Form No. 3360-662 Rev C

TORO®

Count on it.

Parts Catalog

Z Master® G3 Riding Mower

with 132cm TURBO FORCE® Side Discharge Mower

Model No. 74923TE—Serial No. 290000001 and Up

CE

Register at www.Toro.com.

Original Instructions (EN)

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

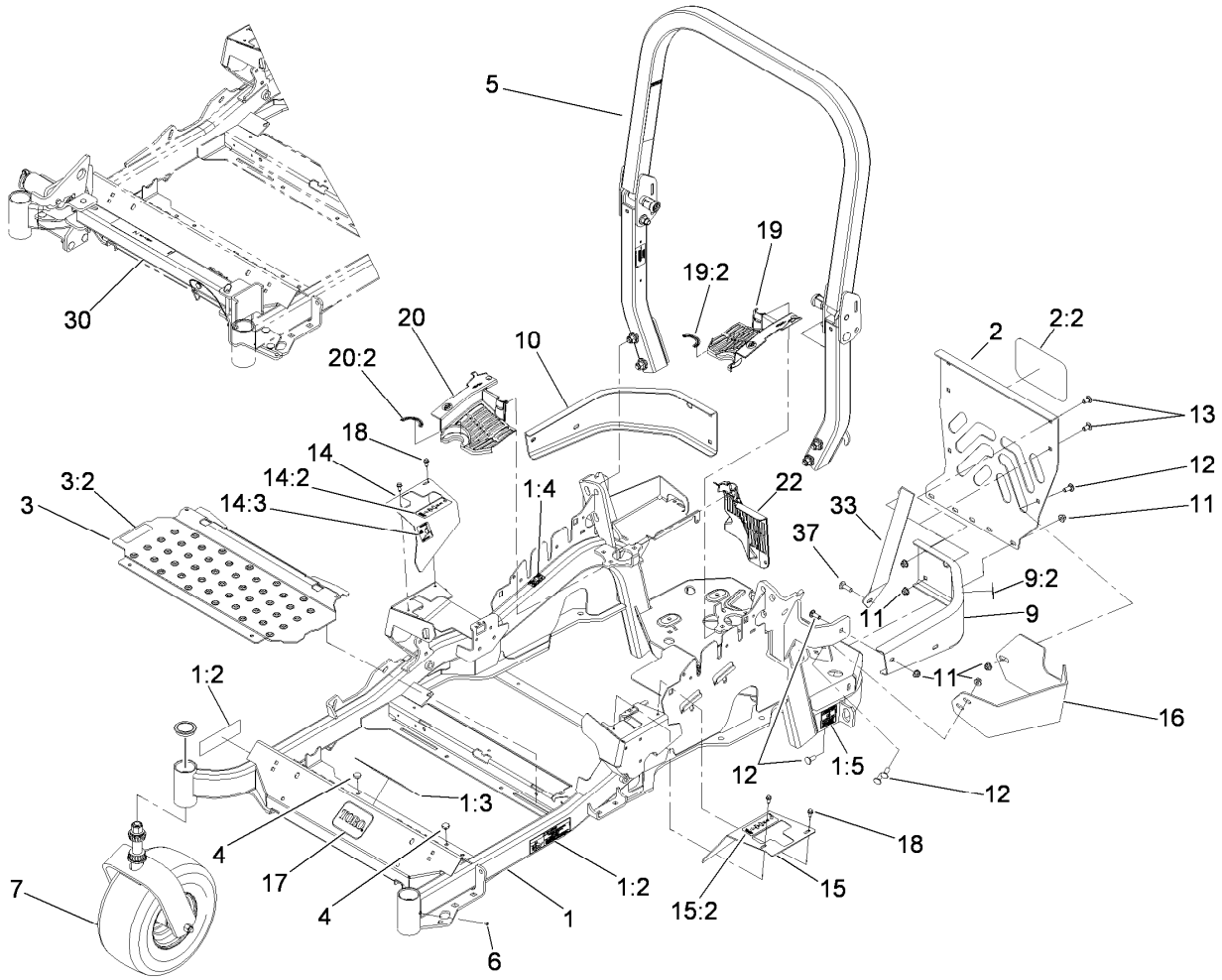
TTH: torx truss head

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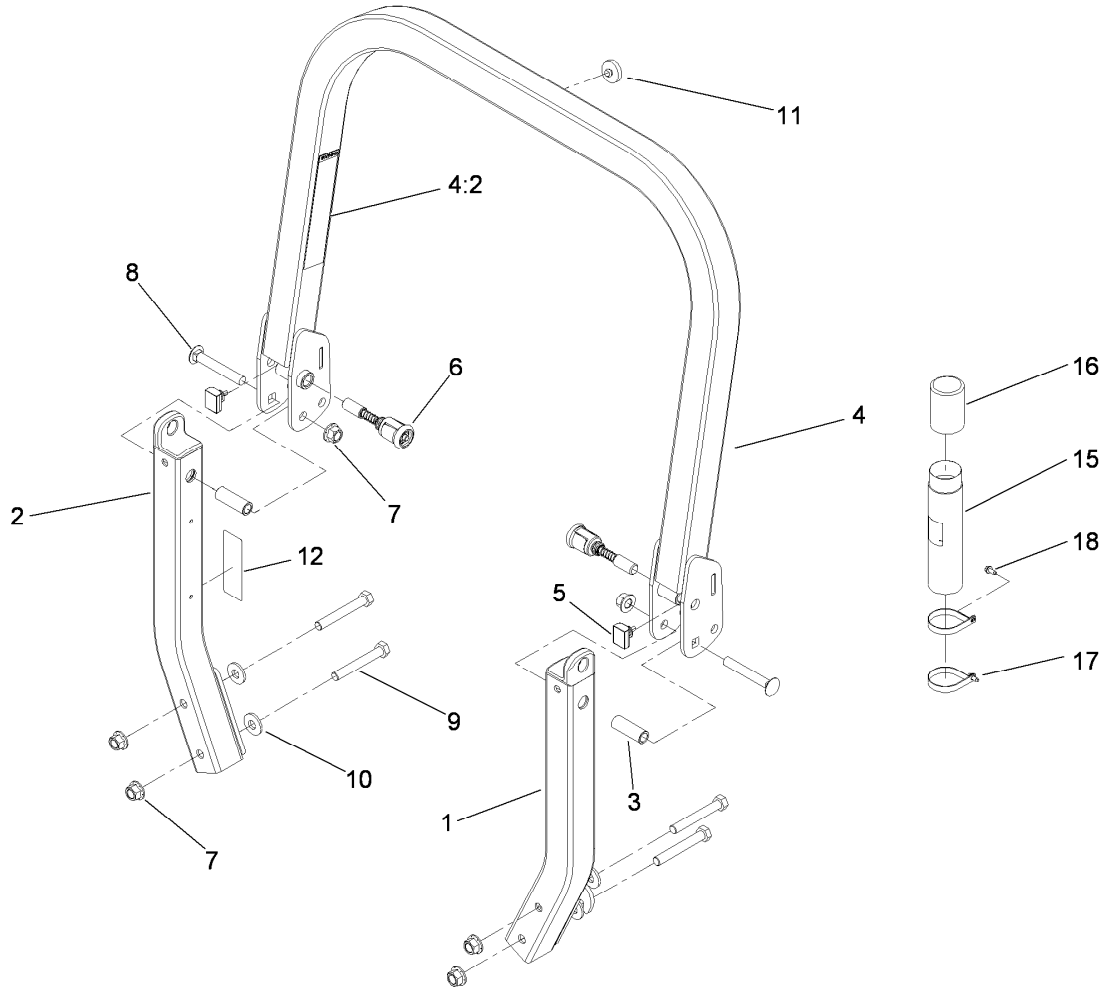


Front Frame, Caster Wheel and Z Stand Assembly

Ref.	Part Number	Qty.	Description
1	117-3833	1	Main Frame ASM
1:2	114-4469	2	Decal-Warning, Spring Load
1:3	117-3847	1	Decal-Danger Slope W/ROPS
1:4	106-5517	2	Decal-Surface, Hot
1:5	106-2655	2	Decal-Hazard, Pinched Finger
2	115-7410	1	Rear Guard ASM
2:2	67-7320	1	Decal
3	117-0915	1	Floorpan ASM
3:2	112-9028	1	Decal-Cover Missing
4	1-513658	2	Bumper
5	116-0232	1	ROPS ASM
6	1-811010	2	Plug
7		2	Caster Wheel ASM ●
9	117-3829	1	LH Rear Bumper ASM
9:2	106-5517	1	Decal-Surface, Hot
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-Flange, NI
12	3231-22	7	Screw-CARR

Ref.	Part Number	Qty.	Description
13	3231-21	3	Screw-CARR
14	117-3832	1	RH Motion Control Cover ASM
14:2	99-8936	1	Decal-Control, Motion
14:3	114-4467	1	Decal-Parking Brake
15	117-3831	1	LH Motion Control Cover ASM
15:2	99-8936	1	Decal-Control, Motion
16	117-0908-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	117-3838	1	LH Hydro Guard ASM
19:2	117-3811	1	Decal-Hydro Oil
20	117-3839	1	RH Hydro Guard ASM
20:2	117-3811	1	Decal-Hydro Oil
22	109-9058	1	Guard-Hydro, Rear RH
30		1	G3 Z Stand ASM ●
33	117-0903-03	1	Strap
37	3231-25	1	Screw-CARR

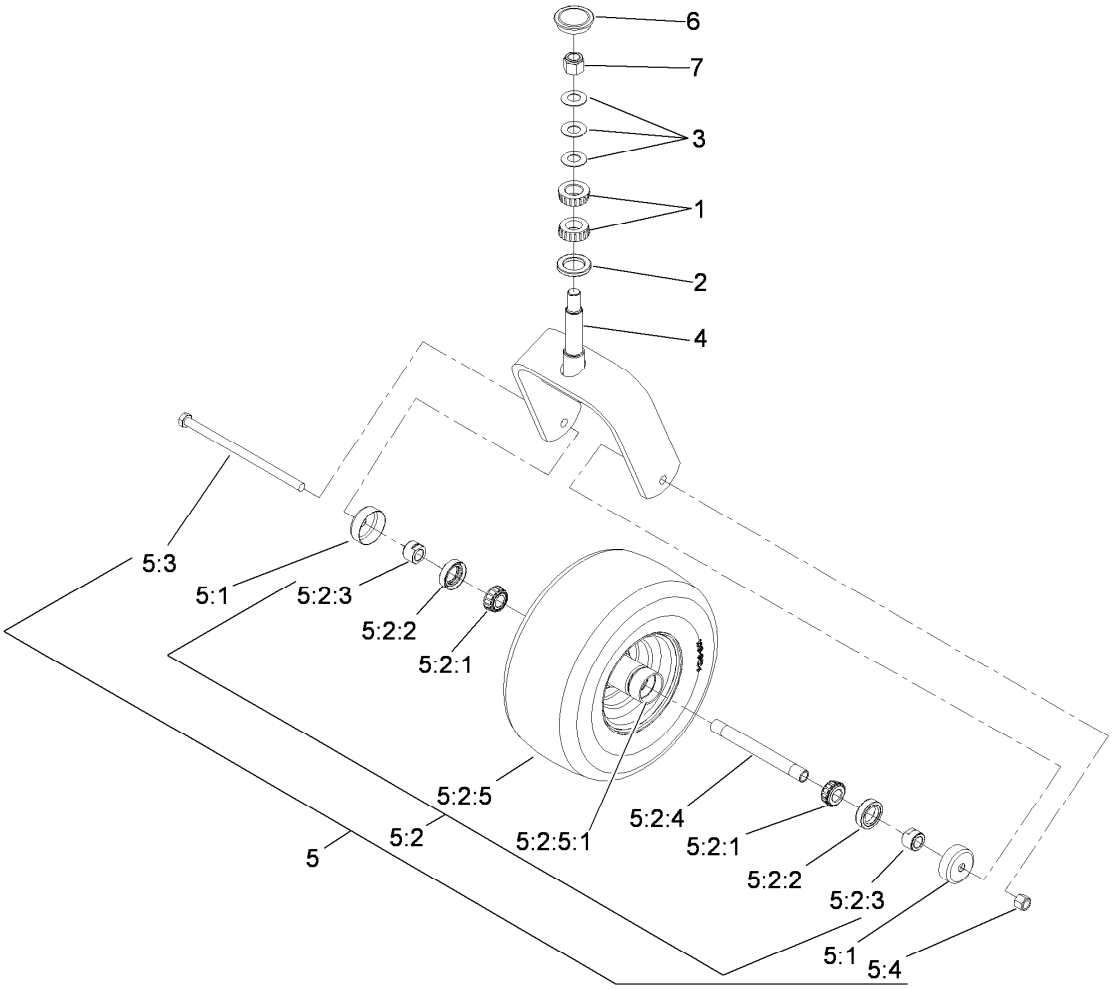
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0232

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	1-513435	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH

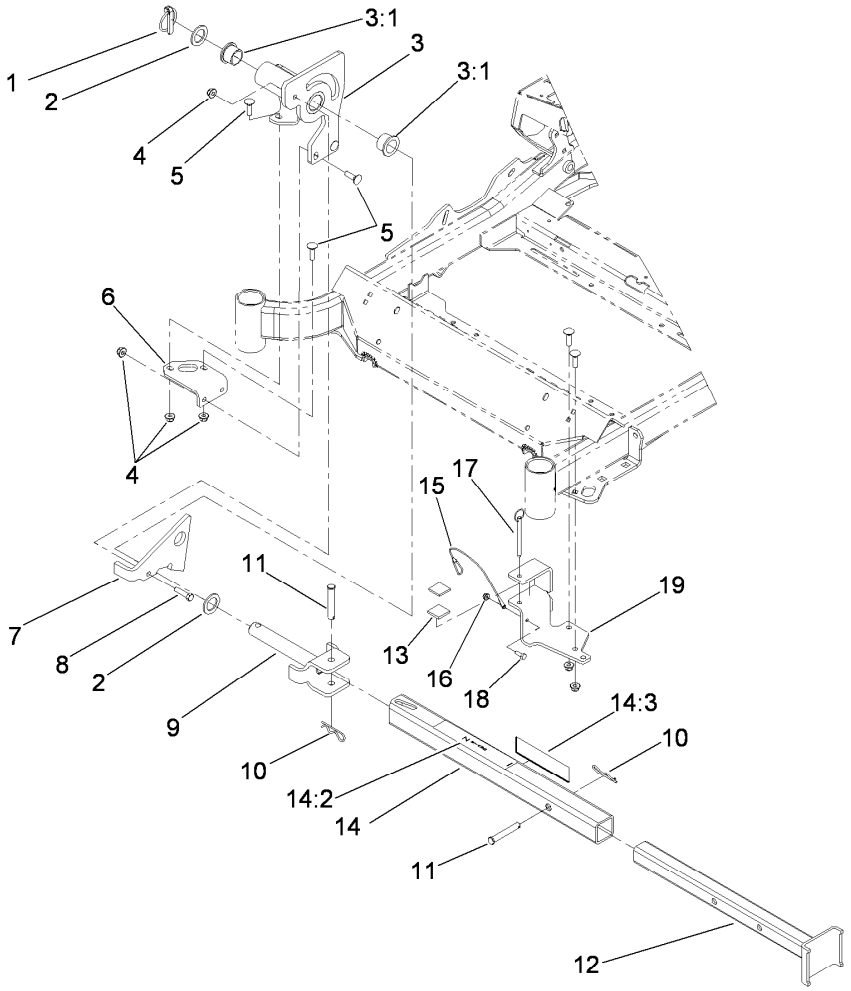
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Caster Wheel and Fork Assembly

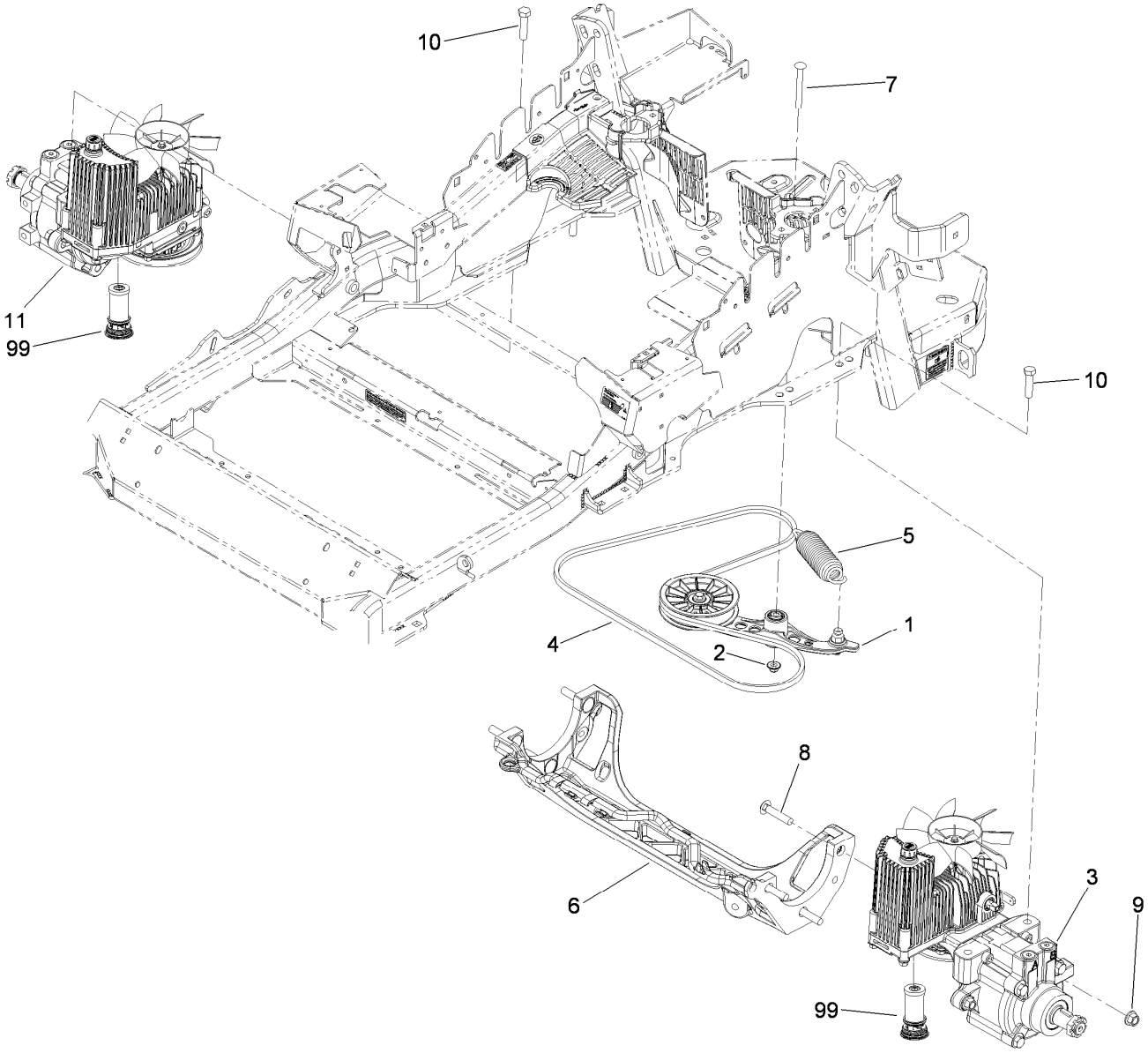
Ref.	*Part Number*	*Qty.*	*Description*
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster
5:2:3	103-3051	2	Spacer-Nut
5:2:4	103-5156	1	Axle-Caster
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

