Form No. 3361-232 Rev B

TORO®

Count on it.

Parts Catalog

Z Master® G3 Riding Mower

with 52in TURBO FORCE® Side Discharge Mower

Model No. 74903—Serial No. 290000001 and Up

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: Liquid Propane

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

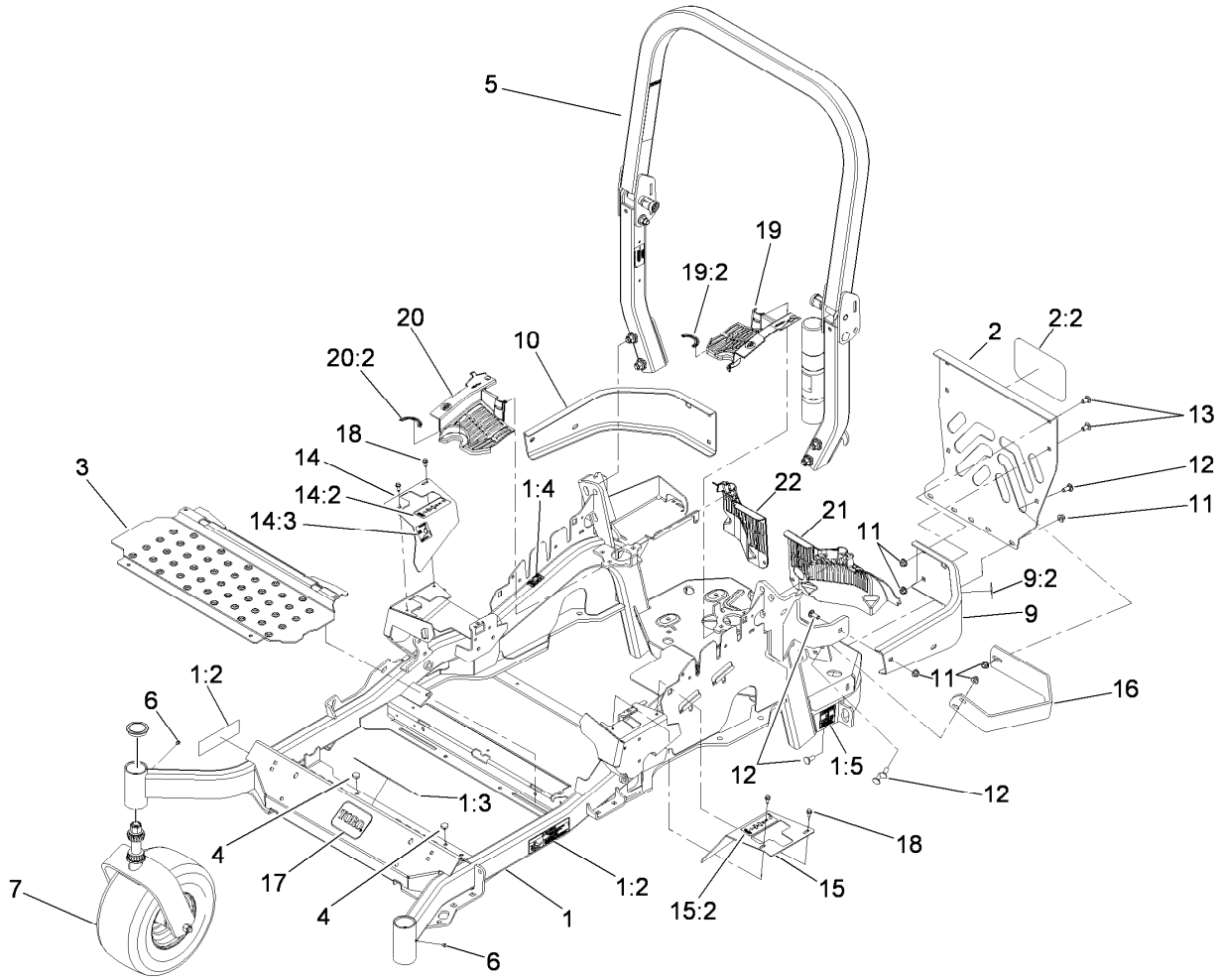
TTH: torx truss head

© 2010—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

Contact us at www.Toro.com.
Printed in the USA.
All Rights Reserved

Contents

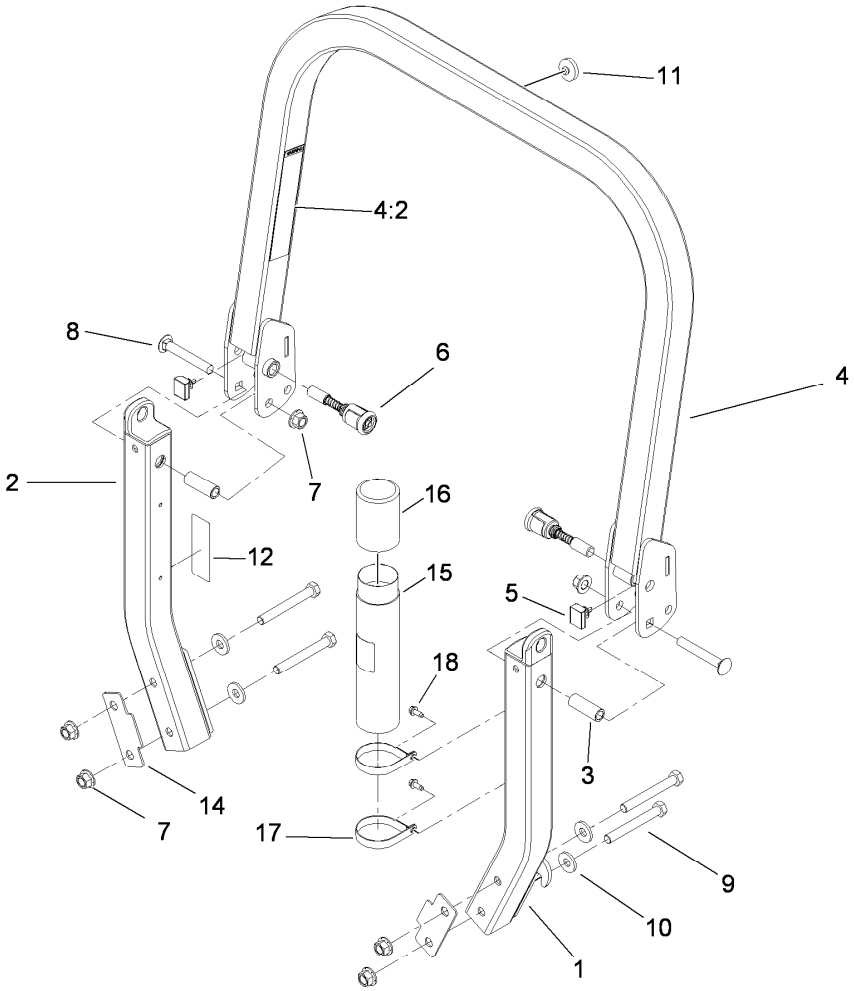
Front Frame and Caster Wheel Assembly 4
Roll-Over Protection System Assembly No. 116-0231 5
Caster Wheel and Fork Assembly 6
Hydraulic Pump, Idler and Belt Assembly 7
Pump Ilder Assembly No. 116-1255 8
LH Hydro Assembly No. 116-1322 9
RH Hydro Assembly No. 116-1323 10
Rear Wheel and Park Brake Assembly 11
Brake Handle Assembly No. 117-0383 12
Fuel System Assembly 13
Fuel Tank Assembly No. 109-9357 14
Seat Mounting Assembly 15
Seat Assembly No. 116-0035 16
Motion Control Assembly 17
Fender, Console and Control Assembly 18
LH Console Assembly No. 115-7403 19
RH Console Assembly No. 115-7402 20
Electrical System Assembly 21
Deck Assembly 22
Deck Decal Assembly No. 114-5810 23
Idler Assembly 24
Spindle Assembly No. 107-8504 25
Rubber Deflector Assembly No. 108-7770 26
Deck Lift Assembly 27
Height-of-Cut Assembly No. 109-7438 28
Engine, Clutch and Muffler Assembly 29
Attachments and Accessories 30



Front Frame and Caster Wheel Assembly

Ref.	Part Number	Qty.	Description
1	109-7345	1	Main Frame ASM
1:2	109-9477	2	Decal-Warning
1:3	107-2112	1	Decal-Warning
1:4	103-2076	2	Decal-Caution
1:5	116-0205	2	Decal-Belt Drive
2	115-7410	1	Rear Guard ASM
2:2	67-7320	1	Decal
3	116-0024-01	1	Floorpan
4	1-513658	2	Bumper
5	116-0231	1	ROPS ASM
6	1-811010	2	Plug
7		2	Caster Wheel ASM ●
9	116-0180	1	LH Bumper ASM
9:2	103-2076	1	Decal-Caution
10	116-0057-03	1	Bumper-RH
11	104-8301	11	Nut-Flange, NI
12	3231-22	7	Screw-CARR
13	3231-21	4	Screw-CARR
14	116-0579	1	RH Motion Control Cover ASM
14:2	109-7232	1	Decal-Motion Control
14:3	109-7929	1	Decal-Park Brake
15	116-0580	1	LH Motion Control Cover ASM
15:2	109-7232	1	Decal-Motion Control
16	116-0043-03	1	Guard-Muffler
17	68-3640	1	Decal
18	32144-10	4	Screw-HWH
19	116-0170	1	LH Hydro Guard ASM
19:2	116-0157	1	Decal-Hydro Oil
20	116-0171	1	RH Hydro Guard ASM
20:2	116-0157	1	Decal-Hydro Oil
21	109-9057	1	Guard-Hydro, Rear LH
22	109-9058	1	Guard-Hydro, Rear RH

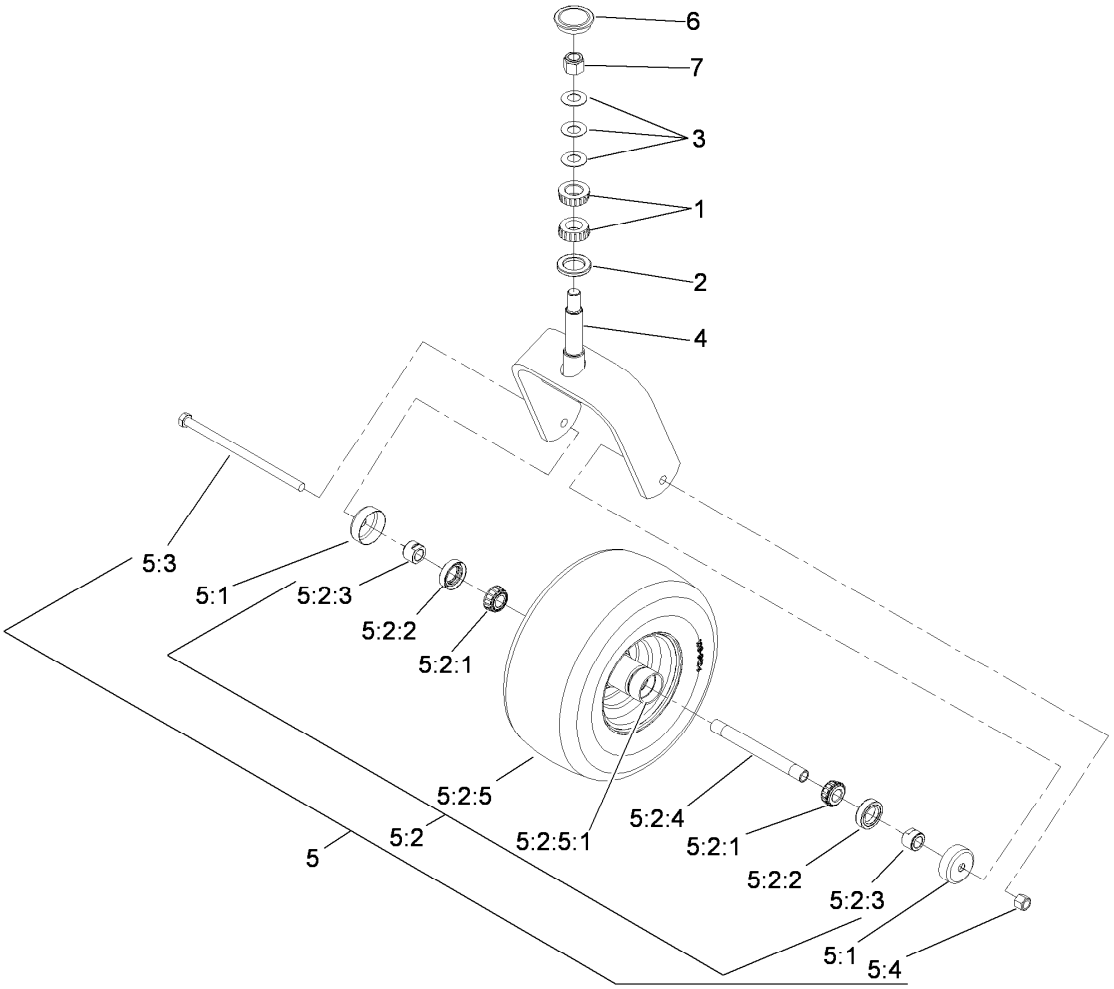
● Not serviced separately



Roll-Over Protection System Assembly No. 116-0231

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-17	4	Screw-HH
10	1-513435	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	116-0090	1	Decal-Caution
14	116-0960	2	Spacer
15	104-7050	1	Tube-Manual
16	104-7048	1	Cap-Housing
17	107-1865	2	R-Clamp
18	32144-10	2	Screw-HWH

