



Count on it.

Form No. 3354-804 Rev B

Parts Catalog

CrossTrax All-Wheel Drive Kit **Reelmaster® 5010 Series Traction Unit** Model No. 03671

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

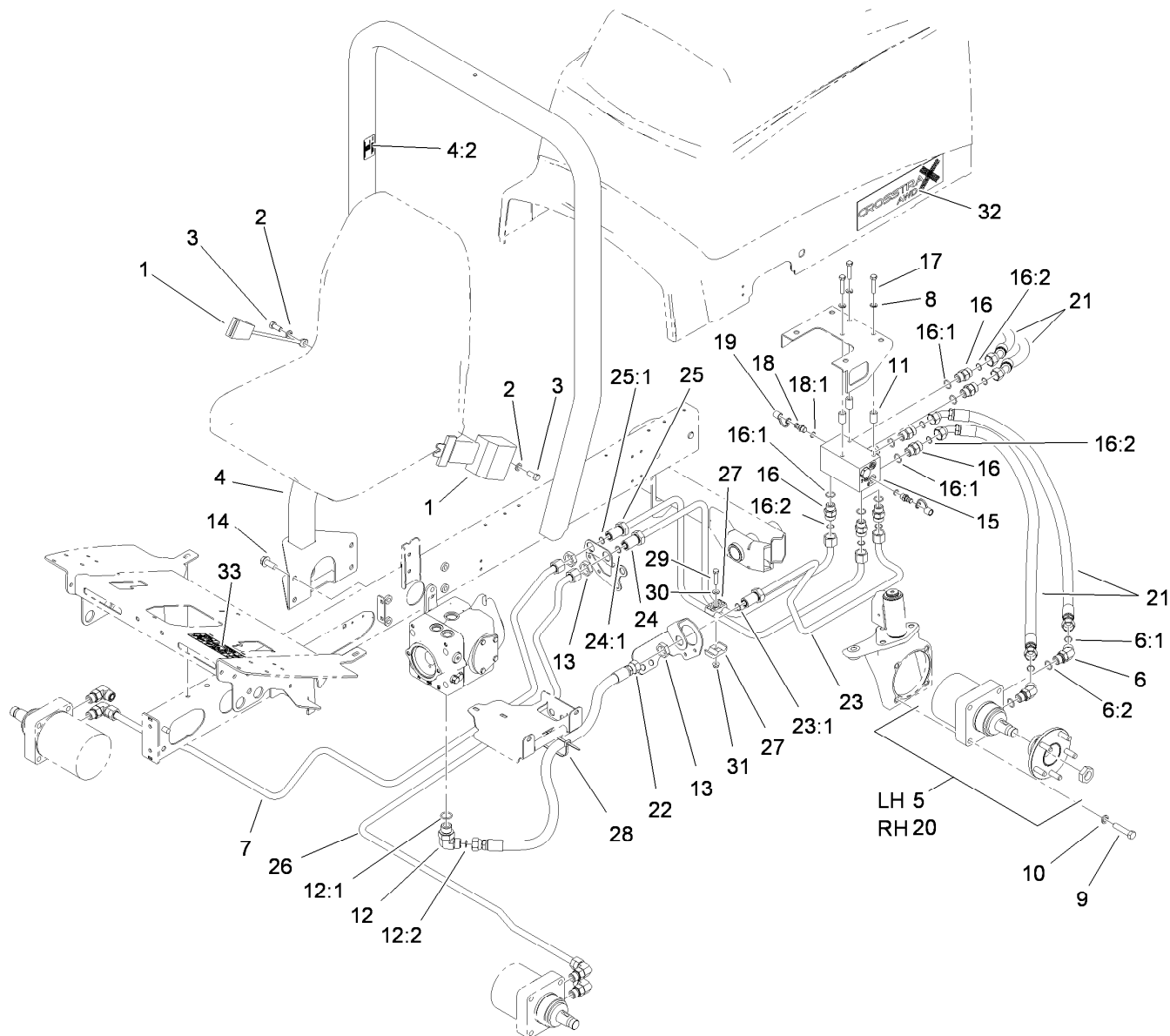
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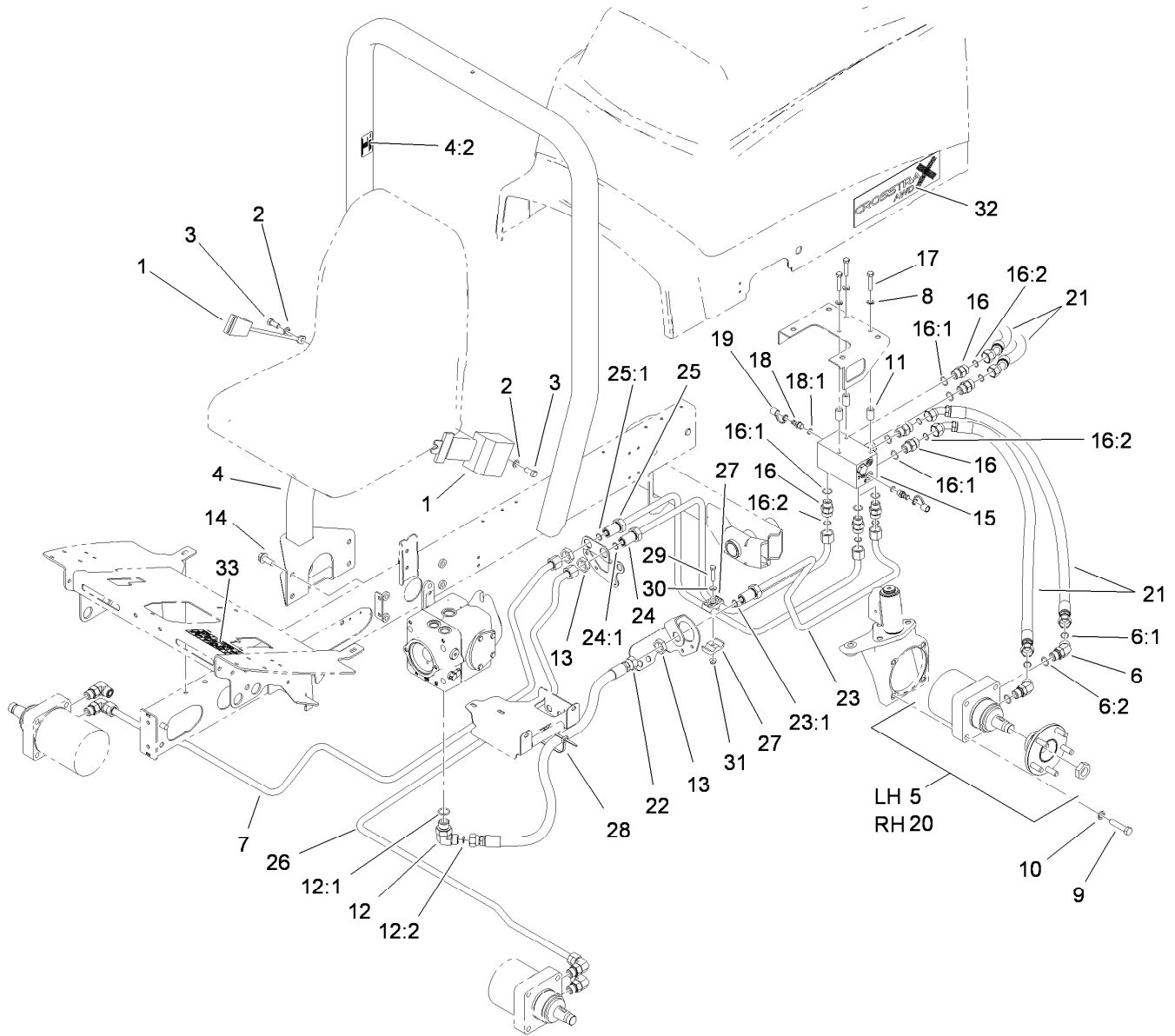