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Z Stand Assembly

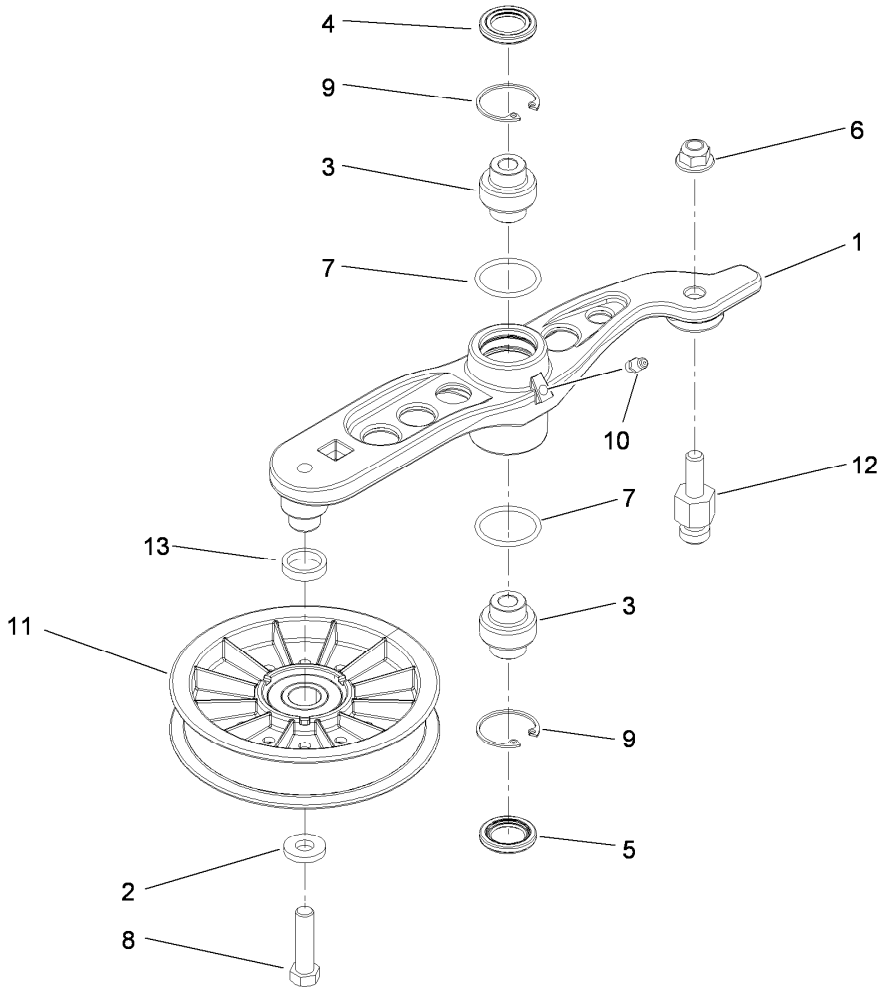
Ref.	*Part Number*	*Qty.*	*Description*
1	283-71	1	Pin-Lynch
2	3-6781	2	Washer-Thrust
3	115-3635	1	Z Stand Pivot ASM
3:1	94-1291	2	Bushing
4	104-8301	8	Nut-Flange, NI
5	3231-25	7	Screw-CARR
6	115-3619-01	1	Bracket-Pivot, Mount
7	100-9686-01	1	Bracket-Latch
8	323-8	1	Screw-HH
9	100-9692-01	1	Pivot Pin ASM
10	3290-355	2	Pin-Hair
11	283-55	2	Pin-Clevis
12	115-3631-01	1	Inner Tube ASM
13	115-3613	2	Cushion Rubber
14	115-3634	1	Outer Tube ASM
14:2	106-7464	1	Decal-Z Stand
14:3	107-3969	1	Decal-Warning
15	100-9385	1	Lanyard-Nylon
16	104-7201	1	Nut-HF
17	105-1647	1	Pin-Hitch, Cotterless
18	321-4	1	Screw-HH
19	115-3625-01	1	Z Stand Cradle ASM



Hydraulic Pump, Idler and Belt Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1185	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-1322	1	LH Hydro ASM (12Cc W/Check)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	3231-41	1	Bolt-Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-1323	1	RH Hydro ASM (12Cc W/Check)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

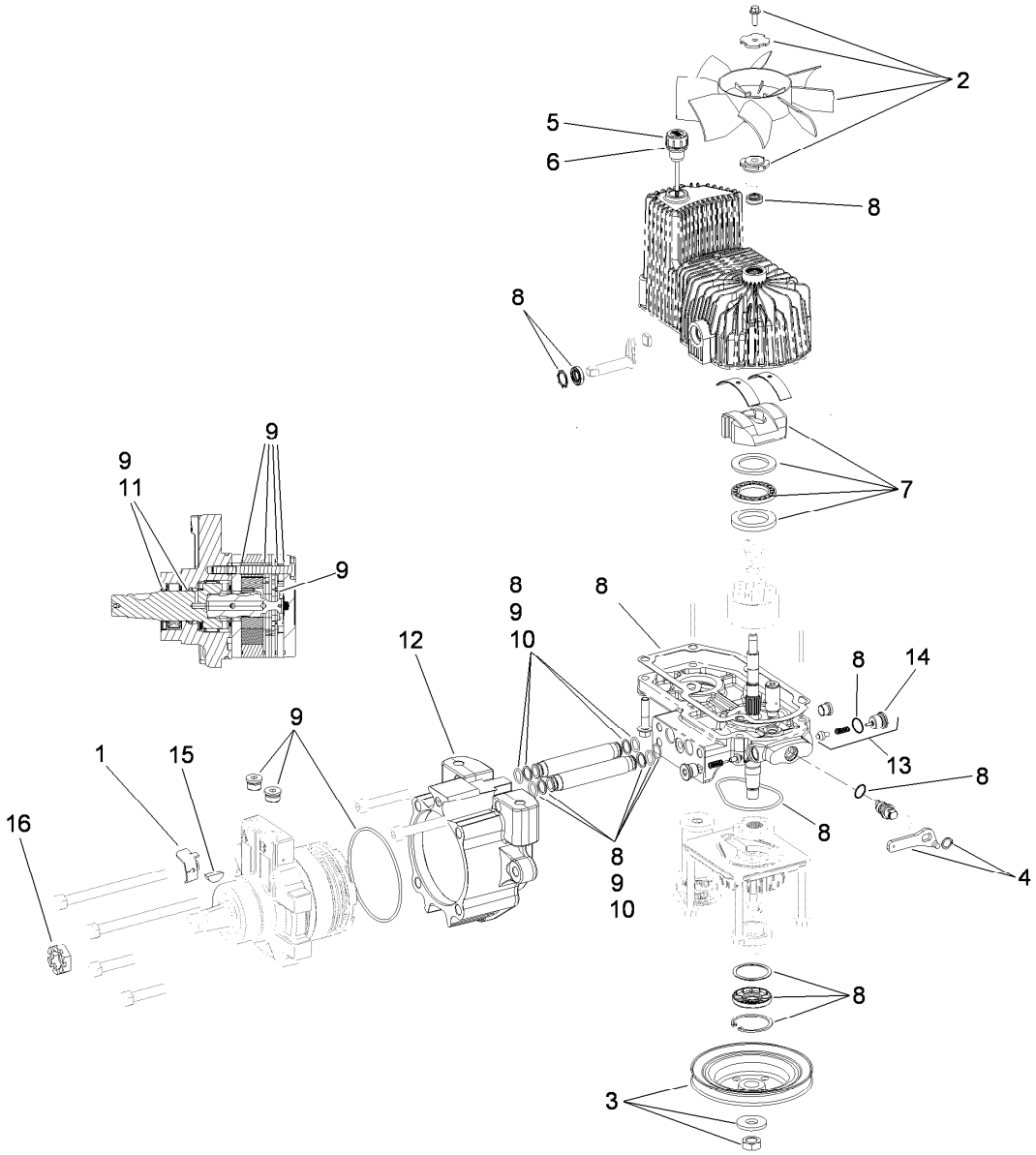
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Pump Ilder Assembly No. 116-1185

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Arm-Idler, Hydro ●
2	43-0940	1	Spacer-Hub, Blower
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	104-8301	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	109-7399	1	Pin-Anchor, Spring
13	116-1217	1	Spacer

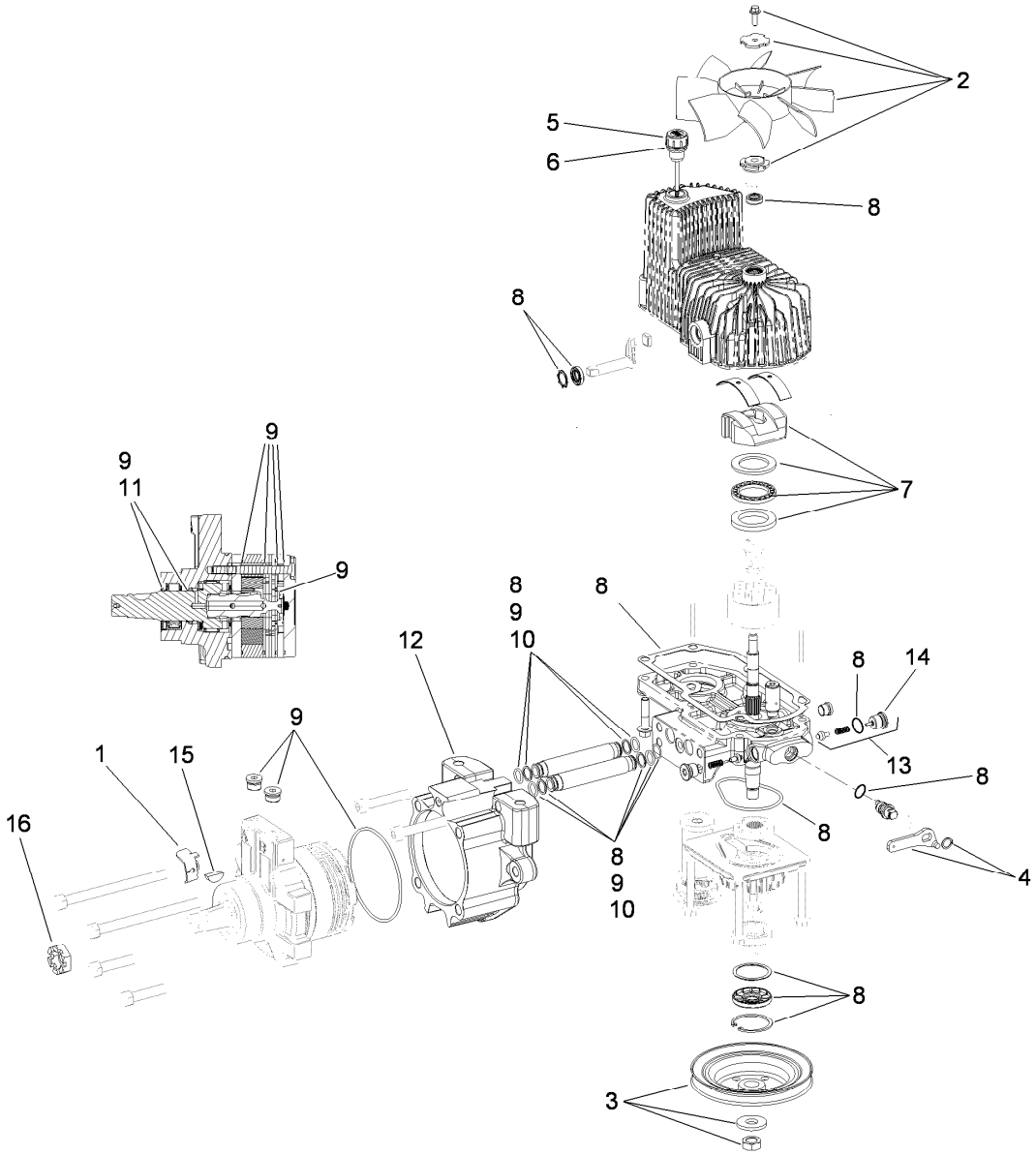
● Not serviced separately



LH Hydro Assembly No. 116-1322

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	116-1630	1	Check Valve ASM
14	116-1631	1	Check Plug W/O-Ring
15	3257-42	1	Key-Woodruff
16	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

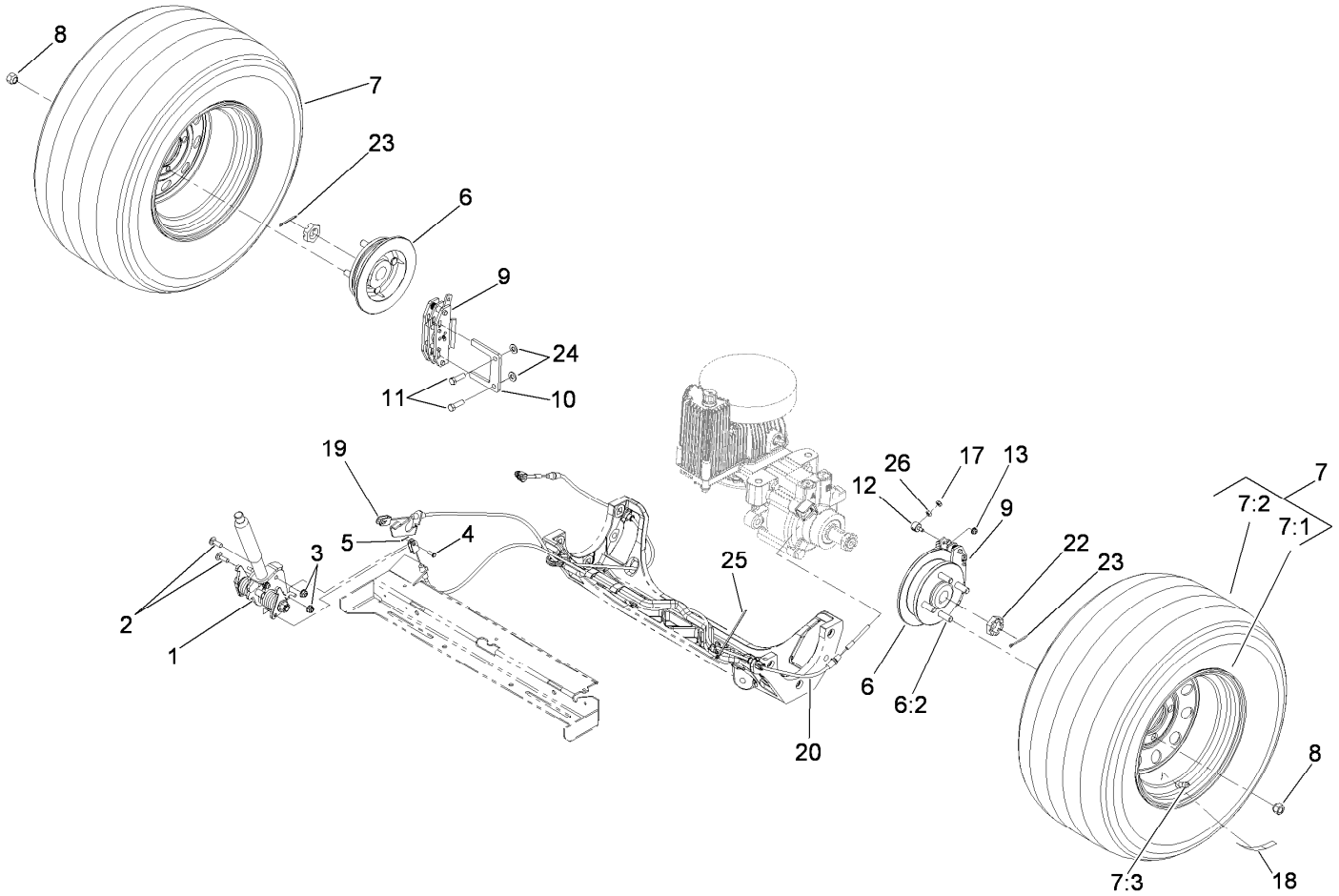
● Not illustrated



RH Hydro Assembly No. 116-1323

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	116-1630	1	Check Valve ASM
14	116-1631	1	Check Plug W/O-Ring
15	3257-42	1	Key-Woodruff
16	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

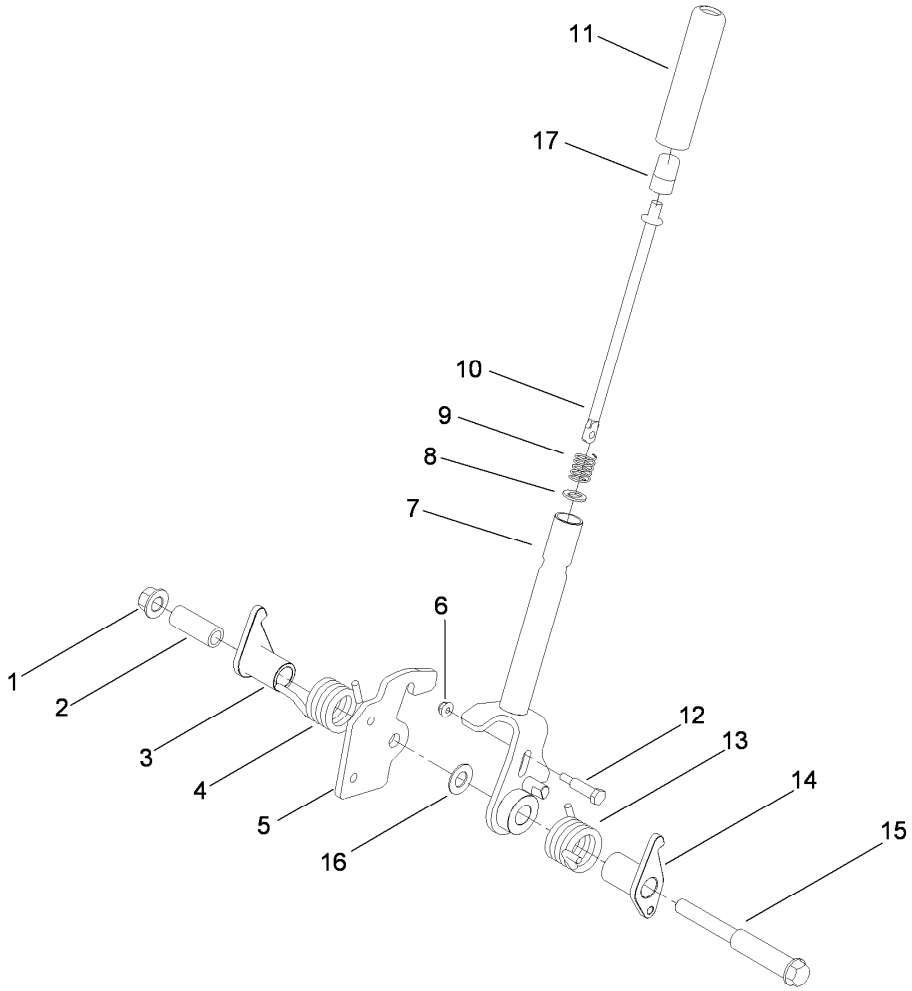
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Rear Wheel and Park Brake Assembly

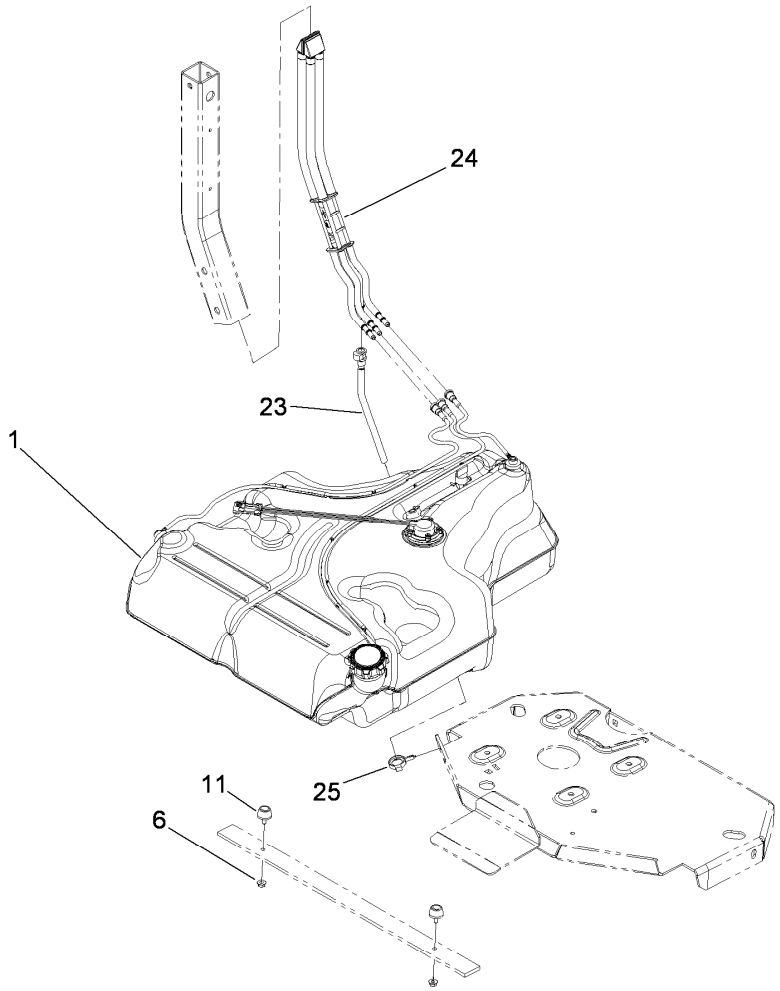
Ref.	Part Number	Qty.	Description
1	117-0383	1	Brake Handle ASM
2	3230-2	2	Bolt-CARR
3	104-8300	2	Nut-Flange, NI
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	115-3624	2	Wheel Hub And Stud ASM
6:2	1-633926	4	Stud-Wheel
7	109-3247	2	Wheel And Tire ASM
7:1	109-2875	1	Rim ASM
7:2	103-2771	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake

