Form No. 3361-231 Rev C

TORO®

Count on it.

Parts Catalog

Z Master® G3 Riding Mower

with 48in TURBO FORCE® Side Discharge Mower

Model No. 74901—Serial No. 290000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

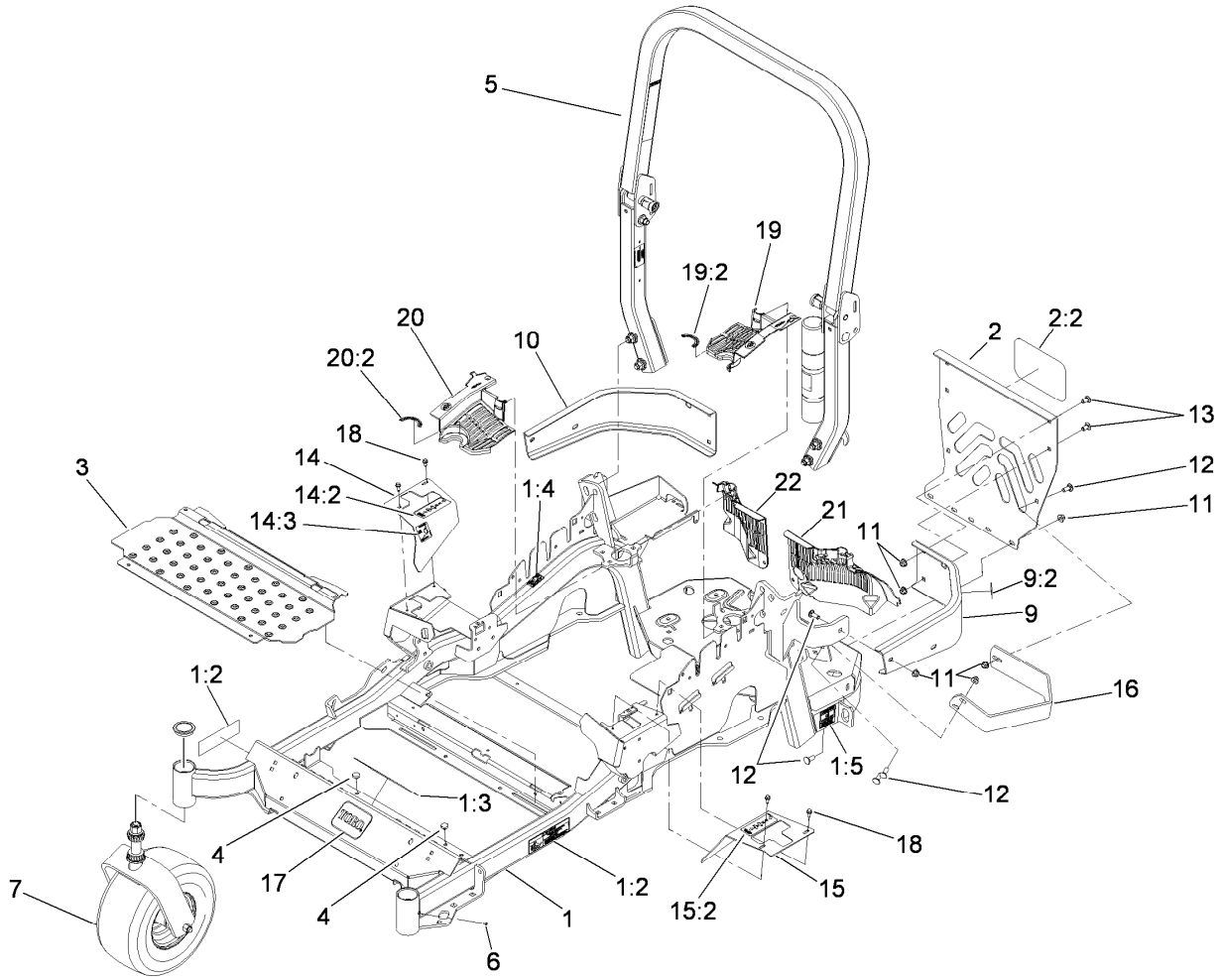
TTH: torx truss head

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Contents

Front Frame and Caster Wheel Assembly 4
Roll-Over Protection System Assembly No. 116-0231 5
Caster Wheel and Fork Assembly 6
Hydraulic Pump, Idler and Belt Assembly 7
Pump Ilder Assembly No. 116-1255 8
LH Hydro Assembly No. 116-1322 9
RH Hydro Assembly No. 116-1323 10
Rear Wheel and Park Brake Assembly 11
Brake Handle Assembly No. 117-0383 12
Fuel System Assembly 13
Fuel Tank Assembly No. 109-9357 14
Seat Mounting Assembly 15
Seat Assembly No. 116-0035 16
Motion Control Assembly 17
Fender, Console and Control Assembly 18
LH Console Assembly No. 115-7403 19
RH Console Assembly No. 115-7402 20
Electrical System Assembly 21
Deck Assembly 22
Deck Decal Assembly No. 114-5805 23
Idler Assembly 24
Spindle Assembly No. 107-8504 25
Rubber Deflector Assembly No. 108-7770 26
Deck Lift Assembly 27
Height-of-Cut Assembly No. 109-7438 28
Engine, Clutch and Muffler Assembly 29
Crankcase Assembly Kohler CV680-3020 30
Head, Valve and Breather Assembly Kohler CV680-3020 32
Crankshaft Assembly 34
Oil Pan and Lubrication Assembly Kohler CV680-3020 35
Ignition and Electrical Assembly Kohler CV680-3020 36
Blower Housing Assembly Kohler CV680-3020 37
Starter Assembly Kohler CV680-3020 38
Fuel System Assembly Kohler CV680-3020 39
Engine Control Assembly Kohler CV680-3020 40
Air Intake and Filtration Assembly Kohler CV680-3020 41
Exhaust Assembly Kohler CV680-3020 42
Decals Kohler CV680-3020 43
Attachments and Accessories 44

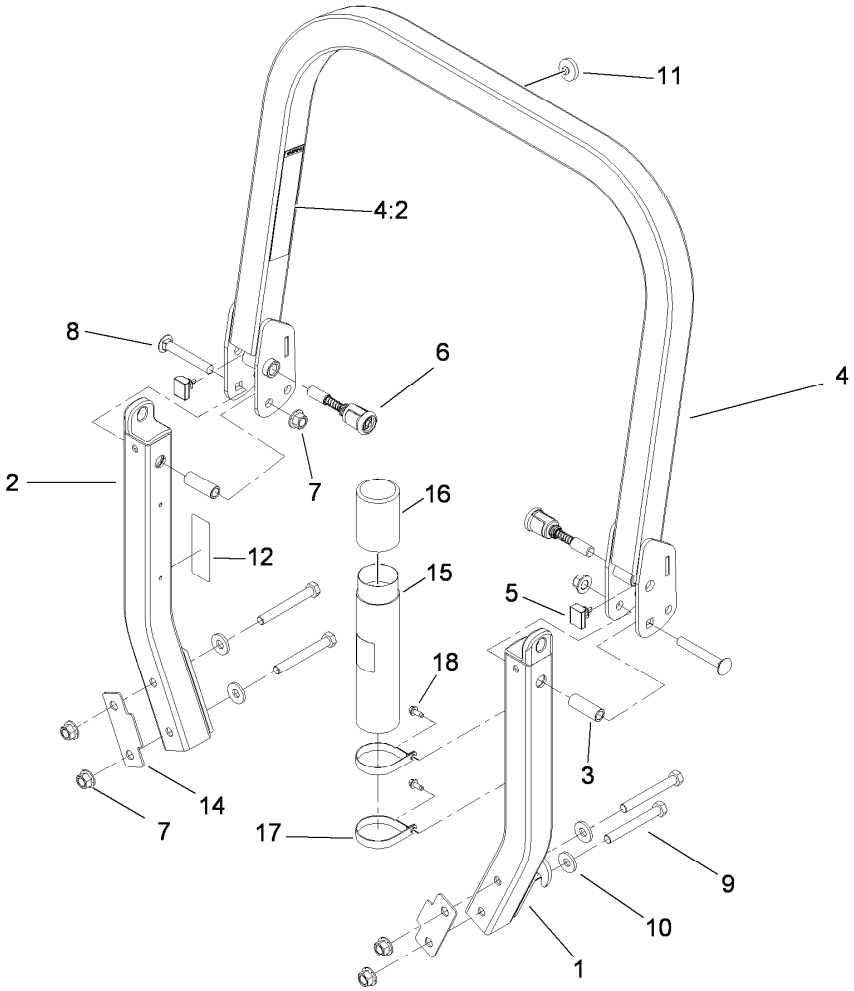


Front Frame and Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	109-7345	1	Main Frame ASM
1:2	109-9477	2	Decal-Warning
1:3	107-2112	1	Decal-Warning
1:4	103-2076	2	Decal-Caution
1:5	116-0205	2	Decal-Belt Drive
2	115-7410	1	Rear Guard ASM
2:2	67-7320	1	Decal
3	116-0024-01	1	Floorpan
4	1-513658	2	Bumper
5	116-0231	1	ROPS ASM
6	1-811010	2	Plug
7		2	Front Caster ASM ●
9	116-0180	1	LH Bumper ASM
9:2	103-2076	1	Decal-Caution
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-Flange, NI
12	3231-22	7	Screw-CARR

Ref.	Part Number	Qty.	Description
13	3231-21	4	Screw-CARR
14	116-0579	1	RH Motion Control Cover ASM
14:2	109-7232	1	Decal-Motion Control
14:3	109-7929	1	Decal-Park Brake
15	116-0580	1	LH Motion Control Cover ASM
15:2	109-7232	1	Decal-Motion Control
16	116-0043-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	116-0170	1	LH Hydro Guard ASM
19:2	116-0157	1	Decal-Hydro Oil
20	116-0171	1	RH Hydro Guard ASM
20:2	116-0157	1	Decal-Hydro Oil
21	109-9057	1	Guard-Hydro, Rear LH
22	109-9058	1	Guard-Hydro, Rear RH

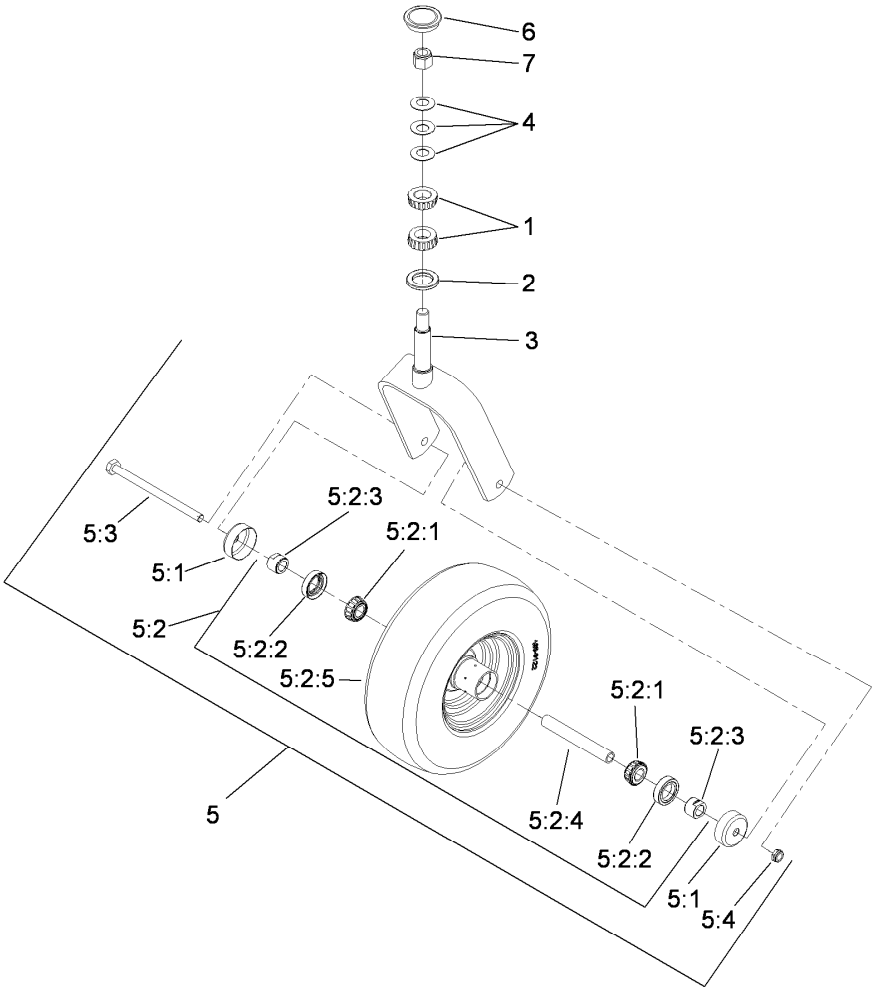
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0231

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	1-513435	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH

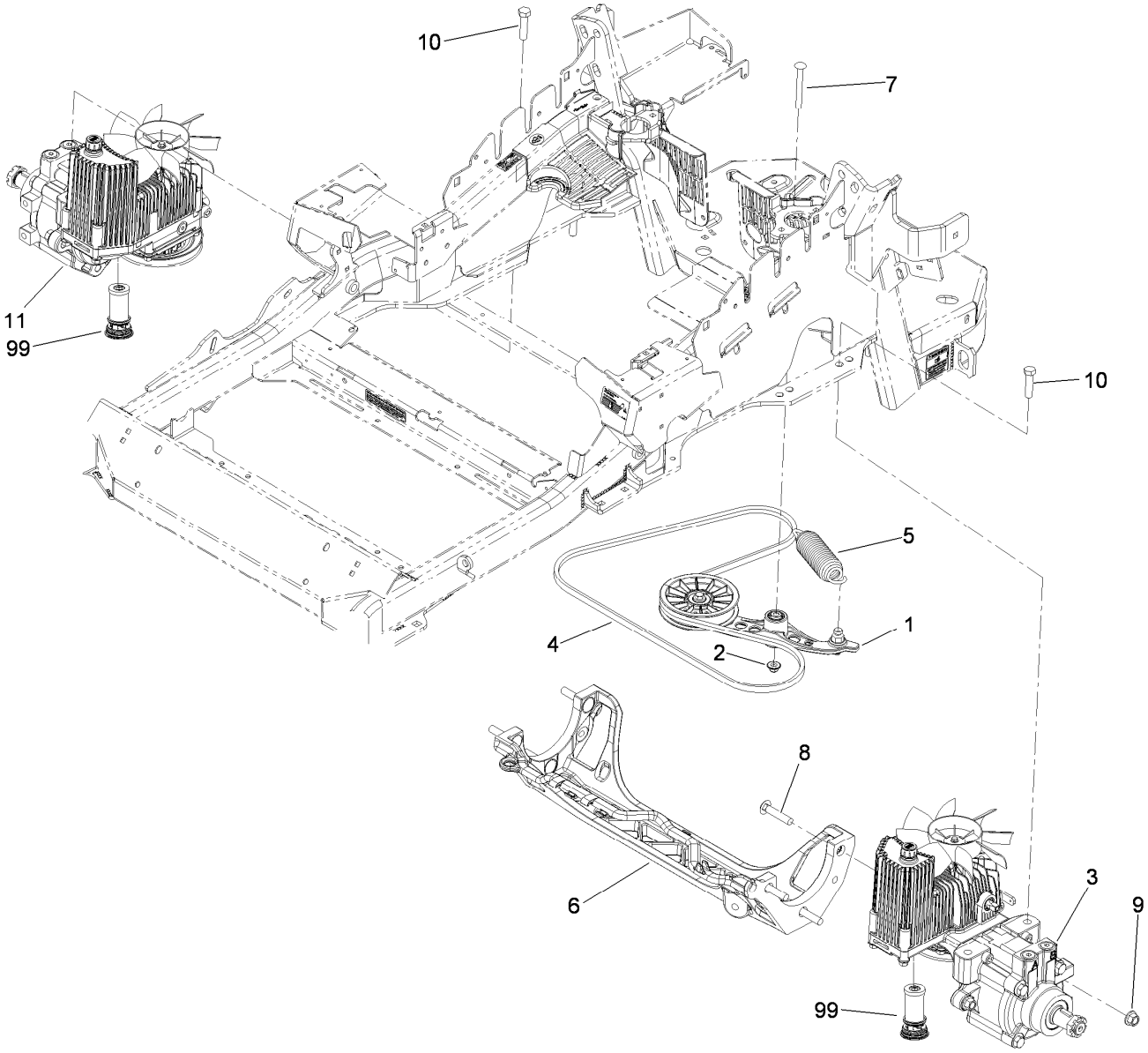
● Not serviced separately



Caster Wheel and Fork Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	109-9422-01	1	Fork-Caster
4	1-633508	3	Washer-Bellville
5	109-9126	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster
5:2:3	103-3051	2	Spacer-Nut
5:2:4	103-3155	1	Axle-Caster
5:2:5		1	Wheel And Tire ASM ●
5:3	325-36	1	Screw-HH
5:4	3296-45	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

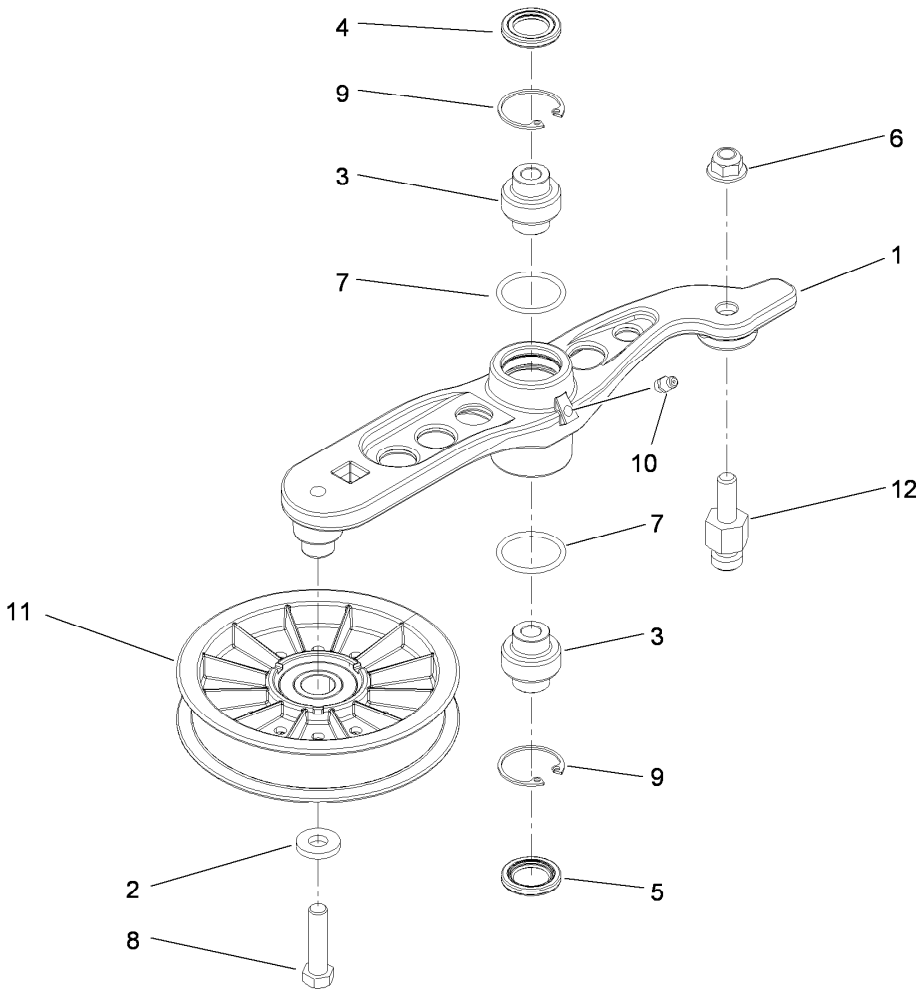
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Hydraulic Pump, Idler and Belt Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-1322	1	LH Hydro ASM (12Cc W/Check)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	3231-41	1	Bolt-Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-1323	1	RH Hydro ASM (12Cc W/Check)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