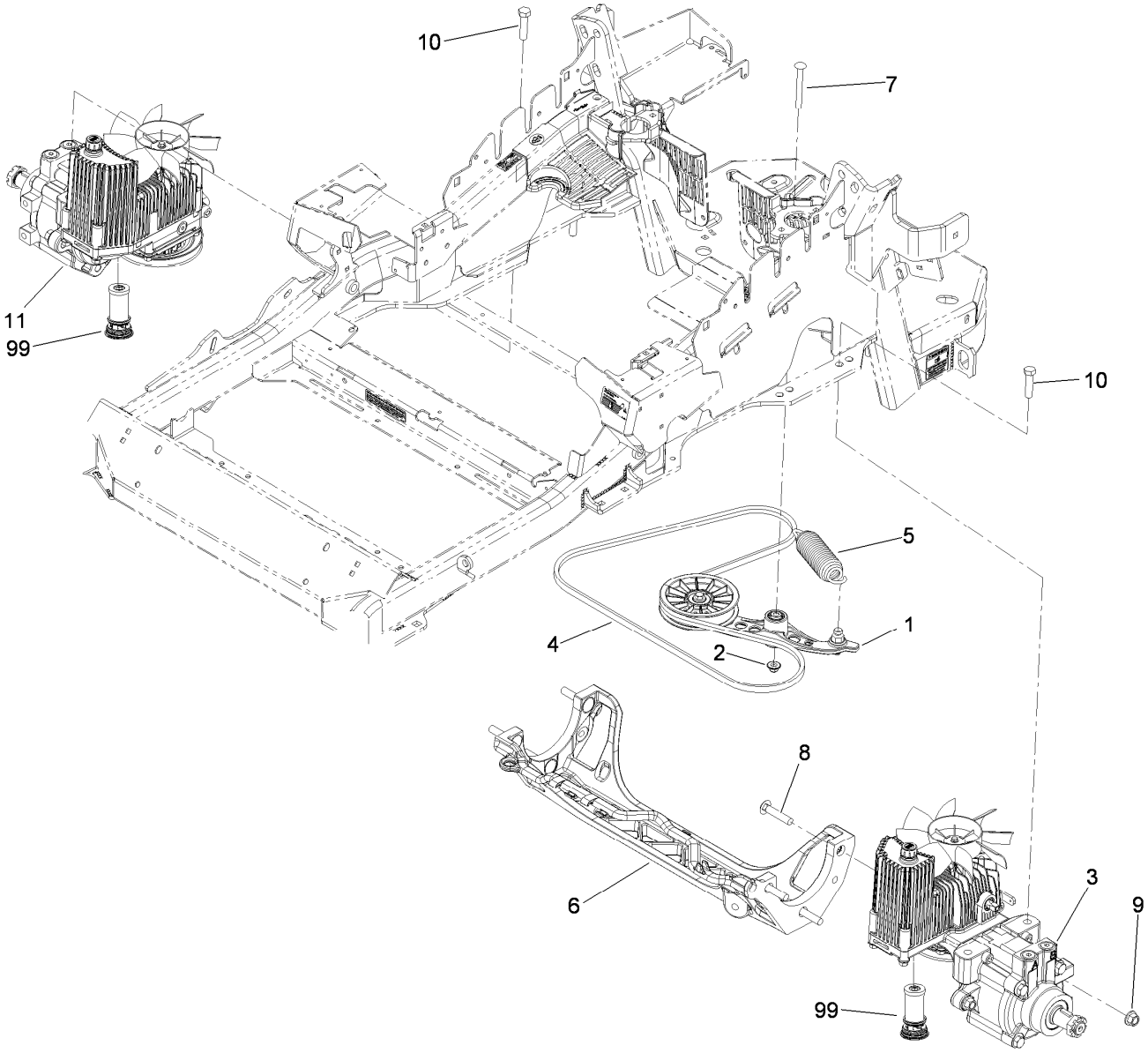
● Not serviced separately



Caster Wheel and Fork Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	1-543509	2	Bearing-Roller, Tapered
2	1-543511	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	103-1474-01	1	Caster-Fork
5	109-9127	1	Wheel And Tire ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Tire ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster
5:2:3	103-3051	2	Spacer-Nut
5:2:4	103-5156	1	Axle-Caster
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	1	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

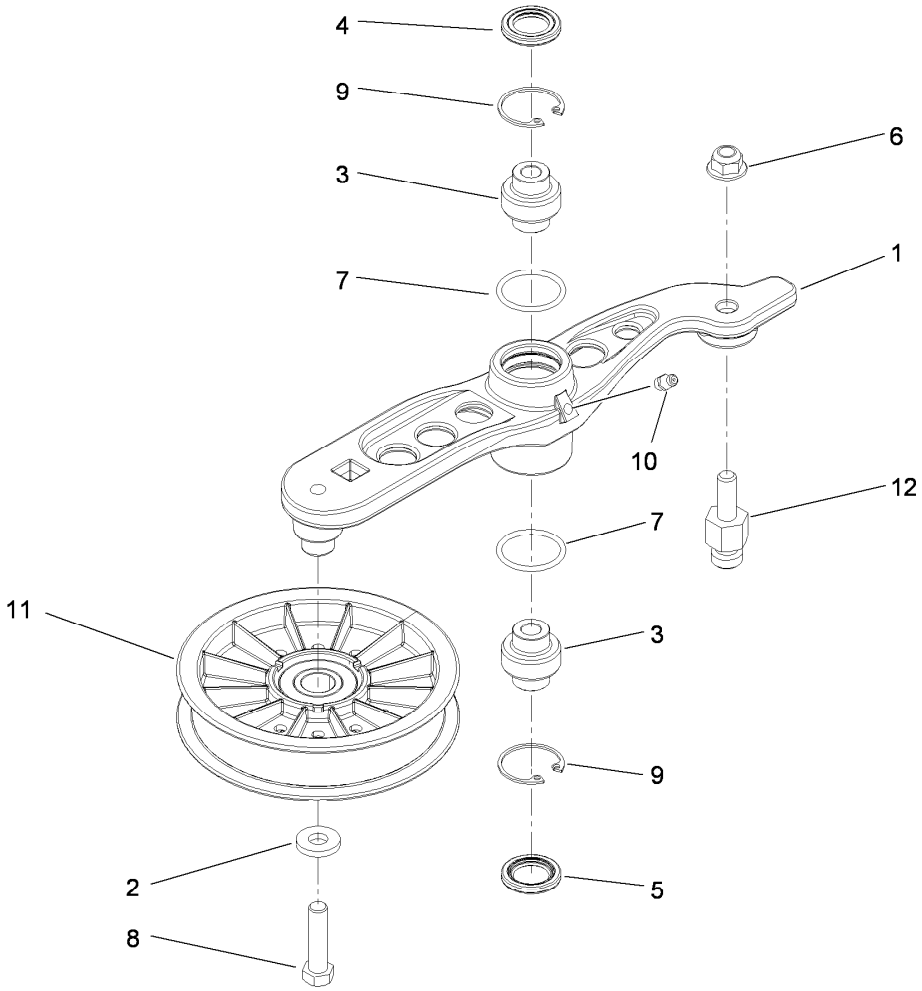
● Not serviced separately



Hydraulic Pump, Idler and Belt Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1255	1	Pump Idler ASM
2	109-6658	1	Nut-Flange, NI
3	116-1322	1	LH Hydro ASM (12Cc W/Check)
4	109-3388	1	Belt
5	116-0133	1	Extension-Spring
6	109-9375	1	Cradle-Hydro
7	3231-41	1	Bolt-Carriage
8	3233-34	6	Screw-CARR
9	99-5107	6	Nut-Lock
10	325-8	4	Screw-HH
11	116-1323	1	RH Hydro ASM (12Cc W/Check)
99	114-4713	1	Hypr-Oil 500 (Quart) ●
99	114-4714	1	Hypr-Oil 500 (Gallon) ●
99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
99	117-0390	1	Filter-Hydro

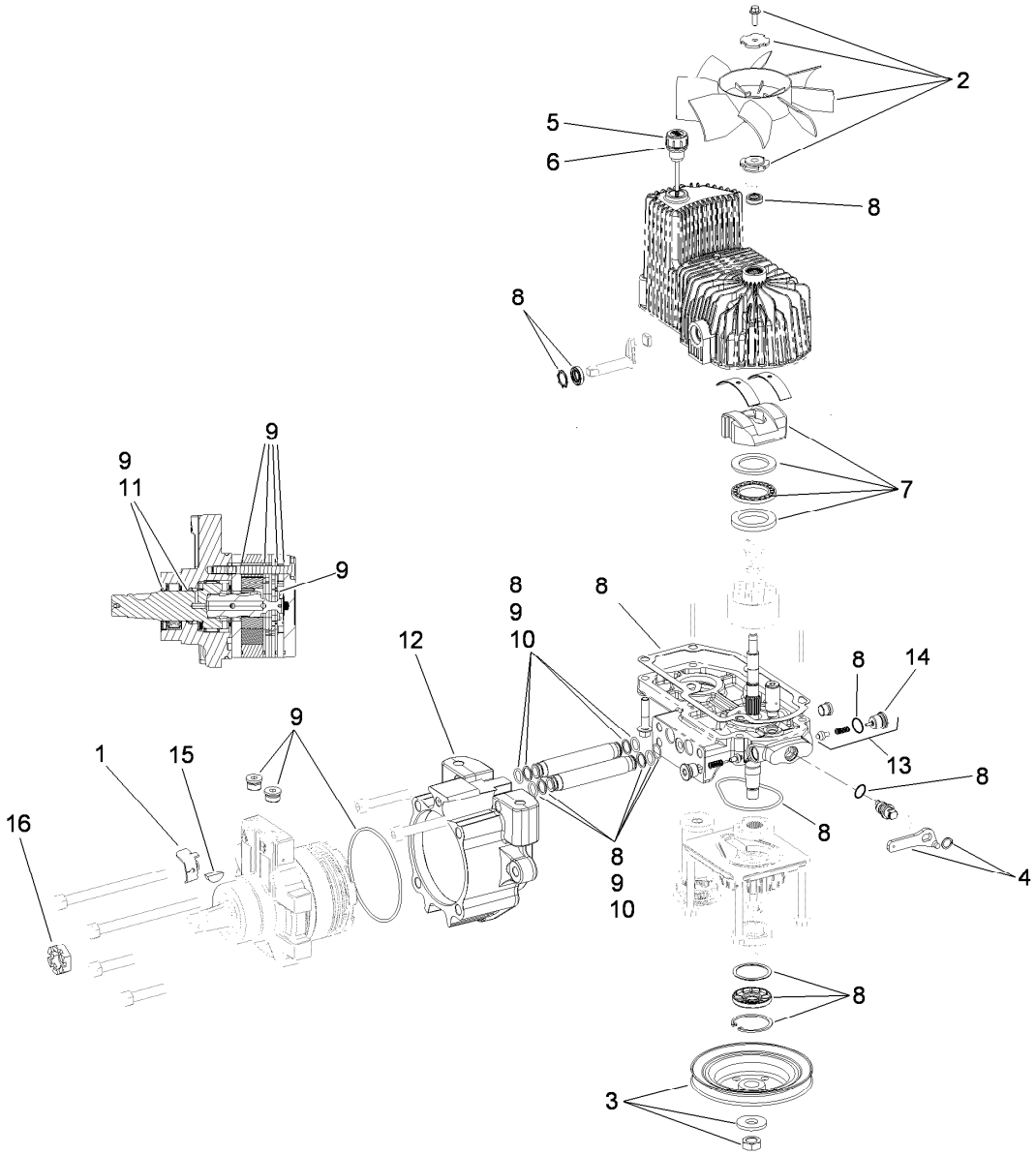
● Not illustrated



Pump Ilder Assembly No. 116-1255

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Arm-Pump, Idler ●
2	43-0940	1	Spacer-Hub, Blower
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	109-7399	1	Pin-Anchor, Spring