Ref.	Part Number	Qty.	Description
10	109-0958	2	Plate-Mount, Brake
11	323-7	4	Screw-HH
12	112-8379	2	Swivel
13	104-7201	2	Nut-HF
17	3296-13	2	Nut-Lock NI
18	114-4499	2	Decal-Wheel Hub, Ce
19	115-3584	1	Cable
20	115-3585	1	Cable
22	1-809036	2	Nut-HH
23	1-806800	2	Pin-Cotter
24	3256-24	4	Washer-Flat
25	116-0940	1	Tie-Cable
26	3219-1	2	Nut-Hex



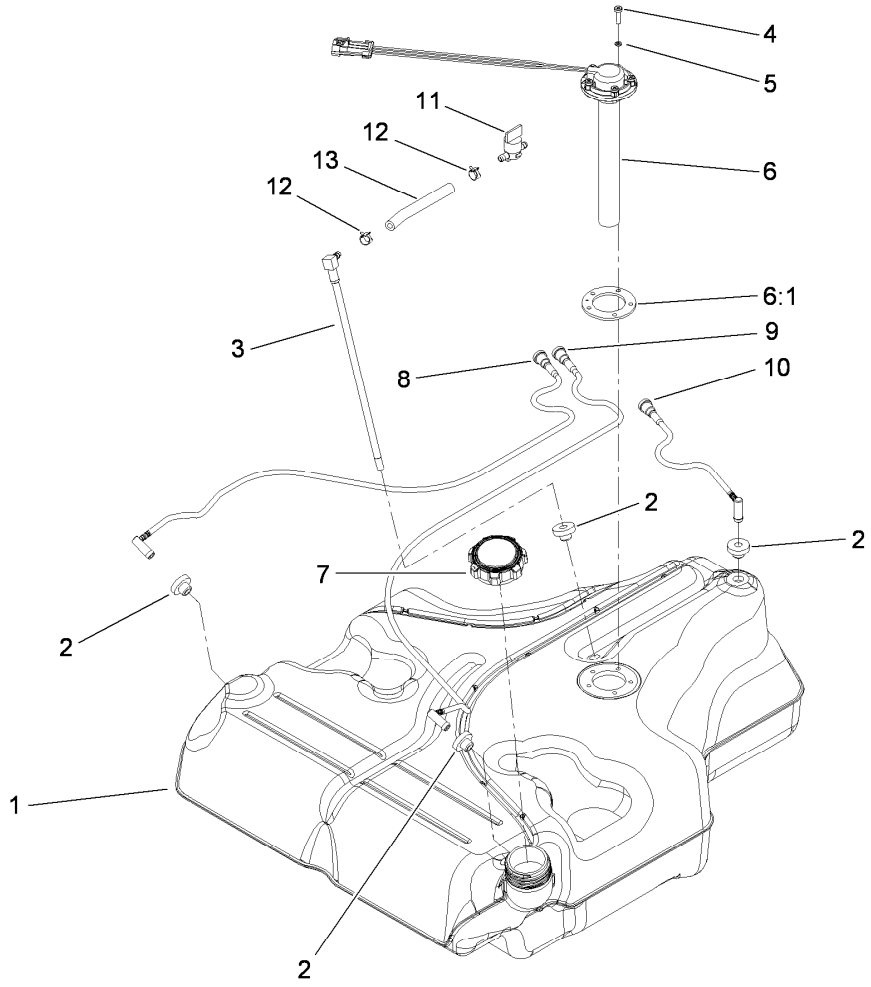
Brake Handle Assembly No. 117-0383

Ref.	*Part Number*	*Qty.*	*Description*
1	99-5107	1	Nut-Lock
2	117-0380	1	Spacer
3	115-3580	1	Arm-Brake, LH
4	117-0376	1	Spring-Torsion, RH
5	115-3574	1	Plate-Latch
6	104-7201	1	Nut-HF
7	117-0382-03	1	Brake Handle ASM
8	114-1207	1	Washer-Special
9	114-8187	1	Spring-Compression
10	115-3581	1	Rod-Release, Brake
11	115-3592	1	Grip
12	112-8387	1	Bolt-Shoulder
13	117-0375	1	Spring-Torsion, LH
14	115-3579	1	Arm-Brake, RH
15	117-0379	1	Bolt-Shoulder
16	117-0378	1	Washer
17	115-2750	1	Knob



Fuel System Assembly

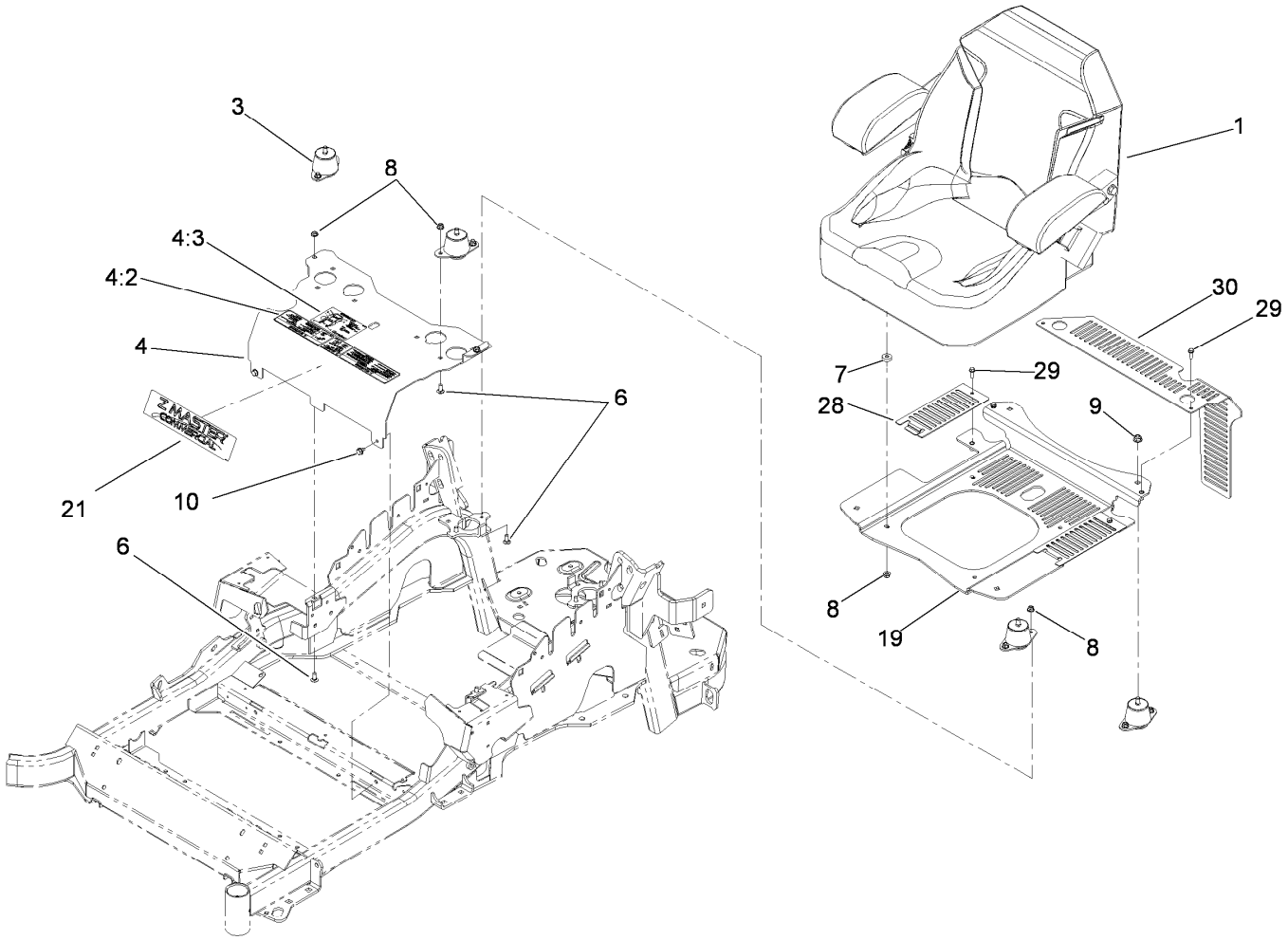
Ref.	*Part Number*	*Qty.*	*Description*
1	109-9656	1	Fuel Tank ASM (W/O Sender)
1	109-9357	1	Fuel Tank ASM
6	32128-33	2	Nut-HF
11	109-2365	2	Bumper-Rubber (W/Stud)
23	109-9450	1	Tube-Vent, Fuel Drain
24	109-9491	1	Fuel Manifold Vent ASM
25	105-1853	1	Clamp-Hose



Fuel Tank Assembly No. 109-9357

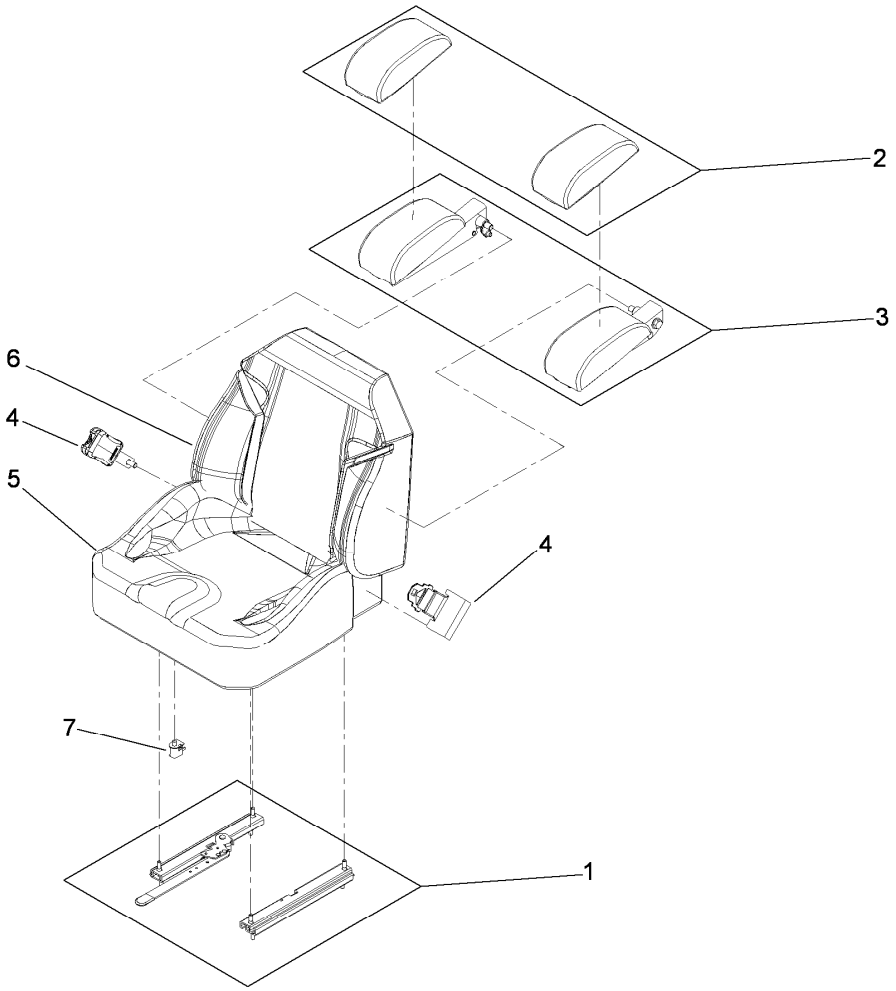
Ref.	*Part Number*	*Qty.*	*Description*
1		1	Tank-Fuel, Belly ●
2	46-6560	4	Bushing
3	109-9364	1	Fitting-Fuel (W/Line And Screen)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	109-9619	1	Cap-Fuel
8	109-9447	1	Tube-Vent, RH
9	109-9448	1	Tube-Vent, LH
10	109-9449	1	Tube-Vent, Rear
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp
13	109-0650	1	Hose-Fuel

● Not serviced separately



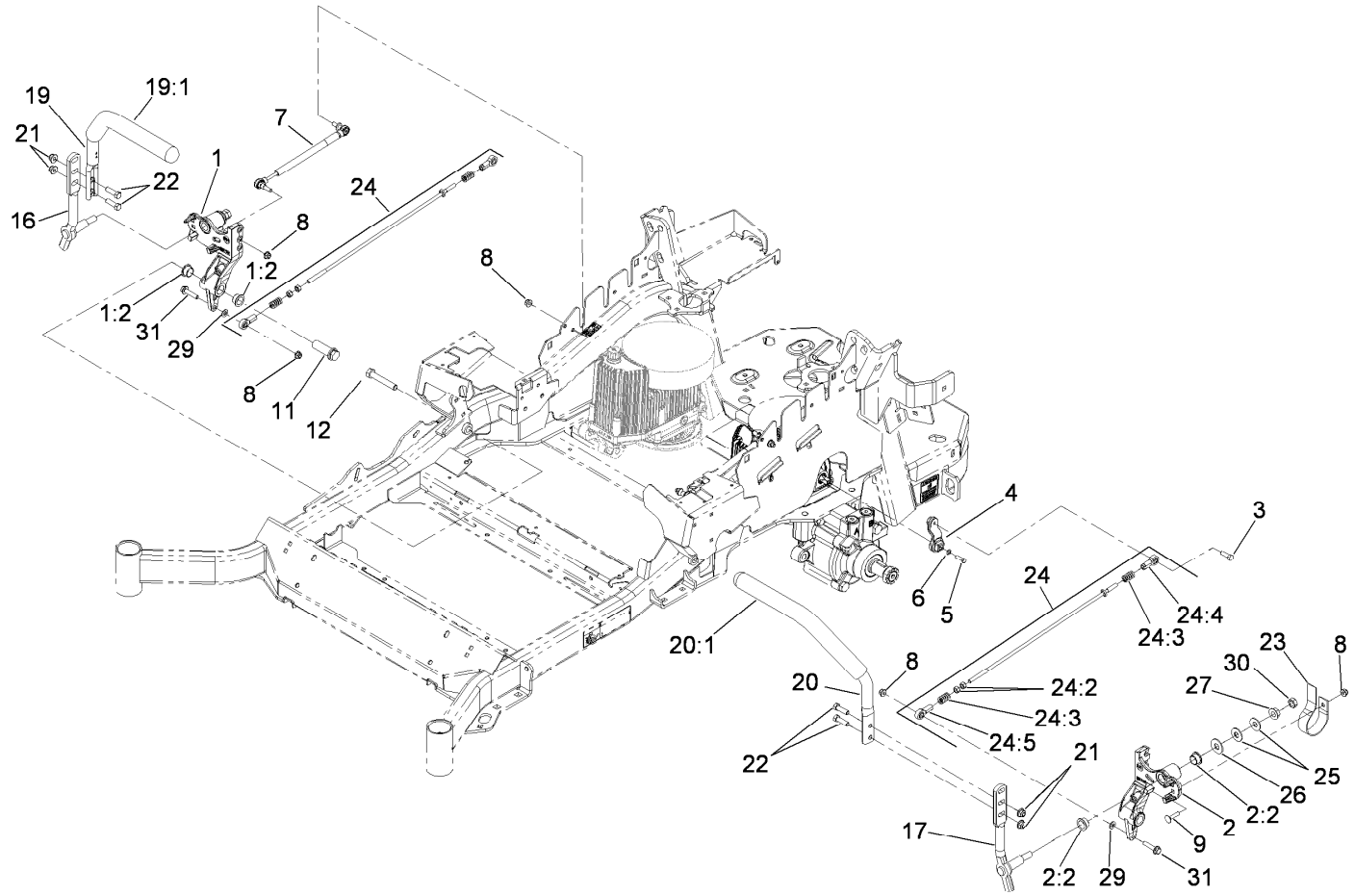
Seat Mount Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	116-0035	1	Seat-Standard
3	109-9034	4	Isolator-Seat
4	117-3836	1	Mount-Seat
4:2	114-4468	1	Decal-Console
4:3	114-4465	1	Decal-Service Aid
6	3230-23	10	Screw-CARR
7	26-4840	4	Spacer-Pin, Mounting
8	104-8300	14	Nut-Flange, NI
9	104-8301	4	Nut-Flange, NI
10	9266934	2	Screw
19	117-0910	1	Seat Base ASM
21	114-5878	1	Decal-Dash
28	117-0901-03	2	Cover
29	32105-15	4	Screw
30	117-0909-03	1	Guard-Ce



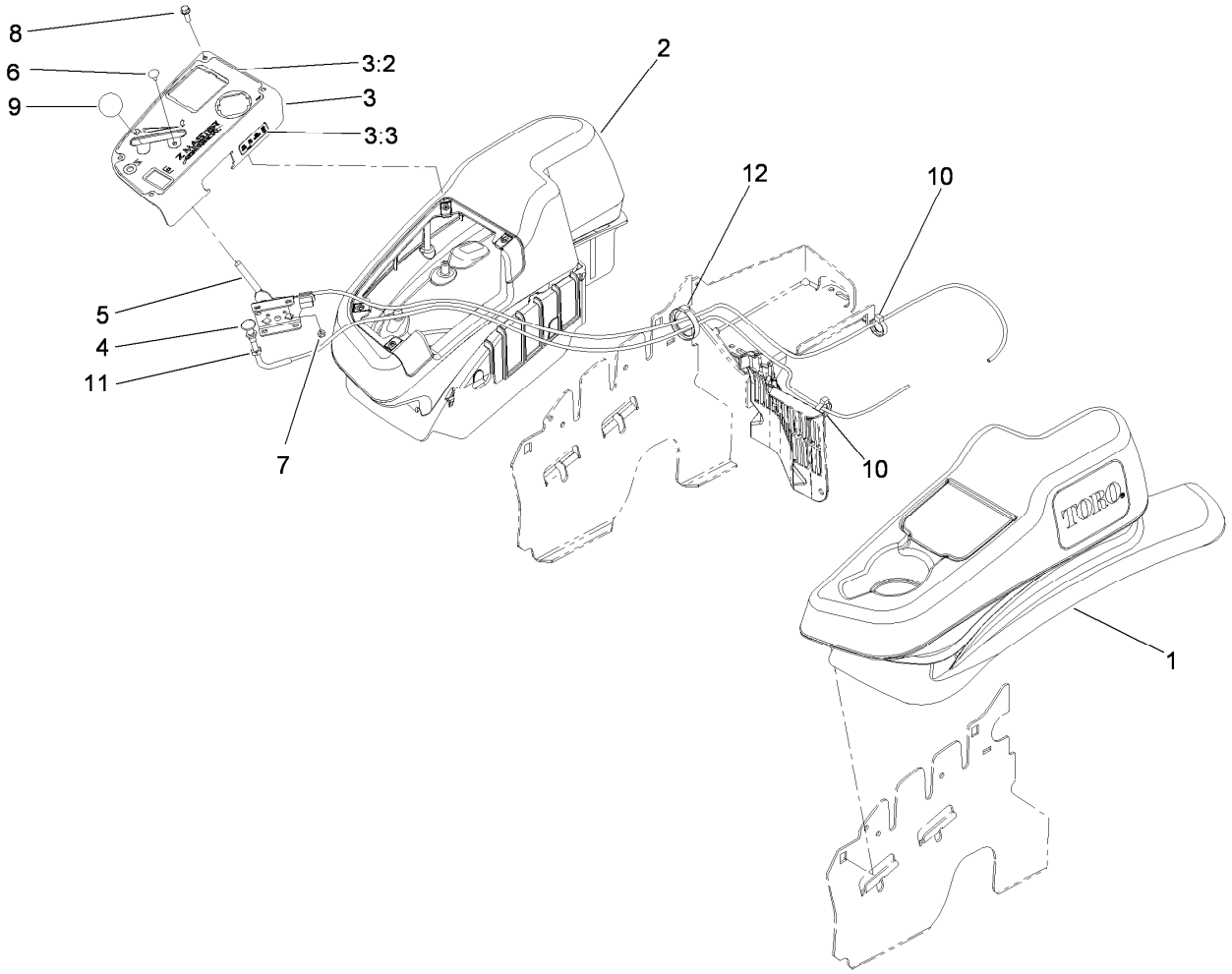
Seat Assembly No. 116-0035

Ref.	*Part Number*	*Qty.*	*Description*
1	109-9801	1	Seat Track Set
2	109-9802	1	Arm Rest Pad Set
3	109-9803	1	Arm Rest Set
4	109-9805	1	Seat Belt Kit
5	109-9806	1	Cover-Cushion
6	109-9808	1	Cover-Back
7	82-2190	1	Switch-Bail