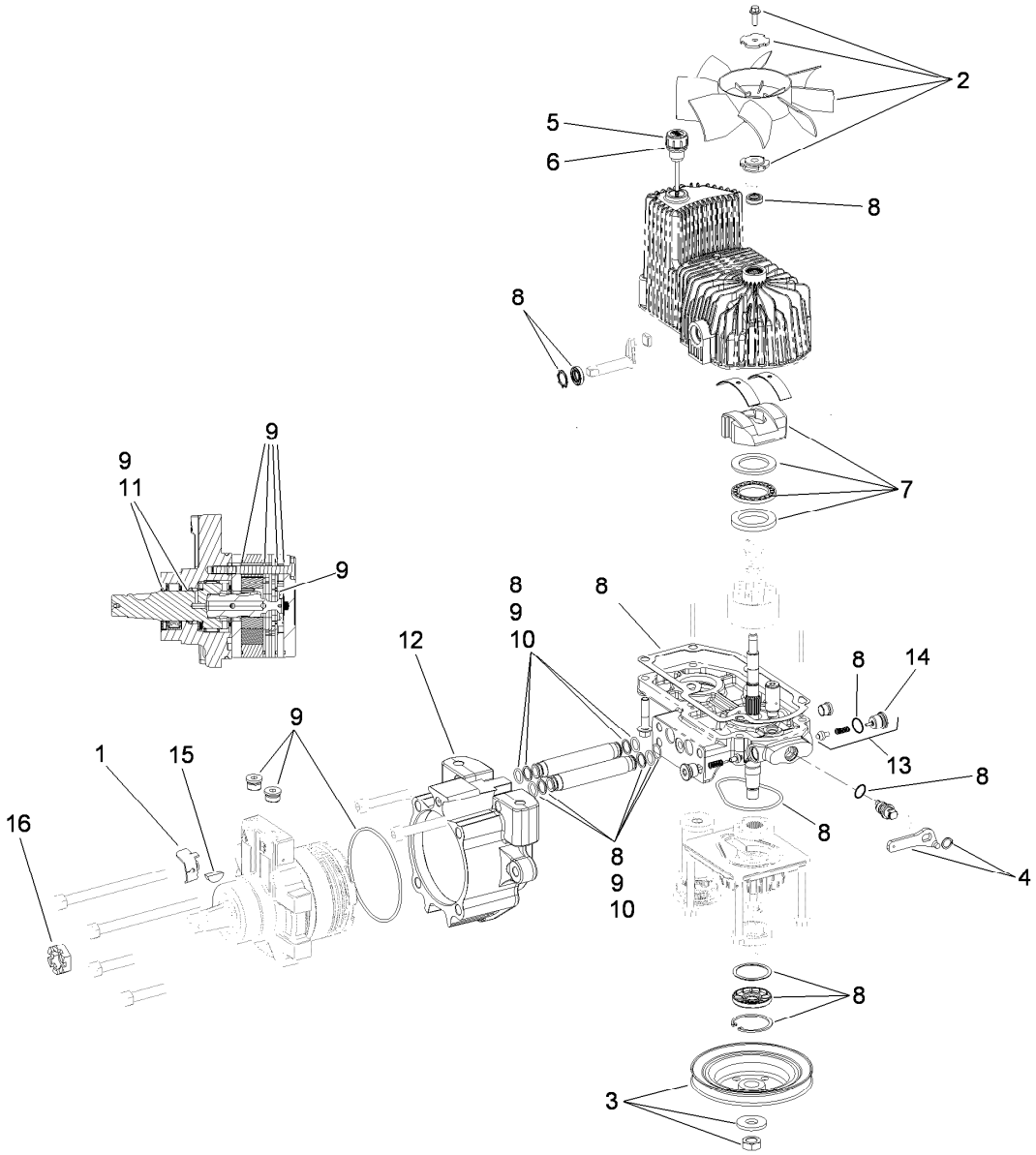
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Pump Ilder Assembly No. 116-1255

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer-Hub, Blower
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	104-8301	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	109-7399	1	Pin-Anchor, Spring

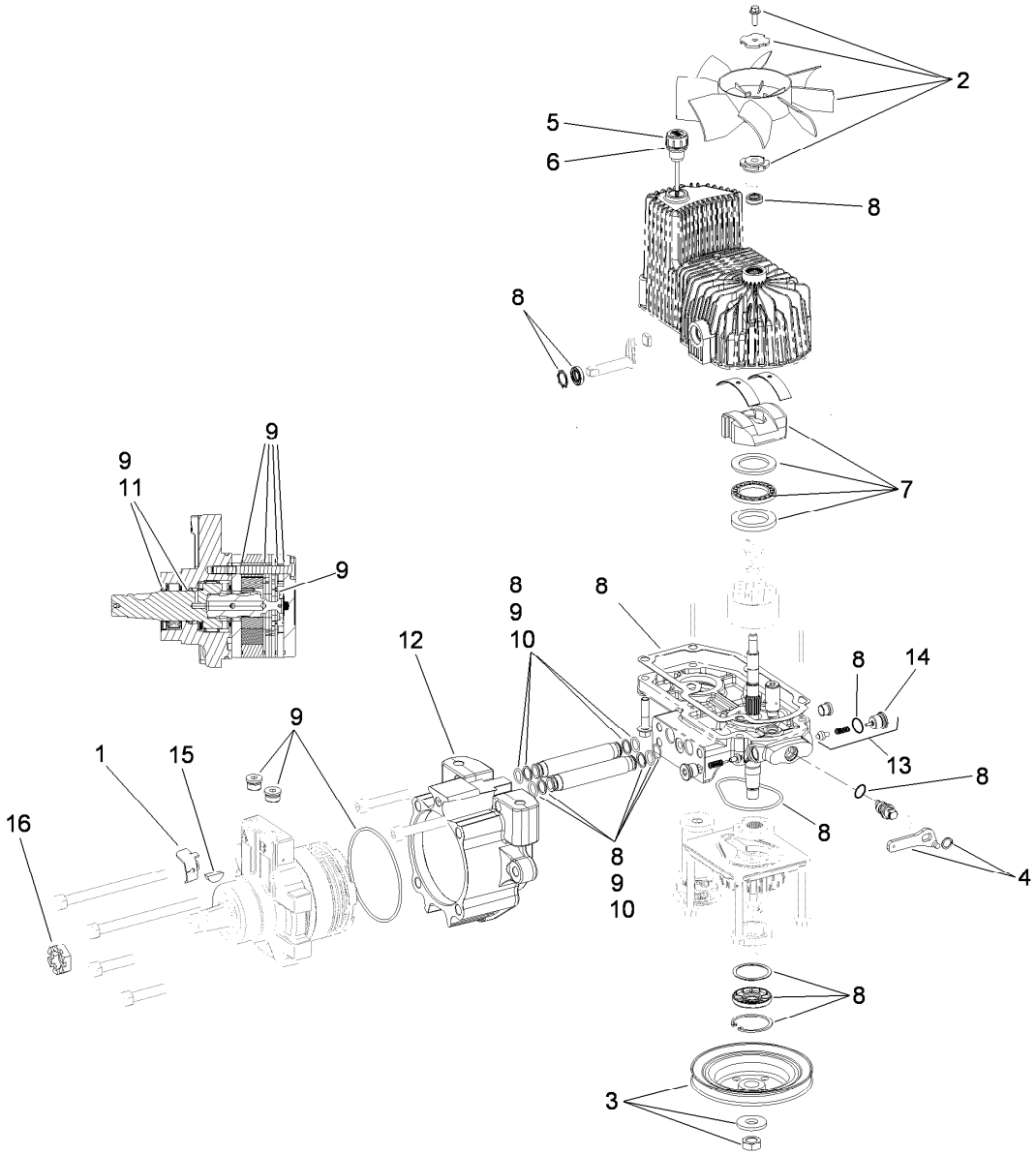
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LH Hydro Assembly No. 116-1322

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	116-1630	1	Check Valve ASM
14	116-1631	1	Check Plug W/O-Ring
15	3257-42	1	Key-Woodruff
16	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

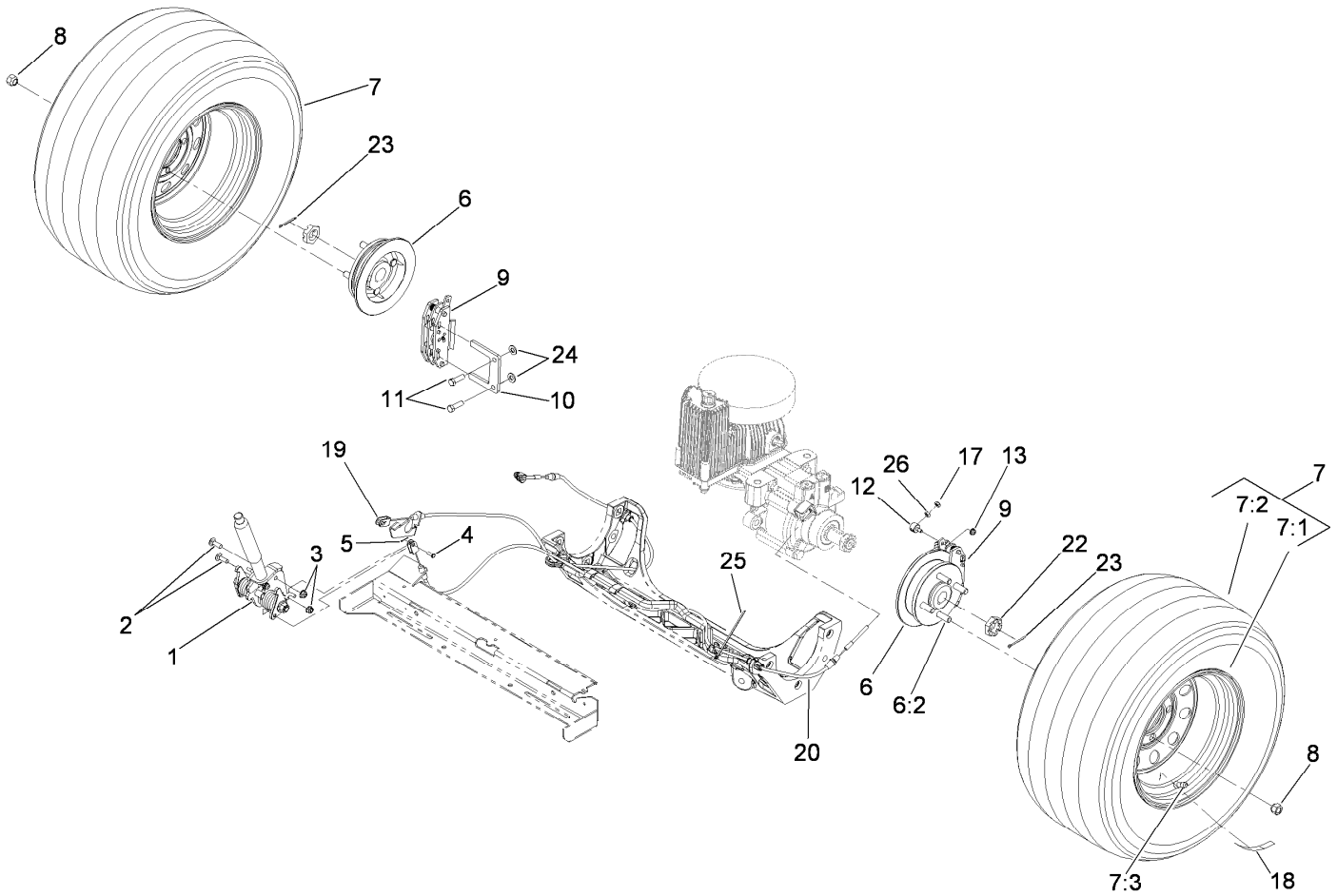
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RH Hydro Assembly No. 116-1323

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	116-1630	1	Check Valve ASM
14	116-1631	1	Check Plug W/O-Ring
15	3257-42	1	Key-Woodruff
16	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

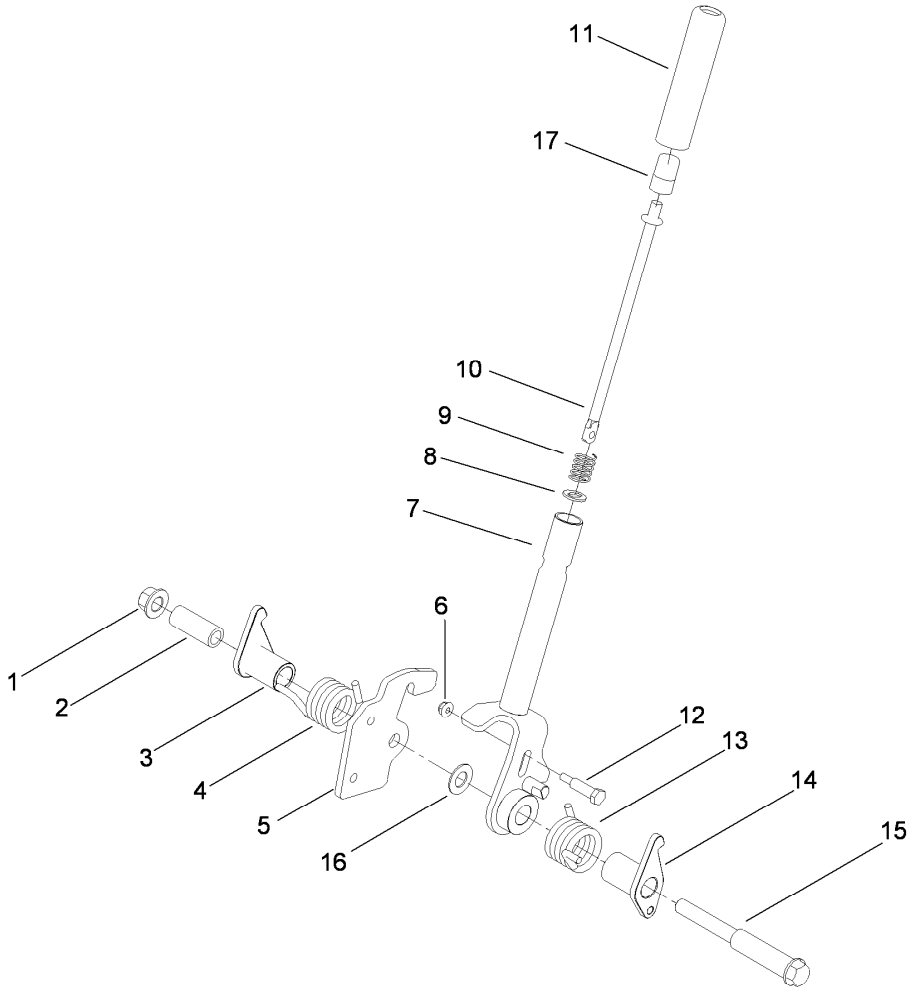
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Rear Wheel and Park Brake Assembly

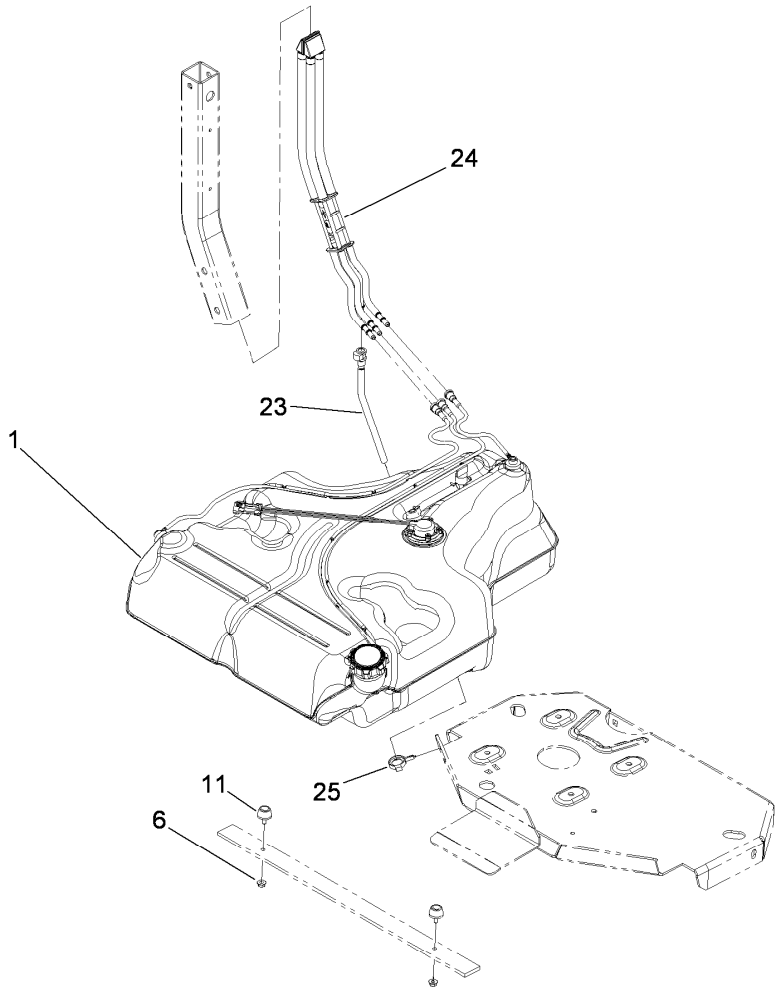
Ref.	Part Number	Qty.	Description
1	117-0383	1	Brake Handle ASM
2	3230-2	2	Bolt-CARR
3	104-8300	2	Nut-Flange, NI
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	115-3624	2	Wheel Hub And Stud ASM
6:2	1-633926	4	Stud-Wheel
7	115-3590	2	Wheel And Tire ASM
7:1	109-3645	1	Rim ASM
7:2	1-653160	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake

Ref.	Part Number	Qty.	Description
10	109-0958	2	Plate-Mount, Brake
11	323-7	4	Screw-HH
12	112-8379	2	Swivel
13	104-7201	2	Nut-HF
17	3296-13	2	Nut-Lock NI
18	116-0165	2	Decal-Hub, Wheel
19	115-3584	1	Cable
20	115-3585	1	Cable
22	1-809036	2	Nut-HH
23	1-806800	2	Pin-Cotter
24	3256-24	4	Washer-Flat
25	116-0940	1	Tie-Cable
26	3219-1	2	Nut-Hex