● Not serviced separately

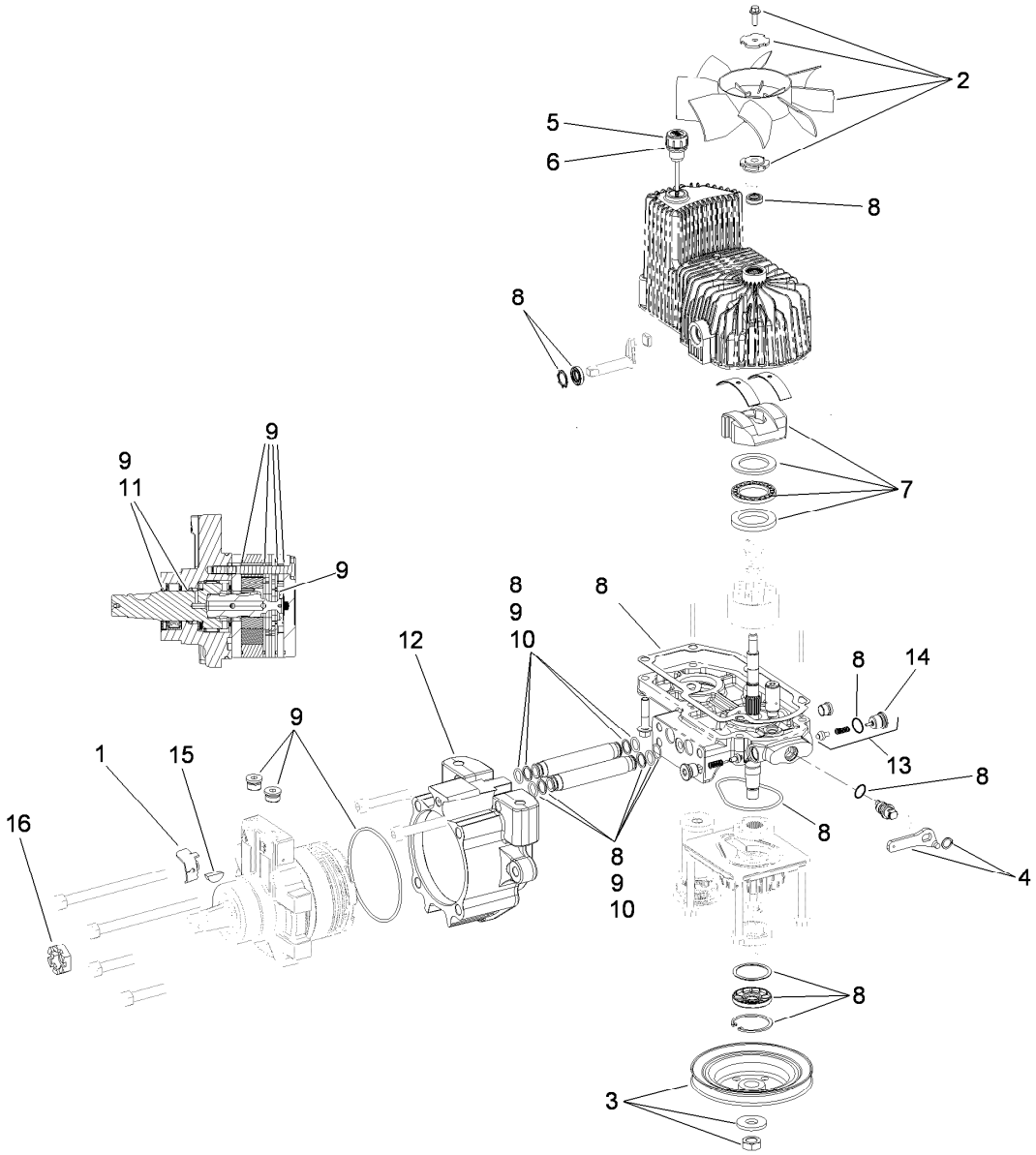


LH Hydro Assembly No. 116-1322

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit

Ref.	*Part Number*	*Qty.*	*Description*
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	116-1630	1	Check Valve ASM
14	116-1631	1	Check Plug W/O-Ring
15	3257-42	1	Key-Woodruff
16	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

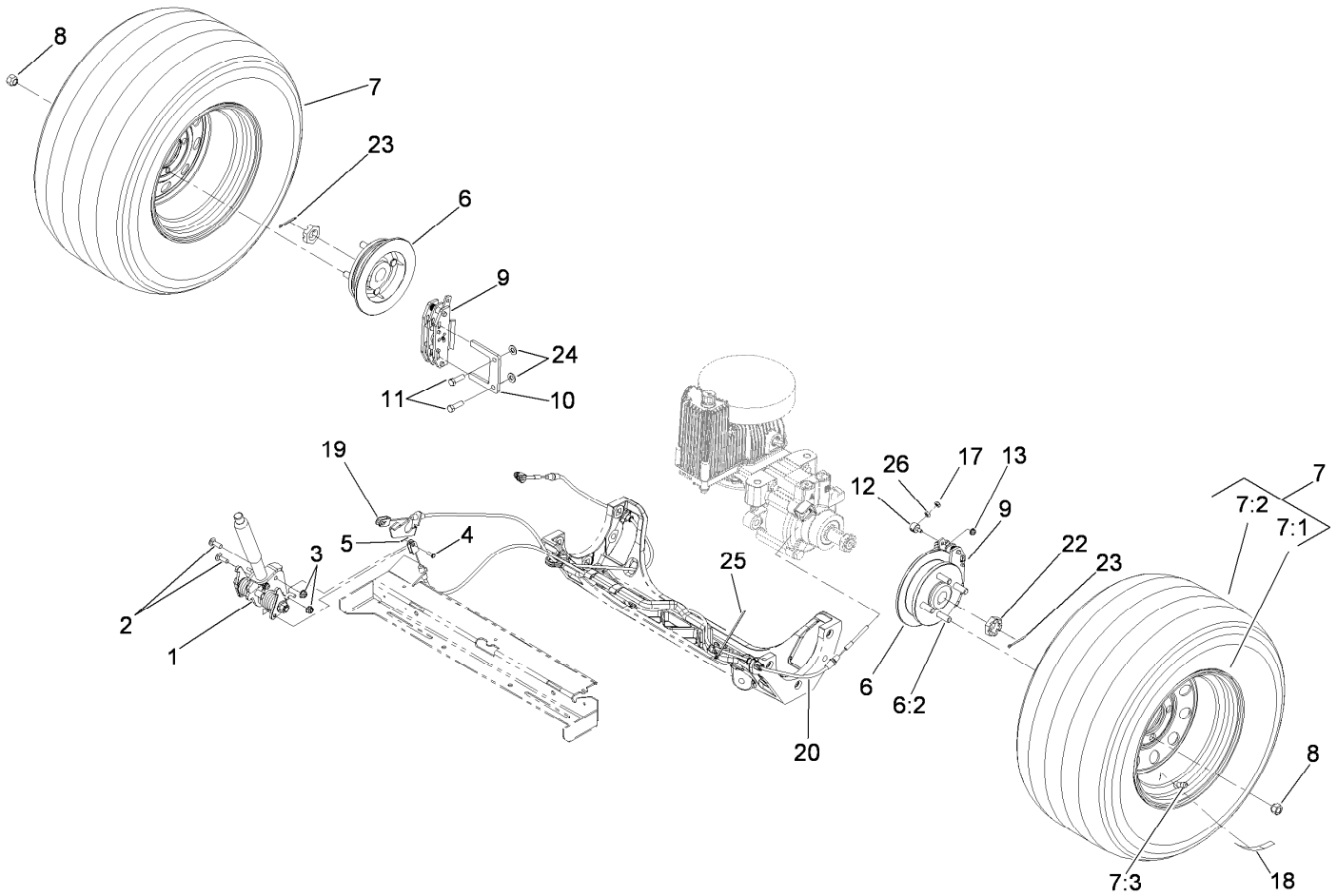
● Not illustrated



RH Hydro Assembly No. 116-1323

Ref.	*Part Number*	*Qty.*	*Description*
1	116-1758	1	Bracket-Anchor, Cable
2	116-0233	1	Fan Kit
3	116-0234	1	Pulley Kit
4	116-0235	1	Handle-Bypass Valve, Hydro
5	116-0236	1	Dipstick-Hydro W/Gasket
6	116-0237	1	Gasket-Dipstick, Hydro
7	116-1367	1	Swash Block Kit
8	116-1368	1	Pump Seal Kit
9	116-1369	1	Motor Seal Kit
10	116-1370	1	Tube Seal Kit
11	116-1371	1	Output Shaft Seal Kit
12	116-1372	1	Cup-Nose
13	116-1630	1	Check Valve ASM
14	116-1631	1	Check Plug W/O-Ring
15	3257-42	1	Key-Woodruff
16	1-809036	1	Nut-HH
99	116-1373	1	Flow Test Kit ●

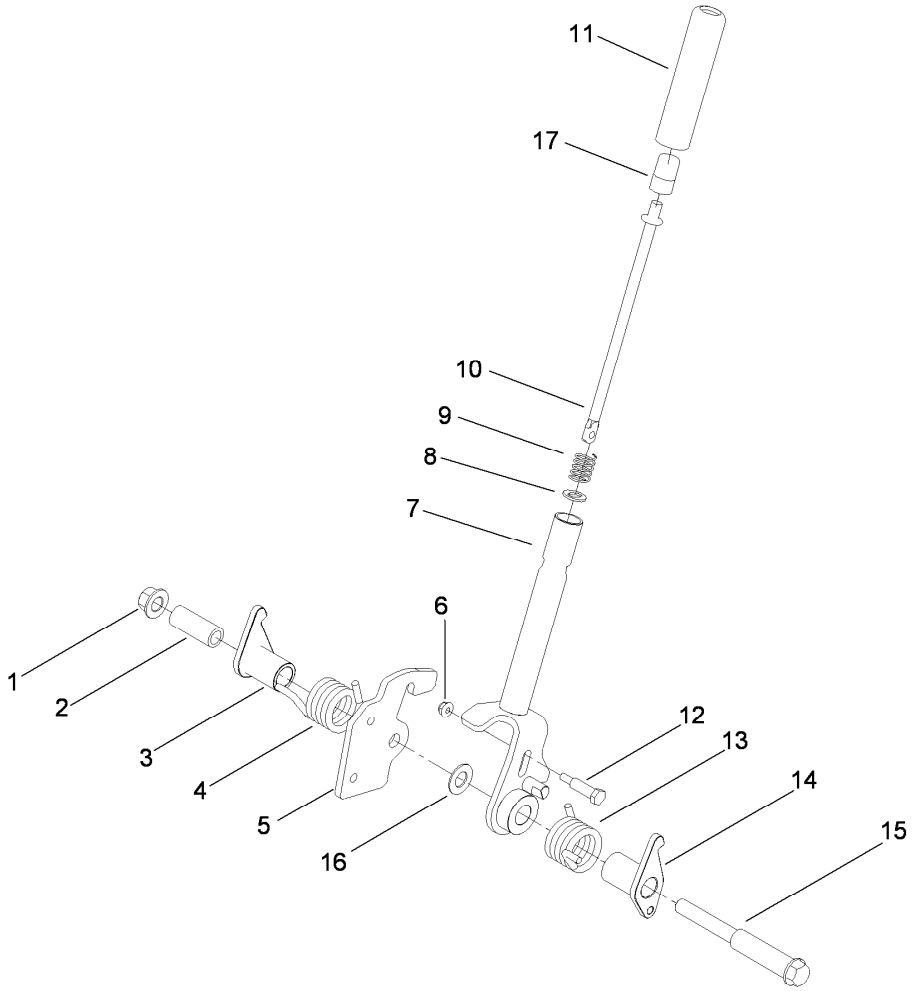
● Not illustrated



Rear Wheel and Park Brake Assembly

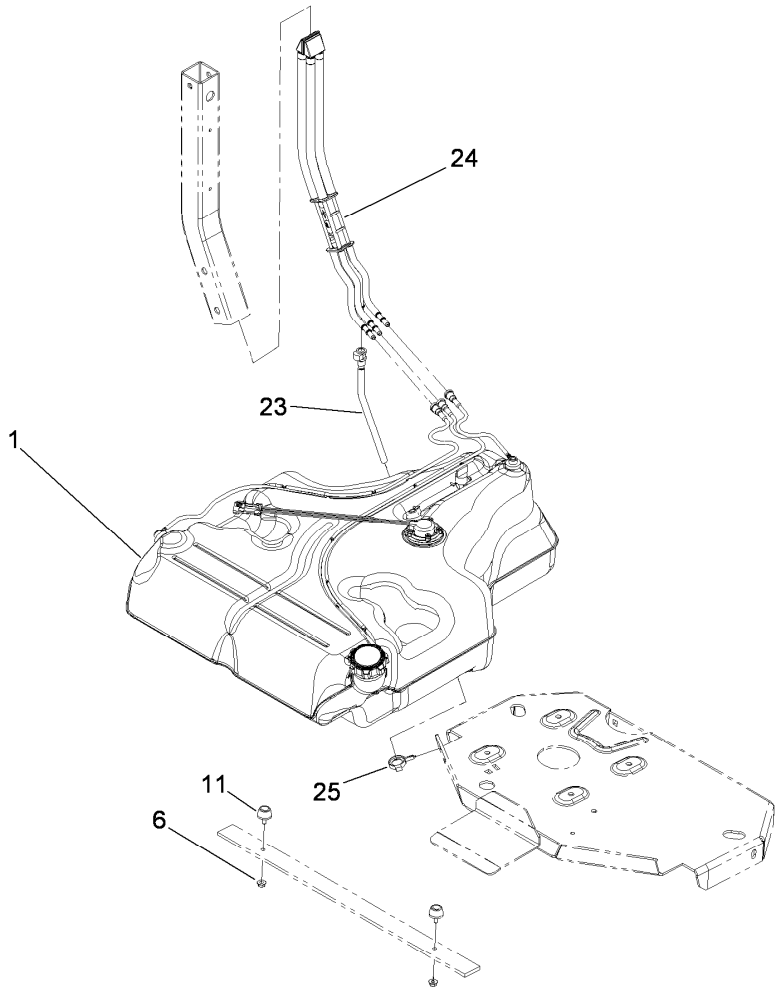
Ref.	*Part Number*	*Qty.*	*Description*
1	117-0383	1	Brake Handle ASM
2	3230-2	2	Bolt-CARR
3	104-8300	2	Nut-Flange, NI
4	60-1730	2	Pin-Clevis
5	3272-1	2	Pin-Cotter
6	115-3624	2	Wheel Hub And Stud ASM
6:2	1-633926	4	Stud-Wheel
7	115-3589	2	Wheel And Tire ASM
7:1	109-2875	1	Rim ASM
7:2	1-653160	1	Tire
7:3	232-27	1	Stem-Valve
8	242-50	8	Nut-Lug
9	109-2889	2	Caliper-Brake