Four Wheel Drive Kit Assembly

Ref.	Part Number	Qty.	Description
1	100-4928	1	Belt-Seat
2	3253-6	2	Washer-Lock
3	3212-4	2	Screw-HH
4	110-8920	1	ROPS ASM
4:2	110-8945	1	Decal-ROPS
5		1	LH Wheel Motor ASM ●
6	340-14	4	Fitting-HYD, 45 DEG
6:1	237-65	1	O-Ring
6:2	237-80	1	O-Ring
7	108-7622	1	Tube ASM
8	3253-21	3	Washer-Lock
9	325-9	8	Screw-HH
10	3253-7	8	Washer-Lock
11	93-6981	3	Spacer
12	340-139	1	Fitting-HYD, 90 DEG
12:1	237-81	1	O-Ring
12:2	237-65	1	O-Ring
13	340-74	3	Nut-Lock, Bulkhead
14	3234-38	8	Screw-HHF

Ref.	Part Number	Qty.	Description
15	108-1825	1	HYD Manifold ASM
16	340-7	7	Adapter
16:1	237-65	1	O-Ring
16:2	237-80	1	O-Ring
17	323-9	3	Screw-HH
18	59-7410	2	Tip-Nipple, Diagnostic
18:1	237-42	1	O-Ring
19	354-79	2	Cap-Dust
20		1	RH Wheel Motor ASM ●
21	106-3662	4	HYD Hose ASM
22	108-7645	1	HYD Hose ASM
23	108-7626	1	Tube ASM
23:1	237-65	1	O-Ring
24	108-7625	1	Tube ASM
24:1	237-65	1	O-Ring
25	108-7624	1	Tube ASM
25:1	237-65	1	O-Ring
26	108-7623	1	Tube ASM
27	56-7971	2	Clamp-Tube

