Form No. 3361-210 Rev B

TORO®

Count on it.

Parts Catalog

Z500 Z Master®

With 52in 7-Gauge Side Discharge Mower

Model No. 74291—Serial No. 290000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

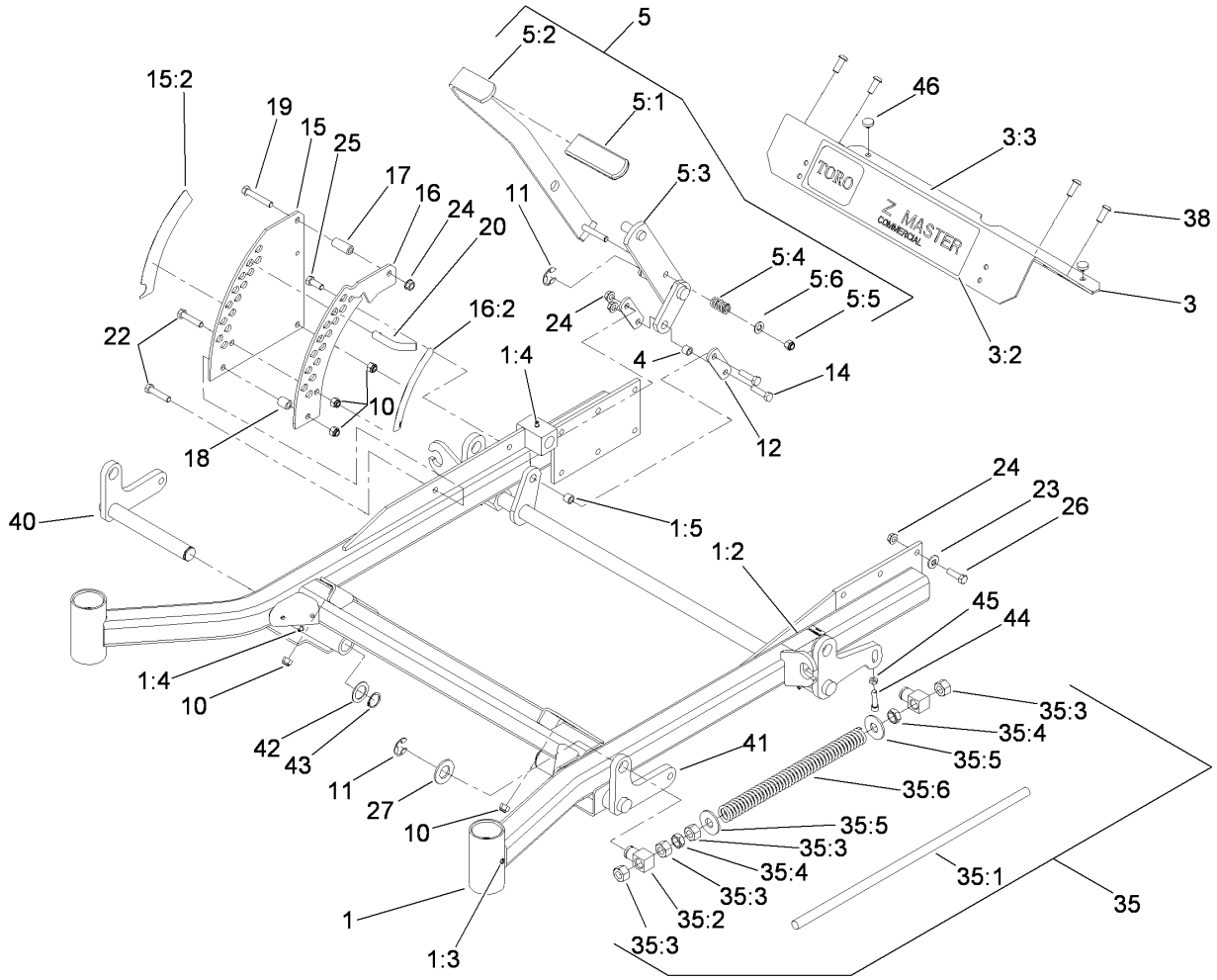
TTH: torx truss head

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Contents

Front Frame Assembly 4
Caster and Wheel Assembly 5
Main Frame and Rear Wheel Assembly 6
Brake and Wheel Hub Assembly 7
Steering Control Assembly 8
LH Motion Control Assembly No. 109-3906 9
RH Motion Control Assembly No. 109-3707 10
Hydraulic Assembly 11
Hydraulic Wheel Motor No. 1-523328 13
Pump Idler Assembly No. 103-5679 14
Roll-Over Protection System Assembly 15
Seat and Bracket Assembly No. 110-0446 16
Roll-Over Protection System Assembly No. 108-1097 17
Deck Connection Assembly 18
Deck Assembly 19
Spindle Assembly No. 107-8504 21
Deck Decal Assembly 22
Rubber Deflector Assembly No. 108-7770 23
Drive Idler Assembly 24
Engine and Clutch Assembly 25
Muffler and Guard Assembly 26
Fuel System Assembly 27
Electrical Assembly 28
Crankshaft Assembly Kohler CH740-3118 29
Crankcase Assembly Kohler CH740-3118 30
Oil Pan and Lubrication Assembly Kohler CH740-3118 31
Head, Valve and Breather Assembly Kohler CH740-3118 33
Ignition and Electrical Assembly Kohler CH740-3118 35
Blower Housing and Baffle Assembly Kohler CH740-3118 36
Starting System Assembly Kohler CH740-3118 37
Fuel System Assembly Kohler CH740-3118 38
Engine Control Assembly Kohler CH740-3118 39
Air Intake and Filtration Assembly Kohler CH740-3118 40
Exhaust Assembly Kohler CH740-3118 41
Decals Kohler CH740-3118 42
Attachments and Accessories 43

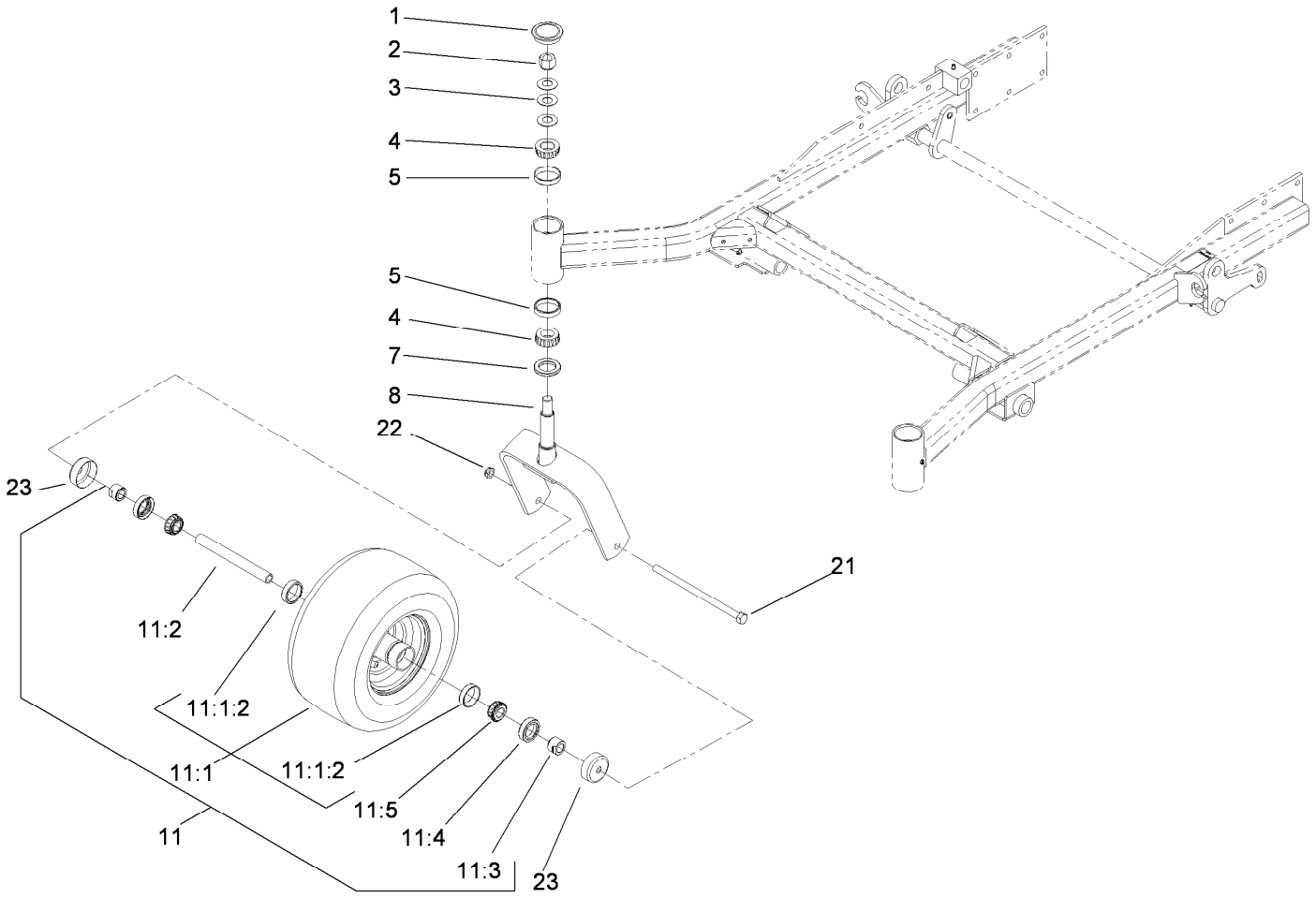


Front Frame Assembly

Ref.	Part Number	Qty.	Description
1	106-8978	1	Frame ASM
1:2	107-1857	1	Decal-Brake, Parking
1:3	1-811010	2	Plug
1:4	302-19	5	Fitting-Grease
1:5	103-1918	1	Bushing
3	106-9981	1	Footrest
3:2	106-7451	1	Decal
3:3	107-2112	1	Decal-Warning
4	103-1918	1	Bushing
5	110-5860	1	Deck Lift Handle ASM
5:1	1-633295	1	Grip-Lever, Lift
5:2	103-2083	1	Lever-Lift
5:3	103-2064	1	Arm-Lift, Deck
5:4	1-633325	1	Spring-Compression
5:5	3296-39	1	Nut-Lock, NI
5:6	3256-24	1	Washer-Flat
10	3296-39	7	Nut-Lock, NI
11	32151-103	5	Ring-Retaining, EXT
12	1-633068	2	Arm-Lift, Deck
14	323-29	2	Screw-HH
15	117-0366	1	Plate-HOC, Outer
15:2	107-1860	1	Decal-Height, Deck
16	117-0369	1	Plate-HOC, Inner
16:2	107-1861	1	Decal-Height, Deck
17	1-633082	1	Bushing-Lever, Lift

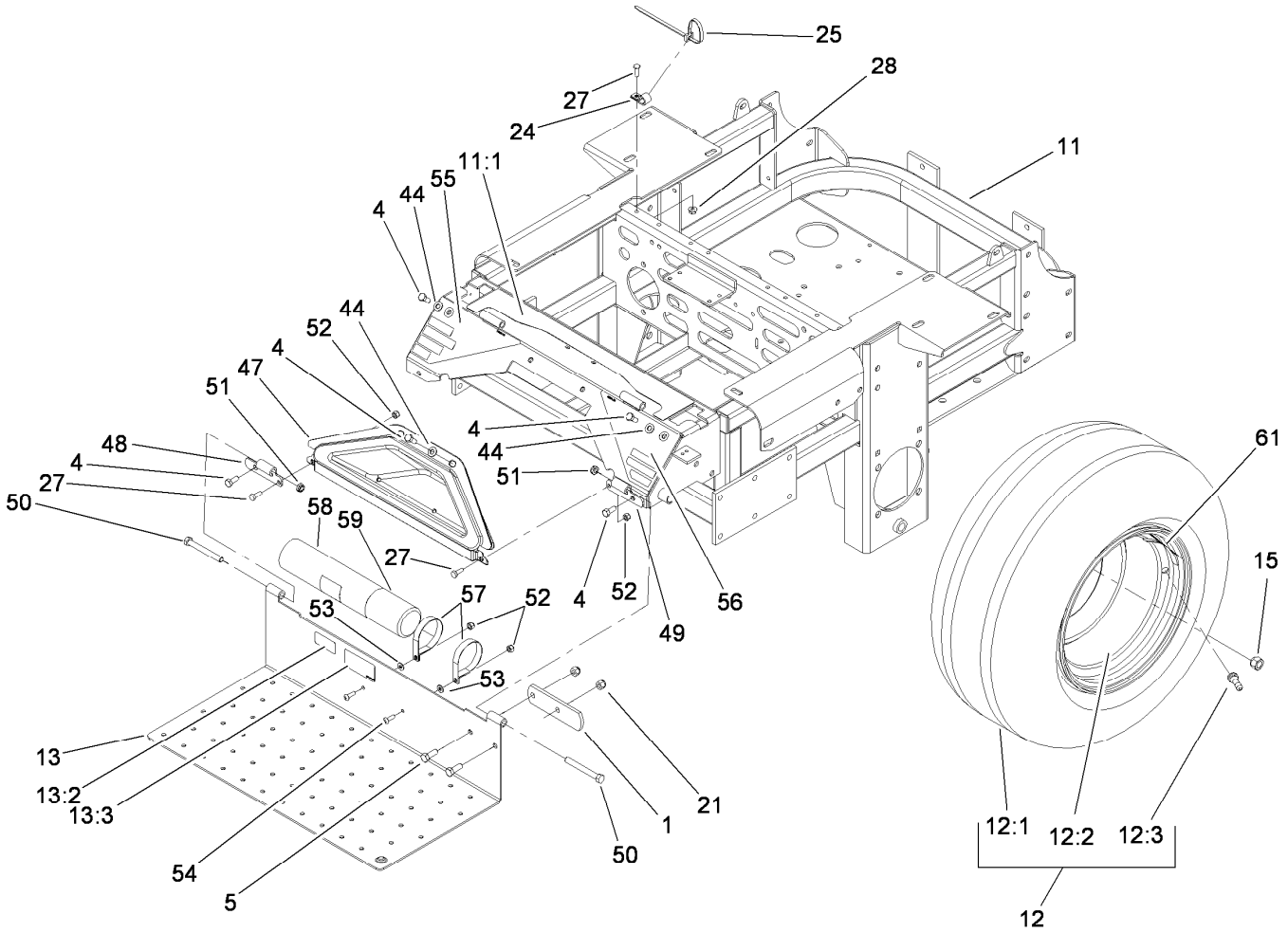
Ref.	Part Number	Qty.	Description
18	1-633080	1	Bushing-Lever, Lift
19	323-11	1	Screw-HH
20	109-8757	1	Pin-HOC
22	323-9	2	Screw-HH
23	98-5975	12	Washer-Belleville
24	3290-357	15	Nut-HHF, Whiz
25	323-6	1	Screw-HH
26	323-7	12	Screw-HH
27	3256-29	4	Washer-Flat
35		2	Front Frame Spring ASM ●
35:1	1-633096	1	Rod-Lift, Deck
35:2	1-633441	2	Swivel-Deck Mount, Rear
35:3	3217-11	4	Nut-Hex
35:4	3218-6	2	Nut-Jam
35:5	3256-7	2	Washer-Flat
35:6	1-633064	1	Spring-Support, Deck
38	3274-94	4	Screw-HSBH
40	110-4156-01	1	RH Deck Lift ASM
41	106-8984-01	1	LH Deck Lift ASM
42	1-523157	2	Washer-Spacer
43	32151-29	2	Ring-Retaining
44	3274-18	2	Screw-HSH
45	3218-2	2	Nut-Jam
46	1-513658	2	Bumper

● Not serviced separately



Caster and Wheel Assembly

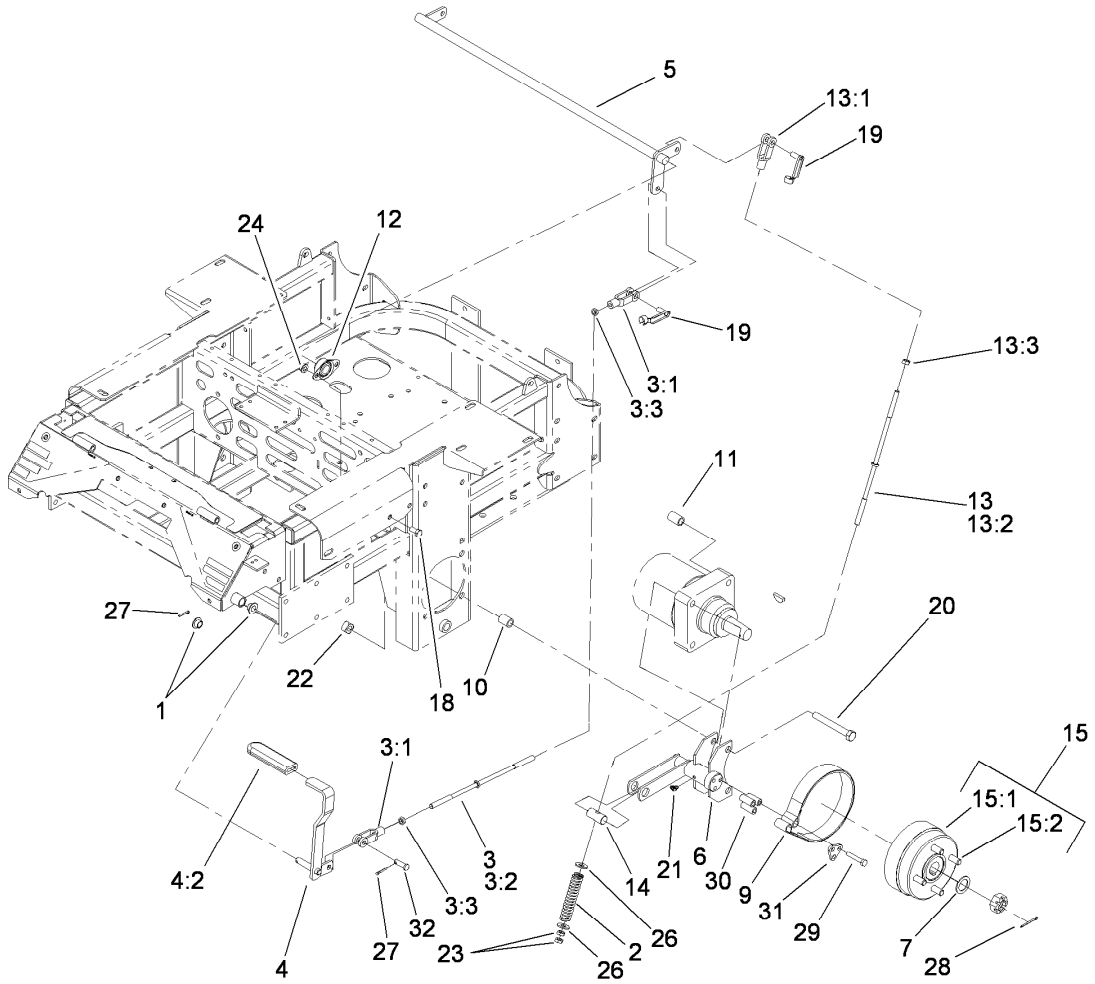
Ref.	*Part Number*	*Qty.*	*Description*
1	103-4882	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	1-633508	6	Washer-Bellville
4	254-94	4	Bearing-Cone, Tapered
5	254-72	4	Bearing-Cup, Tapered
7	1-543511	2	Seal-Grease
8	1-642111-01	2	Caster
11	103-5185	2	Wheel ASM
11:1	103-5179	1	Wheel And Tire ASM
11:1:2	1-633584	2	Bearing-Cup
11:2	103-5156	1	Axle-Caster
11:3	103-3051	2	Spacer-Nut
11:4	103-0063	2	Seal-Caster
11:5	1-633585	2	Bearing-Cone, Taper
21	325-24	2	Screw-HH
22	3296-45	2	Nut-Lock, NI
23	103-2768	4	Guard-Seal



Main Frame and Rear Wheel Assembly

Ref.	Part Number	Qty.	Description
1	1-633964-03	1	Stop-Brake, Park
4	322-43	6	Screw-HH
5	323-6	2	Screw-HH
11	114-1509	1	Frame ASM
11:1	107-8076	1	Decal-Console, Top
12	1-653010	2	Wheel And Tire ASM
12:1	1-653160	1	Tire
12:2	1-653158	1	Wheel
12:3	232-27	1	Stem-Valve
13	107-1858	1	Floorpan
13:2	98-4387	1	Decal-Protection, Ear
13:3	107-1864	1	Decal-Location, Manual
15	242-50	8	Nut-Lug
21	3296-39	2	Nut-Lock, NI
24	1-513762	1	Clip-Loom
25	1-303335	2	Tie-Plastic
27	321-4	3	Screw-HH