Ref.	*Part Number*	*Qty.*	*Description*
10	109-0958	2	Plate-Mount, Brake
11	323-7	4	Screw-HH
12	112-8379	2	Swivel
13	104-7201	2	Nut-HF
17	3296-13	2	Nut-Lock NI
18	116-0165	2	Decal-Hub, Wheel
19	115-3584	1	Cable
20	115-3585	1	Cable
22	1-809036	2	Nut-HH
23	1-806800	2	Pin-Cotter
24	3256-24	4	Washer-Flat
25	116-0940	1	Tie-Cable
26	3219-1	2	Nut-Hex



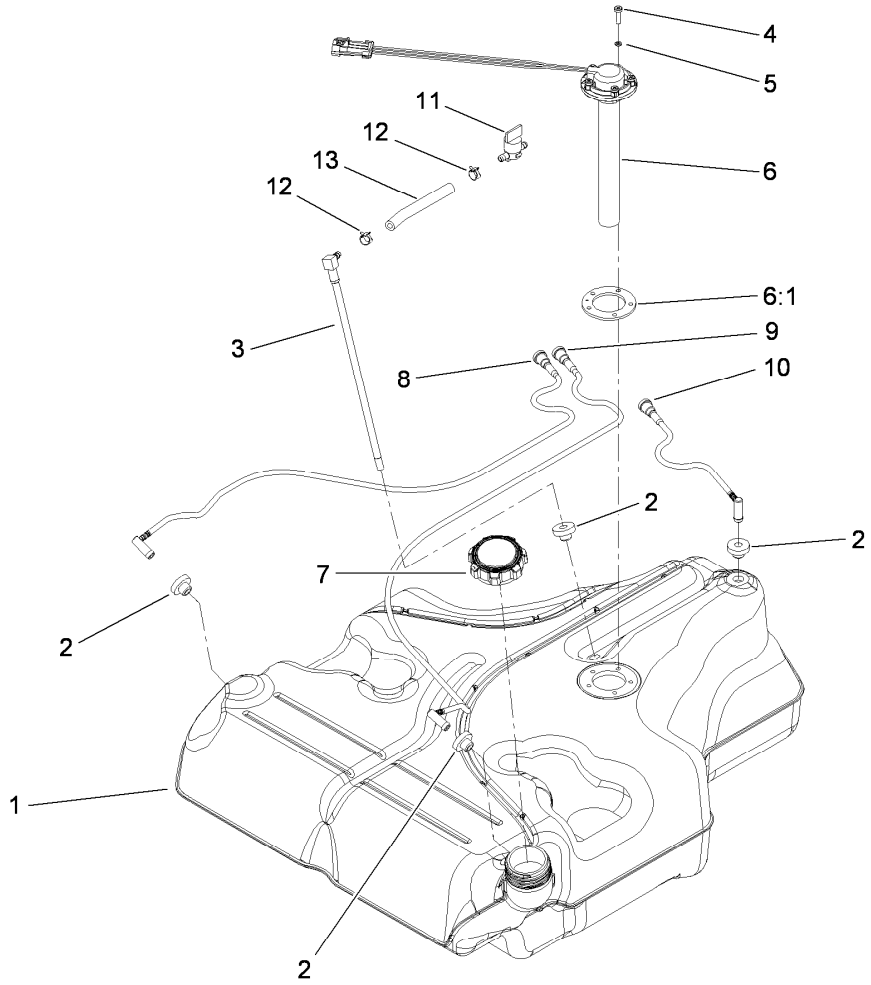
Brake Handle Assembly No. 117-0383

Ref.	*Part Number*	*Qty.*	*Description*
1	99-5107	1	Nut-Lock
2	117-0380	1	Spacer
3	115-3580	1	Arm-Brake, LH
4	117-0376	1	Spring-Torsion, RH
5	115-3574	1	Plate-Latch
6	104-7201	1	Nut-HF
7	117-0382-03	1	Brake Handle ASM
8	114-1207	1	Washer-Special
9	114-8187	1	Spring-Compression
10	115-3581	1	Rod-Release, Brake
11	115-3592	1	Grip
12	112-8387	1	Bolt-Shoulder
13	117-0375	1	Spring-Torsion, LH
14	115-3579	1	Arm-Brake, RH
15	117-0379	1	Bolt-Shoulder
16	117-0378	1	Washer
17	115-2750	1	Knob



Fuel System Assembly

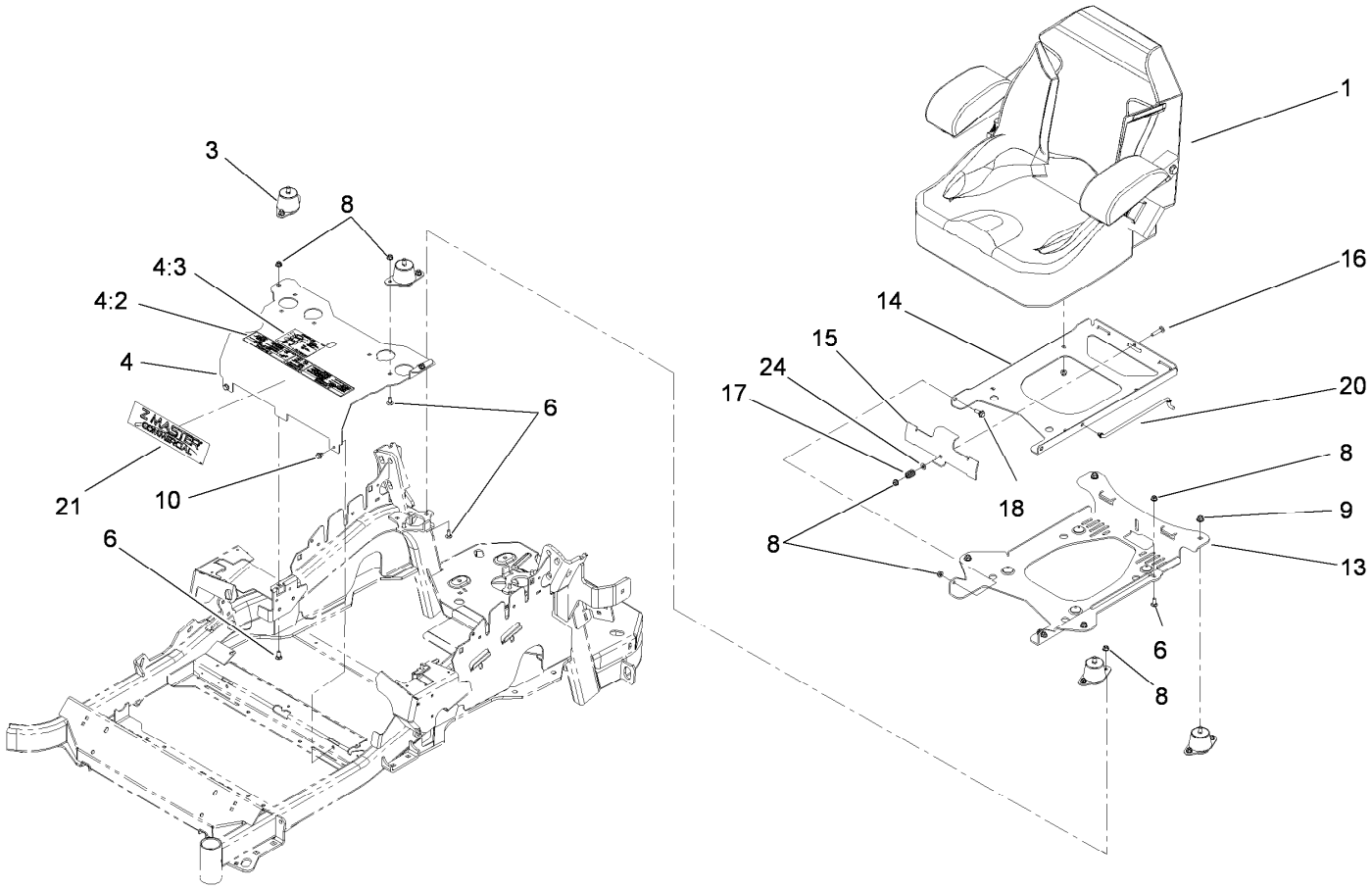
Ref.	*Part Number*	*Qty.*	*Description*
1	109-9656	1	Fuel Tank ASM (W/O Sender)
1	109-9357	1	Fuel Tank ASM
6	32128-33	2	Nut-HF
11	109-2365	2	Bumper-Rubber (W/Stud)
23	109-9450	1	Tube-Vent, Fuel Drain
24	109-9491	1	Fuel Manifold Vent ASM
25	105-1853	1	Clamp-Hose



Fuel Tank Assembly No. 109-9357

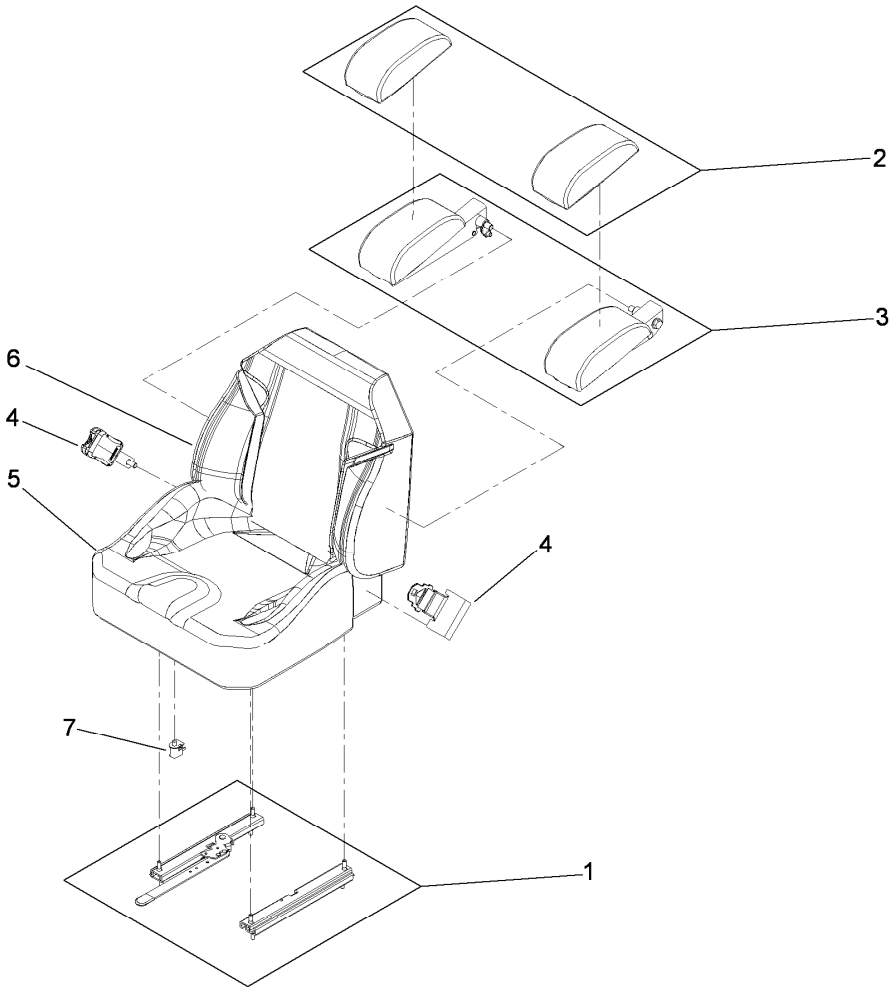
Ref.	*Part Number*	*Qty.*	*Description*
1		1	Tank-Fuel, Belly ●
2	46-6560	4	Bushing
3	109-9364	1	Fitting-Fuel (W/Line And Screen)
4	9107944	5	Screw-Pan
5	3253-17	5	Washer-Lock
6	116-0003	1	Sender-Fuel Level
6:1	109-9620	1	Gasket-Sender, Fuel
7	109-9619	1	Cap-Fuel
8	109-9447	1	Tube-Vent, RH
9	109-9448	1	Tube-Vent, LH
10	109-9449	1	Tube-Vent, Rear
11	1-603770	1	Valve-Fuel
12	2412-98	2	Clamp
13	109-0650	1	Hose-Fuel