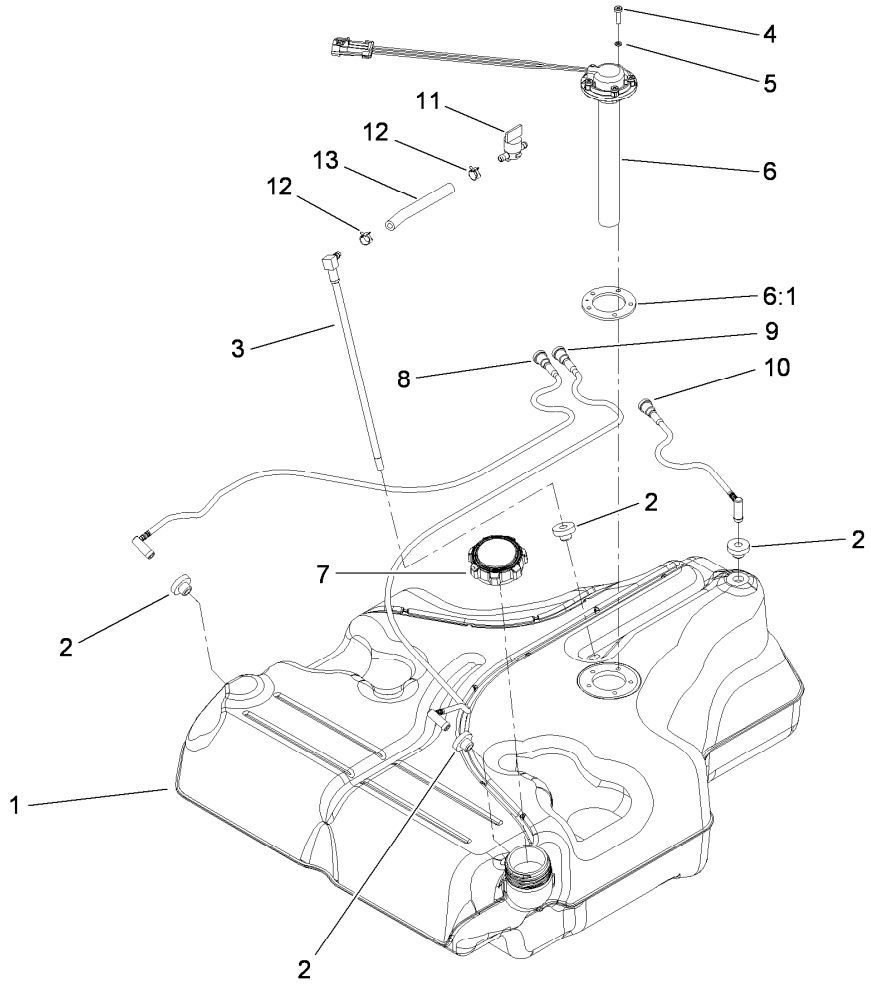
Brake Handle Assembly No. 117-0383

Ref.	*Part Number*	*Qty.*	*Description*
1	99-5107	1	Nut-Lock
2	117-0380	1	Spacer
3	115-3580	1	Arm-Brake, LH
4	117-0376	1	Spring-Torsion, RH
5	115-3574	1	Plate-Latch
6	104-7201	1	Nut-HF
7	117-0382-03	1	Brake Handle ASM
8	114-1207	1	Washer-Special
9	114-8187	1	Spring-Compression
10	115-3581	1	Rod-Release, Brake
11	115-3592	1	Grip
12	112-8387	1	Bolt-Shoulder
13	117-0375	1	Spring-Torsion, LH
14	115-3579	1	Arm-Brake, RH
15	117-0379	1	Bolt-Shoulder
16	117-0378	1	Washer
17	115-2750	1	Knob



Fuel System Assembly

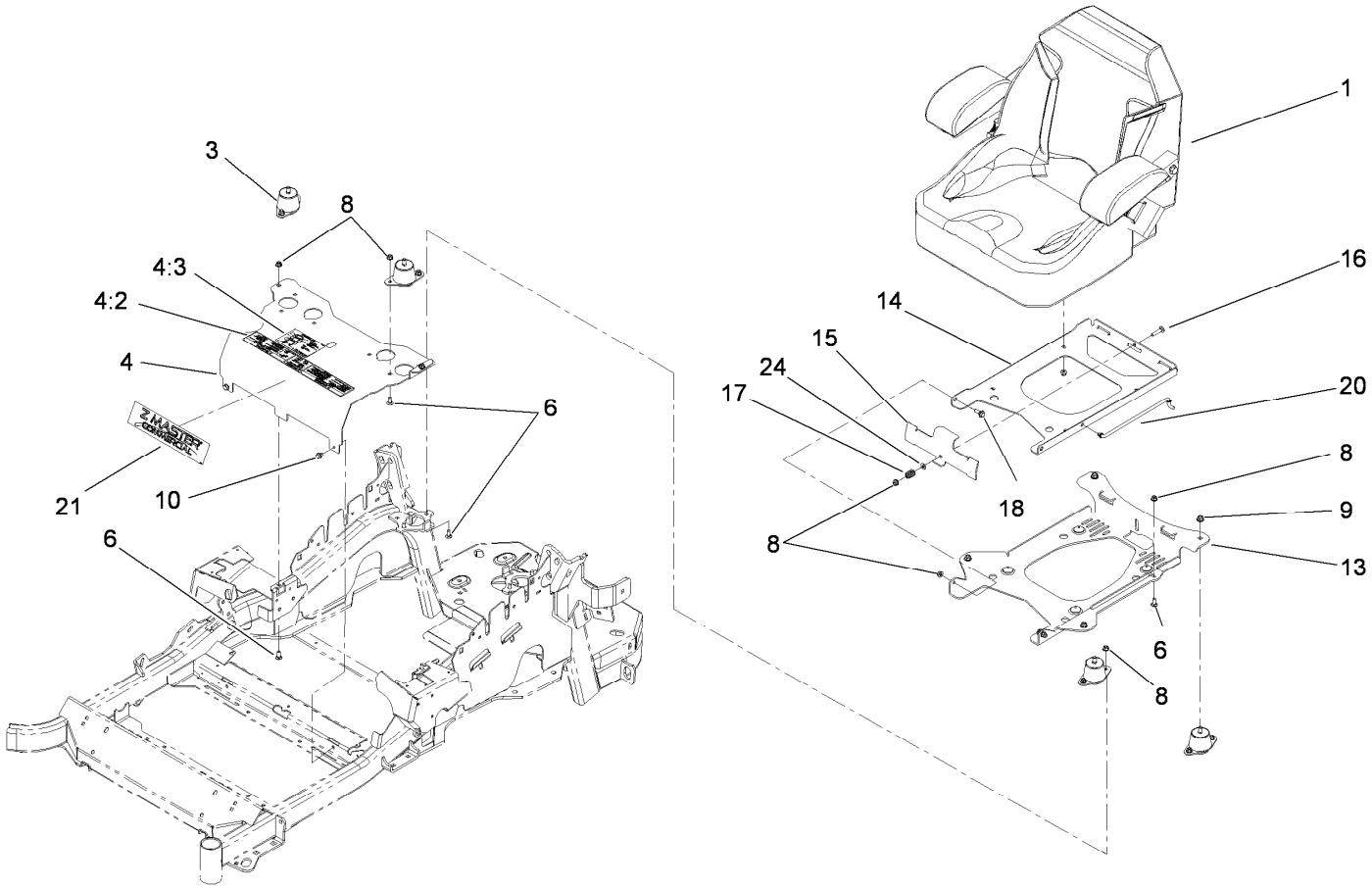
Ref.	*Part Number*	*Qty.*	*Description*
1	109-9656	1	Fuel Tank ASM (W/O Sender)
1	109-9357	1	Fuel Tank ASM
6	32128-33	2	Nut-HF
11	109-2365	2	Bumper-Rubber (W/Stud)
23	109-9450	1	Tube-Vent, Fuel Drain
24	109-9491	1	Fuel Manifold Vent ASM
25	105-1853	1	Clamp-Hose



Fuel Tank Assembly No. 109-9357

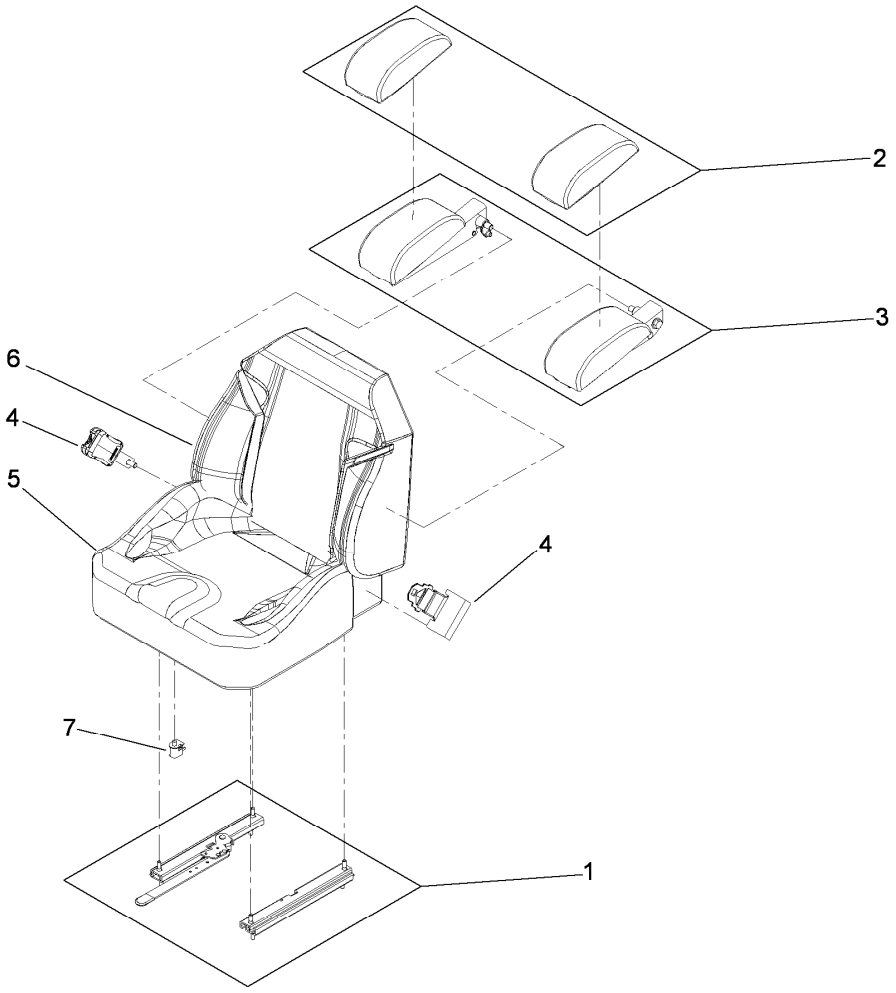
Ref.	*Part Number*	*Qty.*	*Description*
1		1	Tank-Fuel, Belly ●
2	46-6560	4	Bushing
3	109-9364	1	Fitting-Fuel (W/Line And Screen)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	109-9619	1	Cap-Fuel
8	109-9447	1	Tube-Vent, RH
9	109-9448	1	Tube-Vent, LH
10	109-9449	1	Tube-Vent, Rear
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp
13	109-0650	1	Hose-Fuel

● Not serviced separately



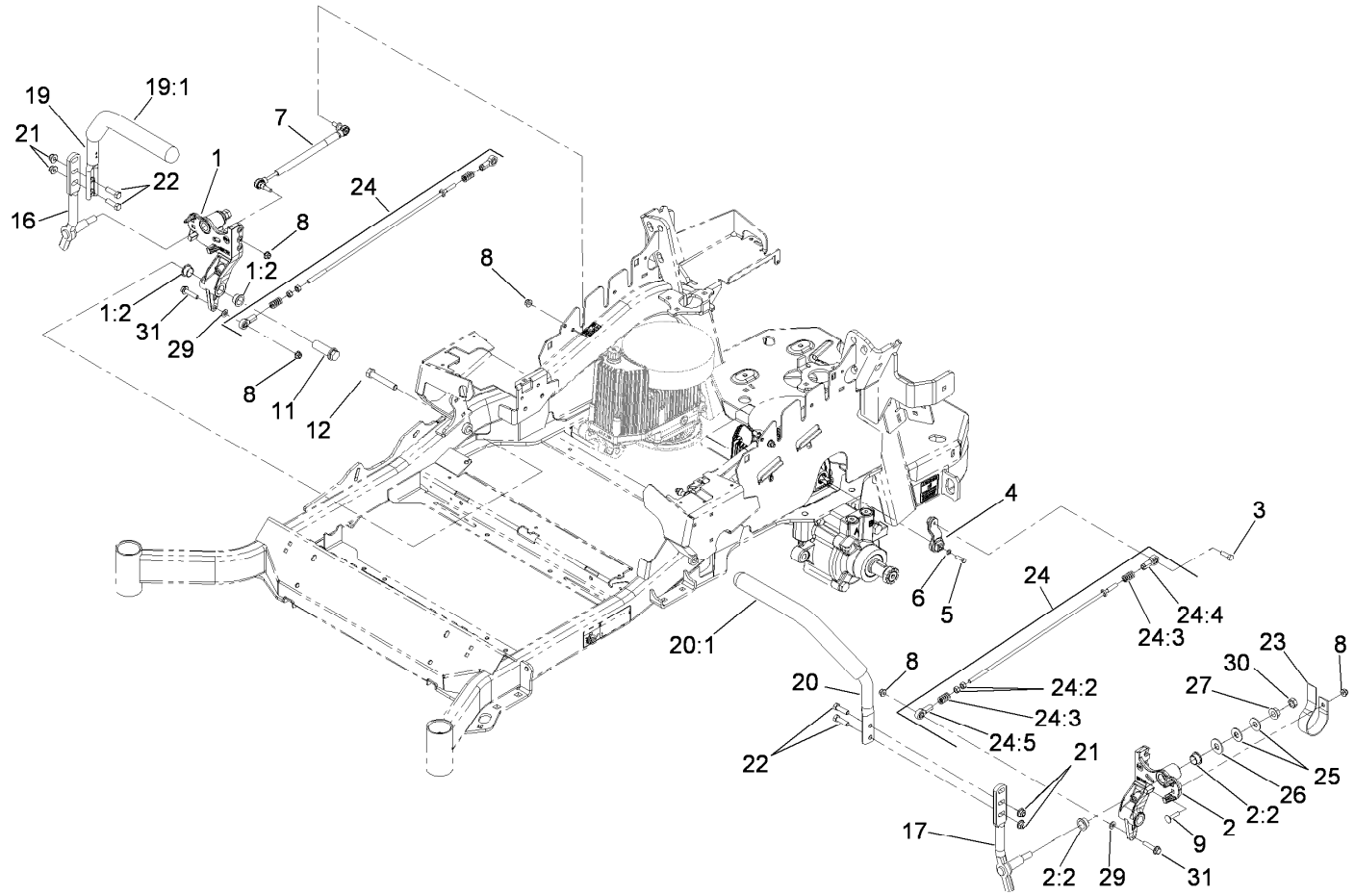
Seat Mounting Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	116-0035	1	Seat-Standard
3	109-9034	4	Isolator-Seat
4	109-9036	1	Mount-Seat
4:2	109-7069	1	Decal-Console
4:3	116-0211	1	Decal-Service Aid
6	3230-23	11	Screw-CARR
8	104-8300	18	Nut-Flange, NI
9	104-8301	4	Nut-Flange, NI
10	9266934	2	Screw
13	116-0181-03	1	Plate-Support, Seat Tilt
14	116-0179-03	1	Plate-Frame, Seat Tilt
15	109-9881-03	1	Plate-Latch, Seat
16	3230-4	1	Screw-CARR
17	107-3017	1	Spring-Compression
18	99-5284	2	Screw-Shoulder
20	116-0070	1	Rod-Prop
21	114-5878	1	Decal-Dash
24	3256-23	1	Washer-Flat



Seat Assembly No. 116-0035

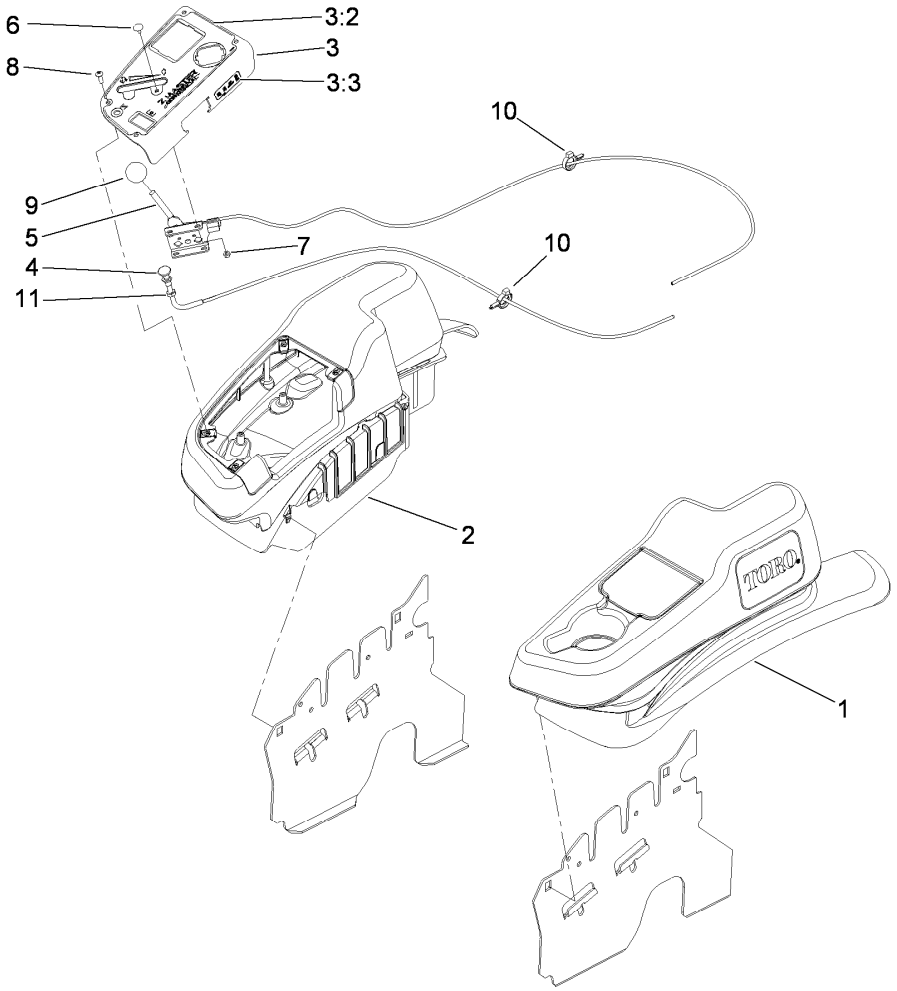
Ref.	*Part Number*	*Qty.*	*Description*
1	109-9801	1	Seat Track Set
2	109-9802	1	Arm Rest Pad Set
3	109-9803	1	Arm Rest Set
4	109-9805	1	Seat Belt Kit
5	109-9806	1	Cover-Cushion
6	109-9808	1	Cover-Back
7	82-2190	1	Switch-Bail