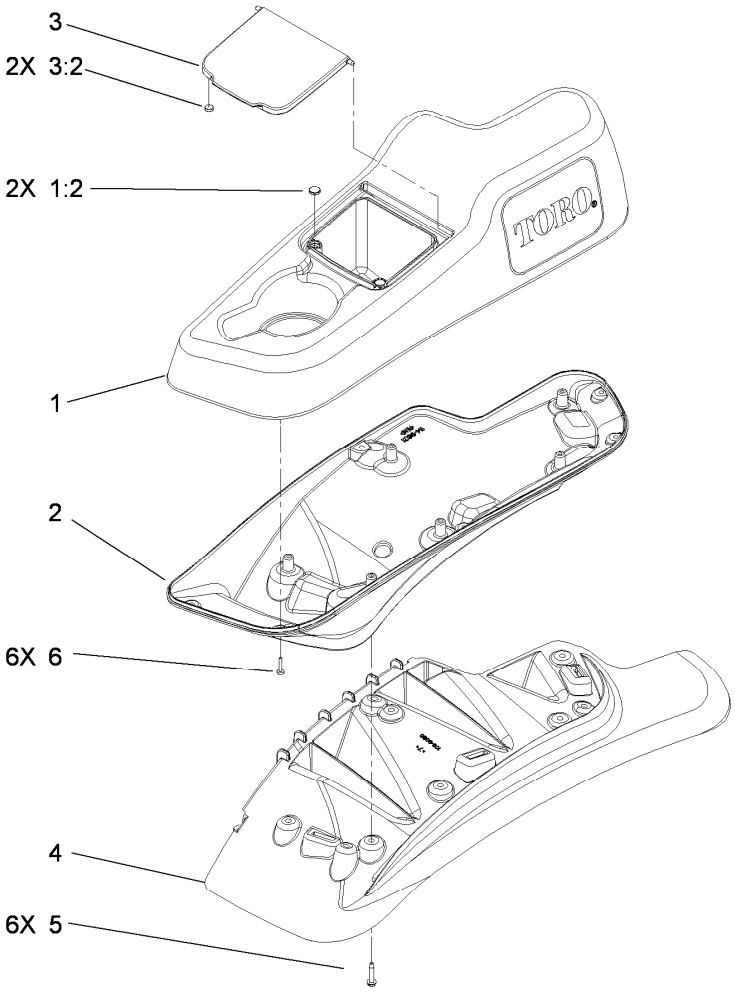
Motion Control Assembly

Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM
1:2	109-8054	4	Bushing-Flange
2	116-0881	1	LH Motion Control And Bushing ASM
2:2	109-8054	4	Bushing-Flange
3	116-0648	2	Screw-Thread Locking
4	109-4581	2	Arm-Control, Pump
5	9080046	2	Screw-HH
6	1-303435	2	Washer-Spring
7	116-0027	2	Damper-Control, Motion
8	104-8300	8	Nut-Flange, NI
9	3230-2	2	Bolt-CARR
11	109-5891	2	Hub-Threaded
12	325-12	2	Screw-HH
16	116-0039	1	Lever-Control Motion, RH
17	116-0040	1	Lever-Control Motion, LH
19	109-6591	1	RH Steering Handle ASM
19:1	106-9987	1	Grip-Control, Motion
20	109-6592	1	LH Steering Handle ASM
20:1	106-9987	1	Grip-Control, Motion
21	104-8301	4	Nut-Flange, NI
22	323-7	4	Screw-HH
23	109-5575	2	Spring-Leaf
24	109-8107	2	Pump Linkage Rear ASM
24:2	3219-2	2	Nut-Hex
24:3	1-323245	2	Spring-Compression
24:4	1-633152	1	Balljoint-LH
24:5	1-543017	1	Balljoint-RH
25	109-9505	4	Washer-Spring
26	3256-6	2	Washer-Flat
27	32128-23	2	Nut-HF
29	3256-23	2	Washer-Flat
30	3218-5	2	Nut-Jam
31	115-1794	2	Screw-HHF



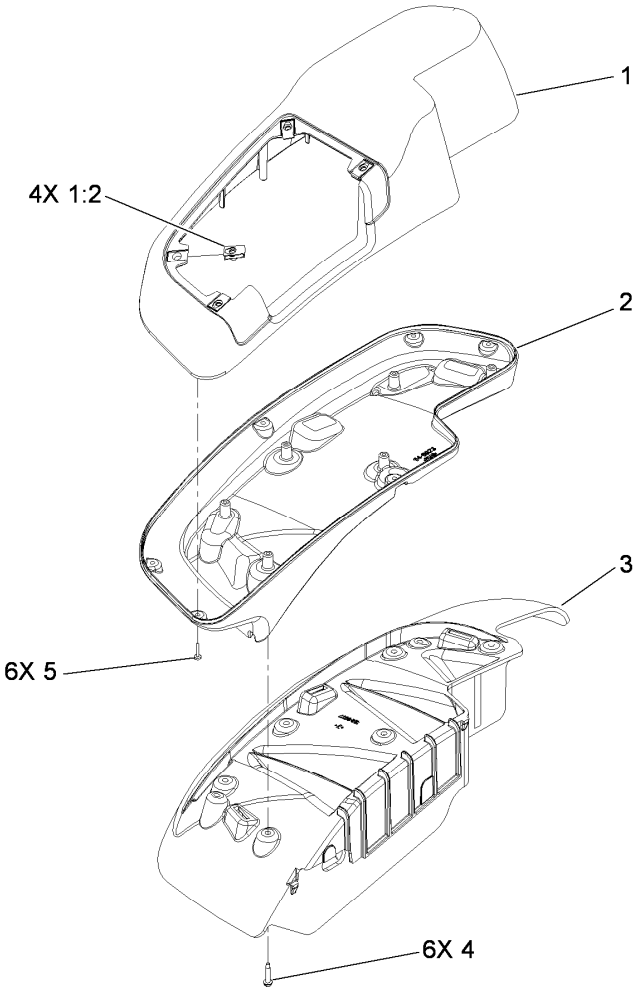
Fender, Console and Control Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-7403	1	LH Narrow Fender/Console ASM
2	115-7402	1	RH Narrow Fender/Console ASM
3	114-9837	1	Control Panel ASM
3:2	117-0876	1	Decal-Panel, Control
3:3	114-4466	1	Decal-Fuses
4	115-2756	1	Choke Control ASM
5	115-2752	1	Throttle Control ASM
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	2	Clamp-Hose
11	3220-3	1	Nut-HJ
12	117-7817	1	Clamp-Harness



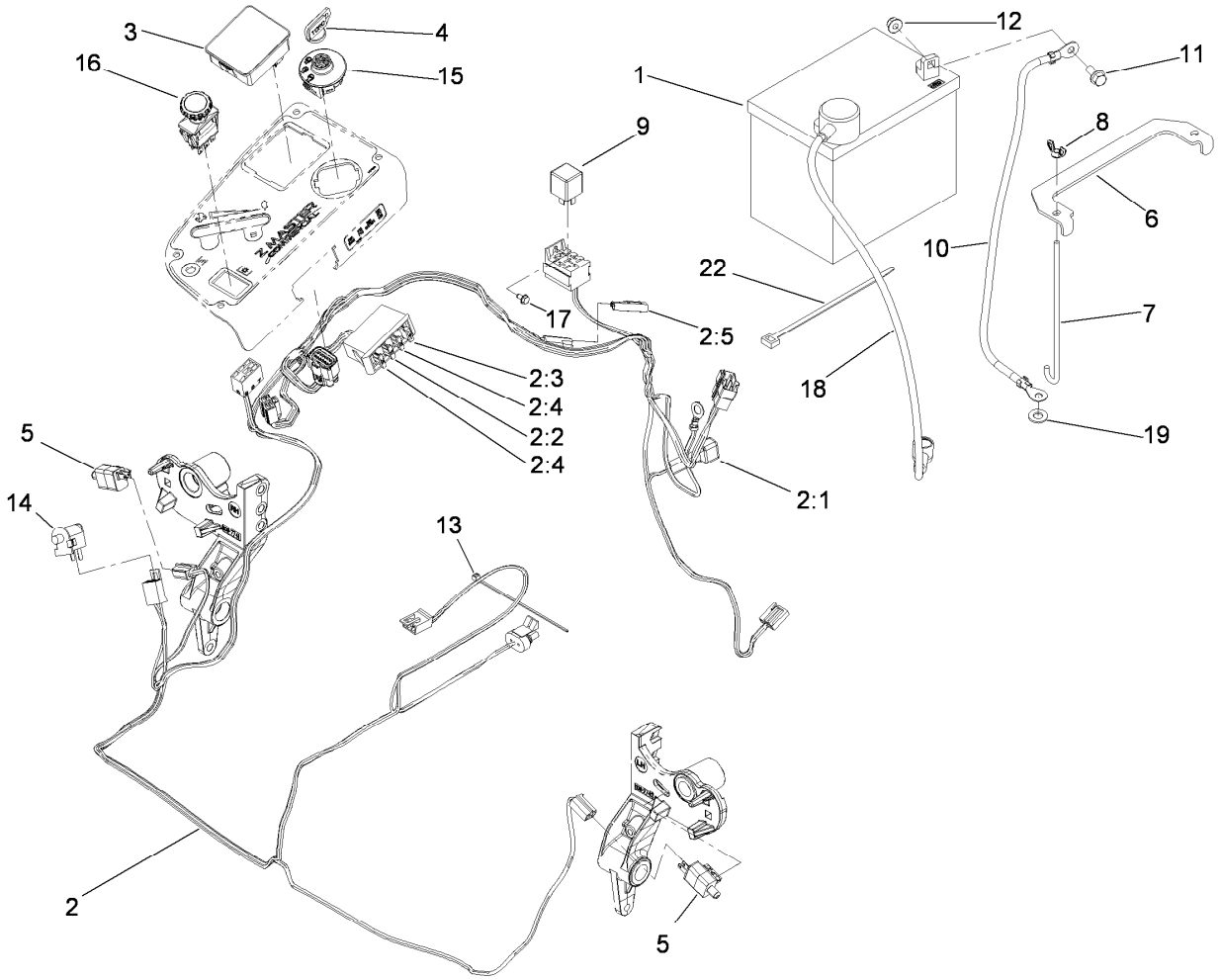
LH Console Assembly No. 115-7403

Ref.	*Part Number*	*Qty.*	*Description*
1	114-1541	1	LH Console Top ASM
1:2	117-0883	2	Puck
2	114-9821	1	LH Lower Console
3	114-1536	1	Lid ASM
3:2	114-5896	2	Magnet
4	109-9080	1	Fender-LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7402

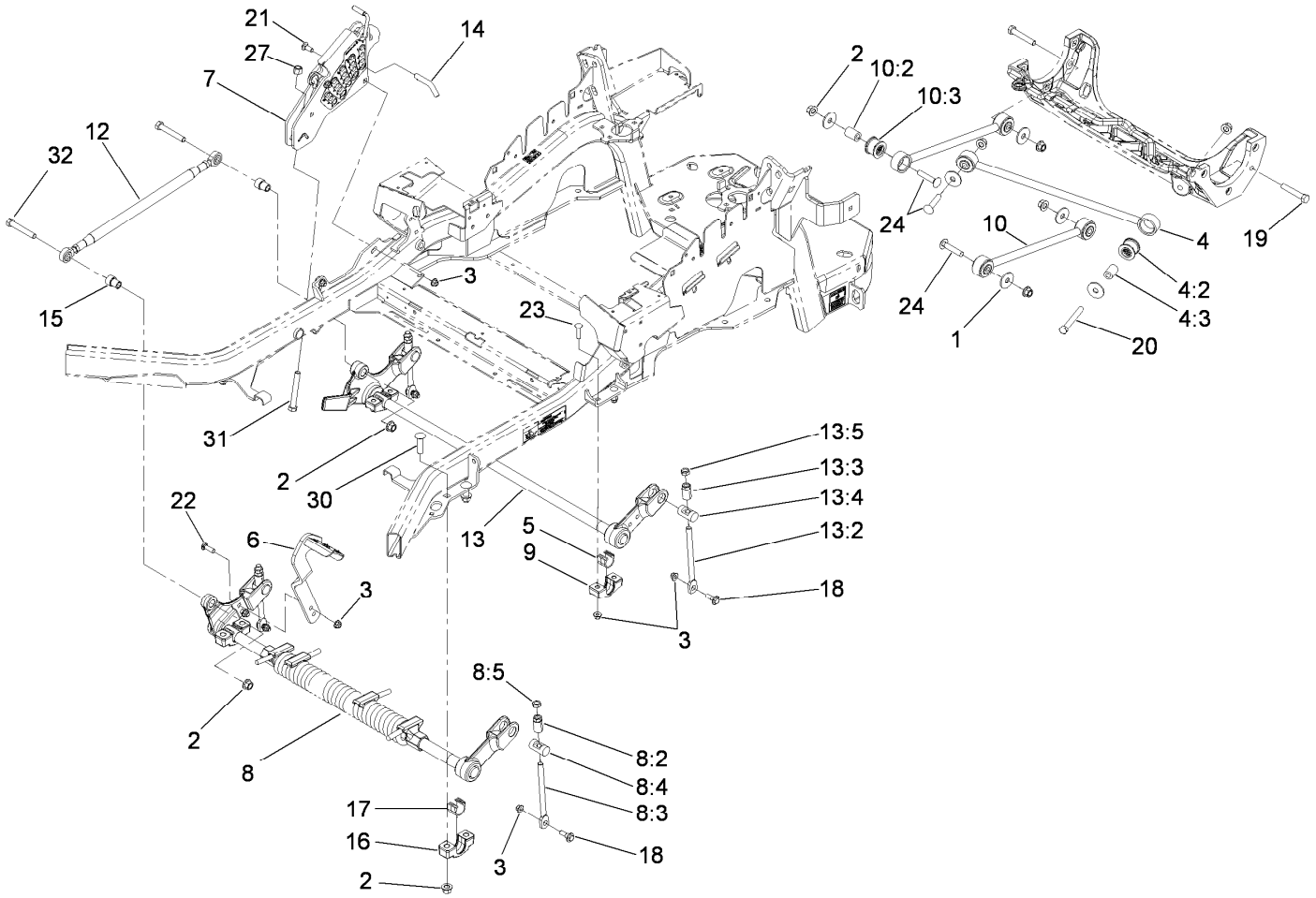
Ref.	*Part Number*	*Qty.*	*Description*
1	114-1542	1	RH Console Top ASM
1:2	107069	4	Clip
2	114-9823	1	Console-Narrow, RH
3	109-9077	1	Fender-Narrow, RH
4	32144-89	6	Screw-Thread Forming
5	117-0347	6	Screw-Fillister Head



Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	115-2796	1	Harness-Wire, Main
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-10 Amp
2:3	109355	1	Fuse-15 Amp
2:4	109102	2	Fuse-25 Amp
2:5	116-0053	1	Cap-Plug
3	116-0916	1	Module-Meter, Hour
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut

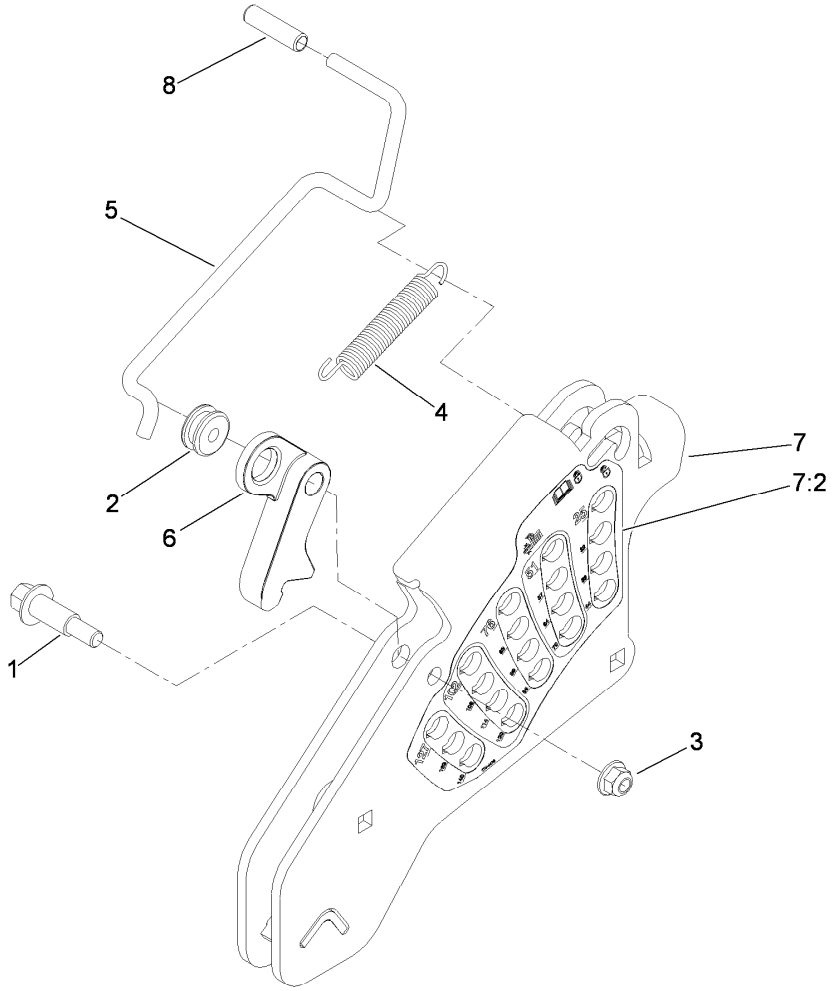
Ref.	Part Number	Qty.	Description
9	1-643275	1	Relay
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	116-0229	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
22	1-303335	1	Tie-Plastic