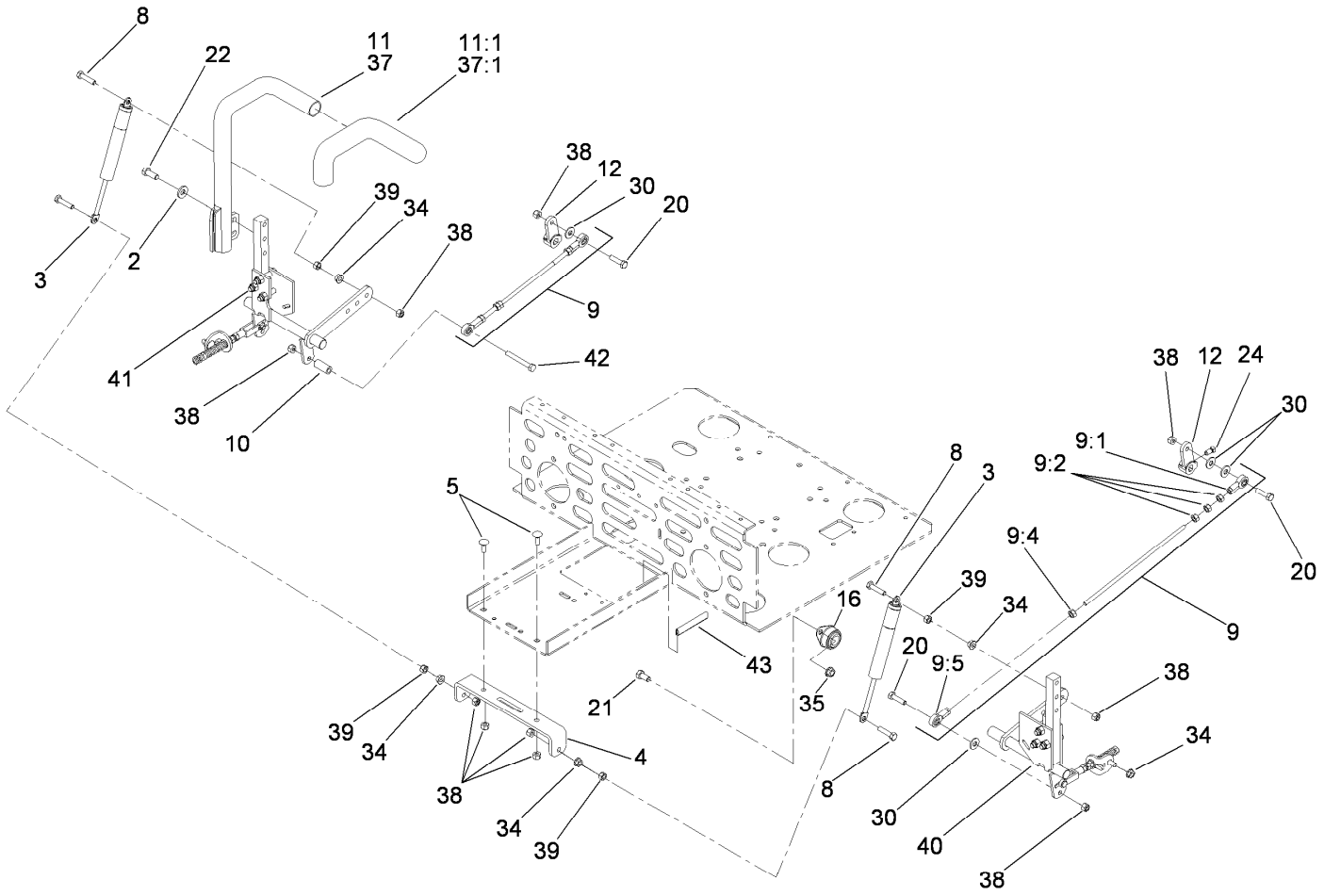
Ref.	Part Number	Qty.	Description
28	32128-33	1	Nut-HF
44	3256-70	6	Washer-Flat
47	106-7498	1	Pocket
48	106-7488-03	1	Hinge-Floorpan, LH
49	106-7489-03	1	Hinge-Floorpan, RH
50	323-20	2	Screw-HH
51	3296-59	2	Nut-Lock, NI
52	3296-42	4	Nut-Lock, NI
53	3256-63	2	Washer-Flat
54	3258-166	2	Screw-PRH
55	106-9989	1	Decal-Warning
56	106-7492	1	Decal-Danger
57	107-1865	2	R-Clamp
58	104-7050	1	Tube-Manual
59	104-7048	1	Cap-Housing
61	109-7949	2	Decal



Brake and Wheel Hub Assembly

Ref.	Part Number	Qty.	Description
1	1-513140	2	Bearing-Control
2	1-633454	2	Spring-Brake
3	103-4332	1	Brake Rod And Yoke ASM
3:1	1-633131	2	Yoke-Linkage, Brake
3:2	1-633477	1	Rod-Brake
3:3	3219-3	2	Nut-Hex
4	1-634500	1	Brake Lever ASM
4:2	1-633268	1	Grip-Lever
5	1-632217-03	1	Shaft-Brake
6	103-0352-03	2	Bracket-Brake
7	1-523157	2	Washer-Spacer
9	103-0355	2	Band-Brake
10	1-633380	4	Spacer-Wheel, Short
11	1-633382	4	Spacer-Wheel, Long
12	1-633102	2	Bearing-Flange, Side
13	103-4333	2	Brake Rod And Yoke ASM
13:1	1-633131	1	Yoke-Linkage, Brake
13:2	1-633477	1	Rod-Brake
13:3	3219-3	1	Nut-Hex

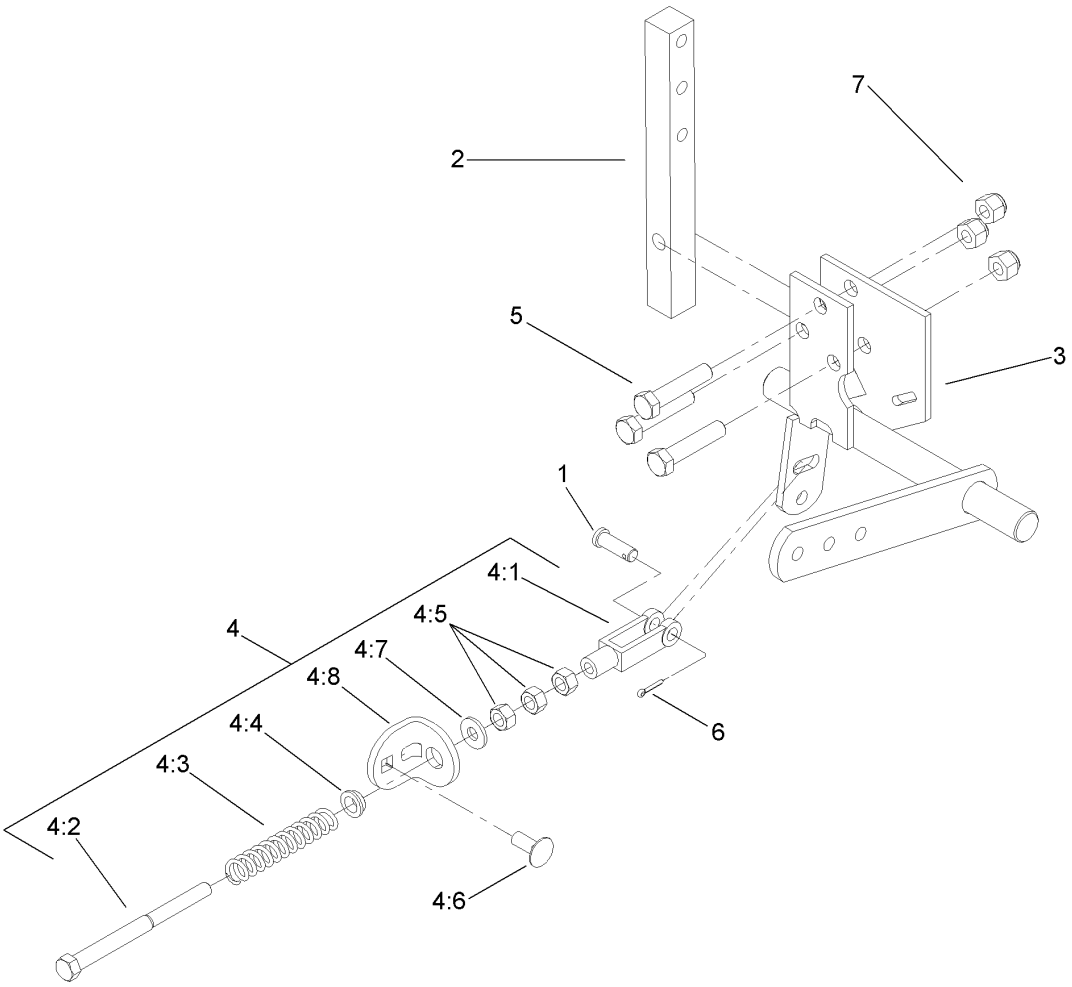
Ref.	Part Number	Qty.	Description
14	1-633144	2	Pin-Trunion
15	103-0590	2	Hub And Wheel ASM
15:1	103-0589	1	Wheel Hub ASM
15:2	1-633926	4	Stud-Wheel
18	323-4	4	Screw-HH
19	103-2399	3	Pin-Spring, Clevis
20	325-17	8	Screw-HH
21	1481	2	Fitting-Grease
22	109-5618	8	Nut-Square, Special
23	3219-3	4	Nut-Hex
24	3290-357	4	Nut-HHF, Whiz
26	3256-4	4	Washer-Flat
27	3272-10	2	Pin-Cotter
28	1-806800	2	Pin-Cotter
29	322-9	6	Screw-HH
30	103-0384	6	Spacer
31	103-0374	2	Retainer-Band, Brake
32	1-808285	1	Pin-Clevis



Steering Control Assembly

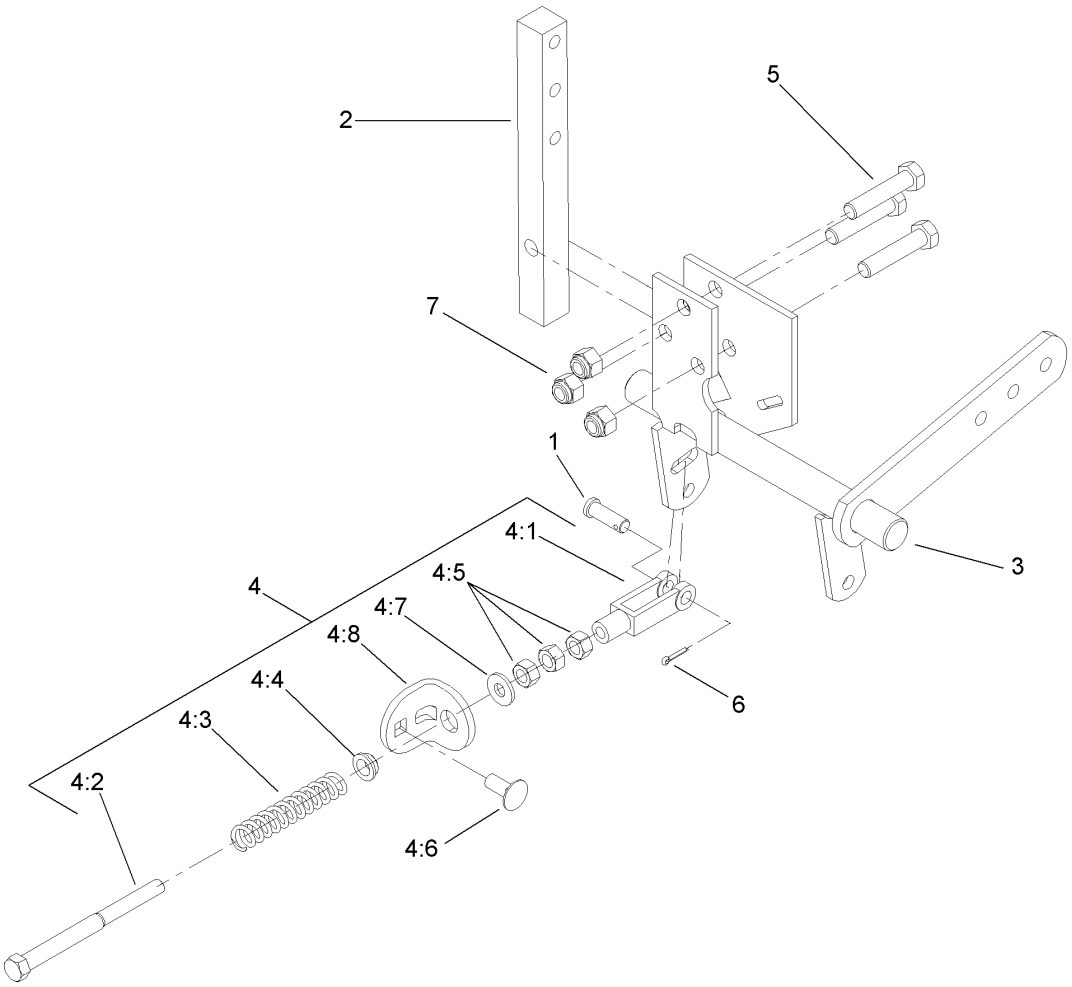
Ref.	Part Number	Qty.	Description
2	98-5975	4	Washer-Belleville
3	109-2339	2	Damper-Control, Motion
4	109-6058-03	1	Bracket-Mount, Damper
5	3230-2	2	Bolt-CARR
8	1-403180	4	Screw-HH
9	103-4331	2	Tracking Rod ASM
9:1	1-543017	1	Balljoint-RH
9:2	3219-2	3	Nut-Hex
9:4	1-804524	1	Nut
9:5	1-633152	1	Balljoint-LH
10	103-0384	1	Spacer
11	108-7238	1	LH Lever ASM
11:1	106-9987	1	Grip-Control, Motion
12	1-632208	2	Arm-Control, Pump
16	1-633102	4	Bearing-Flange, Side

Ref.	Part Number	Qty.	Description
20	322-6	3	Screw-HH
21	323-4	8	Screw-HH
22	323-6	4	Screw-HH
24	1-803022	2	Screw-Set
30	3256-3	4	Washer-Flat
34	32128-20	6	Nut-HF
35	3290-357	8	Nut-HHF, Whiz
37	108-7237	1	RH Lever ASM
37:1	106-9987	1	Grip-Control, Motion
38	3296-29	10	Nut-Lock, NI
39	3217-6	4	Nut-Hex
40	109-3906	1	LH Motion Control ASM
41	109-3907	1	RH Motion Control ASM
42	322-12	1	Screw-HH
43	105-7699	1	Strip-Seal



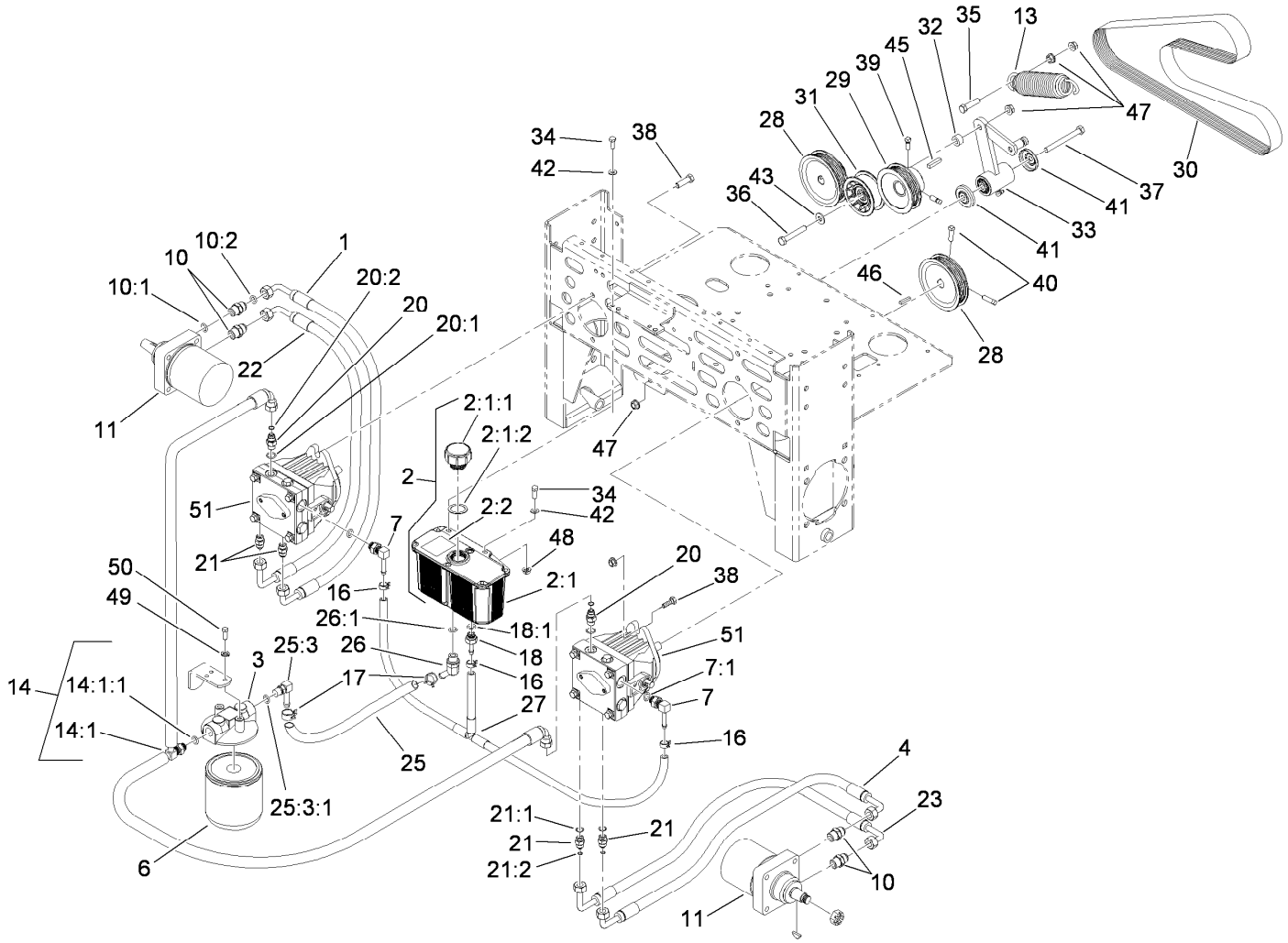
LH Motion Control Assembly No. 109-3906

Ref.	*Part Number*	*Qty.*	*Description*
1	1-808280	1	Pin-Clevis
2	103-0407	1	Arm-Shaft, Control
3	109-3902	1	Control-Motion, LH
4	109-3903	1	Neutral Return ASM
4:1	1-303105	1	Yoke-Adjustable
4:2	1-603737	1	Bolt-Return, Neutral
4:3	1-603807	1	Spring-Return, Neutral
4:4	109-3769	1	Bushing-Nylon, Flanged
4:5	3219-2	3	Nut-Hex
4:6	3230-23	1	Screw-CARR
4:7	3256-2	1	Washer-Flat
4:8	109-3908	1	Tab-Adjustment
5	323-9	3	Screw-HH
6	3272-5	1	Pin-Cotter
7	3296-39	3	Nut-Lock, NI



RH Motion Control Assembly No. 109-3707

Ref.	*Part Number*	*Qty.*	*Description*
1	1-808280	1	Pin-Clevis
2	103-0407	1	Arm-Shaft, Control
3	109-3901	1	Control-Motion, RH
4	109-3903	1	Neutral Return ASM
4:1	1-303105	1	Yoke-Adjustable
4:2	1-603737	1	Bolt-Return, Neutral
4:3	1-603807	1	Spring-Return, Neutral
4:4	109-3769	1	Bushing-Nylon, Flanged
4:5	3219-2	3	Nut-Hex
4:6	3230-23	1	Screw-CARR
4:7	3256-2	1	Washer-Flat
4:8	109-3908	1	Tab-Adjustment
5	323-9	3	Screw-HH
6	3272-5	1	Pin-Cotter
7	3296-39	3	Nut-Lock, NI

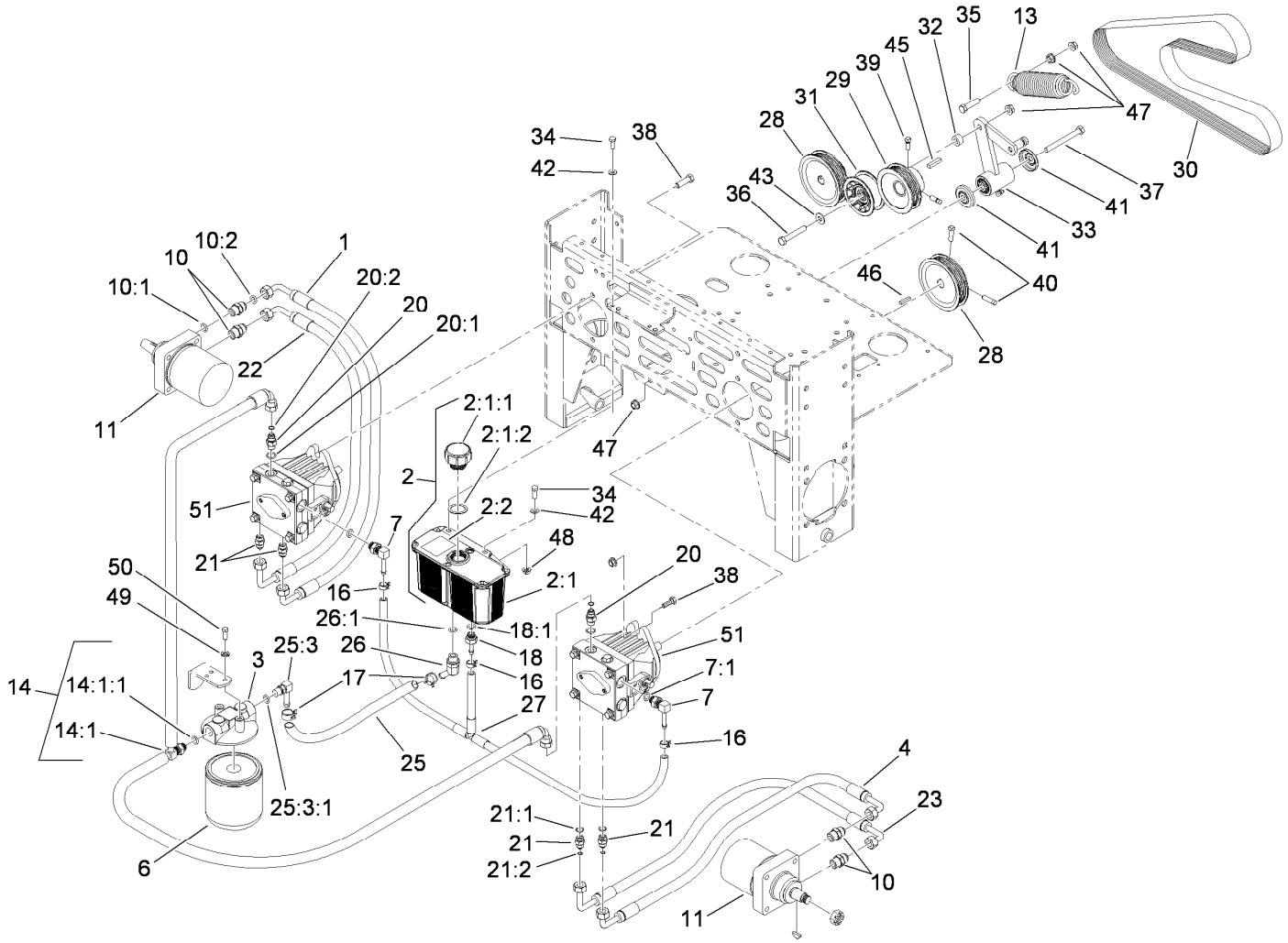


Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	103-3736	1	HYD Hose ASM
2	103-1947	1	HYD Reservoir ASM
2:1		1	Reservoir-HYD ●
2:1:1	103-1948	1	Cap-Reservoir, HYD
2:1:2	103-1949	1	Gasket-Cap
2:2	1-523552	1	Decal-Tank, HYD
3	104-7836	1	Head-Filter
4	103-3733	1	HYD Hose ASM
6	1-633752	1	Filter-HYD, Winter
6	1-633750	1	Filter-Oil, HYD
7	103-1799	2	Elbow-90 DEG
7:1	237-42	1	O-Ring
10	1-603991	4	Fitting-Straight
10:1	237-80	1	O-Ring
10:2	1-603992	1	O-Ring
11	1-523328	2	Motor-Wheel
13	103-3330	1	Spring-Extension
14	109-6273	1	HYD Hose ASM
14:1		1	Adapter-Run, Tee ●