● Not serviced separately

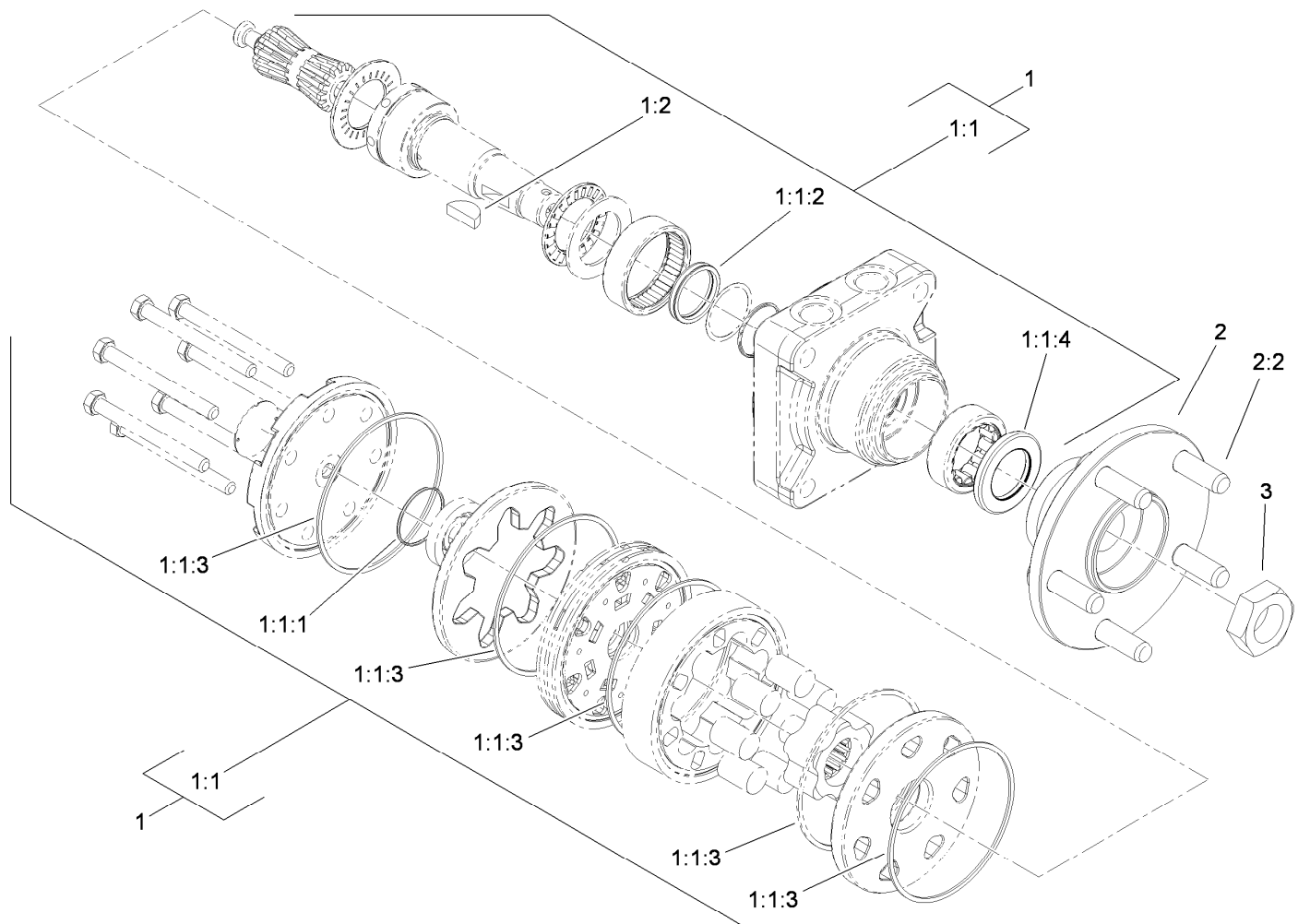


Four Wheel Drive Kit Assembly (continued)

Ref.	Part Number	Qty.	Description
28	3290-378	1	Tie-Cable
29	322-7	1	Screw-HH
30	3256-23	1	Washer-Flat

Ref.	Part Number	Qty.	Description
31	104-8300	1	Nut-Flange, NI
32	110-8859	2	Decal
33	110-8869	1	Decal-Danger