Deck Lift Assembly

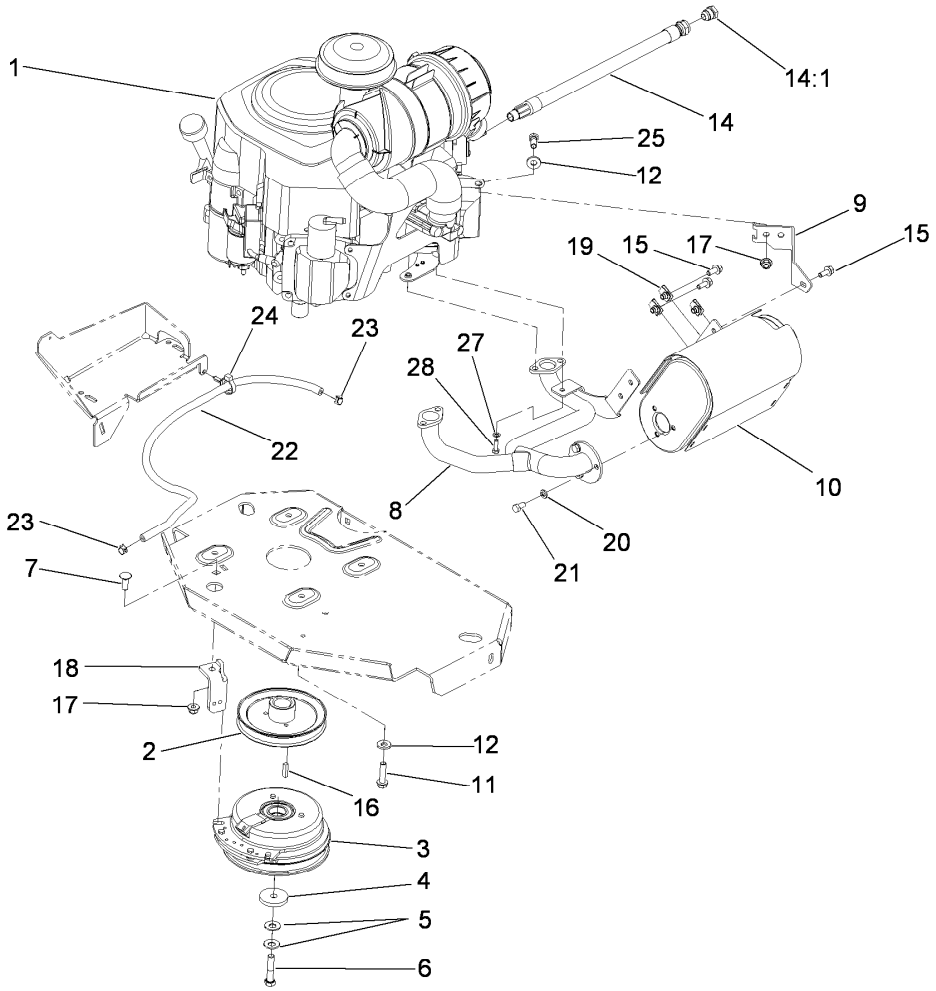
Ref.	Part Number	Qty.	Description
1	86-1990	6	Washer
2	99-5107	12	Nut-Lock
3	104-8301	12	Nut-Flange, NI
4	109-5013	1	Panhard Rod ASM
4:2	109-5009	2	Bushing-Suspension, Rubber
4:3	109-5010	2	Spacer
5	109-7173	2	Bearing-Cross, Rear Shaft
6	109-8737-01	1	Pedal-Foot
7	117-3842	1	Height-Of-Cut ASM
8	116-0356	1	Front Deck Lift ASM
8:2	109-7840	2	Adjuster-Lift, Deck
8:3	109-8007	2	Link-Adjuster, Deck Lift
8:4	109-8353	2	Trunnion
8:5	3218-5	2	Nut-Jam
9	109-7171-03	2	Support-Bearing, Cross Shaft
10	109-7952	2	Deck Strut ASM
10:2	109-5009	2	Bushing-Suspension, Rubber
10:3	109-5010	2	Spacer
12	116-0806	1	Side Link ASM

Ref.	Part Number	Qty.	Description
13	116-0362	1	Rear Deck Lift ASM
13:2	109-8007	2	Link-Adjuster, Deck Lift
13:3	109-7840	2	Adjuster-Lift, Deck
13:4	109-8353	2	Trunnion
13:5	3218-5	2	Nut-Jam
14	109-8757	1	Pin-HOC
15	116-0795	2	Bushing-Flange
16	109-9409	2	Support-Cross Shaft, Bearing Front
17	109-9410	2	Bearing-Shaft Front, Cross
18	109-9840	4	Screw-Shoulder, HHF
19	325-12	2	Screw-HH
20	325-17	1	Screw-HH
21	3231-2	2	Screw-CARR
22	3231-28	2	Screw-CARR
23	3231-4	4	Screw-CARR
24	3233-34	3	Screw-CARR
27	3296-23	1	Nut-Lock, NI
30	3233-37	4	Screw-CARR, Short Neck
31	116-0559	1	Bolt-TAP
32	325-13	2	Screw-HH



Height-of-Cut Assembly No. 117-3842

Ref.	*Part Number*	*Qty.*	*Description*
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	117-3837	1	Plate-Height Adjuster
7:2	114-4470	1	Decal-HOC
8	109-8250	1	Grip-Lever

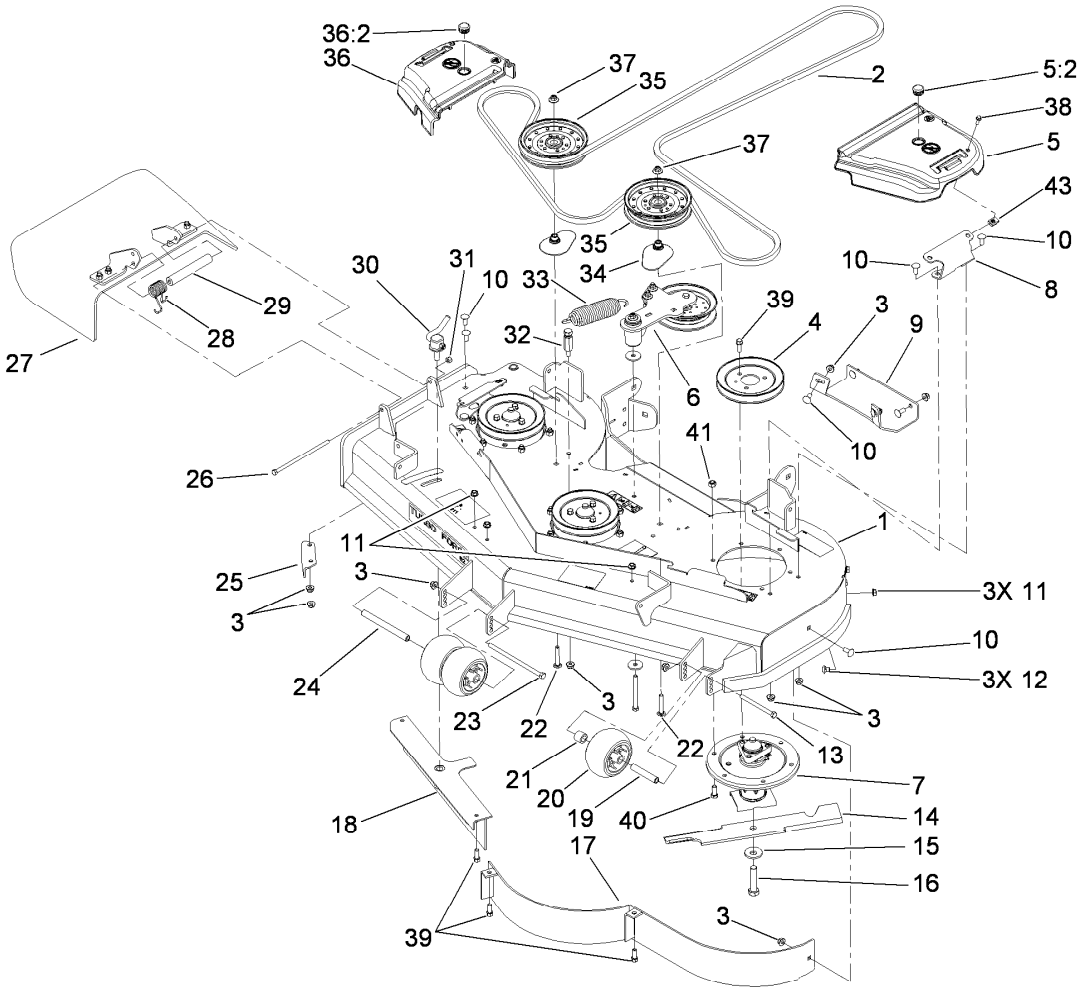


Engine, Muffler and Clutch Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Cv730-3118 ●■
2	109-9905	1	Sheave
3	109-9282	1	Clutch
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9762	1	Screw-HH W/Loctite
7	3231-22	1	Screw-CARR
8	116-0807	1	Manifold-Exhaust
9	109-9230	1	Bracket-Muffler
10	109-9280	1	Muffler-Engine
11	32144-102	4	Screw-HWH
12	98-5975	5	Washer-Belleville
14	116-0013	1	Oil Drain Hose ASM
14:1	109-1012	1	Plug
15	3234-5	3	Screw-HHF
16	1-807259	1	Key
17	104-8301	2	Nut-Flange, NI
18	109-8138-01	1	Anchor-Clutch
19	94-2413	3	U-Nut
20	3253-4	3	Washer-Lock
21	322-2	3	Screw-HH
22	109-0286	1	Hose-Fuel
23	2412-98	2	Clamp
24	105-1853	1	Clamp-Hose
25	323-5	1	Screw-HH
27	1-303435	1	Washer-Spring
28	33113-020	1	Screw-HH

● Not serviced separately

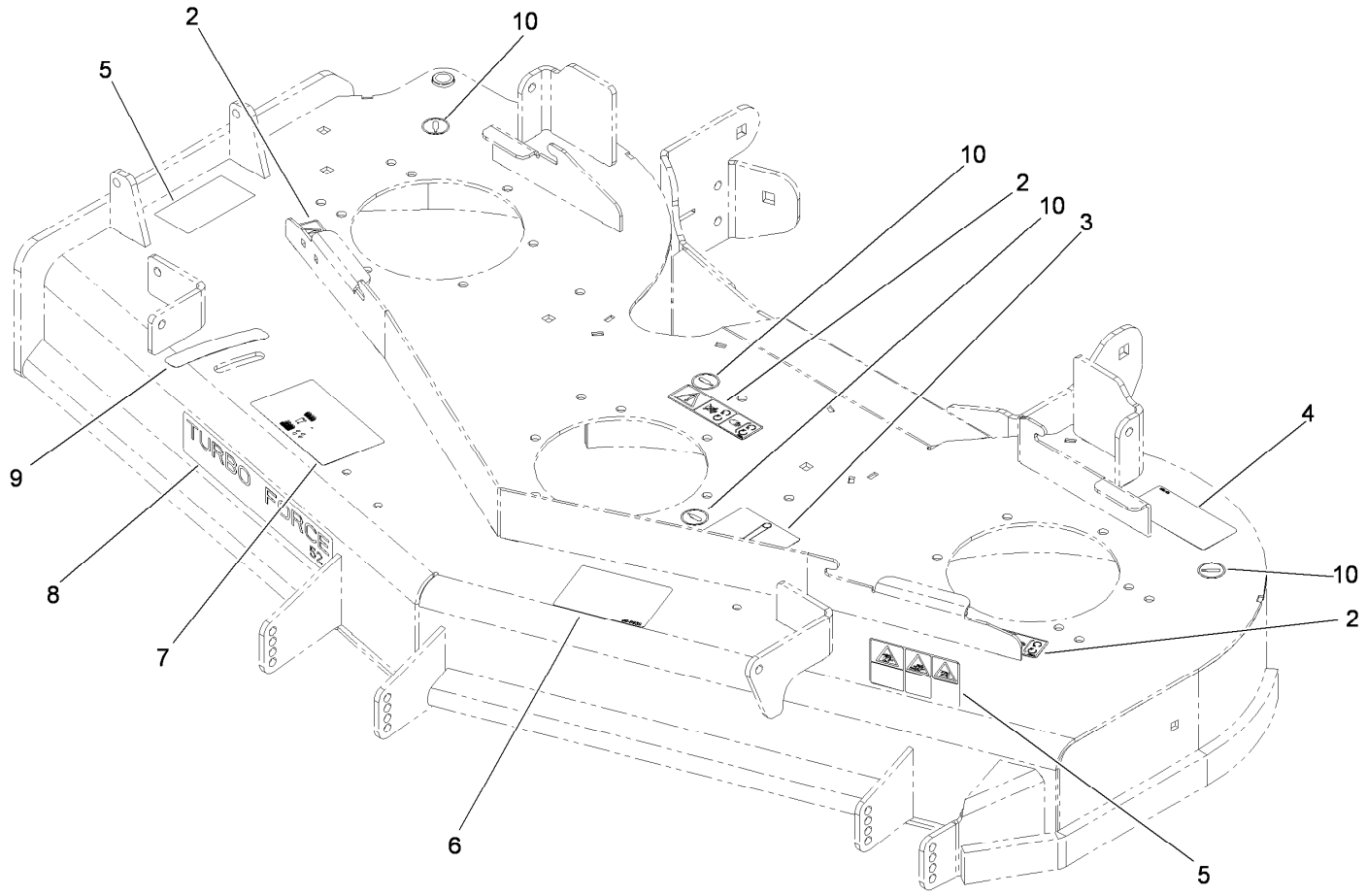
■ Obtain parts from www.kohlerplus.com



Deck Assembly

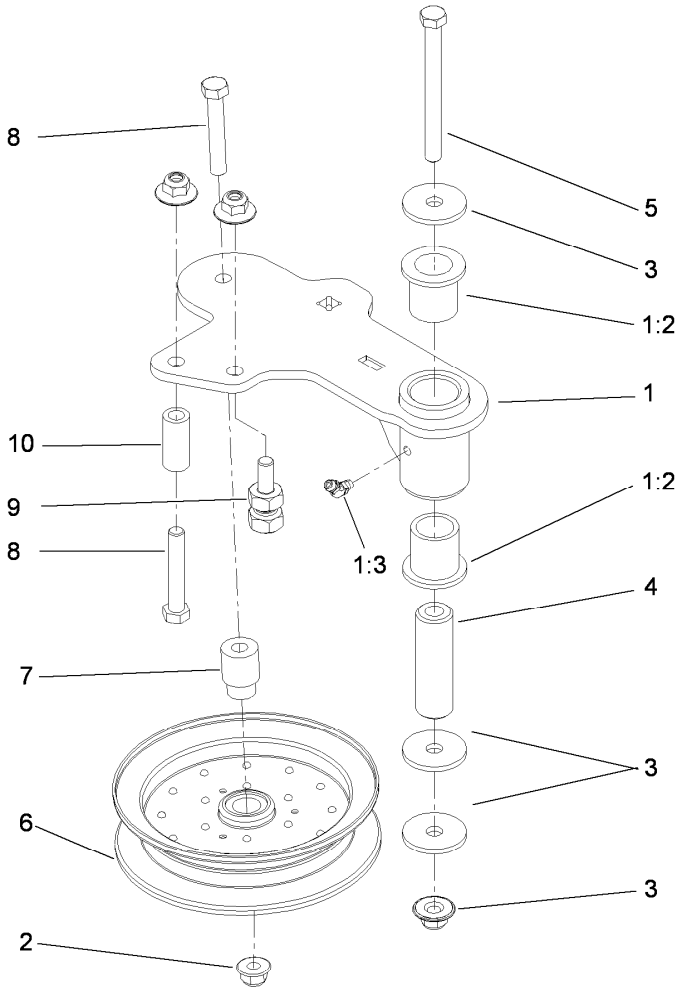
Ref.	Part Number	Qty.	Description
1	117-3809	1	Deck Decal ASM
2	115-7426	1	Belt-V
3	104-8301	14	Nut-Flange, NI
4	115-7450	3	Pulley
5	117-7814	1	LH Belt Cover ASM
5:2	117-3824	1	Plug-Plastic
6		1	Idler Arm ASM ●
7	108-7713	3	Spindle ASM
8	114-5881-01	2	Bracket-Cover, Belt
9	112-4230-01	1	Plate-Skid
10	3231-27	11	Screw-CARR
11	3290-357	6	Nut-HHF, Whiz
12	108-5387	3	Screw-CARR
13	323-23	1	Screw-HH
14	105-7781-03	3	Blade-18 Inch (Hi Flow)
15	103-0865	3	Washer-Blade Bolt, Heavy
16	103-0862	3	Screw-Cap
17	115-7461-01	1	Baffle ASM
18	107-8506-01	1	Baffle ASM
19	98-7912	1	Tube-Spanner
20	1-603299	3	Roller-Scalp, Anti
21	98-7913	1	Tube-Spacer
22	3231-40	2	Bolt-CARR
23	108-5388	1	Screw-HH
24	98-5967	1	Spacer-Wheel
25	107-8541-01	1	Baffle-Discharge
26	322-50	1	Screw-HH
27	108-2792	1	Rubber Deflector ASM
28	108-4052	1	Spring-Torsion
29	105-4622	1	Spacer
30	107-1664	1	Lever ASM
31	3296-29	1	Nut-Lock, NI
32	114-5867	1	Anchor-Spring, Tall
33	116-0133	1	Extension-Spring
34	109-2872	2	Spacer-Pulley
35	114-5895	2	Pulley-Idler, Flat
36	117-7813	1	RH Belt Cover ASM
36:2	117-3824	1	Plug-Plastic
37	109-6658	2	Nut-Flange, NI
38	3234-5	2	Screw-HHF
39	92-1624	12	Screw-HWH
40	33115-025	18	Screw-HH
41	33025-00	18	Nut-Lock
43	94-2413	2	U-Nut

● Not serviced separately



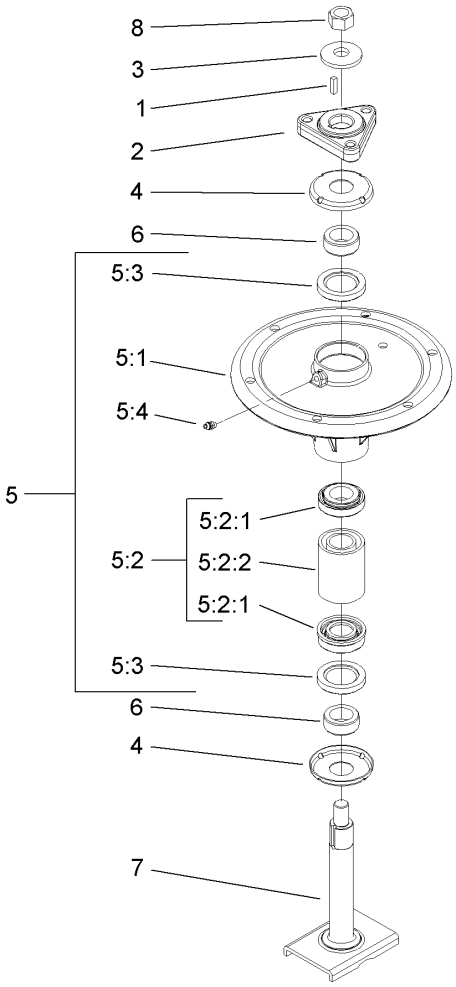
Deck Decal Assembly No. 117-3809

Ref.	*Part Number*	*Qty.*	*Description*
2	112-9028	3	Decal-Cover Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	93-7818	1	Decal-Torque, Blade Bolt
5	117-3848	2	Decal-Danger
6	99-8939	1	Decal-Anti Scalp
7	110-2068	1	Decal-Adjustment, Baffle
8	107-1618	1	Decal
9	110-2067	1	Decal-Setting, Baffle
10	58-6520	4	Decal-Grease



Idler Assembly

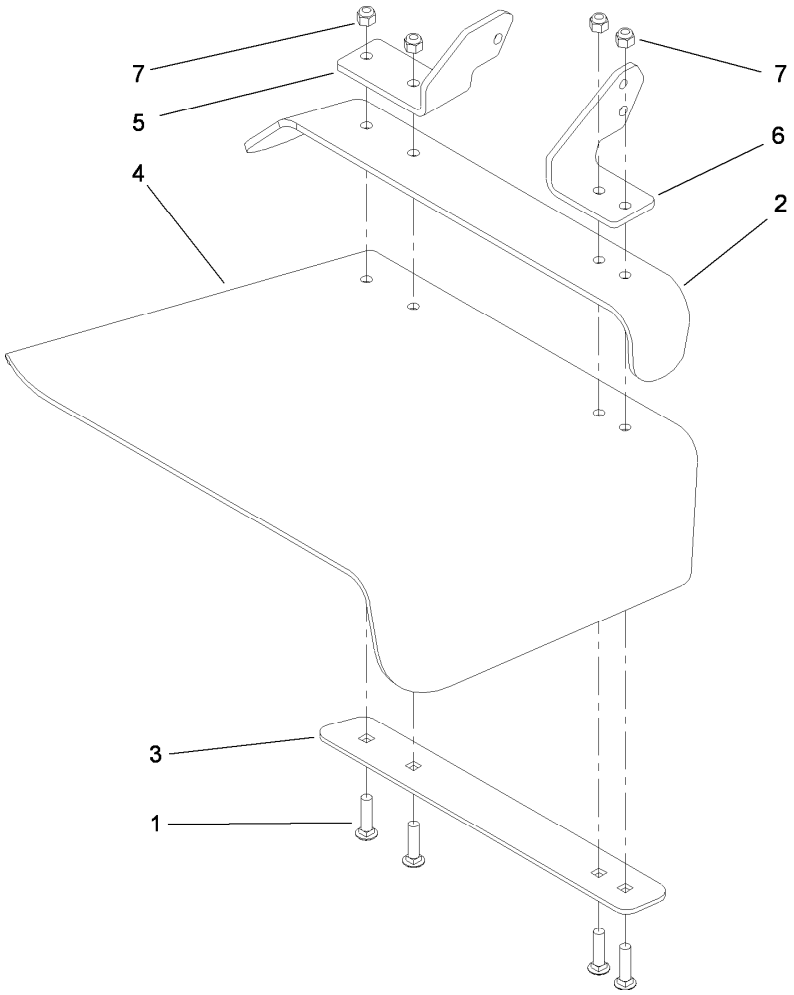
Ref.	*Part Number*	*Qty.*	*Description*
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	103-8743	1	Pulley-Idler, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 108-7713