Ref.	Part Number	Qty.	Description
14:1:1	237-42	1	O-Ring
16	103-1716	3	Clamp-Hose
17	103-1988	1	Clamp-Hose
18	103-1801	1	Adapter-Straight
18:1	237-42	1	O-Ring
20	103-2156	2	Fitting-Straight
20:1	1-603921	1	O-Ring
20:2	103-1020	1	O-Ring
21	1-603990	4	Fitting-Straight
21:1	1-603920	1	O-Ring
21:2	1-603992	1	O-Ring
22	103-3737	1	HYD Hose ASM
23	103-3735	1	HYD Hose ASM
25	109-7689	1	HYD Hose ASM
25:3		1	Fitting-Barb ●
25:3:1	237-42	1	O-Ring
26	103-1807	1	Fitting-Barbed, 45 DEG
26:1	237-42	1	O-Ring
27	103-1806	1	HYD Hose ASM

● Not serviced separately

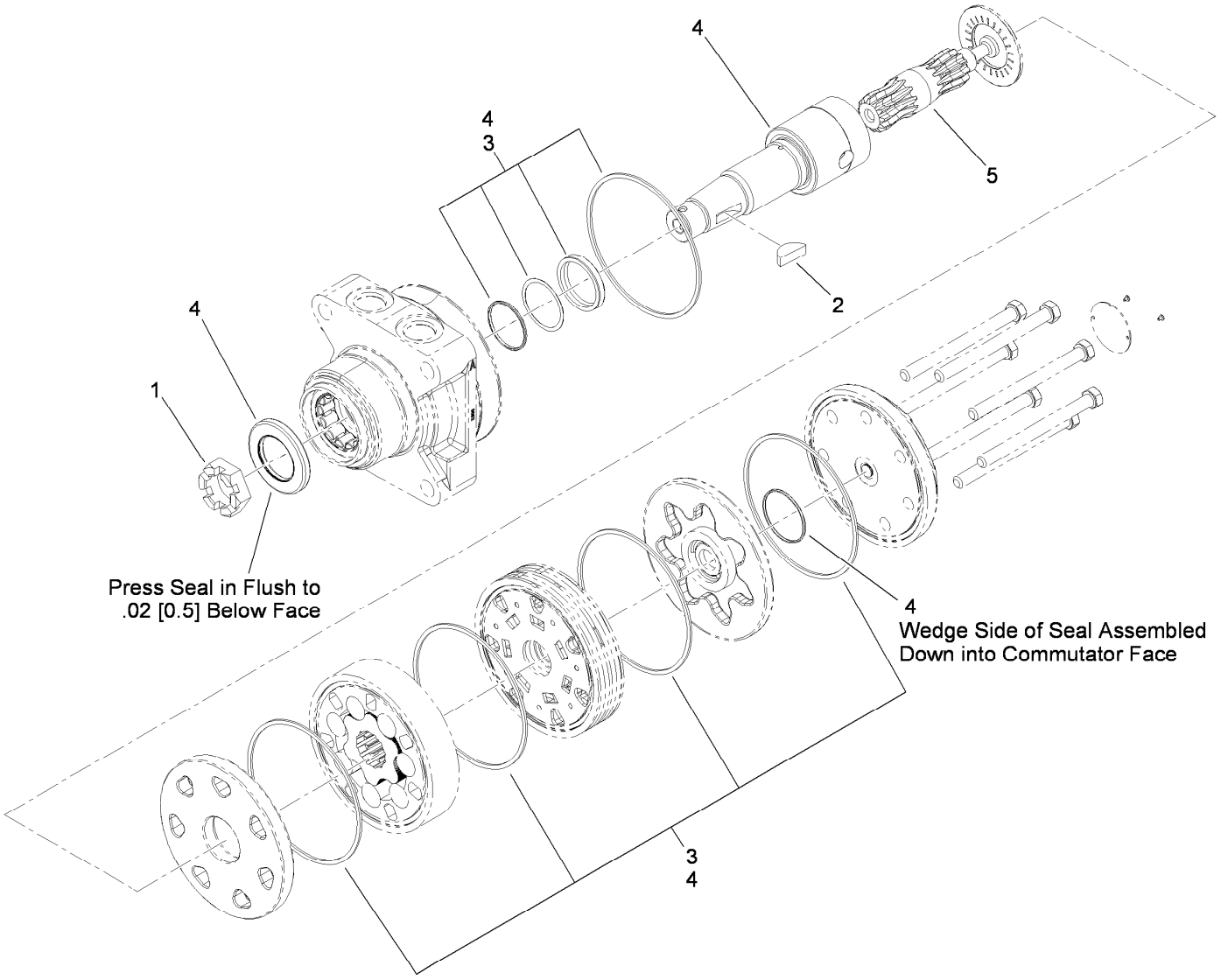


Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description
28	109-6046	2	Sheave
29	109-7738	1	Sheave
30	114-1512	1	Belt
31	109-4076	1	Pulley-Flat Idler
32	1-603050	1	Spacer
33	103-5679	1	Pump Idler ASM
34	321-6	2	Screw-HH
35	323-8	1	Screw-HH
36	323-11	1	Screw-HH
37	1-800805	1	Screw-HH
38	323-7	4	Screw-HH
39	1-803050	2	Screw-Set

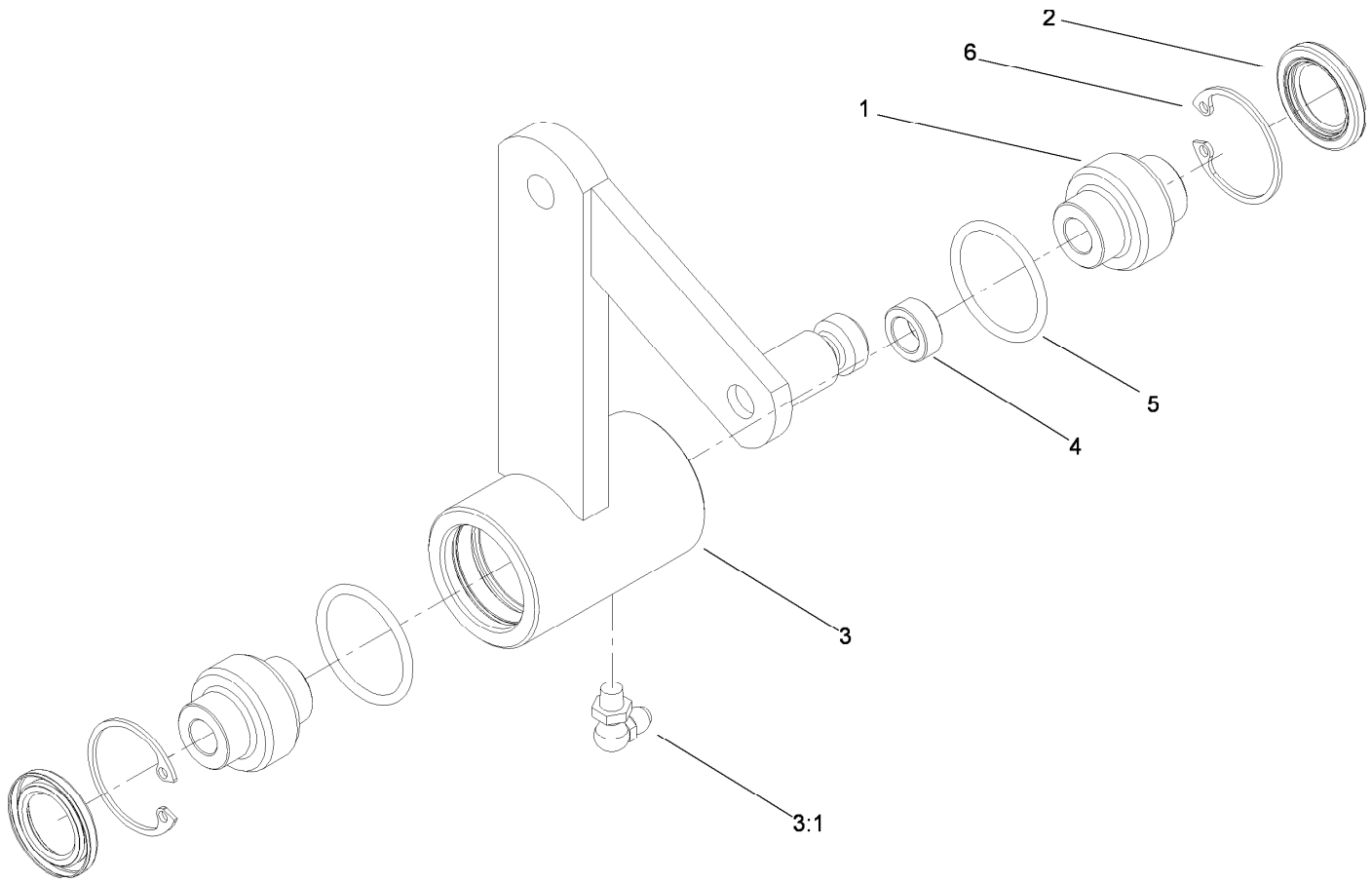
Ref.	Part Number	Qty.	Description
40	30-1710	4	Screw
41	103-2916	2	Guard-Top
42	3256-22	2	Washer-Flat
43	3256-4	1	Washer-Flat
45	13-2840	1	Key-Square
46	5-1077	2	Key-Square
47	3290-357	8	Nut-HHF, Whiz
48	32128-33	2	Nut-HF
49	1-805004	2	Washer-Lock
50	321-3	2	Screw-HH
51	110-4150	2	Pump-HYD

● Not serviced separately



Hydraulic Wheel Motor No. 1-523328

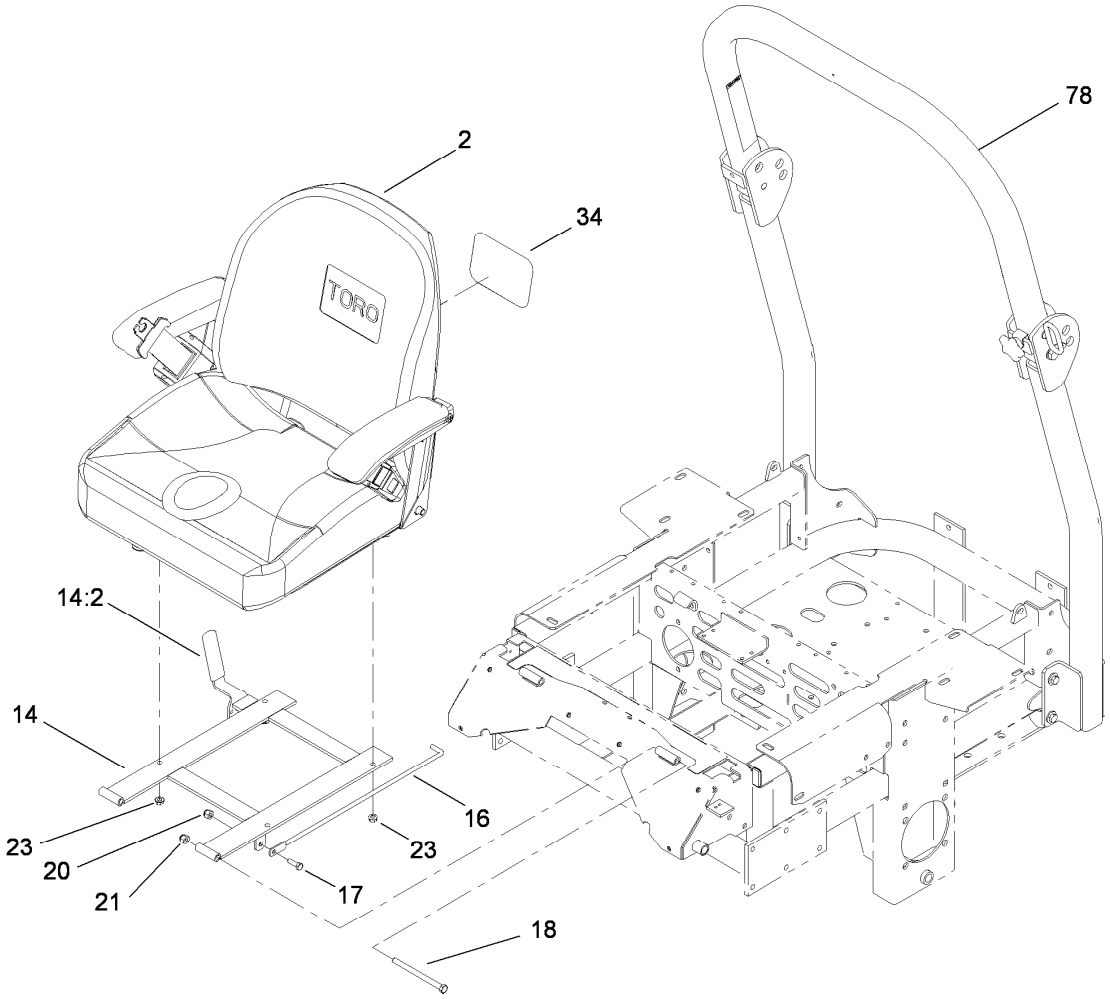
Ref.	*Part Number*	*Qty.*	*Description*
1	1-809036	1	Nut-HH
2	3257-42	1	Key-Woodruff
3	103-6994	1	Seal Kit
4	103-6995	1	Output Shaft And Seals Kit
5	103-2748	1	Drive Link Kit



Pump Idler Assembly No. 103-5679

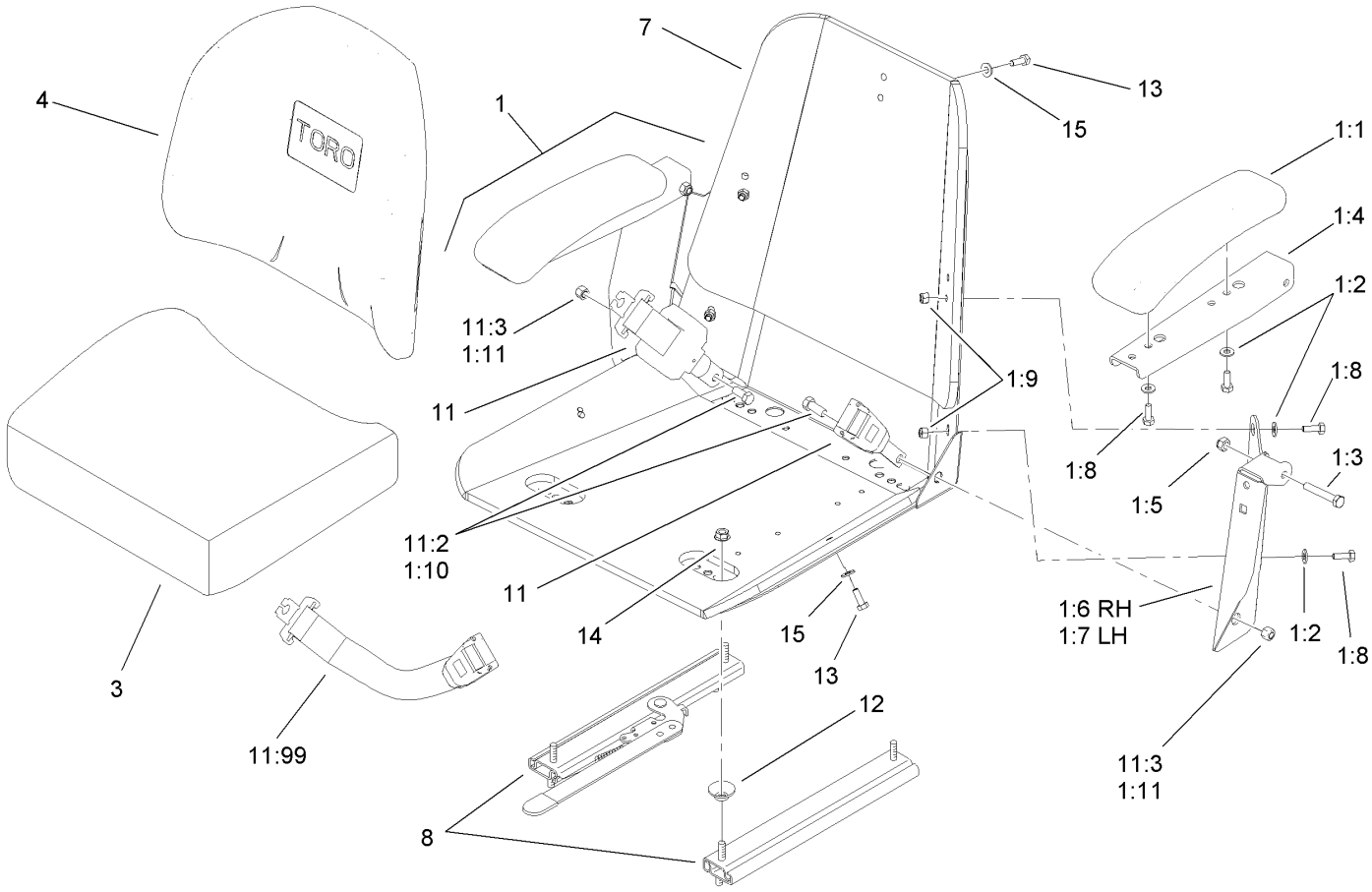
Ref.	*Part Number*	*Qty.*	*Description*
1	103-3504	2	Bearing-Spherical
2	103-3506	2	Seal-Single Lip
3		1	Pump Idler ●
3:1	302-40	1	Fitting-Grease
4	103-5677	1	Spacer
5	106-7159	2	O-Ring
6	32120-10	2	Ring-Snap

● Not serviced separately



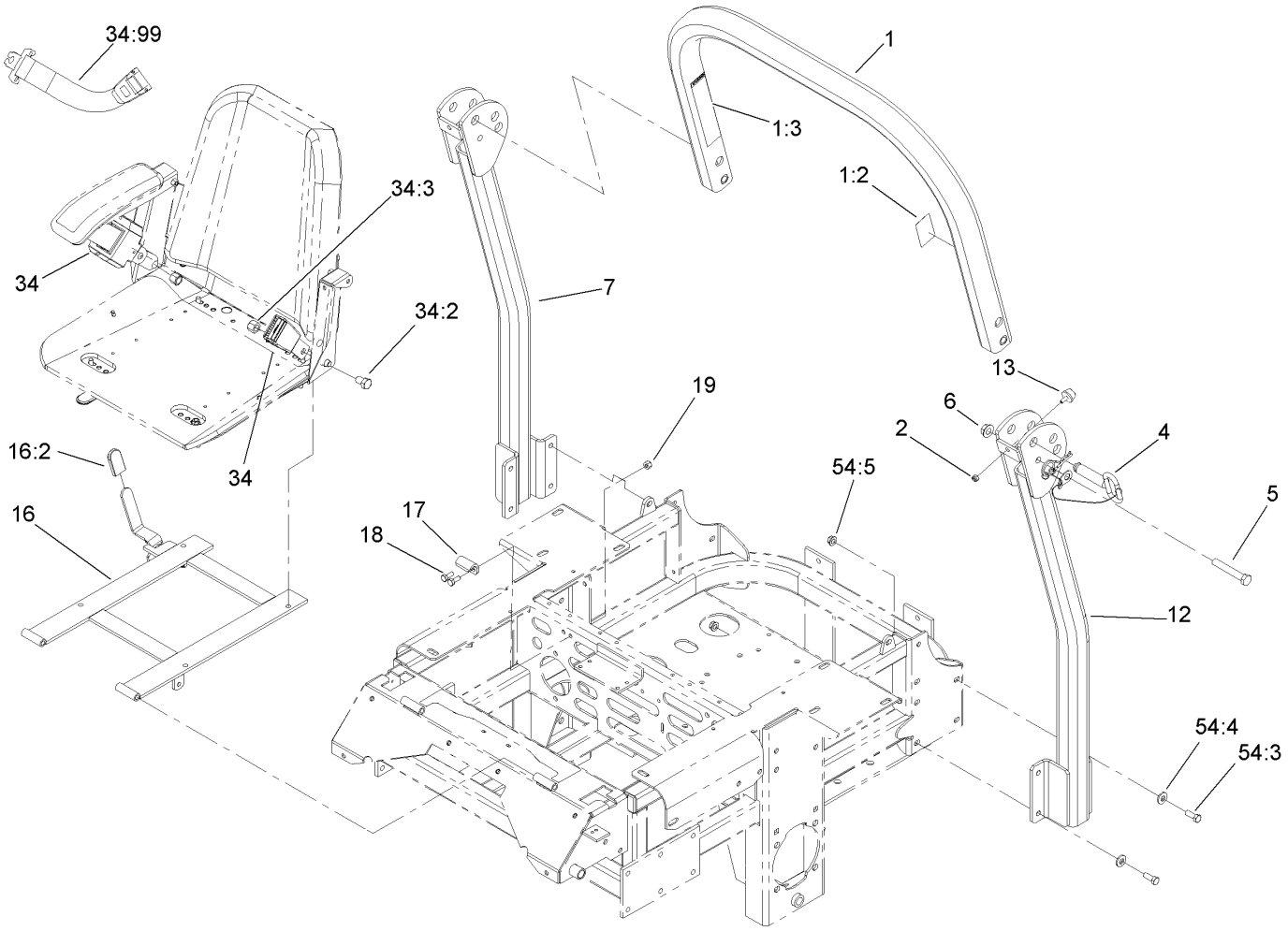
Roll-Over Protection System Assembly

Ref.	*Part Number*	*Qty.*	*Description*
2	110-0446	1	Seat ASM
14	110-5850	1	Seat Frame And Latch ASM
14:2	103-4434	1	Grip-Lever
16	1-633293	1	Rod-Holdup, Seat
17	322-5	1	Screw-HH
18	323-39	2	Screw-HH
20	3296-29	3	Nut-Lock, NI
21	3296-39	2	Nut-Lock, NI
23	32128-20	4	Nut-HF
34	99-4693	1	Decal
78	108-1097	1	ROPS ASM