● Not serviced separately



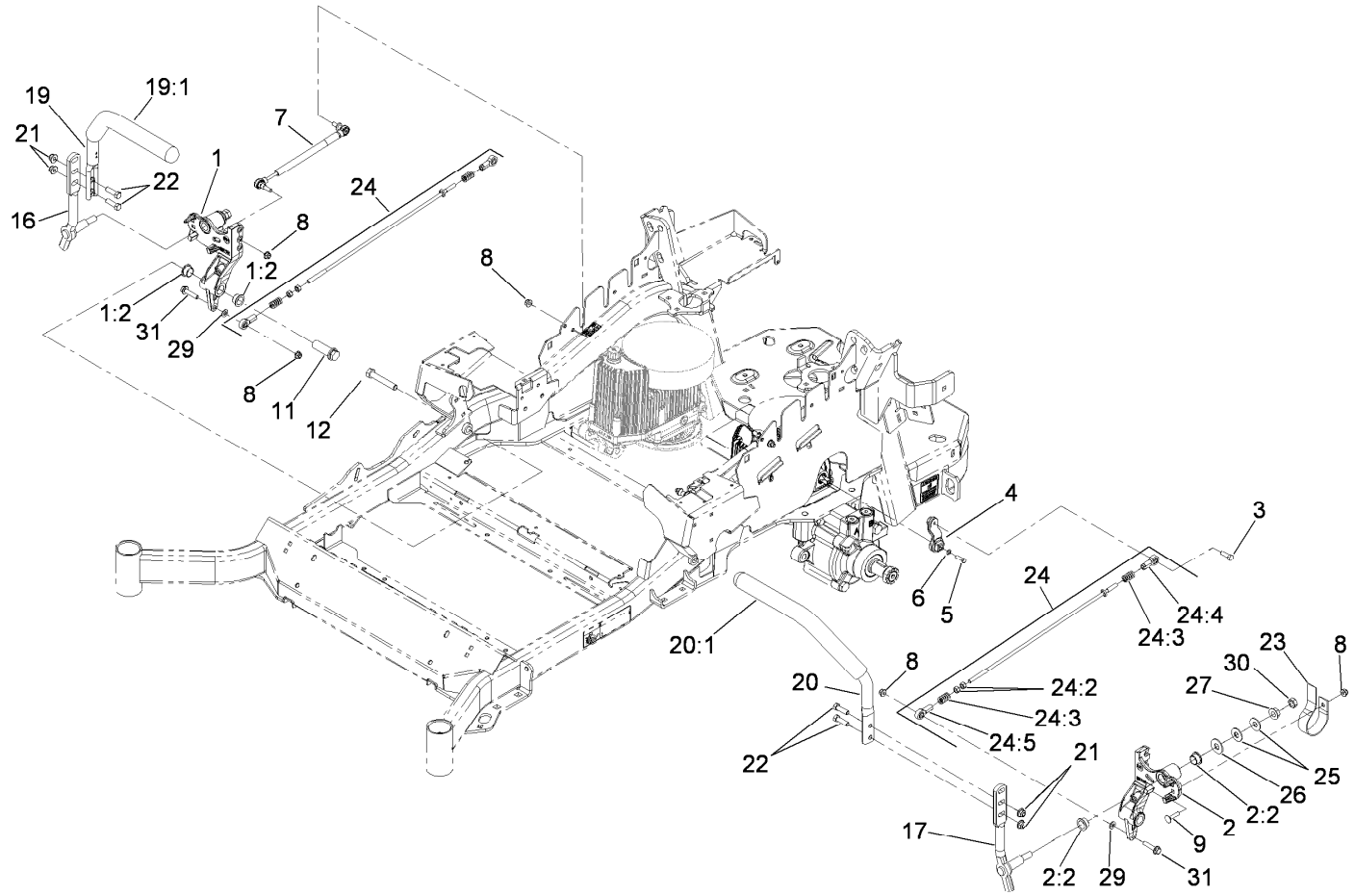
Seat Mounting Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	116-0035	1	Seat-Standard
3	109-9034	4	Isolator-Seat
4	109-9036	1	Mount-Seat
4:2	109-7069	1	Decal-Console
4:3	116-0211	1	Decal-Service Aid
6	3230-23	11	Screw-CARR
8	104-8300	18	Nut-Flange, NI
9	104-8301	4	Nut-Flange, NI
10	9266934	2	Screw
13	116-0181-03	1	Plate-Support, Seat Tilt
14	116-0179-03	1	Plate-Frame, Seat Tilt
15	109-9881-03	1	Plate-Latch, Seat
16	3230-4	1	Screw-CARR
17	107-3017	1	Spring-Compression
18	99-5284	2	Screw-Shoulder
20	116-0070	1	Rod-Prop
21	114-5878	1	Decal-Dash
24	3256-23	1	Washer-Flat



Seat Assembly No. 116-0035

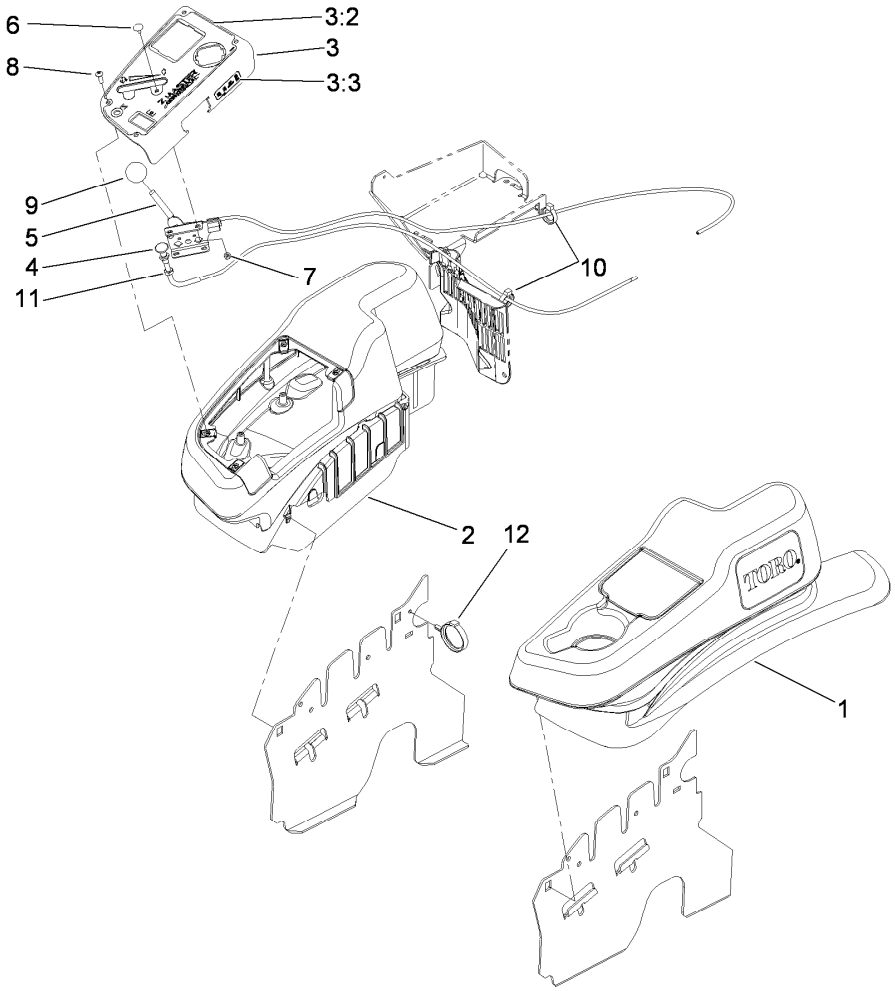
Ref.	*Part Number*	*Qty.*	*Description*
1	109-9801	1	Seat Track Set
2	109-9802	1	Arm Rest Pad Set
3	109-9803	1	Arm Rest Set
4	109-9805	1	Seat Belt Kit
5	109-9806	1	Cover-Cushion
6	109-9808	1	Cover-Back
7	82-2190	1	Switch-Bail



Motion Control Assembly

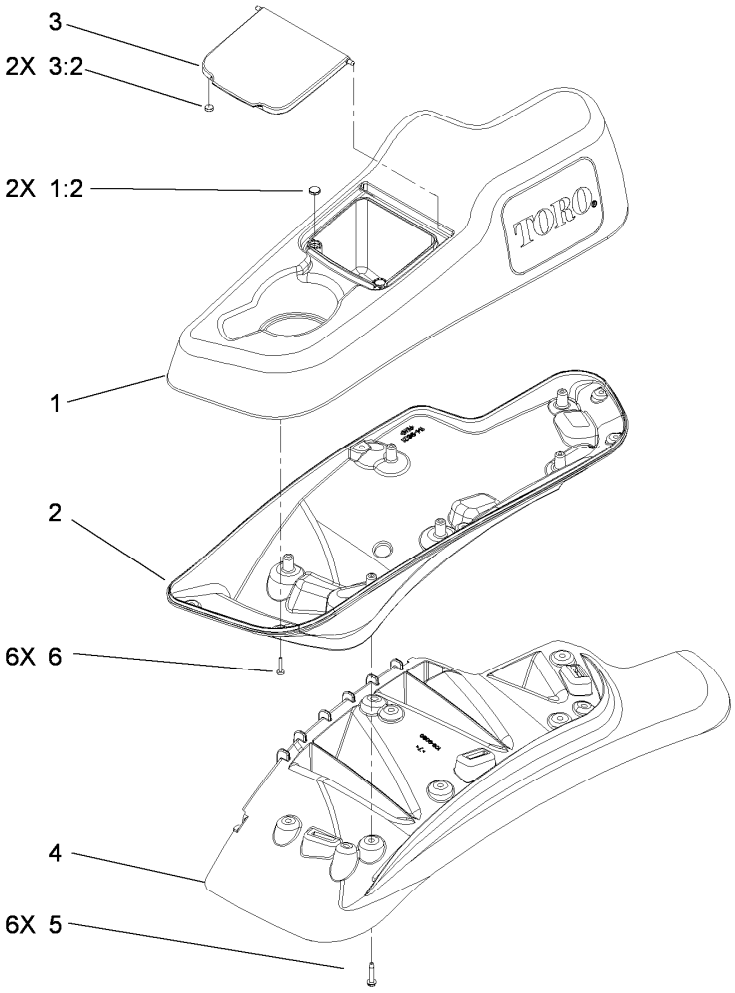
Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM
1:2	109-8054	4	Bushing-Flange
2	116-0881	1	LH Motion Control And Bushing ASM
2:2	109-8054	4	Bushing-Flange
3	116-0648	2	Screw-Thread Locking
4	109-4581	2	Arm-Control, Pump
5	9080046	2	Screw-HH
6	1-303435	2	Washer-Spring
7	116-0027	2	Damper-Control, Motion
8	104-8300	8	Nut-Flange, NI
9	3230-3	2	Screw-CARR
11	109-5891	2	Hub-Threaded
12	325-12	2	Screw-HH
16	116-0039	1	Lever-Control Motion, RH
17	116-0040	1	Lever-Control Motion, LH
19	109-6591	1	RH Steering Handle ASM

Ref.	Part Number	Qty.	Description
19:1	106-9987	1	Grip-Control, Motion
20	109-6592	1	LH Steering Handle ASM
20:1	106-9987	1	Grip-Control, Motion
21	104-8301	4	Nut-Flange, NI
22	323-7	4	Screw-HH
23	109-5575	2	Spring-Leaf
24	109-8107	2	Pump Linkage Rear ASM
24:2	3219-2	2	Nut-Hex
24:3	1-323245	2	Spring-Compression
24:4	1-633152	1	Balljoint-LH
24:5	1-543017	1	Balljoint-RH
25	109-9505	4	Washer-Spring
26	3256-6	2	Washer-Flat
27	32128-23	2	Nut-HF
29	3256-23	2	Washer-Flat
30	3218-5	2	Nut-Jam
31	115-1794	2	Screw-HHF