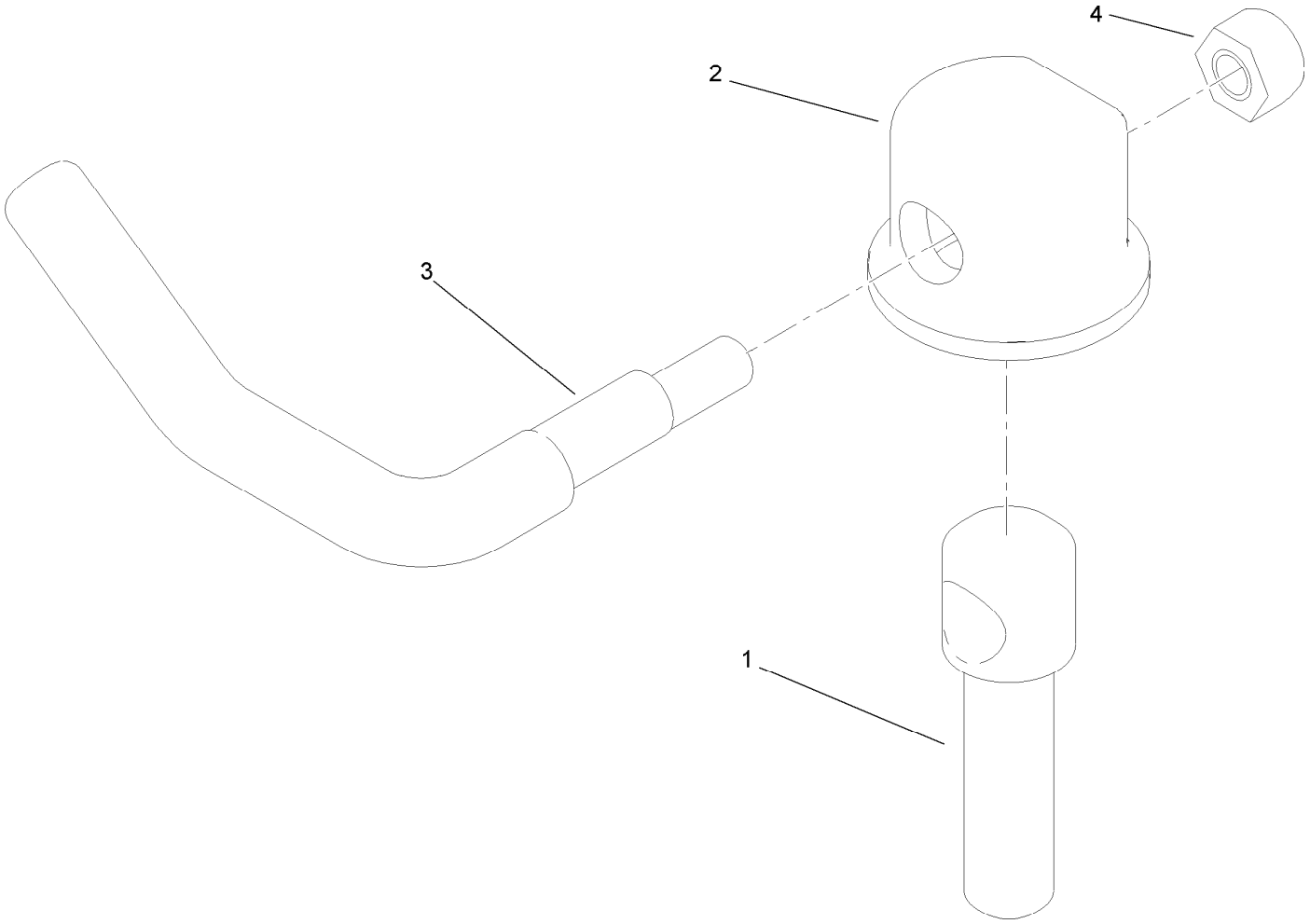
Ref.	*Part Number*	*Qty.*	*Description*
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
5		1	Spindle Bearing ASM ●
5:1	106-3211	1	Housing-Spindle
5:2	108-7711	1	Bearing ASM
5:2:1	108-7710	1	Bearing ASM
5:2:2	106-3206	1	Spacer (Matched Set)
5:3	253-133	2	Seal-Oil
5:4	302-5	1	Fitting-Grease
6	106-3218	2	Spacer-Seal
7	106-3233	1	Spindle Shaft ASM
8	3219-6	1	Nut-Hex

● Not serviced separately



Rubber Deflector Assembly No. 108-2792

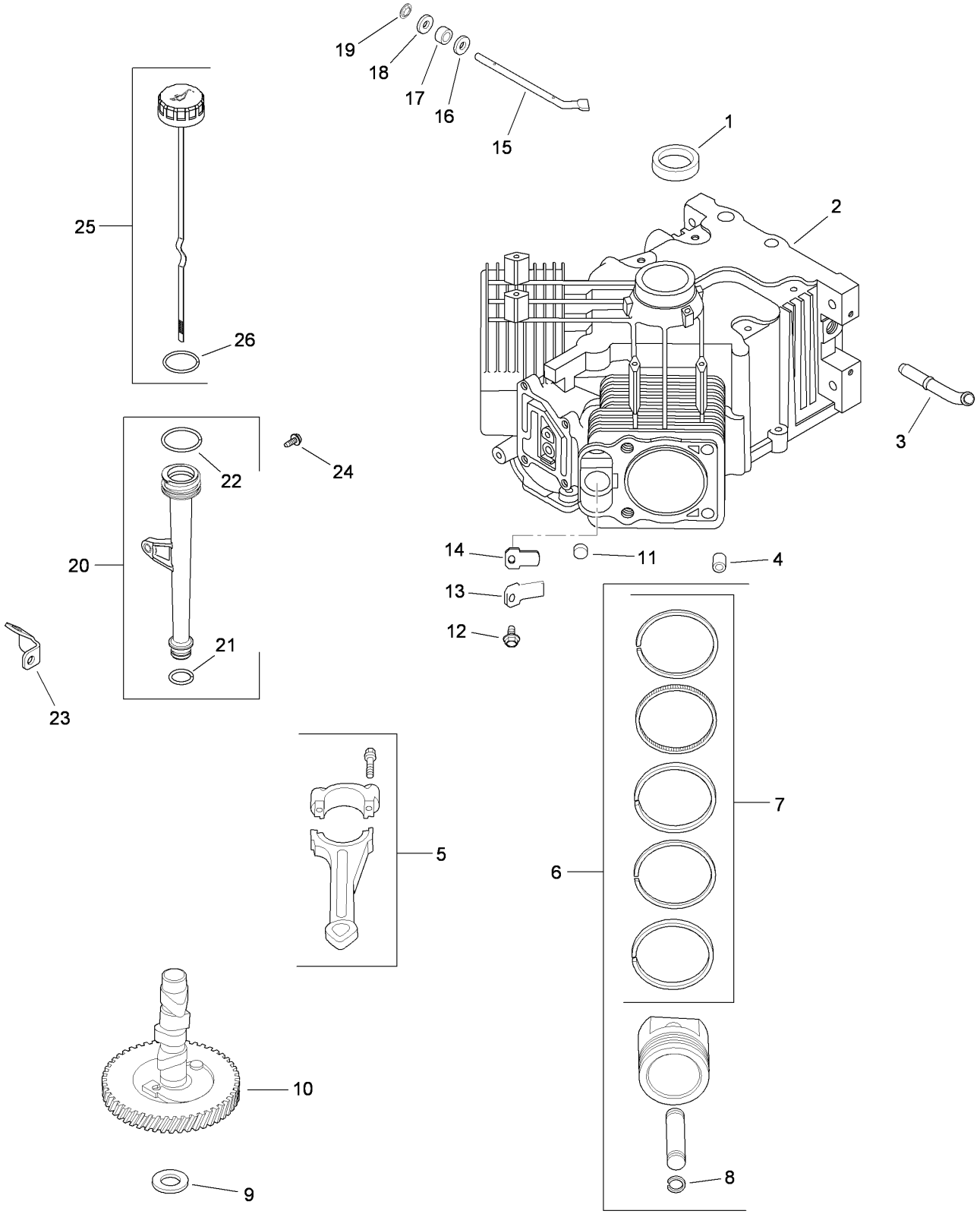
Ref.	*Part Number*	*Qty.*	*Description*
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	3296-39	4	Nut-Lock, NI



Lever Assembly No. 107-1664

Ref.	*Part Number*	*Qty.*	*Description*
1	106-3239	1	Screw-Lock
2	107-1644	1	Cap-Lock
3	106-3241	1	Lever-Lock
4	3296-29	1	Nut-Lock, NI

Crankcase Assembly
Kohler CV730-3118



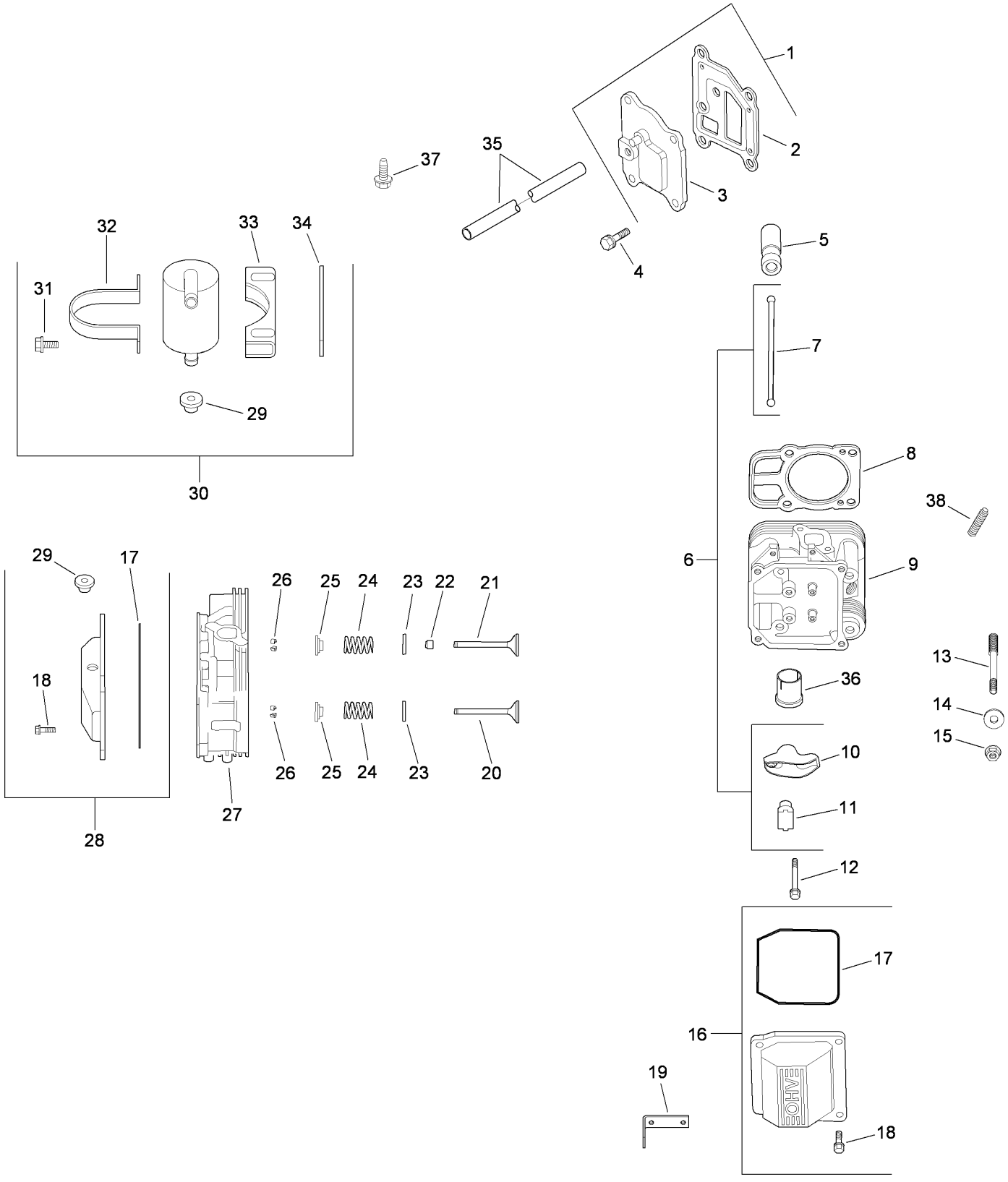
Crankcase Assembly
Kohler CV730-3118 (continued)

Ref.	Part Number	Qty.	Description
1	24 032 01-S	1	Seal-Oil ■
2	24 522 364	1	Short Block (Cv730) ■
2	24 782 23	1	Mini Block (Cv25) ■
3	24 294 13-S	1	Fitting ■
4	24 380 16-S	6	Pin-Locating ■
5	24 067 16-S	2	Rod-Connecting (STD) ■
5	24 067 17-S	2	Rod-Connecting (.25) ■
6	24 874 08-S	2	Piston And Ring Set (STD) (Includes 7, 8) ■
6	24 874 16-S	1	Piston And Ring Set (.08) ■
6	24 874 20-S	1	Piston And Ring Set (.25) ■
6	24 874 21-S	1	Piston And Ring Set (.50) ■
7	24 108 05-S	1	Ring Set (.25) ■
7	24 108 06-S	1	Ring Set (.25) ■
7	24 108 07-S	1	Ring Set (.50) ■
8	24 018 01-S	4	Retainer-Pin, Piston ■
9	12 422 07-S	1	Shim-Camshaft (White .028) ■
9	12 422 08-S	1	Shim-Camshaft (Blue .03) ■
9	12 422 09-S	1	Shim-Camshaft (Red .032) ■
9	12 422 10-S	1	Shim-Camshaft (Yellow .034) ■
9	12 422 11-S	1	Shim-Camshaft (Green .036) ■
9	12 422 12-S	1	Shim-Camshaft (Gray .038) ■
9	12 422 13-S	1	Shim-Camshaft (Black .04) ■
10	24 012 16-S	1	Camshaft ■
11	52 139 09-S	1	Plug-Cup ■
12	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
13	24 018 04-S	2	Retainer-Reed, Breather ■
14	24 402 05-S	2	Reed-Breather ■
15	24 144 38-S	1	Shaft-Cross, Governor ■
16	24 468 15-S	1	Washer-Flat (11/32) ■
17	28 032 09-S	1	Seal-Cross Shaft, Governor ■
18	M-931010-S	1	Washer-Flat (9Mm) ■
19	24 018 09-S	1	Retainer-Ring ■
20	12 123 04-S	1	Oil Fill Tube Kit (Includes 21, 22) ■
21	12 153 01-S	1	O-Ring (Lower Oil Fill Tube) ■
22	12 153 02-S	1	O-Ring (Upper Oil Fill Tube) ■
23	24 126 19-S	1	Bracket-Tube, Oil Fill ■
24	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16) ■
25	24 038 04-S	1	Dipstick ASM (Includes 26) ■
26	25 153 02-S	1	O-Ring (Dipstick) ■
	24 755 158-S	1	Gasket Set (25/27, 730/740) ■●

● Not illustrated

■ Obtain parts from www.kohlerplus.com

Head, Valve and Breather Assembly
Kohler CV730-3118

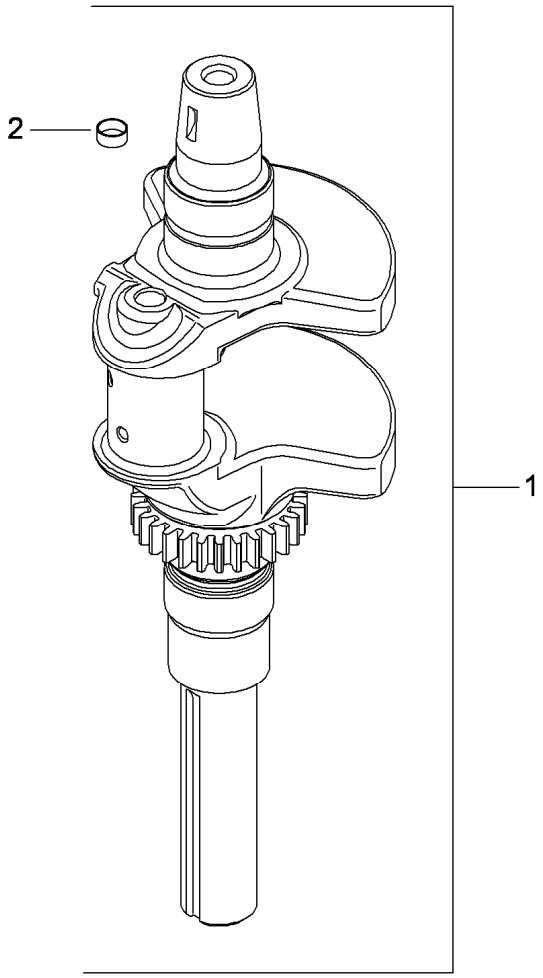


Head, Valve and Breather Assembly
Kohler CV730-3118 (continued)

Ref.	Part Number	Qty.	Description
1	24 033 03-S	1	Breather Cover W/Gasket Kit (Includes 2, 3) ■
2	24 041 64-S	1	Gasket-Breather ■
3	24 096 87-S	1	Cover-Breather ■
4	M-645020-S	6	Screw-HHFTF (M6X1.0X20) ■
5	25 351 04-S	4	Hydraulic Valve Lifter Kit (Includes 25 357 14-S) ■
6	24 755 66-S	1	Valve Train Kit (Includes 7, 10, 11) ■
7	24 411 05-S	4	Rod-Push ■
8	24 841 03-S	1	Cylinder Head Gasket Kit ■
9	24 318 116-S	1	Head-Cylinder (No.2) (Includes 38) ■
10	25 186 01-S	4	Arm-Rocker ■
11	24 599 02-S	4	Pivot-Arm, Rocker ■
12	M-640034-S	4	Screw-Flange (M6X1.0X34) ■
13	24 072 09-S	8	Stud (M8X1.25Xm10X1.5X105Mm) ■
14	24 468 16-S	8	Washer-Flat (8.6 Mm) ■
15	24 100 10-S	8	Nut-Flange (M8X1.25) ■
16	24 755 141-S	1	Plain Rocker Cover Kit (Includes 17, 18) ■
17	24 153 30-S	2	O-Ring (Valve Cover) ■
18	M-651030-S	8	Screw-Flange (M6X1.0X30) ■
19	25 445 01-S	1	Strap-Lifting ■
20	24 016 01-S	2	Valve-Exhaust (STD) ■
20	24 016 02-S	2	Valve-Exhaust (.25) ■
21	24 017 01-S	2	Valve-Intake (STD) ■
21	24 017 02-S	2	Valve-Intake (.25) ■
22	66 032 05-S	2	Seal-Stem, Valve ■
23	235011-S	4	Retainer-Spring ■
24	24 089 02-S	4	Spring-Valve ■
25	12 173 01-S	4	Cap-Spring, Valve ■
26	12 755 03-S	8	Retainer Kit ■
27	24 318 108-S	1	Head-Cylinder (No.1) (Includes 38) ■
28	24 755 142-S	1	Breather Valve Cover ASM (Includes 17, 18, 29) ■
29	25 313 03-S	1	Grommet-Rubber ■
30	24 755 57-S	1	Breather Valve Cover Kit (Includes 29, 31-34) ■
31	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ■
32	24 445 02-S	1	Strap-Breather ■
33	24 126 44-S	1	Bracket-Separator, Breather ■
34	24 112 12-S	1	Spacer ■
35	24 326 54-S	1	Hose-Breather ■
36	24 605 01-S	2	Liner-Port, Exhaust ■
37	M-645016-S	2	Screw-Flange, Thread Forming (M6X1.0X16) ■ ●
38	25 072 04-S	2	Stud (M8X1.25X33) ■ ●
	25 454 05-S	1	Tie ■ ●
	24 755 147-S	2	Cylinder Head Hardware Kit (Includes 7, 10-12, 20-26) ■ ●
	25 357 14-S	1	Lubricant-Camshaft ■ ●