Seat and Bracket Assembly No. 110-0446

Ref.	*Part Number*	*Qty.*	*Description*
1	110-5719	1	Armrest Kit
1:1	110-4163	2	Cushion-Rest, Arm
1:2	3256-22	4	Washer-Flat
1:3	322-10	2	Screw-HH
1:4	105-3623	2	Channel-Armrest
1:5	32153-3	2	Nut-Hex, Side Deform
1:6	105-3621	1	Bracket-Armrest, RH
1:7	105-3622	1	Bracket-Armrest, LH
1:8	321-30	8	Screw-HH
1:9	3296-42	4	Nut-Lock, NI
1:10	325-2	2	Screw-HH
1:11	3296-23	2	Nut-Lock, NI
3	110-4162	1	Cushion-Seat, Bottom
4	110-0447	1	Cusion-Seat, Back
7	1-633859	1	Frame-Seat
8	1-643255	1	Track-Seat
11	110-0883	1	Retractable Seatbelt Kit
11:2	3212-4	2	Screw-HH
11:3	3296-7	2	Nut-Lock
11:99	109-6226	1	Seat Belt Extension Kit
12	1-543401	4	Spacer-Track
13	321-30	5	Screw-HH
14	32128-20	4	Nut-HF
15	3256-22	5	Washer-Flat

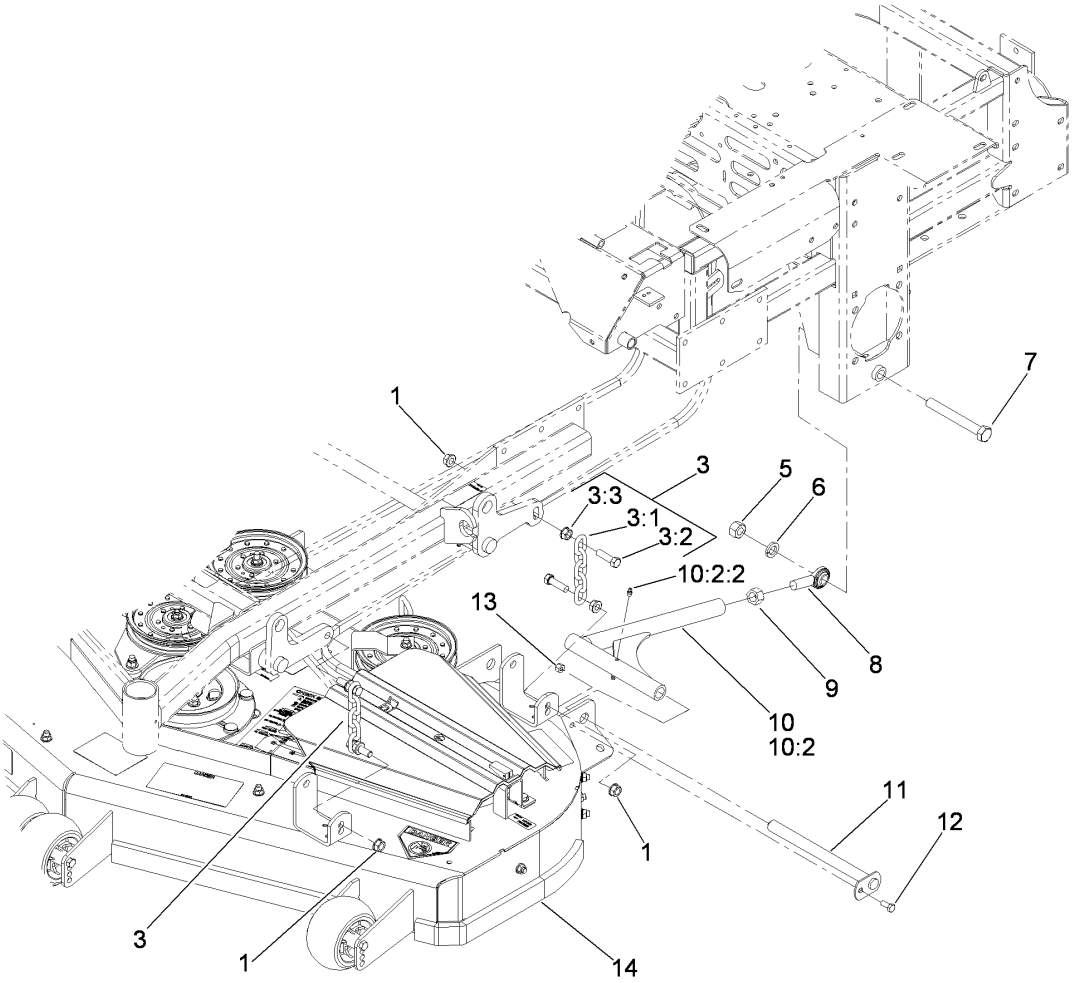


Roll-Over Protection System Assembly No. 108-1097

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Upper Tube ASM ■
1:2	107-2101	1	Decal-ROPS
1:3	107-2102	1	Decal-Warning, Folding ROPS
2	3296-73	2	Nut-Lock, NI
4	103-4553	2	ROPS Fold Pin ASM
5	325-13	2	Screw-HH
6	32128-23	2	Nut-HF
7		1	Tube-Support, RH ■
12		1	Tube-Support, LH ■
13	109-2365	2	Bumper-Rubber (W/Stud)
16	110-5850	1	Seat Frame And Latch ASM
16:2	103-4434	1	Grip-Lever
17	107-3058	1	Catch-Latch, Seat
18	322-3	2	Screw-HH
19	3296-29	2	Nut-Lock, NI
34	110-0883	1	Retractable Seatbelt Kit
34:2	3212-4	2	Screw-HH
34:3	3296-7	2	Nut-Lock
34:99	109-6226	1	Seat Belt Extension Kit
54		1	Bag-Bolt, ROPS ● ■
54:3	323-6	8	Screw-HH
54:4	98-5975	8	Washer-Belleville
54:5	3290-357	8	Nut-HHF, Whiz

● Not illustrated

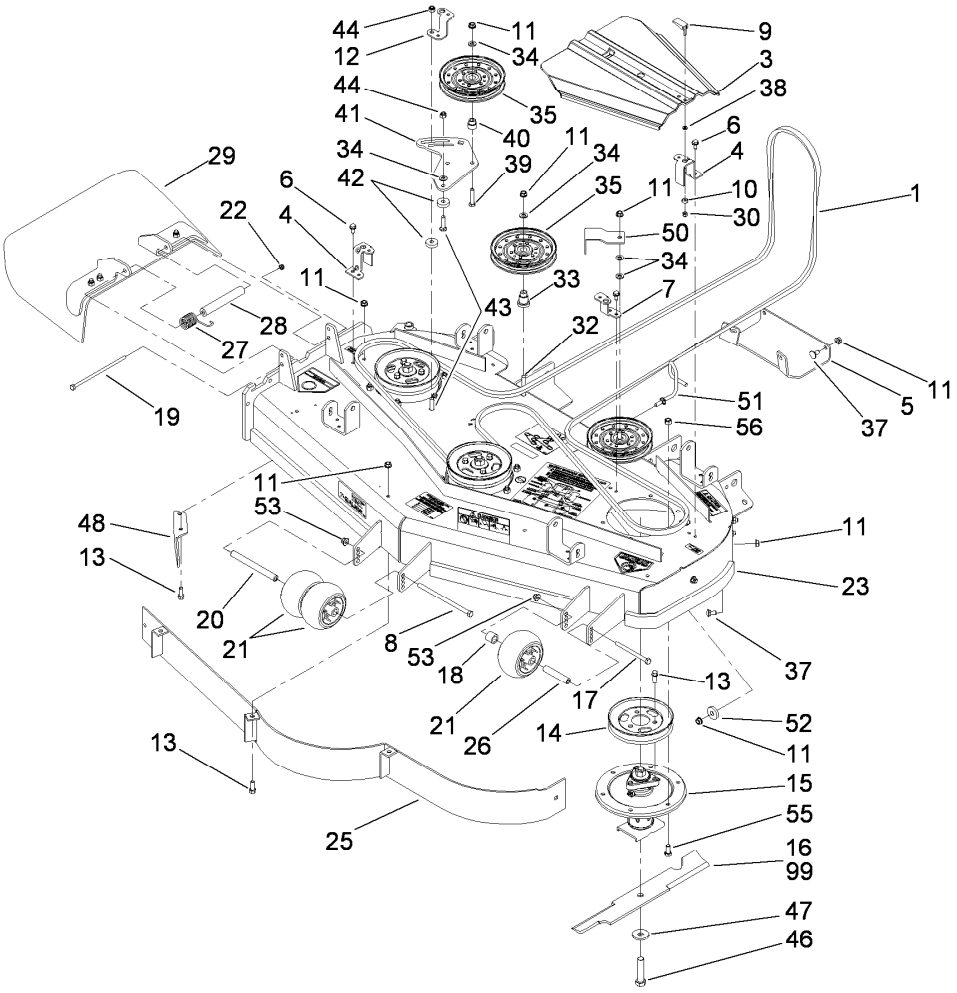
■ Not serviced separately



Deck Connection Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	32128-37	8	Nut-HF
3	103-9792	4	Deck Chain ASM
3:1	1-633447	1	Chain-Lift, Deck
3:2	103-1898	2	Screw-HH
3:3	32128-37	2	Nut-HF
5	3217-11	2	Nut-Hex
6	3253-8	2	Washer-Lock
7	327-11	2	Screw-HH
8	1-633029	2	Balljoint-Spherical
9	3219-6	2	Nut-Hex
10	109-1181	2	Strut-Deck
10:2		1	Tube And Zerk ASM ●
10:2:2	109-1380	2	Fitting-Grease
11	1-632199-01	2	Pin-Strut
12	322-3	2	Screw-HH
13	3296-29	2	Nut-Lock, NI
14		1	Deck ASM ●

● Not serviced separately

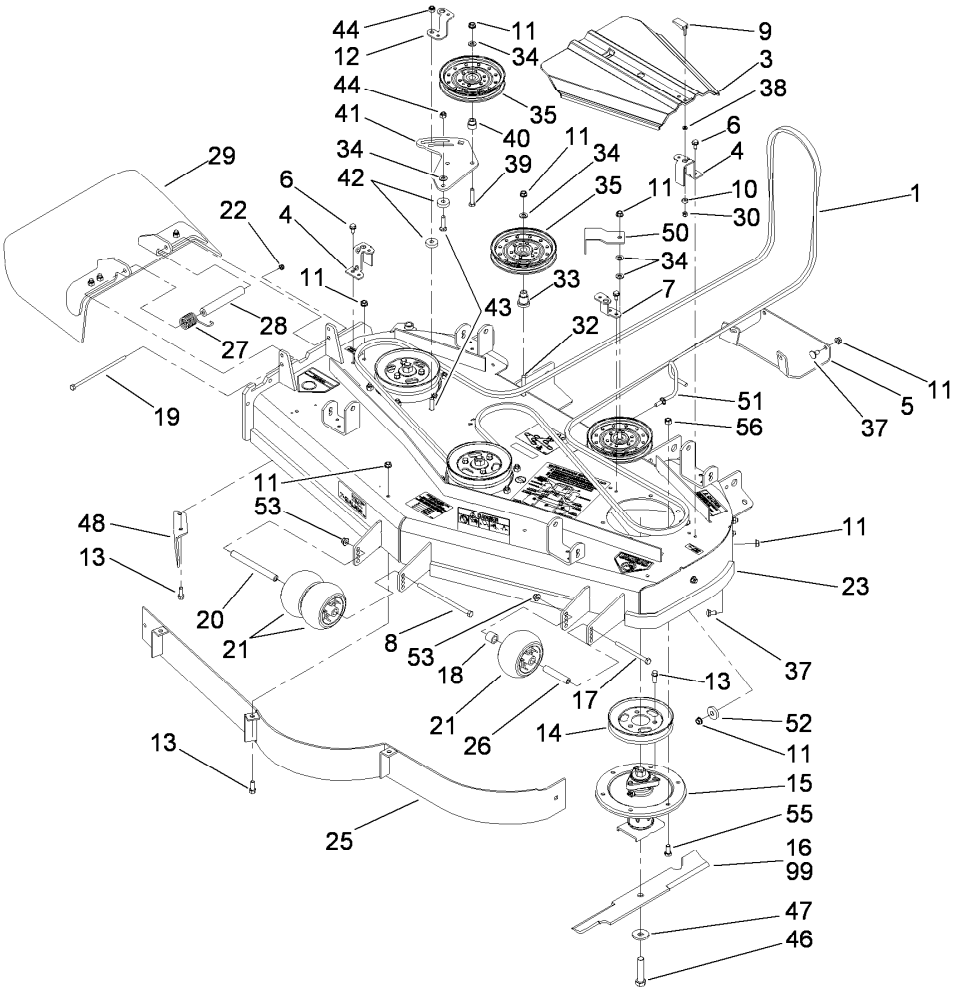


Deck Assembly

Ref.	Part Number	Qty.	Description
1	105-7790	1	Belt
3	112-8665	2	Cover-Belt
4	108-4121-01	2	Bracket-Cover
5	106-7358-01	1	Plate-Skid
6	32144-70	3	Screw-HWHTF
7	108-2177-01	1	Bracket-Cover, Tall
8	108-5388	1	Screw-HH
9	106-6777	2	Handle-Latch, Swell
10	106-6778	2	Bushing-Latch, Swell
11	3290-357	21	Nut-HHF, Whiz
12	108-2178-01	1	Bracket-Cover, Short
13	92-1624	14	Screw-HWH
14	105-7735	3	Pulley
15	107-8504	3	Spindle ASM
16	105-7781-03	3	Blade-18 Inch (Hi Flow)
17	323-23	1	Screw-HH
18	98-7913	1	Tube-Spacer
19	322-50	1	Screw-HH
20	98-5967	1	Spacer-Wheel
21	1-603299	3	Roller-Scalp, Anti
22	3296-47	1	Nut-Lock, NI
23	117-3806	1	Deck Decal ASM
25	108-2185-01	1	Baffle ASM
26	98-7912	1	Tube-Spanner
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer

Ref.	Part Number	Qty.	Description
29	108-7770	1	Rubber Deflector ASM
30	1-804254	2	Nut
32	3231-31	2	Screw-CARR
33	106-3214	2	Mount-Pulley
34	3256-24	5	Washer-Flat
35	1-633109	3	Idler-Flat
37	3231-1	12	Screw-CARR
38	99-3058	2	Washer
39	323-9	1	Screw-HH
40	1-603496	1	Bushing-Idler
41	107-8516-01	1	Plate-Idler
42	105-7788	2	Spacer
43	3231-4	2	Screw-CARR
44	3296-39	2	Nut-Lock, NI
46	103-0862	3	Screw-Cap
47	103-0865	3	Washer-Blade Bolt, Heavy
48	106-3216-01	1	Baffle-Discharge
50	108-7220-01	1	Guide-Belt
51	106-3220	1	Guide-Belt
52	112843	1	Washer
53	104-8301	2	Nut-Flange, NI
55	33115-025	18	Screw-HH
56	33025-00	18	Nut-Lock
99	105-7779-03	1	Blade-Recycler ●
99	105-7794-03	1	Blade-Med Flow ●

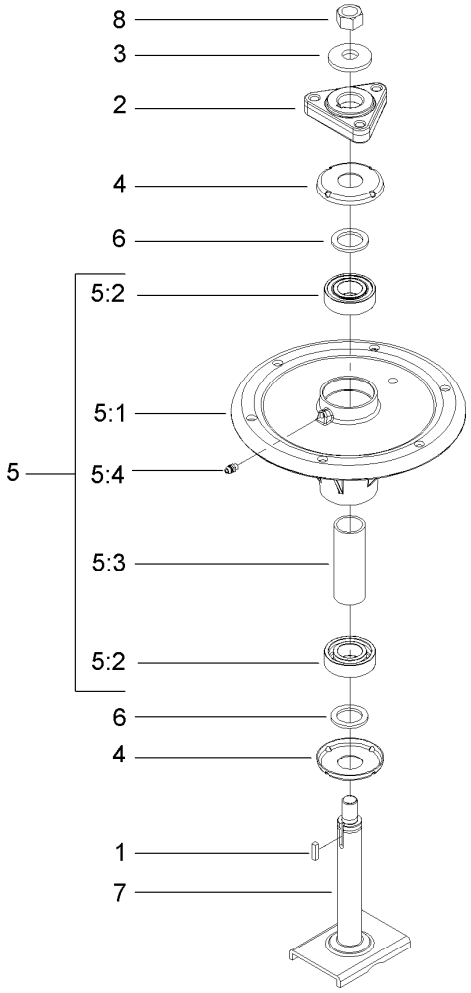
● Optional Equipment



Deck Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
99	105-7796-03	1	Blade-Atomic ●
99	105-7795-03	1	Blade-Low Flow ●

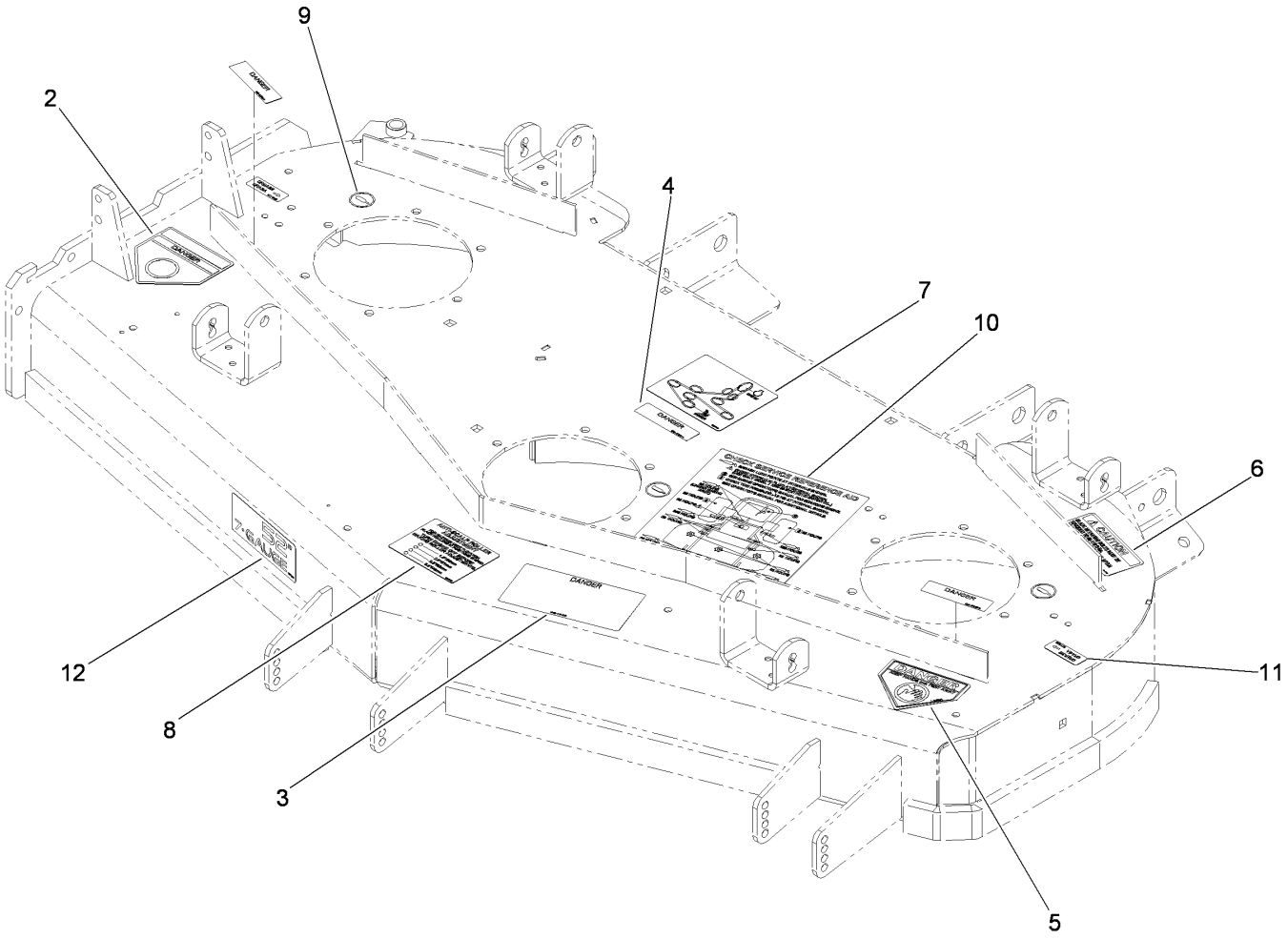
● Optional Equipment



Spindle Assembly No. 107-8504

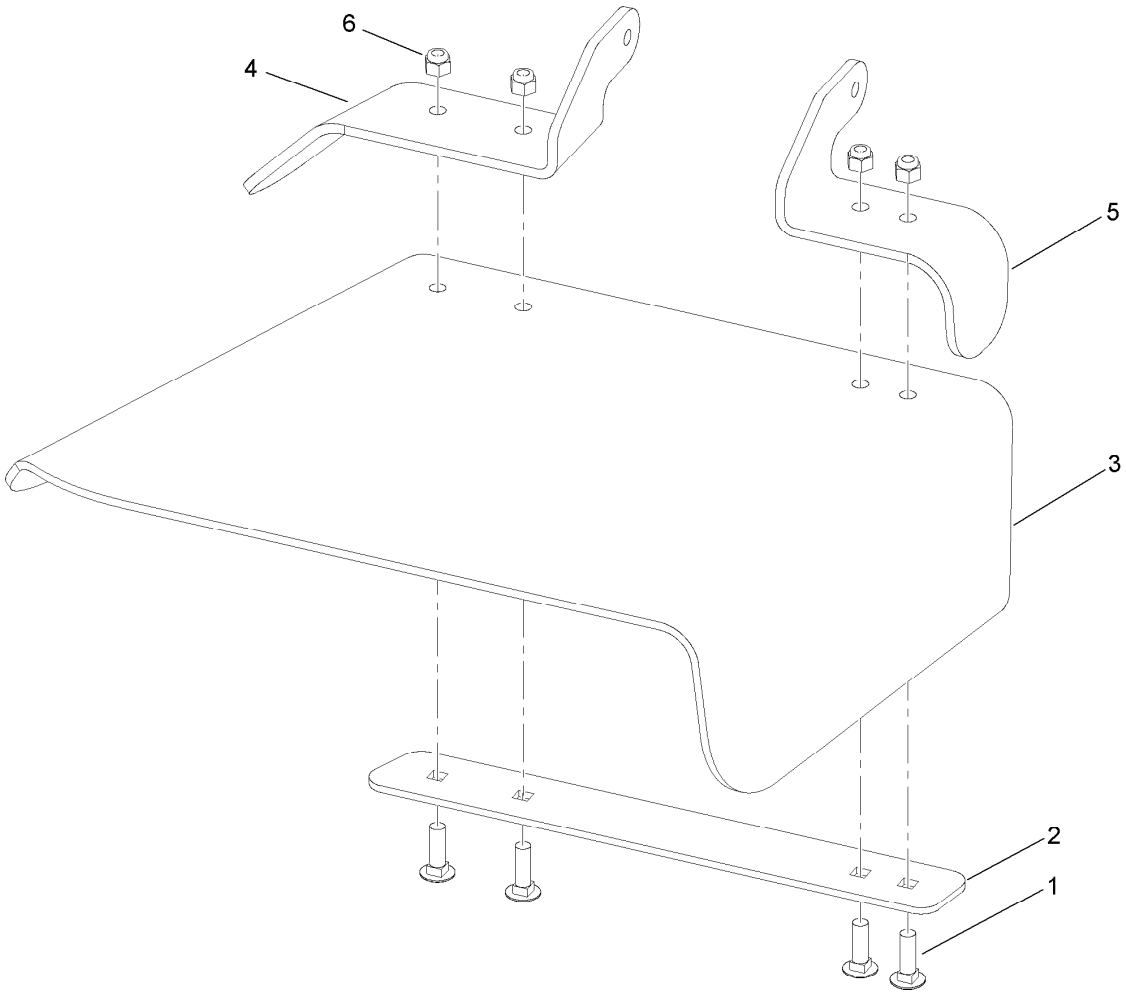
Ref.	*Part Number*	*Qty.*	*Description*
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
5		1	Spindle Bearing ASM ●
5:1	106-3211	1	Housing-Spindle
5:2	113514	2	Bearing-Ball
5:3	107-8502	1	Spacer-Bearing
5:4	302-5	1	Fitting-Grease
6	3-8514	2	Washer-Thrust
7	107-8501	1	Spindle ASM
8	3219-6	1	Nut-Hex