Motion Control Assembly

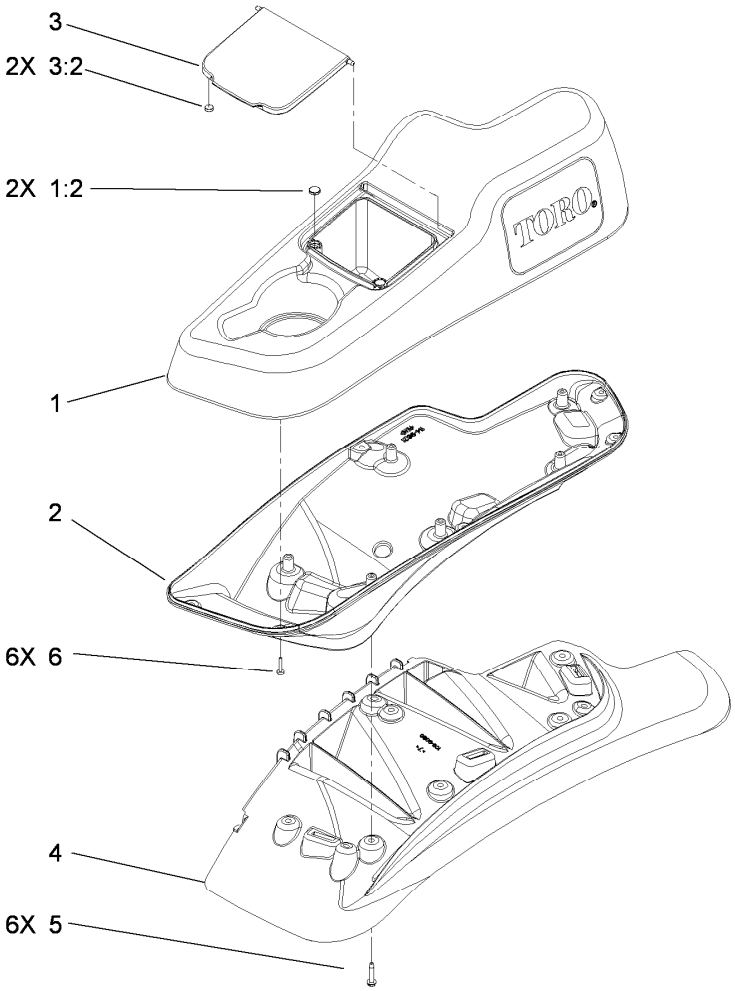
Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM
1:2	109-8054	4	Bushing-Flange
2	116-0881	1	LH Motion Control And Bushing ASM
2:2	109-8054	4	Bushing-Flange
3	116-0648	2	Screw-Thread Locking
4	109-4581	2	Arm-Control, Pump
5	9080046	2	Screw-HH
6	1-303435	2	Washer-Spring
7	116-0027	2	Damper-Control, Motion
8	104-8300	8	Nut-Flange, NI
9	3230-3	2	Screw-CARR
11	109-5891	2	Hub-Threaded
12	325-12	2	Screw-HH
16	116-0039	1	Lever-Control Motion, RH
17	116-0040	1	Lever-Control Motion, LH
19	109-6591	1	RH Steering Handle ASM

Ref.	Part Number	Qty.	Description
19:1	106-9987	1	Grip-Control, Motion
20	109-6592	1	LH Steering Handle ASM
20:1	106-9987	1	Grip-Control, Motion
21	104-8301	4	Nut-Flange, NI
22	323-7	4	Screw-HH
23	109-5575	2	Spring-Leaf
24	109-8107	2	Pump Linkage Rear ASM
24:2	3219-2	2	Nut-Hex
24:3	1-323245	2	Spring-Compression
24:4	1-633152	1	Balljoint-LH
24:5	1-543017	1	Balljoint-RH
25	109-9505	4	Washer-Spring
26	3256-6	2	Washer-Flat
27	32128-23	2	Nut-HF
29	3256-23	2	Washer-Flat
30	3218-5	2	Nut-Jam
31	115-1794	2	Screw-HHF



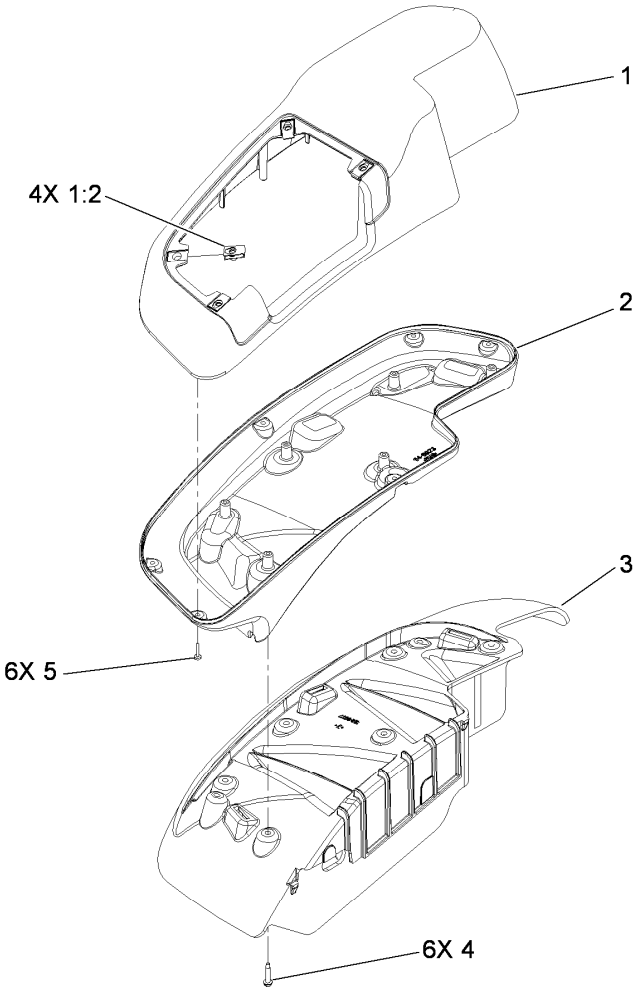
Fender, Console and Control Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-7403	1	LH Narrow Fender/Console ASM
2	115-7402	1	RH Narrow Fender/Console ASM
3	114-9837	1	Control Panel ASM
3:2	117-0876	1	Decal-Panel, Control
3:3	114-4466	1	Decal-Fuses
4	115-2756	1	Choke Control ASM
5	115-2752	1	Throttle Control ASM
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	3258-166	4	Screw-PRH
9	1-603175	1	Knob-Ball
10	105-1853	2	Clamp-Hose
11	3220-7	1	Nut-Jam



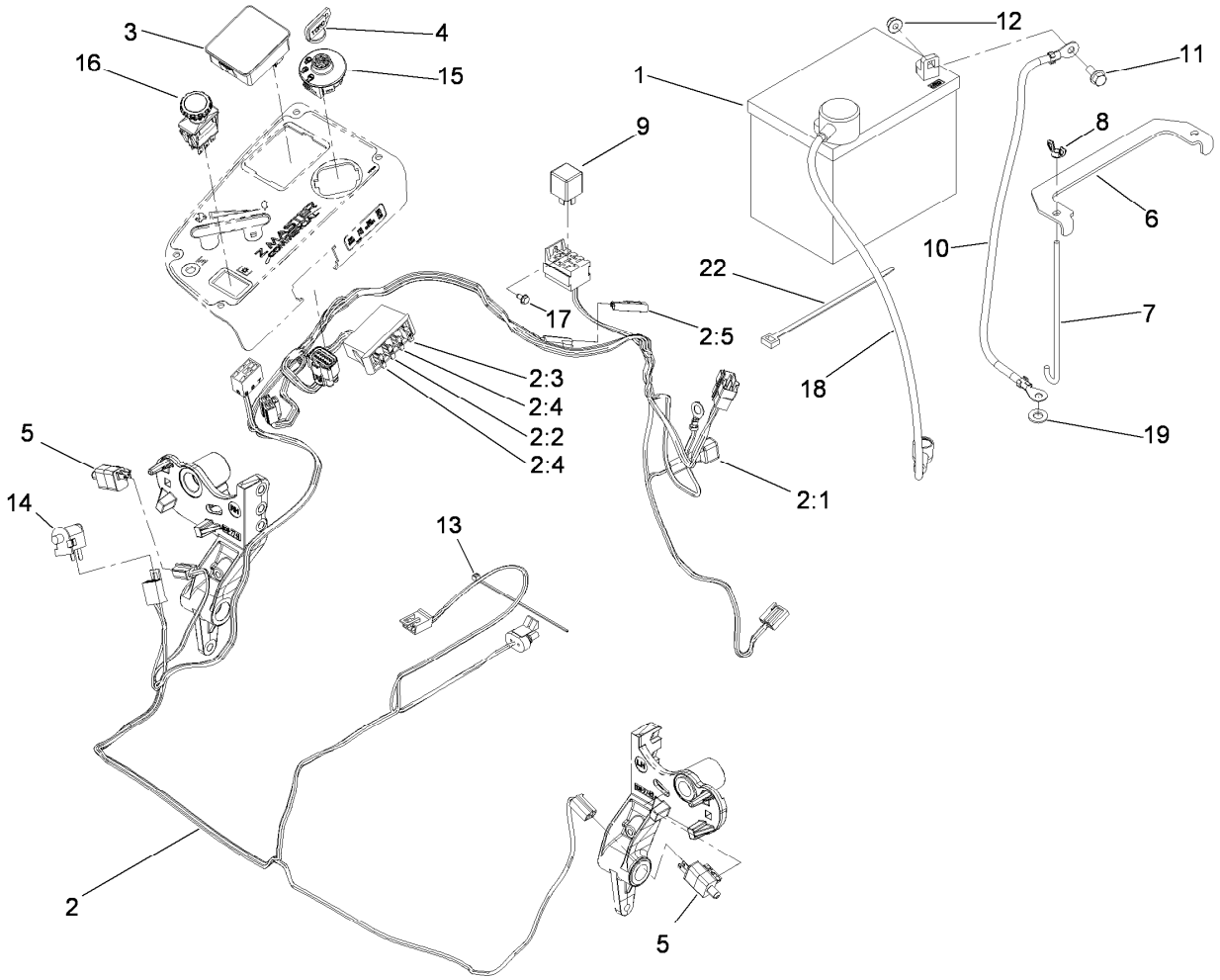
LH Console Assembly No. 115-7403

Ref.	*Part Number*	*Qty.*	*Description*
1	114-1541	1	LH Console Top ASM
1:2	117-0883	2	Puck
2	114-9821	1	LH Lower Console
3	114-1536	1	Lid ASM
3:2	114-5896	2	Magnet
4	109-9080	1	Fender-LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7402

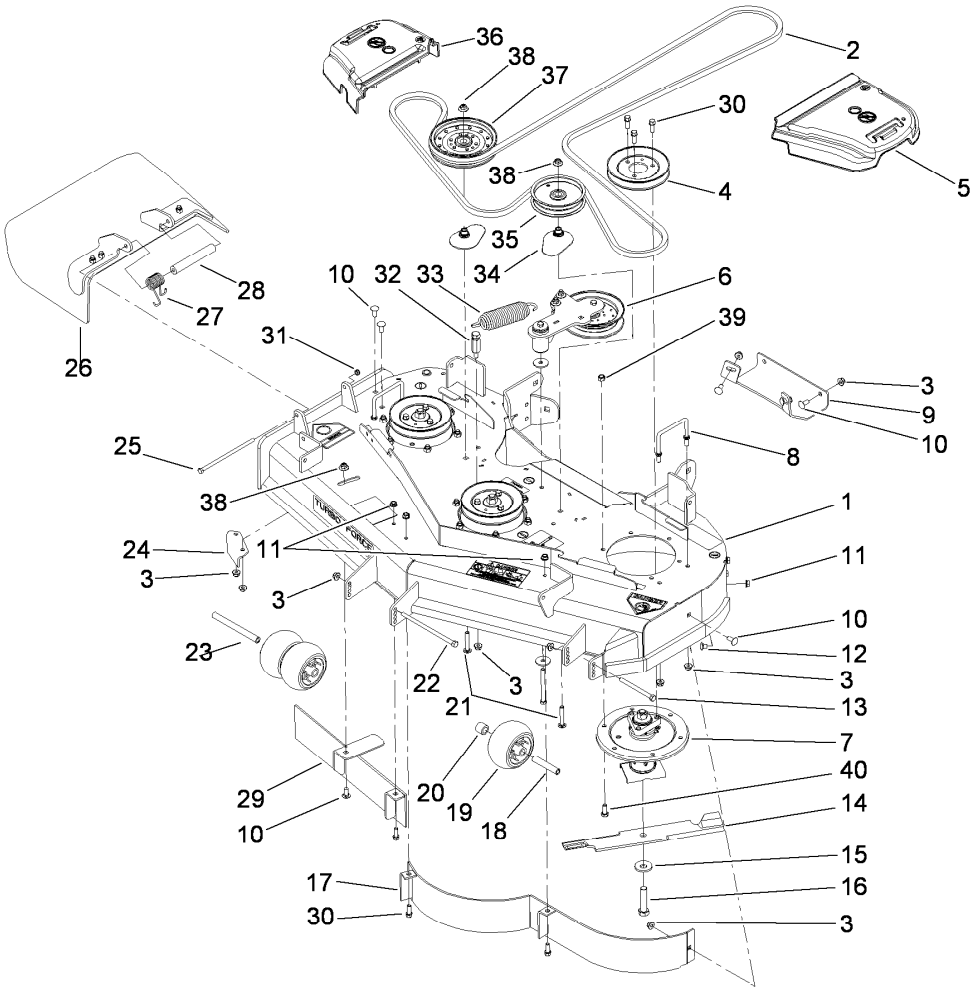
Ref.	*Part Number*	*Qty.*	*Description*
1	114-1542	1	RH Console Top ASM
1:2	107069	4	Clip
2	114-9823	1	Console-Narrow, RH
3	109-9077	1	Fender-Narrow, RH
4	32144-89	6	Screw-Thread Forming
5	117-0347	6	Screw-Fillister Head



Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	115-2796	1	Harness-Wire, Main
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-10 Amp
2:3	109355	1	Fuse-15 Amp
2:4	109102	2	Fuse-25 Amp
2:5	116-0053	1	Cap-Plug
3	116-0916	1	Module-Meter, Hour
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut

Ref.	Part Number	Qty.	Description
9	1-643275	1	Relay
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	116-0229	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
22	1-303335	1	Tie-Plastic

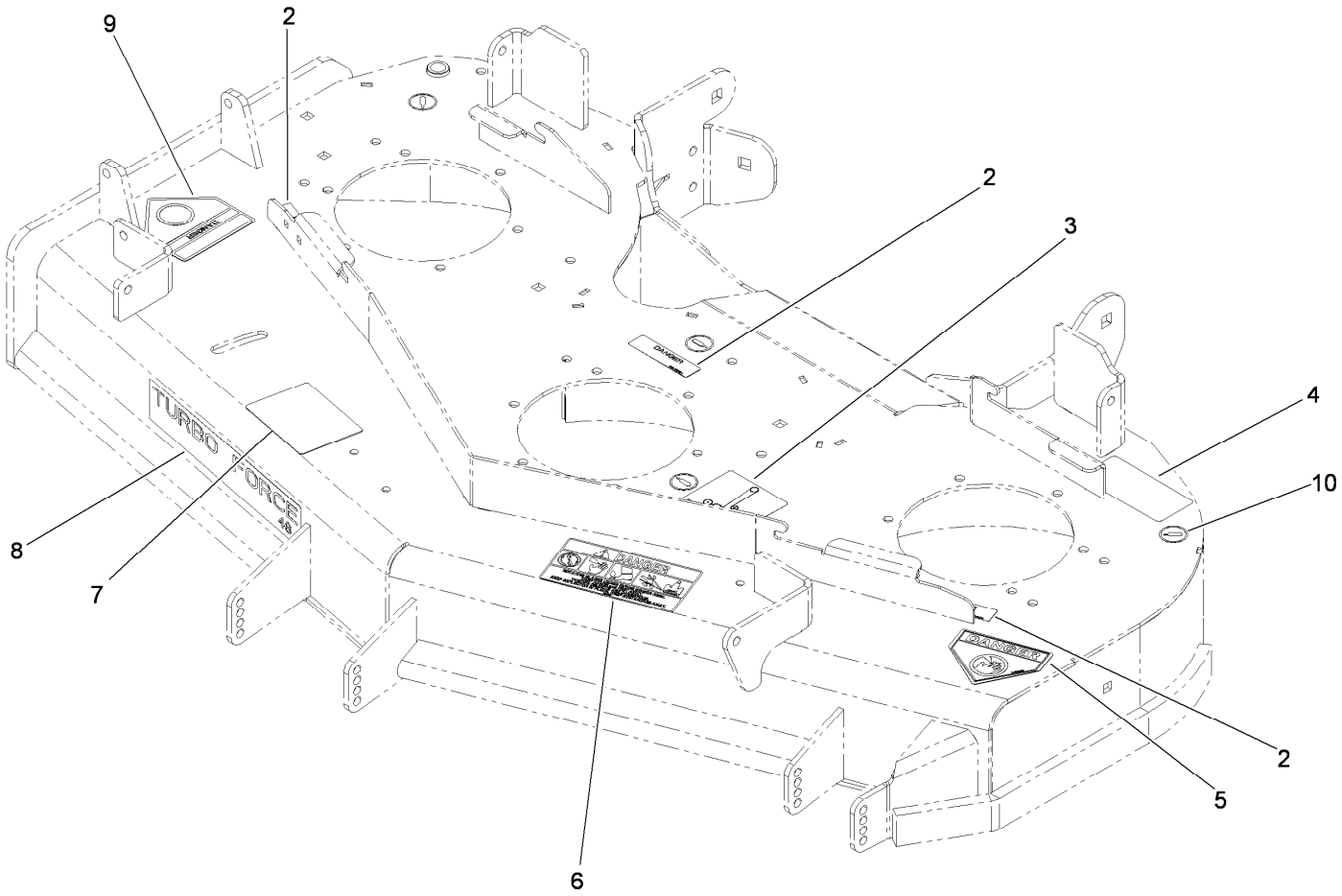


Deck Assembly

Ref.	Part Number	Qty.	Description
1	114-5805	1	Deck Decal ASM
2	115-7407	1	Belt-V
3	104-8301	14	Nut-Flange, NI
4	115-7440	3	Pulley
5	109-6936	1	Cover-Belt, LH
6		1	Arm-Idler ●
7	107-8504	3	Spindle ASM
8	109-6982	2	Wireform-Cover
9	112-4230-01	1	Plate-Skid
10	3231-27	8	Screw-CARR
11	3290-357	6	Nut-HHF, Whiz
12	108-5387	3	Screw-CARR
13	323-23	1	Screw-HH
14	107-3192-03	3	Blade-16.5 Inch (High Flow)
15	103-0865	3	Washer-Blade Bolt, Heavy
16	103-0862	3	Screw-Cap
17	114-5862-01	1	Baffle ASM
18	98-7912	1	Tube-Spanner
19	1-603299	3	Roller-Scalp, Anti
20	98-7913	1	Tube-Spacer