● Not illustrated

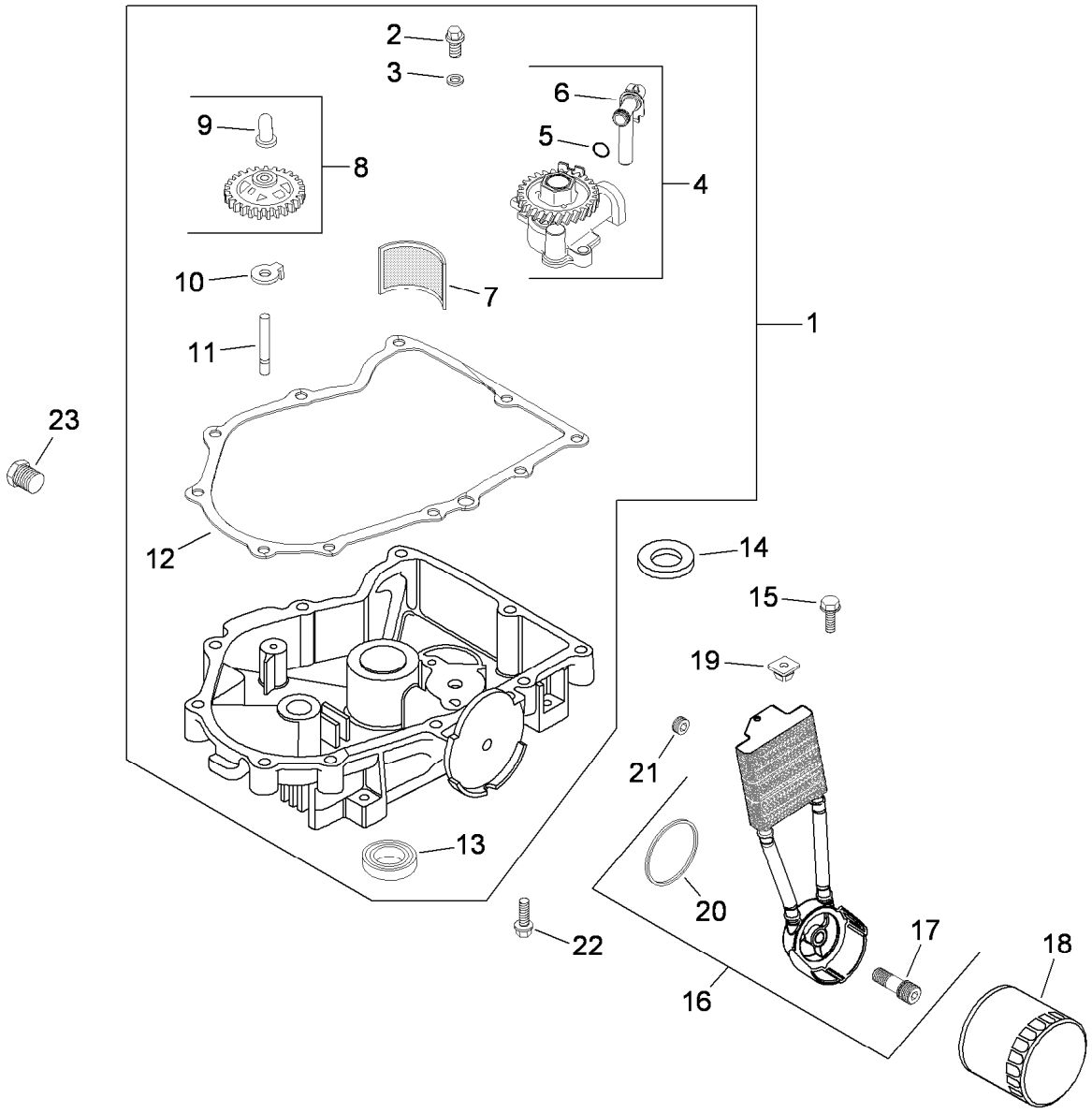
■ Obtain parts from www.kohlerplus.com



Crankshaft Assembly
Kohler CV730-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	24 014 72-S	1	Crankshaft ASM (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

● Obtain parts from www.kohlerplus.com

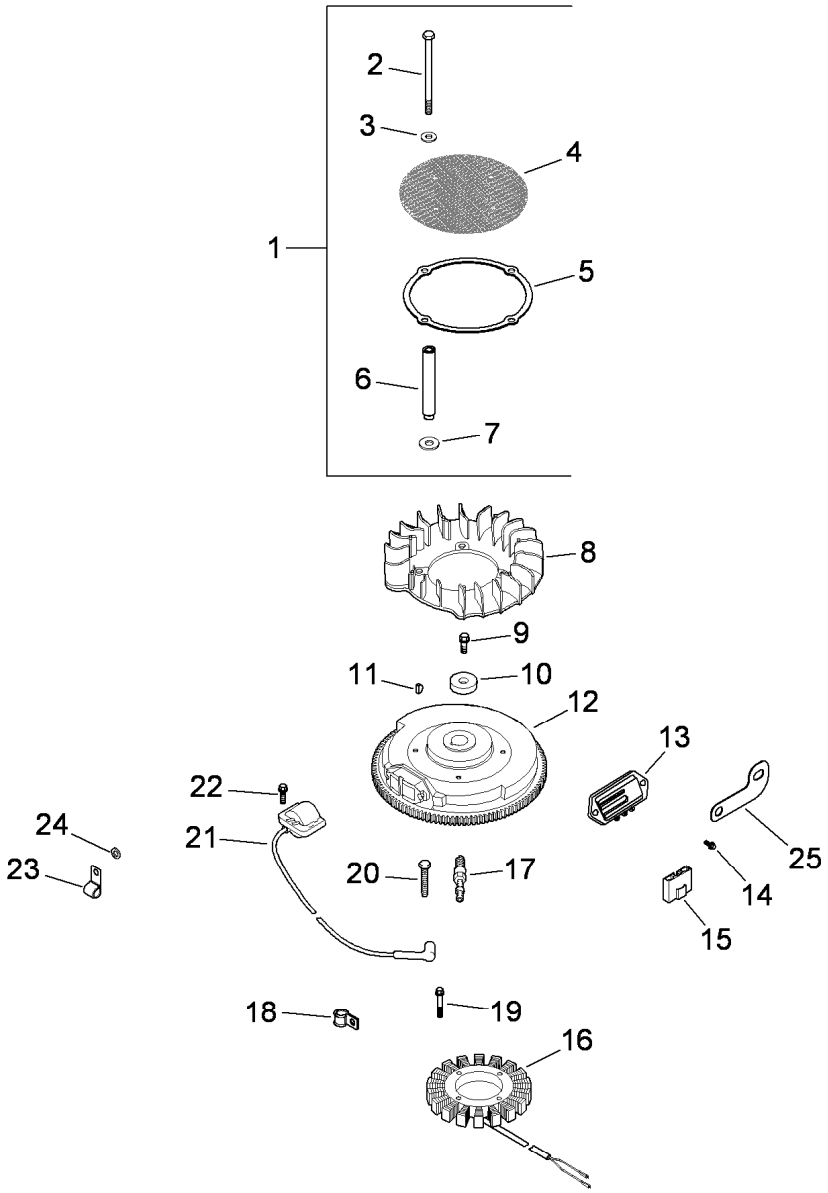


Oil Pan and Lubrication Assembly
Kohler CV730-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	24 199 21-S	1	Oil Pan ASM (Includes 2-13) ●
2	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ●
3	M-631005-S	2	Washer-Flat (6 Mm) ●
4	24 393 51-S	1	Oil Pump ASM (Includes 5, 6) ●
5	24 153 01-S	1	O-Ring (Oil Pick-Up) ●
6	24 381 11-S	1	Tube-Pickup, Oil ●
7	24 162 26-S	1	Screen-Oil ●
8	24 043 12-S	1	Governor Gear W/Pin Kit (Includes 9) ●
9	12 380 01-S	1	Pin-Regulating, Governor ●
10	24 448 02-S	1	Tab-Locking ●
11	12 144 02-S	1	Shaft-Gear, Governor ●
12	24 041 54-S	1	Oil Pan Gasket (Select-A-Seal) ●

Ref.	*Part Number*	*Qty.*	*Description*
13	25 032 06-S	1	Seal-Oil ●
14	24 422 05-S	1	Shim-Thrust (Black .686Mm) ●
15	25 086 49-S	2	Screw-Tapping ●
16	54 755 21-S	1	Oil Cooler Kit (Metal) (Includes 17, 20) ●
17	24 136 05-S	1	Nipple-Filter, Oil ●
18	52 050 02-S	1	Filter-Oil ●
19	25 100 37-S	2	Nut-Plastic (Black) ●
20	24 153 21-S	1	O-Ring (Oil Cooler) ●
21	25 139 62-S	1	Plug-Pipe, HH (3/8) ●
22	24 086 17-S	10	Screw-Flange (M8X1.25X45) ●
23	25 139 57-S	1	Plug-Pipe, Sq HD (3/8) ●

● Obtain parts from www.kohlerplus.com

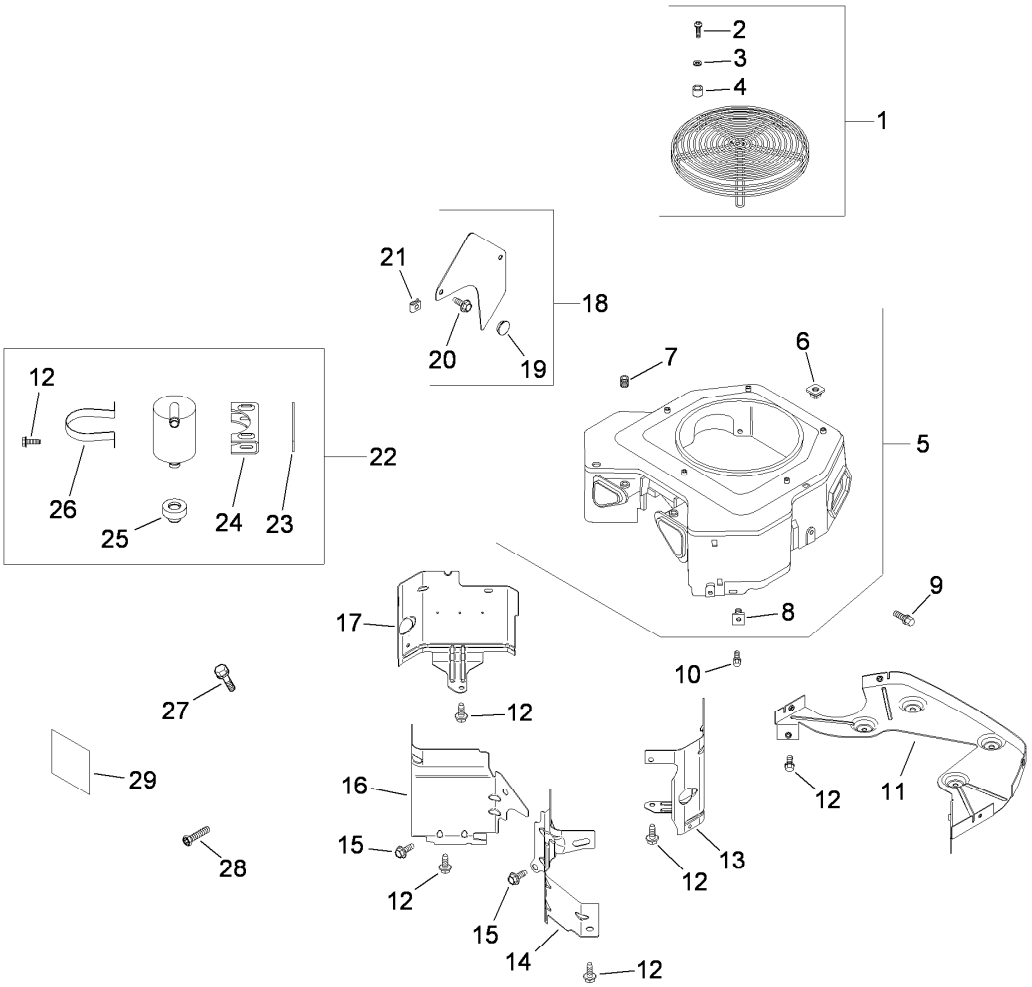


Ignition and Electrical Assembly
Kohler CV730-3118

Ref.	Part Number	Qty.	Description
1	24 755 79-S	1	Chopper Screen Kit (Includes 2-7) ■
2	M-603100-S	4	Screw-HH (M6X1.0X100) ■
3	X-25-53-S	4	Washer-Flat (1/4) ■
4	24 162 41-S	1	Screen-Grass ■
5	24 141 06-S	1	Ring-Support ■
6	24 112 14-S	4	Spacer ■
7	24 468 11-S	4	Washer-Spring (10Mm) ■
8	24 157 12-S	1	Fan ■
9	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■
10	12 468 03-S	1	Washer-Flat (13/32) ■
11	X-42-15-S	1	Key (3/16 X 5/8) ■
12	24 025 59-S	1	Flywheel ASM ■
13	41 403 10-S	1	Rectifier/Regulator ■
14	25 086 157-S	2	Screw-Hex Flange, Hi-Lo ■
15	25 155 41-S	1	Connector (3 Contact) ■
16	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S) ■
17	25 132 14-S	2	Spark Plug (R F I) ■
18	210281-S	1	Clip ■
19	25 086 43-S	1	Screw-Set (10-24X.25) ■
20	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■
21	24 584 45-S	2	Module-Ignition (C D I Fixed) ■
22	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
23	235173-S	1	Clip-Cable ■
24	X-25-63-S	1	Washer-Flat (1/4) ■
25	24 126 137-S	1	Bracket-Strap, Ground ■
	24 176 137-S	1	Wiring Harness ASM ■ ●
	25 454 07-S	2	Tie-Wire ■ ●
	25 452 01-S	2	Terminal ■ ●

● Not illustrated

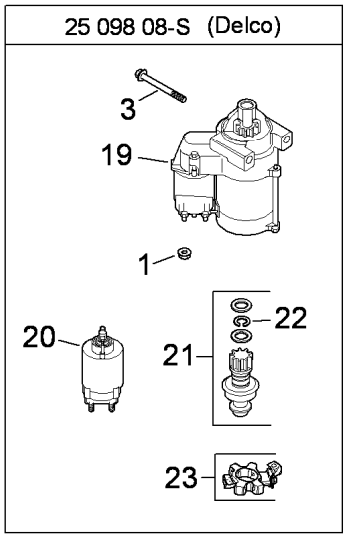
■ Obtain parts from www.kohlerplus.com

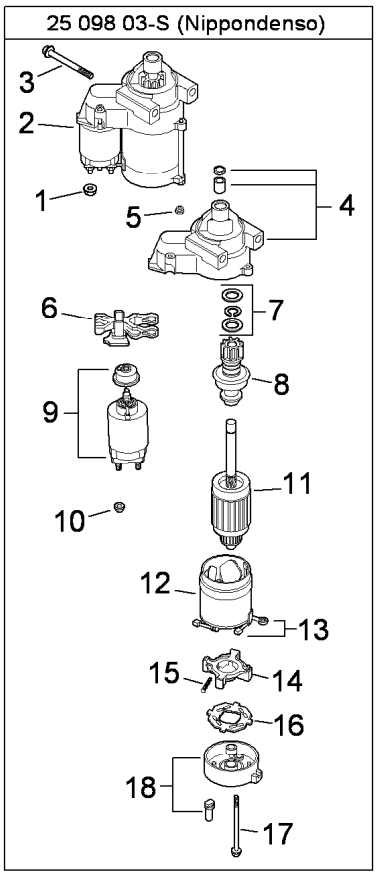


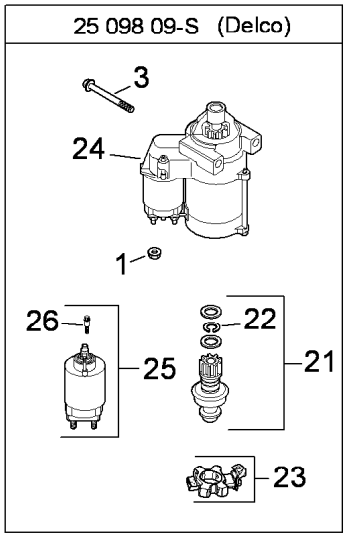
Blower Housing Assembly
Kohler CV730-3118

Ref.	Part Number	Qty.	Description
1	24 755 94-S	1	Guard Kit (Includes 2-4) ●
2	25 086 160-S	3	Screw-Sems ●
3	24 332 01-S	3	Insert-Threaded ●
4	24 112 09-S	3	Spacer ●
5	24 027 125-S	1	Blower Housing ASM (Includes 6-8) ●
6	24 100 01-S	3	Nut-Plastic ●
7	25 086 43-S	1	Screw-Set (10-24X.25) ●
8	24 100 02-S	2	Nut-Plastic ●
9	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ●
10	M-561016-S	1	Screw-Flange, Thread Forming (M5X.80X16) ●
11	24 146 55-S	1	Plate-Backing ●
12	M-645016-S	12	Screw-Flange, Thread Forming (M6X1.0X16) ●
13	24 063 88-S	1	Baffle-Barrel, Cylinder (No. 2 Side) ●
14	24 063 90-S	1	Baffle-Valley, Cylinder (No.2 Side) ●
15	M-545010-S	2	Screw-HHFTF (M5X.80X10) ●
16	24 063 89-S	1	Baffle-Valley, Cylinder (No.1 Side) ●
17	24 063 85-S	1	Barrel-Cylinder (No.1 Side) ●
18	25 755 20-S	2	Access Cover Kit (Includes 19-21) ●
19	25 139 16-S	1	Plug-Button (9/16) ●
20	25 086 158-S	4	Screw-Flanged, Thread Forming (M6X1.0X11) ●
21	25 154 02-S	4	Clip-Mounting ●
22	24 755 57-S	1	Breather Valve Cover Kit (Includes 9, 12, 23-26) ●
23	24 112 12-S	1	Spacer ●
24	24 126 44-S	1	Bracket-Separator, Breather ●
25	25 313 03-S	1	Grommet-Rubber ●
26	24 445 02-S	1	Strap-Breather ●
27	M-645020-S	3	Screw-HHFTF (M6X1.0X20) ●
28	24 086 18-S	2	Screw-Phl HD (11-16X.88) ●
29	41 037 10-S	1	Nameplate-Service ●

● Obtain parts from www.kohlerplus.com







Service starter components according to the part number printed on the starter

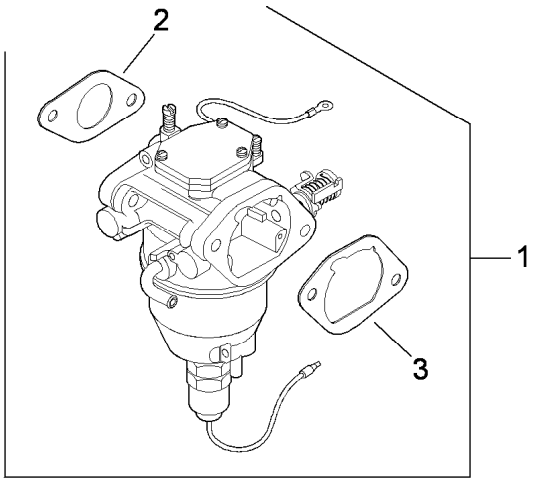
Starter components are NOT interchangeable