● Not serviced separately



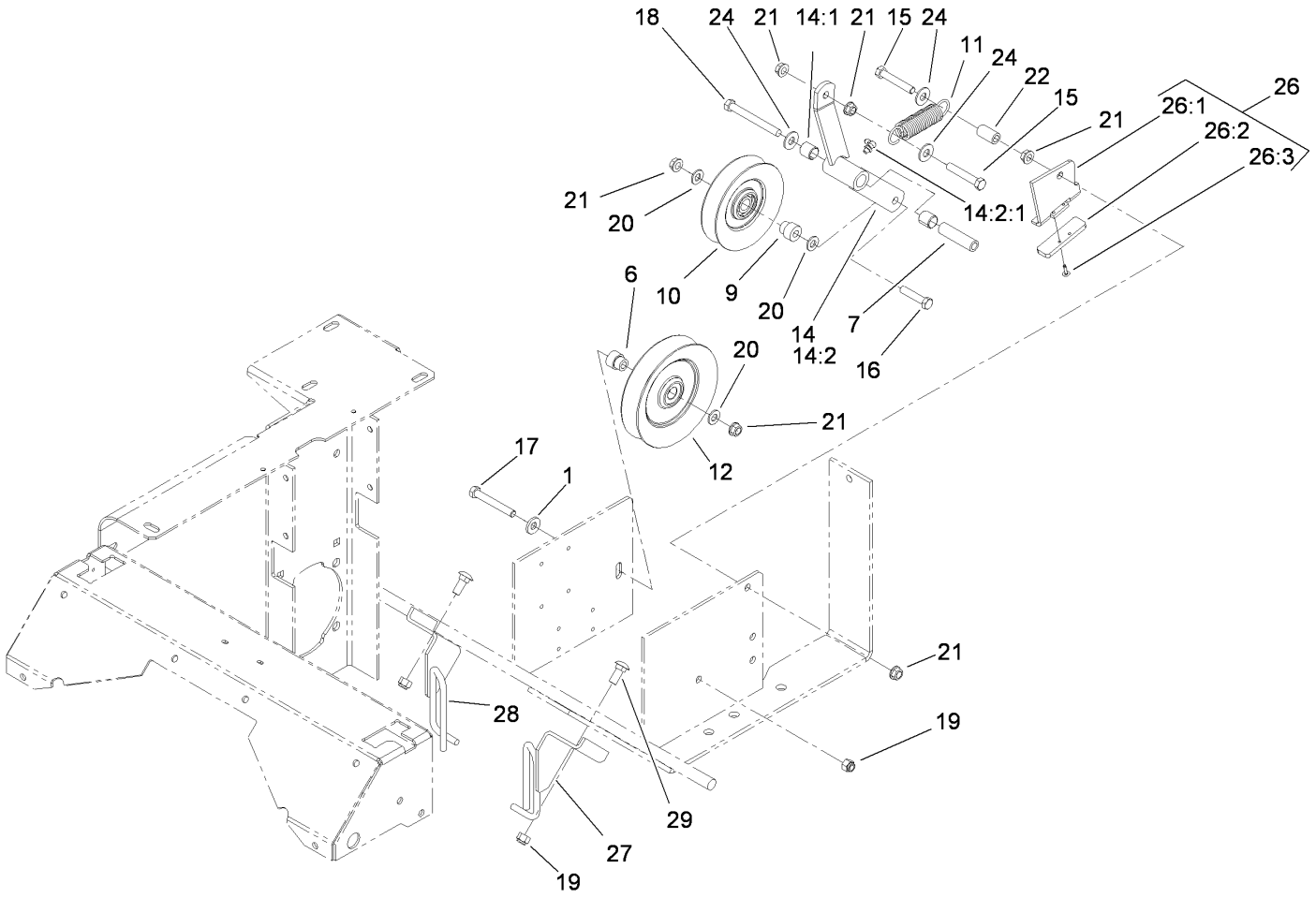
Deck Decal Assembly

Ref.	*Part Number*	*Qty.*	*Description*
2	54-9220	1	Decal-Danger
3	66-1340	1	Decal-Danger, Thrown Object
4	98-5954	3	Decal-Cover, Missing
5	1-403005	1	Decal-Danger
6	68-8340	1	Decal-Torque
7	105-7797	1	Decal-Routing, Belt
8	105-7798	1	Decal-Scalp, Anti
9	58-6520	3	Decal-Grease
10	117-3813	1	Decal-Service, Check
11	107-1613	2	Decal-Grease
12	107-1696	1	Decal



Rubber Deflector Assembly No. 108-7770

Ref.	*Part Number*	*Qty.*	*Description*
1	3231-25	4	Screw-CARR
2	106-3248-03	1	Strap-Discharge
3	108-5029	1	Deflector-Rubber
4	108-7767-03	1	Bracket-Hinge, Rear
5	108-7766-03	1	Bracket-Hinge, Front
6	3296-39	4	Nut-Lock, NI

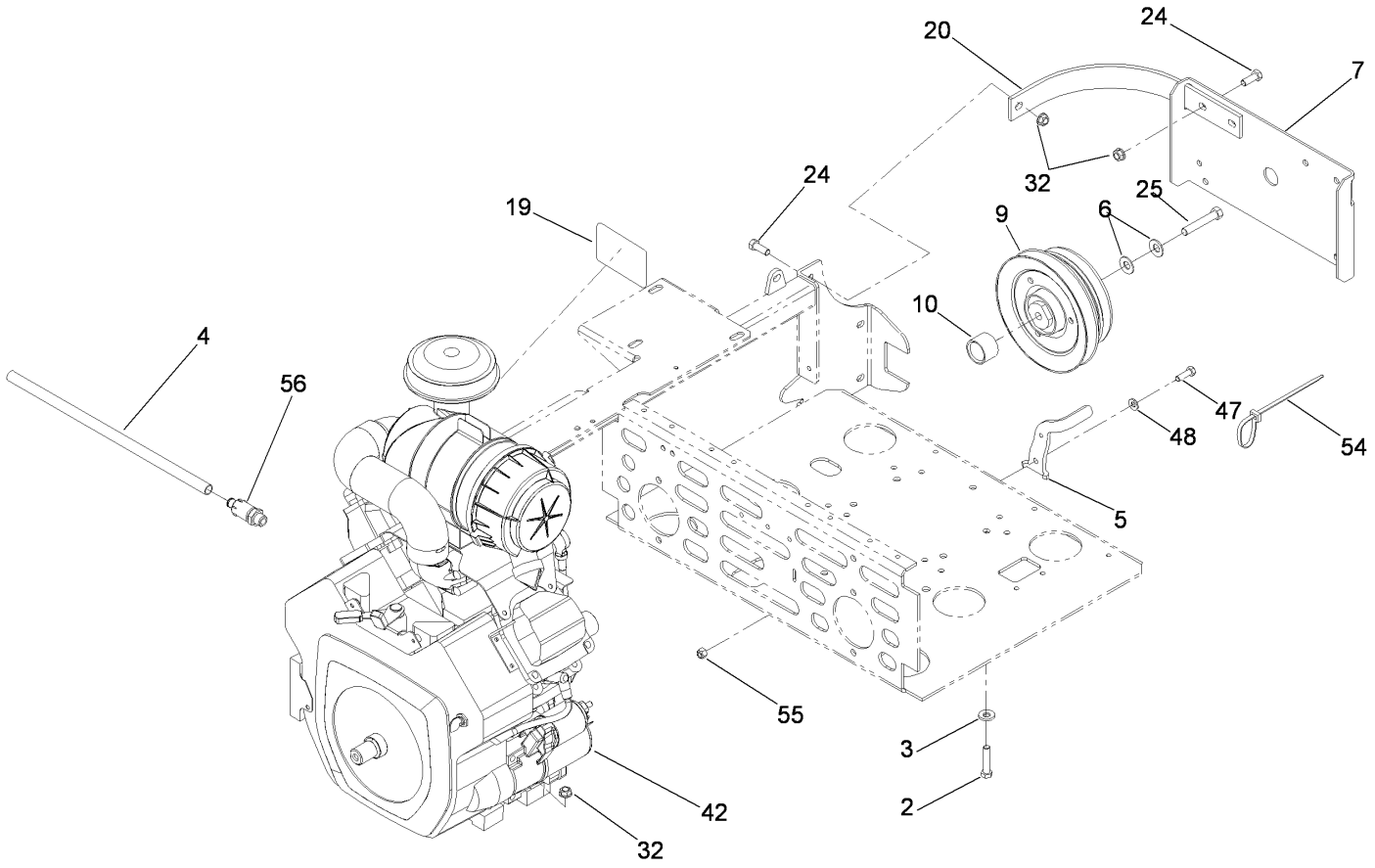


Drive Idler Assembly

Ref.	Part Number	Qty.	Description
1	98-5975	1	Washer-Belleville
6	103-2627	1	Bushing-Idler
7	1-603384	1	Bushing-Pivot, Idler
9	1-603496	1	Bushing-Idler
10	99-4638	1	Idler
11	1-603402	1	Spring-Extension
12	1-633166	1	Pulley-Idler
14	103-3147	1	Arm ASM
14:1	1-513034	2	Sleeve-Bearing
14:2		1	Arm-Idler ●
14:2:1	302-40	1	Fitting-Grease
15	323-12	2	Screw-HH
16	323-9	1	Screw-HH
17	323-13	1	Screw-HH

Ref.	Part Number	Qty.	Description
18	1-800805	1	Screw-HH
19	3296-39	3	Nut-Lock, NI
20	3256-24	3	Washer-Flat
21	3290-357	6	Nut-HHF, Whiz
22	1-603401	1	Spacer-Fender
24	3256-4	3	Washer-Flat
26	106-3271	1	Travel Limiter ASM
26:1	106-3228-03	1	Plate-Limiter, Pulley
26:2	106-3229	1	Pad-Bumper
26:3	3269-24	2	Rivet
27	108-7204-03	1	Guide-Belt, LH
28	108-7229-03	1	Guide-Belt, RH
29	3231-2	2	Screw-CARR

● Not serviced separately

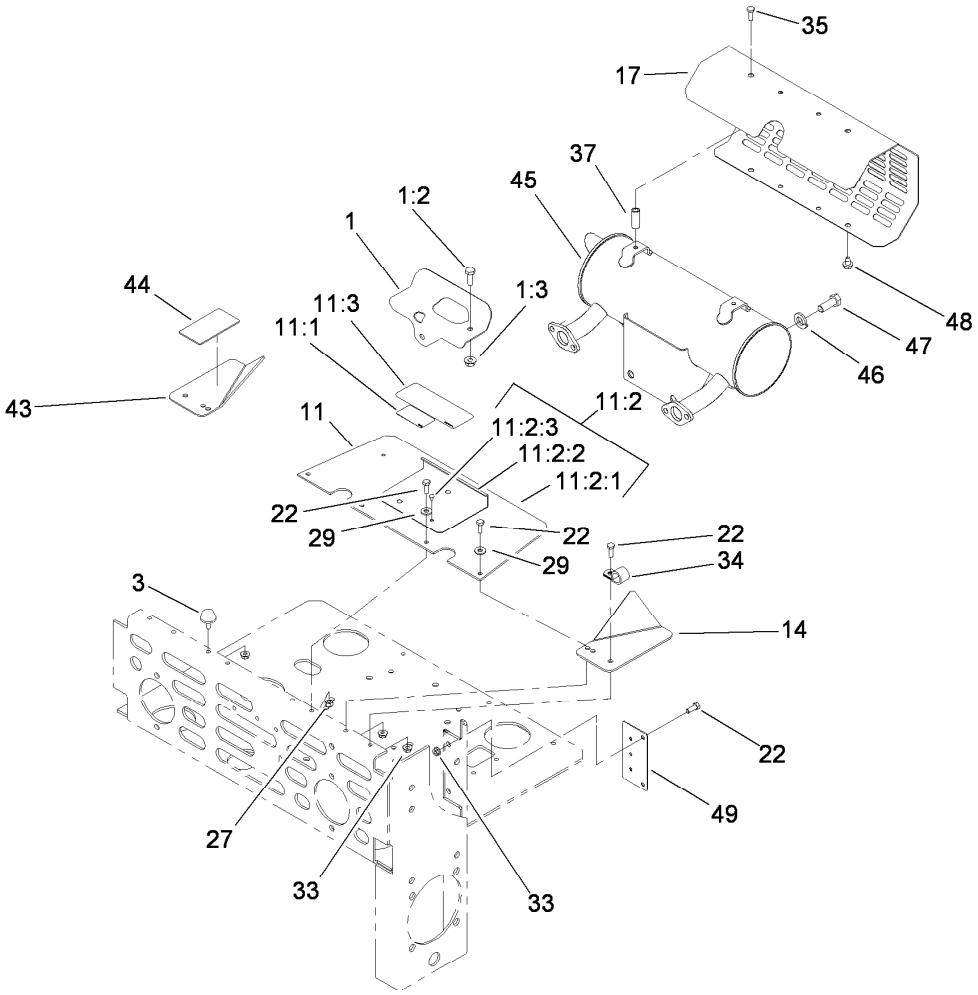


Engine and Clutch Assembly

Ref.	*Part Number*	*Qty.*	*Description*
2	323-9	4	Screw-HH
3	98-5975	4	Washer-Belleville
4	106-7022	1	Tube-Drain, Oil
5	109-7083-03	1	Anchor-Clutch
6	1-603610	2	Washer-Spring
7	1-633615-03	1	Guard-Clutch
9	103-6579	1	Clutch
10	1-633179	1	Spacer-Clutch
19	103-3270	1	Decal
20	103-7454-03	2	Strap-Guard
24	323-6	6	Screw-HH
25	3212-10	1	Screw-HH
32	3290-357	8	Nut-HHF, Whiz
42		1	Engine-Kohler, Ch740-3118 ●■
47	322-5	1	Screw-HH
48	1-303334	1	Washer-Spring
54	1-303335	1	Tie-Plastic
55	3296-29	1	Nut-Lock, NI
56	92-6877	1	Valve-Drain, Oil

● Not serviced separately

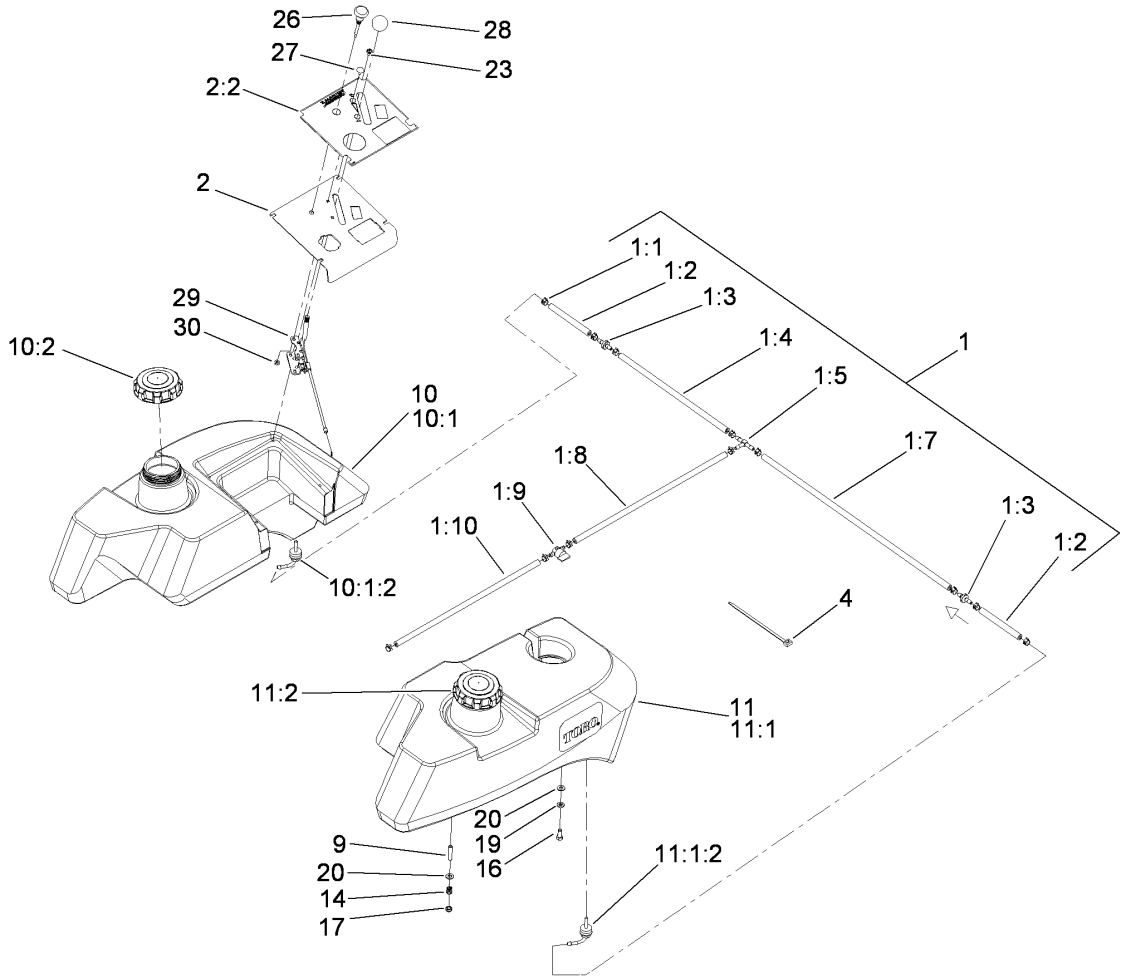
■ Obtain parts from www.kohlerplus.com



Muffler and Guard Assembly

Ref.	Part Number	Qty.	Description
1	103-3535	1	Cable Heat Shield Kit
1:2	321-4	1	Screw-HH
1:3	32128-33	1	Nut-HF
3	109-2365	2	Bumper-Rubber (W/Stud)
11	1-644276	1	Shield ASM
11:1	1-633462	1	Decal-Important
11:2	1-634308	1	Shield And Lift ASM
11:2:1	103-1308	1	Shield-Engine
11:2:2	1-633300-03	1	Lift-Shield
11:2:3	1-803035	3	Rivet-Pop
11:3	103-5881	1	Decal-Devices, Rotating
14	103-6620-03	1	Support-Front Cover, LH
17	1-643313-03	1	Guard-Muffler
22	321-4	10	Screw-HH

Ref.	Part Number	Qty.	Description
27	3296-42	4	Nut-Lock, NI
29	3256-2	4	Washer-Flat
33	32128-33	8	Nut-HF
34	1-633396	1	Clip-Loom
35	1-809108	2	Screw-HWH
37	1-323236	2	Spacer
43	103-6619-03	1	Support-Front Cover, RH
44	1-643339	1	Decal-Routing, Belt
45	103-7482	1	Muffler
46	3253-6	2	Washer-Lock
47	324-2	2	Screw-HH
48	9266934	2	Screw
49	109-7679-03	1	Mount-Relay