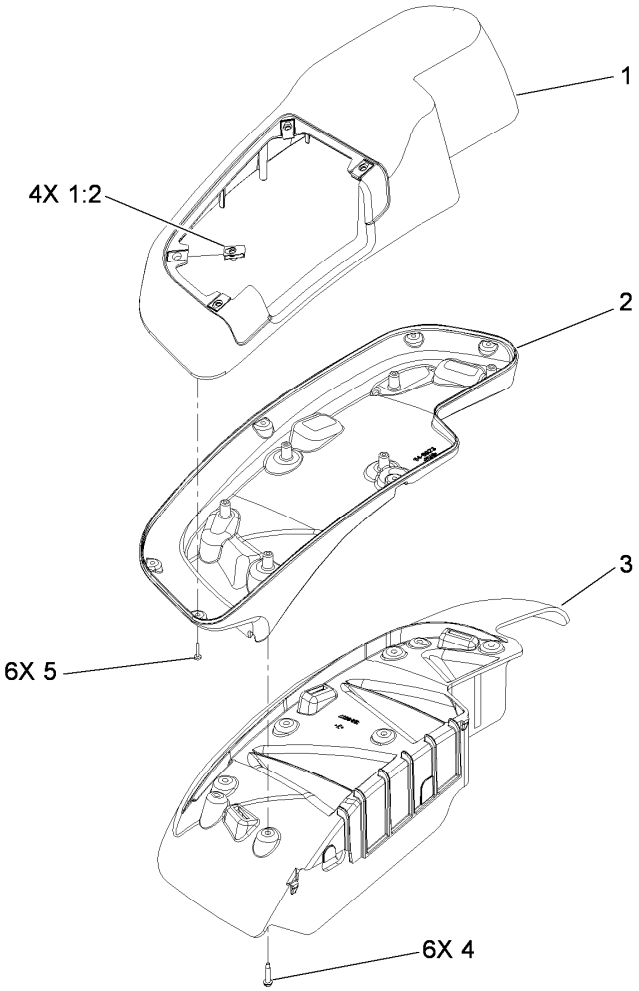
Fender, Console and Control Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	115-7403	1	LH Narrow Fender/Console ASM
2	115-7402	1	RH Narrow Fender/Console ASM
3	114-9837	1	Control Panel ASM
3:2	117-0876	1	Decal-Panel, Control
3:3	114-4466	1	Decal-Fuses
4	115-2756	1	Choke Control ASM
5	115-2752	1	Throttle Control ASM
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw
9	1-603175	1	Knob-Ball
10	105-1853	2	Clamp-Hose
11	3220-3	1	Nut-HJ
12	117-7817	1	Clamp-Harness



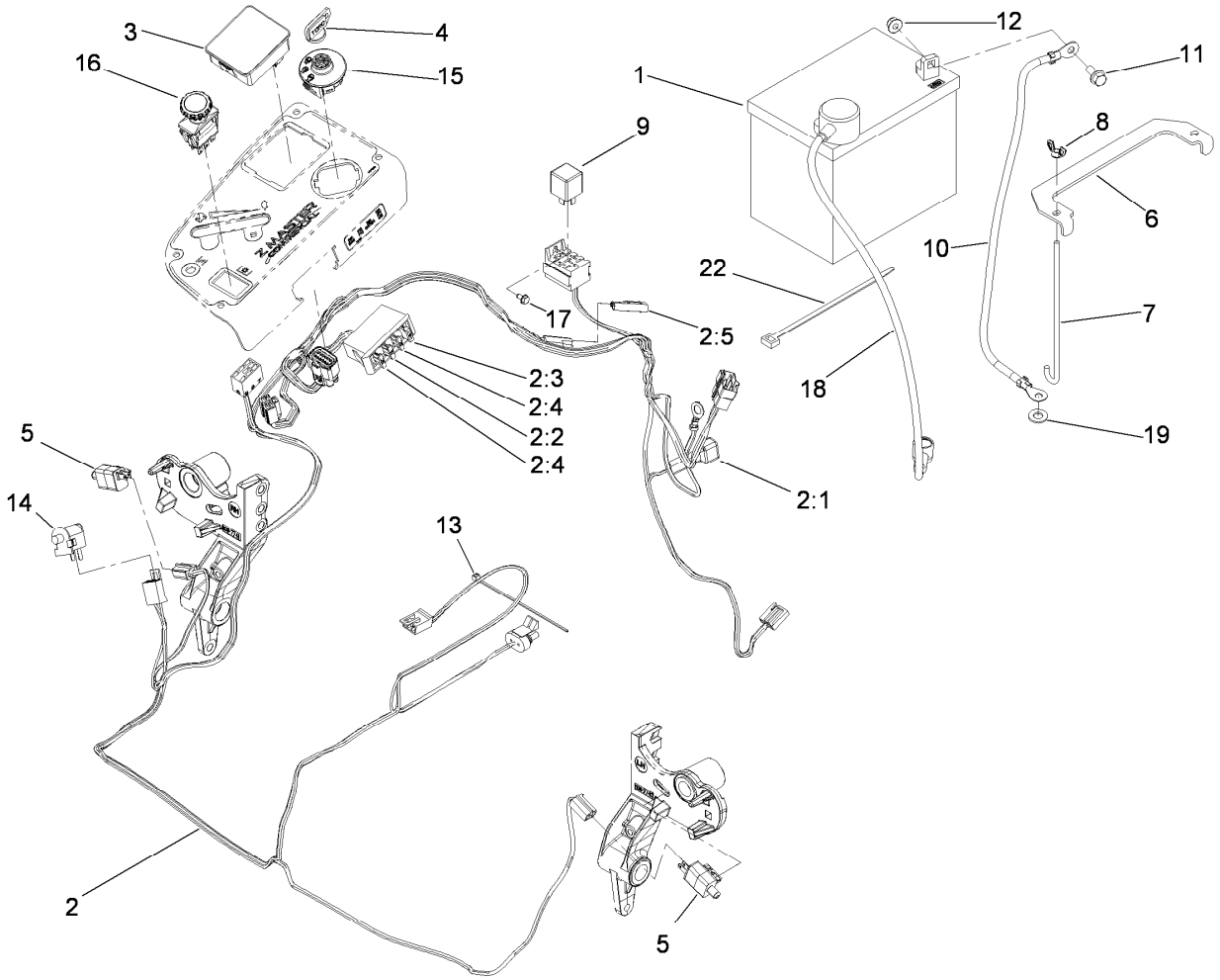
LH Console Assembly No. 115-7403

Ref.	*Part Number*	*Qty.*	*Description*
1	114-1541	1	LH Console Top ASM
1:2	117-0883	2	Puck
2	114-9821	1	LH Lower Console
3	114-1536	1	Lid ASM
3:2	114-5896	2	Magnet
4	109-9080	1	Fender-LH
5	32144-89	6	Screw-Thread Forming
6	117-0347	6	Screw-Fillister Head



RH Console Assembly No. 115-7402

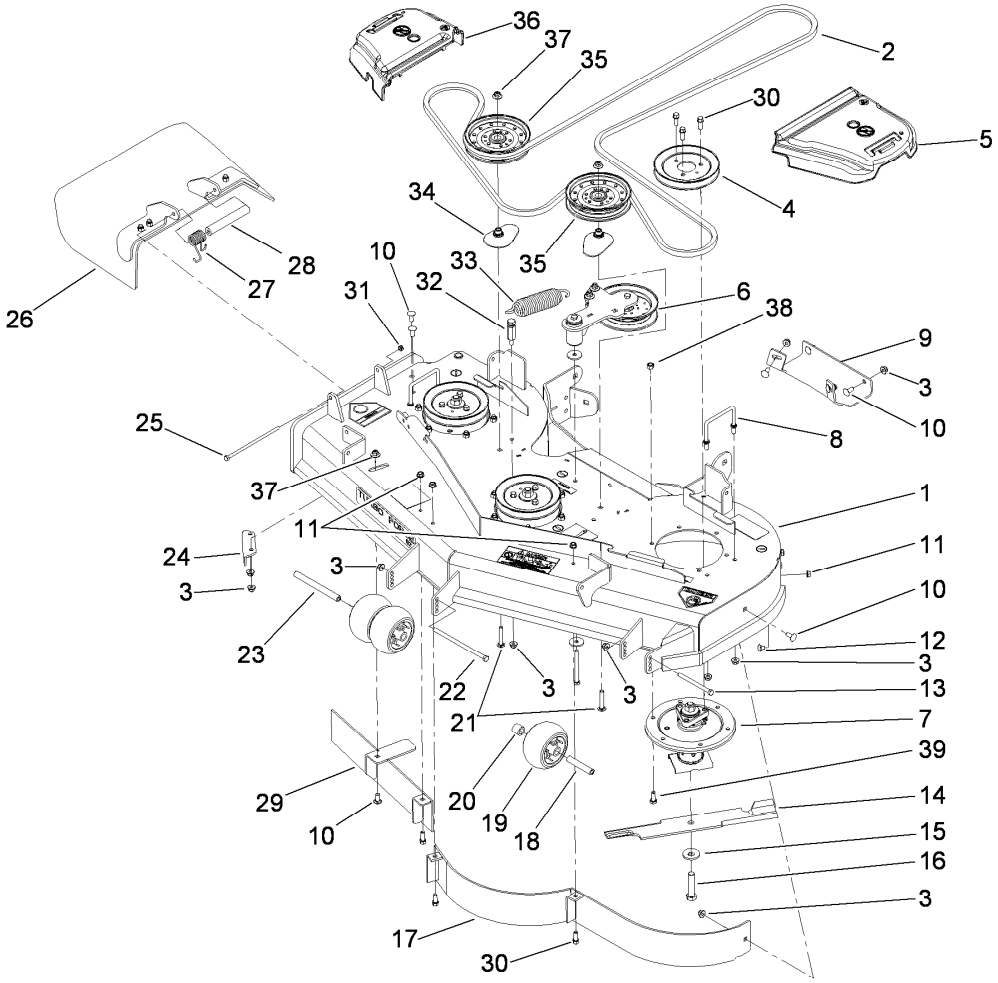
Ref.	*Part Number*	*Qty.*	*Description*
1	114-1542	1	RH Console Top ASM
1:2	107069	4	Clip
2	114-9823	1	Console-Narrow, RH
3	109-9077	1	Fender-Narrow, RH
4	32144-89	6	Screw-Thread Forming
5	117-0347	6	Screw-Fillister Head



Electrical System Assembly

Ref.	Part Number	Qty.	Description
1	104-2491	1	Battery
2	115-2796	1	Harness-Wire, Main
2:1	103-3895	1	Diode-Tvs
2:2	218-578	1	Fuse-10 Amp
2:3	109355	1	Fuse-15 Amp
2:4	109102	2	Fuse-25 Amp
2:5	116-0053	1	Cap-Plug
3	116-0916	1	Module-Meter, Hour
4	63-8360	1	Key-Ignition
5	110-6765	2	Switch-Single Pole No
6	116-0042-03	1	Strap-Tie Down, Battery
7	1-633651	2	Bolt-Holddown
8	1-543792	2	Wingnut

Ref.	Part Number	Qty.	Description
9	1-643275	1	Relay
10	114-1218	1	Cable-Battery, Negative
11	3234-5	2	Screw-HHF
12	104-8300	2	Nut-Flange, NI
13	1-303287	3	Tie-Cable
14	82-2190	1	Switch-Bail
15	116-0229	1	Switch-Ignition
16	116-0124	1	Switch-PTO, 10A
17	104-2065	1	Screw-HWH
18	115-3864	1	Cable-Battery, Positive
19	3256-24	1	Washer-Flat
22	1-303335	1	Tie-Plastic

