distribute lubricant on the parts. Then pull the valve out of the tank.

6. Discard the valve and grommet.
7. Install the new grommet and fuel tank vent . Lightly lubricate the inside and outside edges of the grommet (e.g., light oil). Partially insert the vent into the grommet, place the grommet/vent into the tank, and press on the top of the vent to slide it down into the grommet and fully position the pair in the tank.

**Important:** Ensure that the underside of the flange on top of the vent is seated fully on the top of the rubber grommet, with no gaps or puckering.

8. Install the hose to the vent with the hose clamp previously removed.

4. Loosen the hose clamp securing the hose to the rollover valve and disconnect the hose from the valve (Figure 1).