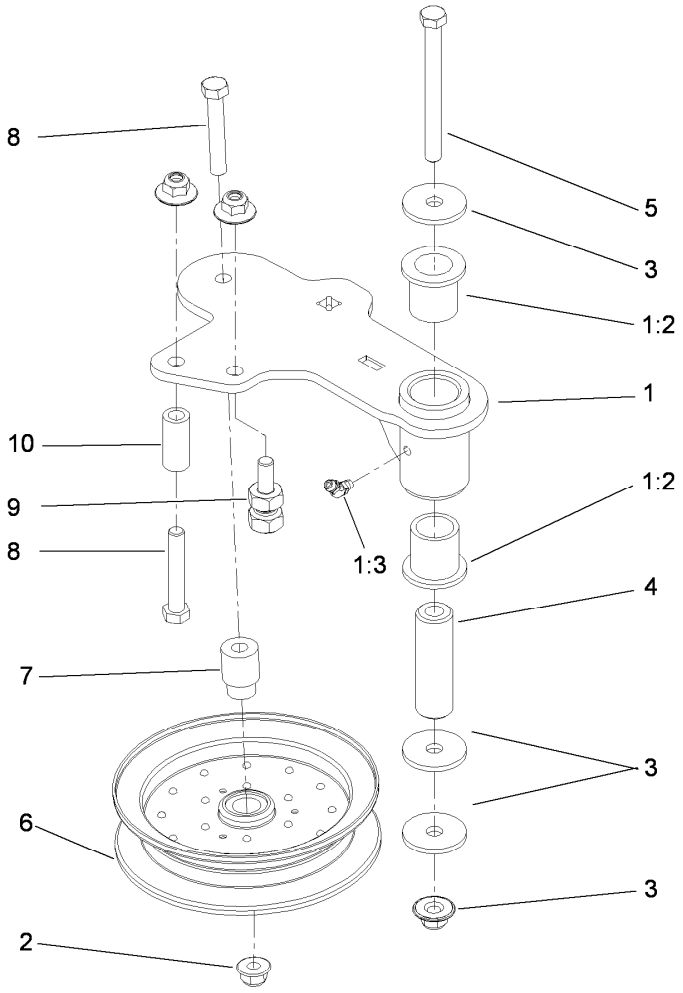
Ref.	Part Number	Qty.	Description
21	3231-40	2	Bolt-CARR
22	108-5388	1	Screw-HH
23	98-5967	1	Spacer-Wheel
24	107-8541-01	1	Baffle-Discharge
25	322-50	1	Screw-HH
26	108-7770	1	Rubber Deflector ASM
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	115-7455-01	1	Baffle ASM
30	92-1624	12	Screw-HWH
31	3296-47	1	Nut-Lock, NI
32	114-5867	1	Anchor-Spring, Tall
33	116-0133	1	Extension-Spring
34	109-2872	2	Spacer-Pulley
35	1-613098	1	Pulley-Idler
36	109-6935	1	Cover-Belt, RH
37	114-5895	1	Pulley-Idler, Flat
38	109-6658	3	Nut-Flange, NI
39	33025-00	18	Nut-Lock
40	33115-025	18	Screw-HH

● Not serviced separately



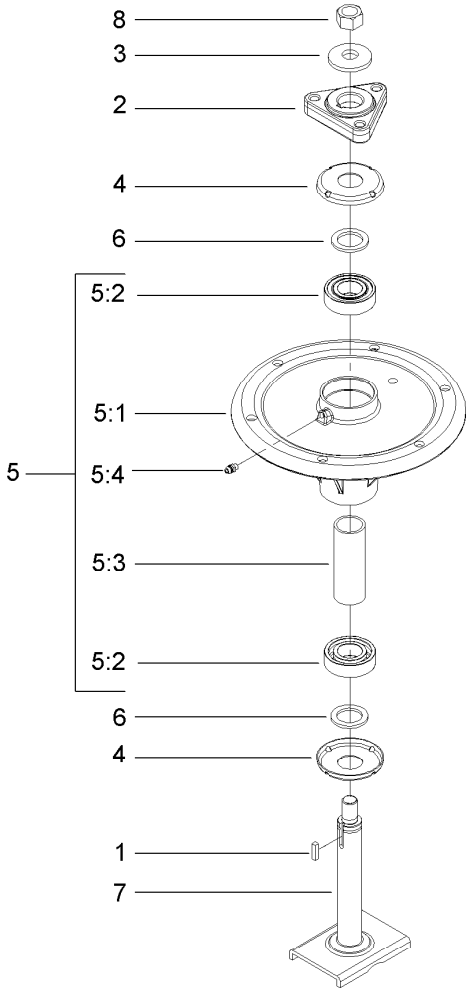
Deck Decal Assembly No. 114-5805

Ref.	*Part Number*	*Qty.*	*Description*
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1690	1	Decal
9	54-9220	1	Decal-Danger
10	58-6520	4	Decal-Grease



Idler Assembly

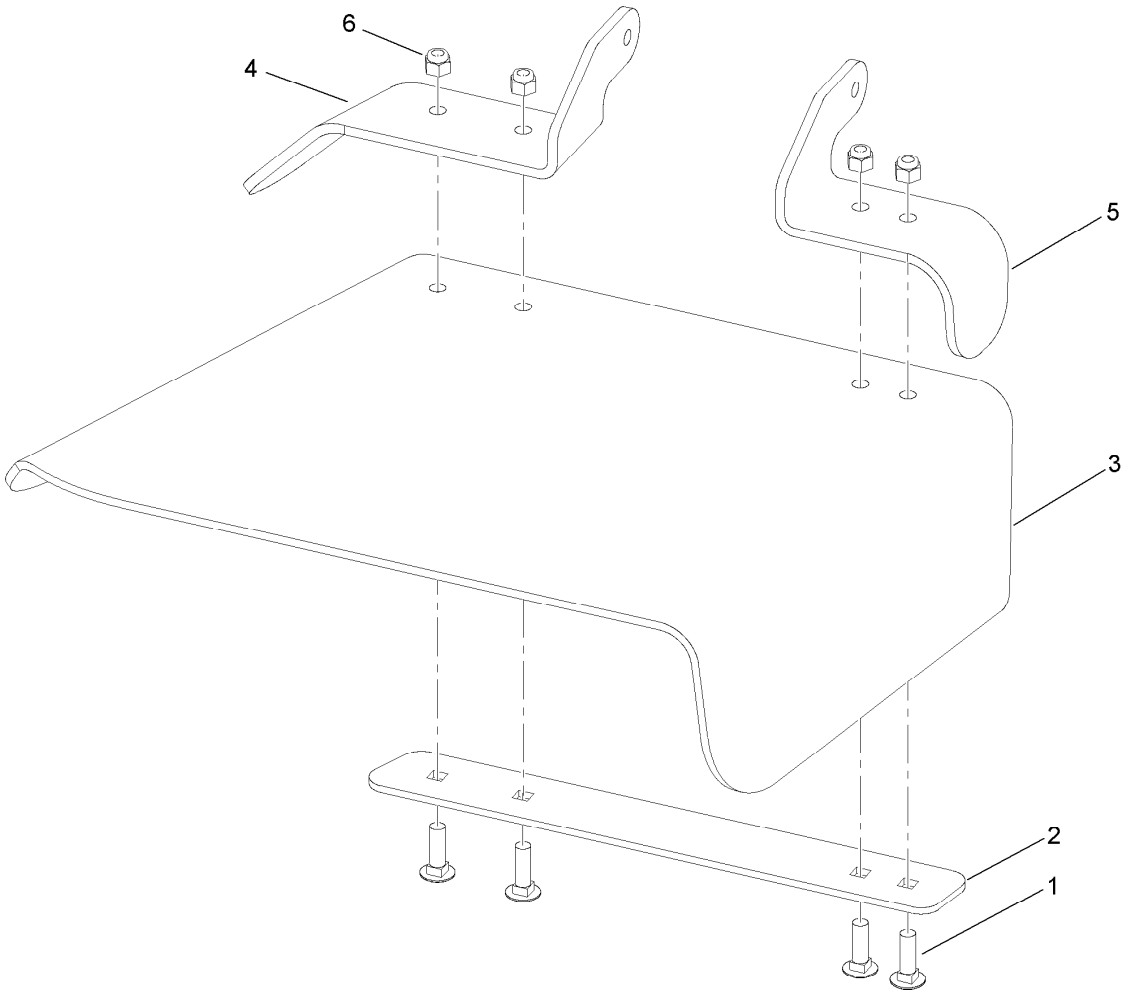
Ref.	*Part Number*	*Qty.*	*Description*
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	103-8743	1	Pulley-Idler, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 107-8504

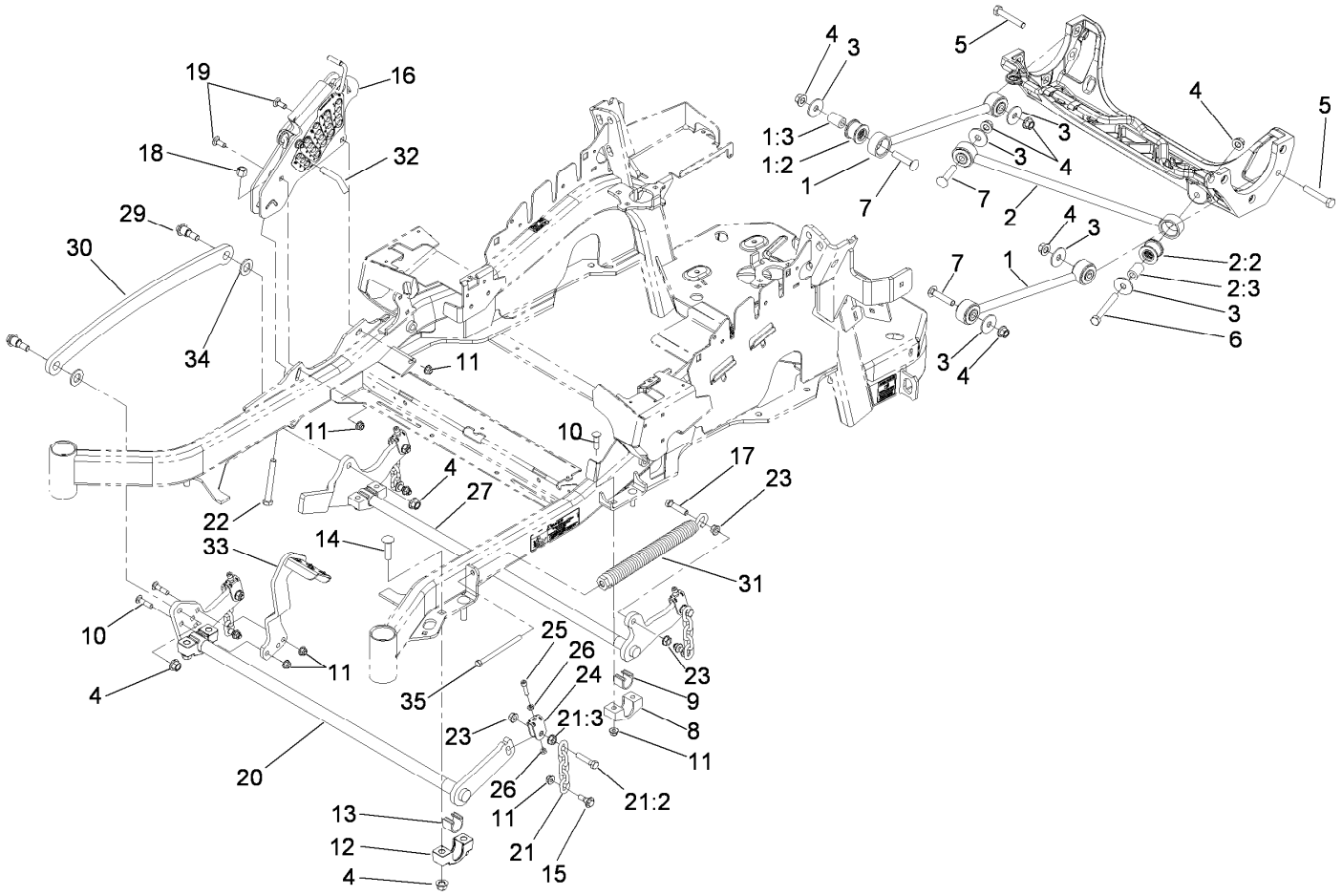
Ref.	*Part Number*	*Qty.*	*Description*
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
5		1	Spindle Bearing ASM ●
5:1	106-3211	1	Housing-Spindle
5:2	113514	2	Bearing-Ball
5:3	107-8502	1	Spacer-Bearing
5:4	302-5	1	Fitting-Grease
6	3-8514	2	Washer-Thrust
7	107-8501	1	Spindle ASM
8	3219-6	1	Nut-Hex

● Not serviced separately



Rubber Deflector Assembly No. 108-7770

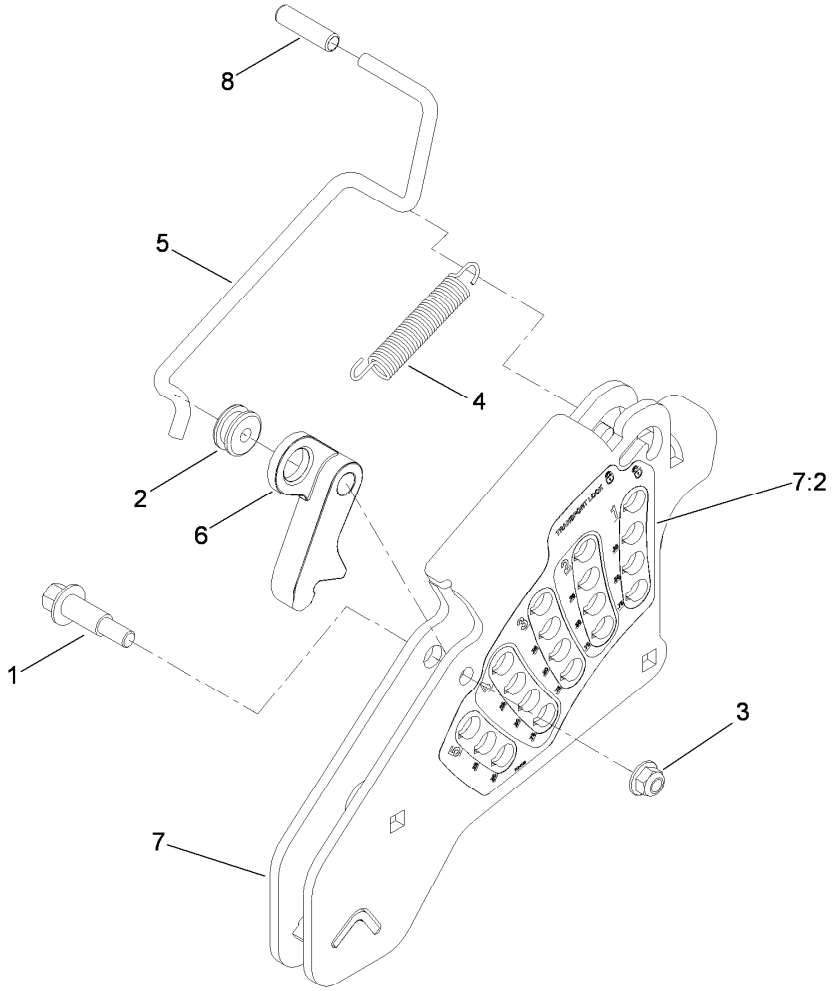
Ref.	*Part Number*	*Qty.*	*Description*
1	3231-25	4	Screw-CARR
2	106-3248-03	1	Strap-Discharge
3	108-5029	1	Deflector-Rubber
4	108-7767-03	1	Bracket-Hinge, Rear
5	108-7766-03	1	Bracket-Hinge, Front
6	3296-39	4	Nut-Lock, NI



Deck Lift Assembly

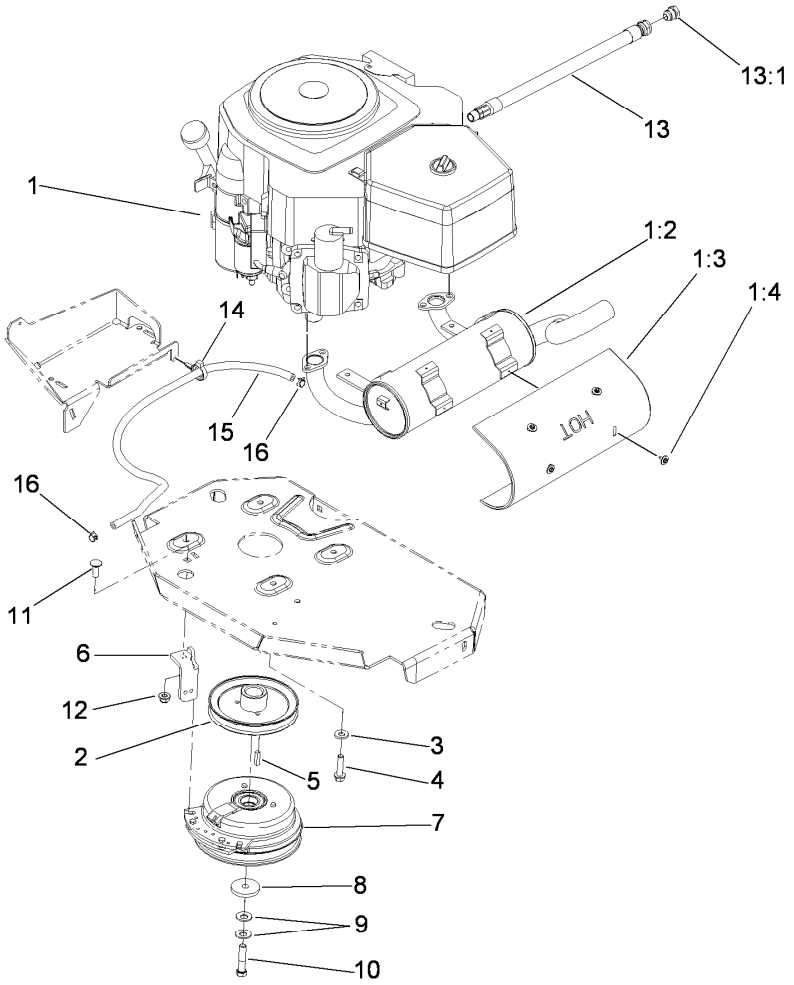
Ref.	Part Number	Qty.	Description
1	109-7952	2	Deck Strut ASM
1:2	109-5009	2	Bushing-Suspension, Rubber
1:3	109-5010	2	Spacer
2	109-5013	1	Panhard Rod ASM
2:2	109-5009	2	Bushing-Suspension, Rubber
2:3	109-5010	2	Spacer
3	86-1990	6	Washer
4	99-5107	12	Nut-Lock
5	325-12	2	Screw-HH
6	325-17	1	Screw-HH
7	3233-34	3	Screw-CARR
8	109-7171-03	2	Support-Bearing, Cross Shaft
9	109-7173	2	Bearing-Cross, Rear Shaft
10	3231-4	6	Screw-CARR
11	104-8301	12	Nut-Flange, NI
12	109-9409	2	Support-Cross Shaft, Bearing Front
13	109-9410	2	Bearing-Shaft Front, Cross
14	3233-37	4	Screw-CARR, Short Neck