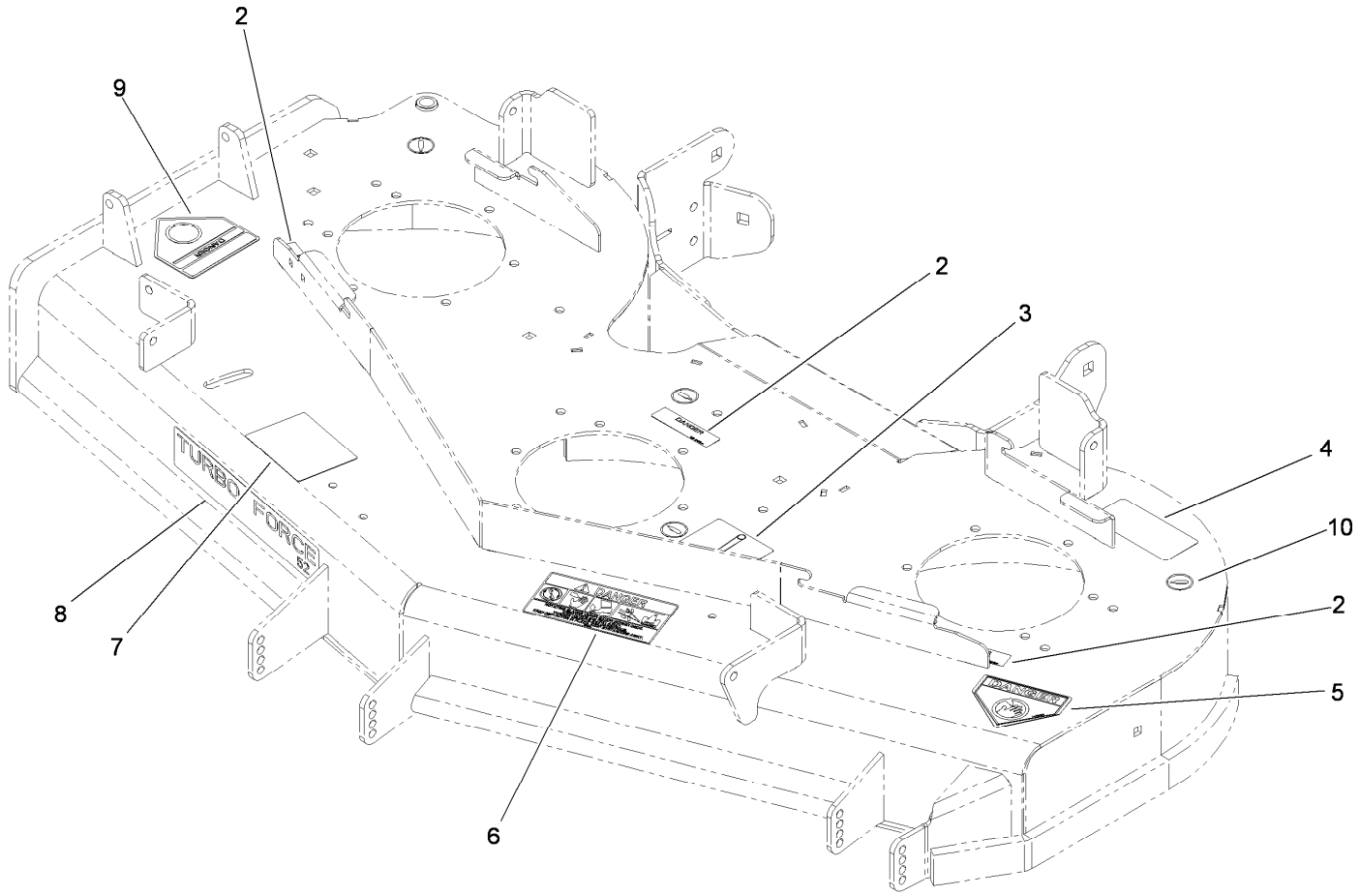


Deck Assembly

Ref.	Part Number	Qty.	Description
1	114-5810	1	Deck Decal ASM
2	115-7426	1	Belt-V
3	104-8301	14	Nut-Flange, NI
4	115-7450	3	Pulley
5	109-6936	1	Cover-Belt, LH
6		1	Arm-Idler ●
7	107-8504	3	Spindle ASM
8	109-6982	2	Wireform-Cover
9	112-4230-01	1	Plate-Skid
10	3231-27	8	Screw-CARR
11	3290-357	6	Nut-HHF, Whiz
12	108-5387	3	Screw-CARR
13	323-23	1	Screw-HH
14	105-7781-03	3	Blade-18 Inch (Hi Flow)
15	103-0865	3	Washer-Blade Bolt, Heavy
16	103-0862	3	Screw-Cap
17	115-7461-01	1	Baffle ASM
18	98-7912	1	Tube-Spanner
19	1-603299	3	Roller-Scalp, Anti
20	98-7913	1	Tube-Spacer

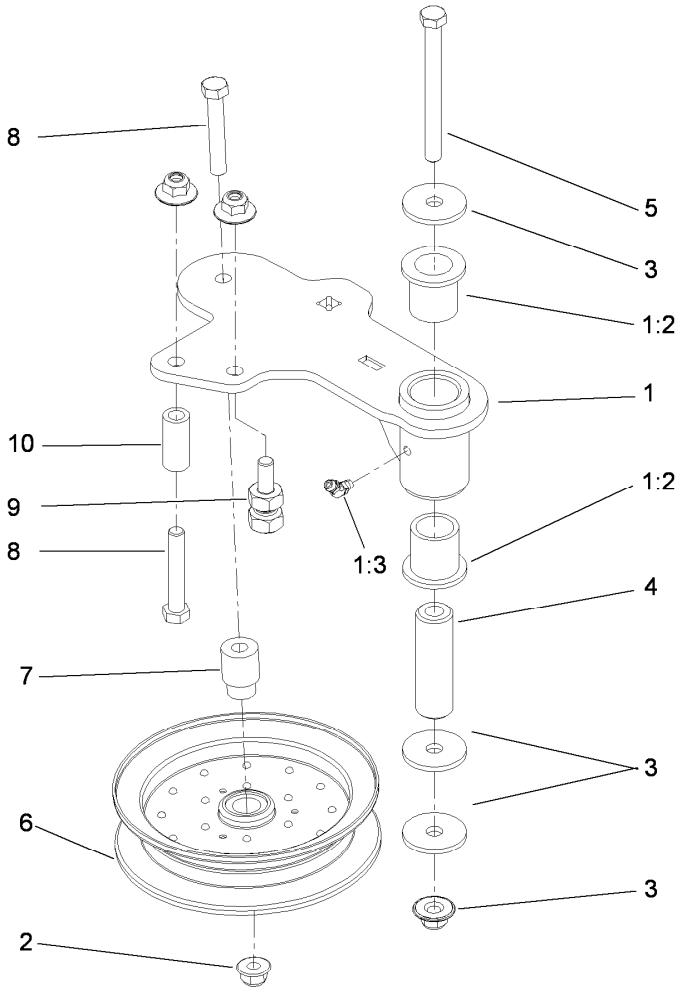
Ref.	Part Number	Qty.	Description
21	3231-40	2	Bolt-CARR
22	108-5388	1	Screw-HH
23	98-5967	1	Spacer-Wheel
24	107-8541-01	1	Baffle-Discharge
25	322-50	1	Screw-HH
26	108-7770	1	Rubber Deflector ASM
27	108-4052	1	Spring-Torsion
28	105-4622	1	Spacer
29	115-7455-01	1	Baffle ASM
30	92-1624	12	Screw-HWH
31	3296-47	1	Nut-Lock, NI
32	114-5867	1	Anchor-Spring, Tall
33	116-0133	1	Extension-Spring
34	109-2872	2	Spacer-Pulley
35	114-5895	2	Pulley-Idler, Flat
36	109-6935	1	Cover-Belt, RH
37	109-6658	3	Nut-Flange, NI
38	33025-00	18	Nut-Lock
39	33115-025	18	Screw-HH

● Not serviced separately



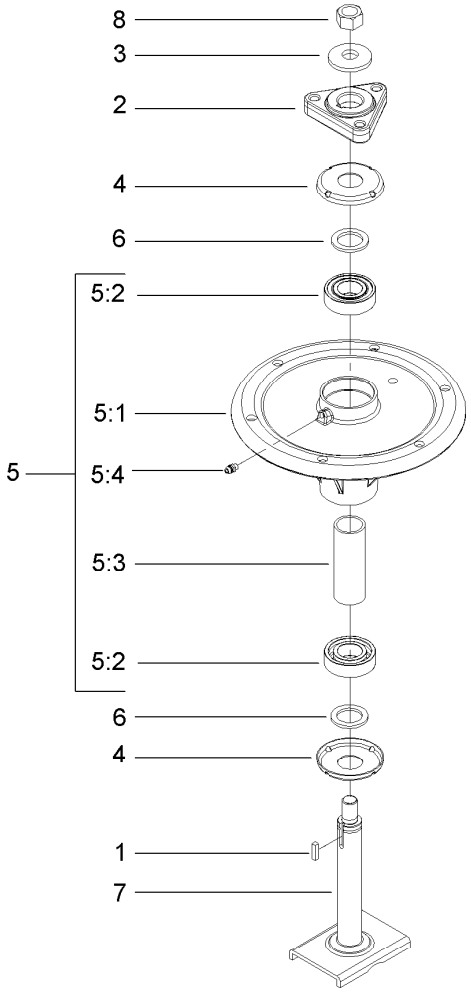
Deck Decal Assembly No. 114-5810

Ref.	*Part Number*	*Qty.*	*Description*
2	98-5954	3	Decal-Cover, Missing
3	115-7445	1	Decal-Routing, Deck Belt
4	68-8340	1	Decal-Torque
5	1-403005	1	Decal-Danger
6	66-1340	1	Decal-Danger, Thrown Object
7	105-7798	1	Decal-Scalp, Anti
8	107-1618	1	Decal
9	54-9220	1	Decal-Danger
10	58-6520	4	Decal-Grease



Idler Assembly

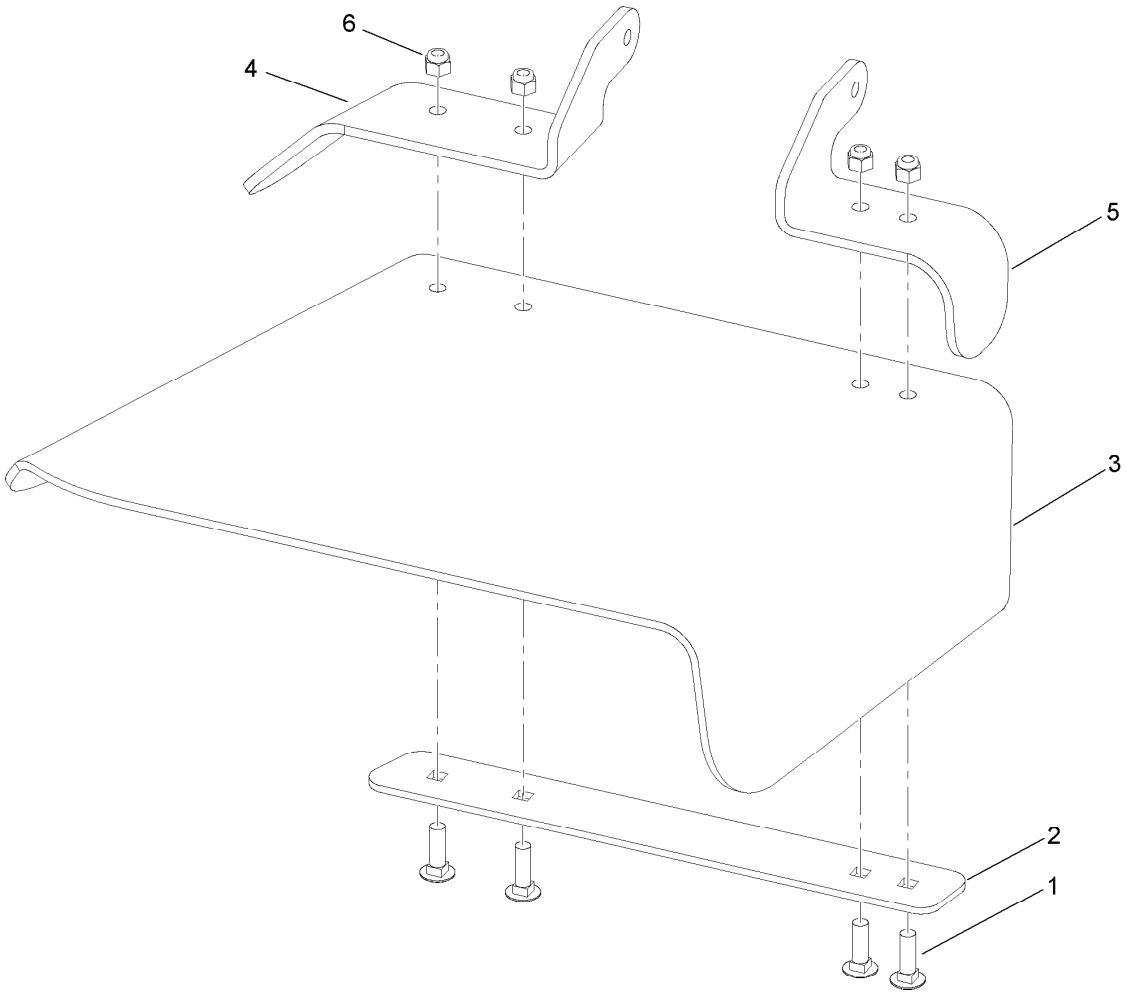
Ref.	*Part Number*	*Qty.*	*Description*
1	114-5870	1	Idler Arm ASM
1:2	1-303514	2	Bearing-Flanged
1:3	1481	1	Fitting-Grease
2	109-6658	4	Nut-Flange, NI
3	1-213069	3	Washer
4	114-5848	1	Spacer-Plain
5	98-5961	1	Screw-HH
6	103-8743	1	Pulley-Idler, Flanged
7	112-4212	1	Mount-Pulley
8	323-11	2	Screw-HH
9	114-5866	1	Anchor-Spring, Short
10	104-0151	1	Spacer