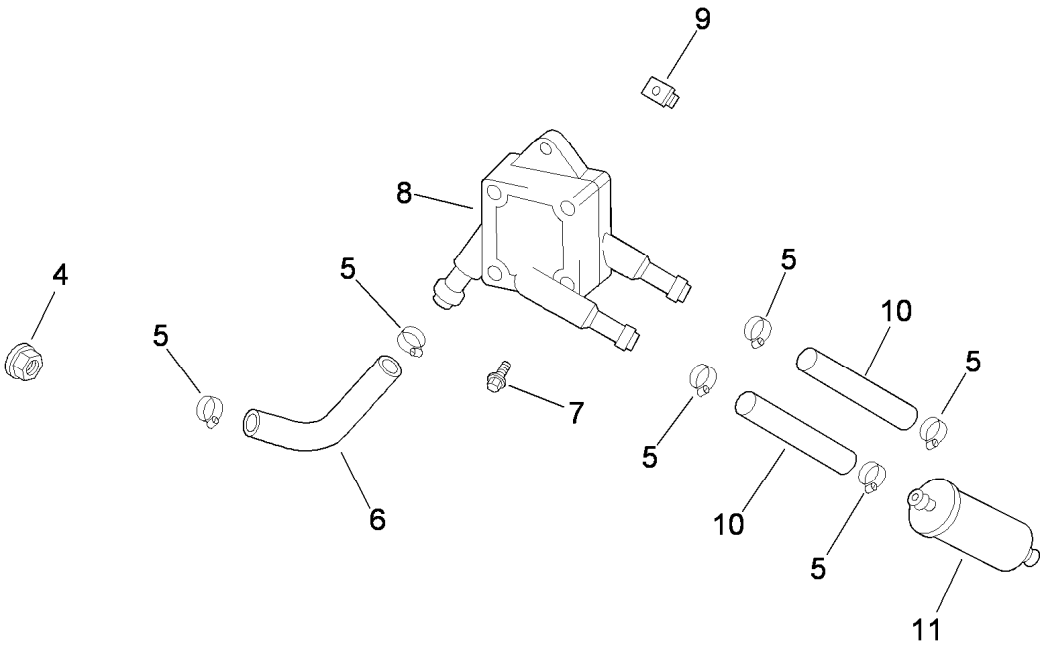
To replace complete Starter Assembly, Order Part Number 25 098 09-S

Starter Assembly
Kohler CV730-3118

Ref.	Part Number	Qty.	Description
1	M-841080-S	1	Nut-Flange (M8X1.25) ●
2	25 098 09-S	1	Starter ASM (Solenoid Shift) (Includes 1-18) ●
3	M-839080-S	2	Screw-Flg (M8X1.25X80) ●
4	12 081 02-S	1	Cap-End, Drive ●
5	52 100 10-S	1	Nut-Starter ●
6	12 090 10-S	1	Lever-Drive, Starter ●
7	24 755 84-S	1	Starter Repair Kit ●
8	12 239 01-S	1	Drive-Pinion ●
9	52 435 02-S	1	Solenoid ●
10	52 100 09-S	2	Nut ●
11	12 170 03-S	1	Armature-Starter ●
12	12 471 01-S	1	Frame W/Brushes ASM ●
13	52 221 01-S	1	Brush And Spring Kit (Includes 15) ●
14	52 323 03-S	1	Holder-Brush ●
15	52 089 09-S	4	Spring-Brush ●
16	52 168 01-S	1	Insulator ●
17	52 211 05-S	2	Bolt-Thru ●
18	12 301 01-S	1	Cap-End, Commutator ●
19	25 098 08-S	1	Starter ASM (Solenoid Shift) (Includes 1, 3, 19-23) ●
20	25 435 04-S	1	Solenoid Kit ●
21	25 755 33-S	1	Starter Pinion Kit (Includes 22) ●
22	25 141 05-S	1	Ring-Retaining ●
23	25 221 01-S	1	Brush Holder Kit ●
24	25 098 09-S	1	Starter ASM (Solenoid Shift) (Includes 1, 3, 21-26) ●
25	25 435 06-S	1	Solenoid Kit (Includes 26) ●
26	25 086 113-S	3	Screw-Torx Head, External ●

● Obtain parts from www.kohlerplus.com





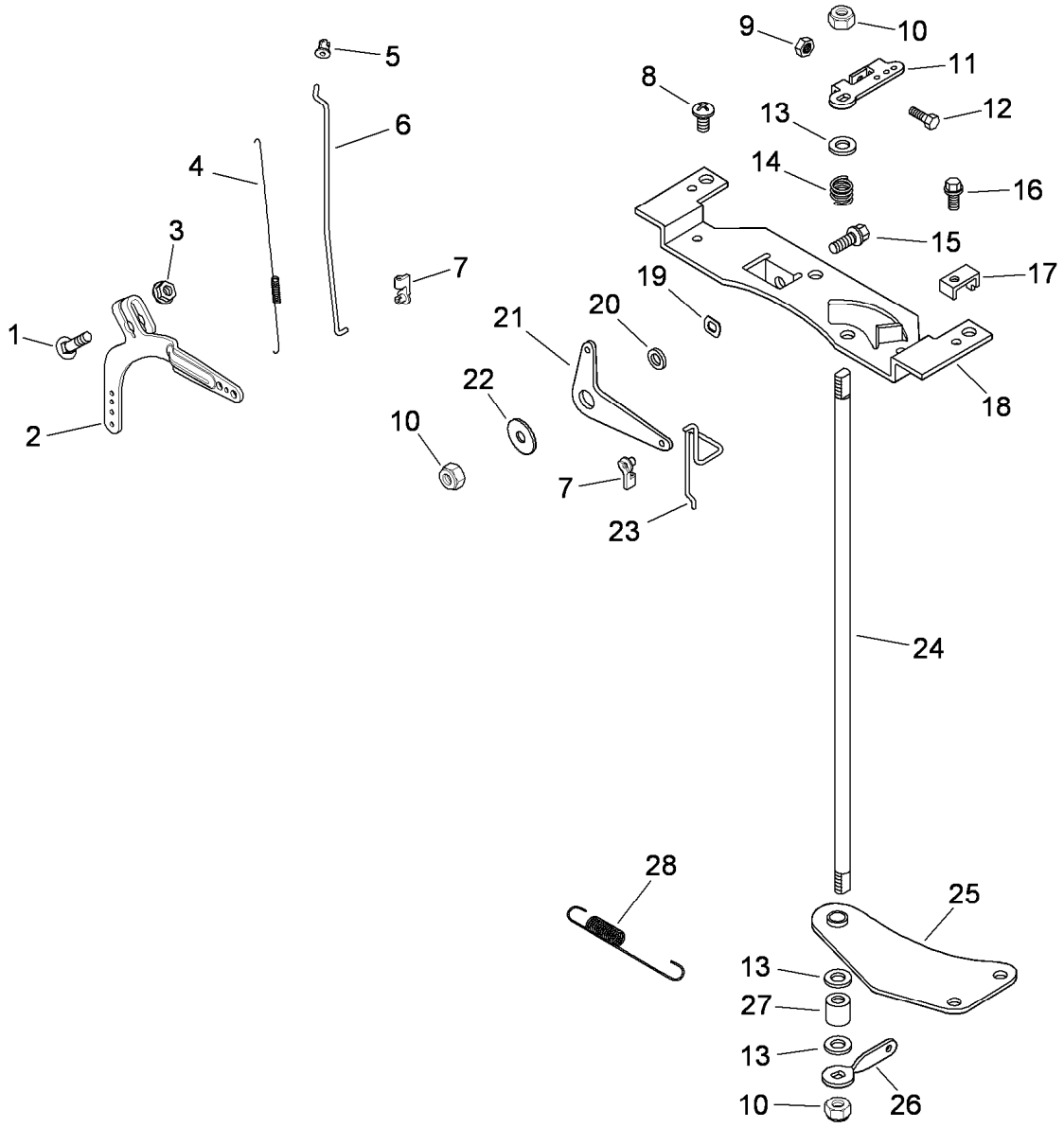
Fuel System Assembly
Kohler CV730-3118

Ref.	Part Number	Qty.	Description
1	24 853 92-S	1	Carburetor W/Gaskets (Includes 2, 3) ■
2	24 041 15-S	1	Gasket-Carburetor ■
3	24 041 14-S	1	Gasket-Base, Air Cleaner ■
4	M-641060-S	2	Nut-Flange (M6X1.0) ■
5	25 237 14-S	2	Clamp-Hose, Spring (1/2) ■
6	24 353 12-S	1	Line-Flex (11.0 Pump-Pulse) (Air Only) ■
7	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
8	24 393 16-S	1	Pump-Fuel ■
9	24 100 01-S	2	Nut-Plastic ■
10	25 111 34-S	2	Line-Fuel (24.0 Cut To Length) ■

Ref.	Part Number	Qty.	Description
11	24 050 10-S	1	Filter-Fuel ■
	24 757 18-S	1	Overhaul W/Gaskets Kit ■●
	24 757 19-S	1	Choke Service Repair Kit ■●
	24 757 20-S	1	Gasket Service Repair Kit ■●
	24 757 21-S	1	Accelerator Pump W/Gaskets Kit ■●
	24 757 22-S	1	Solenoid Valve Service W/Gaskets Kit ■●
	24 234 02-S	1	Bowl-Float ■●
	24 431 02-S	1	Sleeve-Insulating (14.0) ■●

● Not illustrated

■ Obtain parts from www.kohlerplus.com

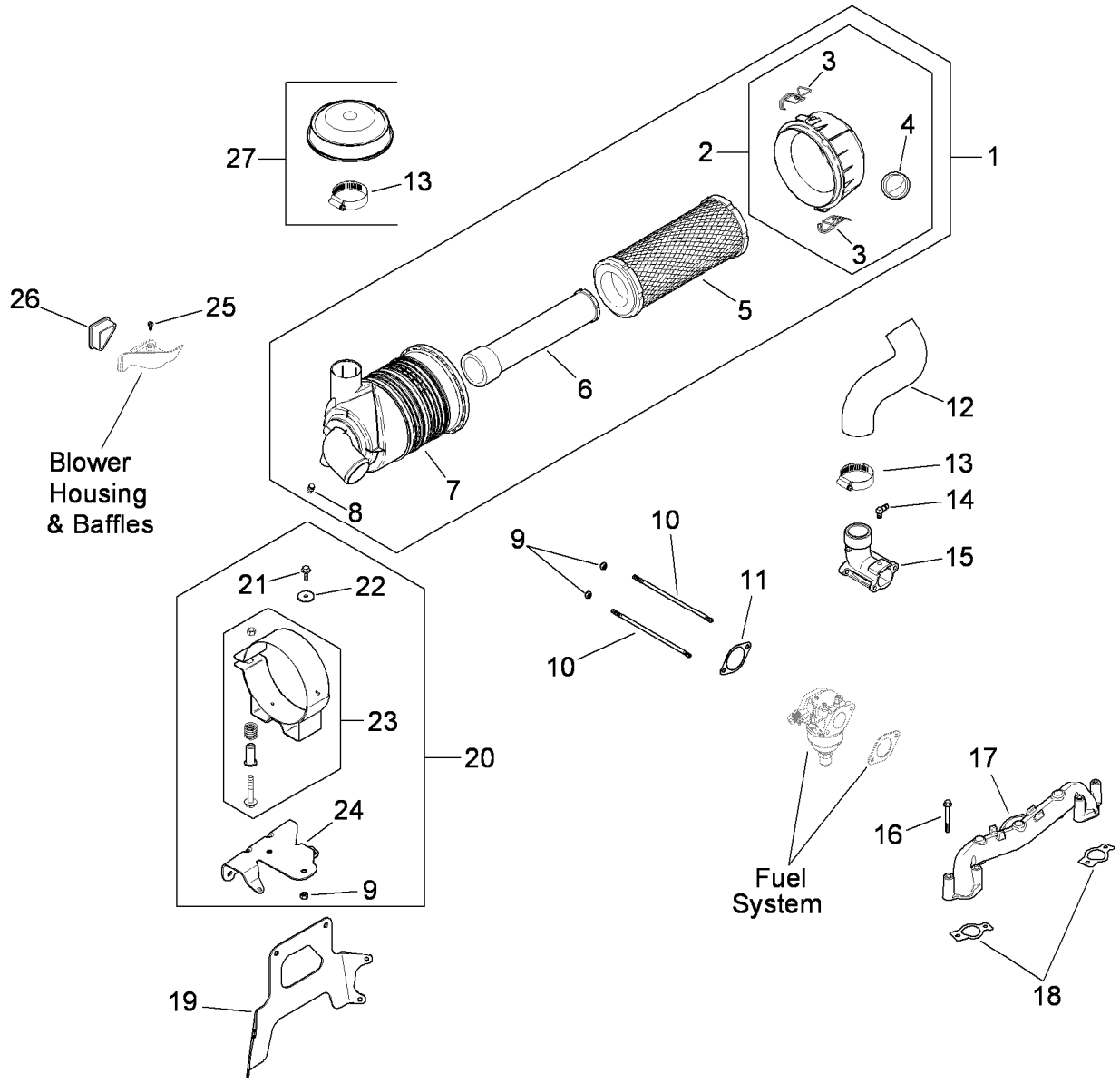


Engine Control Assembly
Kohler CV730-3118

Ref.	Part Number	Qty.	Description
1	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
2	24 090 51-S	1	Lever-Governor ●
3	M-641060-S	1	Nut-Flange (M6X1.0) ●
4	24 089 01-S	1	Spring-Linkage ●
5	25 158 08-S	1	Bushing-Linkage, Throttle ●
6	24 079 04-S	1	Linkage-Throttle ●
7	25 158 11-S	2	Bushing-Retaining, Linkage ●
8	24 086 06-S	2	Screw-PPH (11-16X3/4) ●
9	M-446030-S	1	Nut (M4X0.7) ●
10	M-647060-S	3	Nut-Lock (M6X1.0) ●
11	24 090 09-S	1	Lever-Control, Throttle ●
12	M-401030-S	1	Screw (M4X0.7X30) ●
13	X-25-72-S	3	Washer-Plain (1/4) ●
14	24 089 20-S	1	Spring-Shaft, Throttle ●

Ref.	Part Number	Qty.	Description
15	M-639016-S	1	Screw-HF (M6X1.0X16) ●
16	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ●
17	12 237 01-S	2	Clamp-Cable ●
18	24 126 111-S	1	Bracket-Control ●
19	277341-S	1	Washer-Spring (3/8) ●
20	25 431 01-S	1	Spacer ●
21	24 090 20-S	1	Lever-Choke ●
22	X-25-52-S	1	Washer-Flat (1/4) ●
23	24 079 10-S	1	Linkage-Choke ●
24	24 144 11-S	1	Shaft-Throttle ●
25	24 126 162-S	1	Bracket-Shaft, Throttle ●
26	24 090 12-S	1	Lever-Control, Throttle ●
27	24 112 10-S	1	Spacer ●
28	24 089 49-S	1	Spring-Governor (Orange) ●

● Obtain parts from www.kohlerplus.com



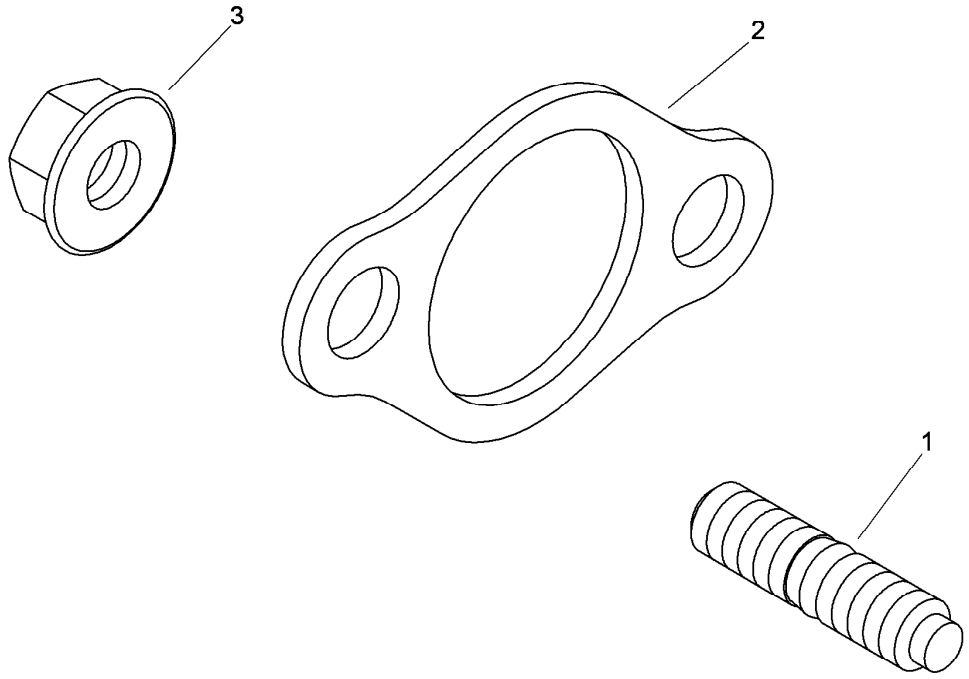
Air Intake and Filtration Assembly
Kohler CV730-3118

Ref.	Part Number	Qty.	Description
1	25 048 11-S	1	Cleaner-Canister, Air (Includes 2-8) ■
2	25 096 06-S	1	Air Cleaner Cover ASM (Includes 3,4) ■
3	25 154 05-S	2	Clip ■
4	24 462 07-S	1	Valve-Ejector, Dust ■
5	25 083 01-S	1	Element-Air Filter, Primary ■
6	25 083 04-S	1	Element-Air Filter, Safety ■
7	25 081 01-S	1	Housing-Air Cleaner, Heavy Duty ■
8	25 139 20-S	1	Plug-Pipe ■
9	M-647060-S	2	Nut-Lock (M6X1.0) ■
10	24 072 10-S	2	Stud M6X1.0X180 ■
11	24 041 14-S	1	Gasket-Base, Air Cleaner ■
12	24 326 72-S	1	Hose-Cleaner, Air ■
13	25 237 21-S	1	Clamp-Hose ■
14	25 155 38-S	1	Connector-Hose ■
15	24 054 16-S	1	Elbow-Cleaner, Air ■

● Not illustrated

Ref.	Part Number	Qty.	Description
16	25 086 84-S	4	Screw-HF (M6X1.0X55) ■
17	24 164 06-S	1	Manifold-Intake ■
18	24 041 01-S	2	Gasket-Manifold, Intake ■
19	24 126 105-S	1	Bracket-Support, Main ■
20	24 126 166-S	1	Air Cleaner Bracket ASM (Includes 9, 21-24) ■
21	M-639016-S	2	Screw-HF (M6X1.0X16) ■
22	X-25-73-S	2	Washer-Flat (1/4) ■
23	25 126 02-S	1	Air Cleaner Bracket ASM ■
24	24 126 165-S	1	Bracket-Mounting, Air Cleaner ■
25	25 086 91-S	2	Screw-Wsh HD Tap (8-18X.50) ■
26	24 096 17-S	2	Cover-Housing, Blower ■
27	25 324 02-S	1	Hood-Cleaner, Air (Includes 13) ■
	25 454 04-S	1	Tie-Wire ■ ●

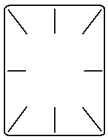
■ Obtain parts from www.kohlerplus.com



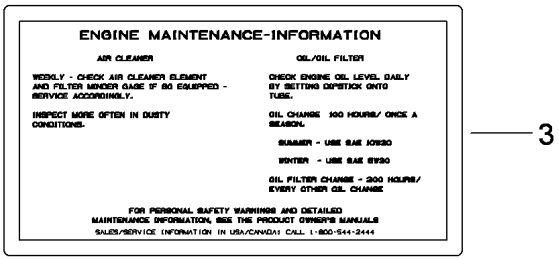
Exhaust Assembly
Kohler CV730-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	25 072 14-S	4	Stud (M8X1.25X33) ●
2	24 041 49-S	2	Gasket-Exhaust ●
3	M-841080-S	4	Nut-Flange (M8X1.25) ●

● Obtain parts from www.kohlerplus.com









Artwork is representative
Actual labels may differ depending on model and specification number

Decals
Kohler CV730-3118

Ref.	*Part Number*	*Qty.*	*Description*
1	25 113 39-S	1	Decal-Laminate, Clear ●
2	24 113 25-S	1	Decal-Cooler, Oil ●
3	25 113 27-S	1	Decal-Cleaner, Air ●
4	24 113 97-S	1	Decal-25 Hp ●

● Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 74923TE Z Master G3 Riding Mower, with 132cm TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Recycler, 18 inch	105-7779-03
Blade-Hi Flow, 18 Inch	105-7781-03
Blade-Med Flow, 18 inch	105-7794-03
Blade-Low Flow, 18 inch	105-7795-03
Blade-Atomic, 18 inch	105-7796-03
Blade-Hi Flow, 18 inch (6 Pack)	108-1117
Blade-Atomic, 18 inch (6 Pack)	108-1118
Hitch Kit	109-9487
Blade-Lo Flow, 18 inch (6 Pack)	110-0406
Blade-Recycler, 18 inch (6 Pack)	110-0408
Blade-Med Flow, 18 inch (6 Pack)	110-0409
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7467
Light Kit	116-1154
Z Stand Kit	117-0350
Operator-Controlled Discharge Chute Kit	117-3600
Deluxe Suspension Seat Kit	117-6174
Trash Holder Kit	TC26

Notes:



Count on it.