Ref.	Part Number	Qty.	Description
15	109-9840	4	Screw-Shoulder, HHF
16	109-7438	1	Height-Of-Cut ASM
17	109-9065	1	Screw-HH
18	3296-23	1	Nut-Lock, NI
19	3231-2	2	Screw-CARR
20	116-0465-03	1	Lift-Deck, Front
21	116-0756	4	Deck Lift Chain ASM
21:2	109-9065	1	Screw-HH
21:3	32128-37	1	Nut-HF
22	116-0559	1	Bolt-TAP
23	32128-37	6	Nut-HF
24	109-9066	4	Yoke-Adjust, Deck
25	3274-18	4	Screw-HSH
26	3218-2	8	Nut-Jam
27	116-0459-03	1	Lift-Deck, Rear
29	116-0780	2	Screw-HHF, Shoulder
30	116-0797-03	1	Link-Lift, Deck
31	116-0886	1	Extension Spring ASM
32	109-8757	1	Pin-HOC
33	109-9071-01	1	Lever-Foot
34	3256-28	2	Washer-Flat
35	323-58	1	Bolt-TAP, HH



Height-of-Cut Assembly No. 109-7438

Ref.	*Part Number*	*Qty.*	*Description*
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



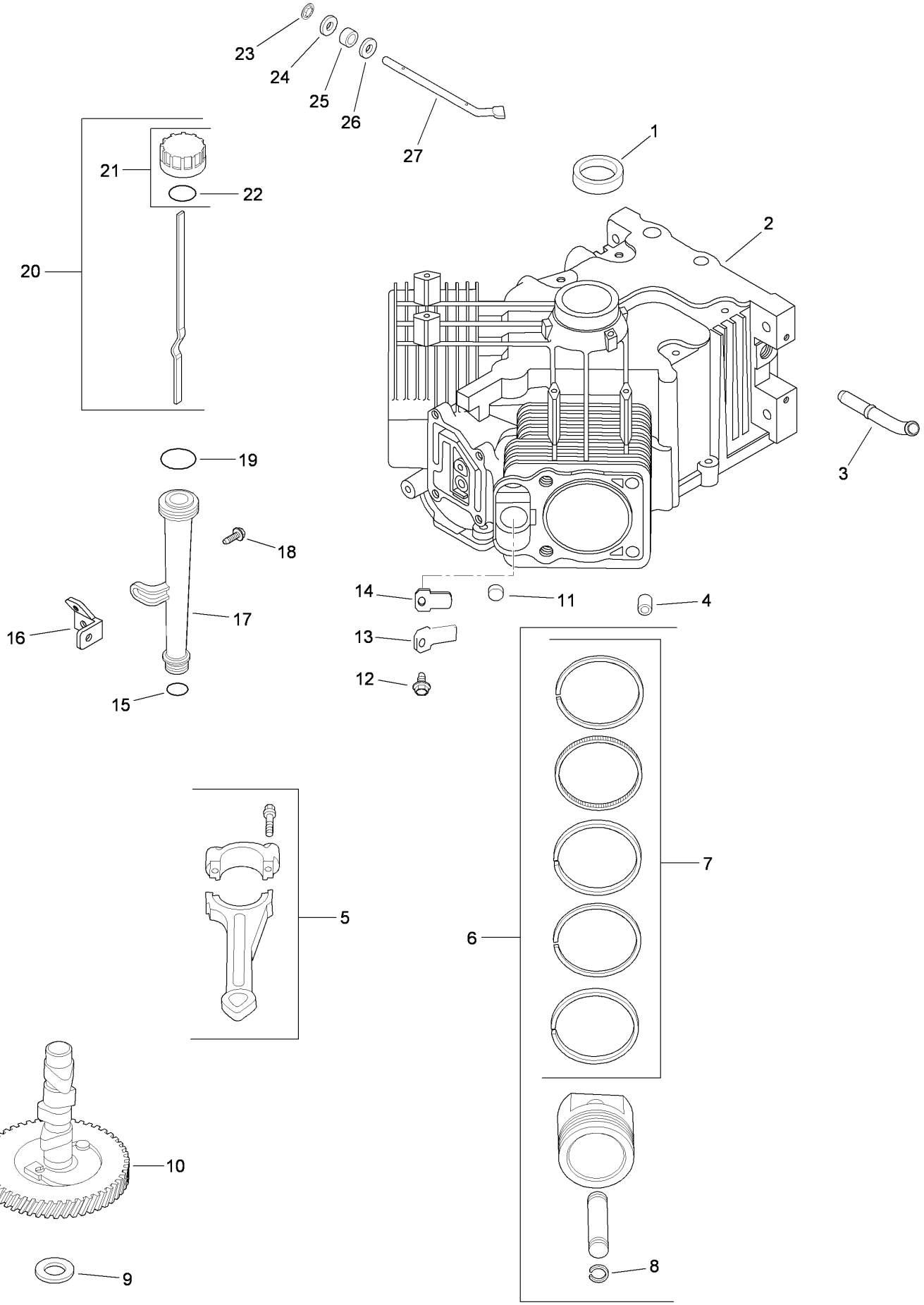
Engine, Clutch and Muffler Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Engine-Kohler Cv680-3020 ●■
1:2	117-6151	1	Muffler
1:3	117-6152	1	Guard-Muffler
1:4	116-1103	4	Screw-HH, Thread Forming
2	109-9905	1	Sheave
3	98-5975	4	Washer-Belleville
4	32144-102	4	Screw-HWH
5	1-807259	1	Key
6	109-8138	1	Anchor-Clutch
7	109-9282	1	Clutch
8	109-6919	1	Washer-Clutch
9	1-603610	2	Washer-Spring
10	109-9762	1	Screw-HH W/Loctite
11	3231-22	1	Screw-CARR
12	104-8301	1	Nut-Flange, NI
13	116-0013	1	Oil Drain Hose ASM
13:1	109-1012	1	Plug
14	105-1853	1	Clamp-Hose
15	109-0286	1	Hose-Fuel
16	2412-98	2	Clamp

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

Crankcase Assembly
Kohler CV680-3020



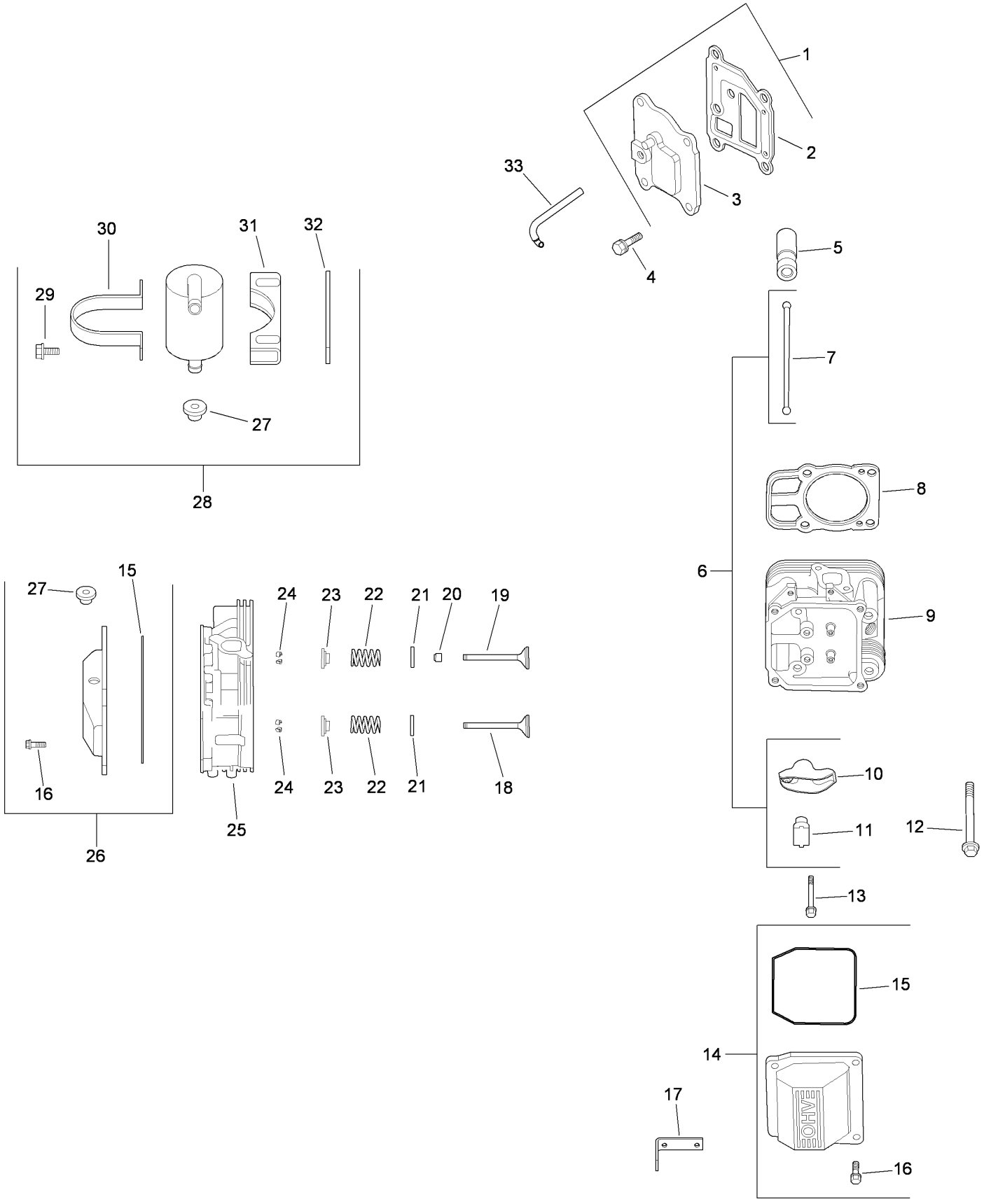
Crankcase Assembly
Kohler CV680-3020 (continued)

Ref.	Part Number	Qty.	Description
1	24 032 19-S	1	Seal-Oil (Helix Lip) ■
2	24 782 14	1	Cv23-674 Mini Block ■
3	24 294 13-S	1	Fitting ■
4	24 380 16-S	6	Pin-Locating ■
5	24 067 24-S	2	Rod-Connecting (STD) ■
5	24 067 25-S	2	Rod-Connecting (.25) ■
6	24 874 34-S	2	Piston W/Ring Set (STD, 80Mm) (Includes 7, 8) ■
6	24 874 35-S	2	Piston W/Ring Set (.08) ■
6	24 874 36-S	2	Piston W/Ring Set (.25) ■
6	24 874 37-S	2	Piston W/Ring Set (.50) ■
7	24 108 18-S	2	Piston Ring Set (STD) ■
7	24 108 19-S	2	Piston Ring Set (.08) ■
7	24 108 20-S	2	Piston Ring Set (.25) ■
7	24 108 21-S	2	Piston Ring Set (.50) ■
8	24 018 01-S	4	Retainer-Pin, Piston ■
9	12 422 09-S	1	Shim-Camshaft (Red .032) ■
9	12 422 13-S	1	Shim-Camshaft (Black .04) ■
9	12 422 07-S	1	Shim-Camshaft (White .028) ■
9	12 422 08-S	1	Shim-Camshaft (Blue .03) ■
9	12 422 10-S	1	Shim-Camshaft (Yellow .034) ■
9	12 422 11-S	1	Shim-Camshaft (Green .036) ■
9	12 422 12-S	1	Shim-Camshaft (Gray .038) ■
10	24 012 10-S	1	Camshaft Kit ■
11	52 139 09-S	1	Plug-Cup ■
12	M-545010-S	2	Screw-HHFTF (M5X.80X10) ■
13	24 018 04-S	2	Retainer-Reed, Breather ■
14	24 402 05-S	2	Reed-Breather ■
15	12 153 01-S	1	O-Ring (Lower Oil Fill Tube) ■
16	24 126 19-S	1	Bracket-Tube, Oil Fill ■
17	12 123 35-S	1	Oil Fill Tube ASM ■
18	M-545016-S	1	Screw-Flange, Thread Forming (M5X0.8X16) ■
19	12 153 02-S	1	O-Ring (Upper Oil Fill Tube) ■
20	24 038 04-S	1	Dipstick ASM (Includes 21, 22) ■
21	24 755 46-S	1	Oil Fill Cap Kit (Yellow) ■
22	25 153 02-S	1	O-Ring (Dipstick) ■
23	24 018 09-S	1	Retainer-Ring ■
24	M-931010-S	1	Washer-Flat (9Mm) ■
25	28 032 09-S	1	Seal-Cross Shaft, Governor ■
26	24 468 15-S	1	Washer-Flat (11/32) (Bottom) ■
27	24 144 38-S	1	Shaft-Cross, Governor ■
	25 357 14-S	1	Lubricant-Camshaft ■ ●
	24 755 108-S	1	Gasket Set ■ ●

● Not illustrated

■ Obtain parts from www.kohlerplus.com

Head, Valve and Breather Assembly
Kohler CV680-3020

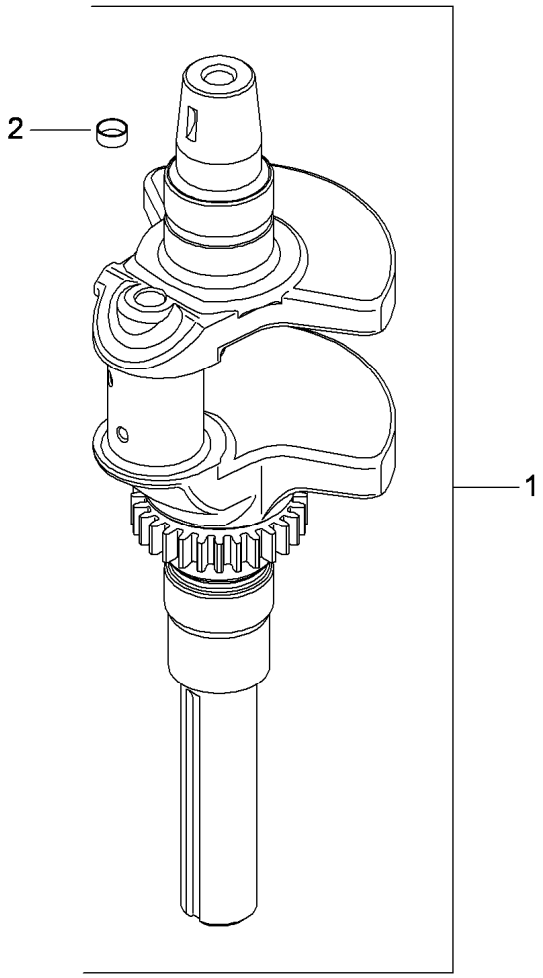


Head, Valve and Breather Assembly
Kohler CV680-3020 (continued)

Ref.	Part Number	Qty.	Description
1	24 033 03-S	1	Breather Cover W/Gasket Kit (Includes 2, 3) ■
2	24 041 51-S	1	Gasket-Breather ■
3	24 096 87-S	1	Cover-Breather ■
4	M-645020-S	4	Screw-HHFTF (M6X1.0X20) ■
5	25 351 04-S	4	Hydraulic Valve Lifter Kit (Includes 25 357 14-S) ■
6	24 755 66-S	1	Valve Train Kit (Includes 7, 10, 11) ■
7	24 411 05-S	4	Rod-Push ■
8	24 841 02-S	2	Cylinder Head Gasket Kit ■
9	24 318 70-S	1	Cylinder Head ASM (Cylinder No.2) ■
10	24 599 02-S	4	Pivot-Arm, Rocker ■
11	25 186 01-S	4	Arm-Rocker ■
12	M-640034-S	4	Screw-Flange (M6X1.0X34) ■
13	12 086 12-S	8	Screw ■
14	24 755 141-S	1	Plain Rocker Cover Kit (Includes 15 [qty 1], 16 [qty 4]) ■
15	24 153 30-S	2	O-Ring (Valve Cover) ■
16	M-651030-S	8	Screw-Flange (M6X1.0X30) ■
17	24 445 01-S	1	Strap-Lifting ■
18	24 016 01-S	2	Valve-Exhaust (STD) ■
18	24 016 02-S	2	Valve-Exhaust (.25) ■
19	24 017 01-S	2	Valve-Intake (STD) ■
19	24 017 02-S	2	Valve-Intake (.25) ■
20	66 032 05-S	2	Seal-Stem, Valve ■
21	235011-S	4	Retainer-Spring ■
22	24 089 02-S	4	Spring-Valve ■
23	12 173 01-S	4	Cap-Spring, Valve ■
24	12 755 03-S	4	Retainer Kit ■
25	24 318 67-S	1	Cylinder Head ASM (Cylinder No.1) ■
26	24 755 142-S	1	Breather Valve Cover ASM (Includes 15 [qty 1], 16 [qty 4], 27) ■
27	25 313 03-S	1	Grommet-Rubber ■
28	24 755 57-S	1	Breather Valve Cover Kit (Includes 27, 29-32) ■
29	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ■
30	24 445 02-S	1	Strap-Breather ■
31	24 126 44-S	1	Bracket-Separator, Breather ■
32	24 112 12-S	1	Spacer ■
33	24 326 03-S	1	Hose-Breather ■
	24 755 147-S	2	Cylinder Head Hardware Kit (Services 1 Head. Qtys Listed For Both Heads) (Includes Items 7, 10-12, 18-24) ■ ●
	25 357 14-S	1	Lubricant-Camshaft ■ ●

● Not illustrated

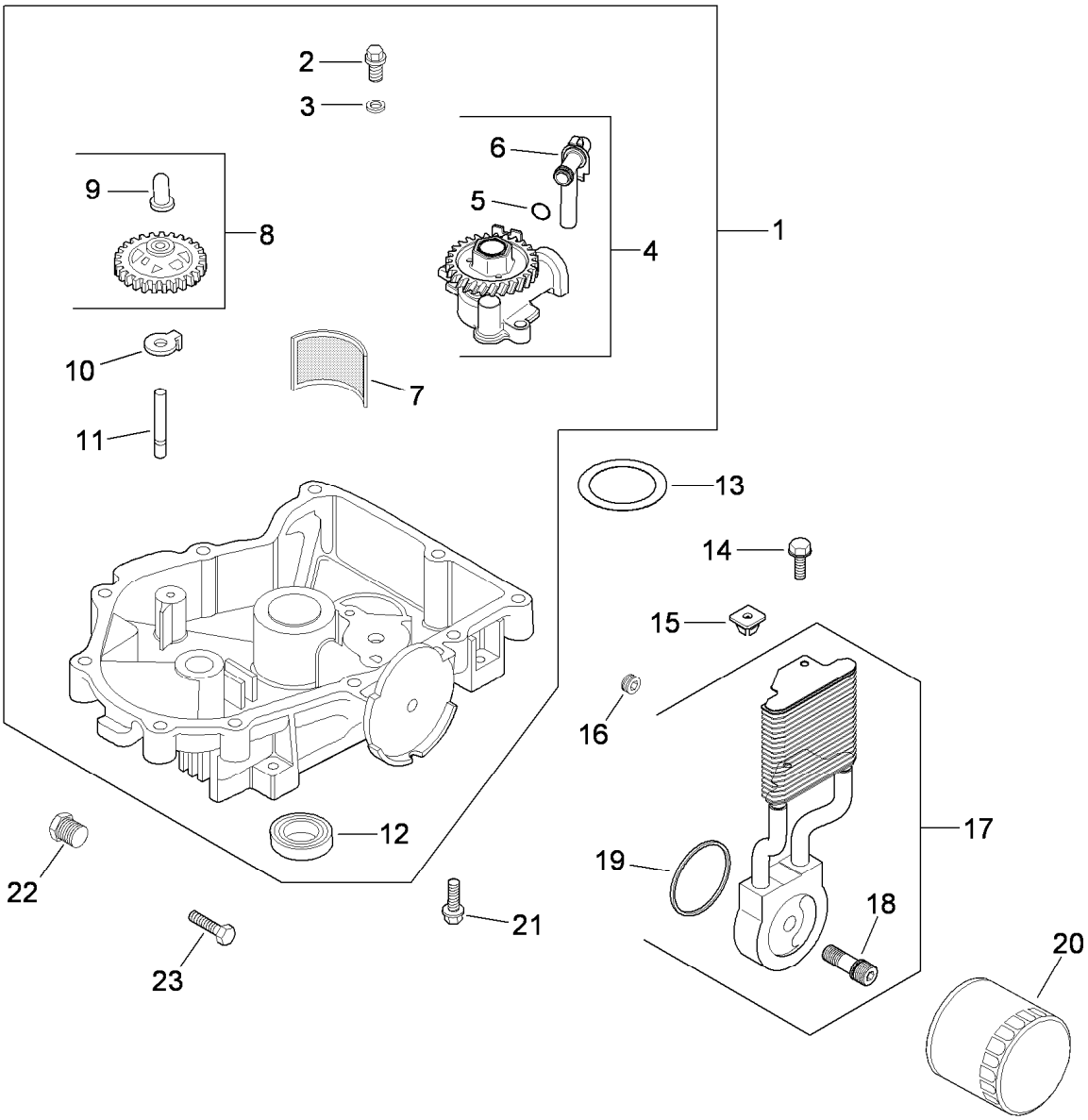
■ Obtain parts from www.kohlerplus.com



Crankshaft Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	24 014 72-S	1	Crankshaft ASM (Includes 2) ●
2	52 139 09-S	1	Plug-Cup ●