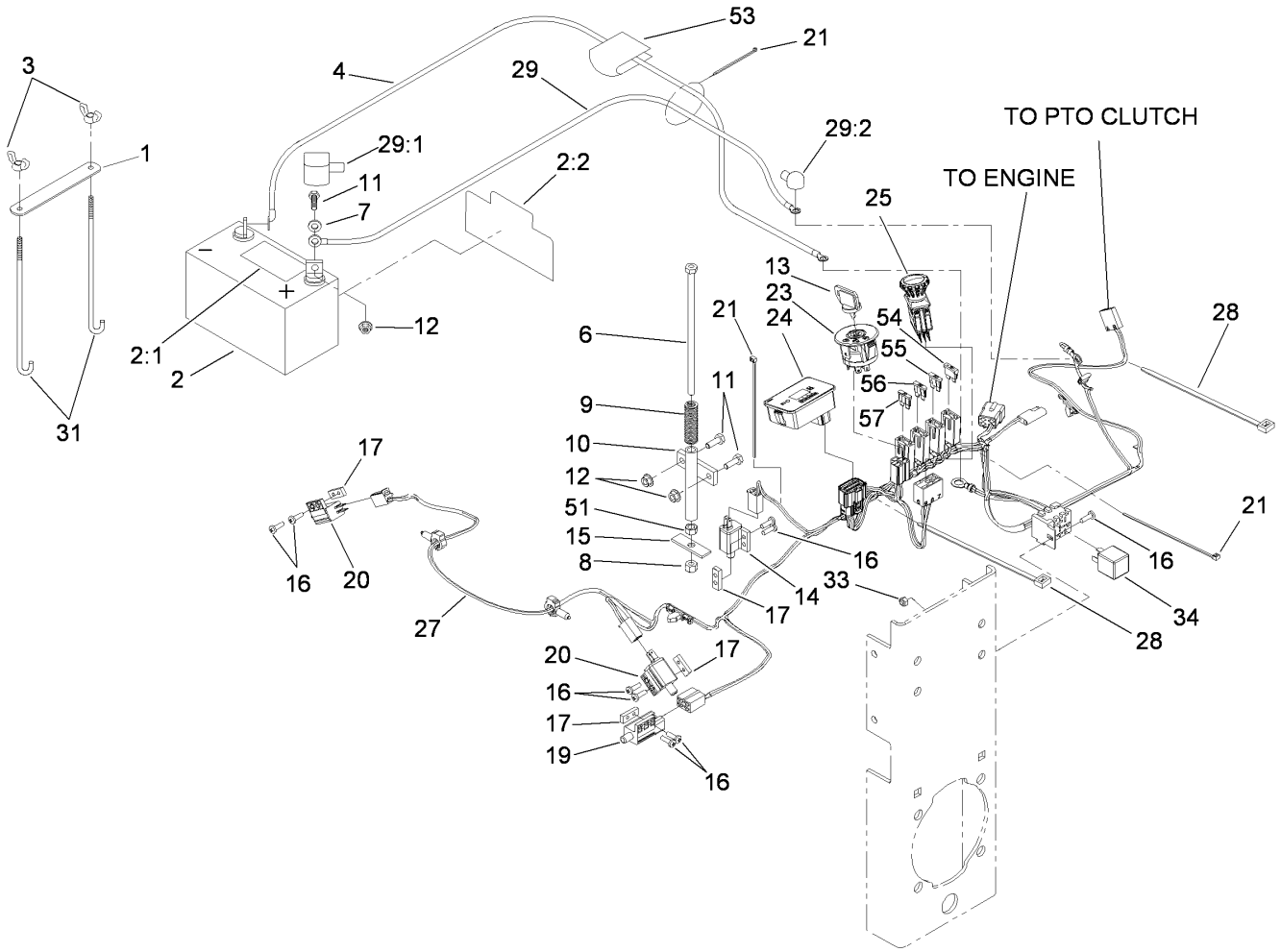


Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	107-9285	1	Fuel Line ASM
1:1	2412-98	12	Clamp
1:2	109-0678	2	Hose-Fuel
1:3	99-5000	2	Valve-Check, Fuel
1:4	109-0305	1	Hose-Fuel
1:5	99-5005	1	Fitting-Tee, Barbed
1:7	109-0302	1	Hose-Fuel
1:8	109-0299	1	Hose-Fuel
1:9	1-603770	1	Valve-Fuel
1:10	114-4428	1	Hose-Fuel
2	117-0907	1	Control Panel ASM
2:2	117-0905	1	Decal-Panel, Control
4	1-303335	4	Tie-Plastic
9	1-633023	6	Stud
10	105-3644	1	LH Fuel Tank Kit
10:1		1	LH Fuel Tank ASM ●
10:1:2	103-2605	1	Fitting-Fuel, Bulkhead

Ref.	Part Number	Qty.	Description
10:2	109-0346	1	Cap-Fuel, Gas
11	105-3643	1	RH Fuel Tank Kit
11:1		1	RH Fuel Tank ASM ●
11:1:2	103-2605	1	Fitting-Fuel, Bulkhead
11:2	109-0346	1	Cap-Fuel, Gas
14	1-633349	6	Spring-Tank, Fuel
16	322-3	2	Screw-HH
17	3296-47	6	Nut-Lock, NI
19	1-805005	2	Washer-Lock
20	3256-23	8	Washer-Flat
23	109-2661	4	Screw-PPH
26	106-9962	1	Control-Choke, Push / Pull
27	1-807513	2	Bolt-CARR
28	1-513592	1	Knob-Ball
29	107-8073	1	Cable-Throttle
30	3296-2	2	Nut-Lock, NI

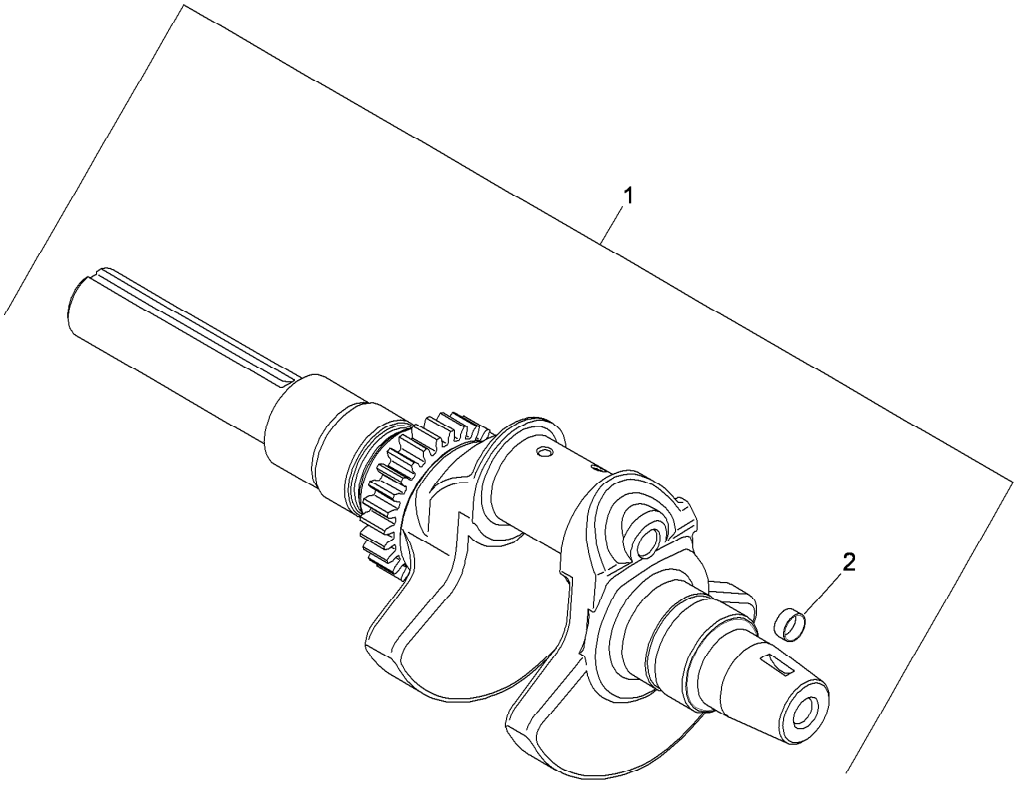
● Not serviced separately



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	107-9277-03	1	Strap-Holddown, Battery
2	105-1692	1	Battery
2:1	104-4163	1	Decal-Battery
2:2	104-4164	1	Decal-Battery
3	1-543792	2	Wingnut
4	1-633307	1	Wire-Ground
6	1-800282	1	Screw-HH
7	3256-2	2	Washer-Flat
8	3296-29	1	Nut-Lock, NI
9	1-523415	1	Spring-Switch, Seat
10	1-522424-03	1	Mount-Spring, Seat
11	321-4	4	Screw-HH
12	32128-33	4	Nut-HF
13	63-8360	2	Key-Ignition
14	1-513152	1	Switch-Closed, Normally
15	1-513180	1	Plate-Switch, Seat
16	3290-500	9	Screw-PPH
17	1-633181	4	Plate-Tapped
19	1-633111	1	Switch
20	1-513051	2	Switch-Open, Normally

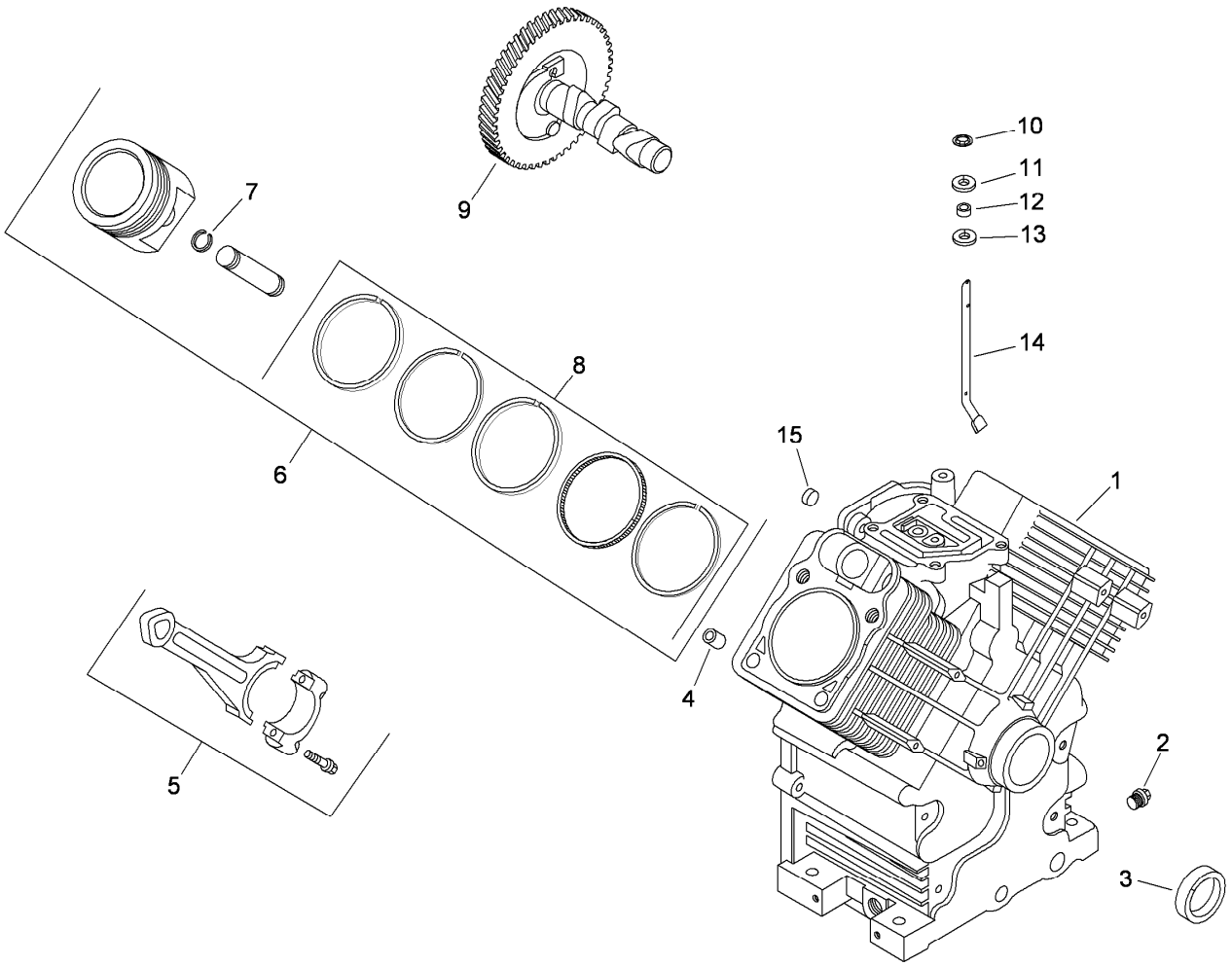
Ref.	Part Number	Qty.	Description
21	1-303287	5	Tie-Cable
23	116-0050	1	Switch-Ignition
24	112-8650	1	Hour Meter ASM
25	116-0124	1	Switch-PTO, 10A
27	114-4441	1	Harness-Electrical
28	1-303335	2	Tie-Plastic
29	109-7630	1	Positive Battery Cable ASM
29:1	109-2407	1	Insulator-Battery
29:2	1-543393	1	Insulator-Solenoid
31	1-633651	2	Bolt-Holddown
33	3296-2	1	Nut-Lock, NI
34	1-643275	1	Relay
51	3217-6	1	Nut-Hex
53	107-9309	1	Decal-Instructions, Charging
54	109355	1	Fuse-15 Amp
55	109103	1	Fuse-30 Amp
56	109102	1	Fuse-25 Amp
57	218-578	1	Fuse-10 Amp



Crankshaft Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	24 014 06-S	1	Crankshaft (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

● Obtain parts from www.kohlerplus.com

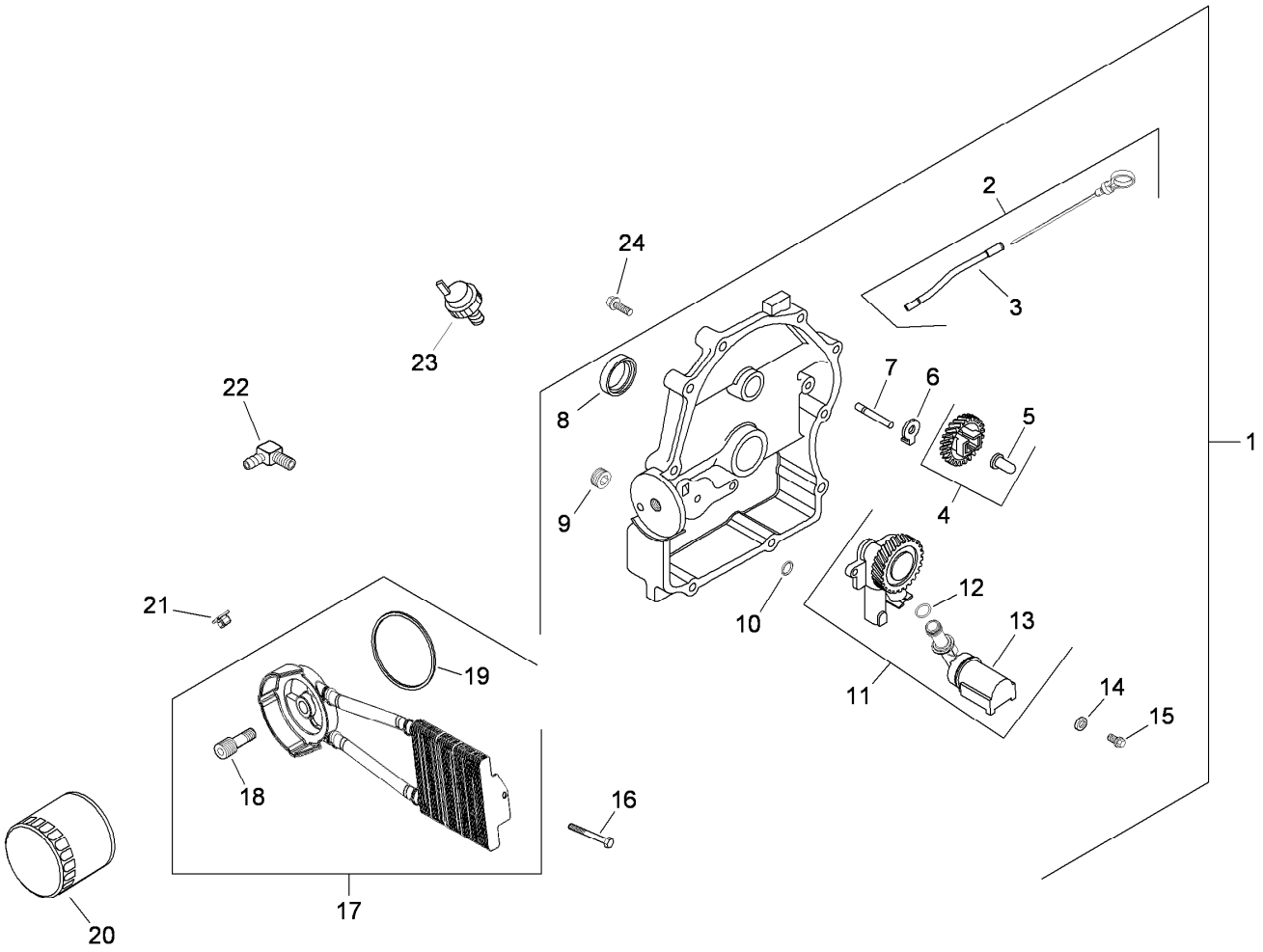


Crankcase Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	24 522 307	1	Ch740 Shortblock ■
2	25 139 57-S	2	Plug-Pipe, Sq HD (3/8) ■
3	24 032 19-S	1	Seal-Oil (Helix Lip) ■
4	24 380 16-S	6	Pin-Locating ■
5	24 067 24-S	2	Rod-Connecting (STD) ■
5	24 067 25-S	2	Rod-Connecting (.25) ■
6	25 874 01-S	2	Piston W/Ring Set (STD) (Includes 7, 8) ■
6	24 874 27-S	1	Piston W/Ring Set (.08) ■
6	24 874 28-S	1	Piston W/Ring Set (.25) ■
6	24 874 29-S	1	Piston W/Ring Set (.50) ■
7	24 018 01-S	4	Retainer-Pin, Piston ■
8	24 108 15-S	1	Piston Ring Set (.08) ■
9	24 012 18-S	1	Camshaft Kit ■
10	24 018 09-S	1	Retainer-Ring ■
11	M-931010-S	1	Washer-Flat (9Mm) ■
12	28 032 09-S	1	Seal-Cross Shaft, Governor ■
13	24 468 15-S	1	Washer-Flat (11/32) ■
14	24 144 38-S	1	Shaft-Cross, Governor ■
15	52 139 09-S	1	Plug-Cup ■
	24 755 158-S	1	Gasket Set ● ■

● Not illustrated

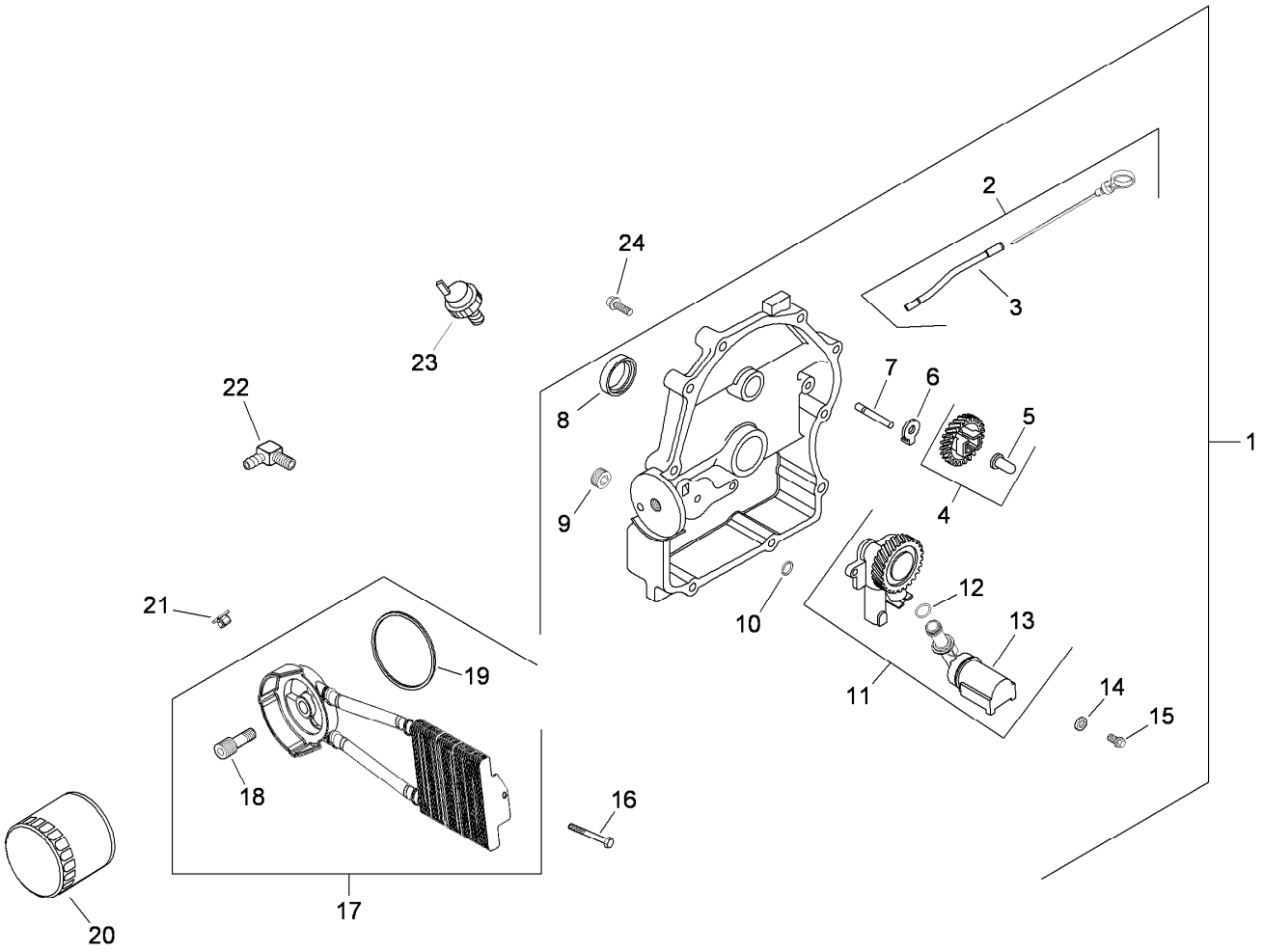
■ Obtain parts from www.kohlerplus.com



Oil Pan and Lubrication Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	24 009 167-S	1	Closure Plate And Bearing ASM (Includes 2-15) ●
2	24 755 121-S	1	Dipstick And Dipstick Tube ASM (Includes 3) ●
3	24 038 10-S	1	Dipstick ●
4	24 043 12-S	1	Governor Gear W/Pin Kit (Includes 5) ●
5	12 380 01-S	1	Pin-Regulating, Governor ●
6	24 448 02-S	1	Tab-Locking ●
7	12 144 02-S	1	Shaft-Gear, Governor ●
8	25 032 06-S	1	Seal-Oil ●
9	25 139 60-S	1	Plug-Pipe, Countersunk (1/8) ●
10	24 153 08-S	1	O-Ring ●
11	24 393 51-S	1	Oil Pump ASM (Includes 12, 13) ●
12	24 153 01-S	1	O-Ring ●
13	24 381 04-S	1	Tube-Pick Up, Oil ●
14	M-631005-S	2	Washer-Flat (6 Mm) ●
15	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ●
16	25 086 49-S	2	Screw-Tapping ●
17	54 755 21-S	1	Oil Cooler Kit (Metal) (Includes 18, 19) ●
18	24 136 05-S	1	Nipple-Filter, Oil ●
19	24 153 21-S	1	O-Ring ●
20	12 050 01-S	1	Filter-Oil ●
21	25 100 37-S	2	Nut-Plastic (Black) ●