Spindle Assembly No. 107-8504

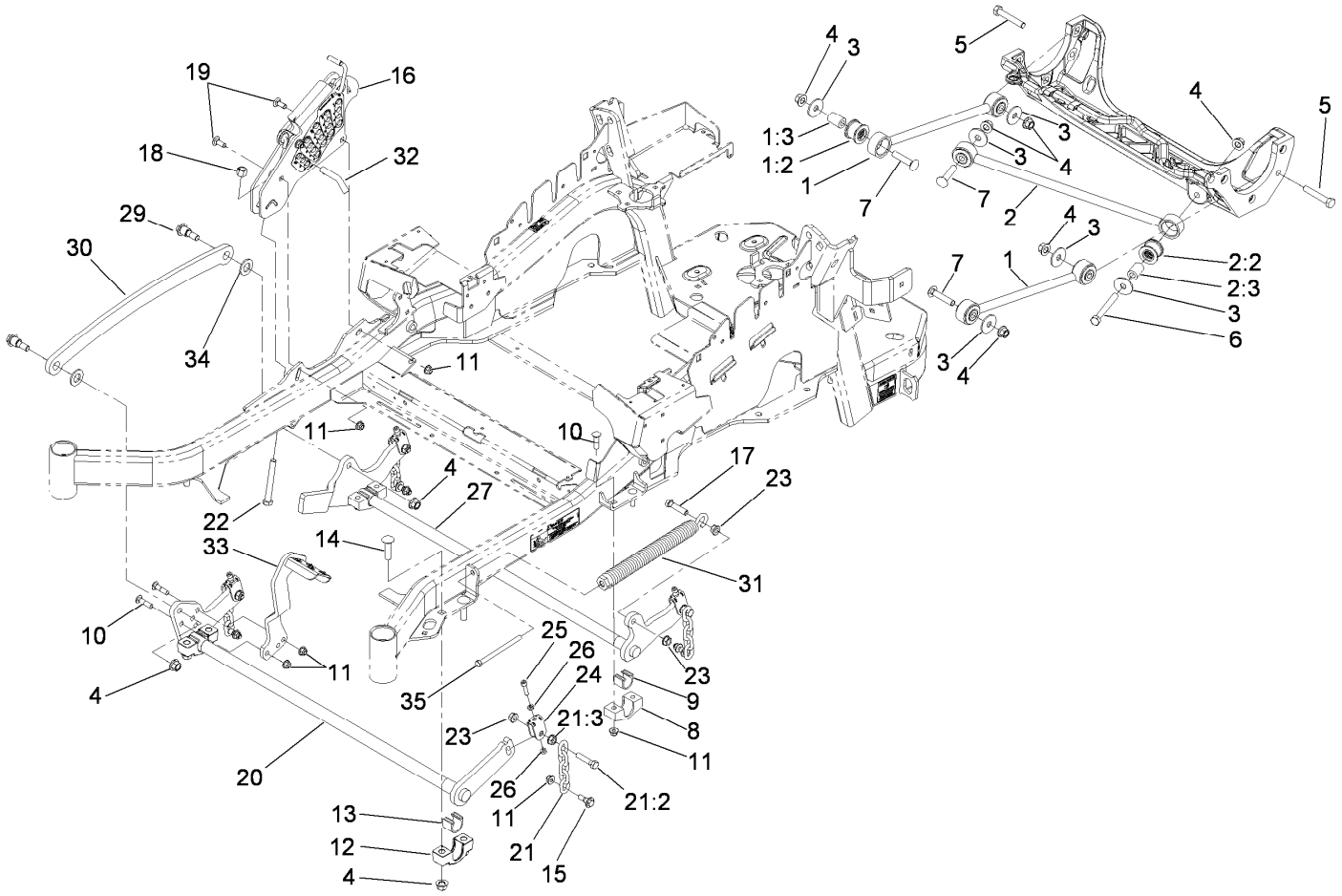
Ref.	*Part Number*	*Qty.*	*Description*
1	10-8040	1	Key-Square
2	106-3277	1	Hub-Pulley
3	103-0865	1	Washer-Blade Bolt, Heavy
4	106-3204	2	Shield-Bearing
5		1	Spindle Bearing ASM ●
5:1	106-3211	1	Housing-Spindle
5:2	113514	2	Bearing-Ball
5:3	107-8502	1	Spacer-Bearing
5:4	302-5	1	Fitting-Grease
6	3-8514	2	Washer-Thrust
7	107-8501	1	Spindle ASM
8	3219-6	1	Nut-Hex

● Not serviced separately



Rubber Deflector Assembly No. 108-7770

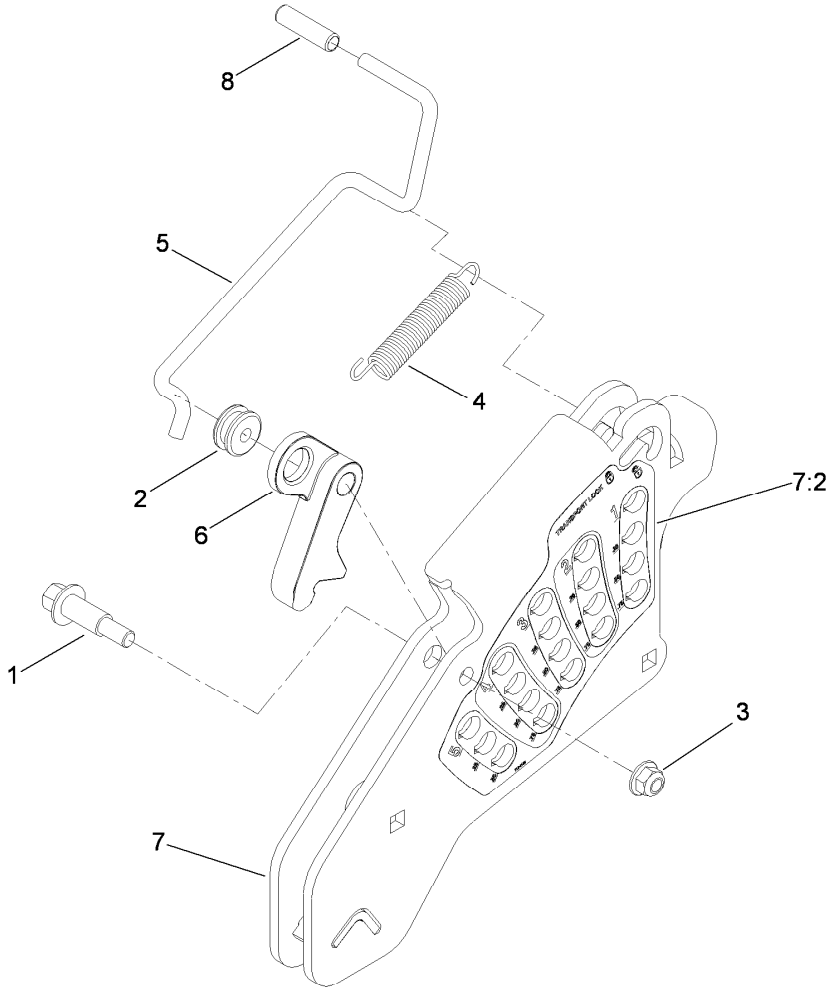
Ref.	*Part Number*	*Qty.*	*Description*
1	3231-25	4	Screw-CARR
2	106-3248-03	1	Strap-Discharge
3	108-5029	1	Deflector-Rubber
4	108-7767-03	1	Bracket-Hinge, Rear
5	108-7766-03	1	Bracket-Hinge, Front
6	3296-39	4	Nut-Lock, NI



Deck Lift Assembly

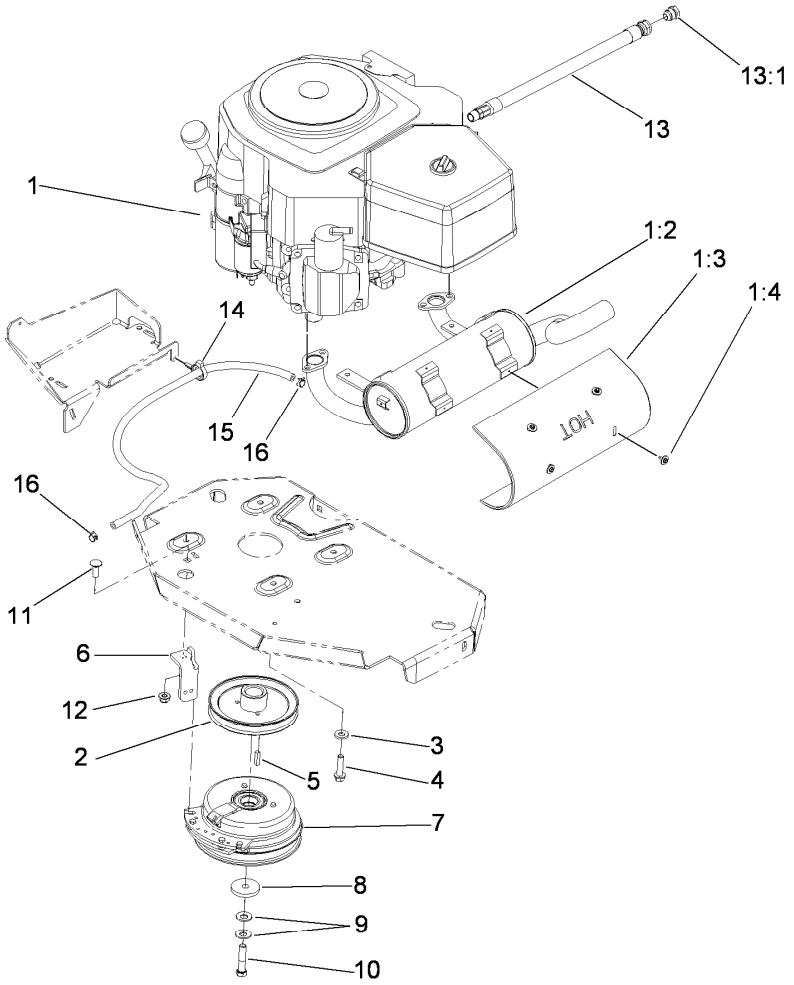
Ref.	Part Number	Qty.	Description
1	109-7952	2	Deck Strut ASM
1:2	109-5009	2	Bushing-Suspension, Rubber
1:3	109-5010	2	Spacer
2	109-5013	1	Panhard Rod ASM
2:2	109-5009	2	Bushing-Suspension, Rubber
2:3	109-5010	2	Spacer
3	86-1990	6	Washer
4	99-5107	12	Nut-Lock
5	325-12	2	Screw-HH
6	325-17	1	Screw-HH
7	3233-34	3	Screw-CARR
8	109-7171-03	2	Support-Bearing, Cross Shaft
9	109-7173	2	Bearing-Cross, Rear Shaft
10	3231-4	6	Screw-CARR
11	104-8301	12	Nut-Flange, NI
12	109-9409	2	Support-Cross Shaft, Bearing Front
13	109-9410	2	Bearing-Shaft Front, Cross
14	3233-37	4	Screw-CARR, Short Neck

Ref.	Part Number	Qty.	Description
15	109-9840	4	Screw-Shoulder, HHF
16	109-7438	1	Height-Of-Cut ASM
17	109-9065	1	Screw-HH
18	3296-23	1	Nut-Lock, NI
19	3231-2	2	Screw-CARR
20	116-0465-03	1	Lift-Deck, Front
21	116-0756	4	Deck Lift Chain ASM
21:2	109-9065	1	Screw-HH
21:3	32128-37	1	Nut-HF
22	116-0559	1	Bolt-TAP
23	32128-37	6	Nut-HF
24	109-9066	4	Yoke-Adjust, Deck
25	3274-18	4	Screw-HSH
26	3218-2	8	Nut-Jam
27	116-0459-03	1	Lift-Deck, Rear
29	116-0780	2	Screw-HHF, Shoulder
30	116-0797-03	1	Link-Lift, Deck
31	116-0886	1	Extension Spring ASM
32	109-8757	1	Pin-HOC
33	109-9071-01	1	Lever-Foot
34	3256-28	2	Washer-Flat
35	323-58	1	Bolt-TAP, HH



Height-of-Cut Assembly No. 109-7438

Ref.	*Part Number*	*Qty.*	*Description*
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	116-0752	1	Decal-HOC
8	109-8250	1	Grip-Lever



Engine, Clutch and Muffler Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1		1	Engine-Kohler, Cv730-3118 ●■
1:2	117-6151	1	Muffler
1:3	117-6152	1	Guard-Muffler
1:4	116-1103	4	Screw-HH, Thread Forming
2	109-9905	1	Sheave
3	98-5975	4	Washer-Belleville
4	32144-102	4	Screw-HWH
5	1-807259	1	Key
6	109-8138	1	Anchor-Clutch
7	109-9282	1	Clutch
8	109-6919	1	Washer-Clutch
9	1-603610	2	Washer-Spring
10	109-9762	1	Screw-HH W/Loctite
11	3231-22	1	Screw-CARR
12	104-8301	1	Nut-Flange, NI
13	116-0013	1	Oil Drain Hose ASM
13:1	109-1012	1	Plug
14	105-1853	1	Clamp-Hose
15	109-0286	1	Hose-Fuel
16	2412-98	2	Clamp

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

Attachments and Accessories

For 74903 Z Master G3 Riding Mower, with 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Hitch Kit	109-9487
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7467
Light Kit	116-1154
Z Stand Kit	117-0350
Operator-Controlled Discharge Chute Kit	117-3600
Deluxe Suspension Seat Kit	117-6174
Blower and Drive Kit	78552
E-Z Vac Twin Bagging System	78562
E-Z Vac DFS Collection System	78566
Trash Holder Kit	TC26

Notes:

Count on it.