● Obtain parts from www.kohlerplus.com

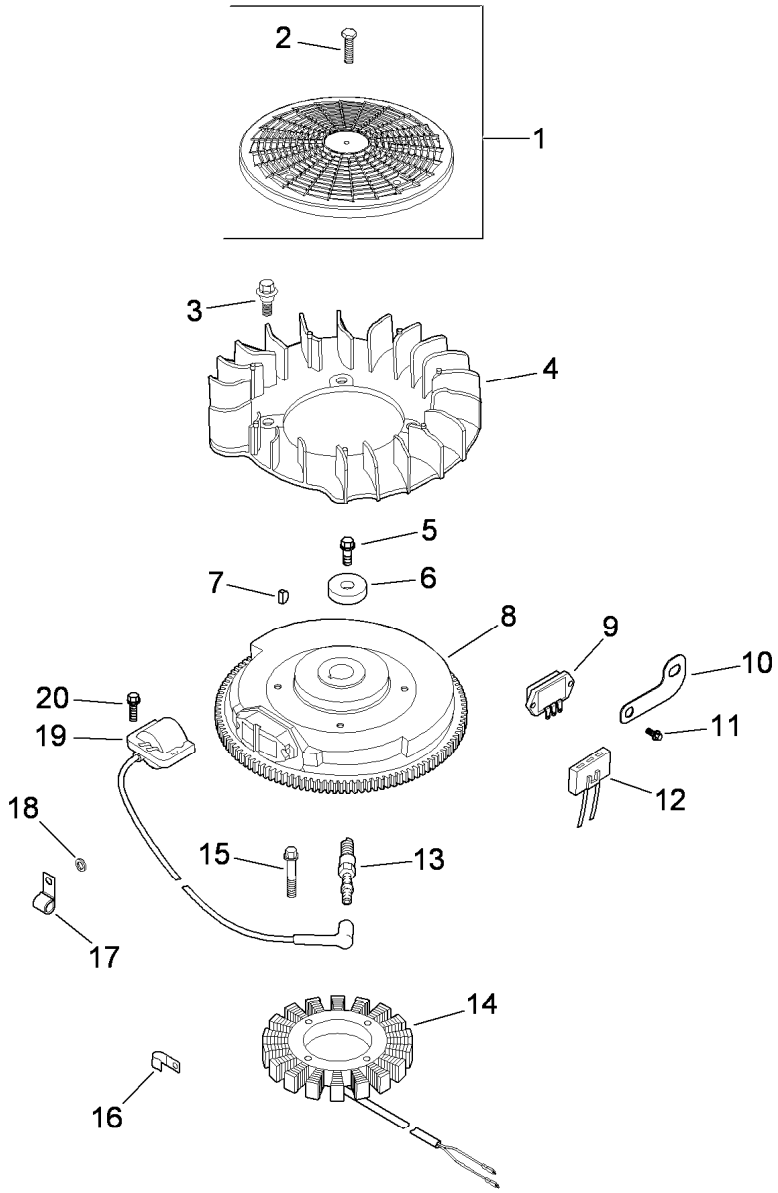


Oil Pan and Lubrication Assembly
Kohler CV680-3020

Ref.	*Part Number*	*Qty.*	*Description*
1	24 199 24-S	1	Oil Pan ASM (Includes 2-12) ●
2	M-645025-S	2	Screw-Flange, Thread Forming (M6X1.0X25) ●
3	M-631005-S	2	Washer-Flat (6 Mm) ●
4	24 393 51-S	1	Oil Pump ASM (Includes 5, 6) ●
5	24 153 01-S	1	O-Ring (Oil Pick-Up) ●
6	24 381 11-S	1	Tube-Pickup, Oil ●
7	24 162 26-S	1	Screen-Oil ●
8	24 043 12-S	1	Governor Gear W/Pin Kit (Includes 9) ●
9	12 380 01-S	1	Pin-Regulating, Governor ●
10	24 448 02-S	1	Tab-Locking ●
11	12 144 02-S	1	Shaft-Gear, Governor ●

Ref.	*Part Number*	*Qty.*	*Description*
12	25 032 06-S	1	Seal-Oil ●
13	24 153 08-S	1	O-Ring ●
14	24 086 12-S	2	Screw-TAP (M6X1.7X18) ●
15	25 100 37-S	2	Nut-Plastic (Black) ●
16	25 139 62-S	1	Plug-Pipe, HH (3/8) ●
17	54 755 21-S	1	Oil Cooler Kit (Metal) (Includes 18, 19) ●
18	24 136 05-S	1	Nipple-Filter, Oil ●
19	24 153 21-S	1	O-Ring (Oil Cooler) ●
20	52 050 02-S	1	Filter-Oil ●
21	24 086 17-S	9	Screw-Flange (M8X1.25X45) ●
22	25 139 57-S	1	Plug-Pipe, Sq HD (3/8) ●
23	25 086 17-S	1	Screw ●

● Obtain parts from www.kohlerplus.com



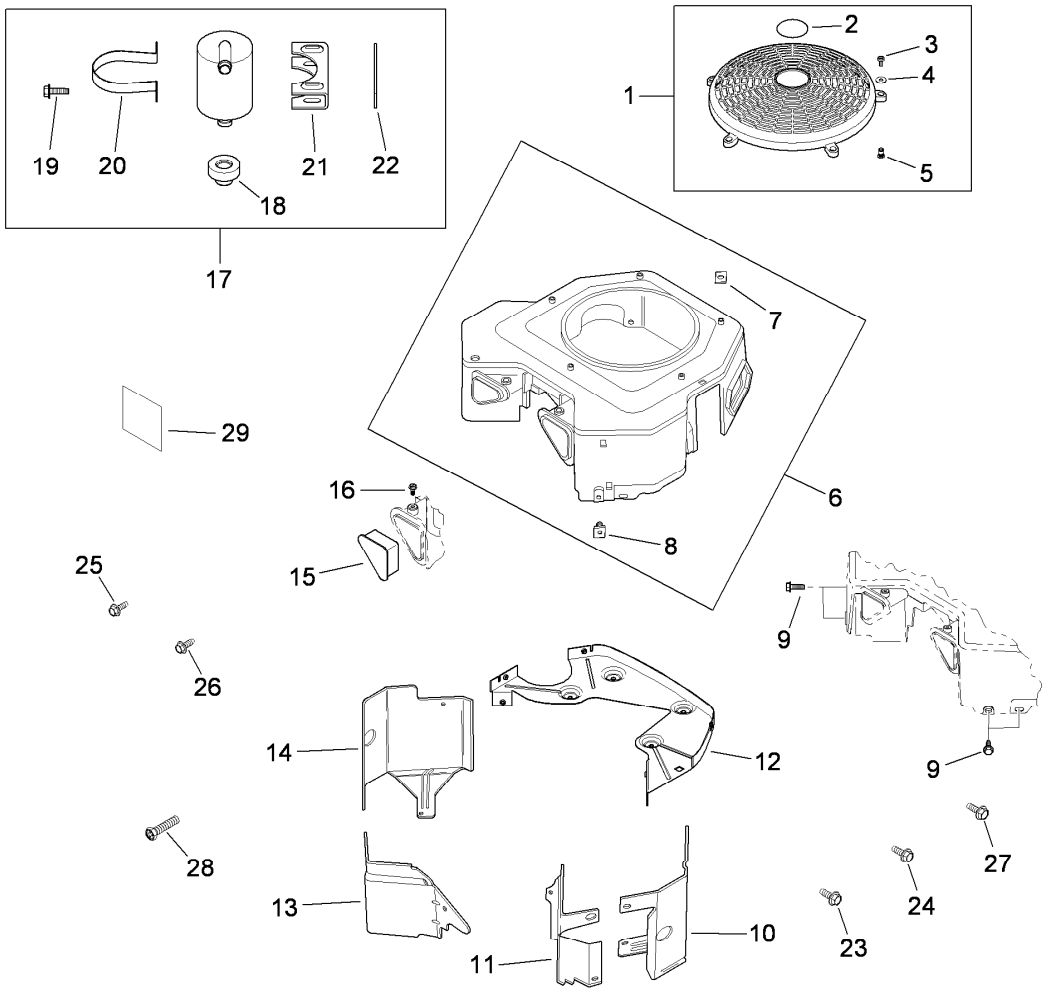
Ignition and Electrical Assembly
Kohler CV680-3020

Ref.	Part Number	Qty.	Description
1	54 755 15-S	1	Grass Screen Kit (Includes 2) ■
2	25 086 117-S	4	Screw-Flange, Sems (M4X.7X25) ■
3	25 086 47-S	4	Bolt-Shoulder (M6X1.0X16) ■
4	24 157 12-S	1	Fan ■
5	12 086 14-S	1	Screw-Flange (M10X1.5X45) ■
6	12 468 03-S	1	Washer-Flat (13/32) ■
7	X-42-15-S	1	Key (3/16 X 5/8) ■
8	24 025 55-S	1	Flywheel ASM ■
9	41 403 10-S	1	Rectifier/Regulator ■
10	24 126 137-S	1	Bracket-Strap, Ground ■
11	25 086 157-S	2	Screw-Hex Flange, Hi-Lo ■
12	25 155 41-S	1	Connector (3 Contact) ■

Ref.	Part Number	Qty.	Description
13	25 132 14-S	2	Spark Plug (R F I) ■
14	237878-S	1	15 Amp Stator Kit (Includes 25 452 01-S) ■
15	M-548025-S	2	Screw-Thread Forming (M5X0.8X25) ■
16	235173-S	1	Clip-Cable ■
17	210281-S	1	Clip ■
18	X-25-63-S	1	Washer-Flat (1/4) ■
19	24 584 45-S	2	Module-Ignition (C D I Fixed) ■
20	M-545020-S	4	Screw-Flange, Thread Forming (M5X.8X20) ■
	24 176 137-S	1	Wiring Harness ASM ■ ●
	25 454 07-S	2	Tie-Wire ■ ●
	25 452 01-S	2	Terminal ■ ●

● Not illustrated

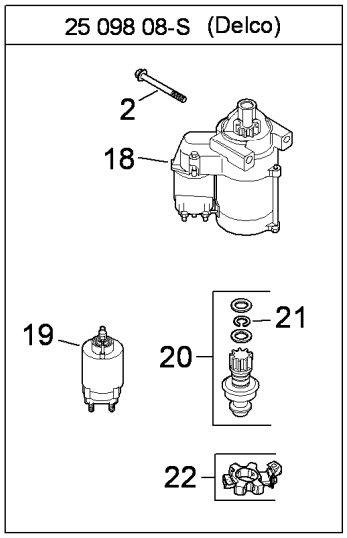
■ Obtain parts from www.kohlerplus.com

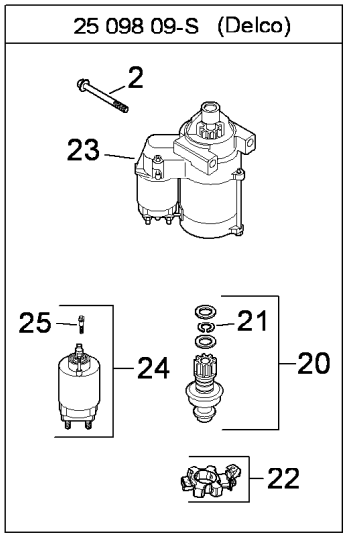


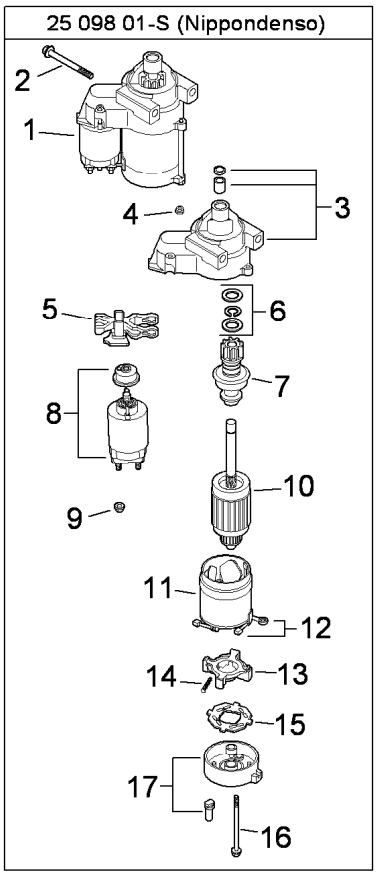
Blower Housing Assembly
Kohler CV680-3020

Ref.	Part Number	Qty.	Description
1	24 755 81-S	1	Fixed Guard Kit (Includes 2-5) ●
2	24 113 18-S	1	Decal-Screen, Grass ●
3	25 086 160-S	5	Screw-Sems ●
4	24 468 10-S	5	Washer-Plain (1/4) ●
5	24 332 01-S	5	Insert-Threaded ●
6	24 027 91-S	1	Blower Housing Kit (Includes 7, 8) ●
7	25 100 37-S	1	Nut-Plastic (Black) ●
8	24 100 02-S	4	Nut-Plastic ●
9	M-645016-S	4	Screw-Flange, Thread Forming (M6X1.0X16) ●
10	24 063 39-S	1	Baffle-Barrel, Cylinder (No. 2 Side) Use 24 063 76-S Baffle ●
11	24 063 90-S	1	Baffle-Valley, Cylinder (No.2 Side) ●
12	24 146 55-S	1	Plate-Backing ●
13	24 063 89-S	1	Baffle-Valley, Cylinder (No.1 Side) ●
14	24 063 45-S	1	Barrel-Cylinder (No.1 Side) ●
15	24 096 17-S	2	Cover-Housing, Blower ●
16	25 086 91-S	1	Screw-Wsh HD Tap (8-18X.50) ●
17	24 755 57-S	1	Breather Separator Kit (Includes 18-22) ●
18	25 313 03-S	1	Grommet-Rubber ●
19	M-545016-S	3	Screw-Flange, Thread Forming (M5X0.8X16) ●
20	24 445 02-S	1	Strap-Breather ●
21	24 126 44-S	1	Bracket-Separator, Breather ●
22	24 112 12-S	1	Spacer ●
23	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16) ●
24	M-645020-S	3	Screw-HHFTF (M6X1.0X20) ●
25	M-561016-S	1	Screw-Flange, Thread Forming (M5X.80X16) ●
26	M-545010-S	2	Screw-HHFTF (M5X.80X10) ●
27	M-645016-S	2	Screw-Flange, Thread Forming (M6X1.0X16) ●
28	24 086 18-S	2	Screw-Phl HD (11-16X.88) ●
29	41 037 10-S	1	Nameplate-Service ●

● Obtain parts from www.kohlerplus.com







Service starter components according to the part number printed on the starter

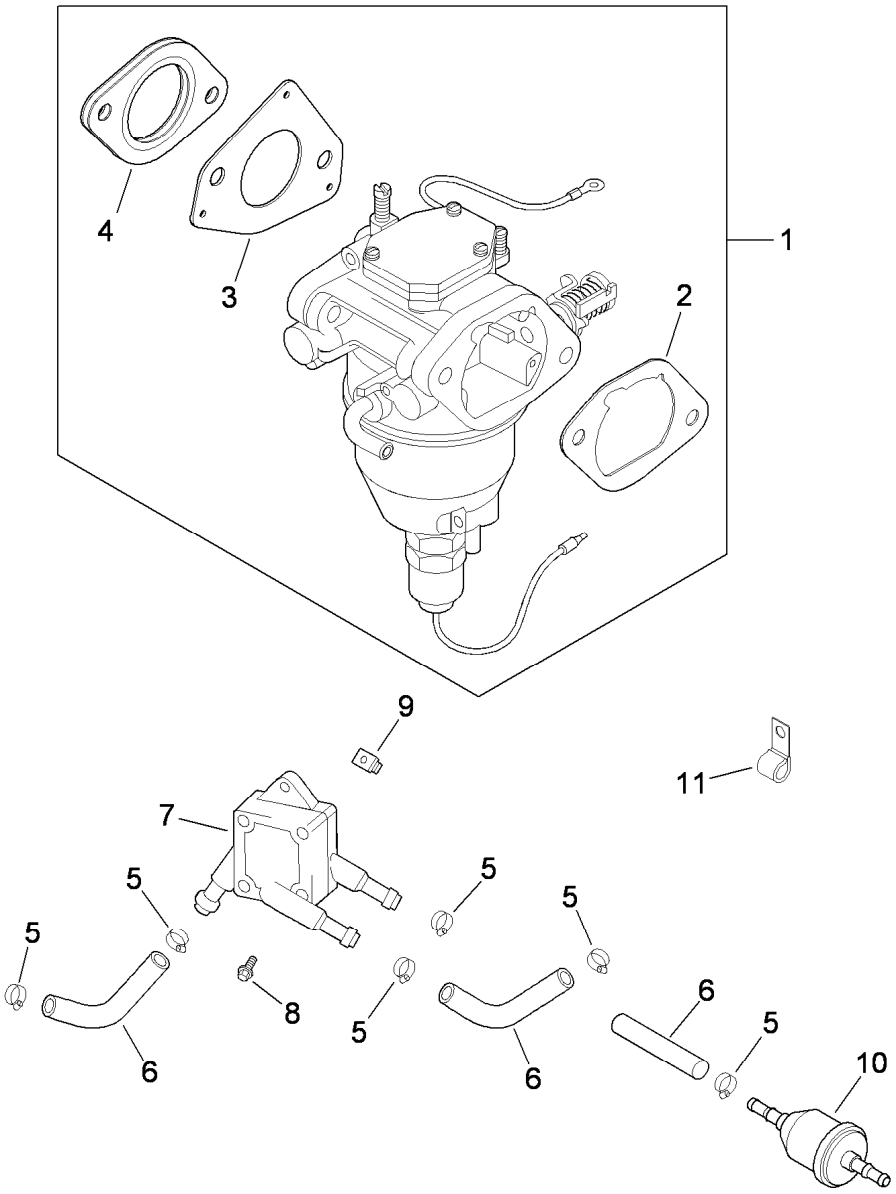
Starter components are NOT interchangeable