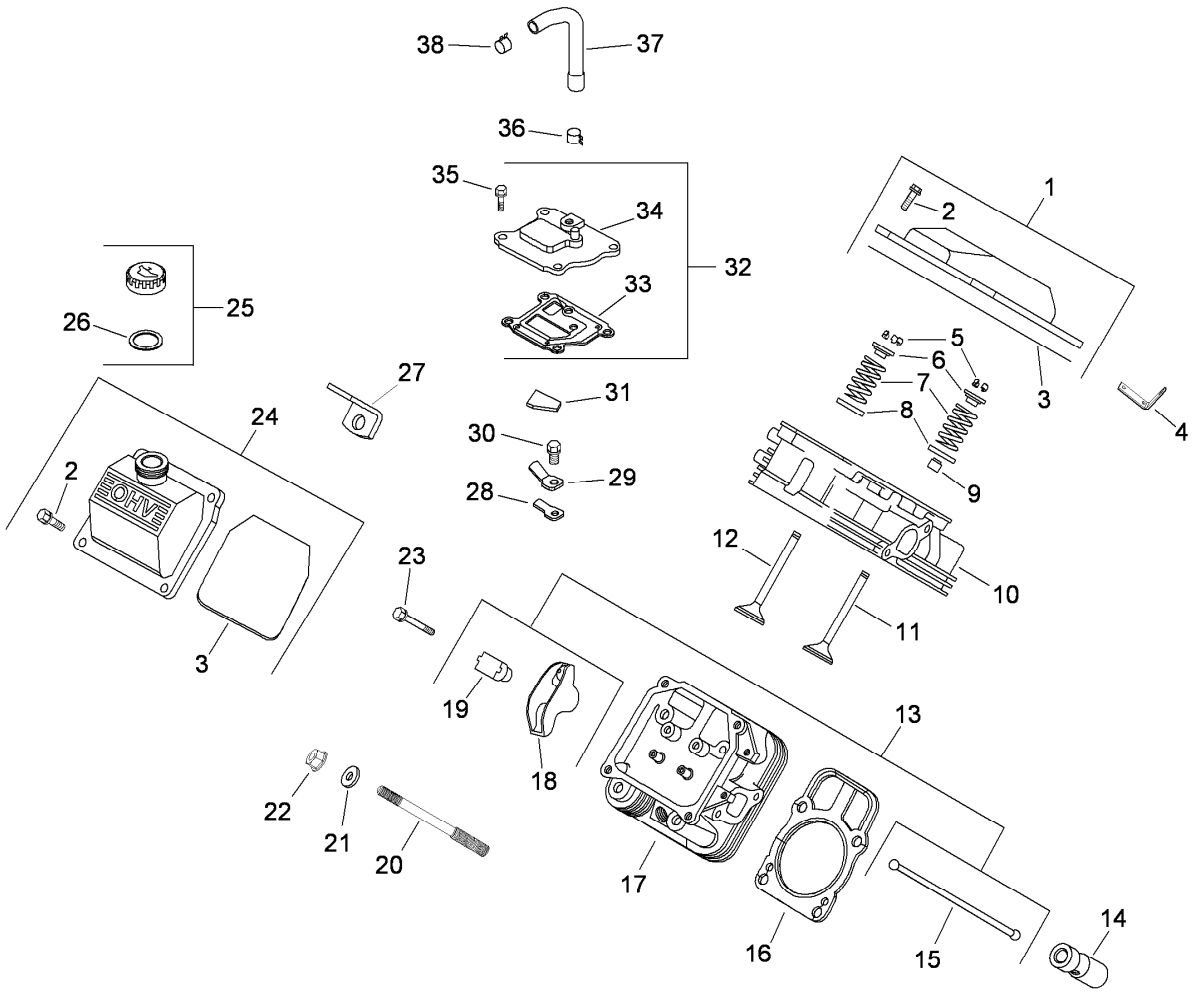
● Obtain parts from www.kohlerplus.com



Oil Pan and Lubrication Assembly Kohler CH740-3118 (continued)

Ref.	*Part Number*	*Qty.*	*Description*
22	25 155 02-S	1	Connector-Hose, 90 Deg ●
23	24 099 03-S	1	Switch-Pressure, Oil ●
24	24 086 17-S	10	Screw-Flange (M8X1.25X45) ●

● Obtain parts from www.kohlerplus.com

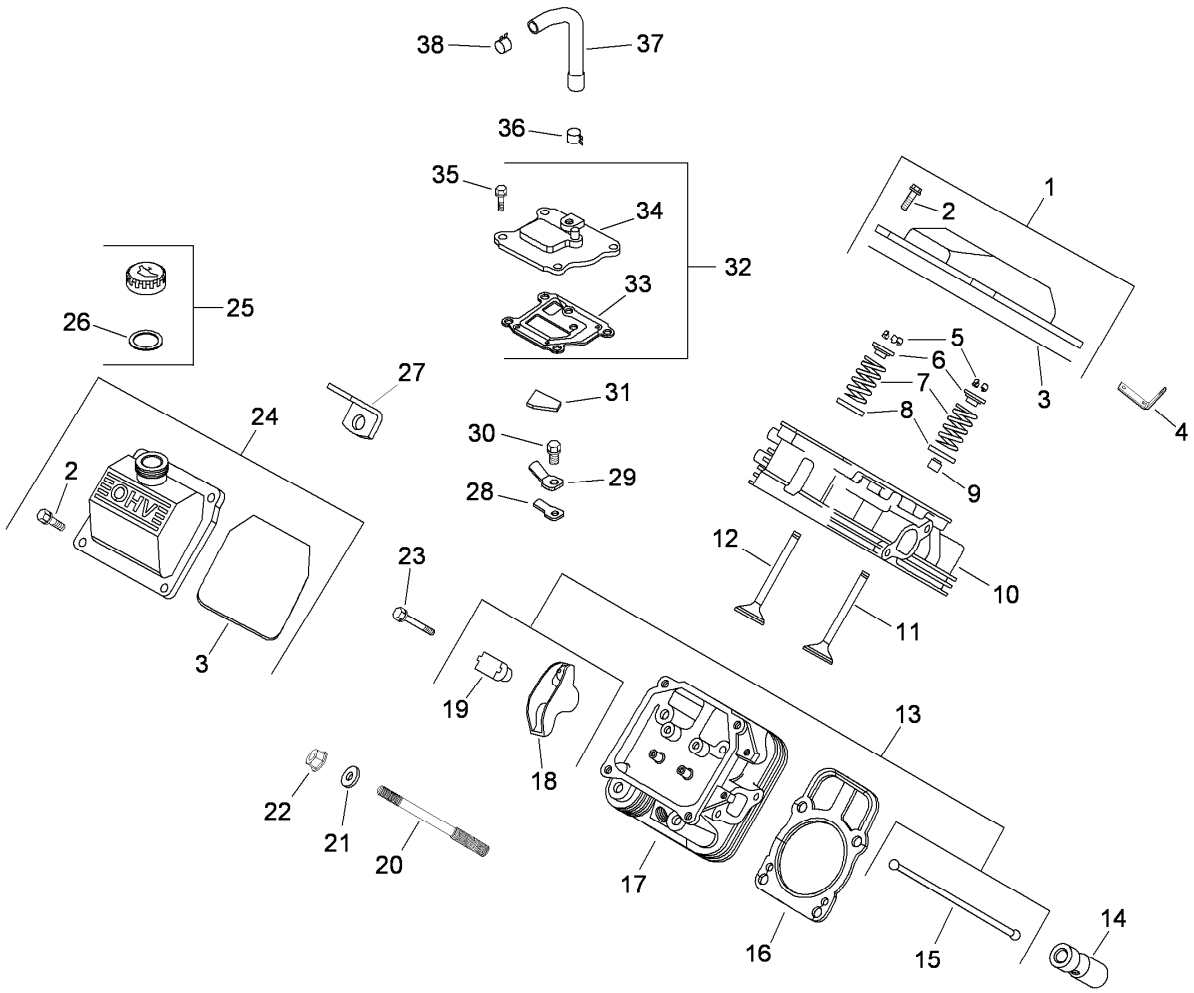


Head, Valve and Breather Assembly
Kohler CH740-3118

Ref.	Part Number	Qty.	Description
1	24 755 141-S	1	Plain Rocker Cover Kit (Includes 2, 3) ■
2	M-651030-S	8	Screw-Flange (M6X1.0X30) ■
3	24 153 30-S	2	O-Ring (Valve Cover) ■
4	25 445 01-S	1	Strap-Lifting ■
5	12 755 03-S	4	Retainer Kit ■
6	12 173 01-S	4	Cap-Spring, Valve ■
7	24 089 02-S	4	Spring-Valve ■
8	235011-S	4	Retainer-Spring ■
9	66 032 05-S	2	Seal-Stem, Valve ■
10	24 318 106-S	1	Cylinder Head No.1 ASM (Includes 25 072 04-S) ■
11	24 017 01-S	2	Valve-Intake (STD) ■
11	24 017 02-S	2	Valve-Intake (.25) ■
12	24 016 01-S	2	Valve-Exhaust (STD) ■
12	24 016 02-S	2	Valve-Exhaust (.25) ■
13	24 755 66-S	1	Valve Train Kit (Includes 15, 18, 19) ■
14	25 351 04-S	4	Hydraulic Valve Lifter Kit (Includes 25 357 14-S) ■
15	24 411 05-S	4	Rod-Push ■
16	24 841 03-S	2	Cylinder Head Gasket Kit ■
17	24 318 114-S	1	Cylinder Head No.2 ASM (Includes 25 072 04-S) ■
18	25 186 01-S	4	Arm-Rocker ■
19	24 599 02-S	4	Pivot-Arm, Rocker ■
20	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105Mm) ■
21	24 468 16-S	8	Washer-Flat (8.6 Mm) ■
22	24 100 10-S	8	Nut-Flange (M8X1.25) ■
23	M-640034-S	4	Screw-Flange (M6X1.0X34) ■
24	24 755 140-S	1	Oil Fill Rocker Cover Kit (Includes 2, 3) ■
25	25 755 13-S	1	Oil Fill Cap ASM (Includes 26) ■
26	25 153 02-S	1	O-Ring (Dipstick) ■
27	25 445 02-S	1	Strap-Lifting ■
28	24 402 03-S	1	Reed-Breather ■
29	66 018 04-S	1	Retainer-Reed ■
30	M-545010-S	1	Screw-HHFTF (M5X.80X10) ■
31	24 050 11-S	1	Filter-Breather ■
32	24 033 01-S	1	Breather ASM (Includes 33, 34) ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com



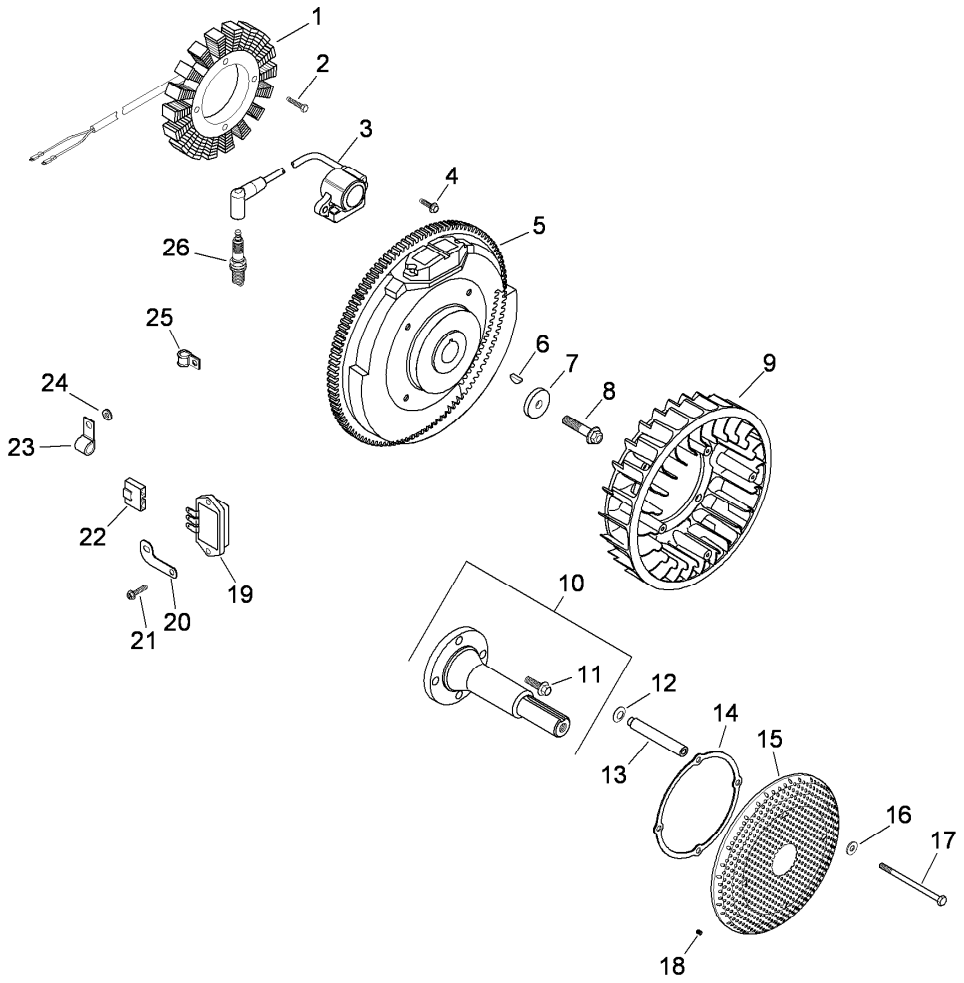
Head, Valve and Breather Assembly Kohler CH740-3118 (continued)

Ref.	Part Number	Qty.	Description
33	24 041 51-S	1	Gasket-Breather ■
34	24 096 86-S	1	Cover-Breather ■
35	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ■
36	25 237 08-S	1	Clamp-Hose ■
37	24 326 96-S	1	Hose, Breather ■
38	25 237 14-S	1	Clamp-Hose, Spring (1/2) ■

Ref.	Part Number	Qty.	Description
	24 755 147-S	2	Cylinder Head Hardware Kit (Services 1 Head-Qtys For Both Heads) (Includes 5-9, 11-12, 18-19, 23) ●■
	25 357 14-S	1	Lubricant-Camshaft ●■
	25 072 04-S	2	Stud (M8X1.25X33) ●■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

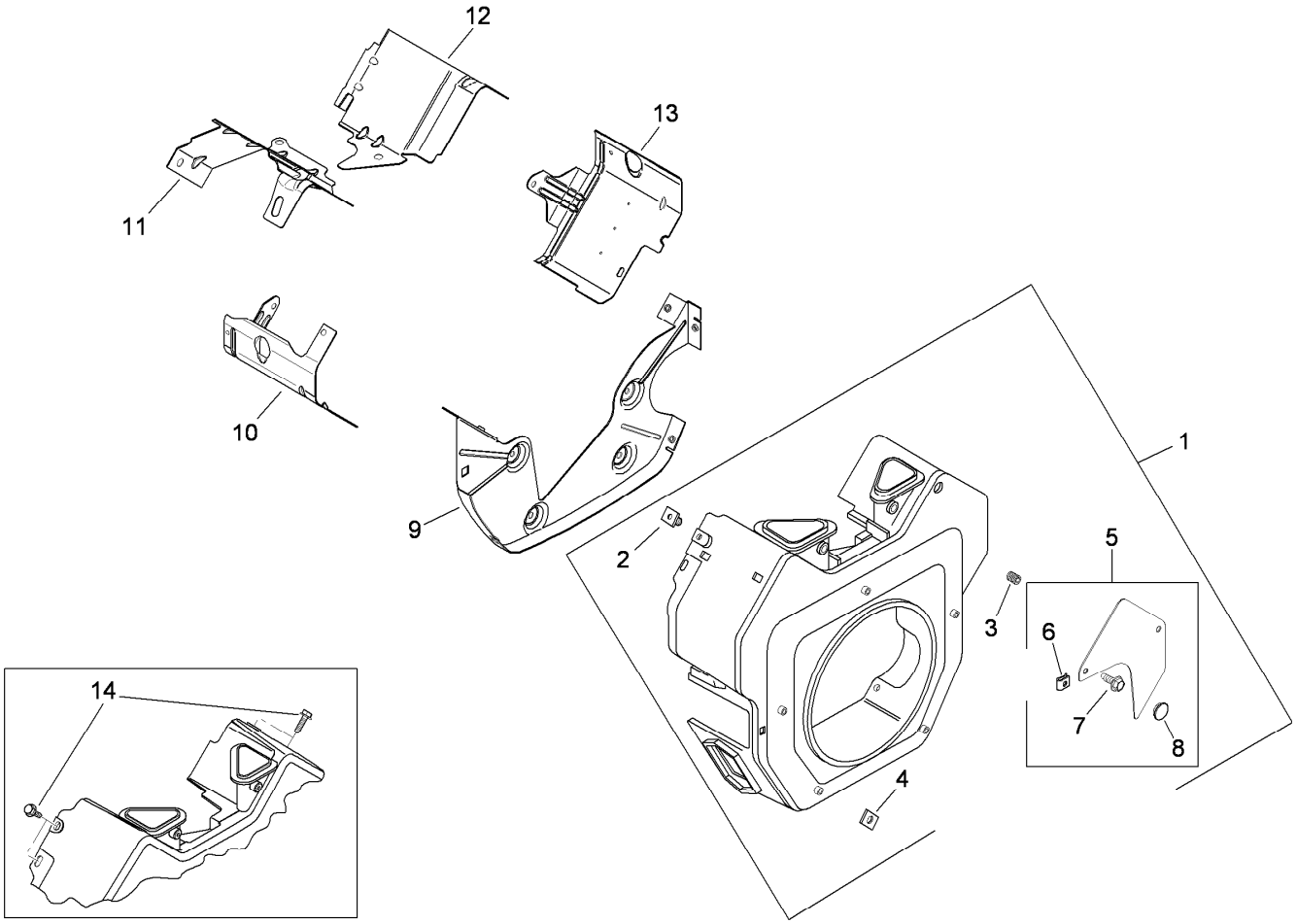


Ignition and Electrical Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S) ■
2	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■
3	24 584 52-S	2	Module Spark Adv (D S A I) ASM ■
4	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
5	24 025 58-S	1	Flywheel ASM (L W) ■
6	X-42-15-S	1	Key (3/16 X 5/8) ■
7	12 468 03-S	1	Washer-Flat (13/32) ■
8	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■
9	24 157 11-S	1	Fan ■
10	24 755 08-S	1	Front Drive Shaft (Includes 11) ■
11	M-839025-S	4	Screw-HF (M8X1.25X25) ■
12	24 468 11-S	4	Washer-Spring (10Mm) ■
13	24 112 14-S	4	Spacer ■
14	24 141 06-S	1	Ring-Support ■
15	24 162 38-S	1	Screen-Grass ■
16	X-25-53-S	4	Washer-Flat (1/4) ■
17	M-603100-S	4	Screw-HH (M6X1.0X100) ■
18	25 086 43-S	1	Screw-Set (No.10-24X1/5) ■
19	41 403 09-S	1	Rectifier-Regulator ■
20	24 126 137-S	1	Bracket-Strap, Ground ■
21	25 086 157-S	2	Screw-Hex Flange, Hi-Lo ■
22	236602-S	1	Connector (3 Contact) ■
23	235173-S	1	Clip-Cable ■
24	X-25-63-S	1	Washer-Flat (1/4) ■
25	210281-S	1	Clip ■
26	12 132 02-S	2	Spark Plug ■
	24 176 98-S	1	Wiring Harness ASM ● ■
	25 454 07-S	2	Tie-Wire ● ■
	24 176 132-S	1	Harness-Wiring, D S A I ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

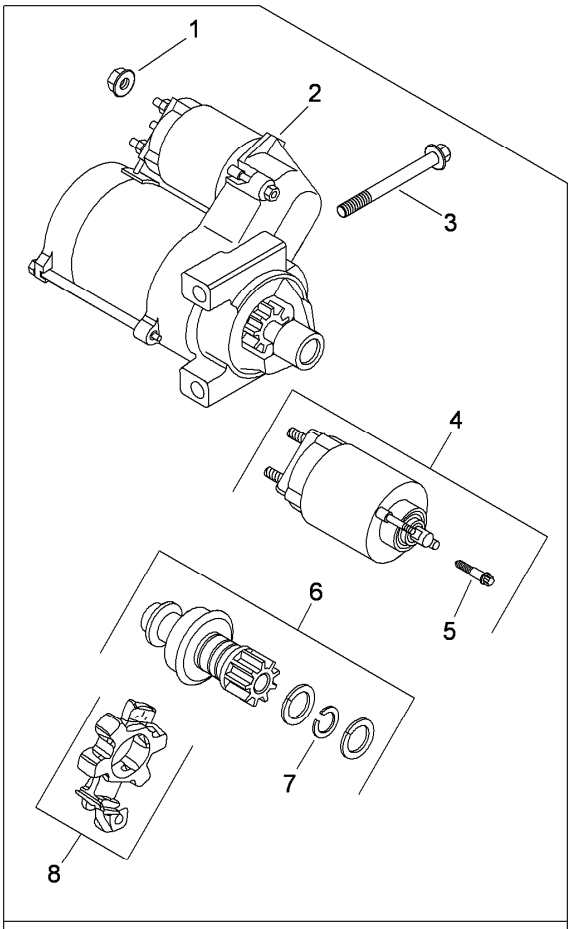


Blower Housing and Baffle Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	24 027 201-S	1	Housing-Blower (Includes 2-8) ■
2	24 100 02-S	2	Nut-Plastic ■
3	25 086 43-S	1	Screw-Set (10-24X.25) ■
4	25 100 37-S	1	Nut-Plastic (Black) ■
5	25 755 20-S	2	Access Cover Kit (Includes 6-8) ■
6	25 154 02-S	4	Clip-Mounting ■
7	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ■
8	25 139 16-S	1	Plug-Button (9/16) ■
9	24 146 55-S	1	Plate-Backing ■
10	24 063 88-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ■
11	32 063 02-S	1	Baffle-Valley (No.2 Side) ■
12	32 063 03-S	1	Baffle-Valley (No.1 Side) ■
13	24 063 58-S	1	Baffle-Barrel, Cylinder (No. 1 Side) ■
14	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ■
	M-561016-S	1	Screw-Flange, Thread Forming (M5X.80X16) ● ■
	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ● ■
	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ● ■
	M-545010-S	2	Screw-HHFTF (M5X.80X10) ● ■
	41 037 10-S	1	Nameplate-Service ● ■