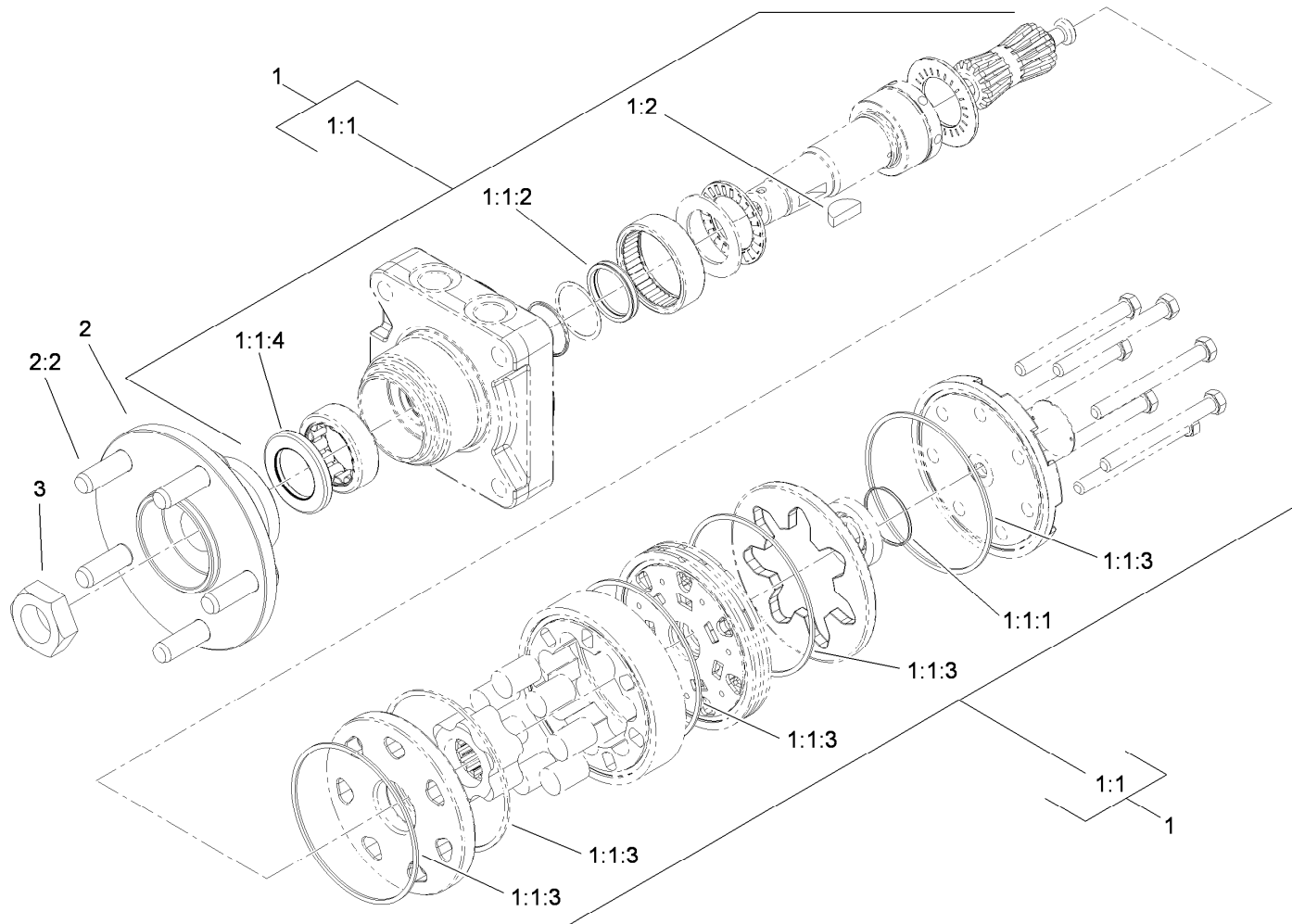
● Not serviced separately



LH Wheel Motor Assembly

Ref.	Part Number	Qty.	Description
1	107-4544	1	HYD Motor ASM
1:1	110-8897	1	Seal Kit
1:1:1		1	Seal-Commutator, Vespel ●
1:1:2		1	Seal-Shaft ●
1:1:3		5	Seal-Body, Buna ●
1:1:4		1	Seal-Dirt / Water ●
1:2	3257-42	1	Key-Woodruff
2	106-3605	1	Hub ASM
2:2	10-6830	5	Stud-Type, Drive
3	26-3790	1	Nut-Lock