To replace complete Starter Assembly, Order Part Number 25 098 09-S

Starter Assembly
Kohler CV680-3020

Ref.	*Part Number*	*Qty.*	*Description*
1	24 098 01-S	1	Starter ASM (Solenoid Shift) (Use 25 098 08-S Starter) ●
2	M-839080-S	2	Screw-Flg (M8X1.25X80) ●
3	24 081 04-S	1	Cap-End, Drive ●
4	52 100 09-S	1	Nut ●
5	12 090 10-S	1	Lever-Drive, Starter ●
6	24 755 84-S	1	Starter Repair Kit ●
7	12 239 01-S	1	Drive-Pinion ●
8	52 435 02-S	1	Solenoid ●
9	52 100 10-S	2	Nut-Starter ●
10	12 170 04-S	1	Armature-Starter ●
11	12 471 01-S	1	Frame W/Brushes ASM ●
12	52 323 03-S	1	Holder-Brush ●
13	52 221 01-S	1	Brush And Spring Kit ●
14	52 089 09-S	1	Spring-Brush ●
15	52 168 01-S	1	Insulator ●
16	52 211 05-S	2	Bolt-Thru ●
17	24 301 01-S	1	Commutator-Cap, End ●
18	25 098 08-S	1	Starter ASM (Solenoid Shift) (Use 25 098 09-S Starter) ●
19	25 435 04-S	1	Solenoid Kit ●
20	25 755 33-S	1	Starter Pinion Drive Kit (Includes 21) ●
21	25 141 05-S	1	Ring-Retaining ●
22	25 221 01-S	1	Brush Holder Kit ●
23	25 098 09-S	1	Starter ASM (Solenoid Shift) (Includes 2, 20, 21, 22, 24, 25) ●
24	25 435 06-S	1	Solenoid Kit (Includes 25) ●
25	25 086 113-S	3	Screw-Torx Head, External ●

● Obtain parts from www.kohlerplus.com

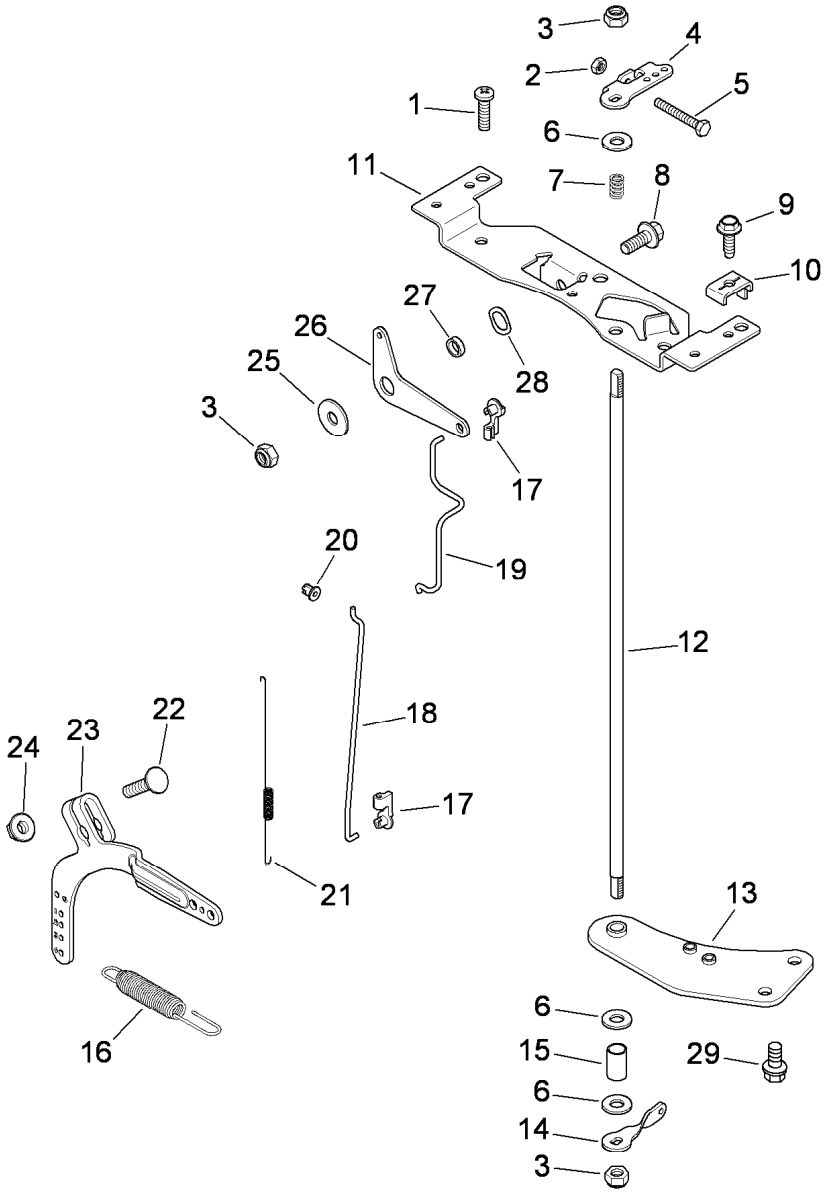


Fuel System Assembly
Kohler CV680-3020

Ref.	*Part Number*	*Qty.*	*Description*
1	24 853 97-S	1	Carburetor Kit W/Gaskets (Includes 2-4) ■
2	24 041 14-S	1	Gasket-Base, Air Cleaner ■
3	24 041 52-S	1	Gasket-Carburetor ■
4	24 041 15-S	1	Gasket-Carburetor ■
5	25 237 14-S	6	Clamp-Hose, Spring (1/2) ■
6	25 111 34-S	2	Line-Fuel (24.0 Cut To Length) ■
7	24 393 16-S	1	Pump-Fuel ■
8	24 086 12-S	2	Screw-TAP (M6X1.7X18) ■
9	25 100 37-S	2	Nut-Plastic (Black) ■
10	24 050 13-S	1	Filter-Fuel ■
11	47 154 01-S	1	Clip-Cable ■
	24 757 36-S	1	Choke Repair/Service Kit ■●
	24 757 44-S	1	Float Repair Kit ■●
	24 757 45-S	1	Solenoid Valve Repair Kit ■●
	24 757 46-S	1	Overhaul Kit W/Gaskets ■●

● Not illustrated

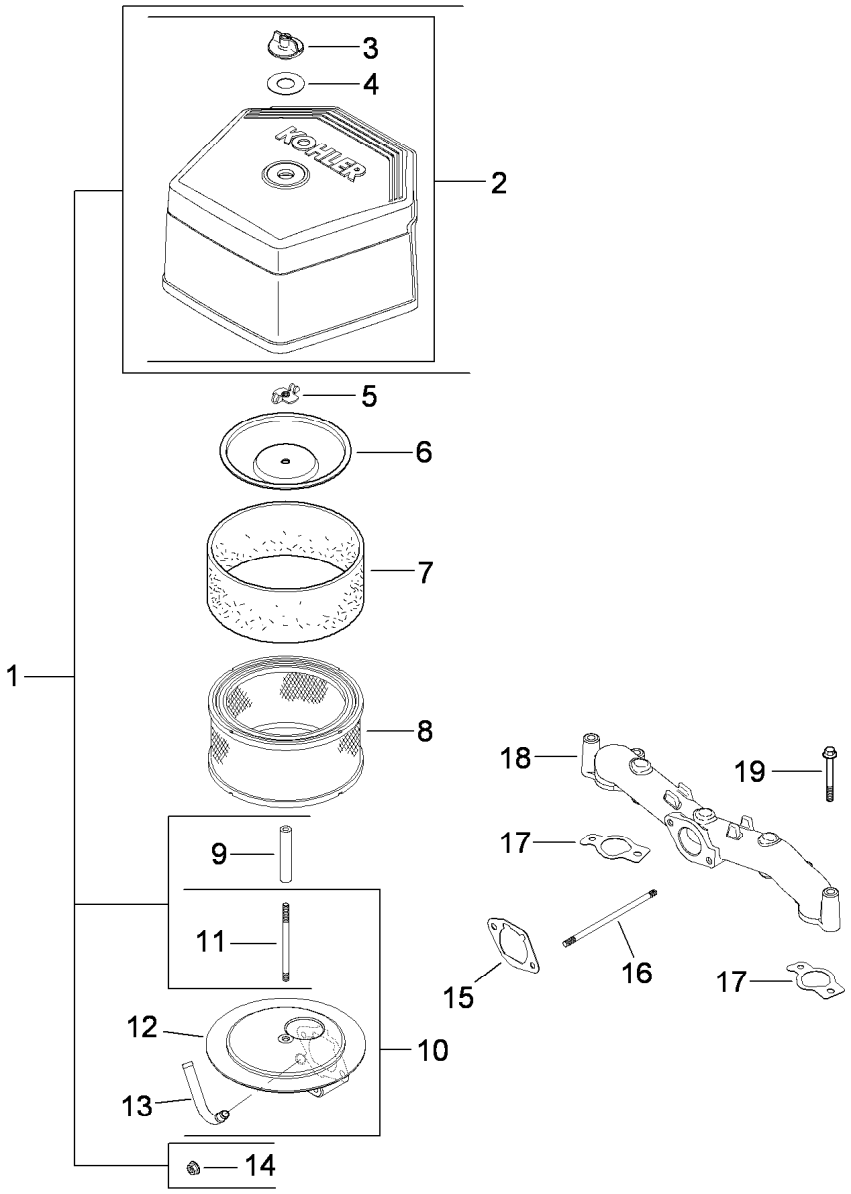
■ Obtain parts from www.kohlerplus.com



Engine Control Assembly
Kohler CV680-3020

Ref.	Part Number	Qty.	Description
1	24 086 06-S	2	Screw-PPH (11-16X3/4) ●
2	M-446030-S	1	Nut (M4X0.7) ●
3	M-647060-S	3	Nut-Lock (M6X1.0) ●
4	24 090 09-S	1	Lever-Control, Throttle ●
5	M-401030-S	1	Screw (M4X0.7X30) ●
6	X-25-72-S	1	Washer-Plain (1/4) ●
7	24 089 20-S	1	Spring-Shaft, Throttle ●
8	M-639016-S	1	Screw-HF (M6X1.0X16) ●
9	M-545016-S	2	Screw-Flange, Thread Forming (M5X0.8X16) ●
10	12 237 01-S	2	Clamp-Cable ●
11	24 126 111-S	1	Bracket-Control ●
12	24 144 11-S	1	Shaft-Throttle ●
13	24 126 162-S	1	Bracket-Shaft, Throttle ●
14	24 090 12-S	1	Lever-Control, Throttle ●
15	24 112 10-S	1	Spacer ●
16	24 089 49-S	1	Spring-Governor (Orange) ●
17	25 158 11-S	2	Bushing-Retaining, Linkage ●
18	24 079 04-S	1	Linkage-Throttle ●
19	24 079 10-S	1	Linkage-Choke ●
20	25 158 08-S	1	Bushing-Linkage, Throttle ●
21	24 089 01-S	1	Spring-Linkage ●
22	24 211 03-S	1	Bolt-Sq Neck, Rd HD (M6X1.0X25) ●
23	24 090 51-S	1	Lever-Governor ●
24	M-641060-S	1	Nut-Flange (M6X1.0) ●
25	X-25-52-S	1	Washer-Flat (1/4) ●
26	24 090 20-S	1	Lever-Choke ●
27	25 431 01-S	1	Spacer ●
28	277341-S	1	Washer-Spring (3/8) ●
29	M-645016-S	1	Screw-Flange, Thread Forming (M6X1.0X16) ●

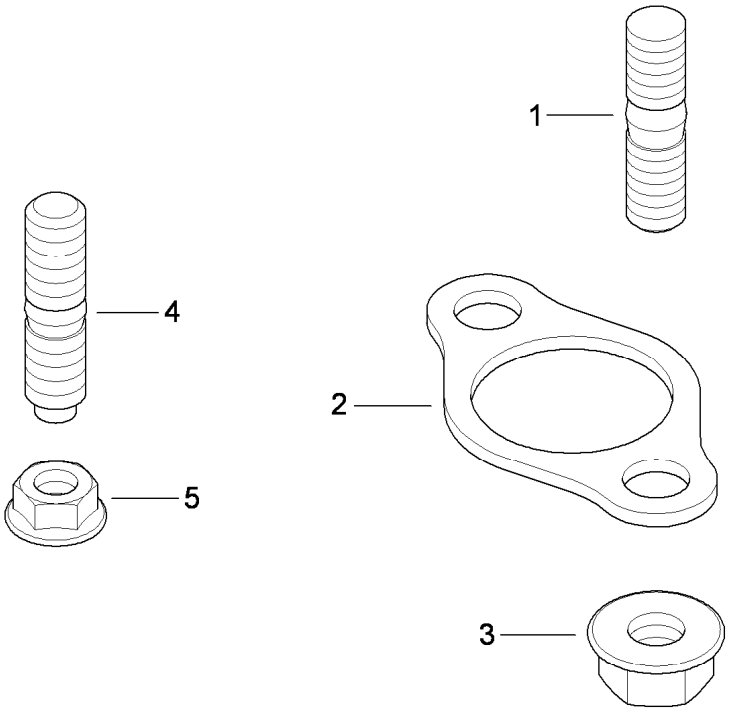
● Obtain parts from www.kohlerplus.com



Air Intake and Filtration Assembly
Kohler CV680-3020

Ref.	Part Number	Qty.	Description
1	24 743 17-S	1	Air Cleaner ASM (W A W B) (Includes 2-4, 9, 11, 14) ●
2	24 743 11-S	1	Air Cleaner Cover ASM (Includes 3, 4) ●
3	25 341 04-S	1	Knob-Cover ●
4	24 041 27-S	1	Gasket-Cover Knob, Air Cleaner ●
5	12 100 01-S	1	Nut-Wing ●
6	52 082 04-S	1	Cover-Air Cleaner, Inner ●
7	45 083 01-S	1	Element-Cleaner, Pre ●
8	45 083 02-S	1	Element-Cleaner, Air ●
9	24 032 04-S	1	Seal ●
10	24 054 20-S	1	Air Cleaner ASM (Includes 11-13) ●
11	24 072 06-S	1	Stud (M6X1.0X93) ●
12	24 054 07-S	1	Base-Cleaner, Air ●
13	24 294 01-S	1	Elbow ●
14	M-641060-S	2	Nut-Flange (M6X1.0) ●
15	24 041 14-S	1	Gasket-Base, Air Cleaner ●
16	M-629128-S	2	Stud (M6X1.0X128) ●
17	24 041 01-S	2	Gasket-Manifold, Intake ●
18	24 164 06-S	1	Manifold-Intake ●
19	25 086 84-S	4	Screw-HF (M6X1.0X55) ●

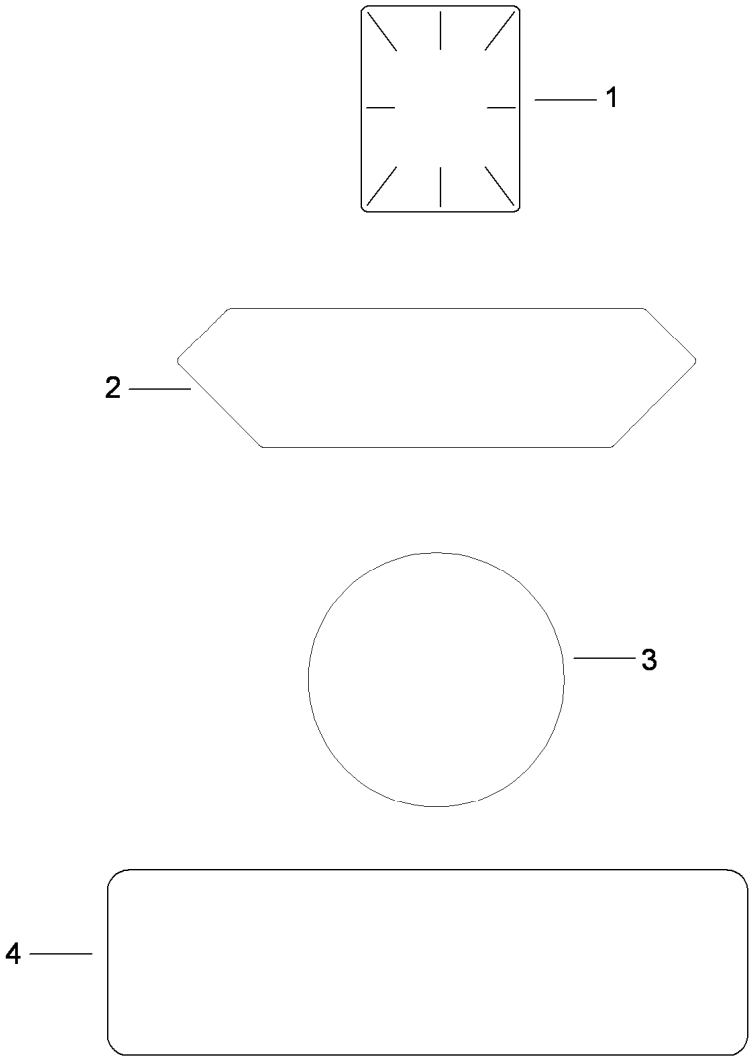
● Obtain parts from www.kohlerplus.com



Exhaust Assembly
Kohler CV680-3020

Ref.	*Part Number*	*Qty.*	*Description*
1	24 072 08-S	4	Stud-Exhaust (M6X1.0X37) ●
2	24 041 49-S	2	Gasket-Exhaust ●
3	M-841080-S	4	Nut-Flange (M8X1.25) ●
4	25 072 14-S	4	Stud (M8X1.25X33) ●
5	M-641060-S	4	Nut-Flange (M6X1.0) ●

● Obtain parts from www.kohlerplus.com



Artwork is representative
Actual labels may differ depending on model and specification number

Decals
Kohler CV680-3020

Ref.	*Part Number*	*Qty.*	*Description*
1	25 113 39-S	1	Decal-Laminate, Clear ●
2	24 113 25-S	1	Decal-Cooler, Oil ●
3	24 113 18-S	1	Decal-Screen, Grass ●
4	24 113 81-S	1	Decal-23 Hp ●

● Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 74901 Z Master G3 Riding Mower, with 48in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Hitch Kit	109-9487
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7466
Light Kit	116-1154
Z Stand Kit	117-0350
Operator-Controlled Discharge Chute Kit	117-3600
Deluxe Suspension Seat Kit	117-6174
Blower and Drive Kit	78551
E-Z Vac Twin Bagging System	78562
E-Z Vac DFS Collection System	78566
Trash Holder Kit	TC26

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Count on it.