● Not illustrated

■ Obtain parts from www.kohlerplus.com

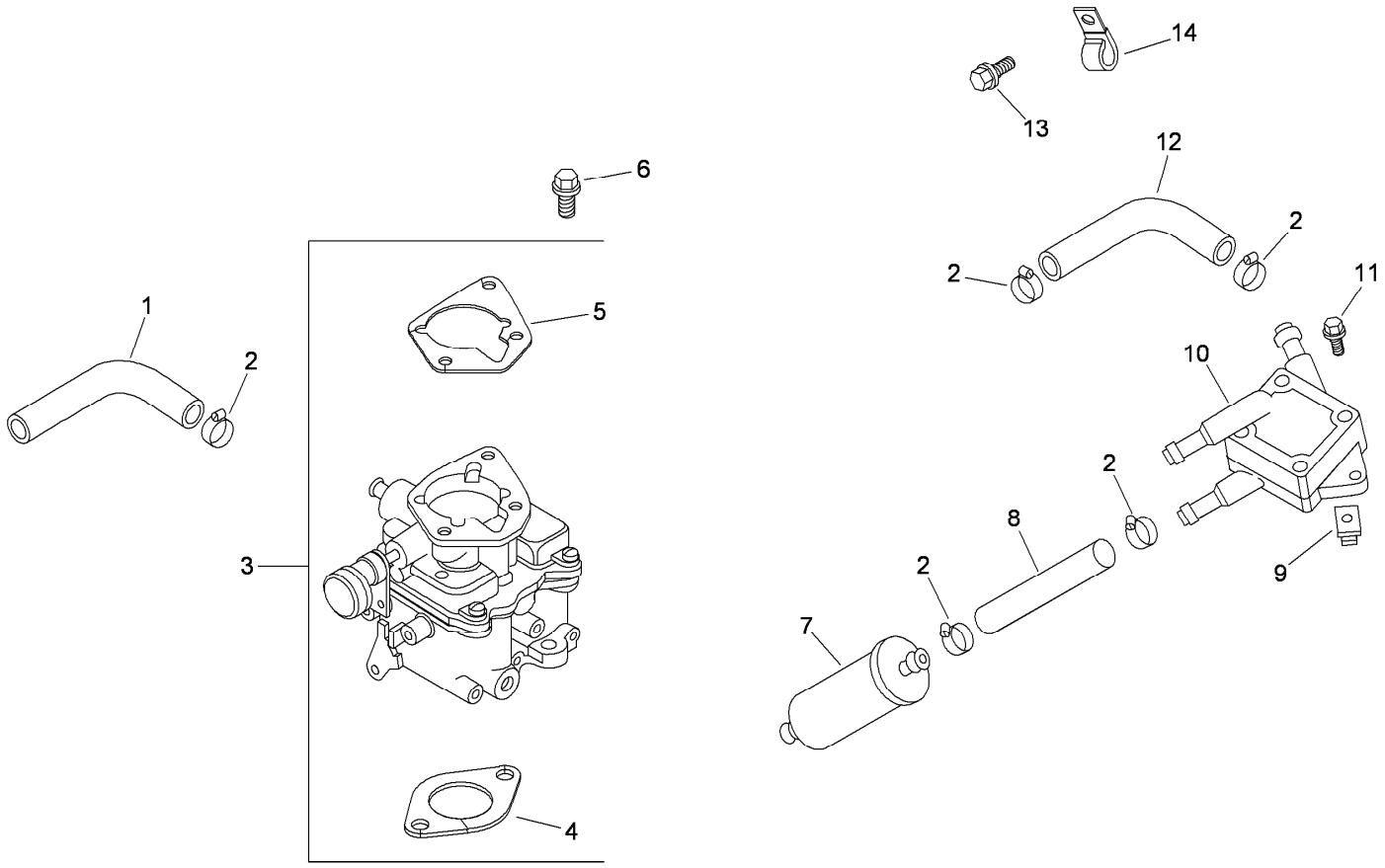


25 098 11-S (Delco)

Starting System Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	M-841080-S	1	Nut-Flange (M8X1.25) ●
2	25 098 11-S	1	Starter ASM (Solenoid Shift) ●
3	M-851080-S	2	Screw-Flange (M8X1.25X80) ●
4	25 435 06-S	1	Solenoid Kit (Includes 5) ●
5	25 086 113-S	3	Screw-Torx Head, External ●
6	25 755 33-S	1	Starter Pinion Kit (Includes 7) ●
7	25 141 05-S	1	Ring-Retaining ●
8	25 221 01-S	1	Brush Holder Kit ●

● Obtain parts from www.kohlerplus.com

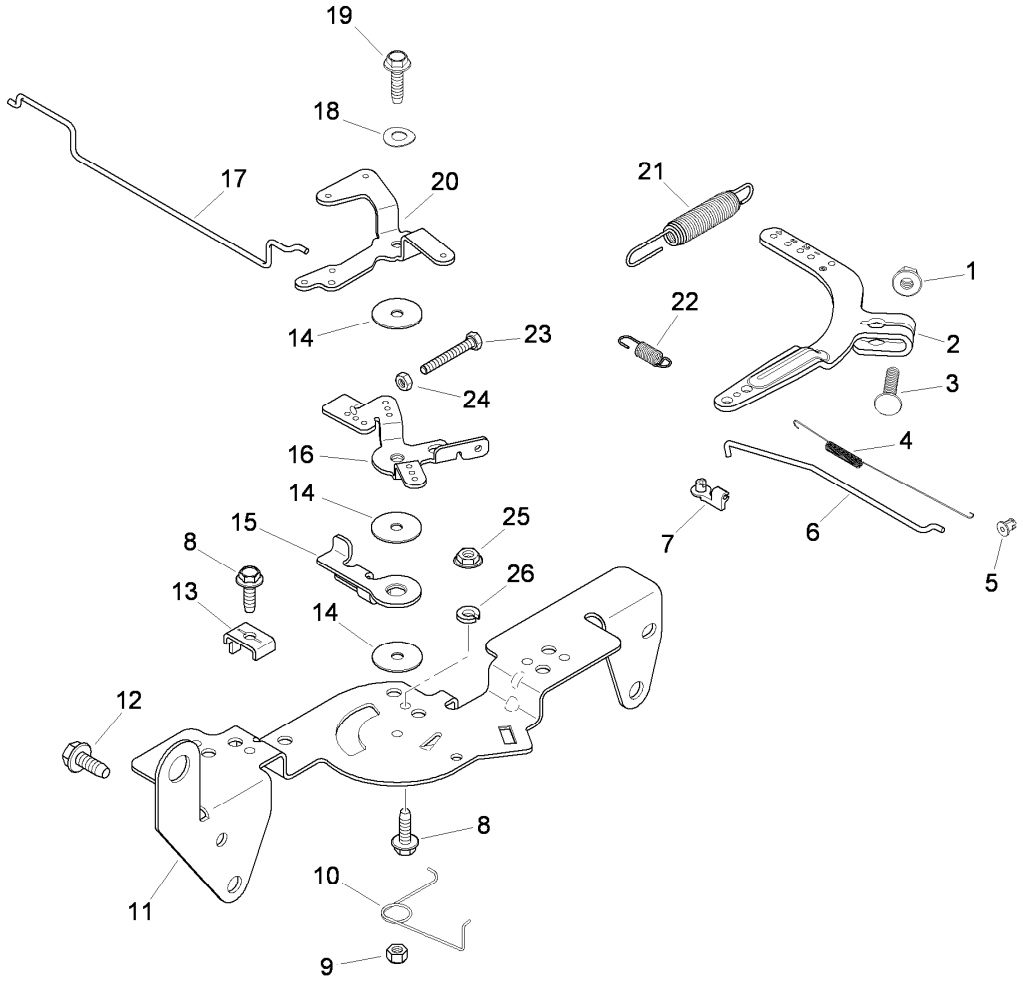


Fuel System Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	25 111 36-S	1	Hose-Fuel, Low-Permeation ■
2	25 237 14-S	5	Clamp-Hose, Spring (1/2) ■
3	24 853 93-S	1	Carburetor Kit (Includes 4, 5) ■
4	24 041 17-S	1	Gasket-Carburetor ■
5	24 041 06-S	1	Gasket-Base, Air Cleaner ■
6	M-651030-S	2	Screw-Flange (M6X1.0X30) ■
7	24 050 13-S	1	Filter-Fuel ■
8	25 111 34-S	1	Line-Fuel (24.0 Cut To Length) ■
9	24 100 01-S	2	Nut-Plastic ■
10	24 393 16-S	1	Pump-Fuel ■
11	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
12	24 353 02-S	1	Line-Fuel, Flexible (15.5) ■
13	25 086 158-S	1	Screw-Flanged, Thread Forming (M6X1.0X11) ■
14	47 154 01-S	1	Clip-Cable ■
	24 755 137-S	1	High Altitude Kit (10,000+ Ft) ● ■
	24 755 138-S	1	High Altitude Kit (5-10,000 Ft) ● ■
	24 757 01-S	1	Solenoid Repair Kit ● ■
	24 757 02-S	1	Float Repair Kit ● ■
	24 757 03-S	1	Carburetor Repair Kit ● ■
	24 757 07-S	1	Choke Repair Kit ● ■
	24 757 08-S	1	Accelerator Pump Repair Kit ● ■
	24 757 09-S	1	Accelerator Pump Seal Repair Kit ● ■

● Not illustrated

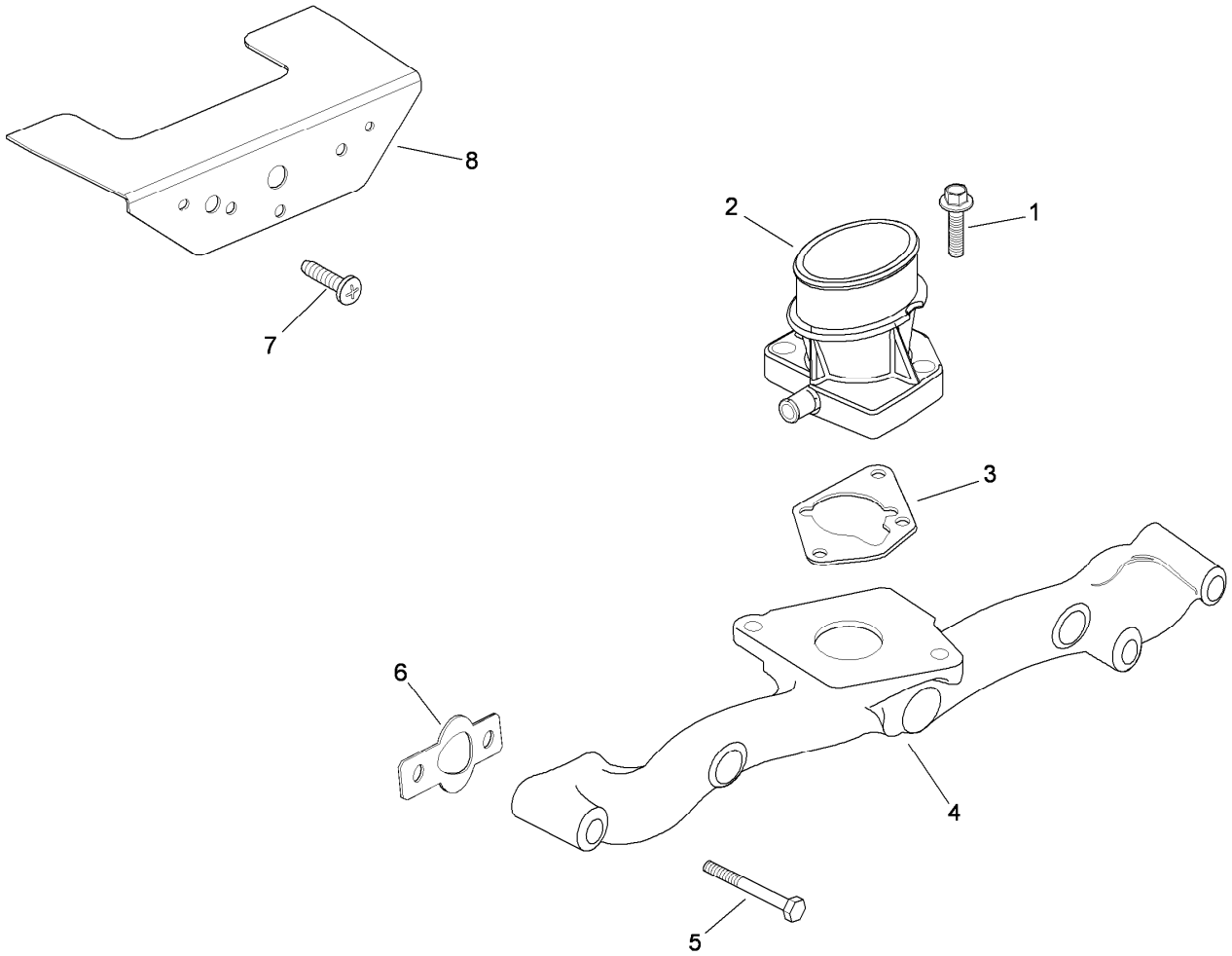
■ Obtain parts from www.kohlerplus.com



Engine Control Assembly
Kohler CH740-3118

Ref.	Part Number	Qty.	Description
1	M-641060-S	1	Nut-Flange (M6X1.0) ●
2	24 090 51-S	1	Lever-Governor ●
3	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
4	24 089 01-S	1	Spring-Linkage ●
5	25 158 08-S	1	Bushing-Linkage, Throttle ●
6	24 079 01-S	1	Linkage-Throttle ●
7	25 158 11-S	1	Bushing-Retaining, Linkage ●
8	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ●
9	M-547050-S	1	Nut-Lock (M5X.8) ●
10	24 089 03-S	1	Spring-Return, Choke ●
11	24 126 176-S	1	Bracket, Control ●
12	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ●
13	12 237 01-S	2	Clamp-Cable ●
14	24 468 01-S	3	Washer-Flat (5.5Mm) ●
15	24 090 07-S	1	Lever-Actuator, Throttle ●
16	24 090 03-S	1	Lever-Control, Throttle ●
17	24 079 21-S	1	Linkage-Choke ●
18	41 468 03-S	1	Washer-Spring (1/4) ●
19	M-545020-S	1	Screw-Flange, Thread Forming (M5X.8X20) ●
20	24 090 05-S	1	Lever-Choke ●
21	24 089 46-S	1	Spring-Governor ●
22	24 089 51-S	1	Spring-Limiter, Throttle ●
23	M-401030-S	1	Screw (M4X0.7X30) ●
24	M-446030-S	1	Nut (M4X0.7) ●
25	M-541050-S	1	Nut-HF (M5X0.8) ●
26	X-20-1-S	1	Washer-Lock (.25) ●

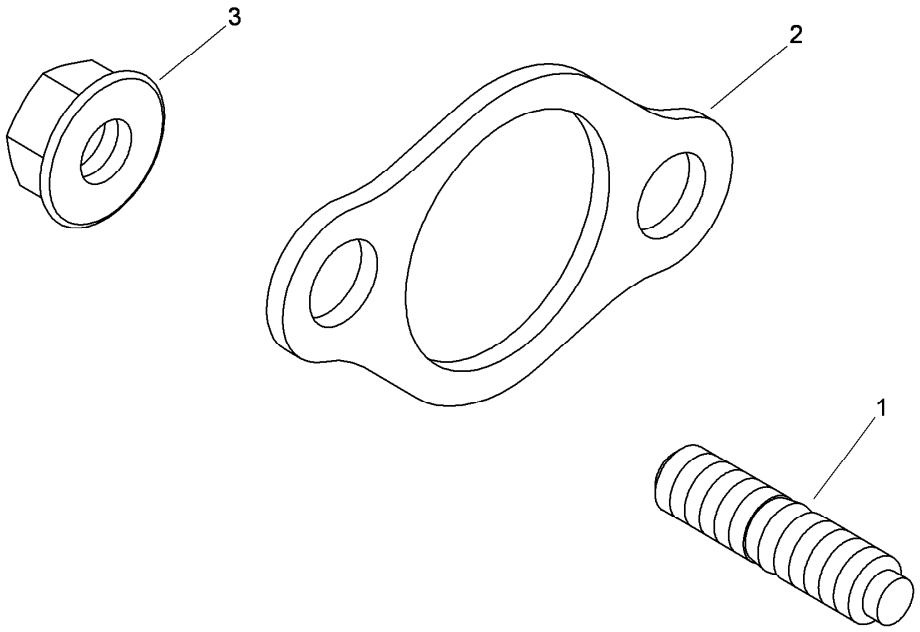
● Obtain parts from www.kohlerplus.com



Air Intake and Filtration Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	25 086 124-S	2	Screw-Flange (M6X1.0X25) ●
2	24 029 61-S	1	Adapter-Air Cleaner, Remote ●
3	24 041 06-S	1	Gasket-Base, Air Cleaner ●
4	24 164 14-S	1	Manifold-Intake ●
5	25 086 84-S	4	Screw-HF (M6X1.0X55) ●
6	24 041 01-S	2	Gasket-Manifold, Intake ●
7	24 086 06-S	2	Screw-PPH (11-16X3/4) ●
8	24 314 25-S	1	Shield-Debris ●

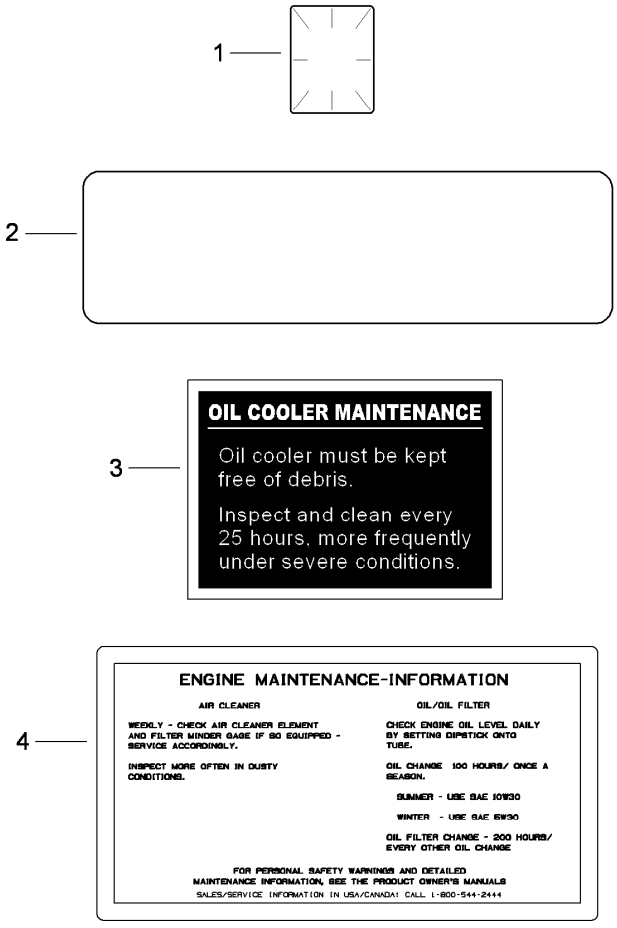
● Obtain parts from www.kohlerplus.com



Exhaust Assembly
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	25 072 14-S	4	Stud (M8X1.25X33) ●
2	24 041 49-S	2	Gasket-Exhaust ●
3	M-841080-S	4	Nut-Flange (M8X1.25) ●

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Artwork is representative
Actual labels may differ depending on model and specification number

Decals
Kohler CH740-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	25 113 39-S	1	Decal-Laminate, Clear ●
2	24 113 132-S	1	Decal-27 H P ●
3	24 113 25-S	1	Decal-Cooler, Oil ●
4	25 113 27-S	1	Decal-Cleaner, Air ●

● Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 74291 Z500 Z Master, With 52in 7-Gauge Side Discharge Mower

Product Name	Model/Part
Winter Hydraulic Filter	1-633752
Z Stand Kit	105-1622
1.25 Inch Spark Arrester Kit	105-1672
Blade-Recycler, 18 inch	105-7779-03
Blade-Hi Flow, 18 Inch	105-7781-03
Blade-Med Flow, 18 inch	105-7794-03
Blade-Low Flow, 18 inch	105-7795-03
Blade-Atomic, 18 inch	105-7796-03
Recycler Kit	107-1610
Turbo Baffle Kit	107-1634
Suspension Kit for Standard Seat	107-1892
Light Kit	107-9880
Blade-Hi Flow, 18 inch (6 Pack)	108-1117
Blade-Atomic, 18 inch (6 Pack)	108-1118
Blade-Lo Flow, 18 inch (6 Pack)	110-0406
Blade-Recycler, 18 inch (6 Pack)	110-0408
Blade-Med Flow, 18 inch (6 Pack)	110-0409
Cool Top ROPS Mounted Fan	110-1996
Castor Wheel Assembly (Semi Pneumatic)	110-5746
Deck Lift Assist Kit	110-5761
Bimini Folding Shade Assembly	115-4510
Chute Gate Kit	78521
Deluxe Suspension Seat Kit	78530
Twin Bag Assembly	78533
Blower and Drive Kit	78537
Filter Minder Gauge	99-4664
Hitch Kit	99-8925



Count on it.