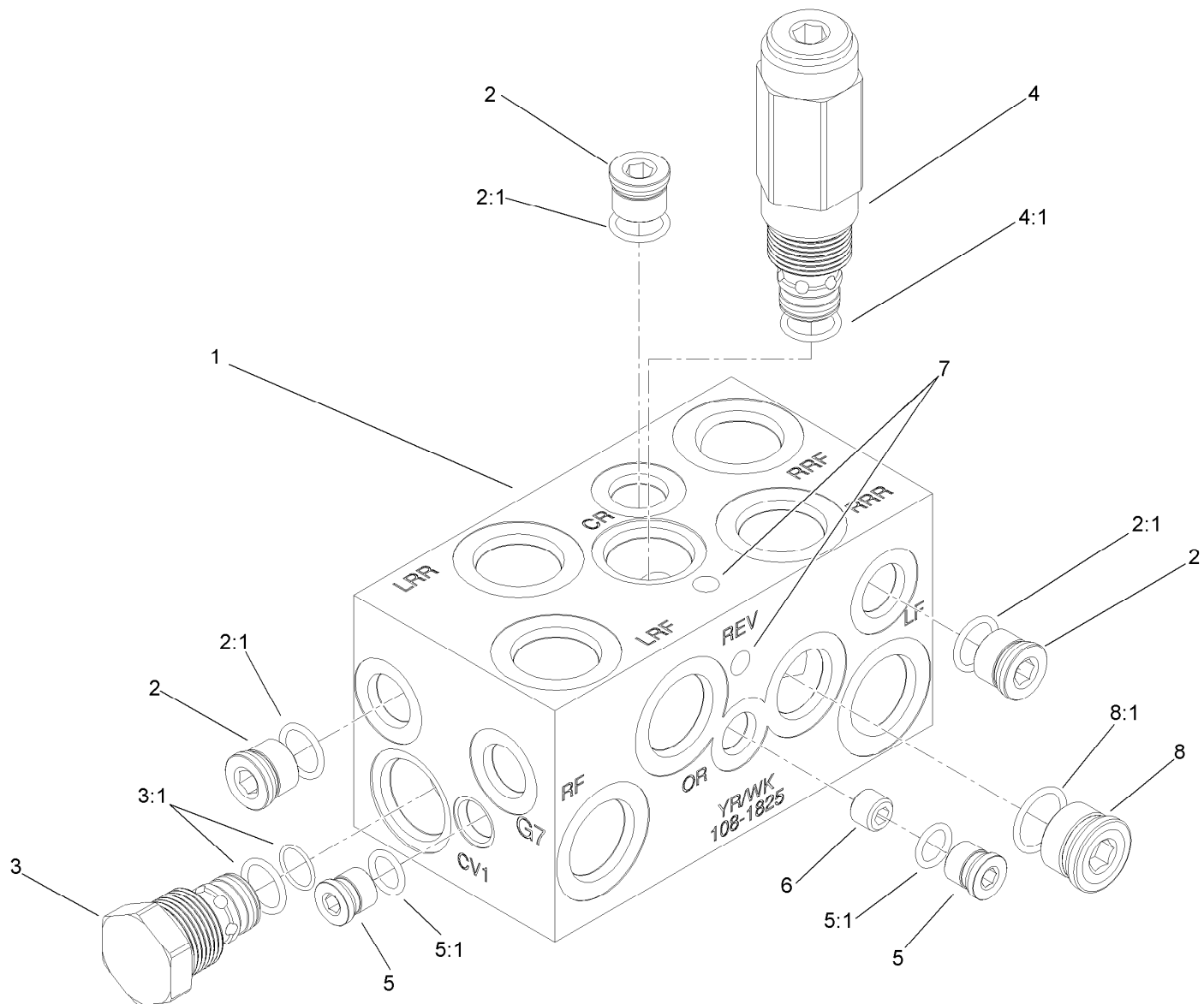
● Not serviced separately



RH Wheel Motor Assembly

Ref.	Part Number	Qty.	Description
1	110-0901	1	HYD Motor ASM
1:1	110-8897	1	Seal Kit
1:1:1		1	Seal-Commutator, Vespel ●
1:1:2		1	Seal-Shaft ●
1:1:3		5	Seal-Body, Buna ●
1:1:4		1	Seal-Dirt / Water ●
1:2	3257-42	1	Key-Woodruff
2	106-3605	1	Hub ASM
2:2	10-6830	5	Stud-Type, Drive
3	26-3790	1	Nut-Lock

● Not serviced separately



Four Wheel Drive Manifold Assembly No. 108-1825

Ref.	Part Number	Qty.	Description
1		1	Block-Manifold ●
2	106-1026	3	Plug-HYD
2:1	237-42	1	O-Ring
3	110-8881	2	Valve-Check
3:1	105-9159	1	Seal Kit
4	110-8882	1	Valve-Relief, Cross Over
4:1	110-6316	1	Seal Kit
5	106-1025	2	Plug-HYD
5:1	237-78	1	O-Ring
6	110-8883	1	Plug-Orifice
7		2	Plug-Expander ●
8	106-1027	1	Plug-HYD
8:1	237-79	1	O-Ring

● Not serviced separately

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